

1-A02

RESERVEDELSKATALOG

SPARE PARTS CATALOGUE

ERSATZTEILE-KATALOG

CATALOGUE DES PIECES DE RECHANGE

CATALOGO DE PIEZAS DE RECAMBIO

SAAB 99

MODEL 1974-1981

Ordering No. 400010

SAAB-SCANIA AKTIEBOLAG
Saab Car DivisionNYKOPING SWEDEN
Copyright SAAB-SCANIAAllmänt, Satser
General, Complete sets
Allgemeines, Komplette Sätze
Généralités, Jeux complets
Generalidades, Juegos completos

0

Verktyg
Tools
Werkzeuge
Outils
Herramientas

1

Motor
Engine
Motor
Moteur
Motor

2

Elektriskt system, Instrument
Electrical system, Instruments
Elektrisches System, Instrumente
Équipement électrique, Instruments
Sistema eléctrico, Instrumentos

3

Kraftöverföring
Transmission
Kraftübertragung
Transmission
Transmisión

4

Bromsar
Brakes
Bremsen
Freins
Frenos

5

Framvagn, Styrinrättning
Front assembly, Steering
Vordervagen, Lenkung
Train-avant, Direction
Tren delantero, Dirección

6

Fjädringsystem, Hjul
Suspension, Wheels
Federung, Räder
Suspension, Roues
Suspensión, Ruedas

7

Kaross
Body
Karosserie
Carrosserie
Carrocería

8

Tillbehör
Accessories
Zubehör
Accessoires
Accesorios

9

Nummerregister
Numerical register
Nummer-Verzeichnis
Index numérique
Índice numérico

10

MASTER INDEX

0 General, Complete sets 1-A02
 1 Tools 1-H02
 2 Engine 1-J02, 2-A02
 3 Electrical system, Instruments 3-A02
 4 Transmission 3-G02
 5 Brakes 4-A02
 6 Front assembly, Steering 4-C02
 7 Suspension, Wheels 4-E02
 8 Body 4-F02, 5-A02
 9 Accessories 5-K02
 10 Numerical register 6-A02

GENERAL

	Page
Introduction	1-A05
Direction	1-A06
Abbreviations	1-A12
Chassis numbers	1-A13
Engine- and gearbox numbers	1-A16
Stock holding level	1-A23
Complete sets	1-F02

ALLGEMEINES

	Seite
Einleitung	1-C01
Anweisungen	1-C02
Verkürzungen	1-C08
Fahrgestellnummer	1-C09
Motor- und Getriebenummer	1-C12
Lagerhaltungsniveau	1-C19
Komplette Sätze	1-F02

GENERALIDADES

	Página
Introducción	1-E01
Instrucciones	1-E02
Abreviaciones	1-E08
Núm. de chasis	1-E09
Núm. de motor y de caja de cambios	1-E12
Nivel de almacenaje	1-E19
Juegos completos	1-F02

ALLMÄNT

	Sida
Inledning	1-B01
Anvisningar	1-B02
Förkortningar	1-B08
Chassinummer	1-B09
Motor- och växellådsnummer	1-B12
Lagerhållningsnivå	1-B19
Satser	1-F02

GENERALITES

	Page
Introduction	1-D01
Instructions	1-D02
Abbreviations	1-D08
Numéro de châssis	1-D09
No. de moteur et de boîte de vitesses	1-D12
Niveau de magasinage	1-D19
Jeux complets	1-F02

MASTER INDEX

0	General, Complete sets	1-A02
1	Tools	1-H52
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

This spare parts catalogue is valid for Saab 99, year models 1974-1981. The catalogue is divided into groups 0-10. Group 0 includes General and Complete sets, group 1 includes Tools, i.e. special tools intended for maintenance and repair work. Group 10 includes numerical index. This catalogue is divided into groups according to recommendations given by the Swedish Automobile Servicing and Retailing Employers' Association in respect of spare parts catalogues, workshop manuals, etc. On the following pages you will find further information about the handling and the usage of this catalogue.

The spare parts catalogue is supplied only in microfiche edition. The ordering number is 400010 and the catalogue is kept up-to-date by additional and replacement fiches. When necessary, special "Spare Parts Information" will be sent out.

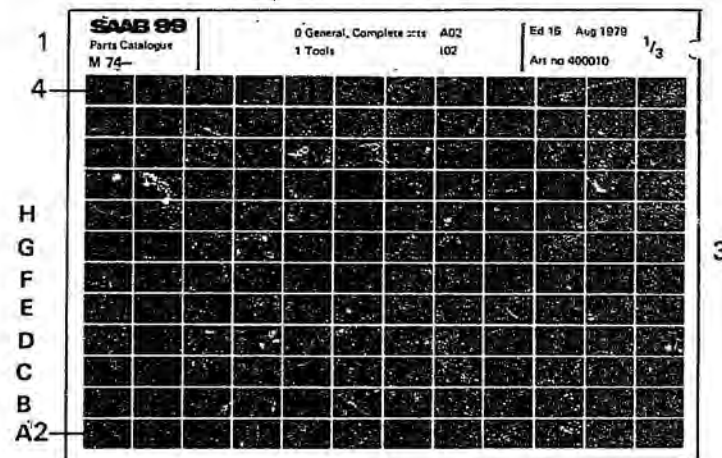
When ordering spare parts for a certain Saab car always state the chassis number and/or engine- or gearbox number of the particular car. The illustration, page 1-A13, shows where to find these numbers in the car, either punched or stated on signs.

During year model 1981 a 2- or 4-door GLi-version of Saab 99 will be manufactured for the Scandinavian market. See also RM group 10, RM No. 32/80, SPI No. 24/80, SI 020-10447.

MICROFICHE LAYOUT

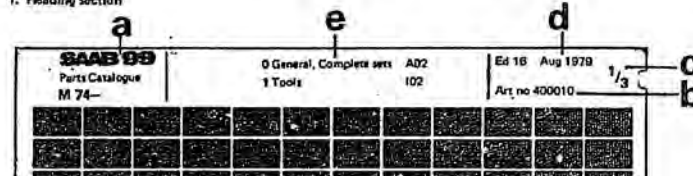
Microfiche cards are reproduced with a reduction of 42 times. Each microfiche contains a maximum of 288 illustration and text pages in a grid system of 12 x 12 squares.

Catalogue information may be obtained from a microfiche in the following way.



1. Heading section
2. Introduction (first fiche in each batch)
3. Illustration and text pages
4. Numerical index (last fiche in each batch)

1. Heading section



- a. Type designation
- b. Catalogue number
- c. Microfiche number: e.g. card number 1 of four is written 1/4
- d. Date of issue
- e. List of catalogue groups contained on the fiche with references to microfiche coordinates

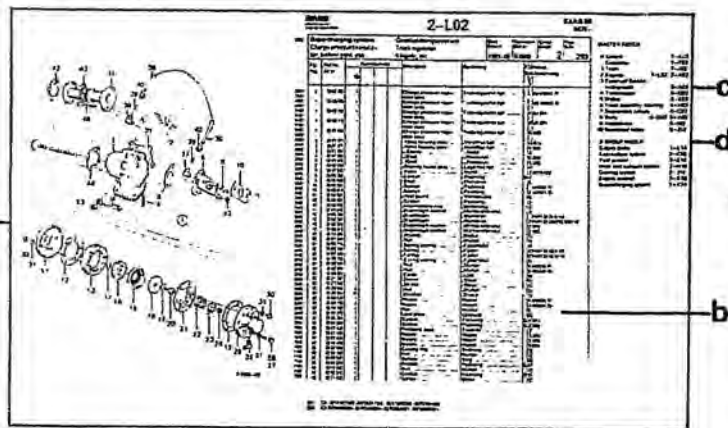
2. General

The general part of the catalogue always starts on fiche card 1 line A-E. It contains introduction, directions, chassis numbers, etc.

MASTER INDEX

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

3. Illustration and text pages



Lines F,G,H and upwards contain all catalogue information arranged at the coordinates indicated by the list of contents.

Each microfiche square contains the following information.

- a Illustration page
- b Text page
- c Master index
- d Group index

a Illustration page

The pictures on the illustration page consist of exploded views. Each part is assigned a figure number for reference to the corresponding numbers on the text page. Figure numbers, referring to assemblies or units are encircled on the exploded view. The illustration page is repeated as often as is required to cover the full text of each section.

b Text page

The layout of the text pages is shown on the opposite picture. The numbers on the picture refer to corresponding numbers in the text below.

- 1 Microfiche coordinate for grid system
- 2 Section internal code for computer system
- 3 Sub group e.g. FUEL SYSTEM main group 2
- 4 Section e.g. Twin carburetor
- 5 Date date of issue
- 6 Picture number picture on corresponding left hand page
- 7 Main group e.g. 2 Engine
- 8 Page page number within main group
- 9 Line number internal code for computer system

- 10 *
- 11 Fig.
- 12 Part No.
- 13 quantity per car
- 14 Description
- 15 Benämning
- 16
- 17 S
- 18 SR/L
- 19 Notes
- 20 (00000000)
- 21) 9, 101

indicates change made at last page updating
figure number for part on exploded view
part number and check digit
quantity per car
description in English
description in Swedish
dot indicates that components are subparts to a part in the next level of the taxonomical structure; e.g. fig. 3 etc. are subparts to fig. 1 and are included if fig. 1 is ordered
sets (kit) indicates that part belongs to a kit
stock holding level
abbreviations, references, measurements etc., e.g. 8283855/863 where 863 is read 8283853
part number that has been deleted or replaced by a new part number will be displaced from the catalogue three years after that Saab-Scania have delivered the last part. The old number is written in brackets to make it possible for you to identify deleted parts.
foot note reference

2-D08

SAAB 99
M74-

Fuel system Twin carburetor engine 2,0 1975-76		Bränslesystem Två-förgasare motor 2,0 1975-76		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
1981-08		R3898		2	103		
Fig. Pos	Part No. Art nr	Quantity/Amount Mtg	Description	Benämning	KS SR	Notes Anmärkning	
0240	1 8355372	1	Carburetor assy front	Förgasare kpl främre	5	9	
0240	1 8360570	1	Carburetor assy front	Förgasare kpl främre	5	10	
0240	2 8355380	1	Carburetor assy rear	Förgasare kpl bakre	5	9	
0240	2 8361129	1	Carburetor assy rear	Förgasare kpl bakre	5	10 (8360448)	
0100	3 8361404	1	Spindle throttle	Spjällaxel	6	PART OF 8355372	
0110	4 8361412	1	Spindle throttle	Spjällaxel	6	PART OF 8355380	
0110	5 8361420	1	Stop arm	Stopparm	6	PART OF 8355372	
0180	6 8361719	1	Stop arm	Stopparm	6	PART OF 8360570	
0180	6 8361430	1	Stop arm	Stopparm	6	PART OF 8355380	
0200	8 8361551	1	Stop arm	Stopparm	6	PART OF 8360448	
0220	7 8361448	1	Nut	Mutter	5	PART OF 8355377	
0240	8 8361453	1	Joint nut	Skarvmutter	5	PART OF 8355380	
0280	8 8361451	1	Spring, throttle	Returfjäder	5	PART OF 8365372, 8355380	
0280	8 8361885	1	Spring, throttle return	Returfjäder	5	PART OF 8360448, 8360570	
0320	10 8361479	1	Throttle	Spjäll	6	8	
0380	11 8361487	2	Screw, throttle	Skruv, spjäll	5	5	
0400	12 8364085	1	Choke	Choke	4	PART OF 8355372	
0420	12 8361693	1	Choke	Choke	4	PART OF 8355380	
0440	12 8361701	1	Choke	Choke	4	PART OF 8360448	
0460	13 8305476	2	Screw, choke	Skruv, choke	5	PART OF 8360570	
0480	14 8310393	1	Float	Flottör	5	(00000000)	

21

S Ch. 99752041733 - 99750016176 - 9975006197.
10 Ch. 99762000001 - 99766000001 - 99767000001 -

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

c Master index

The catalogue is divided into ten main groups.

- 0 General, Complete sets
- 1 Tools
- 2 Engine
- 3 Electrical system, Instruments
- 4 Transmission
- 5 Brakes
- 6 Front assembly, Steering
- 7 Suspension, Wheels
- 8 Body
- 9 Accessories
- 10 Numerical index

Each microfiche square has a Master index listing the coordinates at which each main group commences.

d Group index

The master index is divided into subgroups. The first page of each main group contains a list of contents indicating the pages on which larger units or assemblies may be found.

The group index is located on each microfiche square immediately below the master index. The group index lists the coordinates at which each subgroup commences.

4. Numerical index

New and discontinued parts index

The last fiche in each microfiche batch always contains the catalogue numerical index. The index is in tabular form and divided into column "Part No.", "Gr", "Page" and "Grid". Part numbers are listed in numerical sequence with references to the catalogue group and page and microfiche coordinates where the part can be found. The numerical index is especially useful in cases where only the part number is known, but additional information is required for ordering numbers.

When the catalogue is revised and updated (microfiche cards are exchanged), a list is given of all the parts which have been added to or deleted from the catalogue since the previous revision. This list is located immediately after the numerical index and contains "New articles" and "Deleted parts" in numerical sequence together with page references and fiche coordinates.

COORDINATE CODE

SAB genuine parts original reserved		3-J02		SAB 55 M74-	
050	Electrical system	Elektrisk system	Grid Date	Group Index	Page Side
			1961-03	3	1

The coordinate code is divided into three parts

- Consecutive fiche number 3-J02
- Horizontal fiche axis 3-J 02
- Vertical fiche axis 3-J 02

All text pages and page references are provided with coordinate codes.

MASTER INDEX

- 0 General, Complete sets 1-A02
- 1 Tools 1-K02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

How to read the microfiche

Select the microfiche whose heading indicates the desired information.

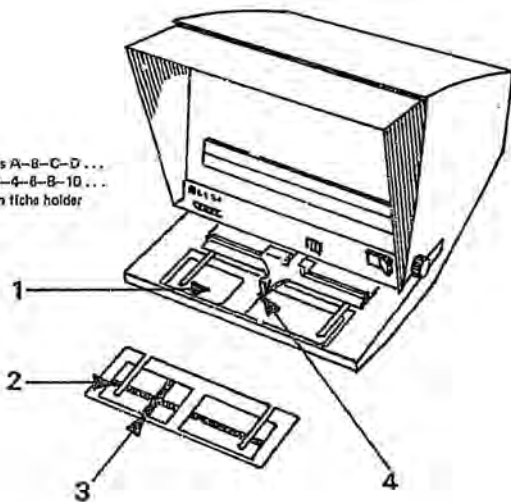
Place fiche in holder with heading text towards you and display a square at random on the screen.

Select the relevant main or subgroup from the main index and note coordinates.

Position fiche holder arrow on the desired coordinate reference and check screen.

Select the relevant section or unit from the list of contents to ensure that the coordinate on the text page is correct.

1. Coordinate grid
2. Horizontal fiche axis A-B-C-D...
3. Vertical fiche axis 1-4-6-8-10...
4. Coordinate arrow on fiche holder



5-Speed = Five-speed gearbox
A = Automatic transmission
Aw = Air conditioning
C = Carburetor
T = Twin carburetors
Cc = Combi coupé
Ck = Combi coupé
Ch. -xxxxxxx- = Up to and including chassis number
Ch. xxxxxxx- = From and including chassis number
CI = Continuous Injection later called I
I = Continuous Injection earlier called CI
E = Electronic fuel injection
EGR = Exhaust Gas Recirculation
ELCD = Evaporative Loss Control Device
EMS = Electronic fuel injection, Manual transmission, Special, up to and including M 1974
EMS = Continuous Injection, Manual transmission, Special, as from M 1975
Engine -xxxxx = Up to and including engine number
Engine xxxxx- = From and including engine number
Gearbox -xxxxx = Up to and including gearbox number
Gearbox xxxxx- = From and including gearbox number
LHD = Left Hand Driven
M = Manual transmission
PO = Police cars
Ps = Power steering
RHD = Right Hand driven
S = Sets
SI = Service Information
SR/L = Stock holding level
X = Quantity as required
2D = 2-doors
4D = 4-doors

Air injection = Air injection system
On-off = "on-off" exhaust gas recirculation system
Proportional (Prop.) = Proportional exhaust gas recirculation system
Pulse air = Pulsing air injection system

SW = Sweden
DK = Denmark
DT = Germany
UF = USA-Federal
UC = USA-California
CA = Canada
NO = Norway
SF = Finland
EU = Europe
GB = Great Britain
AU = Australia

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	5-A02



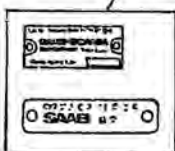
Gearbox number,
automatic transmission
Vastilödinummer,
automatisk växelåda



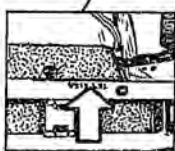
Gearbox number,
manual transmission
Vastilödinummer,
manuell växelåda



Engine number
Motornummer



Chassis number
Car color code
Trim color code
Chassinummer
Färgkod
Klädskod



Chassis number punched
in car body, 2-door model
(Placed under back seat
cushion)



Chassis number punched
in car body, 4-door model
(Placed under back seat
cushion)

Saab 99 L, EMS and X7

1974 99742000001-99742038872
99746000001-99746015285
99747000001-99747004096

Saab 99 Cc

1974 99742012200-99742038872

Saab 99, 99 L, EMS and Cc

1975 99752000001-99752041733
99756000001-99756016176
99757000001-99757006197

Saab 99 L, 99 GL, 99 EMS and 99 GL Combi Coupé

1976 99762000001-99762040165
99766000001-99766018032
99767000001-99767007740

Saab 99 GLE

1976 99762015447-99762040165
99766007639-99766018032
99767004010-99767007740

Saab 99 L, 99 GL, 99 EMS, 99 GL Combi Coupé and 99 GLE

1977 99771000001-99771038086
99772000001-99772008024
99776000001-99776018461
99777000001-99777004788

Saab 99 Turbo

1977 100 bilar (provserie)

Saab 99 L, 99 GL, 99 EMS, 99 L Combi Coupé, 99 GL Combi Coupé and 99 GLE

1978 99781000001-99781027837
99782000001-99782011345
99783000001-99783002208
99786000001-99786013650
99787000001-99787001800

Saab 99 Turbo

1978 99781007261-99781027837

Saab 99 GL, 99 GL Combi Coupé, 99 EMS, 99 GLE and 99 Turbo

1979 99791000001-99791001493

Saab 99 GL

1979 99792000001-99792006401

Saab 99 GL

1979 99793000001-99793010909

Saab 99 GL, 99 GL Combi Coupé, 99 EMS, 99 GLE and 99 Turbo

1979 99796000001-99796008264

Saab 99 GL and Turbo

1980 99803000001-99803013361
99806000001-99806013908

X7I If nothing else is stated, parts "X7" (year model 1974) are also valid for 99 and 99 L.

99 (X7I) If nothing else is stated, parts "99 (X7)" are also valid for 99 L.

X7I Om ej annat angivits gäller artiklar "X7" (M1974) även för 99 och 99 L.

99 (X7I) Om ej annat angivits gäller artiklar "99 (X7)" även för 99 L.

Type	99	Xx	X	XXXXXX
Year model				
Production place				
1) Trollhättan				
3) Arlööv				
6) Finland				
7) Belgien				
Numerical chassis number				
Type				
Årsmodell				
Tillverkningsort:				
1) Trollhättan				
2) Arlööv				
6) Finland				
7) Belgien				
Löpande chassinr				

SAAB 99

1981 YK1BG21S9B6000001-YK1BG21S586008385

M 1974

Engine numbers 1.85 l engine

In front of the engine number, there are two letters JE punched.

E = 1.85 l carbureted engine, Europe

After the engine numbers, the following letters are punched:

HE = Indicates High Compression Engine and are punched on all engine types.

A = Engines, intended for installing on automatic transmission.

Engine number 2.0 l engine

Engine type:

"B" - gasoline engine, carburetor

"GE" - gasoline engine, electronic fuel injection

Cylinder volume in dl

"P01" meant for

manual transmission

"P02" meant for automatic transmission

"P03", special design for USA

Serial number 6 figures

B 20 P01 000 000

M 1975

Engine type:

"B" - gasoline engine, carburetor

"B1" - gasoline engine, mechanical injection

"BT" - gasoline engine, twin carburetors

Cylinder volume in dl

"P01" designed for manual transmission (B, B1, BT)

"P02" designed for automatic transmission (B, B1, BT)

"P03" designed for automatic transmission excl. California (USA West) (B1)

"P04" designed for manual transmission, California (USA West) (B1)

"P05" designed for automatic transmission, California (USA West) (B1)

"P06" designed for manual transmission, USA excl. California (USA West) (B1)

Serial number 6 figures

B 20 P01 000 000

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	5-A02

Manufacturer	YK1=Cars manufactured in Finland
Productionline	B=89
Series	G=GL
Body type	2=2 side doors 4=4 side doors
Engine type	1=B20C
Safety equipment	
Check No.	09 or X
Year model	B=1981 C=1982
Assembly plant	6= Nystad, Finland
Serial number	000001

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

Engines model 1975

Several alterations on engines of the 1975 model are not introduced from the start of the series (chassis No. 9975200001—, 9975600001—, 9975700001—). See below.

Engine	B20P01 043253	as from ch. No. 99752004119
"	B20P02 009623	"— 99752003917
"	B120P01-P06 000001	"— 99752003989

First chassis No., on which engines according to the above mentioned are introduced to cars made in Finland and Belgium are 99756000615— and 99757000091— respectively.

Current sections in group 2 are, according to the text above concluded with engine No. —B20P01 043252 and —B20P02 009622 and corresponding new sections started with engine No. B20P01 043253— and B20P02 009623—.

M 1976—

Engine type:

"B"— gasoline engine, carburetor

"B1"— gasoline engine, mechanical injection

"BT"— gasoline engine, twin carburetors

"BE"— gasoline engine, mechanical injection, Turbo

Cylinder volume in dl

"P01", designed for manual transmission (B, B1, BT, BSI)

"P02", designed for automatic transmission (B1, BT)

"P02", designed for manual transmission (BSI) (Turbo)

"P03", designed for automatic transmission excl. California (USA West) (B, BT Sw)

"P04", designed for manual transmission, California (USA West) (B1)

"P05", designed for automatic transmission, California (USA West) (B1)

"P05", designed for automatic transmission, California (USA West) (B1)

"P05", designed for five-speed manual transmission, Europe (BSI)

"P06", designed for manual transmission, USA excl. California (USA West)

"P07", designed for automatic transmission (B1, SW)

Serial number 6 figures

B 20 P01 000 000

M 1974

Motornummer 1 85 l motor

Före motornumret stämplas två bokstäver JF
E=1,85 l förgasarmotor, Europa

Efter motornumret stämplas följande bokstäver:
HE=Indikerar High Compression Engine (Högkomprimerad motor)

A=Motorer avsedda för installation på automatväxellåda.
Motornummer 2,0 l motor

Motortyp

"B"— bensinmotor, förgasare

"BE"— bensinmotor, elektronisk insprutning

Slagvolym i dl

"P01", avsedd för manuell växellåda

"P02", avsedd för automatisk växellåda

"P03", specialutförande för USA

6-siffrigt löpnummer

B 20 P01 000 000

M 1975

Motortyp:

"B"— bensinmotor, förgasare

"B1"— bensinmotor, mekanisk insprutning

"BT"— bensinmotor, två förgasare

Slagvolym i dl

"P01", avsedd för manuell växellåda (B, B1, BT)

"P02", avsedd för automatisk växellåda (B, B1, BT)

"P03", avsedd för automatisk bakväxellåda, USA exkl. Californien (USA väst) (B1)

"P04", avsedd för manuell växellåda, Californien (USA väst) (B1)

"P05", avsedd för automatisk växellåda, Californien (USA väst) (B1)

"P06", avsedd för manuell växellåda USA exkl. Californien (USA väst) (B1)

6-siffrigt löpnummer

B 20 P01 000 000

M 1976-

Motortyp:
"B" - bensinmotor, forgasare
"BI" - bensinmotor, mekanisk insprutning
"BT" - bensinmotor, två för-
gasare
"BSI" - bensinmotor, mekanisk insprutning, Turbo
Stegvalv i di
"P01", avsedd för manuell
växellåda (B, BI, BT, BSI)
"P02", avsedd för automatisk
växellåda (BI, BT)
"P03", avsedd för manuell
växellåda (BSI) (Turbo)
"P04", avsedd för automatisk
växellåda, USA exkl.
Californien (USA väst) (BI,
BT Sv)
"P05", avsedd för manuell
växellåda, Californien (USA
väst) (BI)
"P06", avsedd för automatisk
växellåda, Californien (USA
väst) (BI)
"P07", avsedd för manuell
femväxlad växellåda Europa
(BSI)
"P08", avsedd för manuell
växellåda, USA exkl.
Californien (USA väst) (BI)
"P09", avsedd för automatisk
växellåda (BI Sv)
6-siffrigt löpnummer

B 20 P01 000 000

Motoren M 1975

En stor del av ändringar på motorer 1975 års modell är senarelagda i förhållande till modellstart (chassinummer 99752000001-, 99756000001-, 99757000001-). Se följande:

Motor B20P01 043253 fr o m ch 99752004119
" B20P02 008623 " ch 99752003917
" B120P01-P06 000001 " ch 99752003989

Första ch nr där motorer enligt ovan är införda för bilar producerade i Finland och Belgien är resp 997560000615- och 99757000091-.

Aktuella avsnitt i grupp 2 är med avseende på ovanstående avslutade med motorer -B20P01 043252 och -B20P02 008622 och motsvarande nya avsnitt påbörjade med B20P01 043253- och B20P02 008623-.

Br .w are stated first and last production numbers for engines and gearboxes within year model resp.

Här nedan anges första och sista tillverkningsnummer för motorer och växellådor inom respektive årsmodeller.

Engine number

1,85 l JE ~143500-149300
B 20P01 01900-~040500
B 20P02 004151-~008494
BE20P01 009113-030270
BE20P02 003801-009489

Engine number

B 20P01 ~ 039079-077787
B 20P02 ~ 008495-012867
BT20P01 ~ 000001-002157
BT20P01 ~ 000001-001210
BI 20P01 ~ 000001-003518
BI 20P02 ~ 000001-001651
BI 20P03 ~ 000001-003690
BI 20P04 ~ 000001-001751
BI 20P05 ~ 000001-000901
BI 20P06 ~ 000001-007196

Engine number

B 20P01 077787-108200
BT20P01 007158-009950
BT20P02 001211-004644
BT20P03 000001-006025
BI 20P01 003517-005625
BI 20P02 001652-002403
BI 20P03 003691-007640
BI 20P04 001752-003375
BI 20P05 000902-001555
BI 20P06 007197-016425
BI 20P07 000001-000825

Engine number

B 20P01 ~ 108201-139545
BT20P01 ~ 009951- 24351
BT20P02 ~ 004645- 7539
BT20P03 ~ 006026- 10662
BI 20P01 ~ 005626- 9151
BI 20P02 ~ 002404- 3431
BI 20P03 ~ 007668- 8865
BI 20P04 ~ 003376- 4928
BI 20P05 ~ 001556- 1747
BI 20P06 ~ 016426- 22361
BI 20P07 ~ 000626- 1791

M1974

Gearbox number

Manual ~537000-585552
Automatic ~5100-10800

M1975

Gearbox number

Manual 000001-652788
Automatic ~10600-18900

M1976

Gearbox number

Manual ~700001-750000
Automatic ~19000-20000
Automatic with
new centrifugal
regulator 20001-37500

M1977

Gearbox number

Manual ~750001-810000
Automatic
type 393 ~37501-48000

MASTER INDEX

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02



ENGINE- AND GEARBOX NUMBER
MOTOR- OCH VAXELLÄDSNUMMER 1-A21
MOTOR- UND GETRIEBENUMMER
NUMERO DE MOTEUR ET DE BOITE DE VITESSES
NUMERO DE MOTOR Y DE CAJA DE CAMBIOS

Below are stated first and last production numbers for engines and gearboxes within year model resp.

Här nedan anges första och sista tillverkningsnummer för motorer och växellådor inom respektive årsmodell.

M1978		Gearbox number	
Engine number		Manual	
B 20P01	~ 139551-155452	M-77	~ 810001-816900
BT20P01	~ 24352-35988	M-78	900001-932792
BT20P02	~ 7551-9248	Turbo M-78	S00001-S06647
BT20P03	~ 10701-13111	Automatic M-77	
BI 20P01	~ 9152-11979	type 393	~ 46001-~ 46300
BI 20P02	~ 3450-4333	Automatic M-78	
BI 20P03	~ 8765-10996	type 487	1001-5000
BI 20P04	~ 4941-8479		
BI 20P05	~ 1751-3401		
BI 20P06	~ 22451-29361		
BI 20P07	~ 1801-3277		
BSIP01	~ 101-3300		
BSIP02	~ 75-3713		

M1979		Gearbox number	
Engine number		Manual std	
B 20P01	155501-172300	G 344 01 001-575 00	
BT 20P01	36001-36180	Manual Turbo G 446 01 001-575 00	
BT 20P02	9251-9770	Automatic	
BT 20P03	13112-13570	type 487	~ 6001-
BI 20P01	11980-13530		
BI 20P02	4351-4910		
BI 20P03	11001-11030		
BI 20P04	8501-9250		
BI 20P06	29401-32040		
BSI 20P01	3301-9645		

M1980		Gearbox number	
Engine number		4 speed	
B 20P01	172401-192165	5 speed	400001-418347
BT 20P01	38301-39970	Automatic	
BT 20P02	9771-11440	type 487	48908500-48912196
BT 20P03	13611-14287		
BI 20P01	12701-12758		
BI 20P02	5301-5356		
BI 20P04	9301-11817		
BSI 20P05	001-2320		

M1981		Gearbox number	
Engine number		4 speed	
CI 20P01	102166-210800	5 speed	111294-142000
BSI 20P01	18316-25980		418348-436500
BSI 20P05	2321-4600		

Engine H-type
B20/CMSWD1B042113-ca 48000

99 M74-
Aug -81

MASTER INDEX

1	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

Recommended spare part: stockholding level

The stockholding level is indicated by a digit between 1-6 in the SR/L column below.

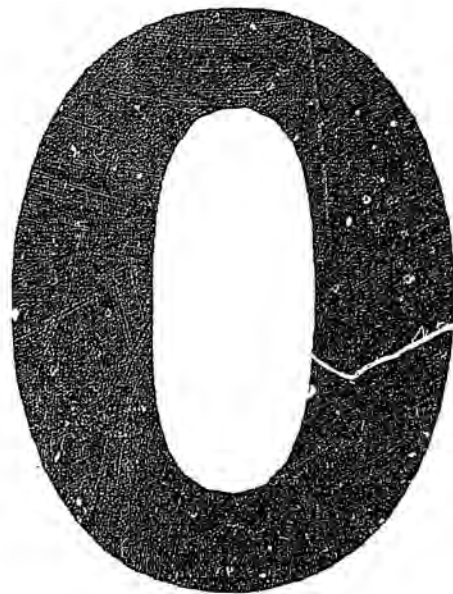
Stockholding level 1	Parts for service and maintenance
Stockholding level 2	Parts for minor repairs
Stockholding level 3	Parts for major repairs
Stockholding level 4	Heavy and slow-moving parts
Stockholding level 5	Engine assemblies, cylinder heads, transmission units, etc.
Stockholding level 6	Extremely slow-moving parts

The stockholding level is connected to the retail outlet level.

Outlet level 1	Minor dealers, small workshops and petrol station carrying out simple service work mainly using parts from recommended stockholding level 1.
Outlet level 2	Medium-size dealers and more comprehensive workshop carrying out service work and some repair work mainly using parts from recommended stockholding levels 1-2.
Outlet level 3	Major dealers carrying out service work and all kinds of repair work, using parts from recommended stockholding levels 1-3.
Outlet level 4	Major distributorships (export market) and some major dealers using parts from recommended stockholding levels 1-4.
Outlet level 5	Importers stocking parts from recommended stockholding levels 1-5.
Outlet level 6	Saab Car Division's central warehouse in Nyköping Sweden.

MASTER INDEX

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02



Allmänt
General
Allgemeines
Généralités
Generalidades

SAAB
genuine parts
original reserved

1-F02

SAAB 99
M74-81

MASTER INDEX

005:	Complete sets	Satser	Date Datum	Group Grupp	Page Sida
			1985-10	0	1
0070	CONTENTS				
0080	Complete sets:			0:2	1-F03
0090	Engine			0:22	1-F23
0100	Electrical system			0:25	1-G02
0110	Transmission			0:32	1-G09
0120	Brakes			0:35	1-G12
0130	Front wheel suspension, steering device			0:36	1-G13
0140	Suspension system, wheels			0:37	1-G14
0150	Car body				
0160	INNEHÅLLSFÖRTECKNING				
0170	Satser			0:2	1-F03
0180	Motor			0:22	1-F23
0190	Elektriskt system			0:25	1-G02
0200	Kraftöverföring			0:32	1-G09
0210	Bromsar			0:35	1-G12
0220	Framvagn, styrinrättning			0:36	1-G13
0230	Fjädringssystem, hjul			0:37	1-G14
0240	Kaross				
0250	INHALTSVERZEICHNIS				
0260	Komplete Sätze:			0:2	1-F03
0270	Motor			0:22	1-F23
0280	Elektrisches System			0:25	1-G02
0290	Kraftübertragung			0:32	1-G09
0300	Bremsen			0:35	1-G12
0310	Vordergestell, Lenkung			0:36	1-G13
0320	Federung, Räder			0:37	1-G14
0330	Karosserie				
0340	TABLE DES MATIERES				
0350	Jeux complets			0:2	1-F03
0360	Moteur			0:22	1-F23
0370	Équipement électrique			0:25	1-G02
0380	Transmission			0:32	1-G09
0390	Freins			0:35	1-G12
0400	Train AV, direction			0:36	1-G13
0410	Suspension, roues			0:37	1-G14
0420	Carrosserie				
0430	SUMARIO				
0440	Juegos completos:			0:2	1-F03
0450	Motor			0:22	1-F23
0460	Sistema eléctrico			0:25	1-G02
0470	Transmisión			0:32	1-G09
0480	Frenos			0:35	1-G12
0490	Mecanismos delanteros, dirección, cambio en el volante			0:36	1-G13
0500	Suspensión ruedas			0:37	1-G14
0510	Carrocería				

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

0 GROUP INDEX

Engine	1-F03
Electrical system	1-F23
Transmission	1-G02
Brakes	1-G09
Front wheel suspension, steering device	1-G12
Suspension system, wheels	1-G13
Car body	1-G14

Complete sets Engine		Satsar Motor		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
				1938-10	BLANK	0	2
Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K/S SR	Notes Anmärkning	
0010	83 10 369	X	GASKET SET, ENGINE	PACKNINGSSATS, MOTOR	3	ENGINE 1.85L	
0020	83 02 309	1	Gasket, housing crank shaft seal	Packning, hus vaxel- tätning	4		
0030	83 03 364	1	Gasket RH cover, transmission	Packning H kåpa, transmission	2		
0040	83 03 372	1	Gasket LH cover, transmission	Packning V kåpa, transmission	2		
0050	83 04 347	1	Gasket, water pump	Packning, vattenpump	2		
0060	83 04 453	1	Gasket, oil pump	Packning, oljepump	4		
0070	83 03 547	4	Seal ring	Tätningssring	3		
0080	75 89 005	1	Gasket, fuel pump	Packning, bränslepump	2	(83 12670)	
0090	83 04 735	1	Gasket, water pump	Packning, vattenpump	2		
0100	83 04 743	1	Gasket, water pump	Packning, vattenpump	2		
0110	83 51 601	1	O-ring	O-ring	2		
0120	83 02 871	1	O-ring	O-ring	2		
0130	83 04 503	1	O-ring	O-ring	2		
0140	83 04 537	1	O-ring	O-ring	2		
0150	83 04 810	1	O-ring	O-ring	2		
0160	83 04 230	1	O-ring	O-ring	2		
0170	83 04 246	1	O-ring	O-ring	2		
0180	55 21 034	X	GASKET SET, ENGINE	PACKNINGSSATS, MOTOR	3	35), ENGINE 2.0L C	
0190	83 58 780	1	Gasket, cylinder head	Packning, cylindlock	2		
0200	83 58 226	1	Gasket, valve cover	Packning, ventilkåpa	2		
0210	75 88 308	1	Gasket, end plate	Packning, gavelplatta	2		
0220	93 50 158	1	Seal ring	Tätningssring	3	(8353732)	
0230	93 09 204	1	Seal ring	Tätningssring	2		
0240	75 88 882	1	Gasket, transmission cover	Packning, transmis- sionskåpa	2		
0250	75 88 850	1	Gasket, transmission cover	Packning, transmis- sionskåpa	2	(8359333)	
0260	75 88 806	1	Gasket, inlet manifold	Packning, insugningsrör	3	(8348500)	
0270	83 56 933	1	Gasket, exhaust manifold	Packning, avgassamlare	2	(8349045)	
0280	83 47 636	1	Gasket, oil pump	Packning, oljepump	4		
0290	81 19 422	1	O-ring	O-ring	2		
0300	83 49 831	1	Gasket, vent housing	Packning, ventilationshus	4		
0310	75 88 005	1	Gasket, flange cyl. block	Packning, fläns cyl. block	2		
0320	75 88 981	1	Washer, insulating	Isolerbricka	4	C, (8358334)	
0330	83 74 839	1	Gasket, air cleaner	Packning, luftrenare	4	T	
0340	83 36 877	2	Gasket, air cleaner	Packning, luftrenare	4	T, (8359788)	
0350	75 88 916	2	Washer, insulating	Isolerbricka	4	T, (8359788)	
0360	83 37 304	X	GASKET SET, ENGINE	PACKNINGSSATS, MOTOR	3	36), C.T	
0370	83 58 780	1	Gasket, cylinder head	Packning, cylindlock	2		
0380	93 05 970	1	Gasket, valve cover	Packning, ventilkåpa	2		
0390	75 88 908	1	Gasket, end plate	Packning, gavelplatta	2		
0400	75 88 882	1	Gasket, transmission cover	Packning, transmis- sionskåpa	2		
0410	75 88 890	1	Gasket, transmission cover	Packning, transmis- sionskåpa	2		
0420	75 88 866	1	Gasket, inlet manifold	Packning, insugningsrör	3		
0430	83 56 933	1	Gasket, exhaust manifold	Packning, avgassamlare	2	(8349045)	
0440	83 47 636	1	Gasket, oil pump	Packning, oljepump	4		
0450	83 49 831	1	Gasket, vent housing	Packning, ventilationshus	4		
0460	75 89 005	1	Gasket, flange cyl. block	Packning, fläns cyl. block	2		
0470	75 88 981	1	Washer, insulating	Isolerbricka	4	C	
0480	75 88 916	2	Washer, insulating	Isolerbricka	4	T	
0490	83 74 839	1	Gasket, air cleaner	Packning, luftrenare	4	C	

Complete sets Engine		Satsar Motor		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
				1988-10	BLANK	0	3
Fig. Pos.	Part No Art nr	Quantity/Amount 99	Description	Benämning	K/S SR	Notes Anmärkning	
0620	83 36 877	2	Gasket, air cleaner	Packning, luftrenare	4	T	
0630	93 50 158	1	Seal ring	Tätningssring	3	(8353732)	
0640	93 09 204	1	Seal ring	Tätningssring	2		
0650	75 88 981	1	Gasket, end plate	Packning, gavelplatta	2		
0660	81 19 422	1	O-ring	O-ring	2		
0670	93 37 213	X	GASKET SET, ENGINE	PACKNINGSSATS, MOTOR	3	C.T, ENGINE TYPE H	
0680	75 85 037	1	Gasket, cylinder head	Packning, cylindlock	2		
0690	93 55 991	1	Gasket, valve cover	Packning, ventilkåpa	2	(8305911)	
0700	75 89 039	1	Gasket, end plate	Packning, gavelplatta	2		
0710	93 50 158	1	Seal ring	Tätningssring	3		
0720	93 09 204	1	Seal ring	Tätningssring	2		
0730	93 50 158	1	Gasket, transmission cover	Packning, transmis- sionskåpa	2		
0740	75 83 646	1	Gasket, transmission cover	Packning, transmis- sionskåpa	2		
0750	75 83 653	1	Gasket, inlet manifold	Packning, insugningsrör	3		
0760	75 69 346	1	Gasket, exhaust manifold	Packning, avgassamlare	2		
0770	75 61 772	1	Gasket, oil pump	Packning, oljepump	4		
0780	75 66 433	1	O-ring	O-ring	2		
0790	83 69 829	1	Gasket	Packning	4	T	
0800	75 88 981	1	Gasket	Packning	4	C	
0810	75 88 916	2	Gasket, air cleaner	Packning, luftrenare	4	T	
0820	83 74 839	1	Gasket, air cleaner	Packning, luftrenare	4	T	
0830	83 36 877	2	GASKET SET, ENGINE	PACKNINGSSATS, MOTOR	3	35), ENGINE 2.0L E	
0840	55 21 042	X	Gasket, cylinder head	Packning, cylindlock	2		
0850	83 58 780	1	Gasket, valve cover	Packning, ventilkåpa	2		
0860	93 59 226	1	Gasket, end plate	Packning, gavelplatta	2		
0870	83 59 341	1	Seal ring	Tätningssring	3	(8353732)	
0880	93 50 158	1	Seal ring	Tätningssring	2	(8349080)	
0890	93 09 204	1	Gasket, transmission cover	Packning, transmis- sionskåpa	2		
0900	75 88 882	1	Gasket, transmission cover	Packning, transmis- sionskåpa	2		
0910	75 88 890	1	Gasket, inlet manifold	Packning, insugningsrör	3		
0920	83 56 933	1	Gasket, exhaust manifold	Packning, avgassamlare	2	(8349045)	
0930	83 47 636	1	Gasket, oil pump	Packning, oljepump	4		
0940	81 19 422	1	O-ring	O-ring	2		
0950	83 49 831	1	Gasket, vent housing	Packning, ventilationshus	4		
0960	93 37 312	X	GASKET SET, ENGINE	PACKNINGSSATS, MOTOR	3	36), I	
0970	83 58 780	1	Gasket, cylinder head	Packning, cylindlock	2		
0980	93 05 970	1	Gasket, valve cover	Packning, ventilkåpa	2		
0990	75 88 908	1	Gasket, end plate	Packning, gavelplatta	2	(8353732)	
1000	93 50 158	1	Seal ring	Tätningssring	3	(8349080)	
1010	93 09 204	1	Gasket, transmission cover	Packning, transmis- sionskåpa	2		
1020	75 88 882	1	Gasket, transmission cover	Packning, transmis- sionskåpa	2		
1030	75 88 890	1	Gasket, inlet manifold	Packning, insugningsrör	3		
1040	83 56 933	1	Gasket, exhaust manifold	Packning, avgassamlare	2	(8349045)	
1050	83 47 636	1	Gasket, oil pump	Packning, oljepump	4		
1060	81 19 422	1	O-ring	O-ring	2		
1070	83 49 831	1	Gasket, vent housing	Packning, ventilationshus	4		
1080	93 37 312	X	GASKET SET, ENGINE	PACKNINGSSATS, MOTOR	3	36), I	
1090	83 58 780	1	Gasket, cylinder head	Packning, cylindlock	2		
1100	93 05 970	1	Gasket, valve cover	Packning, ventilkåpa	2		
1110	75 88 908	1	Gasket, end plate	Packning, gavelplatta	2	(8353732)	
1120	93 50 158	1	Seal ring	Tätningssring	3	(8349080)	
1130	93 09 204	1	Gasket, transmission cover	Packning, transmis- sionskåpa	2		
1140	75 88 882	1	Gasket, transmission cover	Packning, transmis- sionskåpa	2		
1150	75 88 890	1	Gasket, inlet manifold	Packning, insugningsrör	3		
1160	83 56 933	1	Gasket, exhaust manifold	Packning, avgassamlare	2	(8349045)	
1170	83 47 636	1	Gasket, oil pump	Packning, oljepump	4		
1180	81 19 422	1	O-ring	O-ring	2		
1190	83 49 831	1	Gasket, vent housing	Packning, ventilationshus	4		
1200	83 10 377	X	GASKET SET, »DECAR- BONIZATION»	PACKNINGSSATS, »SOT- NING»	2	ENGINE 1.85L	
1210	83 16 804	1	Gasket, cylinder head	Packning, cylindlock	2	(83 03 303)	
1220	83 03 505	1	Gasket, vent cover	Packning, ventilkåpa	1		

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02
0 GROUP INDEX		
Engine		1-F03
Electrical system		1-F23
Transmission		1-G02
Brakes		1-G09
Front wheel suspension, steering device		1-G12
Suspension system, wheels		1-G13
Car body		1-G14

0112

Complete sets		Satsler		Date	Illustration	Group	Page
Engine		Motor		Datum	Bild nr	Grupp	Sida
				1988-10	BLANK	0	4
Fig	Part No	Quantity/ Antal	Description	Benämning	K/S	Notes	
Pos.	Art nr	99			S/R	Anmärkning	
1230	78 71 296	1	Gasket, inlet manifold	Packning, insugningsrör	2		
1240	78 71 288	1	Gasket, inlet manifold	Packning, insugningsrör	2		
1250	78 71 304	2	Gasket, exhaust manifold	Packning, avgassamlare	2		
1260	88 18 991	1	Gasket, thermostat housing	Packning, termostathus	2	(8303893)	
1270	83 08 116	1	Gasket, water outlet pipe	Packning, vattenutloppsör	2	(8303943)	
1280	03 10 740	1	Washer	Bricka	6		
1290	75 88 981	1	Gasket, muffler	Packning, ljuddämpare	1		
1300	88 18 700	1	Seal	Tätning	3		
1310	83 03 547	4	End plug	Ändplugg	3		
1320	83 03 513	1	Lock plate	Låsblock	3	(8301269)	
1330	63 11 268	1	GASKET SET, »DECARBONIZATION»	PACKNINGSSATS, »SOT-NING»	2	35) ENGINE 2.0 L C	
1340	83 58 780	1	Gasket, cylinder head	Packning, cylindlock	2		
1350	83 59 226	1	Gasket, valve cover	Packning, ventilkåpa	1		
1360	75 88 886	1	Gasket, inlet manifold	Packning, insugningsrör	3	(8348526)	
1370	83 58 933	1	Gasket, exhaust manifold	Packning, avgassamlare	2		
1380	75 88 981	1	Washer, insulating	Isolerbricka	4	C, (8368334)	
1390	75 88 916	2	Washer, insulating	Isolerbricka	4	T, (8359788)	
1400	83 74 639	1	Gasket, air cleaner	Packning, luftrenare	4		
1410	83 36 877	2	Gasket, thermostat housing	Packning, termostathus	4		
1420	83 36 877	2	GASKET SET, »DECARBONIZATION»	PACKNINGSSATS, »SOT-NING»	2	36), C, T	
1430	83 58 780	1	Gasket, cylinder head	Packning, cylindlock	2		
1440	83 05 970	1	Gasket, valve cover	Packning, ventilkåpa	1		
1450	75 88 886	1	Gasket, inlet manifold	Packning, insugningsrör	3	(8348526)	
1460	83 58 933	1	Gasket, exhaust manifold	Packning, avgassamlare	2		
1470	75 88 981	1	Washer, insulating	Isolerbricka	4	C, (8368334)	
1480	75 88 916	2	Washer, insulating	Isolerbricka	4	T, (8359788)	
1490	83 74 639	1	Gasket, air cleaner	Packning, luftrenare	4		
1500	83 36 877	2	Gasket, air cleaner	Packning, luftrenare	4		
1510	83 37 239	X	GASKET SET, »DECARBONIZATION»	PACKNINGSSATS, »SOT-NING»	2	C, T ENGINE TYPE H	
1520	75 85 037	1	Gasket, cylinder head	Packning, cylindlock	2		
1530	83 55 901	1	Gasket, valve cover	Packning, ventilkåpa	1	(8308911)	
1540	75 89 346	1	Gasket, inlet manifold	Packning, insugningsrör	2		
1550	75 61 772	1	Gasket, exhaust manifold	Packning, avgassamlare	2		
1560	75 88 981	1	Washer, insulating	Isolerbricka	4	C, (8368334)	
1570	75 88 916	2	Washer, insulating	Isolerbricka	4	T	
1580	83 74 639	1	Gasket, air cleaner	Packning, luftrenare	4		
1590	83 36 877	2	Gasket, air cleaner	Packning, luftrenare	4		
1600	83 37 239	X	GASKET SET, »DECARBONIZATION»	PACKNINGSSATS, »SOT-NING»	2	35), ENGINE 2.0 L C	
1610	75 85 037	1	Gasket, cylinder head	Packning, cylindlock	2		
1620	83 55 901	1	Gasket, valve cover	Packning, ventilkåpa	1		
1630	75 89 346	1	Gasket, inlet manifold	Packning, insugningsrör	2		
1640	75 61 772	1	Gasket, exhaust manifold	Packning, avgassamlare	2		
1650	75 88 981	1	Washer, insulating	Isolerbricka	4	C, (8368334)	
1660	75 88 916	2	Washer, insulating	Isolerbricka	4	T	
1670	83 74 639	1	Gasket, air cleaner	Packning, luftrenare	4		
1680	83 36 877	2	Gasket, air cleaner	Packning, luftrenare	4		
1690	83 37 239	X	GASKET SET, »DECARBONIZATION»	PACKNINGSSATS, »SOT-NING»	2	35), ENGINE 2.0 L C	
1700	75 85 037	1	Gasket, cylinder head	Packning, cylindlock	2		
1710	83 55 901	1	Gasket, valve cover	Packning, ventilkåpa	1		
1720	75 89 346	1	Gasket, inlet manifold	Packning, insugningsrör	2		
1730	75 61 772	1	Gasket, exhaust manifold	Packning, avgassamlare	2		
1740	75 88 981	1	Washer, insulating	Isolerbricka	4	C, (8368334)	
1750	75 88 916	2	Washer, insulating	Isolerbricka	4	T	
1760	83 74 639	1	Gasket, air cleaner	Packning, luftrenare	4		
1770	83 36 877	2	Gasket, air cleaner	Packning, luftrenare	4		
1780	83 37 239	X	GASKET SET, »DECARBONIZATION»	PACKNINGSSATS, »SOT-NING»	2	35), ENGINE 2.0 L C	
1790	75 85 037	1	Gasket, cylinder head	Packning, cylindlock	2		
1800	83 55 901	1	Gasket, valve cover	Packning, ventilkåpa	1		
1810	75 89 346	1	Gasket, inlet manifold	Packning, insugningsrör	2		
1820	75 61 772	1	Gasket, exhaust manifold	Packning, avgassamlare	2		
1830	75 88 981	1	Washer, insulating	Isolerbricka	4	C, (8368334)	

0110

Complete sets		Satsler		Date	Illustration	Group	Page
Engine		Motor		Datum	Bild nr	Grupp	Sida
				1988-10	BLANK	0	5
Fig	Part No	Quantity/ Antal	Description	Benämning	K/S	Notes	
Pos.	Art nr	99			S/R	Anmärkning	
1840	83 58 933	1	Gasket, exhaust manifold	Packning, avgassamlare	2		
1850	93 20 748	X	GASKET SET, »DECARBONIZATION»	PACKNINGSSATS, »SOT-NING»	2	34), TURBO	
1860	83 58 780	1	Gasket, cylinder head	Packning, cylindlock	2		
1870	83 05 970	1	Gasket, valve cover	Packning, ventilkåpa	1		
1880	75 88 886	1	Gasket, inlet manifold	Packning, insugningsrör	3		
1890	83 58 933	1	Gasket, exhaust manifold	Packning, avgassamlare	2		
1900	83 66 924	1	Gasket, bellow pipe	Packning, bälgrör	2		
1910	83 66 916	1	Gasket, bellon pipe	Packning, bälgrör	2		
1920	83 66 262	1	Gasket, turbo	Packning, turbo	2		
1930	83 66 254	1	Gasket, exhaust manifold	Packning, avgassamlare	2		
1940	83 66 254	1	Gasket, wastegate housing - turbo	Packning, wastegatehus - turbo	2		
1950	83 66 288	1	Gasket, wastegate housing - valve housing	Packning, wastegatehus - ventihus	4		
1960	81 24 141	1	Gasket, guide tube - exhaust manifold	Packning, styrrör - avgassamlare	3		
1970	83 61 842	2	Gasket, exhaust manifold	Packning, avgassamlare	1		
1980	83 61 859	1	Gasket, exhaust manifold	Packning, avgassamlare	1		
1990	93 20 755	X	GASKET SET, »DECARBONIZATION»	PACKNINGSSATS, »SOT-NING»	2	33), TURBO	
2000	83 58 780	1	Gasket, cylinder head	Packning, cylindlock	2		
2010	83 59 226	1	Gasket, valve cover	Packning, ventilkåpa	1		
2020	83 58 933	1	Gasket, exhaust manifold	Packning, avgassamlare	2		
2030	83 66 924	1	Gasket, bellow tube	Packning, bälgrör	2		
2040	83 66 916	1	Gasket, bellow tube	Packning, bälgrör	2		
2050	83 66 262	1	Gasket, turbo-exhaust manifold	Packning, turbo-avgassamlare	2		
2060	83 66 254	1	Gasket, wg-house-turbo	Packning, wg-hus-turbo	4		
2070	83 66 288	1	Gasket, wg-house-valve	Packning, wg-hus-ventihus	4		
2080	81 24 141	1	Gasket, guide tube - exhaust manifold	Packning, styrrör - avgassamlare	3		
2090	83 61 842	2	Gasket, exhaust manifold	Packning, avgassamlare	1		
2100	83 61 859	1	Gasket, exhaust manifold	Packning, avgassamlare	1		
2110	75 88 886	1	Gasket, inlet manifold	Packning, insugningsrör	3		
2120	83 88 936	X	GASKET SET, VALVE COVER	PACKNINGSSATS, VENTILKÅPA	1	ENGINE 1,85L	
2130	83 03 505	1	Gasket, valve cover	Packning, ventilkåpa	1		
2140	83 03 513	2	End plug	Ändplugg	3		
2150	83 03 547	4	Seal ring	Tätningssring	3		
2160	88 17 272	X	GASKET SET, TURBO CHARGER	PACKNINGSSATS, TURBOAGGREGAT	2	1978-1980	
2170	83 66 924	1	Gasket	Packning	12		
2180	83 66 262	1	Gasket	Packning	12		
2190	83 66 916	1	Gasket	Packning	12		
2200	93 00 476	1	Gasket	Packning	6		
2210	23 03 279	1	Gasket	Packning	12		
2220	83 66 254	1	Gasket	Packning	12		
2230	93 07 000	1	Gasket	Packning	12		
2240	83 64 234	X	GASKET SET, CARBURETOR	PACKNINGSSATS, FÖRGASARE	4	9)	
2250	83 51 348	1	Washer	Bricka	5		
2260	83 05 419	1	Washer	Bricka	5		
2270	83 05 336	2	Washer	Bricka	5		
2280	83 08 652	1	Gasket	Packning	4		
2290	83 09 098	2	Washer	Bricka	5		

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-JC2, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

0 GROUP INDEX

Engine	1-F03
Electrical system	1-F23
Transmission	1-G02
Brakes	1-G09
Front wheel suspension, steering device	1-G12
Suspension system, wheels	1-G13
Car body	1-G14

0110

Complete sets Engine		Satsar Motor			Date Datum	Illustration Bild nr	Group Grupp	Page Sida
					1988-10	BLANK	0	6
Fig. Pos.	Part No. Art nr	Quantity Antal	Description	Benämning	K/S SR	Notes Anmärkning		
		99						
2440	83 09 064	1	Washer	Bricka	4			
2450	83 09 072	1	Washer	Bricka	4			
2460	83 05 773	1	O-ring	O-ring	2			
2470	83 05 849	1	Gasket, float chamber	Packning, flottörhus	4			
2480	83 05 823	1	Washer, needle valve	Bricka, nålventil	4			
2490	83 66 843	1	Gasket	Packning	4			
2500	83 05 494	2	Washer	Bricka	5	(8352387)		
2510	83 66 650	1	O-ring	O-ring	2			
2520	83 66 608	1	Retainer ring, damp piston	Hållfärring, dämpkolv	1			
2530								
2540	83 66 676	1	Washer	Bricka	4			
2550								
2560	83 52 429	X	GASKET SET, CARBURETOR	PACKNINGSSATS, FÖRGASARE	4			
2570								
2580	83 64 267	X	GASKET SET, CARBURETOR	PACKNINGSSATS, FÖRGASARE	4	T		
2590								
2600	83 64 259	X	GASKET SET, CARBURETOR	PACKNINGSSATS, FÖRGASARE	4	9)		
2610	83 08 652	1	Gasket	Packning	4			
2620	83 08 064	1	Lock washer	Låsbricka	4			
2630	83 08 072	1	Lock washer	Låsbricka	4			
2640	83 05 823	1	Washer, needle valve	Bricka, nålventil	4			
2650	83 05 575	1	O-ring	O-ring	5			
2660	83 05 849	1	Gasket, float chamber	Packning, flottörhus	4			
2670	83 08 676	1	Diaphragm	Membran	6			
2680	83 52 494	1	Seal	Tätning	5			
2690	83 51 413	1	Needle valve	Nålventil	3			
2700								
2710	83 61 594	X	GASKET SET, CARBURETOR	PACKNINGSSATS, FÖRGASARE	4	T		
2720	83 05 823	1	Washer, needle valve	Bricka, nålventil	2			
2730	83 05 773	1	O-ring	O-ring	4			
2740	83 05 849	1	Gasket, float chamber	Packning, flottörhus	4			
2750	83 08 652	1	Gasket	Packning	4			
2760	83 08 064	1	Seal washer	Tätningstricka	4			
2770	83 08 072	1	Seal washer	Tätningstricka	4			
2780	83 08 098	1	Washer	Bricka	5	(8352387)		
2790	83 05 484	1	Washer	Bricka	5			
2800								
2810	83 64 242	X	GASKET SET, CARBURETOR	PACKNINGSSATS, FÖRGASARE	4	9)		
2820	83 05 823	1	Washer, needle valve	Bricka, nålventil	2			
2830	83 05 773	1	O-ring	O-ring	2			
2840	83 05 849	1	Gasket, float chamber	Packning, flottörhus	4			
2850								
2860	88 18 783	X	REPAIR KIT, CARBURETOR	REP. SATS, FÖRGASARE	4	T		
2870	83 05 849	2	Gasket	Packning	4			
2880	83 08 892	8	Screw	Skruv	5			
2890	83 36 877	2	Gasket	Packning	4			
2900	83 59 788	2	Gasket	Packning	4			
2910	83 64 192	2	Clip	Clips	4			
2920	83 65 843	2	Jet	Munstycke	4			
2930	83 65 577	2	Fuel nozzle	Bränslenål	4			
2940	83 69 647	2	Gasket	Packning	4			
2950	93 08 792	2	Adjusting screw	Justerkruv	3			
2960								
2970								
2980	83 53 606	X	NEEDLE VALVE SET, CARBURETOR	NÅLVENTILSAT, FÖRGASARE	3	T		
2990								
3000	83 63 798	1	Needle valve	Nålventil	4	1)		
3010	83 05 823	1	Washer	Bricka	4			
3020								

0110

Complete sets Engine		Satsar Motor			Date Datum	Illustration Bild nr	Group Grupp	Page Sida
					1988-10	BLANK	0	7
Fig. Pos.	Part No. Art nr	Quantity Antal	Description	Benämning	K/S SR	Notes Anmärkning		
		99						
3030	83 51 644	X	NEEDLE VALVE SET, CARBURETOR	NÅLVENTILSAT, FÖRGASARE	3	11)		
	83 51 413	1	Needle valve	Nålventil	3			
	83 05 823	1	Washer	Bricka	4			
	93 04 460	X	KIT, SHUT OFF VALVE	SATS, AVSTÄNGNINGSENTIL	5	12), 1		
	83 37 446	1	Magnetic valve	Magnetventil	0			
	93 04 494	1	Bracket	Konsol	5			
	80 59 537	2	Screw	Skruv	5			
	93 04 478	1	Fuel line	Bränsleledning	5			
	93 04 437	1	Nipple	Nippel	5			
	83 20 301	1	Screw	Hålskruv	5			
	83 24 030	3	Gasket	Packning	2			
	83 20 319	1	Screw	Hålskruv	2			
	83 24 022	4	Gasket	Packning	6			
	85 60 443	1	Cable	Etikabel	4	(8316234)		
	93 63 250	1	Protective hose	Skyddsslang	4			
	80 83 958	2	Screw	Skruv	5			
	80 29 985	2	Washer	Bricka	5			
	93 35 868	X	KIT, FUEL FILTER	SATS, BRÄNSLEFILTER	1			
	93 50 604	1	Fuel filter	Bränslefilter	4			
	93 50 620	1	Gasket	Packning	2			
	88 17 256	X	KIT, FUEL HOSE	SATS, BRÄNSLESLANG	1			
	93 53 359	1	Hose	Slang	4			
	79 73 431	4	Hose clamp	Slangklämma	4			
	75 09 128	X	SET, MODULATOR VALVE	MODULATORVENTILSAT	7	ENGINE TYPE H		
	75 09 136	1	Diaphragm	Membran	1			
	93 52 063	1	Cover	Lock	1			
	93 52 055	1	Spring	Fjäder	1			
	75 08 732	3	Sleeve	Hylsa	1			
	79 72 789	3	Screw	Skruv	5			
	88 17 728	X	Valve adjustment set	Ventiljustersats	2	(9337502)		
	83 52 003	3	Plastic box	Plastlåda	1			
	83 08 215	5	Adjusting pallet	Justerbricka	2	1,78 MM		
	83 08 223	5	Adjusting pallet	Justerbricka	2	1,83 MM		
	83 08 231	5	Adjusting pallet	Justerbricka	2	1,88 MM		
	83 08 249	5	Adjusting pallet	Justerbricka	2	1,93 MM		
	83 08 256	5	Adjusting pallet	Justerbricka	2	1,98 MM		
	83 08 264	5	Adjusting pallet	Justerbricka	2	2,03 MM		
	83 08 272	5	Adjusting pallet	Justerbricka	2	2,08 MM		
	83 08 280	5	Adjusting pallet	Justerbricka	2	2,13 MM		
	83 08 298	5	Adjusting pallet	Justerbricka	2	2,18 MM		
	83 08 306	5	Adjusting pallet	Justerbricka	2	2,23 MM		
	75 24 275	5	Adjusting pallet	Justerbricka	2	2,27 MM		
	75 24 291	5	Adjusting pallet	Justerbricka	2	2,29 MM, (8349169)		
	75 24 317	5	Adjusting pallet	Justerbricka	2	2,31 MM		
	75 24 333	5	Adjusting pallet	Justerbricka	2	2,33 MM, (8349186)		
	75 24 358	5	Adjusting pallet	Justerbricka	2	2,35 MM		
	75 24 374	5	Adjusting pallet	Justerbricka	2	2,37 MM, (8349201)		
	75 24 390	5	Adjusting pallet	Justerbricka	2	2,39 MM		
	75 24 416	5	Adjusting pallet	Justerbricka	2	2,41 MM, (8349227)		
	75 24 432	5	Adjusting pallet	Justerbricka	2	2,43 MM		
	75 24 457	5	Adjusting pallet	Justerbricka	2	2,45 MM, (8349243)		
	75 24 473	5	Adjusting pallet	Justerbricka	2	2,47 MM		
	75 24 499	5	Adjusting pallet	Justerbricka	2	2,49 MM, (8349268)		
	75 24 515	5	Adjusting pallet	Justerbricka	2	2,51 MM		

- 0 General, Complete sets 1-A02
 1 Tools 1-H02
 2 Engine 1-J02, 2-A02
 3 Electrical system, Instruments 3-A02
 4 Transmission 3-G02
 5 Brakes 4-A02
 6 Front assembly, Steering 4-C02
 7 Suspension, Wheels 4-E02
 8 Body 4-F02, 5-A02
 9 Accessories 5-K02
 10 Numerical register 6-A02
- 0 GROUP INDEX
- Engine 1-F03
 Electrical system 1-F23
 Transmission 1-G02
 Brakes 1-G09
 Front wheel suspension, steering device 1-G12
 Suspension system, wheels 1-G13
 Car body 1-G14

Complete sets		Satser		Date	Illustration	Group	Page
Engine		Motor		1988-10	BLANK	0	8
Fig. Pos.	Part No. Art nr	Quantity/Antal	Description	Benämning	K/S S/R	Notes Anmärkning	
		99					
3630	75 24 531	5	Adjusting pallet	Justerbricka	2	2,53 MM, (B349284)	
3640	75 24 556	5	Adjusting pallet	Justerbricka	2	2,55 MM	
3650	75 24 572	5	Adjusting pallet	Justerbricka	2	2,57 MM, (B349300)	
3660	75 24 588	5	Adjusting pallet	Justerbricka	2	2,59 MM	
3670	75 24 614	5	Adjusting pallet	Justerbricka	2	2,61 MM, (B349325)	
3680	75 24 630	5	Adjusting pallet	Justerbricka	2	2,63 MM	
3690	75 24 655	5	Adjusting pallet	Justerbricka	2	2,65 MM, (B349342)	
3700	75 24 671	5	Adjusting pallet	Justerbricka	2	2,67 MM	
3710	75 24 697	5	Adjusting pallet	Justerbricka	2	2,69 MM, (B349367)	
3720	75 24 713	5	Adjusting pallet	Justerbricka	2	2,71 MM	
3730	75 24 739	5	Adjusting pallet	Justerbricka	2	2,73 MM, (B349383)	
3740	75 24 754	5	Adjusting pallet	Justerbricka	2	2,75 MM	
3750	75 24 770	5	Adjusting pallet	Justerbricka	2	2,77 MM, (B355042)	
3760	75 24 796	5	Adjusting pallet	Justerbricka	2	2,79 MM	
3770	75 24 812	5	Adjusting pallet	Justerbricka	2	2,81 MM, (B355067)	
3780	75 24 838	5	Adjusting pallet	Justerbricka	2	2,83 MM	
3790	75 24 853	5	Adjusting pallet	Justerbricka	2	2,85 MM, (B355083)	
3800							
3810							
3820							
3830							
3840							
			CONTINUED ON NEXT PAGE	FORTSÄTTNING PÅ NÄSTA SIDA			

Complete sets		Satser		Date	Illustration	Group	Page
Engine		Motor		1988-10	BLANK	0	9
Fig. Pos.	Part No. Art nr	Quantity/Antal	Description	Benämning	K/S S/R	Notes Anmärkning	
		99					
0010	83 33 395	X	KIT, HEAT GUARD FOR MUFFLER	SATS, VÄRMESKÖLD FÖR LUDDÄMPARE	5/2		
0020			Heat guard	Värmesköld	3		
0030	83 33 106	1	Clamp	Klamma	1		
0040	83 33 148	3	Clamp	Klamma	1		
0050	83 33 155	3	Clamp	Klamma	1		
0060	80 58 610	3	Screw	Skruv	5		
0070							
0080	83 89 495	X	MOUNTING KIT, FRONT AND REAR MUFFLER	MONTERINGSSATS, FRÄMRE OCH BAKRE LUDDÄMPARE	2/6		
0090			Rubber suspension	Gummupphängning	1		
0100	83 70 207	1	Rubber suspension	Gummupphängning	1		
0110	83 70 595	2	Clamp	Klamma	1		
0120	83 84 323	1	Clamp	Klamma	1		
0130	83 26 522	1	Clamp	Klamma	1		
0140							
0150	88 18 197	X	MOUNTING KIT, FRONT MUFFLER	MONTERINGSSATS, FRÄMRE LUDDÄMPARE	2/7	NOT TURBO AND 1976-	
0160			Clamp	Klamma	1		
0170	83 86 450	2	Gasket	Packning	1		
0180	83 87 672	2					
0190							
0200	88 17 835	X	KIT, FRONT MUFFLER	SATS, FRÄMRE LUDDÄMPARE	2/7		
0210	75 33 615	1	Muffler, front	Ljuddämpare, främre	1		
0220	83 86 450	2	Clamp	Klamma	1		
0230	83 87 672	1	Gasket	Packning	1		
0240			Mounting instruction	Monteringsanvisning	75/661595		
0250							
0300	88 17 843	X	KIT, REAR MUFFLER	SATS, BAKRE LUDDÄMPARE	2/7	(8389165)	
0310	75 33 631	1	Muffler	Ljuddämpare	1		
0320	83 86 450	2	Clamp	Klamma	1		
0330	83 84 323	1	Clamp	Klamma	1		
0340	93 28 105	2	Rubber suspension	Gummupphängning	1		
0350	93 96 375	1	Exhaust pipe	Avgasrör	1		
0360	75 33 623	1	Exhaust pipe	Avgasrör	1		
0370	83 70 207	1	Rubber suspension	Gummupphängning	1		
0380			Mounting instruction	Monteringsanvisning	75/661595		
0390							
0400							
0410							
0420	83 88 819	X	KIT, REAR MUFFLER	SATS, BAKRE LUDDÄMPARE	2/6		
0430	83 18 545	1	Muffler, rear	Ljuddämpare, bakre	1		
0440	83 70 207	1	Rubber suspension	Gummupphängning	1		
0450	83 26 522	1	Clamp	Klamma	1		
0460							
0470	88 17 868	X	KIT, REAR MUFFLER	SATS, BAKRE LUDDÄMPARE	2/7	(9320975)	
0480	75 33 631	1	Rear muffler	Bakre ljuddämpare	1		
0490	93 17 405	1	Exhaust pipe, rear	Avgasrör, bakre	1		
0500	83 86 450	2	Clamp	Klamma	1		
0510	83 84 323	1	Clamp	Klamma	1		
0520	75 33 623	1	Exhaust pipe	Avgasrör	1		
0530	93 28 105	2	Rubber suspension	Gummupphängning	1		
0540	83 70 207	1	Rubber suspension	Gummupphängning	1		
0550			Mounting instruction	Monteringsanvisning	75/661595		
0560							
0570	88 18 171	X	MOUNTING KIT, REAR MUFFLER AND PIPE	MONTERINGSSATS, BAKRE LUDDÄMPARE OCH RÖR	2/7	NOT TURBO	
0580			Clamp	Klamma	1		
0590	83 36 450	2	Clamp	Klamma	1		
0600	83 84 323	1	Rubber suspension	Gummupphängning	1	(8386476)	
0610	93 28 105	2	Rubber suspension	Gummupphängning	1		
0620	83 70 207	1	Rubber suspension	Gummupphängning	1		
0630							
0640	88 17 363	X	KIT, BRACKET EXHAUST PIPE	SATS, FÄSTE AVGASRÖR	1/4	TURBO	
0650	75 14 151	1	Bracket	Fäste	5		
0660	93 17 058	1	Yoke	Bygel	5		

0	General, Complete sets	1-F02
1	Tools	1-F02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-C02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	5-A02

0 GROUP INDEX

Engine	1-F03
Electrical system	1-F23
Transmission	1-G02
Brakes	1-G09
Front wheel suspension, steering device	1-G12
Suspension system, wheels	1-G13
Car body	1-G14

0115

Complete sets		Satser		Date	Illustration	Group	Page
Engine		Motor		Datum	Bild nr	Grupp	Sida
				1988-10	BLANK	0	10
Fig	Part No	Quantity/Amount	Description	Benämning	K/S	Notes	
Pos	Art nr	99			SR	Anmärkning	
0570	79 67 953	2	.Nut	.Mutter	5		
0680	80 82 992	3	.Screw	.Skruv	5		
0690	75 14 631	1	.Lock plate	.Låsbleck	3		
0700	87 15 768	1	.Gasket	.Packning	3		
0710	80 82 936	2	.Screw	.Skruv	5		
0720	88 17 389	1	.Mounting instruction	.Monteringsanvisning	5		
0730							
0740	88 18 221	X	KIT, REAR MUFFLER	SATS, BAKRE LUDDÅMPARE		TURBO CK	
0750	75 35 370	1	.Exhaust pipe	.Ullanrör	1		
0760	75 35 388	1	.Rear muffler	.Bakre luddämpare	1		
0770	83 03 322	1	.Rear exhaust pipe	.Bakre avgasrör	1		
0780	83 36 422	1	.Clamp	.Klamma	1		
0790	83 36 406	2	.Clamp	.Klamma	1		
0800	93 28 105	2	.Rubber suspension	.Gummilupphängning	1		
0810			.muffler	.luddämpare	1		
0820	93 70 207	1	.Rubber suspension	.Gummilupphängning	1		
0830			.exhaust pipe	.avgasrör	1		
0840		1	.Mounting instruction	.Monteringsanvisning	75/661595		
0850							
0860	93 37 569	X	MOUNTING KIT, REAR MUFFLER	MONTERINGSSATS, BAKRE LUDDÅMPARE	2	TURBO	
0870			.Clamp assy	.Klamma kpl	1		
0880	83 36 422	1	.Clamp assy	.Klamma kpl	1		
0890	93 28 105	2	.Rubber suspension	.Gummilupphängning	1		
0900	83 70 207	1	.Rubber suspension	.Gummilupphängning	1		
0910	83 26 216	1	.Rubber suspension	.Gummilupphängning	1	1-1980	
0920	79 65 776	2	.Nut	.Mutter	3	1981-1982	
0930	83 65 404	1	.Rubber suspension	.Gummilupphängning	1	1983-	
0940							
0950	93 37 460	X	SET, SCREW, EXHAUST MANIFOLD	SATS, SKRUV, AVGASSAMLARE		1976-1980	
0960			.Stud	.Pinnskruv	5		
0970	93 50 588	4	.Stud	.Pinnskruv	5		
0980	93 06 804	3	.Stud	.Pinnskruv	5	ALT 752 1080	
0990	93 06 796	1	.Nut	.Mutter	5		
1000	93 06 820	7	.Washer	.Bricka	6		
1010	80 73 249	7	.Spacer sleeve	.Distanshylsa	3		
1020	93 06 812	4	.Gasket	.Packning	2		
1030	93 58 933	1					
1040							
1050	88 17 280	X	MOUNTING KIT, EXHAUST MANIFOLD	MONTERINGSSATS, AVGASSAMLARE		1981	
1060			.Screw	.Skruv	5		
1070	93 06 804	3	.Screw	.Skruv	5	ALT 9306795	
1080	75 21 081	1	.Screw	.Skruv	5		
1090	93 50 588	4	.Screw	.Skruv	5		
1100	93 06 820	7	.Nut	.Mutter	6		
1110	93 06 812	4	.Spacer	.Distans	3		
1120	80 73 249	7	.Washer	.Bricka	3		
1130	75 61 772	1	.Gasket	.Packning	2		
1140							
1150							
1160	83 06 813	X	REPAIR KIT, CRANKCASE VENTILATION	REPARATIONSSATS, VEVHUSVENTILATION	3		
1170			.Piston assy	.Kolv kpl	5		
1180	83 04 776	1	.Diaphragm	.Membran	2		
1190	83 06 821	1	.Cover	.Lock	6		
1200	83 06 839	1					
1210							
1220	93 20 029	X	KIT TO INLET MANIFOLD	SATS TILL INSUGNINGSRÖR	6	TURBO, NOT US	
1230	83 68 086	1	.Plug	.Plugg	4		
1240	83 63 350	1	.Nipple	.Nippel	4		
1250	83 47 569	1	.Bushing	.Bussning	5		
1260	83 57 543	1	.Nipple	.Nippel	5		
1270	83 61 362	1	.Thermocontact	.Termokontakt	3		
1280	83 57 709	4	.Bushing	.Bussning	2		
1290	83 57 840	4	.Injection valve	.Insprutningsventil	2		
1300	80 98 048	2	.Screw	.Skruv	5	(8059750)	

0115

Complete sets		Satser		Date	Illustration	Group	Page
Engine		Motor		Datum	Bild nr	Grupp	Sida
				1988-10	BLANK	0	11
Fig	Part No	Quantity/Amount	Description	Benämning	K/S	Notes	
Pos	Art nr	99			SR	Anmärkning	
1320	83 57 691	2	.Bracket	.Fäste	6		
1330	80 29 985	1	.Washer	.Bricka	5		
1340							
1350	93 00 617	X	KIT, IDLING INCREASE VALVE	SATS, IDMGÅNGSHÖJNINGSVENITIL	5	141, 1 AC	
1360			.Magnet valve	.Magnetventil	3		
1370	83 34 005	1	.Nipple	.Nippel	2		
1380	83 17 810	1	.Nipple	.Nippel	2		
1390	83 32 421	1	.Hose	.Slang	5		
1400	83 32 454	3	.Hose	.Slang	5		
1410	83 32 447	1	.Hose	.Slang	5		
1420							
1430	93 00 674	X	CRANKCASE VENTILATION SERVICE KIT	VEVHUSVENTILATION SERVICESATS	3	11, 13, 1 FOR US	
1440			.Ventilation housing	.Ventilationshus	6		
1450	83 49 573	1	.Gasket	.Packning	4		
1460	80 83 974	2	.Screw	.Skruv	4		
1470	83 49 631	1	.Washer	.Bricka	5		
1480	80 29 985	2	.Hose	.Slang	4		
1490	83 60 414	1	.Plug	.Plugg	5		
1500	93 00 625	1	.Hose clamp	.Slangklamms	5		
1510	79 35 208	1					
1520							
1530	93 00 666	X	CRANKCASE VENTILATION SERVICE KIT	VEVHUSVENTILATION SERVICESATS	3	7, 15, 1 FOR US	
1540			.Bracket	.Fäste	6		
1550	83 60 289	1	.Hose	.Slang	4		
1560	83 60 588	1	.Hose	.Slang	4		
1570	83 63 376	1	.Ventilation housing	.Ventilationshus	6	(8364937)	
1580	83 49 573	1	.Gasket	.Packning	4		
1590	83 49 631	1	.Screw	.Skruv	4		
1600	80 83 974	2	.Washer	.Bricka	5		
1610	83 60 414	1	.Hose	.Slang	4		
1620	93 00 625	1	.Plug	.Plugg	5		
1630	79 35 208	1	.Hose clamp	.Slangklamms	5		
1640	80 59 545	2	.Screw	.Skruv	5		
1650							
1660	93 04 692	X	SERVICE KIT, AIR PREHEATING	SERVICESATS, LUFTFÖR-VÄRMNING	6	7, 15, 1M FOR UF 9, 13, 1 FOR UC (8379703)	
1670			.Cover	.Kåpa	3		
1680	83 19 113	1	.Hose	.Slang	4		
1690	85 06 883	1	.Strap	.Spännband	4		
1700	79 70 149	2	.Clamp	.Klamma	5		
1710	83 34 534	1	.Throttle valve housing	.Spjälhus	5		
1720	83 18 263	1	.Snorkel	.Snorkol	5		
1730	80 21 917	3	.Screw	.Skruv	5		
1740	80 20 555	3	.Nut	.Mutter	5		
1750							
1760	93 04 700	X	SERVICE KIT, AIR PREHEATING	SERVICESATS, LUFTFÖR-VÄRMNING	6	8, 11, 1 FOR UF	
1770			.Cover	.Kåpa	3		
1780	83 23 214	1	.Hose	.Slang	4		
1790	83 31 688	1	.Strap	.Spännband	4		
1800	85 06 883	1	.Clamp	.Klamma	5		
1810	79 70 149	2	.Throttle valve housing	.Spjälhus	5		
1820	83 34 534	1	.Snorkel	.Snorkol	5		
1830	83 18 263	1	.Screw	.Skruv	5		
1840	80 21 917	3					
1850							
1860							
1870							

7. 1975-
8. -1976
11. 1976-
13. -1977
14. 1978-
15. -1975

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

0 GROUP INDEX

Engine	1-F03
Electrical system	1-F23
Transmission	1-G02
Brakes	1-G09
Front wheel suspension, steering device	1-G12
Suspension system, wheels	1-G13
Car body	1-G14

Complete sets		Satsar		Date		Illustration		Group		Page	
Engine		Motor		Datum		Bild nr		Grupp		Sida	
				1988-10		BLANK		O		12	
Fig	Part No	Quantity/Antal		Description		Benämning		K S		Notes	
Pos	Art nr							SR		Anmärkning	
		99									
1820	80 29 555	3		.Nut		.Mutter		5			
1830	93 04 684	X		SERVICE KIT, AIR		SERVICESATS, LUFTFÖR-		6		7, 15), 1A FOR UF	
1910				PREHEATING		VÄRMNING					
1920	83 31 613	1		.Cover		.Kåpa		5			
1930	83 31 621	1		.Hose		.Slang		4			
1940	85 05 883	1		.Strap		.Spännband		6			
1950	79 70 148	2		.Clamp		.Klemma		5			
1960	83 34 834	1		.Throttle valve housing		.Spjällhus		6			
1970	83 13 763	1		.Snorkel		.Snorkel		5			
1980	83 39 827	X		FRONT ENGINE BRACKET		FRÄMRE MOTORFÄSTE		5		13), ENGINE 2.0L	
2000	83 79 289	1		.Washer		.Bricka		4			
2010	83 79 307	1		.Washer		.Bricka		4			
2020	83 79 315	1		.Sleeve		.Hylsa		3			
2030	83 79 281	2		.Rubber cushion		.Gummikudde		3			
2040	83 35 020	1		.Bracket		.Fäste		5		(8379 125)	
2050	79 03 552	1		.Screw		.Skruv		5			
2060	79 35 885	2		.Washer		.Bricka		5			
2070	79 10 557	2		.Washer		.Bricka		5			
2080	79 15 705	1		.Washer		.Bricka		5			
2090	80 29 985	2		.Washer		.Bricka		5			
2100	79 63 416	1		.Nut		.Mutter		5			
2110	93 20 011	X		Kit to inlet manifold		Sats till inlägsningsrör		6		(8389215)	
2120				8363509		8363509		6		TURBO US, M1978	
2130	83 89 086	1		.Plug		.Plugg		4			
2140	83 63 350	1		.Nipple		.Nippel		5			
2150	83 47 569	1		.Bushing		.Bussning		5			
2160	93 12 802	1		.Nipple		.Nippel		5		(836 1398)	
2170	83 61 362	1		.Thermocontact		.Termokontakt		3			
2180	83 57 708	4		.Bushing		.Bussning		2			
2190	83 57 840	4		.Injection valve		.Insprutningsventil		2			
2200	80 98 048	2		.Screw		.Skruv		5		(8059750)	
2210	83 57 691	2		.Bracket		.Fäste		6			
2220	80 82 984	2		.Washer		.Bricka		5			
2230				PLOMBE KIT		PLOMBERINGSATS		2		TURBO	
2240	83 01 706	X		.Wire		.Tråd		2			
2250	83 01 722	1		.Retaining ring		.Spårnyttare		2		1977-1980	
2260	83 01 714	1		.Plomb		.Plomb		2			
2270				KIT, RADIATOR		SATS, KYLARE		4		8)	
2280	83 89 751	X		.Radiator		.Kylare		1			
2290	83 83 957	1		.Screw		.Skruv		5		(8082919)	
2300	80 82 968	3		.Bracket		.Fäste		5			
2310	85 35 353	1		.Screw		.Skruv		5			
2320	79 61 949	3		.Spacer sleeve		.Distanshylsa		5			
2330	85 35 361	1		.Screw		.Skruv		5			
2340	79 34 821	1		KIT, RADIATOR WITH		SATS, KYLARE MED		4		14, 42)	
2350	88 17 827	X		BRACKET		FÄSTE					
2360	88 17 462	1		.Radiator		.Kylare		4			
2370	75 46 187	1		.Bracket		.Fäste		5			
2380	75 46 195	1		.Bracket		.Fäste		5			
2390	75 33 474	1		.Bracket		.Fäste		5			

1 Not as a separate spare part
7 1975-
8 -1976
13 -1977
14 1978-
15 -1975
42 -1980

0115	Complete sets		Satsar		Date	Illustration	Group	Page
	Engine		Motor		Datum	Bild nr	Grupp	Sida
					1988-10	BLANK	0	13
Fig.	Part No	Quantity/Antal		Description	Benämning	K	Notes	
Pos	Art nr	99				S	Anmärkning	
						L		
2440	93 03 555	1		.Bracket	.Fäste	5		
2450								
2460	88 17 819	X		KIT, RADIATOR WITH	SATS, KYLARE MED	4	14, 42), TURBO	
2470				BRACKET	FÄSTE			
2480	75 42 145	1		.Radiator	.Kylare	4		
2490	75 46 187	1		.Bracket	.Fäste	5		
2500	75 46 195	1		.Bracket	.Fäste	5		
2510	75 33 474	1		.Bracket	.Fäste	5		
2520	93 03 579	1		.Bracket	.Fäste	5		
2530								
2540	83 06 771	X		REPAIR KIT, WATER	REPARATIONSSATS,	2	ENGINE 1,85L	
2550				PUMP	VATTENPUMP			
2560	83 04 610	1		.O-ring	.O-ring	2		
2570	83 47 171	1		.Housing, bearing and seal	.Hus, lager och tätning	4	(8304 198)	
2580	83 04 230	1		.O-ring	.O-ring	2		
2590	83 04 248	1		.O-ring	.O-ring	2		
2600	83 04 214	1		.Oil thrower ring	.Oljekastning	5		
2610	83 04 206	1		.Bearing	.Lager	5		
2620	83 04 255	1		.Seal ring	.Tätningssring	4		
2630	83 04 263	1		.Washer	.Bricka	4		
2640	83 04 271	1		.Seal	.Tätning	3		
2650	83 04 289	1		.Impeller	.Skovelhjul	4		
2660	83 04 313	1		.Screw	.Skruv	5		
2670	83 12 639	1		.Washer	.Bricka	5		
2680								
2690	83 09 058	X		REPAIR KIT, WATER	REPARATIONSSATS,	3	8), ENGINE 1,7/1,65/2,0L	
2700				PUMP	VATTENPUMP			
2710	83 04 271	1		.Sealing	.Tätning	3		
2720	83 04 263	1		.Washer	.Bricka	4	PART OF 8346546	
2730	83 04 255	1		.Sealing ring	.Tätningssring	4		
2740	80 47 722	1		.Lock ring	.Låsring	5		
2750	83 04 206	1		.Bearing	.Lager	5		
2760	83 04 214	1		.Ring	.Ring	4	PART OF 8346546	
2770	83 04 248	1		.O-ring	.O-ring	2		
2780	83 04 230	1		.O-ring	.O-ring	2		
2790	83 04 610	1		.O-ring	.O-ring	2	PART OF 8346546	
2800								
2810	93 37 536	X		REPAIR KIT, WATER	REPARATIONSSATS,	3	9, 42)	
2820				PUMP	VATTENPUMP			
2830	83 04 271	1		.Sealing	.Tätning	3		
2840	83 04 255	1		.Sealing ring	.Tätningssring	4		
2850	80 47 722	1		.Lock ring	.Låsring	5		
2860	83 04 206	1		.Bearing	.Lager	5		
2870								
2880	88 17 900	X		COOLENT PUMP ASSY	KYLVÄTSKEPUMP KPL	2	ENGINE 1 YPE H	
2890	75 07 460	1		.Coolent pump	.Kylvätskepump	1)		
2900	93 53 442	1		.Gasket	.Packning	2		
2910	93 54 978	1		.Gasket	.Packning	2		
2920								
2930	87 05 063	X		KIT, OIL COOLER	SATS, OLJEKYLARE		OPTIONAL EXTRA FOR CARS	
2940							WITH AUTOMATIC TRANS-	
2950							MISSION	
2960	83 44 301	1		.Oil cooler	.Oljekylare	4		
2970	87 05 071	1		.Hose	.Slang	4		
2980	83 24 923	1		.Hose	.Slang	4		
2990	87 05 097	2		.Nut	.Mutter	5	(8705 089)	
3000	87 05 105	2		.Ring	.Konning	5		
3010	87 05 113	2		.Screw	.Skruv	5		

0115

Complete sets		Sats		Date		Illustration		Group		Page	
Engine		Motor		Datum		Bild nr		Grupp		Sida	
				1988-10		BLANK				0	
										14	
Fig	Part No	Quantity/Antal		Description		Benämning		K/S		Notes	
Pos.	Art nr	99						SR		Anmärkning	
3090	87 05 121	4		Washer		Bricka		5			
3090	79 51 916	2		Clamp		Slangklamma		5			
3090	83 88 811	X		KIT, ENGINE OIL COOLER		SATS, MOTOROLJEKYLARE		4 6)			
3090	83 14 33	1		Oil cooler		Oljekylare		5			
3090	83 14 312	1		Water hose		Vattenslang		3			
3090	83 14 320	1		Water hose		Vattenslang		3			
3090	79 70 163	2		Hose clamp		Slangklamma		5		(7963598)	
3100	83 18 776	1		Bracket		Fäste		5			
3110	83 14 437	1		Clamp		Klamme		5			
3120	79 27 420	1		Screw		Skruv		5			
3130	83 14 445	1		Adapter		Adapter		5			
3140	83 14 452	1		Screw		Skruv		5			
3150	79 67 912	1		O-ring		O-ring		2			
3160	83 14 403	1		Oil hose		Oljeslang		4			
3170	83 31 225	1		Oil hose		Oljeslang		4			
3180	83 31 233	1		Nipple		Nippel		5			
3190	83 14 395	2		Sealing ring		Tätningssring		4			
3200	79 22 495	2		Screw		Skruv		5			
3210	83 15 343	1		Hose clamp		Slangklamma		5			
3220											
3230	83 28 775	X		KIT, ENGINE OIL COOLER		SATS, MOTOROLJEKYLARE		4 7)			
3240	83 14 359	1		Oil cooler		Oljekylare		5			
3250	83 20 244	1		Bracket		Fäste		5			
3260	83 14 437	1		Clamp		Klamme		5			
3270	79 22 495	2		Screw		Skruv		5			
3280	80 19 945	1		Screw		Skruv		5			
3290	80 29 555	1		Nut		Mutter		5			
3300	80 29 951	1		Washer		Bricka		5			
3310	83 18 529	1		Hose		Slang		3			
3320	83 18 537	1		Hose		Slang		3			
3330	79 70 163	2		Hose clamp		Slangklamma		5		(7963598)	
3340	83 14 445	1		Adapter		Adapter		5			
3350	83 14 452	1		Screw, adapter		Skruv, adapter		5			
3360	79 67 912	1		O-ring		O-ring		2			
3370	83 14 403	1		Oil hose		Oljeslang		4			
3380	83 31 225	1		Nipple		Nippel		5			
3390	83 14 395	2		Seal ring		Tätningssring		4			
3400											
3410											
3420	53 00 005	X		KIT, AIR OIL COOLER		SATS, LUFTOLJEKYLARE		4 40), A			
3430	83 29 799	1		Oil cooler		Oljekylare		5			
3440	93 00 013	1		Bracket		Fästplåt		5			
3450	80 59 552	8		Screw		Skruv		5			
3460	79 69 975	8		Washer		Bricka		5			
3470	83 29 831	1		Hose		Slang		3			
3480	83 29 849	1		Hose		Slang		3			
3490	83 29 807	1		Thermostat		Termostat		3			
3500	79 69 975	2		Washer		Bricka		5			
3510	80 29 555	2		Nut		Mutter		5			
3520	83 29 872	2		Nipple		Nippel		5 35)			
3530	93 17 207	1		Nipple		Nippel		5 32)			
3540	83 29 880	2		Bushing		Bussning		4			
3550	83 29 823	2		Hose		Slang		3			
3560	79 70 064	4		Hose clamp		Slangklamma		5			
3570	85 17 104	1		Strap		Spännband		4			
3580											

0115

Complete sets			Sats		Date	Illustration	Group	Page	
Engine			Motor		Datum	Bild nr	Grupp	Sida	
					1988-10	BLANK		0 15	
Fig Pos	Part No Art nr	Quantity/ Antal				Description	Benämning	K/S SR /	Notes Anmärkning
		99							
	93 38 843	X			REBUILDING KIT, ENGINE OIL COOLER	OMBYGGNADSSATS TILL MOTOROLJEKYL	4		
	83 14 403	1			.Hose	.Slang	4		
	83 31 225	1			.Hose	.Slang	4		
	83 14 452	1			.Screw, adapter	.Skruv, adapter	5		
	83 14 445	1			.Adapter	.Adapter	5		
	83 14 395	2			.Sealing ring	.Tätningssring	4		
	79 67 912	1			.O-ring	.O-ring	2		
	93 29 152	X			KIT, AIR OIL COOLER	SATS, LUFTOLJEKYLARE	4	41), A	
	83 29 799	1			.Oil cooler	.Oljekylare	4		
	93 00 013	1			.Bracket	.Fästplåt	5		
	80 59 552	8			.Screw	.Skruv	5		
	79 69 975	8			.Washer	.Bricka	5		
	85 17 104	1			.Strap	.Spännband	4		
	93 00 864	1			.Thermostat	.Termostat	3		
	93 00 914	2			.Banjo screw	.Banjoskruv	5		
	83 26 712	2			.Seal ring	.Tätningssring	3		
	93 01 508	6			.Seal ring	.Tätningssring	4		
	93 30 713	2			.Banjo screw	.Banjoskruv	5		
	93 28 378	1			.Oil hose	.Oljeslang	5		
	93 28 386	1			.Oil hose	.Oljeslang	5		
	93 37 270	X			KIT, AIR OIL COOLER, ENGINE	SATS, LUFTOLJEKYLARE, MOTOR	4	ENGINE TYPE H	
	93 01 482	1			.Oil cooler	.Oljekylare	4		
	93 01 532	2			.Banjo screw	.Banjoskruv	5		
	83 26 712	4			.Sealing ring	.Tätningssring	3		
	93 26 216	2			.Hose	.Slang	5		
	93 08 883	1			.Adapter	.Adapter	4		
	93 08 180	1			.Sealing	.Tätning	6		
	79 22 420	4			.Screw	.Skruv	5		
					Continued on next page	Fortsättning på nästa sida			

0125

Complete sets		Satsler		Date	Illustration	Group	Page
Engine		Motor		1988-10	BLANK	0	16
Fig. Pos.	Part No. Art. nr.	Quantity/Ampl.	Description	Benämning	K/S R/L	Notes Anmärkning	
		99					
0010	83 89 314	X	SET, CRANK BEARING STD	SATS, VEVLÄGER STD	5 12)		
0020	83 02 499	8	Crnk bearing std	Vevlager std			
0030							
0040	83 89 322	X	SET, CRANK BEARING	SATS, VEVLÄGER	5 12)		
0050			-0,010	-0,010			
0060	83 09 981	8	Crnk bearing -0,010	Vevlager -0,010	1)		
0070							
0080	83 89 330	X	SET, CRANK BEARING	SATS, VEVLÄGER	5 12)		
0090			-0,020	-0,020			
0100	83 09 999	8	Crnk bearing -0,020	Vevlager -0,020	1)		
0110							
0120	83 89 280	X	SET, MAIN BEARING STD	SATS, RAMLAGER STD	5 12)		
0130	83 02 234	10	Main bearing std	Ramlager std	1)		
0140							
0150	83 89 298	X	SET, MAIN BEARING	SATS, RAMLAGER	5 12)		
0160			-0,010	-0,010			
0170	83 09 965	10	Main bearing -0,010	Ramlager -0,010	5 1)		
0180							
0190	83 89 306	X	SET, MAIN BEARING	SATS, RAMLAGER	5 12)		
0200			-0,020	-0,020			
0210	83 09 973	10	Main bearing -0,020	Ramlager -0,020	1)		
0220							
0230	83 88 852	X	SET, PISTON RING	KOLVRINGSSATS	3 ENGINE 1.85L		
0240	83 10 849	4	Compr. ring, upper	Kompr. ring, övre	6		
0250	83 10 855	4	Compr. ring, lower	Kompr. ring, nedre	6		
0260	83 08 817	9	Oil scraper	Oljeskraper	6		
0270	83 10 302	4	Spacer ring	Mellanläggsring	6		
0280							
0290	83 89 413	X	KIT, PISTON RINGS STD	SATS, KOLVRINGAR STD	3 5)		
0300	83 10 849	1)	Compr. ring, upper	Kompr. ring, övre	1)		
0310	83 10 855	1)	Compr. ring, lower	Kompr. ring, nedre	1)		
0320	83 09 817	2	Oil scraper	Oljeskraper	1)		
0330	83 10 302	1	Spacer ring	Mellanläggsring	1)		
0340							
0350	83 89 421	X	KIT, PISTON RINGS	SATS, KOLVRINGAR	3 5)		
0360			OVERSIZE 1	ÖD 1			
0370	83 11 748	1	Compr. ring, upper	Kompr. ring, övre	1)		
0380			oversize 1	ÖD 1			
0390	83 11 763	1	Compr. ring, lower	Kompr. ring, nedre	1)		
0400			oversize 1	ÖD 1			
0410	83 12 381	2	Oil scraper oversize	Oljeskraper ÖD 1	1)		
0420			1				
0430	83 12 407	1	Spacer ring oversize	Mellanläggsring ÖD 1	1)		
0440			1				
0450							
0460	83 89 439	X	KIT, PISTON RINGS	SATS, KOLVRINGAR	3 5)		
0470			OVERSIZE 2	ÖD 2			
0480	83 11 755	1	Compr. ring, upper	Kompr. ring, övre	1)		
0490			oversize 2	ÖD 2			
0500	83 11 771	1	Compr. ring, lower	Kompr. ring, nedre	1)		
0510			oversize 2	ÖD 2			
0520	83 12 399	2	Oil scraper oversize 2	Oljeskraper ÖD 2	1)		
0530	83 12 415	1	Spacer ring oversize 2	Mellanläggsring ÖD 2	1)		
0540							
0550	83 89 066	X	SET, PISTON RINGS STD	KOLVRINGSSATS STD	3 ENGINE 2.0L		
0560	83 47 361	4	Compr. ring, upper	Kompr. ring, övre	6		
0570	83 47 379	4	Compr. ring, lower	Kompr. ring, nedre	6		
0580	83 49 771	8	Oil scraper	Oljeskraper	6		
0590	83 49 789	4	Oil scraper	Oljeskraper	6		
0600							

1 Not as a separate spare part
5 Engine 7720-1 R51
12 Engine 1 R51

0125

Complete sets		Satsler		Date	Illustration	Group	Page
Engine		Motor		1988-10	BLANK	0	17
Fig. Pos.	Part No. Art. nr.	Quantity/Ampl.	Description	Benämning	K/S R/L	Notes Anmärkning	
		99					
0610	83 89 447	X	KIT, PISTON RINGS STD	SATS, KOLVRINGAR STD	3 ENGINE 2.0 L		
0620	83 47 361	1	Compr. ring, upper	Kompr. ring, övre	1)		
0630	83 47 379	1	Compr. ring, lower	Kompr. ring, nedre	1)		
0640	83 49 771	2	Oil scraper	Oljeskraper	6 1)		
0650	83 49 789	1	Oil scraper	Oljeskraper	1)		
0660							
0670	83 89 454	X	KIT, PISTON RINGS	SATS, KOLVRINGAR	3 ENGINE 2.0 L		
0680			OVERSIZE 0,50mm	ÖD 0,50mm			
0690	83 51 926	1	Compr. ring, upper	Kompr. ring, övre	1)		
0700			oversize 0,50mm	ÖD 0,50mm			
0710	83 51 942	1	Compr. ring, lower	Kompr. ring, nedre	1)		
0720			oversize 0,50mm	ÖD 0,50mm			
0730	83 51 983	1	Spring ring	Fjädring	6		
0740	83 51 967	2	Oil scraper	Oljeskraper	6		
0750							
0760	83 89 462	X	KIT, PISTON RINGS	SATS, KOLVRINGAR	3 ENGINE 2.0L		
0770			OVERSIZE 1,0mm	ÖD 1,0mm			
0780	83 51 934	1	Compr. ring, upper	Kompr. ring, övre	1)		
0790			oversize 1,0mm	ÖD 1,0mm			
0800	83 51 959	1	Compr. ring, lower	Kompr. ring, nedre	1)		
0810			oversize 1,0mm	ÖD 1,0mm			
0820	83 51 991	1	Spring ring	Fjädring	6		
0830	83 51 975	2	Oil scraper	Oljeskraper	6		
0840							
0850	83 89 652	X	SET, PISTON RINGS STD	KOLVRINGSSATS STD	B20P01, B20P03		
0860	83 84 432	4	Compr. ring, upper	Kompr. ring, övre	1)		
0870	83 84 473	4	Compr. ring, lower	Kompr. ring, nedre	1)		
0880	83 49 771	8	Oil scraper	Oljeskraper	6 1)		
0890	83 49 769	4	Kit, oil scraper	Sats, oljeskraper	1)		
0900							
0910	83 89 637	X	KIT, PISTON RINGS	SATS, KOLVRINGAR	3 B20P01, B20P03		
0920			OVERSIZE 0,50 mm	ÖD 0,50 mm			
0930	83 84 440	1	Compr. ring, upper	Kompr. ring, övre	1)		
0940			oversize 0,50 mm	ÖD 0,50 mm			
0950	83 84 481	1	Compr. ring, lower	Kompr. ring, nedre	1)		
0960	83 52 056	1	Kit, oil scraper cpl	Sats, oljeskraper	1)		
0970			oversize 0,50 mm	ÖD 0,50 mm			
0980							
0990	83 89 645	X	KIT, PISTON RINGS	SATS, KOLVRINGAR	3 B20P01, B20P03		
1000			OVERSIZE 1,0 mm	ÖD 1,0 mm			
1010	83 84 457	1	Compr. ring, upper	Kompr. ring, övre	1)		
1020			oversize 1,0 mm	ÖD 1,0mm			
1030	83 84 499	1	Compr. ring, lower	Kompr. ring, nedre	1)		
1040			oversize 1,0 mm	ÖD 1,0mm			
1050	83 52 064	1	Kit, oil scraper cpl	Sats, oljeskraper	1)		
1060			oversize 1,0 mm	ÖD 1,0mm			
1070							
1080	83 20 003	X	KIT, PISTON RINGS STD	KOLVRINGSSATS STD	3 TURBO, WHOLE ENGINE		
1090	83 55 992	4	Compr. ring, upper	Kompr. ring, övre	1)		
1100	83 47 379	4	Compr. ring, lower	Kompr. ring, nedre	1)		
1110	83 49 771	8	Oil scraper	Oljeskraper	6 1)		
1120	83 49 789	4	Oil scraper	Oljeskraper	1)		
1130							
1140							
1150	83 89 900	X	KIT, PISTON RINGS STD	KOLVRINGSSATS STD	3 TURBO		
1160	83 55 992	1	Compr. ring, upper	Kompr. ring, övre	1)		
1170	83 47 379	1	Compr. ring, lower	Kompr. ring, nedre	1)		
1180	83 49 771	2	Oil scraper	Oljeskraper	6 1)		
1190	83 49 789	1	Oil scraper	Oljeskraper	1)		
1200							

1 Not as a separate spare part.

0125

Complete sets		Satsler		Date	Illustration	Group	Page
Engine		Motor		Datum	Bild nr	Grupp	Sida
				1988-10	BLANK	0	18
Fig Pos	Part No Art nr	Quantity/ Antal	Description	Benämning	K S	Notes	Anmärkning
		99					
1210	83 89 916	X	KIT, PISTON RINGS, OVERSIZE 0,50 mm	KOLVRINGSSATS, ÖD 0,50 mm	3	TURBO	
1220	83 56 008	1	Compr. ring, upper	Kompr. ring, övre	1)		
1230	83 51 942	1	Compr. ring, lower	Kompr. ring, nedre	1)		
1240	83 51 983	1	Spring ring	Fjädersring	6		
1250	83 51 957	2	Oil scraper	Oljeskrappning	6		
1260	83 89 926	X	SET, PISTON RINGS, OVERSIZE 1,0 mm	KOLVRINGSSATS, ÖD 1,0 mm	3	TURBO	
1270	83 56 016	1	Compr. ring, upper	Kompr. ring, övre	1)		
1280	83 51 959	1	Compr. ring, lower	Kompr. ring, nedre	1)		
1290	83 51 991	1	Spring ring	Fjädersring	6		
1300	83 51 975	2	Oil scraper	Oljeskrappning	6		
1310	93 20 995	X	KIT, PISTON RINGS STD	KOLVRINGSSATS STD	3	ENGINE TYPE H, SUPERSEDED BY 7520513	
1320	83 64 432	1	Compr. ring, upper	Kompr. ring, övre	1)		
1330	83 64 473	1	Compr. ring, lower	Kompr. ring, nedre	1)		
1340	83 47 593	1	Kit, oil scraper	Sats oljeskrappning	1)		
1350	83 36 603	X	KIT, PISTON RINGS, oversize 0,50 mm	KOLVRINGSSATS, ÖD 0,50 mm	3	ENGINE TYPE H, SUPERSEDED BY 7520521	
1360	83 64 440	1	Compr. ring, upper	Kompr. ring, övre	1)		
1370	83 64 181	1	Compr. ring, lower	Kompr. ring, nedre	1)		
1380	83 52 056	1	Kit, oil scraper	Sats oljeskrappning	1)		
1390	83 36 611	X	KIT, PISTON RINGS, oversize 1,0 mm	KOLVRINGSSATS, ÖD 1,0 mm	3	ENGINE TYPE H, SUPERSEDED BY 7520539	
1400	83 64 457	1	Compr. ring, upper	Kompr. ring, övre	1)		
1410	83 64 499	1	Compr. ring, lower	Kompr. ring, nedre	1)		
1420	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1430	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1440	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1450	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1460	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1470	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1480	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1490	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1500	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1510	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1520	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1530	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1540	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1550	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1560	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1570	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1580	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1590	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1600	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1610	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1620	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1630	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1640	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1650	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1660	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1670	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1680	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1690	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1700	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1710	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1720	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		
1730	83 52 064	1	Kit, oil scraper	Sats oljeskrappning	1)		

0125

Complete sets		Satsler		Date	Illustration	Group	Page
Engine		Motor		Datum	Bild nr	Grupp	Sida
				1988-10	BLANK	0	19
Fig Pos	Part No Art nr	Quantity/ Antal	Description	Benämning	K S	Notes	Anmärkning
		99					
1740	83 89 512	X	KIT, THERMOSTAT 88 DEGREES C	SATS, THERMOSTAT 88 GRADER C	1	2,7,8)	
1750	83 52 352	1	Thermostat 88 degrees C	Thermostat 88 grader C	6	1)	
1760	83 52 692	1	Gasket	Packning	2		
1770	83 89 272	X	KIT, THERMOSTAT 92 DEGREES C	SATS, THERMOSTAT 92 GRADER C	1	2) SUPERSEDED BY 9320284	
1780	83 18 016	1	Thermostat 92 degrees C	Thermostat 92 grader C	6	1) ALTERNATIVE TO 8389181	
1790	83 46 827	1	Gasket	Packning	2		
1800	93 20 284	X	KIT, THERMOSTAT, 92 DEGREES C	SATS, THERMOSTAT, 92 GRADER C	1	1) 1977-; COLD MARKETS NOT TURBO	
1810	93 16 662	1	Thermostat	Thermostat	1)		
1820	83 52 692	1	Gasket	Packning	2		
1830	93 37 551	X	KIT, THERMOSTAT, 82 DEGREES C	SATS, THERMOSTAT, 82 GRADER C	1	1) 1980-; TURBO FOR EU	
1840	75 02 297	1	Thermostat, 82 degrees C	Thermostat, 82 grader C	1)		
1850	83 52 692	1	Gasket	Packning	2		
1860	93 37 379	X	KIT, THERMOSTAT, 89 DEGREES C	SATS, THERMOSTAT, 89 GRADER C	1	ENGINE H-TYPE	
1870	93 14 885	1	Thermostat, 89 degrees C	Thermostat, 89 grader C	6		
1880	83 52 692	1	Gasket	Packning	2		
1890	93 36 850	X	KIT, IMPELLER	SATS, PUMPHJUL	5	ENGINE TYPE H	
1900	93 06 846	1	OIL PUMP	OLJEPUMP	5		
1910	83 64 812	1	Impeller	Pumphjul	5		
1920	83 64 812	1	Impeller	Pumphjul	5		
1930	83 88 795	X	SERVICE PACKAGE	SERVICESATS	1	ENGINE 1,6SL	
1940	83 06 516	1	Oil filter	Oljefilter	1		
1950	83 05 989	1	Contact set	Kontaktsats	1		
1960	78 72 443	1	Grease	Fett	1		
1970	87 18 439	1	Gasket	Packning	4		
1980	83 50 076	4	Spark plug	Tändstift	4	40/236 160008	
1990	83 50 076	1	Mounting instruction	Monteringsanvisning	1	75/661 181	
2000	83 89 033	X	SERVICE PACKAGE	SERVICESATS	1	ENGINE 2,0L	
2010	78 94 066	1	Oil filter	Oljefilter	1	(8349409)	
2020	83 05 989	1	Contact set	Kontaktsats	1		
2030	78 72 443	1	Grease	Fett	1		
2040	87 18 439	1	Gasket	Packning	4		
2050	83 50 076	4	Spark plug	Tändstift	4	40/236 160008	
2060	83 50 076	1	Mounting instruction	Monteringsanvisning	1	75/661 181	
2070	83 89 264	X	SERVICE PACKAGE	SERVICESATS	1	4,35)	
2080	78 94 066	1	Oil filter	Oljefilter	1	(8349409)	
2090	83 55 919	1	Contact set	Kontaktsats	1		
2100	78 72 443	1	Grease	Fett	1		
2110	87 18 439	1	Gasket	Packning	4		
2120	83 50 076	4	Spark plug	Tändstift	4	40/236 160008	
2130	83 50 076	1	Mounting instruction	Monteringsanvisning	1	75/661 181	
2140	93 37 544	X	SERVICE PACKAGE	SERVICESATS	1	1) 1979-; (9320417)	
2150	93 09 576	1	Oil filter	Oljefilter	1		
2160	93 59 597	1	Contact set	Kontaktsats	1	(8355919)	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02
0 GROUP INDEX		
Engine		1-F03
Electrical system		1-F23
Transmission		1-G02
Brakes		1-G09
Front wheel suspension, steering device		1-G12
Suspension system, wheels		1-G13
Car body		1-G14

1. Not as a separate spare part
2. Engine -B20P01 043253-; B20P02 009622-; Ch. 99752004119-; 997 52003917-
3. Engine -B20P01 043253-; B20P02 009622-; Ch. 99752004119-; 997 52003917-
4. Altern. to (83 89 181) to be used during the winter

1. Not as a separate spare part
2. Engine B20P01 043253-; B20P02 009622-; Ch. 99752004119-; 997 52003917-
3. Engine 2.0L with Bosch ignition system
4. 1975-
5. -1976
6. -1978

Complete sets		Satser		Date	Illustration	Group	Page
Engine		Motor		Datum	Bild nr	Grupp	Sida
				1988-10	BLANK	0	20
Fig	Part No	Quantity/Antal		Description		Benämning	
Pos	Art nr	99					
2310	78 72 443	1		Grease		Fett	
2320	87 18 439	1		Gasket		Packning	
2330	83 50 076	4		Spark plug		Tändstift	
2340		1		Mounting instruction		Monteringsanvisning	
2350							
2360	93 37 544	X		SERVICE PACKAGE		SERVICESATS	
2370	93 09 576	1		Oil filter		Oljefilter	
2380	93 59 597	1		Contact set		Kontaktsats	
2390	78 72 443	1		Grease		Fett	
2400	87 18 439	1		Gasket		Packning	
2410	83 50 076	4		Spark plug		Tändstift	
2420		1		Mounting instruction		Monteringsanvisning	
2430							
2440	88 17 306	X		SERVICE PACKAGE		SERVICESATS	
2450	93 09 576	1		Oil filter		Oljefilter	
2460	93 13 057	4		Spark plug		Tändstift	
2470	87 18 439	1		Gasket		Packning	
2480							
2490	83 89 488	X		CAM GEAR SET		KAMDREVSATS	
2500	83 03 364	1		Gasket		Packning	
2510	83 03 372	1		Gasket		Packning	
2520	83 06 938	1		Sealing ring		Tätningssring	
2530	83 02 269	1		Chain wheel, crankshaft		Kedjehjul, vaxel	
2540	83 02 572	1		Chain wheel, idler shaft		Kedjehjul, aggregataxel	
2550	83 03 182	1		Chain wheel, camshaft		Kedjehjul, kamaxel	
2560	78 71 320	1		Chain transmission		Transmissionskedja	
2570	83 03 240	1		Chain guide		Kedjestyrmål	
2580	83 03 232	1		Chain guide		Kedjestyrmål	
2590	78 71 338	1		Chain, tensioner		Kedjesträckare	
2600	83 11 268	1		Locking plate		Låsbricka	
2610							
2620	93 20 201	X		KIT, COLD START CONTROL		SATS, KALLSTARTSREGLAGE	
2630	79 61 634	2		Pop rivet		Popnit	
2640	85 37 177	1		Bracket		Fäste	
2650	85 06 704	1		Ring nut		Ringmutter	
2660	85 22 054	1		Bracket		Hållare	
2670	85 22 062	1		Burr		Knapp	
2680	80 59 073	1		Screw		Skruv	
2690							
2700	83 48 583	X		KIT, COCK		SATS, KRAN	
2710	83 48 575	1		Seat		Säte	
2720	83 49 102	1		Cock		Kran	
2730							
2740	93 20 276	X		KIT, SEAL WASHER, VALVE COVER		SATS, TÄTNINGSBRICKA, VENTILKÅPA	
2750							
2760	93 09 493	8		Screw		Skruv	
2770	93 07 653	8		Washer		Bricka	
2780	93 07 646	8		Washer		Bricka	
2790	93 07 661	8		Gasket		Packning	
2800							
2810	93 20 805	X		KIT, VALVE COVER		SATS, VENTILKÅPA	
2820	93 05 954	1		Valve cover		Ventilkåpa	
2830	93 05 970	1		Gasket		Packning	
2840	93 05 988	8		Screw		Skruv	
2850	93 05 986	8		Seal washer		Tätningssbricka	
2860	93 06 002	8		Spring washer		Fjäderbricka	
2870							
2880	93 23 809	X		REPAIR KIT, ENGINE CUSHION, FRONT		SATS, BYTE FRÄMRE MOTORKUDDE	
2890							
2900	75 47 227	2		Rubber cushion		Gummikudde	

Complete sets		Satser		Date	Illustration	Group	Page
Engine		Motor		Datum	Bild nr	Grupp	Sida
				1988-10	BLANK	0	21
Fig	Part No	Quantity/Antal		Description		Benämning	
Pos	Art nr	99					
2910	83 35 028	1		Bracket		Fäste	
2920	93 23 775	1		Washer		Bricka	
2930	93 24 765	2		Nut		Mutter	
2940	93 23 791	1		Screw		Skruv	
2950	80 73 109	1		Washer		Bricka	
2960							
2970	88 17 406	X		KIT, CHAIN TENSIONER		SATS, KEDJESTRÄCKARE	
2980	93 58 672	1		Chain tensioner		Kedjesträckare	
2990	93 58 680	1		Chain guide		Kedjestyrmål	
3000	81 25 064	2		Screw		Skruv	
3010							

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Bdy	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

0 GROUP INDEX

Engine	1-F03
Electrical system	1-F23
Transmission	1-G02
Brakes	1-G09
Front wheel suspension, steering device	1-G12
Suspension system, wheels	1-G13
Car body	1-G14

0150

Complete sets		Sats		Date	Illustration	Group	Page
Electrical system		Elektriskt system		Datum	Bild nr	Grupp	Sida
				1988-10	BLANK	0	22
Fig. Pos	Part No. Art nr	Quantity/Antal	Description	Benämning	K/S	Notes	Anmärkning
		99					
0010	83 89 746	X	SET, IGNITION CABLES	SATS, TÄNDKABLAR	3	ENGINE 1, 65L	
0020	83 37 585	1	Ignition cable	Tändkabel	3	(8307563)	
0030	83 04 123	2	Ignition cable	Tändkabel	3		
0040	83 04 131	2	Ignition cable	Tändkabel	3		
0050							
0060	83 89 074	X	SET, IGNITION CABLES	SATS, TÄNDKABLAR	3	ENGINE 2, 0L	
0070	83 37 585	1	Ignition cable	Tändkabel	3	(8307563)	
0080	83 63 947	2	Ignition cable	Tändkabel	3		
0090	83 63 954	2	Ignition cable	Tändkabel	3		
0100							
0110	83 89 778	X	SET, IGNITION CABLES	SATS, TÄNDKABLAR	3	7)	
0120	83 03 777	1	Ignition cable	Tändkabel	3		
0130	83 63 947	2	Ignition cable	Tändkabel	3		
0140	83 63 954	2	Ignition cable	Tändkabel	3		
0150							
0160	83 37 346	X	SET, IGNITION CABLES	SATS, TÄNDKABLAR	3	ENGINE TYPE H	
0170	75 11 157	1	Ignition cable, distributor-coil	Tändkabel, fördelare-spole	3		
0180							
0190	93 55 926	1	Ignition cable, cyl 1	Tändkabel, cyl 1	3		
0200	93 55 934	1	Ignition cable, cyl 2	Tändkabel, cyl 2	3		
0210	93 55 942	1	Ignition cable, cyl 3	Tändkabel, cyl 3	3		
0220	93 55 959	1	Ignition cable, cyl 4	Tändkabel, cyl 4	3		
0230							
0240	93 20 250	X	KIT, RETAINER SPRING AND SCREWS	SATS, HÅLLFÄDRAR OCH SKRUVAR	5	14), BREAKERLESS SYSTEM	
0250							
0260	93 05 038	1	Retainer spring	Hållfjäder	6		
0270	93 05 046	3	Screw	Skruv	5		
0280	93 05 053	3	Screw	Skruv	5		
0290	93 09 956	1	Retainer spring	Hållfjäder	6		
0300							
0310	78 74 209	X	REPAIR KIT, DISTRIBUTOR	REPARATIONSSATS, TÄNDFÖRDELARE	5	1976-1980	
0320							
0330	93 09 915	1	Cable terminal	Kabelanslutning	6		
0340	93 05 111	1	Lock yoke	Låsbygel	6		
0350	93 05 137	1	Seal	Packning	6		
0360	93 05 053	1	Screw	Skruv	5		
0370							
0380	82 09 686	X	KIT, BATTERY BRACKET	SATS, BATTERIHÅLLARE	5	6)	
0390	73 34 451	1	Angular bracket	Fästvinkel	4		
0400	73 25 580	2	Hook	Hake	5		
0410	70 88 693	2	Pad	Mellanlägg	4		
0420	70 60 106	2	Wing nut	Vingmutter	5		
0430	79 15 556	2	Washer	Bricka	5		
0440							
0450	78 48 542	X	BRUSHSET, ALTERNATOR	KOLSATS, GENERATOR	3		
0460	83 04 859	X	BRUSH SET, STARTER	KOLSATS, STARTMOTOR	3		
0470	83 05 989	X	CONTACT SET, DISTRIBUTOR	KONTAKTSATS, FÖRDELARE	1	AC DELCO	
0480	83 65 919	X	CONTACT SET, DISTRIBUTOR	KONTAKTSATS, FÖRDELARE	1	BOSCH	
0490	93 59 587	X	CONTACT SET, DISTRIBUTOR	KONTAKTSATS, FÖRDELARE	1	BOSCH, ENGINE TYPE H	
0500							
0510	85 45 063	X	KIT, HEADLIGHT WIPERS AND WASHERS	SATS, STRÅLKASTARTOR-KARE OCH SPOLARE	3	6)	
0520							
0530	85 11 610	1	Wiper mechanism	Torkmekanism	5		
0540	85 07 089	1	Motor	Motor	5		
0550	70 96 944	1	Nut	Mutter	5		
0560	88 02 175	1	Washer	Bricka	5		
0570	79 34 789	1	Screw	Skruv	5		
0580	85 10 166	1	Motor support	Motorfäste	5		
0590	79 22 719	1	Screw	Skruv	5		
0600	71 55 690	5	Shaft seal	Axelhätning	3		

0150

Complete sets		Sats		Date	Illustration	Group	Page
Electrical system		Elektriskt system		Datum	Bild nr	Grupp	Sida
				1988-10	BLANK	0	23
Fig. Pos	Part No. Art nr	Quantity/Antal	Description	Benämning	K/S	Notes	Anmärkning
		99					
0610	85 65 350	1	Ball nut	Tätningsskruv	3	(7107238)	
0620	85 07 709	1	Relay	Relä	3		
0630	79 22 727	1	Screw	Skruv	5		
0640	79 19 574	1	Clip	Klip	3		
0650	85 12 253	1	Cable network	Ledningsnät	6	1)	
0660	88 50 711	1	Jet	Munstycke	2		
0670	85 11 362	1	Hose	Slang	5		
0680	85 11 446	1	Hose	Slang	5		
0690	85 33 457	1	Hose	Slang	5		
0700	85 07 063	1	Hose	Slang	5		
0710	85 09 002	1	Y-pipe	Y-rör	2		
0720	85 41 534	1	Crank arm	Vevarm	5		
0730	80 19 887	1	Screw	Skruv	5		
0740	79 33 443	4	Clip	Klip	3		
0750	79 33 682	1	Clip	Klip	3		
0760	79 51 783	1	Clip	Klip	3		
0770	71 55 500	1	Clip	Klip	3		
0780							
0790	85 45 212	X	KIT, HEADLIGHT WIPERS AND WASHERS	SATS, STRÅLKASTARTOR-KARE OCH SPOLARE	3	7)	
0800			Wiper mechanism	Torkmekanism	5	7)	
0810	85 11 610	1	Motor	Motor	5	7)	
0820	85 07 089	1	Nut	Mutter	5	7)	
0830	70 96 944	1	Washer	Bricka	5	7)	
0840	88 02 175	1	Screw	Skruv	5	7)	
0850	79 34 789	1	Motor support	Motorfäste	5	7, 8)	
0860	85 10 166	1	Motor support	Motorfäste	5	7, 9)	
0870	65 35 353	1	Screw	Skruv	5	7)	
0880	79 22 719	5	Shaft sealing	Axelhätning	3	7), (7107238, 7155690)	
0890	85 65 350	1	Relay	Relä	3	7)	
0900	85 22 286	1	Jet	Munstycke	2	7)	
0910	85 10 125	2	Hose	Slang	5	7)	
0920	85 33 366	1	Hose	Slang	5	7)	
0930	85 33 267	1	Hose	Slang	5	7)	
0940	85 18 656	1	Hose	Slang	5	7)	
0950	85 33 341	1	Branch tube	Grenrör	2	7)	
0960	85 10 091	1	Crank arm	Vevarm	5	7), (8507097)	
0970	85 41 534	1	Screw	Skruv	5	7)	
0980	80 19 887	1	Clip	Klip	3	7)	
0990	79 33 443	4	Clip	Klip	3	7)	
1000	71 55 500	1	Clip	Klip	3	7)	
1010							
1020	88 15 649	X	KIT, WIPER BLADE	SATS, TORKARBLAD	2		
1030			HEADLIGHT WIPER	STRÅLKASTARTORKARE	2		
1040	85 12 717	2	Wiper blade	Torkarblad	2		
1050	85 11 289	2	Lock clip	Spärrytare	3		
1060							
1070	85 19 995	X	REPAIR KIT, ROTOR	REPARATIONSSATS, ROTOR	6	PART OF 8508800. PARTS CONTAINED, SEE GROUP 3.	
1080			ALTERNATOR	GENERATOR	6	PARTS CONTAINED SEE GROUP 3	
1090							
1100	78 67 377	X	SET OF SCREWS, NUTS AND WASHERS, ALTERNATOR	SATS, MONTERINGSDELAR, GENERATOR	8	PARTS CONTAINED SEE GROUP 3	
1110							
1120	85 45 196	X	KIT, RELAY, REAR WINDOW	SATS, RELÄ, BAKRUTA	5	CK (8506545)	
1130	85 33 176	1	Relay	Relä	5	31)	
1140	85 30 016	1	Cable	Kabel	5		
1150	85 28 150	1	Fuse	Säkring	1		
1160							

1. Not as 2 separate spare part.

7. 1975-

8. -1976

9. 1977-

31. See SI Swedish 371-19089A English 371-28093 German 371-38093 French 371-48099 Spanish 371-58099

6 -1974

7 1975-

14 1978-

0150

Complete sets		Sats		Date	Illustration	Group	Page
Electrical system		Elektriskt system		Datum	Bild nr	Grupp	Sida
				1988-10	BLANK	0	24
Fig	Part No	Quantity/Antal		Description		Benämning	
Pos	Art nr	99				K	S
							Anmärkning
1190	85 46 202	X		KIT, DOOR SWITCH	SATS, DÖRRKONTAKT	3	
1200	85 77 793	1		Door switch	Dörrkontakt	4	
1210	85 58 883	1		Cover	Skjydd	5	
1216	79 21 885	1		Screw	Skruv	5	
1220	85 79 989	1		Cable	Ledning	5	
1240							
1250	85 46 301	X		SET, RUBBER PROFILE	SATS, GUMMIPROFIL	2	
1260	85 36 641	2		Rubber profile	Gummiprofil	2	
1270							
1280	93 37 593	X		REPAIR KIT	REP. SATS, GENERATOR-	6	1981-, ENGINE H-TYPE
1290				ALTERNATOR BRACKET	FÄSTE	6	
1300	75 10 308	1		Rubber bushing	Gummibussning	6	
1310	75 10 332	1		Rubber bushing	Gummibussning	6	
1320	80 84 071	1		Screw	Skruv	6	
1330	80 74 106	1		Nut	Mutter	6	
1340							
1350	83 89 942	X		SET OF WASHERS, STARTER	BRICKSATS, STARTMOTOR	6	-1984
1360	93 23 924	1		Set of washers	Bricksats	6	
1370	83 89 958			Gasket set	Packningssats	6	

0200

Complete sets		Sats		Date	Illustration	Group	Page
Transmission		Kraftöverföring		Datum	Bild nr	Grupp	Sida
				1988-10	BLANK	0	25
Fig	Part No	Quantity/Antal		Description		Benämning	
Pos	Art nr	99				K	S
							Anmärkning
0010	89 10 341	X		REPAIR KIT, MASTER	REPARATIONSSATS	1	44), SUPERSEDED BY
0020				CYLINDER CLUTCH	HUVUDCYLINDERKOPPLING	1	8993156
0030	89 03 304	1		Gasket	Packning	5	
0040	89 30 034	1		Gasket	Packning	5	
0050	73 13 182	1		Washer	Bricka	5	
0060	73 13 240	1		Seal bellows	Tätningssålg	6	
0070							
0080	89 93 156	X		REPAIR KIT, MASTER	REPARATIONSSATS	1	45)
0090				CYLINDER CLUTCH	HUVUDCYLINDERKOPPLING	5	PART OF 8927089
0100	89 03 304	1		Gasket	Packning	5	PART OF 8944985
0110	89 45 248	1		Washer	Bricka	5	PART OF 8927089
0120	73 13 182	1		Washer	Bricka	5	PART OF 8944985
0130	89 45 248	1		Gasket	Packning	5	
0140	89 40 769	1		Seal bellows	Tätningssålg	6	
0150	73 13 240	1					
0160							
0170	83 80 065	X		REPAIR KIT, SLAVE CYL.	REP. SATS SLAVCYL.	1	15)
0180	71 75 318	1		Rubber seal	Gummitätning	5	
0190	83 43 386	1		Protective rubber	Gummskydd	5	
0200							
0210	87 70 893	X		KIT, SEALING SLAVE CYL.	TÄTNINGSSATS, SLAVCYL.	3	11,40)
0220	87 11 285	1		O-ring	O-ring	3	
0230	87 11 079	1		O-ring	O-ring	3	
0240	87 11 806	1		O-ring	O-ring	3	
0250	87 11 855	1		Rubber sealing	Gummitätning	3	
0260							
0270	87 81 007	X		KIT, SEALING SLAVE CYL.	TÄTNINGSSATS, SLAVCYL.	1	41)
0280	87 11 285	1		O-ring	O-ring	3	
0290	87 11 079	1		O-ring	O-ring	3	
0300	87 11 806	1		O-ring	O-ring	3	
0310	87 11 855	1		Rubber sealing	Gummitätning	3	
0320	87 14 412	1		Sealing sleeve	Tätningshylsa	3	
0330	87 14 420	1		Lock ring	Låsning	3	
0340							
0350	89 93 073	X		KIT, RUBBER BELLOWS, INNER UNIVERSAL JOINT	GUMMIBÄLGSSATS, INRE KNUT	3	(8994956)
0360				Rubber bellows	Gummibälg	3	
0370	89 41 270	1		Hose clamp	Slangklemma	3	
0380	70 48 465	1		Strap	Bandjäm	3	
0390	70 48 473	1		Clamp	Klemma	3	
0400							
0410							
0420	89 10 275	X		RUBBER BELLOWS, OUTER UNIVERSAL JOINT ASSY	GUMMIBÄLG, YTTRE DRIVKNUT KPL	2	6)
0430				Rubber bellows	Gummibälg	6	1,6)
0440	89 06 687	2		Strap	Bandjäm	3	6)
0450	71 67 117	2		Clamp	Klemma	3	6)
0460	70 48 473	4					
0470							
0480	89 93 149	X		RUBBER BELLOWS, OUTER UNIVERSAL JOINT ASSY	GUMMIBÄLG, YTTRE DRIVKNUT KPL	2	7), (8993065)
0490				Rubber bellows	Gummibälg	6	(8940777)
0500	89 42 823	1		Strap	Bandjäm	3	
0510	71 67 117	2		Clamp	Klemma	3	
0520	70 48 473	2					
0530							

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

0 GROUP INDEX

Engine	1-F03
Electrical system	1-F23
Transmission	1-G02
Brakes	1-G09
Front wheel suspension, steering device	1-G12
Suspension system, wheels	1-G13
Car body	1-G14

- Not as a separate spare part.
- 1974
- 1975-
- 1976
- 1975
- 1979
- 1980-
- Ch -99803008835
- Ch 99603008936-

Complete sets		Sats		Date	Illustration	Group	Page
Transmission		Kraftöverföring		Datum	Bild nr	Grupp	Sida
				1988-10	BLANK	0	26
Fig. Pos.	Part No. Art nr	Quantity/ Antal	Description	Benämning	K/S	Notes	
		99				Anmärkning	
0540	83 80 214	X	CLUTCH DISC LINING	LAMELLBELÄGGSSATSKPL	5		
0550	83 07 688	2	SET WITH RIVETS	MED NIT	5	1)	
0560	83 00 469	20	Clutch disc lining	Lamellbelägg	5		
0570			Rivet	Nit	5		
0580	87 80 439	X	REPAIR KIT, FOR MANUAL GEAR BOX	REPARATIONSSATS FÖR MANUELL VÄXELÅDA	2		
0590	83 41 885	1	Gasket	Packning	2		
0600	83 40 507	1	O-ring	O-ring	2		
0610	83 43 634	1	O-ring	O-ring	2		
0620	87 10 725	1	Seal ring	Tätningssring	2	(8702540)	
0630	87 03 001	1	Gasket	Packning	2		
0640	87 26 038	1	Gasket	Packning	3	(8700924)	
0650	83 41 430	2	Seal ring	Tätningssring	2		
0660	87 07 463	2	O-ring	O-ring	2		
0670	83 42 701	2	Needle bearing	Nålager	2		
0680	87 06 478	1	Nut	Mutter	5		
0690	87 02 128	1	Nut	Mutter	5		
0700	87 04 108	1	Nut	Mutter	5		
0710							
0720	87 80 454	X	BEARING KIT FORMANUAL GEAR BOX	LAGERSATS FÖR MANUELL VÄXELÅDA	5		
0730	87 03 530	1	Tension sleeve	Spännhylsa	4		
0740	87 02 359	1	Nut	Mutter	3		
0750	87 24 890	2	Bearing race	Lagerbana	3		
0760							
0770	87 81 031	X	SYNCHRONIZING KIT	SYNKRONISERINGSSATS	5	1978-1983 GEAR BOX NUMBERS -480052, -523813 -180480	
0780							
0790	87 20 468	1	Gear, 2nd	Kuggghjul, 2:an	4		
0800	87 20 476	1	Gear, 3rd	Kuggghjul, 3:an	4		
0810	87 20 419	2	Synchronizing mulf	Synkroniseringsmulf	5		
0820	87 19 924	2	Synchronizing ring	Synkroniseringsring	5		
0830	87 04 108	1	Nut	Mutter	5	4-SPEED	
0840	87 18 371	1	Nut	Mutter	5	5-SPEED	
0850	87 12 772	1	Nut	Mutter	5	5-SPEED	
0860	87 13 216	1	Gasket	Packning	3		
0870	87 25 012	1	Gasket	Packning	3		
0880	87 25 018	1	Gasket	Packning	3		
0890	87 25 053	1	Gasket	Packning	3		
0900	87 25 020	1	Gasket	Packning	4	5-SPEED	
0910	87 25 814	1	Gasket	Packning	4		
0920							
0930	93 21 241	X	SET, SHAFT, INTERMEDIATE GEAR	SATS, MELLANDREVSAXEL	6		
0940	87 11 509	1	Shaft	Axel	5		
0950	87 11 327	1	Thrust washer	Tryckbricka	4		
0960	87 12 325	1	Thrust washer	Tryckbricka	4		
0970							
0980	93 21 258	X	SET, SHAFT, INTERMEDIATE GEAR	SATS, MELLANDREVSAXEL	6	5-SPEED	
0990	87 12 630	1	Shaft	Axel	5		
1000	87 14 685	1	Thrust washer	Tryckbricka	4		
1010	87 12 887	1	Thrust washer	Tryckbricka	4		
1020							
1030	93 37 437	X	SET, SHAFT, INTERMEDIATE GEAR	SATS, MELLANDREVSAXEL	6	5-SPEED	
1040	87 12 630	1	Shaft	Axel	5		
1050	87 18 645	1	Thrust washer	Tryckbricka	4		
1060	87 12 887	1	Thrust washer	Tryckbricka	4		
1070							
1080							
1090							
1100							
1110							
1120							
1130							
1140							

Complete sets		Sats		Date	Illustration	Group	Page
Transmission		Kraftöverföring		Datum	Bild nr	Grupp	Sida
				1988-10	BLANK	0	27
Fig. Pos.	Part No. Art nr	Quantity/ Antal	Description	Benämning	K/S	Notes	
		99				Anmärkning	
1150	88 18 379	X	REPAIR KIT, CLUTCH	REP. SATS, KOPPLING	2	1976-48)	
1160	83 40 507	1	O-ring	O-ring	2		
1170	83 43 634	1	O-ring	O-ring	2		
1180	83 43 832	1	Lock ring	Låsring	2		
1190	87 10 725	1	Seal ring	Tätningssring	2		
1200	87 11 079	1	O-ring	O-ring	2		
1210	87 11 285	1	O-ring	O-ring	2		
1220	87 11 808	1	O-ring	O-ring	2		
1230	87 11 855	1	Rubber seal	Gummitätning	2		
1240	87 14 412	1	Sealing	Tätning	2		
1250	87 14 420	1	Lock ring	Låsring	2		
1260							
1270	98 18 262	X	REPAIR KIT, CLUTCH	REP. SATS, KOPPLING	2	49)	
1280	87 10 881	1	Seal ring	Tätningssring	2		
1290	83 40 507	1	O-ring	O-ring	2		
1300	87 04 777	1	Lock ring	Låsring	2		
1310	87 11 285	1	O-ring	O-ring	2		
1320	87 11 079	1	O-ring	O-ring	2		
1330	87 11 808	1	O-ring	O-ring	2		
1340	87 11 855	1	Rubber seal	Gummitätning	2		
1350	87 14 412	1	Sealing	Tätning	2		
1360	87 14 420	1	Lock ring	Låsring	2		
1370	87 13 216	1	Gasket	Packning	2		
1380							
1390	87 80 207	X	REPAIR KIT, CLUTCH	REP. SATS, KOPPLING	2	7.15.95)	
1400	87 04 116	1	Pressure plate	Tryckskena	2	(8703159)	
1410	83 07 498	1	Clutch disk	Lamell	2	(8703167)	
1420	83 41 885	1	Gasket	Packning	2		
1430	87 02 540	1	Seal ring	Tätningssring	2	(8710725)	
1440	87 01 708	1	Release bearing	Ultrampningslager	2		
1450							
1460	93 20 185	X	RECONDITIONING KIT, CLUTCH	RENOVERINGSSATS, KOPPLING	2	11.95), 4-SPEED	
1470							
1480	87 04 116	1	Pressure plate	Tryckskena	2		
1490	83 07 498	1	Clutch disk	Lamell	2		
1500	87 10 725	1	Sealing ring	Tätningssring	2		
1510	87 04 728	1	Clutch bearing	Kopplingslager	2		
1520	87 11 285	1	O-ring	O-ring	2		
1530	87 11 855	1	Rubber seal	Gummitätning	2		
1540	87 11 079	1	O-ring	O-ring	2		
1550	87 11 079	1	O-ring	O-ring	2		
1560	83 40 507	1	O-ring	O-ring	2		
1570	83 43 832	1	Lock ring	Låsring	2		
1580	87 10 881	1	Seal	Tätning	2		
1590	87 04 777	1	Lock ring	Låsring	2		
1600							
1610	93 21 340	X	RECONDITIONING KIT, CLUTCH	RENOVERINGSSATS, KOPPLING	2	95), 1981-, 5-SPEED	
1620							
1630	87 04 116	1	Pressure plate	Tryckskena	2		
1640	87 15 252	1	Clutch disc	Lamell	2		
1650	87 10 881	1	Sealing ring	Tätningssring	2		
1660	87 04 728	1	Clutch bearing	Kopplingslager	2		
1670	87 81 007	1	Kit, sealing slave cyl	Tätningssats, slavcyl	1		
1680							
1690	93 21 357	X	RECONDITIONING KIT, CLUTCH	RENOVERINGSSATS, KOPPLING	2	95), 4-SPEED TURBO	
1700							
1710	87 12 036	1	Pressure plate	Tryckskena	2		
1720	87 12 044	1	Clutch disc	Lamell	2		
1730							

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

0 GROUP INDEX:

Engine	1-F03
Electrical system	1-F23
Transmission	1-G02
Brakes	1-G09
Front wheel suspension, steering device	1-G12
Suspension system, wheels	1-G13
Car body	1-G14

0200

Complete sets		Satser		Date	Illustration	Group	Page
Transmission		Kraftöverföring		Datum	Bild nr	Grupp	Sida
				1988-10	BLANK	0	28
Fig Pos	Part No Art nr	Quantity/Antal	Description	Benämning	K/S SR L	Notes Anmärkning	
		99					
1730	87 10 881	1	Sealing ring	Tätningssring	2		
1740	87 04 728	1	Clutch bearing	Kopplingslager	2		
1750	87 81 007	1	Kit, sealing slave cyl	Tätningssats, slavcyl	1		
1760							
1770	88 18 080	X	KIT, CLUTCH	SATS, KOPPLING	95), 4-SPEED		
1780	87 04 116	1	Pressure plate	Tryckskena			
1790	83 07 498	1	Clutch disc	Lamell			
1800							
1810	88 18 098	X	KIT, CLUTCH	SATS, KOPPLING	98), 4- AND 5-SPEED		
1820	87 25 400	1	Pressure plate	Tryckskena			
1830	87 22 324	1	Clutch disc	Lamell			
1840							
1850	88 18 106	X	KIT, CLUTCH	SATS, KOPPLING	95), 4-SPEED TURBO		
1860	87 12 036	1	Pressure plate	Tryckskena			
1870	87 12 044	1	Clutch disc	Lamell			
1880							
1890	87 81 221	X	KIT, CLUTCH	SATS, KOPPLING	96), 4-SPEED TURBO		
1900	87 24 641	1	Pressure plate	Tryckskena			
1910	87 26 713	1	Clutch disc	Lamell			
1920							
1930	87 81 155	X	GUIDE RING SET	STYRRINGSATS	4		
1940	87 04 033	1	Guide ring	Styrning	1)		
1950	87 03 983	1	Locking	Låsring	1)		
1960							
1970	87 80 025	X	O-RING SET, AUTOMATIC GEAR BOX	O-RINGSATS AUTOMAT- VÄXELLÅDA	3	GEAR BOX, (8703506, 8710014) SUPERSEDED BY 8780645	
1985							
1990	83 25 136	1	Seal ring	Tätningssring	2		
2000	87 05 725	1	O-ring	O-ring	2		
2010	87 05 733	1	O-ring	O-ring	2		
2020	87 05 808	1	O-ring	O-ring	2		
2030	83 25 144	2	O-ring	O-ring	2	(8705972)	
2040	83 25 151	1	O-ring	O-ring	2	(8705980)	
2050	87 05 111	1	O-ring	O-ring	2		
2060	87 05 129	2	O-ring	O-ring	2		
2070	87 05 327	1	O-ring	O-ring	2		
2080	87 05 335	1	Seal ring	Tätningssring	3		
2090	87 05 616	1	Seal ring	Tätningssring	3		
2100	87 07 176	2	Seal ring	Tätningssring	3		
2110	87 07 382	1	O-ring	O-ring	2		
2120							
2130	87 80 041	X	O-RING SET, AUTOMATIC GEAR BOX	O-RINGSATS AUTOMAT- VÄXELLÅDA	3	GEAR BOX, (8703506, 8710014) ALTERNATIVE ALTERNATIVE SUPERSEDED BY 8706707	
2140							
2150	87 06 707	3	Seal ring	Tätningssring	3		
2160	87 05 772	2	Seal ring	Tätningssring	3		
2170	87 05 764	2	Seal ring	Tätningssring	3		
2180	87 06 699	3	Seal ring	Tätningssring	3		
2190							
2200	87 80 645	X	KIT, O-RINGS AND SEA- LINGS, AUTOMATIC GEARBOX	SATS, O-RINGAR OCH TÄT- NINGAR AUTOMATVÄXELLÅDA	3	ALTERNATIVE TO (8780025, 8780401)	
2210							
2220	87 06 129	2	O-ring	O-ring	2		
2230	87 06 327	1	O-ring	O-ring	2		
2240	87 05 808	1	O-ring	O-ring	2		
2250	87 05 816	1	O-ring	O-ring	2		
2260	87 05 725	1	O-ring	O-ring	2		
2270	87 05 733	1	O-ring	O-ring	2		
2280	87 07 382	1	O-ring	O-ring	2		
2290	83 42 701	2	O-ring	O-ring	2		

1 Not as a separate spare part.
95 Asbestos
96 Asbestos free

0200

Complete sets		Satser		Date	Illustration	Group	Page
Transmission		Kraftöverföring		Datum	Bild nr	Grupp	Sida
				1988-10	BLANK	0	29
Fig Pos	Part No Art nr	Quantity/Antal	Description	Benämning	K/S SR L	Notes Anmärkning	
		99					
2300	83 25 144	2	O-ring	O-ring	2		
2310	83 25 151	1	O-ring	O-ring	2		
2320	87 09 610	1	O-ring	O-ring	2		
2330	87 06 111	1	O-ring	O-ring	2		
2340	87 11 707	1	O-ring	O-ring	2		
2350	87 06 616	1	Seal ring	Tätningssring	3		
2360	87 06 335	1	Seal ring	Tätningssring	3		
2370	87 07 176	1	Seal ring	Tätningssring	3		
2380	93 46 602	1	Seal ring	Tätningssring	3		
2390	87 05 754	2	Seal ring	Tätningssring	3		
2400	SC 61 551	2	Seal ring	Tätningssring	3		
2410	87 08 638	2	Seal ring	Tätningssring	3		
2420	83 25 136	1	Seal ring	Tätningssring	3		
2430	93 35 685	1	Seal ring	Tätningssring	3		
2440	87 04 258	2	Seal ring	Tätningssring	3		
2450	87 06 707	6	Seal ring	Tätningssring	3		
2460	83 88 191	2	Seal ring	Tätningssring	3		
2470	87 05 863	1	Rubber washer	Gummätätning	5		
2480	87 07 580	1	Lock washer	Låsbricka	5		
2490	87 05 855	2	Lock washer	Låsbricka	5		
2500							
2510	87 80 652	X	KIT, SHIMS, AUTOMATIC GEAR BOX	SATS, SHIMS, AUTOMAT- VÄXELLÅDA	4		
2520			Box	Låda			
2530	87 80 660	1	Shim	Shim	4		
2540	87 08 729	6	Shim	Shim	4		
2550	87 08 702	6	Shim	Shim	4		
2560	87 07 317	6	Shim	Shim	4		
2570	87 07 325	6	Shim	Shim	4		
2580	87 07 333	6	Shim	Shim	4		
2590	87 07 481	6	Shim	Shim	4		
2600	87 07 499	6	Shim	Shim	4		
2610	87 07 507	6	Shim	Shim	4		
2620	83 41 604	6	Shim	Shim	4		
2630	83 41 612	6	Shim	Shim	4		
2640	83 41 620	6	Shim	Shim	4		
2650	83 41 638	6	Shim	Shim	4		
2660	87 09 354	6	Shim	Shim	4		
2670	87 09 362	6	Shim	Shim	4		
2680	87 09 370	6	Shim	Shim	4		
2690	87 08 703	6	Shim	Shim	4		
2700							
2710	93 03 710	X	FRONT CLUTCH PLATE KIT, AUTOMATIC GEARBOX	LAMELLSATS FRÄMRE, AUTOMATVÄXELLÅDA	2		
2720			Thrust washer	Tryckplatta	1)		
2730	87 05 375	1	Clutch plate, inner	Lamell, inre	1)		
2740	87 05 384	4	Clutch plate, inner	Lamell, inre	1)		
2750	87 05 392	4	Clutch plate, inner	Lamell, inre	1)		
2760	87 06 400	4	Clutch plate, inner	Lamell, inre	1)		
2770	83 88 472	4	Clutch plate, outer	Lamell, yttre	1)		
2780	87 06 418	3	Clutch plate, outer	Lamell, yttre	1)		
2790	87 06 426	3	O-ring	O-ring	2		
2800	87 06 327	1	Seal ring	Tätningssring	3		
2810	87 06 335	1	Spring	Fjäder	5		
2820	93 03 751	1	Lock ring	Låsring	5		
2830	87 06 368	1					
2840							
2850	93 03 744	X	SPRINGKIT, FRONT CLUTCH AUTOMATIC GEAR BOX	FJÄDERSATS, FRÄMREKOP- PLING, AUTOMATVÄXELLÅDA	2		
2860	93 03 751	1	Spring	Fjäder	5		
2870	87 06 368	1	Lock ring	Låsring	5		
2880							
2890							

1 Not as a separate spare part

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

0 GROUP INDEX

- Engine 1-F03
- Electrical system 1-F23
- Transmission 1-G02
- Brakes 1-G09
- Front wheel suspension, steering device 1-G12
- Suspension system, wheels 1-G13
- Car body 1-G14

1) ALTERNATIVE
1) ALTERNATIVE
1) ALTERNATIVE
1) ALTERNATIVE

Complete sets		Sats		Date	Illustration	Group	Page
Transmission		Kraftöverföring		Datum	Bild nr	Grupp	Sida
				1988-10	BLANK	0	30
Fig Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K S F L	Notes Anmärkning
		99					
2900	87 80 058	X		THRUST WASHER KIT, AUTOMATIC GEAR BOX	TRYCKBENK, AUTOMATVÄXELLÅDA	5	GEAR BOX 8703506, 8710014
2910	75 40 909	1		Thrust washer	Tryckbricka	5	ALTERNATIVE, (8706442)
2920	87 06 715	1		Thrust washer	Tryckbricka	5	ALTERNATIVE
2930	87 06 723	1		Thrust washer	Tryckbricka	5	ALTERNATIVE
2940	87 06 731	1		Thrust washer	Tryckbricka	5	
2950	87 06 758	2		Needle thrust bearing	Åxialnålåger	5	
2960	87 07 069	1		Plate, needle bearing	Nålågerbricka	5	
2970	87 07 465	3		Needle thrust bearing	Åxialnålåger	5	
2980	87 08 703	3		Shim	Shim	4	(8707473)
3000	87 80 124	X		SPRING SET, VALVE BODIES AUTOMATIC GEAR BOX	FJÄDERSATS, VENTILHUS AUTOMATVÄXELLÅDA	6	GEAR BOX 8703506, 8710104
3010	87 07 648	1		Spring	Fjäder	6	ALTERNATIVE
3020	87 07 855	1		Spring	Fjäder	6	ALTERNATIVE
3030	87 07 871	1		Spring	Fjäder	6	ALTERNATIVE
3040	87 07 721	1		Spring	Fjäder	6	ALTERNATIVE
3050	87 07 739	1		Spring	Fjäder	6	ALTERNATIVE
3060	87 07 754	1		Spring	Fjäder	6	ALTERNATIVE
3070	87 07 762	1		Spring	Fjäder	6	ALTERNATIVE
3080	87 07 788	2		Spring	Fjäder	6	
3090	87 07 929	1		Spring	Fjäder	6	
3100	87 07 952	1		Spring	Fjäder	6	
3110	87 80 637	X		GASKET KIT, AUTOMATIC GEAR BOX	PACKNINGSSATS, AUTOMATVÄXELLÅDA	2	
3120	75 14 946	1		Gasket	Packning	4	
3130	87 08 408	1		Gasket	Packning	3	
3140	87 08 455	1		Gasket	Packning	3	
3150	87 08 471	1		Gasket	Packning	3	
3160	87 08 988	1		Gasket	Packning	2	
3170	87 08 430	1		Gasket	Packning	2	
3180	87 08 865	1		Gasket	Packning	3	
3190	87 18 439	1		Gasket	Packning	3	(8707505)
3200	87 05 204	1		Seal washer	Tätningbricka	3	
3210	87 08 398	1		Washer	Bricka	4	
3220	88 49 614	1		Gasket	Packning	3	
3230	87 03 464	1		Gasket	Packning	3	
3240	87 09 487	X		REAR CLUTCH PLATE KIT, AUTOMATIC GEAR BOX	LAMELLSATS BAKRE, AUTOMATVÄXELLÅDA	2	GEAR BOX 8703506, 8710014
3250	87 06 400	4		Clutch disc, inner	Lamell, inre	1	ALTERNATIVE
3260	87 06 384	4		Clutch disc, inner	Lamell, inre	1	ALTERNATIVE
3270	87 06 392	4		Clutch disc, inner	Lamell, inre	1	ALTERNATIVE
3280	83 88 472	4		Clutch disc, inner	Lamell, inre	1	ALTERNATIVE
3290	83 28 476	4		Clutch disc, inner	Lamell, inre	1	ALTERNATIVE
3300	87 06 624	4		Clutch disc, outer	Lamell, yttre	1	ALTERNATIVE
3310	87 06 632	4		Clutch disc, outer	Lamell, yttre	1	ALTERNATIVE
3320	83 24 139	1		Pressure plate	Tryckplatta	1	
3330	87 06 657	1		Spacer	Distans	1	
3340	87 06 816	1		Sealing ring	Tätningring	2	
3350	87 06 129	1		O-ring	O-ring	3	
3360	87 05 212	X		KIT, OUTER RACE, AUTOMATIC GEAR BOX	SATS, YTTRE FRIHJULSBROV, AUTOMATVÄXELLÅDA	6	GEAR BOX 8703506, 8710014
3370	87 05 182	1		Race	Frihjulsbana	1	
3380	87 05 170	1		Locking wire	Låstråd	5	

Complete sets		Sats		Date	Illustration	Group	Page
Transmission		Kraftöverföring		Datum	Bild nr	Grupp	Sida
				1988-10	BLANK	0	31
Fig Pos.	Part No Art nr	Quantity/Antal		Description	Benämning	K S	Notes Anmärkning
		99					
3590	87 09 545	X		KIT, PLANETARY GEAR, AUTOMATIC GEAR BOX	SATS, PLANETVÄXEL, AUTOMATVÄXELLÅDA	6	GEAR BOX 8703506, 8710014
3600							
3610	87 09 339	1		Forward sun	Solhjul	6	
3620	87 09 206	1		Planetary	Planetväxel	6	
3630	87 09 347	1		Needle thrust bearing	Åxialnålåger	6	
3640	87 07 069	1		Plate needle bearing	Nålågerbricka	6	
3650							
3660	87 09 552	X		TUBE KIT, RETURN PIPE GOVERNOR, AUTOMATIC GEAR BOX	RÖRSATS, RETURLEDNING REGULATOR, AUTOMAT- VÄXELLÅDA	6	GEAR BOX 8703506, 8710014
3670							
3680							
3690	87 09 578	1		Tube	Rör	6	
3700	87 09 586	1		Tube	Rör	6	
3710							
3720	93 21 233	X		KIT, GEAR BOX CONTROL	SATS, VÄXELLÅDS- MANÖVRERING	6	39) A
3730							
3740	83 39 160	1		Wire	Wire	3	
3750	93 00 203	1		Nipple	Nippel	3	
3760	79 36 016	1		Lock ring	Låsring	5	
3770	93 18 908	1		Screw	Skruv	5	
3780	79 35 984	1		Lock ring	Låsring	5	
3790	93 00 211	1		Ratchet sector	Spårsektor	5	
3800	93 00 195	1		Gear lever	Växelspak	5	
3810							
3820	87 81 163	X		KIT, COG WHEEL GEAR LEVER LOCK	SATS, KUGGHJUL VÄXEL- SPAKLÅS	3	
3830							
3840	93 20 987	1		Cog wheel	Kugghjul	6	1), (8325797, 8378275)
3850	93 30 440	1		Gear	Drev	1	
3860	75 48 910	1		Lock arm	Låstunga	1	
3870	93 42 734	1		Pin	Tapp	3	
3880	75 42 913	1		Spring	Fjäder	3	(8375974)
3890	79 51 353	1		Locking	Låsring	5	
3900							
3910							
3920	93 21 001	X		SET OF GEARS, OTHER RATIO PRIMARY GEAR	DREVSATS FÖR BYTTE AV UTVÄXLING, PRIMÄRVÄXEL	4	14)
3930							
3940	87 11 582	1		Gear upper	Drev övre	5	
3950	87 11 400	1		Gear lower	Drev nedre	5	
3960	87 11 590	1		Chain	Kedja	5	
3970	87 13 570	1		Chain tensioner	Kedjesträckare	5	(8713570)
3980	87 25 012	1		Gasket	Packning	4	(8712903)
3990							
4000	93 00 005	X		KIT, OIL COOLER, AUTOMATIC GEARBOX	SATS, OLJEKYLARE, AUTOMATVÄXELLÅDA	4	
4010							
4020	83 29 799	1		Oil cooler	Oljekylare	4	
4030	93 00 013	1		Bracket	Fästplåt	4	
4040	80 58 552	6		Screw	Skruv	5	
4050	79 69 975	6		Washer	Bricka	5	
4060	83 29 831	1		Hose	Slang	3	
4070	83 29 849	1		Hose	Slang	3	
4080	83 29 807	1		Thermostat	Termostat	3	
4090	79 69 975	2		Washer	Bricka	3	
4100	80 29 555	2		Nut	Mutter	5	
4110	83 29 872	2		Nipple	Nippel	5	35)
4120	93 17 207	2		Nipple	Nippel	5	36)
4130	83 29 880	2		Bushing	Bussning	4	
4140	83 29 823	2		Hose	Slang	4	
4150	79 70 064	4		Hose clamp	Slangklemma	4	
4160	85 17 104	1		Strap	Spännband	4	
4170	83 26 712	2		Sealing	Tätning	3	(930 1490)

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

0 GROUP INDEX

Engine	1-F03
Electrical system	1-F23
Transmission	1-G02
Brakes	1-G09
Front wheel suspension, steering device	1-G12
Suspension system, wheels	1-G13
Car body	1-G14

1 Not as a separate spare part

14 1978-

35 - 1978

36 Ch 99792000001-.. 99793000001- 99798000001-

39 Must be used when gearbox 87 10 014 is replaced by gearbox 87 13 083

0250

Complete sets Brakes		Satsar Bromsar		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
				1988-10	BLANK	0	32
Fig Pos	Part No Art nr	Quantity/Anat		Description	Benämning	K/S SR	Notes Anmärkning
		99					
	78 72 906	X		BRAKE PAD SET, FRONT	BROMSKLOTSSATS, FRAM	1 (6)	
	89 42 310	4		„Brake pad	„Bromsklots	6 (1)	
	89 94 667	X		BRAKE PAD SET, FRONT	BROMSKLOTSSATS, FRAM	1 (6), TAXI, SUPERSEDED BY	
	89 21 165	4		„Brake pad	„Bromsklots	6 (1)	7873730
	89 94 832	X		BRAKE PAD SET, REAR	BROMSKLOTSSATS, BAK	1 (6), SUPERSEDED BY	
	89 32 287	4		„Brake pad	„Bromsklots	6 (1)	5993230
	89 94 675	X		BRAKE PAD SET, REAR	BROMSKLOTSSATS, BAK	1 (6), TAXI, (8910598)	
	89 21 101	4		„Brake pad	„Bromsklots	6 (1)	
	89 94 659	X		SET, RETAINING SPRING, FRONT BRAKE	SATS, HÅLLFJÄDER, FRAM	2 (6)	
	89 08 774	2		„Clamp	„Bygel	6 (1)	
	89 94 626	X		SET, LOCK PIN, FRONT AND REAR BRAKE	SATS, LÅSPINNE, FRAM OCH BAKBROMS	2 (6)	
	89 08 766	4		„Lock pin	„Låspinne	1 (1)	
	89 94 709	X		SET, RETAINING SPRING, REAR BRAKE	SATS, HÅLLFJÄDER, BAKBROMS	3 (6)	
	89 08 543	2		„Clamp	„Bygel	2 (1)	
	78 74 556	X		SET, U-PIN, REAR WHEEL BRAKE	SATS, U-PINNE, BAKBROMS	7, 18)	
	89 30 471	2		„U-pin	„U-pinna	1	
	89 25 067	2		„Clip	„Klip	5	
	78 74 548	X		SET, HOLDER BRAKE PADS, FRONT	SATS, HÅLLARE BROMSKLOTSAR, FRAM	1 (7873698)	
	89 30 448	2		„Damper plate	„Dämpplåt	2	
	89 25 067	2		„Clip	„Klip	5	
	89 30 194	2		„U-pin	„U-pinna	1	
	89 30 483	2		„Spring	„Fjäder	2	
	89 94 998	X		BRAKE PAD SET, FRONT	BROMSKLOTSSATS, FRAM	1 (7, 18)	
	89 39 894	2		„Brake pad	„Bromsklots	6 (1)	
	89 93 107	X		BRAKE PAD SET, FRONT	BROMSKLOTSSATS, FRAM	1 (7, 20)	
	89 41 916	2		„Brake pad	„Bromsklots	6 (1), (8930950)	
	89 94 980	X		BRAKE PAD SET, REAR	BROMSKLOTSSATS, BAK	1 (7, 18), SUPERSEDED BY	
	89 39 977	4		„Brake pad	„Bromsklots	7573755	
	89 94 832	X		BRAKE PAD SET, REAR	BROMSKLOTSSATS, BAK	1 (2, 1)	
	89 32 287	4		„Brake pad	„Bromsklots	1)	

1. Not as a separate spare part
 6. -1974
 7. 1975-
 18. Ch - 99762022109 - 99762018779, EMS, -99766007924, EMS -99767003175, EMS.
 19. To be fitted on the outer side of the brake disc.
 20. To be fitted on the inner side of the brake disc.
 21. Ch 99762022110 - 99762018780, EMS 99766007925-, EMS, 99767003176-, EMS and GLE

0250

Complete sets Brakes		Satsar Bromsar		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
				1988-10	BLANK	0	33
Fig. Pos.	Part No Art nr	Quantity/Anial		Description	Benämning	K/S SR	Notes Anmärkning
		99					
	89 10 309	X		GASKET SET, DISC BRAKE, FRONT	PÅDRÖNNSSATS, SKIVBROMS, FRAM	2	1)
	89 08 725	2		„Seal ring	„Tätningssring	1)	
	89 08 733	2		„Seal	„Tätning	1)	
	89 08 741	2		„Seal holder	„Tätningshållare	1)	
	89 10 325	X		GASKET SET, DISC BRAKE, REAR	PÅDRÖNNSSATS, SKIVBROMS, BAK	2	
	89 08 501	2		„Seal ring	„Tätningssring	1)	
	89 08 519	2		„Seal	„Tätning	1)	
	89 08 527	2		„Seal holder	„Tätningshållare	1)	
	89 10 440	X		REPAIR KIT, MASTER CYLINDER	REPARATIONSSATS, HUVUDCYLINDER	2	
	89 09 822	2		„Seal ring	„Tätningssring	1)	
	89 09 848	1		„Washer	„Bricka	1)	
	89 18 567	2		„Support washer	„Stödbricka	1)	
	89 18 575	2		„Gasket	„Packning	1)	
	89 18 583	2		„Gasket	„Packning	1)	
	89 18 591	2		„Washer	„Bricka	1)	
	89 18 608	1		„Centre piston	„Mellanoksv	1)	
	89 18 633	1		„Piston	„Kolv	1)	
	79 14 864	1		„Lock ring	„Spårning	1)	
	89 09 889	1		„O-ring	„O-ring	2	
	89 10 697	X		REPAIR KIT, SEALINGS MASTER CYLINDER	REPARATIONSSATS, TÄTNINGAR HUVUDCYLINDER	2	7, 13)
	89 28 228	2		„Seal ring	„Tätningssring	1)	
	89 28 236	2		„Support washer	„Stödbricka	1)	
	89 28 251	3		„Sealing ring	„Tätningssring	1)	
	89 28 335	1		„Gasket	„Packning	1)	
	89 28 350	2		„O-ring	„O-ring	1)	
	89 28 491	1		„Lock ring	„Låsring	1)	
	89 29 028	1		„Sealing cover	„Tätning, lock	3	
	89 29 036	1		„Sealing cover	„Tätning, lock	5	
	89 28 418	1		„Gasket	„Packning	4	
	89 28 426	1		„Gasket	„Packning	4	
	89 28 434	1		„Stop pin	„Stoppinne	4	
	89 25 067	2		„Clip	„Klip	5	
	89 28 376	2		„Lock ring	„Låsring	1)	
	89 94 972	X		KIT, SEALINGS MAIN CYLINDER	SATS, TÄTNINGAR HUVUDCYLINDER	2	14, 46)
	89 28 251	2		„Seal ring	„Tätningssring	1)	
	89 28 228	2		„Seal ring	„Tätningssring	1)	
	89 28 236	2		„Support washer	„Stödbricka	1)	
	89 28 210	2		„Support ring	„Stödring	1)	
	89 28 376	1		„Lock ring	„Låsring	1)	
	89 28 434	1		„Stop pin	„Stoppinne	4	
	89 28 426	2		„Gasket	„Packning	4	
	89 93 305	X		KIT, SEALINGS MAIN CYLINDER	SATS, TÄTNINGAR HUVUDCYLINDER	2	47)
	89 28 426	2		„Gasket	„Packning	4	
	89 46 855	2		„Seal ring	„Tätningssring	1)	
	89 46 824	2		„Support ring	„Stödring	1)	
	89 46 832	2		„Seal ring	„Tätningssring	1)	

1. Not as a separate spare part.
 7. 1975-
 13. -1977
 14. 1978-
 46. Ch - 86005942.
 47. Ch 86005943-

- 0 General, Complete sets 1-A02
 1 Tools 1-H02
 2 Engine 1-J02, 2-A02
 3 Electrical system, Instruments 3-A02
 4 Transmission 3-G02
 5 Brakes 4-A02
 6 Front assembly, Steering 4-C02
 7 Suspension, Wheels 4-E02
 8 Body 4-F02, 5-A02
 9 Accessories 5-K02
 10 Numerical register 5-A02

0 GROUP INDEX

- Engine 1-F03
 Electrical system 1-F23
 Transmission 1-G02
 Brakes 1-G09
 Front wheel suspension, steering device 1-G12
 Suspension system, wheels 1-G13
 Car body 1-G14

Complete sets Brakes		Satsar Bromsar		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
				1988-10	BLANK	0	34
Fig Pos	Part No Art nr	Quantity/Antal	Description	Benämning	K/S SR	Notes Anmärkning	
		99					
1060	89 46 923	2	Washer	Bricks	4	1)	
1070	89 28 434	1	Stop pin	Stoppinne	2		
1080	89 28 376	1	Lockring	Låsring	1	1)	
1090	89 06 240	X	ROLLER BEARING SET, REAR WHEEL HUB	ROLLAGERSATS, BAKRE HJULNAV	2		
1100	89 06 257	1	Bearing	Lager	1	1)	
1110	89 06 265	1	Cup	Bana	1	1)	
1120	89 94 519	X	KIT, SEALINGS, FRONT BRAKE	SATS, TÄTNINGAR, FRAM- BROMS	2	7), SUPERSEDED BY 8903255	
1130	89 25 547	2	Seal retainer	Tätningshållare	2	1)	
1140	89 25 539	2	Seal, piston	Tätning kolv	3	1)	
1150	89 25 552	1	Seal	Tätning, tryckstång	3	1)	
1160	89 94 527	X	KIT, SEALINGS, REAR BRAKE	SATS, TÄTNINGAR, BAKBROMS	2	7), 18)	
1170	89 24 979	2	Seal, piston	Tätning, kolv	4	1)	
1180	89 25 000	2	Main seal	Huvudtätning	4	1)	
1190	89 25 018	2	Seal retainer	Tätningshållare	3	1)	
1200	89 94 840	X	KIT, SEALINGS, REAR BRAKE	SATS, TÄTNINGAR, BAKBROMS	4	21)	
1210	89 32 746	2	Seal ring	Tätningssring	1	1)	
1220	89 32 278	2	Main seal	Huvudtätning	1	1)	
1230	89 08 527	2	Seal retainer	Tätningshållare	1	1)	
1240	89 94 535	X	SET, SEALINGS, HAND BRAKE	SATS, TÄTNINGAR, HANDBROMS	2	7)	
1250	89 25 828	2	Seal	Tätning	2	1)	
1260	89 25 869	2	Seal	Tätning	2	1)	
1270	89 25 851	2	Seal	Tätning	2	1)	
1280	89 10 705	X	REPAIR KIT, POWER BRAKE	REP. SATS, VAKUUMSERVO	2	7)	
1290	89 29 010	1	Seal	Tätning	6	1)	
1300	89 28 895	1	Air filter	Luftfilter	1		
1310	89 29 002	1	Muffler	Ljuddämpare	1		
1320	89 28 541	1	Rubber bellows	Gummibälg	6	1)	
1330	88 17 165	X	SET, BRAKE SHOES, HAND BRAKE	HANDBROMSBACKSATS	1	6), (8910556)	
1340	88 10 522	4	Brake shoes	Bromsback	2	1)	
1350	89 94 733	X	REPAIR KIT, HAND BRAKE	REP. SATS, HANDBROMS	2	6)	
1360	89 08 337	2	Spring	Fjäder	5		
1370	89 08 329	1	Spring	Fjäder	1		
1380	89 08 311	1	Spring	Fjäder	2		
1390	89 08 345	2	Pin	Pinne	2		
1400	89 19 052	1	Adjustment nut	Justermutter	3		
1410	79 37 949	2	Screw	Skruv	5		
1420	89 04 864	1	Lock ring	Låsring	3		
1430	91 03 474	X	KIT, PISTON FRONT BRAKE	SATS, KOLV FRAMBROMS	4		
1440	89 25 745	1	Piston	Kolv	4	1)	
1450	89 25 521	1	Push rod	Tryckstång	4	1)	

1. Not as a separate spare part
6 -1974
7 1975-
18 Ch -99762021109 -99762018779, EMS -99765007924, EMS -99767003175, EMS
21 Ch 99762021109 -99762018780, EMS 99766007925-EMS, 99767003176-, EMS and GLE

Complete sets Front wheel suspension, steering device		Satsar Framvagn och styr- inrättning		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
				1988-10	BLANK	0	35
Fig. Pos	Part No Art nr	Quantity/Antal	Description	Benämning	K/S SR	Notes Anmärkning	
		99					
0010	89 10 473	X	KIT, BEARING FRONT WHEEL	SATS, FRAMHJULSLAGER	4	6)	
0020	89 09 376	2	Roller bearing	Rulllager	2		
0030	89 05 309	1	Shaft seal, outer	Åxeltätning, yttre	2		
0040	89 09 301	1	Shaft seal, inner	Åxeltätning, inre	2		
0050	89 44 688	X	KIT BELLOWS, LH	SATS, GUMMIBÄLG, V	2	(8910523)	
0060	89 20 167	1	Tie rod	STYRSTAG	1		
0070	89 15 829	1	Rubber bellows	Gummibälg	1	1)	
0080	89 20 183	1	Clamp	Klamma	5		
0090	79 04 162	1	Clamp	Klamma	5		
0100	89 10 531	X	KIT BELLOWS, RH	SATS, GUMMIBÄLG, H	2		
0110	89 20 175	1	Tie rod	STYRSTAG	1		
0120	89 15 837	1	Rubber bellows	Gummibälg	1	1)	
0130	89 20 183	1	Clamp	Klamma	5		
0140	79 04 162	1	Clamp	Klamma	5		
0150	89 94 766	X	KIT, BELLOWS	SATS, GUMMIBÄLG	3		
0160	89 30 927	1	Rubber bellows	Gummibälg	6	1)	
0170	89 24 144	1	Clamp	Klamma	5		
0180	89 24 151	1	Clamp	Klamma	5		
0190	89 94 899	X	KIT, SEALINGS, POWER- STEERING GEAR	SATS, TÄTNINGAR, SERV- STYRVÄXEL	3		
0200	89 23 336	1	Seal ring	Tätningssring	3		
0210	89 24 185	1	Seal ring	Tätningssring	3		
0220	89 23 641	2	Cylinder seal	Cylindertätning	1	1)	
0230	89 23 724	2	O-ring	Cylindertätning	1	1)	
0240	89 23 773	2	Sealing	Tätning	1	1)	
0250	89 23 815	1	Sealing	Tätning	1	1)	
0260	89 23 850	1	Piston ring, outer	Kolvring, yttre	5		
0270	89 23 709	1	Piston ring, inner	Kolvring, inre	5		
0280	89 23 864	1	O-ring	O-ring	1	1)	
0290	89 23 831	1	Gasket	Packning	3		
0300	89 31 818	1	Sealing	Tätning	3		
0310	89 23 989	1	Gasket	Packning	3		
0320	89 23 997	1	Gasket	Packning	3		
0330	89 93 321	X	KIT, END PIECE	SATS, ÄNDSTYCKE	2		
0340	89 85 384	1	End piece	Ändstycke	1	1)	
0350	80 73 124	1	Washer	Bricks	5		
0360	79 18 739	1	Nut	Mutter	3		
0370	79 68 306	2	Nut	Mutter	3		
0380	79 18 717	2	Nut	Mutter	3		
0390	89 93 347	X	KIT, TIE ROD END	SATS, STYRSTAGSÄNDE	2		
0400	89 03 197	1	Tie rod end	Styrstagsände	2	1)	
0410	79 18 725	1	Nut	Mutter	3		
0420	89 93 354	X	KIT, TIE ROD END	SATS, STYRSTAGSÄNDE	2		
0430	89 85 180	1	Tie rod end	Styrstagsände	1	1)	
0440	80 73 546	1	Nut	Mutter	3		

1. Not as a separate spare part.
6 -1974

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

0 GROUP INDEX

Engine	1-F03
Electrical system	1-F23
Transmission	1-G02
Brakes	1-G09
Front wheel suspension, steering device	1-G12
Suspension system, wheels	1-G13
Car body	1-G14

035J

Complete sets		Satsar		Date	Illustration	Group	Page
Suspension system, wheel		Fjädringssystem, hjul		1988-10	BLANK	0	36

Fig. Pos	Part No. Art nr	Quantity/Antal	Description	Benämning	KS SR	Notes Anmärkning
		99				
0010	89 94 725	X	KIT, SHOCK ABSORBER FRONT	SATS, STÖTDÄMPARE FRÄMRE	1	24)
0020	89 31 271	1	.Shock absorber	.Stötdämpare	1)	
0040	89 20 894	4	.Bushing	.Bussning	1	
0050	89 20 019	2	.Washer	.Bricka	5	
0060	79 15 705	2	.Washer	.Bricka	5	
0070	79 04 089	2	.Nut	.Mutter	5	
0080	71 09 341	1	.Washer	.Bricka	5	
0090	89 93 495	X	KIT, SHOCK ABSORBER FRONT	SATS, STÖTDÄMPARE FRÄMRE	1	(893-907)
0100	89 88 412	1	.Shock absorber	.Stötdämpare	1)	
0120	89 32 840	2	.Bushing	.Bussning	5	
0130	89 20 019	2	.Washer	.Bricka	5	
0140	71 09 341	1	.Washer	.Bricka	5	
0150	79 04 089	2	.Nut	.Mutter	5	
0160	89 93 208	X	KIT, SHOCK ABSORBER FRONT	SATS, STÖTDÄMPARE FRÄMRE	1	
0180	89 45 289	1	.Shock absorber	.Stötdämpare	1)	
0200	89 20 019	2	.Washer	.Bricka	5	
0210	79 15 705	1	.Washer	.Bricka	5	
0220	79 04 089	2	.Nut	.Mutter	5	
0230	78 72 401	X	KIT, SHOCK ABSORBER FRONT	SATS, STÖTDÄMPARE FRÄMRE	1	ALTERN TO (8994907)
0240	89 33 277	1	.Shock absorber	.Stötdämpare	1)	
0260	89 20 894	4	.Bushing	.Bussning	1	
0270	89 20 019	2	.Washer	.Bricka	5	
0280	89 20 019	2	.Washer	.Bricka	5	
0290	79 15 705	2	.Washer	.Bricka	5	
0300	71 09 341	1	.Washer	.Bricka	5	
0310	79 04 089	2	.Nut	.Sextantmutter	5	
0320	89 94 915	X	KIT, SHOCK ABSORBER REAR	SATS, STÖTDÄMPARE BAKRE	1	(8910465)
0340	89 31 263	1	.Shock absorber	.Stötdämpare	6	1)
0350	71 83 817	2	.Bushing	.Bussning	1	
0370	73 28 396	2	.Bushing	.Bussning	1	
0380	81 11 148	4	.Washer	.Bricka	5	
0390	79 04 071	4	.Nut	.Mutter	5	
0400	89 32 931	X	KIT, SHOCK ABSORBER FRONT	SATS, STÖTDÄMPARE FRÄMRE	1	25, 26), EMS
0420	89 32 733	1	.Shock absorber with bushings	.Stötdämpare med bussningar	6	1, 25, 26), EMS
0430	89 20 019	2	.Washer	.Bricka	5	25, 26), EMS
0450	79 15 705	2	.Washer	.Bricka	5	25, 26), EMS
0470	71 09 341	1	.Washer	.Bricka	5	25, 26), EMS
0480	79 04 089	2	.Nut	.Mutter	5	25, 26), EMS
0490	89 32 949	X	KIT, SHOCK ABSORBER REAR	SATS, STÖTDÄMPARE BAKRE	1	25, 26), EMS
0510	89 32 915	1	.Shock absorber with bushings	.Stötdämpare med bussningar	6	1, 25, 26), EMS
0520	89 32 790	2	.Bushing, outer	.Bussning, yttre	1	25, 26), EMS
0530	89 11 141	2	.Washer, outer	.Bricka, yttre	4	25, 26), EMS
0550	83 15 558	4	.Nut	.Mutter	5	25, 26), EMS

0400

Complete sets		Satsar		Date	Illustration	Group	Page
Car body		Kaross		1988-10	BLANK	0	37

Fig. Pos	Part No. Art nr	Quantity/Antal	Description	Benämning	KS SR	Notes Anmärkning
		99				
0010	78 73 219	X	KIT, MUD GUARD LH AND RH, REAR	SATS, STÅNKS KYDD OCH H, BAKRE	3	35)
0020	82 21 896	1	.Mud guard LH	.Stånskkydd H	3	1)
0040	82 22 002	1	.Mud guard RH	.Stånskkydd V	3	1)
0050	82 27 738	2	.Support plate	.Stötplåt	3	
0060	79 22 503	6	.Screw	.Skruv	6	
0070	79 16 497	6	.Washer	.Bricka	6	
0080	78 73 227	X	KIT, MUD GUARD LH, REAR	SATS, STÅNKS KYDD V, BAKRE	3	35)
0090	82 21 896	1	.Mud guard	.Stånskkydd	3	1)
0100	79 22 503	3	.Screw	.Skruv	15	
0120	79 16 497	3	.Washer	.Bricka	15	
0130	78 73 235	X	KIT, MUD GUARD RH, REAR	SATS, STÅNKS KYDD, H, BAKRE	3	35)
0140	82 22 002	1	.Mud guard	.Stånskkydd	3	1)
0150	79 22 503	3	.Screw	.Skruv	15	
0170	79 16 497	3	.Washer	.Bricka	15	
0180	78 73 243	X	KIT, MUD GUARD LH AND RH, REAR	SATS, STÅNKS KYDD V, OCH H, BAKRE	3	35)
0190	82 21 011	1	.Mud guard LH	.Stånskkydd V	3	1)
0200	82 21 029	1	.Mud guard RH	.Stånskkydd H	3	1)
0220	82 22 613	2	.Support plate	.Stötplåt	3	(8269277)
0240	82 27 738	2	.Support plate	.Stötplåt	3	
0250	79 22 874	4	.Screw	.Skruv	3	
0260	79 22 882	6	.Screw	.Skruv	3	
0270	78 74 340	X	KIT, MUD GUARD	SATS, STÅNKS KYDD	3	
0280	82 50 833	1	.Mud guard LH	.Stånskkydd V	1	1)
0290	82 50 841	1	.Mud guard RH	.Stånskkydd H	1	1)
0300	79 22 882	10	.Screw	.Skruv	5	
0320	82 22 613	2	.Support plate	.Stötplåt	3	
0330	82 27 738	2	.Support plate	.Stötplåt	3	
0340	78 73 565	X	KIT, MUD GUARD LH	SATS, STÅNKS KYDD V	3	38), (7873250)
0350	82 22 217	1	.Mud guard	.Stånskkydd	3	1)
0370	79 22 874	2	.Screw	.Skruv	5	
0380	79 22 902	3	.Screw	.Skruv	5	
0390	78 73 573	X	KIT, MUD GUARD RH	SATS, STÅNKS KYDD H	3	38), (7873288)
0400	82 22 225	1	.Mud guard	.Stånskkydd	3	1)
0420	79 22 874	2	.Screw	.Skruv	5	
0430	79 22 982	3	.Screw	.Skruv	5	
0440	82 09 694	X	KIT, RIVET INNER PLATE, DOOR	SATS, NIT INNERPLÅT, DÖRR	6	
0450	79 61 634	20	.Rivet	.Nit	5	
0460	82 33 645	6	.Rivet	.Nit	3	
0470	84 12 556	20	.Clamp	.Klammer	5	
0480	84 70 601	X	KIT, MIRROR LH	SATS, BACKSPEGEL V	3	8)
0490	84 72 417	1	.External mirror	.Utvändig backspegel	4	1)
0500	71 86 885	1	.Pad	.Mellanlägg	15	
0510	73 53 055	3	.Screw	.Skruv	5	
0520	84 70 619	X	KIT, MIRROR RH	SATS, BACKSPEGEL H	3	8)
0530	84 72 425	1	.External mirror	.Utvändig backspegel	4	1)
0540	71 86 885	1	.Pad	.Mellanlägg	15	

1 Not as a separate spare part.
24 Ch 99752037308-
25 1976- US
26 Ch 99762018780- 99766007925- All markets.

1. Not as a separate spare part
8 -1976
35 -1978
36 Ch 99792000001- 99793000001- 99795000001-

Complete sets		Satsler		Date	Illustration	Group	Page
Car body		Kaross		Datum	Bild nr	Grupp	Sida
				1988-10	BLANK	0	38
Fig	Part No	Quantity/Anstal		Description		Benämning	Notes
Pos	Art nr	99					Anmärkning
0690	73 53 055	3		Screw		.Skruv	5
0700	84 70 882	X		KIT, MIRROR LH		SATS, BACKSPEGL V	3 8), US
0710	84 26 272	1		External mirror		.Utvändig backspegel	4 1)
0720	71 86 885	1		Pad		.Mellanlägg	5
0730	73 53 055	3		Screw		.Skruv	5
0740	84 70 700	X		KIT, MIRROR RH		SATS, BACKSPEGL H	3 8), US
0750	84 26 280	1		External mirror		.Utvändig backspegel	4 1)
0760	71 86 885	1		Pad		.Mellanlägg	5
0770	73 53 055	3		Screw		.Skruv	5
0780	78 70 637	X		MIRROR SET		BACKSPEGLSATS	3 SAAB 99 X7
0790	73 85 354	1		External mirror		.Utvändig backspegel	4
0800	71 86 885	1		Pad		.Mellanlägg	5
0810	71 10 190	3		Screw		.Skruv	5
0820	84 70 734	X		KIT, MIRROR LH		SATS, BACKSPEGL V	3 7,8), EMS
0830	84 26 272	1		External mirror		.Utvändig backspegel	4 1)
0840	71 86 885	1		Pad		.Mellanlägg	5
0850	79 69 207	3		Screw		.Skruv	5
0860	84 70 742	X		KIT, MIRROR RH		SATS, BACKSPEGL H	3 7,8), EMS
0870	84 26 280	1		External mirror		.Utvändig backspegel	4 1)
0880	71 86 885	1		Pad		.Mellanlägg	5
0890	79 69 207	3		Screw		.Skruv	5
0900	84 86 425	X		KIT, MIRROR LH		SATS, BACKSPEGL V	3 9,37)
0910	84 26 272	1		External mirror		.Utvändig backspegel	4 1)
0920	71 86 885	1		Pad		.Mellanlägg	5
0930	79 69 207	3		Screw		.Skruv	5
0940	84 86 433	X		KIT, MIRROR RH		SATS, BACKSPEGL H	3 9,37)
0950	84 26 280	1		External mirror		.Utvändig backspegel	4 1)
0960	71 86 885	1		Pad		.Mellanlägg	5
0970	79 69 207	3		Screw		.Skruv	5
0980	84 86 425	X		KIT, MIRROR LH		SATS, BACKSPEGL V	3 9,37)
0990	84 26 272	1		External mirror		.Utvändig backspegel	4 1)
1000	71 86 885	1		Pad		.Mellanlägg	5
1010	79 69 207	3		Screw		.Skruv	5
1020	84 86 433	X		KIT, MIRROR RH		SATS, BACKSPEGL H	3 9,37)
1030	84 26 280	1		External mirror		.Utvändig backspegel	4 1)
1040	71 86 885	1		Pad		.Mellanlägg	5
1050	79 69 207	3		Screw		.Skruv	5
1060	84 86 425	X		KIT, MIRROR LH		SATS, BACKSPEGL V	3 9,37)
1070	84 26 272	1		External mirror		.Utvändig backspegel	4 1)
1080	71 86 885	1		Pad		.Mellanlägg	5
1090	79 69 207	3		Screw		.Skruv	5
1100	84 86 433	X		KIT, MIRROR RH		SATS, BACKSPEGL H	3 9,37)
1110	84 26 280	1		External mirror		.Utvändig backspegel	4 1)
1120	71 86 885	1		Pad		.Mellanlägg	5
1130	79 69 207	3		Screw		.Skruv	5
1140	84 86 425	X		KIT, MIRROR LH		SATS, BACKSPEGL V	3 9,37)
1150	84 26 272	1		External mirror		.Utvändig backspegel	4 1)
1160	71 86 885	1		Pad		.Mellanlägg	5
1170	79 69 207	3		Screw		.Skruv	5
1180	84 86 433	X		KIT, MIRROR RH		SATS, BACKSPEGL H	3 9,37)
1190	84 26 280	1		External mirror		.Utvändig backspegel	4 1)
1200	71 86 885	1		Pad		.Mellanlägg	5
1210	79 69 207	3		Screw		.Skruv	5
1220	84 86 425	X		KIT, MIRROR LH		SATS, BACKSPEGL V	3 9,37)
1230	84 26 272	1		External mirror		.Utvändig backspegel	4 1)
1240	71 86 885	1		Pad		.Mellanlägg	5

Complete sets		Satsler		Date	Illustration	Group	Page
Car body		Kaross		Datum	Bild nr	Grupp	Sida
				1988-10	BLANK	0	39
Fig	Part No	Quantity/Anstal		Description		Benämning	Notes
Pos	Art nr	99					Anmärkning
1250	71 86 885	1		Pad		.Mellanlägg	5
1260	71 10 190	3		Screw		.Skruv	5
1270	84 86 219	X		KIT, MIRROR RH FLAT		SATS, BACKSPEGL H	3 7,8), EMS
1280	84 26 272	1		External mirror		.Utvändig backspegel	4 1)
1290	71 86 885	1		Pad		.Mellanlägg	5
1300	71 10 190	3		Screw		.Skruv	5
1310	84 96 441	X		KIT, MIRROR LH FLAT		SATS, BACKSPEGL V	3 9,37)
1320	84 26 272	1		External mirror		.Utvändig backspegel	4 1)
1330	71 86 885	1		Pad		.Mellanlägg	5
1340	79 71 542	2		Gasket		.Packning	5
1350	84 86 458	X		KIT, MIRROR RH FLAT		SATS, BACKSPEGL H	3 9,37)
1360	84 26 272	1		External mirror		.Utvändig backspegel	4 1)
1370	71 86 885	1		Pad		.Mellanlägg	5
1380	79 71 542	2		Gasket		.Packning	5
1390	84 86 458	X		KIT, MIRROR RH FLAT		SATS, BACKSPEGL H	3 9,37)
1400	84 26 272	1		External mirror		.Utvändig backspegel	4 1)
1410	71 86 885	1		Pad		.Mellanlägg	5
1420	79 71 542	2		Gasket		.Packning	5
1430	84 86 458	X		KIT, MIRROR LH FLAT		SATS, BACKSPEGL V	3 9,37)
1440	84 26 272	1		External mirror		.Utvändig backspegel	4 1)
1450	71 86 885	1		Pad		.Mellanlägg	5
1460	79 71 542	2		Gasket		.Packning	5
1470	84 86 458	X		KIT, MIRROR LH FLAT		SATS, BACKSPEGL V	3 9,37)
1480	84 26 272	1		External mirror		.Utvändig backspegel	4 1)
1490	71 86 885	1		Pad		.Mellanlägg	5
1500	79 71 542	2		Gasket		.Packning	5
1510	84 86 458	X		KIT, MIRROR RH FLAT		SATS, BACKSPEGL H	3 9,37)
1520	84 26 272	1		External mirror		.Utvändig backspegel	4 1)
1530	71 86 885	1		Pad		.Mellanlägg	5
1540	79 71 542	2		Gasket		.Packning	5
1550	84 86 458	X		KIT, MIRROR LH FLAT		SATS, BACKSPEGL V	3 9,37)
1560	84 26 272	1		External mirror		.Utvändig backspegel	4 1)
1570	71 86 885	1		Pad		.Mellanlägg	5
1580	79 71 542	2		Gasket		.Packning	5
1590	84 86 458	X		KIT, MIRROR RH FLAT		SATS, BACKSPEGL H	3 9,37)
1600	84 26 272	1		External mirror		.Utvändig backspegel	4 1)
1610	71 86 885	1		Pad		.Mellanlägg	5
1620	79 71 542	2		Gasket		.Packning	5
1630	84 86 458	X		KIT, MIRROR LH FLAT		SATS, BACKSPEGL V	3 9,37)
1640	84 26 272	1		External mirror		.Utvändig backspegel	4 1)
1650	71 86 885	1		Pad		.Mellanlägg	5
1660	79 71 542	2		Gasket		.Packning	5
1670	84 86 458	X		KIT, MIRROR RH FLAT		SATS, BACKSPEGL H	3 9,37)
1680	84 26 272	1		External mirror		.Utvändig backspegel	4 1)
1690	71 86 885	1		Pad		.Mellanlägg	5
1700	79 71 542	2		Gasket		.Packning	5
1710	84 86 458	X		KIT, MIRROR LH FLAT		SATS, BACKSPEGL V	3 9,37)
1720	84 26 272	1		External mirror		.Utvändig backspegel	4 1)
1730	71 86 885	1		Pad		.Mellanlägg	5
1740	79 71 542	2		Gasket		.Packning	5
1750	84 86 458	X		KIT, MIRROR RH FLAT		SATS, BACKSPEGL H	3 9,37)
1760	84 26 272	1		External mirror		.Utvändig backspegel	4 1)
1770	71 86 885	1		Pad		.Mellanlägg	5
1780	79 71 542	2		Gasket		.Packning	5
1790	84 86 458	X		KIT, MIRROR LH FLAT		SATS, BACKSPEGL V	3 9,37)
1800	84 26 272	1		External mirror		.Utvändig backspegel	4 1)

0	General, Complete sets	1-A02
1	Tools	1-I02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

0 GROUP INDEX

Engine	1-F03
Electrical system	1-F23
Transmission	1-G02
Brakes	1-G09
Front wheel suspension,	
steering device	1-G12
Suspension system, wheels	1-G13
Car body	1-G14

1. Not as a separate spare part
 7 1975-
 8 -1976
 9 1977-
 37. Ch -99792006401 -99793010090 -99796008264,
 38. 1980-

- 1 Not as a separate spare part
 7 1975-
 8 -1976
 9 1977-
 37. Ch -99792006401 -99793010090 -99796008264
 38 1980-
 42. -1980

Complete sets		Satsar		Date		Illustration		Group		Page	
Car body		Kaross		Datum		Bild nr		Grupp		Sida	
				1988-10		BLANK		0		40	
Fig	Part No	Quantity/ Antal		Description		Benämning		K/S		Notes	
Pos	Art nr	99						SR		Anmärkning	
1810	84 83 788	1		External mirror RH		Utvändig backspegel H		4			
1820	85 31 204	2		Switch		Strömställare		3			
1830	85 41 856	2		Retainer		Hållare		5			
1840	85 28 358	2		Nut		Mutter		5			
1850	85 79 492	2		Knob		Knapp		5			
1860	73 09 370	5		Cable network		Genomföring		5			
1870	85 53 687	2		Cable		Kabel		5			
1880	85 45 410	1		Cable network		Ledningsnät		5			
1890	84 53 794	1		Spacer LH		Mellanlägg H		5			
1900	84 83 802	1		Spacer RH		Mellanlägg V		5			
1910	79 21 489	4		Screw		Skruv		5			
1920	95 31 212	2		Cover		Täckbricka		5			
1930		1		Mounting instruction		Monteringsanvisning		75/652131			
1940											
1950	85 46 053	X		KIT, ELECTRIC MIRRORS		SATS, ELBACKSPEGLAR		4		43)	
1960	98 33 187	1		External mirror LH		Utvändig backspegel		3			
1970											
1980	98 33 195	1		External mirror RH		Utvändig backspegel		3			
1990											
2000	94 72 424	1		Cover LH		Kåpa V		4			
2010	94 72 432	1		Cover RH		Kåpa H		4			
2020	94 68 893	2		Clip		Clips		5			
2030	85 31 204	2		Switch		Strömställare		3			
2040	85 41 856	2		Retainer		Hållare		5			
2050	85 28 358	2		Nut		Mutter		5			
2060	85 79 492	2		Knob		Knapp		5			
2070	85 53 687	2		Cable network		Ledningsnät		5			
2080	85 45 410	1		Cable network		Ledningsnät		5			
2090	79 51 783	2		Clip		Clips		5			
2100	79 71 880	4		Strap		Spännband		4			
2110	73 26 093	5		Bushing		Bussning		5			
2120	85 31 212	2		Cover		Täckbricka		5			
2130	73 09 370	4		Bushing		Bussning		5			
2140		1		Assembly instruction		Monteringsanvisning					
2150											
2160	85 46 343	X		KIT, ELECTRIC MIRRORS		SATS, ELBACKSPEGLAR		4		43), RHD	
2170	98 33 245	1		External mirror LH		Utvändig backspegel		3			
2180											
2190	98 37 196	1		External mirror RH		Utvändig backspegel		3			
2200											
2210	94 72 424	1		Cover LH		Kåpa V		4			
2220	94 72 432	1		Cover RH		Kåpa H		4			
2230	94 68 893	2		Clip		Clips		5			
2240	85 31 204	2		Switch		Strömställare		3			
2250	85 41 856	2		Retainer		Hållare		5			
2260	85 28 358	2		Nut		Mutter		5			
2270	85 79 492	2		Knob		Knapp		5			
2280	85 53 687	2		Cable network		Ledningsnät		5			
2290	85 45 410	1		Cable network		Ledningsnät		5			
2300	79 51 783	2		Clip		Clips		5			
2310	79 71 880	4		Strap		Spännband		4			
2320	73 26 093	5		Bushing		Bussning		5			
2330	85 31 212	2		Cover		Täckbricka		5			
2340	73 09 370	4		Bushing		Bussning		5			
2350		1		Assembly instruction		Monteringsanvisning					
2360											
2370	85 46 046	X		KIT, WINDOWREGULATOR		SATS, FÖNSTERHISS		3		1981-40	
2380											
2390	92 23 694	1		Electrical		EL-MANÖVRERAD		3			
2400											
2410											

Complete sets		Satsar		Date	Illustration	Group	Page
Car body		Kaross		Datum	Bild nr	Grupp	Sida
				1988-10	BLANK	0	41
Fig.	Part No	Quantity/ Antal		Description	Benämning	K/S	Notes
Pos	Art nr	99				SR	Anmärkning
2420	92 23 702	1		Window regulator	Fönsterhiss, el-	4	
2430				electric, front door	manövrerad, framdörr	5	
2440				RH, assy	H. tpl	5	
2450	85 46 194	2		Switch	Strömställare	5	(8568057)
2460	85 46 012	1		Cable network	Ledningsnät	5	
2470	85 46 020	1		Cable network	Ledningsnät	5	
2480	85 46 038	2		Cable network	Ledningsnät	5	
2490	85 61 631	2		Connecting housing	Kontakthus	5	
2500	73 26 093	5		Bushing	Bussning	5	
2510	79 33 443	2		Clip	Clips	5	
2520	79 51 783	2		Clip	Clips	5	
2530	79 71 880	4		Strap	Spännband	5	
2540	84 10 961	2		Screw	Skruv	5	
2550	73 09 370	4		Bushing	Bussning	5	
2560	70 78 942	4		Screw	Skruv	5	
2570	80 19 929	4		Screw	Skruv	5	
2580	80 19 887	2		Screw	Skruv	5	
2590	79 33 823	6		Washer	Bricka	5	
2600	79 71 658	4		Nut	Mutter	5	
2610		1		Assembly instruction	Monteringsanvisning	5	75/653022
2620							
2630	92 31 796	X		SET, GAS SPRING	SATS, GASFJÄDER	3	(27), (8258071)
2640	92 33 727	1		Gas spring	Gasfjäder	3	(8257719)
2650	82 06 969	4		Washer	Bricks	5	
2660							
2670	78 73 664	X		REPAIR KIT, GLOVE	REP. SATS, HANDSK-	3	
2680				COMPARTMENT LID	FACKLUCKA	3	
2690	94 45 412	1		Lid stop	Luckstopp	3	
2700	82 67 666	1		Fast	Nit	3	
2710	82 51 753	1		Bushing	Bussning	3	
2720	79 65 833	1		Screw	Skruv	5	
2730							
2740	79 73 789	X		KIT, SPOILER REAR	SPOILERSATS BAK	CK	
2750	92 88 523	1		Spoiler	Spoiler	11	
2760	79 22 354	14		Screw	Skruv		
2770	92 28 255	14		Plastic washer	Plastbricka		
2780	82 64 962	2		Rubber plug	Gummipugg		
2790		1		Mounting instruction	Monteringsanvisning		75/655407
2800							
2810	97 45 272	X		KIT, WATER PROTECTIVE	SATS, VATTENAVLEDANDE	5	20, 3CK
2820				PAPER, FRONT DOOR	PAPPER, FRAMDÖRR		
2830	92 84 339	2		Water drainage	Vattenavledare	1)	
2840	92 31 150	2		Water drainage	Vattenavledare	1)	
2850							
2860	97 46 280	X		KIT, WATER PROTECTIVE	SATS, VATTENAVLEDANDE	5	40, 5CK
2870				PAPER, FRONT AND	PAPPER, FRAM OCH		
2880				REAR DOORS	BAKÖRRÄR		
2890	92 31 044	2		Water drainage	Vattenavledare	1)	
2900	92 31 101	2		Water drainage	Vattenavledare	1)	
2910							



Verktug
Tools
Werkzeuge
Outillage
Herramientas

SAAB
genuine parts
original reservdelar

1-H02

SAAB 99
M74-81

MASTER INDEX

0050	Special tools	Specialverktyg	Date Datum	Group Grupp	Page Sida
			1988-10	1	1

CONTENTS

0120	Special tools classifying	1:5	1-H06
0140	Special tools, engine part 1	1:9	1-H10
0160	Special tools, engine part 2	1:13	1-H14
0180	Special tools, engine part 3	1:15	1-H16
0190	Special tools, engine part 4, ISAT	1:17	1-H18
0200	Special tools, transmission (man. gear box) part 1	1:21	1-H22
0220	Special tools, transmission (man. gear box) part 2	1:25	1-I02
0240	Special tools, transmission (man. gear box) part 3	1:27	1-I04
0260	Special tools, transmission (aut. gear box)	1:31	1-I08
0280	Special tools, chassis	1:37	1-I14
0300	Special tools, car body	1:41	1-I18
0320	Special tools, miscellaneous		

INNEHÅLLSFÖRTECKNING

0400	Specialverktygsklassificering	1:5	1-H06
0420	Specialverktyg, motor del 1	1:9	1-H10
0440	Specialverktyg, motor del 2	1:13	1-H14
0460	Specialverktyg, motor del 3	1:15	1-H16
0470	Specialverktyg, motor del 4, ISAT	1:17	1-H18
0480	Specialverktyg, kraftöverföring (M växellåda) del 1	1:21	1-H22
0500	Specialverktyg, kraftöverföring (M växellåda) del 2	1:25	1-I02
0520	Specialverktyg, kraftöverföring (M växellåda) del 3	1:27	1-I04
0540	Specialverktyg, kraftöverföring (A växellåda)	1:31	1-I08
0560	Specialverktyg, chassis	1:37	1-I14
0580	Specialverktyg, kaross	1:41	1-I18
0600	Specialverktyg, övriga		

INHALTSVERZEICHNIS

0680	Spezialwerkzeuge, Klassenordnung	1:5	1-H06
0700	Spezialwerkzeuge, Motor Teil 1	1:9	1-H10
0720	Spezialwerkzeuge, Motor Teil 2	1:13	1-H14
0740	Spezialwerkzeuge, Motor Teil 3	1:15	1-H16
0750	Spezialwerkzeuge, Motor Teil 4	1:17	1-H18
0760	Spezialwerkzeuge, Kraftübertragung (Mne Getriebe)		
0780	Teil 1	1:21	1-H22
0800	Spezialwerkzeuge, Kraftübertragung (Mne Getriebe)		
0820	Teil 2	1:25	1-I02
0840	Spezialwerkzeuge, Kraftübertragung (Mne Getriebe)		
0860	Teil 3	1:27	1-I04
0880	Spezialwerkzeuge, Kraftübertragung (Atm Getriebe)	1:31	1-I08
0900	Spezialwerkzeuge, Fahrgestell	1:37	1-I14
0920	Spezialwerkzeuge, Karosserie	1:41	1-I18
0940	Spezialwerkzeuge, Übriges		

TABLE DES MATIERES

1020	Classification de l'outillage spécial	1:5	1-H06
1040	Outillage spécial, moteur 1ère partie	1:9	1-H10
1060	Outillage spécial, moteur 2ème partie	1:13	1-H14
1080	Outillage spécial, moteur 3ème partie	1:15	1-H16
1090	Outillage spécial, moteur 4ème partie, ISAT	1:17	1-H18
1100	Outillage spécial, transmission (boîte de vitesses		
1120	manuelle) 1ère partie	1:21	1-H22
1140	Outillage spécial, transmission (boîte de vitesses		
1160	manuelle) 2ème partie	1:25	1-I02
1180	Outillage spécial, transmission (boîte de vitesses		
1200	manuelle) 3ème partie	1:27	1-I04
1220	Outillage spécial, transmission (boîte de vitesses		
1240	automatique)	1:31	1-I08
1260	Outillage spécial, de châssis	1:37	1-I14
1280	Outillage spécial, carrosserie		

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

1 GROUP INDEX

Special tools	1-H06
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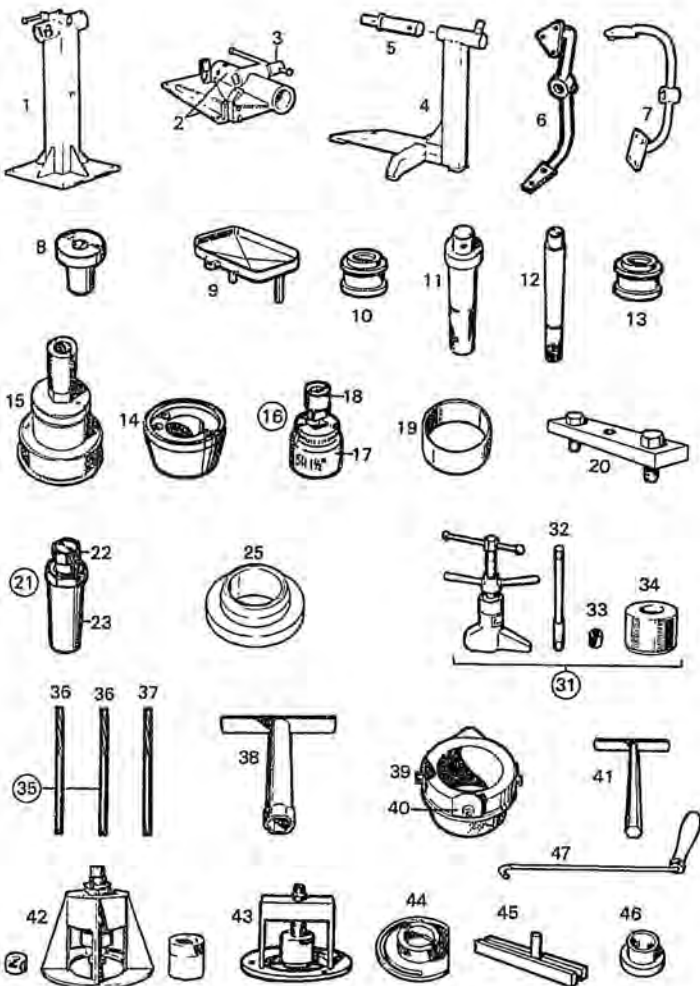
Page Sida	Group Grupp	Date Datum	Special tools	Specialverktyg
2	1	1988-10		
Outillage spécial, autres				
SUMARIO				
Clasificación de las herramientas especiales				
Herramientas especiales, motor 1a parte				
Herramientas especiales, motor 2a parte				
Herramientas especiales, motor 3a parte				
Herramientas especiales, motor 4a parte, ISAT				
Herramientas especiales, transmisión (caja de cambios manual) 1a parte				
Herramientas especiales, transmisión (caja de cambios manual) 2a parte				
Herramientas especiales, transmisión (caja de cambios manual) 3a parte				
Herramientas especiales, transmisión (caja de cambios automática)				
Herramientas especiales, de chasis				
Herramientas especiales, carrocería				
Herramientas especiales, otros				

Page Sida	Group Grupp	Date Datum	Special tools	Specialverktyg
3	1	1988-10		
The special tools in the list are classified as follows:				
Tools for engine-, transmission- and chassis works.				
AO-1= Tools for high frequent maintenance works (eg adjustment of timing).				
AO-2= Tools for frequent maintenance works (eg replacement of brake pads)				
A1= Tools required for simpler repairs (eg replacement of clutch, replacement of valves)				
A2= Tools required for qualified repairs (eg reconditioning of transmission).				
A3= Tools mainly motivated by rationalization reasons.				
Tools for body works				
B1= tools required for simpler body works (e.g. replacement of front fender).				
B2= Tools required for qualified body works (eg works in aligning bench).				
B3= Tools mainly motivated by rationalization reasons				
Specialverktygen är i förteckningen klassificerade enligt följande				
Verktyg för motor-, växellåds- och chassiarbeten				
AO-1= Verktyg för högfrekventa tillsynsarbeten (ex tändinställning).				
AO-2= Verktyg för frekventa underhållsarbeten (ex byte av bromsklotsar).				
A1= Verktyg nödvändiga för enklare reparationer (ex byte av koppling, byte av ventiler)				
A2= Verktyg nödvändiga för kvalificerade reparationer (ex renovering av växellåda).				
A3= Verktyg huvudsakligen motiverade av rationaliserings tekniska skäl.				
Verktyg för plåtarbeten.				
B1= Verktyg nödvändiga för enklare plåtarbeten (ex byte av framskärm)				
B2= Verktyg nödvändiga för kvalificerade plåtarbeten (ex nktbänksarbeten)				
B3= Verktyg huvudsakligen motiverade av rationaliserings tekniska skäl				

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	5-A02

1 GROUP INDEX

Special tools	1-H06
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0100

Tools		Verktyg		Date	Illustration	Group	Page
Engine, part 1		Motor, del 1		Datum	Bild nr	Grupp	Sida
				1988-10	R6763	1	5
Fig. Pos.	Part No. Art nr	Quantity/Antal		Description		Benämning	
		99				K/S	Notes
						SR	Anmärkning
0020	1 78 60 794	1		Floor stand	Golvstativ		1,2, A2, ALTERN STANDS
0040	2 78 60 877	1		Bench stand	Bänkstativ		1,2, A2, ALTERN STANDS
0060	3 78 60 885	1		Vise stand	Skruvstycksstativ		1,2, A2, ALTERN STANDS
0080	4 78 61 479	1		Stand	Stativ		1,2, A2, ALTERN STANDS
0100	5 83 90 478	1		Axle for stand	Axel för stativ		2, A2
0120	6 83 90 452	1		Holder, engine	Hållare, motor		A2, FOR 7861479, 7860877
0140							7860794 AND 7860885
0180	7 83 92 169	1		Holder, engine	Hållare, motor		A2, ENGINE 2.0L FOR
0200							7861479, 7860877,
0220							7860794, 7860885
0240	8 83 91 849	1		Plunger	Plunger		A1
0260	9 78 60 802	1		Oil pan	Oljeträg		1,2, A2
0280	10 83 91 880	1		Installing tool, crank shaft seal	Monteringsverktyg vevaxeltätning		A1
0300							
0320	11 83 90 445	1		Handle	Skaff		2, A1, FOR 8391880
0340	12 83 91 822	1		Drift, installing tools	Dörn, monteringsverktyg		2, A1, FOR 8391880
0360							ENGINE 1,7 AND 1,85L
0380	13 83 91 898	1		Installing tool, crankshaft seal	Monteringsverktyg vevaxeltätning		A1, ENGINE 1,85L
0400							
0420	14 83 90 411	1		Guide sleeve, crankshaft seal, transmission side	Styrhylsa, vevaxeltätning, transmissionsida		A1, ENGINE 1,85L
0440							
0460	15 83 92 540	1		Guide sleeve, crankshaft seal, flywheel side	Styrhylsa, vevaxeltätning, svänghjulsida		A1, ENGINE 2.0L
0480							
0500	16 83 90 668	1		Socket 1 1/2, belt pulley nut	Hylsa kpl 1 1/2, muttar remskiva		A2, 8392334
0520							
0540	17 83 90 676	1		Sleeve 1 1/2	Hylsa, 1 1/2		
0560							
0580	18 83 90 684	1		Spacing piece, 3/4x1/2	Mellanstycke, 3/4x1/2		
0600	19 82 91 153	1		Piston installing tool, oversize	Kolvmonteringsverktyg, ÖD		A3
0620							
0640	19 83 92 086	1		Piston installing tool	Kolvmonteringsverktyg		A3, ENGINE 1,85L
0660	19 78 62 287	1		Piston installing tool	Kolvmonteringsverktyg		A3, ENGINE 2.0L
0680	20 83 91 146	1		Puller, belt pulley	Avdragare, remskiva		A3
0700	20 83 92 151	1		Puller, belt pulley	Avdragare, remskiva		A3, ENGINE 2.0L
0720	21 83 92 367	1		Key for stud	Nyckel för pinnskruv		A1
0740	21 83 92 383	1		Key, inner part	Nyckel, innerdel		
0760	22 83 92 375	1		Key, outer part	Nyckel, yterdel		
0780	25 83 93 340	1		Installing ring seal	Monteringsring		A1, ENGINE H-TYPE
0800				ring, transmission	tätning, transmission		
0820	31 83 90 437	1		Valve guiding tool	Ventilstyrningsverktyg kpl		A2
0840							
0860	32 83 90 502	1		Pull rod	Dragstäng		
0880	33 83 91 377	1		Nut	Mutter		
0900	34 83 90 379	1		Sleeve	Hylsa		A2
0920	35 83 90 387	1		Reamer, valve guide	Brotsch, ventilstyrning		
0940	36 83 90 583	1		Reamer 19/64	Brotsch 19/64		
0960	36 83 90 601	1		Reamer 5/16	Brotsch 5/16		
0980	37 83 92 268	1		Reamer, valve guide	Brotsch, ventilstyrning		A2, ENGINE 2.0L
1000	38 83 92 466	1		Key, deceleration valve	Nyckel, decelerationsventil		
1020							
1040	39 83 92 474	1		Centering tool	Centreringsverktyg		A2, NOT US
1060	40 83 92 523	1		Shim	Shim		
1080	41 83 92 481	1		Key, CO-value	Nyckel, CO-värde		3, A0-1
1100	42 83 92 490	1		Installing and removing tool, water pump	Monterings- och demonteringsverktyg, vattenpump		3, A2, SUPERSEDED BY 8392649
1120							A2, 12 COGS
1140	43 83 92 649	1		Installing and removing tool, water pump	Monterings- och demonteringsverktyg, vattenpump		
1160							
1180	44 83 92 441	1		Dolly, water pump	Mothåll, vattenpump		3, A2, SUPERSEDED BY 8392672
1200							
1220							
1240							
1260							
1280							
1300							
1320							
1340							
1360							

R 6763-89

1. Also for Saab 95/96
2. Also for automatic transmission
3. Alternative stands

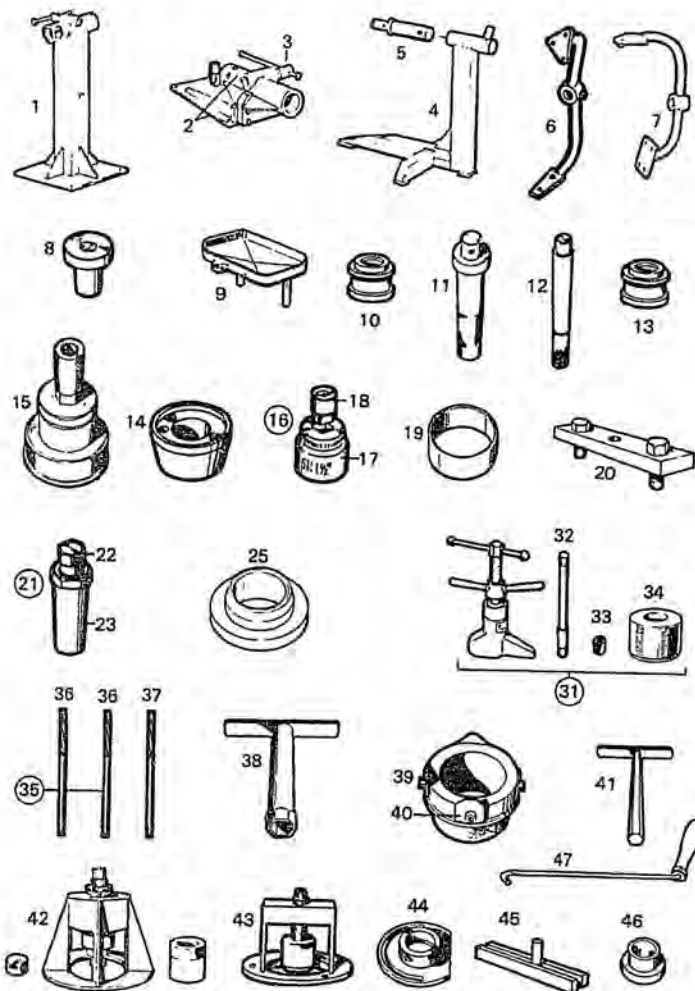
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Tools				Verktyg		Date	Illustration	Group	Page
Engine, part 1				Motor, del 1		Datum	Bild nr	Grupp	Sida
						1988-10	R6763	1	7
Fig. Pos	Part No Art nr	Quantity/Antal			Description	Benämning	K/S SR	Notes Anmärkning	
		99							
45	83 92 672	1			Dolly, water pump	Mothåll, vattenpump		A2, 12 COGS	
46	83 92 524	1			Pressing sleeve, waterpump	Presshylsa, vattenpump		3), A2	
47	83 93 357	1			Disengagement tool chain tensioner	Ävlastningskrok, kedjesträckare		A1, ENGINE H-TYPE	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

1 GROUP INDEX

Special tools 1-H06



0150

Tools
Engine, part 2

Verktyg
Motor, del 2

Date Datum	Illustration Bild nr	Group Grupp	Page Sida
1988-10	F0404	1	9

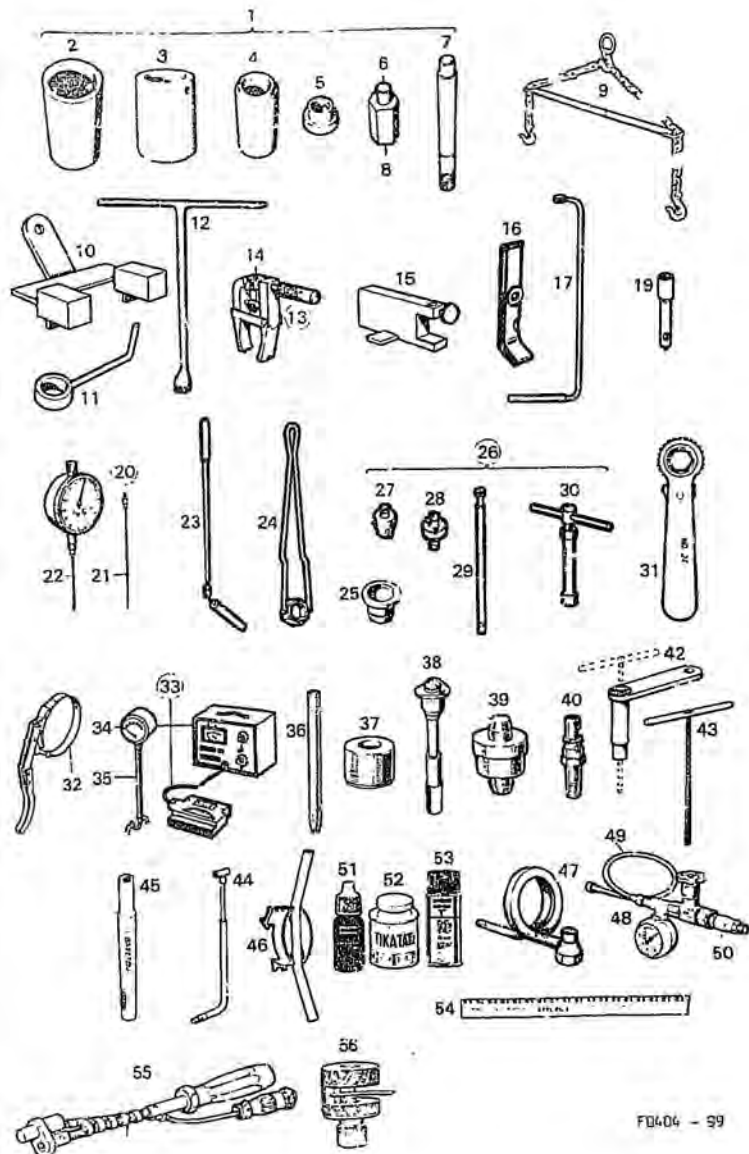
Fig Pos	Part No Art nr	Quantity/Amnt	Description	Benämning	K/S S/R	Notes Anmärkning
		99				
0020	1 83 90 338	1	Tool, water pump	Verktyg, vatten pump	A2	
0040	2 83 90 536	1	Sleeve	Hylsa		
0060	3 83 90 544	1	Dolly	Hyldåll		
0080	4 83 90 551	1	Sleeve	Hylsa		
0100	5 83 90 569	1	Washer	Bricka	2)	
0120	6 83 90 577	1	Spacing piece	Mellanstycke		
0140	7 83 90 585	1	Handle	Skaf		
0160	8 83 92 136	1	Spacing piece, removal of water pump	Mellanstycke, demontering av vattenpump	4), A1, ENGINE 2.0L	
0180	9 83 92 409	1	Lifting yoke, engine and power plant	Lyftkrok motor och drivaggregat	A1	
0200	10 83 93 209	1	Spacer	Mellanlägg	A1	
0220	11 83 91 260	1	Crank	Vev	A2	
0240	12 83 91 799	1	Wrench, inlet manifold	Nyckel, insugningsrör	A2	
0260	13 83 91 450	1	Measuring tool, valve	Mätverktyg, ventilspe	AO-2	
0280	14 83 92 250	1	Measuring point	Måtpöts		
0300	15 83 91 633	1	Measuring plate, valve clearance adjustment	Måtplatta, justering av ventilspe	AO-2	
0320	16 83 91 419	1	Feeler gauge set	Tolkstillsats, ventilspe	AO-1	
0340	17 83 90 355	1	Wrench, distributor	Nyckel, tändfördelare	AO-1	
0360	18 83 91 989	1	Wrench, distributor	Nyckel, tändfördelare	AO-1, ENGINE 2.0L	
0380	19 83 92 045	1	Adapter coil ignition setting	Adapter kpl tändställa	1), AO-1	
0400	20 78 40 622	1	Dial indicator cpl	Indikatorkpl, kpl	1), AO-2	
0420	21 78 14 906	1	Point 100 mm	Måtpöts 100 mm	1)	
0440	22 78 14 916	1	Point 40 mm	Måtpöts 40 mm		
0460	23 83 91 401	1	Magnet tool	Magnetverktyg	1), A3	
0480	24 83 90 817	1	Key, crankshaft screw	Nyckel, vevaxelskruv	AO-1	
0500	25 83 92 185	1	Key, crankshaft screw	Nyckel, vevaxelskruv	AO-1, ENGINE 2.0L	
0520	26 83 92 557	2	Spacing piece, synchro-tester	Mellanst, cke, synkro-test	AO-2	
0540	27 83 92 193	1	Valve seat cutter assy	Ventilsätesskrä kpl	1), A2	
0560	28 78 61 032	1	Cutter 75 degrees	Fräs 75 grader	ENGINE 2.0L	
0580	29 83 92 201	1	Cutter 75 degrees	Fräs 75 grader		
0600	30 78 61 040	1	Cutter 11-45 degrees	Fräs 11-45 grader	ENGINE 2.0L	
0620	31 83 92 219	1	Cutter 11-45 degrees	Fräs 11-45 grader		
0640	32 78 61 057	1	Guide spindle	Styrspindel		
0660	33 78 61 065	1	T-key	T-nyckel		
0680	34 83 91 914	1	Key, oil filter	Nyckel, oljefilter	AU-1, ENGINE 1.85L	
0700	35 78 62 014	1	Key, oil filter	Nyckel, oljefilter	AO-1, ENGINE 2.0L	
0720	36 83 93 332	1	Key, oil filter, diameter 75 mm	Nyckel, oljefilter, diameter 75 mm	AO-1	
0740	37 83 91 864	1	Testing instrument, Swedish text	Testinstrument, svensk text	A3, ELECTRONIC INJECTION ENGINE ONLY BOSCH NO 0 681 500 003	
0760	38 83 91 848	1	Testing instrument, english text	Testinstrument, engelsk text	13), A3	
0780	39 83 91 930	1	Testing instrument, german text	Testinstrument, tysk text		
0800	40 83 92 359	1	Manometer with hose	Manometer med slang		
0820	41 83 92 391	1	Hose	Slang		
0840	42 83 92 128	2	Guide pin, cyl head	Styrspärr, cyl. lock	A1, ENGINE 2.0L	
0860	43 83 92 144	1	Guide sleeve, installation of valve guide	Styrhylsa, montering av ventilstyrning	A2, ENGINE 2.0L	
0880	44 83 92 631	1	Removal and installation tools, valve guide	Demont- och monteringsverktyg, ventilstyrning	A2	

- Also for Saab 95/96
- Also for automatic transmission
- For 78 61 479, 78 60 877, 78 60 794, 78 60 885
- Alt to 83 91 854

1 GROUP INDEX

Special tools 1-H08

- General, Complete sets 1-A02
- Tools 1-H02
- Engine 1-J02, 2-A02
- Electrical system, Instruments 3-A02
- Transmission 3-G02
- Brakes 4-A02
- Front assembly, Steering 4-C02
- Suspension, Wheels 4-E02
- Body 4-F02, 5-A02
- Accessories 5-K02
- Numerical register 5-A02



FD404 - 99

0190

SAAB
genuine parts
original reservdelar

1-H12

SAAB 99
M74-B1

MASTER INDEX

Tools
Engine, part 2

Verktyg
Motor, del 2

Date
Datum
1988-10

Illustration
Bild nr
F0404

Group
Grupp
1

Page
Sida
11

Fig Figs	Part No Art nr	Quantity/Amount Mängd	Description	Benämning	Notes Anmärkning
1180	39	83 91 997	1	Drift, flywheel bearing	Dorn, svänghjulslager
1180	40	83 92 326	1	Air nipple, spark plug hole	Luftnippel för tändstift
1220	42	83 92 896	1	Adjusting tool, carb. needle	Inställningsverktyg för gasarr
1240	43	83 92 904	1	Key	Nyckel
1250	44	83 92 953	1	Adjusting tool, carburetor, setting	Justerverktyg, förgasarsinställning
1280	45	83 92 789	1	Drift, installing and removing, fuel jet carburetor	Dorn, montering och demontering, bränslemunstycke, förgasare
1300	45	83 92 433	1	Key, fuel pump bracket	Nyckel, bränslepumpfäste
1320	47	83 93 183	1	Hose, volumetric	Slang, mångdmätning
1330	48	83 92 516	1	Pressure testing equipment	Tryckmätutrustning
1375	49	83 92 607	1	Hose	Slang
1380	50	83 92 615	1	Nipple	Nippel
1420	51	78 60 513	X	Lockrite stud lock	Lockrite stud lock
1440	51		X	Lockrite 270	Lockrite 270
1460	51		X	Lockrite quickset	Lockrite quickset
1480	52		X	Tikatät, can 1 pound	Tikatät, burk 1/2 kg
1500	53		X	Locquic activator grade T	Locquic activator
1520	54		X	Plasticage, bearing clearance measuring	Plastgaga, för mätning av lagarspel
1540	55	88 19 005	1	Ignition timing sensor	Tändtändningsgivare
1560	56	85 80 045	1	Spark plug adjuster	Justeringsverktyg tändstift
1580					
1600					
1620					
1640					
1650					
1655					

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

1 GROUP INDEX

Special tools 1-H06

3. Alternative stands
15. Alt. to 78 60 513

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

1 GROUP INDEX

Special tools	1-H06
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0200

Tools
Engine, part 3

Verktyg
Motor, del 3

Date
Datum
1988-10

Illustration
Bild nr
F0405

Group
Grupp
1

Page
Sida
13

Fig Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K S R	Notes Anmärkning
		99					
0020	1	83 92 797	1	Hexagon bit adaptor	Insex-hylsa		16), A1
0040	2	83 92 805	1	Guide spindle, valve seat cutter	Styrspindel, ventilsätesfräs		16) A2
0060							
0080	3	83 92 813	1	Pressure gauge, charging pressure	Mätanordning för laddningstryck		16), A1
0100							
0120	4	83 92 912		Sealing pliers assy	Plombbänngångs kpl.		16), A1
0140	5	83 92 938		Punch with test	Stans med test		16), A1
0160	6	83 93 126	1	Driving device, fuel injector	Drivanordning, bränsle givare		16), A-1
0180							
0200	7	83 93 159	1	Driving pin	Drivpinne		16), A-1
0220	8	83 92 961	1	Ring key	Ringnyckel		A1
0230	9	83 94 033	1	Lever, clutch shaft engine	Hävstång, lamellaxel motor		A1
0235							
0237	10	83 94 306	1	Hook with screw and nut	Haka med skruv och mutter		A1
0240	11	83 92 979	1	Pressure sleeve	Presshylsa		A1
0260	12	83 92 987	1	Fly wheel stop	Svårghjulsstopp		A1
0280	13	83 92 995	1	Adjusting tool, car- buretor	Justerföretur, förgä- sare		A0-1
0300							
0320	14	83 93 001	1	Adapter	Adapter		A0-1
0340	15	83 93 019	1	Focler gauge set	Bladmåttats		A0-1
0360	16	83 93 027	1	Adjusting plunger	Inställningstolk		A0-1
0380	17	83 93 035	1	Adjusting tool	Inställningsverktyg		A0-1
0400	18	83 93 043	1	Adaptor	Adapter		A0-1
0420	19	83 93 050	1	Fixture, valve remo- ving and installing	Fikstur, ventildemon- tering och montering		A2
0440							
0460	20	83 93 068	1	Base fixture	Grundfikstur		A2
0480	21	83 93 076	1	Level	Hävstång		A2
0500	22	83 93 084	1	Valve, spring pressure	Ventilfjädertryckare		A2
0520	23	83 93 092	1	Fixing point 99 2,0L	Fixerdubb 99 2,0L		A2
0540	24	83 93 100	1	Fixing point 99 1,7 -1,85L and V4	Fixerdubb 99 1,7-1,85 L och V4		A2
0560							
0580	25	83 93 118	1	Fixing plate 99 1,7 -1,85-2,0L and V4	Fixerplatta 99 1,7 -1,85-2,0L och V4		A2
0600							
0620	26	83 93 365	1	Key, nut fuel level	Nyckel, mutter		A1
0640				transmitter	bränslenivågivare		
0660	27	83 93 589	1	Centering tool, oil pump	Centreringsring oljepump		ENGINE H-TYPE
0700	28	83 93 597	1	Pulse relation meter	Taktmätare		A1, LAWBDA SONDE SYSTEM

F0405 - 99

0210

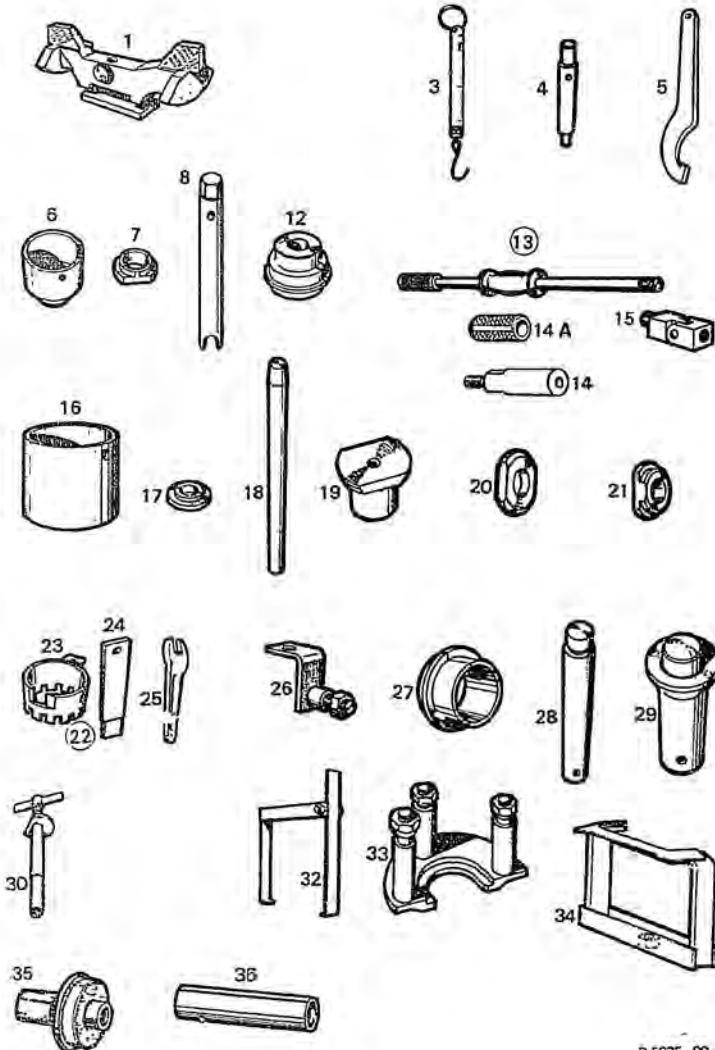
Tools		Verktyg		Date	Illustration	Group	Page
Engine, part 4		Motor, del 4		Datum	Bild nr	Grupp	Sida
ISAT		ISAT		1985-10	F0406	1	15
Fig. Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K/S SR	Notes Anmärkning
0010	1 86 10 834	1		ISAT basic set	ISAT grundsats		39)
0020	2 86 10 851	1		ISAT instrument, incl battery	ISAT instrument, inkl batteri		1)
0030							
0040	3 86 10 826	1		Storage/carrying case	Förvarnings-/transportväska		1)
0050							
0060	4 86 10 701	1		Diagnosis lead set	Diagnoskabel		1989-, 10-PIN
0070	5 86 10 693	1		Diagnosis lead set	Diagnoskabel		1988 1/2, 4-PIN
0075							DI-SYSTEM
0080	6 86 10 719	1		Test lead set	Mätkablage		FORMULTMETERFUNCTIONS
0090							DMM
0100	7 86 10 669	1		Programme cartridge	Programmodul		40JEU1, SWEDISH, ENGLISH
0110							FINNISH, GERMAN
0120	7 86 10 677	1		Programme cartridge	Programmodul		40JEU2, GERMAN, ITALIAN,
0130							FRENCH, DUTCH
0140	7 86 10 685	1		Programme cartridge	Programmodul		40JUSA, ENGLISH, FRENCH,
0150							SPANISH, ITALIAN

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

1 GROUP INDEX

Special tools 1-H05





0250

Tools		Verktyg		Date	Illustration	Group	Page
Manual gearbox, part 1		Manuell växellåda, del 1		Datum	Bild nr	Grupp	Sida
				1988-10	R5035	1	17
Fig. Pos.	Part No Artnr	Quantity/Antal			Description	Benämning	Notes Anmärkning
		59					
0000	1	83 90 155	1		Measuring tool cpl. pinion (incl. box)	Måverktyg kpl. pinjong (inkl. låda)	21. A2
0040	3	83 90 130	1		Dynamometer cpl (incl. lacing)	Dynamometer kpl (inkl snöre)	A2 (8390080)
0060	4	83 92 060	1		Centering arbor, clutch	Centreringsdorn, klem	A3
0100	5	83 90 197	1		Hook wrench, intermediate shaft	Håknöckel, mellanaxel	A2
0140	6	83 90 114	1		Sleeve, installation of 4th gear, bearing housing outer ring, pinion and pinion shaft unit	Hylsa, montering av 4-ans drav, ytterring lagerhus, pinjong och pinjongaxel/enhet	A2
0180	7	83 90 213	1		Ring, removal of 4th gear with bearing	Ring, demontering av 4-ans drav med lager	A2
0200	8	87 90 818	1		Drift, differential beam	Dorn, differentialålg	A2
0220	12	83 90 312	1		Drift, installation of differential housing outer bearing ring, steering knuckle housing, outer ring and steering knuckle housing seal ring	Dorn, montering av ytterring differentialslager, ytterring styrspindelhus och tätningssring i styrspindelhus	21. A2
0240	13	83 90 270	1		Tapping-out hammer	Slaghammare	A1
0260	14	83 90 858	1		End piece	Ändstopp	
0280	14 A	87 90 917	1		Adapter	Adapter	A2, 5-SPEED
0300	15	83 90 015	1		Joint, removal of clutch shaft	Knut, demontering av lamellaxel	A1, 5/16 UNC
0320	15	87 90 529	1		Joint, removal of clutch shaft	Knut, demontering av lamellaxel	A1, M8
0340	16	83 90 098	1		Dolly, installation and removal of primary gear, primary gear bearing, primary gear wheel bearing	Mothåll, montering och demontering av primärväxel/drev, primärväxel/lager, primärväxeldrev, lagor primärväxelhjul	A2
0360	17	83 90 205	1		Fourth gear bearing pinion, bearing housing outer roller bearing rings and pinion shaft	lagor ingångsdrav 4-an, nullagens ytterringar pinjong-lagerhus samt pinjongaxel	A2
0380	18	83 90 262	1		Ring, removal of primary gear roller bearing and installation of intermediate shaft inner ring and outer bearing	Ring, demontering av rullager primärväxel, montering av inre lager och yttre lager mellanaxel	A2
0400	19	83 90 106	1		Aligning arbor, installation of intermediate shaft	Styrdorn, montering av mellanaxel	A2
0420	20	83 90 295	1		Drift, removal of pinion roller bearing outer ring and installation of primary gear housing roller bearing	Dorn, demontering av rullager ytterring pinjong och montering av rullager primärväxelhus	A2
0440	21	83 90 221	1		Washer, removal of bearing seat outer ring	Bricka, demontering av ytterring lagersäte	21. A2
0460					Washer, removal of free wheel shaft roller bearing	Bricka, demontering av rullager frihjulaxel	A2

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

1 GROUP INDEX

- Special tools 1-H05

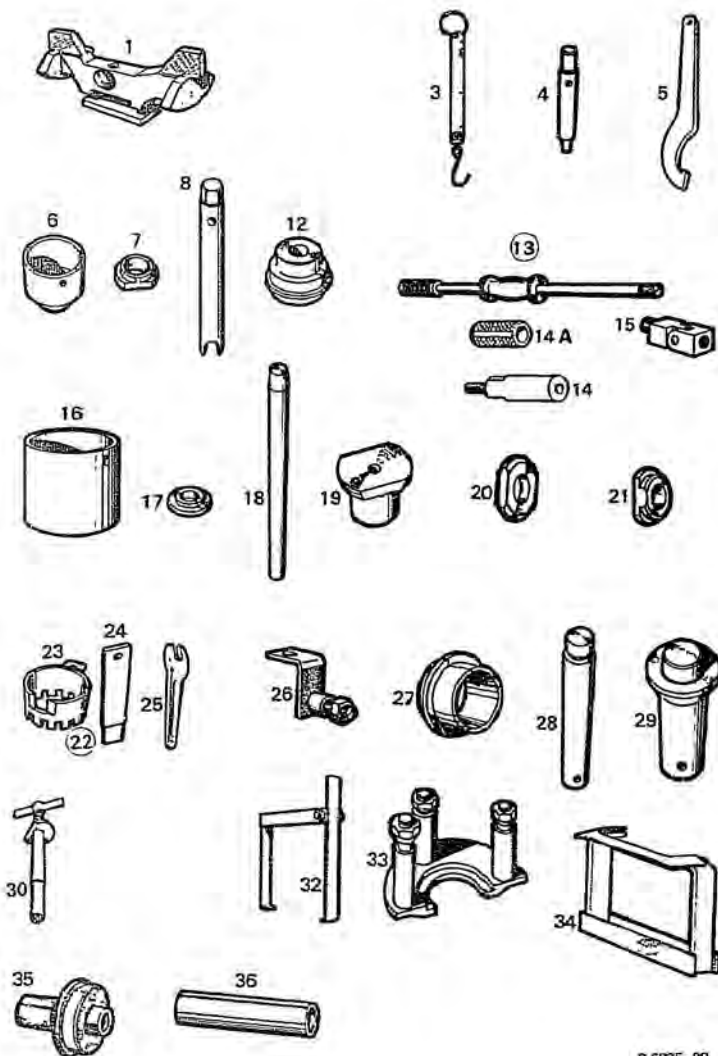
0250

Tools		Verktyg		Date	Illustration	Group	Page
Manual gearbox, part 1		Manuell växellåda, del 1		Datum	Bild nr	Grupp	Sida
				1988-10	R5035	1	19
Fig. Pos.	Part No. Art. nr	Quantity/ Antal		Description		Benämning	Notes
		99					Anmärkning
1260	22	87 90 305	1	Installing- and removal tool, free wheel hub	Monterings- och demonteringsverktyg, frihjulshuv	A2	
1280	23	87 90 313	1	Sleeve	Hylsa		
1300	24	87 90 321	1	Key	Nyckel		
1320	25	83 90 072	1	Open-ended wrench, pinion shaft nut	Öppnnyckel, mutter pinionsaxel	A2	
1340	26	83 90 288	1	Dial indicator retaining tool, back lash differential	Hållare, indikator-klocka, mätning av flänkspel, differential	A2	
1360	27	83 90 247	1	Dolly, installation of primary gear, input gear, removal of primary gear wheel, gear bearings and input gear bearing	Mothåll, montering av primärväxeldrev och ingående drev, demontering av lager primärväxelhjul och drev, lager ingående drev	A2	
1380	28	83 90 189	1	Dorn, installation of needle bearings in free wheel shaft and removal of free wheel shaft, free wheel shaft seal, free wheel shaft roller bearing, input gear with ball bearing, outer bearing rings from bearings seats, and steering knuckle housing outer ring and seal	Dorn, montering av nållager i frihjulssaxel, demontering av frihjulssaxel, tätning frihjulssaxel, rullager frihjulssaxel, ingående drev med kullager, lagrens yttre ringar ur lagarsäten, yttering och tätning styrsindelhus	2), A2	
1400	29	83 90 320	1	Dnft, installation of differential bearing seat seal, and primary gear roller bearing, clutch shaft seal	Dorn, montering av tätning differential-lagersäte, rullager primärväxeldrev, lammellaxeltätning	2), A2	
1420	30	83 90 049	1	Puller, installation and removal of reverse gear shaft and intermediate shaft	Avdragare, montering och demontering av backväxelaxel och mellanaxel	A2	
1440	32	87 90 776	1	Puller, removal of differential bearing seat	Avdragare, demontering av differential-lagersäte	2), A1	
1460	33	87 90 768	1	Puller, removal of differential bearing ring	Avdragare, demontering av differential-lagering	3), A2	
1480	34	87 90 354	1	Puller, inner drive shaft	Avdragare, inre drivaxel	2), A1	
1500	35	78 41 141	1	Sleeve, pressing in ball bearing, differential bearing cap	Hylsa, inpressning kullager, differential-lagersköld	3), A2	
1520	36	78 41 067	1	Sleeve, removal of ball bearing, differential bearing cap, installation of bearing cap with ball bearing on inner driver	Hylsa, demontering av kullager differential-lagersköld, montering av lagersköld med kullager på inre medbringare	2), A2	

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

1 GROUP INDEX

Special tools 1-H06



R 5035-99

2 Also for automatic transmission
3 Alternative stands

0300

Tools	Verktyg	Date	Illustration	Group	Page
Manual gearbox, part 2	Manuell växellåda, del 2	1988-10	R4252	1	21

Fig. Pos	Part No Art nr	Quantity/Anat	Description	Benämning	Notes Anmärkning
		99			
0000	4 83 90 023	1	Pad	Mellanlägg	A1
0000	4 87 90 826	1	Pad	Mellanlägg	(7), A1
0080	5 87 90 412	1	Guide pin, clutch	Styrapp, koppling	A1, FOR 8392078
0100	6 83 91 229	1	Arbor, fitting reverse gear retaining spring	Dom, montering av backsprårfjäder	A3
0120	7 87 90 420	1	Wrench, transmission drain plug	Nyckel, avtappningsplugg växellåda	1,2), A0-1
0160	8 87 90 800	1	Arbor, seal inner drive	Dom, inre medbringarlåning	A2
0200	8 87 90 800	1	Arbor, seal inner drive	Dom, inre medbringarlåning	A2
0220	9 87 90 370	1	Wrench, special nut in gear lever housing	Nyckel, specialmutter i växelspårhus	2), A1
0240	10 83 90 148	1	Sleeve, installation of pinion shaft unit, inner roller bearing, primary gear housing	Hylsa, montering av pinjongaxelens inre rullager, pinjongrullager primärväxelhus, innersing och yttre lager mellanaxel, demontering av rullager primärväxelhus, ytterringar lagorhus, innersing mellanaxel, tätning lamellaxel	A2
0260			pinion roller bearing, primary gear housing		
0280			pinion roller bearing and intermediate shaft inner ring and outer bearing, removal of primary gear roller bearing, housing housing outer rings, intermediate shaft inner ring and clutch shaft seal		
0300			Drift, installation of bearing housing outer ring (pinion) and ball bearing on 4th gear, and removal of primary gear with bearing from bearing housing		
0320	11 83 90 122	1	Drift, installation of bearing housing outer ring (pinion) and ball bearing on 4th gear, and removal of primary gear with bearing from bearing housing	Dom, montering av ytterring i lagorhus (pinjong), kullager på 4-ans drev, demontering av primärväxel drev med lager ur lagorhus	A2
0340			Drift, outer universal joint	Dom, yttre knut	1), A1
0360	12 78 42 024	1	Drift, outer universal joint	Dom, yttre knut	1), A1
0400	13 78 41 612	1	Circip pliers, outer universal joint	Låsringsång, yttre knut	1), A1
0420	14 89 16 967	2	Protective cover, inner drive shaft	Skyddlock, inre driv axel	A1
0440	15 87 90 743	1	Key, oil fitting plug	Nyckel, oljefyllningsplugg	A0-1
0460	16 83 90 163	2	Guide pin, installation of pinion bearing housing	Styrpinne, montering av pinjonglagerhus	A2, 5/16) UNC
0480	16 87 90 438	2	Guide pin, pinion bearing housing	Styrpinne, pinjonglagerhus	A2, M8
0500	17 87 90 446	1	Retainer, pinion shaft	Hållare, pinjongaxel	A2
0520	18 87 90 636	1	Fixture, removal and installation of bearing from pinion	Fixtur, demontering och montering av lager från pinjong	A2, SEE ALSO AUTOMATIC GEAR BOX
0540	19 87 90 669	1	Puller ring	Avdragarring	18)
0560	20 87 90 651	1	Puller ring	Avdragarring	18)
0580	21 87 90 644	1	Installing ring	Monteringsring	A2, 5-SPEED
0600	22 87 90 933	1	Puller ring	Avdragarring	A2, 5-SPEED
0620	23 87 90 925	1	Key, pinion shaft nut	Nyckel, pinjongaxelmutter	A2
0640	23 87 90 453	1	Washer, ring pinion bearing housing	Bricka, ring pinjonglagerhus	A2
0660	23 87 90 451	1	Washer, ring pinion bearing housing	Bricka, ring pinjonglagerhus	A2

1. Also for Saab 95/96
2. Also for automatic transmission
17. For clutch without cooling hole
18. Not used for manual gear box

R 4252-99

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

1 GROUP INDEX

- Special tools 1-H05

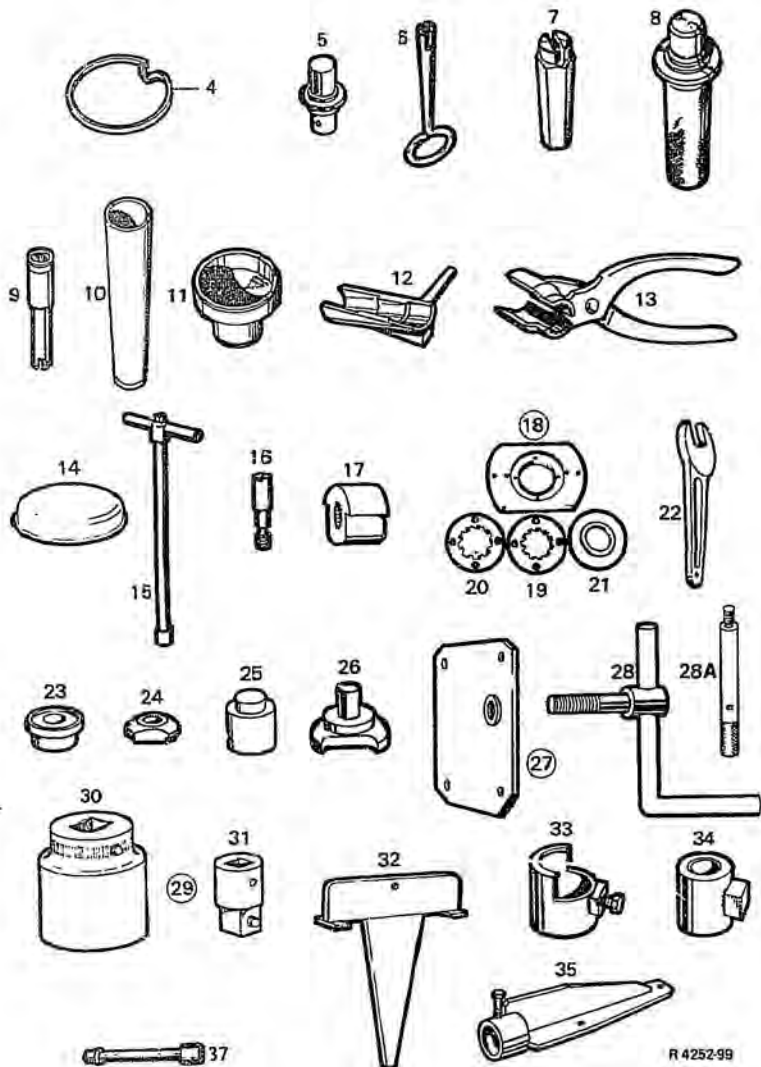
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Tools		Verktyg		Date	Illustration	Group	Page
Manual gearbox, part 2		Manuell växellåda, del 2		Datum	Bild nr	Grupp	Sida
				1988-10	R4252	1	23
Fig Pos	Part No Art nr	Quantity/Amount		Description	Benämning	K/S S/R /L	Notes Anmärkning
		99					
24	87 90 479	1		Washer, wheel primary gear	Bricka, hjul primär-växel		A2
25	87 90 487	1		Sleeve, bearing differential case	Hylsa, lager differentialhus		A2
26	87 90 503	1		Catch, back wheel	Spärr, backhjul		A2
27	87 90 511	1		Puller, pinion shaft	Avdragare, pinjongaxel		A2
28	78 40 853	1		Screw	Skruv		
28A	87 90 909	4		Spacer screw	Distansskruv		A2, 5-SPEED
29	87 90 560	1		Sleeve assy, end nut pinion shaft	Hylsa kpl, ändmutter pinjongaxel		19), A2
30	83 90 684	1		Spacing piece, 3/4x-1/2x	Mellanstycke, 3/4x-1/2x		19)
31	87 90 576	1		Sleeve, 42mm	Hylsa, 42mm		19)
32	87 90 552	1		Measuring device, synchronizing	Inställningsmätt, synkronisering		19), A2
33	87 90 677	1		Puller, seal ring gear shift shaft	Avdragare, tätning-ring växel-föraxel		A1
34	87 90 685	1		Installing tool, seal ring gear shift shaft	Monteringsverktyg, tätning-ring växel-föraxel		A1
35	83 90 460	1		Holder, gear box	Hållare, växellåda		A2, (7861479, 7860794, 7860877, 7860895)
37	78 61 081	1		Square pin, oil draining plug	Fyrkantnapp, olje-plugg		2), A1

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

1 GROUP INDEX

Special tools 1-H05



R 4252-99

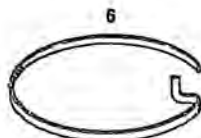
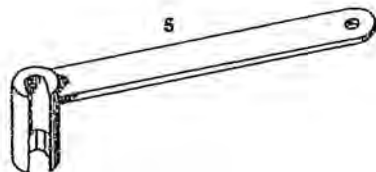
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Tools		Verktyg			Date	Illustration	Group	Page
Manual gearbox, part 3		Manuell växellåda, del 3			Datum	Bild nr	Grupp	Sida
					1988-10	F0407	1	25
Fig Pos.	Part No Art nr	Quantity/Amount			Description	Benämning	K/S S/R	Notes Anmärkning
		99						
1	87 90 891	1			Drift/puller, primary gear	Avdragare/presshylsa, primärväxel		A2
3	87 90 859	1			Sleeve, fitting bearing in primary gear	Presshylsa, montering av rullager i primärväxeldrev		16), A2
4	87 90 867	1			Installation ring, fitting bearing on to input shaft in gearbox	Monteringsring för rullager i ingående axel, växellåda		
5	83 93 571	1			Key	Nyckel		30)
6	87 91 618	1			Spacer	Mellanlägg		A1

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

1 GROUP INDEX

Special tools	1-H06
---------------	-------



0400

Tools
Automatic gearbox

Verktyg
Automatisk växellåda

Date
Datum
1988-10

Illustration
Bild nr
R5732

Group
Grupp
1

Page
Sida
27

Fig Pos.	Part No Art nr	Quantity/Anl	Description	Benämning	Notes Anmärkning
		99			
0300	1 87 91 055	1	Manometer	Manometer	(8790347)
0100	2 87 91 071	1	Hose	Slang	(8790040)
0120	2 87 91 089	1	Adapter	Adapter	(8790057)
0130	4 87 91 105	1	Spacing piece	Mellanstycke	
0140	5 87 90 727	1	Support assy, end play check, gear train and gear backlash	Fäste kpl, mätning av spel i planetväxel samt mätning av flankspel	20), (8790065, 8790719)
0200					
0220	6 87 90 875	1	Adjusting key	Justernyckel	AO-2
0240	7 87 90 883	1	Hexagon key, adjust. gear selector	Sjukantnyckel, just. växelväljare	A1
0260					
0280	8 87 90 073	1	Front band spacer gauge	Mellanlägg, justering av främre band	4)
0300					
0320	9 87 90 081	1	Sleeve, spring com- pressor rear clutch	Hylsa, montering och demontering av fjäder bakre koppling	
0340					
0360					
0380	10 87 90 693	1	Sleeve, rear clutch piston replacer	Hylsa, montering av kolv, bakre koppling	
0400					
0420	11 87 90 107	1	Sleeve, front clutch piston replacer	Hylsa, montering av kolv, främre koppling	
0440					
0460	12 87 90 115	1	Sleeve, rear servo (adapter) socket	Hylsa, justering av bakre band	4)
0480					
0500	13 87 90 123	1	Key, inhibitor switch lock nut	Nyckel, låsmutter på kontakt, tänding och backlås	
0520					
0540					
0560	14 87 90 131	1	Spintorque screwdriv- er	Momentnyckel	4)
0580					
0600	15 87 90 149	1	Screwdriver, adapter	Skruvmejsel, adapter	
0620	16 87 90 156	1	Socket, front servo adjusting	Hylsa, justering av främre band	4)
0640					
0660	17 87 90 164	1	Sleeve, pinion hous- ing oil seal repla- cer	Hylsa, demontering och montering av olja- tätning pinjonghus	
0680					
0700					
0720	21 87 90 180	1	Pliers	Tång	
0740	22 87 90 297	2	Set of jaws	Käät	
0760	23 87 90 388	1	Cliprod terminal spring releaser	Demonteringsverktyg växelväljare	
0780					
0800	24 87 90 537	1	Ring, removal and inst. of outer ring, rear pinion bearing	Ring, montering och demontering av yttre- ring, bakre pinjonglager	
0820					
0840					
0860	25 87 90 214	1	Ring, removal and inst. of front pinion bearing	Ring, montering och demontering av främre pinjonglager	
0900					
0920					
0940					
0960	27 87 90 230	1	Pinion housing guide pins	Styrpinnar, pinjong- lagerhus	
1000					
1020	28 87 90 248	1	Primary drive sprock- et holder	Mothåll, driv primär- växel	
1040					
1060	29 87 90 255	1	Pump and converter support centralizer	Centreringshylsa, oljepump	
1080					
1100	30 87 90 263	1	Transport bracket, converter	Transportstöd, moment omvandlare	
1120					
1140	31 87 90 610	1	Sleeve (Bahco 2x), pinion nut socket	Hylsa (Bahco 2x), mutter pinjonglager	
1160					
			Mandrel, removal of ring gear	Dorn, demontering av ringhjul	

R 5732 - 99

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

1 GROUP INDEX

Special tools 1-H06

0400

Tools		Verktyg		Date	Illustration	Group	Page
Automatic gearbox		Automatisk växellåda		Datum	Bild nr.	Grupp	Sida
				1988-10	R5732	1	25
Fig. Pos.	Part No Art nr	Quantity/ Antal			Description	Benämning	Notes Anmärkning
		99					
1180	32 87 90 206	1			Ring, removal and installation of outer ring pinion bearing	Ring, montering och demontering av yttre ring, bakre pinjonglager	21)
1200	33 87 90 636	1			Fixture, removal and inst. of bearing from pinion	Fixtur, demontering och montering av lager från pinjong	A2, SEE ALSO MANUAL GEAR BOX
1220	34 87 90 669	1			Puller ring	Avdragaring	
1250	35 87 90 651	1			Puller ring	Avdragaring	
1280	36 87 90 644	1			Installing ring	Monteringsring	
1300	37 87 90 487	1			Sleeve, bearing differential case	Hylsa, lager differentialhus	A2, ALSO FOR MANUAL GEAR BOX
1420	38 87 90 941	1			Mandrel, installation of seal ring in oil pump	Pressdom, montering av tätningssring i oljepump	A2
1440	39 87 91 022	1			Spacer ring	Distansring	USE WITH 8790164 AND 8390445
1460							
1480							
1500							

0	General, Complete sets	1-A02
1	Tools	1-106
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A01
4	Transmission	3-G01
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

1 GROUP INDEX

Special tools

1-H06

R 5732 - 99

0450

Tools		Verktyg		Date	Illustration	Group	Page
Chassis, part 1		Chassi, del 1		Datum	Bild nr	Grupp	Sida
				1988-10	F0408	1	31
Fig. Pos.	Part No Art nr	Quantity/Antal		Description		Benämning	Notes Anmärkning
		99					
0010	7 89 95 175	1		Removing tool, u-pin	Demoneringsverktyg, u-pinne bromshus fram	A0-2	
0020	7 89 95 183	1		Removing tool, u-pin	Demoneringsverktyg, u-pinne bromshus, bak	A0-2	
0030	8 89 95 084	1		Puller, removal of front and rear axle hubs, front axle	Avdragare, demontering av nav, fram och bak-axel, yttre lagring	2,23), A2	
0040				outer bearing ring, outer drive shaft, gear box differential housing, bearing ring and engine chain wheel	framaxel, yttre driv-axel, lagring differentialhus, bäring ring, kedjedrev motor		
0050				Puller, removal of front wheel hub bearings, gear box differential housing bearing ring, and engine chain wheel	Avdragare, demontering, av lager framhjulsnä, lagring differentialhus växelåda, kedjedrev motor	23), A2	
0060	9 89 95 250	1		Wheel nut	Hjulfästmutter	23), A2	
0070	10 89 09 145	3		Spacer bolt, removal of front axle hub	Distansbult, demontering av nav/framaxel	A2	
0080	11 89 95 243	2		Dolly, removal of front axle hub and gear box differential housing bearing ring	Mothåll, demontering av nav, framaxel lagring differentialhus växelåda	23), A2	
0090	12 89 95 177	1		Extension	Förlängare	A2, IS DELETED A3	
0100	13 89 95 050	1		Installing tool, bushing upper control arm	Monteringsverktyg, bussning övre svängarm	A3	
0110	14 78 41 331	1		Inst. tool, bushing lower control arm	Monteringsverktyg, bussning nedre svängarm	A2	
0120	15 78 41 349	1		Key cpl tightening of steering gear plunger	Nyckel kplansättning av plunga styrväxel	A2	
0130	16 89 95 300	1		Handle	Handtag		
0140	17 89 95 318	1		Sleeve	Fälska	A2	
0150	18 89 95 326	1		Socket wrench, lock nut, steering gear	Nyckel, låsmutter, styrväxel	1), A1	
0160	19 89 95 565	1		Puller, removal of tie-rod ends and ball bolts	Avdragare, demontering av styrtagsändar och kulbultar	A2	
0170	20 89 95 409	1		Puller, steering gear pinion. Used with tapping-out hammer 8390270. See special tools, transmission	Avdragare, drag styrväxel. Används till samman med slaghammare 8390270. Se specialverktyg, kraftöverföring	A3	
0180	21 89 95 284	1		Drift, removal of steering gear bushing	Drift, demontering av bussning styrväxel	A2	
0190	22 89 95 375	1		Drift, assembly of outer rings and rear wheel hub seal	Drift, montering av yttre ringar och tätning nav bakbush	A0-2	
0200	23 89 95 169	1		Steering wheel puller	Rattavdragare	A0-2	
0210	24 89 95 019	1		Brake spring tool, inst. and removal of brake springs	Bromsfjäderverktyg, montering och demontering av bromsfjäder	1), A2	
0220	25 89 95 607	1		Tool for measuring toe-in (with extension)	Verktyg för uppmätning av toe-in (med förlängare)	1)	
0230	26A 89 95 698	1		Measuring scale	Måtskala	1)	
0240	27 88 19 013	1		Tool for measuring toe-in	Verktyg för uppmätning av toe-in	A2, 1975-	
0250	27A 88 19 054	1		Measuring rod	Måtsång		

1 Also for Saab 95/96
2 Also for automatic transmission
23 Also for automatic transmission. See special tools, transmission

0	General, Complete sets	1-A02
1	Tools	1-M02
2	Engine	1-C02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

1 GROUP INDEX

Special tools 1-H06

0450

Tools		Verktyg		Date	Illustration	Group	Page
Chassis, part 1		Chassi, del 1		Datum	Bild nr	Grupp	Sida
				1988-10	F0408	1	33
Fig Pos	Part No Art nr	Quantity/Antal		Description		Benämning	
		99					
0650	27B 88 19 062	1		..Dial test indicator	Indikatorlocks		
0670	28 89 95 342	1		Template, brake piston position	Kolvsmäll, kontroll		
0690	29 89 95 359	1		Measuring device, brake disc throw	bromskolvens läge		
0700	30 89 95 367	1		Piston, moving pliers	Mätanordning, kontroll		
0710	31 89 95 664	2		..Claw	av bromsskivans kast		
0730	32 89 95 771	1		Removing tool, brake pad	Tång, vridning bromskolv		
0740	35 89 95 755	1		Bleeding wrench	..Back		
0750	36 89 95 763	1		Ratchet wrench	Demonteringsverktyg, bromsklots		
0760	37 89 95 605	1		Sleeve, wheel nut	Urfästningsnyckel		
0770	38 89 95 820	1		Tool, wheel screw	Spårnyckel, framvagnsstäng		
0780	39 89 95 581	1		..Screw	Hylsa, hjulmutter		
0790	40 89 95 896	1		..Installing sleeve	Verktvg, hjulskruv		
0800	41 89 95 904	1		..Removing sleeve	..Skruv		
0810	42 89 95 274	1		Tool for rubber bushing, rear axle	..Monteningshylsa		
0820	43 89 95 797	1		Puller, brake disc	..Demontningshylsa		
0830	44 89 95 813	1		Inst. tool, bellows steering wheel shaft	Verktvg för gummi-bussning, bakaxel		
0840	45 89 95 933	1		Inst. tool, sealing	Avdragare, bromsskiva		
0850	46 89 95 946	1		..Sealing guard	Monteringsverktyg, damask rattstäng		
0860	47 89 95 953	1		Lock screw	Mont. verktyg, tätning		
0870	48 89 95 961	1		Key grp, round nut	..Tätningsskydd		
0880	49 89 95 979	1		Spines guard	Låsskruv		
0890	50 89 95 987	1		Thread guard, rack	Nyckelgrepp, rundmutter		
0900	51 89 95 995	1		Key grp, end piece	Spinas skydd		
0910	52 89 95 113	1		Key, brake piston	Gängskydd, kuggstång		
0920	53 89 95 153	1		Pressing in drift	Nyckelgrepp, ändstycke		
0930	54 89 95 167	1		Plunger	Nyckel, bromskolv		
0940	55 89 95 191	1		Grinding set, brake disc	Pressningsdon		
0950	56 89 95 209	1		..Grinding pad LH	Don		
0960	57 89 95 217	1		..Grinding pad RH	Slipsats, bromsskiva		
0970	58 89 95 225	1		..U-pin	Slipskots V		
0980	59 89 95 233	1		..Wheel bolt guard	Slipskots H		
0990	60 89 95 407	1		Pressing sleeve, end piece, power steering	..U-pinne		
1000	61 89 95 415	1		Installing tool, belt pulley, power steering pump	..Hjulsbultskydd		
1010	62 89 95 423	1		Puller, belt pulley	Presshylsa, ändstycke		
1020	63 89 95 449	1		Sleeve, dolly, removal of front wheel bearing	servostyrning		
1030	64 89 95 456	1		Dolly, removal of front wheel bearing	Monteringsverktyg, remskiva, servopump		
1040	65 89 95 464	1		Dolly, installation of wheel hub	Avdragare, remskiva, servopump		
1050	66 89 95 407	1		Bleeding tool, brakes	Hylsa, mothåll, demontering framhjulslagring		
1060	67 88 19 096	1			lagring		
1070					Motheållsbricka, dam, framhjulslagring		
1080					Motheåll, monterng av hjulnav		
1090					Bromsluftare		
1100							
1110							
1120							
1130							
1140							
1150							
1160							
1170							
1180							
1190							
1200							

1 Also for Saab 95/96
3 Alternative stands
24 Steering gear power steering
32 1979-

F0408 - 99

0 General, Complete sets 1-A0
1 Tools 1-H0
2 Engine 1-J02, 2-A0
3 Electrical system, Instruments 3-A0
4 Transmission 3-G0
5 Brakes 4-A0
6 Front assembly, Steering 4-C0
7 Suspension, Wheels 4-E0
8 Body 4-F02, 5-A0
9 Accessories 5-K0
10 Numerical register 5-A0

1 GRÖP INUEX

Special tools

1-H0

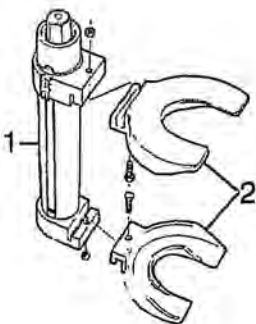
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Tools				Verktyg		Date	Illustration	Group	Page
Chassis, part 2				Chassi, del 2		Datum	Bild nr	Grupp	Sida
						1988-10	F0409	1	35
Fig Pos.	Part No Art nr	Quantity/Antal			Description	Benämning	KS S/R	Notes Anmärkning	
		99							
0020	1	88 18 791	1		Spring press	Fjäderpress			
0030	2	88 18 809	1		Holder	Hållare			

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-AC2
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

1 GROUP INDEX

Special tools	1-H05
---------------	-------



0600

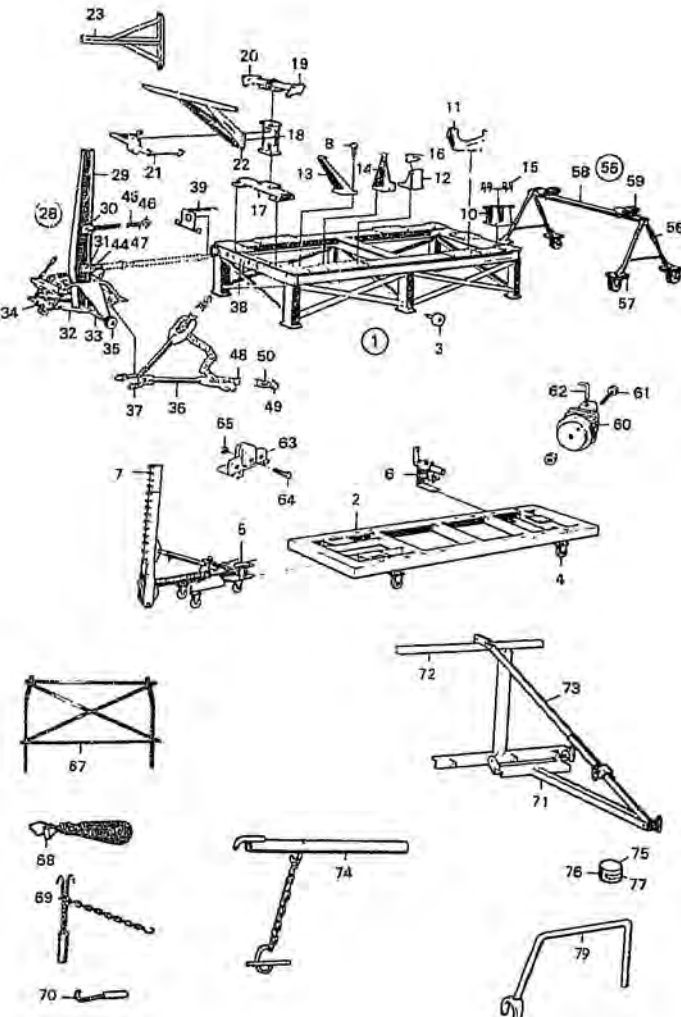
Tools Car body		Verktyg Kaross		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
				1988-10	R5733	1	37
Fig Pos.	Part No Art.nr	Quantity/Amount		Description		Benämning	Notes Anmärkning
		99					
0602	1 82 90 140	1		Aligning bench assy	Riktbank kpl		IS DELETED
0603	2 82 91 908	1		Aligning bench	Riktbank		1,26), B2, ALTERN TO 8290140
0604	3 82 90 157	2		Wheel	Hjul		1,27), PART OF 8290140
0605	4 82 91 874	4		U-attachment, driving	U-fäste, dragkittare		1,28), PART OF 8291908
0606	5 82 91 890	1		aligner			1,28), PART OF 8291908
0607	6 82 92 088	1		Attachment, tension	Fäste, dragning nedst		1,28), PART OF 8291908
0608	7 82 92 153	1		below			1,28), PART OF 8291908
0609	8 70 61 559	20		Extension, driving	Förhållningsdel		
0610	10 82 90 124	1		aligner	dragkittare		
0611	10 82 90 132	1		Screw	Fästskruv		
0612	11 82 90 298	1		Front support LH	Främre stöd V		
0613	11 82 90 306	1		Front support RH	Främre stöd H		
0614	12 82 90 223	1		Scuff support LH	Tröskelstöd V		
0615	12 82 90 231	1		Scuff support RH	Tröskelstöd H		
0616	13 82 90 421	1		Support, middle floor LH	Stöd, mittre golv V		
0617	13 82 90 421	1		Support, middle floor RH	Stöd, mittre golv H		
0618	14 82 90 470	1		Support, rear floor	Stöd, bakre golv		
0619	14 82 90 470	1		Support, rear wheel	Stöd, bakre hjulhus		
0620	14 82 90 488	1		housing LH	V		
0621	15 82 90 439	1		Support, rear wheel	Stöd, bakre hjulhus		
0622	15 82 90 447	1		housing RH	H		
0623	16 82 90 165	2		Check support, front LH	Kontrollstöd, fram V		
0624	16 82 90 165	2		Check support, front RH	Kontrollstöd, fram H		
0625	17 82 90 652	1		Check support, rear	Kontrollstöd, bak		
0626	18 82 90 660	1		Intermediate piece	Mellanstycke		
0627	19 82 90 678	1		Pillar	Pelare		
0628	20 82 90 686	1		Support, front bearing bracket LH	Stöd, främre lagerkonsol V		
0629	21 82 91 718	1		Support, front bearing bracket RH	Stöd, främre lagerkonsol H		
0630	22 82 91 742	1		Fixture, steering	Fixtur, styrväxel		
0631	23 82 90 728	1		gear bracket	fästning		
0632	23 82 90 728	1		Fixture, front floor	Fixtur, främre golv		
0633	23 82 91 973	1		Fixture, engine support	Fixtur, motorfästet		
0634	23 82 90 801	1		Driving aligner assy	Dragkittare kpl		1,11), B2
0635	23 82 90 801	1		Lever	Hävern		1,11), 82
0636	30 82 90 256	1		Driver head	Draghuvud		1,11)
0637	31 82 90 330	1		Pressure head	Tryckhuvud		1,11)
0638	32 82 90 264	1		Trolley	Vagn		1,11)
0639	33 82 90 371	1		Shaft	Åxel		1,11)
0640	34 82 90 520	2		Link roller	Länknulle		1,11)
0641	35 82 90 538	2		Iron wheel	Järnhjul		1,11)
0642	36 82 90 406	2		Anchorage head	Förankringshuvud		1,11)
0643	37 82 91 288	1		Fastening yoke	Förankringsbygel		11)
0644	38 82 90 173	1		Pressure piece	Tryckbalk		1,11)
0645	39 82 91 270	1		Safety chain	Säkerhetskedja		11)
0646	44 82 90 389	1		Sleeve for Bahco and	Hylsa för Bahco och		1,11), 82
0647	45 82 91 320	1		Nike hydraulic equipment	Nike hydraulutrustning		11), 82
0648	46 82 91 338	1		Pulling chain	Dragkätting		11), 82
0649	47 82 91 346	1		Hook	Krok		11), 82
0650	48 82 91 351	2		Link	Hammerlok länk		11), 82
0651	49 82 91 379	2		Anchorage chain	Förankringskätting		11), 82
0652	50 82 91 387	2		Hook	Krok		11), 82
0653	50 82 91 387	2		Link	Hammerlok länk		11), 82

1 Also for Saab 95/96
26 Class A 1 as a separate tool.
27 Altern to 82 90 140
28 Part of 82 90 140
29 Part of 82 91 908

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

1 GROUP INDEX

Special tools	1-H05
---------------	-------



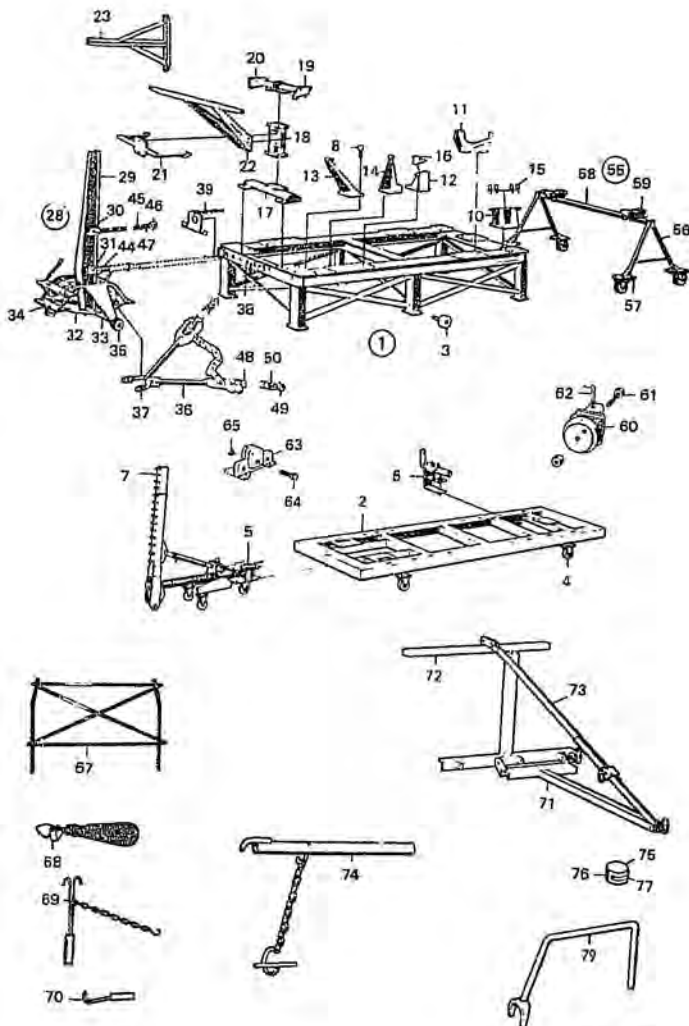
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Tools		Verktyg		Date	Illustration	Group	Page
Car body		Kaross		Datum	Bild nr	Grupp	Sida
				1988-10	R5733	1	39
Fig Pos.	Part No Art nr	Quantity/Antal		Description		Benämning	
		59				K/S Notes S/R Anmärkning	
1300	55	82 90 272	1	Trestle assy set	Pallbock kpl sets	1, 11, B2	
1310	56	82 90 694	4	Trestle	Benstativ	1, 11	
1340	57	82 90 545	8	Link rod	Länkrulle	1, 11	
1350	58	82 90 702	2	Yoke	Ök	1, 11	
1380	59	82 90 280	4	Wood plate	Träplatta	1, 11	
1400	60	82 92 161	1	Aligner bracket	Dragnikfäste	B2	
1420	61	82 92 179	1	Screw	Skruv		
1440	62	82 92 187	1	Lock pin	Låspinne		
1460	63	82 92 237	1	Aligner bracket	Dragnikfäste		
1480	64	82 92 260	1	Screw	Skruv		
1500	65	82 92 278	1	Nut	Mutter		
1520	67	82 90 637	1	Fixture, front fender	Fixtur, framskärm	B1	
1540	68	82 91 023	1	Inst. tool, window moulding	Monteringsverktyg, dekorationslist glasruta	A2	
1600	69	82 90 579	1	Tension hook, head lining	Spännkrok, takklädsel	1, A2	
1640	70	82 90 587	1	Hook headlining	Krok, takklädsel	1, A2	
1660	71	78 84 166	1	Holder, door	Hållare, dörr	1, B3	
1680	72	82 90 581	1	Holder, door	Hållare, dörr	B3	
1700	73	78 84 182	1	Stay, holder, door	Stag, hållare, dörr	1, B3	
1720	74	82 91 577	1	Tool, spring, trunk lid	Verktyg, fjäder, bagagelucka	A2	
1760	75	82 91 767	1	Pad, front window	Mellanlägg, frontruta	1, A2	
1780	76	82 91 775	1	Pad, side window	Mellanlägg, sidoruta	1, A2	
1800	77	82 91 551	1	Pad, rear window	Mellanlägg, bakruta	A2	
1940	79	84 71 039	1	Installing tool, door lock	Monteringsverktyg, dörlås	A2	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	5-A02

1 GROUP INDEX

Special tools	1-H06
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1. Also for Saab 95/96
11. Class A 1 as a separate tool

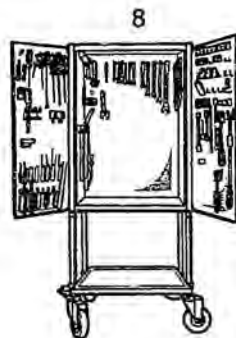
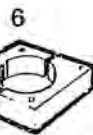
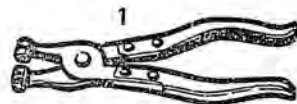
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Tools		Verktyg		Date	Illustration	Group	Page
Miscellaneous		Övriga		Datum	Bild nr	Grupp	Sida
				1988-10	F0410	1	41
Fig. Pos.	Part No Art nr	Quantity/Antal		Description		Benämning	K/S Notes SR Anmärkning
		99					
0020	1	78 43 303	1	Pliers, hose clamp	Tång, slangklamma		1), A1
0040	2	78 40 937	1	Pliers for splice	Tång för kontaktpressning		1), A1
0090	3	78 60 695	1	Pliers for uninsula- ted cable terminal	Tång för oisolerade kabelskor		1), 45/3013455
0100	4	78 60 703	1	Pliers for uninsula- ted douglas plug	Tång för oisolerade rundstift		1), A1
0140	6	85 80 029	1	Holder, rotor	Hållare, rotor		2), A2
0180	7	89 94 782	X	Grease, front wheel	Fett, framhjulsbroms		
0220	7	84 86 276	X	Grease, door lock	fett dörrlås		45/3006624
0240	8	88 18 908	X	Tool trolley	Verktygsvagn		COMPLETE WITH HAND TOOLS

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	numerical register	6-A02

1 GROUP INDEX

Special tools 1-H06



F0410 - 99



Motor
Engine
Motor
Moteur
Motor

SAAB
genuine parts
original reserved

1-J02

SAAB 99
M74-81

MASTER INDEX

0050

Engine	Motor	Date Datum	Group Grupp	Page Sida
		1988-10	2	1

CONTENTS

Engine body

Engine suspension, engine 1.85l	2:13	1-J14
Engine suspension, engine 2.0l, -1974	2:15	1-J16
Engine suspension, engine 2.0l, 1975 -	2:17	1-J18
Engine suspension, engine 2.0l H	2:23	1-J24
Cylinder head, camshaft, cover, valves, engine 1.85l	2:25	1-K02
Cylinder head, camshaft, cover, valves, engine 2.0l	2:29	1-K06
Cylinder head, camshaft, cover, valves, engine 2.0l H	2:35	1-K12
Cylinder block, engine 1.85l	2:38	1-K16
Cylinder block, engine 2.0l	2:41	1-K18
Cylinder block, engine 2.0l H	2:45	1-K22
Service engine 1.85l	2:47	1-K24
Short engine 2.0l	2:51	1-L04
Short engine 2.0l H	2:55	1-L08
Transmission, idler shaft, cover engine 1.85l	2:57	1-L10
Transmission, idler shaft, cover engine 2.0l	2:59	1-L12
Transmission, cover engine 2.0l H	2:61	1-L14
Crankshaft, connecting rod, piston flywheel, engine 1.85l	2:63	1-L16
Crankshaft, connecting rod, piston flywheel, engine 2.0l -1979	2:65	1-L18
Crankshaft, connecting rod, piston flywheel, engine 2.0l 1980 -	2:71	2-A14
Crankshaft, connecting rod, piston flywheel, engine 2.0l H	2:75	2-A18

Lubrication system

Oil pump, oil transfer adapter, engine 1.85l	2:79	2-A22
Oil filter, engine 1.85l	2:81	2-A24
Oil pump, oil filter, engine 2.0l	2:83	2-B02
Oil pump, oil filter, engine 2.0l H	2:85	2-B04
Oil pipes, turbo	2:87	2-B06

Fuel system

Carburetor, engine 1.85l	2:89	2-B08
Carburetor, engine 2.0l, -1974	2:93	2-B12
Carburetor, engine 2.0l, 1975 -	2:97	2-B16
Carburetor engine 2.0l H	2:101	2-B20
Twin carburetor, engine 2.0l, 1975 -1976	2:105	2-B24
Twin carburetor, engine 2.0l, 1977 -	2:109	2-C04
Air cleaner, engine 1.85l	2:113	2-C08
Air cleaner, engine 2.0l, -1974	2:115	2-C10
Air cleaner, engine 2.0l C, 1975 -	2:117	2-C12
Air cleaner, engine 2.0l C, H	2:119	2-C14
Air cleaner, engine 2.0l C, 1975 -	2:121	2-C16
Fuel pump	2:125	2-C20
Fuel pump engine 2.0l H	2:129	2-C24
Fuel tank, with lines and hoses, carb engine, -1974	2:133	2-D04
Fuel tank, with lines and hoses, carb engine, 1975	2:135	2-D08
Fuel tank, with lines and hoses, carb engine with plastic tank, 1977 -	2:137	2-D08
Fuel tank, lines and hoses, carb engine 2.0l H	2:139	2-D10
Fuel tank, lines and hoses, fuel pump, fuel injection engine, -1974	2:141	2-D12
Fuel tank, lines and hoses, fuel pump, continuous injection engine, 1975	2:145	2-D16
Fuel tank, lines and hoses, fuel pump, continuous injection engine, 1976-1979	2:149	2-D20
Fuel tank, with lines and hoses, carb engine, model Ck, -1974	2:155	2-E02
Fuel tank, lines and hoses, carb engine, model Ck, 1975	2:157	2-E04
Fuel tank, lines and hoses, carb engine, model Ck, 1976 -	2:161	2-E08
Fuel tank, lines and hoses, carb engine, model Ck with plastic tank	2:165	2-E12
Fuel tank, lines and hoses, fuel pump, fuel injection engine, model Ck, -1974	2:169	2-E16
Fuel tank, lines and hoses, fuel pump, continuous injection engine, model Ck, 1975	2:173	2-E20
Fuel tank, lines and hoses, fuel pump, continuous injection engine, model Ck, 1976-1979	2:177	2-E24
Fuel tank, lines and hoses, fuel pump, continuous injection engine, 1980 -	2:185	2-F08
Pressure sensor, fuel distributor pipes, injection valves, fuel injection engine, 2.0l, -1974	2:189	2-F12

0	General, Complete sets	1-A02
1	Tools	1-H62
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
3	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

Pago Sida	Group Grupp	Date Datum	Engine	Motor
2	2	1988-10		

Mixing regulator, fuel pipe, fuel injection valve, continuous injection engine (CI), 2.0l, 1975-	2:191	2-F14
Evaporative loss control (ELCO)	2:197	2-F20
Enrichment device, model Turbo Europe	2:201	2-F24

Inlet- and exhaust system

Inlet manifold, exhaust manifold, preheater casing, carb engine 1.85l	2:203	2-G02
Inlet manifold, exhaust manifold, preheater casing, carb engine 2.0l	2:205	2-G04
-B20P01 043252-B20P02 009622		
Inlet manifold, carb engine 2.0l, 1975-, B20P019043253-, B20P02009623-	2:207	2-G05
Inlet manifold, carb engine 2.0l, H	2:209	2-G08
Exhaust manifold, preheater casing, carb engine 2.0l, 1975-, B20P01043253-, B20P02 009623-	2:211	2-G10
Inlet manifold, throttle valve, exhaust manifold, fuel injection engine, engine 2.0l, -1974	2:213	2-G12
Inlet manifold, continuous injection, engine 2.0l, 1975-	2:217	2-G16
Throttle valve housing, auxiliary air regulator, continuous injection engine 2.0l, 1975-	2:221	2-G20
Throttle valve housing, auxiliary air regulator, model Turbo	2:227	2-H02
Exhaust manifold, continuous injection engine 2.0l, 1975	2:231	2-H06
Exhaust manifold, engine 2.0l, 1976-	2:233	2-H08
Exhaust manifold, engine 2.0l, H	2:237	2-H12
Exhaust manifold, model Turbo	2:239	2-H14
Exhaust gas recirculation (EGR) engine 2.0l, 1975-	2:241	2-H16
Air pump, pulse-air system, 1975-	2:243	2-H18
Lambda-sondesystem, UC, 1977-	2:245	2-H20
Mufflers, exhaust pipe, -1974	2:247	2-H22
Mufflers, exhaust pipe, 1975-	2:249	2-H24
Mufflers, exhaust pipe, catalytic converter, US West, 1977-	2:253	2-H04

Cooling system

Radiator, fan and connections	2:257	2-I08
Radiator, fan and connections, model Turbo	2:261	2-I12
Water cooler, engine, automatic transmission	2:265	2-I16
Air cooler, engine, automatic transmission	2:267	2-I18
Engine oil cooler, model Turbo	2:269	2-I20
Water pump, engine 1.85l	2:271	2-I22
Water pump, engine 2.0l	2:273	2-I24
Water pump, engine 2.0l, H	2:275	2-I04
Thermostat housing and thermostat, engine 1.85l	2:281	2-J06
Thermostat housing and thermostat, engine 2.0l, -1974	2:283	2-J08
Thermostat housing and thermostat, engine 2.0l, 1975-	2:285	2-J10
Thermostat housing and thermostat, engine 2.0l, H	2:285	2-J12

Engine control

Accelerator control, cold-start control, engine 1.85l	2:287	2-J14
Accelerator control, cold-start control, engine 2.0l	2:289	2-J16

Supercharging system

Turbocharger, inlet tube, pressure tube	2:293	2-J20
Charge pressure regulator, below pipe	2:295	2-J22

Engine	Motor	Date Datum	Group Grupp	Page Sida
		1988-10	2	3

INNEHÅLLSFÖRTECKNING**Motorropp**

Motorupphängning, motor 1.85l	2:13	1-J14
Motorupphängning, motor 2.0l, -1974	2:15	1-J16
Motorupphängning, motor 2.0l, 1975-	2:17	1-J18
Motorupphängning, motor 2.0l, H	2:23	1-J24
Cylinderlock, kamaxel, kåpa, ventiler, motor 1.85 L	2:25	1-K02
Cylinderlock, kamaxel, kåpa, ventiler, motor 2.0 L	2:29	1-K06
Cylinderlock, kamaxel, kåpa, ventiler, motor 2.0 L, H	2:35	1-K12
Cylinderblock, motor 1.85 L	2:39	1-K16
Cylinderblock, motor 2.0 L	2:41	1-K18
Cylinderblock, motor 2.0 L, H	2:45	1-K22
Servicemotor 1.85 L	2:47	1-K24
Grundmotor 2.0 L	2:51	1-L04
Grundmotor 2.0 L, H	2:55	1-L08
Transmission, aggregatxel, kåpa, motor 1.85 L	2:57	1-L10
Transmission, aggregatxel, kåpa, motor 2.0 L	2:59	1-L12
Transmission, kåpa, motor 2.0 L, H	2:61	1-L14
Vevaxel, vevstake, kolv, svänghjul, motor 1.85 L	2:63	1-L16
Vevaxel, vevstake, kolv, svänghjul, motor 2.0 L -1979	2:65	1-L18
Vevaxel, vevstake, kolv, svänghjul, motor 2.0 L 1980-	2:71	2-A14
Vevaxel, vevstake, kolv, svänghjul, motor 2.0 L, H	2:75	2-A18

Smörjsystem

Oljepump, oljebefordringsadapter, motor 1.85 L	2:79	2-A22
Oljefilter, motor 1.85 L	2:81	2-A24
Oljepump, oljefilter, motor 2.0 L	2:83	2-B02
Oljepump, oljefilter, motor 2.0 L, H	2:85	2-B04
Oljerör, Turbo	2:87	2-B06

Bränslesystem

Förgasare, motor 1.85 L	2:89	2-B08
Förgasare, motor 2.0 L, -1976	2:93	2-B12
Förgasare, motor 2.0 L, 1977-	2:97	2-B16
Förgasare, motor 2.0 L, H	2:101	2-B20
Tvåförgasare, motor 2.0 L, 1975-1976	2:105	2-B24
Tvåförgasare, motor 2.0 L, 1977-	2:109	2-C04
Luftrenare, motor 1.85 L	2:113	2-C08
Luftrenare, motor 2.0 L, modell 1974	2:115	2-C10
Luftrenare, motor 2.0 L, C, 1975-	2:117	2-C12
Luftrenare, motor 2.0 L, C, H	2:119	2-C14
Luftrenare, motor 2.0 L Ci, 1975-	2:121	2-C16
Bränslepump	2:125	2-C20
Bränslepump H	2:127	2-C22
Bränsletank med bränsleledning, förgasarmotor, -1974	2:129	2-C24
Bränsletank med bränsleledning, förgasarmotor, 1975	2:133	2-D04
Bränsletank med bränsleledning, förgasarmotor, 1976-	2:135	2-D06
Bränsletank med bränsleledning, förgasarmotor med plasttank, 1977-	2:137	2-D08
Bränsletank med bränsleledning, förgasarmotor H	2:139	2-D10
Bränsletank med bränsleledning, bränslepump, insprutningsmotor, -1974	2:141	2-D12
Bränsletank, bränsleledning, bränslepump, insprutningsmotor (CI), 1975	2:145	2-D16
Bränsletank, bränsleledning, bränslepump, insprutningsmotor (CI), 1976-1979	2:149	2-D20
Bränsletank, bränsleledning, förgasarmotor, modell Ck, -1974	2:153	2-E02
Bränsletank, bränsleledning, förgasarmotor, modell Ck, 1975	2:157	2-E04
Bränsletank, bränsleledning, förgasarmotor, modell Ck, 1976-	2:161	2-E08
Bränsletank, bränsleledning, förgasarmotor, modell Ck, med plasttank	2:165	2-E12
Bränsletank, bränsleledning, bränslepump, insprutningsmotor, modell Ck, -1974	2:169	2-E16
Bränsletank, bränsleledning, bränslepump, insprutningsmotor (CI), modell Ck, 1975	2:173	2-E20
Bränsletank, bränsleledning, bränslepump, insprutningsmotor (CI), modell Ck, 1976-1979	2:177	2-E24
Bränsletank, bränsleledning, bränslepump, insprutningsmotor (CI), 1980-	2:185	2-F08
Tryckgivare, bränslegörör, insprutningsventiler, insprutningsmotor motor 2.0 L, -1974	2:189	2-F12

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-EC2
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

Page Sida	Group Grupp	Date Datum	Engine	Motor
4	2	1988-10		
4400			Mångmotor, bränslerör, insprutningsventiler, insprutningsmotor, motor 2.0 L, 1975	2:191 2-F14
4420			Slutet bränslesystem (ELCD)	2:197 2-F20
4420			Fullastsuppkänning, modell Turbo EU	2:201 2-F24
4480				
4500			Inlopps- och avgassystem	
4520			Insugningsrör, avgassamlare, förvärmarkåpa, förgasarmotor 1.85 L	2:203 2-G02
4540			Insugningsrör, avgassamlare, förvärmarkåpa, förgasarmotor 2.0 L	2:205 2-G04
4560			-B20P01043252, -B20P02009622	
4580			Insugningsrör, förgasarmotor 2.0 L, 1975, -B20P01043253, -B20P02 009623-	2:207 2-G06
4600			Insugningsrör, motor C, H	2:209 2-G08
4620			Avgassamlare, förvärmarkåpa, för gasarmotor 2.0 L, 1975 B20P01043253-	2:211 2-G10
4640			B20P02009623-	
4660			Insugningsrör, spjällhus, avgassamlare, insprutningsmotor, 2.0 L, -1974	2:213 2-G12
4680			Insugningsrör, insprutningsmotor (C) 2.0 L, 1975-	2:217 2-G16
4700			Spjällhus, tillåtsluftslid, insprutningsmotor (C) 2.0 L, 1975-	2:221 2-G20
4720			Spjällhus, tillåtsluftslid, modell Turbo	2:227 2-H02
4740			Avgassamlare, insprutningsmotor (C), 2.0 L, 1975	2:231 2-H06
4760			Avgassamlare, motor 2.0 L, 1976-	2:233 2-H08
4780			Avgassamlare, motor 2.0 L, H	2:237 2-H12
4800			Avgassamlare, modell Turbo	2:239 2-H14
4820			Avgasrecirkulation (EGR), motor 2.0 L, 1975-	2:241 2-H16
4840			Luftpump, luftinblåsningssystem, 1975-	2:243 2-H18
4860			Lambda-sensord system, UC, 1977-	2:245 2-H20
4880			Ljuddämpare, avgasrör, -1974	2:247 2-H22
4900			Ljuddämpare, avgasrör, 1975-	2:249 2-H24
4920			Ljuddämpare, avgasrör, katalytisk reaktor, UC, 1977-	2:253 2-H04
4940				
4960				
4980				
5000			Kylsystem	
5020			Kylare, fläkt och förbindningar	2:257 2-I08
5040			Kylare, fläkt och förbindningar, modell Turbo	2:261 2-I12
5060			Vattentoljekylare, motor, automatväxellåda	2:265 2-I16
5080			Luftoljekylare, motor, automatväxellåda	2:267 2-I18
5100			Motoroljekylare, modell Turbo	2:269 2-I20
5120			Vattentoljekylare, motor 2.0 L	2:271 2-I22
5140			Vattentoljekylare, motor 2.0 L, H	2:273 2-I24
5160			Vattentoljekylare, motor 2.0 L, H	2:277 2-I04
5180			Termostathus och termostat, motor 1.85 L	2:279 2-J06
5200			Termostathus och termostat, motor 2.0 L, -1974	2:281 2-J08
5220			Termostathus och termostat, motor 2.0 L, 1975-	2:283 2-J10
5240			Termostathus och termostat, motor 2.0 L, H	2:285 2-J12
5260				
5280				
5300				
5320			Motorreglage	
5340			Gasreglage, kallstartreglage, motor 1.85 L	2:287 2-J14
5360			Gasreglage, kallstartreglage, motor 2.0 L	2:289 2-J16
5380				
5400				
5420				
5440				
5460				
5480				
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Page Sida	Group Grupp	Date Datum	Engine	Motor
4	2	1988-10		
4400			Mångmotor, bränslerör, insprutningsventiler, insprutningsmotor, motor 2.0 L, 1975	2:191 2-F14
4420			Slutet bränslesystem (ELCD)	2:197 2-F20
4420			Fullastsuppkänning, modell Turbo EU	2:201 2-F24
4480				
4500			Inlopps- och avgassystem	
4520			Insugningsrör, avgassamlare, förvärmarkåpa, förgasarmotor 1.85 L	2:203 2-G02
4540			Insugningsrör, avgassamlare, förvärmarkåpa, förgasarmotor 2.0 L	2:205 2-G04
4560			-B20P01043252, -B20P02009622	
4580			Insugningsrör, förgasarmotor 2.0 L, 1975, -B20P01043253, -B20P02 009623-	2:207 2-G06
4600			Insugningsrör, motor C, H	2:209 2-G08
4620			Avgassamlare, förvärmarkåpa, för gasarmotor 2.0 L, 1975 B20P01043253-	2:211 2-G10
4640			B20P02009623-	
4660			Insugningsrör, spjällhus, avgassamlare, insprutningsmotor, 2.0 L, -1974	2:213 2-G12
4680			Insugningsrör, insprutningsmotor (C) 2.0 L, 1975-	2:217 2-G16
4700			Spjällhus, tillåtsluftslid, insprutningsmotor (C) 2.0 L, 1975-	2:221 2-G20
4720			Spjällhus, tillåtsluftslid, modell Turbo	2:227 2-H02
4740			Avgassamlare, insprutningsmotor (C), 2.0 L, 1975	2:231 2-H06
4760			Avgassamlare, motor 2.0 L, 1976-	2:233 2-H08
4780			Avgassamlare, motor 2.0 L, H	2:237 2-H12
4800			Avgassamlare, modell Turbo	2:239 2-H14
4820			Avgasrecirkulation (EGR), motor 2.0 L, 1975-	2:241 2-H16
4840			Luftpump, luftinblåsningssystem, 1975-	2:243 2-H18
4860			Lambda-sensord system, UC, 1977-	2:245 2-H20
4880			Ljuddämpare, avgasrör, -1974	2:247 2-H22
4900			Ljuddämpare, avgasrör, 1975-	2:249 2-H24
4920			Ljuddämpare, avgasrör, katalytisk reaktor, UC, 1977-	2:253 2-H04
4940				
4960				
4980				
5000			Kylsystem	
5020			Kylare, fläkt och förbindningar	2:257 2-I08
5040			Kylare, fläkt och förbindningar, modell Turbo	2:261 2-I12
5060			Vattentoljekylare, motor, automatväxellåda	2:265 2-I16
5080			Luftoljekylare, motor, automatväxellåda	2:267 2-I18
5100			Motoroljekylare, modell Turbo	2:269 2-I20
5120			Vattentoljekylare, motor 2.0 L	2:271 2-I22
5140			Vattentoljekylare, motor 2.0 L, H	2:273 2-I24
5160			Vattentoljekylare, motor 2.0 L, H	2:

Page Seite	Group Grupp	Date Datum	Engine	Motor
6	2	1988-10		
525			Kraftstofftank, Kraftstoffleitungen, Kraftstoffpumpe, Einspritzmotor, (CI)	2: 185 2-F08
526			1980-	
540			Druckgeber, Kraftstoffrohr, Einspritzungsventile, Einspritzmotor,	2: 189 2-F12
560			Motor 2.0 L, -1974	
580			Gemischregler, Kraftstoffleitung, Einspritzventile, Einspritzmotor,	2: 191 2-F14
600			(CI) 2.0 L, 1975-	
620			Geschlossenes, Kraftstoffsystem (ELCD)	2: 197 2-F20
640			Kraftstoffanreicherungsanlage, Modell Turbo EU	2: 201 2-F24
660				
680			Einlass- und Auspuffsystem	
700			Ansaugrohr, Auspuffkrümmer, auspuffrohrverkleidung, Vergasermotor 1.85 L	2: 203 2-G02
720			Ansaugrohr, auspuffkrümmer, Auspuffrohrverkleidung, Vergasermotor 2.0 L,	2: 205 2-G04
740			-B20P01043252, -B20P02009622	
760			Ansaugrohr, Vergasermotor 2.0 L, 1975- B20P01043253-, B20P02009623-	2: 207 2-G06
780			Ansaugrohr, Vergasermotor C, H	2: 209 2-G08
800			Auspuffkrümmer, Auspuffrohrverkleidung, Vergasermotor 2.0 L, ab	2: 211 2-G10
820			Baujahr 1975, B20P01043253-, B20P02009623-	
840			Ansaugrohr, Drosselklappe, auspuffkrümmer, Einspritzmotor, Motor 2.0 L, -1974	2: 213 2-G12
860			Ansaugrohr, Einspritzmotor (CI), 2.0 L, 1975-	2: 217 2-G16
880			Drosselklappengehäuse, Zusatzluftschleiber, Einspritzmotor (CI), 2.0 L, 1975-	2: 221 2-G20
900			Drosselklappengehäuse, Zusatzluftschleiber, Modell Turbo	2: 227 2-H02
920			Auspuffkrümmer, Einspritzmotor (CI), 2.0 L, 1975-	2: 231 2-H06
940			Auspuffkrümmer, Motor 2.0 L, 1976-	2: 233 2-H08
960			Auspuffkrümmer, Motor 2.0 L, H	2: 237 2-H12
980			Auspuffkrümmer, Modell Turbo	2: 239 2-H14
1000			Abgaszirkulation, (EGR), Motor 2.0 L, 1975-	2: 241 2-H16
1020			Luftpumpe, pulsair-system, 1975-	2: 243 2-H18
1040			System "lambda-sonde", UC, 1977-	2: 245 2-H20
1060			Geräuschdämpfer, Auspuffrohr, -1974	2: 247 2-H22
1080			Geräuschdämpfer, Auspuffrohr, 1975-	2: 249 2-H24
1100			Geräuschdämpfer, Auspuffrohr, Katalysisch Reaktor, US West, 1977-	
1120				
1140			Kühlsystem:	
1160			Kühler, Lüfter und Verbindungen	2: 257 2-I08
1180			Kühler, Lüfter und Verbindungen, Turbo	2: 261 2-I12
1200			Wasserkühler, Motor, Automatische Getriebe	2: 265 2-I16
1220			Luftkühler, Motor, Automatische Getriebe	2: 267 2-I18
1240			Motorölkühler, Modell Turbo	2: 269 2-I20
1260			Wasserpumpe, Motor 1.85 L	2: 271 2-I22
1280			Wasserpumpe, Motor 2.0 L	2: 273 2-I24
1300			Wasserpumpe, Motor 2.0 L, H	2: 277 2-I04
1320			Thermostatgehäuse und Thermostat, Motor 1.85 L	2: 279 2-J06
1340			Thermostatgehäuse und Thermostat, Motor 2.0 L, -1974	2: 281 2-J08
1360			Thermostatgehäuse und Thermostat, Motor 2.0 L, 1975-	2: 283 2-J10
1380			Thermostatgehäuse und Thermostat, Motor 2.0 L, H	2: 285 2-J12
1400				
1420			Motorbedienungsorgane:	
1440			Gasgestänge, Kaltstartvorrichtung, Motor 1.85 L	2: 287 2-J14
1460			Gasgestänge, Kaltstartvorrichtung, Motor 2.0 L	2: 289 2-J16
1480				
1500			Aufbaudungssystem:	
1520			Turbolader, Einlassrohr, Druckrohr	2: 293 2-J20
1540			Ladedruckregler, Federrohr	2: 295 2-J22
1560				
1580				

0050	Engine	Motor	Date Datum	Group Grupp	Page Seite
			1988-10	2	7

TABLE DES MATIERES

Corps de moteur

6600	Supports du moteur, moteur 1.85 L	2: 13	1-J14
6620	Supports du moteur, moteur 2.0 L - 1974	2: 15	1-J16
6640	Supports du moteur, moteur 2.0 L, 1975-	2: 17	1-J18
6660	Supports du moteur 2.0 L, H	2: 23	1-J24
6680	Culasse, arbre à cames, couvre-soupapes, moteur 1.85 L	2: 25	1-K02
6700	Culasse, arbre à cames, couvre-soupapes, moteur 2.0 L	2: 28	1-K06
6720	Culasse, arbre à cames, couvre-soupapes, moteur 2.0 L H	2: 35	1-K12
6740	Bloc cylindres, moteur 1.85 L	2: 39	1-K16
6760	Bloc cylindres, moteur 2.0 L	2: 41	1-K18
6780	Bloc cylindres, moteur 2.0 L H	2: 45	1-K22
6800	Moteur de service 1.85 L	2: 47	1-K24
6820	Moteur de base, 2.0 L	2: 51	1-L04
6840	Moteur de base, 2.0 L H	2: 55	1-L08
6860	Distribution, arbre intermédiaire, carter, moteur 1.85 L	2: 57	1-L10
6880	Distribution, arbre intermédiaire, carter, moteur 2.0 L	2: 59	1-L12
6900	Distribution, carter, moteur 2.0 L, H	2: 61	1-L14
6920	Villebrequin, bielles, pistons, volant, moteur 1.85 L	2: 63	1-L16
6940	Villebrequin, bielles, pistons, volant, moteur 2.0 L - 1979	2: 65	1-L18
6960	Villebrequin, bielles, pistons, volant, moteur 2.0 L 1980-	2: 71	2-A14
6980	Villebrequin, bielles, pistons, volant, moteur 2.0 L H	2: 75	2-A18

Système de graissage

6990	Pompe à huile, adaptateur de déplacement d'huile, moteur 1.85 L	2: 79	2-A22
7000	Filter à huile, moteur 1.85 L	2: 81	2-A24
7020	Filter à huile, filtre à huile, moteur 2.0 L	2: 83	2-B02
7040	Pompe à huile, filtre à huile, moteur 2.0 L, H	2: 85	2-B04
7060	Huiles, Turbo	2: 87	2-B06

Système de carburant:

7100	Carburateur, moteur 1.85 L	2: 89	2-B08
7120	Carburateur, moteur 2.0 L - 1976	2: 93	2-B12
7140	Carburateur, moteur 2.0 L 1977-	2: 97	2-B16
7160	Carburateur, moteur 2.0 L, H	2: 101	2-B20
7180	Carburateurs jumelés, moteur 2.0 L, 1976-1976	2: 105	2-B24
7200	Carburateurs jumelés, moteur 2.0 L 1977-	2: 109	2-C04
7220	Epurateur d'air, moteur 1.85 L	2: 113	2-C08
7240	Epurateur d'air, moteur 2.0 L - 1974	2: 115	2-C10
7260	Epurateur d'air, moteur 2.0 L C, 1975-	2: 117	2-C12
7280	Epurateur d'air, moteur 2.0 L C, H	2: 119	2-C14
7300	Epurateur d'air, moteur 2.0 L C, 1975	2: 121	2-C16
7320	Pompe à essence	2: 125	2-C20
7340	Pompe à essence H	2: 127	2-C22
7360	Réservoir d'essence avec conduites, moteur à carb. - 1974	2: 129	2-C24
7380	Réservoir d'essence avec conduites, moteur à carburateur, 1975	2: 133	2-D04
7400	Réservoir d'essence avec conduites, moteur à carburateur, 1976-	2: 135	2-D06
7420	Réservoir d'essence avec conduites, moteur à carburateur, réservoir en plastique, 1977-	2: 137	2-D08
7440	Réservoir d'essence avec conduites, moteur à carburateur, modèle Ck, 1975	2: 139	2-D10
7460	Réservoir à essence, conduites à essence, pompe à essence, moteur à injection, - 1974	2: 141	2-D12
7480	Réservoir à essence, conduites à essence, moteur à injection (CI), 1975	2: 145	2-D16
7500	Réservoir d'essence, conduites à essence, moteur à injection, (CI), 1976-1979	2: 149	2-D20
7520	Réservoir d'essence avec conduites, moteur à carburateur, modèle Ck, - 1974	2: 155	2-E02
7540	Réservoir d'essence avec conduites, moteur à carburateur, modèle Ck, 1975	2: 157	2-E04
7560	Réservoir d'essence avec conduites, moteur à carburateur, modèle Ck, 1976	2: 161	2-E08
7580	Réservoir d'essence avec conduites, moteur à carburateur, modèle Ck, avec réservoir en plastique	2: 165	2-E12
7600	Réservoir d'essence, conduites d'essence, pompe à essence, moteur à injection, modèle Ck, - 1974	2: 169	2-E16

Page Side	Group Grupp	Date Datum	Engine	Motor
8	2	1988-10		
720			Réservoir d'essence avec conduites, pompe à essence, moteur (Ci), modèle Ck, 1975	2:173 2-E20
740			Réservoir d'essence avec conduites, pompe à essence, moteur à injection (Ci), modèle Ck, 1976-1979	2:177 2-E24
760			Réservoir d'essence avec conduites, pompe à essence, moteur à injection (Ci), 1980	2:185 2-F08
775			Détecteur de pression, tuyaux de combustible, soupapes à injection, moteur à injection 2.0 L, 1974	2:189 2-F12
790			Régulateur de mélange, tuyaux d'essence, injecteurs, moteur à injection (Ci), 2.0 L, 1975	2:191 2-F14
805			Système de carburant fermé (ELCD)	2:197 2-F20
820			Essence supplémentaire de charge pleine, modèle Turbo EU	2:201 2-F24
835			Système d'admission et d'échappement:	
850			Tubulaire d'admission, collecteur d'échappement, tête de préchauffage, etc., moteur à carburateur 1.85 L	2:203 2-G02
865			Tubulaire d'admission, collecteur d'échappement, tête de préchauffage, etc., moteur à carburateur 2.0 L - B20P01 043252 - B20P02 008622	2:205 2-G04
880			Collecteur d'admission, moteur à carburateur, 2.0 L, à partir du modèle 1975 B20P01 043253 - B20P02 008623	2:207 2-G06
895			Collecteur d'admission, moteur C, H	2:209 2-G08
910			Collecteur d'échappement, tête de préchauffage, moteur à carburateur, 2.0 L, modèle 1975, B20P01 043253 - B20P02 008623	2:211 2-G10
925			Collecteur d'admission, papillon, collecteur d'échappement, moteur à injection, moteur 2.0 L, -1974	2:213 2-G12
940			Collecteur d'admission, moteur à injection, (Ci) 2.0 L, 1975	2:217 2-G16
955			Carter de papillon, tiroir d'air additionnel, moteur à injection (Ci) 2.0 L, 1975	2:221 2-G20
970			Carter de papillon, tiroir d'air supplémentaire, modèle Turbo	2:227 2-H02
985			Collecteur d'échappement, moteur à injection (Ci) 2.0 L, 1975	2:231 2-H06
1000			Collecteur d'échappement, moteur 2.0 L (Ci), 1976	2:233 2-H08
1015			Collecteur d'échappement, moteur 2.0 L, H	2:237 2-H12
1030			Collecteur d'échappement, moteur Turbo	2:239 2-H14
1045			Recyclage des gaz d'échappement (EGR), moteur (Ci) 2.0 L, 1975	2:241 2-H16
1060			Pompe à air, "pulse-air system", 1975	2:243 2-H18
1075			Système de sonde lambda, UC, 1977	2:245 2-H20
1090			Silencieux, tuyau d'échappement, tête antichaleur, -1974	2:247 2-H22
1105			Silencieux, tuyau d'échappement, 1975	2:249 2-H24
1120			Silencieux, tuyau d'échappement, réacteur catalytique, UC, 1977	2:253 2-H04
1135			Système de refroidissement:	
1150			Radiateur, ventilateur, raccords	2:257 2-I08
1165			Refroidisseur, ventilateur et raccords modèle Turbo	2:261 2-I12
1180			Moteur, automatique boîte de vitesses inférieur radiateur	2:265 2-I16
1195			Moteur, refroidisseur d'huile à air, boîte de vitesses automatique	2:267 2-I18
1210			Refroidisseur d'huile de moteur, modèle Turbo	2:269 2-I20
1225			Pompe à eau, moteur 1.85 L	2:271 2-I22
1240			Pompe à eau, moteur 2.0 L	2:273 2-I24
1255			Pompe à eau, moteur 2.0 L, H	2:277 2-J04
1270			Carter de thermostat et thermostat, moteur 1.85 L	2:279 2-J06
1285			Carter de thermostat et thermostat, moteur 2.0 L, -1974	2:281 2-J08
1300			Carter de thermostat et thermostat, moteur 2.0 L, 1975	2:283 2-J10
1315			Carter de thermostat et thermostat, moteur 2.0 L, H	2:285 2-J12
1330			Commandes du moteur	
1345			Commande d'accélérateur, commande de starter, moteur 1.85 L	2:287 2-J14
1360			Commande d'accélérateur, commande de starter, moteur 2.0 L	2:289 2-J16
1375			Système de suralimentation	
1390			Turbo-compresseur, tuyau d'admission, tuyau de pression	2:293 2-J20
1405			Régulation de pression, tuyau soufflet	2:295 2-J22

Page Side	Group Grupp	Date Datum	Engine	Motor
8	2	1988-10		
9				
1420			SUMARIO	
1435			Cuerpo del motor:	
1450			Soportes del motor, motor 1.85 L	2:13 1-J14
1465			Soportes del motor, motor 2.0 L, -1974	2:15 1-J16
1480			Soportes del motor, motor 2.0 L, 1975	2:17 1-J18
1495			Soportes del motor, motor 2.0 L, H	2:23 1-J24
1510			Culata, árbol de levas, tapa de válvulas motor 1.85 L	2:25 1-K02
1525			Culata, árbol de levas, tapa de válvulas motor 2.0 L	2:29 1-K06
1540			Culata, árbol de levas, tapa de válvulas motor 2.0 L, H	2:35 1-K12
1555			Bloque de cilindros, motor 1.85 L	2:39 1-K16
1570			Bloque de cilindros, motor 2.0 L	2:41 1-K18
1585			Bloque de cilindros, motor 2.0 L, H	2:45 1-K22
1600			Motor de servicio 1.85 L	2:47 1-K24
1615			Motor de base 2.0 L	2:51 1-L04
1630			Motor de base 2.0 L, H	2:55 1-L08
1645			Distribución, eje intermedio, cárter de distribución, motor 1.85 L	2:57 1-L10
1660			Distribución, eje intermedio, cárter de distribución, motor 2.0 L	2:59 1-L12
1675			Distribución, cárter de distribución, motor 2.0 L, H	2:61 1-L14
1690			Cigüeñal, bielas, pistones, volante, motor 1.85 L	2:63 1-L16
1705			Cigüeñal, bielas, pistones, volante, motor 2.0 L -1979	2:65 1-L18
1720			Cigüeñal, bielas, pistones, volante, motor 2.0 L 1980	2:71 2-A14
1735			Cigüeñal, bielas, pistones, volante, motor 2.0 L, H	2:75 2-A18
1750			Sistema de engrase:	
1765			Bomba de aceite, adaptador de paso de aceite, motor 1.85 L	2:79 2-A22
1780			Filtro de aceite, motor 1.85 L	2:81 2-A24
1795			Bomba de aceite, filtro de aceite, motor 2.0 L	2:83 2-B02
1810			Bomba de aceite, filtro de aceite, motor 2.0 L, H	2:85 2-B04
1825			Aceites, Turbo	2:87 2-B06
1840			Sistema de combustible:	
1855			Carburador, motor 1.85 L	2:89 2-B08
1870			Carburador, motor 2.0 L, -1976	2:93 2-B12
1885			Carburador, motor 2.0 L, 1977	2:97 2-B16
1900			Carburador, motor 2.0 L, H	2:101 2-B20
1915			Carburadores gemelos, motor 2.0 L, 1975-1976	2:105 2-B24
1930			Carburadores gemelos, motor 2.0 L, 1977	2:109 2-C04
1945			Depurador de aire, motor 1.85 L	2:113 2-C08
1960			Depurador de aire, motor 2.0 L, -1974	2:115 2-C10
1975			Depurador de aire, motor 2.0 L, C, H	2:117 2-C12
1990			Depurador de aire, motor 2.0 L, C, H	2:119 2-C14
2005			Depurador de aire, motor 2.0 L, Cl, 1975	2:121 2-C16
2020			Bomba de carburante	2:125 2-C20
2035			Bomba de carburante	2:127 2-C22
2050			Depósito de carburante y conductos, motor de carburador, -1974	2:129 2-C24
2065			Depósito de combustible y conductos, motor de carburador, 1975	2:133 2-B04
2080			Depósito de combustible y conductos, motor de carburador, 1976	2:135 2-B06
2095			Depósito de combustible y conductos, motor de carburador, depósito plástico, 1977	2:137 2-B08
2110			Depósito de combustible y conductos, motor de carburador H	2:139 2-D10
2125			Depósito de combustible, conductos de combustible, bomba de combustible, etc., motor de inyección, -1974	2:141 2-D12
2140			Depósito de combustible, bomba de combustible, motor de inyección (Ci), 1975	2:145 2-D16
2155			Depósito de combustible, bomba de combustible, motor de inyección (Ci), 1976-1979	2:149 2-D20
2170			Depósito de combustible con conductos, motor de carburador, modelo Ck, -1974	2:155 2-E02
2185			Depósito de combustible, y conductos, motor de carburador Ck, 1975	2:157 2-E04
2200			Depósito de combustible, y conductos, motor de carburador Ck, 1976	2:161 2-E08
2215			Depósito de combustible, y conductos, motor de carburador modelo Ck, con depósito de plástico	2:165 2-E12
2230			Depósito de carburante, y conductos, bomba de combustible etc., motor de inyección, modelo Ck, -1974	2:169 2-E16

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Intake and exhaust system	2-G02
Cooling system	2-I0J
Engine control	2-J14
Supercharging system	2-J20

0050

9010

9020

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9400

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9420

9430

9440

9450

9460

9470

9475

9480

9490

9500

9505

9510

9515

9520

9530

9540

9550

9565

9570

9580

Page Side	Group Grupp	Date Datum	Engine	Motor
10	2	1988-10		
			Depósito de carburante, y conductos, bomba de combustible, motor de inyección, (CI) modelo Ck, 1975	2: 173 2-E20
			Depósito de carburante, y conductos, bomba de combustible, motor de inyección, (CI) modelo Ck, 1976-1979	2: 177 2-E24
			Depósito de carburante, y conductos, bomba de combustible, motor de inyección, (CI), 1980-	2: 185 2-F08
			Detectores de presión, tubos de combustible, válvulas de inyección, motor de inyección 2.0 L, -1974	2: 189 2-F12
			Detectores de mezcla, tubos de combustible, inyectores, motor de inyección (CI), 2.0 L, 1975-	2: 191 2-F14
			Sistema cerrado de combustible (ELCD)	2: 197 2-F20
			Combustible suplementario de plena carga, modelo Turbo EU	2: 201 2-F24
			Sistema de admisión de escape	
			Colector de admisión, colector de escape, plancha de precalentamiento, motor de carburador 1.85 L	2: 203 2-G02
			Colector de admisión, colector de escape, plancha de precalentamiento, motor de carburador 2.0 L, -B20P01 043252, -B20P02 008622	2: 205 2-G04
			Colector de admisión, motor de carburador 2.0 L desde el modelo 1975, B20P01 043253-, B20P02 008623-	2: 207 2-G06
			Colector de admisión, motor de carburador 2.0 L, H	2: 209 2-G08
			Colector de escape, plancha de precalentamiento, motor de carburador 2.0 L, modelo 1975 B20P01 043253-, B20P02 008623-	2: 211 2-G10
			Colector de admisión, mariposa, colector de escape, motor de inyección 2.0 L, -1974	2: 213 2-G12
			Colector de admisión, motor de inyección (CI) 2.0 L, 1975-	2: 217 2-G16
			Carter de mariposa, regulador de aire adicional, motor de inyección (CI) 2.0 L, 1975-	2: 221 2-G20
			Caja de mariposa, válvula de aire suplementario, modelo Turbo	2: 227 2-H02
			Colector de escape, motor de inyección (CI) 2.0 L, 1975	2: 231 2-H06
			Colector de escape, motor 2.0 L, 1976-	2: 233 2-H08
			Colector de escape, motor 2.0 L, H	2: 237 2-H12
			Colector de escape, modelo Turbo	2: 239 2-H14
			Recirculación de gases de escape (EGR), motor (CI) 2.0 L, 1975-	2: 241 2-H16
			Bomba de aire, "puls-air system", 1975-	2: 243 2-H18
			Sistema de sonda lambda, UC, 1977-	2: 245 2-H20
			Silencioso, tubo de escape, plancha antitérmica, -1974	2: 247 2-H22
			Silencioso, tubo de escape, 1975-	2: 249 2-H24
			Silencioso, tubo de escape, reactor catalítico, 1977-	2: 253 2-H04
			Sistema de refrigeración	
			Radiador, ventilador, racores	2: 257 2-I08
			Refrigerador, ventilador y uniones, modelo Turbo	2: 261 2-I12
			Refrigerador de aceite a agua, motor, cambio automática	2: 265 2-I16
			Refrigerador de aceite a agua, motor, cambio automática	2: 267 2-I18
			Refrigerador de aceite de motor, modelo Turbo	2: 269 2-I20
			Bomba de agua, motor 1.85 L	2: 271 2-I22
			Bomba de agua, motor 2.0 L	2: 273 2-I24
			Bomba de agua, motor 2.0 L, H	2: 277 2-J04
			Cárter de termostato y termostato, motor 1.85 L	2: 279 2-J06
			Cárter de termostato y termostato, motor 2.0 L, -1974	2: 281 2-J08
			Cárter de termostato y termostato, motor 2.0 L, 1975-	2: 283 2-J10
			Cárter de termostato y termostato, motor 2.0 L, H	2: 285 2-J12
			Mandos del motor	
			Mando de acelerador, mando de estrangulador, motor 1.85 L	2: 287 2-J14
			Mando de acelerador, mando de estrangulador, motor 2.0 L	2: 289 2-J16
			Sistema de sobrealimentación	
			Turbocompresor, Tubo de admisión, tubo de presión	2: 293 2-J20
			Regulador de presión tubo de fuelle	2: 295 2-J22

0	General, Complete sets	1-A52
1	Tools	1-H07
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F15, 5-A02
9	Accessories	5-K02
10	Numerical register	4-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	3-B08
Intake and exhaust system	2-G02
Cooling system	2-H08
Engine control	2-J14
Supercharging system	2-J20

0100

Engine body
Engine suspension,
engine 1.85l

Motorropp
Motorupphängning,
motor 1.85l

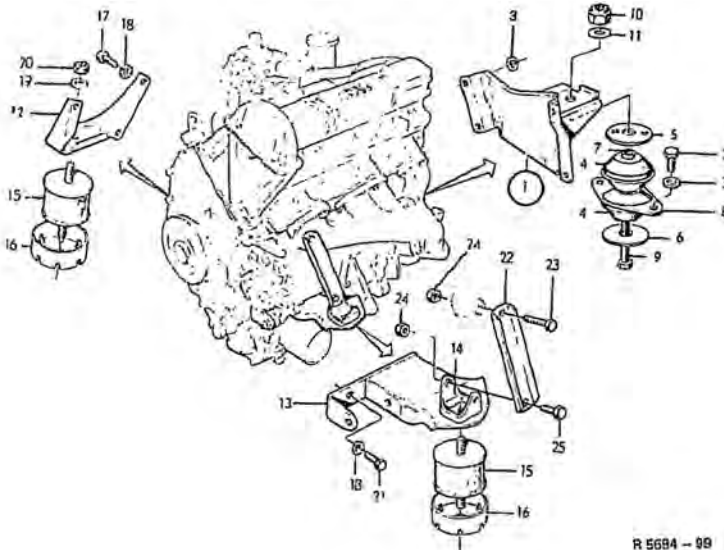
Date
Datum
1988-10

Illustration
Bild nr
R5684

Group
Grupp
2

Page
Sida
13

Fig. Pos.	Part No Art nr	Quantity/Antal		Description	Benämning	KS SR	Notes Anmärkning
		99					
0020	1 83 82 129	1		Front engine bracket assy.	Främre motorfäste kpl	4	
0060	2 79 35 885	2		Screw	Skruv	5	
0080	3 79 10 557	6		Washer	Bricka	5	
0100	4 83 79 281	2		Rubber cushion	Gummikudde	3	
0120	5 83 79 299	1		Washer, upper	Bricka, övre	4	
0140	6 83 79 307	1		Washer, lower	Bricka, undre	3	
0160	7 83 79 315	1		Spacer sleeve	Distanshylsa	3	
0180	8 83 35 028	1		Bracket	Plåtfäste	6	
0200	9 79 03 552	1		Screw	Skruv	5	
0220	10 79 63 416	1		Nut	Mutter	5	
0240	10 79 14 724	1		Nut	Mutter	5	
0260	11 79 15 705	1		Washer	Bricka	5	
0280	12 83 12 449	1		Engine support LH	Motorfäste V	4	
0300	13 83 12 431	1		Engine support RH	Motorfäste H	4	
0320	14 83 08 587	1		Angle, engine support RH	Vinkel, motorfäste H	4	
0340	15 83 15 780	2		Engine cushion M 10	Motorfäste M 10	3	
0360	16 83 79 356	2		Stopping disc, engine cushion	Anslagskopp, motorfäste	3	
0400	17 79 00 160	3		Screw	Skruv	5	
0420	18 80 29 985	6		Washer	Bricka	5	
0440	19 80 73 108	4		Washer	Bricka	5	
0460	20 80 29 779	4		Nut M 10	Mutter M 10	5	
0500	21 80 82 968	2		Screw	Skruv	5	
0520	22 83 08 585	1		Stay	Stög	5	
0540	23 80 84 139	1		Screw	Skruv	5	
0560	24 80 29 779	1		Nut	Mutter	5	
0580	25 80 83 131	1		Screw	Skruv	5	
0590	93 23 809	X		Repair kit, front engine cushion	Rep-sats, främre motorfäste	5	



R 5684 - 89

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	1-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-H02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-C02
Cooling system	2-H06
Engine control	2-J14
Supercharging system	2-J20

0150

Engine body
Engine suspension,
engine 2.0l, -1974

Motorkropp
Motorupphängning,
motor 2.0l, -1974

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R3355

2

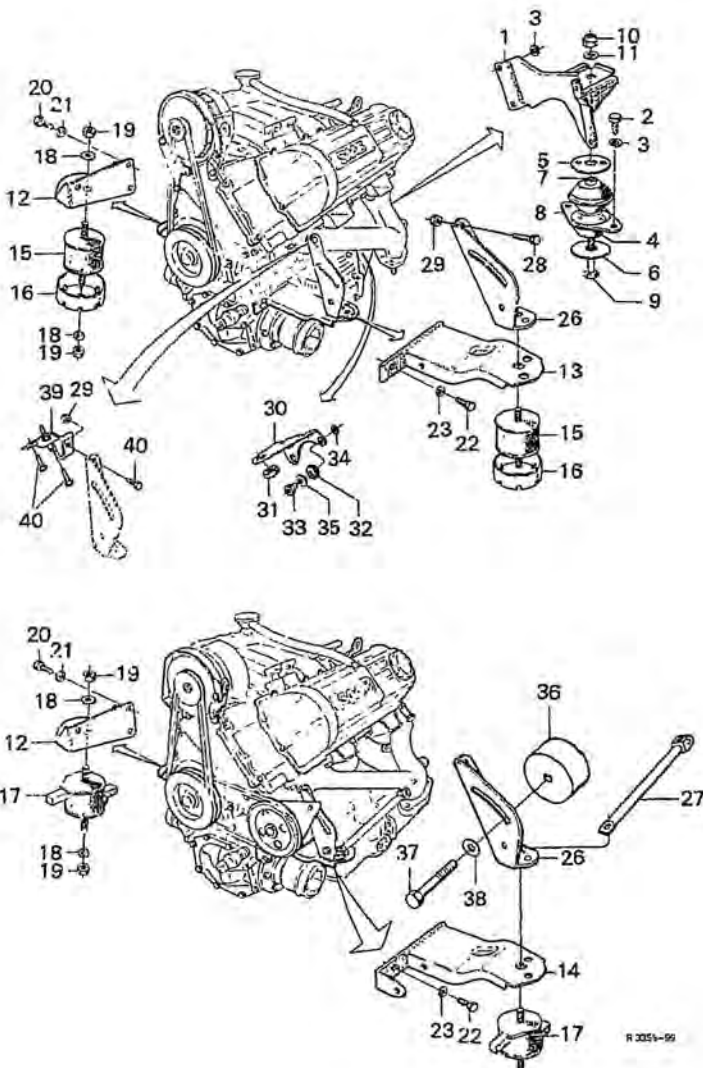
15

Fig. Pec	Part No Art nr	Quantity/Antal	Description	Benämning	K/S S/R	Notes Anmärkning
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0029	1 83 82 129	1	Front engine bracket	Främre motorfäste	4	
0040	2 79 35 885	2	Screw	Skruv	5	
0060	3 79 10 557	6	Washer	Bricka	5	
0080	4 83 78 281	2	Rubber cushion	Gummikudde	4	
0100	5 83 78 289	1	Washer, upper	Bricka, övre	5	
0120	6 83 78 307	1	Washer, lower	Bricka, undre	5	
0140	7 83 78 315	1	Spacer sleeve	Distanshylsa	3	
0160	8 83 35 028	1	Bracket	Plåtfäste	6	
0180	9 79 03 552	1	Screw	Skruv	5	
0200	10 79 63 416	1	Nut	Mutter	5	
0220	10 79 14 724	1	Nut	Mutter	5	
0240	11 79 15 705	1	Washer	Bricka	5	
0260	12 83 17 356	1	Engine support LH	Motorfäste V	4	
0280	12 83 21 663	1	Engine support LH	Motorfäste V	4	(146), US AND PS
0300	13 83 17 728	1	Engine support RH	Motorfäste H	4	
0320	14 83 16 588	1	Engine support RH	Motorfäste H	4	PS
0340	15 83 15 780	2	Engine cushion	Motorkudde	3	
0360	16 83 79 356	2	Stopping disc, engine cushion	Anslagskopp, motorkudde	5	
0400	17 83 17 174	2	Engine cushion	Motorkudde	3	USA AND PS
0420	18 80 73 108	4	Washer	Bricka	5	
0440	19 80 25 779	4	Nut	Mutter	5	
0460	20 80 83 123	3	Screw	Skruv	5	
0480	21 79 10 573	3	Washer	Bricka	5	
0500	22 80 82 968	2	Screw	Skruv	5	
0520	23 79 10 557	2	Washer	Bricka	5	
0540	26 83 16 333	1	Stay, engine support-exhaust manifold	Stag, motorfäste-avgassamlare	4	
0560	27 83 17 547	1	Stay, engine support-exhaust manifold	Stag, motorfäste-avgassamlare	4	
0600	28 80 84 139	1	Screw	Skruv	5	USA AND PS
0620	29 80 25 779	1	Nut	Mutter	5	
0640	30 83 11 623	1	Stay	Stag	5	
0660	31 79 65 585	1	Nut	Mutter	5	
0680	32 71 08 590	2	Rubber bushing	Gummibussning	5	
0700	33 83 13 140	2	Nut	Mutter	5	
0720	34 71 18 845	2	Washer	Bricka	5	
0740	35 73 11 764	2	Washer	Bricka	5	
0760	36 83 16 903	1	Damper weight M10	Dämpervikt M10	6	(147)
0780	37 80 83 131	1	Screw	Skruv	5	(147)
0800	38 80 73 108	1	Washer	Bricka	5	(147)
0820	39 83 18 402	1	Bracket	Fäste	4	USED TOGETHER WITH EX-HAUST MANIFOLD B358129
0840	40 80 83 131	3	Screw	Skruv	5	USED TOGETHER WITH EX-HAUST MANIFOLD B358129
0860			Repair kit, front engine cushion	Rep-sats, främre motorkudde	5	
0900						
0910						
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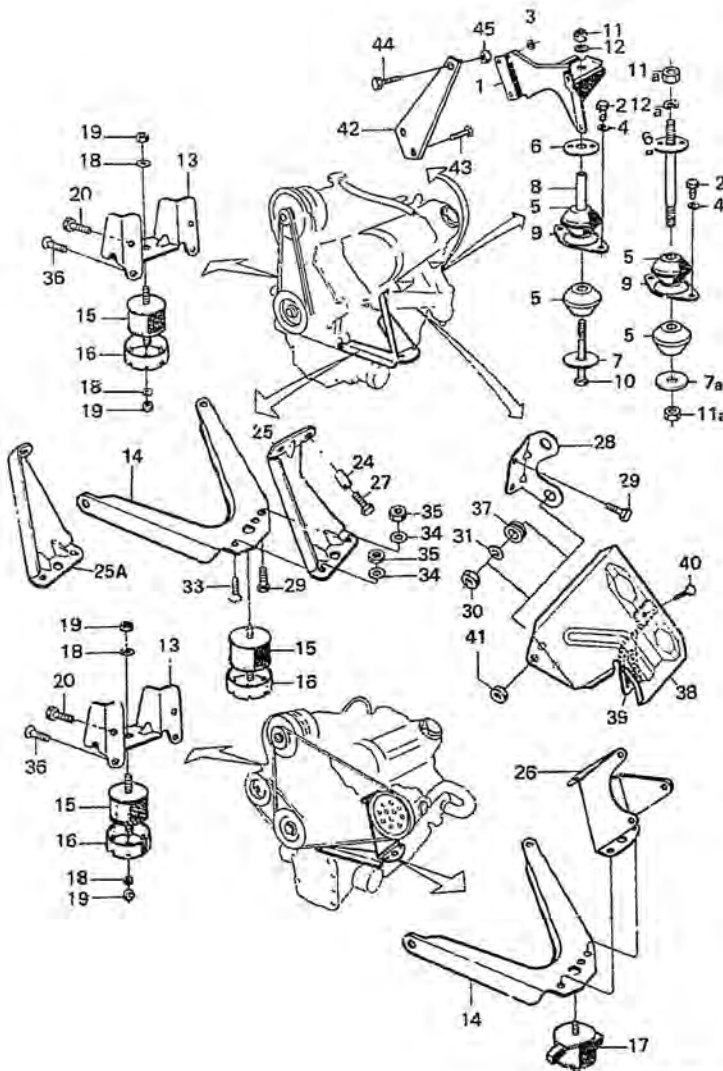
- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 2-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-X02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-G08
- Inlet- and exhaust system 2-G02
- Cooling system 2-J08
- Engine control 2-J14
- Supercharging system 2-J20



R 2055-99



0200

Engine body
Engine suspension,
engine 2.0l, 1975-

Motorropp
Motorupphängning,
motor 2.0l, 1975-

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R6744

2

17

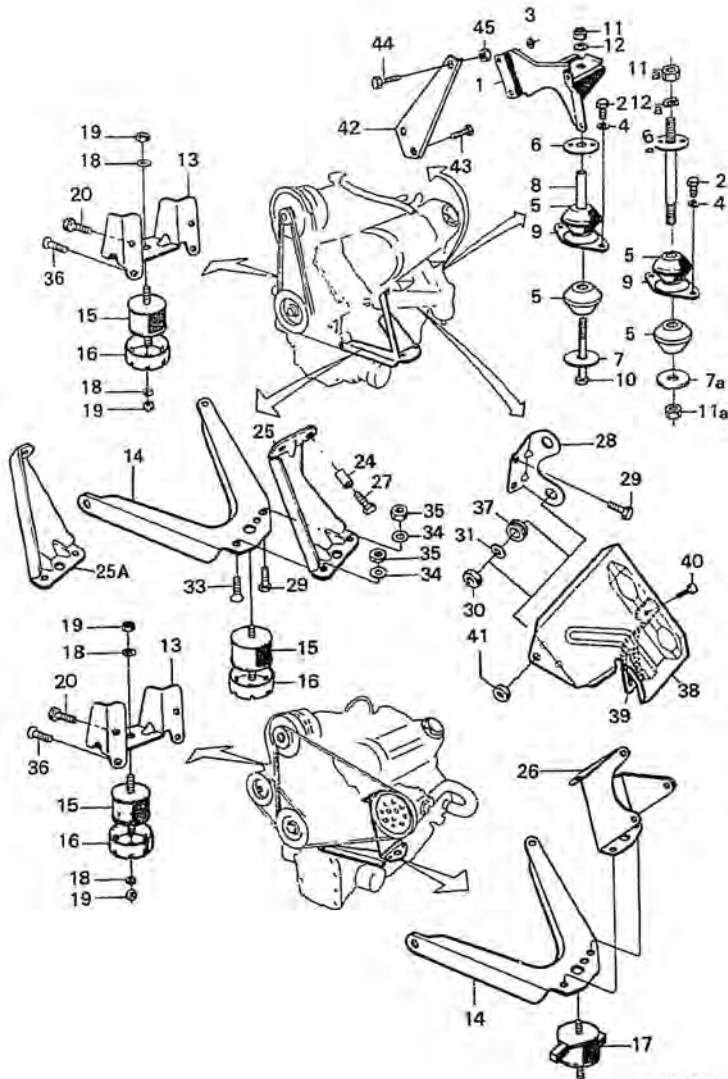
Fig Pos	Part No Art nr	Quantity/Amnt SS	Description	benämning	Notes Anmärkning
0020	1 83 82 129	1	Front engine bracket	Främre motorfäste	4
0040	2 79 35 885	1	Screw	Skruv	5
0050	3 79 10 557	2	Washer	Bricka	5
0060	4 80 29 985	2	Washer	Bricka	5
0100	5 83 78 281	2	Rubber cushion	Gummikudde	3
0120	6 83 79 299	1	Washer, upper	Bricka, övre	4
0140	7 83 79 307	1	Washer, lower	Bricka, undre	4
0170	6A 93 23 791	1	Screw assy	Skruvkpl	4 TURBO
0190	7A 93 23 775	1	Washer	Bricka	4 TURBO
0200	8 83 79 315	1	Spacer sleeve	Distanshylsa	3
0250	9 83 35 028	1	Bracket	Pfärfäste	5
0280	10 79 03 552	1	Screw	Skruv	5
0320	11 79 03 416	1	Nut	Mutter	5 148), A
0340	11 79 14 724	1	Nut	Mutter	5 201), IA FOR US
0360	11 93 17 074	1	Nut	Mutter	5 TURBO
0370	11A 93 24 785	2	Washer	Bricka	5 A
0380	12 70 61 328	1	Washer	Bricka	5 149, 160, 163)
0400	12 80 29 985	1	Washer	Bricka	5 164, 201)
0410	12 79 33 849	1	Washer	Bricka	5 202)
0412	12 79 65 577	1	Washer	Bricka	5 201), IA FOR US
0415	12 79 33 864	1	Washer	Bricka	5 TURBO
0416	12A 80 73 108	1	Washer	Bricka	5 3)
0420	83 17 356	1	Engine support LH	Motorfäste V	5 SEE PAGE 2-15, 1-J18
0440	13 83 19 824	1	Engine support LH	Motorfäste V	5 4, 152)
0460	13 93 02 647	1	Engine support LH	Motorfäste V	5 149), A, NOT US
0480	13 83 18 834	1	Engine support LH	Motorfäste V	4 4), PS
0500	83 17 729	1	Engine support RH	Motorfäste H	4 3)
0520	14 83 18 719	1	Engine support RH	Motorfäste H	5 SEE PAGE 2-15, 1-J18
0540	14 93 00 948	1	Engine support RH	Motorfäste H	4 4, 152)
0550	14 93 16 598	1	Engine support RH	Motorfäste H	4 149), A, NOT US
0580	15 83 15 780	2	Engine cushion	Motorfäste	5 SEE PAGE 2-15, 1-J18
0600	15 83 03 066	2	Engine cushion	Motorfäste	5 3)
0620	16 83 79 353	2	Stopping disc engine	Anslagskopp, motor-	5 149), A NOT FOR US AND CA
0640	17 83 17 174	2	Washer	Bricka	5
0660	18 80 73 108	4	Washer	Bricka	5 US, PS AND TURBO
0680	19 80 29 779	4	Nut	Mutter	5
0700	20 80 83 123	3	Screw	Skruv	5
0720	79 10 573	3	Washer	Bricka	5
0740	80 82 998	2	Screw	Skruv	5 SEE PAGE 2-15, 1-J18
0760	79 10 557	2	Washer	Bricka	5 3)
0780	83 16 333	1	Stay, engine support-	Stag, motorfäste-	5 SEE PAGE 2-15, 1-J18
0800	83 16 333	1	exhaust manifold	avgassamlare	4 3)
0820	24 83 34 641	2	Sleeve	Hylsa	5 SEE PAGE 2-15, 1-J18
0840	25 83 01 201	1	Engine stay	Motorsteg	3 12)
0860					5 A NOT FOR US AND CA

0	General, Complete sets	1-A02
1	Tools	1-B02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	5-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

- 3 Ch-99752003988-99756000614-99757000090
 4 Ch-99752003988-99756000615-99757000091-
 12 Ch-99762039201-
 148 Ch-99781017767-99786007624
 149 Ch-99781017768-99786007625-
 150 Also Model 77, Turbo
 152 Ch-99781017757-99786007624, A, except US and Canada
 153 Ch-99781013448-99786005309-99786001976-99783000025
 154 Ch-99781013449-99786005310-99786001977-99783000026-
 201 -1978
 202 1978-



R 6744-99

Engine body Engine suspension, engine 2.0l, 1975-		Motorkropp Motorupphängning, motor 2.0l, 1975-		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
				1988-10	R6744	2	19
Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	Notes Anmärkning		
1020	25	1	Engine stay	Motorsteg	5		
1030	25A	1	Engine stay	Motorsteg	5	131, AC	
1040	83 18 800	1	Stay, engine support-	Stag, motorfäste-	5	31, US AND PS	
1060	83 17 547	1	exhaust manifold	avgassamlare	5	SEE PAGE 2-15, 1-J16	
1100	26	1	Support, air pump	Konsol, luftpump	5	41 FOR CARS WITH AIR PUMP	
1120	83 18 792	1	Screw	Skruv	5	SEE PAGE 2-15, 1-J16	
1140	80 84 139	1	Screw	Skruv	5	4, 9	
1160	27	1	Screw	Skruv	5	10, 11	
1180	27	2	Screw	Skruv	5	12	
1210	27	2	Screw	Skruv	5	TURBO	
1220	27	1	Nut	Mutter	5	31	
1240	83 11 623	1	Stay	Stag	5	SEE PAGE 2-15, 1-J16	
1260	28	1	Stay, starter	Startmotorsteg	5	SEE PAGE 2-15, 1-J16	
1280	75 14 649	1	Nut	Mutter	5	(6321911)	
1300	79 65 585	1	Screw	Skruv	5	6, 7	
1340	29	2	Nut	Mutter	5	4	
1400	30	2	Washer	Bricka	5	6, 7	
1420	31	4	Screw	Skruv	5	6, 7	
1440	33	1	Screw	Skruv	5	6, 14B	
1480	33	2	Washer	Bricka	5	14B, A	
1490	33	2	Nut	Mutter	5	6	
1495	33	2	Screw	Skruv	5	41, (8319998)	
1500	34	2	Washer	Bricka	5	31	
1520	35	2	Nut	Mutter	5	SEE PAGE 2-15, 1-J16	
1540	36	2	Screw	Skruv	5	3, 7	
1560	71 08 590	2	Rubber bushing	Gummibussning	5	31	
1580	37	2	Rubber damper	Gummidämpare	5	SEE PAGE 2-15, 1-J16	
1600	83 19 121	2	Nut	Mutter	5	31	
1620	83 13 140	2	Washer	Bricka	5	SEE PAGE 2-15, 1-J16	
1640	71 19 845	2	Washer	Bricka	5	SEE PAGE 2-15, 1-J16	
1660	73 11 764	2	Bracket	Fästo	5	45, 16	
1700	83 19 402	1	Screw	Skruv	5	5, 16	
1720	80 83 131	3	Cover, starter	Kåpa, startmotor	5	17	
1740	38	1	Clip	Clip	5	17	
1760	39	1	Screw	Skruv	5	17	
1780	39	1	Nut	Mutter	5	17	
1800	40	1	Stay, exhaust manifold - gearbox	Stag, avgassamlare - växellåda	5	(8335127)	
1820	41	2	Screw	Skruv	5	TURBO	
1840	41	2	Screw	Skruv	5	TURBO	
1860	42	1	Nut	Mutter	5	TURBO	
1880	43	1	Stay, exhaust manifold - gearbox	Stag, avgassamlare - växellåda	5	(8335127)	
1900	44	2	Screw	Skruv	5	TURBO	
1920	44	2	Screw	Skruv	5	TURBO	
1940	45	1	Nut	Mutter	5	TURBO	

3. Ch -99752003988.-99756000614 -99757000090
4. Ch. 99752003989.-99756000615.-99757000091.-
5. Ch.-99752003916.-99756000614 -99757000090.
6. Ch. 99752003917.-99756000615.-99757000091.-
7. Ch.-99752007137.-99756001807.
8. -1975
9. -1976
10. -1977
11. Ch.-99752039200
12. Ch. 99752039201.-
13. -1977
14. Used together with exhaust manifold 83 58 129.
15. Ch. 99771022267.-99772004802.-99776010040.-
16. Ch.-99781017767.-99786007624.
17. Ch. 9978107768.-99786007625.-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20

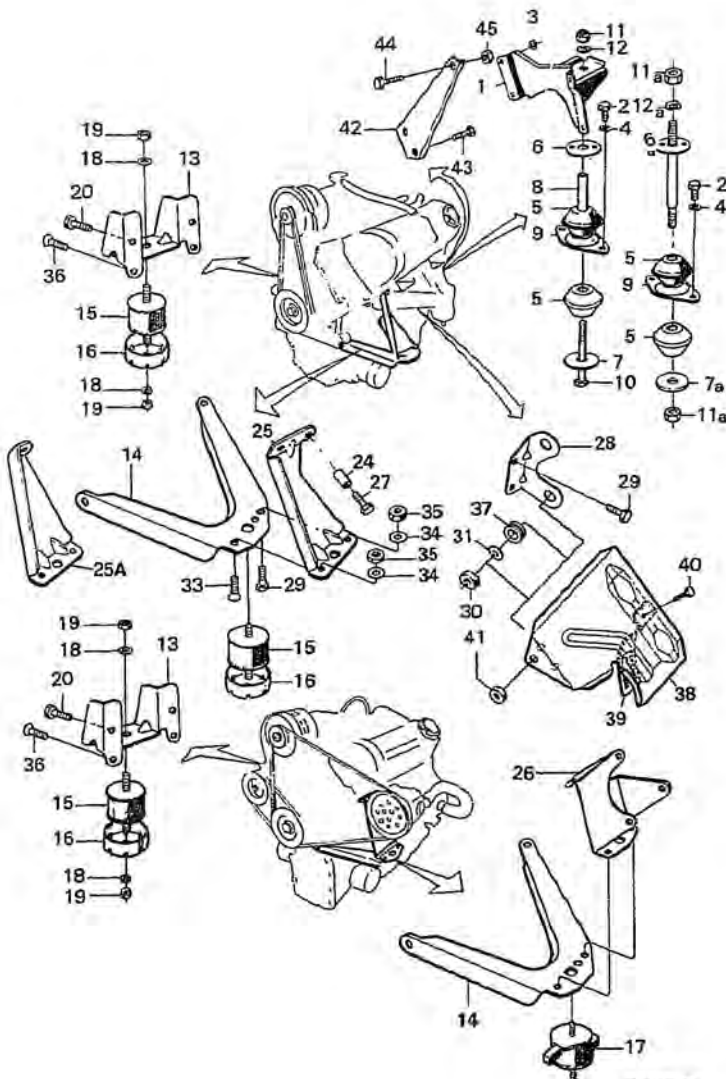
0200

Engine body				Motorkropp		Date	Illustration	Group	Page
Engine suspension, engine 2.0l, 1975-				Motorupphängning, motor 2.0l, 1975-		Datum	Bild nr	Grupp	Sida
						1988-10	R6744	2	21
Fig. Pos	Part No Art nr	Quantity/ Antal			Description	Benämning	K S SR	Notes Anmärkning	
		39							
	83 89 827 93 23 809	X X			Kit, front engine bracket ... Repair kit, front engine cushion	Sats, främre motorfäste ... Rep-sats, främre motorkudde	131 8		

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-E08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



R6744-89

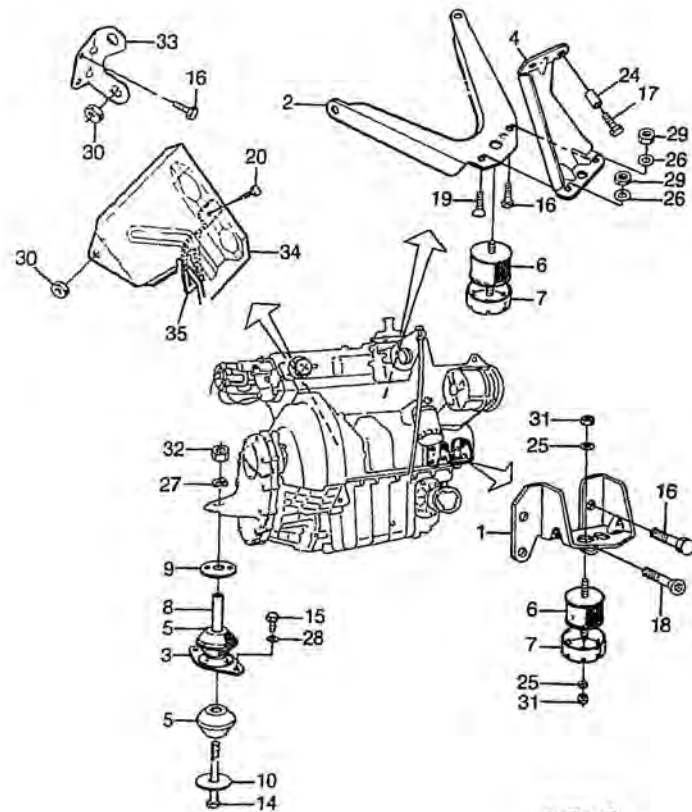
0225

Engine body Engine suspension, engine H-type		Motorkropp Motorupphängning, motor H-typ		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
				1988-10	R4782	2	23
Fig. Pos.	Part No Art nr	Quantity/Amount		Description		Benämning	
		99					
0020	1 83 39 581	1		Engine support LH	Motorfäste V		
0040	2 83 18 719	1		Engine support RH	Motorfäste H		
0060	3 83 35 028	1		Bracket	Fäste		
0080	4 83 39 573	1		Engine stay	Motorstag		
0100	5 83 79 281	2		Rubber cushion	Gummikudde		
0120	6 83 15 780	2		Engine cushion	Motorukudde		
0140	7 83 79 356	2		Stopping disk	Anslagskopp		
0160	8 83 48 160	1		Spacer sleeve	Distanshylsa		
0180	9 83 79 299	1		Washer, upper	Bricka, övre		
0200	10 83 79 307	1		Washer, lower	Bricka, nedre		
0220	11 79 03 552	1		Screw	Skruv		
0240	12 79 35 985	2		Screw	Skruv		
0260	13 80 82 935	2		Screw	Skruv		
0280	14 80 82 935	6		Screw	Skruv		
0300	15 80 83 941	2		Screw	Skruv		
0320	16 93 15 415	1		Screw	Skruv		
0340	17 80 56 186	1		Screw	Skruv		
0360	18 79 71 641	1		Screw	Skruv		
0380	19 83 56 859	2		Sleeve	Hylsa		
0400	20 80 73 108	4		Washer	Bricka		
0420	21 80 29 985	2		Washer	Bricka		
0440	22 79 65 577	1		Washer	Bricka		
0460	23 80 74 108	2		Washer	Bricka		
0480	24 80 29 555	2		Nut	Mutter		
0500	25 80 29 779	4		Nut	Mutter		
0520	26 79 63 416	1		Nut	Mutter		
0540	27 75 14 649	1		Stay, starter	Startmotorstag		
0560	28 83 33 742	1		Cover, starter	Käpa, startmotor		
0580	29 83 33 750	1		Clip	Rep-sats, främre		
0590	30 83 25 809	X		Repair kit, front engine cushion	Rep-sats, främre motorukudde		

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-JC2, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



R 4782-99

0250

Engine body Cylinder head, engine 1.85l		Motorkropp Cylinderlock, motor 1.85l		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
				1988-10	R2412	2	25
Fig. Pos.	Part No Art nr	Quantity/Amount		Description	Beräkning	K/S SR /L	Notes Anmärkning
		99					
1	83 09 288	1		Cylinder head assy	Cylinderlock kpl	5	
1	83 10 351	1		Cylinder head assy	Cylinderlock kpl	5	EA
2	83 09 239	1		Cylinder head	Cylinderlock	5	
3	83 08 090	1		Seal plug	Tätningsslugg	3	
4	91 16 757	2		Seal plug	Tätningsslugg	3	(8310 195)
4	83 17 786	1		Seal plug	Tätningsslugg	3	19)
5	83 02 663	1		Plug	Plugg	5	
6	83 02 713	4		Screw	Skruv	6	
7	83 02 721	6		Screw	Skruv	6	
8	83 03 156	10		Washer	Bricka	5	
9	79 04 063	10		Nut	Mutter	5	
10	83 02 739	5		Guide sleeve	Styrhylsa	5	
11	83 05 906	5		Guide sleeve	Styrhylsa	5	
12	83 02 689	4		Valve seat, inlet	Ventilsäte, insug	5	
12	83 06 750	X		Valve seat, inlet oversize 1	Ventilsäte, insug ÖD 1	5	
13	83 06 748	X		Valve seat, exhaust oversize 1	Ventilsäte, avgas ÖD 1	5	
14	83 02 705	8		Valve guide	Ventilstyrning	3	FOR UNDERSIZE VALVE STEM
15	83 02 768	4		Valve, inlet	Ventil, insug	3	
16	83 02 796	4		Valve exhaust	Ventil, avgas	3	(18)
17	83 06 589	8		Valve spring	Ventilfjäder	3	(18)
18	83 05 607	8		Seat, valve spring	Säte, ventilfjäder	4	(18)
19	83 06 615	8		Retainer	Ventilfjäderbricka	4	(18)
20	83 02 838	16		Lock	Lås	2	
21	83 02 895	8		Valve depressor	Ventiltryckare	3	
21	83 12 746	8		Valve depressor oversize	Ventiltryckare ÖD	3	ALTERNATIVE TO 8302855
22	83 10 336	1		Camshaft	Kamaxel	5	(8303 158)
22	83 10 336	1		Camshaft	Kamaxel	5	EA
24	83 08 215	X		Adjusting pallet, 0,070, (1,78 mm)	Justerbricks, 0,070, (1,78 mm)	S2	
24	83 08 223	X		Adjusting pallet, 0,072, (1,83 mm)	Justerbricks, 0,072, (1,83 mm)	S2	
24	83 08 231	X		Adjusting pallet, 0,074, (1,88 mm)	Justerbricks, 0,074, (1,88 mm)	S2	
24	83 08 249	X		Adjusting pallet, 0,076, (1,93 mm)	Justerbricks, 0,076, (1,93 mm)	S2	
24	83 08 256	X		Adjusting pallet, 0,078, (1,98 mm)	Justerbricks, 0,078, (1,98 mm)	S2	
24	83 08 264	X		Adjusting pallet, 0,080, (2,03 mm)	Justerbricks, 0,080, (2,03 mm)	S2	
24	83 08 272	X		Adjusting pallet, 0,082, (2,08 mm)	Justerbricks, 0,082, (2,08 mm)	S2	
24	83 08 280	X		Adjusting pallet, 0,084, (2,13 mm)	Justerbricks, 0,084, (2,13 mm)	S2	
24	83 08 298	X		Adjusting pallet, 0,086, (2,18 mm)	Justerbricks, 0,086, (2,18 mm)	S2	
24	83 08 306	X		Adjusting pallet, 0,088, (2,24 mm)	Justerbricks, 0,088, (2,24 mm)	S2	
24	83 49 169	X		Adjusting pallet, 0,090, (2,29 mm)	Justerbricks, 0,090, (2,29 mm)	S2	
24	83 49 185	X		Adjusting pallet, 0,092, (2,33 mm)	Justerbricks, 0,092, (2,33 mm)	S2	
24	83 49 201	X		Adjusting pallet, 0,093, (2,37 mm)	Justerbricks, 0,093, (2,37 mm)	S2	
24	83 49 227	X		Adjusting pallet, 0,095, (2,41 mm)	Justerbricks, 0,095, (2,41 mm)	S2	
24	83 49 243	X		Adjusting pallet, 0,096, (2,45 mm)	Justerbricks, 0,096, (2,45 mm)	S2	
24	83 49 268	X		Adjusting pallet, 0,098, (2,49 mm)	Justerbricks, 0,098, (2,49 mm)	S2	

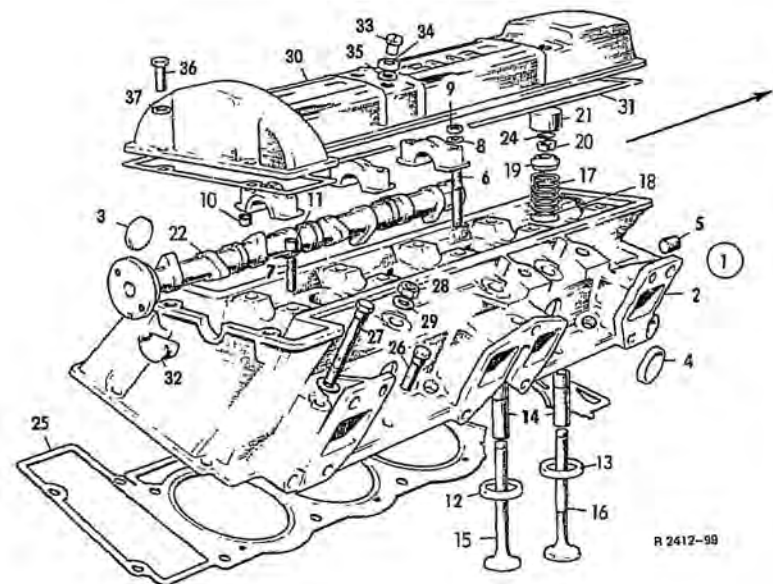
18. These parts can replace earlier design if used as a cpl. kit for each valve.
19. Alternative to plug 83 10 195 for cylinder head with bigger hole.

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

R 2412-99



0250

Engine body
Cylinder head,
engine 1.85l

Motorkropp
Cylinderlock,
motor 1.85l

Date
Datum
1988-10

Illustration
Bild nr
R2412

Group
Grupp
2

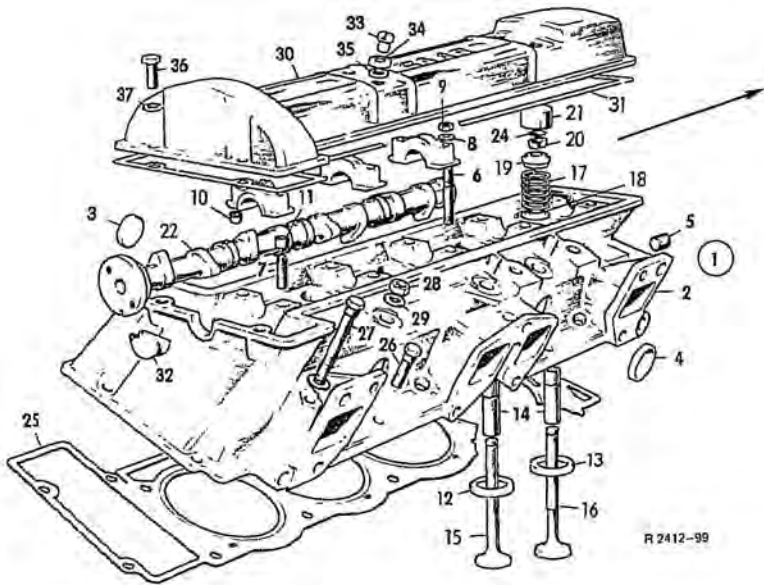
Page
Sida
27

Fig. Pos.	Part No Art nr	Quantity/Antal			Description	Benämning	K/S S/R	Notes Anmärkning
		99						
0940	24 83 49 284	X			Adjusting pallet, 0,100s, (2,53 mm)	Justerbricka, 0,100s, (2,53 mm)	S 2	
0950	24 83 49 300	X			Adjusting pallet, 0,101s, (2,57 mm)	Justerbricka, 0,101s, (2,57 mm)	S 2	
0970	24 83 49 326	X			Adjusting pallet, 0,102s, (2,61 mm)	Justerbricka, 0,102s, (2,61 mm)	S 2	
0980	24 83 49 342	X			Adjusting pallet, 0,104s, (2,65 mm)	Justerbricka, 0,104s, (2,65 mm)	S 2	
0990	24 83 49 367	X			Adjusting pallet, 0,106s, (2,69 mm)	Justerbricka, 0,106s, (2,69 mm)	S 2	
1000	24 83 49 383	X			Adjusting pallet, 0,107s, (2,73 mm)	Justerbricka, 0,107s, (2,73 mm)	S 2	
1010	24 83 55 042	X			Adjusting pallet, 0,109s, (2,77 mm)	Justerbricka, 0,109s, (2,77 mm)	S 2	
1020	24 83 55 067	X			Adjusting pallet, 0,111s, (2,81 mm)	Justerbricka, 0,111s, (2,81 mm)	S 2	
1030	24 83 55 083	X			Adjusting pallet, 0,112s, (2,85 mm)	Justerbricka, 0,112s, (2,85 mm)	S 2	
1040	24 83 03 141	X			Adjusting pallet, 0,114s, (2,90 mm)	Justerbricka, 0,114s, (2,90 mm)	S 2	
1050	25 83 16 804	1			Gasket	Packning	S 2	
1060	25 83 02 853	2			Screw	Skruv	S 5	
1070	27 83 02 861	3			Screw	Skruv	S 5	
1080	28 83 14 510	5			Nut	Mutter	S 5	
1090	29 83 02 887	10			Washer	Bricka	S 5	
1100	30 83 11 227	1			Cover, camshaft	Kåpa, kamaxel	S 1	
1110	31 83 03 505	1			Gasket	Packning	S 1	
1120	32 83 03 513	2			End plug	Ändplugg	S 2	
1130	33 83 03 521	4			Nut	Mutter	S 5	
1140	34 83 03 539	4			Washer	Bricka	S 3	
1150	35 83 03 547	4			Seal ring	Tätningssring	S 3	
1160	36 83 03 554	2			Screw	Skruv	S 5	
1170	37 83 02 358	2			Washer	Bricka	S 5	
1180	88 17 728	1			Set valve adjustment	Ventiljusteringsatts	2	(8308314)
1190	83 10 369	1			Gasket set	Packningssatts	2	DECARBONIZATION
1200	83 10 377	1			Gasket set	Packningssatts	2	
1210	83 88 936	1			Gasket set, valve cover	Packningssatts, ventilkåpa	1	

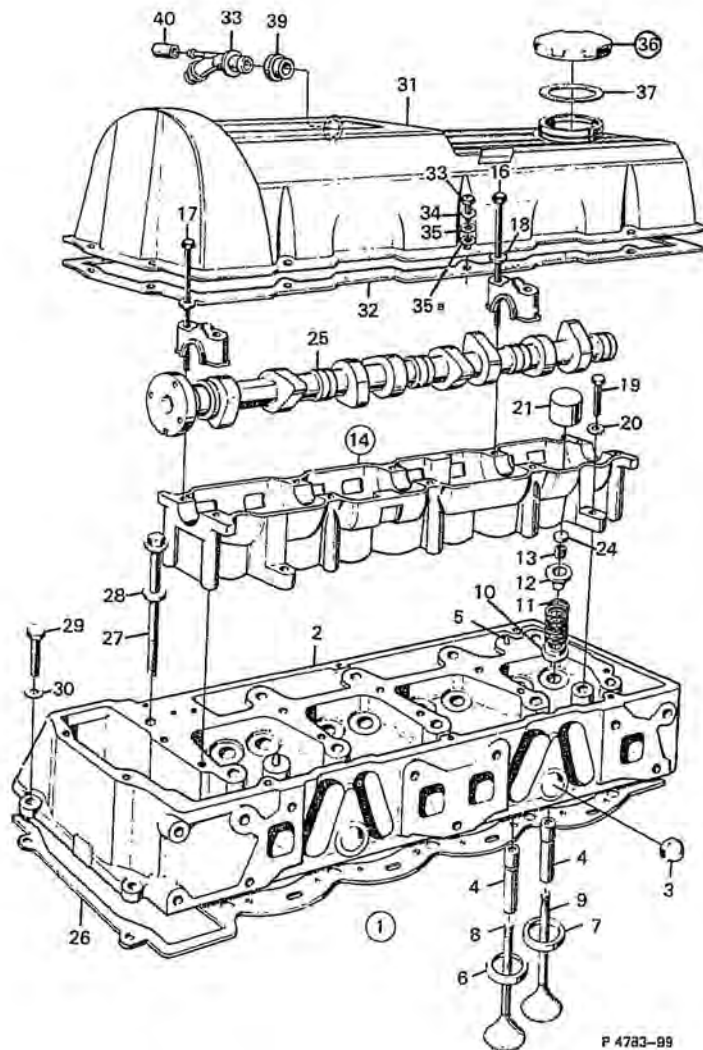
- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-H08
- Engine control 2-J14
- Supercharging system 2-J20



R 2412-99



0300

Engine body
Cylinder head,
engine 2.0l

Motorkropp
Cylinderlock,
motor 2.0l

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R4783

2

29

Fig. Pos	Part No Art nr	Quantity/Amount Styck/antal	Description	Benämning	K/S SR	Notes Anmärkning
		99				
0029	1 83 63 624	1	Cylinder head assy with valves	Cylinderlock kpl med ventiler	5	22, 1 FOR UF
0040	1 83 65 462	1	Cylinder head assy with sodium filled valves	Cylinderlock kpl med naturnumfyllda ventiler	5	1
0120	1 83 63 624	1	Cylinder head assy with valves	Cylinderlock kpl med ventiler	5	88, C AND T
0140	1 83 65 462	1	Cylinder head assy with sodium filled valves	Cylinderlock kpl med naturnumfyllda ventiler	5	8 (8367526), TURBO
0160	2 83 63 632	1	Cylinder head assy	Cylinderlock kpl	5	88
0260	3 83 48 005	2	Seal washer	Tätningsskiva	3	
0300	4 83 50 944	8	Valve guide	Ventilstyrning	3	
0320	5 80 34 662	2	Pin	Pinne	3	
0340	6 83 47 684	4	Valve seat, intake	Ventilsäte, inlopp	5	
0360	7 83 47 692	4	Valve seat, exhaust	Ventilsäte, avgas	5	
0380	8 83 46 884	4	Intake valve	Ventil, inlopp	3	
0400	8 83 54 390	4	Intake valve	Ventil, inlopp	3	PART OF 8367526
0440	9 83 62 285	4	Exhaust valve	Ventil, avlopp	2	
0460	9 93 07 356	4	Sodium filled exhaust valve	Naturnumfylld ventil, avlopp	2	PART OF 8365462, 8367526
0500	10 83 46 900	9	Retainer, lower	Ventilfjäderbricka, undre	4	
0510	11 93 51 800	8	Valve spring	Ventilfjäder	3	
0580	12 83 46 926	8	Retainer	Ventilfjäderbricka	4	
0600	13 83 47 262	16	Lock	Ventilknaster	2	
0640	14 93 08 453	1	Camshaft bearing assy	Kamaxelbrygga kpl	5	8 (8356719)
0700	16 83 70 401	8	Screw	Skruv	5	
0720	17 83 56 396	2	Screw	Skruv	5	
0760	18 80 29 985	8	Washer	Bricka	5	
0780	19 80 83 933	2	Screw	Skruv	5	
0800	20 80 29 985	2	Washer	Bricka	5	
0820	21 83 46 942	8	Valve depressor	Ventiltryckare	5	
0840	24 83 08 215	X	Adjusting pallet	Justerbricka	S/2	
0860	24 83 08 223	X	Adjusting pallet, 0,070" (1,78 mm)	Justerbricka	S/2	
0880	24 83 08 231	X	Adjusting pallet, 0,072" (1,83 mm)	Justerbricka	S/2	
0900	24 83 08 231	X	Adjusting pallet, 0,074" (1,88 mm)	Justerbricka	S/2	
0920	24 83 08 249	X	Adjusting pallet, 0,076" (1,93 mm)	Justerbricka	S/2	
0940	24 83 08 256	X	Adjusting pallet, 0,078" (1,98 mm)	Justerbricka	S/2	
1000	24 83 08 264	X	Adjusting pallet, 0,080" (2,03 mm)	Justerbricka	S/2	
1020	24 83 08 272	X	Adjusting pallet, 0,082" (2,08 mm)	Justerbricka	S/2	
1040	24 83 08 280	X	Adjusting pallet, 0,084" (2,13 mm)	Justerbricka	S/2	
1060	24 83 08 288	X	Adjusting pallet, 0,086" (2,18 mm)	Justerbricka	S/2	
1080	24 83 08 306	X	Adjusting pallet, 0,088" (2,24 mm)	Justerbricka	S/2	
1100	24 83 49 169	X	Adjusting pallet, 0,090" (2,29 mm)	Justerbricka	S/2	
1120	24 83 49 185	X	Adjusting pallet, 0,092" (2,33 mm)	Justerbricka	S/2	
1140	24 83 49 201	X	Adjusting pallet, 0,093" (2,37 mm)	Justerbricka	S/2	
1160	24 83 49 227	X	Adjusting pallet, 0,095" (2,41 mm)	Justerbricka	S/2	
1180	24 83 49 243	X	Adjusting pallet, 0,096" (2,45 mm)	Justerbricka	S/2	
1200						
1220						
1240						
1260						
1280						
1300						
1320						
1340						
1360						
1380						
1400						
1420						

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20

0300

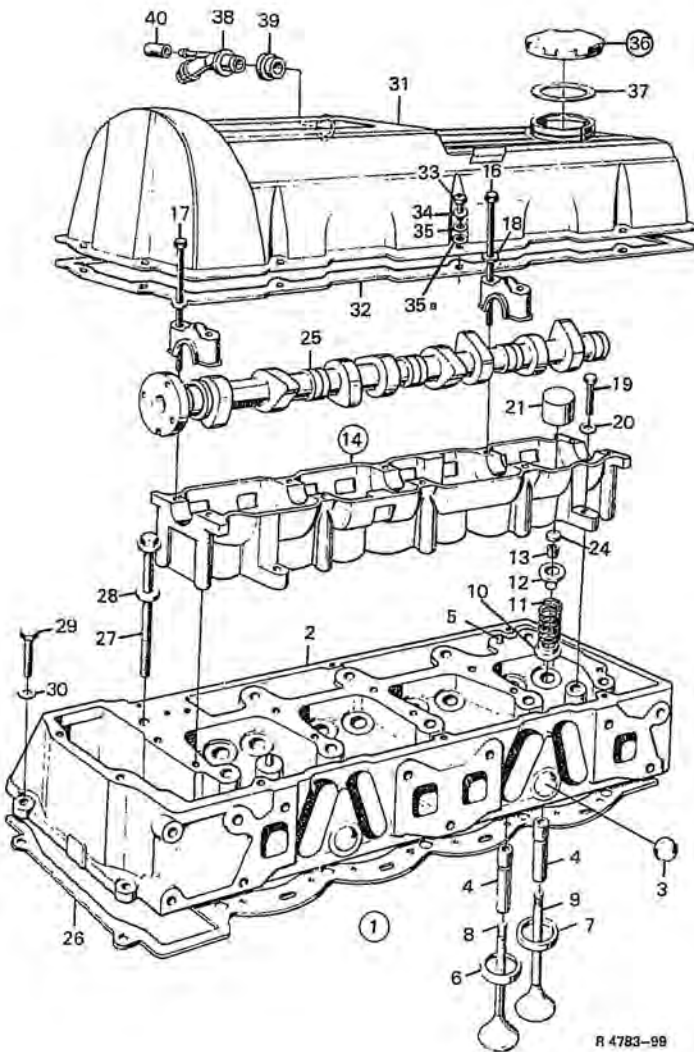
Engine body Cylinder head, engine 2.0l	Motorkropp Cylinderlock, motor 2.0l	Date Datum	Illustration Bild nr	Group Grupp	Page Sida
		1988-10	R4783	2	31

Fig. Pos	Part No Art nr	Quantity/Amount 59	Description	Benämning	K S S R	Notes Anmärkning
1440	24 83 49 268	X	Adjusting pallet, 0,098" (2,49 mm)	Justerbricka, 0,098" (2,49 mm)	S 2	
1460	24 83 49 284	X	Adjusting pallet, 0,100" (2,53 mm)	Justerbricka, 0,100" (2,53 mm)	S 2	
1500	24 83 49 300	X	Adjusting pallet, 0,101" (2,57 mm)	Justerbricka, 0,101" (2,57 mm)	S 2	
1520	24 83 49 326	X	Adjusting pallet, 0,102" (2,61 mm)	Justerbricka, 0,102" (2,61 mm)	S 2	
1540	24 83 49 342	X	Adjusting pallet, 0,104" (2,65 mm)	Justerbricka, 0,104" (2,65 mm)	S 2	
1560	24 83 49 367	X	Adjusting pallet, 0,106" (2,69 mm)	Justerbricka, 0,106" (2,69 mm)	S 2	
1580	24 83 49 383	X	Adjusting pallet, 0,107" (2,73 mm)	Justerbricka, 0,107" (2,73 mm)	S 2	
1600	24 83 55 042	X	Adjusting pallet, 0,109" (2,77 mm)	Justerbricka, 0,109" (2,77 mm)	S 2	
1620	24 83 55 067	X	Adjusting pallet, 0,111" (2,81 mm)	Justerbricka, 0,111" (2,81 mm)	S 2	
1640	24 83 55 083	X	Adjusting pallet, 0,112" (2,85 mm)	Justerbricka, 0,112" (2,85 mm)	S 2	
1660	24 83 03 141	X	Adjusting pallet, 0,114" (2,90 mm)	Justerbricka, 0,114" (2,90 mm)	S 2	
1680	25 83 52 254	1	Camshaft	Kamaxel	S 20	
1700	25 83 58 186	1	Camshaft	Kamaxel	S 20	SUPERSEDED BY 8358 186 + 9308453
1720	25 83 56 057	1	Camshaft	Kamaxel	S 20	C, T
1740	25 83 66 361	1	Camshaft	Kamaxel	S 20	TURBO
1760	26 83 58 780	1	Gasket, cylinder head	Packning, cylinderlock	S 2	
1780	27 93 54 598	10	Screw	Skruv	S 5	
1800	28 80 73 272	10	Washer	Bricka	S 5	
1820	29 80 83 933	2	Screw	Skruv	S 5	
1840	30 80 29 985	2	Washer	Bricka	S 5	
1860	31 83 54 227	1	Valve cover	Ventilkläpa	S 5	
1880	31 93 05 954	1	Valve cover	Ventilkläpa	S 5	
1900	32 83 59 226	1	Gasket, valve cover	Packning, ventilkläpa	S 11	(28)
1920	32 83 65 835	1	Gasket, valve cover	Packning, ventilkläpa	S 11	(28, 159, 46)
1940	32 93 05 970	1	Gasket, valve cover	Packning, ventilkläpa	S 11	(159)
1960	33 93 09 493	8	Screw	Skruv	S 5	
1980	34 93 07 853	8	Washer	Bricka	S 5	
2000	35 93 07 645	8	Gasket	Packning	S 5	
2020	35 93 07 661	8	Gasket	Packning	S 5	
2040	33 93 05 988	8	Screw	Skruv	S 5	(10)
2060	34 93 06 002	8	Washer	Bricka	S 5	(10)
2080	35 93 05 996	8	Washer	Bricka	S 5	(14)
2100	36 83 48 948	1	Cap assy, valve cover	Lock kpl ventilkläpa	S 3	
2120	37 83 50 530	1	Gasket	Packning	S 2	
2140	38 83 60 240	1	Nipple	Nippel	S 5	(10)
2160	39 83 60 257	1	Bushing	Bussning	S 5	(10)
2180	40 83 35 614	1	Plug	Flugg	S 5	(10, 18360463)

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



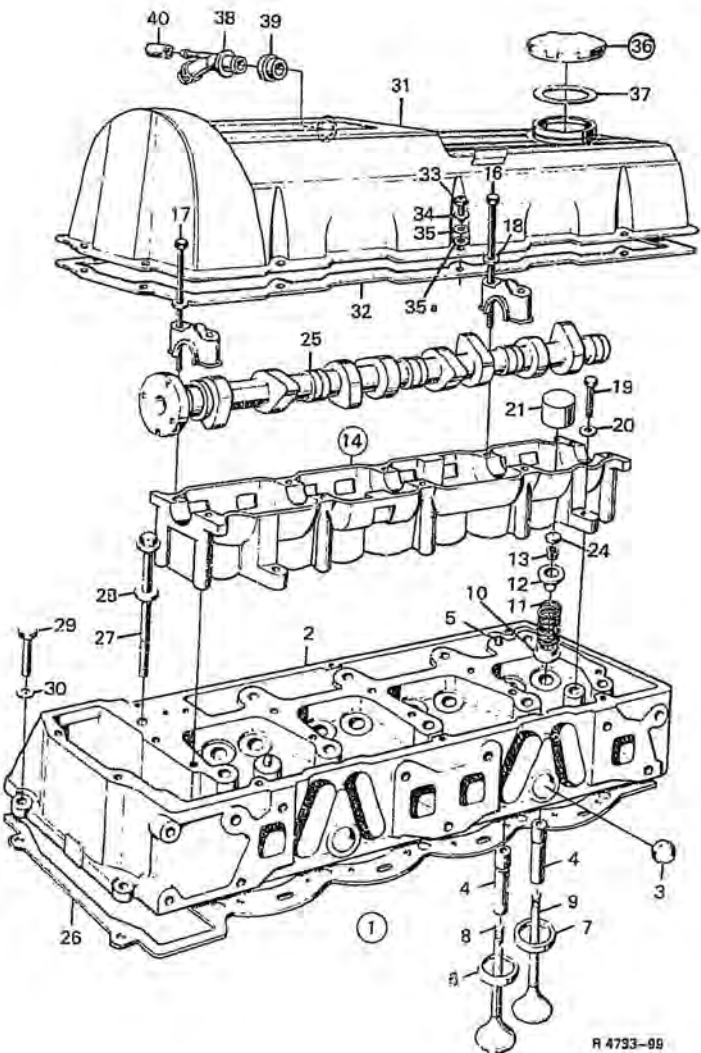
1030

Engine body Cylinder head, engine 2.0l			Motorkropp Cylinderlock, motor 2.0l			Date Datum	Illustration Bild nr	Group Grupp	Page Sida
						1988-10	R4783	2	33
Fig Pos	Part No An nr	Quantity / Antal	Description		Benämning	Notes Anmärkning			
		99							
2260	55 21 018	X	Gasket set		Packningssats	2 20 11, DECARBONIZATION			
2270	93 37 288	X	Gasket set		Packningssats	2 20 21, DECARB C AND T			
2280	55 21 026	X	Gasket set		Packningssats	2 20 11, DECARB E, O			
2300	55 21 034	X	Gasket set		Packningssats	3 20 11, WHOLE ENGINE C			
2310	93 37 304	X	Gasket set		Packningssats	2 20 21, WHOLE ENGINE C AND T			
2320	55 21 042	X	Gasket set		Packningssats	3 20 11, WHOLE ENGINE, C			
2330	93 37 312	X	Gasket set		Packningssats	2 20 21, WHOLE ENGINE			
2340	88 17 728	X	Set, valve adjustment		Ventiljusteringssats	2 (B3053 14)			
2360	93 20 805	X	Set, valve cover		Sats, ventillåpa	6 (10, 13)			
2380	93 20 755	X	Gasket set		Packningssats	2 205.207, TURBO			
2400	93 20 748	X	Gasket set		Packningssats	2 206.207, TURBO			
2420	93 20 276	X	Kit, sealing		Tätningssats				

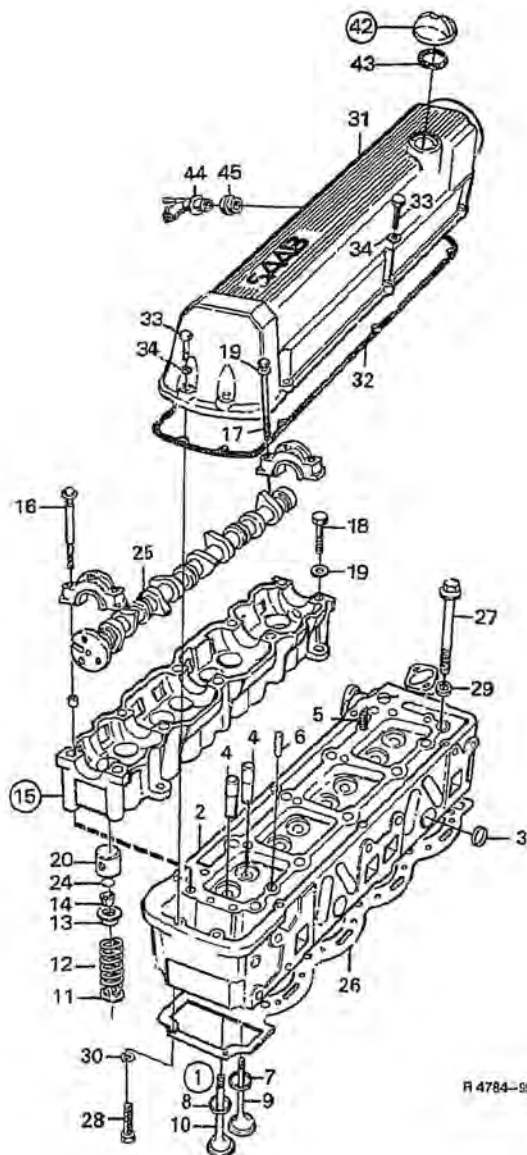
0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body,	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



- 10 1976-
- 13 -1977
- 201 -1978
- 202 1979-
- 205 Engine -BS120P01000525 -BS120P02000265
- 206 Engine BS120P01000526- BS120P02000266-
- 207 Decarbonization

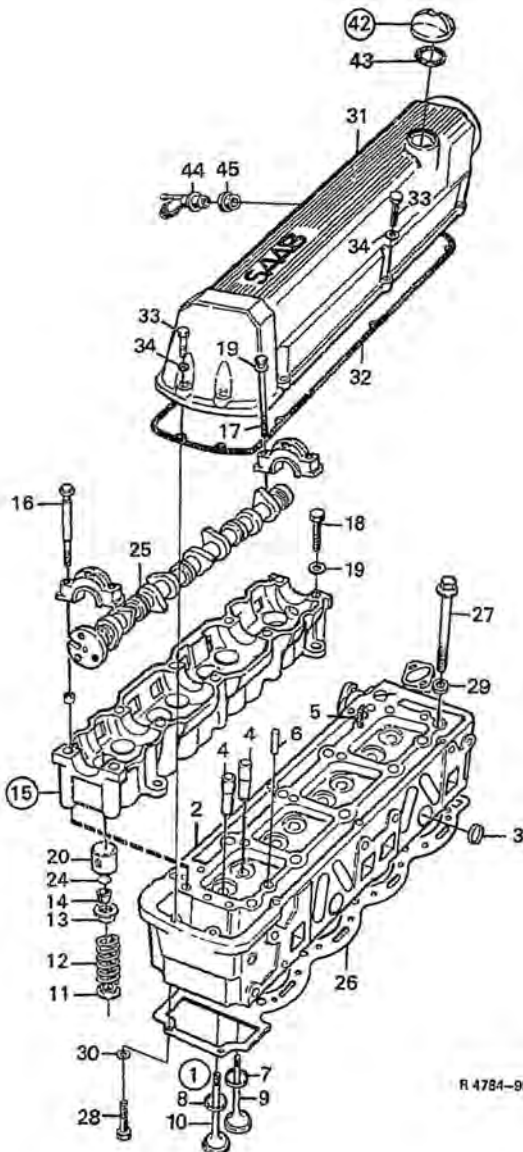


0375	Engine body Cylinder head, engine H-type		Motorkropp Cylinderlock, motor H-type		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
					1988-10	R4784	2	35
Fig. Pos.	Part No Art nr	Quantity/Antal		Description	Benämning	K/S S/R	Notes Anmärkning	
		99						
0020	1	93 53 822	1	Cylinder head assy	Cylinderlock kpl med	5		
0040				with valves	ventiler			
0240	2	93 53 806	1	Cylinder head	Cylinderlock	6		
0300	3	91 23 118	2	Plug	Plugg	2		
0320	4	83 50 944	8	Valve guide	Ventilstyrning	2		
0340	5	80 34 761	1	Pin	Pinne	3		
0360	6	80 34 662	1	Pin	Pinne	3		
0380	7	93 10 111	4	Valve seat, intake	Ventilsäte, inlopp	5		
0420	8	83 47 692	4	Valve seat, exhaust	Ventilsäte, avgas	5		
0480	9	83 46 894	4	Intake valve	Ventil, inlopp	5		
0520	10	83 62 295	4	Exhaust valve	Ventil, avlopp	4		
0560	11	83 46 900	8	Retainer lower	Ventilfjäderbricka, undre	2		
0600	12	93 51 800	8	Valve spring	Ventilfjäder	2		
0620	13	83 46 928	8	Retainer	Ventilfjäderbricka	2		
0640	14	83 47 262	16	Lock	Ventilkaster	2		
0660	15	93 08 453	1	Camshaft bearing assy	Kamarellbygga kpl	1		
0680	16	83 56 396	2	Screw	Skruv	5		
0700	17	83 49 401	8	Screw	Skruv	5		
0720	18	80 83 933	2	Screw	Skruv	5		
0740	19	80 29 985	10	Washer	Bricka	5		
0760	20	23 46 942	8	Valve depressor	Ventiltryckare	3		
0780	24	83 08 215	X	Adjusting pallet	Justerbricka	S2		
0723				0,070" (1,78 mm)	0,070" (1,78 mm)			
0800	24	83 08 223	X	Adjusting pallet	Justerbricka	S2		
0810				0,072" (1,83 mm)	0,072" (1,83 mm)			
0820	24	83 08 211	X	Adjusting pallet	Justerbricka	S2		
0830				0,074" (1,88 mm)	0,074" (1,88 mm)			
0840	24	83 08 249	X	Adjusting pallet	Justerbricka	S2		
0850				0,076" (1,93 mm)	0,076" (1,93 mm)			
0860	24	83 08 256	X	Adjusting pallet	Justerbricka	S2		
0870				0,078" (1,98 mm)	0,078" (1,98 mm)			
0880	24	83 08 264	X	Adjusting pallet	Justerbricka	S2		
0890				0,080" (2,03 mm)	0,080" (2,03 mm)			
0900	24	83 08 272	X	Adjusting pallet	Justerbricka	S2		
0910				0,082" (2,08 mm)	0,082" (2,08 mm)			
0920	24	83 08 280	X	Adjusting pallet	Justerbricka	S2		
0930				0,084" (2,13 mm)	0,084" (2,13 mm)			
0940	24	83 08 298	X	Adjusting pallet	Justerbricka	S2		
0950				0,086" (2,18 mm)	0,086" (2,18 mm)			
0960	24	83 08 306	X	Adjusting pallet	Justerbricka	S2		
0970				0,088" (2,24 mm)	0,088" (2,24 mm)			
0980	24	83 49 165	X	Adjusting pallet	Justerbricka	S2		
0990				0,090" (2,29 mm)	0,090" (2,29 mm)			
1000	24	83 49 185	X	Adjusting pallet	Justerbricka	S2		
1010				0,092" (2,33 mm)	0,092" (2,33 mm)			
1020	24	83 49 201	X	Adjusting pallet	Justerbricka	S2		
1030				0,093" (2,37 mm)	0,093" (2,37 mm)			
1040	24	83 49 227	X	Adjusting pallet	Justerbricka	S2		
1050				0,095" (2,41 mm)	0,095" (2,41 mm)			
1060	24	83 49 243	X	Adjusting pallet	Justerbricka	S2		
1070				0,096" (2,45 mm)	0,096" (2,45 mm)			
1080	24	83 49 265	X	Adjusting pallet	Justerbricka	S2		
1090				0,098" (2,49 mm)	0,098" (2,49 mm)			
1100	24	83 49 284	X	Adjusting pallet	Justerbricka	S2		
1110				0,100" (2,53 mm)	0,100" (2,53 mm)			
1120	24	83 49 300	X	Adjusting pallet	Justerbricka	S2		
1130				0,101" (2,57 mm)	0,101" (2,57 mm)			
1140	24	83 49 326	X	Adjusting pallet	Justerbricka	S2		
1150				0,102" (2,61 mm)	0,102" (2,61 mm)			
1160	24	83 49 342	X	Adjusting pallet	Justerbricka	S2		
1170				0,104" (2,65 mm)	0,104" (2,65 mm)			
1180	24	83 49 357	X	Adjusting pallet	Justerbricka	S2		
1190				0,106" (2,69 mm)	0,106" (2,69 mm)			
1200	24	83 49 383	X	Adjusting pallet	Justerbricka	S2		
1210				0,107" (2,73 mm)	0,107" (2,73 mm)			

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



R 4784-99

0325

Engine body
Cylinder head,
engine H-type

Motor kropp
Cylinderlock,
motor H-type

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10/R4784

2

37

Fig Pos	Part No Art nr	Quantity/ Antal			Description	Benämning	K SR	Notes Anmärkning
		99						
1220	24	83 55 042	X		Adjusting pallet, 0,109" (2,77 mm)	Justerbricka, 0,109" (2,77 mm)	S 2	
1230	24	83 55 067	X		Adjusting pallet, 0,111" (2,81 mm)	Justerbricka, 0,111" (2,81 mm)	S 2	
1250	24	83 55 083	X		Adjusting pallet, 0,112" (2,85 mm)	Justerbricka, 0,112" (2,85 mm)	S 2	
1270	24	83 03 141	X		Adjusting pallet, 0,114" (2,90 mm)	Justerbricka, 0,114" (2,90 mm)	S 2	
1280	25	75 63 141	1		Camshaft	Kamaxel	5	(93 10624)
1420	26	93 50 261	1		Gasket, cylinder head	Packning, cylinderlock	2	
1500	27	93 54 698	10		Screw	Skruv	5	
1570	28	80 82 968	2		Washer	Bricka	5	
1540	29	80 73 272	10		Washer	Bricka	5	
1550	30	80 29 985	2		Valve cover	Ventilkåpa	5	
1590	31	93 57 096	1		Gasket	Packning	1	
1600	32	93 55 991	1		Screw	Skruv	5	
1620	33	80 97 941	8		Washer	Bricka	5	
1640	34	80 29 951	8		Cover	Lock	3	
1740	42	93 11 069	1		Gasket	Packning	2	
1760	43	93 11 101	1		Nipple	Nippel	5	
1780	44	83 60 240	1		Bushing	Bussning	3	
1800	45	83 60 257	1		Gasket set	Packningsatts	3	WHOLE ENGINE C
1840		93 37 213	X		Gasket set	Packningsatts	3	DECARBONIZATION C
1860		93 37 230	X					

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B06
- Inlet- and exhaust system 2-G02
- Cooling system 2-I05
- Engine control 2-J14
- Supercharging system 2-J20

0050

Engine body
Cylinder block,
engine 1.85l

Motorblock
Cylinderblock,
motor 1.85l

Date
Datum

Illustration
Bild nr

Group
Grupp

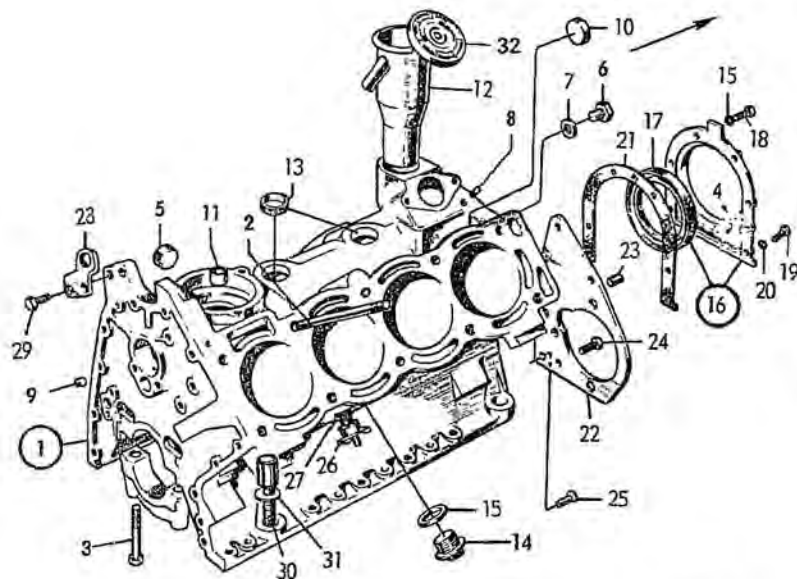
Page
Sida

1988-10 R2555

2

39

Fig. Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K/S SR	Notes Anmärkning
		99					
0020	1	83 10 385	1	Cylinder block assy	Cylinderblock kpl	6	
0040	2	83 04 685	5	Stud	Pinnskruv	6	
0060	3	83 09 585	10	Screw	Skruv	6	
0080	4	83 02 077	2	Guide pin	Styrstift	3	
0100	5	83 02 085	1	Seal plug	Tättningsplugg	3	
0120	6	83 09 445	1	Seal plug	Tättningsplugg	3	
0140	7	83 09 627	1	Fibre washer	Fiberbricka	4	
0160	8	83 09 619	1	Plug	Plugg	3	
0180	9	83 09 619	1	Plug	Plugg	3	
0200	10	83 48 005	1	Plug	Plugg	3	(8309138)
0220	11	83 06 184	1	Bushing, water pump shaft	Russring, vattenpumpaxel	5	
0260	12	83 06 837	1	Oil filler neck	Oljepåfyllningsstuds	5	
0280	13	91 16 757	2	Seal plug	Tättningsplugg	3	(8310195)
0300	13	83 17 786	2	Seal plug	Tättningsplugg	3	19)
0320	14	83 09 379	1	Plug	Plugg	3	
0340	15	83 10 310	1	Washer	Bricka	4	
0360	16	83 02 317	1	Housing, crankshaft seal assy	Hus, vovaxel-tätning kpl	0	
0380	17	83 02 333	1	Seal ring	Tättningsring	2	
0400	18	83 04 701	4	Screw	Skruv	6	
0420	19	83 05 922	2	Screw	Skruv	6	
0440	20	83 02 358	6	Washer	Bricka	5	
0460	21	83 02 309	1	Gasket	Packning	5	
0500	22	83 08 744	1	Mounting plate	Fästplatta	5	
0520	23	83 09 914	1	Guide pin	Styrstift	5	
0540	24	83 04 438	3	Screw	Skruv	6	
0560	25	83 09 205	1	Screw	Skruv	6	
0580	26	83 03 582	1	Drain cock	Avtappningskran	6	
0600	27	83 09 627	1	Washer	Bricka	4	
0620	28	83 10 682	1	Lifting eye	Liftögla	6	
0640	29	83 04 370	2	Screw	Skruv	6	
0660	30	83 44 111	1	Wart screw	Urvrättningskruv	5	
0680	31	80 30 017	1	Washer	Bricka	5	
0700	32	83 02 200	1	Oil filler cap	Oljepåfyllningslock	5	

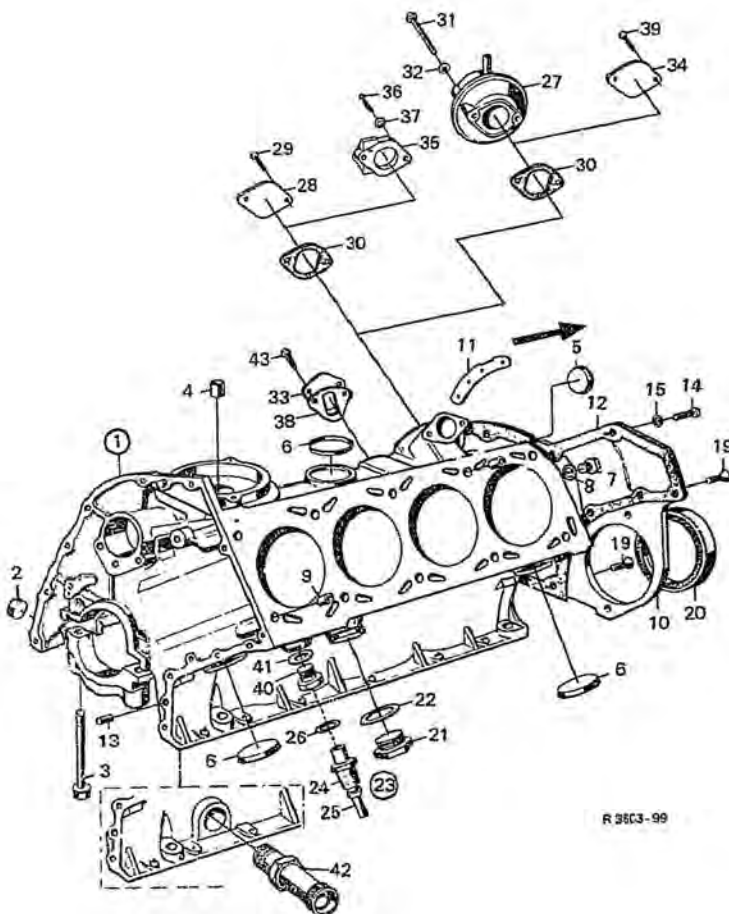


R 2555-99

- 0 General. Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20



R 35C3-99

0400	Engine body Cylinder block, engine 2.0l		Motorkropp Cylinderblock, motor 2.0l		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
					1988-10	R3603	2	41
Fig. Pos.	Part No Art nr	Quantity/Amnt		Description	Benämning	K SR	Notes Anmärkning	
		SS						
0060	1 83 62 170	1		Cylinder block assy	Cylinderblock kpl		6 22l, (8356677)	
0080	1 83 62 196	1		Cylinder block assy	Cylinderblock kpl		6 23l	
0100	1 83 67 237	1		Cylinder block assy	Cylinderblock kpl		6 TURBO	
0120	2 83 66 908	1		Plug	Plugg		3 208l, PART OF 8362170 (1418326)	
0121								
0125	2 83 66 908	1		Plug	Plugg		3 210l, PART OF 836218, 836723	
0130								
0140	3 17 01 325	10		Screw	Skruv		5 USED FOR CYL BLOCK OF EARLIER DESIGN	
0160								
0180	3 83 52 502	10		Screw	Skruv		5 USED FOR CYL BLOCK OF EARLIER DESIGN	
0200								
0220	4 83 02 184	1		Bushing	Bussning		6 PART OF 8356677	
0240	5 83 48 005	1		Seal washer	Tätningssbricka			
0260	6 83 47 999	3		Seal washer	Tätningssbricka			
0280	7 83 48 047	1		Plug	Plugg		5 USED FOR CYL BLOCK OF EARLIER DESIGN	
0290								
0300	8 81 24 141	1		Gasket plug	Packning plugg		4 USED FOR CYL BLOCK OF EARLIER DESIGN (8324885)	
0310								
0320	9 83 46 470	2		Guide sleeve	Styrhylsa			
0330	10 83 52 569	1		End plate	Gavelplatta			
0400	11 83 55 711	1		Bracket	Hållare		5 31, (61)	
0410	11 80 29 985	3		Washer	Bricka		5 162)	
0420	12 83 59 341	1		Gasket, end plate	Packning, gavelplatta	S2		
0440	13 83 66 007	4		Pin	Pinne			
0460	14 80 82 943	10		Screw	Skruv			
0480	15 80 29 985	2		Washer	Bricka		5 31)	
0500	19 22 46 718	7		Screw	Skruv			
0520	20 83 53 732	1		Sealing ring	Tätningssring	S2		
0540	21 83 48 088	1		Plug	Plugg			
0560	22 83 48 864	1		Gasket, plug	Packning, plugg		4	
0570	23 83 48 583	1		Cock assy	Kran kpl		3 322)	
0580	24 83 48 575	1		Seat	Säte		5 41)	
0600	25 83 49 102	1		Cock	Kran		5 41)	
0620	26 81 24 141	1		Gasket, cock	Packning, kran		4 41), (8324885)	
0640	27 83 49 573	1		Vent housing	Ventilationshus	S2		
0660	28 83 54 581	1		Flange	Fläns		3 9, 33), C	
0680	29 80 91 738	2		Screw	Skruv		5 33), C	
0700	29 80 91 738	2		Screw	Skruv		5 10l, CM	
0720	30 83 49 631	1		Gasket	Packning	S4		
0740	31 80 83 974	2		Screw	Skruv		5 32), C	
0760	32 80 29 985	2		Washer	Bricka		5 32), C	
0780	33 83 48 070	1		Flange	Fläns	S2		
0800	34 83 54 581	1		Flange, cylinder block	Fläns, cylinderblock	S2	3 36), E, CI	
0820	35 83 56 578	1		Flange	Fläns		3 37), CI	
0840	35 83 56 578	1		Flange	Fläns		3 10l, CM	
0860	36 80 82 943	2		Screw	Skruv		5 37), CI	
0880	37 80 29 985	2		Washer	Bricka		5 9, 37), CI	
0900	38 83 68 672	1		Gasket, flange	Packning, fläns	S4	E AND I, (8349730)	

- 9 -1975
10 -1976
22 -1976
23 -1977
31. Engine 820P01 041101- 820P02 008701- BE20P01 030108- BE 20P02 009481-
32. Engine-B20P01 043252-820P02 009622
33. Engine 820P01 043253- 820P02 009623-
36. Engine-BE20P01 030270 -BE20P02 009489.
37. Engine 8120P01-P06 000001-
41. Engine-B20P01 132422-BT20P01 021750-BT20P02 005638-BT20 F03 010001-B120P01 063408-B120P02 003300-
8120P03 008700- B120P04 003735-B120P05 001680-B120P06 019825 B120P07 001 625.
161. Ch -99781006518-99782002392-99786001529
162. Ch 99781006519-99782002393-99786001529-
209 -1979
210. 1980-

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system,
Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly,
Steering 4-C02
7 Suspension,
Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 5-A02

2 GROUP INDEX

- Engine body 1-J14
Lubrication system 2-A22
Fuel system 2-B08
Intef- and exhaust system 2-G02
Cooling system 2-I08
Engine control 2-J14
Supercharging system 2-J20

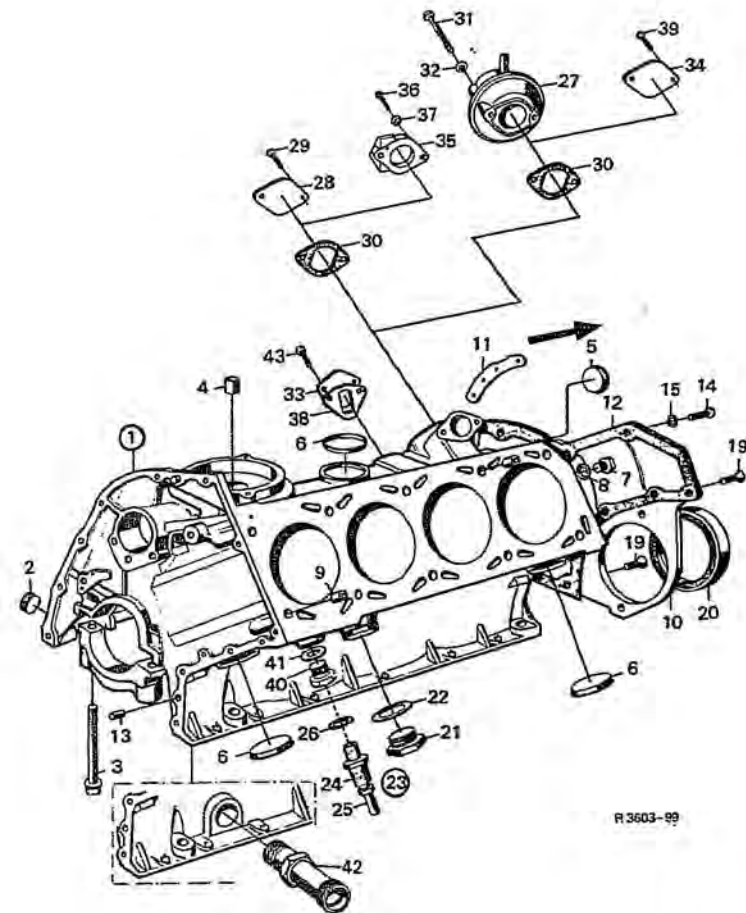
0400

Engine body Cylinder block, engine 2.0l		Motorkropp Cylinderblock, motor 2.0l		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
				1988-10	R3603	2	43
Fig Pos.	Part No Art nr	Quantity/ Ansl		Description		Benämning	Notes Anmärkning
		99					
0920	39 80 91 738	2		Screw	Skruv	5 36l. E. Cl	
0940	40 83 48 047	1		Plug	Plugg	5 42l	
0960	41 81 24 141	1		Gasket	Packning	4 42l, (2379766)	
0980	42 83 65 603	1		Nipple	Nippel	6 MODEL 77 TURBO	
1000	42 93 05 889	1		Nipple	Nippel	5 MODEL 78- TURBO	
1020	43 80 91 738	2		Screw	Skruv	5 E. J	

0	General, Complete sets	1-A02
1	Tools	1-K02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



R 3603-99

36. Engine-BE20P01 030270-SE20P02 009489
42. Engine BE20P01 137423-BT20P01 021751-, BT20P02 006639-, B T20P03 010002-, B120P01 008407-, B120P02 003301-, B120P03 008701-, B120P04 003736-, B120P05 001691-, B120P06 019826-, B120P07 001626-

0425

Engine body
Cylinder block,
engine H-type

Motorkropp
Cylinderblock,
motor H-typ

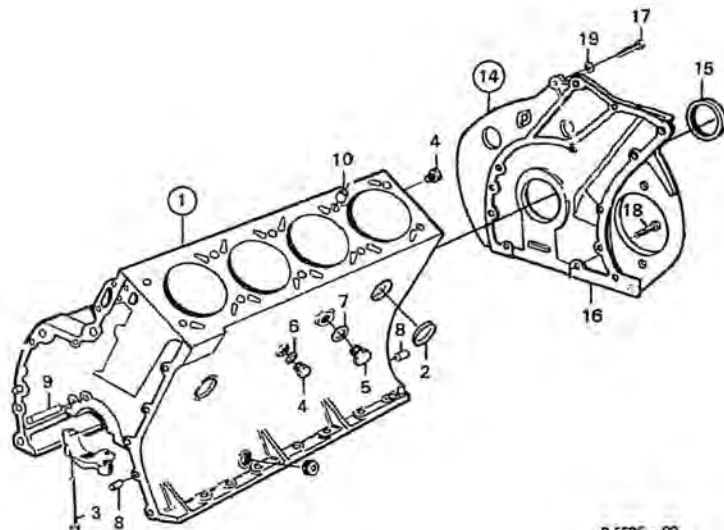
Date
Datum
1988-10

Illustration
Bild nr
R5685

Group
Grupp
2

Page
Sida
45

Fig. Pos	Part No Art nr	Quantity/Antal			Description	Benämning	K SR	Notes Anmärkning
		99						
0620	1	93 08 529	1		Cylinder block assy	Cylinderblock kpl	6	MAIN BEARING CENTRE (2379768)
0660	2	83 47 999	2		Seal washer	Tätningsbricka	5	
0680	3	83 52 502	8		Screw	Skruv	5	
0100	3	93 08 537	2		Screw	Skruv	5	
0120	4	83 48 047	2		Plug	Plugg	5	
0140	5	83 48 088	1		Plug	Plugg	3	
0120	6	81 24 141	1		Gasket	Packning	4	
0180	7	83 48 864	1		Gasket	Packning	5	
0200	8	83 66 007	4		Pin	Pinne	5	
0220	9	80 34 761	1		Pin	Pinne	5	
0240	10	83 48 470	2		Guide sleeve	Styrhylsa	5	
0280	14	93 08 552	1		End plate assy	Gavelplatta kpl	5	
0300	15	93 50 158	1		Sealing ring	Tätningsring	2	
0320	16	75 89 039	1		Gasket	Packning	2	
0340	17	80 82 943	8		Screw	Skruv	5	
0360	18	80 82 968	5		Screw	Skruv	5	
0380	19	80 29 985	13		Washer	Bricka	5	



R 5685 - 99

- 0 General, Complete sets 1-A02
- 1 Tools 1-H52
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20

Engine body
Service engine 1.85l

Motorkropp
Servicemotor 1.85l

Date
Datum
1988-10

Illustration
Bildnr
BLANK

Group
Grupp
2

Page
Sida
47

Fig Pos.	Part No Art nr	Quantity/Amount				Description	Benämning	K SR	Notes Anmärkning
		99							
0020	83 12 209	1				Service engine assy	Servicemotor kpl	5	PARTS UNDER SERVICE ENGINE ARE SEPARATE SPARE PARTS SEE NUMERICAL INDEX
0040								6	
0060								7	
0100	83 10 385	1				Cylinder block	Cylinderblock	3	
0120	83 09 372	1				Plug	Plugg	4	
0140	83 10 310	1				Washer	Bricka	4	
0160	83 02 200	1				Oil filler neck	Oljefyllningslock	4	
0180	83 09 674	1				Crankshaft	Vevaxel	3	
0200	83 02 226	1				Bushing	Bussning	3	
0220	83 89 280	X				Sat, main bearing half	Sats, ramlagersskål	4	
0240	83 02 242	2				Thrust bearing half	Åkallagerhalva	4	
0260	83 02 259	1				Chain wheel	Kedjehjul	4	
0300	83 02 267	1				Key	Kil	5	
0320	83 02 275	X				Shim	Shim	5	
0340	83 02 283	X				Shim	Shim	5	
0360	83 02 291	1				Thrower ring	Åvaktstarring	5	
0380	83 02 309	1				Gasket	Packning	4	
0400	83 02 317	1				Housing, crankshaft seal	Hus, vevaxeltätning	4	
0440	83 04 701	4				Screw	Skruv	5	
0460	83 05 922	2				Screw	Skruv	5	
0480	83 05 358	6				Screw	Skruv	5	
0500	83 88 688	4				Piston assy, class F	Kolv kpl, klass F	5	
0520	83 88 696	4				Piston assy, class G	Kolv kpl, klass G	5	
0540	83 88 704	4				Piston assy, class H	Kolv kpl, klass H	5	
0560	83 09 791	4				Connecting rod assy	Vevstake kpl	5	
0580	83 09 346	1				Idle shaft	Aggregataxel	4	
0600	83 02 572	1				Chain wheel	Kedjehjul	4	
0620	83 02 580	1				Locking plate	Låsblock	5	
0640	83 02 077	1				Guide pin	Styrstift	5	
0660	83 02 588	1				Screw	Skruv	5	
0680	83 02 606	1				Keep plate	Fixerplatta	5	
0700	83 02 614	2				Screw	Skruv	5	
0720	83 09 288	1				Cylinder head assy	Cylinderlock kpl	5	
0740	83 16 804	1				Cylinder head gasket	Cylinderlockspacking	5	
0760	83 02 853	2				Screw	Skruv	5	
0780	83 02 861	3				Screw	Skruv	5	
0800	83 14 510	10				Nut	Mutter	5	
0820	83 02 887	1				Washer	Bricka	5	
0840	83 03 182	2				Chain wheel, camshaft	Kedjehjul, kamaxel	4	
0860	83 11 268	1				Locking plate	Låsblock	5	
0880	79 00 004	2				Screw	Skruv	5	
0900	83 03 232	1				Chain guide	Kedjestyrning	3	
0920	83 03 240	1				Chain guide	Kedjestyrning	3	
0940	83 03 257	1				Mounting plate	Fästplatta	5	
0960	79 00 160	3				Screw	Skruv	5	
0980	83 03 299	3				Washer	Bricka	5	
1000	78 71 330	1				Chain, transmission	Kedja, transmission	3	(8301307)
1020	78 71 338	1				Screw	Kedjesträckare	3	(8306623)
1040	83 03 323	2				Screw	Skruv	5	
1060	83 02 358	2				Washer	Bricka	5	
1080	83 02 077	2				Guide pin	Styrstift	5	
1100	83 09 189	1				C.V. var, transmission	Transmissionskåpa	5	
1120	83 05 938	1				Seal ring	Tätningssring	5	
1140	83 03 364	1				Gasket	Packning	5	
1160	83 03 372	1				Gasket	Packning	5	
1180	83 03 380	9				Screw	Skruv	5	
1200	83 03 710	1				Washer	Bricka	5	
1220	83 03 398	9				Washer	Bricka	5	
1240	83 08 470	1				Nut	Mutter	5	
1260	83 05 565	2				Screw	Skruv	5	
1280	79 04 063	2				Nut	Mutter	5	
1300	83 03 398	2				Washer	Bricka	5	
1320	83 11 227	1				Cover, camshaft	Ventilkåpa	5	
1340	83 03 505	1				Gasket	Packning	5	

- General, Complete sets 1-A02
- Tools 1-H02
- Engine 1-J02, 2-A02
- Electrical system, Instruments 3-A02
- Transmission 3-G02
- Brakes 4-A02
- Front assembly, Steering 4-C02
- Suspension, Wheels 4-E02
- Body 4-F02, 5-A02
- Accessories 5-K02
- Numerical register 6-A02

2 GROUP INDEX

- | | |
|---------------------------|-------|
| Engine body | 1-J14 |
| Lubrication system | 2-A22 |
| Fuel system | 2-B08 |
| Inlet- and exhaust system | 2-G02 |
| Cooling system | 2-I08 |
| Engine control | 2-J14 |
| Supercharging system | 2-J20 |

0450

Engine body
Service engine 1.85lMotorkropp
Servicemotor 1.85lDat.
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10

BLANK

2

49

Fig Pos.	Part No Art nr	Quantity/Amount 99	Description	Benämning	K S	Notes Anmärkning
1360	83 03 513	2	.Plug	.Plugg	2	
1380	83 03 521	4	.Nut	.Mutter	2	
1400	83 03 538	4	.Washer	.Bricka	2	
1420	83 03 547	4	.Seal ring	.Tätningssring	2	
1440	83 02 358	2	.Washer	.Bricka	2	
1450	83 08 108	1	.Thermostat housing	.Termostathus	2	
1480	83 09 387	1	.Plug	.Plugg	2	
1500	83 08 116	1	.Gasket	.Packning	2	
1520	83 03 901	2	.Screw	.Skruv	2	
1540	79 03 248	1	.Screw	.Skruv	2	
1560	79 35 893	2	.Screw	.Skruv	2	
1580	83 58 081	1	.Thermostat	.Termostat	2	
1600	83 10 740	1	.Gasket	.Packning	2	
1620	83 09 700	1	.Water outlet pipe	.Vattenutloppsör	2	
1640	83 03 398	2	.Washer	.Bricka	2	
1660	83 03 968	2	.Screw	.Skruv	2	
1680	83 03 976	1	.Hose	.Slang	2	
1700	79 63 531	2	.Clamp	.Klamma	2	
1720	85 10 427	1	.Oil pump assy	.Oljepump kpl	2	ALTERNATIVE
1740	83 10 427	1	.Oil pump assy	.Oljepump kpl	2	(8310591), ALTERNATIVE
1760	83 51 801	1	.O-ring	.O-ring	2	ALTERNATIVE
1780	83 03 299	4	.Lock washer	.Låsbicka	2	
1800	79 00 228	1	.Screw	.Skruv	2	
1820	83 04 032	1	.Shaft	.Axel	2	
1840	83 04 180	1	.Shaft, water pump	.Axel vattenpump	2	
1860	83 04 610	1	.O-ring	.O-ring	2	
1880	83 47 171	1	.Bearing and seal housing	.Lagerhus	2	
1920	83 04 206	1	.Bearing	.Lager	2	(8304198)
1940	83 04 214	1	.Oil thrower ring	.Avkastarring	2	
1960	60 47 722	1	.Lock ring	.Låsring	2	
1980	83 04 230	1	.O-ring	.O-ring	2	
2000	83 04 248	1	.O-ring	.O-ring	2	
2020	83 04 255	1	.Seal ring	.Tätningssring	2	
2040	83 04 263	1	.Washer	.Bricka	2	
2060	83 04 271	1	.Seal	.Tätning	2	
2080	83 04 289	1	.Pump wheel	.Pumphjul	2	
2100	83 04 313	1	.Screw	.Skruv	2	
2120	83 12 639	1	.Washer	.Bricka	2	
2140	83 09 718	1	.Cover, water pump	.Lock, vattenpump	2	
2160	83 04 347	1	.Gasket	.Packning	2	ALTERNATIVE, S
2180	83 04 735	1	.Gasket	.Packning	2	ALTERNATIVE, S
2200	83 04 743	1	.Gasket	.Packning	2	ALTERNATIVE, S
2220	83 03 398	3	.Washer	.Bricka	2	
2240	79 00 180	3	.Screw	.Skruv	2	
2260	73 10 352	1	.Nipple	.Nippel	2	
2280	83 10 682	1	.Lifting eye	.Lyftögla	2	
2300	79 10 585	2	.Washer	.Bricka	2	(8304382)
2320	83 04 370	2	.Screw	.Skruv	2	
2340	83 08 744	1	.Mounting plate	.Fästplatta	2	
2360	83 05 914	1	.Guide pin	.Styrstift	2	
2380	83 04 438	3	.Screw	.Skruv	2	
2400	83 09 205	1	.Screw	.Skruv	2	
2420	83 04 479	1	.Guide pin	.Styrstift	2	
2440	83 04 487	1	.Oil transfer adapter	.Oljefördr adapter	2	
2460	83 04 503	1	.O-ring	.O-ring	2	
2480	83 04 511	1	.Screw	.Skruv	2	
2500	83 04 529	1	.Washer	.Bricka	2	
2520	83 04 537	1	.O-ring	.O-ring	2	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

0500

Engine body		Motorkropp		Date	Illustration	Group	Page
Short engine 2.0l		Grundmotor 2.0l		Datum	Bild nr	Grupp	Sida
				1988-10	BLANK	2	51
Fig Pos	Part No Art nr	Quantity/ Antal	Description	Benämning	K S R	Notes Anmärkning	
		99					
0030	83 54 300	1	Short engine	Grundmotor		MODEL 1974	
0040	83 59 358	1	Short engine	Grundmotor		6 MODEL 1975, 1976	
0060	33 58 079	1	Short engine	Grundmotor		6 US, MODEL 1975, 1976	
0090	93 06 164	1	Short engine	Grundmotor		5 (23), EU, UH AND SW	
0100	93 06 572	1	Short engine	Grundmotor		6 (201), MODEL 1977- UC	
0101						(8362526)	
0110	93 06 572	1	Short engine	Grundmotor		6 (202), UC	
0120	93 06 580	1	Short engine	Grundmotor		6 TURBO	
0140			Main bearing half	Ramlagarhalva			
0150			Washer, crankshaft	Tryckbricka, vaxel			
0160			End plate	Gavelplatta			
0200			Gasket, end plate	Packning, gavelplatta			
0220			Bracket	Hållare			
0240			Pin, guide, trans-	Pinne, styrmål			
0240			mission cover	transmissionskåpa			
0280			Screw, end plate	Skruv, gavelplatta			
0300			Washer, screw end	Bricka, skruv gavel-			
0320			plate	platta			
0340			Sealing, crankshaft	Tättningsring, vaxel			
0350			Plug	Propp			
0400			Gasket, plug	Packning, propp			
0420			Seat	Säte			
0440			Cock	Kran			
0440			Gasket, cock	Packning, kran			
0450			Cover, transmission	Transmissionskåpa			
0480			Seal ring, trans-	Tättningsring, trans-			
0500			mission cover	missionskåpa			
0520			Gasket, transmission	Packning, trans-			
0540			cover	missionskåpa			
0550			Screw, transmission	Skruv, transmissions-			
0580			cover	kåpa			
0600			Washer, screw trans-	Bricka, skruv trans-			
0620			mission cover	missionskåpa			
0640			Bracket, alternator	Fäste, generator			
0650			Spacer sleeve, alter-	Distansrör, genera-			
0680			nator bracket	torfäste			
0700			Screw, alternator bracket	Skruv, generatorfäste			
0740			Nut, alternator bracket	Mutter, generatorfäste			
0780			Crankshaft	Vevaxel			
0800			Belt pulley	Remskiva			
0820			Screw	Flänsskruv			
0840			Piston	Kolv			
0860			Connecting rod	Vevstake			
0880			Connecting rod bearing	Vevstakslager			
0920			Chain wheel	Kedjehjul			
0940			Nut, chain wheel	Mutter, kedjehjul			
0960			Woodruff key, chain wheel	Woodruffkyl, kedjehjul			
1000			Chain	Kedja			
1020			Chain tensioner	Kedjesträckare			
1040			Distance plate	Distansplatta			
1060			Screw, chain tensioner	Skruv, kedjesträckare			
1080			Washer, screw chain	Bricka, skruv kedje-			
1100			tensioner	sträckare			
1120			Chain guide	Kedjestyrmål			
1140			Screw, chain guide	Skruv, kedjestyrmål			
1160			Washer, screw chain	Bricka, skruv kedje-			
1180			guide	styrmål			
1200			Mounting plate, chain	Fästplatta kedjehjul			
1220			wheel				

- General, Complete sets 1-A02
- Tools 1-H02
- Engine 1-J02, 2-A02
- Electrical system, Instruments 3-A02
- Transmission 3-G02
- Brakes 4-A02
- Front assembly, Steering 4-C02
- Suspension, Wheels 4-E02
- Body 4-F02, 5-A02
- Accessories 5-K02
- Numerical register 6-A02

2 GROUP INDEX

- | | |
|---------------------------|-------|
| Engine body | 1-J14 |
| Lubrication system | 2-A22 |
| Fuel system | 2-B08 |
| Inlet- and exhaust system | 2-G02 |
| Cooling system | 2-H08 |
| Engine control | 2-J14 |
| Supercharging system | 2-J20 |

23. 1977-
201. -1978
202. 1979-

0500

Engine body
Short engine 2.0l

Motorkropp
Grundmotor 2.0l

Date
Datum
1988-10

Illustration
Bild nr
BLANK

Group
Grupp
2

Page
Sida
53

Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K S SR	Notes Anmärkning
1240			.Screw, mounting plate	.Skruv, fästplatta		
1260			chair wheel	kedjehjul		
1280			.Washer, screw mount-	.Bricka, skruv, fäst-		
1300			ing plate	platta		
1320			.Idler shaft	.Aggregataxel		
1340			.Pin, idler shaft	.Pinne aggregataxel		
1360			.Screw, chair wheel	.Skruv, kedjehjul		
1380			.Lock washer, screw	.Låsbricka, skruv		
1400			chair wheel	kedjehjul		
1420			.Keep plate	.Fästerplatta		
1440			.Screw, keep plate	.Skruv, fästerplatta		
1460			.Spacing piece, oil pump	.Mellanstycke, oljepump		
1500			.Extension pipe, spa-	.Skruvrör, mellan-		
1510			cing piece	stycke		
1530			.Gasket, spacing piece	.Packning, mellanstycke		
1550			.Pin, spacing piece	.Pinne, mellanstycke		
1580			.Screw, spacing piece	.Skruv, mellanstycke		
1600			.Washer, screw spacing	.Bricka, skruvmellan-		
1620			piece	stycke		
1640			.Oil pump assy	.Oljepump kpl		
1660			.O-ring, oil pump	.O-ring, oljepump		
1680			.Screw, oil pump	.Skruv, oljepump		
1700			.Oil filter	.Oljefilter		
1720			.Water pump assy	.Vattenspump kpl		
1740			.Cover, water pump	.Lock, vattenspump		
1760			.Gasket, cover water pump	.Packning, lock vattenspump		
1800			.Screw, cover water pump	.Skruv, lock vattenspump		
1840			.Washer, screw cover	.Bricka, skruvlock		
1860			water pump	vattenspump		
1880			.Flange, cylinder block	.Fläns, cylinderblock		
1900			.Gasket, flange	.Packning, fläns		
1920			.Screw, flange	.Skruv, fläns		

PART OF 8358079
8359358

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Intake and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20

0525

Engine body Short engine, engine H-type				Motorkropp Grundmotor, motor H-type		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
						1988-10	BLANK	2	55
Fig Pos.	Part No Art nr	Quantity / Antal			Description	Benämning	K S R / L	Notes Anmärkning	
		99							
	93 14 972	1			Short engine Cylinder block Crankshaft Connecting rod Piston Cover, transmission Transmission Cover, flywheel Belt pulley Oil pump Oil filter Water pump	Grundmotor Cylinderblock Vevaxel Vevstake Kolv Transmissionskåpa Transmission Svåghjuls-kåpa Remskiva Oljepump Oljefilter Vattenpump	5		

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

0690

Engine body
Transmission, idler
shaft, engine 1.85l

Motorkropp
Transmission, aggregat-
axel, motor 1.85l

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R1445

2

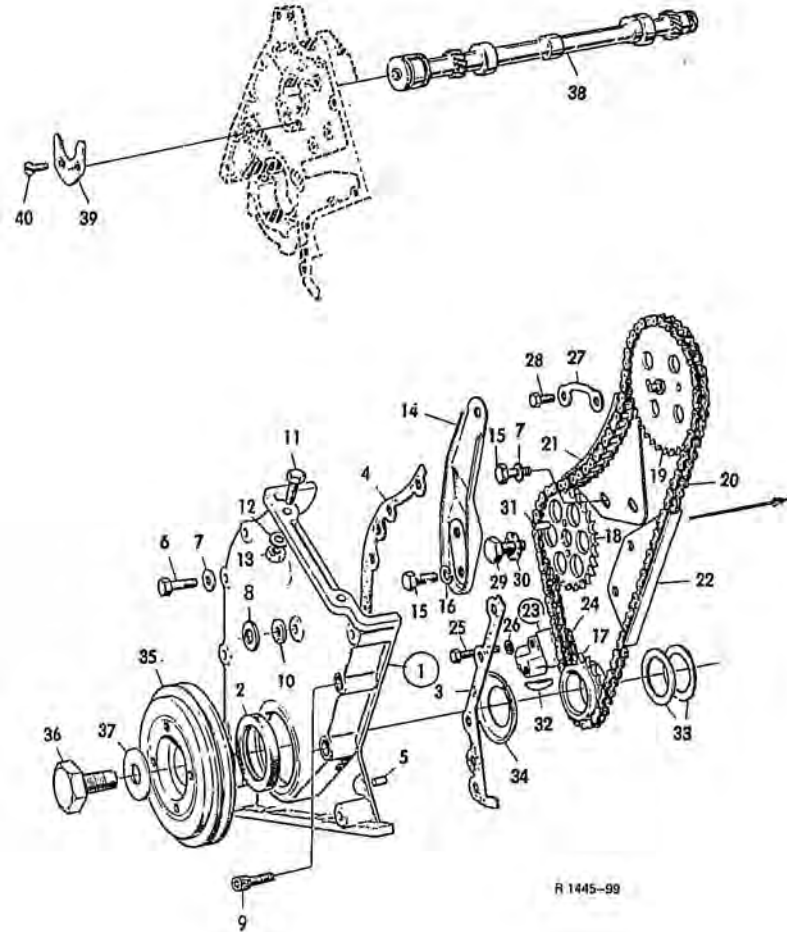
57

Fig Pos.	Part No Art nr	Quantity/Anst	Description	Benämning	Notes SR Ar näkning
		99			
0020	83 09 189	1	Cover, transmission assy	Kåpa, transmission kpl	5
0060	83 06 938	1	Seal ring	Tätningssring	5
0060	83 03 364	1	Gasket RH	Packning H	5
0100	83 03 372	1	Gasket LH	Packning V	5
0120	83 02 077	2	Guide pin	Styrstift	5
0140	83 03 380	2	Screw	Skruv	5
0160	83 03 398	8	Washer	Bricka	5
0180	83 10 674	1	Washer	Bricka	5
0200	83 08 710	2	Screw	Skruv	5
0220	83 08 470	1	Washer, fibre	Bricka, fibre	5
0240	83 06 565	2	Screw	Skruv	5
0260	83 03 398	2	Washer	Bricka	5
0280	79 04 053	2	Nut	Mutter	5
0300	83 03 257	1	Mounting plate	Fästplatta	5
0320	83 04 438	3	Screw	Skruv	5
0340	83 03 299	3	Washer	Bricka	5
0360	83 02 259	1	Chain wheel, crankshaft	Kedjehjul, vevaxel	5
0400	83 02 572	1	Chain wheel, idler shaft	Kedjehjul, aggregataxel	4
0440	83 03 182	1	Chain wheel, camshaft	Kedjehjul, kamaxel	5
0460	73 71 320	1	Chain, transmission	Kedja, transmission	5 (8303307)
0480	22 03 232	1	Chain guide	Kedjestyrning	5
0500	83 03 240	1	Chain guide	Kedjestyrning	5
0520	78 71 338	1	Chain tensioner assy	Kedjesträckare kpl	5 (8306623)
0540	82 08 920	1	Rear plate, chain tensioner	Bakplatta, kedje- sträckare	6
0560	83 11 326	2	Screw	Skruv	5
0580	83 02 358	2	Washer	Bricka	5
0600	83 11 256	1	Locking plate	Låsblek	5
0620	79 00 004	2	Screw	Skruv	5
0640	83 02 598	1	Screw	Skruv	5
0660	83 02 580	1	Tab washer	Låsbricka	5
0700	83 02 077	1	Guide pin	Styrstift	5
0720	83 02 267	1	Key	Ål	5
0740	83 02 275	X	Shim, crankshaft	Shim, vevaxel	5
0760	83 02 283	X	Shim, crankshaft	Shim, vevaxel	5
0780	83 02 291	1	Thrower ring	Åvkastarring	5
0800	83 01 197	1	Belt pulley	Remskiva	4
0820	83 04 580	1	Screw	Skruv	5
0840	83 04 552	1	Washer	Bricka	5
0860	83 09 346	1	Idler shaft	Aggregataxel	4
0880	83 02 606	1	Keep plate	Fixerplatta	5
0900	83 02 614	2	Screw	Skruv	5
0920	83 89 488	2	Cem gear set	Kamdrevsats	5

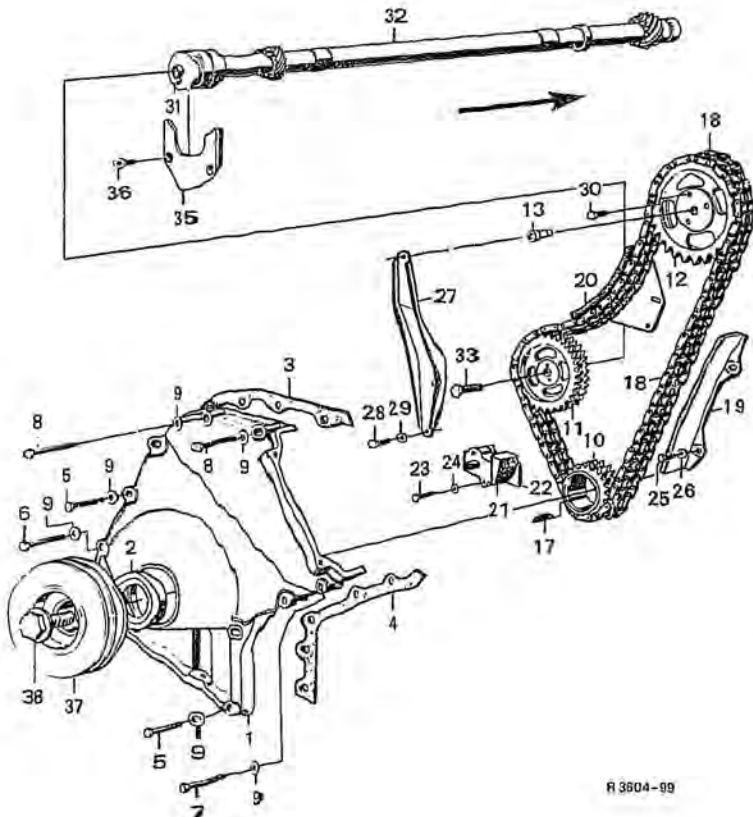
0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B98
Intake and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



R 1445-99



R 3504-99

Engine body Transmission, idler shaft, engine 2.0l		Motorkropp Transmission, aggregat- axel, motor 2.0l		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
				1988-10	R3504	2	59
Fig. Pos	Part No Art nr	Quantity/Ansl		Description		Benämning	KS Notes SR Anmärkning
		59					
040	1 83 56 867	1		Transmission cover	Transmissionskåpa	5	
070	2 83 09 204	1		Sealing ring	Tätning	5	(8349050)
080	3 83 59 325	1		Gasket, transmission	Packning, transmis-	2	
090				cover	sionskåpa	2	
010	4 83 59 333	1		Gasket, transmission	Packning, transmis-	2	
140				cover	sionskåpa	2	
060	5 93 46 354	5		Screw	Skruv	5	141, (8043156)
080	5 93 46 354	4		Screw	Skruv	5	151, (8043156)
100	6 80 83 941	2		Screw	Skruv	5	
120	7 80 83 990	1		Screw	Skruv	5	
140	8 80 34 005	2		Screw	Skruv	5	
060	9 80 29 985	3		Washer	Snicka	5	
080	10 83 45 785	1		Chain wheel, crankshaft	Kedjehjul, vevaxel	5	
100	11 83 46 793	1		Chain wheel	Kedjehjul	4	
120	12 83 46 801	1		Chain wheel	Kedjehjul	4	
140	13 83 50 026	1		Conne nut	Centrummutter	4	
060	17 83 47 122	1		Woodruff key	Woodruff	5	
080	18 78 71 403	1		Chain	Kedja	5	
100	19 83 47 718	1		Chain guide	Kedjestyrning	3	
120	20 83 47 726	1		Chain guide	Kedjestyrning	3	
140	21 83 47 874	1		Chain tensioner	Kedjestäckare	3	
060	22 83 49 515	1		Distance plate	Distansplatta	6	
080	23 80 21 925	2		Screw	Skruv	5	
100	24 80 29 951	2		Washer	Snicka	5	
120	25 80 19 895	2		Screw	Skruv	5	
140	26 80 29 951	2		Washer	Snicka	5	
060	27 83 47 734	1		Mounting plate	Fästplatta	5	
080	28 80 81 738	2		Screw	Skruv	5	
100	29 80 29 985	2		Washer	Snicka	5	
120	30 80 82 935	3		Screw	Skruv	5	
140	31 80 34 456	1		Pin	Pinne	5	
060	32 83 48 476	1		Idler shaft, for dis- tributor with 12 cogs	Aggregat Axel, för tändförd med 12 kuggar	4	47, 49 SUPPLEMENT 6Y8351172- 835149 1-4 8358509
080	32 83 58 509	1		Idler shaft, for dis- tributor with 20 cogs	Aggregat Axel, för tändfördelare med 20 kuggar	4	47, 50
100	33 83 48 773	1		Screw	Skruv	5	FOR IDLER SHAFT 8348475
120	33 83 56 487	1		Screw	Skruv	5	FOR IDLER SHAFT 8358509
140	35 83 47 163	1		Keep plate	Fixeringsplatta	6	
060	36 22 45 718	2		Screw	Skruv	5	
080	37 83 68 821	1		Belt pulley	Bänkskiva	4	
100	38 83 48 634	1		Screw	Flänsskruv	5	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

0625

Engine body
Transmission,
engine H-type

Motorkropp
Transmission,
motor H-type

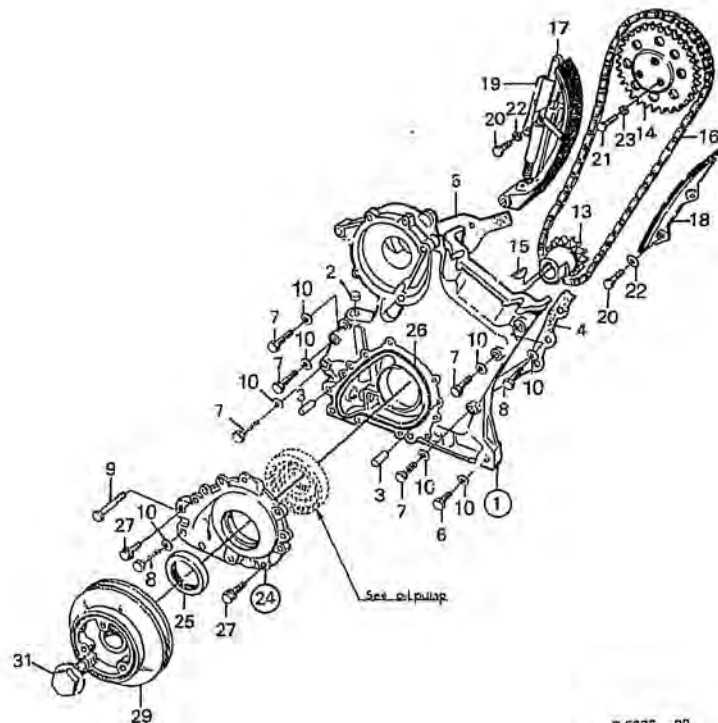
Date
Datum
1988-10

Illustration
Bild nr
R5686

Group
Grupp
2

Page
Sida
61

Fig Pos.	Part No Art nr	Quantity/Antal			Description	Benämning	K S R	Notes Anmärkning
		99						
0020	1	93 08 545	1		Transmission cover assy.	Transmissionskåpa kpl.	5	SUPERSEDED BY 7508328 + 7508351
0020	2	81 23 176	1		Plug	Plugg	6	
0050	3	80 34 455	2		Pin	Pinne	5	
0080	4	75 63 646	1		Gasket	Packning	2	(9307828)
0100	5	91 17 060	1		Gasket	Packning	2	(9307836)
0120	6	83 56 917	1		Screw	Skruv	5	
0140	7	80 53 974	1		Screw	Skruv	5	
0160	8	80 83 592	2		Screw	Skruv	5	
0180	9	80 84 006	1		Screw	Skruv	5	
0190	10	80 29 985	8		Washer	Bricka	5	
0200	13	83 69 787	1		Chain wheel	Kedjehjul	3	
0220	14	93 06 747	1		Chain wheel	Kedjehjul	5	
0240	15	83 47 122	1		Key	Äl	3	
0250	16	83 65 736	1		Chain	Kedja	5	
0260	17	93 58 136	1		Chain tensioner	Kedjesträckare	3	
0300	18	75 07 155	1		Chain guide	Kedjestyrning	3	(9313099)
0320	19	83 69 670	1		Bracket	Fäste	6	
0340	20	80 19 895	4		Screw	Skruv	5	
0360	21	80 82 935	3		Screw	Skruv	5	
0380	22	80 29 951	4		Washer	Bricka	5	
0400	23	80 29 985	3		Washer	Bricka	5	
0420	24	93 08 842	1		Pump housing assy	Pumphus kpl.	4	
0440	25	93 09 204	1		Sealing ring	Tätningsskiva	3	
0460	26	83 69 829	1		O-ring	O-ring	3	
0480	27	81 25 049	8		Flange screw	Flänsskruv	4	
0520	29	93 55 454	1		Bolt pulley	Remskiva	4	
0540	31	83 48 534	1		Screw	Skruv	5	



0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J92, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C01
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

0650

Engine body
Crankshaft, piston,
engine 1.85l

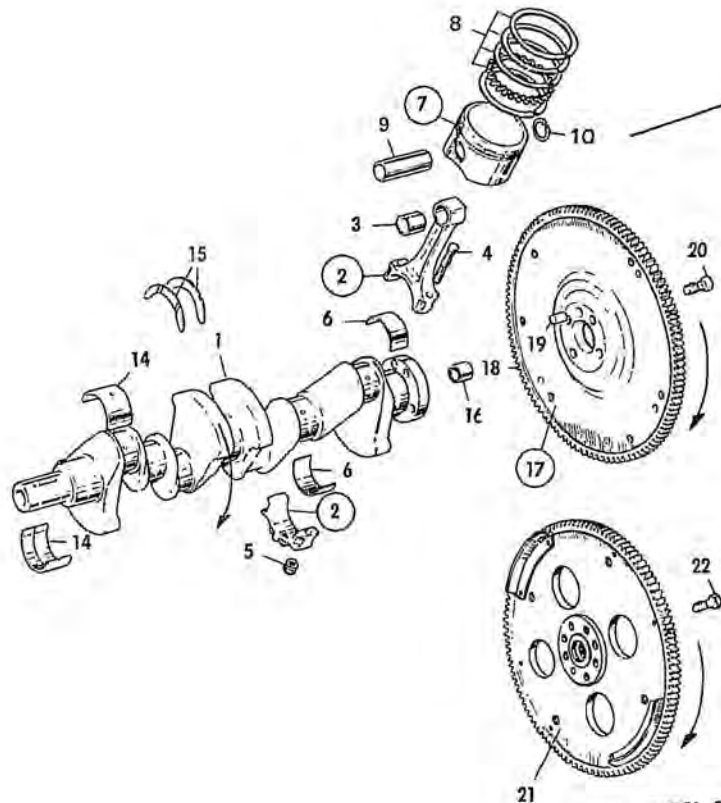
Motorkropp
Vevaxel, kolv,
motor 1.85l

Date
1988-10

Illustration
R2961

Group
2

Page
63



R 2961-99

Fig Pos.	Part No Art nr.	Quantity/Anl	Description	Benämning	X S	Notes Anmärkning
		99				
0070	1 83 09 874	1	Crankshaft	Vevaxel	6	
0080	2 83 09 791	4	Connecting rod assy	Vevstake kpl	5	
0090	3 83 10 237	4	Bushing	Bussning	5	(8312480)
0100	4 83 02 473	4	Screw	Skruv	3	
0110	5 83 02 481	8	Nut	Mutter	3	
0120	6 83 02 499	8	Bearing	Lagerskål	4	
0140	6 83 89 322	X	Set, crank bearing	Sats, ram-lagerskål	4	
0150			0,010	0,010		
0160	6 83 89 330	X	Set, crank bearing	Sats, ram-lagerskål	4	
0170			0,020	0,020		
0180	7 83 88 688	4	Piston assy, class F	Kolv kpl, klass F	5	
0200	7 83 88 696	4	Piston assy, class G	Kolv kpl, klass G	5	
0210	7 83 88 704	4	Piston assy, class H	Kolv kpl, klass H	5	
0240	8 83 89 413	4	Jkt, piston rings std.	Sats, kolvrings std	3	4B)
0250	9 83 10 286	4	Piston pin	Kolvstapp	5	
0280	10 83 10 161	8	Lock ring	Låsring	5	
0300	7 83 11 722	4	Piston assy, oversize 1	Kolv kpl OD 1	5	
0320	8 83 89 421	4	Jkt, piston rings oversize 1	Sats, kolvrings OD 1	3	4B)
0340			oversize 1	OD 1		
0360	9 83 10 286	4	Piston pin	Kolvstapp	5	
0380	10 83 10 161	8	Lock ring	Låsring	5	
0400	7 83 11 730	4	Piston assy oversize 2	Kolv kpl OD 2	5	
0420	8 83 89 439	4	Jkt, piston rings oversize 2	Sats, kolvrings OD 2	3	4B)
0440			oversize 2	OD 2		
0460	9 83 10 286	4	Piston pin	Kolvstapp	5	
0480	10 83 10 161	8	Lock ring	Låsring	5	
0500	14 83 89 280	X	Set, main bearing half	Sats, ram-lagerskål	5	
0520	14 83 89 298	X	Set, main bearing	Sats, ram-lagerskål	5	
0540			half 0,010	0,010		
0560	14 83 89 306	X	Set, main bearing	Sats, ram-lagerskål	5	
0580			half 0,020	0,020		
0600	15 83 02 242	2	Thrust bearing washer	Axiallagersbräcka	4	
0620	16 83 02 226	1	Bushing	Bussning	3	
0640	17 83 09 759	1	Flywheel assy	Swinghjul kpl	6	
0660	18 83 02 523	1	Ring gear	Startkrans	6	
0680	19 83 02 549	1	Guide pin	Styrstift	5	
0700	19 83 10 656	1	Guide pin	Styrstift	5	
0720	20 83 02 531	1	Screw	Skruv	5	A
0740	21 83 79 877	1	Driver disc	Medbrngarskiva	5	A
0760	22 83 79 257	6	Screw	Skruv	5	A
0780	83 89 314	X	Set, crank bearing std.	Vev-lagersats std	5	
0820	83 89 322	X	Set, crank bearing	Vev-lagersats	5	
0840			0,010	0,010		
0860	83 89 330	X	Set, crank bearing	Vev-lagersats	5	
0880			0,020	0,020		
0900	83 89 280	X	Set, main bearing std.	Ram-lagersats std	5	
0920	83 89 298	X	Set, main bearing	Ram-lagersats	5	
0940			0,010	0,010		
0960	83 89 306	X	Set, main bearing	Ram-lagersats	5	
0980			0,020	0,020		
1000	83 88 852	X	Set, piston rings std.	Kolvringssats std	3	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J16
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

0100

Engine body
Crankshaft, piston,
engine 2.0l - 1979

Motor kropp
Vevaxel, kolv,
motor 2.0l - 1979

Date
Datum
1988-10

Illustration
Bild nr
R3897

Group
Grupp
2

Page
Sida
65

Fig. Pos	Part No Art nr	Quantity/Anst	Description	Benämning	Notes Anmärkning
		99			
0020	1 83 51 595	1	Crankshaft	Vevaxel	
0040	2 75 01 604	4	Connecting rod assy	Vevstake kpl	
0060	3 83 47 106	8	Connecting rod bolt	Vevstakebult	
0080	4 75 00 739	8	Nut	Mutter	(83471092)
0100	5 83 52 734	4	Bushing	Bussning	(83471141)
0120	6 83 47 650	8	Connecting rod bearing, red	Vevstakslager, röd	
0140					
0160	6 83 55 349	8	Connecting rod bearing, blue	Vevstakslager, blå	
0180					
0200	6 83 49 938	8	Connecting rod bearing, undersize 0,25 mm, yellow	Vevstakslager, underdim 0,25 mm, gul	
0220					
0260	6 83 56 356	8	Connecting rod bearing, undersize 0,25 mm, green	Vevstakslager, underdim 0,25 mm, grön	
0280					
0320	6 83 49 946	8	Connecting rod bearing, undersize 0,50 mm, white	Vevstakslager, underdim 0,50 mm, vit	
0340					
0380	6 83 55 364	8	Connecting rod bearing, undersize 0,50, brown	Vevstakslager, underdim 0,50 mm, brun	
0400					
0440	6 83 49 953	8	Connecting rod bearing, undersize 0,75 mm	Vevstakslager, underdim 0,75 mm	
0460					
0500	6 83 49 961	8	Connecting rod bearing, undersize 1.0mm	Vevstakslager, underdim 1,0 mm	
0520					
0530	6A 83 46 883	4	Piston tap	Kolv tapp	
0540	7 83 48 989	4	Piston assy, class AB	Kolv kpl, klass AB	
0560	7 83 58 335	4	Piston assy, class AB	Kolv kpl, klass AB	
0580	7 83 62 738	4	Piston assy, class AB	Kolv kpl, klass AB	
0600	7 83 58 335	4	Piston assy, class AB	Kolv kpl, klass AB	
0620	7 83 46 869	4	Piston assy, class AB	Kolv kpl, klass AB	
0640	7 83 60 711	4	Piston assy, class AB	Kolv kpl, klass AB	
0660	7 83 62 238	4	Piston assy, class AB	Kolv kpl, klass AB	
0680	7 83 60 711	4	Piston assy, class AB	Kolv kpl, klass AB	
0700	7 83 67 559	4	Piston assy, class AB	Kolv kpl, klass AB	
0720	7 83 52 528	4	Piston assy, class AB	Kolv kpl, klass C	
0740	7 83 58 350	4	Piston assy, class C	Kolv kpl, klass C	
0760	7 83 62 253	4	Piston assy, class C	Kolv kpl, klass C	
0780	7 83 58 350	4	Piston assy, class C	Kolv kpl, klass C	
0800	7 83 52 528	4	Piston assy, class C	Kolv kpl, klass C	
0820	7 83 60 737	4	Piston assy, class C	Kolv kpl, klass C	
0840	7 83 62 253	4	Piston assy, class C	Kolv kpl, klass C	
0860	7 83 60 737	4	Piston assy, class C	Kolv kpl, klass C	
0880	7 83 67 575	4	Piston assy, class C	Kolv kpl, klass C	
0900	8 83 89 447	4	Kit, piston rings std	Sats, kolvringar std	
0920	8 83 89 900	4	Kit, piston rings std	Sats, kolvringar std	
0940	9 83 47 577	8	Lock ring	Låsring	
0960	7 83 52 536	4	Piston assy, oversize 0,50 mm	Kolv kpl, ÖÖ 0,50 mm	
0980					
1000	7 83 58 368	4	Piston assy, oversize 0,50 mm	Kolv kpl, ÖÖ 0,50 mm	
1020					
1040	7 83 62 261	4	Piston assy, oversize 0,50 mm	Kolv kpl, ÖÖ 0,50 mm	
1060					

22 -1976
23 1977-
49 -1974
50 1975-
51

Engine-BT20P01 002903-BT20P02 001702-BT20P03 001092-BT20P01 004350-BT20P02 001600-BT20P03 07667-BT20P02 00200

Engine BT20P01 002904-BT20P02 001703-BT20P03 001093-BT20P01 004351-BT20P02 001801-BT20P03 007668-BT20P02 16426-BT20P07 00201

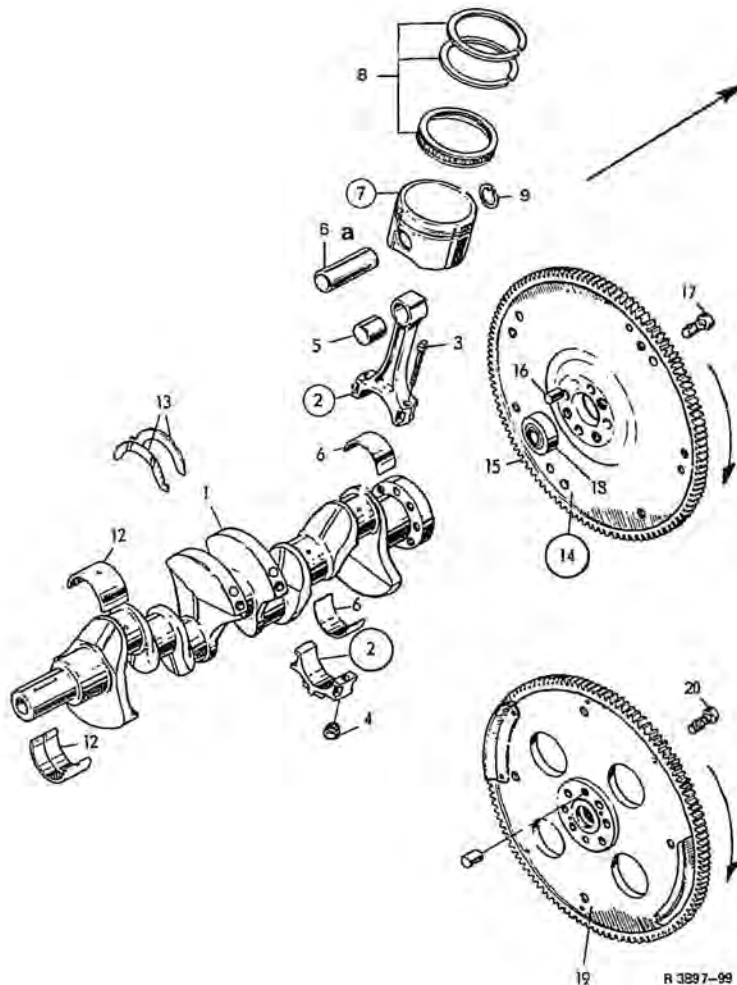
53 Engine-BT20P03 004385-BT20P04 001850-BT20P05 001100-BT20P06 008499

54 Engine BT20P03 004387-BT20P04 001951-BT20P05 001101-BT20P06 008500

55 Engine-BT20P02 002762-BT20P03 002601

56 Engine BT20P02 002763-BT20P03 002602

99 Piston assy without piston tap



R 3897-99

0700

Engine body
Crankshaft, piston,
engine 2.0l - 1979

Motorokropp
Vevaxel, kolv,
motor 2.0l - 1979

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R3897

2

67

Fig. Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K/S SR	Notes Anmärkning
1080	7 83 58 358	4	Piston assy, oversize 0,50 mm	Kolv kpl, ÖD 0,50 mm	5	56,99
1100	7 83 52 533	4	Piston assy, oversize 0,50 mm	Kolv kpl, ÖD 0,50 mm	5	50,53,99, US
1120	7 83 60 745	4	Piston assy, oversize 0,50 mm	Kolv kpl, ÖD 0,50 mm	5	22,54,99, US
1140	7 83 62 261	4	Piston assy, oversize 0,50 mm	Kolv kpl, ÖD 0,50 mm	5	23,99, UF
1160	7 83 60 745	4	Piston assy, oversize 0,50 mm	Kolv kpl, ÖD 0,50 mm	5	23,99, UC
1180	7 83 67 583	4	Piston assy, oversize 0,50 mm	Kolv kpl, ÖD 0,50 mm	5	99, TURBO
1200	8 83 89 454	4	Kit, piston rings oversize 0,50 mm	Sats, kolvringar ÖD 0,50 mm	3	
1220	8 83 89 918	4	Kit, piston rings oversize 0,50 mm	Sats, kolvringar ÖD 0,50 mm	3	TURBO
1240	9 83 47 577	8	Lock ring	Låsring	5	
1260	7 83 52 510	4	Piston assy, oversize 1,0 mm	Kolv kpl, ÖD 1,0 mm	5	49,89
1280	7 83 58 376	4	Piston assy, oversize 1,0 mm	Kolv kpl, ÖD 1,0 mm	5	50,51,99
1300	7 83 62 279	4	Piston assy, oversize 1,0 mm	Kolv kpl, ÖD 1,0 mm	5	52,55,99
1320	7 83 58 376	4	Piston assy, oversize 1,0 mm	Kolv kpl, ÖD 1,0 mm	5	56,99
1340	7 83 52 510	4	Piston assy, oversize 1,0 mm	Kolv kpl, ÖD 1,0 mm	5	50,53,99, US
1360	7 83 60 752	4	Piston assy, oversize 1,0 mm	Kolv kpl, ÖD 1,0 mm	5	22,54,99, US
1380	7 83 62 279	4	Piston assy, oversize 1,0 mm	Kolv kpl, ÖD 1,0 mm	5	23,99, UF
1400	7 83 60 752	4	Piston assy, oversize 1,0 mm	Kolv kpl, ÖD 1,0 mm	5	23,99, UC
1420	7 83 67 591	4	Piston assy, oversize 1,0 mm	Kolv kpl, ÖD 1,0 mm	5	99, TURBO
1440	8 83 89 462	4	Kit, piston rings oversize 1,0 mm	Sats, kolvringar ÖD 1,0 mm	3	
1460	8 83 89 926	4	Kit, piston rings oversize 1,0 mm	Sats, kolvringar ÖD 1,0 mm	3	TURBO
1480	9 83 47 577	8	Lock ring	Låsring	5	
1500	12 83 50 936	10	Main bearing half, red	Ramlagerhalva, röd	5	
1520	12 83 55 315	10	Main bearing half, blue	Ramlagerhalva, blå	5	
1540	12 83 50 977	10	Main bearing half, yellow	Ramlagerhalva, gul	5	
1560	12 83 55 323	10	Main bearing half, under size 0,25 mm, green	Ramlagerhalva, underdim 0,25 mm, grön	5	

22. -1976

23. 1977-

49. -1974

50. 1975-

51. Engine-BT20P01 002903-.BT20P02 001702-.BT20P03 001092-.B12 0P01 004350-.B120P02 001800-.B120P03 07667-B120P04 002000.

52. Engine-BT20P01 002904-.BT20P02 001703-.BT20P03 001093-.B120P01 004351-.B120P02 001801-.B120P03 007568-.B120P04 16426-.B120P07 00201-.

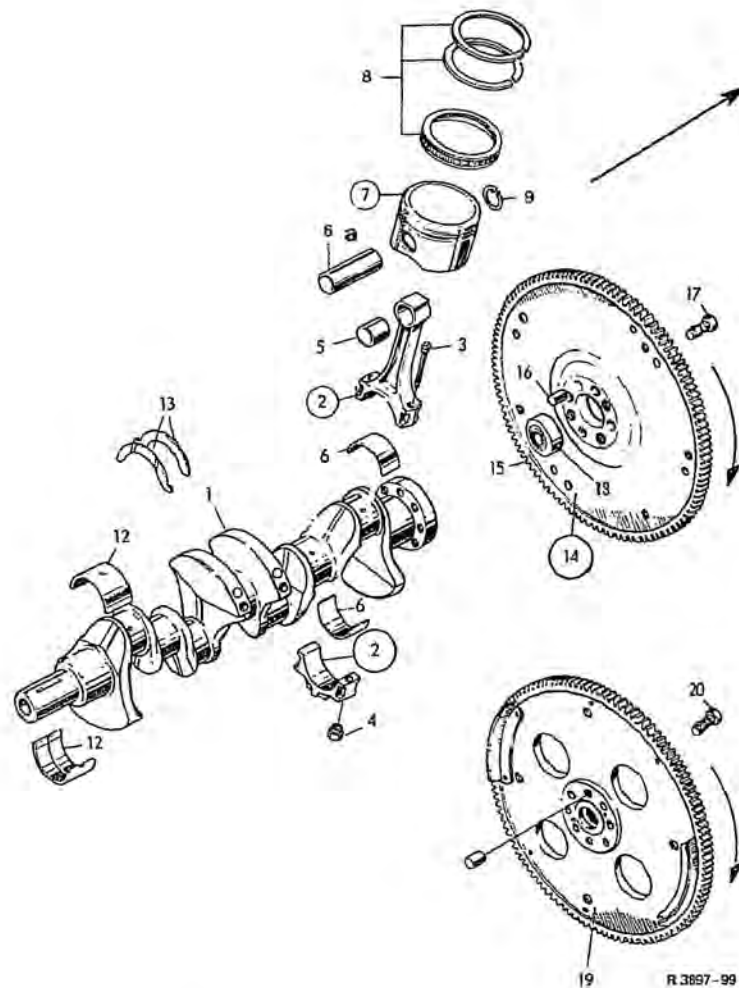
53. Engine-B120P03 004386-B120P04 001950-B120P05 001100-B12 0P06 008499

54. Engine-B120P03 004387-B120P04 001951-B120P05 001101-B120P06 008500-

55. Engine-BT20P02 002762-BT20P03 002801

56. Engine-BT20P02 002763-BT20P03 002602-

99. Piston assy without piston tip



R 3897-99

0100

Engine body
Crankshaft, piston,
engine 2.0l -1979

Motorkropp
Vevaxel, koliv,
motor 2.0l -1979

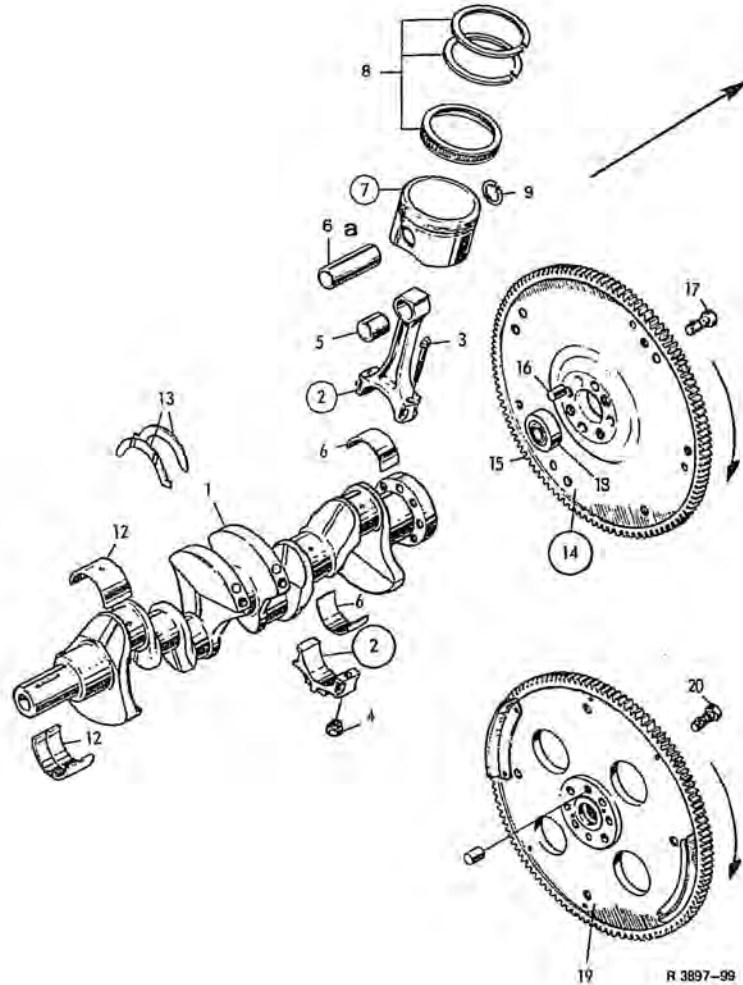
Date
Datum
1988-10

Illustration
Bild nr
R2897

Group
Grupp
2

Page
Sida
69

Fig. Pos	Part No. Art nr	Quantity/Antal			Description	Denär.vning	K/S SR	Notes Anmärkning
		99						
2080	12 83 50 985	10			Main bearing half, undersize 0,50 mm, white	Ramlagerhalva, underdim 0,50 mm, vit	5	
2100	12 83 55 331	10			Main bearing half, undersize 0,50 mm, brown	Ramlagerhalva, underdim 0,50 mm, brun	5	
2120	12 83 50 993	10			Main bearing half, undersize 0,75 mm	Ramlagerhalva, underdim 0,75 mm	5	
2140	12 83 51 009	10			Main bearing half, undersize 1,0 mm	Ramlagerhalva, underdim 1,0 mm	5	
2160	13 83 47 270	2			Thrust washer	Tryckbricka	4	
2180	14 83 55 562	1			Flywheel assy	Svänghjul kpl	5 34	
2200	14 83 F2 386	1			Flywheel assy	Svänghjul kpl	5 35	
2220	15 83 02 522	1			Ring gear	Starkrans	5	
2240	16 80 34 910	1			Pin	Pinne	5	
2260	17 75 61 749	1			Screw	Skruv	5	(8360672)
2280	18 83 46 869	1			Ball bearing	Kullager	4	
2300	19 75 61 186	1			Driver disc	Medföringskiva	4 35, A, (832240 2)	
2320	20 83 53 377	7			Screw	Skruv	5	A
2340	20 83 89 066	1			Set, piston rings std	Kolvringssats, std	3	
2360	20 83 20 003	1			Set, piston rings std	Kolvringssats, std	3	TUP80



0	General, Complete sets	1 A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	3-K02
10	Numerical register	6-A02

2 GROUP INDEX.

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B03
Inlet- and exhaust system	2-G02
Cooling system	2-I03
Engine control	2-J14
Supercharging system	2-J20

34. Engine-820P01 043252, 820P02 009622, -8E20P01 030270 -8E20P 02 009489.
35. Engine 820P01 043253- 820P02 009623- 8120P01-P06 000001-



Motor
Engine
Motor
Moteur
Motor

SAAB
genuine parts
original reserved

2-A02

SAAB 99
M74-81

MASTER INDEX

0050
0060
0080
0100
0110
0120
0140
0160
0170
0180
0200
0210
0220
0240
0250
0260
0280
0290
0300
0320
0330
0340
0360
0370
0380
0400
0420
0440
0460
0480
0490
0500
0520
0530
0540
0560
0580
0600
0610
0620
0640
0660
0680
0700
0710
0720
0740
0750
0760
0780
0800
0820
0840
0850
0900
0940
0980
1020
1040
1060
1080
1100
1120
1140
1160
1180
1190
1200
1220

Engine	Motor	Date Datum	Group Grupp	Page Sida
		1988-10	2	1
CONTENTS				
Engine body				
Engine suspension, engine 1.85l		2: 13	1-J14	
Engine suspension, engine 2.0l, -1974		2: 15	1-J16	
Engine suspension, engine 2.0l, 1975-		2: 17	1-J18	
Engine suspension, engine 2.0l H		2: 23	1-J24	
Cylinder head, camshaft, cover, valves, engine 1.85l		2: 25	1-K02	
Cylinder head, camshaft, cover, valves, engine 2.0l		2: 29	1-K06	
Cylinder head, camshaft, cover, valves, engine 2.0l H		2: 35	1-K12	
Cylinder block, engine 1.85l		2: 39	1-K16	
Cylinder block, engine 2.0l		2: 41	1-K18	
Cylinder block, engine 2.0l H		2: 45	1-K22	
Service engine 1.85l		2: 47	1-K24	
Short engine 2.0l		2: 51	1-L04	
Short engine 2.0l H		2: 55	1-L08	
Transmission, idler shaft, cover engine 1.85l		2: 57	1-L10	
Transmission, idler shaft, cover engine 2.0l		2: 59	1-L12	
Transmission, cover engine 2.0l H		2: 61	1-L14	
Crankshaft, connecting rod, piston flywheel, engine 1.85l		2: 63	1-L16	
Crankshaft, connecting rod, piston flywheel, engine 2.0l -1979		2: 65	1-L18	
Crankshaft, connecting rod, piston flywheel, engine 2.0l 1980-		2: 71	2-A14	
Crankshaft, connecting rod, piston flywheel, engine 2.0l H		2: 75	2-A18	
Lubrication system				
Oil pump, oil transfer adapter, engine 1.85l		2: 79	2-A22	
Oil filter, engine 1.85l		2: 81	2-A24	
Oil pump, oil filter, engine 2.0l		2: 83	2-B02	
Oil pump, oil filter, engine 2.0l H		2: 85	2-B04	
Oil pipes, turbo		2: 87	2-B06	
Fuel system				
Carburetor, engine 1.85l		2: 89	2-B08	
Carburetor, engine 2.0l, -1976		2: 93	2-B12	
Carburetor, engine 2.0l, 1977-		2: 97	2-B16	
Carburetor engine 2.0l H		2: 101	2-B20	
Twin carburetor, engine 2.0l, 1975-1976		2: 105	2-B24	
Twin carburetor, engine 2.0l, 1977-		2: 109	2-C04	
Air cleaner, engine 1.85l		2: 113	2-C08	
Air cleaner, engine 2.0l, -1974		2: 115	2-C10	
Air cleaner, engine 2.0l, C, 1975-		2: 117	2-C12	
Air cleaner, engine 2.0l, C, H		2: 119	2-C14	
Air cleaner, engine 2.0l, Cl, 1975-		2: 121	2-C16	
Fuel pump		2: 125	2-C20	
Fuel pump engine 2.0l H		2: 127	2-C22	
Fuel tank with lines and hoses, carb engine, -1974		2: 129	2-C24	
Fuel tank with lines and hoses, carb engine, 1975		2: 133	2-D04	
Fuel tank with lines and hoses, carb engine, 1976		2: 135	2-D06	
Fuel tank with lines and hoses, carb engine with plastic tank, 1977-		2: 137	2-D08	
Fuel tank, lines and hoses, carb engine 2.0l H		2: 139	2-D10	
Fuel tank, lines and hoses, fuel pump, fuel injection engine, -1974		2: 141	2-D12	
Fuel tank, lines and hoses, fuel pump, continuous injection engine, 1975		2: 145	2-D16	
Fuel tank, lines and hoses, fuel pump, continuous injection engine, 1976-1979		2: 149	2-D20	
Fuel tank, with lines and hoses, carb engine, model Ck, -1974		2: 155	2-E02	
Fuel tank, lines and hoses, carb engine, model Ck, 1975		2: 157	2-E04	
Fuel tank, lines and hoses, carb engine, model Ck with plastic tank		2: 161	2-E08	
Fuel tank, lines and hoses, carb engine, model Ck with plastic tank		2: 165	2-E12	
Fuel tank, lines and hoses, fuel pump, fuel injection engine, model Ck, -1974		2: 169	2-E16	
Fuel tank, lines and hoses, fuel pump, continuous injection engine, model Ck, 1975		2: 173	2-E20	
Fuel tank, lines and hoses, fuel pump, continuous injection engine, model Ck, 1976-1979		2: 177	2-E24	
Fuel tank, lines and hoses, fuel pump, continuous injection engine, 1980-		2: 185	2-F08	
Pressure sensor, fuel distributor pipes, injection valves, fuel injection engine, 2.0l, -1974		2: 189	2-F12	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-O08
Engine control	2-J14
Supercharging system	2-J20

Page Sida	Group Grupp	Date Datum	Engine	Motor
2	2	1988-10		
1240			Mixing regulator, fuel pipe, fuel injection valve, continuous injection engine, CI, 2.0l, 1975	2:191 2-F14
1260			Evaporative loss control (ELCD)	2:197 2-F20
1280			Enrichment device, model Turbo Europa	2:201 2-F24
1300				
1320				
1340			Inlet- and exhaust system	
1360			Inlet manifold, exhaust manifold, preheater carb engine 1.85l	2:203 2-G02
1380			Inlet manifold, exhaust manifold, preheater carb engine 2.0l	2:205 2-G04
1400			-B20P01 043252 -B20P02 009622	
1420			Inlet manifold, carb engine 2.0l, 1975-, B20P01 043253-, B20P02 009623-	2:207 2-G05
1440			Inlet manifold, carb engine 2.0l, H	2:209 2-G08
1460			Exhaust manifold, preheater casing, carb engine 2.0l, 1975-, B20P01 043253-, B20P02 009623-	2:211 2-G10
1480			Inlet manifold, throttle valve, exhaust manifold, fuel injection engine, engine 2.0l, -1974	2:213 2-G12
1500			Inlet manifold, continuous injection, engine 2.0l, 1975-	2:217 2-G16
1520			Throttle valve housing, auxiliary air regulator, continuous injection engine 2.0l, 1975-	2:221 2-G20
1540			Throttle valve housing, auxiliary air regulator, model Turbo	2:227 2-H02
1560			Exhaust manifold, continuous injection engine 2.0l, 1975	2:231 2-H06
1580			Exhaust manifold, engine 2.0l, 1976-	2:233 2-H08
1600			Exhaust manifold, engine 2.0l, H	2:237 2-H12
1620			Exhaust manifold, model Turbo	2:239 2-H14
1640			Exhaust gas recirculation (EGR) engine 2.0l, 1975-	2:241 2-H16
1660			Air pump, pulse-air system, 1975-	2:243 2-H18
1680			Lambda-sondesystem, UC, 1977-	2:245 2-H20
1700			Mufflers, exhaust pipe, -1974	2:247 2-H22
1720			Mufflers, exhaust pipe, 1975-	2:249 2-H24
1740			Mufflers, exhaust pipe, catalytic converter, US West, 1977-	2:253 2-H04
1760				
1780				
1800				
1820			Cooling system	
1840			Radiator, fan and connections	2:257 2-I08
1860			Radiator, fan and connections, model Turbo	2:261 2-I12
1880			Water cooler, engine, automatic transmission	2:265 2-I16
1900			Air cooler, engine, automatic transmission	2:267 2-I18
1920			Engine oil cooler, model Turbo	2:269 2-I20
1940			Water pump, engine 1.85l	2:271 2-I22
1960			Water pump, engine 2.0l	2:273 2-I24
1980			Water pump, engine 2.0l, H	2:277 2-I04
2000			Thermostat housing and thermostat, engine 1.85l	2:279 2-I06
2020			Thermostat housing and thermostat, engine 2.0l, -1974	2:281 2-I08
2040			Thermostat housing and thermostat, engine 2.0l, 1975-	2:283 2-I10
2060			Thermostat housing and thermostat, engine 2.0l, H	2:285 2-I12
2080				
2100				
2120				
2140			Engine control	
2160			Accelerator control, cold-start control, engine 1.85l	2:287 2-J14
2180			Accelerator control, cold-start control, engine 2.0l	2:289 2-J16
2200				
2220			Supercharging system	
2240			Turbocharger, inlet tube, pressure tube	2:293 2-J20
2260			Charge pressure regulator, bellow pipe	2:295 2-J22

Page Sida	Group Grupp	Date Datum	Engine	Motor
2	2	1988-10		
2220			INNEHÅLLSFÖRTECKNING	
2240			Motor	
2260			Motorupphängning, motor 1.85l	2:13 1-J14
2280			Motorupphängning, motor 2.0l, -1974	2:15 1-J16
2300			Motorupphängning, motor 2.0l, 1975-	2:17 1-J18
2320			Motorupphängning, motor 2.0l, H	2:23 1-J24
2340			Cylinderlock, kamaxel, kåpa, ventiler, motor 1.85l	2:25 1-K02
2360			Cylinderlock, kamaxel, kåpa, ventiler, motor 2.0l	2:29 1-K06
2380			Cylinderlock, kamaxel, ventiler, motor 2.0l, H	2:35 1-K12
2400			Cylinderlock, motor 1.85l	2:39 1-K16
2420			Cylinderlock, motor 2.0l	2:41 1-K18
2440			Cylinderblock, motor 2.0l, H	2:45 1-K22
2460			Service motor 1.85l	2:47 1-K24
2480			Grundmotor 2.0l	2:51 1-L04
2500			Grundmotor 2.0l, H	2:55 1-L08
2520			Transmission, aggregatexel, kåpa, motor 1.85l	2:57 1-L10
2540			Transmission, aggregatexel, kåpa, motor 2.0l	2:59 1-L12
2560			Transmission, kåpa, motor 2.0l, H	2:61 1-L14
2580			Vevaxel, vevstake, kolv, svånghjul, motor 1.85l	2:63 1-L16
2600			Vevaxel, vevstake, kolv, svånghjul, motor 2.0l, -1979	2:65 1-L18
2620			Vevaxel, vevstake, kolv, svånghjul, motor 2.0l, 1980-	2:71 2-A14
2640			Vevaxel, vevstake, kolv, svånghjul, motor 2.0l, H	2:75 2-A18
2660				
2680			Smörjsystem	
2700			Oljepump, oljebefordringsadapter, motor 1.85l	2:79 2-A22
2720			Oljefilter, motor 1.85l	2:81 2-A24
2740			Oljepump, oljefilter, motor 2.0l	2:83 2-B02
2760			Oljepump, oljefilter, motor 2.0l, H	2:85 2-B04
2780			Oljerör, Turbo	2:87 2-B06
2800				
2820			Bränslesystem	
2840			Förgasare, motor 1.85l	2:89 2-B08
2860			Förgasare, motor 2.0l, -1976	2:93 2-B12
2880			Förgasare, motor 2.0l, 1977-	2:97 2-B16
2900			Förgasare, motor 2.0l, H	2:101 2-B20
2920			Tvåförgasare, motor 2.0l, 1975-1976	2:105 2-B24
2940			Tvåförgasare, motor 2.0l, 1977-	2:109 2-C04
2960			Luftrenare, motor 1.85l	2:113 2-C08
2980			Luftrenare, motor 2.0l, modell 1974	2:115 2-C10
3000			Luftrenare, motor 2.0l, C, 1975-	2:117 2-C12
3020			Luftrenare, motor 2.0l, C, H	2:119 2-C14
3040			Luftrenare, motor 2.0l, CI, 1975-	2:121 2-C16
3060			Bränslepump	2:125 2-C20
3080			Bränslepump H	2:127 2-C22
3100			Bränsletank med bränsleledningar, förgasarmotor, -1974	2:129 2-C24
3120			Bränsletank med bränsleledningar, förgasarmotor, 1975	2:133 2-D04
3140			Bränsletank med bränsleledningar, förgasarmotor, 1976	2:135 2-D06
3160			Bränsletank med bränsleledningar, förgasarmotor med plasttank, 1977-	2:137 2-D08
3180			Bränsletank med bränsleledningar, förgasarmotor H	2:139 2-D10
3200			Bränsletank med bränsleledningar, bränslepump, insprutningsmotor, -1974	2:141 2-D12
3220			Bränsletank, bränsleledningar, bränslepump, insprutningsmotor (CI), 1975	2:145 2-D16
3240			Bränsletank, bränsleledningar, bränslepump, insprutningsmotor (CI), 1976-1979	2:149 2-D20
3260			Bränsletank, bränsleledningar, förgasarmotor, modell Ck, -1974	2:155 2-E02
3280			Bränsletank, bränsleledningar, förgasarmotor, modell Ck, 1975	2:157 2-E04
3300			Bränsletank, bränsleledningar, förgasarmotor, modell Ck, med plasttank	2:161 2-E08
3320			Bränsletank, bränsleledningar, förgasarmotor, modell Ck, -1974	2:165 2-E12
3340			Bränsletank, bränsleledningar, bränslepump, insprutningsmotor, modell Ck, -1974	2:169 2-E16
3360			Bränsletank, bränsleledningar, bränslepump, insprutningsmotor (CI),	2:173 2-E20
3380			modell Ck, 1975	
3400			Bränsletank, bränsleledningar, bränslepump, insprutningsmotor (CI),	2:177 2-E24
3420			modell Ck, 1976-1979	
3440			Bränsletank, bränsleledningar, bränslepump, insprutningsmotor (CI), 1980-	2:185 2-F08
3460			Tryckgivare, bränslenrör, insprutningsventiler, insprutningsmotor	2:189 2-F12
3480			motor 2.0l, -1974	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

Page Side	Group Group	Date Datum	Engine	Motor
4	2	1986-10		
400			Mängdmätare, bränslerör, insprutningsventiler, insprutningsmotor, motor 2.0 L, 1975	2:191 2-F14
410			Slutet bränslesystem (ELCD)	2:197 2-F20
420			Fyllastoppriktning, modell Turbo EU	2:201 2-F24
430				
440				
450				
460				
470				
480				
490				
500			Inlopps- och avgassystem	
510			Insugningsrör, avgassamlare, förvarmarkåpa, förgasarmotor 1.85 L	2:203 2-G02
520			Insugningsrör, avgassamlare, förvarmarkåpa, förgasarmotor 2.0 L	2:205 2-G04
530			-B20P01043252, -B20P02009622	
540			Insugningsrör, förgasarmotor 2.0 L, 1975, -B20P01043253, -B20P02 009623-	2:207 2-G06
550			Insugningsrör, motor C, H	2:209 2-G08
560			Avgassamlare, förvarmarkåpa, för gasarmotor 2.0 L, 1975 B20P01043253-	2:211 2-G10
570			B20P02009623-	
580			Insugningsrör, spjällhus, avgassamlare, insprutningsmotor, 2.0 L, -1974	2:213 2-G12
590			Insugningsrör, insprutningsmotor (C) 2.0 L, 1975-	2:217 2-G16
600			Spjällhus, tillåtsluftfäld, insprutningsmotor (C) 2.0 L, 1975-	2:221 2-G20
610			Spjällhus, tillåtsluftfäld, modell Turbo	2:227 2-H02
620			Avgassamlare, insprutningsmotor (C), 2.0 L, 1975	2:231 2-H06
630			Avgassamlare, motor 2.0 L, 1975	2:233 2-H08
640			Avgassamlare, motor 2.0 L, H	2:237 2-H12
650			Avgassamlare, modell Turbo	2:239 2-H14
660			Avgasrecirkulation (EGR), motor 2.0 L, 1975-	2:241 2-H16
670			Luftpump, luftinblåsningssystem, 1975-	2:243 2-H18
680			Lambda-sond system, UC, 1977-	2:245 2-H20
690			Luddämpare, avgasrör, -1974	2:247 2-H22
700			Luddämpare, avgasrör, 1975	2:249 2-H24
710			Luddämpare, avgasrör, katalytisk reaktor, UC, 1977-	2:253 2-H04
720				
730				
740				
750				
760				
770				
780				
790				
800				
810				
820				
830				
840				
850				
860				
870				
880				
890				
900				
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2120				
2130				
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3420				
3430				
3440				
3450				
3460				
3470				
3480				
3490				
3500				
3510				
3520				

0050

Engine

Motor

Date
Datum

Group
Grupp

Page
Sida

1988-10

2

5

INHALTSVERZEICHNIS

Motormumpf:

Motoraufhängung, Motor 1.85 L

2:13

1-J14

Motoraufhängung, Motor 2.0 L, -1974

2:15

1-J16

Motoraufhängung, Motor 2.0 L, 1975-

2:17

1-J18

Motoraufhängung, Motor 2.0 L, H

2:23

1-J24

Zylinderkopf, Nockenwelle, Haube, Ventile, Motor 1.85 L

2:25

1-K02

Zylinderkopf, Nockenwelle, Haube, Ventile, Motor 2.0 L

2:29

1-K06

Zylinderkopf, Nockenwelle, Ventile, Motor 2.0 L, H

2:35

1-K12

Zylinderblock, Seitenstrebe, Motor 1.85 L

2:39

1-K16

Zylinderblock, Seitenstrebe, Motor 2.0 L

2:41

1-K18

Zylinderblock, Motor 2.0 L, H

2:45

1-K22

Service Motor 1.85 L

2:47

1-K24

Grundmotor 2.0 L

2:51

1-L04

Grundmotor 2.0 L, H

2:55

1-L08

Stirnäder, Antriebswelle, Deckel, Motor 1.85 L

2:57

1-L10

Stirnäder, Antriebswelle, Deckel, Motor 2.0 L

2:59

1-L12

Stirnäder, Deckel, Motor 2.0 L, H

2:61

1-L14

Kurbelwelle, Pleuelstangen, Kolben, Schwungrad, Motor 1.85 L

2:63

1-L16

Kurbelwelle, Pleuelstangen, Kolben, Schwungrad, Motor 2.0 L -1979

2:65

1-L18

Kurbelwelle, Pleuelstangen, Kolben, Schwungrad, Motor 2.0 L 1980-

2:71

2-A14

Kurbelwelle, Kolben, Motor 2.0 L, H

2:75

2-A18

Schmiersystem

Ölpumpe, Haube mit Ölwatcher, Motor 1.85 L

2:79

2-A22

ÖlfILTER, Motor 1.85 L

2:81

2-A24

Ölpumpe, ÖlfILTER, Motor 2.0 L

2:83

2-B02

Ölpumpe, ÖlfILTER, Motor 2.0 L, H

2:85

2-B04

Ölrohr, Turbo

2:87

2-B06

Kraftstoffsystem:

Vergaser, Motor 1.85 L

2:89

2-B08

Vergaser, Motor 2.0 L, -1976

2:93

2-B12

Vergaser, Motor 2.0 L, 1977-

2:97

2-B16

Vergaser, Motor 2.0 L, H

2:101

2-B20

Zwei-Vergaser Motor 2.0 L, 1975-1976

2:105

2-B24

Zwei-Vergaser Motor 2.0 L, 1977-

2:109

2-C04

Luftfilter, Motor 1.85 L

2:113

2-C08

Luftfilter, Motor 2.0 L, -1974

2:115

2-C10

Luftfilter, Motor 2.0 L C, 1975-

2:117

2-C12

Luftfilter, Motor 2.0 L C, H

2:119

2-C14

Luftfilter, Motor 2.0 L CI, 1975-

2:121

2-C16

Kraftstoffpumpe

2:125

2-C20

Kraftstoffpumpe, H

2:127

2-C22

Kraftstofftank mit Leitungen, Vergasermotor, -1974

2:129

2-C24

Kraftstofftank mit Leitungen, Vergasermotor, 1975-

2:133

2-D04

Kraftstofftank mit Leitungen, Vergasermotor, 1976-

2:135

2-D06

Kraftstofftank mit Leitungen, Vergasermotor, mit Kunststoffank, 1977-

2:137

2-D08

Kraftstofftank mit Leitungen, Vergasermotor, H

2:139

2-D10

Kraftstoffank, Kraftstoffleitungen, Kraftstoffpumpe, Einspritzmotor, -1974

2:141

2-D12

Kraftstoffank, Kraftstoffleitungen, Kraftstoffpumpe, Einspritzmotor (CI), 1975

2:145

2-D16

Kraftstoffank, Kraftstoffleitungen, Kraftstoffpumpe, Einspritzmotor (CI), 1976-1979

2:149

2-D20

Kraftstoffank mit Leitungen, Vergasermotor, Modell Ck, -1974

2:155

2-E02

Kraftstoffank mit Leitungen, Vergasermotor Modell Ck, 1975

2:157

2-E04

Kraftstoffank mit Leitungen, Vergasermotor Modell Ck, 1976-

2:161

2-E08

Kraftstoffank mit Leitungen, Vergasermotor Modell Ck, mit Kunststoffank

2:165

2-E12

Kraftstoffank, Kraftstoffleitungen, Kraftstoffpumpe, Einspritzmotor, Modell Ck, -1974

2:169

2-E16

Kraftstoffank, Kraftstoffleitungen, Kraftstoffpumpe, Einspritzmotor, (CI), Modell Ck, 1975

2:173

2-E20

Kraftstoffank, Kraftstoffleitungen, Kraftstoffpumpe, Einspritzmotor, (CI), Modell Ck, 1976-1979

2:177

2-E24

Page Seite	Group Grupp.	Date Datum	Engine	Motor
6	2	1988-10		
1525			Kraftstofftank, Kraftstoffleitungen, Kraftstoffpumpe, Einspritzmotor, (CI) 1980-	2:185 2-F08
1526			Druckgaher, Kraftstoffrohr, Einspritzventile, Einspritzmotor, Motor 2.0 L, -1974	2:189 2-F12
1540			Gemischregler, Kraftstoffleitung, Einspritzventile, Einspritzmotor, (CI) 2.0 L, 1975-	2:191 2-F14
1560			Geschlossenes, Kraftstoffsystem (ELCD)	2:197 2-F20
1570			Kraftstoffanreicherungsanlage, Modell Turbo EU	2:201 2-F24
1580			Einlass- und Auspuffsystem	
1600			Ansaugrohr, Auspuffkrümmer, Auspuffrohrverkleidung, Vergasermotor 1.85 L	2:203 2-G02
1610			Ansaugrohr, Auspuffkrümmer, Auspuffrohrverkleidung, Vergasermotor 2.0 L, -B20P01043252, -B20P02009622	2:205 2-G04
1620			Einsaugrohr, Vergasermotor 2.0 L, 1975- B20P01043253-, B20P02009623-	2:207 2-G06
1630			Einsaugrohr, Vergasermotor C, H	2:209 2-G08
1640			Auspuffkrümmer, Auspuffrohrverkleidung, Vergasermotor 2.0 L, ab Baujahr 1975, B20P01043253-, B20P02009623-	2:211 2-G10
1650			Einsaugrohr, Drosselklappe, Auspuffkrümmer, Einspritzmotor, Motor 2.0 L, -1974	2:213 2-G12
1660			Einsaugrohr, Einspritzmotor (CI), 2.0 L, 1975-	2:217 2-G16
1670			Drosselklappegehäuse, Zusatzluftschleifer, Einspritzmotor (CI), 2.0 L, 1975-	2:221 2-G20
1680			Drosselklappegehäuse, Zusatzluftschleifer, Modell Turbo	2:227 2-H02
1690			Auspuffkrümmer, Einspritzmotor (CI), 2.0 L, 1975-	2:231 2-H06
1700			Auspuffkrümmer, Motor 2.0 L, 1976-	2:233 2-H08
1710			Auspuffkrümmer, Motor 2.0 L, H	2:237 2-H12
1720			Auspuffkrümmer, Modell Turbo	2:239 2-H14
1730			Abgaszirkulation, (EGR), Motor 2.0 L, 1975-	2:241 2-H16
1740			Luftpumpe, "push-air" system, 1975-	2:243 2-H18
1750			System "lambda-sonde", UC, 1977-	2:245 2-H20
1760			Geräuschdämpfer, Auspuffrohr, -1974	2:247 2-H22
1770			Geräuschdämpfer, Auspuffrohr, 1975-	2:249 2-H24
1780			Geräuschdämpfer, Auspuffrohr, Katalysch Reaktor, US West, 1977-	
1790			Kühlsystem:	
1800			Kühler, Lüfter und Verbindungen	2:257 2-J08
1810			Kühler, Lüfter und Verbindungen, Turbo	2:261 2-J12
1820			Wasserkühler, Motor, Automatische Getriebe	2:265 2-J16
1830			Luftkühler, Motor, Automatische Getriebe	2:267 2-J18
1840			Motorölkühler, Modell Turbo	2:269 2-J20
1850			Wasserpumpe, Motor 1.85 L	2:271 2-J22
1860			Wasserpumpe, Motor 2.0 L	2:273 2-J24
1870			Wasserpumpe, Motor 2.0 L, H	2:277 2-J04
1880			Thermostatgehäuse und Thermostat, Motor 1.85 L	2:279 2-J06
1890			Thermostatgehäuse und Thermostat, Motor 2.0 L, -1974	2:281 2-J08
1900			Thermostatgehäuse und Thermostat, Motor 2.0 L, 1975-	2:283 2-J10
1910			Thermostatgehäuse und Thermostat, Motor 2.0 L, H	2:285 2-J12
1920			Motorbedienungsorgane:	
1930			Gasgestänge, Kaltstartvorrichtung, Motor 1.85 L	2:287 2-J14
1940			Gasgestänge, Kaltstartvorrichtung, Motor 2.0 L	2:289 2-J16
1950			Aufladungssystem:	
1960			Turbolader, Einlassrohr, Druckrohr	2:293 2-J20
1970			Ladedruckregler, Federrohr	2:295 2-J22

Page Seite	Group Grupp.	Date Datum	Engine	Motor
6	2	1988-10		
6600			TABLE DES MATIERES	
6620			Corps de moteur	
6640			Supports du moteur, moteur 1.85 L	2:13 1-J14
6660			Supports du moteur, moteur 2.0 L, -1974	2:15 1-J16
6670			Supports du moteur, moteur 2.0 L, 1975-	2:17 1-J18
6680			Supports du moteur 2.0 L, H	2:23 1-J24
6690			Culasse, arbre à cames, couvre-soupapes, moteur 1.85 L	2:25 1-K02
6700			Culasse, arbre à cames, couvre-soupapes, moteur 2.0 L	2:29 1-K06
6710			Culasse, arbre à cames, couvre-soupapes, moteur 2.0 L, H	2:35 1-K12
6720			Bloc cylindres, moteur 1.85 L	2:39 1-K16
6730			Bloc cylindres, moteur 2.0 L	2:41 1-K18
6740			Bloc cylindres, moteur 2.0 L, H	2:45 1-K22
6750			Motor de service 1.85 L	2:47 1-K24
6760			Motor de base, 2.0 L	2:51 1-L04
6770			Motor de base, 2.0 L, H	2:55 1-L08
6780			Distribution, arbre intermédiaire, carter, moteur 1.85 L	2:57 1-L10
6790			Distribution, arbre intermédiaire, carter, moteur 2.0 L	2:59 1-L12
6800			Distribution, carter, moteur 2.0 L, H	2:61 1-L14
6810			Villebrequin, bielles, pistons, volant, moteur 1.85 L	2:63 1-L16
6820			Villebrequin, bielles, pistons, volant, moteur 2.0 L -1979	2:65 1-L18
6830			Villebrequin, bielles, pistons, volant, moteur 2.0 L 1980-	2:71 2-A14
6840			Villebrequin, bielles, pistons, volant, moteur 2.0 L, H	2:75 2-A18
6850			Système de graissage	
6860			Pompe huile, adaptateur de déplacement d'huile, moteur 1.85 L	2:79 2-A22
6870			Filtre à huile, moteur 1.85 L	2:81 2-A24
6880			Pompe à huile, filtre à huile, moteur 2.0 L	2:83 2-B02
6890			Pompe à huile, filtre à huile, moteur 2.0 L, H	2:85 2-B04
6900			Huiles, Turbo	2:87 2-B06
6910			Système de carburant:	
6920			Carburateur, moteur 1.85 L	2:89 2-B08
6930			Carburateur, moteur 2.0 L, -1976	2:93 2-B12
6940			Carburateur, moteur 2.0 L, 1977-	2:97 2-B16
6950			Carburateur, moteur 2.0 L, H	2:101 2-B20
6960			Carburateurs jumelés, moteur 2.0 L, 1975-1976	2:105 2-B24
6970			Carburateurs jumelés, moteur 2.0 L, 1977-	2:109 2-C04
6980			Epurateur d'air, moteur 1.85 L	2:113 2-C08
6990			Epurateur d'air, moteur 2.0 L, -1974	2:117 2-C12
7000			Epurateur d'air, moteur 2.0 L, C, 1975-	2:119 2-C14
7010			Epurateur d'air, moteur 2.0 L, C, H	2:121 2-C16
7020			Epurateur d'air, moteur 2.0 L, CI, 1975-	2:125 2-C20
7030			Pompe à essence	2:127 2-C22
7040			Pompe à essence H	2:129 2-C24
7050			Réservoir d'essence avec conduites, moteur à carb., -1974	2:133 2-C04
7060			Réservoir d'essence avec conduites, moteur à carburateur, 1975	2:135 2-D06
7070			Réservoir d'essence avec conduites, moteur à carburateur, 1976-	2:137 2-D08
7080			Réservoir d'essence avec conduites, moteur à carburateur, réservoir en plastique, 1977-	
7090			Réservoir d'essence avec conduites, moteur à carburateur, H	2:139 2-D10
7100			Réservoir à essence, conduites à essence, pompe à essence, moteur à injection, -1974	2:141 2-D12
7110			Réservoir d'essence, conduites à essence, moteur à injection (CI), 1975	2:145 2-D16
7120			Réservoir d'essence, conduites à essence, moteur à injection, (CI), 1976-1979	2:149 2-D20
7130			Réservoir d'essence avec conduites, moteur à carburateur, modèle Ck, -1974	2:155 2-E02
7140			Réservoir d'essence avec conduites, moteur à carburateur, modèle Ck, 1975	2:157 2-E04
7150			Réservoir d'essence avec conduites, moteur à carburateur, modèle Ck, 1976	2:161 2-E08
7160			Réservoir d'essence avec conduites, moteur à carburateur, modèle Ck, avec réservoir en plastique	2:165 2-E12
7170			Réservoir d'essence, conduites d'essence, pompe à essence, moteur à injection, modèle Ck, -1974	2:169 2-E16

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

Page Sda	Group Grupp	Date Datum	Engine	Motor
8	2	1988-10		

Réservoir d'essence avec conduites, pompe à essence, moteur (CI), modèle Ck, 1975	2:173	2-E20
Réservoir d'essence avec conduites, pompe à essence, moteur à injection (CI), modèle Ck, 1976-1979	2:177	2-E24
Réservoir d'essence avec conduites, pompe à essence, moteur à injection (CI), 1980-	2:185	2-F08
Détecteur de pression, tuyaux de combustible, soupapes à injection, moteur à injection 2.0 L, -1974	2:189	2-F12
Régulateur de mélange, tuyaux d'essence, injecteurs, moteur à injection (CI), 2.0 L, 1975-	2:191	2-F14
Système de carburant fermé (ELCD)	2:197	2-F20
Essence supplémentaire de charge pleine, modèle Turbo EU	2:201	2-F24

Système d'admission et d'échappement:

Tubulure d'admission, collecteur d'échappement, tôle de préchauffage, etc., moteur à carburateur, 1.85 L	2:203	2-G02
Tubulure d'admission, collecteur d'échappement, tôle de préchauffage, etc., moteur à carburateur 2.0 L, -B20P01 043252, -B20P02 009622	2:205	2-G04
Collecteur d'admission, moteur à carburateur, 2.0 L, à partir du modèle 1975 B20P01 043253, -B20P02 009623, -	2:207	2-G06
Collecteur d'admission, moteur C, H	2:209	2-G08
Collecteur d'échappement, tôle de préchauffage, moteur à carburateur, 2.0 L, modèle 1975, B20P01 043253, -B20P02 009623, -	2:211	2-G10
Collecteur d'admission, papillon, collecteur d'échappement, moteur à injection, moteur 2.0 L, -1974	2:213	2-G12
Collecteur d'admission, moteur à injection, (CI) 2.0 L, 1976-	2:217	2-G16
Carter de papillon, tiroir d'air additionnel, moteur à injection (CI) 2.0 L, 1975-	2:221	2-G20
Carter de papillon, tiroir d'air supplémentaire, modèle Turbo	2:227	2-H02
Collecteur d'échappement, moteur à injection (CI) 2.0 L, 1975	2:231	2-H06
Collecteur d'échappement, moteur 2.0 L (CI), 1976-	2:233	2-H08
Collecteur d'échappement, moteur 2.0 L, H	2:237	2-H12
Collecteur d'échappement, moteur Turbo	2:239	2-H14
Recyclage des gaz d'échappement (EGR), moteur (CI) 2.0 L, 1975-	2:241	2-H16
Pompe à air, "pulse-air system", 1975-	2:243	2-H18
Système de sonde lambda, UC, 1977-	2:245	2-H20
Silencieux, tuyau d'échappement, tôle antichaleur, -1974	2:247	2-H22
Silencieux, tuyau d'échappement, 1975-	2:249	2-H24
Silencieux tuyau d'échappement, réacteur catalytique, UC, 1977-	2:253	2-I04

Système de refroidissement:

Radiateur, ventilateur, raccords	2:257	2-I08
Refroidisseur, ventilateur et raccords modèle Turbo	2:261	2-I12
Moteur, automatique boîte de vitesses inférieur radiateur	2:265	2-I16
Moteur, refroidisseur d'huile à air, boîte de vitesses automatique	2:267	2-I18
Refroidisseur d'huile de moteur, modèle Turbo	2:269	2-I20
Pompe à eau, moteur 1.85 L	2:271	2-I22
Pompe à eau, moteur 2.0 L	2:273	2-I24
Pompe à eau, moteur 2.0 L, H	2:277	2-J04
Carter de thermostat et thermostat, moteur 1.85 L	2:279	2-J06
Carter de thermostat et thermostat, moteur 2.0 L, -1974	2:281	2-J08
Carter de thermostat et thermostat, moteur 2.0 L, 1975-	2:283	2-J10
Carter de thermostat et thermostat, moteur 2.0 L, H	2:285	2-J12

Commandes du moteur

Commande d'accélérateur, commande de starter, moteur 1.85 L	2:287	2-J14
Commande d'accélérateur, commande de starter, moteur 2.0 L	2:289	2-J16

Système de suralimentation

Turbo-compresseur, tuyau d'admission, tuyau de pression	2:293	2-J20
Régulation de pression, tuyau soufflet	2:295	2-J22

0050

Engine	Motor	Date Datum	Group Grupp	Page Sda
		1988-10	2	9

SUMARIO

Cuerpo del motor:

Soportes del motor, motor 1.85 L	2:13	1-J14
Soportes del motor, motor 2.0 L, -1974	2:15	1-J16
Soportes del motor, motor 2.0 L, 1975-	2:17	1-J18
Soportes del motor, motor 2.0 L, H	2:23	1-J24
Culata, árbol de levas, tapa de válvulas motor 1.85 L	2:25	1-K02
Culata, árbol de levas, tapa de válvulas motor 2.0 L	2:29	1-K06
Culata, árbol de levas, tapa de válvulas motor 2.0 L, H	2:35	1-K12
Bloque de cilindros, motor 1.85 L	2:39	1-K18
Bloque de cilindros, motor 2.0 L	2:45	1-K22
Bloque de cilindros, motor 2.0 L, H	2:47	1-K24
Motor de servicio 1.85 L	2:51	1-L04
Motor de base 2.0 L	2:55	1-L08
Motor de base 2.0 L, H	2:57	1-L10
Distribución, eje intermedio, cárter de distribución, motor 1.85 L	2:59	1-L12
Distribución, eje intermedio, cárter de distribución, motor 2.0 L	2:61	1-L14
Distribución, cárter de distribución, motor 2.0 L, H	2:63	1-L16
Cigüeñal, bielas, pistones, volante, motor 1.85 L	2:65	1-L18
Cigüeñal, bielas, pistones, volante, motor 2.0 L, -1979	2:71	2-A14
Cigüeñal, bielas, pistones, volante, motor 2.0 L, 1980-	2:75	2-A18
Cigüeñal, bielas, pistones, volante, motor 2.0 L, H		

Sistema de engrase:

Bomba de aceite, adaptador de paso de aceite, motor 1.85 L	2:79	2-A22
Filtro de aceite, motor 1.85 L	2:81	2-A24
Bomba de aceite, filtro de aceite, motor 2.0 L	2:83	2-B02
Bomba de aceite, filtro de aceite, motor 2.0 L, H	2:85	2-B04
Aceites, Turbo	2:87	2-B06

Sistema de combustible:

Carburador, motor 1.85 L	2:89	2-B08
Carburador, motor 2.0 L, -1976	2:93	2-B12
Carburador, motor 2.0 L, 1977-	2:97	2-B16
Carburador, motor 2.0 L, H	2:101	2-B20
Carburadores gemelos, motor 2.0 L, 1975-1976	2:105	2-B24
Carburadores gemelos, motor 2.0 L, 1977-	2:113	2-C08
Depurador de aire, motor 1.85 L	2:115	2-C10
Depurador de aire, motor 2.0 L, -1974	2:117	2-C12
Depurador de aire, motor 2.0 L, C, 1975-	2:119	2-C14
Depurador de aire, motor 2.0 L, CI, 1975-	2:121	2-C16
Bomba de carburante	2:125	2-C20
Bomba de carburante	2:127	2-C22
Depósito de carburante y conductos, motor de carburador, -1974	2:129	2-C24
Depósito de combustible y conductos, motor de carburador, 1975-	2:133	2-D04
Depósito de combustible y conductos, motor de carburador, 1976-	2:135	2-D06
Depósito de combustible y conductos, motor de carburador, depósito plástico, 1977-	2:137	2-D08
Depósito de combustible y conductos, motor de carburador H	2:139	2-D10
Depósito de combustible, conductos de combustible, bomba de combustible, etc., motor de inyección, -1974	2:141	2-D12
Depósito de combustible, bomba de combustible, motor de inyección (CI), 1975	2:145	2-D16
Depósito de combustible, bomba de combustible, motor de inyección (CI), 1976-1979	2:149	2-D20
Depósito de combustible con conductos, motor de carburador, modelo Ck, -1974	2:155	2-E02
Depósito de combustible, y conductos, motor de carburador Ck, 1975	2:157	2-E04
Depósito de combustible, y conductos, motor de carburador Ck, 1976-	2:161	2-E08
Depósito de combustible, y conductos, motor de carburador modelo Ck, con depósito de plástico	2:165	2-E12
Depósito de carburante, y conductos, bomba de combustible etc., motor de inyección, modelo Ck, -1974	2:169	2-E16

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Intake and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-14
Supercharging system	2-J20

Page 5-63	Group Group	Date Datum	Engine	Motor
10	2	1988-10		
1010			Depósito de carburante, y conductos, bomba de combustible, motor de inyección, (CI) modelo Ck, 1975	2:173 2-E20
1010			Depósito de carburante, y conductos, bomba de combustible, motor de inyección, (CI) modelo Ck, 1976-1979	2:177 2-E24
1010			Depósito de carburante, y conductos, bomba de combustible, motor de inyección, (CI), 1980-	2:185 2-F08
1010			Detector de presión, tubos de combustible, válvulas de inyección, motor de inyección 2.0 L, -1974	2:189 2-F12
1010			Detector de mezcla, tubos de combustible, inyector, motor de inyección (CI), 2.0 L, 1975	2:191 2-F14
1010			Sistema cerrado de combustible (ELCD)	2:197 2-F20
1010			Combustible suplementario de plena carga, modelo Turbo EU	2:201 2-F24
1010			Sistema de admisión de escape	
1010			Colector de admisión, colector de escape, plancha de precalentamiento, motor de carburador 1.85 L	2:203 2-G02
1010			Colector de admisión, colector de escape, plancha de precalentamiento, motor de carburador 2.0 L, -B20P01 043252, -B20P02 009622	2:205 2-G04
1010			Colector de admisión, motor de carburador 2.0 L desde el modelo 1975, B20P01 043253, -B20P02 009623	2:207 2-G06
1010			Colector de admisión, motor de carburador 2.0 L, H	2:209 2-G08
1010			Colector de escape, plancha de precalentamiento, motor de carburador 2.0 L, modelo 1975 B20P01 043253, -B20P02 009623	2:211 2-G10
1010			Colector de admisión, mariposa, colector de escape, motor de inyección 2.0 L, -1974	2:213 2-G12
1010			Colector de admisión, motor de inyección (CI) 2.0 L, 1975-	2:217 2-G16
1010			Cárter de mariposa, regulador de aire adicional, motor de inyección (CI) 2.0 L, 1975-	2:221 2-G20
1010			Caja de mariposa, válvula de aire suplementario, modelo Turbo	2:227 2-H02
1010			Colector de escape, motor de inyección (CI) 2.0 L, 1975	2:231 2-H06
1010			Colector de escape, motor 2.0 L, 1976-	2:233 2-H08
1010			Colector de escape, motor 2.0 L, H	2:237 2-H12
1010			Colector de escape, modelo Turbo	2:239 2-H14
1010			Recirculación de gases de escape (EGR), motor (CI) 2.0 L, 1975-	2:241 2-H16
1010			Bomba de aire, "puls-air system", 1975-	2:243 2-H18
1010			Sistema de sonda lambda, UC, 1977-	2:245 2-H20
1010			Silencioso, tubo de escape, plancha antitérmica, 1974	2:247 2-H22
1010			Silencioso, tubo de escape, 1975-	2:249 2-H24
1010			Silencioso, tubo de escape, reactor catalítico, 1977-	2:253 2-H24
1010			Sistema de refrigeración	
1010			Radiador, ventilador, recortes	2:257 2-I08
1010			Refrigerador, ventilador y uniones, modelo Turbo	2:261 2-I12
1010			Refrigerador de aceite a agua, motor, cambio automático	2:265 2-I16
1010			Refrigerador de aceite a agua, motor, cambio automático	2:267 2-I18
1010			Refrigerador de aceite a agua, motor, modelo Turbo	2:269 2-I20
1010			Bomba de agua, motor 1.85 L	2:271 2-I22
1010			Bomba de agua, motor 2.0 L	2:273 2-I24
1010			Bomba de agua, motor 2.0 L, H	2:277 2-I04
1010			Cárter de termostato y termostato, motor 1.85 L	2:279 2-J06
1010			Cárter de termostato y termostato, motor 2.0 L, -1974	2:281 2-J08
1010			Cárter de termostato y termostato, motor 2.0 L, 1975-	2:283 2-J10
1010			Cárter de termostato y termostato, motor 2.0 L, H	2:285 2-J12
1010			Mandos del motor	
1010			Mando de acelerador, mando de estrangulador, motor 1.85 L	2:287 2-J14
1010			Mando de acelerador, mando de estrangulador, motor 2.0 L	2:289 2-J16
1010			Sistema de sobrealimentación	
1010			Turbocompresor, tubo de admisión, tubo de presión	2:293 2-J20
1010			Regulador de presión tubo de fuelle	2:295 2-J22

MASTER INDEX

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	5-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B03
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

0725

Engine body
Crankshaft, piston,
engine 2.0l 1980-

Motorkropp
Vevaxel, kolv,
motor 2.0l 1980-

Date
Datum

Illustration
Bild nr

Group
Grupp

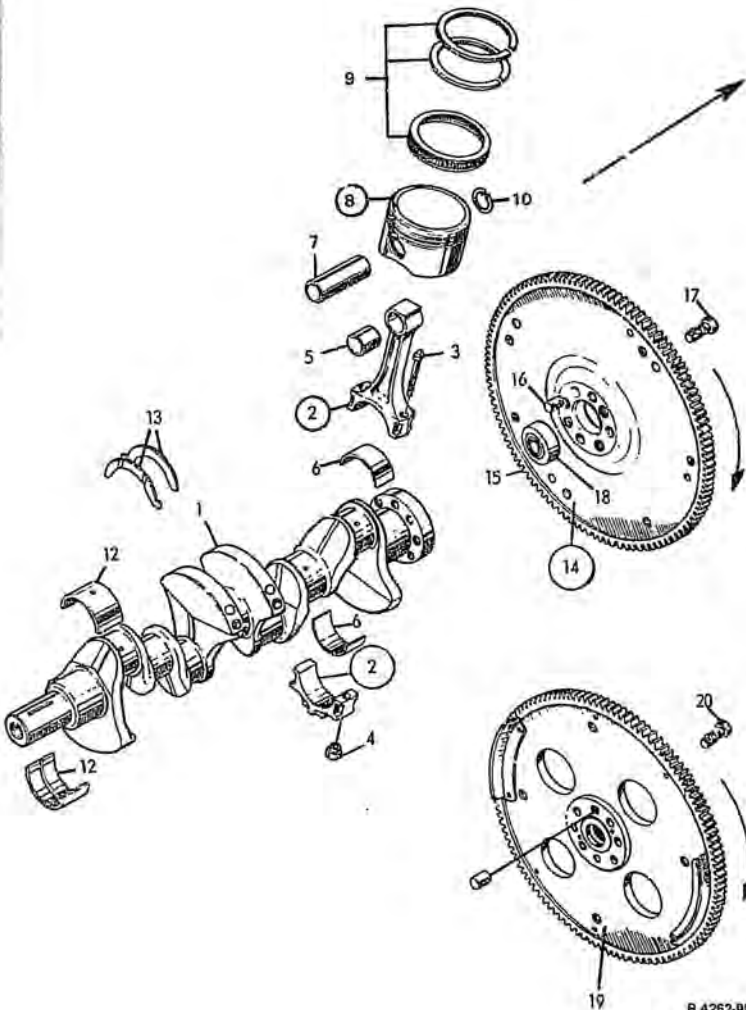
Page
Sida

1988-10 R4262

2

71

Fig Pos.	Part No Art nr	Quantity/Amal	Description	Benämning	K/S SR	Notes Anmärkning
		99				
0020	1 83 51 595	1	Crankshaft	Vevaxel	6	
0040	2 75 01 604	4	Connecting rod assy	Vevstaka kpl	5	(B347098)
0060	3 83 47 106	8	Connecting rod bolt	Vevstaksbult	3	
0080	4 75 00 739	8	Nut	Mutter	3	(B347114)
0100	5 83 52 734	8	Bushing	Älsling	5	
0120	6 83 47 650	8	Connecting rod bearing, red	Vevstakslager röd	4	
0140						
0160	6 83 55 349	8	Connecting rod bearing, blue	Vevstakslager, blå	4	
0180						
0200	6 83 49 938	8	Connecting rod bearing, undersize 0,25 mm, yellow	Vevstakslager, under- dim 0,25 mm, gul	4	
0220						
0240	6 83 55 356	8	Connecting rod bearing, undersize 0,25 mm, green	Vevstakslager, under- dim 0,25 mm, grön	4	
0260						
0280	6 83 49 946	8	Connecting rod bearing, undersize 0,50 mm, white	Vevstakslager, under- dim 0,50 mm, vit	4	
0300						
0320	6 83 55 364	8	Connecting rod bearing, undersize 0,50 mm, brown	Vevstakslager, under- dim 0,50 mm, brun	4	
0340						
0360	6 83 49 953	8	Connecting rod bearing, undersize 0,75 mm	Vevstakslager, under- dim 0,75 mm	4	
0380						
0400	6 83 49 061	8	Connecting rod bearing undersize 1,0 mm	Vevstakslager, under- dim 1,0 mm	4	
0420						
0440	7 83 46 983	4	Piston tap	Kolv tapp	5	
0460	9 83 62 238	4	Piston assy, class AB	Kolv kpl, klass AB	5	C AND TM
0480	8 83 58 335	4	Piston assy, class AB	Kolv kpl, klass AB	5	I AND TA
0500	8 83 67 558	4	Piston assy, class AB	Kolv kpl, klass AB	5	TURBO
0520	8 83 62 246	4	Piston assy, class B	Kolv kpl, klass B	5	C AND TM
0540	8 83 58 343	4	Piston assy, class B	Kolv kpl, klass B	5	I AND TA
0560	8 83 67 567	4	Piston assy, class B	Kolv kpl, klass B	5	TURBO
0580	8 83 62 253	4	Piston assy, class C	Kolv kpl, klass C	5	599, C AND TM
0600	8 83 58 350	4	Piston assy, class C	Kolv kpl, klass C	5	599, I AND TA
0620	8 83 67 575	4	Piston assy, class C	Kolv kpl, klass C	5	599, TURBO
0640	9 83 89 447	4	Kit, piston rings std	Sats, kolvringar std	3	C AND TM
0660	9 83 89 652	1	Kit, piston rings std	Sats, kolvringar std	3	I AND TA
0680	9 83 89 900	4	Kit, piston rings std	Sats, kolvringar std	3	TURBO
0700	8 83 62 261	4	Piston assy, oversize 0,50 mm	Kolv kpl, ÖD 0,50 mm	5	599, C AND TM
0720						
0740	8 83 58 368	4	Piston assy, oversize 0,50 mm	Kolv kpl, ÖD 0,50 mm	5	599, I AND TA
0760						
0780	8 83 67 583	4	Piston assy, oversize 0,50 mm	Kolv kpl, ÖD 0,50 mm	5	599, TURBO
0800						
0820	9 83 89 454	4	Kit, piston rings oversize 0,50 mm	Sats, kolvringar ÖD 0,50 mm	3	C AND TM
0840						
0860	9 83 89 637	4	Kit, piston rings oversize 0,50 mm	Sats, kolvringar ÖD 0,50 mm	3	I AND TA
0880						
0900	9 83 89 918	4	Kit, piston rings oversize 0,50 mm	Sats, kolvringar ÖD 0,50 mm	3	TURBO
0920						
0940	8 83 62 279	4	Piston assy, oversize 1,0 mm	Kolv kpl, ÖD 1,0 mm	5	599, C AND TM
0960						
0980	8 83 58 376	4	Piston assy, oversize 1,0 mm	Kolv kpl, ÖD 1,0 mm	5	599, I AND TA
1000						
1020	8 83 67 591	4	Piston assy, oversize 1,0 mm	Kolv kpl, ÖD 1,0 mm	5	599, TURBO
1040						
1060	9 83 89 462	4	Kit, piston rings oversize 1,0 mm	Sats, kolvringar ÖD 1,0 mm	3	C AND TM
1080						
1100	9 83 89 645	4	Kit, piston rings oversize 1,0 mm	Sats, kolvringar ÖD 1,0 mm	3	I AND TA
1120						
1140						
1160						



R 4262-99

99 Piston assy without piston tap

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

0725

Engine body
Crankshaft, piston,
engine 2.0l 1980-

Motorokropp
Vevaxel, kolv,
motor 2.0l 1980-

Date
Datum
1988-10

Illustration
Bild nr
R4262

Group
Grupp
2

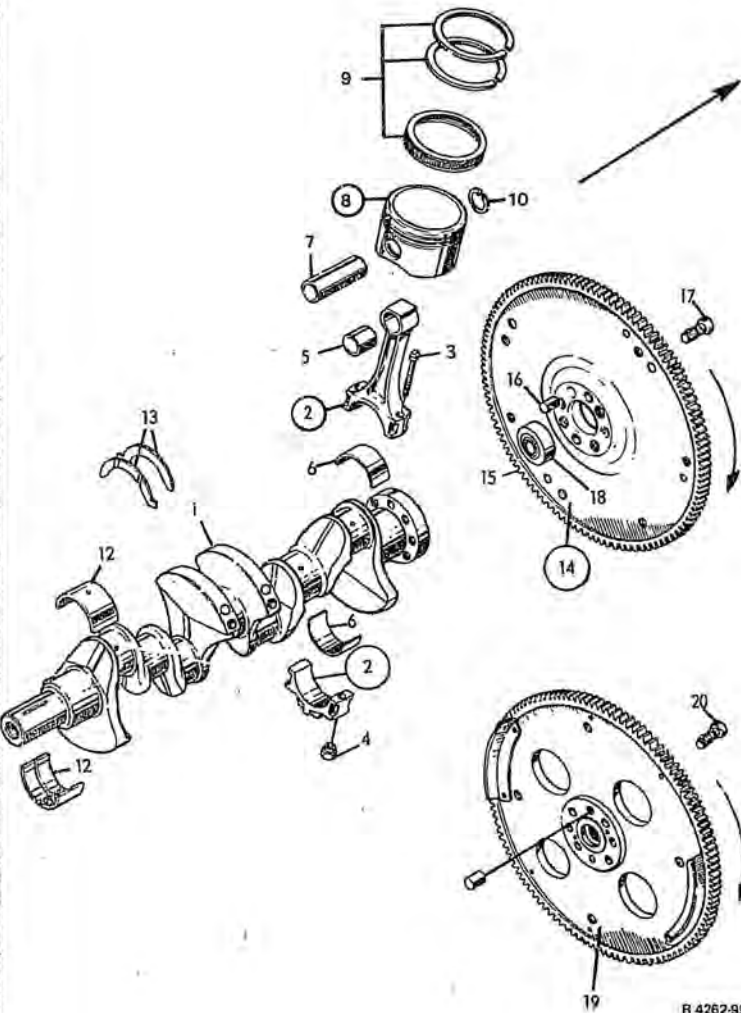
Page
Sida
73

Fig Pos.	Part No Art nr	Quantity/Antal	Description	Benämning	K S SR	Notes Anmärkning
		99				
1180	9 83 89 828	4	Kit, piston rings	Sats, kolvringar	3	TURBO
1200			oversize 1,0 mm	ÖÖ 1,0 mm		
1220	10 83 47 577	8	Lock ring	Låsring	5	
1240	12 83 50 936	10	Main bearing half, red	Ramlagerhalva, röd	5	
1250	12 83 55 315	10	Main bearing half, blue	Ramlagerhalva, blå	5	
1300	12 83 50 977	10	Main bearing half, undersize 0,25 mm, yellow	Ramlagerhalva, underdim 0,25 mm, gul	5	
1340						
1380	12 83 55 323	10	Main bearing half, undersize 0,25 mm, green	Ramlagerhalva, underdim 0,25 mm, grön	5	
1400						
1420	12 83 50 985	10	Main bearing half, undersize 0,50 mm white	Ramlagerhalva, underdim 0,50 mm vit	5	
1460						
1480	12 83 55 331	10	Main bearing half, undersize 0,50 mm, brown	Ramlagerhalva, underdim 0,50 mm, brun	5	
1500						
1530	12 83 50 993	10	Main bearing half, undersize 0,75 mm	Ramlagerhalva, underdim 0,75 mm	5	
1540						
1560	12 83 51 009	10	Main bearing half, undersize 1,0 mm	Ramlagerhalva, underdim 1,0 mm	5	
1580						
1600	13 83 47 270	2	Thrust washer	Tryckbricka	4	
1620						
1640	14 83 62 388	1	Flywheel assy	Svinghjul kpl	5	
1660	15 83 65 059	1	Ring gear	Starkrans	5	
1700	16 80 34 910	1		Pin	5	
1720	17 93 14 873	7		Screw	5	(S312273)
1740	18 83 46 868	1		Ball bearing	4	
1760	19 75 61 186	1	Driver disc	Medbringarskiva	4 A.	(8362402)
1780	20 83 63 377	7		Screw	5 A	
1800	93 20 003	1	Set, piston rings std	Kolvringsatts, std	3	TURBO

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



R 4262-99

0730

Engine body
Crankshaft, piston,
engine H-type

Motorkropp
Vevaxel, kolv,
motor H-type

Date
Datum

Illustration
Bild nr

Group
Grupp

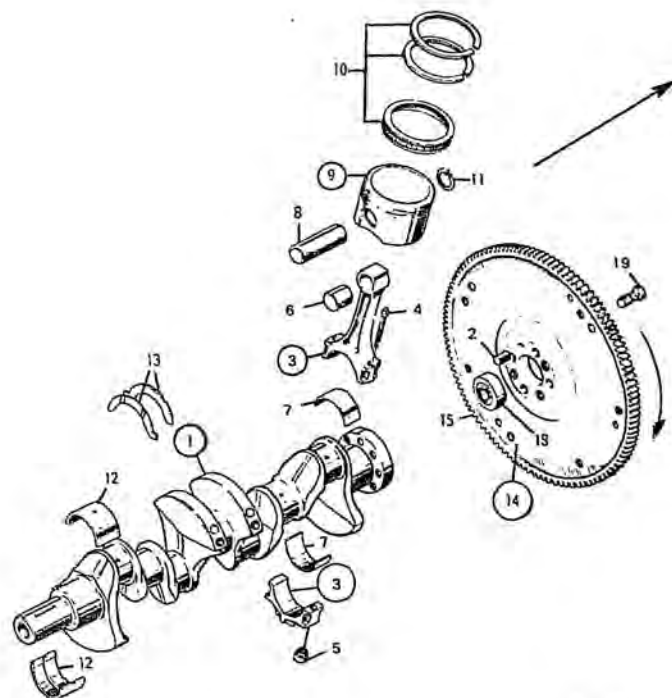
Page
Sida

1988-10

R5687

2

75



R 5687 - 99

Fig Pos	Part No Art nr	Quantity/Anst	Description	Benämning	Notes Anmärkning
		99			
0020	1 93 08 578	1	Crankshaft assy	Vevaxel kpl	6
0030	2 80 34 910	1	.Pin	.Pinna	5
0040	3 75 01 604	4	Connecting rod assy	Vevstaka kpl	5 (9347098)
0050	4 83 47 106	8	.Bolt	.Bult	5
0060	5 75 00 739	8	.Nut	.Nutting	5 (9347114)
0070	6 83 52 734	4	.Bushing	.Bussning	5
0080	7 83 47 650	8	Connecting rod bear- ing, red	Vevstakslager, röd	4
0090	8 83 55 349	8	Connecting rod bear- ing, blue	Vevstakslager, blå	4
0100	7 83 49 938	8	Connecting rod bear- ing, undersize 0,25 mm, yellow	Vevstakslager, under- dim 0,25 mm, gul	4
0110	7 83 55 356	8	Connecting rod bear- ing, undersize 0,25 mm, green	Vevstakslager, under- dim 0,25 mm, grön	4
0120	7 83 49 946	8	Connecting rod bear- ing, undersize 0,50 mm, white	Vevstakslager, under- dim 0,50 mm, vit	4
0130	7 83 55 364	8	Connecting rod bear- ing, undersize 0,50 mm, brown	Vevstakslager, under- dim 0,50 mm, brun	4
0140	7 83 49 953	9	Connecting rod bear- ing, undersize 0,75 mm	Vevstakslager, under- dim 0,75 mm	4
0150	7 83 49 961	8	Connecting rod bear- ing undersize 1,0 mm	Vevstakslager, under- dim 1,0 mm	4
0160	8 83 46 983	4	Piston tap	Kolvstapp	5
0170	9 93 11 291	4	Piston assy, class AB	Kolv kpl, klass AB	5
0180	9 75 20 620	4	Piston assy, class B	Kolv kpl, klass B	5 (9311309)
0190	9 75 20 638	4	Piston assy, class C	Kolv kpl, klass C	5 99, (9311317)
0200	9 75 20 646	4	Piston assy, oversize 0,50 mm	Kolv kpl, ÖD 0,50 mm	5 99, (9311326)
0210	9 93 11 333	4	Piston assy, oversize 1,0 mm	Kolv kpl, ÖD 1,0 mm	5 99
0220	10 75 20 513	4	.Kit, piston rings std	.Sats, kolvringar std	3 (932009F)
0230	10 75 20 521	4	.Kit, piston rings oversize 0,50 mm	.Sats, kolvringar ÖD 0,50 mm	3 (9338603)
0240	10 75 20 539	4	.Kit, piston rings oversize 1,0 mm	.Sats, kolvringar ÖD 1,0 mm	3 (9338611)
0250	11 83 47 577	8	Lock ring	.Låsring	5
0260	12 83 50 936	10	Main bearing half, red	Ramlagerhalva, röd	5
0270	12 83 55 315	10	Main bearing half, blue	Ramlagerhalva, blå	5
0280	12 83 50 977	10	Main bearing half, undersize 0,25 mm, yellow	Ramlagerhalva, underdim 0,25 mm, gul	5
0290	12 83 55 323	10	Main bearing half, undersize 0,25 mm, green	Ramlagerhalva, underdim 0,25 mm, grön	5
0300	12 83 50 985	10	Main bearing half, undersize 0,50 mm, white	Ramlagerhalva, underdim 0,50 mm, vit	5
0310	12 83 55 331	10	Main bearing half, undersize 0,50 mm, brown	Ramlagerhalva, underdim 0,50 mm, brun	5
0320	12 83 50 993	10	Main bearing half, undersize 0,75 mm	Ramlagerhalva, underdim 0,75 mm	5
0330	12 83 51 009	10	Main bearing half, undersize 1,0 mm	Ramlagerhalva, underdim 1,0 mm	5
0340	13 83 47 270	2	Thrust washer	Tryckbricka	4
0350	14 83 62 386	2	Flywheel assy	Svåghjul kpl	5
0360	15 83 65 058	1	.Ring gear	.Startkrans	5

99. Piston assy without piston tap

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I03
Engine control	2-J14
Supercharging system	2-J20

0730

Engine body
Crankshaft, piston,
engine H-type

Motorkropp
Vevaxel, kolv,
motor H-type

Date
Datum
1988-10

Illustration
Bild nr
R5687

Group
Grupp
2

Page
Sida
77

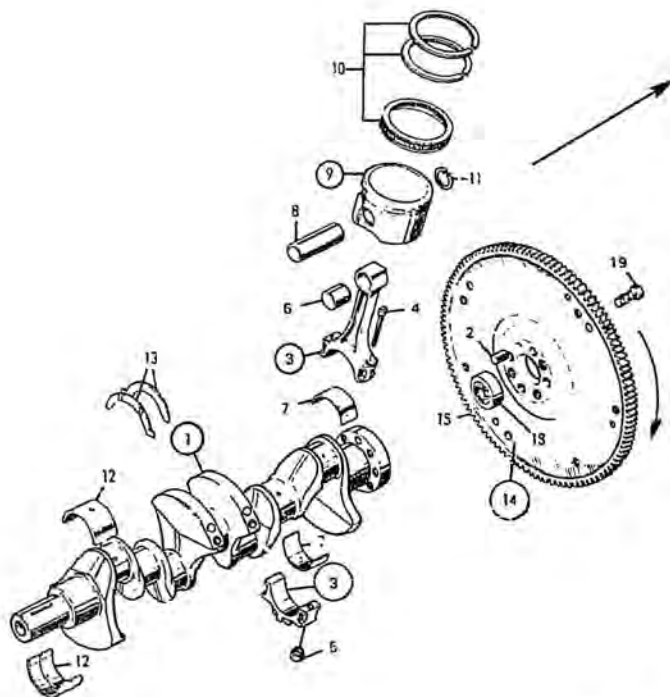
0640
0650

Fig Pos	Part No Art nr	Quantity/Amount	Description	Benämning	K/S SR /	Notes Anmärkning
		99				
18	83 46 888	1	Ball bearing	Kuliager	4	
19	93 14 873	7	Screw	Skruv	5	

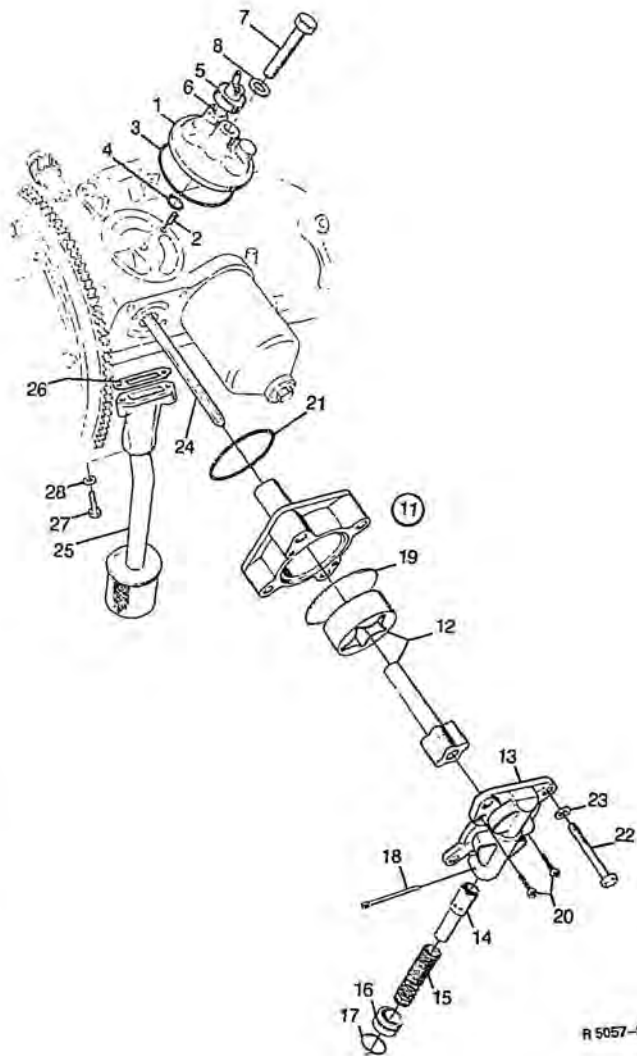
0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



R 5687 - 99



R 5057-99

0750

Lubrication system
Oil pump,
engine 1.85l

Smörjsystem
Oljepump,
motor 1.85l

Date
1988-10

Illustration
Bld nr
R5057

Group
Grupp
2

Page
Sida
79

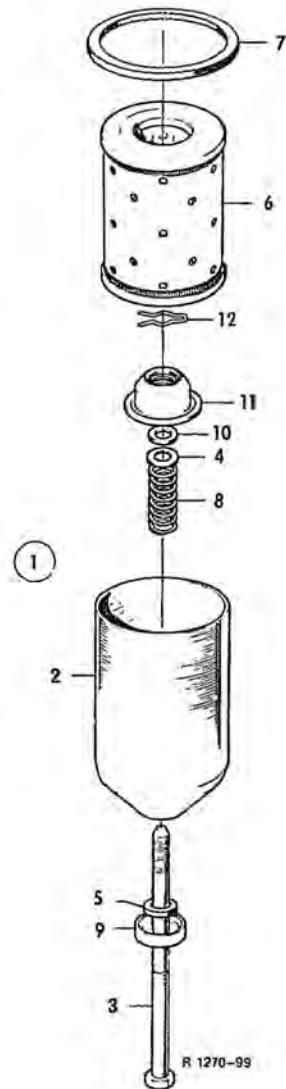
Fig Pos	Part No Art nr	Quantity/Anst	Description	Benämning	K/S S/R L	Notes Anmärkning
		99				
0020	1 83 04 487	1	Oil transfer adapter	Oljebefordr adapter	5	
0040	2 83 04 479	1	Guide pin	Styrstift	5	
0040	3 83 04 503	1	O-ring	O-ring	5	
0060	4 83 04 537	1	O-ring	O-ring	5	
0100	5 83 04 404	1	Oil pressure switch	Oljetrycksgivare	2	
0120	6 83 08 124	1	Spacing piece, oil pressure switch	Mellanstycke, oljetrycksgivare	6	
0140	7 83 11 235	1	Screw	Skruv	5	
0160	8 83 04 529	1	Washer	Bricka	5	
0180	9 83 10 427	1	Oil pump assy	Oljepump kpl	4	
0480	11 83 51 496	1	Spindle and rotor	Åxel och rotor	5	
0500	13 83 10 492	1	Cover assy	Lock kpl	5	
0520	14 83 10 518	1	Piston	Kolv	5	
0540	15 83 10 534	1	Spring	Fjäder	5	
0560	16 83 10 542	1	Plug	Plugg	5	
0580	17 83 51 538	1	O-ring	O-ring	2	
0600	18 83 51 548	1	Cotter pin	Saxpinne	3	
0620	19 83 51 520	1	O-ring	O-ring	2	
0640	20 83 51 553	2	Screw	Skruv	5	
0660	21 83 51 801	1	O-ring	O-ring	5	
0680	22 83 08 488	4	Screw	Skruv	5	
0700	23 83 03 299	4	Washer	Bricka	5	
0720	24 83 04 032	1	Drive shaft	Drivaxel	5	
0740	25 83 12 241	1	Suction line with screen	Sugrör med sil	5	M
0760	25 93 00 310	1	Suction line with screen	Sugrör med sil	5	A
0820	26 83 04 453	1	Gasket	Packning	5	
0840	27 79 00 020	2	Screw	Skruv	5	
0860	28 79 33 823	2	Washer	Bricka	5	

MASTER INDEX

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



C800

Lubrication system				Smörjsystem		Date	Illustration	Group	Page
Oil filter, engine 1.85l				Oljefilter, motor 1.85l		Daum	Bild nr	Grupp	Sida
						1988-10	R1270	2	81
Fig Pos	Part No Art nr	Quantity/Anst			Description	Benämning	KS SR	Note, Anmärkning	
		99							
1	83 04 388	1			Oil filter assy	Oljefilter kpl	6		
2	83 05 425	1			Housing	Filterhus	5	(250)	
3	83 05 433	1			Screw	Skruv	5		
4	83 05 441	1			Washer	Bricka	5		
5	83 05 458	1			Gasket	Packning	3		
6	83 05 516	1			Filter insert with gasket	Filtersele med pack- ning	1		
7	83 04 396	1			Seal ring	Tätningoring	4		
8	83 06 474	1			Spring	Fjäder	6		
9	83 05 466	1			Washer	Bricka	6		
10	83 05 482	1			Gasket	Packning	3		
11	83 05 508	1			Valve	Ventil	6		
12	83 06 490	1			Clip	Clip	5		

0	General, Complete sets	1-A01
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I05
Engine control	2-J14
Supercharging system	2-J20

0850

Lubrication system
Oil pump, oil filter,
engine 2.0l

Smörjsystem
Oljepump, oljefilter,
motor 2.0l

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R2778

2

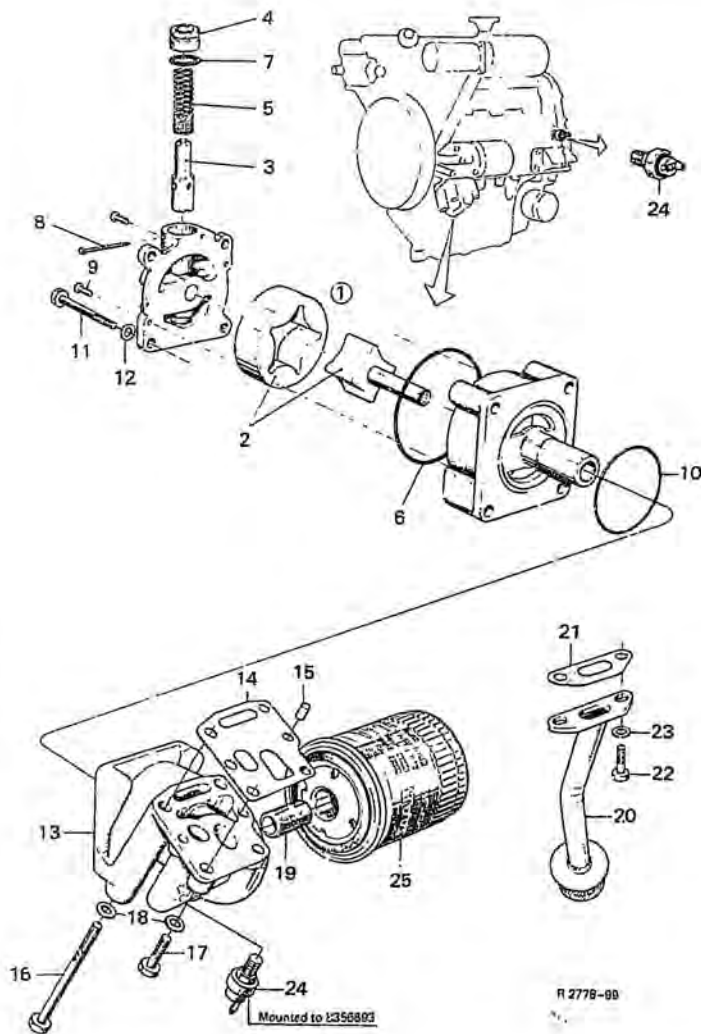
83

Fig. Pos.	Part No Art nr	Quantity/Amount		Description	Benämning	K S	Notes Anmärkning
		99					
0640	1	83 61 347	1	Oil pump assy	Oljepump kpl	4	
0660	2	83 51 496	1	Outer rotor and shaft	Yttre rotor och axel	5	
0680	3	83 51 504	1	Piston, relief valve	Kolv, reduceringsventil	6	
0120	4	83 51 512	1	Cover, relief valve	Kåpa, reduceringsventil	5	
0160	4	83 62 097	1	Cover, relief valve	Kåpa, reduceringsventil	5	PART OF 8361347
0200	5	83 51 561	1	Spring, relief valve	Fjäder, reduceringsventil	5	
0240	5	83 62 121	1	Spring, relief valve	Fjäder, reduceringsventil	5	PART OF 8361347
0280	6	83 51 520	1	O-ring	O-ring	2	
0300	6	83 62 105	1	O-ring	O-ring	2	PART OF 8361347
0320	7	83 51 538	1	O-ring	O-ring	2	
0340	7	83 62 113	1	O-ring	O-ring	2	PART OF 8361347
0360	8	83 51 546	1	Cotter pin	Saxpinne	3	
0380	9	83 51 553	2	Screw	Skruv	5	
0400	10	83 51 801	1	O-ring	O-ring	3	2 8)
0420	10	81 19 422	1	O-ring	O-ring	2	10)
0440	11	80 83 982	4	Screw	Skruv	5	
0460	12	80 29 985	4	Washer	Bricka	5	
0480	13	83 47 454	1	Spacing plate	Mellanstycke	6	32)
0500	13	83 58 693	1	Spacing plate	Mellanstycke	6	33)
0540	13	83 61 867	1	Spacing plate	Mellanstycke	6	MODEL 77-, TURBO
0560	14	83 47 635	1	Gasket	Packning	5	
0580	15	80 34 647	2	Pin	Pinne	5	
0600	16	80 84 048	2	Screw	Skruv	5	
0620	17	80 83 941	2	Screw	Skruv	5	
0640	18	80 29 985	4	Washer	Bricka	5	
0660	19	83 48 609	1	Extension pipe	Skarvrör	6	M
0680	20	83 12 241	1	Oil suction line	Oljesugrör	6	A
0720	20	83 00 310	1	Oil suction line	Oljesugrör	6	
0740	21	83 47 643	1	Gasket	Packning	4	
0760	22	80 82 943	2	Screw	Skruv	5	
0780	23	80 29 985	2	Washer	Bricka	5	
0800	24	83 50 571	1	Oil warming contact	Oljetryckväkt	2	
0820	25	78 84 055	1	Oil filter	Oljefilter	1	201), (8349409)
0840	25	93 09 576	1	Oil filter	Oljefilter	1	202)

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-J02
- Engine control 2-J14
- Supercharging system 2-J20



- 9. -1975
- 10 1976-
- 32 Engine-B20P01 043252 -B20P02 009622
- 33 Engine B20P01 043253-, B20P02 009623-
- 201 -1978
- 202. 1979-

0375

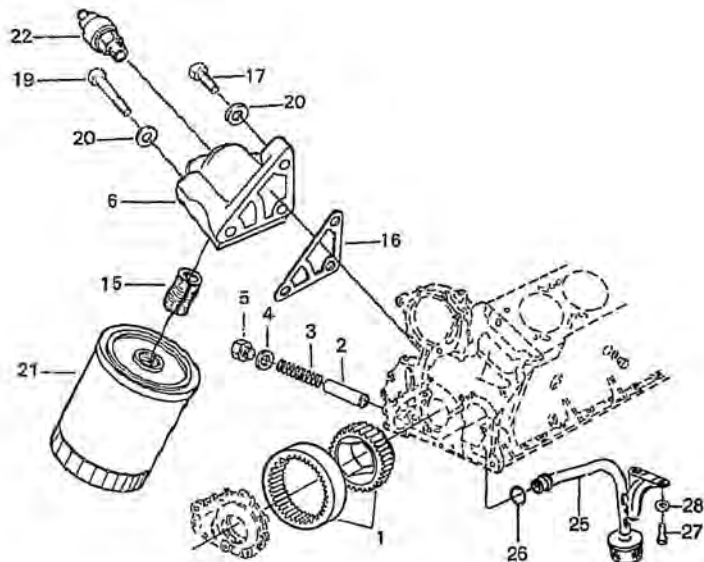
Lubrication system
Oil pump, oil filter,
engine H-typeSmörjsystem
Oljepump, oljefilter,
motor H-typeDate
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10 R4783

2

85

Fig Pos.	Part No Art nr	Quantity/Antal			Description	Benämning	K S	Notes Anmärkning
		99						
0020	1	93 36 850	1		Pump wheel	Pumphjul	5	
0040	2	93 09 980	1		Piston	Kolv	6	
0060	3	93 09 998	1		Spring	Fjäder	6	
0080	4	93 55 389	1		Sealing washer	Tätningbricka	4	(9353319)
0100	5	93 10 004	1		Plug	Propp	5	
0120	6	93 08 867	1		Spacing piece	Mellanstycke	5	
0240	15	83 48 609	1		Joint pipe	Skarvrör	4	
0250	16	93 08 180	1		Gasket	Packning	4	
0300	17	80 83 933	1		Screw	Skruv	5	
0320	19	80 84 022	2		Screw	Skruv	5	
0340	20	80 28 985	3		Washer	Bricka	5	
0360	21	93 09 576	1		Oil filter	Oljefilter	1	
0380	22	93 09 386	1		Oil warning contact	Oljetrycksvakt	2	
0400	25	75 26 874	1		Oil suction line	Oljesugrör	3	
0440	26	79 72 698	1		O-ring	O-ring	5	
0460	27	80 82 919	2		Screw	Skruv	5	
0480	28	80 29 985	2		Washer	Bricka	5	



R 4788-89

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, steering 4-C02
- 7 Suspension, wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

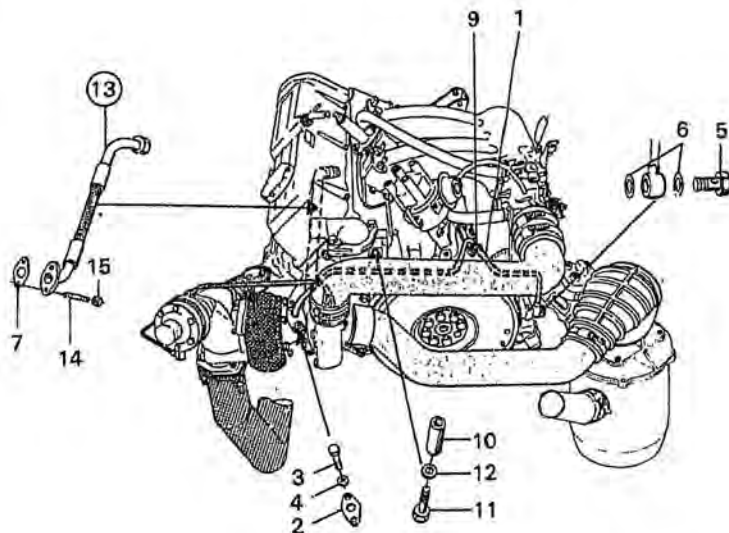
- Engine body 1-J14
- Lubrication system 2-A02
- Fuel system 2-B02
- Inlet- and exhaust system 2-G02
- Cooling system 2-I02
- Engine control 2-J14
- Supercharging system 2-J20

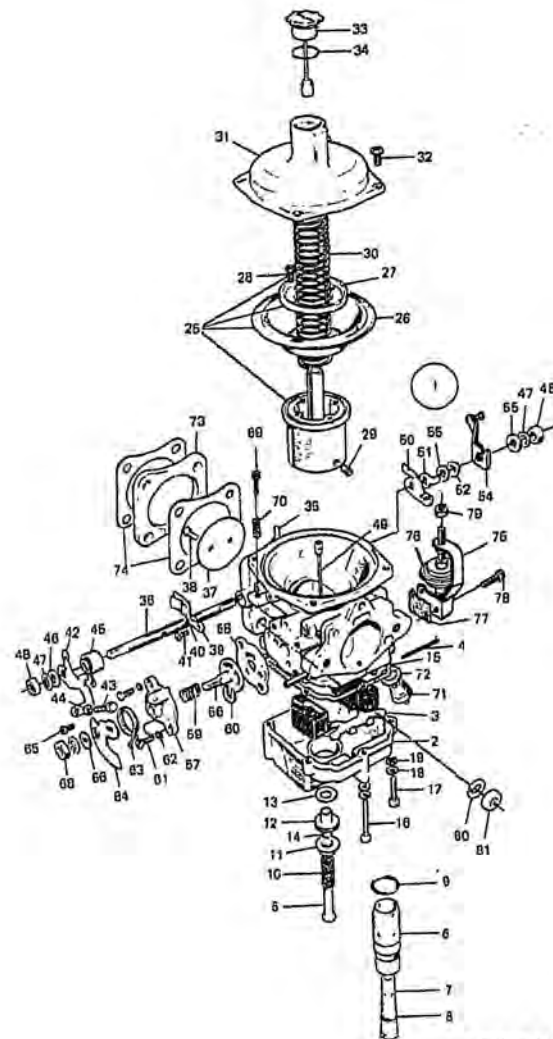
Lubrication system		Smörjsystem		Date	Illustration	Group	Page
Oil pipes, Turbo		Oljerör, Turbo		Datum	Bild nr	Grupp	Sida
				1988-10	R4370	2	87
Fig. Pos	Part No Art nr	Quantity / Antal		Description		Benämning	
		99				K/S S/R	Notes Anmärkning
0040	1 83 69 191	1		Oil pipe	Oljerör	5	
0060	2 23 03 279	1		Gasket	Packning	4	
0080	3 80 82 943	2		Screw	Skruv	5	
0100	4 80 29 985	2		Washer	Bricka	5	
0120	5 83 89 876	1		Benjo screw	Benjoskruv	6	(17145)
0140	6 81 24 141	2		Gasket	Packning	4	(2379766)
0150	7 93 00 476	1		Gasket	Packning	4	
0160	9 17 54 506	2		Clamp	Klamma	6	
0180	10 83 67 732	1		Sleeve	Hylsa	6	
0200	11 80 83 990	1		Screw	Skruv	5	
0220	12 80 29 985	1		Washer	Bricka	5	
0240	13 93 16 571	1		Oil pipe, return	Oljerör, retur	4	
0260	14 79 70 908	2		Screw	Skruv	5	
0280	15 80 73 942	2		Nut	Mutter	5	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine controls	2-J14
Supercharging system	2-J20





R 2841-89

0950

Fuel system
Carburetor,
engine 1.85l

Bränslesystem
Förgasare,
motor 1.85l

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R2841

2

89

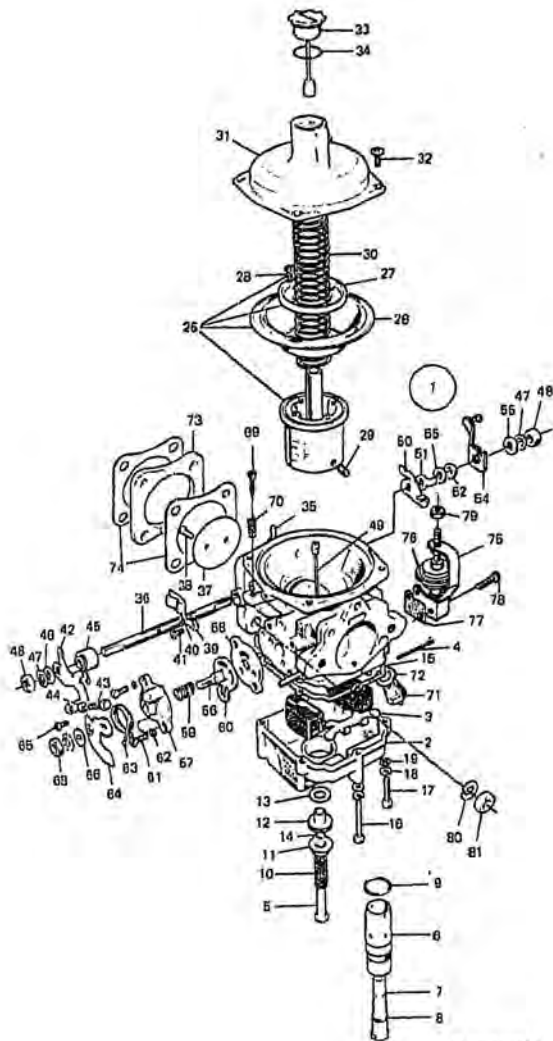
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0020	1 83 11 813	1	Carburetor assy	Förgasare kpl	5	
0040	2 83 05 831	1	Float chamber	Flottörhus	5	
0060	3 83 05 353	1	Float	Flottör	5	
0080	4 83 05 807	1	Spindle, float	Axel, flottör	5	
0100	6 83 53 542	1	Jet	Munstycke	4	
0120	8 83 05 765	1	Retainer, jet	Hållare, munstycke	4	
0140	7 83 05 781	1	Adjustment screw, jet	Justerskruv, munstycke	3	
0160	8 83 06 540	1	O-ring	O-ring	2	
0180	9 83 05 773	1	O-ring	O-ring	2	
0200	10 83 05 740	1	Spring	Fjäder	2	
0220	11 83 52 353	1	Guide bushing	Styrbushning	5	
0240	12 83 06 532	1	Bushing	Bushning	5	
0260	13 83 05 757	1	Washer	Bricka	5	
0280	14 83 05 732	1	O-ring	O-ring	2	
0300	15 83 05 849	1	Gasket	Packning	4	
0320	16 83 08 975	3	Screw	Skruv	5 (8305856)	
0340	17 83 08 983	3	Screw	Skruv	5 (8305864)	
0360	18 83 05 872	6	Washer	Bricka	5	
0380	19 83 05 890	6	Washer	Bricka	5	
0400	25 83 05 817	1	Vacuum platon assy	Vakuumkolv kpl	5	
0420	26 83 88 870	1	Diaphragm	Membran	5	
0440	27 83 05 833	1	Washer	Bricka	5	
0460	28 83 05 841	4	Screw	Skruv	5	
0480	29 83 05 716	1	Screw	Skruv	5	
0500	30 83 05 658	1	Spring	Fjäder	5	
0520	31 83 05 686	1	Cover	Lock	5	
0540	32 83 08 892	4	Screw	Skruv	5 (8308918)	
0560	33 83 58 142	1	Oil damper	Dämpkolv	5	
0580	34 83 05 890	1	Gasket	Packning	5	
0600	35 83 05 260	1	Nipple	Spjällaxel	5	
0620	36 83 05 278	1	Spindle, throttle	Spjäll	5	
0640	37 83 05 351	1	Throttle	Spjäll	5	
0660	38 83 05 369	2	Screw	Skruv	5	
0680	39 83 05 583	1	Bracket, starter control	Hållare, kallstart-reglage	5	
0700	40 83 10 419	1	Clip	Cip	5	
0720	41 83 05 609	1	Screw	Skruv	5	
0740	42 83 05 286	1	Stop arm	Stopparm	5	
0760	43 83 05 294	1	Adjusting screw	Justeringsakr	5	
0780	44 83 05 302	1	Lock nut	Låsmutter	5	
0800	45 83 07 712	1	Spring, throttle return	Returfjäder	5	
0820	46 83 05 328	1	Washer	Bricka	5	
0840	47 83 05 336	2	Washer	Bricka	5	
0860	48 83 05 344	2	Nut	Mutter	5	
0880	49 83 08 041	1	Fuel needle	Bränslenål	5	
0900	50 83 05 377	1	Stop, throttle	Stopp, gaspjäll	5	
0920	51 83 05 388	1	Lever, throttle	Medbringare	5	
0940	52 83 05 393	1	Bushing	Bushning	5	
0960	53 83 05 399	1	Lever	Hövarm	5	
0980	54 83 05 418	2	Washer	Bricka	5	
1000	55 83 05 427	1	Spindle, starter	Chokaxel	5	
1020	56 83 05 468	1	Cover, starter	Lock, axel	5	
1040	57 83 05 435	1	Plate, starter	Platta, choke	5	
1060	58 83 05 443	1	Spring	Fjäder	5	
1080	59 83 05 450	1	Washer	Bricka	5	
1100	60 83 05 476	2	Screw	Skruv	5	
1120	61 83 05 484	2	Washer	Bricka	5	
1140	62 83 05 492	1	Spring, return	Returfjäder	5	
1160	63 83 05 500	1	Lever	Lyftarm	5	
1180	64 83 05 518	1	Screw	Skruv	5	
1200	65 83 05 526	1	Washer	Bricka	5	
1220	66 76 17 612	1	Nut	Mutter	5	
1240	67 83 05 567	1	Screw	Tömängsakr	5	
1260	68 70 83 05 575	1	Spring	Fjäder	5	
1280	69 83 11 413	1	Valve needle	Nålventil	5	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

Fig Pos.	Part No Art nr	Quantity/Antal			Description	Benämning	K/S SR	Notes Anmärkning
		99						
1120	72 83 05 823	1			Washer, needle valve	Bricka, nålventil	4	
1340	73 75 83 581	1			Washer, insulating	Isoleringsbricka	4	
1370	74 83 88 359	2			Gasket	Packning	5	(8303760)
1380	75 83 08 405	1			Bracket	Konsol	5	
1400	76 83 07 696	1			Damper	Dämpare	4	
1420	77 83 07 704	1			Gasket	Packning	4	
1440	78 79 38 502	2			Screw	Skruv	4	
1460	79 83 07 852	1			Nut	Mutter	5	
1480	80 83 03 299	4			Washer	Bricka	5	
1500	81 79 04 063	4			Nut	Mutter	5	



R 2841-99

MASIN INDEX

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

1000 Fuel system
Carburetor, engine 2.0l
-1976

Bränslesystem
Förgasare, motor 2.0l
-1976

Date Datum	Illustration Bild nr	Group Grupp	Page Sida
1988-10	R6745	2	93

Fig Pos.	Part No Art nr	Quantity/Amount 99	Description	Benämning	K S R	Notes Anmärkning
0020	1 83 54 805	1	Carburetor assy	Förgasare kpl	5	32)
0040	1 83 56 404	1	Carburetor assy	Förgasare kpl	5	9,33)
0060	1 83 60 596	1	Carburetor assy	Förgasare kpl	5	10)
0080	2 83 05 831	1	Float chamber	Flottörhus	5	
0100	3 83 10 389	1	Float	Flottör	5	
0120	4 83 05 807	1	Spindle, float	Axel, flottör	5	
0140	5 83 53 542	1	Jet	Munstycke	5	
0160	6 83 05 765	1	Retainer	Hållare, munstycke	5	
0180	7 83 05 773	1	O-ring	O-ring	5	
0200	8 83 05 781	1	Adjustment screw	Justerskruv	5	
0220	9 83 06 540	1	O-ring	O-ring	5	
0240	10 83 05 740	1	Spring, jet	Fjäder, munstycke	5	
0260	11 83 05 757	1	Washer, jet	Bricka, munstycke	5	
0280	12 83 52 381	1	Bushing, jet	Bussning, munstycke	5	
0300	13 83 05 732	1	O-ring, jet	O-ring, munstycke	5	
0320	14 83 52 353	1	Washer, jet	Bricka, munstycke	5	
0340	15 99 09 147	1	Vacuum piston assy	Vakuumkolv kpl	5	
0360	16 83 88 670	1	Diaphragm	Membran	5	
0380	17 83 51 330	1	Retainer, membran	Hållare, membran	5	
0400	18 83 05 633	1	Lock washer, membran	Låsbricka, membran	5	
0420	19 83 05 641	4	Screw	Skruv	5	
0440	20 83 51 389	1	Fuel needle	Bränslenål	5	
0460	21 83 51 678	1	Fuel needle	Bränslenål	5	
0480	22 83 05 718	1	Screw, fuel needle	Skruv, bränslenål	5	
0500	23 83 05 328	1	Washer	Bricka	5	
0520	24 83 05 338	1	Washer	Bricka	5	
0540	25 83 05 344	1	Nut	Mutter	5	
0560	26 83 52 379	1	Choke	Choke	5	
0580	27 83 61 610	1	Choke	Choke	5	
0600	28 83 61 628	1	Choke	Choke	5	
0620	29 83 05 476	2	Screw, choke	Skruv, choke	5	
0640	30 83 05 690	1	Gasket	Packning	5	
0660	31 83 05 484	1	Washer, choke	Bricka, choke	5	
0680	32 83 05 567	1	Idling screw	Tomgångsskruv	5	
0700	33 83 05 575	1	Spring	Fjäder	5	
0720	34 83 51 413	1	Valve needle	Nålventil	5	
0740	35 83 05 823	1	Washer, needle valve	Bricka, nålventil	5	
0760	36 83 05 849	1	Gasket, float chamber	Packning, flottörhus	5	
0780	37 83 08 975	4	Screw with washer	Skruv med bricka	5	
0800	38 83 08 983	2	Screw with washer	Skruv med bricka	5	
0820	39 83 05 888	1	Spring	Fjäder	5	
0840	40 83 05 968	1	Cover	Lock	5	
0860	41 93 59 142	1	Screw with washer	Skruv med bricka	5	
0880	42 83 08 850	1	Oil damper	Dämpkolv	5	
0900	43 83 08 868	1	Nipple	Nippel	5	
0920	44 83 61 602	1	Spindle, throttle	Spjällaxel	5	
0940	45 83 05 351	1	Spindle, throttle	Spjällaxel	5	
0960	46 83 05 369	1	Throttle	Spjäll	5	
0980	47 83 52 494	2	Screw	Skruv, spjäll	5	
1000	48 83 52 494	2	Seal throttle spindle	Tätning, spjällaxel	5	
1020	49 83 52 411	1	Bracket, starter control	Hållare, kärlstartersreglage	5	
1040	50 83 52 395	1	Clip	Clip	5	
1060	51 83 05 609	1	Screw	Skruv	5	
1080	52 83 05 286	1	Stop arm	Stopparm	5	
1100	53 83 05 294	1	Idling screw	Tomgångsskruv	5	
1120	54 83 05 302	1	Nut	Mutter	5	
1140	55 83 08 884	1	Spring, throttle return	Returfjäder	5	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

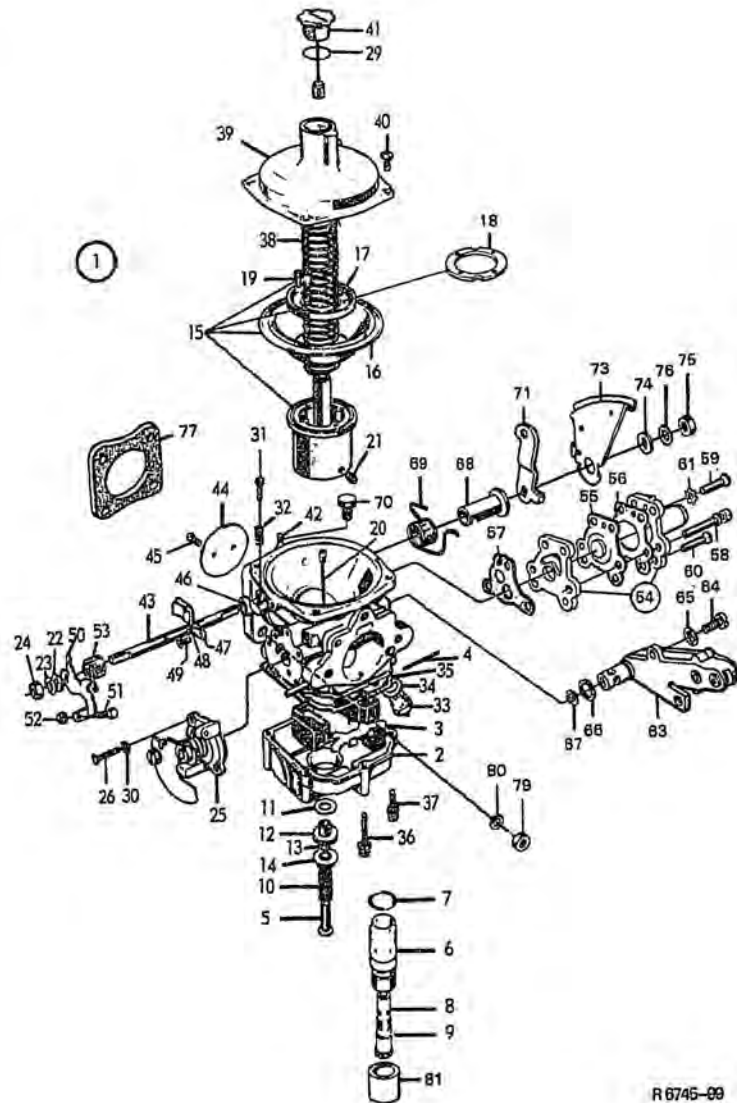
Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B02
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engines control	2-J14
Supercharging system	2-J20

PART OF 8354805
PART OF 8356404, 8360596

PART OF 8354805
PART OF 8356404
PART OF 8360596

(8308918)
PART OF 8354805
PART OF 8356404, 8360596

9 -1976
10. 1976-
32. Engine-B20P01 043252 -B20P02 003622.
33. Engine-B20P01 043253-, B20P02 003623-.



1000

Fuel system
Carburetor, engine 2.0l
-1976

Bränslesystem
Förgasare, motor 2.0l
-1976

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R6745

2 95

Fig. Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K/S S/R	Notes Anmärkning
1200	54 83 65 548	1	Overflow valve	Överströmningsventil	5	(8353559)
1205	55 75 18 572	1	Diaphragm	Membran	1	
1210	56 75 18 580	2	Gasket	Packning	4	
1220	57 83 08 052	2	Gasket	Packning	4	
1240	58 83 08 993	2	Screw with washer	Skruv med bricka	5	
1250	59 83 09 031	1	Screw	Skruv	5	
1270	60 83 09 054	3	Screw	Skruv	5	
1280	61 83 09 049	1	Washer	Bricka	5	
1300	63 83 61 529	1	Temperature compensator	Temperaturkompensator	5	PART OF 8356404, 8360598
1340	64 83 09 080	2	Screw	Skruv	5	PART OF 8356404, 8360598
1360	65 83 09 098	2	Washer	Bricka	5	PART OF 8356404, 8360598
1380	66 83 09 084	1	Seal washer	Tätningbricka	5	PART OF 8356404, 8360598
1400	67 83 09 072	1	Seal washer	Tätningbricka	5	PART OF 8356404, 8360598
1420	68 83 15 392	1	Sleeve	Hylsa	5	
1440	69 83 55 026	1	Spring	Fjäder	5	
1450	70 12 83 889	1	Plug	Plugg	5	US
1480	71 83 13 793	1	Lever	Hävarm	5	PART OF 8354805
1560	73 93 09 251	1	Cam plate	Kemplatta	5	
1580	74 83 48 724	3	Washer	Bricka	5	PART OF 8354805
1600	75 80 74 288	1	Nut	Mutter	5	(807417) PART OF 8354805
1620	76 80 74 288	1	Nut	Mutter	5	PART OF 8354805
1640	76 81 12 987	1	Washer	Bricka	5	PART OF 8354805
1685	77 83 68 334	1	Washer, insulating	Isoleringsbricka	5	
1700	79 80 74 106	4	Nut	Mutter	5	
1720	80 80 29 985	4	Washer	Bricka	5	
1740	81 83 33 312	1	Plug, red marked	Plugg, rödmärkt	5	PART OF 8360598
1760	83 52 429	1	Gasket set	Packningsatts	4	PART OF 8360598
1780	83 61 536	1	Gasket set	Packningsatts	4	PART OF 8360598
1800	83 61 644	1	Needle valve set	Nålventilsats	3	PART OF 8360598

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 5-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-J08
- Engine control 2-J14
- Supercharging system 2-J20

Fuel system Carburetor, engine 2.0l 1977-		Bränslesystem Förgasare, motor 2.0l 1977-		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
				1988-10	R6746	2	97
Fig. Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K S	Notes Anmärkning
		99					
0020	1 83 63 087	1		Carburetor assy	Förgasare kpl	5	13) SUPERSEDED BY 8365546
0025							93 10038
0030						5	14,209) SUPERSEDED BY 93 10038
0040	1 83 66 692	1		Carburetor assy	Förgasare kpl	5	210)
0045						5	57)
0050	1 93 10 038	1		Carburetor assy	Förgasare kpl	5	57)
0060	2 83 05 831	1		Float chamber	Flottörhus	5	57)
0070	2 83 59 894	1		Float chamber	Flottörhus	5	57)
0100	3 83 10 393	1		Float	Flottör	5	57)
0120	4 83 05 807	1		Spindle, float	Åxel, flottör	5	57)
0140	5 93 64 218	1		Seal plug assy	Tätningsslugg kpl	5	57)
0160	6 83 05 773	1		O-ring	O-ring	5	57)
0170	7 83 65 850	1		Jet	Munstycke	5	57)
0180	9 83 66 809	1		Washer	Bricka	5	57)
0220	10 83 61 743	1		Idling screw	Tomgångsskruv	5	57)
0240	11 83 61 768	1		Spring	Fjäder	5	57)
0260	12 83 01 735	1		Bushing	Bussning	5	57)
0280	13 83 66 411	1		Lever	Hävarm	5	57)
0300	14 83 61 776	1		Lock ring	Låsring	5	57)
0320	15 93 06 317	1		Vacuum piston assy	Vakuumkolv kpl	5	57)
0340	16 83 88 670	1		Diaphragm	Membran	5	57)
0360	17 83 51 330	1		Retainer, membran	Hållare, membran	5	57)
0380	18 83 05 633	1		Lock washer, membran	Låsbricka, membran	5	57)
0400	19 83 05 641	4		Screw	Skruv	5	57)
0420	20 83 66 312	1		Fuel needle	Bränslenål	5	57)
0440	21 83 64 200	1		Screw, fuel needle	Skruv, bränslenål	5	57)
0460	22 83 08 792	1		Needle adjusting screw	Justerskruv, bränslenål	5	57)
0500	23 83 64 192	1		Retaining clip	Låsclip	5	57)
0520	24 83 05 328	1		Washer	Bricka	5	57)
0540	25 83 05 338	1		Washer	Bricka	5	57)
0560	26 83 05 344	1		Nut	Mutter	5	57)
0580	27 83 64 176	1		Choke	Choke	5	57)
0600	28 83 65 504	2		Screw, choke	Skruv, choke	5	57)
0620	29 83 05 484	2		Washer, choke	Bricka, choke	5	57)
0640	30 83 64 089	1		Lock nut	Låsmutter	5	57)
0660	31 83 64 051	1		Adjusting screw	Justerskruv	5	57)
0700	32 83 51 413	1		Valve needle	Nålventil	5	57)
0720	33 83 05 823	1		Washer, needle valve	Bricka, nålventil	5	57)
0740	34 83 05 848	1		Gasket, float chamber	Packning, flottörhus	5	57)
0760	35 83 08 975	4		Screw with washer	Skruv med bricka	5	57)
0780	36 83 08 883	2		Screw with washer	Skruv med bricka	5	57)
0800	37 83 69 902	6		Screw with washer	Skruv med bricka	5	57)
0820	38 83 05 658	1		Spring	Fjäder	5	57)
0840	39 83 05 656	1		Cover	Löck	5	57)
0860	40 83 08 892	4		Screw with washer	Skruv med bricka	5	57)
0900	41 93 59 142	1		Oil damper	Dämpkolv	5	57)
0920	42 83 65 744	1		Nipple	Nippel	5	57)
0940	43 83 61 602	1		Spindle, throttle	Spjällaxel	5	57)
0960	44 83 05 351	1		Throttle	Spjäll	5	57)
0980	45 83 05 368	2		Screw, throttle	Skruv, spjäll	5	57)
1000	46 83 52 494	2		Seal, throttle spindle	Tätning, spjällaxel	5	57)
1020	47 83 52 411	1		Bracket, starter control	Hållare, kallstart-reglage	5	57)
1040				Clip	Clip	5	57)
1060	48 83 52 395	1		Screw	Skruv	5	57)
1080	49 83 05 109	1		Stop arm	Stopparm	5	57)
1100	50 83 65 678	1		Idling screw	Tomgångjusterskruv	5	57)
1120	51 83 05 284	1				5	57)

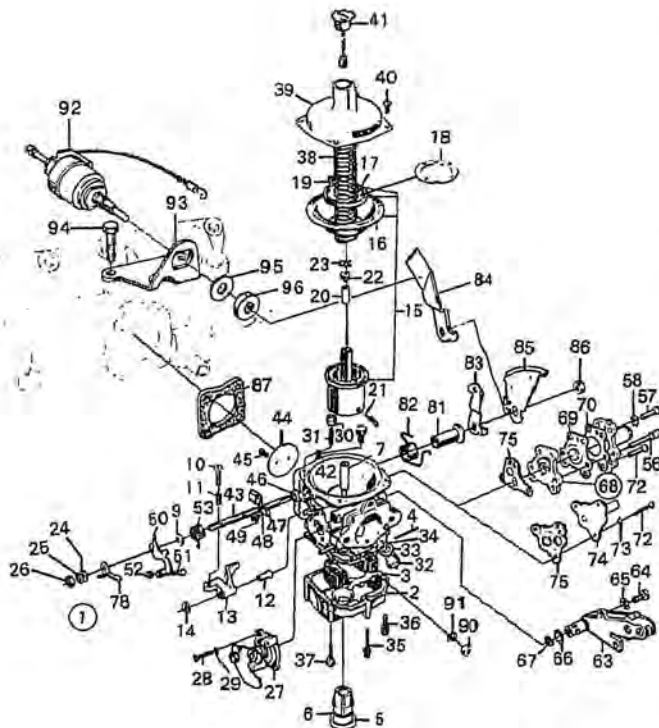
R 6746-99

13 -1977
14 1978-
57 Part of 83 63 087
58 Part of 83 66 692, 93 10 038
209 -1979
210 1980-

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

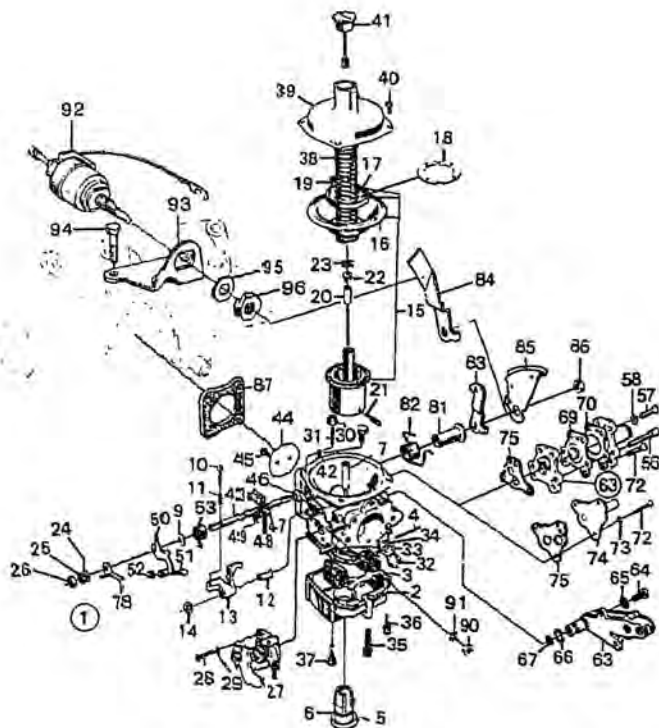
Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B03
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



1050

Fuel system	Bränslesystem	Date	Illustration	Group	Page
Carburetor, engine 2.0l	Förgasare, motor 2.0l	1977-	1977-	1968-10	R6746
1977-	1977-			2	99

Fig. Pos.	Part No. Art. nr.	Quantity/Åantal	Description	Benämning	K/S	Notes/Anmärkning
		99				
1146	52 83 05 302	1	Nut	Mutter	5	
1146	53 83 66 304	1	Spring, throttle return	Returfjäder	5	
1240	56 83 08 983	2	Screw with washer	Skruv med bricka	5	
1250	57 83 09 031	1	Screw	Skruv	5	
1250	58 83 09 049	1	Washer	Bricka	5 (57)	
1300	63 93 07 778	1	Temperature compensator	Temperaturkompensator	5	
1340	64 83 09 080	2	Screw	Skruv	5 (57)	
1360	65 83 09 098	2	Washer	Bricka	5 (57)	
1380	66 83 03 064	1	Seal washer	Tätningbricka	4 (57)	
1400	67 83 09 072	1	Seal washer	Tätningbricka	4 (57)	
1420	68 83 05 546	1	Dec. valve	Dec. ventil	5	
1440	69 75 19 572	1	Diaphragm	Membran	1	
1450	70 75 19 580	2	Gasket	Packning	5	
1520	72 83 69 654	3	Screw	Skruv	6 (58), SW	
1540	73 83 08 652	3	Washer	Bricka	4 (58), SW	
1560	74 83 59 910	1	Spring retainer	Fjäderhållare	6 (58)	
1590	75 83 59 647	1	Gasket	Packning	6 (58)	
1600	78 83 59 654	3	Screw	Skruv	6 (58)	
1630	78 93 10 186	1	Clip	Clip	5	
1640	81 83 15 392	1	Sleeve	Hylsa	5	
1650	82 83 55 028	1	Spring	Fjäder	5	
1680	83 83 13 793	1	Lever	Hävarm	5 (13)	
1700	84 83 66 022	1	Lever	Hävarm	6 (14)	
1720	85 93 09 261	1	Cam plate	Kamplatta	5 (8367139)	
1740	86 80 74 288	1	Nut	Mutter	5	
1760	87 83 68 334	1	Washer, insulating	Isoleringsbricka	5	
1800	90 80 74 106	4	Nut	Mutter	5	
1820	91 80 29 886	4	Washer	Bricka	5	
1840	92 83 35 665	1	Solenoid	Solenoid	5 (14), SW	
1850	93 83 37 537	1	Bracket	Konsol	6 (14), SW	
1860	94 80 19 895	2	Screw	Skruv	6 (14), SW	
1900	95 80 30 017	1	Washer	Bricka	5 (14), SW	
1920	96 79 34 089	1	Nut	Mutter	5 (14), SW	
1940	83 64 234	1	Gasket set	Packningssats	4	
1960	83 64 242	1	Gasket set	Packningssats	4	
1980	83 64 259	1	Gasket set	Packningssats	4	
2000	83 61 644	1	Needle valve set	Nålväntasta	3	



R6746-99

13. -1977
14. 1978-
57. Part of 83 63 087
58. Part of 83 66 692, 93 10 038

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	1-G02
5	Drives	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B00
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

1075

Fuel system
Carburetor,
engine H-type

Bränslesystem
Förgasare,
motor H-typ

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R6747

2

101

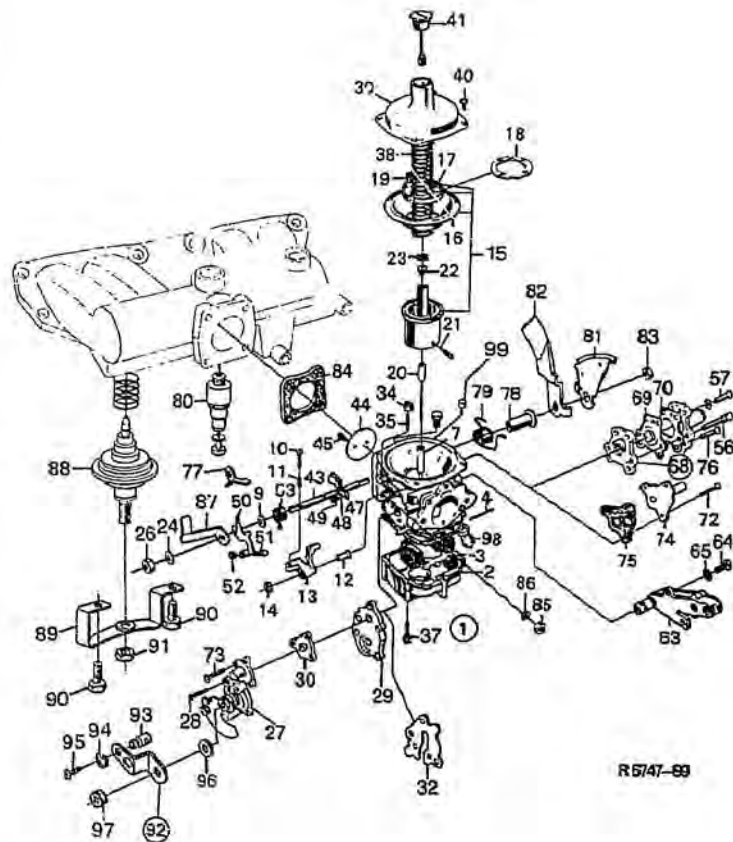
Fig Pos	Part No Art nr	Quantity/Amount Antal	Description	Benämning	Notes Anmärkning
	99				
0070	1 7500 457	1	Carburetor assy	Förgasare kpl	5 SW, (9313495)
0030	1 93 13 503	1	Carburetor assy	Förgasare kpl	5 EU
0040	2 83 69 894	1	Float chamber	Flottörhus	
0050	3 82 10 393	1	Float	Flottör	
0060	4 83 05 807	1	Spindle, float	Åxel, flottör	
0070	7 83 65 850	1	Jet	Munstycke	
0080	9 83 66 809	1	Washer	Bricka	
0090	10 83 61 743	1	Idling screw	Tongångeskruv	
0100	11 83 61 768	1	Spring	Fjäder	
0110	12 83 61 735	1	Bushing	Busning	
0120	13 83 65 411	1	Lever	Håvarm	
0130	14 83 61 776	1	Lock ring	Låsring	
0140	15 93 06 317	1	Vacuum piston assy	Vakuumkolv kpl	
0150	16 83 88 670	1	Diaphragm	Membran	
0160	17 83 51 330	1	Retainer, diaphragm	Hållare, membran	
0170	18 83 05 633	1	Lock washer, diaphragm	Låsbricka, membran	
0180	19 83 05 641	4	Screw	Skruv	
0190	20 83 08 112	1	Fuel needle	Bränslönål	
0200	21 83 64 200	1	Screw, fuel needle	Skruv, bränslönål	
0210	22 93 08 792	1	Needle adjusting screw	Justerskruv, bränslönål	
0220	23 83 64 192	1	Retaining clip	Låscip	
0230	24 93 05 326	1	Washer	Bricka	
0240	26 83 05 344	1	Nut	Mutter	
0250	27 75 03 170	1	Choke	Choke	
0260	28 83 52 071	1	Screw, choke	Skruv, choke	
0270	29 83 52 121	1	Plate	Platta	
0280	30 75 09 136	1	Diaphragm	Membran	
0290	31 83 08 203	1	Gasket	Packning	
0300	34 83 64 069	1	Lock nut	Låsmutter	
0310	35 83 64 051	1	Adjusting screw	Justerskruv	
0320	37 83 69 902	6	Screw with washer	Skruv med bricka	
0330	38 83 05 658	1	Spring	Fjäder	
0340	39 83 05 668	1	Cover	Löck	
0350	40 83 08 892	4	Screw with washer	Skruv med bricka	
0360	41 83 59 142	1	Oil damper	Dämpkolv	
0370	43 83 61 602	1	Spindle, throttle	Spjällåxel	
0380	44 83 05 351	1	Throttle	Spjäll	
0390	45 83 05 369	2	Screw, throttle	Skruv, spjäll	
0400	47 93 13 081	1	Bracket, starter control	Hållare, kallstartreglage	
0410	48 83 52 395	1	Clip	Clip	
0420	49 83 22 364	1	Screw	Skruv	
0430	50 83 52 105	1	Stop arm	Stopparm	
0440	51 83 05 294	1	Idling screw	Tongångjusterskruv	
0450	52 83 05 332	1	Nut	Mutter	
0460	53 83 66 304	1	Spring, throttle return	Returfjäder	
0470	56 83 08 983	2	Screw with washer	Skruv med bricka	
0480	57 83 09 031	1	Screw	Skruv	
0490	63 93 07 778	1	Temperature compensator	Temperaturkompensator	
0500	64 83 09 080	1	Screw	Skruv	
0510	55 83 09 098	1	Washer	Bricka	
0520	68 83 65 546	2	Dec valve	Dec ventil	
0530	69 75 19 572	1	Diaphragm	Membran	
0540	70 75 19 580	1	Gasket	Packning	
0550	72 83 69 654	3	Screw	Skruv	
0560	73 79 72 789	3	Screw	Skruv	
0570	74 83 69 910	1	Spring retainer	Fjäderhållare	
0580	75 83 69 547	1	Gasket	Packning	
0590	76 83 69 654	3	Screw	Skruv	
0600	77 93 10 186	1	Clip	Clip	
0610	78 83 15 392	1	Sleeve	Hylsa	
0620	79 83 55 026	1	Spring	Fjäder	
0630	80 83 15 486	1	Valve	Ventil	
0640	81 83 09 261	1	Cam plate	Kamplatta	
0650	82 83 66 023	1	Lever	Håvarm	

R 6747-89

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Intake- and exhaust system	2-G02
Clutch system	2-I08
Engine control	2-J14
Supercharging system	2-J20



1015

Fuel system
Carburetor,
engine H-type

Bränslesystem
Förgasare,
motor H-typ

Date
Datum

Illustration
Bild nr

Group
Grupp

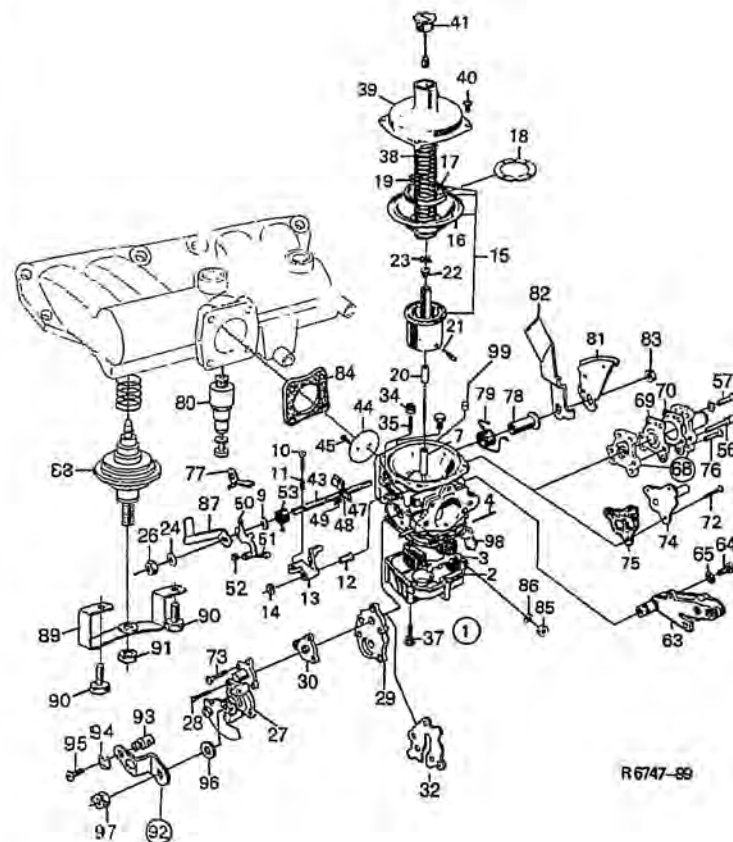
Page
Sida

1988-10/R6747

2

103

Fig. Pos	Part No Art nr	Quantity/ Antal	Description	Benämning	K S	Notes Anmärkning
		99				
0570	83 80 74 286	1	Nut	Mutter	5	
0650	84 83 58 334	1	Washer, insulating	Isoleringsbricka	4	
0650	85 80 74 106	4	Nut	Mutter	5	
0700	86 80 29 985	4	Washer	Bricka	5	
0710	87 93 13 131	1	Lever	Håvarm	5	SW
0720	88 93 11 895	1	Damper	Dämpare	3	SW
0730	89 93 14 907	1	Bracket	Fäste	6	SW
0740	90 80 19 903	2	Screw	Skruv	6	SW
0750	91 80 69 015	1	Nut	Mutter	5	SW
0760	92 83 22 141	1	Lever Assy	Håvarm kpl	5	
0770	93 83 22 166	1	Sleeve	Hyls	5	
0780	94 79 36 016	1	Lockwasher	Spärrytare	6	
0790	95 80 19 531	1	Screw	Skruv	5	
0800	96 83 05 526	1	Washer	Bricka	5	
0810	97 93 13 008	1	Nut	Mutter	5	
0820	98 83 61 644	1	Needle valve set	Nålventilsats	3	
0830	99 83 35 614	1	Plug	Propp	5	EU, (8380462)
0840	83 64 234	1	Gasket set	Packningssats	4	
0850	83 64 242	1	Gasket set	Packningssats	4	
0850	83 64 259	1	Gasket set	Packningssats	4	

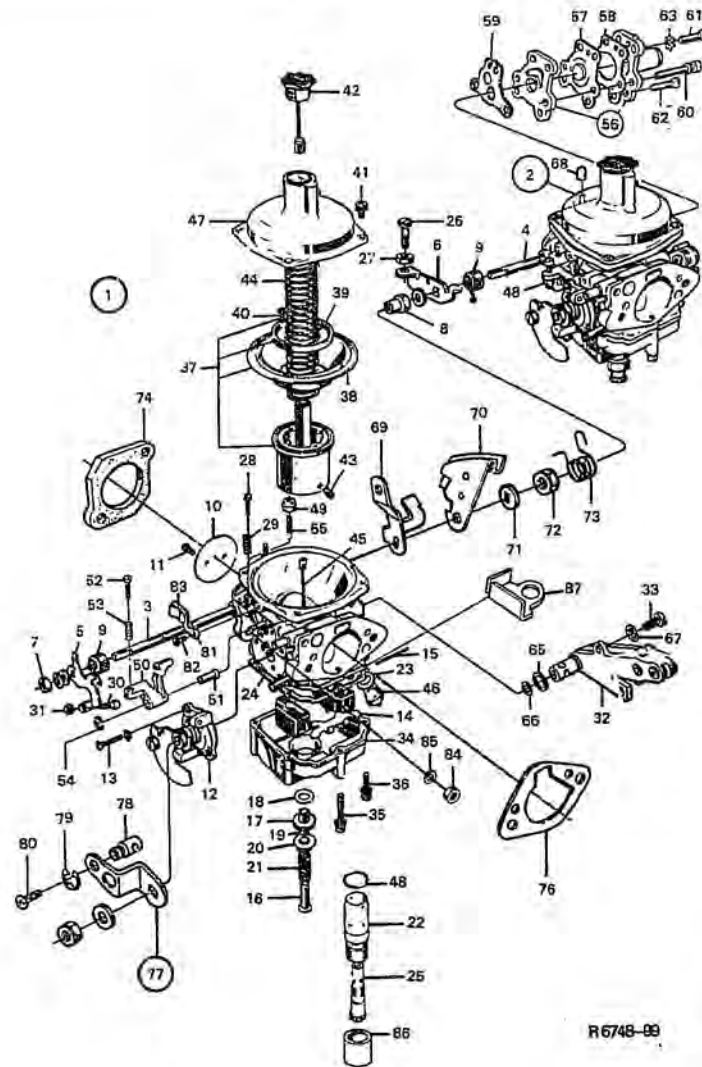


R6747-89

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	5-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



1100

Fuel system
Twin carburetor,
engine 2.0l 1975-7*

Bränslesystem
Två-förgasare,
motor 2.0l 1975-76

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R6748

2

105

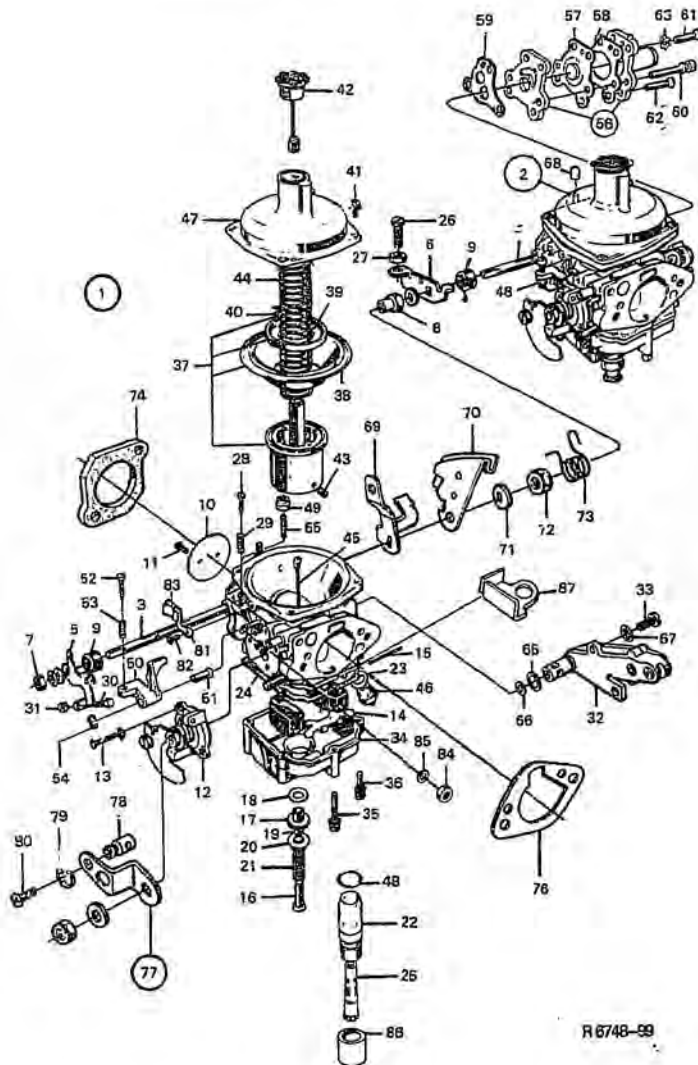
Fig Pos	Part No Art nr	Quantity/Amnt	Description	Benämning	K SR	Notes Anmärkning
		99				
0020	1 83 55 372	1	Carburetor assy front	Förgasare kpl främre	09	
0040	1 83 08 862	1	Carburetor assy front	Förgasare kpl främre	10	
0060	2 83 55 280	1	Carburetor assy rear	Förgasare kpl bakre	59	
0080	2 83 53 129	1	Carburetor assy rear	Förgasare kpl bakre	59	
0100	3 83 61 451	1	Spindle throttle	Spjällaxel	5	
0120	3 83 59 969	1	Spindle throttle	Spjällaxel	5	
0140	5 83 61 420	1	Stop arm	Stopparm	5	PART OF 8355372
0160	5 83 61 719	1	Stop arm	Stopparm	5	PART OF 8368862
0180	6 83 61 438	1	Stop arm	Stopparm	5	PART OF 8355380
0200	6 83 61 651	1	Stop arm	Stopparm	5	PART OF 8363129
0220	7 83 61 446	1	Nut	Mutter	5	PART OF 8355372
0240	8 83 61 453	1	Joint nut	Skarvmutter	5	PART OF 8355380
0260	9 83 61 461	1	Spring, throttle return	Returfjäder	5	PART OF 8355372, 8355380
0300	9 83 61 695	1	Spring, throttle return	Returfjäder	5	PART OF 8353129, 8368862
0340	10 83 61 479	1	Throttle	Spjäll	5	
0360	11 83 61 487	2	Screw, throttle	Skruv, spjäll	5	
0380	12 83 61 495	1	Choke	Choke	5	PART OF 8355372
0400	12 83 64 085	1	Choke	Choke	5	PART OF 8355380
0420	12 83 61 693	1	Choke	Choke	5	PART OF 8363129
0440	12 83 61 701	1	Choke	Choke	5	PART OF 8368862
0460	13 83 05 476	2	Screw, choke	Skruv, choke	5	
0480	14 83 10 393	1	Float	Flötdr	5	
0500	15 83 05 807	1	Spindle, float	Spjällaxel	5	
0520	16 83 53 642	1	Jet	Munstycke	5	
0540	17 83 52 361	1	Bushing, jet	Bussning, munstycke	5	
0560	18 83 05 757	1	Washer, jet	Bricka, munstycke	5	
0580	19 83 05 732	1	O-ring, jet	O-ring, munstycke	5	
0600	20 83 52 353	1	Washer, jet	Bricka, munstycke	5	
0620	21 83 05 740	1	Spring, jet	Fjäder, munstycke	5	
0640	22 83 05 765	1	Return, jet	Höllara, munstycke	5	
0660	23 83 05 823	1	Washer, needle valve	Bricka, nålventil	5	
0680	24 83 05 849	1	Gasket, float chamber	Packning, flötdrhus	5	
0700	25 83 05 781	1	Adjustment screw	Justerskruv	5	
0720	26 83 61 503	1	Screw	Skruv	5	PART OF 8355380
0740	27 83 61 511	1	Nut	Mutter	5	PART OF 8355380
0760	28 83 05 567	1	Idling screw	Tomgångsskruv	5	PART OF 8355372
0780	28 83 61 743	1	Idling screw	Tomgångsskruv	5	PART OF 8368862
0800	29 83 05 575	1	Spring	Fjäder	5	PART OF 8355372
0820	29 83 64 283	1	Spring	Fjäder	5	PART OF 8368862
0840	30 83 05 294	1	Idling screw	Tomgångsjusterskruv	5	PART OF 8355372
0860	31 83 05 302	1	Nut	Mutter	5	PART OF 8355372
0880	32 83 61 526	1	Temperature compensator	Temperaturkompensator	5	
0900	33 83 09 080	2	Screw	Skruv	5	
0920	34 83 05 831	1	Float chamber	Flötdrhus	5	
0940	35 83 08 975	4	Screw with washer	Skruv med bricka	5	
0960	36 83 08 983	2	Screw with washer	Skruv med bricka	5	
1000	37 83 52 403	1	Vacuum piston assy	Vakuumkolv kpl	5	
1020	38 83 61 537	1	Diaphragm	Membran	5	
1040	39 83 61 545	1	Lock washer	Låsbricka	5	
1060	40 83 05 641	4	Screw	Skruv	5	
1080	41 83 08 892	4	Screw with washer	Skruv med bricka	5	
1100	42 93 59 134	1	Oil damper	Dämpkolv	5	(8361552)
1120	43 83 05 716	1	Screw, fuel needle	Skruv, bränslenål	5	
1140	44 83 61 580	1	Spring	Fjäder	5	
1160	45 83 61 586	1	Fuel needle	Bränslenål	5	
1180	46 83 63 806	1	Needle valve set	Nålventilsats	5	
1200	47 83 63 840	1	Cover	Lås	5	
1220	48 83 05 773	1	O-ring	O-ring	5	
1240	49 83 64 069	1	Lock nut	Låsmutter	5	PART OF 8368862
1260	49 83 61 750	1	Lock nut	Låsmutter	5	PART OF 8363129
1280	50 83 61 727	1	Lever	Håvarm	5	PART OF 8368862, 8363129

R 6748-99

1100

Fuel system
Twin carburetor,
engine 2.0l 1975-76Bränslesystem
Två-förgasare,
motor 2.0l 1975-76Date
Datum
1988-10 R6748Illustration
Bild nr
2Group
Grupp
2Page
Sida
107

Fig Pos.	Par. No Art nr	Quantity / Antal	Description	Benämning	K/S S	Notes Anmärkning
1200	51 8361 735	1	Bushing	Bussning	5	PART OF 8368862, 8363 129
1320	52 8361 743	1	Idling screw	Tomgångsskruv	5	PART OF 8368862, 8363 129
1340	53 8364 283	1	Spring	Fjäder	5	PART OF 8368862, 8363 129
1360	54 8361 776	1	Lock ring	Låsring	5	PART OF 8368862, 8363 129
1380	55 8364 051	1	Screw	Skruv	5	PART OF 8368862, 8363 129
1400	56 8364 077	1	Overflow valve	Överströmningsventil	5	PART OF 8363 129
1410	57 76 19 572	1	Diaphragm	Membran	5	
1415	58 76 19 580	2	Gasket	Packning	5	PART OF 8363 129
1420	59 83 09 647	1	Gasket with washer	Packning	5	PART OF 8363 129
1440	60 83 08 983	2	Screw	Skruv med bricka	5	PART OF 8363 129
1450	61 83 09 031	1	Screw	Skruv	5	PART OF 8363 129
1470	62 83 09 654	3	Screw	Skruv	5	
1480	63 83 09 049	1	Washer	Bricka	5	PART OF 8363 129
1500	65 83 09 054	1	Seal washer	Tätningbricka	5	
1520	66 83 09 072	1	Seal washer	Tätningbricka	5	
1540	67 83 09 098	1	Washer	Bricka	5	
1560	68 83 35 614	1	Plug	Propp	5	(10), (8360463)
1580	69 83 62 485	1	Lever	Hävarm	5	
1600	70 83 57 071	1	Cam plate	Kam skiva	5	M
1620	70 83 57 535	1	Cam plate	Kam skiva	5	A
1640	71 81 12 989	1	Washer	Bricka	5	
1660	72 80 50 619	1	Nut	Mutter	5	
1680	73 83 56 602	1	Spring	Fjäder	5	
1700	74 83 59 788	2	Washer, insulating	Isoleringsbricka	5	
1740	76 83 36 877	2	Gasket	Packning	5	
1760	77 83 22 141	1	Lower assy	Hävarm kpl	5	
1780	78 83 22 166	1	Sieve	Hylla	5	
1800	79 79 36 018	1	Lock washer	Spärryttare	5	
1840	80 80 19 531	1	Screw	Skruv	5	
1860	81 83 22 174	1	Bracket	Konsol	5	
1880	82 83 22 364	1	Screw	Skruv	5	
1900	83 83 52 395	1	Clip	Clip	5	
1920	84 80 74 106	4	Nut	Mutter	5	
1940	85 80 29 985	4	Washer	Bricka	5	
1960	86 83 33 312	2	Plug, red marked	Plugg, rödmärkt	5	PART OF 8368862, 8363 129
1970	87 83 09 113	1	Ball plate	Skivskydd	5	SEE SECTION 23.1
1980	83 61 594	1	Gasket set	Packningssats	5	

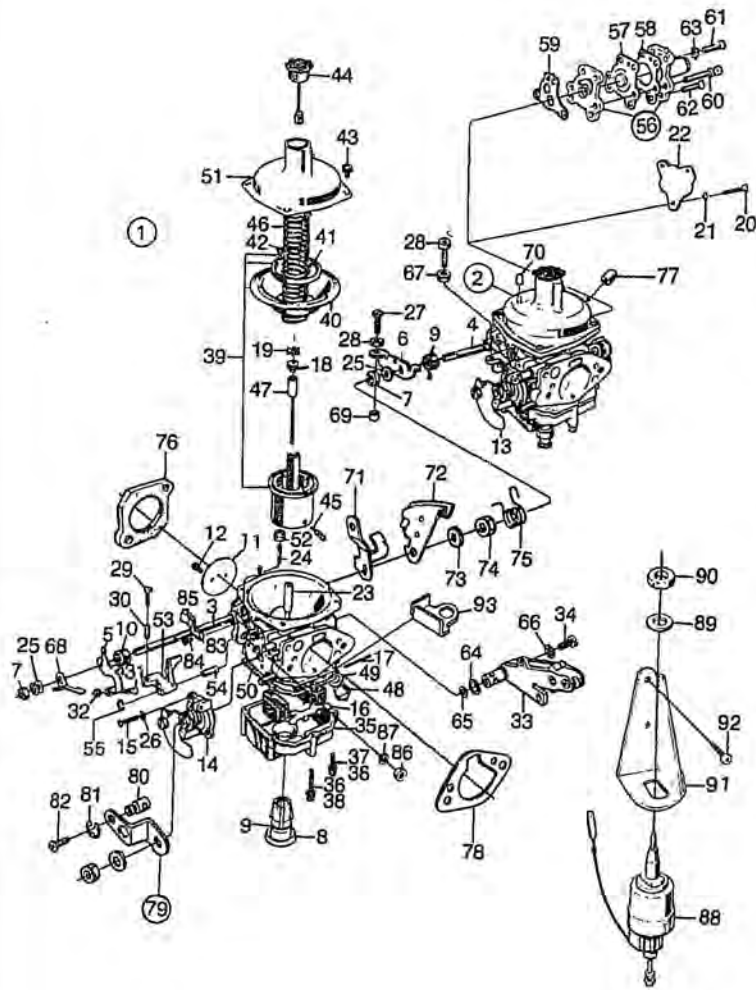


R 6748-99

- 0 General, Complete sets 1-A02
 1 Tools 1-H02
 2 Engine 1 '02, 2-A02
 3 Electrical system, Instruments 3-A02
 4 Transmission 3-G02
 5 Brakes 4-A02
 6 Front assembly, Steering 4-C02
 7 Suspension, Wheels 4-E02
 8 Body 4-F02, 5-A02
 9 Accessories 5-K02
 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
 Lubrication system 2-A22
 Fuel system 2-B08
 Inlet- and exhaust system 2-G02
 Cooling system 2-I08
 Engine control 2-J14
 Supercharging system 2-J20



R 6749-89

SAAB
genuine parts
original tillbehör

2-C04

SAAB 99
M74-81

MASTER INDEX

1150

Fuel system Twin carburetor, engine 2.0l, 1377-		Bränslesystem Två-förgasare, motor 2.0l, 1977-		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
				1988-10	R6749	2	109
Fig. Pos.	Part No Art nr	Quantity/Antal		Description		Benämning	Notes Anmärkning
		99					
0020	1 83 68 862	1		Carburetor assy front	Förgasare kpl främre		5
0040	2 83 66 742	1		Carburetor assy rear	Förgasare kpl bakre		5
0060	2 83 68 870	1		Carburetor assy rear	Förgasare kpl bakre		5
0080	3 83 85 520	1		Spindle throttle	Spjälaxel		5
0090	3 83 69 944	1		Spindle throttle	Spjälaxel		5
0100	4 83 69 969	1		Spindle throttle	Spjälaxel		5
0160	5 83 61 719	1		Stop arm	Stopparm		5
0170	5 83 69 951	1		Stop arm	Stopparm		5
0180	6 83 61 651	1		Stop arm	Stopparm		5
0200	6 83 69 977	1		Stop arm	Stopparm		5
0240	7 83 61 446	2		Nut	Mutter		5
0260	8 83 64 218	1		Seal plug assy	Tätningsslugg kpl		5
0280	8 83 05 773	1		O-ring	O-ring		5
0300	10 83 61 685	1		Spring, throttle return	Returfjäder		5
0340	11 83 61 479	1		Throttle	Spjäl		5
0360	12 83 61 487	2		Screw, throttle	Skruv, spjäl		5
0380	14 83 61 693	1		Choke	Choke		4
0390	14 75 18 566	1		Choke	Choke		4
0400	14 83 61 701	1		Choke	Choke		4
0410	14 75 18 568	1		Choke	Choke		4
0420	15 83 65 504	2		Screw, choke	Skruv, choke		5
0440	16 83 10 393	1		Float	Flöttör		5
0460	17 83 05 807	1		Spindle, float	Axel, flöttör		5
0480	18 83 08 792	2		Needle adjusting screw	Justerskruv, bränslenål		5
0520	19 83 64 192	2		Retaining clip	Låsclip		5
0540	20 83 69 654	3		Screw	Skruv		5
0560	21 83 09 049	3		Washer	Bricka		5
0580	22 83 69 639	1		Blind flange	Blindfläns		5
0600	23 83 65 843	1		Jet	Munstycke		4
0620	24 83 64 051	1		Adjusting screw	Justerskruv		5
0640	25 83 05 526	2		Washer	Bricka		5
0660	26 83 05 484	2		Washer	Bricka		5
0680	27 83 61 503	1		Screw	Skruv		5
0700	28 83 61 511	1		Nut	Mutter		5
0740	29 83 05 567	2		Idling screw	Tomgångsskruv		5
0760	30 83 64 283	1		Spring	Fjäder		5
0780	31 83 05 294	1		Idling screw	Tomgångsskruv		5
0800	32 83 05 302	1		Nut	Mutter		5
0820	33 83 61 529	1		Temperature compensator	Temperaturkompensator		5
0860	34 83 09 080	1		Screw	Skruv		5
0880	35 83 05 831	1		Float chamber	Flöttörhus		5
0900	35 83 69 994	1		Float chamber	Flöttörhus		5
0920	36 83 05 975	1		Screw with washer	Skruv med bricka		5
0940	37 83 08 983	2		Screw with washer	Skruv med bricka		5
0960	38 83 69 902	6		Screw with washer	Skruv med bricka		5
0980	39 83 06 325	1		Vakuum piston	Vakuumkolv		5
1000	40 83 61 537	1		Diaphragm	Membran		1
1020	41 83 61 545	1		Lock washer	Låsbricka		5
1040	42 83 05 641	4		Screw	Skruv		5
1060	43 83 08 892	4		Screw with washer	Skruv med bricka		5
1080	44 83 69 134	1		Oil damper	Dämpkolv		5
1100	45 83 64 200	1		Screw, fuel needle	Skruv, bränslenål		5
1120	46 83 61 560	1		Spring	Fjäder		5
1140	47 83 66 577	1		Fuel needle	Bränslenål		4
1160	48 83 63 806	1		Needle valve set	Nålventilsats		3
1180	49 83 05 823	1		Washer, needle valve	Bricka nålventil		4
1200	50 83 05 849	1		Gasket, float chamber	Packning, flöttörhus		4
1220	51 83 63 640	1		Cover	Lock		6
1240	52 83 64 069	1		Lock nut	Låsmutter		3

13 -1977
14 1978-
60

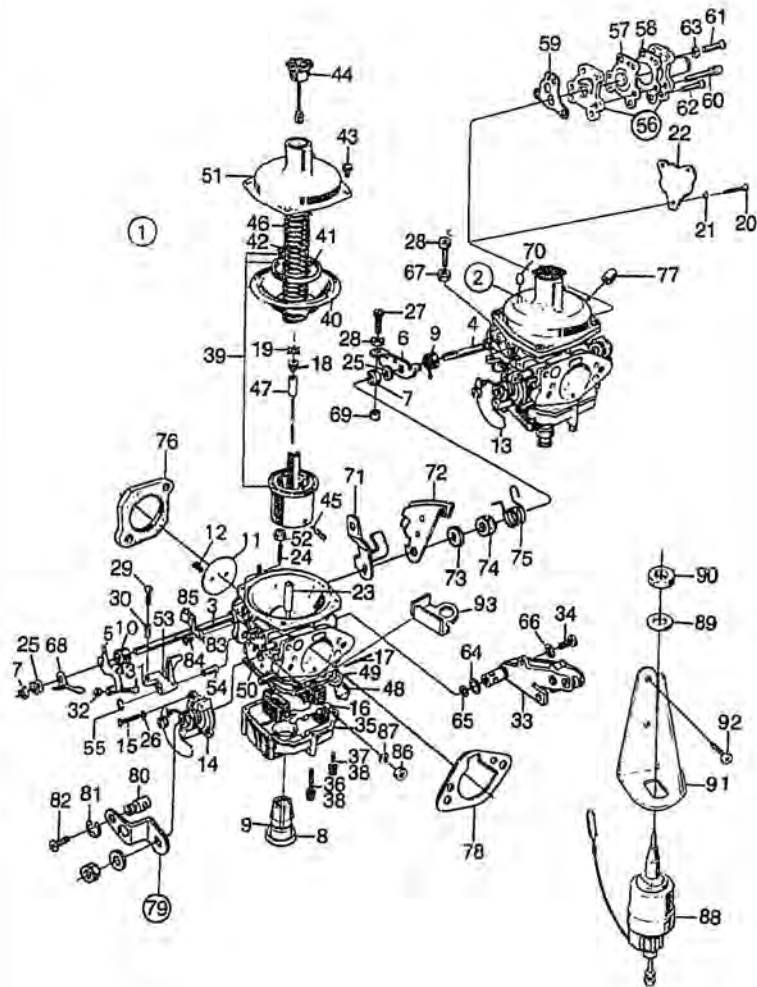
If this carburetor is used 1977 model cars, the following parts must be fitted: Overflow valve 83 65 546, Gasket 83 66 767, Screw 83 08 983, Screw 83 09 031, Washer 83 09 049.

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

(8361552)



R 6749-99

Fuel system		Bränslesystem		Date	Illustration	Group	Page
Twin carburetor,		Två-förgasare,		Datum	Bild nr	Grupp	Sida
engine 2.0l, 1977-		motor 2.0l, 1977-		1988-10	R6749	2	111
Fig. Pos.	Part No. Art nr	Quantity/Antal	Description	Benämning	Notes		
		99			Anmärkning		
1280	53 83 61 727	1	Lever	Hävarm	5		
1280	54 83 61 735	1	Bushing	Bussning	5		
1320	55 83 61 778	1	Lock ring	Låsting	5		
1340	56 83 65 548	1	Overflow valve	Översirningsventil	5 (45)		
1350	57 75 19 572	1	Diaphragm	Membran	1		
1350	58 75 19 580	2	Gasket	Packning	4		
1380	58 83 69 647	1	Gasket	Packning	4 (45)		
1420	60 83 08 983	2	Screw with washer	Skruv med bricka	5 (45)		
1440	61 83 09 031	1	Screw	Skruv	5 (45)		
1450	62 83 69 854	3	Screw	Skruv	5		
1460	63 83 09 049	1	Washer	Bricka	5 (45)		
1480	64 83 09 064	1	Seal washer	Tätningsskiva	5		
1500	65 83 09 072	1	Seal washer	Tätningsskiva	5		
1520	66 83 09 089	1	Washer	Bricka	5		
1540	67 83 81 750	1	Lock nut	Låsmutter	3		
1560	68 93 10 178	2	Clip	Spärrytare	5		
1600	69 83 63 855	1	Plastic sleeve	Plasthylsa	5		
1620	70 83 35 614	1	Plug	Propp	5 (8360463)		
1640	71 83 62 485	1	Lever	Hävarm	5		
1650	72 83 57 071	1	Cam plate	Kamskiva	5		
1680	72 83 57 535	1	Cam plate	Kamskiva	5		
1700	73 81 12 989	1	Washer	Bricka	5		
1720	74 80 50 619	1	Nut	Mutter	5		
1740	75 83 56 602	1	Spring	Fjäder	5		
1760	76 83 59 788	2	Washer, insulating	Isoleringsbricka	4		
1770	77 93 12 570	1	Plug	Propp	5 (210)		
1800	78 83 36 877	2	Gasket	Packning	4		
1820	79 83 22 141	1	Lever assy	Hävarm kpl	5		
1840	80 83 22 166	1	Sleeve	Hylsa	5		
1850	81 79 36 016	1	Lock washer	Spärrytare	5		
1880	82 80 19 531	1	Screw	Skruv	5		
1900	83 83 22 174	1	Bracket	Konsol	5		
1920	84 83 22 364	1	Screw	Skruv	5		
1940	85 83 52 395	1	Clip	Spärrytare	5		
1950	86 80 74 106	4	Nut	Mutter	5		
1980	87 80 29 985	4	Washer	Bricka	5		
2000	88 83 35 655	1	Solenoid	Solenoid	5 141, SW		
2020	89 80 30 017	1	Washer	Bricka	5 141, SW		
2040	90 79 04 089	1	Nut	Mutter	5 141, SW		
2060	91 83 65 777	1	Bracket	Fäste	5 141, SW		
2080	92 80 19 895	2	Screw	Skruv	5 141, SW		
2100	93 09 113	1	Baffle plate	Skvalpskydd	4	SEE SI SECTION 231-	
2120	83 64 242	1	Gasket set	Packningssats	4		
2140	83 64 267	1	Gasket set	Packningssats	4		
2140	83 61 694	1	Gasket set	Packningssats	4		

14 1978-
45 Export and model 1977 for Sweden
210 1980-

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I03
Engine control	2-J14
Supercharging system	2-J20

1200

Fuel system
Air cleaner,
engine 1.85l

Bränslesystem
Luftrenare,
motor 1.85l

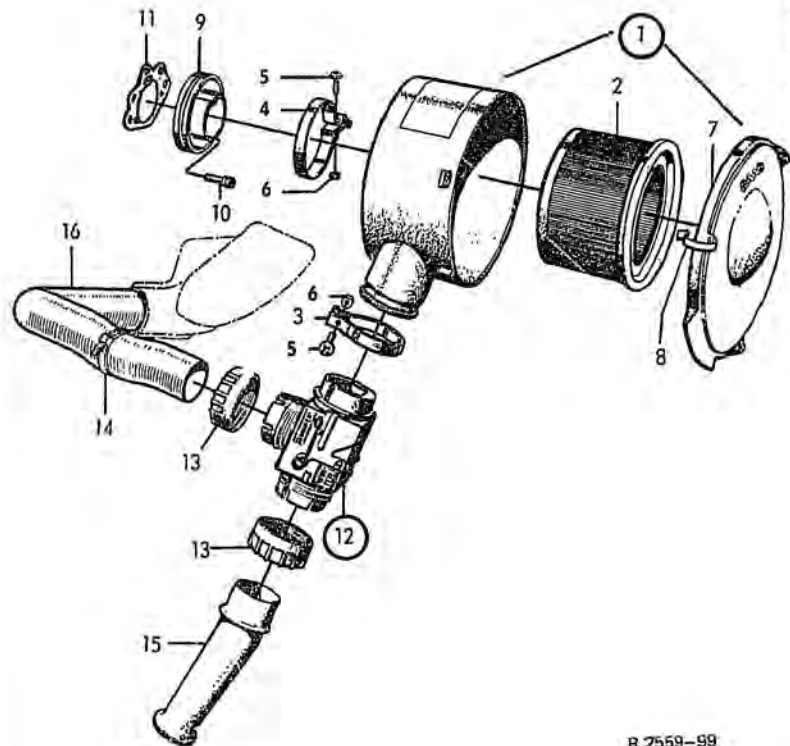
Date
Datum
1988-10

Illustration
Bild nr
R2559

Group
Grupp
2

Page
Sida
113

Fig. Pos.	Part No Art nr	Quantity/Antal			Description	Benämning	K S S R	Notes Anmärkning
		99						
0020	1 83 80 800	1			Air clear assy	Luftrenare kpl	5	
0040	1 83 82 988	1			Air clear assy	Luftrenare kpl	5	ELCD
0060	2 83 84 737	1			Insert	Insats	1	
0080	3 83 80 917	1			Clamp	Klamme	5	
0100	4 83 81 147	1			Clamp	Klamme	5	
0120	5 79 34 805	2			Screw	Skruv	5	
0140	6 79 14 690	2			Nut	Mutter	5	
0150	7 83 80 826	1			Cover	Lock	5	
0180	8 83 80 834	3			Lock spring	Låsfjäder	5	PART OF 8380200
0200	9 83 79 026	1			Ring fastener	Fästning	5	
0220	10 79 62 434	3			Screw	Skruv	5	
0240	11 83 74 639	1			Gasket	Packning	4	
0250	12 83 79 647	1			Preheater valve unit	Spärrhus kpl	5	ELCD
0280	13 83 79 598	2			Muff	Muff	6	
0300	14 83 74 357	1			Strap	Spännband	5	ELCD
0320	15 83 83 275	1			Snorkel	Snorkel	5	
0340	16 83 79 828	1			Hose, preheater	Förvärmarslang	3	ELCD

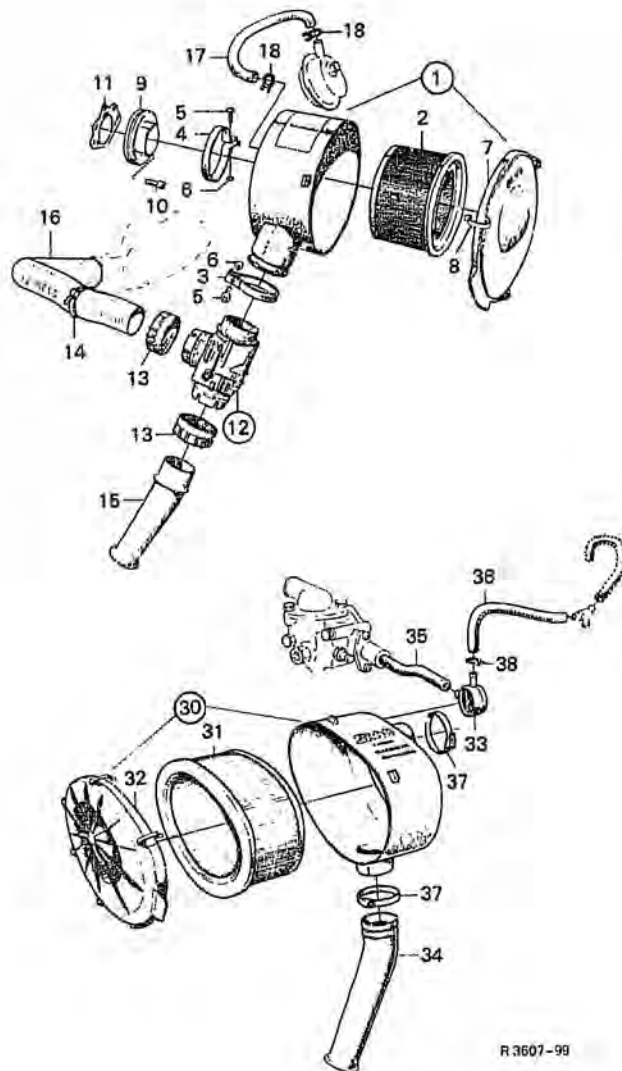


R 2559-99

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instrument	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



R 3607-99

1250

Fuel system
Air cleaner,
engine 2.0l -1974

Bränslesystem
Luftrenare,
motor 2.0l -1974

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R3607

2

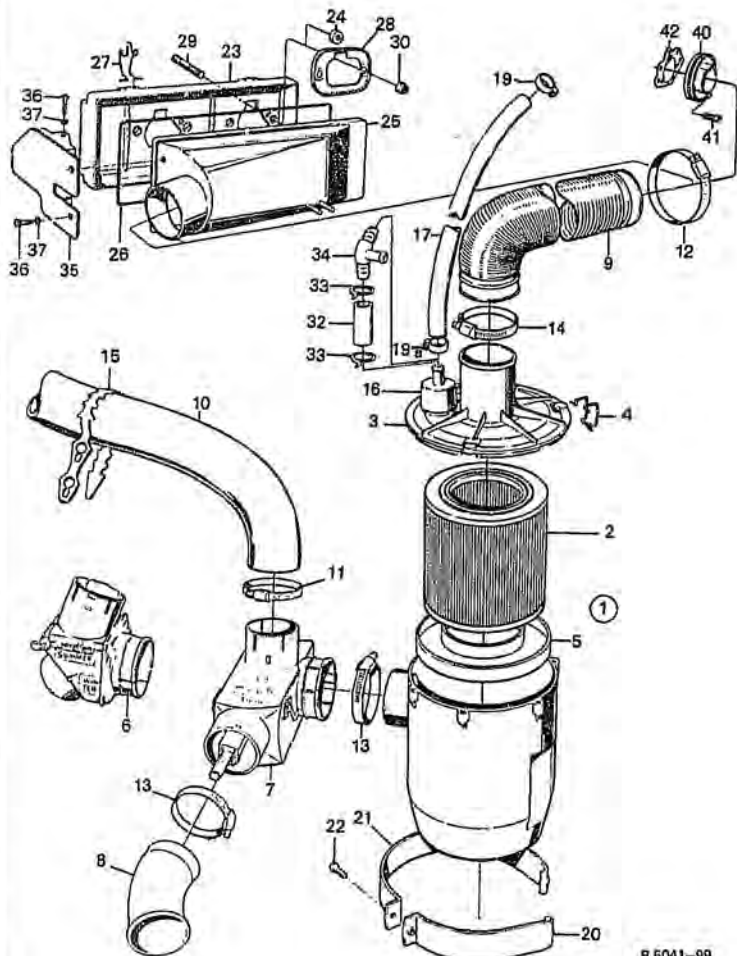
115

Fig. Pos	Part No Art nr	Quantity/Amount 99	Description	Bandörkning	K S S R / L	Notes Anmärkning
0020	1	83 80 800	1	Air cleaner assy	Luftrenare kpl	5 C
0040	2	83 84 737	1	Insert	Insats	1 C
0060	3	83 80 917	1	Clamp	Klamms	5 C
0080	4	83 81 147	1	Clamp	Klamms	5 C
0100	6	79 34 805	2	Screw	Skruv	5 C
0120	7	79 14 690	2	Nut	Mutter	5 C
0140	8	83 80 826	1	Cover	Lösfjäder	5 C
0160	9	83 80 834	3	Lock spring	Lösfjäder	5 C
0180	9	83 79 026	1	Ring fastener	Fästning	5 C
0200	10	79 62 434	3	Screw	Skruv	5 C
0220	11	83 74 639	1	Gasket	Packning	5 C
0240	12	83 79 547	1	Preheater valve unit	Spjällhus kpl	5 C
0260	13	83 79 596	2	Muff	Spännbend	5 C
0280	14	83 74 357	1	Strap	Snorkel	5 C
0300	15	83 83 276	1	Snorkel	Snorkel	5 C
0320	16	83 79 828	1	Hose, preheater	Förvärmarslang	3 C
0340	17	83 12 134	1	Hose, air cleaner	Slang, luftrenare	4 C
0360				crankcase vent	vavhusventilation	
0380	18	79 70 056	2	Hose clamp	Slangklamms	5 C, (7935216)
0400	30	83 14 064	1	Air cleaner assy	Luftrenare kpl	5 E
0420	31	83 84 737	1	Insert	Insats	1 E
0440	32	83 14 270	1	Cover	Lösfjäder	5 E
0460	33	83 11 086	1	Connection box	Anslutningsdosa	5 E
0480	33	83 11 078	1	Connection box	Anslutningsdosa	5 E, EM FOR US
0500	34	83 84 703	1	Snorkel	Snorkel	5 E
0520	35	83 11 128	1	Hose, air cleaner	Slang, luftrenare	4 E
0540				thermostat valve	termostatventil	
0560	36	83 16 754	1	Hose, air cleaner	Slang, luftrenare	4 E
0580				nipple	nippel	
0600	37	79 70 148	2	Hose clamp	Slangklamms	5 E, (7963608)
0620	38	79 70 056	1	Hose clamp	Slangklamms	5 E, (7936216)

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B03
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



R 5041-99

SAAB
genuine parts
original reservdelar

2-C12

SAAB 99
M74-81

MASTER INDEX

1300

Fuel system		Bränslesystem		Date	Illustration	Group	Page
Air cleaner, carburetor		Luftrenare, förgasare-		Datum	Bild nr	Grupp	Sida
engine 2.0l, 1975-		motor 2.0l, 1975-		1988-10	R5041	2	197
Fig Pos.	Part No Art nr	Quantity/Anstl	Description	Benämning	K/S	Notes	
		99			SR	Anmärkning	
0070	1 83 17 693	1	Air cleaner assy	Luftrenare kpl	5		
0050	2 93 18 502	1	Insert	Insats	1		
0080	3 83 27 678	1	Cover	Lock	6		
0100	4 83 18 339	3	Clamp	Klamra	6		
0110	5 83 17 919	1	Insert part	Insatsdel	6		
0120	6 83 85 686	1	Preheater valve unit	Spillhus	5	13	
0140	7 83 34 534	1	Preheater valve unit	Spillhus	5	14	
0160	8 83 18 263	1	Snorkel	Snorkel	5		
0180	9 93 47 493	1	Hose	Slang	4		
0200	9 83 85 759	1	Hose	Slang	4	T	
0220	10 83 19 113	1	Preheater hose	Förvärmarslang	3		
0240	10 83 23 222	1	Preheater hose	Förvärmarslang	3	10	
0260	11 79 70 163	1	Clamp	Klamra	5	(7963598)	
0280	12 79 70 163	1	Clamp	Klamra	5	9, T (7963506)	
0300	12 79 70 148	1	Clamp	Klamra	5	10, T	
0320	12 83 27 561	1	Clamp	Klamra	5	10, T	
0340	13 79 70 148	2	Clamp	Klamra	5	10, T	
0360	14 83 27 561	1	Clamp	Klamra	5	10, T	
0380	15 83 74 357	1	Strap	Spännband	5	9	
0400	15 83 29 401	1	Clamp	Klamra	5	10	
0420	16 83 20 863	1	Connection box	Anslutningsdosa	5	85	
0440	17 83 20 898	1	Hose	Slang	4	83	
0460	17 83 21 002	1	Hose	Slang	4	9, 64	
0480	17 83 26 480	1	Hose	Slang	4	10	
0500	19 79 70 072	1	Hose clamp	Slangklamra	5		
0510	19A 79 70 064	1	Hose clamp	Slangklamra	5		
0520	20 83 21 044	1	Strap, front	Spännband, främre	5		
0540	21 83 21 051	1	Strap, rear	Spännband, bakre	5		
0560	22 80 59 586	1	Screw	Skruv	5		
0610	23 93 03 298	1	Lower part, air box	Undrdel, saml-låda	5	165, -1979	
0615	24 83 19 329	4	Sleeve	Hylsa	5		
0620	25 83 85 932	1	Upper part, air box	Överdel, samlingslåda	5	T	
0640	26 83 21 889	1	Sealing strip	Tätningstätt	5	T	
0660	27 83 19 162	4	Clamp	Klamra	5		
0700	28 83 26 581	2	Plate	Platta	5		
0720	29 83 25 326	4	Screw	Skruv	5	T	
0740	30 79 83 390	4	Lock nut	Låsmutter	3	T	
0760	32 83 28 484	1	Hose	Slang	4	87, ELCD	
0780	33 79 70 066	2	Hose clamp	Slangklamra	5	87, ELCD (7935216)	
0800	34 83 58 685	1	Nipple	Nippel	5	87, ELCD	
0820	35 93 03 249	1	Dust protective	Smutsskydd	5	164, 215, T	
0830	35 93 38 609	1	Dust protective	Smutsskydd	5	216, T	
0840	36 80 59 395	3	Screw	Skruv	5	T	
0860	37 79 33 115	1	Washer	Bricka	5	T	
0880	40 83 79 026	1	Ring fastener	Fästning	5	C	
0900	41 79 62 434	3	Screw	Skruv	5	C	
0920	42 83 74 639	1	Gasket	Packning	4	C	

9. -1975
10. 1976-
13. -1977
14. 1978-
63. Ch. -99752004118, -99756000614, -99757000090.
64. Ch. 99752004119, -99756000615, -99757000091.
65. Ch. -9975203277.
66. Ch. 99752030099.
164. Ch. 99781011887, -99782004652, -99785006343-
165. Used on air box 832559
215. -1980
216. 1981-

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system,
Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly,
Steering 4-C02
7 Suspension,
Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
Lubrication system 2-A22
Fuel system 2-B08
Inlet- and exhaust system 2-G02
Cooling system 2-I08
Engine control 2-J14
Supercharging system 2-J20

1325

Fuel system
Air cleaner, carburetor
engine H-type

Bränslesystem
Luftrenare, förgasare-
motor H-typ

Date
Datum
1988-10

Illustration
Bild nr
R4882

Group
Grupp
2

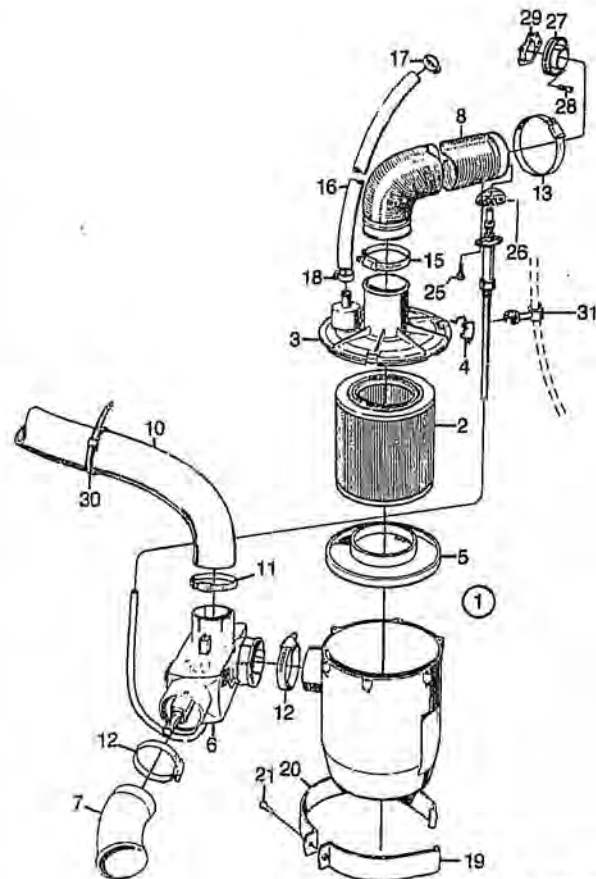
Page
Sida
119

Fig. Pos.	Part No Art nr	Quantity/Ansl		Description	Benämning	K S	Notes Anmärkning
		99					
0020	1	83 17 893	1	Air cleaner assy	Luftrenare kpl	5	
0040	2	93 18 502	1	Insert	Insats	5	
0060	3	83 27 678	1	Cover	Lock	5	
0080	4	83 18 339	3	Clamp	Klamm	5	
0100	5	83 17 919	1	Insert part	Insatsdel	5	
0120	6	93 31 893	1	Preheater valve unit	Spjälhus	5	
0140	7	83 18 283	1	Snorkel	Snorkel	5	
0160	8	93 47 485	1	Hose	Slang	4	
0180	10	83 23 222	1	Preheater hose	Förförmslang	3	EU AND GB
0200	10	93 31 190	1	Preheater hose	Förförmslang	3	SW, NO AND SF
0220	11	79 70 130	1	Clamp	Klamm	5	
0240	12	79 70 148	2	Clamp	Klamm	5	
0260	13	79 70 163	1	Clamp	Klamm	5	
0280	15	83 27 581	1	Clamp	Klamm	5	
0300	16	83 26 480	1	Hose	Slang	4	C
0320	17	79 70 056	1	Hose clamp	Slangklamma	5	
0340	18	79 70 064	1	Hose clamp	Slangklamma	5	
0360	19	83 21 044	1	Strap, front	Spännband, främre	5	
0380	20	83 21 051	1	Strap, rear	Spännband, bakre	5	
0400	21	80 19 945	1	Screw	Skruv	5	
0420	25	79 22 289	2	Screw	Skruv	5	
0440	26	83 32 057	1	Washer	Bricka	5	C
0460	27	83 70 026	1	Ring fastener	Fästning	5	C
0480	28	79 62 434	3	Screw	Skruv	5	C
0500	29	83 74 639	1	Gasket	Packning	4	C
0520	30	79 71 880	1	Strap	Spännband	5	
0540	31	93 45 257	2	Clip	Clips	5	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



R 4882-99

1350

Fuel system
Air cleaner,
engine CI 2.0l, 1975-

Bränslesystem
Luftrenare,
motor CI 2.0l, 1975-

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

2

121

Fig. Pos.	Part No Art nr	Quantity / Antal	Description	Benämning	Notes Anmärkning
		99			
0026	1 83 17 935	1	Air cleaner assy	Luftrenare kpl	5 70)
0050	1 83 32 785	1	Air cleaner assy	Luftrenare kpl	5 71, 13), EU
0060	1 83 32 785	1	Air cleaner assy	Luftrenare kpl	5 23), TURBO
0080	1 83 34 542	1	Air cleaner assy	Luftrenare kpl	5 14)
0100	1 83 29 245	1	Air cleaner assy	Luftrenare kpl	5 13, 23), US, CA AND AU
0150	1 83 33 908	1	Air cleaner assy	Luftrenare kpl	5 14), US, CA AND AU
0210	2 93 18 502	1	Insert	Insats	1
0220	3 83 17 943	1	Adapter	Mellandel	5 68)
0240	3 83 27 454	1	Adapter	Mellandel	5 68)
0250	3 83 32 173	1	Adapter	Mellandel	5 22, 71, 73)
0250	3 83 32 793	1	Adapter	Mellandel	5 23), TURBO
0300	3 83 34 831	1	Adapter	Mellandel	5 14), PART OF 8334542
0320	3 83 29 518	1	Adapter	Mellandel	5 13, 23), US, CA AND AU
0380	3 83 33 882	1	Adapter	Mellandel	5 14), PART OF 8333908
0400	4 83 32 165	1	Nipple	Nippel	5 71, 73), PART OF 8532173 AND 8332795
0420	5 83 60 257	1	Bushing	Bussning	5 71, 73), PART OF 8532173 AND 8332795
0440	8 83 32 553	1	Nipple	Nippel	4 PART OF 8328519
0450	7 83 32 603	1	Tube	Rör	5 PART OF 8328519
0500	8 83 28 621	1	Rubber angle	Gummivinkel	5 PART OF 8328519
0540	9 83 25 656	1	Bushing	Bussning	5 PART OF 8328519
0650	15 79 22 370	6	Screw	Skruv	5
0670	16 83 17 919	1	Insert part	Insatsdel	5
0680	20 83 86 559	1	Snorkel	Snorkel	5
0700	20 83 32 918	1	Snorkel	Snorkel	5 25), US AND AU
0720	20 83 35 358	1	Snorkel	Snorkel	5 MODELL 77, TURBO
0740	21 83 34 848	1	Air supply tube	Luftanslutning	5 MODELL 77, TURBO FOR US
0750	21 83 34 855	1	Air supply tube	Luftanslutning	5 TURBO
0780	22 83 85 351	1	Clamp	Klamme	4
0800	23 79 70 189	1	Clamp	Klamme	5
0820	24 79 70 163	1	Clamp	Klamme	5
0840	25 79 70 155	1	Clamp	Klamme	5 (7963514)
0850	26 83 88 815	1	Nipple, snorkel	Nippel, snorkel	5 EGR
0880	27 83 69 922	1	Clip, snorkel	Clip, snorkel	5 22), EGR
0900	27 83 32 959	1	Clip, snorkel	Clip, snorkel	5 23), EGR
0920	28 83 21 044	1	Strap, front	Spännband, främre	5
0940	29 83 21 051	1	Strap, rear	Spännband, bakre	5
0950	30 80 59 589	1	Screw	Skruv	5
0980	31 83 85 865	1	Preheater valve unit	Spjällhus kpl	5 13, 74), CA
1000	32 83 34 534	1	Preheater valve unit	Spjällhus kpl	5 14), CA
1020	34 83 18 263	1	Snorkel	Snorkel	5 74), CA
1040	35 83 23 222	1	Preheater hose	Förvärmarslang	3
1045	35 83 31 190	1	Preheater hose	Förvärmarslang	3 210), CA
1050	35 83 31 208	1	Preheater hose	Förvärmarslang	3 210), US
1060	36 79 70 148	2	Clamp	Klamme	5
1080	37 79 70 163	1	Clamp	Klamme	5 (7963598)
1100	38 83 29 401	1	Strap	Spännband	5 74), CA
1120	39 93 02 001	1	Preheater valve unit	Spjällhus kpl	5 TURBO
1125					SUPERSEDED BY 9303207 + 7970130 + 9303161
1130					5 TURBO
1140	40 93 02 043	1	Snorkel	Snorkel	5

13. -1977

14. 1978-

22. -1976

23. 1977-

68. Ch-99762014799

69. Ch-99762014800-

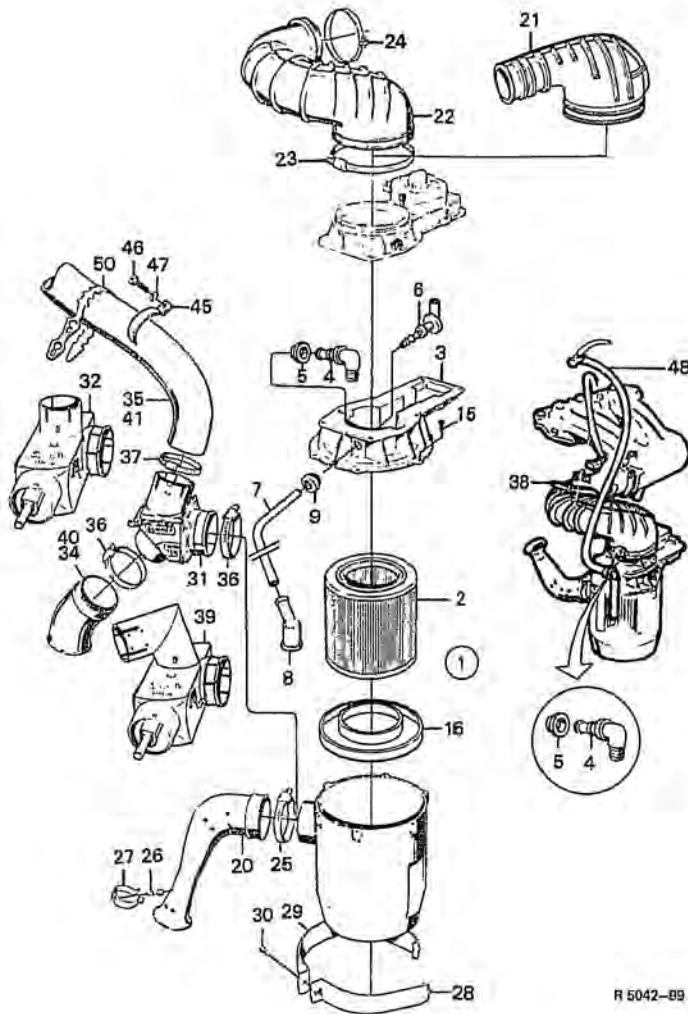
70. Ch-99762024257-99762022375, USA

71. Ch-99762024258-99762022376- USA

73. Also for cars with modified crankcase emission control system

74. As from model 1977 also Europe

210. 1980-



R 5042-89

1350

Fuel system
Air cleaner,
engine CI 2.0i, 1975-

Bränslesystem
Luftrenare,
motor CI 2.0i, 1975-

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

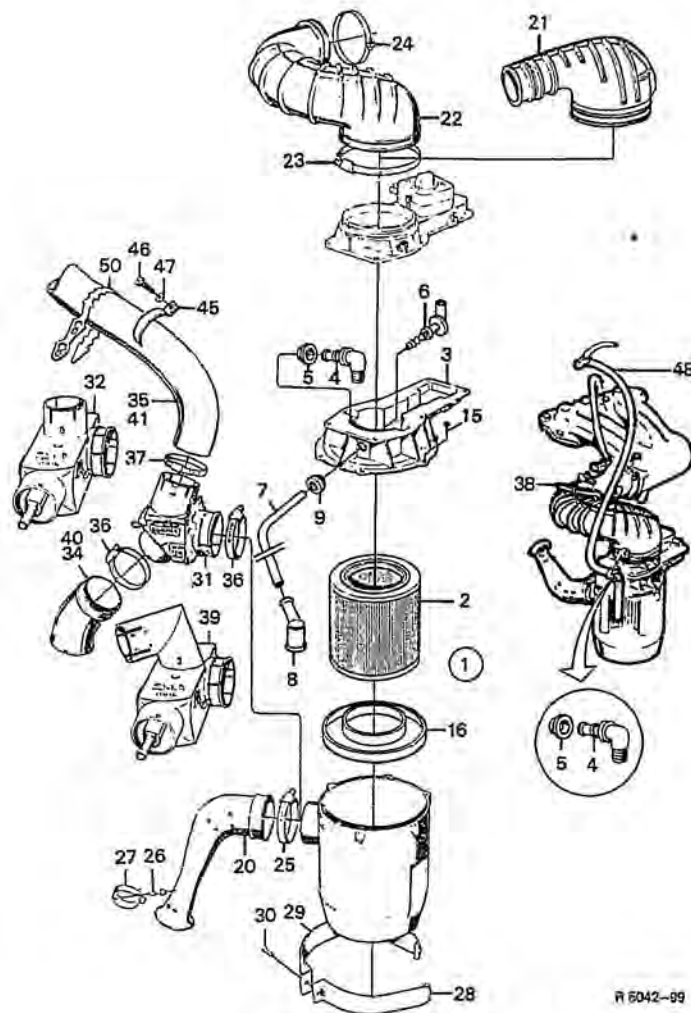
1988-10

R5042

2

123

Fig. Pos.	Part No Art.nr	Quantity/Amount	Description	Benämning	Notes Anmärkning
		99			
1150	41 93 01 755	1	Preheater hose	Förvärmarslang	3 TURBO
1230	45 93 31 285	1	Clamp	Klamms	5 23), M
1240	46 79 71 294	1	Screw	Skruv	5 23, 208), M
1250	46 79 72 607	1	Screw	Skruv	5 210), M
1260	47 80 29 951	1	Washer	Bricka	5 23), M
1280	48 03 31 761	1	Hose	Slang	4 72, 73)
1310	48 83 26 480	1	Hose	Slang	4 71, 73)
1320	50 83 29 401	1	Strap	Spännband	5 71, 73)
1340	50 79 72 151	1	Strap	Spännband	6 188), UF



23. 1977-
71. Ch. 99762024258-.. 99762022376-.. USA
72. For model 1975, 1976 with AC and PS.
73. Also for cars with modified crankcase emission control syst em.
166. Ch 99781013400-.. 99782005250-
209. -1979
210. 1980-

R 5042-99

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Intak- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

0 General, Complete sets	1-A02
1 Tools	1-H02
2 Engine	1-J02, 2-A02
3 Electrical system,	
Instruments	3-A02
4 Transmission	3-G02
5 Brakes	4-A02
6 Front assembly,	
Steering	4-C02
7 Suspension,	
Wheels	4-E02
8 Body	4-F02, 5-A02
9 Accessories	5-I'02
10 Numerical register	6-A02

1400

Fuel system
Fuel pump

Bränslesystem
Bränslepump

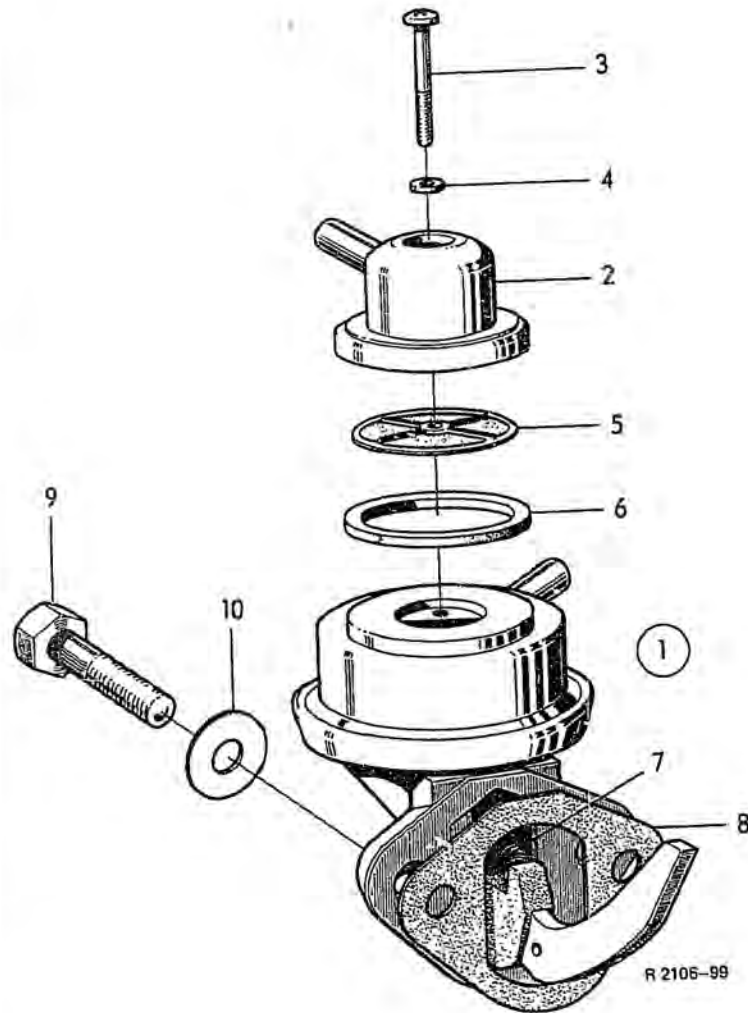
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Datum
1988-10

Illustration
Bild nr
R2106

Group
Grupp
2

Page
Sida
125

Fig Pos	Part No Art nr	Quantity/Amount			Description	Benämning	K S SR /	Notes Anmärkning
		99						
0020	1	88 17 503	1		Fuel pump assy	Bränslepump kpl	2	(9314055)
0040	2	83 51 447	1		Cover	Lock	6	
0060	3	83 51 421	1		Screw, cover	Skruv, lock	5	
0080	4	83 51 439	1		Washer, cover	Bricka, lock	5	
0100	5	83 51 454	1		Filter	Filter	4	
0120	6	83 51 482	1		Gasket	Packning	2	
0140	7	83 51 488	1		Spring	Fjäder	5	
0160	8	83 68 572	1		Gasket	Packning	2	
0180	9	83 04 693	2		Screw	Skruv	6	ENGINE 1.85 L
0200	9	80 82 943	2		Screw	Skruv	5	ENGINE 2.0 L
0220	10	80 29 985	2		Washer	Bricka	5	



0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

1425

Fuel system
Fuel pump,
engine H-type

Bränslesystem
Bränslepump,
motor H-typ

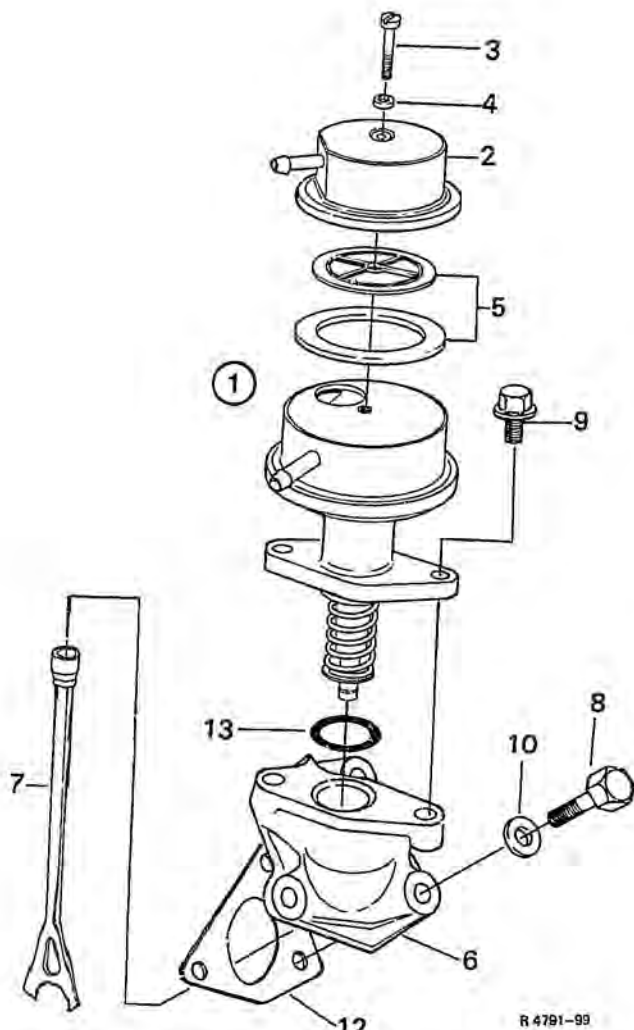
C-10
Datum
1988-10

Illustration
Bild nr
R4791

Group
Grupp
2

Page
Sida
127

Fig Pos.	Part No Art nr	Quantity/Anstl			Description	Benämning	K/S SR	Notes Anmärkning
		99						
0020	1	75 05 662	1		Fuel pump assy	Bränslepump kpl	2	(9312794)
0040	2	93 50 596	1		Cover	Lock	6	
0060	3	93 50 612	1		Screw	Skruv	5	
0080	4	93 50 620	1		Gasket	Packning	2	
0100	5	93 36 888	1		Filter assy	Filter kpl	1	
0140	6	93 06 705	1		Intermediate piece	Mellanstycke	6	
0160	7	93 12 927	1		Push rod	Tryckstäng	5	
0180	8	80 82 988	3		Screw	Skruv	5	
0200	9	81 25 163	2		Scrow	Skruv	5	
0220	10	80 29 985	3		Washer	Bucka	5	
0260	12	93 06 721	1		Gasket	Packning	2	
0280	13	80 46 617	1		O-ring	O-ring	3	



R 4791-99

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

0 General, Complete sets	1-A02
1 Tools	1-H02
2 Engine	1-J02, 2-A02
3 Electrical system,	
Instruments	3-A02
4 Transmission	3-G02
5 Brakes	4-A02
6 Front assembly,	
Steering	4-C02
7 Suspension,	
Wheels	4-E02
8 Body	4-F02, 5-A02
9 Accessories	5-K02
10 Numerical register	6-A02

1400

Fuel system
Fuel tank,
engine C, -1974

Bränslesystem
Bränsletank,
motor C, -1974

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

FG413

2

129

Fig. Pos.	Part No Art.nr	Quantity/Amount 99	Description	Benämning	K S R	Notes Anmärkning
0001	1	83 75 628	Fuel tank assy	Bränsletank kpl	6	
0040	2	83 84 786	Seal washer	Tätningsskiva	6	
0060	3	83 84 794	Plug	Plugg	4	
0080	4	83 71 221	Ground cable	Jordningskabel	6	
0100	5	83 71 999	Filler cap	Tanklock	2	
0120	6	82 77 491	Seal collar	Tätningsskrage	6	
0140	7	83 77 483	Retainer	Hållare	6	
0160	8	79 22 800	Screw	Skruv	5	
0180	9	83 14 676	Filter pipe assy	Filterrör kpl	6	
0200	10	83 78 406	Valve assy	Ventil kpl	6	
0220	11	83 78 416	Valve seat	Ventilsäta	6	
0240	12	79 04 083	Nut	Mutter	6	
0260	13	83 78 473	Sealing	Tätning	6	
0280	14	83 71 395	Extension hose, lower	Skarvslang, nedre	4	75,78
0300	15	83 16 135	Extension hose, L=100 mm	Skarvslang, L=100 mm	4	77, (8319014)
0320	16	75 39 026	Extension hose	Skarvslang	4	77, (8319014)
0340	17	83 16 786	Drain hose	Dränerings slang	6	77, (8319014)
0360	18	83 16 352	Drain hose	Dränerings slang	6	77, (8319014)
0380	19	83 71 502	Ventilation hose	Urfuflnings slang	6	77, (8319014)
0400	20	83 84 521	Ventilation pipe cpl	Urfuflningsledning kpl	6	75,78
0420	21	83 16 119	Extension hose, L=60 mm	Skarvslang, L=60 mm	4	77, (8319014)
0440	22	75 39 026	Extension hose	Skarvslang	4	77, (8319014)
0460	23	79 68 282	Hose clamp	Slangklämma	5	76
0480	24	83 32 587	Hose clamp	Slangklämma	5	77, (8394547)
0500	25	83 17 448	Sealing	Tätning	6	
0520	26	83 71 551	Clamp	Klämma	6	
0540	27	79 61 691	Pop rivet	Popnit	6	
0560	28	79 61 337	Grommet	Genomföringsbussning	6	FOR DANISH CAR
0580	29	83 78 200	Protection hose	Skydderör	6	FOR DANISH CAR
0600	30	83 78 192	Lining	Skoning	6	FOR DANISH CAR
0620	31	79 70 106	Hose clamp	Slangklämma	5	FOR DANISH CAR
0640	32	83 17 380	Guard ring	Skarvskydd	6	FOR DANISH CAR
0660	33	83 17 554	Grommet	Genomföringsbussning	6	FOR DANISH CAR
0680	34	79 70 106	Hose clamp	Slangklämma	5	
0700	35	83 71 239	Fuel level transmitter	Bränselnivågivare	6	
0720	36	89 06 689	Screw	Skruv	3	
0740	37	70 36 726	Washer	Bricka	3	
0760	38	93 28 345	Gasket	Packning	3	
0780	39	79 35 190	Hose clamp	Slangklämma	5	
0800	40	83 71 718	Guard ring	Skarvskydd	6	
0820	41	83 16 396	Fuel pipe	Bränslerör	4	
0840	42	83 16 366	Fuel hose	Bränsleslang	4	
0860	43	93 63 252	Fuel hose, L=620 mm	Bränsleslang, L=620 mm	4	77, ENGINE 2.0L (8316234)
0880	44	83 16 200	Fuel hose, L=270 mm	Bränsleslang, L=270 mm	4	77, ENGINE 2.0L
0900	45	83 16 382	Fuel hose, L=235 mm	Bränsleslang, L=235 mm	4	77, ENGINE 2.0L
0920	46	79 68 290	Hose clamp	Slangklämma	5	77, ENGINE 2.0L
0940	47	83 16 648	Fuel hose, L=550 mm	Bränsleslang, L=550 mm	4	77, ENGINE 2.0L
0960	48	79 61 329	Grommet	Genomföringsbussning	6	
0980	49	83 14 023	Grommet	Genomföringsbussning	6	
1000	50	83 16 788	Grommet	Genomföringsbussning	6	
1020	51	83 71 643	Pin retainer	Rörhållare	4	
1040	52	83 77 640	Clip	Klip	4	
1060	53	83 71 957	Clamp	Klämma	6	
1080	54	79 22 891	Screw	Skruv	5	
1100	55	79 68 282	Hose clamp	Slangklämma	5	
1120	56	79 68 290	Hose clamp	Slangklämma	5	
1140	57	83 83 093	Strap	Spännband	6	80
1160	58	83 71 817	Tightening screw	Spännskruv	5	80

FG413 - 99

76 Ch -997420180002 -99747001539
77 Ch -997420180003 -99747001540 -
78 Manufactured by 83 15 673 L=10 m
79 Manufactured by 83 62 781 L=10 m
80 Ch -9974201145 -99747000822

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Intake- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

1550

Fuel system
Bränslesystem
engine C,T, 1976-

Bränslesystem
motor C,T, 1976-

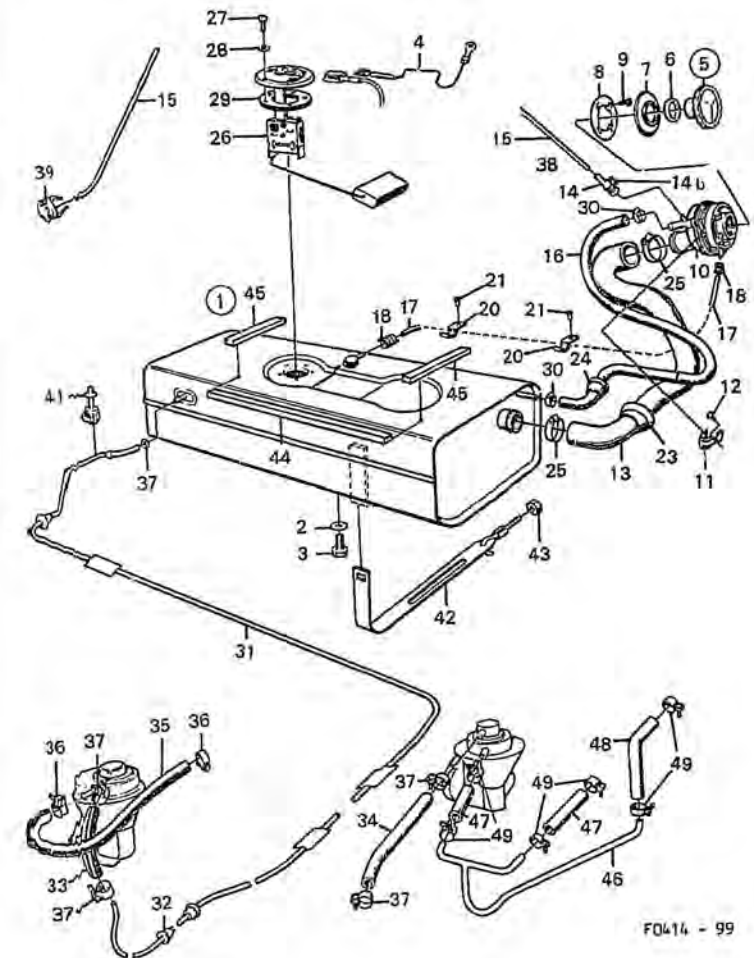
Date
Datum
1988-10

Illustration
Bildnr
F0414

Group
Grupp
2

Page
Sida
135

Fig. Pos.	Part No Art nr	Quantity/Amount Antal	Description	Benämning	K/S	Notes Anmärkning
		99				
0050	1 83 34 229	1	Fuel tank assy	Bränsletank kpl	6	
0060	2 83 84 766	1	Seal washer	Tätningsskiva	5	
0100	3 83 84 794	1	Plug	Plugg	4	
0120	4 83 71 221	1	Ground cable	Jordningskabel	6	
0140	5 83 22 620	1	Filler cap assy	Tanklock kpl	2	
0160	6 83 26 098	1	Gasket	Tätningsskiva	5	
0180	7 83 77 491	1	Seal collar	Tätningsskiva	5	
0200	8 83 77 483	1	Retainer	Hållare	5	
0220	9 79 22 818	4	Screw	Skruv	5	
0260	10 83 32 041	1	Filler pipe	Fyllningsrör	5	
0270	11 93 18 346	1	Valve	Ventil	5	
0275	12 83 87 573	1	Sealing	Tätning	5	
0280	13 83 87 599	1	Filler hose	Fyllningsslang	4	
0300	14 83 34 880	1	Extension hose	Slangslang	5	
0310	14B 79 68 308	1	Hose clamp	Slangklamma	5	
0320	15 83 19 352	1	Drain hose	Dränings slang	5	
0340	16 75 12 296	1	Ventilation hose	Utluftnings slang	3	
0400	17 93 63 316	1	Ventilation pipe	Utluftningsledning	2	79), (8331066)
0420			L=1260 mm	L=1260 mm		
0440	18 79 68 308	1	Hose clamp	Slangklamma	5	167), (7935162)
0460	18 83 32 687	2	Hose clamp	Slangklamma	5	168)
0500	20 83 71 551	2	Clamp	Klamme	5	167)
0520	21 79 61 691	2	Pop rivet	Popnit	5	167)
0550	23 83 34 179	1	Grommet	Gummitgenomföring	6	23)
0580	24 83 89 001	1	Grommet	Gummitgenomföring	6	
0600	25 83 41 808	1	Hose clamp	Slangklamma	5	
0620	26 83 88 558	1	Fuel level transmitter	Bränslenivågivare	3	
0650	27 88 06 889	5	Screw	Skruv	5	170)
0670	27 93 00 534	5	Screw	Skruv	5	171)
0680	28 10 36 726	5	Washer	Bricka	5	
0700	29 93 28 345	1	Gasket	Peckning	3	
0720	30 79 70 072	2	Hose clamp	Slangklamma	5	
0740	31 83 27 223	1	Fuel line	Bränsleledning	5	82)
0760	31 83 27 520	1	Fuel line	Bränsleledning	5	83)
0780	32 83 21 085	1	Grommet	Gummitgenomföring	5	82)
0820	32 83 28 346	1	Grommet	Gummitgenomföring	5	83)
0840	33 93 63 276	1	Fuel hose L=190 mm	Bränsleslang L=190 mm	4	83), (8327348)
0860	34 93 63 276	1	Fuel hose L=190 mm	Bränsleslang L=190 mm	4	79), (8324907)
0880	35 83 16 382	1	Fuel hose L=235 mm	Bränsleslang L=235 mm	4	79), (8324907)
0900	36 83 59 275	2	Hose clamp	Slangklamma	5	79)
0920	37 79 68 308	2	Hose clamp	Slangklamma	5	
0950	39 83 32 157	1	Pipe clip	Rörclip	5	
0980	41 79 63 885	1	Pipe clip	Rörclip	5	
1000	42 83 85 452	2	Strap	Spännband	4	
1020	43 80 74 288	2	Nut	Mutter	5	
1040	44 83 16 643	1	Sealing	Tätning	5	
1060	45 83 28 650	2	Sealing	Tätning	5	
1080	46 83 59 291	1	Tube	Rör	5	
1100	47 93 63 284	2	Hose L=45 mm	Slang L=45 mm	4	79), (8320573)
1120	48 89 81 615	1	Hose	Slang	4	(8321560)
1140	49 83 59 275	6	Hose clamp	Slangklamma	5	
1160	49 93 62 781	X	Hose 10m	Slang 10m	2	



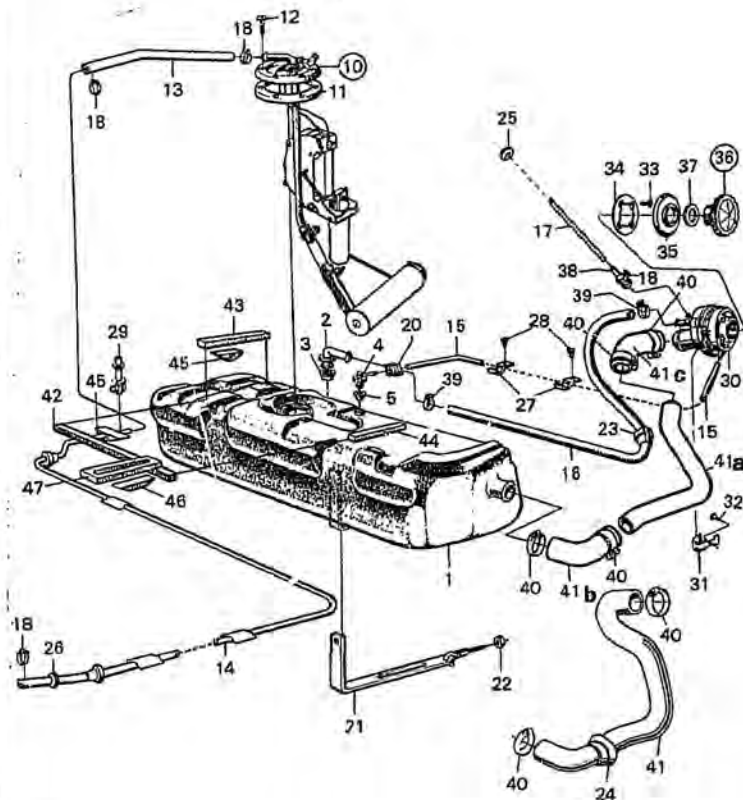
F0414 - 99

23. 1977-
79. Manufactured by 93 62 781 L=10m
82. Ch -99762010230- 99766004517
33. Ch. 99762010231- 99766004518-
167. Ch -99771030951- 99772006007
168. Ch 99771030952- 99772006008
170. Ch -99781012974- 99782005128- 99786006151
171. Ch 99781012975- 99782005129- 99786006152-

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engines body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Intake and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



R 4035-89

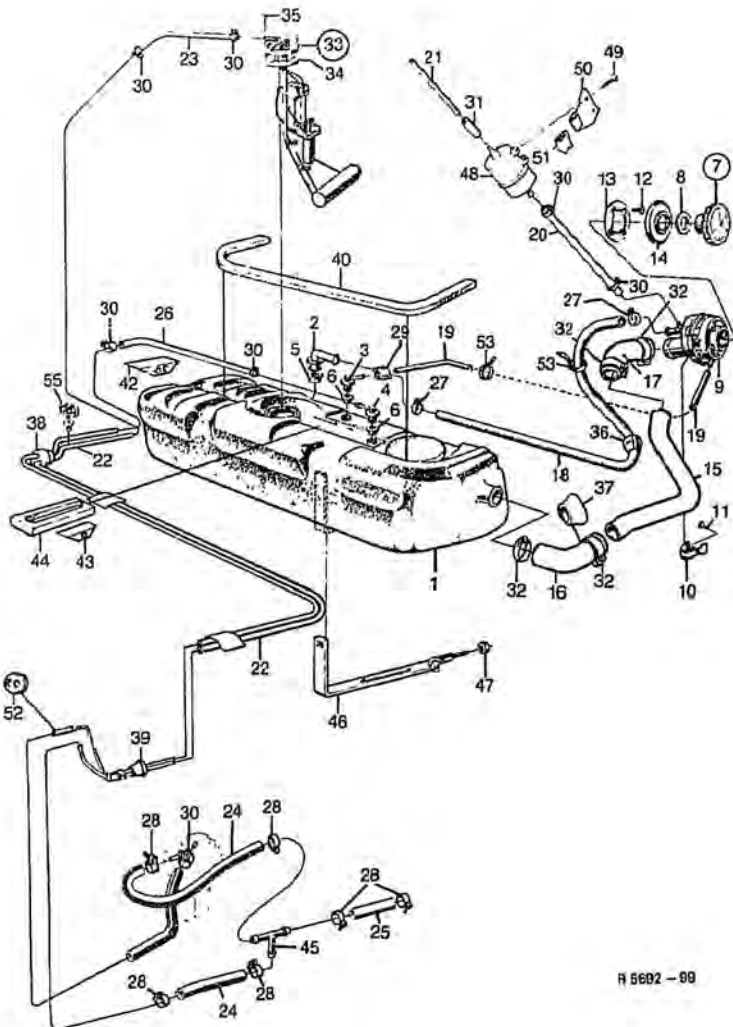
Fuel system		Bränslesystem		Date	Illustration	Group	Page
Fuel tank, engine C.T.		Bränsletank, motor C.T.		Datum	Bild nr	Grupp	Sida
plastic tank 1977-		plasttank 1977-		1988-10	R4035	2	137
Fig Pos	Part No Art nr	Quantity/Anst	Description	Benämning	K S	Notes	Anmärkning
		99					
0020	1 83 26 266	1	Fuel tank assy	Bränsletank kpl			
0040	2 93 15 820	1	Hose connection	Slanganslutning	4	(13), (8325664)	
0060	3 93 15 820	1	Hose connection	Slanganslutning	4	(14)	
0080	4 93 25 649	1	Bushing	Bussning	5		
0120	5 93 28 857	1	Hose connection	Slanganslutning	4		
0140	6 93 25 656	1	Bushing	Bussning	5		
0160	10 83 26 209	1	Fuel level transmitter	Bränselnivågivare	6		
0200	11 83 26 720	1	Gasket	Packning	3		
0220	12 80 19 531	6	Screw	Skruv	4	(79), (8316234)	
0240	13 93 83 250	1	Fuel line L=520 mm	Bränsleledning, L=520 mm	6		
0260	14 83 29 104	1	Fuel line	Bränsleledning	6	(8323966)	
0280	15 93 63 518	1	Ventilation hose	Utluftnings slang	5		
0300	16 75 12 296	1	Ventilation hose	Utluftnings slang	5		
0320	17 83 19 352	1	Ventilation hose	Utluftnings slang	5	(201)	
0340	17 83 23 917	1	Hose	Slang	5	(202)	
0360	17 83 26 190	1	Hose	Slang	5	(202)	
0380	18 79 68 308	2	Hose clamp	Slangklamma	5		
0400	20 83 32 587	4	Hose clamp	Slangklamma	5		
0420	21 83 29 617	2	Strap	Spännband	6		
0440	22 80 74 289	2	Nut	Mutter	5		
0460	23 83 88 001	1	Grommet	Genomföringsbussning	6		
0480	24 83 34 179	1	Grommet	Genomföringsbussning	6	(201)	
0500	25 98 61 337	1	Grommet	Genomföringsbussning	6	(202)	
0520	25 83 32 157	1	Pipe retainer	Rörhållare	6	(8327389)	
0540	26 83 28 346	1	Grommet	Genomföringsbussning	6	(87)	
0560	27 83 71 551	2	Clamp	Klamme	5	(97)	
0580	28 79 81 691	2	Pop-rivet	Popnit	5		
0600	29 79 83 895	1	Pipe-clip	Rörclip	4		
0620	30 83 32 041	1	Filler pipe	Fyllningsrör	5		
0640	31 93 18 346	1	Valve	Ventil	5		
0660	32 83 87 573	1	Sealing	Tätning	5		
0680	33 79 22 818	4	Screw	Skruv	5		
0700	34 83 77 463	1	Retainer	Hållare	5		
0720	35 83 77 491	1	Seal collar	Tätningsskåpa	5		
0740	36 83 22 620	1	Filler cap assy	Tanklock kpl	2		
0760	37 83 28 098	1	Gasket	Packning	2		
0780	38 83 34 880	1	Extension hose	Skarvslang	5		
0800	39 79 70 072	2	Hose clamp	Slangklamma	5		
0820	40 93 47 808	4	Hose clamp	Slangklamma	5		
0840	41 83 37 887	1	Filler hose	Fyllnings slang	4	(201)	
0860	41A 93 22 826	1	Filler pipe	Fyllningsrör	4	(202)	
0880	41B 93 23 007	1	Extension hose	Skarvslang	5	(202)	
0900	41C 75 26 413	1	Extension hose	Skarvslang	5	(202), (8322991)	
0920	42 83 28 791	1	Sealing strip	Tätningsslist	5		
0940	43 83 28 809	1	Sealing strip	Tätningsslist	5		
0960	44 83 28 817	1	Sealing strip	Tätningsslist	5		
0980	45 83 28 826	2	Sealing	Tätning	5	(202)	
1000	46 83 87 177	2	Sealing	Tätning	5	(202)	
1020	47 83 87 185	1	Sealing	Tätning	5		
1040	93 62 781	X	Hose 10 m	Slang 10 m	2		

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

13. -1977
14. 1978-
73. Manufactured by 93 62 781 L=10m
87 Ch -9977200990.
201. -1978
202. 1979-



R 5692 - 99

1625

Fuel system		Bränslesystem		Date	Illustration	Group	Page
Fuel tank, lines and hoses, carb engine H-type		Bränsletank, bränsleledning, förg-motor H-typ		Datum	Bild nr	Grupp	Sida
				1988-10	R5692	2	139
Fig Pos	Part No Art nr	Quantity/Antal		Description		Benämning	
		99					
0620	1 93 45 463	1		Fuel tank assy	Bränsletank kpl		
0650	2 93 15 920	1		Hose connection	Stånganslutning		
0660	3 93 28 857	1		Hose connection	Stånganslutning		
0680	4 93 28 873	1		Hose connection	Stånganslutning		
0100	6 93 24 021	1		Bushing	Bussning		
0120	6 83 25 656	2		Bushing	Bussning		
0140	7 83 22 520	1		Filler cap assy	Tanklock kpl		
0160	8 83 28 098	1		Gasket	Packning		
0180	9 83 32 041	1		Fuel pipe assy	Påfyllningsrör kpl		
0300	10 93 18 346	1		Valve	Ventil		
0320	11 83 87 573	1		Sealing	Tätning		
0340	12 79 22 818	4		Screw	Skruv		
0360	13 83 77 483	1		Retainer	Hållare		
0380	14 83 77 491	1		Seal crtlr	Tätningsskruva		
0300	15 93 22 926	1		Filler pipe	Påfyllningsrör		
0320	16 93 23 007	1		Extension hose	Skarvslang		
0340	17 75 25 413	1		Extension hose	Skarvslang		
0360	18 75 12 298	1		Drain hose	Dränerings slang		
0380	19 93 63 318	1		Drain hose	Dränerings slang		
0400	20 93 63 243	1		Le 1260 mm	Le 1260 mm		
0420	21 33 23 909	1		Ventilation hose	Utluftnings slang		
0440	22 93 22 702	1		Le 350 mm	Le 350 mm		
0460	23 83 16 234	1		Ventilation hose	Utluftnings slang		
0480	24 83 16 382	2		Le 3650 mm	Le 3650 mm		
0500	25 93 63 284	1		Fuel line assy	Bränsleledning kpl		
0520	26 83 16 234	1		Fuel hose	Bränsleslang		
0540	27 79 70 072	2		Hose L=235 mm	Slang L=235 mm		
0560	28 83 59 275	1		Hose L=52 mm	Slang L=52 mm		
0580	29 83 32 587	2		Fuel hose	Bränsleslang		
0600	30 79 68 308	7		Hose clamp	Slangklämma		
0620	31 83 34 880	1		Hose clamp	Slangklämma		
0640	32 79 70 130	4		Extension hose	Skarvslang		
0660	33 83 26 209	1		Hose clamp	Slangklämma		
0680	34 83 26 720	1		Fuel level transmitter	Bränslenivågivare		
0700	35 80 19 531	6		Rubber gasket	Gummipackning		
0720	36 83 88 001	1		Screw	Skruv		
0740	37 83 34 179	1		Grommet	Genomföringsbussning		
0760	38 83 28 346	1		Grommet	Genomföringsbussning		
0780	39 83 31 241	1		Grommet	Genomföringsbussning		
0800	40 93 29 830	1		Sealing	Tätning		
0820	41 93 29 855	2		Sealing	Tätning		
0840	42 93 46 974	2		Sealing	Tätning		
0860	43 83 87 185	1		Sealing	Tätning		
0880	44 93 12 404	1		Nipple	Nippel		
0900	45 83 29 617	2		Strap	Spännband		
0920	46 80 74 269	2		Nut	Mutter		
0940	47 93 18 361	1		Valve	Ventil		
0960	48 79 22 354	1		Screw	Skruv		
0980	49 93 48 202	1		Retainer	Hållare		
1000	50 83 33 171	1		Clip	Clip		
1020	51 83 28 346	1		Pipe retainer	Rörhållare		
1040	52 79 71 880	2		Strap	Spännband		
1060	53 83 20 749	1		Clip	Clips		
1080	54 93 52 781	X		Hose 10 m	Slang 10 m		

0	General, Complete sets	1-A92
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-J08
Engine control	2-J14
Supercharging system	2-J20

1650

Fuel system
Bränslesystem
engine E, -1974

Bränslesystem
Bränsletank
motor E, -1974

Date
Datum
1988-10

Illustration
Bild nr
F0415

Group
Grupp
2

Page
Sida
141

Fig. Pos.	Part No Art nr	Quantity/Antal		Description	Benämning	K S R	Notes Anmärkning
		99					
0020	1 83 76 774	1		Fuel tank assy	Bränsletank kpl	6	
0040	2 83 84 785	1		Seal washer	Tätningssbricka	5	
0050	3 83 84 794	1		Plug	Plugg	4	
0080	4 83 71 221	1		Ground cable assy	Jordkabel kpl	6	
0100	5 83 71 959	1		Filler cap	Tänkluck	2	
0120	6 83 77 491	1		Seal collar	Tätningsskrage	5	
0140	7 83 77 483	1		Retainer	Hållare	5	
0160	8 79 22 800	4		Screw	Skruv	5	
0180	9 83 14 676	1		Filler pipe assy	Fyllningsrör kpl	5	
0200	10 83 73 408	1		Valve assy	Ventil kpl	5	(8314742)
0220	11 83 79 416	1		Valve seat	Ventilsäte	5	
0240	12 79 04 063	1		Nut	Mutter	5	
0260	13 83 78 473	1		Sealing	Tätning	5	
0280	14 83 71 395	1		Extension hose, lower	Skarvslang, nedre	4	
0300	15 83 16 135	1		Extension hose L=100 mm	Skarvslang L=100 mm	4	76,78
0320				Extension hose	Skarvslang	4	77, (8319014)
0340	16 75 39 026	1		Drain hose	Dränerings slang	6	78
0360	16 83 16 795	1		Drain hose	Dränerings slang	6	77
0380	16 83 19 552	1		Drain hose	Dränerings slang	6	
0400	17 83 71 502	1		Ventilation hose	Utluftnings slang	5	
0420	18 83 84 521	1		Ventilation pipe assy	Utluftningsledning kpl	6	
0440	19 83 16 119	1		Extension hose L=80 mm	Skarvslang L=80 mm	4	76,78
0460				Extension hose	Skarvslang	4	77, (8319014)
0480	19 75 39 026	1		Hose clamp	Slangklemma	5	78
0500	20 79 68 282	2		Hose clamp	Slangklemma	5	77, (8384547)
0520	20 83 32 587	1		Grommet	Genomföringsbussning	5	
0540	21 79 61 337	1		Sealing	Tätning	5	
0560	26 83 17 448	1		Clamp	Klemma	5	
0580	27 83 71 551	1		Pop rivet	Popnit	5	
0600	28 79 61 691	1		Guard	Skavskydd	5	
0620	28 83 71 718	1		Guard	Skavskydd	5	
0640	30 83 17 380	1		Grommet	Genomföringsbussning	5	
0660	31 83 17 554	1		Hose clamp	Slangklemma	5	(7963564)
0680	32 79 70 106	2		Hose clamp	Slangklemma	5	
0700	33 79 35 190	2		Fuel level transmitter	Bränselnivågivare	5	
0720	36 83 77 657	1		Gasket	Packning	5	
0740	37 83 28 345	1		Screw	Skruv	5	
0760	38 83 08 869	5		Washer	Bricka	5	80
0780	39 70 39 726	6		Strap	Spännband	5	80
0800	40 83 83 093	2		Tightening screw	Spännskruv	5	80
0820	41 83 71 617	2		Roller	Rulle	5	80
0840	42 83 71 809	2		Lock nut	Låsmutter	5	81
0860	43 79 65 932	2		Strap	Spännband	5	81
0880	44 83 16 978	2		Nut	Mutter	5	
0900	45 30 74 288	2		Sealing	Tätningsslist	5	
0920	46 83 86 478	1		Carboard	Papp	5	
0940	47 83 85 376	1		Carboard	Papp	5	
0960	48 83 71 833	1		Carboard	Papp	5	
0980	49 83 79 166	1		Fuel pipe, pressure line	Bränslerör, tryckledning	5	
1000	50 83 18 396	1		Fuel pipe	Bränslerör	5	(8318051)
1020	51 83 77 655	1		Fuel pipe, front assy	Bränslerör, främre kpl	5	
1040	52 83 16 606	1		Hose L=135 mm	Slang L=135 mm	4	78
1060	53 83 16 622	1		Hose clamp	Slangklemma	5	
1080	54 79 68 282	2		Fuel hose L=470 mm	Bränsleslang L=470 mm	4	79, 16/8316838
1100	57	1		Hose clamp	Slangklemma	5	
1120	58	4		Fuel hose L=330 mm	Bränsleslang L=330 mm	4	78
1140	59	1					
1160							
1180							

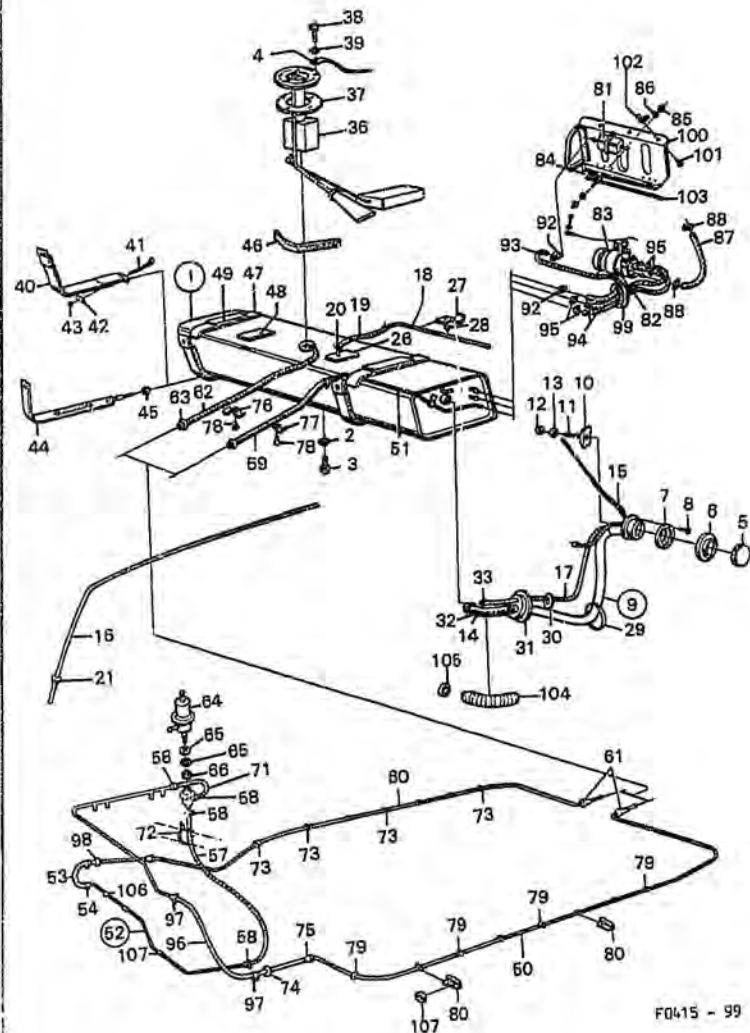
76. Ch.-997420180002.-99747001539
77. Ch. 997420180003.- 99747001540-
78. Manufactured by 83 '5 873 L=10 m
79. Manufactured by 83 '62 781 L=10 m
80. Ch.-99742011545.-99747000822
81. Ch. 99742011546.- 99747000823-

F0415 - 99

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20



155

Fuel system
Fuel tank,
engine E, -1974

Bränslesystem
Bränsletank,
motor E, -1974

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 F0415

2 143

Fig. Figs	Part No Art nr	Quantity/Amount Styckantalet	Description	Benämning	K S	Notes Anmärkning
1200	60 83 16 655	1	Fuel pipe, universal	Bränslerör, ratuförledning	5	
1220	61 83 14 023	2	Grommit	Grommföringsbussning	5	
1240	62 83 16 630	1	Fuel hose, L=450 mm	Bränsleslang L=450mm	5	4 78)
1260	63 79 68 282	4	Hose clamp	Slangklemma	5	
1280	64 83 76 071	1	Pressure regulator	Tryckregulator	5	
1300	65 83 76 790	1	Rubber washer	Gummbricka	5	
1320	66 83 62 890	1	Nut	Mutter	5	
1340	71 83 16 382	1	Fuel hose, L=230 mm	Bränsleslang L=230mm	5	79)
1360	72 83 53 583	1	Clamp	Sackklemma	5	
1380	73 83 71 643	1	Pipe bracket	Rörhållare	5	
1400	74 79 61 323	1	Grommit	Grommföringsbussning	5	
1420	75 83 16 785	1	Grommit	Grommföringsbussning	5	
1440	76 83 71 957	1	Clamp	Klemma	5	
1460	77 79 49 059	1	Clamp	Flamma	5	
1480	78 79 22 891	2	Screw	Skruv	5	
1500	79 83 71 643	9	Pipe bracket	Rörhållare	5	
1520	80 83 77 640	4	Clip	Clip	5	
1540	81 83 76 097	1	Fuel filter	Bränslefilter	5	
1560	82 83 76 039	1	Fuel pump	Bränslepump	5	
1580	83 83 74 357	1	Strip	Spännband	5	
1600	84 83 76 889	2	Rubber cushion	Gummkudde	5	
1620	85 79 14 690	4	Nut	Mutter	5	
1640	86 80 29 959	4	Washer	Bricka	5	
1660	87 83 77 896	1	Fuel hose, filter- ter pump	Bränsleslang, filter- pump	5	
1700	88 79 68 308	2	Hose clamp	Slangklemma	5	
1720	92 79 68 308	2	Hose clamp	Slangklemma	5	
1740	93 83 17 776	1	Fuel hose	Bränsleslang	5	
1760	94 83 16 200	2	Fuel hose, L=170 mm	Bränsleslang L=170mm	5	78)
1780	95 79 68 290	1	Hose clamp	Slangklemma	5	
1800	93 83 12 712	1	Fuel hose	Bränsleslang	5	ONLY DENMARK
1820	94 83 12 704	2	Fuel hose	Bränsleslang	5	ONLY DENMARK
1840	95 79 70 031	1	Hose clamp	Slangklemma	5	ONLY DENMARK, (7987605)
1860	96 83 16 226	1	Fuel hose, L=230 mm	Bränsleslang L=230mm	5	79)
1880	97 79 68 290	2	Hose clamp	Slangklemma	5	
1900	98 79 61 323	1	Grommit	Grommföringsbussning	5	
1920	99 83 77 699	1	Grommit	Grommföringsbussning	5	
1940	100 83 76 831	1	Pump bracket	Pumpkåpsel	5	
1960	101 79 22 918	1	Screw	Skruv	5	
1980	102 83 76 938	1	Spring nut	Fjädemutter	5	
2000	103 83 77 743	1	Rubber bush	Gummulst	5	ONLY DENMARK
2020	104 83 76 200	1	Protective hose	Skyddsrör	5	ONLY DENMARK
2040	105 83 76 192	1	Link	Stöning	5	ONLY DENMARK
2060	106 79 62 887	1	Pipe clip	Rörclip	5	
2080	107 83 71 643	2	Pipe bracket	Rörhållare	5	
2100	108 83 16 673	1	Hose 10 m	Slang 10 m	5	
2120	109 83 62 781	1	Hose 10 m	Slang 10 m	5	

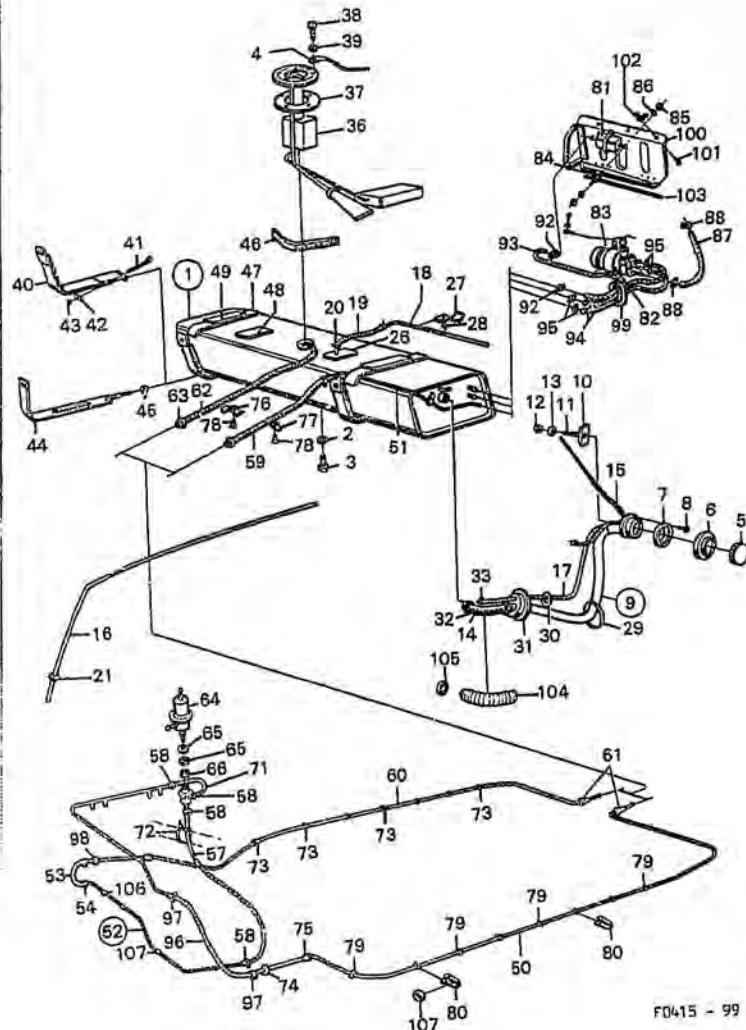
78 Manufactured by B3 15 67 3L=10 m
79 Manufactured by B3 15 67 7L=10 m

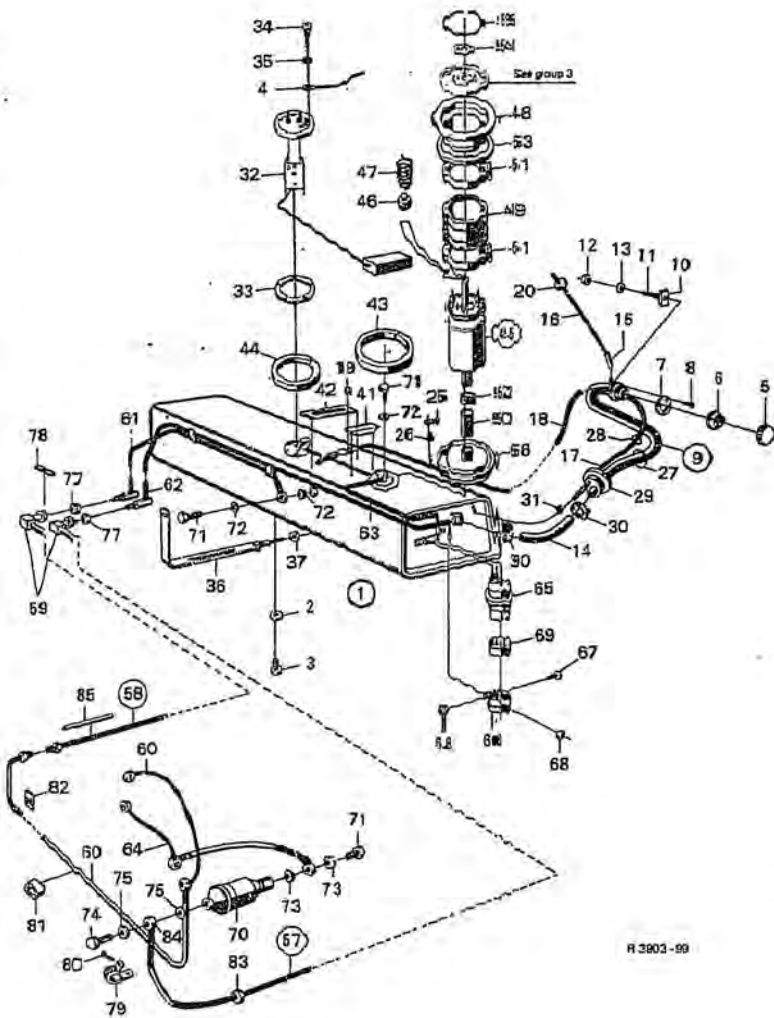
F0415 - 99

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20





1200

Fuel system
Fuel tank,
engine CI, 1975

Bränslesystem
Bränsletank,
motor CI, 1975

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

2

145

Fig Pos	Part No Art nr	Quantity/Amount Styck/antal	Description	Benämning	KS SR	Notes Anmärkning
		89				
0010	1 83 86 082	1	Fuel tank assy	Bränsletank kpl	6	
0010	2 83 84 786	1	Seal washer	Tätningbricka	6	
0060	3 83 84 794	1	Plug	Plugg	6	
0060	4 83 71 821	1	Ground cable	Jordningskabel	6	
0100	5 83 71 868	1	Filler cap	Tätklock	6	
0110	6 83 77 481	1	Seal collar	Tätningsskrage	6	
0140	7 83 77 483	1	Retainer	Hållare	6	
0150	8 79 22 800	4	Screw	Skruv	6	
0180	9 83 14 676	1	Filler pipe assy	Fyllningsrör kpl	6	
0200	10 83 78 408	1	Valve assy	Ventil kpl	6	
0220	11 83 78 416	1	Valve seat	Ventilsäte	6	
0240	12 79 04 083	1	Nut	Mutter	6	
0260	13 83 78 473	1	Sealing	Tätning	6	
0280	14 83 23 081	1	Extension hose, lower	Skarvslang, nedre	6	
0300	15 83 34 898	1	Extension hose	Skarvslang	6	
0320	16 83 19 352	1	Drain hose	Dränerings slang	6	
0340	17 83 71 502	1	Ventilation hose	Utluftnings slang	6	
0360	18 83 84 521	1	Ventilation pipe	Utluftningsledning	6	
0380	19 79 68 282	1	Hose clamp	Slangklamma	6	
0400	20 79 61 337	1	Grommet	Genomföringsbussning	6	
0420	25 83 71 551	1	Clamp	Klamma	6	
0440	26 79 61 691	1	Pop rivet	Popnit	6	
0460	27 83 71 716	1	Guard	Skavskydd	6	
0480	28 83 17 380	1	Guard	Skavskydd	6	
0500	29 83 17 554	1	Grommet	Genomföringsbussning	6	
0520	30 79 70 106	2	Hose clamp	Slangklamma	6	
0540	31 79 35 190	2	Hose clamp	Slangklamma	6	
0560	32 83 86 658	1	Fuel level, transmitter	Bränslenivågivare	6	
0600	33 93 28 345	1	Gasket	Peckning	6	
0620	34 88 06 689	5	Screw	Skruv	6	
0640	35 70 38 726	6	Washer	Bricka	6	
0660	36 83 85 452	2	Strap	Spännband	6	
0680	37 80 74 286	2	Nut	Mutter	6	
0700	41 83 87 177	6	Sealing	Tätning	6	
0720	42 83 87 185	1	Sealing	Tätning	6	
0740	43 83 87 219	1	Sealing	Tätning	6	
0760	44 83 87 227	1	Sealing	Tätning	6	
0780	45 83 18 859	1	Fuel pump assy	Bränselpump kpl	2	SUPERSEDED BY 7513872 + 9361015 + 9361666
0790						
0800	46 83 27 215	1	Non-return valve	Backventil	6	
0820	47 83 27 207	1	Spring	Fjäder	6	
0840	48 83 86 286	1	Mounting	Pumpfäste	6	
0860	49 83 21 782	1	Hose	Slang	6	
0880	50 83 31 217	1	Hose	Slang	6	
0900	51 83 27 579	2	Hose clamp	Slangklamma	6	
0920	52 79 35 208	2	Hose clamp	Slangklamma	6	
0940	53 83 85 528	1	O-ring	O-ring	6	
0960	54 83 87 250	1	Washer	Bricka	6	
0980	55 83 87 268	1	Lock ring	Låsring	6	
1000	56 83 31 159	1	Strainer	Sugfilter	6	
1020	57 83 19 220	1	Fuel line assy	Bränsleledning kpl	6	PART OF 8319220, 8319859
1040	58 83 19 659	1	Fuel line, return assy	Bränsleledning, retur kpl	6	
1060						
1080						
1100	59 83 21 713	1	Angle nipple	Vinkelnippel	6	PART OF 8319220, 8319859
1140	60 83 23 156	1	Return pipe	Returrör	6	
1160	61 82 19 667	1	Return line	Returledning	6	
1180	62 83 19 212	1	Fuel line	Bränsleledning	6	
1200	63 83 19 676	1	Fuel line	Bränsleledning	6	
1220	64 83 22 895	1	Fuel line	Bränsleledning	6	
1240	65 83 18 875	1	Fuel accumulator	Bränsleackumulator	6	
1260	66 83 86 773	1	Clamp	Klamma	6	
1280	67 80 59 578	1	Screw	Skruv	6	
1300	68 80 29 555	3	Nut	Mutter	6	
1320	69 83 87 458	1	Protective cap	Skyddshuv	6	
1340	70 83 19 733	1	Fuel filter	Bränslefilter	6	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-I02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

1700

Fuel system
Fuel tank,
engine CI, 1975

Bränslesystem
Bränsletank,
motor CI, 1975

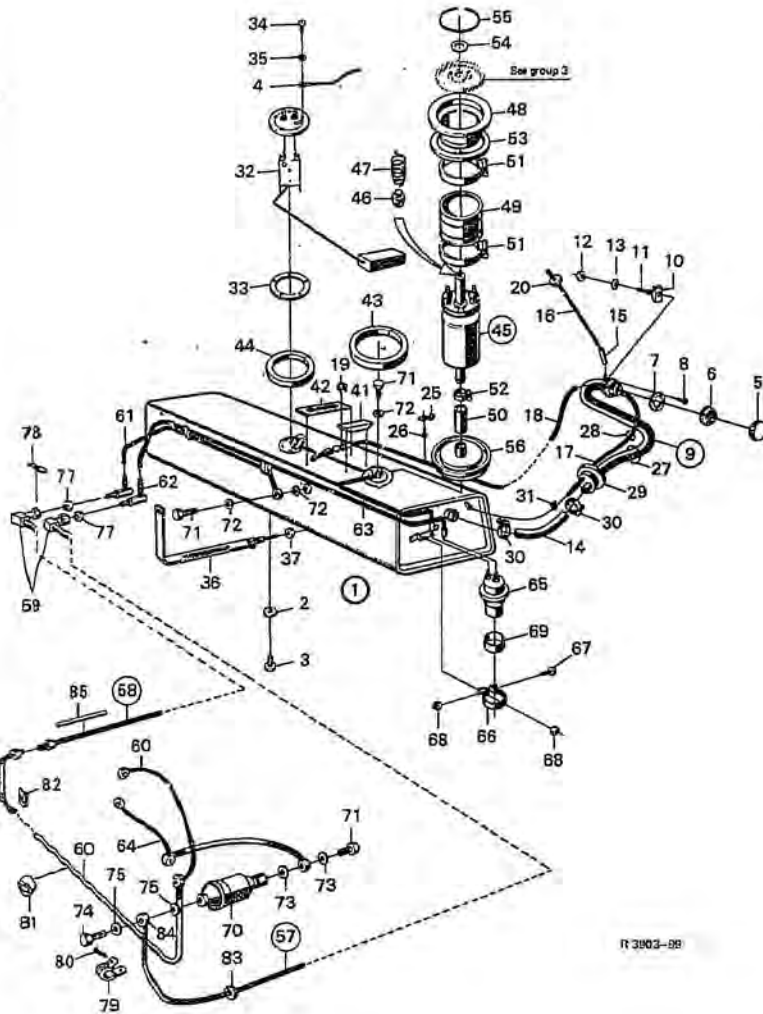
Date
Datum
1988-10 R3903

Illustration
Bild nr
2

Group
Grupp
147

Page
Sida
147

Fig. Pos	Part No Art nr	Quantity/Anat	Description	Benämning	K S	Notes Anmärkning
		99				
1360	71	83 19 915	3	Barjo screw	Hålbult	5
1360	72	83 24 048	3	Gasket	Packning	5
1400	73	83 26 704	2	Seal ring	Tätning	5
1420	74	83 22 927	1	Barjo screw	Barjoskruv	5
1440	75	83 26 712	2	Gasket	Packning	5
1480	77	83 20 418	2	Nut	Mutter	5
1500	78	83 20 749	1	Pipe clip	Rörclip	5
1520	79	85 66 135	1	Pipe clamp	Rörklamma	5 (7989348)
1540	80	79 22 420	1	Screw	Skruv	5
1560	81	83 71 843	2	Pipe retainer	Rörhållare	5
1580	82	79 63 987	1	Pipe clip	Rörclip	5
1600	83	83 21 085	1	Grommet	Genomföringsbushning	5
1620	84	83 22 919	1	Barjo nipple	Barjonippel	5
1640	85	83 23 380	1	Protective tube	Skyddsrör	5

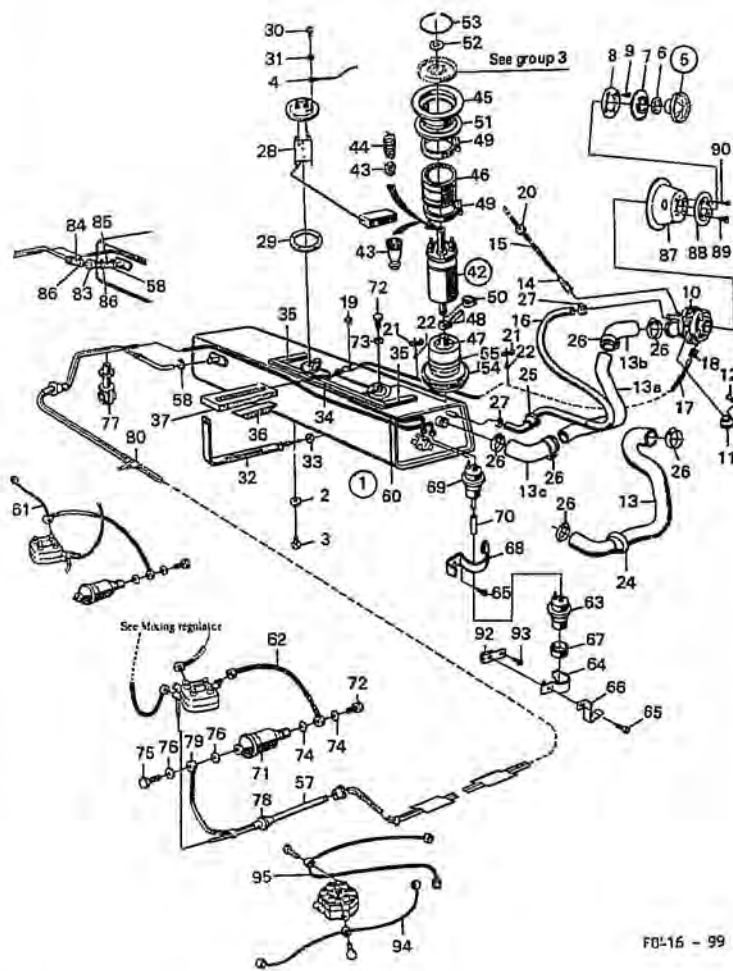


R 3903-99

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



FD-16 - 99

1750

Fuel system		Bränslesystem		Date	Illustration	Group	Page
Fuel tank, engine CI, 1976-1979		Bränsletank, motor CI, 1976-1979		1988-10	F0416	2	149

Fig. Pos.	Part No Art nr	Quantity/Anst	Description	Benämning	K/S S/R	Notes Anmärkning
		99				
0060	1 8334 237	1	Fuel tank assy	Bränsletank kpl	6	13, 15
0060	1 8338 113	1	Fuel tank assy	Bränsletank kpl	6	14
0100	2 8384 786	1	Seal washer	Tätningsskiva	5	
0120	3 8384 794	1	Plug	Plugg	4	
0140	4 8371 221	1	Ground cable	Jordningskabel	6	
0160	5 8322 620	1	Filler cap	Tanklock	2	
0170	5 8318 072	1	Filler cap	Tanklock	2	202, UC
0180	6 8328 098	1	Gasket	Tätning	2	
0200	7 8377 491	1	Seal collar	Tätningsskrage	5	
0220	8 8377 483	1	Retainer	Hållare	5	
0240	9 7922 818	4	Screw	Skruv	5	
0280	10 8332 041	1	Filter pipe	Påfylningsrör	5	
0300	10 8330 334	1	Filter pipe	Påfylningsrör	5	23, UC
0310	11 8318 346	1	Valve	Ventil	5	
0315	12 8387 573	1	Sealing	Tätning	5	
0320	13 8337 867	1	Filler hose	Påfylningssläng	5	23, 201, SW AND EU
0322	13 8387 589	1	Filler hose	Påfylningssläng	5	10, 201
0325	13A 9322 926	1	Filler pipe	Påfylningsrör	4	202
0330	13B 7525 413	1	Extension hose	Skavsäng	5	202, (9322991)
0335	13C 9323 015	1	Extension hose	Skavsäng	5	202
0340	14 8334 880	1	Extension hose	Skavsäng	5	
0350	15 8319 352	1	Drain hose	Dräneringsäng	6	201
0355	15 9326 190	1	Drain hose	Dräneringsäng	5	202, TURBO
0370	15 8323 917	1	Drain hose	Dräneringsäng	5	202
0375	15 9334 301	1	Drain hose	Dräneringsäng	5	202, (9323001)
0380	16 7512 304	1	Ventilation hose	Utluftningsäng	3	
0420	17 9363 318	1	Ventilation pipe	Utluftningsledning	5	(9323966)
0440	18 7968 308	1	Hose clamp	Slangklämma	5	(7935189)
0450	19 8332 587	1	Clamp	Klamme	5	
0500	20 7961 337	1	Grommet	Genomföringsbussning	5	
0520	21 8371 551	2	Clamp	Klamme	5	
0540	22 7961 691	2	Pop rivet	Popnit	5	
0560	24 8334 179	1	Grommet	Genomföringsbussning	5	
0580	25 8388 001	1	Grommet	Genomföringsbussning	5	
0600	26 9347 808	4	Hose clamp	Slangklämma	5	
0620	27 7970 072	2	Hose clamp	Slangklämma	5	
0640	28 8386 658	1	Fuel level, transmitter	Bränselnivågivare	5	
0680	29 8328 346	1	Gasket	Tätning	5	
0700	30 8308 349	5	Screw	Skruv	5	172
0710	30 8300 534	5	Screw	Skruv	5	173
0720	31 7036 726	5	Washer	Bricka	5	
0740	32 8385 452	2	Strap	Spännband	5	
0760	33 8074 288	2	Nut	Mutter	5	
0780	34 8328 643	1	Sealing	Tätning	5	
0800	35 8328 650	2	Sealing	Tätning	5	
0805	36 8387 177	2	Sealing	Tätning	5	202
0810	37 8387 186	2	Sealing	Tätning	5	202
0820	42 8318 859	1	Fuel pump assy	Bränslepump kpl	2	131
0830						
0840	42 8334 997	1	Fuel pump assy	Bränslepump kpl	2	14
0860	43 8327 215	1	Non-return valve	Backventil	3	PART OF 8318859
0870	43 9319 799	1	Non-return valve	Backventil	3	PART OF 8334997
0880	44 8327 207	1	Spring	Fjäder	5	PART OF 8318859

10. 1976-
13. -1977
14. 1978-
15. Also Model 77, Turbo
23. 1977-
172. Ch 99781012974 -99782005128 -99786006151.
173. Ch 99781012975 -99782005129 -99786006152-
201 -1978
202. 1979-

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system,
Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly,
Steering 4-C02
7 Suspension,
Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
Lubrication system 2-A22
Fuel system 2-B08
Infet- and exhaust system 2-G02
Cooling system 2-I08
Engine control 2-J14
Supercharging system 2-J20

SUPERSEDED BY 7613872 +
9361015 + 9361668

1750

Fuel system
Fuel tank,
engine CI, 1976-1979

Bränslesystem
Bränsletank,
motor CI, 1976-1979

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 F0416

2 151

Fig. Pos	Part No Art nr	Quantity/Amount Mängd	Description	Benämning	Notes Anmärkning
		99			
0900	45	83 85 286	Mounting	Pumpfäste	
0920	46	83 21 762	Hose	Slang	
0948	47	83 31 217	Hose	Slang	
0960	48	85 17 104	Strap	Spännband	
0980	49	83 27 579	Hose clamp	Slangklämma	
1000	50	79 71 890	Hose clamp	Slangklämma	(7935356)
1020	51	83 85 628	O-ring	O-ring	
1040	52	83 24 048	Gasket	Packning	CH - 99762036834
1060	53	83 87 268	Lock ring	Låsring	
1080	54	83 31 159	Strainer	Sugfilter	
1100	55	83 74 357	Hose clamp	Slangklämma	
1120	57	83 27 231	Fuel line	Bränsleledning	(82)
1140	57	83 27 538	Fuel line	Bränsleledning	(22,83)
1160	57	83 30 581	Fuel line	Bränsleledning	(13,23)
1180	57	83 39 592	Fuel line	Bränsleledning	(14)
1200	58	79 68 308	Hose clamp	Slangklämma	
1300	60	83 19 575	Fuel line	Bränsleledning	
1320	61	83 27 314	Fuel line	Bränsleledning	(13)
1340	62	83 38 618	Fuel line	Bränsleledning	(14)
1400	63	83 18 875	Fuel accumulator	Bränsleackumulator	
1420	64	83 24 899	Clamp	Klamma	(13)
1440	64	83 37 339	Clamp	Klamma	TURBO
1460	65	79 22 370	Screw	Skruv	(8)
1480	65	79 22 388	Screw	Skruv	TURBO, MODEL 77
1500	66	83 27 646	Lock plate	Låsbleck	(13)
1520	67	83 87 458	Protective cap	Skyddshuv	(13)
1540	68	83 38 105	Clamp	Klamma	(14)
1560	69	93 17 789	Fuel accumulator	Bränsleackumulator	(14, 15), TURBO, (8337388)
1580	70	83 34 898	Hose	Slang	(14)
1600	71	83 19 733	Fuel filter	Bränslefilter	
1620	72	83 19 915	Banjo screw	Hålbult	
1640	73	83 24 048	Gasket	Packning	
1660	74	83 26 704	Seal ring	Tätningssing	
1680	75	83 22 927	Banjo screw	Banjoskruv	
1700	76	83 26 772	Gasket	Packning	
1720	77	83 20 749	Pipe clip	Rörclip	
1740	78	83 24 873	Grommet	Gänomföringsbussning	(6,90)
1760	78	83 27 405	Grommet	Gänomföringsbussning	(6,91)
1780	79	83 22 919	Banjo nipple	Banjonioppel	(6,90)
1800	80	83 79 265	Strap	Spännband	
1820	83	83 28 801	Non return valve	Backventil	(3) FOR ELCD SYSTEM
1840	84	83 82 053	Fuel line	Bränsleledning	(22), FOR ELCD SYSTEM
1860	84	83 30 556	Fuel line	Bränsleledning	(13,23), FOR ELCD SYSTEM
1880	84	83 38 600	Fuel line	Bränsleledning	(14), FOR ELCD SYSTEM
1900	85	93 15 411	Hose L=46 mm	Slang L=46 mm	(79), UC
1920	85	79 68 308	Clamp	Klamma	(23), UC
1940	87	93 37 658	Protective cap	Skyddskåpa	(23), UC, (8337 77)
1960	88	83 32 199	Seal collar	Tätningsskrage	(23), UC
1980	89	83 32 280	Screw	Skruv	(23), UC
2000	90	79 70 636	Screw	Skruv	(23), UC
2020	92	83 37 347	Bracket	Fäste	(23), UC
2040	93	79 22 347	Screw	Skruv	MODEL 77, TURBO

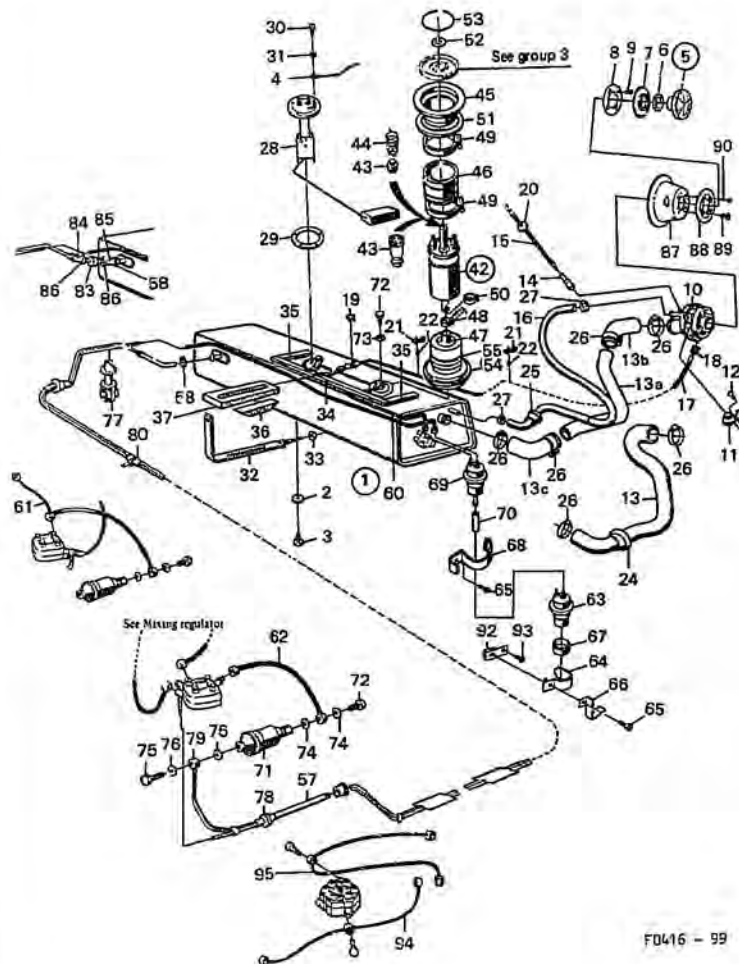
13. -1977
14. 1978-
15. Also Model 77, Turbo
22. -1976
23. 1977-
79. Manufactured by 93 62 781 L=10m
82. Ch. -99762010230 - 99766004517.
83. Ch. 99762010231 - 99765004518-
90. Ch. -99762010230.
91. Ch. 99762010221-.

F0416 - 99

2 GROUP INDEX

- Engine body 1-J14
Lubrication system 2-A22
Fuel system 2-B08
Intake and exhaust system 2-G02
Cooling system 2-I08
Engine control 2-J14
Supercharging system 2-J20

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system,
Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly,
Steering 4-C02
7 Suspension,
Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02



1750

Fuel system
Bränsletank,
engine CI, 1976-1979

Bränslesystem
Bränsletank,
motor CI, 1976-1979

Date
Datum

Illustration
Bild nr

Group
Grupp

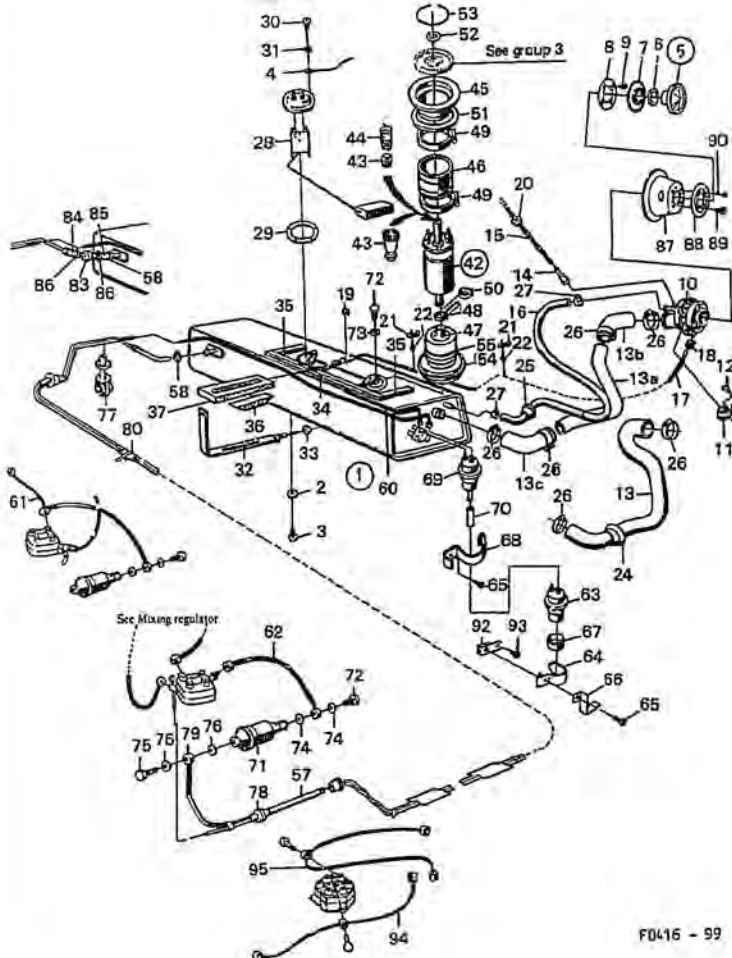
Page
Sida

1988-10 F0416

2

153

Fig Pos.	Part No Ant nr	Quantity/Antal		Description	Benämning	K S L	Notes Anmärkning
		99					
94	83 36 968	1		Fuel line, warm up reg - mixing reg - magnetic valve	Bränsleledning, styrtrycksventil-mängdmätare-magnetventil	5	MODEL 77, TURBO
95	83 36 919			Fuel line, pressure reg - mixing reg - warm up reg	Bränsleledning, tryckregulator-mängdmätare-styrtrycksventil	5	MODEL 77, TURBO
2080	93 62 781	X		Hose 10 m	Slang 10 m	2	

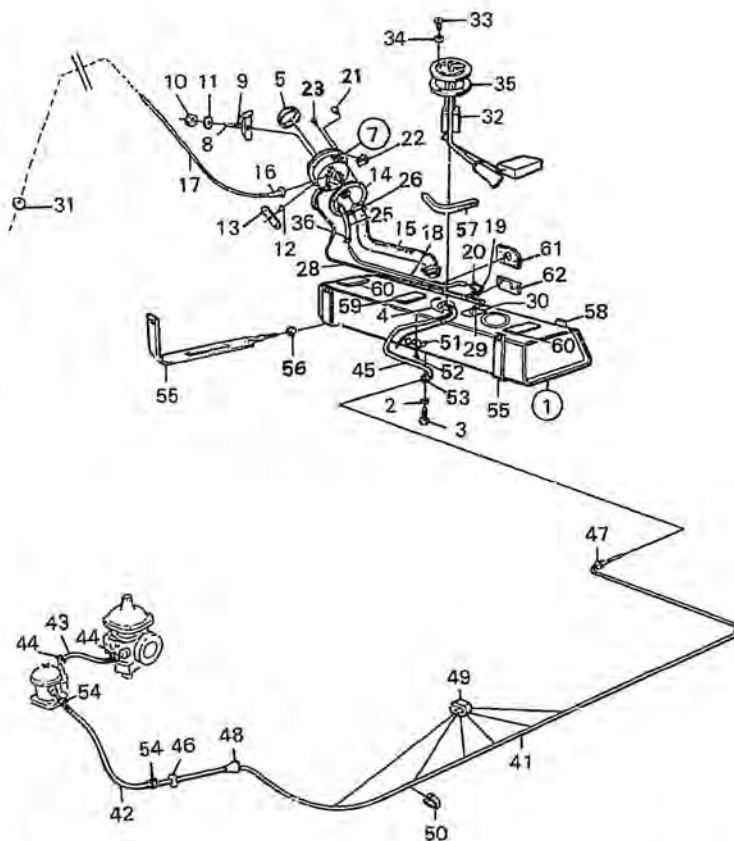


F0416 - 99

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

0 General, Complete sets	1-A02
1 Tools	1-H02
2 Engine	1-J02, 2-A02
3 Electrical system, Instruments	3-A02
4 Transmission	3-G02
5 Brakes	4-A02
6 Front assembly, Steering	4-C02
7 Suspension, Wheels	4-E02
8 Body	4-F02, 5-A02
9 Accessories	5-K02
10 Numerical register	6-A02

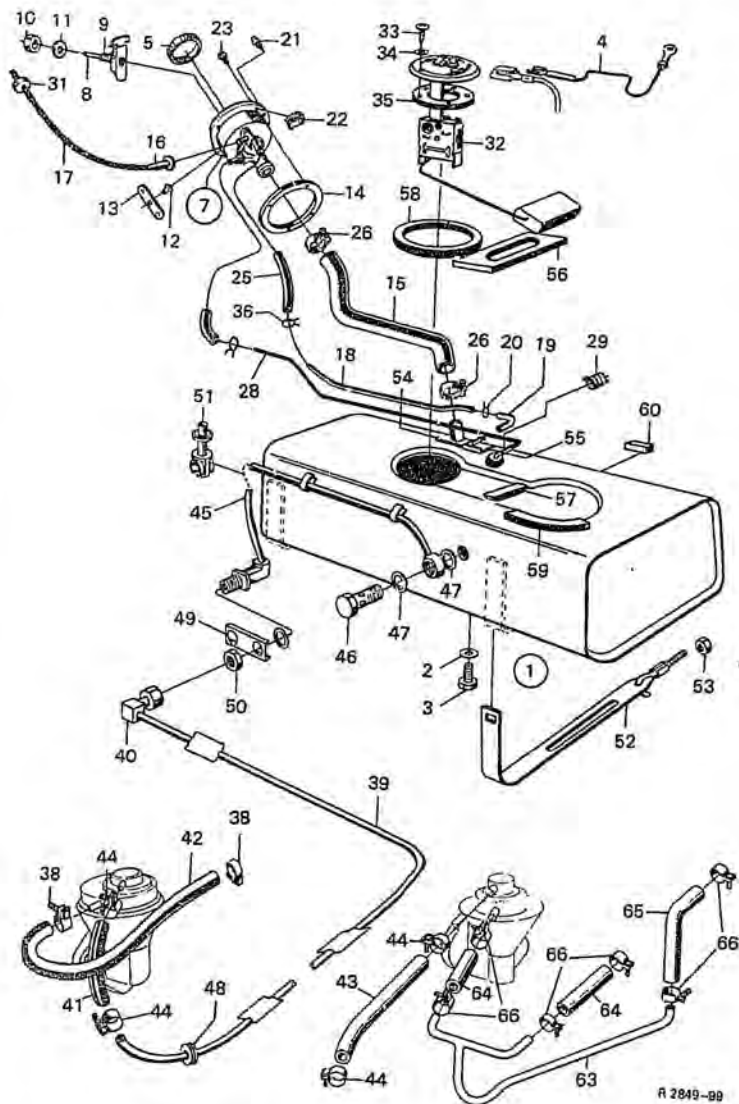


Fuel system	Bränslesystem	Date	Illustration	Group	Page
Fuel tank, engine C, model Ck. -1974	Bränsletank, motor C, modell Ck. -1974	Date	Bild nr	Group	Sida
		1983-10	F0417	2	155
Fig. Pos.	Part No Art nr	Quantity/Amount	Description	Benämning	Notes Anmärkning
	99				
0028	1 83 85 486	1	Fuel tank assy	Bränsletank kpl	6
0040	2 83 84 788	1	Seal washer	Tätningssbricka	5
0050	3 83 94 784	1	Plug	Plugg	4
0060	4 83 71 121	1	Ground cable	Jordningskabel	6
0100	5 83 71 939	1	Filler cap	Tanklock	2
0128	7 83 16 697	1	Filler pipe assy	Påfyllningsrör kpl	5
0140	8 83 78 408	1	Valve assy	Ventil kpl	5
0150	9 83 70 416	1	Valve seat	Ventilsäte	6
0180	10 79 04 063	1	Nut	Mutter	5
0200	11 83 78 473	1	Sealing	Tätning	5
0222	12 79 35 471	1	Rivet	Nit	5
0240	13 83 39 244	1	Spring nut	Fjädersmutter	5
0250	14 83 49 838	1	Gasket	Packning	5 (8385783) (8386989)
0280	15 83 15 087	1	Filter hose	Påfyllnings slang	4 SUPERSEDED BY 752421 7970130 + 8322975
0290					
0300	16 83 82 830	1	Extension hose	Skarvslang	4
0320	17 83 78 093	1	Drain hose	Dräneringslang	4
0340	18 83 86 997	1	Ventilation pipe	Urlutningsrör	4
0360	19 73 95 288	1	Hose	Slang	4 (8910803)
0390	20 79 35 208	2	Hose clamp	Slangklamma	5
0400	21 83 15 475	2	Rubber stop	Gummistopp	5
0420	22 83 15 467	4	Clip	Clip	5
0440	23 79 69 207	4	Screw	Skruv	5
0460	25 83 87 003	1	Ventilation hose	Urlutningslang	5
0480	26 79 70 163	2	Hose clamp	Slangklamma	5 (7862598)
0500	28 83 15 148	1	Ventilation pipe	Urlutningsledning kpl	5
0520	29 79 32 008	1	Hose clamp	Slangklamma	5 (7835182)
0540	30 83 17 448	1	Sealing	Tätning	5
0560	31 79 61 337	1	Grommet	Genomförningsbussning	5
0580	32 83 85 361	1	Fuel level transmitter	Bränslenivågivare	3
0620	33 89 06 689	5	Screw	Skruv	5
0640	34 70 36 726	5	Washer	Bricka	5
0660	35 92 28 345	1	Gasket	Packning	5
0680	36 79 35 190	2	Hose clamp	Slangklamma	5
0700	41 83 18 336	1	Fuel pipe	Bränslerör	5
0720	42 93 63 250	1	Fuel hose L=530 mm	Bränsleslang L=530mm	4 78) (8316234)
0740	43 83 16 382	1	Fuel hose L=235 mm	Bränsleslang L=235mm	4 79)
0760	44 79 68 290	2	Hose clamp	Slangklamma	5
0780	45 83 16 648	1	Fuel hose L=550 mm	Bränsleslang L=550mm	4 78)
0800	46 79 61 329	1	Grommet	Genomförningsbussning	5
0820	47 83 14 023	1	Grommet	Genomförningsbussning	5
0840	48 83 16 788	1	Grommet	Genomförningsbussning	5
0860	49 83 71 843	9	Pipe retainer	Rörhållare	5
0880	50 83 77 640	2	Clip	Clip	5
0900	51 83 71 957	1	Clamp	Klamma	5
0920	52 79 22 891	1	Screw	Skruv	5
0940	53 79 68 282	2	Hose clamp	Slangklamma	5
0960	54 79 68 290	2	Hose clamp	Slangklamma	5
0980	55 83 85 452	2	Strap	Spännband	5
1000	56 80 74 298	2	Nut	Mutter	5
1020	57 83 85 478	1	Sealing	Tätningsprofil	5
1040	58 71 74 006	2	Cardboard	Papp	6
1060	59 83 71 833	1	Cardboard	Papp	6
1080	60 83 78 166	2	Cardboard	Papp	6
1100	61 83 85 189	1	Rubber seal	Gummitätning	5
1120	62 83 85 205	1	Rubber seal	Gummitätning	5
1140	83 15 673	X	Hose 10 m	Slang 10 m	2
1160	93 62 731	X	Hose 10 m	Slang 10 m	2

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engines	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I03
Engine control	2-J14
Supercharging system	2-J20



R 2849-99

SAAB
genuine parts
original reservdelar

2-E04

SAAB 900
M74-81

MASTER INDEX

1990

Fuel system
Fuel tank, engine C.T.
model Ck, 1975

Bränslesystem
Bränsletank, motor C.T.
modell Ck, 1975

Date
1988-10 R2949

Illustration
S/d nr

Group
Grupp

Page
Sida
2 157

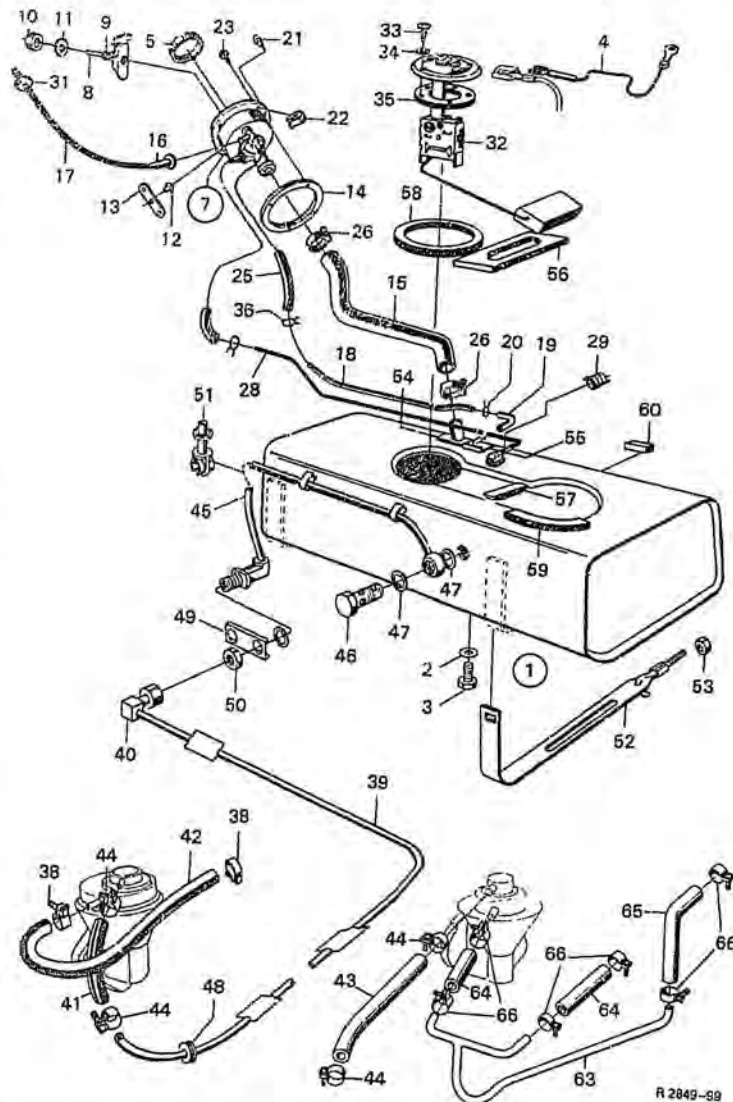
Fig Pos.	Part No Art nr	Quantity /Antal	Description	Benämning	Notes Anmärkning
		99			
0020	1 83 85 965	1	Fuel tank assy	Bränsletank kpl	6 SUPERSEDED BY 8322729 + 8327520+8334580+7512336+ 8332074+8334245+8387508
0022	2 83 84 788	1	Seal washer	Tätningssbricka	3
0024	3 83 84 794	1	Plug	Plugg	4
0030	4 83 71 221	1	Ground cable	Jordningskabel	5
0100	5 83 71 999	1	Filler cap	Tanklock	6
0120	7 83 16 697	1	Filler pipe assy	Påfyllningsrör kpl	7
0140	8 83 78 408	1	Valve assy	Ventil kpl	8
0160	9 83 78 416	1	Valve seal	Ventilsäte	9
0180	10 79 04 063	1	Nut	Mutter	10
0200	11 83 78 473	1	Sealing	Tätning	11
0220	12 79 35 471	1	Rivet	Nål	12
0240	13 83 39 244	1	Spring nut	Fjädersmutter	13
0260	14 93 48 638	1	Gasket	Packning	14
0280	15 83 15 087	1	Filler hose	Påfyllningsslang	15
0290	16 83 82 830	1	Extension hose	Skarvslang	16
0310	17 83 78 093	1	Drain hose	Dräneringsslang	17
0340	18 83 86 997	1	Ventilation pipe	Utluftningsrör	18
0360	19 73 95 288	1	Hose	Slang	19
0380	20 79 35 208	2	Hose clamp	Slangklemma	20
0400	21 83 15 475	2	Rubber stop	Gummistopp	21
0420	22 83 15 467	4	Clip	Skruv	22
0440	23 79 69 207	4	Screw	Skruv	23
0460	24 83 97 003	1	Ventilation hose	Utluftningsslang	24
0480	25 79 70 163	2	Hose clamp	Slangklemma	25
0500	26 83 15 145	1	Ventilation pipe	Utluftningsledning	26
0520	27 83 32 587	1	Hose clamp	Slangklemma	27
0540	28 79 61 337	1	Grommet	Genomföringsbussning	28
0560	29 83 86 658	1	Fuel level transmitter	Bränslenivågivare	29
0600	30 88 06 689	5	Screw	Skruv	30
0620	31 70 36 726	5	Washer	Bricka	31
0640	32 93 28 348	1	Gasket	Packning	32
0660	33 79 35 190	2	Hose clamp	Slangklemma	33
0680	34 83 59 275	2	Hose clamp	Slangklemma	34
0700	35 83 21 564	1	Fuel line assy	Bränsleledning kpl	35
0720	36 83 21 713	1	Angle nipple	Vinkelnippel	36
0740	37 89 81 615	1	Fuel hose	Bränsleslang	37
0760	38 83 16 382	1	Fuel hose L=235 mm	Bränsleslang L=235mm	38
0780	39 83 63 276	1	Fuel hose L=190 mm	Bränsleslang L=190mm	39
0800	40 79 68 308	2	Hose clamp	Slangklemma	40
0820	41 83 19 667	1	Fuel line	Bränsleledning	41
0840	42 83 19 915	1	Barjo screw	Barjoskruv	42
0860	43 83 24 048	2	Gasket	Packning	43
0880	44 83 21 065	1	Grommet	Genomföringsbussning	44
0900	45 83 22 655	1	Lock plate	Låsplåt	45
0920	46 83 20 418	1	Nut	Mutter	46
0940	47 79 63 895	1	Pipe clip	Rörclip	47
0960	48 83 85 452	2	Strap	Spännband	48
0980	49 80 74 288	1	Nut	Mutter	49
1000	50 83 85 189	1	Rubber seal	Gummitätning	50
1020	51 83 85 205	1	Rubber seal	Gummitätning	51
1040	52 83 87 177	3	Sealing	Tätning	52
1060	53 83 87 185	1	Sealing	Tätning	53
1080	54 83 87 227	1	Sealing	Tätning	54
1100	55 83 21 952	1	Sealing	Tätning	55
1120	56 83 21 960	1	Sealing	Tätning	56
1140	57 83 58 281	1	Tube	Rör	57
1160	58 83 63 284	2	Hose L=45 mm	Slang L=45 mm	58
1180	59 83 21 580	1	Hose	Slang	59
1200	60 83 58 275	6	Hose clamp	Slangklemma	60

79. Manufactured by 93 62 781 L=10mm

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 5-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20



1850

Fuel system
Fuel tank, engine C,T,
model Ck, 1975

Bränslesystem
Bränsletank, motor C,T,
modell Ck, 1975

Date
Datum
1988-10

Illustration
Bild nr
R2849

Group
Grupp
2

Page
Sida
159

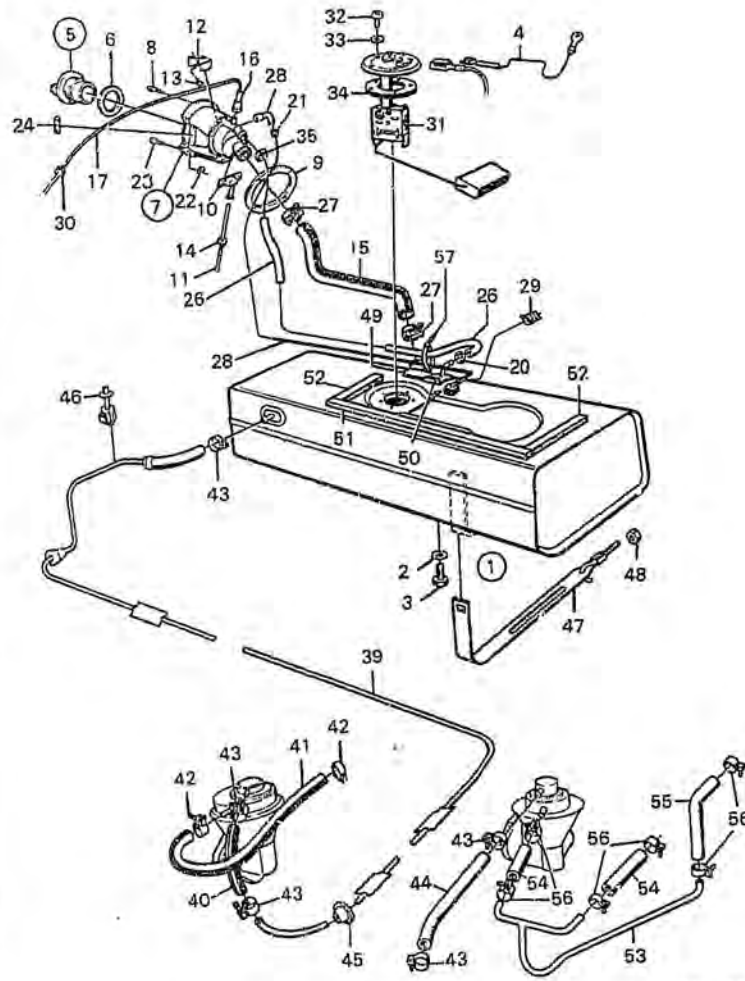
1220

Fig Pos	Part No Ant nr	Quantity/Amount Mängd	Description	Benämning	Notes Anmärkning
	93 62 781	X	Hose 10 m	Slang 10 m	2

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-C02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



1900

Fuel system
Fuel tank, engine C, T,
model Ck, 1976-

Bränslesystem
Bränsletank, motor C, T,
modell Ck, 1976-

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

F0418

2

161

Fig. Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K S R	Notes Anmärkning
0060	1 83 34 245	1	Fuel tank assy	Bränsletank kpl	6	
0062	2 83 84 785	2	Seal washer	Tätningbricka	6	
0100	3 83 84 794	1	Plug	Plugg	6	
0120	4 83 71 221	1	Ground cable	Jordningskabel	6	
0140	5 83 22 729	1	Filler cap assy	Tenklock kpl	2	
0160	6 83 28 098	1	Gasket	Packning	2	
0180	7 83 87 508	1	Filler pipe assy	Påfyllningsrör kpl	5	
0200	8 83 15 475	2	Rubber stop	Gummistopp	5	
0220	9 83 49 838	1	Gasket	Packning	4	(8386989)
0240	10 83 23 112	1	Rubber connection	Gummianslutning	6	
0260	11 83 23 341	1	Drain pipe	Dräneringsrör	6	
0270	12 83 18 346	1	Valve	Ventil	5	
0275	13 83 87 573	1	Sealing	Tätning	5	
0280	14 78 61 329	1	Grommet	Genomföringsbussning	6	
0300	15 83 15 087	1	Filler hose	Påfyllningssläng	4	SUPERSEDED BY 7525421 + 7970130 + 9322976
0310	16 83 34 880	1	Extension hose	Skarvsläng	6	
0320	17 83 78 093	1	Drain hose	Dräneringsslang	6	(13)
0340	17 83 34 161	1	Drain hose	Dräneringsslang	6	(14)
0360	20 78 63 823	1	Hose clamp	Slangklämma	5	
0400	21 83 32 587	2	Hose clamp	Slangklämma	5	(23)
0480	22 83 15 467	4	Clip	Clip	5	
0500	23 78 69 207	4	Clip	Clip	5	
0540	24 83 39 244	1	Screw	Skruv	5	
0570	26 76 12 338	1	Nut washer	Mutterbricka	5	(94)
0580	27 93 47 808	2	Ventilation hose	Utluftningssläng	3	
0590	27 93 47 808	2	Hose clamp	Slangklämma	5	
0600	28 88 61 858	1	Ventilation pipe	Utluftningsledning	6	(22)
0620	28 83 32 074	1	Ventilation hose	Utluftningssläng	5	(23,79)
0640	29 78 68 308	1	L=980 mm	L=980 mm	5	(7935182)
0660	30 78 61 337	1	Hose clamp	Slangklämma	5	(22)
0690	30 83 32 167	1	Grommet	Genomföringsbussning	5	(23)
0700	31 83 88 058	1	Fuel level transmitter	Bränslenivågivare	3	
0720	32 88 06 889	5	Screw	Skruv	5	
0760	33 70 36 726	5	Washer	Bocka	5	
0800	34 93 28 346	1	Gasket	Packning	3	
0820	35 78 63 531	1	Hose clamp	Slangklämma	5	
0850	39 83 27 223	1	Fuel line	Bränsleledning	5	(90)
0880	39 83 27 520	1	Fuel line	Bränsleledning	5	(91)
0900	40 93 63 276	1	Fuel hose L=190 mm	Bränsleslang L=190mm	4	(79), (8324907)
0920	41 83 16 382	1	Fuel hose L=235 mm	Bränsleslang L=235mm	4	(78)
0940	42 83 59 275	2	Hose clamp	Slangklämma	5	
0950	43 78 68 308	2	Hose clamp	Slangklämma	5	
0980	44 93 63 276	4	Fuel hose L=190 mm	Bränsleslang L=190mm	4	(79), T, (8324807)
1000	45 83 21 085	1	Grommet	Genomföringsbussning	5	(90)
1040	46 83 28 346	1	Grommet	Genomföringsbussning	6	(91), (8327369)
1060	46 78 63 895	1	Pipe clip	Rörclip	4	
1080	47 83 85 452	2	Strap	Spännband	6	
1100	48 80 74 288	2	Nut	Mutter	5	
1120	49 83 85 189	1	Rubber seal	Gummitätning	5	
1140	60 83 85 205	1	Rubber seal	Gummitätning	5	
1160	51 83 28 643	1	Sealing	Tätning	5	
1180	52 83 28 650	2	Sealing	Tätning	5	
1200	53 83 59 291	1	Tube	Rör	6	T
1220	54 93 63 284	2	Hose L=45 mm	Slang L=45 mm	4	(79), T, (8320673)

13. -1977

14. 1978-

22. -1976

23. 1977-

79. Manufactured by 93 62 781 L=10m

90. Ch. 99762010230

91. Ch 99762010231-

94. Ch 99781001578-

F0418 - 99

1900

Fuel system
Fuel tank, engine C.T.,
model Ck, 1976-

Bränslesystem
Bränsletank, motor C.T.,
modell Ck, 1976-

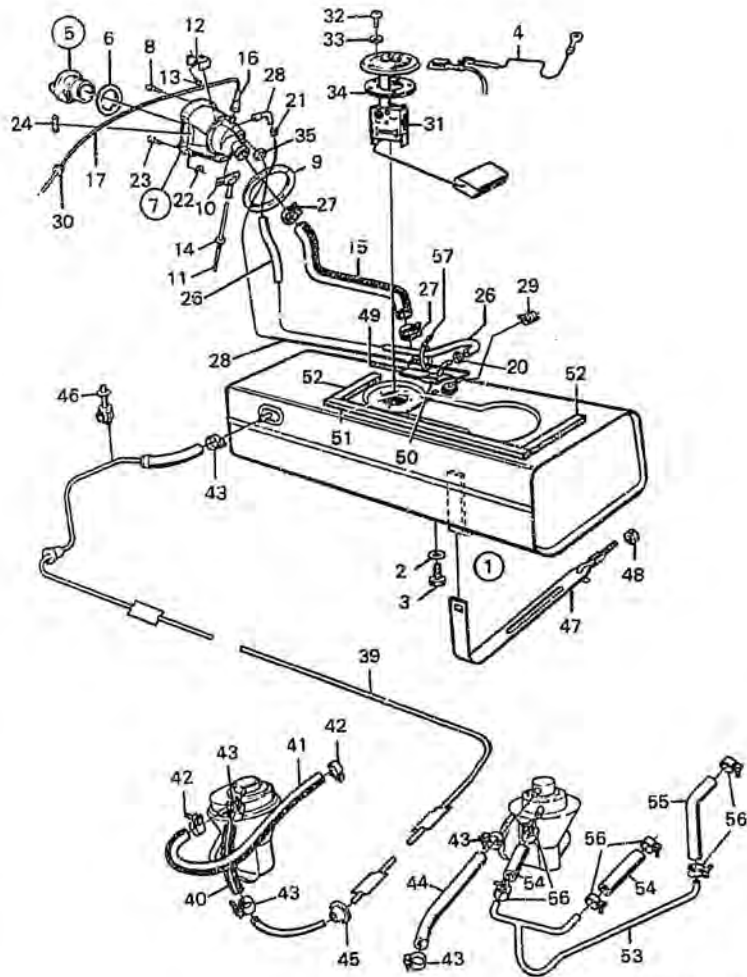
Date
Datum
1988-10

Illustration
Bild nr
F0418

Group
Grupp
2

Page
Sida
163

Fig. Pos	Part No Ant nr	Quantity/Anst	Description	Benämning	K/S SR	Notes Anmärkning
		99				
1240	55	39 81 615	Hose	Slang	4	T. (632 1580)
1250	56	83 59 275	Hose clamp	Slangklemma	5	T
1280	57	83 74 357	Strap	Spännband	5	174)
1300		83 62 781	Hose 10 m	Slang 10 m	2	



F0418 - 99

174. Ch-99781011898-99782004599-99785004904

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-J08
Engine control	2-J14
Supercharging system	2-J20

0 General, Complete sets	1-A02
1 Tools	1-H02
2 Engine	1-J02, 2-A02
3 Electrical system,	
Instruments	3-A02
4 Transmission	3-G02
5 Brakes	4-A02
6 Front assembly,	
Steering	4-C02
7 Suspension,	
Wheels	4-E02
8 Body	4-F02, 5-A02
9 Accessories	5-K02
10 Numerical register	6-A02

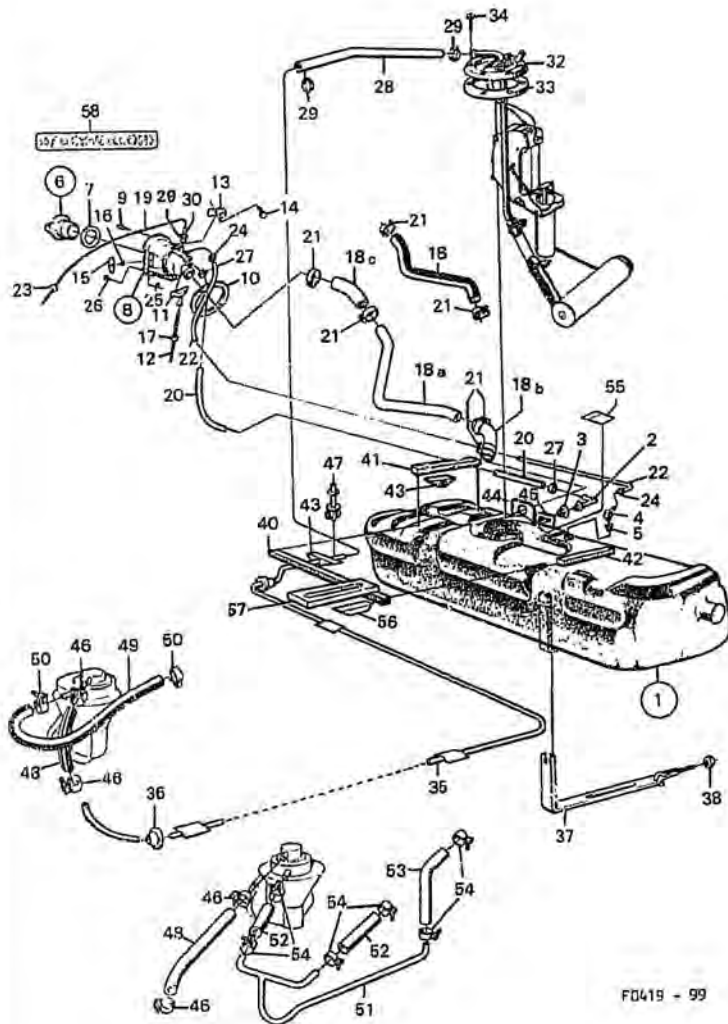
1980

Fuel system
Fuel tank, engine C,T,
Ck, see foot note 145)

Bränslesystem
Bränsletank, motor C,T,
Ck, se fotnot 145)

Date
Datum 1988-10 F0419

Illustration
Bild nr 2
Page
Sida 165



F0419 - 99

Fig Pos.	Part No Art nr	Quantity/antal	Description	Benämning	K S R	Notes Anmärkning
		99				
0020	1 83 39 574	1	Fuel tank assy	Bränsletank kpl	6	(145)
0040	2 83 15 904	1	Hose connection	Slanganslutning	6	(14)
0060	3 83 25 649	1	Bushing	Bussning	6	(14)
0080	4 83 28 857	1	Hose connection	Slanganslutning	6	(14)
0100	5 83 25 656	1	Bushing	Bussning	6	(14)
0120	6 83 22 729	1	Filter cap assy	Tanklock kpl	6	(14)
0140	7 83 28 098	1	Gasket	Packning	6	(14)
0160	8 83 87 508	1	Filter pipe assy	Påfyllningsrör kpl	6	(14)
0180	9 83 15 475	2	Rubber stop	Gummistopp	6	(14)
0200	10 93 49 838	1	Gasket	Packning	6	(386988)
0220	11 83 23 412	1	Rubber connection	Gummianslutning	6	(14)
0240	12 83 23 941	1	Drain pipe	Dräneringsrör	6	(14)
0260	13 93 18 346	1	Valve	Ventil	6	(14)
0280	14 83 87 573	1	Spring nut	Fjädermutter	6	(385763)
0300	15 83 38 244	1	Rivet	Hål	6	(14)
0320	16 79 61 329	1	Grommet	Genomföringsbussning	6	(14)
0340	17 83 15 087	1	Filter hose	Påfyllnings slang	6	(201)
0360	18A 93 22 652	1	Filter pipe	Påfyllningsrör	6	(201)
0380	18B 75 25 421	1	Extension hose	Skarv slang	6	(202), (5322983)
0400	18C 93 22 975	1	Extension hose	Skarv slang	6	(202)
0420	19 83 34 161	1	Drain hose	Dränerings slang	6	(79 201)
0440	20 75 12 338	1	Drain hose	Dränerings slang	6	(202), CK
0460	21 93 47 808	4	Ventilation hose	Utluftnings slang	6	(14)
0480	22 83 32 074	1	Hose clamp	Slangklämma	6	(14)
0500	23 83 32 157	1	Ventilation hose	Utluftnings slang	6	(14)
0520	24 83 32 587	2	Grommet	Genomföringsbussning	6	(14)
0540	25 83 15 467	4	Hose clamp	Slangklämma	6	(14)
0560	26 79 69 207	4	Clip	Clip	6	(14)
0580	27 79 63 531	2	Screw	Skruv	6	(14)
0600	28 83 83 250	1	Hose clamp	Slangklämma	6	(79), (8316234)
0620	29 79 68 308	2	Fuel line L=520 mm	Bränsleledning, L=520 mm	6	(14)
0640	30 83 34 880	1	Hose clamp	Slangklämma	6	(14)
0660	32 83 28 209	1	Extension hose	Skarv slang	6	(14)
0680	33 83 28 720	1	Fuel lever transmitter	Bränslenivågivare	6	(14)
0700	34 80 19 531	6	Rubber gasket	Gummipackning	6	(14)
0720	35 83 29 104	1	Screw	Skruv	6	(14)
0740	36 83 28 346	1	Fuel line	Bränsleledning	6	(14)
0760	37 83 29 617	2	Grommet	Genomföringsbussning	6	(14)
0780	38 80 74 288	2	Strap	Spännband	6	(14)
0800	39 83 28 791	1	Nut	Mutter	6	(14)
0820	40 83 28 809	1	Sealing strip	Tätningsslist	6	(14)
0840	41 83 28 817	1	Sealing strip	Tätningsslist	6	(14)
0860	42 83 28 825	1	Sealing strip	Tätningsslist	6	(14)
0880	43 83 28 833	1	Sealing strip	Tätningsslist	6	(14)
0900	44 83 28 841	1	Sealing strip	Tätningsslist	6	(14)
0920	45 93 27 545	1	Rubber seal	Gummitätning	6	(14)
0940	46 79 68 308	4	Sealing strip	Tätningsslist	6	(331837)
0960	47 79 63 895	1	Hose clamp	Slangklämma	6	(14)
0980	48 93 63 276	2	Pipe clip	Rörclip	6	(14)
1000	49 83 16 352	1	Fuel hose L=190 mm	Bränsleslang L=190mm	6	(79), (6324907)
1020	50 83 59 275	2	Fuel hose	Bränsleslang	6	(14)
1040	51 83 59 291	1	Hose clamp	Slangklämma	6	(14)
1060	52 83 83 284	2	Tube	Rör	6	(79), T, (8320673)
1080	53 89 81 615	1	Hose	Slang	6	(79), T, (8321680)
1100	54 83 59 275	6	Hose clamp	Slangklämma	6	(14)

14. 1978-
79 Manufactured by 93 62 781 L=10m
145. Ch. 9977 1031670-
201 -1978
202 1979-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories L-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I05
- Engine control 2-J14
- Supercharging system 2-J20

1950

Fuel system
Fuel tank, engine C.T.
Ck. see foot note 145)

Bränslesystem
Bränsletank, motor C.T.
Ck. se fotnot 145)

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

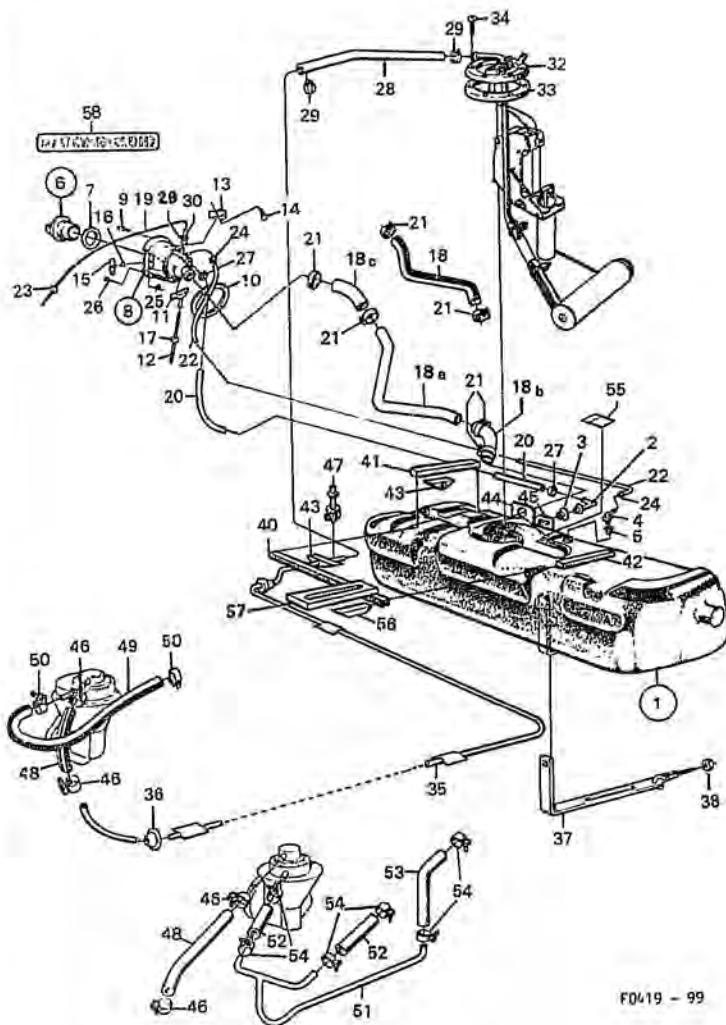
1988-10

F04-19

2

167

Fig. Pos.	Part No Art nr	Quantity/Ansl	Description	Benämning	K/S S/R	Notes Anmärkning
		99				
1065	55	93 27 552	1	Sealing	Tätning	6
1070	56	83 87 177	2	Sealing	Tätning	202)
1080	57	83 87 185	1	Sealing	Tätning	202)
1090	58	93 39 201	1	Label	Etikett	216)
1100		93 62 781	X	Hose 10 m	Slang 10 m	2



F04-19 - 99

145. Ch 99771031670-
202. 1979-
216. 1981-

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Intake and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

0 General, Complete sets	1-A02
1 Tools	1-H02
2 Engine	1-J02, 2-A02
3 Electrical system,	
Instruments	3-A02
4 Transmission	3-G02
5 Brakes	4-A02
6 Front assembly,	
Steering	4-C02
7 Suspension,	
Wheels	4-E02
8 Body	4-F02, 5-A02
9 Accessories	5-K02
10 Numerical register	6-A02

2020

Fuel system
Fuel tank, engine E,
modell Ck, -1974

Bränslesystem
Bränsletank, motor E,
modell Ck, -1974

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

F0420

2

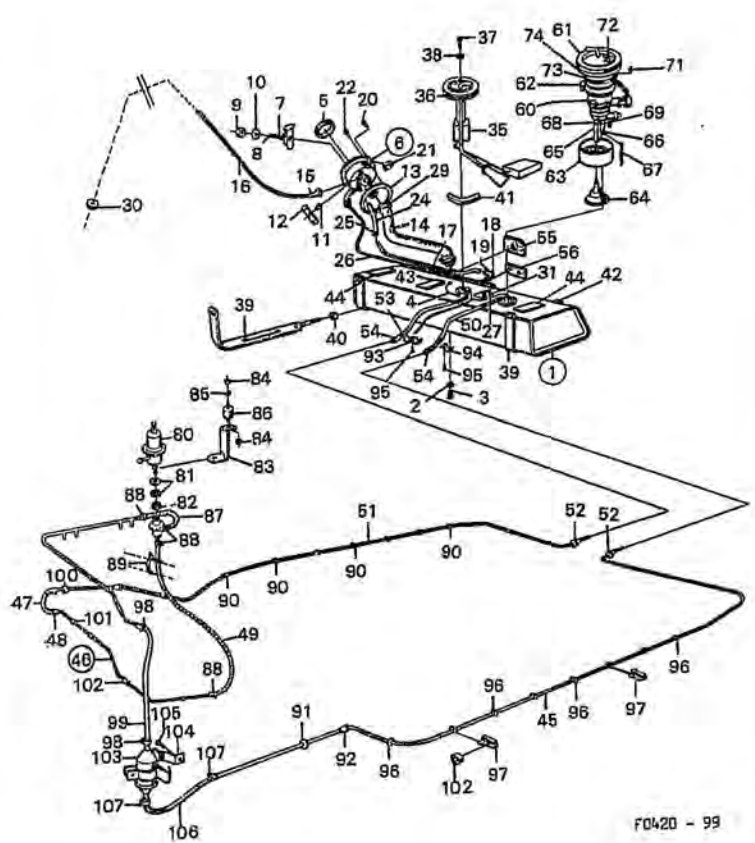
169

Fig. Pos.	Part No Art nr	Quantity/Amount 99	Description	Benämning	K/S S/R	Notes Anmärkning
0020	1 83 85 411	1	Fuel tank assy	Bränsletank kpl	6	
0040	2 83 84 786	1	Seal washer	Tätningsskiva	6	
0060	3 83 84 794	1	Plug	Plugg	6	
0080	4 83 71 221	1	Ground cable	Jordningskabel	6	
0100	5 83 71 989	1	Filler cap	Tanklock	2	
0120	6 83 16 697	1	Filler pipe assy	Fyllningsrör kpl	6	
0140	7 83 78 408	1	Valve assy	Ventil kpl	5	(8314742)
0160	8 83 78 416	1	Valve seat	Ventilsäte	5	
0180	9 79 04 063	1	Nut	Mutter	5	
0200	10 83 78 473	1	Sealing	Tätning	5	
0220	11 79 35 471	1	Rivet	Nit	5	
0240	12 83 39 244	1	Spring nut	Fjädermutter	5	(8385783)
0260	13 93 49 838	1	Gasket	Packning	5	(8386589)
0280	14 83 15 087	1	Filler hose	Fyllnings slang	4	SUPERSEDED BY 7525421 + 7970130 + 9322975
0300	15 83 82 830	1	Extension hose	Skarvslang	4	
0320	16 83 78 093	1	Drain hose	Dränerings slang	4	
0340	17 83 88 997	1	Ventilation pipe	Utluftningsrör	4	
0360	18 73 95 281	1	Hose	Slang	4	(8910903)
0380	19 79 35 208	2	Hose clamp	Slangklamma	5	
0400	20 83 15 475	2	Rubber stop	Gummistopp	5	
0420	21 83 15 457	4	Clip	Clip	5	
0440	22 79 69 207	4	Screw	Skruv	3	
0460	24 83 87 003	1	Ventilation hose	Utluftnings slang	3	
0480	25 79 35 190	2	Hose clamp	Slangklamma	5	
0500	26 83 15 145	1	Ventilation pipe cpl	Utluftningsledning kpl	5	
0520	27 83 32 587	1	Hose clamp	Slangklamma	5	(8384547)
0540	29 79 70 163	2	Hose clamp	Slangklamma	5	(7963598)
0560	30 79 61 337	1	Grommet	Genomföringsbussning	5	
0580	31 83 17 448	1	Sealing	Tätning	5	
0600	35 83 15 061	1	Fuel level, transmitter	Bränslenivågivare	5	
0640	36 93 28 345	1	Gasket	Packning	5	
0680	37 88 06 C89	5	Screw	Skruv	5	
0680	38 70 36 726	5	Washer	Bricka	5	
0700	39 83 85 452	2	Strap	Spännband	5	
0720	40 80 74 288	2	Lock nut	Låsmutter	5	
0740	41 83 85 478	1	Sealing	Tätning	5	
0760	42 83 17 406	2	Cardboard	Papp	5	
0780	43 83 71 833	1	Cardboard	Papp	5	
0800	44 83 79 166	2	Cardboard	Papp	5	
0820	45 83 18 396	1	Fuel pipe, pressure line	Bränslerör, tryckledning	5	
0840	46 83 16 606	1	Fuel pipe, front cpl	Bränslerör, främre kpl	5	(78)
0880	47 83 16 622	1	Hose L=135 mm	Slang L=135 mm	5	(78)
0900	48 79 68 282	2	Hose clamp	Slangklamma	5	
0920	49 83 16 648	1	Fuel hose L=470 mm	Bränsleslang L=470mm	4	(79), 16/8316838
0940	50 83 16 655	1	Fuel hose L=550 mm	Bränsleslang L=550mm	4	(78)
0960	51 83 14 023	2	Fuel pipe return line	Bränslerör, returled.	5	
1000	53 83 16 630	1	Grommet	Genomföringsbussning	5	
1020	54 79 68 282	4	Fuel hose L=460 mm	Bränsleslang L=460mm	4	(78)
1040	55 83 85 189	1	Hose clamp	Slangklamma	5	
1060	56 83 85 205	1	Rubber seal	Gummitätning	5	
1080	60 83 76 089	1	Fuel pump	Bränslepump	2	
1100	61 83 87 136	1	Mounting	Pumpfäste	5	(7963598)
1120	62 79 70 148	1	Clamp	Klamma	5	
1140	63 83 85 643	1	Splash cover	Skvalpskydd	4	
1160	64 83 85 640	1	Strainer	Sugfilter	4	
1180	65 83 85 682	1	Hose	Slang	5	
1200	66 83 85 809	1	Hose	Slang	5	
1220	67 83 85 817	1	Spring	Fjäder	5	
1240	68 79 68 308	1	Hose clamp	Slangklamma	5	

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B09
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20



F0420 - 99

78 Manufactured by 83 15 673 L=10 m
79 Manufactured by 93 62 781 L=10 m

2000

Fuel system
Fuel tank, engine E,
model Ck, -1974

Bränslesystem
Bränsletank, motor E,
modell Ck, -1974

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

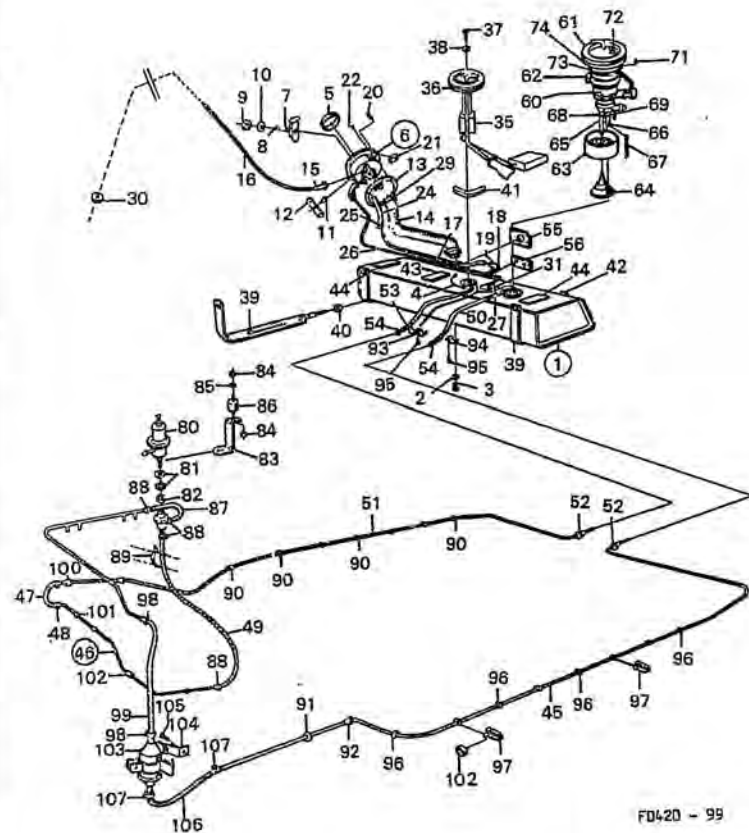
2 171

Fig Pos	Part No Art nr	Quantity/Anst	Description	Benämning	K/S SR	Notes Anmärkning
		99				
1260	68 79 68 282	2	Hose clamp	Slangklämma	5	
1280	71 79 58 713	1	Rivet	Hålnitt	5	
1300	72 79 61 196	1	Flat prong	Plattstift	5	
1320	73 83 74 357	1	Strap	Spännband	5	
1340	74 83 95 528	1	O-ring	O-ring	2	
1360	80 83 76 071	1	Pressure regulator	Tryckregulator	5	
1380	81 83 76 790	2	Rubber washer	Gummibricka	3	
1400	82 83 52 890	1	Nut	Mutter	5	
1420	83 83 556	1	Bracket, pressure regulator	Fästo, tryckregulator	5	
1440	84 79 14 690	2	Nut, pressure regulator	Mutter, tryckregulator	5	
1500	85 79 16 497	1	Washer, pressure regulator	Bricka, tryckregulator	5	
1520	86 83 76 899	1	Rubber cushion	Gummikudde	5	
1540	87 83 16 382	1	Fuel hose	Bränsleslang	4	
1560	88 79 69 290	4	Hose clamp	Slangklämma	5	
1580	89 83 53 583	1	Clamp	Bandklämma	5	
1600	90 83 71 643	0	Pipe retainer	Rörhållare	5	
1620	91 79 61 329	1	Grommet	Genomföringsbussning	5	
1640	92 83 16 788	2	Grommet	Genomföringsbussning	5	
1660	93 83 71 957	1	Clamp	Klamma	5	
1680	94 79 49 050	1	Clamp	Klamma	5	
1700	95 79 22 891	2	Screw	Skruv	5	
1720	96 83 71 643	9	Pipe retainer	Rörhållare	5	
1740	97 83 77 640	4	Clip	Clip	5	
1760	98 79 68 290	2	Hose clamp	Slangklämma	5	
1780	99 83 16 226	1	Fuel hose L=365 mm	Bränsleslang L=365 mm	4	79)
1800	100 79 61 329	1	Grommet	Genomföringsbussning	5	
1820	101 79 63 887	3	Pipe clip	Rörclip	5	
1840	102 83 71 643	2	Pipe retainer	Rörhållare	5	
1860	103 83 18 420	1	Pressure filter	Tryckfilter	2	
1880	104 83 18 610	1	Clamp	Överfall	5	
1900	105 79 22 909	2	Screw	Skruv	5	
1920	106 83 18 677	1	Hose L=290 mm	Slang L=290 mm	4	79)
1940	107 79 68 280	2	Hose clamp	Slangklämma	5	
1960	83 15 673	X	Hose 10 m	Slang 10 m	2	
1980	93 62 781	X	Hose 10 m	Slang 10 m	2	
2000						

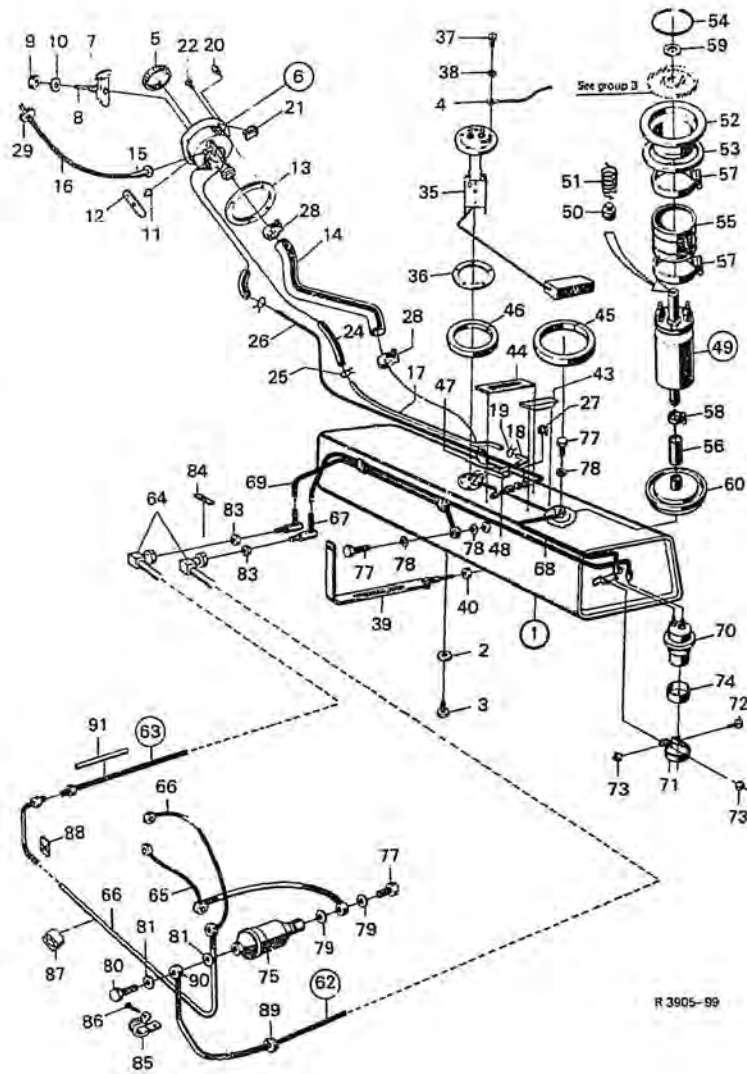
- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B06
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20



FD420 - 99



2050

Fuel system
Fuel tank, engine CI,
model Ck, 1975

Bränslesystem
Bränsletank, motor CI,
modell Ck, 1975

Date
Datum 1988-10
Illustration
Bild nr R3905
Group
Grupp 2
Page
Sida 173

Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K S R	Notes Anmärkning
0020	1 83 85 957	1	Fuel tank assy	Bränsletank kpl	6	
0040	2 83 84 786	1	Seal washer	Tätningbricka	6	
0060	3 83 84 784	1	Plug	Pugg	6	
0080	4 83 21 221	1	Ground cable	Jordningskabel	4	
0100	5 83 71 999	1	Filler cap	Tätklock	2	
0120	6 83 16 697	1	Filler pipe assy	Fyllningsrör kpl	2	
0140	7 83 78 408	1	Valve	Ventil	6	
0160	8 83 78 416	1	Valve seat	Ventilsäte	6	
0180	9 79 04 063	1	Nut	Mutter	6	
0200	10 83 78 473	1	Sealing	Tätning	6	
0220	11 79 35 471	1	Rivet	Nit	6	
0240	12 63 39 244	1	Spring nut	Fjädermutter	6	(8385793)
0260	13 93 49 838	1	Gasket	Packning	6	(8386988)
0280	14 83 15 087	1	Filler hose	Fyllnings slang	4	SUPERSEDED BY 7525421 + 7970130 + 9322976
0300	15 83 82 830	1	Extension hose	Skarv slang	4	
0320	16 83 78 093	1	Drain hose	Örännings slang	4	
0340	17 83 86 997	1	Ventilation pipe	Utlufningsrör	4	
0360	18 79 35 288	1	Hose	Slang	4	(8910903)
0380	19 79 35 208	2	Hose clamp	Slangklamma	6	
0400	20 83 15 475	2	Rubber stop	Gummitopp	6	
0420	21 83 15 467	4	Clip	Clip	6	
0440	22 79 69 207	1	Screw	Skruv	6	
0460	23 83 87 003	1	Ventilation hose	Utlufnings slang	4	
0480	24 79 35 190	1	Hose clamp	Slangklamma	6	
0500	25 83 15 145	2	Ventilation pipe	Utlufningsledning	4	
0520	27 83 32 587	1	Hose clamp	Slangklamma	6	(8384547)
0540	28 79 70 163	2	Hose clamp	Slangklamma	6	(7983598)
0560	29 79 61 337	1	Grommet	Genomföringsbussning	6	
0580	35 83 86 658	1	Fuel level transmitter	Bränselnivågivare	6	
0620	36 92 28 345	1	Gasket	Packning	6	
0640	37 88 06 689	5	Screw	Skruv	6	
0660	38 70 36 726	5	Washer	Bricka	6	
0680	39 83 85 452	2	Strap	Spännband	6	
0700	40 80 74 288	1	Lock nut	Låsmutter	6	
0720	43 83 87 177	5	Sealing	Tätning	6	
0740	44 83 87 185	1	Sealing	Tätning	6	
0760	45 83 87 219	1	Sealing	Tätning	6	
0780	46 83 87 227	1	Sealing	Tätning	6	
0800	47 83 85 189	1	Rubber seal	Gummitätning	6	
0820	48 83 85 205	1	Rubber seal	Gummitätning	6	
0840	49 83 18 859	1	Fuel pump assy	Bränslopump kpl	2	SUPERSEDED BY 7513872 + 9361015 + 9361068
0860	50 83 27 215	1	Non-return valve	Backventil	6	
0880	51 83 27 207	1	Spring	Fjäder	6	
0900	52 83 86 286	1	Mounting	Pumpfäste	6	
0920	53 83 85 528	1	O-ring	O-ring	6	
0940	54 83 87 268	1	Lock ring	Låsring	6	
0960	55 83 21 762	1	Hose	Slang	6	
0980	56 83 31 217	1	Hose	Slang	6	
1000	57 83 27 579	2	Hose clamp	Slangklamma	6	
1020	58 79 35 208	2	Hose clamp	Slangklamma	6	
1040	59 83 87 250	1	Washer	Bricka	6	
1060	60 83 31 159	1	Strainer	Sugfilter	6	
1100	62 83 19 220	1	Fuel line assy	Bränsleledning kpl	6	
1120	63 83 19 659	1	Fuel line assy	Bränsleledning kpl	6	
1140	64 83 21 713	1	Angle nipple	Vinkelnippel	6	
1160	65 83 22 883	1	Fuel line	Bränsleledning	6	
1200	66 83 23 156	1	Return pipe	Returrör	6	
1220	67 83 19 212	1	Fuel line	Bränsleledning	6	
1240	68 83 19 675	1	Fuel line	Bränsleledning	6	
1260	69 83 19 667	1	Return line	Returledning	6	
1280	70 03 18 875	1	Fuel accumulator	Bränsleackumulator	6	
1300	71 83 86 773	1	Clamp	Klamme	6	
1320	72 80 59 578	1	Screw	Skruv	6	

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Steering assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 3-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B00
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20

PART OF 8319220, 8319659

R 3905-99

7050

Fuel system
Fuel tank, engine Cl,
model Ck, 1975

Bränslesystem
Bränsletank, motor Cl,
modell Ck, 1975

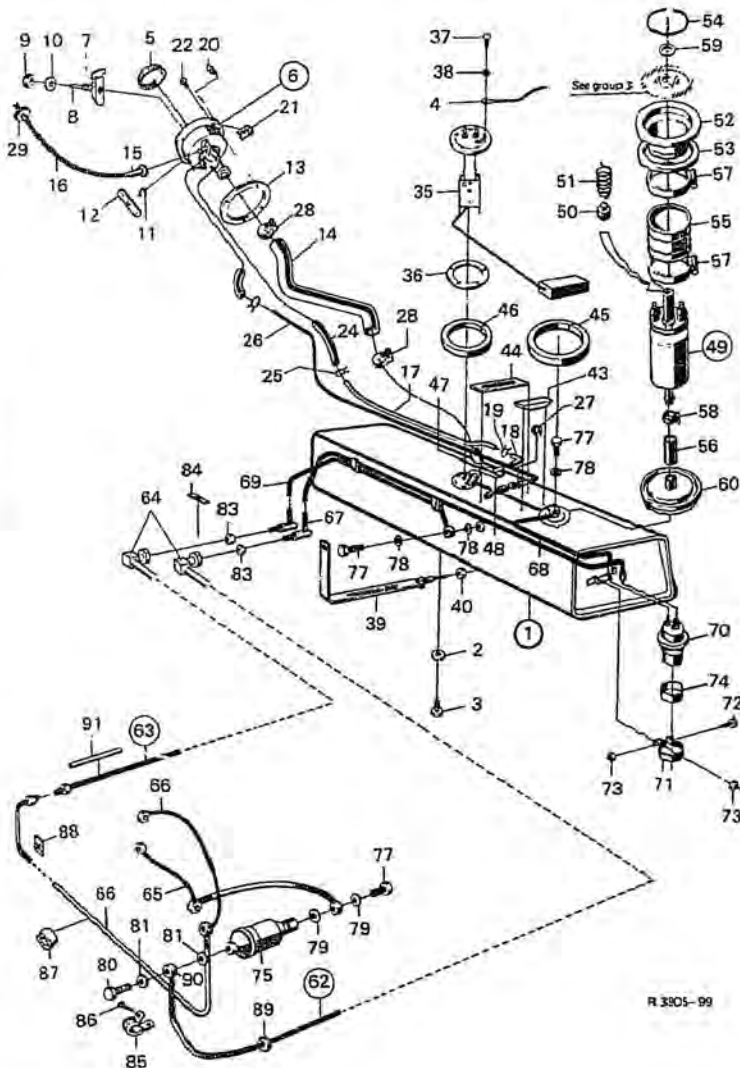
Date
Datum
1968-10

Illustration
Bild nr
R3905

Group
Grupp
2

Page
Sida
175

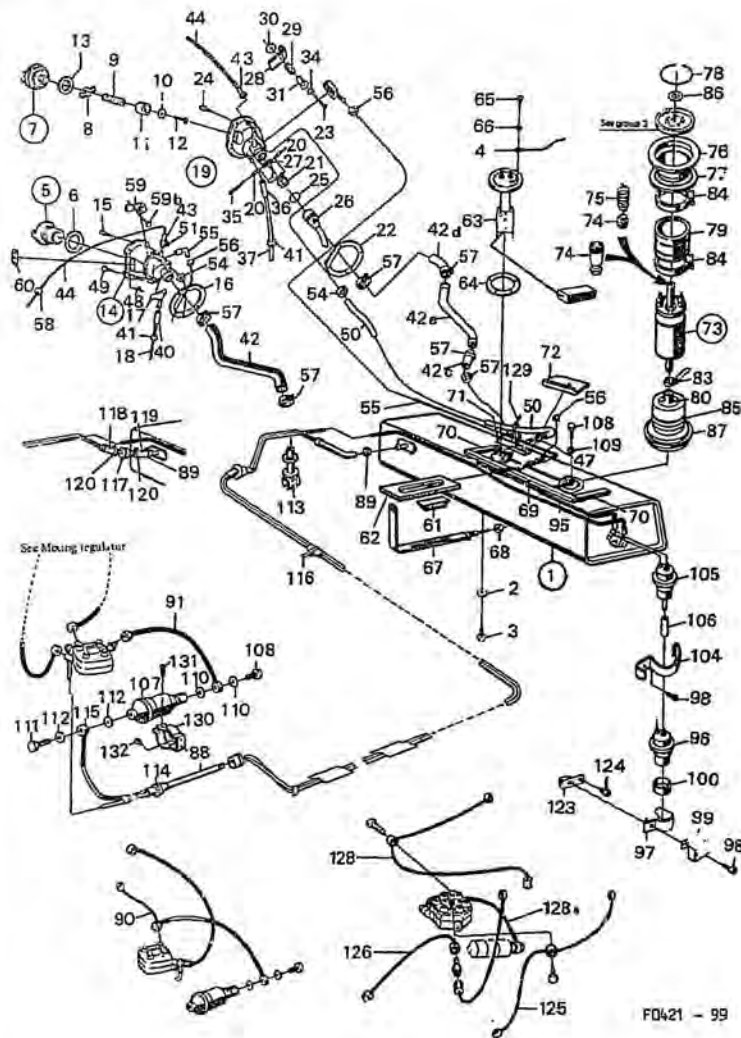
Fig Pos.	Part No Art nr	Quantity/Anst	Description	Benämning	K S	Notes Anmärkning
		99				
1340	73	80 29 555	Nut	Mutter	5	(8050601)
1360	74	83 87 458	Protective cap	Skyddshuv	6	
1380	75	83 19 733	Fuel filter	Bränslefilter	1	
1400	77	83 19 915	Banjo screw	Banjoskruv	1	
1420	78	83 24 048	Gasket	Packning	4	
1440	79	83 26 704	Seal ring	Tätningsring	2	
1460	80	83 22 827	Banjo screw	Banjoskruv	2	
1480	81	83 26 712	Gasket	Packning	2	
1500	83	83 20 418	Nut	Mutter	5	
1540	84	83 20 749	Pipe clip	Rörclip	5	
1560	85	85 56 135	Pipe clip	Rörclip	5	(7969348)
1580	86	79 22 420	Screw	Skruv	5	
1600	87	83 71 643	Pipe retainer	Rörhållare	5	
1620	88	79 63 887	Pipe clip	Rörclip	5	
1640	89	83 21 085	Grommer	Genomföringsbussning	5	
1660	90	83 22 919	Banjo nipple	Banjonippel	5	
1680	91	83 23 396	Protective tube	Skyddsrör	6	



- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20



2100

Fuel system		Bränslesystem		Date	Illustration	Group	Page
Fuel tank, engine CI,		Bränsletank, motor CI,					
model Ck, 1976-1979		modell Ck, 1976-1979		1988-10	F0421	2	177
Fig Pos	Part No	Quantity/Amount	Description	Benämning	Notes	Anmärkning	
	Art nr	99					
0060	1	83 34 252	Fuel tank assy	Bränsletank kpl	6 13, 15), (8388134)		
0090	1	93 25 911	Fuel tank assy	Bränsletank kpl	6 14), (8388121)		
0100	2	83 84 785	Seal washer	Tätningssbricka			
0120	3	83 84 794	Plug	Plugg			
0140	4	83 71 221	Ground cable	Jordningskabel			
0160	6	83 22 729	Filter cap assy	Tanklock kpl	2 201)		
0180	6	83 28 098	Gasket	Packning			
0200	7	93 18 072	Filter cap assy	Tanklock kpl	2 202), UC		
0220	8	93 18 098	Lock washer	Låsbricka	2 202), UC		
0240	9	83 31 380	Spring	Fjäder	5 202), UC (9318148)		
0260	10	83 18 106	Washer	Bricka	5 202), UC		
0280	11	83 35 337	End piece	Ändstycke	4 202), UC		
0300	12	78 22 859	Screw	Skruv	5 202), UC		
0320	13	83 35 980	Gasket	Packning	4 202), UC		
0340	14	83 87 508	Filter pipe assy	Påfyllningsrör kpl			
0360	14	83 30 342	Filter pipe assy	Påfyllningsrör kpl	5 23, 201), UC		
0380	15	83 15 475	Rubber stop	Gummistopp	5 (8388989)		
0400	16	83 49 838	Gasket	Packning			
0420	17	83 23 412	Rubber connection	Gummietsättning			
0440	18	83 23 941	Drain pipe	Dräneringsrör			
0460	19	83 35 871	Filter pipe assy	Påfyllningsrör kpl	5 202), UC		
0480	20	83 37 834	Spacer tube	Diätansrör	5 202), UC		
0500	21	83 30 367	Flap	Klaff	5 202), UC		
0520	22	83 86 989	Rubber gasket	Gummipackning	5 202), UC		
0540	23	78 22 283	Screw	Skruv	5 202), UC		
0560	24	83 15 475	Rubber stop	Gummistopp	5 202), UC		
0580	25	93 18 320	O-ring	O-ring	5 202), UC		
0600	26	83 39 012	Guide tube	Styrtrör	5 202), UC		
0620	27	83 35 721	Spring	Fjäder	5 202), UC		
0640	28	83 15 704	Flap	Klaff	5 202), UC		
0660	29	83 16 720	Sealing	Tätning	5 202), UC		
0680	30	83 87 773	Spring guide	Fjäderstyrring	5 202), UC		
0700	31	83 16 712	Seal washer	Tätningssbricka	5 202), UC		
0720	34	83 35 770	Axle	Äxel	5 202), UC		
0740	35	83 36 554	Hose	Slang	4 202), UC (8330873)		
0760	36	83 23 941	Drain pipe	Dräneringsrör	5 202), UC		
0780	37	83 20 673	Hose	Slang	4 14), UC ELCD		
0800	40	79 61 329	Grommet	Genomföringsbussning	5		
0820	42	83 15 087	Filter hose	Påfyllningsslang	4 201)		
0840					SUPERSEDED BY 7826421 + 7970130 + 9322875		
0860							
0880	42A	93 23 652	Filter pipe	Påfyllningsrör	4 202)		
0900	42A	93 23 478	Filter pipe	Påfyllningsrör	4 202), US		
0920	42C	75 25 421	Extension hose	Skarvslang	5 202), (9322883)		
0940	42D	53 22 975	Extension hose	Skarvslang	5 202)		
0960	43	83 34 880	Extension hose	Skarvslang	5		
0980	44	83 78 093	Drain hose	Dränerings slang	6 13)		
1000	44	83 34 161	Drain hose	Dränerings slang	5 14, 201)		
1020	44	83 23 917	Hose	Slang	5 202), CK		
1040	47	79 63 523	Hose clamp	Slangklamma			
1060	48	83 15 467	Clip	Skruv			
1080	49	79 69 207	Ventilation hose	Urfyllningsslang			
1100	50	75 12 338	Hose clamp	Slangklamma	5 202)		
1120	51	79 68 308	Hose clamp	Slangklamma			
1140	54	79 63 531	Hose clamp	Slangklamma			
1160							
1180							
1200							
1220							
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1920							
1940							
1960							
1980							
2000							

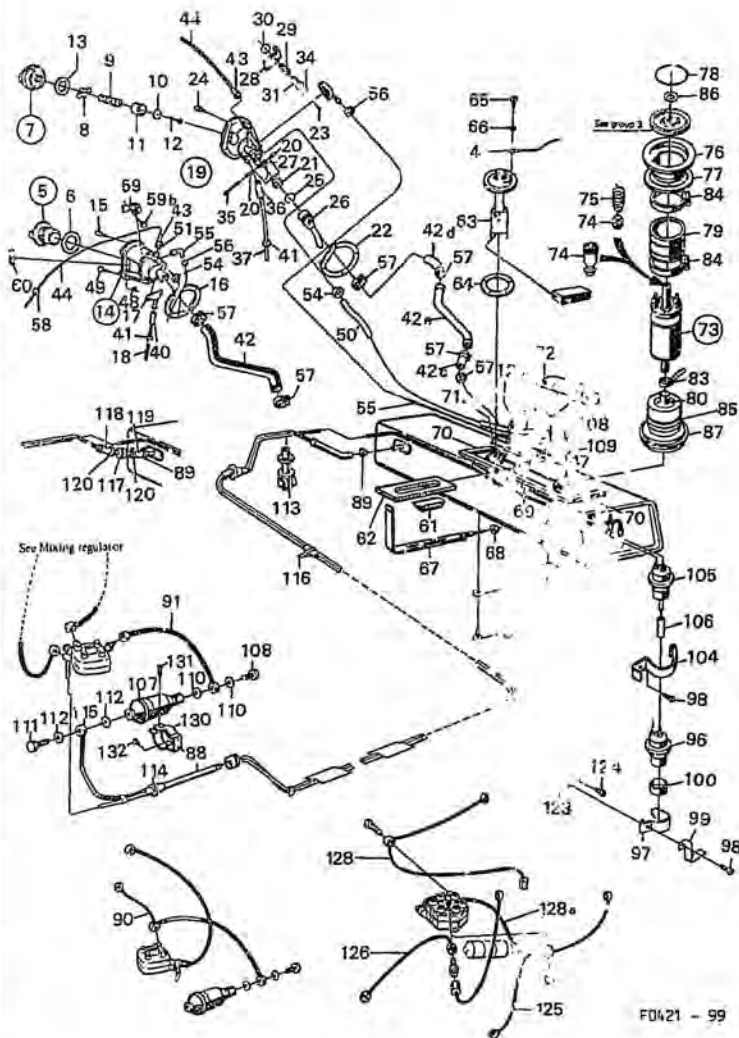
13. -1977
14. 1978-
15. Also Model 77, Turbo
23 1977-
201. -1978
202. 1979-

F0421 - 99

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



2100

Fuel system
Fuel tank, engine CI,
model: Ck, 1976-1979

Bränsel system
Bränsletank, motor CI,
modell Ck, 1976-1979

Date
Datum
1988-10

Illustration
Bild nr
F0421

Group
Grupp
2

Page
Sida
179

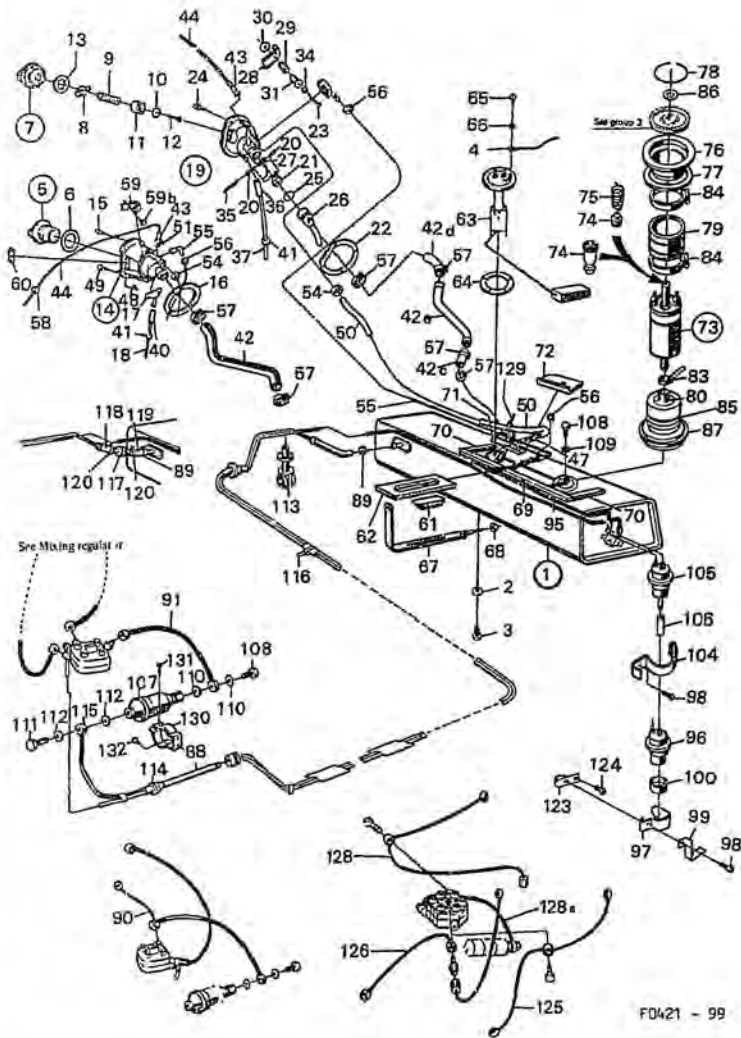
Fig. Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K S	Notes Anmärkning
1250	55 88 61 858	1	Ventilation pipe	Utlufningsledning	6	(22), (8323959)
1280	55 83 32 074	1	Ventilation hose L=980 mm	Utlufnings slang L=980 mm	5	23, 79, 201)
1300	55 93 02 530	1	Ventilation hose L=1060 mm	Utlufnings slang L=1060 mm	6	79, 202)
1315	56 83 32 587	2	Hose clamp	Slangklamma	5	
1350	57 93 47 808	1	Hose clamp	Slangklamma	5	
1380	58 79 61 337	1	Grommet	Genomföringsbussning	5	
1400	58 83 32 157	1	Grommet	Genomföringsbussning	5	
1420	59 93 18 346	1	Valve	Ventil	6	(23)
1440	59 93 18 346	1	Valve	Ventil	5	201), PART OF 8387508 AND 8330342, (8387565)
1460	59 93 18 346	1	Valve	Ventil	5	202), PART OF 8387508 AND 8330342
1480	59 93 18 346	1	Valve	Ventil	5	202), PART OF 8318346
1500	598 83 87 573	1	Sealing	Tätning	5	
1520	60 83 39 244	1	Nut washer	Mutterbricka	5	94)
1540	61 83 17 177	2	Sealing	Tätning	6	202)
1550	62 83 67 185	1	Sealing	Tätning	5	202)
1560	83 83 86 658	1	Fuel level transmitter	Bränselnivågivare	3	
1580	64 93 28 345	1	Gasket	Packning	3	
1600	65 88 06 689	5	Screw	Skruv	5	180)
1620	65 93 00 534	5	Screw	Skruv	5	181)
1640	66 70 36 726	5	Washer	Bricka	5	
1660	67 83 85 452	2	Strap	Spännband	5	
1700	68 50 74 288	2	Lock nut	Låsmutter	5	
1720	69 83 28 643	1	Sealing	Tätning	5	
1740	70 83 28 650	2	Sealing	Tätning	5	
1760	71 83 85 189	1	Sealing	Tätning	5	
1780	72 83 85 205	1	Sealing	Tätning	5	22)
1800	72 93 27 645	1	Sealing	Tätning	6	23)
1820	73 83 18 859	1	Fuel pump assy	Bränselpump kpl	2	13)
1840	73 83 34 997	1	Fuel pump assy	Bränselpump kpl	2	SUPERSEDED BY 7513872 + 9361015 + 9361668
1860	74 83 27 215	1	Non-return valve	Backventil	3	14)
1880	74 93 19 799	1	Non-return valve	Backventil	3	PART OF 8318859
1900	75 83 27 207	1	Spring	Fjäder	3	PART OF 8334897
1920	76 83 86 286	1	Mounting	Pumpfäste	5	PART OF 8318859
1940	77 83 85 529	1	O-ring	O-ring	2	
1960	78 83 87 268	1	Lock ring	Låarring	5	CH - 99762036834
1980	79 83 21 76C	1	Hose	Slang	5	
2000	80 83 31 217	1	Hose	Slang	5	
2020	83 85 17 104	1	Strap	Spännband	4	
2040	84 93 27 579	2	Hose clamp	Slangklamma	5	
2060	85 83 74 357	2	Hose clamp	Slangklamma	5	
2080	86 83 24 048	1	Gasket	Packning	4	
2100	87 83 31 159	1	Strainer	Sugfilter	5	
2120	88 83 27 231	1	Fuel line	Bränsleledning	5	EO)
2140	88 83 27 538	1	Fuel line	Bränsleledning	5	91, 22)
2160	88 83 30 581	1	Fuel line	Bränsleledning	5	13, 23)
2180	88 83 38 592	1	Fuel line	Bränsleledning	5	14, 201)
2200	88 93 02 142	1	Fuel line	Bränsleledning	5	202)

13. -1977
14. 1978-
22. -1976
23. 1977-
79 Manufactured by 93 62 781 L=10m
90. Ch. 99762010230
91. Ch. 99762010231-
94. Ch. 99781001578-
180. Ch. 99781012974.-99782005128.-99786006151
181. Ch. 99781012975.-99782005129.-99786006152
201. -1978
202. 1979-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20



2100

Fuel system
Fuel tank, engine CI,
model Ck, 1976-1979

Bränslesystem
Bränsletank, motor CI,
modell Ck, 1976-1979

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 F0421

2 181

Fig. Pos.	Part No Art nr	Quantity/antal	Description	Benämning	K/S S/R	Notes Anmärkning
		99				
2220	88	93 02 159	Fuel line	Bränsleledning	5	2021, US
2240	89	79 68 308	Hose clamp	Slangklemma	5	13)
2250	90	83 27 314	Fuel line	Bränsleledning	5	14, 201), MODEL 77 TURBO
2260	90	83 37 818	Fuel line	Bränsleledning	5	15, 202)
2280	90	83 27 919	Fuel line	Bränsleledning	5	14, 201)
2300	91	83 38 618	Fuel line	Bränsleledning	5	2021, SW, EU
2320	91	93 02 183	Fuel line	Bränsleledning	5	
2460	95	83 19 675	Fuel line	Bränsleledning	5	
2480	96	83 18 875	Fuel accumulator	Bränsleackumulator	5	
2500	97	83 24 999	Clamp	Klemma	5	13)
2520	97	83 37 339	Clamp	Klemma	5	TURBO MODEL 77
2540	98	79 22 370	Screw	Skruv	5	TURBO MODEL 77
2560	98	79 22 389	Screw	Skruv	5	
2580	99	83 27 546	Lock plate	Låsblock	5	13)
2590	100	83 87 458	Protective cap	Skyddshuv	5	13)
2620	104	83 38 105	Clamp	Klemma	5	14)
2640	105	93 17 769	Fuel accumulator	Bränsleackumulator	5	14) ALSO TURBO (8337389)
2660	106	83 34 888	Hose	Slang	5	14)
2670	107	83 19 733	Fuel filter	Bränslefilter	5	1203)
2680	107	83 39 731	Fuel filter	Bränslefilter	5	204)
2700	108	83 19 915	Banjo screw	Banjoskruv	5	
2720	109	83 24 048	Packing	Packning	5	
2740	110	83 26 704	Seal ring	Tätningring	5	
2760	111	83 22 927	Banjo screw	Banjoskruv	5	
2780	112	83 26 712	Gasket	Packning	5	
2800	113	83 20 749	Pipe clip	Rörclip	5	
2820	114	83 24 873	Grommet	Genomföringsbussning	5	6) 50)
2840	114	83 27 405	Grommet	Genomföringsbussning	5	6) 201)
2860	114	83 28 346	Pipe retainer	Rörhållare	5	202)
2880	115	83 22 919	Banjo nipple	Banjonippel	5	5) 90)
2900	116	85 17 013	Strap	Spännband	5	
2920	117	83 28 601	Non return valve	Backventil	5	22), FOR ELCD SYSTEM
2940	118	83 82 053	Fuel line	Bränsleledning	5	23), FOR ELCD SYSTEM
2960	118	83 38 600	Fuel line	Bränsleledning	5	
3000	119	83 34 880	Hose	Slang	5	2021, US
3020	119	83 19 411	Clamp	Klemma	5	
3040	120	79 68 308	Bracket	Fäste	5	MODEL 77, TURBO
3060	123	83 37 347	Screw	Skruv	5	MODEL 77, TURBO
3080	124	79 22 347	Fuel line, warm up	Bränsleledning, styr-	5	MODEL 77, TURBO
3100	125	83 35 968	reg-mixing reg-magne-	trycksventil-mängd-		
3120			tic valve	stärare-magnetventil		
3140	126	93 03 389	Fuel line, mixing reg-	Bränsleledning, mängd-	5	MODEL 78-, TURBO
3160			magnetic valve	mätare-magnetventil		
3200			warm up reg	mätare-styrtrycksvent		
3240	128	83 36 919	Fuel line, pressure	Bränsleledning, tryck-	5	TURBO
3260			reg-mixing reg-warm	regulator mängdmä-		
3280			up reg	re-styrtrycksventil		
3300	128A	93 02 876	Fuel line	Bränsleledning	5	EU, SW, TURBO
3320	128	83 14 357	Strap	Spännband	5	178)
3340	129	79 71 872	Strap	Spännband	5	202)

13. -1977
14. 1978-
15. Also Model 77, Turbo
22. -1976
23. 1977-
30. Ch. 99762010230
91. Ch. 99762010231-
178. Ch. 99781011898 -99782004599 -99786004904
201. -1978
202. 1979-
203. Ch. 99781007434 -99782002609, -99786009263, -99787000948
204. Ch. 99781007435 -99782002610 -99786009264 -99787000949

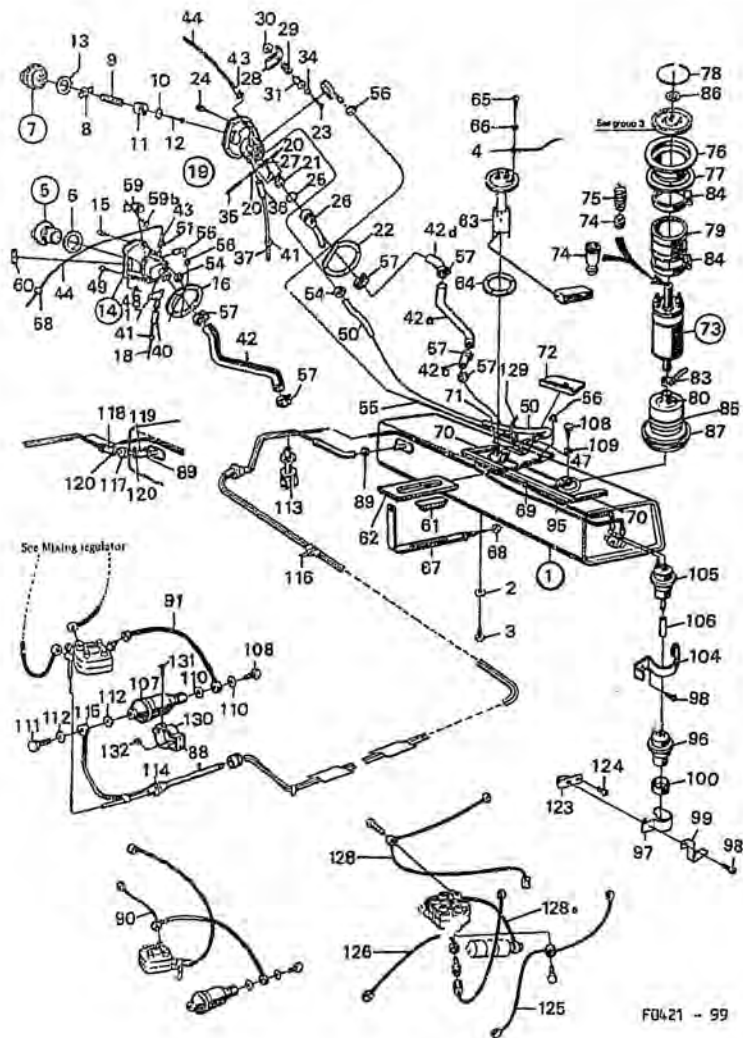
SAAB 99
M74-81

MASTER INDEX

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20



SAAB
genuine parts
original reservdelar

2-F06

SAAB 99
M74-81

MASTER INDEX

2100

Fuel system
Fuel tank, engine CI,
model Ck, 1976-1979

Bränslesystem
Bränsletank, motor CI,
modell Ck, 1976-1979

Date
Datum
1988-10

Illustration
Bild nr
F0421

Group
Grupp
2

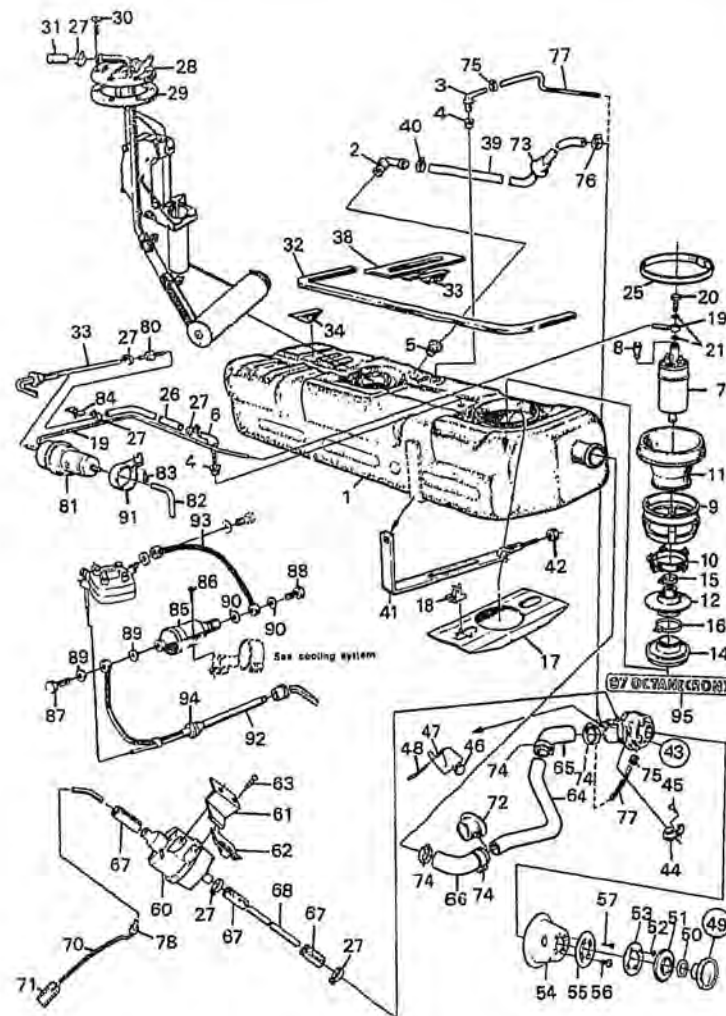
Page
Sida
183

Fig. Pos.	Part No Art nr	Quantity/Amount		Description	Benämning	K S R	Notes Anmärkning
		99					
3320	130	93 00 369	1	Bracket	Fäste	6	202)
3340	131	78 22 362	1	Screw	Skruv	5	202)
3390	132	79 61 642	2	Blind rivet	Blindnit	5	202)
3370		93 62 781	X	Hose 10 m	Slang 10 m	2	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



R 6750-99

SAAB
genuine parts
original reservdelar

2-F08

SAAB 99
M74-81

MASTER INDEX

2125

Fuel system
Fuel tank,
engine CI, 1980-

Bränslesystem
Bränsletank,
motor CI, 1980-

Date
Datum 1988-10

Illustration
Bild nr R6750

Group
Grupp 2

Page
Sida 185

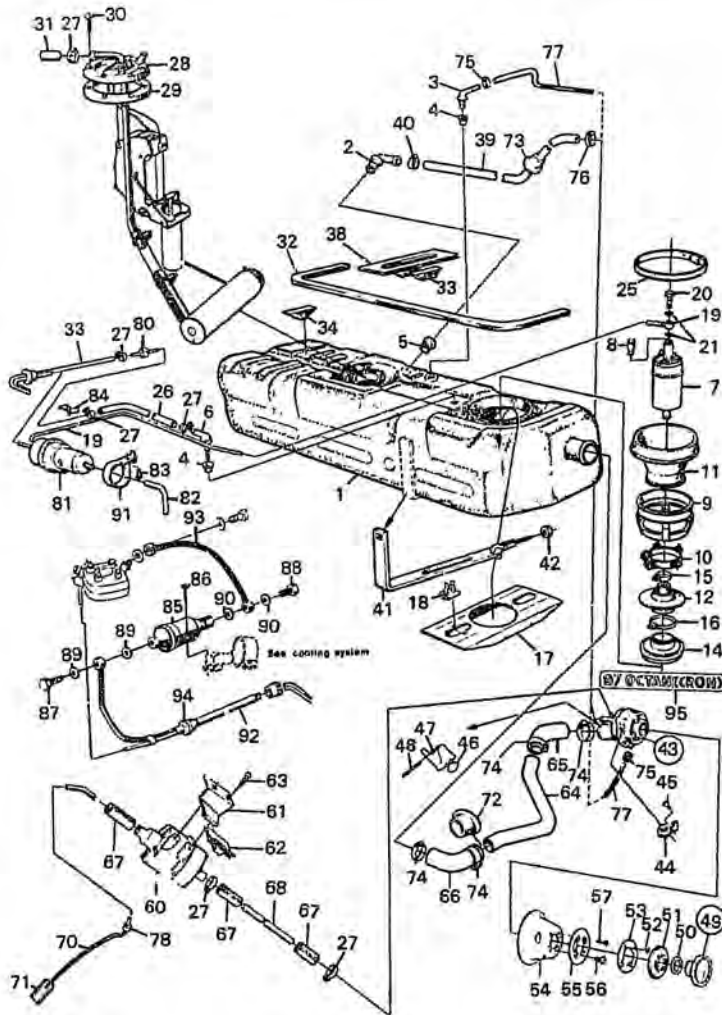
Fig. Pos.	Part No Art nr	Quantity/Amount 99	Description	Benämning	K/S SR	Notes Anmärkning
0020	1 93 19 757	1	Fuel tank assy	Bränsletank kpl	6	217)
0025	1 93 37 892	1	Fuel tank assy	Bränsletank kpl	6	218)
0039	1 93 37 884	1	Fuel tank assy	Bränsletank kpl	6	US AND CA
0040	2 93 15 820	1	Hose connection	Slanganslutning	4	
0060	3 93 28 857	1	Hose connection	Slanganslutning	4	
0080	4 83 25 656	2	Bushing	Bussning	4	
0100	5 93 24 021	1	Bushing	Bussning	4	
0120	6 93 24 138	1	Return line	Returledning	6	
0140	7 83 34 997	1	Fuel pump	Bränslepump	2	
0150	8 93 19 739	1	Non-return valve	Backventil	3	
0160	9 93 48 103	1	Pump support	Pumpstöd	3	
0170	10 93 48 087	1	Clamp	Klamma	3	
0180	11 93 19 971	1	Seal collar	Tätningsskrage	5	
0200	12 93 19 855	1	Ballows	Balg	5	
0220	14 83 31 159	1	Strainer	Sugfilter	4	
0240	15 85 17 104	1	Strap	Spännband	4	
0250	16 83 74 357	1	Strap	Spännband	6	
0290	17 93 62 153	1	Container	Behållare	5	(9323445)
0300	18 93 24 211	1	Clip	Clips	5	
0320	19 93 24 781	1	Fuel line	Bränsleledning	5	
0340	20 83 19 915	1	Barjo bolt	Hålbult	5	
0360	21 83 24 048	2	Gasket	Packning	5	
0380	25 93 31 554	1	Clamp	Klamma	5	
0400	26 93 24 740	1	Hose	Slang	5	
0420	27 78 68 308	5	Clamp	Klamma	3	
0440	28 83 20 209	1	Fuel level transmitter	Bränselnivågivare	3	
0460	29 83 26 720	1	Gasket	Packning	3	
0500	30 80 19 531	6	Screw	Skruv	5	
0520	31 93 25 820	1	Plug	Plugg	5	
0540	32 93 29 830	1	Sealing	Tätning	5	
0560	33 93 29 848	2	Sealing	Tätning	5	
0580	34 93 29 855	1	Sealing	Tätning	5	
0600	38 83 87 185	1	Sealing	Tätning	5	
0620	39 75 12 290	1	Hose	Slang	5	
0640	40 78 63 531	1	Clamp	Klamma	5	
0660	41 83 29 617	2	Strap	Spännband	5	
0680	42 80 74 288	1	Nut	Mutter	5	
0700	43 83 32 041	1	Filler pipe assy	Påfyllningsrör kpl	5	US
0720	43 83 30 334	1	Filler pipe assy	Påfyllningsrör kpl	5	
0740	44 93 18 348	1	Valve	Ventil	5	
0760	45 83 87 573	1	Sealing	Tätning	5	
0780	46 83 30 367	1	Cap	Lock	5	US
0800	47 83 30 359	1	Spring	Fjäder	5	US
0820	48 83 30 409	1	Shaft	Axel	5	US
0840	49 83 22 620	1	Filler cap assy	Tanklock kpl	5	
0860	50 83 28 098	1	Gasket	Packning	5	EU
0880	51 83 77 491	1	Seal collar	Tätningsskrage	5	EU
0900	52 78 22 818	4	Screw	Skruv	5	EU
0920	53 83 77 483	1	Strainer	Hållare	5	EU
0940	54 93 37 668	1	Protective cap	Skyddskåpa	5	US AND CA
0960	55 83 32 199	1	Sealing	Tätning	5	US AND CA
0980	56 83 32 280	4	Screw	Skruv	5	US AND CA
1000	57 79 70 536	4	Screw	Skruv	5	US AND CA
1020	60 93 18 361	1	Valve	Ventil	5	EU
1040	61 83 33 163	1	Bracket	Fäste	5	EU
1060	62 83 33 171	1	Clip	Clips	5	EU
1080	63 79 22 354	2	Screw	Skruv	4	
1100	64 93 22 926	1	Filler pipe	Påfyllningsrör	5	(9322991)
1120	65 75 25 413	1	Extension hose	Skarvslang	5	
1140	66 93 23 007	1	Extension hose	Skarvslang	5	
1160	67 83 34 880	3	Extension hose	Skarvslang	5	

217. Ch -99803005738
218. Ch 99803005739-

2 GROUP INDEX
Engine body 1-J14
Lubrication system 2-A22
Fuel system 2-B08
Inlet and exhaust system 2-G02
Cooling system 2-I08
Engine control 2-J14
Supercharging system 2-J20

2125

Fuel system			Bränslesystem			Date	Illustration	Group	Page
Fuel tank, engine CI, 1980-			Bränsletank, motor CI, 1980-			Datum	Bild nr	Grupp	Sida
						1988-10	R6750	2	187
Fig. Pos.	Part No Art nr	Quantity/ Antal		Description	Benämning	K/S SR		Notes Anmärkning	
		99							
68	93 23 494	1		Drain hose	Dränerings slang	5		EU	
70	93 26 190	1		Drain hose	Dränerings slang	5		EU	
70	93 34 301	1		Drain hose	Dränerings slang	5		SW AND SF, (9329723)	
71	93 28 592	1		Protective	Skydd	5		EU	
72	83 34 179	1		Grommet	Genomföringsbussning	5			
73	83 88 001	1		Grommet	Genomföringsbussning	5			
74	93 47 808	4		Clamp	Klamma	5			
75	82 32 587	2		Clamp	Klamma	5			
76	79 70 072	1		Clamp	Klamma	5			
77	93 63 318	1		Ventilation hose L=1260 mm	Urfyllnings slang L=1260 mm	2		79, (8332066)	
78	93 27 446	1		Hose	Slang	5			
80	83 28 601	1		Non return valve	Backventil	5		US AND CA	
81	93 17 769	1		Fuel accumulator	Bränsleackumulator	5			
82	93 28 893	1		Hose	Slang	5			
83	79 72 565	1		Screw	Skruv	5			
84	83 20 749	1		Bracket	Fäste	5			
85	83 39 731	1		Fuel filter	Bränslefilter	5		CA	
85	93 28 519	1		Fuel filter	Bränslefilter	2			
86	79 22 362	1		Screw	Skruv	5			
87	83 22 927	1		Barjo screw	Barjoskruv	5			
88	83 19 915	1		Barjo screw	Barjoskruv	5			
89	83 28 712	2		Gasket	Packning	3			
90	83 26 704	2		Gasket	Packning	3			
91	93 24 815	1		Clamp	Klamma	2			
92	93 29 293	1		Fuel line	Bränsleledning	5		US AND CA	
92	83 29 269	1		Fuel line	Bränsleledning	5		EU	
93	93 27 826	1		Fuel line	Bränsleledning	5			
93	83 28 444	1		Fuel line	Bränsleledning	5		TURBO	
94	83 28 346	1		Pipe retainer	Rörhållare	5			
95	93 39 201	1		Label	Etikett	4		216)	
	93 62 781	X		Hose 10 m	Slang 10 m	2			



R6750-89

2150

Fuel system
Pressure sensor,
engine E, 2.0l, -1974

Bränslesystem
Tryckgivare,
motor E, 2.0l, -1974

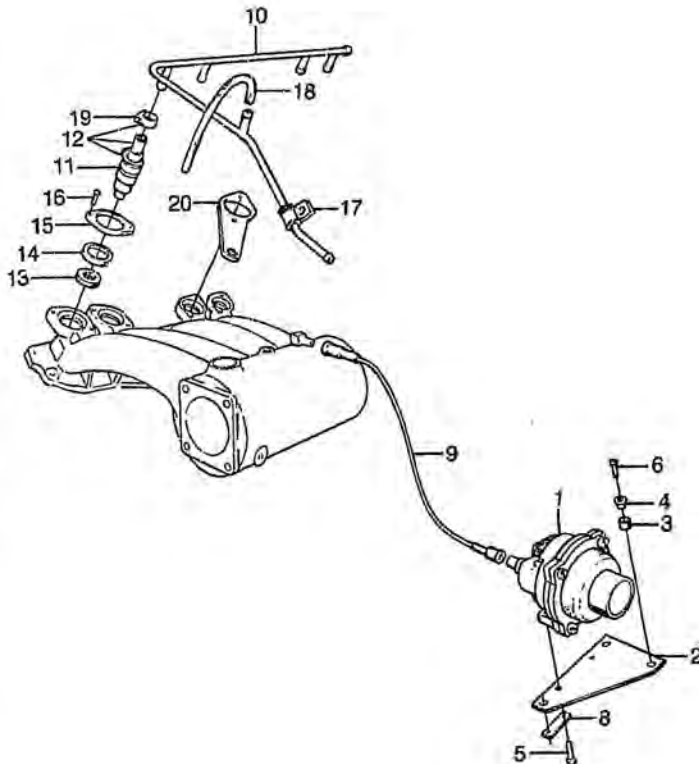
Date
Datum
1988-10

Illustration
Bild nr
F0422

Group
Grupp
2

Page
Sida
189

Fig Pos.	Part No Art nr	Quantity/Amount 99	Description	Benämning	K/S S/R	Notes Anmärkning
0020	1 83 50 712	1	Pressure sensor	Tryckgivare	5	A FOR US
0040	1 83 54 938	1	Pressure sensor	Tryckgivare	5	
0050	2 83 77 608	1	Mounting plate	Monteringsplatta	6	
0080	3 83 77 921	3	Rubber bushing	Gummibussning	5	
0100	4 83 77 939	3	Spacer sleeve	Distanshylsa	5	
0120	5 80 19 887	2	Screw	Skruv	5	
0140	6 79 22 909	3	Screw	Skruv	5	
0150	8 83 16 762	1	Contact plate	Kontaktbleck	5	
0180	9 83 82 814	1	Vacuum hose	Vakuumslang	5	
0200	10 83 50 183	1	Fuel distributor pipe	Förgreningsdrör, bränsle	5	
0220	11 83 54 864	4	Injection valve	Insprutningsventil	2	MANUFACTURED BY 8315881
0240	12 83 23 305	2	Hose kit	Slangsat	2	
0250	13 83 76 147	4	Rubber ring	Gummining	2	
0280	14 83 76 139	4	Rubber ring	Gummining	2	
0300	15 83 76 378	3	Flange	Fläns	6	
0320	16 80 59 398	8	Screw	Skruv	5	
0340	17 13 93 115	1	Clamp	Klemma	5	
0360	18 83 16 374	1	Hose L=148 mm	Slang L=148 mm	4	
0380	19 83 15 079	6	Hose clamp	Slangklemma	5	
0400	20 83 52 015	1	Bracket	Fäste	5	
0420			Hose 10 m	Slang 10 m	2	
0420	1 83 50 712	1	Pressure sensor	Tryckgivare	5	
0040	1 83 54 938	1	Pressure sensor	Tryckgivare	5	
0050	2 83 77 608	1	Mounting plate	Monteringsplatta	6	
0080	3 83 77 921	3	Rubber bushing	Gummibussning	5	
0100	4 83 77 939	3	Spacer sleeve	Distanshylsa	5	
0120	5 80 19 887	2	Screw	Skruv	5	
0140	6 79 22 909	3	Screw	Skruv	5	
0150	8 83 16 762	1	Contact plate	Kontaktbleck	5	
0180	9 83 82 814	1	Vacuum hose	Vakuumslang	5	
0200	10 83 50 183	1	Fuel distributor pipe	Förgreningsdrör, bränsle	5	
0220	11 83 54 864	4	Injection valve	Insprutningsventil	2	
0240	12 83 23 305	2	Hose kit	Slangsat	2	
0250	13 83 76 147	4	Rubber ring	Gummining	2	
0280	14 83 76 139	4	Rubber ring	Gummining	2	
0300	15 83 76 378	3	Flange	Fläns	6	
0320	16 80 59 398	8	Screw	Skruv	5	
0340	17 13 93 115	1	Clamp	Klemma	5	
0360	18 83 16 374	1	Hose L=148 mm	Slang L=148 mm	4	
0380	19 83 15 079	6	Hose clamp	Slangklemma	5	
0400	20 83 52 015	1	Bracket	Fäste	5	
0420			Hose 10 m	Slang 10 m	2	



F0422 - 99

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

2200

Fuel system
Mixing regulator,
engine CI, 1975-

Bränslesystem
Blandningsregulator,
motor CI, 1975-

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

F0423

2

191

Fig. Pos	Part No Art nr	Quantity/Amnt 99	Description	Benämning	K S R	Notes Anmärkning
0010	1 83 23 131	1	Mixing regulator	Blandningsregulator	4	22)
0030	1 83 33 072	1	Mixing regulator	Blandningsregulator	5	13, 23)
0040	1 83 38 923	1	Mixing regulator	Blandningsregulator	5	14)
0050	1 83 18 867	1	Mixing regulator	Blandningsregulator	4	US
0060	1 83 29 005	1	Mixing regulator	Blandningsregulator	5	13, 23), UC AND TURBO FOR UC
0070					5	14), UC AND TURBO FOR UC
0080	1 83 38 527	1	Mixing regulator	Blandningsregulator	5	TURBO FOR UC
0090	1 83 35 887	1	Mixing regulator	Blandningsregulator	5	14), UC AND TURBO FOR UC
0100	2 83 22 372	1	Sealing ring	Tätningssring	3	PART OF 8323131
0110	2 83 15 151	1	Sealing ring	Tätningssring	3	PART OF 8335887
0120	2 93 17 231	1	Screw	Skruv	5	
0130	2 83 22 380	1	Screw	Skruv	5	
0140	2 93 17 248	1	Screw	Skruv	5	
0150	4 83 22 398	1	Plug	Plugg	5	
0160	4 83 23 438	1	Plug	Plugg	5	
0170	5 83 22 405	1	Fuel distributor	Bränslemängdmätare	4	PART OF 8323131, 833072 AND 83 18867
0180					4	PART OF 8329005
0190	5 83 37 693	1	Fuel distributor	Bränslemängdmätare	4	PART OF 8338923
0200	5 93 02 935	1	Fuel distributor	Bränslemängdmätare	4	PART OF 8338527
0210	5 93 15 169	1	Fuel distributor	Bränslemängdmätare	4	PART OF 8335887
0220	5 83 26 976	1	Fuel distributor	Bränslemängdmätare	4	
0230	6 83 22 414	1	O-ring	O-ring	3	
0240	7 75 11 488	1	Pressure spring	Tryckfjäder	5	
0250	8 75 11 504	1	Sealing ring	Tätningssring	5	
0260	9 83 22 448	X	Shim 0,1 mm	Shim 0,1 mm	3	
0270	9 83 22 455	X	Shim 0,5 mm	Shim 0,5 mm	3	
0280	10 83 37 735	1	Screw	Skruv	5	
0290	11 75 11 488	1	Spring	Fjäder	5	PART OF 8335887
0300	11 93 15 185	1	Spring	Fjäder	5	
0310	12 93 15 177	1	Valve assy	Ventil kpl	5	
0320	13 75 11 413	1	O-ring	O-ring	3	
0330	14 93 15 193	X	Shim 0,1 mm	Shim 0,1 mm	3	
0340	14 93 15 201	X	Shim 0,15 mm	Shim 0,15 mm	3	
0350	14 93 15 219	X	Shim 0,3 mm	Shim 0,3 mm	3	
0360	14 93 15 227	X	Shim 0,4 mm	Shim 0,4 mm	3	
0370	14 93 15 235	X	Shim 0,5 mm	Shim 0,5 mm	3	
0380	15 93 15 243	1	O-ring	O-ring	3	
0390	16 75 11 421	1	Sealing	Tätning	3	(8324006)
0400	17 89 81 987	2	Sealing	Tätning	3	
0410	18 83 23 933	1	Nipple	Nippel	3	
0420	20 83 88 076	1	Air flow sensor	Luftmängdmätare	5	PART OF 8323131
0430	20 83 33 288	1	Air flow sensor	Luftmängdmätare	5	PART OF 833072
0440	20 83 22 497	1	Air flow sensor	Luftmängdmätare	5	PART OF 83 18867
0450	20 83 37 701	1	Air flow sensor	Luftmängdmätare	5	PART OF 8329005
0460	20 93 02 944	1	Air flow sensor	Luftmängdmätare	5	PART OF 8338923
0470	20 93 15 276	1	Air flow sensor	Luftmängdmätare	5	PART OF 8338527
0480	20 93 17 272	1	Air flow sensor	Luftmängdmätare	5	PART OF 8335887
0490	21 83 38 386	1	Lever	Hävarm	5	PART OF 8329005
0500	21 93 02 951	1	Lever	Hävarm	5	PART OF 8330923, 8335887
0510	21 93 15 284	1	Lever	Hävarm	5	PART OF 8338527
0520	22 83 38 394	1	Lever	Gaffelfarm	5	(8322513)
0530	22 83 22 521	1	Screw	Skruv	5	183)
0540	22 83 38 402	1	Screw	Skruv	5	
0550	22 83 22 529	1	Cyl pin	Cyl pins	5	
0560	25 83 22 547	1	Clamp	Klamma	5	PART OF 8329005, 8335887
0570	25 83 38 410	1	Valve disc	Ventilskiva	5	
0580	26 83 22 554	1	Valve disc	Ventilskiva	5	PART OF 8329005 (8337719)
0590	26 93 15 292	1	Valve disc	Ventilskiva	5	

13

-1977

14

1978-

22

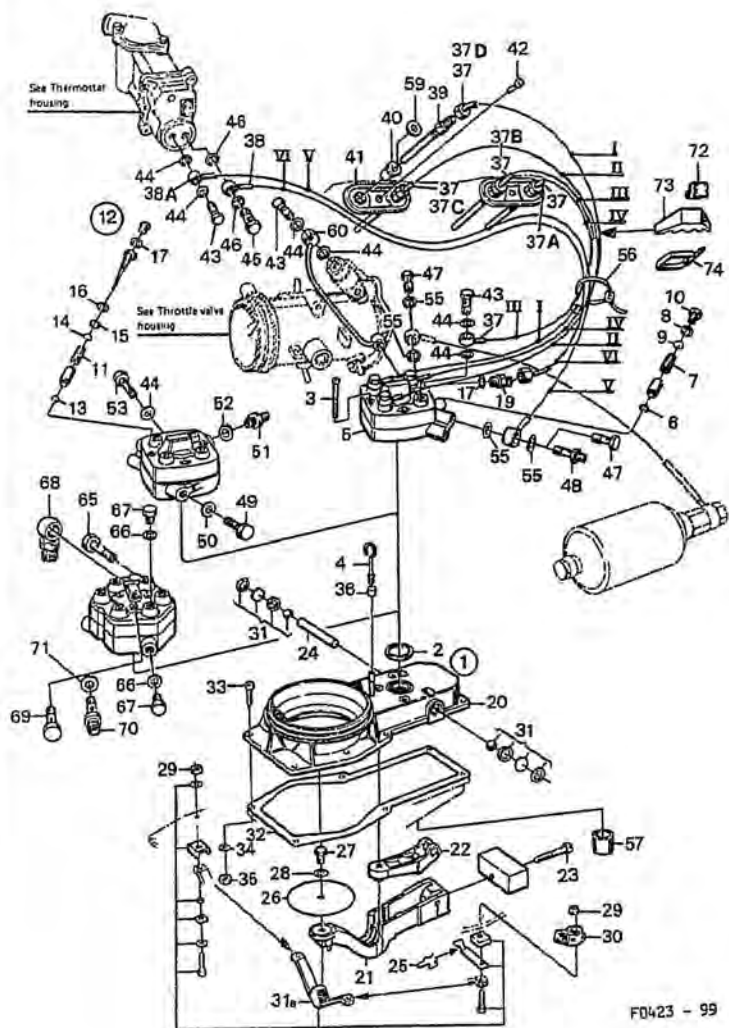
-1976

23

1977-

183

Part of 8329005, 8338923, 8338577, 8335887



F0423 - 99

2200

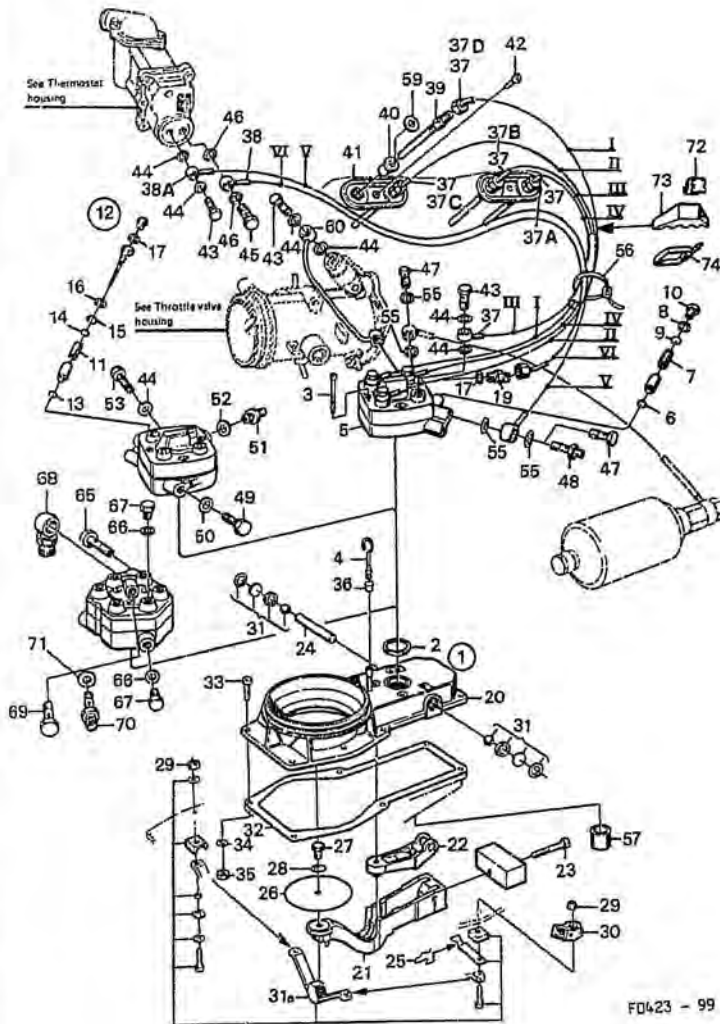
Fuel system
Mixing regulator,
engine CI, 1975-

Bränslesystem
Blandningsregulator,
motor CI, 1975-

Date Illustration Group Page
Datum Bild nr Grupp Sida
1988-10 F0423 2 193

Fig. Pos.	Part No. Art nr	Quantity/ Antal	Description	Benämning	K/S R	Notes Anmärkning
	99					
0790	26	93 15 292	1	Valve disc	1	..Ventilsidva
0800	27	83 22 562	1	Screw	1	..Skruv
0820	27	83 38 436	1	Screw	1	..Skruv
0840	28	83 22 570	1	Spring washer	1	..Fjäderbricka
0850	29	83 22 588	2	Nut	2	..Mutter
0860	30	83 22 598	1	Electric connection	1	..El-anslutning
0900	31	83 22 604	1	Bearing	1	..Lager
0920	31A	83 22 612	1	Yoke	1	..Bygel
0940	31A	83 38 428	1	Yoke	1	..Bygel
0960	32	83 23 024	1	Gasket	1	..Packning
0980	33	80 59 602	6	Screw	6	..Skruv
1000	33	80 59 694	6	Screw	6	..Skruv
1020	34	80 29 551	6	Washer	6	..Skruv
1040	35	80 29 555	6	Nut	6	..Mutter
1060	36	83 33 700	1	Plug	1	..Plugg
1080	36	83 34 187	1	Plug	1	..Plugg
1100	37	83 19 485	4	Injection pipe	4	..Insprutningsledning
1102	37A	93 27 016	1	Injection pipe	1	..Insprutningsledning
1104	37B	93 27 032	1	Injection pipe	1	..Insprutningsledning
1106	37C	93 27 073	1	Injection pipe	1	..Insprutningsledning
1108	37D	93 27 057	1	Injection pipe	1	..Insprutningsledning
1120	38	83 19 725	1	Fuel pipe	1	..Bränsleledning
1121	38	93 03 397	1	Fuel pipe	1	..Bränsleledning
1122	38	93 27 206	1	Fuel pipe	1	..Bränsleledning
1123	38	93 27 689	1	Fuel pipe	1	..Bränsleledning
1124	38A	83 38 584	1	Fuel pipe	1	..Bränsleledning
1125	38A	83 24 840	1	Fuel pipe	1	..Bränsleledning
1126	38A	83 30 557	1	Fuel pipe	1	..Bränsleledning
1127	38A	93 27 255	1	Fuel pipe	1	..Bränsleledning
1140	39	83 57 840	4	Injection valve	4	..Insprutningsventil
1150	39	93 10 152	4	Injection valve	4	..Insprutningsventil
1160	40	83 57 709	4	Bushing	4	..Bussning
1180	41	83 57 891	2	Bracket	2	..Fäste
1200	42	80 98 048	2	Screw	2	..Skruv
1220	43	83 20 319	6	Benjo bolt	6	..Hålbult
1240	44	83 24 022	14	Gasket	14	..Packning
1250	44	93 28 824	14	Gasket	14	..Packning
1260	45	83 20 301	1	Benjo bolt	1	..Hålbult
1280	46	83 24 030	2	Gasket	2	..Packning
1300	47	83 19 915	2	Benjo bolt	2	..Hålbult
1310	47	83 19 915	1	Benjo bolt	1	..Hålbult
1320	48	83 20 335	1	Benjo bolt	1	..Hålbult
1340	49	83 20 319	1	Benjo bolt	1	..Hålbult
1360	50	83 24 022	2	Gasket	2	..Packning
1380	51	83 38 170	1	Adapter	1	..Adapter
1400	52	83 24 048	3	Gasket	3	..Packning
1410	52	83 26 704	3	Gasket	3	..Packning
1430	53	83 20 319	2	Benjo bolt	2	..Hålbult
1450	55	83 24 048	4	Gasket	4	..Packning
1460	56	85 17 104	1	Strap	1	..Band

8. -1975
10. -1976-
13. -1977
14. -1978-
22. -1976
40. Superseded by 83 59 129+80 83 131+83 90 402
97. Ch. 93762014799.
98. Ch. 93762014800-
183. Part of 8329005, 8338923, 8338527, 8335887
185. See Service Manual
208. -1979
210. -1980-
220. Return lines for US (position 38a) see Lambda-sonde system



F0423 - 99

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J12
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20

2200

Fuel system
Mixing regulator,
engine CI, 1975-

Bränslesystem
Blandningsregulator,
motor CI, 1975-

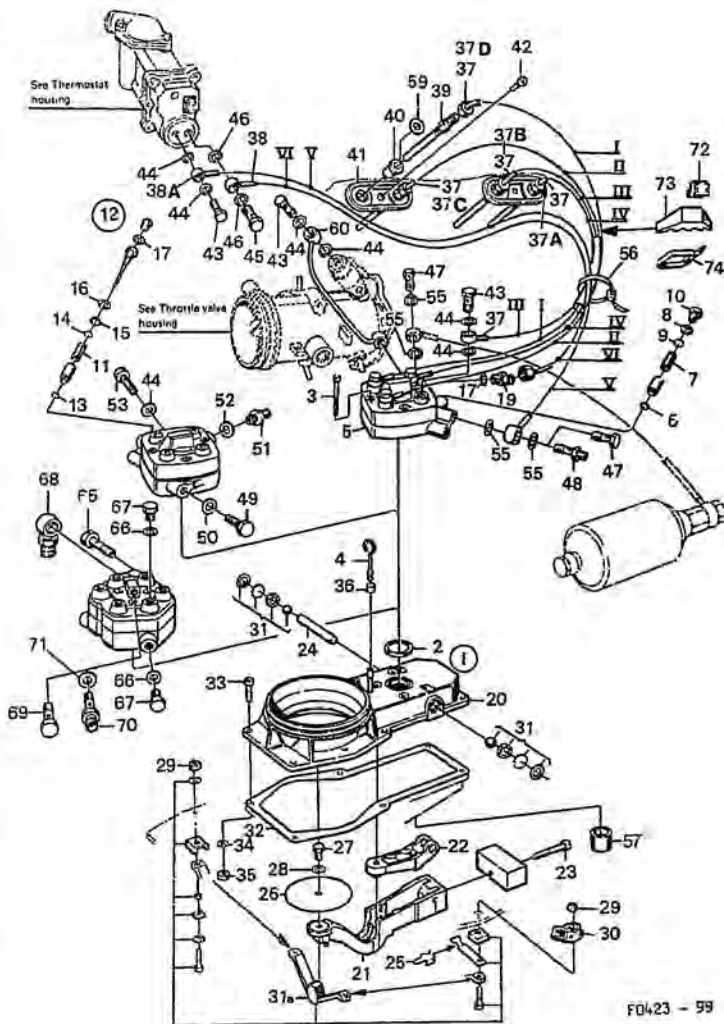
Date
Datum
1988-10

Illustration
Bild nr
F0423

Group
Grupp
2

Page
Sida
195

Fig Pos	Part No Art nr	Quantity/Amount	Description	Benämning	KS SR	Notes Anmärkning
		99				
1500	57	83 20 889	1	Plug	Plugg	5 14,209
1510	57	93 00 625	1	Plug	Plugg	5 210
1540	59	80 29 985	2	Washer	Bricks	5 6
1542	60	83 38 626	1	Fuel pipe	Bränsleledning	5 14,209
1544	60	93 27 230	1	Fuel pipe	Bränsleledning	5 210
1580	65	83 20 319	1	Benjo bolt	Hålbult	5 6
1580	66	83 24 022	7	Gasket	Packning	2 TURBO FOR EU
1600	67	83 37 743	3	Screw	Skruv	5 EU
1620	68	83 38 950	1	Benjo connection	Benjokoppling	5 201
1640	69	83 20 319	1	Benjo bolt	Hålbult	5 MODEL 77, TURBO FOR EU
1660	70	93 03 371	1	Nipple	Nippel	5 201,209, TURBO FC7 EU
1680	70	75 25 231	1	Nipple	Nippel	5 210 TURBO FOR EU AND AU (832488)
1690						
1700	71	88 81 987	1	Gasket	Packning	2 210 TURBO FOR EU AND AU (8324006)
1710						
1720	72	93 27 735	1	Clip	Clips	5 210
1740	73	93 27 339	1	Clip	Clips	5 210
1760	74	79 71 864	1	Strap	Spännband	5 210
1780		93 04 460	1	Kit, magnetic valve	Sats, magnetventil	5 50,13



13. -1977
14. 1978-
50. 1979-
201. -1978
209. -1979
210. 1980-

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I03
Engine control	2-J14
Supercharging system	2-J20

2250

Fuel system		Bränslesystem		Date	Illustration	Group	Page
Evaporative loss control device (ELCD)		Slutet bränslesystem (ELCD)			Bild nr	Grupp	Sida
				1988-10	R5698	2	197

Fig. Pos	Part No Art nr	Quantity / Antal		Description	Benämning	K/S	Notes Anmärkning
		99					
0030	1 83 78 093	1		Hose	Slang	6	101)
0040	1 83 19 360	1		Hose	Slang	6	9, 102)
0060	1 83 19 360	1		Hose	Slang	6	10, 221, 1 FOR AU
0080	1 83 32 611	1		Hose	Slang	6	23), CA AND AU
0090	1 83 32 629	1		Hose	Slang	6	23), CA AND AU
0100	1 83 23 809	1		Hose	Slang	6	10)
0120	1 83 20 640	1		Hose	Slang	6	9), CK
0140	1 83 23 817	1		Hose	Slang	6	10, 221, CK
0160	1 83 23 809	1		Hose	Slang	6	13, 231, CK
0180	1 83 34 161	1		Hose	Slang	6	14), CK
0200	1 83 34 161	1		Hose	Slang	6	23), CK WITH SR AND UC
0210	1 83 32 660	1		Hose	Slang	6	210), US AND CA
0230	1 93 15 433	1		Hose	Slang	6	202)
0240	1 83 38 956	1		Hose	Slang	6	14), CK FOR CARS WITH SR
0280	2 83 23 784	1		Extension hose	Skarvslang	5	10, 221)
0300	3 83 23 776	1		Extension hose	Skarvslang	5	10, 221, CK
0320	3 93 03 413	1		Extension hose	Skarvslang	5	23), CK
0340	4 93 18 381	1		Valve	Ventil	6	10)
0360	5 83 23 404	1		Bracket	Hållare	6	10, 187), NOT CK
0380	5 83 33 163	1		Bracket	Hållare	6	188)
0400	5 79 22 354	2		Screw, valve	Skruv, ventil	5	10)
0420	7 83 83 846	1		Hose	Slang	6	49), C
0440	7 83 13 987	1		Hose	Slang	6	49), E, CI
0460	7 83 20 814	1		Hose	Slang	6	50, 104)
0480	7 83 26 613	1		Hose	Slang	6	105, 187)
0500	7 83 26 472	1		Hose	Slang	6	103), C
0540	7 83 32 546	1		Hose	Slang	6	23), T FOR CA AND AU
0560	7 83 29 004	1		Hose	Slang	6	210), US
0580	8 83 16 135	1		Extension hose L=100 mm	Skarvslang L=100 mm	4	78, 101)
0600	8 75 39 026	1		Extension hose	Skarvslang	4	102), (8318014)
0610	8 83 34 898	1		Extension hose	Skarvslang	5	202)
0620	8 75 39 026	2		Extension hose	Skarvslang	4	23), CA AND AU (8318014)
0640	9 79 61 337	1		Grommet	Genomföringsbussning	5	
0660	10 79 33 443	2		Clip	Cip	5	
0670	11 79 68 282	1		Clamp	Klamra	5	210), US
0680	11 79 70 056	2		Hose clamp	Slangklamma	5	104), (7935216)
0700	12 93 26 430	1		Carbon filter assy	Kolfilter kpl	3	210), US
0740	13 83 23 008	1		Carbon filter assy	Kolfilter kpl	3	
0780	14 83 14 494	1		Filter	Filter	3	PART OF 8323008
0800	15 83 23 016	1		Plug	Plugg	4	50, 104)
0820	15 83 63 036	1		Mounting rail	Fästskena	6	49)
0840	15 83 66 708	1		Mounting rail	Fästskena	6	50, 201)
0850	16 93 00 302	1		Mounting rail	Fästskena	6	202)

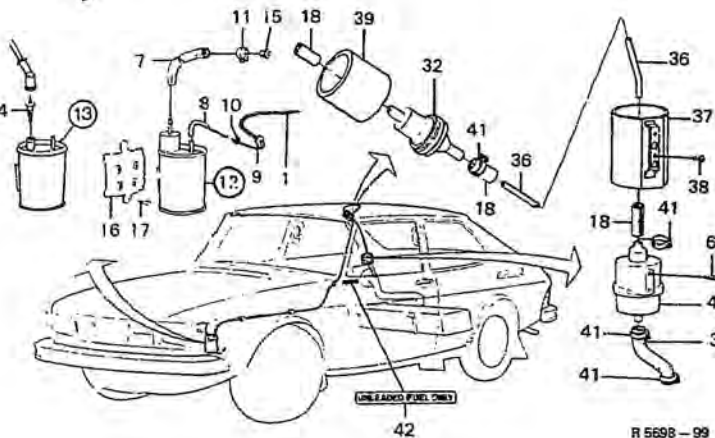
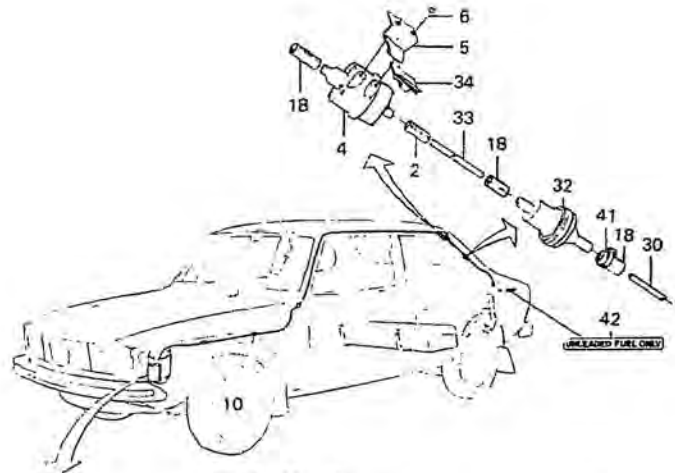
- 9 -1975
10 -1976-
13 -1977
14 -1978-
22 -1976
23 -1977-
49 -1974
50 -1975-
78 -Manufactured by 83 15 673 L=10 m
101. Ch.-99742018002.
102. Ch.-99742018003-
103. Ch.-99752030099- -99752003848
104. Ch.-99762024699 -99767001941.
105. Ch.-99762024700- -99767001942-
187. Ch.-99771030951- -99772006007
188. Ch.-99771030952- -99772006008-
-1978
201 -1978-
202 -1979-
210 -1980-

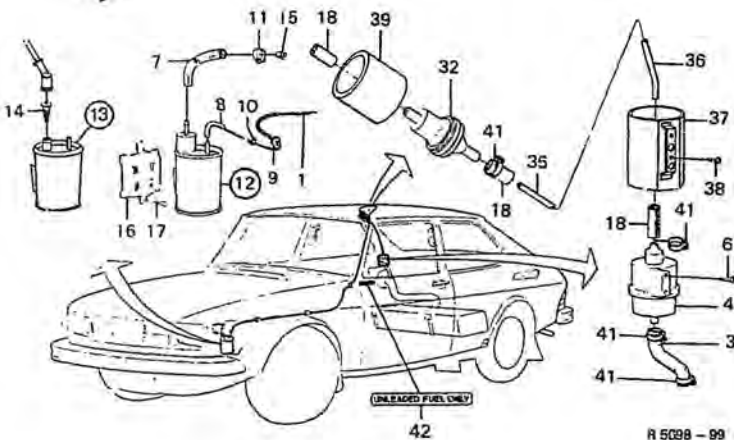
R 5698 - 99

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
Lubrication system 2-A22
Fuel system 2-B08
Inlet- and exhaust system 2-G02
Cooling system 2-I08
Engine control 2-J14
Supercharging system 2-J20





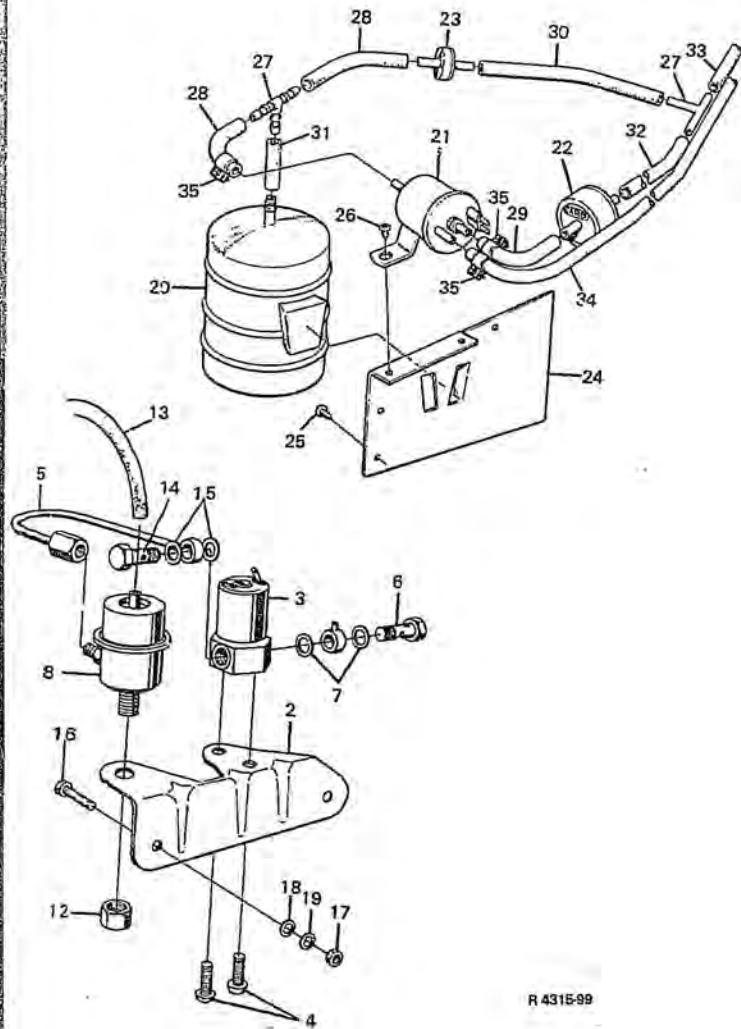
10. 1976-
22. -1976
23. 1977-
49. -1974
50. 1975-
106. Ch-39781002677, 99782001024.
107. Cn. 99781002678-, 99782001025
188. Ch 99771030952- 99772006008-
201. -1978
202. 1979-
210. 1980-

2250	Fuel system		Bränslesystem		Date	Illustration	Group	Page
	Evaporative loss control		Slutet bränslesystem		Datum	Bild nr	Grupp	Sida
	device (ELCD)		(ELCD)		1988-10	R5698	2	199
Fig. Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K/S	Notes	
		S9				S/L	Anmärkning	
0855	16	83 86 708	1	Mounting rail	Fästskena	5	210), US AND CA	
0860	17	79 61 634	3	Pop rivet	Popnitt	5	48)	
0862	17	79 61 691	2	Pop rivet	Popnitt	5	50)	
0900	18	83 34 898	3	Extension hose	Skarvslang	5	10, 12)	
0920	18	83 34 898	4	Extension hose	Skarvslang	5	23, 106), US	
0940	18	83 34 898	1	Extension hose	Skarvslang	5	202), AU CA	
0960	18	83 34 898	1	Extension hose	Skarvslang	5	10), UC, US, TURBO	
0970	18	83 34 880	3	Extension hose	Skarvslang	5	202), US, CA	
1120	26	85 17 104	1	Strap	Band	4	202), T, AU	
1130	30	83 32 652	1	Hose	Slang	5	210), US, CA	
1140	30	83 32 652	1	Hose	Slang	5	201, 188), CK	
1160	30	83 32 678	1	Hose	Slang	5	202)	
1170	30	93 23 494	1	Hose	Slang	5	TURBO	
1200	32	93 03 462	1	Pressure valve	Tryckventil	5		
1220	33	83 31 829	1	Hose	Slang	5	23)	
1240	34	83 33 171	1	Clip	Clip	5	23)	
1260	35	83 32 678	1	Hose	Slang	5	23), CK	
1280	37	83 33 007	1	Cover	Kåpa	5	23), CK	
1300	38	79 22 347	2	Screw	Skruv	5	23), CK	
1320	39	83 32 769	1	Isolating	Isolering	5	23), CK	
1340	41	79 59 308	1	Hose clamp	Slangklemma	5		
1360	41	79 59 308	2	Hose clamp	Slangklemma	5	CK	
1400	42	83 30 953	1	Label, unleaded fuel	Etikett endast blyfri bensin	5	23), UC	
1420								
1460	42	85 37 029	1	Label, unleaded fuel	Etikett endast blyfri bensin	5	TURBO, CA	
1470								
1500		83 15 673	X	Hose 10 m	Slang 10 m	2		

0	General, Complete sets	1-A12
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



R 4315-99

SAAB
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2-F24

SAAB 99
M74-81

MASTER INDEX

2300

Fuel system
Enrichment device,
model Turbo EU

Bränslesystem
Fullastupprikning,
modell Turbo EU

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R4315

2

201

Fig. Pos.	Part No An nr	Quantity/Amount		Description	Benämning	K S SR	Notes Anmärkning
		99					
0040	2	83 37 289	1	Bracket	Fäste	5	MODEL 77
0060	2	93 01 052	1	Bracket	Fäste	5	14,209
0080	3	83 37 446	1	Magnetic valve	Magnetventil	5	20C
0100	4	80 59 537	2	Screw	Skruv	5	209
0120	5	83 37 297	1	Fuel line	Bränsleledning	4	209
0140	6	83 20 301	1	Banjo bolt	Hålbult	5	38
0150	7	83 24 030	2	Gasket	Packning	3	209
0180	8	83 37 453	1	Pressure regulator	Tryckregulator	5	209
0200	12	79 65 793	1	Nut	Mutter	5	209
0220	13	83 37 305	1	Hose	Slang	4	209
0240	14	83 20 301	1	Banjo bolt	Hålbult	5	209
0260	15	83 24 030	2	Gasket	Packning	3	209
0280	16	80 19 713	2	Screw	Skruv	5	209
0300	17	80 29 548	2	Nut	Mutter	5	MODEL 77
0320	17	80 29 555	2	Nut	Mutter	5	14,209
0340	18	80 29 989	2	Washer	Bricka	5	MODEL 77
0360	18	79 61 810	2	Washer	Bricka	5	14,209
0380	19	79 69 967	2	Washer	Bricka	5	209
0400	20	83 86 724	1	Vacuum tank	Vakuumtank	5	210
0420	21	93 39 375	1	El-valve	El-ventil	4	210, (9326745)
0440	22	82 23 362	1	Delay valve	Fördörjningsventil	2	210
0460	23	93 26 754	1	Non return valve	Backventil	3	210
0480	24	93 25 507	1	Bracket	Fäste	4	210
0500	25	83 86 930	3	Blind rivet	Blindnål	5	210
0520	26	79 46 734	2	Screw	Skruv	5	210
0540	27	83 86 791	2	T-tube	T-rör	4	210
0560	28	93 25 572	2	Hose	Slang	5	210
0580	29	93 25 481	1	Hose	Slang	5	210
0600	30	93 25 564	1	Hose	Slang	5	210
0620	31	83 27 868	1	Hose	Slang	5	210
0640	32	83 27 843	1	Hose	Slang	5	210
0660	33	93 25 549	1	Hose-throttle valve housing	Slang-spjällhus	5	210
0680							
0700	34	93 25 499	1	Hose-warming up regulator	Slang-varmköringsregulator	5	210
0720							
0740	35	79 72 649	3	Clamp	Klamra	5	210

14. 1978-
209. -1979
210. 1980-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 5-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Intake- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20

2250

Inlet-and exhaust system
Inlet-and exhaust mani-
fold, engine C, 1.85l

Inlopps-och avgassystem
Insugningsrör, avgassam-
lare, motor C, 1.85l

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 F0424

2

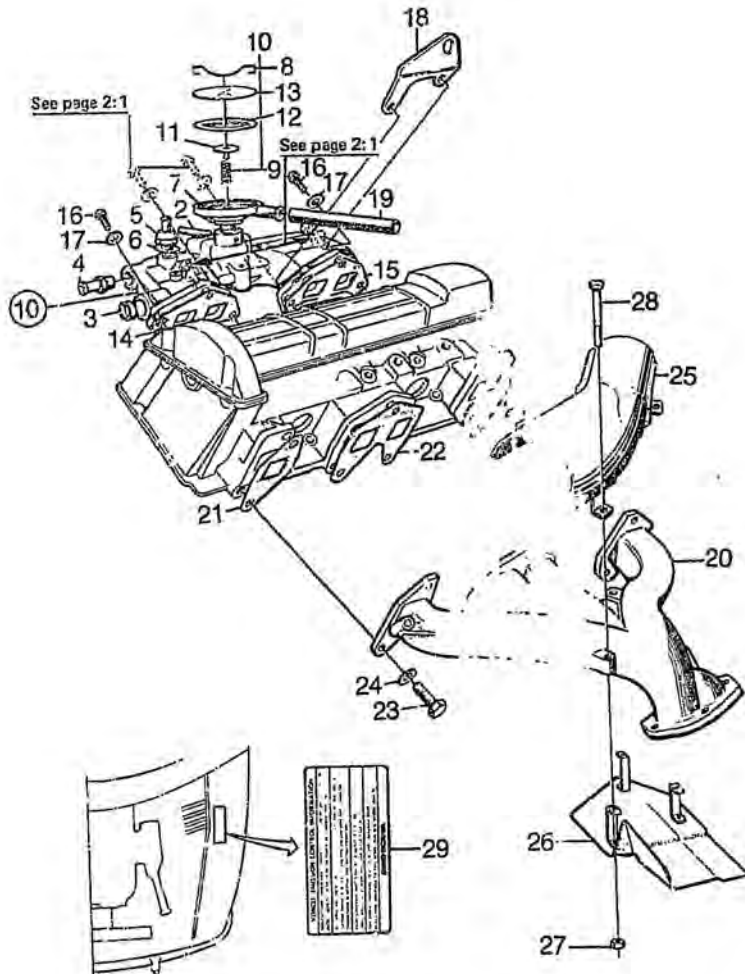
203

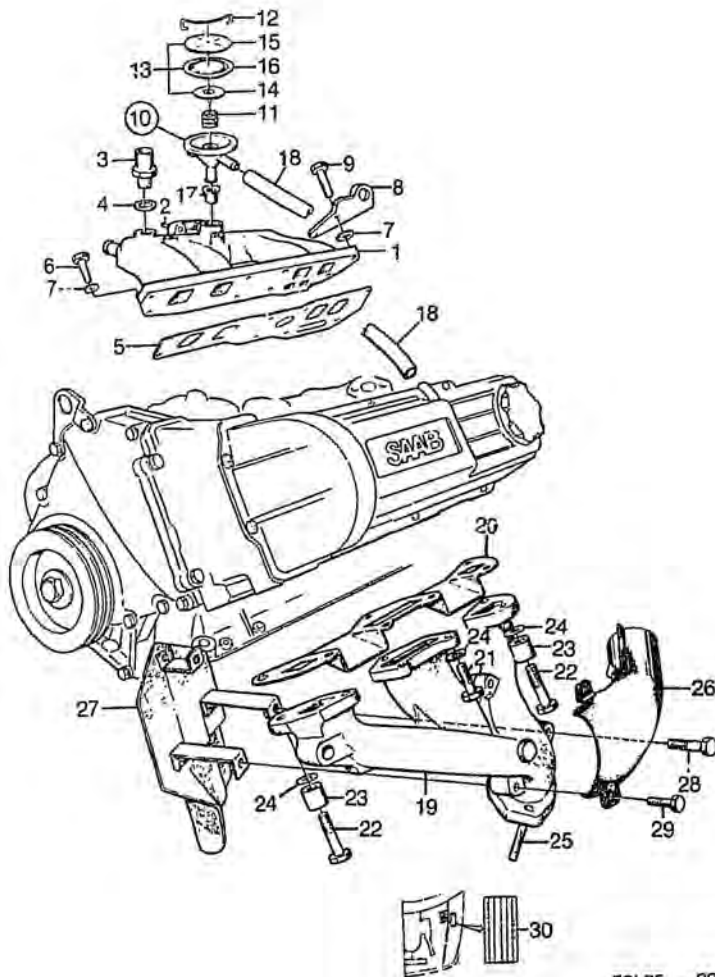
Fig Pos.	Part No Ant nr	Quantity/Antal		Description	Benämning	K/S SR	Notes Anmärkning
		89					
0020	1	83 11 797	1	Inlet manifold assy	Insugningsrör kpl	6	
0040	2	83 03 638	4	Stud	Pinnskruv	5	
0060	3	83 03 653	1	Seal plug	Tätningsslugg	4	
0080	4	73 10 352	1	Nipple	Nippel	5	
0100	5	83 03 679	1	Non return valve	Säckventil	6	
0120	6	83 03 687	1	Washer	Bricka	5	
0140	7	83 03 805	1	Valve, crankcase ventilation	Ventil, vevhusven- tilation	5	
0160	8	83 12 694	1	Yoke	Bygel	6	
0180	9	83 12 902	1	Spring	Fjäder	5	
0200	10	83 06 813	1	Repair kit	Reparationssats	6	
0240	11	83 04 776	1	Piston assy	Kolv kpl	6	
0260	12	83 06 821	1	Diaphragm	Membran	6	
0280	13	83 06 839	1	Cover	Lock	6	
0300	14	78 71 288	1	Gasket	Packning	5	(8303703)
0320	15	78 71 296	1	Gasket	Packning	5	(8303711)
0340	16	79 03 172	2	Screw	Skruv	5	
0360	17	83 03 638	2	Washer	Bricka	5	
0380	18	83 76 618	1	Lifting eye	Liftögla	5	
0400	19	83 03 752	1	Hose	Slang	2	
0420	20	83 10 187	1	Exhaust manifold	Avgassamlare	5	
0440	21	78 71 304	2	Gasket	Packning	5	(8303802)
0460	22	78 71 312	1	Gasket	Packning	5	(8303810)
0480	23	83 03 836	7	Screw	Skruv	5	
0500	24	79 10 585	7	Washer	Bricka	5	(8304362)
0520	25	93 30 978	1	Preheater casing, upper	Förvärmärkäps, övre	5	(8317711)
0540	26	83 12 936	1	Preheater casing, lower	Förvärmärkäps, undre	5	
0560	27	79 14 690	3	Nut	Mutter	5	
0580	28	80 19 978	3	Screw	Skruv	5	US
0600	29	83 80 727	1	Label, exhaust emis- sion control device	Etikett, avgas- reningssystem	5	
0620				Label, exhaust emis- sion control device	Etikett, avgas- reningssystem	5	
0640							
0660							
0680							
0700							

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20





F0425 - 99

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2-G04

SAAB 99
M74-81

MASTER INDEX

2400

Inlet-and exhaust system
Inlet-and exhaust mani-
fold, engine C, 2.0l

Inlopps-och avgassystem
Insugningsrör, avgassamla-
re, motor C, 2.0l

Date
Datum
1988-10

Illustration
Bild nr
F0425

Group
Grupp
2

Page
Sida
205

Fig Pos	Part No An nr	Quantity/Amount 99	Description	Benämning	K/S S/A	Notes Anmärkning
0030	1 83 48 468	1	Inlet manifold	Insugningsrör	6 (32)	
0040	2 80 05 951	4	Screw	Skruv	5 (32)	
0060	3 83 48 542	1	Nipple	Nippel	5 (32)	
0080	4 81 24 141	1	Gasket	Packning	4 (32), (8324865)	
0100	5 83 48 526	1	Gasket	Packning	5 (32)	
0120	6 80 83 933	5	Screw	Skruv	5 (32)	
0140	7 80 29 985	8	Washer	Bricka	5 (32)	
0160	8 83 50 050	1	Lifting eye	Lyftögla	5 (32)	
0180	9 80 83 941	2	Screw	Skruv	5 (32)	
0200	10 83 49 979	1	Air valve Assy	Luftventil kpl	5 (32)	
0220	11 83 12 902	1	Return spring	Returfjäder	5 (32)	
0240	12 83 12 894	1	Lock spring	Lås fjäder	6 (32)	
0260	13 83 06 813	1	Repair kit	Reparationssats	3 (32)	
0280	14 83 04 776	1	Piston Assy	Kolv kpl	6 (32)	
0300	15 83 06 839	1	Cover	Lock	6 (32)	
0320	16 83 06 821	1	Diaphragm	Membran	2 (32)	
0340	17 83 47 569	1	Bushing	Bussning	5 (32)	
0360	18 83 50 233	1	Hose, air valve-valve cover	Slang, luftventil-ventilåp	2 (32)	
0400	19 83 52 023	1	Exhaust manifold	Avgassamlare	3 (32, 40)	SUPERSEDED BY 8319402 + 8358129 + 8148207X3
0420	20 83 49 045	1	Gasket	Packning	5 (32)	
0440	21 80 83 164	3	Screw	Skruv	5 (32)	
0460	22 80 84 154	4	Screw	Skruv	5 (32)	
0480	23 83 53 054	4	Spacer sleeve	Distanshylsa	5 (32)	
0500	24 80 73 108	7	Washer	Bricka	5 (32)	
0520	25 80 00 580	4	Screw	Skruv	5 (32)	
0540	26 93 30 978	1	Preheater casing, upper	Förvärmärkäpa, övre	5 (32), (8317711)	
0560	27 83 17 091	1	Preheater casing, lower	Förvärmärkäpa, undre	4 (32)	
0620	28 80 19 978	2	Screw	Skruv	5 (32)	
0640	29 80 98 139	1	Screw	Skruv	5 (32)	
0660	30 83 17 273	1	Label, exhaust emission control device	Etikett, avgasreningssystem	5 (32), CM FOR US	

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B05
- Inlet- and exhaust system 2-G02
- Cooling system 2-J08
- Engine control 2-J14
- Supercharging system 2-J20

2450

Inlet-and exhaust system
Inlet manifold,
engine C, 2.0l, 1975-

Inlopps-och avgassystem
Insugningsrör,
motor C, 2.0l, 1975-

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R5699

2

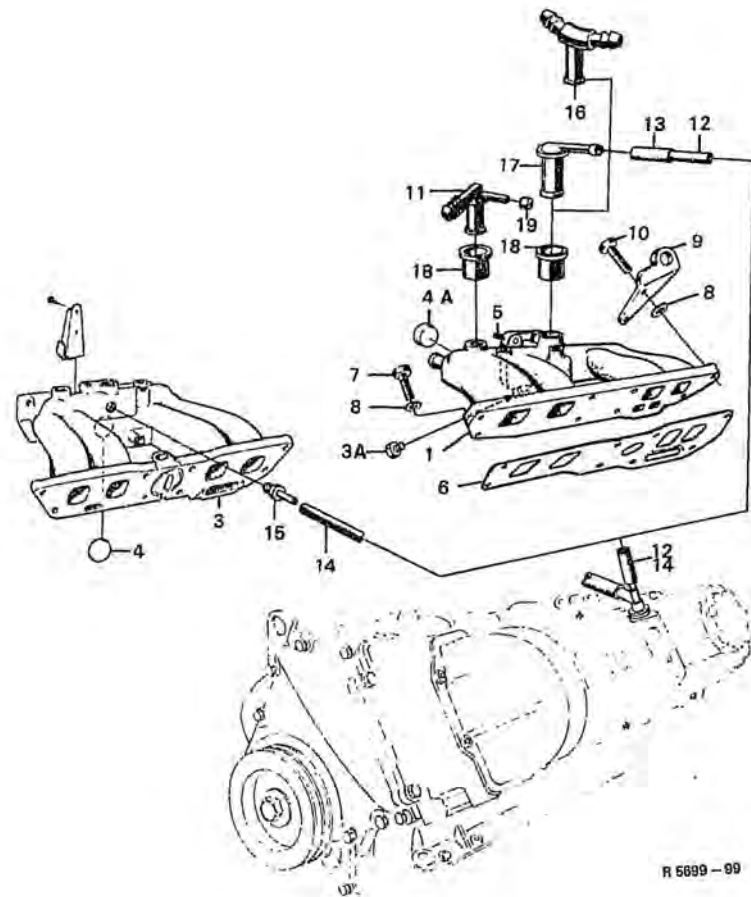
207

Fig Pos.	Part No Art nr	Quantity/Amount 99	Description	Benämning	Notes Anmärkning
0040	1 83 69 316	1	Inlet manifold	Insugningsrör	6 209
0060	1 93 11 457	1	Inlet manifold	Insugningsrör	6 210
0140	3 83 69 324	1	Inlet manifold	Insugningsrör	6 T
0200	3 83 69 332	1	Inlet manifold	Insugningsrör	6 T WITH EGR
0220	3A 33 12 547	1	Plug	Plugg	4 210, PART OF 9311457
0260	4 83 48 005	1	Seal washer	Tätningsskiva	3 T
0280	4A 81 23 168	1	Seal washer	Tätningsskiva	4 C
0300	5 80 05 951	4	Screw	Skruv	5
0320	6 83 48 526	1	Gasket	Packning	5 33
0340	7 80 83 933	6	Screw	Skruv	5 33
0360	8 80 29 985	8	Washer	Skiva	5 33
0380	9 83 50 050	1	Lifting eye	Lyftögla	6 33
0400	10 80 83 941	2	Screw	Skruv	5 33
0420	11 83 57 543	1	Nipple	Nippel	5 201
0440	11 93 12 802	1	Nipple	Nippel	5 202, 209, EU, (8361396)
0460	11 93 12 802	1	Nipple	Nippel	4 210
0480	12 83 54 565	1	Hose	Slang	2 9, 33
0500	12 83 60 513	1	Hose	Slang	4 10
0520	12 83 57 053	1	Hose	Slang	2 9, 33, T
0530	13 75 14 359	1	Protective hose	Skyddsslang	4
0540	14 83 60 521	1	Hose	Slang	4 10, TA, EGR
0560	15 83 08 850	1	Nipple	Nippel	5 10, TA, EGR
0580	16 83 58 673	1	Nipple	Nippel	5 9, 33
0600	17 83 58 937	1	Nipple	Nippel	5 10
0620	18 83 47 569	1	Bushing	Bussning	5 33
0640	19 83 35 614	1	Plug	Plugg	4

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system,
- Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly,
- Steering 4-C02
- 7 Suspension,
- Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20



R 5699 - 99

9 -1975
10 -1976
33 Engine B20P01 043253- B20P02 009623-
201 -1978
202 -1979
209 -1979
210 -1980-

2475

Inlet and exhaust system
Inlet manifold,
carburetor engine H-type

Inlopps- och avgassystem
Insugningsrör,
förgasarmotor H-type

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

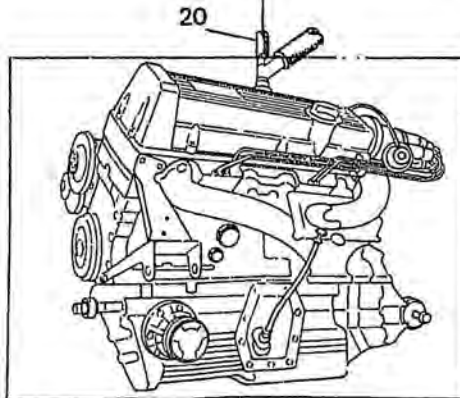
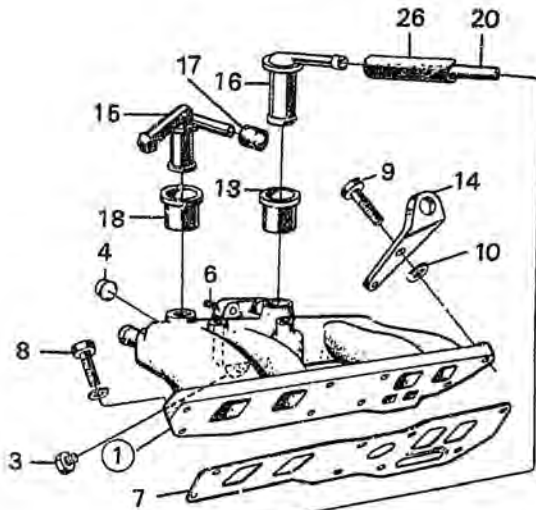
1988-10

R4900

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209

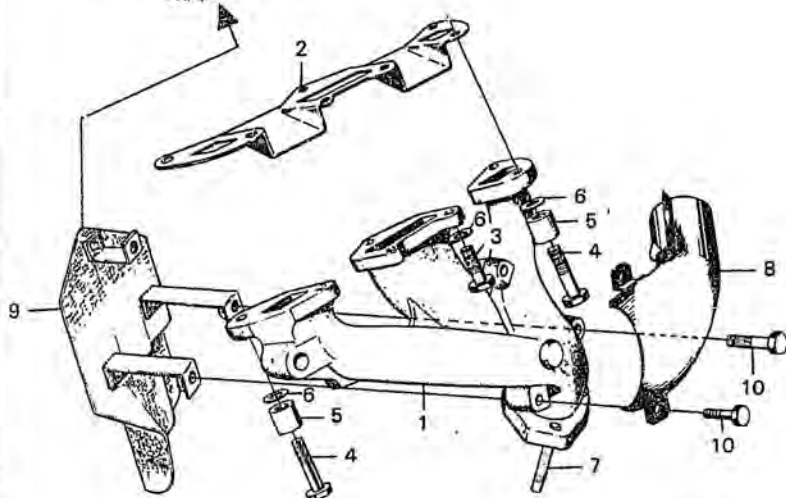
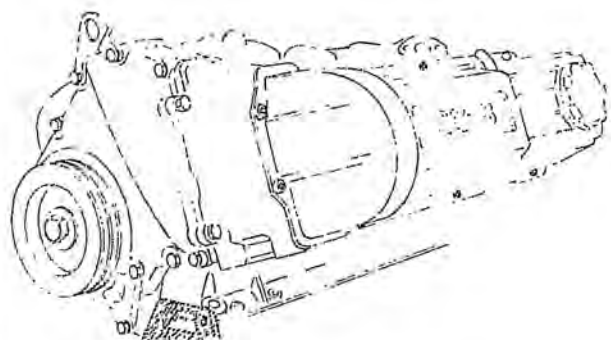
Fig Pos.	Part No Art nr	Quantity/Antal		Description	Benämning	K S	Notes Anmärkning
		99					
0000	1	93 14 766	1	Inlet manifold assy	Insugningsrör kpl	6	
0050	3	93 12 547	1	Plug	Plugg	4	
0100	4	81 23 169	1	Seal washer	Tätningsskiva	4	
0140	6	80 05 951	4	Screw	Skruv	6	
0160	7	93 07 257	1	Gasket	Packning	2	
0180	8	80 83 833	6	Screw	Skruv	6	
0200	9	80 83 941	2	Screw	Skruv	5	
0220	10	80 29 985	8	Washer	Bricka	6	
0240	14	93 11 515	1	Lifting eye	Lyftöga	5	
0260	15	93 12 802	1	Nipple	Nippel	4	
0280	16	83 59 937	1	Nipple	Nippel	5	
0300	17	83 35 614	1	Plug	Plugg	4	
0320	18	83 47 569	2	Bushing	Bussning	5	
0360	20	83 60 513	1	Hose	Slang	4	
0480	26	93 31 034	1	Protective hose	Skyddsslang	4	



- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20



R 2574-99

SAAB
genuine parts
original reserved

2-G10

SAAB 99
M74-81

MASTER INDEX

2500

Inlet- and exhaust system
Exhaust manifold,
engine C, 2.0l, 1975

Inlopps- och avgassystem
Avgassamlare,
motor C, 2.0l, 1975

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10/R2574

2

211

Fig. Pos.	Part No Art nr	Quantity/Antal		Description	Benämning	KS SR	Notes Anmärkning
		99					
0020	1	83 58 129	1	Exhaust manifold	Avgassamlare	3	33)
0040	2	83 49 045	1	Gasket	Packning	2	33)
0060	3	80 83 164	3	Screw	Skruv	5	33)
0080	4	80 84 154	4	Screw	Skruv	5	33)
0100	5	83 53 054	4	Spacer sleeve	Distanshylsa	5	33)
0120	6	80 73 108	7	Washer	Bricka	5	33)
0140	7	80 00 580	4	Screw	Skruv	5	33)
0160	8	93 30 978	1	Preheater casing, upper	Förvärmningskåpa, övre	5	33), (8317711)
0240	8	83 31 613	1	Preheater casing, upper	Förvärmningskåpa, övre	5	33), 1A FOR CA
0280	9	83 12 944	1	Preheater casing, lower	Förvärmningskåpa, undre	4	33)
0320	10	80 19 978	3	Screw	Skruv	5	33)

0	General, Complete set	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-H08
Engine control	2-J14
Supercharging system	2-J20

2550

Inlet-and exhaust system
Inlet-and exhaust mani-
fold, engine E, 2.0l, -1974

Inlopps-och avgassystem
Insugningsrör, avgassam-
lare, motor E, 2.0l, -1974

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R4797

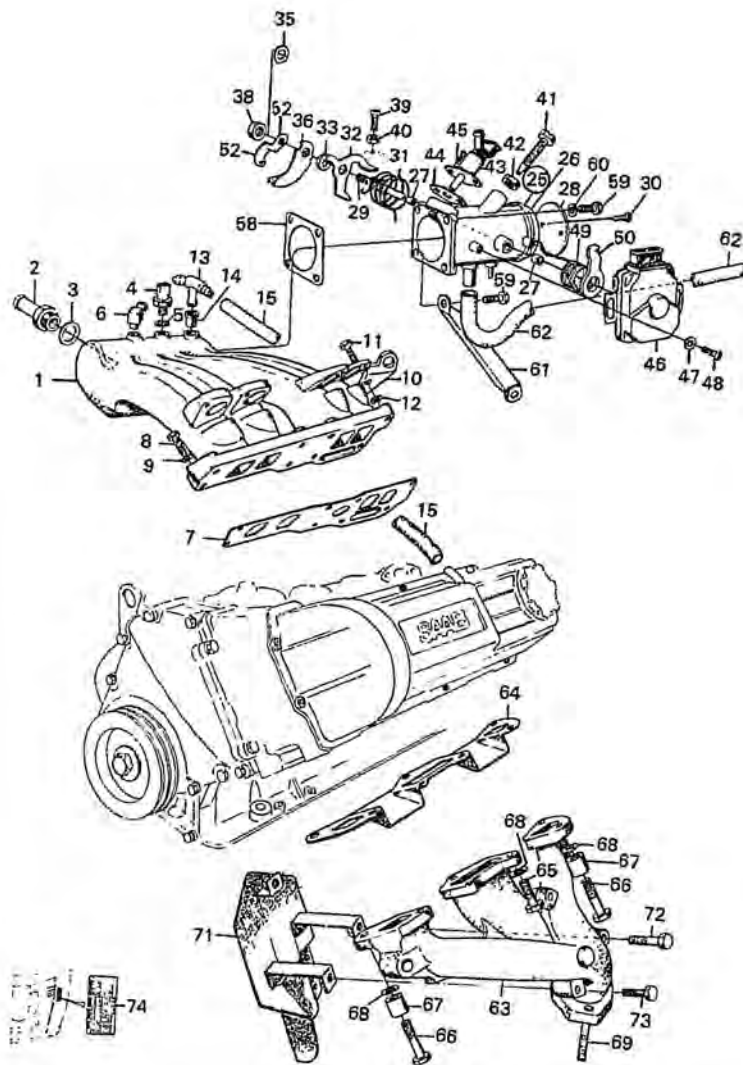
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213

Fig. Pos.	Part No Art nr	Quantity /Antal	Description	Benämning	K S	Notes Anmärkning
0020	1	83 48 435	Inlet manifold	Insugningsrör	6	
0040	2	83 48 542	Nipple	Nippel	4	
0060	3	81 24 141	Gasket	Packning	4	(8324865)
0080	4	83 76 113	Temperatur sensor	Temperaturgivare	4	
0100	5	83 48 858	Gasket	Packning	4	
0120	6	83 76 345	Nipple	Nippel	3	
0140	7	83 48 518	Gasket	Packning	3	
0160	8	80 83 939	Screw	Skruv	6	
0180	9	80 29 985	Washer	Bricka	6	
0200	10	83 50 050	Lifting eye	Lyftögla	5	
0220	11	80 83 941	Screw	Skruv	5	
0240	12	80 29 985	Washer	Bricka	5	
0260	13	83 58 673	Nipple	Nippel	5	
0280	14	83 47 569	Bushing	Bussning	5	
0300	15	83 54 573	Hose	Slang	5	
0320	25	83 55 851	Throttle valve housing assy	Spjällhus kpl	109J, M	
0340	26	83 55 877	Throttle valve housing with bushings	Spjällhus med buss- ningar	5	
0360	27	83 48 641	Bushings	Bussning	5	
0400	28	83 53 484	Throttle valve	Spjäll	4	
0420	29	83 57 311	Shaft	Åxel	6	
0440	30	80 59 073	Screw	Skruv	6	
0460	31	83 54 102	Spring	Fjäder	6	
0500	32	83 48 674	Lever	Hävarm	6	
0520	33	83 48 682	Bushing	Bussning	6	
0540	35	83 48 724	Washer	Bricka	5	(8357139)
0560	36	83 08 261	Corn plate	Kamskiva	5	
0580	38	80 74 106	Nut	Mutter	5	
0600	39	80 07 486	Screw	Skruv	5	
0620	40	80 50 593	Nut	Mutter	5	
0640	41	83 57 378	Screw	Skruv	5	
0660	42	80 29 555	Nut	Mutter	5	(8050801)
0680	43	83 48 765	Start valve	Startventil	4	
0700	44	83 76 352	Gasket	Packning	2	
0720	45	80 58 388	Screw	Skruv	2	
0740	46	83 50 688	Throttle valve switch	Luftspjällkontakt	6	
0760	47	80 29 936	Washer	Bricka	5	
0780	48	80 19 531	Screw	Skruv	5	
0800	49	83 54 094	Spring	Fjäder	6	
0820	50	83 54 086	Lever	Hävarm	6	
0840	52	83 13 801	Lever	Hävarm	6	
0860	58	83 48 823	Gasket	Packning	4	
0900	59	80 62 950	Screw	Skruv	5	
0920	60	80 29 985	Washer	Bricka	5	
0940	61	83 50 746	Support, throttle valve - oil pump	Stöd, spjällhus- oljepump	4	
0960	82	83 50 274	Hose, valve housing - thermostat valve	Slang, spjällhus-ter- mostatventil	3	40J SUPERSEDED BY 8319402+ 8358129 + 8148207X3
1000	63	83 52 023	Exhaust manifold	Avgassamlare	2	
1020						
1040	64	83 45 045	Gasket	Packning	2	
1060	65	80 83 164	Screw	Skruv	5	
1080	66	80 84 154	Screw	Skruv	5	
1100	67	83 53 054	Spacer sleeve	Distanshylsa	5	
1120	68	80 73 108	Washer	Bricka	7	
1140	69	80 00 580	Screw	Skruv	4	
1160	71	83 17 091	Preheater casing, lower	Förvärmningskåps, undre	5	
1200	72	80 19 978	Screw	Skruv	5	
1220	73	80 96 139	Screw	Skruv	5	

40. Superseded by 83 58 129-80 83 131+83 90 402

109. For automatic transmission, use also cam plate 83 15 756 and lever 83 13 801



SAAB
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original reservdelar

2-G14

SAAB 99
M74-81

MASTER INDEX

2550

Inlet and exhaust system
Inlet and exhaust mani-
fold, engine E, 2.0l, - 1974

Inlopps- och avgassystem
Insugningsrör, avgassam-
lare, motor E, 2.0l, - 1974

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R47

2 215

1240

1250

1280

1300

Fig. Pos.	Part No Art nr	Quantity / Antal	Description	Benämning	KS SR E	Notes Anmärkning
		99				
74	83 17 281	1	Label, exhaust emis- sion control device	Etikett, avgas- reningssystem		EU
74	83 87 375	1	Label, exhaust emis- sion control device	Etikett, avgas- reningssystem		EU

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, steering	4-C02
7	Suspension, wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet and exhaust system	2-G02
Cooling system	2-J08
Engine control	2-J14
Supercharging system	2-J20

2500

Inlet-and exhaust system
Inlet manifold,
engine CI, 1975-

Inlopps-och avgassystem
Insningsrör,
motor CI, 2.0l, 1975-

Date
Datum 1988-10

Illustration
Bild nr R4372

Group
Grupp 2

Page
Sida 217

Fig Pos.	Part No Art nr	Quantity/Amount 99	Description	Benämning	K S R	Notes Anmärkning
6020	1 83 56 495	1	Inlet manifold	Insningsrör	6	22)
6040	1 83 63 509	1	Inlet manifold	Insningsrör	6	23, 201), EU AND TURBO
0090	1 83 69 340	1	Inlet manifold	Insningsrör	6	202, 209), EU, UC AND
0051					6	TURBO EU AND US
0055	1 93 10 905	1	Inlet manifold	Insningsrör	6	210), EU, US AND TURBO
0070	1 83 69 357	1	Inlet manifold	Insningsrör	6	23), US AND SW
0080	1 83 66 603	1	Inlet manifold	Insningsrör	6	23), UC
0100	1 83 66 603	1	Inlet manifold	Insningsrör	6	22), EGR
0120	2 83 57 543	1	Nipple	Nippel	5	110), US
0140	3 93 12 802	1	Nipple	Nippel	5	111), US, (83 61 396)
0150	3 83 57 543	1	Nipple	Nippel	5	23), UF AND TURBO FOR EU
0200	3 93 12 802	1	Nipple	Nippel	5	23, 209) (83 61 396) UF AND
0201					4	TURBO US
0210	3 93 12 802	1	Nipple	Nippel	4	210)
0220	4 83 47 569	2	Bushing	Bussning	5	
0260	5 83 48 518	1	Gasket	Packning	5	9)
0280	6 80 83 933	6	Screw	Skruv	5	10)
0300	6 80 83 933	4	Screw	Skruv	5	10)
0320	7 80 83 941	2	Washer	Bricka	6	
0340	8 90 29 985	8	Lifting eye	Lyftögla	6	
0360	9 83 60 050	1	Screw	Skruv	6	
0380	10 80 83 941	2	Nipple	Nippel	5	9)
0420	12 83 58 673	1	Nipple	Nippel	5	10, 22)
0440	13 83 59 937	1	Nipple	Nippel	5	23) UC
0460	13 83 59 937	1	Nipple	Nippel	5	214)
0470	13 83 59 937	1	Nipple	Nippel	5	110), (83 57 865)
0480	14 83 61 362	1	Thermoccontact	Termoödkontakt	2	111)
0500	14 83 61 362	1	Thermoccontact	Termoödkontakt	2	9)
0520	15 83 57 527	1	Hose, inlet manifold	Slang, insningsrör	4	10, 22)
0540			valve cover	ventilskåpa	2	23, 213)
0560	16 83 60 539	1	Hose, inlet manifold	Slang, insningsrör	4	214)
0580			valve cover	ventilskåpa	4	23)
0600	16 83 64 415	1	Hose, inlet manifold	Slang, insningsrör	3	10), US AND AU
0620			valve cover	ventilskåpa	4	10), US AND AU
0630	16 83 60 539	1	Hose, inlet manifold	Slang, insningsrör	4	TURBO
0632			valve cover	ventilskåpa	5	23, 209)
0640	17 85 17 104	1	Strap	Spännband	4	23, 213)
0650	18 83 26 001	1	Pressure impulse contact	Tryckimpulskontakt	3	23, 209)
0700	19 83 26 583	1	Hose	Slang	4	23, 213)
0710	19 83 26 583	1	Bracket	Hållare	3	23, 209)
0720	20 83 33 343	1	Nipple	Nippel	4	23, 213)
0740	21 83 63 350	1	Valve assy	Ventil kpl	3	23, 209)
0760	22 83 68 276	1	O-ring	O-ring	4	23, 209)
0780	23 80 48 837	1	Protective hose	Skyddsslang	4	(83 37 58)
0790	24 75 14 376	1	Pressure impulse contact	Tryckimpulskontakt	3	TURBO FOR US
0800	27 93 01 169	1	Bracket	Fäste	3	TURBO FOR US
0840	28 93 01 177	1	Bracket	Fäste	3	TURBO FOR US
0880	29 79 22 727	2	Screw	Skruv	5	TURBO FOR US

9. -1975

10. 1976-

22. -1976

23. 1977-

110. Engine-B120P01 008200.-B120P02 003300.-B120P03 003690.-B120P04 001751.-B120P05 007195.-B120P06 007195.-B120P07 001625.

111. Engine B120P01 008201.- B120P02 0033001.- B120P03 003691.- B120P04 001752.- B120P05 007197.- B120P06 007197.- B120P07 001626.-

201. -1978

202. 1979-

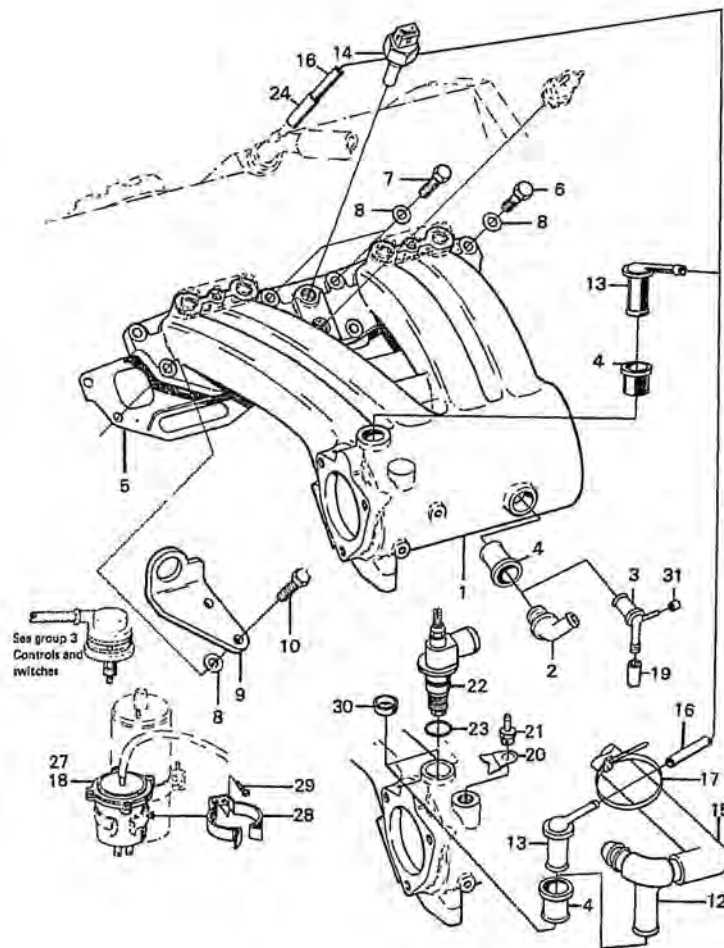
209. -1979

210. 1980-

213. Engine-B120P04 010450.-B120P08 004125.-B120P09 002852.-B120P11 003667.-B120P12 002251.-B120P14 002350.-B120P01 013849.-B120P02 008711.-B120P05 000925

214. Engine B120P04 010451.- B120P08 004126.- B120P09 002853.- B120P11 003668.- B120P12 002252.- B120P14 002351.- B120P01 013849.-B120P02 008712.- B120P05 000926-

R 4372-99



- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, steering 4-C02
- 7 Suspension, wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 5-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet-and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20

2600

Inlet and exhaust system
Inlet manifold,
engine CI, 2.0l, 1975-

Inlopps- och avgassystem
Insugningsrör,
motor CI, 2.0l, 1975-

Date
Datum

Illustration
Bild nr

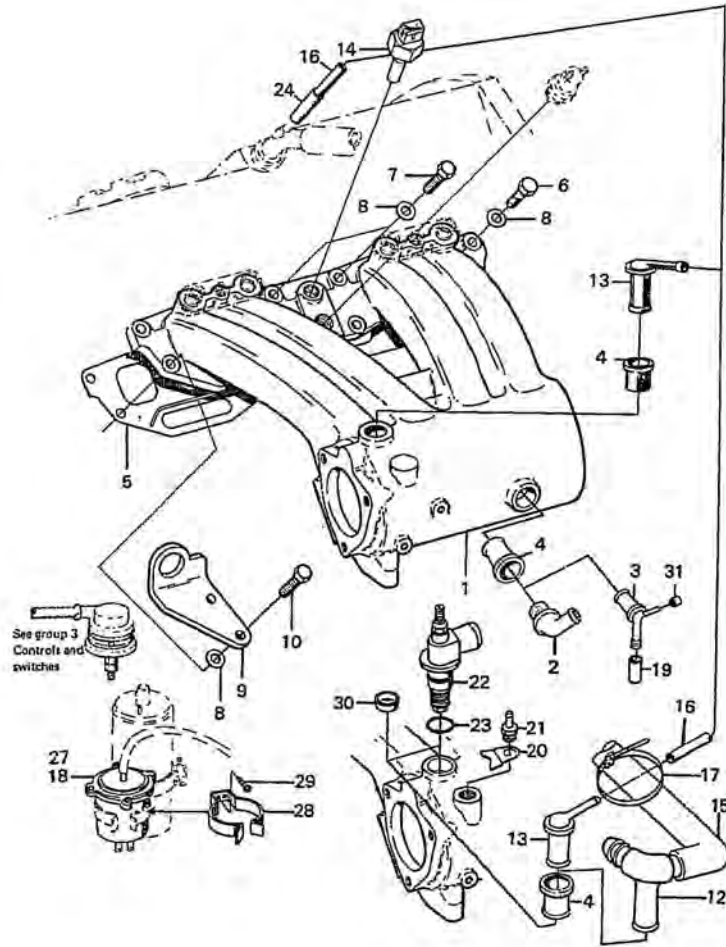
Group
Grupp

Page
Sida

1988-10 R4372

2 219

Fig Pos.	Part No Art nr	Quantity/Anst	Description	Benämning	K S R	Notes Anmärkning
		99				
0850 0900	30 83 68 088 31 83 35 614	1 1	Plug Plugg	Plugg Plugg	4	TURBO



R 4372-99

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B06
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

0	General, Complete sets	1-A02
1	Tools	1-HV2
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	5-A02

2850

Inlet-and exhaust system
Throttle valve housing,
engine CI, 2.0l, 1975-

Inlopps-och avgassystem
Spjällhus,
motor CI, 2.0l, 1975-

Date
Datum

Illustration
Bild nr

Group
Grupp

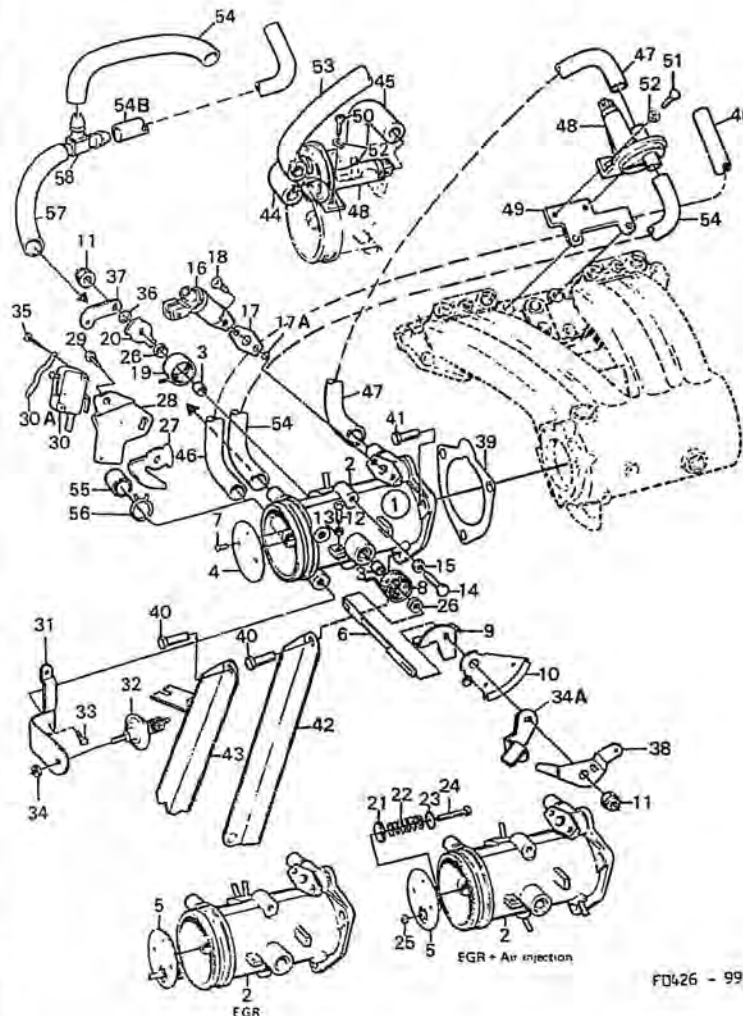
Page
Sida

1988-10

F0426

2

221



F0426 - 99

Fig Pos	Part No Art nr	Quantity/Amount	Description	Benämning	K S R	Notes Anmärkning
		99				
0020	1 83 58 756	1	Throttle valve housing assy	Spjällhus kpl		5 10, 209, 114), M FOR EU
0040	1 93 10 939	1	Throttle valve housing assy	Spjällhus kpl		6 2 10), M FOR EU
0060	1 83 56 511	1	Throttle valve housing assy	Spjällhus kpl		5 10, 22)
0100	1 83 60 273	1	Throttle valve housing assy	Spjällhus kpl		5 22, 115), EGR+ON-OFF
0140	1 83 63 400	1	Throttle valve housing assy	Spjällhus kpl		5 13, 23, 114, 117)
0160	1 83 66 858	1	Throttle valve housing assy	Spjällhus kpl		5 14, 20), A FOR SW
0180	1 83 66 858	1	Throttle valve housing assy	Spjällhus kpl		5 14, 20), A FOR UF
0200	1 83 63 491	1	Throttle valve housing assy	Spjällhus kpl		5 23, 114)
0220	1 83 57 964	1	Throttle valve housing assy	Spjällhus kpl		5 13, 23), EGR+PROPORTIONAL
0240	1 83 63 426	1	Throttle valve housing assy	Spjällhus kpl		5 23, 209), M FOR UC
0260	1 83 66 866	1	Throttle valve housing assy	Spjällhus kpl		6 14, 209), M FOR UF
0280	1 93 10 954	1	Throttle valve housing assy	Spjällhus kpl		5 210), M FOR US
0300	1 83 60 265	1	Throttle valve housing assy	Spjällhus kpl		6 14, 209), A FOR EU
0320	1 93 10 947	1	Throttle valve housing assy	Spjällhus kpl		5 210), A FOR EU
0340	1 83 63 459	1	Throttle valve housing assy	Spjällhus kpl		5 23, 201), A FOR UC
0360	2 83 56 537	1	Throttle valve housing with bushings	Spjällhus med bussningar		6 PART OF 8358511
0380	2 83 57 881	1	Throttle valve housing with bushings	Spjällhus med bussningar		6 PART OF 8357964 AND 8363491
0400	2 83 66 874	1	Throttle valve housing with bushings	Spjällhus med bussningar		5 PART OF 8368868, 8360273, 8368868 AND 8363400
0420	2 93 05 418	1	Throttle valve housing with bushings	Spjällhus med bussningar		6 PART OF 8357958, 8360265, 8363426 AND 8363459
0440	2 93 11 150	1	Throttle valve housing with bushings	Spjällhus med bussningar		6 PART OF 8310954
0460	2 93 11 143	1	Throttle valve housing with bushings	Spjällhus med bussningar		6 PART OF 8310939, 8310947
0480	3 83 48 641	2	Bushings	Bussningar		5
0500	4 83 53 484	1	Throttle valve	Spjäll		6 8, 23)
0520	5 83 54 144	1	Throttle valve	Spjäll		6 PART OF 8360273, 8357964 AND 8358511
0540	8 83 57 311	1	Shaft	Åxel		6
0560	7 80 59 073	2	Screw	Skruv		5

9. -1975

10. -1976

13. -1977

14. -1978

22. -1976

23. -1977

114. For cars with automatic transmission Used pos 30 or 31.

115. When the throttle valve housing is used on engines with serial No. lower than 8120P03 002001-, lever 83 50 059 should be

exchanged against lever 83 23 107 and cam plate 83 57 139 and washer 80 29 985 should be fitted

Engine -8120P01 008720. -8120P02 003300. -8120P04 003575 -8120P05 001655

117. -1978

209. -1979

210. 1980-

0	General, Complete sets	1-A02
1	Tools	1-F02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B09
Inlet- and exhaust system	2-G02
Cooling system	2-J08
Engine control	2-J14
Supercharging system	2-J20

2650

Inlet-and exhaust system
Throttle valve housing,
engine CI, 2.0l, 1975-Inlopps-och avgassystem
Spjällhus,
motor CI, 2.0l, 1975-Date
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10

FC426

2

223

Fig Pos	Part No Art nr	Quantity/Amount Mängd	Description	Benämning	KS SR	Notes Anmärkning
		99				
1100	8 93 06 184	1	Spring	Fjäder	6	
1120	9 83 57 329	1	Lever	Hävarm	6	
1140	10 93 08 261	1	Cam plate	Kamplatta	6	
1160	11 80 74 288	2	Nut	Mutter	5	
1180	12 80 96 406	1	Screw	Skruv	5	201)
1200	12 80 07 486	1	Screw	Skruv	5	202)
1220	13 80 50 593	1	Nut	Mutter	5	
1240	14 83 57 378	1	Screw	Skruv	5	
1260	15 80 29 555	1	Nut	Mutter	5	
1280	16 83 57 857	1	Cold start valve	Kallstartventil	4	
1300	17 83 76 352	1	Gasket	Packning	2	117)
1320	17A 81 09 548	1	O-ring	O-ring	4	118)
1340	18 83 65 090	2	Screw	Skruv	5	
1360	19 93 06 192	1	Spring	Fjäder	5	
1380	20 83 57 337	1	Lever	Hävarm	6	
1400	21 83 55 687	1	Valve disc	Ventiltätningsring	4	
1420	22 83 54 441	1	Spring	Fjäder	5	
1440						
1460	23 83 55 679	1	Washer	Bricka	5	PART OF 8360273, 8367984 AND 8368611
1480	24 83 55 497	1	Screw	Skruv	5	PART OF 8360273, 8367984 AND 8368611
1500						
1520						
1540	25 80 50 585	1	Nut	Mutter	5	PART OF 8360273, 8367984 AND 8368611
1560						
1580	26 83 57 345	2	Sealing ring	Tätningerring	5	PART OF 8363426, 8363459
1600	27 83 63 467	1	Lever	Hävarm	6	PART OF 8363426, 8363459
1620	28 83 63 202	1	Bracket	Fäste	5	PART OF 8363426, 8363459
1640	29 93 00 719	2	Screw	Skruv	5	
1660	30 83 63 210	1	Micro switch	Mikroströmsbrytare	3	PART OF 8363426, 8363459
1680	30A 93 07 935	1	Spring	Fjäder	5	
1700	31 93 11 879	1	Bracket	Konsol	5	
1720	32 83 11 895	1	Damper	Dämpare	5	210)
1740	33 81 29 876	2	Screw	Skruv	5	210, 89)
1760	34 80 69 015	1	Nut	Mutter	5	210)
1780	34A 93 11 887	1	Lever	Hävarm	6	210)
1800	35 80 59 115	2	Screw	Skruv	5	PART OF 8363426
1820	35 80 82 943	2	Washer	Bricka	5	PART OF 8363459
1840	36 80 29 985	1	Lever	Hävarm	5	112, 113), A
1860	37 83 23 107	1	Lever	Hävarm	5	113), A
1880	38 83 60 059	1	Gasket	Packning	4	119), A
1900	39 83 57 489	1	Screw	Skruv	5	
1920	40 80 32 950	1	Screw	Skruv	5	
1940	41 80 82 943	2	Support, throttle valve-oil pump	Stöd, spjällhus-oljepump	5	
1960	42 83 56 560	1	Support, throttle valve-oil pump	Stöd, spjällhus-oljepump	5	
1980	43 83 23 099	1	Hose, valve housing	Slang, spjällhus-termostatventil	4	112, 113), A
2000	44 93 57 501	1	Hose, valve housing	Slang, spjällhus-termostatventil	4	9)
2020	45 83 57 519	1	Hose	Slang	4	9)
2040						
2060						
2080						
2100						
2120						

9. -1975

89. Beträffande GLI 2-och 4D 1981 års modell se fliche 1-B21 samt SI 020-18147 (Special Scandinavian model see grid 1-B21 for explanation)

112. Engine-B120P02, P03, P05 000001-

113. Engine-B120P02 000950-B120P03 002000-B120P05 000450.

117. Engine-B120P01 008720-B120P02 003300-B120P04 003575-B120P05 001665

118. Engine-B120P01 008721-B120P02 003301-B120P04 003576-B120P05 001666-B120P03 008765-B120P06 002451-B120P07 001801-

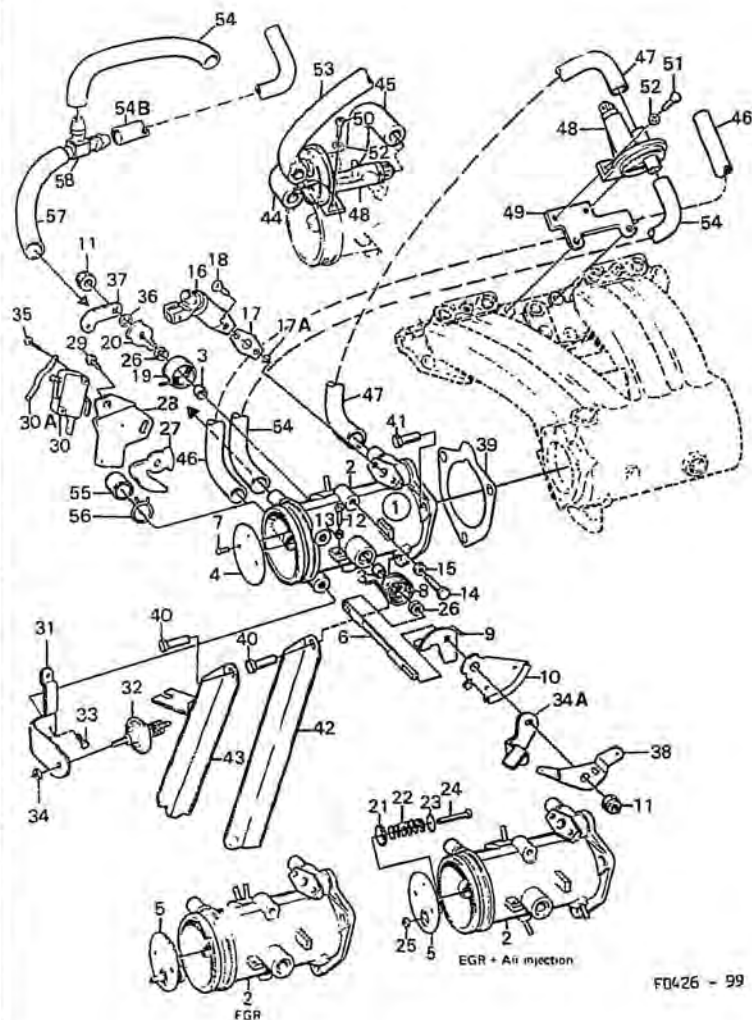
119. Engine-B120P02 000951-B120P03 002001-B120P05 000451-

201. -1978

202. 1979-

210. 1980-

FC426 - 99



2700

Inlet and exhaust system
Throttle valve housing,
model Turbo

Inlopps- och avgassystem
Spjällhus,
modell Turbo

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R4214

2

227

Fig Pos.	Part No Art nr	Quantity/ Antal	Description	Benämning	K S R	Notes Anmärkning
		99				
0020	1 93 87 708	1	Throttle valve housing assy	Spjällhus kpl	5	MODEL 77, EU
0040	1 93 07 075	1	Throttle valve housing assy	Spjällhus kpl	5	14.209, EU
0060	1 93 08 198	1	Throttle valve housing assy	Spjällhus kpl	5	209, US
0080	1 93 10 988	1	Throttle valve housing assy	Spjällhus kpl	5	210
0100	2 93 05 418	1	Throttle valve housing with bushings	Spjällhus med bussningar	6	184
0120	2 93 07 679	1	Throttle valve housing with bushings	Spjällhus med bussningar	6	195.209
0140	2 93 11 168	1	Throttle valve housing with bushings	Spjällhus med bussningar	6	PART OF 9310988
0160	3 83 48 641	2	Bushings	Bussningar	5	
0180	3A 81 23 150	1	Plug	Plugg	5	202
0200	4 83 53 484	1	Throttle valve	Spjäll	6	
0220	6 83 57 311	1	Shaft	Åxel	6	
0240	7 80 59 073	2	Screw	Skruv	5	
0260	8 93 06 184	1	Spring	Fjäder	5	
0280	9 83 57 329	1	Lever	Hävarm	6	US
0300	12 93 09 261	1	Cam plate	Kamskiva	5	
0320	13 80 74 288	2	Nut	Mutter	5	
0340	14 80 07 486	1	Screw	Skruv	5	
0360	15 80 50 593	1	Nut	Mutter	5	
0380	16 83 57 378	1	Screw	Skruv	5	
0400	17 80 29 555	1	Nut	Mutter	5	(8050601)
0420	18 83 57 357	1	Starting valve	Startventil	4	
0440	22 83 76 352	1	Gasket	Packning	2	
0460	23 83 65 090	2	Screw	Skruv	5	
0480	24 93 06 192	1	Spring	Fjäder	5	
0500	26 83 57 345	2	Sealing ring	Tätningssring	5	
0520	27 83 63 487	1	Lever	Hävarm	6	
0540	28 83 63 202	1	Bracket	Fäste	5	
0560	29 93 08 719	2	Screw	Skruv	5	
0580	30 83 63 210	1	Micro switch	Ålfröströmsställare	5	
0600	30A 93 07 935	1	Spring	Fjäder	5	202
0620	31 80 59 115	2	Screw	Skruv	5	
0640	35 83 69 076	1	Bracket	Konsol	6	209, EU
0660	35 93 11 879	1	Bracket	Konsol	6	210
0680	36 83 67 492	2	Screw	Skruv	5	209, EU
0700	36 81 29 876	2	Screw	Skruv	5	210
0720	37 83 69 084	1	Lever	Hävarm	6	209, EU
0740	38 93 11 895	1	Damper	Dämpare	3	209, EU (8369092)
0760	38 93 11 895	1	Damper	Dämpare	3	210
0780	39 80 69 015	1	Nut	Mutter	5	EU
0800	40 93 20 889	1	Plug	Plugg	5	201
0820	41 79 35 208	1	Clamp	Plugg	5	201
0840	43 93 08 184	1	Lever	Hävarm	6	209, US
0860	43 93 11 887	1	Lever	Hävarm	6	210
0880	44 93 08 156	1	Bracket	Fäste	6	209, US
0900	46 83 57 469	1	Gasket	Packning	4	
0920	48 80 82 850	1	Screw	Skruv	5	
0940	50 83 82 943	2	Screw	Skruv	5	
0960	51 83 56 550	1	Support, throttle valve-oil pump	Stöd, spjällhus-oljepump	5	

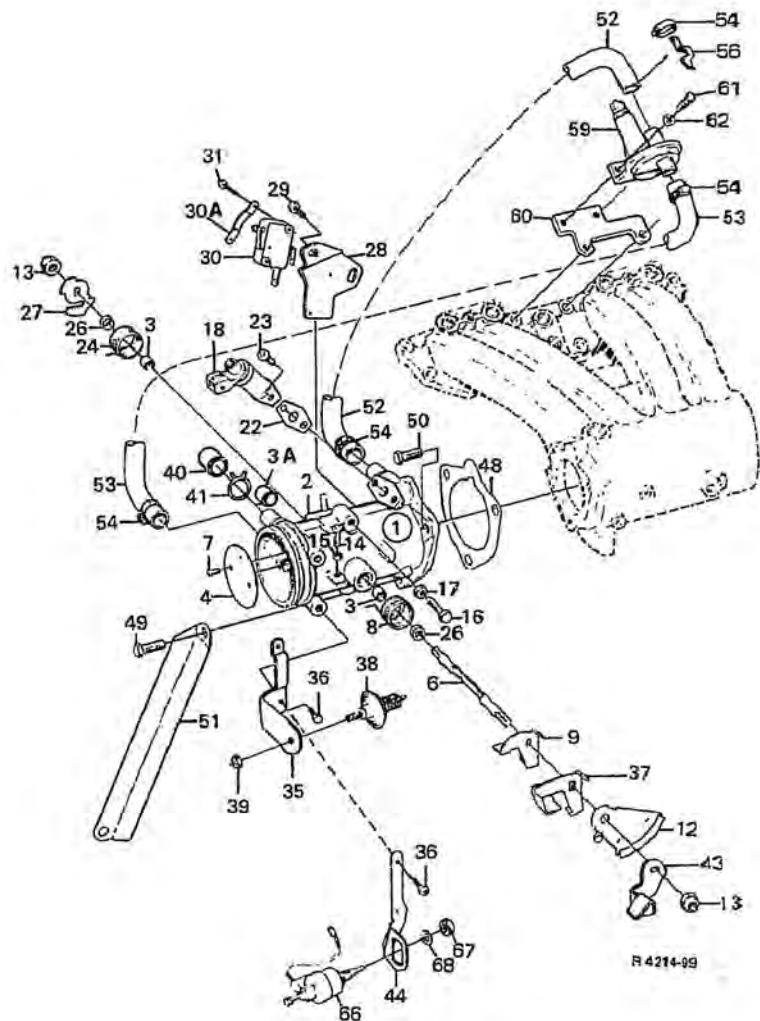
14. 1978-
194 Engine -BSIP01 001275 -BSIP02 000783
195. Engine BSIP01 001276 -BSIP02 000784-
201. -1978
202. 1978-
209. -1979
210. 1980-

R 4214-99

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20



2700

Inlet-and exhaust system
Throttle valve housing,
model Turbo

Inlopps-och avgassystem
Spjällhus,
modell Turbo

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

2

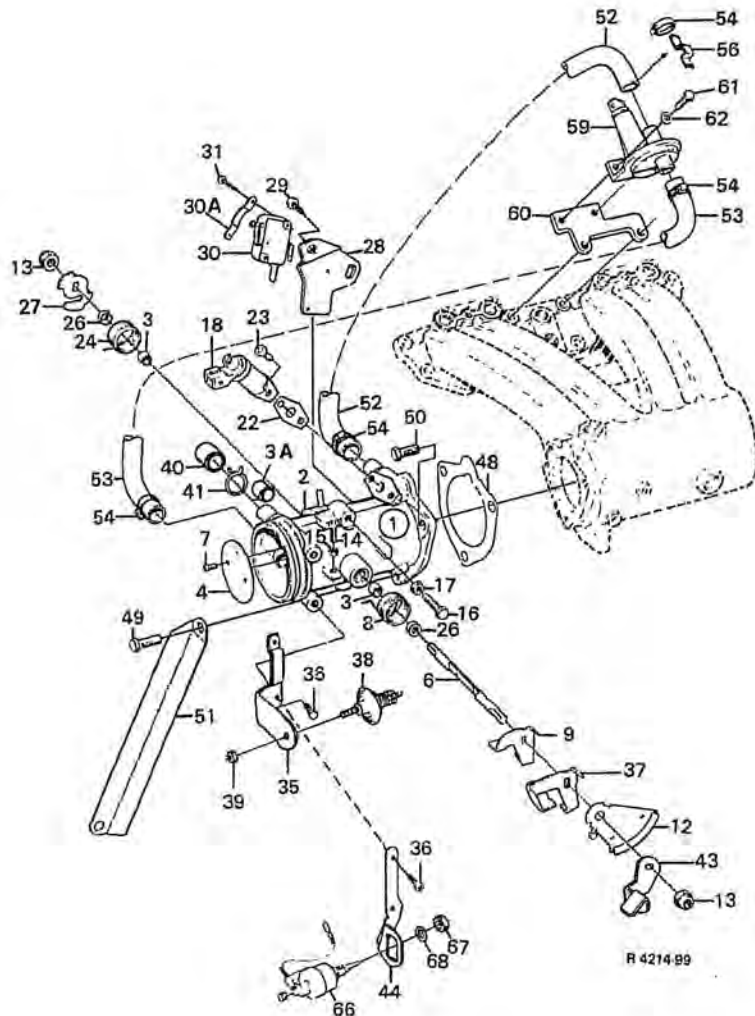
229

Fig. Pos.	Part No Art nr	Quantity/ Antal			Description	Benämning	K/S S/L	Notes Anmärkning
		99						
0920	52	83 67 286	1		Hose	Slang	4	
0940	53	83 67 294	1		Hose	Slang	4	
0960	54	79 83 523	4		Hose clamp	Slangklemma	5	
0980	56	93 05 887	1		Bracket	Fäste	4	
1020	59	83 57 832	1		Auxiliary air regulator	Tillsatsluftslid	4	
1040	60	83 60 299	1		Bracket	Fäste	6	
1060	61	80 59 545	2		Screw	Skruv	5	
1080	62	80 29 951	2		Washer	Bricka	5	
1100	65	83 35 555	1		Solenoid	Solenoid	14, 209, US	
1120	67	93 00 468	1		Nut	Mutter	14, 209, US	
1140	68	80 30 017	1		Washer	Bricka	14, 209, US	

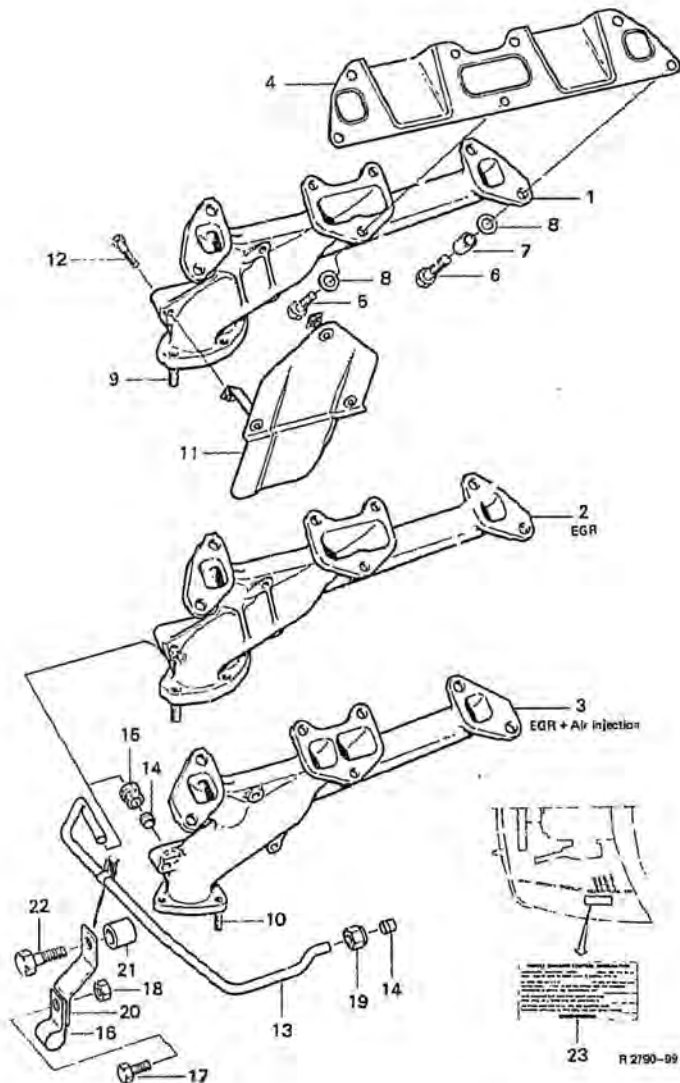
- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20



R 4214 99



2150

Inlet-and exhaust system
Exhaust manifold,
engine CI, 2.0l, 1975

Inlopps- och avgassystem
Avgassamlare,
motor CI, 2.0l, 1975

Date
Datum

Illustration
Bildnr

Group
Grupp

Page
Sida

1988-10 R2790

2

231

Fig Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K/S S/R	Notes Anmärkning
		99					
0020	1 83 58 129	1		Exhaust manifold	Avgassamlare	3	
0040	2 83 58 145	1		Exhaust manifold	Avgassamlare	3	EGR
0050	3 83 58 103	1		Exhaust manifold	Avgassamlare	3	EGR + AIR INJECTION
0080	4 83 49 045	1		Gasket	Packning	2	
0100	5 80 83 164	3		Screw	Skruv	5	
0120	6 80 84 154	4		Screw	Skruv	5	
0140	7 83 53 054	4		Spacer sleeve	Distanshylsa	5	
0160	8 80 73 108	7		Washer	Bricka	5	
0180	9 80 00 590	4		Screw	Skruv	5	
0200	10 80 00 440	3		Screw	Skruv	5	EGR + AIR INJECTION
0220	11 83 12 944	1		Preheater casing	Förvärmningskåpa	4	
0240	12 83 23 214	1		Preheater casing	Förvärmningskåpa	5	CA
0260	13 80 19 978	3		Screw	Skruv	5	
0280	14 83 57 741	1		Tube	Rör	5	EGR
0300	15 81 32 235	2		Cutting ring	Skärmring	5	(8357808)
0320	16 83 57 816	1		Nipple	Nippel	6	
0340	17 83 57 756	1		Clamp	Klemma	6	
0360	18 80 59 552	1		Screw	Skruv	5	
0380	19 80 29 555	1		Nut	Mutter	5	
0400	20 83 57 790	1		Bracket	Fäste	5	
0420	21 83 58 657	1		Pipe	Rör	5	EGR
0440	22 83 52 858	1		Screw	Skruv	5	EGR
0460	23 80 84 022	1		Label, exhaust emis-	Etikett, avgas-	5	UF
0480	24 83 21 886	1		sion control device	reningsystem		
0500				Label, exhaust emis-	Etikett, avgas-	5	UC
0520				sion control device	reningsystem		
0540	23 83 21 894	1					

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-J02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	5-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

2800

Inlet-and exhaust system
Exhaust manifold,
engine 2.0l, 1976-

Inflopps-och avgassystem
Avgassamlare,
motor 2.0l, 1976-

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 F0427

2

233

Fig Pos.	Part No Art nr	Quantity/Amount 99	Description	Benämning	Notes Anmärkning
0020	2 83 56 420	1	Exhaust manifold	Avgassamlare	(8356461)
0030	3 83 56 412	1	Exhaust manifold	Avgassamlare	EGR + AIR INJECTION
0040	4 83 59 945	1	Exhaust manifold	Avgassamlare	14), EGR
0060	3 83 57 600	1	Exhaust manifold	Avgassamlare	EGR "ON-OFF" A FOR SW
0080	3 83 57 552	1	Exhaust manifold	Avgassamlare	13.23) EGR "TWO-STEPS"
0090	3 83 56 453	1	Exhaust manifold	Avgassamlare	23), UC
0100	4 83 61 990	1	Exhaust manifold	Avgassamlare	
0110	6 83 58 933	1	Gasket	Packning	
0120	6 80 83 941	3	Screw	Skruv	(5 211)
0130	7 80 83 974	4	Screw	Skruv	(5 212)
0140	7A 93 50 588	4	Screw	Skruv	(5 211)
0150	8 83 55 859	4	Spacer sleeve	Distanshylsa	(5 212), (9306788)
0160	8 93 06 812	4	Spacer sleeve	Distanshylsa	(5 211)
0170	9 13 24 144	4	Washer	Låsmutter	(5 212)
0180	10 93 08 820	7	Lock nut	Låsmutter	(5 212)
0190	11 83 60 943	2	Screw	Skruv	
0210	12 83 60 943	2	Screw	Skruv	
0220	13 80 00 440	3	Screw	Skruv	5) EGR + AIR INJECTION
0230	14 83 23 214	1	Preheater casing	Förvärmärkäpa	(5 210), I
0240	14 93 30 978	1	Preheater casing	Förvärmärkäpa	(4 210)
0250	14A 93 29 442	1	Screen	Skärm	(5 120)
0260	15 80 21 925	3	Screw	Skruv	(5 121)
0270	15 80 19 978	3	Screw	Skruv	(5 120), I
0280	15 80 21 917	3	Nut	Mutter	
0290	18 80 29 555	1	Tube	Rör	8) EGR
0300	17 83 57 741	1	Tube	Rör	8) 22), I, A, EGR
0310	18 83 23 255	1	Tube	Rör	5) 23), I, A, EGR
0320	18 83 29 666	1	Tube	Rör	8) TA, EGR
0330	19 83 23 263	1	Cover	Käpa	6) TA, EGR
0340	20 83 25 896	1	Bracket	Fäste	6) 22), TA, EGR
0350	21 83 61 155	1	Bracket	Fäste	6) 23), TA, EGR "ON-OFF"
0360	21 3 63 012	1	Bracket	Fäste	
0370	22 13 94 527	1	Plug	Plugg	5) EGR + ON-OFF SW A
0380	23 81 32 235	2	Cutting ring	Skärning	(8357808)
0390	24 83 57 818	1	Nipple	Nippel	6) 22), TA, EGR
0400	24 83 28 120	1	Nipple	Nippel	4) 23), EGR
0410	25 83 57 790	1	Nut	Mutter	
0420	26 83 57 765	1	Clamp	Klamra	
0430	27 79 22 818	1	Screw	Skruv	5) 22), EGR
0440	27 79 71 294	1	Screw	Skruv	5) 23), EGR
0450	28 83 58 657	1	Bracket	Fäste	6) 22), EGR
0460	29 83 52 858	1	Pipe	Rör	5) 22), EGR
0470	30 80 84 022	1	Screw	Skruv	(5 22)
0480	30 80 83 941	1	Screw	Skruv	(5 23)
0490	31 80 29 985	1	Washer	Bricka	
0500	32 83 64 770	2	Plug	Plugg	4)
0510	35 83 23 289	1	Label, exhaust emission control device	Etikett, avgasreningsystem	5) 22), UF
0520			Label, exhaust emission control device	Etikett, avgasreningsystem	5) 22), UC
0530	35 83 23 297	1			
0540					

13. -1977

14. 1978-

22. -1975

23. -1977

120. Ch - 99781006541 - 99782002393 USA West.

121. Ch 99781006542 - 99782002394 - USA West.

210. 1980-

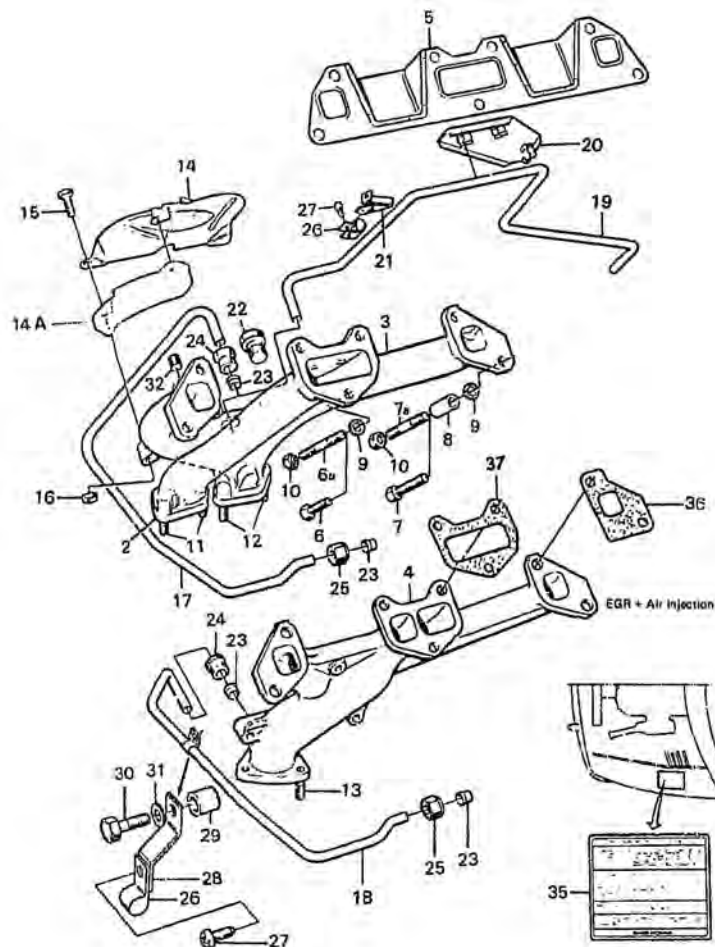
211. Engine - 820P01 151500 - 820P01 032800 - 820P02 008820 - 820P03 012950 - 820P01 011390 - 820P02 004200 - 820P03 010300 - 820P04 007612 - 820P05 002526 - 820P06 028092 - 820P07 002828.

212. Engine 820P01 151501 - 820P01 032801 - 820P02 008821 - 820P03 012951 - 820P01 011391 - 820P02 004201 - 820P03 010301 - 820P04 007613 - 820P05 002527 - 820P06 028093 - 820P07 002929.

0	General, Complete sets	1-A02
1	Tools	1-N02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



FN-27 - 99

2800

Inlet- and exhaust system
Exhaust manifold,
engine 2.0l, 1976-

Inlopps- och avgassystem
Avgassamlare,
motor 2.0l, 1976-

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

F0427

2

235

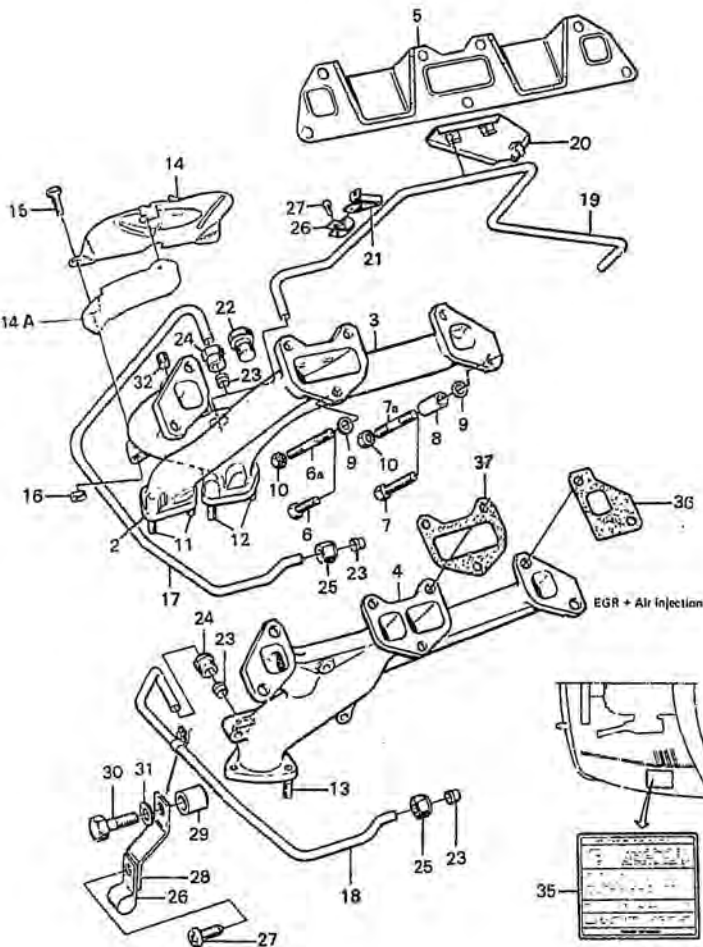
Fig. Pos.	Part No Art nr	Quantity/Amount 99	Description	Benämning	K/S SR	Notes Anmärkning
0550	83 30 276	1	Label, exhaust emission control device	Etikett, avgasreningsystem	4	22), I FOR SW
0560	83 30 284	1	Label, exhaust emission control device	Etikett, avgasreningsystem	4	22), T FOR SW
0570	83 30 839	1	Label, exhaust emission control device	Etikett, avgasreningsystem	4	23, 209), UF
0580	93 27 933	1	Label, exhaust emission control device	Etikett, avgasreningsystem	4	210), UF
0600	83 38 485	1	Label, exhaust emission control device	Etikett, avgasreningsystem	4	23), UC
0610	83 32 744	1	Label, exhaust emission control device	Etikett, avgasreningsystem	4	23), I FOR SW
0620	83 32 751	1	Label, exhaust emission control device	Etikett, avgasreningsystem	4	23), T FOR SW
0630	93 23 999	1	Label, exhaust emission control device	Etikett, avgasreningsystem	4	202), I FOR AU
0640	93 24 013	1	Label, exhaust emission control device	Etikett, avgasreningsystem	4	202), TURBO FOR AU
0650	83 36 646	1	Label, exhaust emission control device	Etikett, avgasreningsystem	4	14, 209), UC
0660	93 27 817	1	Label, exhaust emission control device	Etikett, avgasreningsystem	4	210), UC
0670	93 23 080	1	Label, exhaust emission control device	Etikett, avgasreningsystem	5	14), TURBO FOR UF
0680	83 39 194	1	Label, exhaust emission control device	Etikett, avgasreningsystem	4	201), C AND T FOR SW
0690	93 23 387	1	Label, exhaust emission control device	Etikett, avgasreningsystem	4	202, 209), C AND T FOR SW
0700	93 27 867	1	Label, exhaust emission control device	Etikett, avgasreningsystem	4	210, 215), C AND T FOR SW
0710	93 23 985	1	Label, exhaust emission control device	Etikett, avgasreningsystem	4	202, 209), CA
0720	93 27 784	1	Label, exhaust emission control device	Etikett, avgasreningsystem	4	210), CA
0730	83 39 202	1	Label, exhaust emission control device	Etikett, avgasreningsystem	4	14, 201), I FOR SW
0740	93 27 891	1	Label, exhaust emission control device	Etikett, avgasreningsystem	4	210), TURBO FOR SW
0750	93 44 631	1	Label, exhaust emission control device	Etikett, avgasreningsystem	4	215), I FOR SW
0760	93 45 273	1	Label, exhaust emission control device	Etikett, avgasreningsystem	4	215, 219), C FOR SW
0770	83 61 842	2	Gasket	Packning	1	122)
0780	83 61 859	1	Gasket	Packning	1	122)
0790	88 17 280	X	Set, screw and gasket for exhaust manifold	Sats, skruv och packningar för avgassamlare	5	

14. 1978-
22. -1976
23. 1977-
122 To be used together with gasket 83 56 933 at reassembly.
201. -1978
202. -1979
209. -1979
210. 1980-
215. -1980
216. 1981-
219. Ch-B5008385

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20



FN427 - 99

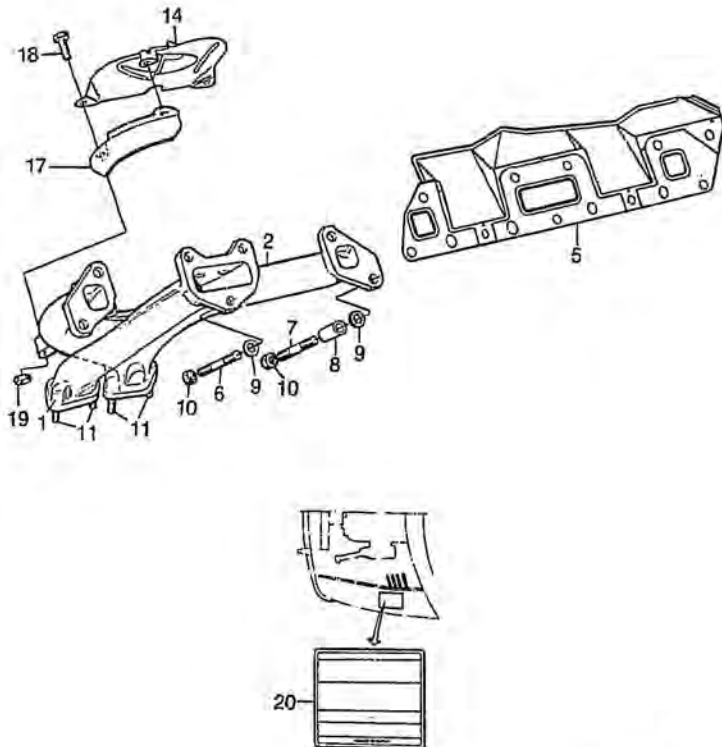
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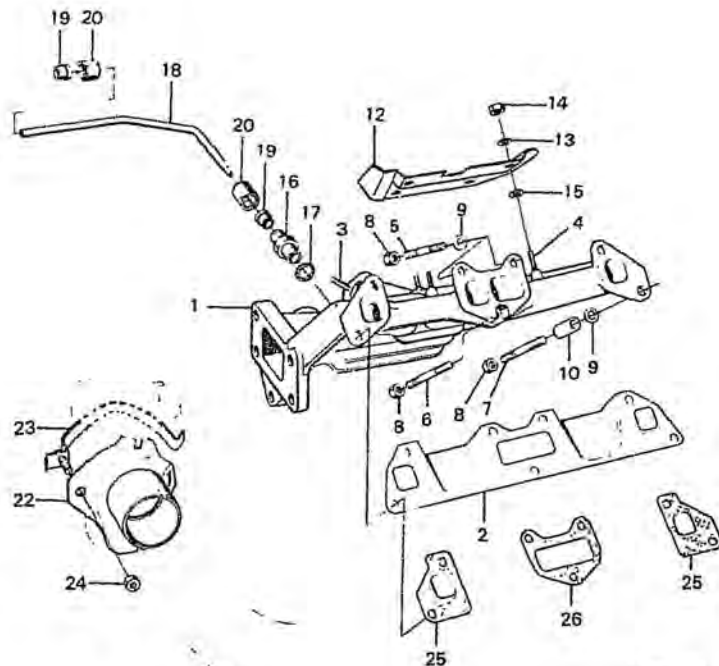
Inlet-and exhaust system		Inlopps-och avgassystem		Date	Illustration	Group	Page
Exhaust manifold, engine H-type		Avgassamlare, motor H-type		Datum	Bild nr	Grupp	Sida
				1988-10	F0428	2	237
Fig Pos.	Part No Art nr	Quantity/Antal		Description	Benämning	K/S S/R	Notes Anmärkning
		99					
1	83 56 420	1		Exhaust manifold	Avgassamlare	3	
2	83 56 412	1		Exhaust manifold	Avgassamlare	3	
5	93 14 139	1		Gasket	Packning	2	
6	93 06 804	3		Screw	Skruv	5	
7	93 50 588	4		Screw	Skruv	5	
8	93 06 812	4		Spacer sleeve	Distanshylsa	3	
9	13 24 144	7		Washer	Bricka	5	
10	93 06 820	7		Lock nut	Låsmutter	3	
11	83 60 943	4		Screw	Skruv	5	
14	83 23 214	1		Preheater casing	Förvärmningskåpa	5	
17	93 29 442	1		Shield	Skärm	4	
18	80 19 978	3		Screw	Skruv	5	
19	80 29 555	1		Nut	Mutter	5	
20	93 47 188	1		Label, exhaust emission control device	Etikett, avgasreningssystem	4 SW	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20





R 5700 - 99

SAAB
genuine parts
original reservdelar

2-H14

SAAB 99
M74-81 MASTER INDEX

2850

Inlet- and exhaust system
Exhaust manifold,
model Turbo

Inlopps- och avgassystem
Avgassamlare,
modell Turbo

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R5700

2

239

Fig. Pos.	Part No Art nr	Quantity/Amtal			Description	Benämning	K/S S/R /L	Notes Anmärkning
		99						
0020	1	83 66 239	1		Exhaust manifold	Avgassamlare	3	EU
0040	1	83 66 568	1		Exhaust manifold	Avgassamlare	3	US
0060	2	82 56 933	1		Gasket	Packning	5	
0080	3	93 57 138	1		Screw	Skruv	5	
0100	4	80 00 440	2		Screw	Skruv	5	
0130	5	93 06 804	2		Screw	Skruv	5	
0135	6	93 06 796	1		Screw	Skruv	5	
0150	7	93 50 588	4		Screw	Skruv	5	(8306788)
0155	8	93 06 820	7		Lock nut	Låsmutter	3	
0160	9	80 73 249	7		Washer	Bricka	3	
0190	10	93 06 812	4		Spacer sleeve	Distanshylsa	3	
0200	12	83 69 621	1		Heat guard	Siråningsskydd	3	
0220	13	80 73 249	4		Washer	Bricka	5	
0240	14	80 74 106	4		Nut	Mutter	5	
0260	15	80 29 585	4		Washer	Bricka	5	
0280	16	83 69 142	1		Nipple	Nippel	4	
0320	17	81 24 141	1		Gasket	Packning	3	
0340	18	93 11 416	1		Pressure pipe	Tryckrör	3	
0360	19	19 12 070	2		Cutting ring	Skärning	3	
0380	20	19 12 104	2		Nut	Mutter	3	
0400	22	93 01 748	1		Preheater casing	Förvärmningskåpa	6	
0420	23	93 02 225	1		Clamp	Bygel	3	
0440	24	80 29 555	1		Nut	Mutter	5	1 122
0460	25	83 61 842	2		Gasket	Packning	5	1 122
0480	26	83 61 859	1		Gasket	Packning	5	1 122

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B09
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J13
- Supercharging system 2-J20

2900

Inlet-and exhaust system
Exhaust gas recirc.(EGR),
engine 2.0l, 1975-

Inlopps-och avgassystem
Avgasrecirk. (EGR),
motor 2.0l, 1975-

Date
1988-10

Illustration
R3619

Group
2

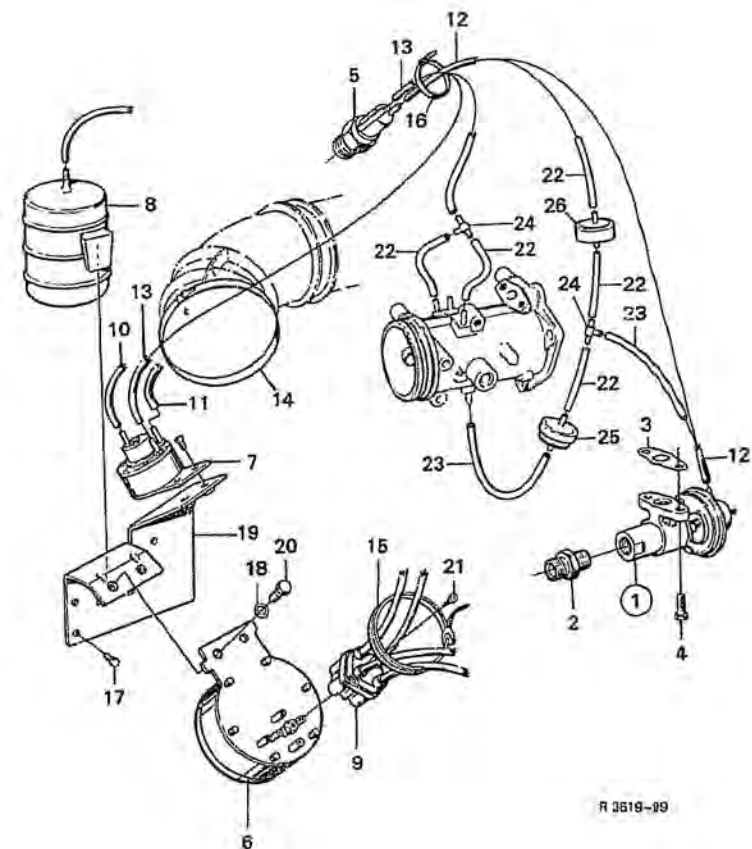
Page
241

Fig. Pos.	Part No Art nr	Quantity/Anstal		Description	Benämning	K/S SR	Notes Anmärkning
		99					
0020	1 93 07 384	1		Exhaust gas recirculation valve	Avgasrecirkulationsventil	3	201, (6357725)
0040	1 93 07 384	1		Exhaust gas recirculation valve	Avgasrecirkulationsventil	3	202, A FOR UF AND TA FOR SW
0050	1 93 07 372	1		Exhaust gas recirculation valve	Avgasrecirkulationsventil	3	14, M FOR UF
0090	2 83 57 782	1		Nipple	Nippel	4	
0100	3 83 57 486	1		Gasket	Packning	2	
0120	4 80 91 720	2		Screw	Skruv	5	TA
0140	4 80 91 720	2		Screw	Skruv	5	
0160	4 80 91 720	2		Screw	Skruv	5	
0180	5 83 57 873	1		Air valve	Luftventil	5	
0200	6 83 21 440	1		Vacuum amplifier	Vakuumförstärkare	5	22, M
0220	6 83 32 405	1		Vacuum amplifier	Vakuumförstärkare	5	23, M
0240	6 83 86 849	1		Vacuum amplifier	Vakuumförstärkare	5	A
0260	7 83 86 831	1		Signal cut off	Signalbortkopplare	5	
0280	8 83 86 724	1		Vacuum tank	Vakuumtank	5	
0300	9 83 86 872	1		Collecting piece	Samlingsstycke	5	
0320	10 83 86 856	1		Vacuum hose	Vakuumslang	5	WHITE
0340	11 83 86 864	1		Vacuum hose	Vakuumslang	5	BLUE
0360	12 83 20 982	1		Hose	Slang	5	
0380	12 83 86 906	1		Hose	Slang	5	TA
0400	13 93 06 089	1		Hose	Slang	5	
0420	13 83 86 906	1		Hose	Slang	5	
0440	14 83 22 075	1		Strap	Band	5	TA
0460	15 85 17 104	3		Strap	Spännband	5	12(3)
0480	16 85 17 104	1		Strap	Spännband	5	12(4)
0500	17 83 86 930	1		Blind rivet	Bindnit	4	10
0520	18 80 29 944	2		Washer	Bricka	5	
0540	19 83 86 716	1		Bracket	Fäste	5	
0560	20 80 19 887	4		Screw	Skruv	5	
0580	21 79 22 297	1		Screw	Skruv	5	
0600	22 83 08 077	5		Hose	Slang	5	14)
0620	23 93 06 085	2		Hose	Slang	5	14)
0640	24 83 86 791	1		T-tube	T-rör	4	14)
0660	25 83 66 016	1		Valve	Ventil	3	14)
0680	26 83 23 362	1		Delay valve	Fördröjningsventil	2	14)

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

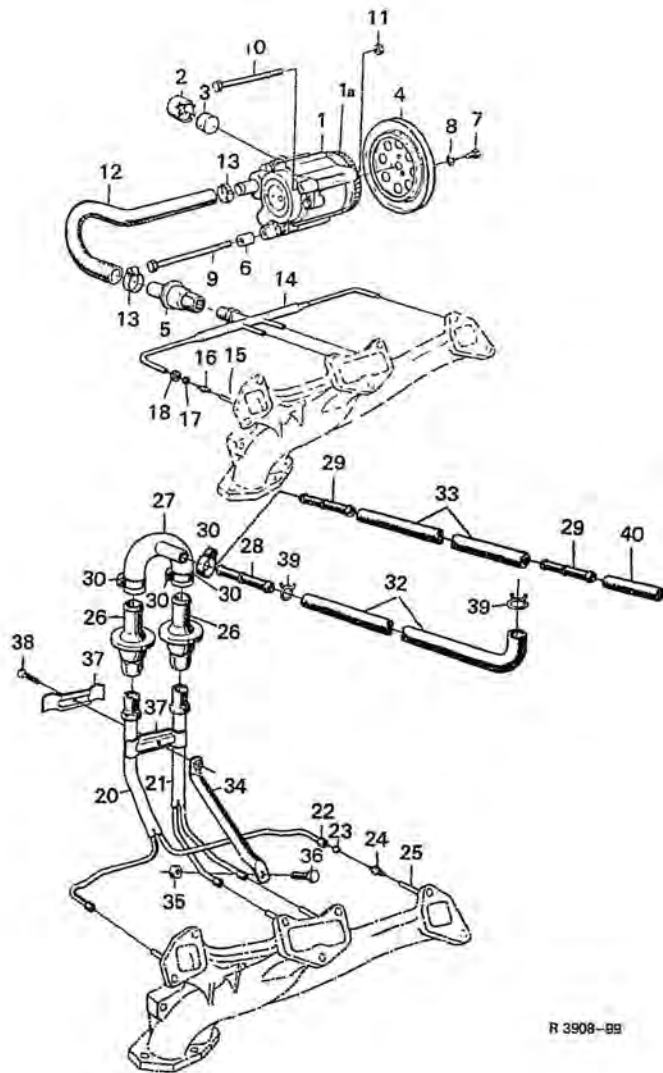
2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet-and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20



R 3619-99

- 10 1976-
- 14 1978-
- 22 -1978
- 23 1977-
- 123 Ch 99752033790
- 124 Ch 99752033791-
- 201 -1978
- 202 1979-



R 3908-99

2950

Inlet-and exhaust system
Air pump, pulse-air
system, 1975-

Inlopps-och avgassystem
Luftpump, luftinblås-
ningssystem, 1975-

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R3908

2

243

Fig Pos	Part No Art nr	Quantity/Amount Antal	Description	Benämning	Notes Anmärkning
		99			
0020	1 83 18 487	1	Air pump	Luftpump	5 (22)
0030	1A 93 20 102	1	Fan disc	Fläktskiva	5 (22)
0040	2 83 86 948	1	Filter holder	Filterhållare	5 (22)
0060	3 83 87 086	1	Filter	Filter	5 (22)
0080	4 83 18 495	1	Belt pulley	Bandskiva	5 (22)
0100	5 83 18 479	1	Check valve	Backventil	5 (22)
0120	6 83 19 386	1	Spacer	Distans	5 (22)
0140	7 79 03 016	3	Screw	Skruv	5 (22)
0160	8 80 28 569	3	Washer	Bricka	5 (22)
0180	9 80 84 063	1	Screw	Skruv	5 (22)
0200	10 80 84 089	1	Screw	Skruv	5 (22)
0220	11 80 74 106	1	Nut	Mutter	5 (22)
0240	12 83 19 584	1	Hose	Slang	5 (22)
0260	13 79 63 531	2	Hose clamp	Slangklamma	5 (22)
0280	14 83 57 154	1	Branch tube	Grenrör	5 (22)
0300	15 83 57 089	4	Tube	Rör	5 (22)
0320	16 83 57 436	4	Nipple	Nippel	5 (22)
0340	17 83 57 451	8	Cutting ring	Skärring	5 (22)
0360	18 83 57 444	4	Nut	Mutter	5 (22)
0380	20 83 30 003	1	Tube	Rör	5 (23, 229)
0420	21 83 29 997	1	Tube	Rör	5 (23, 229)
0460	22 83 57 444	4	Nut	Mutter	5 (23, 229)
0500	23 83 57 451	4	Cutting ring	Skärring	5 (23, 229)
0540	24 83 57 436	4	Nipple	Nippel	5 (23, 229)
0580	25 83 57 089	4	Tube	Rör	5 (23, 229)
0620	26 83 28 369	2	Valve	Ventil	5 (23, 229)
0660	27 83 29 567	1	Hose	Slang	5 (23, 229)
0700	28 83 29 575	1	Extension tube	Skarvrör	5 (23, 126, 229)
0740	29 83 34 195	2	Extension tube	Skarvrör	5 (23, 126, 229)
0780	30 79 70 072	1	Hose clamp	Slangklamma	5 (23, 229)
0860	32 83 32 579	1	Hose	Slang	5 (23, 126, 229)
0900	33 83 34 203	1	Hose	Slang	5 (23, 126, 229)
0940	34 83 30 516	1	Bracket	Stög	5 (23, 229)
0980	35 83 30 318	1	Spacer	Distans	5 (23, 229)
1020	36 80 83 958	1	Screw	Skruv	5 (23, 229)
1060	37 83 30 300	1	Retainer	Hållare	5 (23, 229)
1100	38 80 59 610	1	Screw	Skruv	5 (23, 229)
1140	39 79 70 072	2	Hose clamp	Slangklamma	5 (126), (7936240)
1180	40 83 34 211	1	Hose	Slang	5 (126)

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I00
Engine control	2-J14
Supercharging system	2-J20

22. -1976
23. 1977-
125. Ch.-99771008232
126. Ch.-99771008233-
229. Pulse-air system UF

3000

Inlet-and exhaust system
Lambda-sonde system
UC, 1977-

Inlopps-och avgassystem
Lambda-sond system,
UC, 1977-

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R3496

2

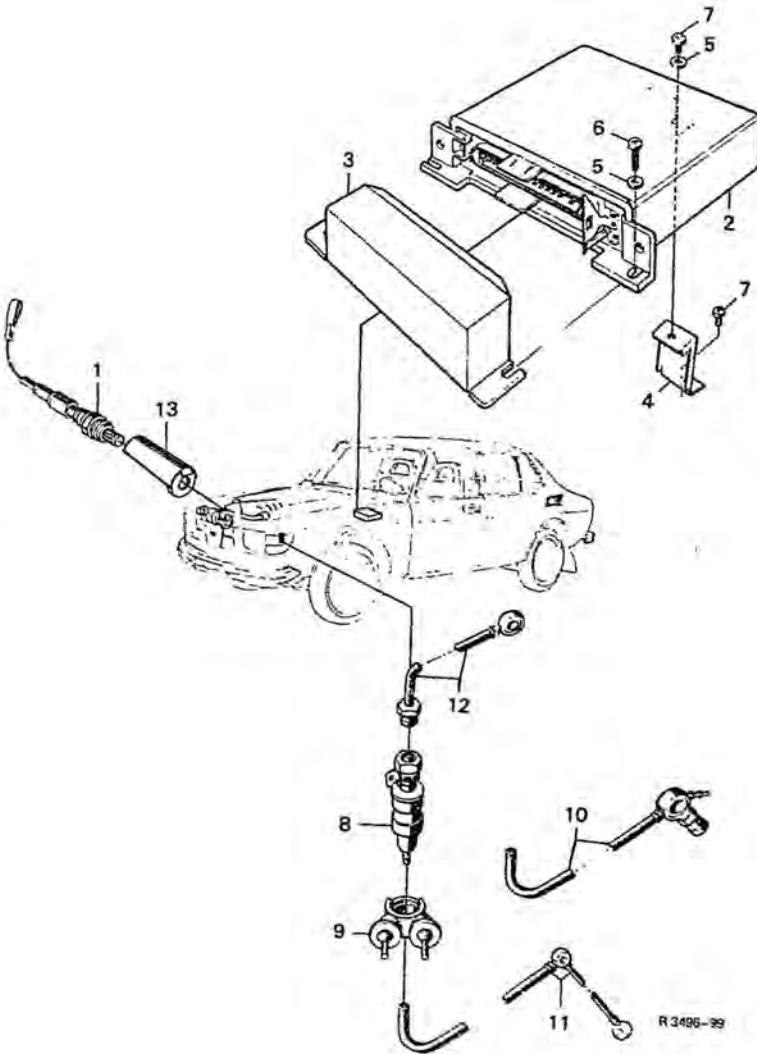
245

Fig Pos	Part No Art nr	Quantity/Anst	Description	Benämning	K/S S/R	Notes Anmärkning
		99				
0020	1 75 30 140	1	Lambda-sonde	Lambda-sond	4	201, (8329551)
0030	1 93 17 751	1	Lambda-sonde	Lambda-sond	4	202
0035						SUPERSEDED BY 7530 140
0040	2 83 28 841	1	Electronic unit	Elektronikenhet	6	209
0050	2 93 26 307	1	Electronic unit	Elektronikenhet	6	210
0060	2 83 39 285	1	Electronic unit	Elektronikenhet	6	TURBO
0080	3 83 30 748	1	Kick plate	Sparkskydd	6	
0100	4 83 28 981	1	Bracket	Fäste	6	
0120	5 79 16 489	3	Washer	Bricka	6	
0140	6 79 22 362	2	Screw	Skruv	6	
0150	7 79 46 734	2	Screw	Skruv	6	
0180	8 83 28 783	1	Timing valve	Taktventil	4	
0200	9 83 29 153	1	Suspension pad	Upphängningskudde	6	
0220	10 83 29 419	1	Fuel line	Bränsleledning	6	13
0240	11 83 38 535	1	Fuel line assy	Bränsleledning kpl	6	14, 209
0250	11 93 27 156	1	Fuel line assy	Bränsleledning kpl	6	210
0260	12 83 29 021	1	Fuel line	Bränsleledning	6	13
0280	12 83 38 568	1	Fuel line assy	Bränsleledning kpl	6	14, 209
0290	12 93 28 436	1	Fuel line assy	Bränsleledning kpl	6	210
0300	13 93 00 047	1	Heat guard	Värmesköld	6	TURBO

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 5-A02

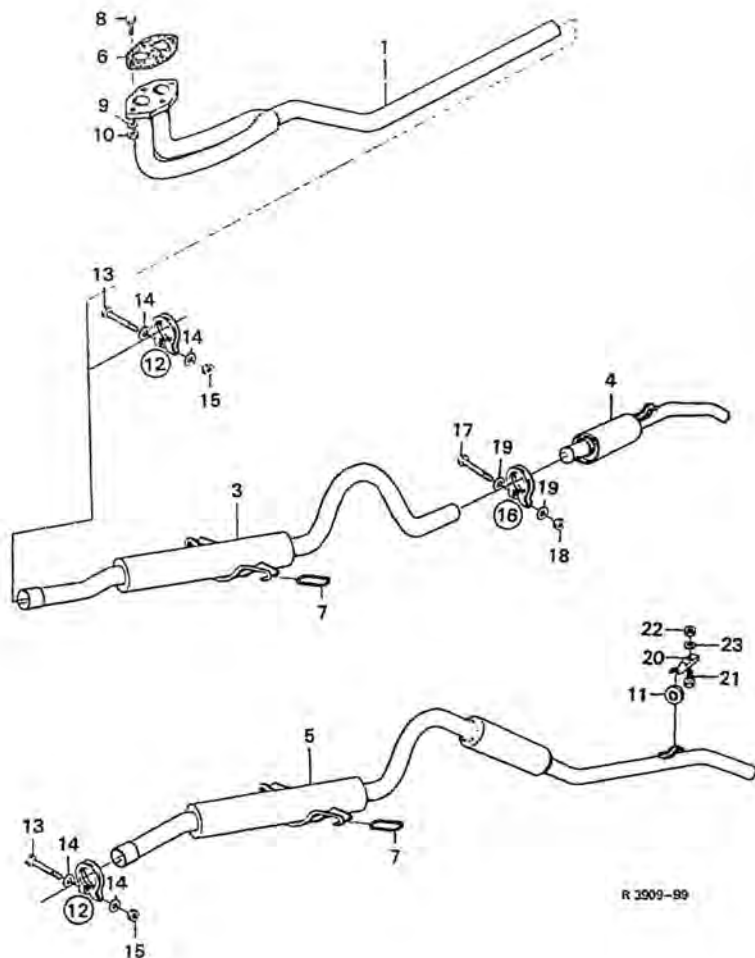
2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B00
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20



13. -1977
14 1978-
201. -1978
202 1979-
209. -1979
210 1980-

R 3496-99



R 3509-89

3090

Exhaust system
Mufflers, exhaust pipe,
-1974

Avgassystem
Ljuddämpare, avgasrör,
-1974

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R3909

2

247

Fig Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K S R	Notes Anmärkning
		99					
0020	1 83 14 775	1		Exhaust pipe, front	Avgasrör, främre	2	
0060	3 83 26 142	1		Muffler, front	Ljuddämpare, främre	1	127)
0080	4 83 18 545	1		Muffler, rear	Ljuddämpare, bakre	1	127)
0100	5 83 14 627	1		Muffler, rear	Ljuddämpare, bakre	1	127) CC
0120	6 83 80 586	1		Gasket	Packning	1	
0140	7 83 70 595	2		Rubber suspension	Gummiupphängning	1	
0160	8 80 83 958	4		Screw	Skruv	5	
0180	9 79 18 505	4		Washer	Bricka	5	
0200	10 79 67 870	4		Nut	Mutter	5	2.0L
0220	10 79 65 767	4		Nut	Mutter	5	
0240	11 83 70 207	1		Rubber suspension	Gummiupphängning	1	
0260	12 83 84 323	1		Clamp assy	Klamme kpl	1	
0280	13 80 84 006	1		Screw	Skruv	5	
0300	14 93 19 047	2		Washer	Bricka	5	
0320	15 80 73 942	1		Nut	Mutter	5	
0340	16 83 26 522	1		Clamp assy	Klamme kpl	1	
0360	17 80 83 950	1		Screw	Skruv	5	
0380	18 80 73 942	1		Nut	Mutter	5	
0400	19 80 29 985	2		Washer	Bricka	5	
0420	20 83 84 844	1		Suspension yoke	Upphängningsbygel	5	
0440	21 80 82 935	1		Screw	Skruv	5	
0460	22 79 65 767	1		Nut	Mutter	5	
0480	23 80 29 985	1		Washer	Bricka	5	
0520	83 89 498	X		Mounting kit, muffler	Monterings, ljuddämpare	2	
0540	83 89 819	X		Kit, rear muffler	Sats, bakre ljuddämpare	2	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Intake- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

3100

Exhaust system
Mufflers, exhaust pipe,
1975-

Avgassystem
Ljuddämpare, avgasrör,
1975-

Date
Datum
1988-10

Illustration
Bild nr
R4216

Group
Grupp
2

Page
Sida
249

Fig Pos	Part No Art nr	Quantity/Amount Stk	Description	Benämning	K S R	Notes Anmärkning
0620	1 83 86 385	1	Muffler, front	Ljuddämpare, främre	1	9)
0640	2 83 86 578	1	Muffler, front	Ljuddämpare, främre	1	10), (8387623)
0650	3 83 87 029	1	Muffler, front	Ljuddämpare, främre	1	1 A, 22), UC
0680	4 83 37 404	1	Muffler, front	Ljuddämpare, främre	1	209), TURBO
0690	4A 93 30 572	1	Muffler, front	Ljuddämpare, främre	1	210), TURBO
0100	5 93 26 448	1	Muffler, rear	Ljuddämpare, bakre	1	129), (8386229)
0110	5 93 26 448	1	Muffler, rear	Ljuddämpare, bakre	1	210)
0150	6 93 65 511	1	Muffler, rear	Ljuddämpare, bakre	1	TURBO, (9328463)
0160	7 93 86 375	1	Exhaust pipe, rear	Avgasrör, bakre	1	(8386104)
0180	8 83 86 534	1	Exhaust pipe, rear	Avgasrör, bakre	1	129), CK
0200	8 93 17 405	1	Exhaust pipe, rear	Avgasrör, bakre	1	129), CK
0220	9 83 36 018	1	Exhaust pipe	Avgasrör	1	TURBO
0240	10 93 03 322	1	Exhaust pipe	Avgasrör	1	TURBO CK
0250	11 83 80 586	1	Gasket	Packning	1	9)
0280	12 83 87 672	2	Gasket	Packning	1	10)
0300	13 83 87 052	1	Gasket	Packning	1	4, 22), UC
0320	14 93 16 407	1	Seal ring	Tätningssring	1	1 A, 22), UC
0340	15 83 86 478	2	Rubber suspension	Gummiupphängning	1	SUPERSEDED BY 9328105
0345	15 93 17 498	2	Rubber suspension	Gummiupphängning	1	SUPERSEDED BY 9328105
0348	15 93 28 105	2	Rubber suspension	Gummiupphängning	1	TURBO
0350	15 93 17 498	2	Rubber suspension	Gummiupphängning	1	TURBO
0350	16 83 86 450	1	Clamp assy	Klamma kpl	1	129), UC
0380	17 80 84 014	1	Screw	Skruv	1	209), TURBO
0400	18 93 19 047	2	Washer	Bricka	1	210), TURBO
0420	19 80 73 942	1	Nut	Mutter	1	TURBO
0440	20 83 36 405	1	Clamp	Klemma	1	TURBO
0460	21 83 84 034	1	Screw	Skruv	1	TURBO
0480	22 93 19 047	2	Washer	Bricka	1	TURBO
0500	23 80 74 105	1	Nut	Mutter	1	TURBO
0520	25 79 67 870	4	Nut	Mutter	1	4, 22), UC
0540	25 79 70 298	3	Nut	Mutter	1	209), TURBO
0560	26 79 68 415	3	Nut	Mutter	1	210), TURBO
0570	26 79 65 767	4	Nut	Mutter	1	TURBO
0580	27 83 84 323	1	Clamp assy	Klamma kpl	1	TURBO
0600	28 80 84 006	1	Screw	Skruv	1	TURBO
0620	29 93 19 047	2	Washer	Bricka	1	TURBO
0640	30 80 73 942	1	Nut	Mutter	1	TURBO
0650	31 83 36 422	1	Clamp assy	Klamma kpl	1	TURBO
0680	32 80 84 014	1	Screw	Skruv	1	TURBO
0700	33 93 19 047	2	Washer	Bricka	1	TURBO
0720	34 80 74 105	1	Nut	Mutter	1	TURBO
0740	36 83 70 207	1	Rubber suspension	Gummiupphängning	1	TURBO
0760	37 83 84 844	1	Suspension yoke	Upphängningsbygel	1	TURBO
0780	38 90 82 935	1	Screw	Skruv	1	TURBO
0820	39 79 65 757	1	Nut	Mutter	1	TURBO
0840	40 80 29 985	1	Washer	Bricka	1	TURBO
0840	41 76 15 636	1	Bracket	Fäste	1	129), CK, (8324014)
0850	42 83 33 105	1	Heat guard	Värmesköld	1	23), UF
0880	43 83 33 148	3	Clamp	Klamma	1	23), UF
0900	44 83 33 155	3	Clamp	Klamma	1	23), UF
0920	45 80 59 610	3	Screw	Skruv	1	23), UF
0925	50 93 17 025	1	Bracket	Fäste	1	TURBO
0930	51 93 17 058	1	Clamp	Klamma	1	TURBO
0931	52 79 67 953	2	Nut	Mutter	1	TURBO

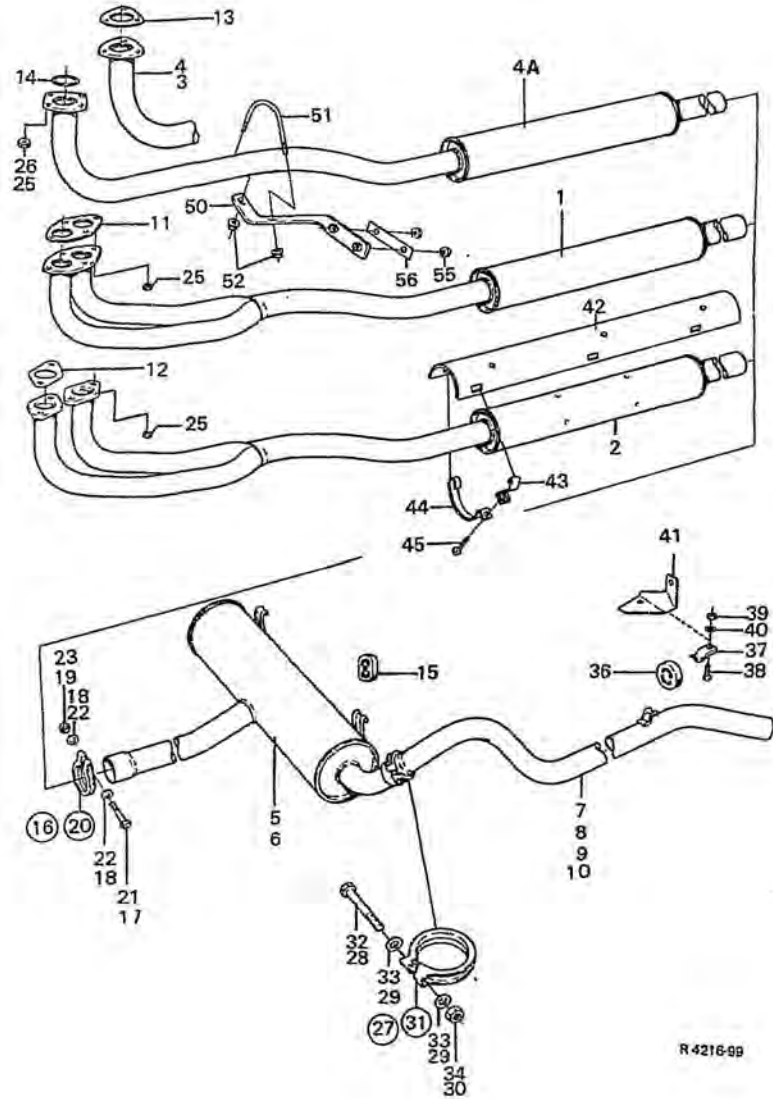
4. Ch. 99752003989-99756000615-99757000091-
9. -1975
10. 1976-
22. -1976
23. 1977-
128. Ch. 99752021338
129. Ch. 99752021339-99756007699-
209. -1979
210. 1980-

R 4216-99

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B02
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



3100

Exhaust system
Mufflers, exhaust pipe,
1975-

Avgassystem
Ljuddämpare, avgasrör,
1975-

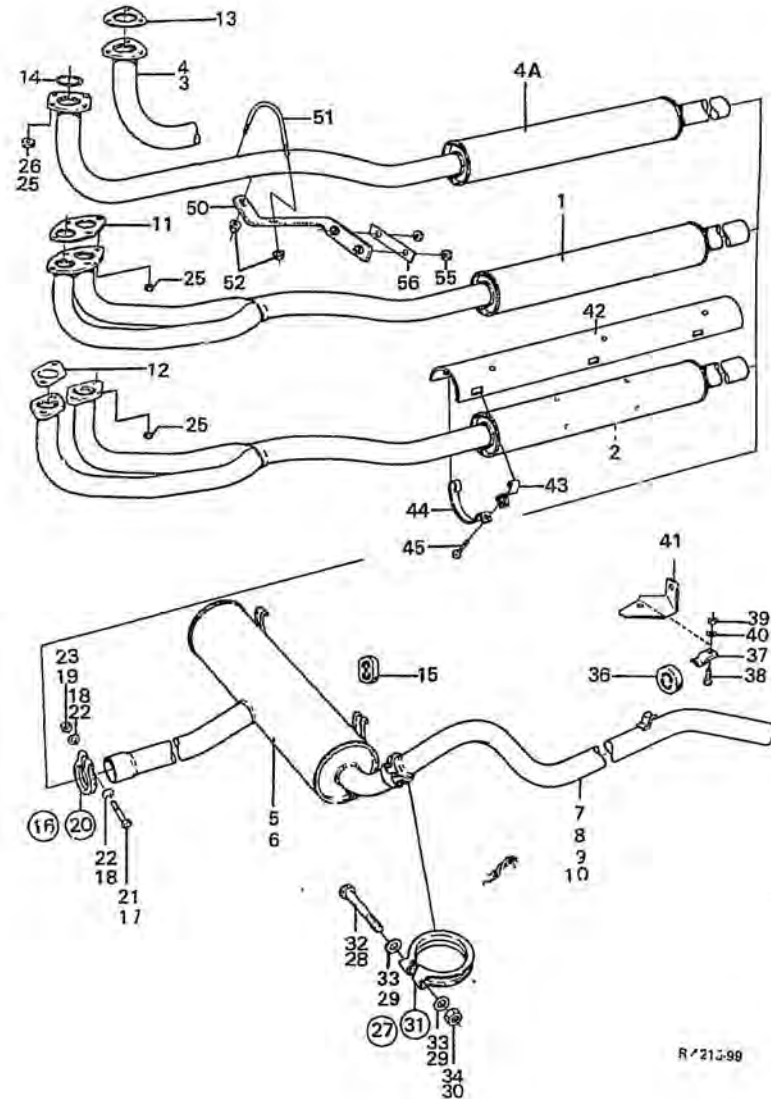
Date
Datum 1988-10
Illustration
Bild nr R4216
Group
Grupp 2
Page
Sida 251

Fig Pos.	Part No An nr	Quantity/Amount			Description	Benämning	K S R	Notes Anmärkning
		99						
0825	55	80 74 106	2		Nut	Mutter	S	TURBO
0828	56	93 17 983	1		Lock plate	Låsbleck	S	TURBO
0940		83 89 165	X		Kit, rear muffler	Sats, bakre ljuddämpare	2	
0960		88 18 171	X		Mounting kit, muffler	Mont.sats, ljuddämpare	2	(8389504)
0970		93 37 569	X		Mounting kit, muffler	Mont.sats, ljuddämpare	2	141, TURBO
9580		83 33 395	X		Kit, heat guard	Sats, värmesköld	6	EXTRA EQUIPMENT
1000		93 20 359	X		Kit, stay	Sats, stag	2	TURBO
1020		93 20 979	X		Kit, rear muffler	Sats, bakre ljuddämpare	2	CK
1030		88 17 353	X		Kit, exhaust pipe bracket	Sats, avgasrörsfäste	2	20 11, TURBO

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20



R 212-99

3150

Exhaust system
Mufflers, exhaust pipe,
UC, 1977-

Avagssystem
Ljuddämpare, avgasrör,
UC, 1977-

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R4217

2

253

Fig. Pos.	Part No Art nr	Quantity/Amount 99	Description	Benämning	K/S SR	Notes Anmärkning
0020	1 83 28 692	1	Exhaust pipe, front	Avgasrör, främre	2	209
0025	1 93 30 614	1	Exhaust pipe, front	Avgasrör, främre	2	210
0030	1A 93 25 952	1	Plug	Plugg	4	210
0040	2 83 36 232	1	Exhaust pipe, front	Avgasrör, främre	2	TURBO
0060	3 83 28 726	1	Seal ring	Tätningssring	5	
0080	4 93 16 407	2	Seal ring	Tätningssring	3	TURBO
0110	5 93 31 406	1	Catalytic converter	Katalytisk reaktor	4	127, (8328734)
0120	6 83 35 507	1	Catalytic converter	Katalytisk reaktor	4	127, TURBO
0140	7 83 28 759	1	Exhaust pipe, center	Avgasrör, mitre	1	
0160	8 83 35 283	1	Exhaust pipe, center	Avgasrör, mitre	1	TURBO
0190	9 93 26 448	1	Muffler, rear	Ljuddämpare, bakre	1	127, (8386295)
0220	10 93 65 511	1	Muffler, rear	Ljuddämpare, bakre	1	127, TURBO, (8336034)
0240	11 93 98 375	1	Exhaust pipe, rear	Avgasrör, bakre	1	(8388104)
0260	11 93 17 405	1	Exhaust pipe, rear	Avgasrör, bakre	5	CK
0280	12 83 36 018	1	Exhaust pipe, rear	Avgasrör, bakre	1	TURBO
0300	12 93 03 322	1	Exhaust pipe, rear	Avgasrör, bakre	1	TURBO CK
0320	13 83 86 476	2	Rubber suspension	Gummupphängning	5	SUPERSEDED BY 9328105
0325	13 93 17 496	2	Rubber suspension	Gummupphängning	5	SUPERSEDED BY 9328105
0328	13 93 28 105	2	Rubber suspension	Gummupphängning	1	
0330	13 93 17 496	1	Rubber suspension	Gummupphängning	5	TURBO
0340	14 83 86 450	1	Clamp assy	Klamma tpl	5	
0360	15 80 84 014	1	Screw	Skruv	5	
0380	16 93 19 047	2	Washer	Bricka	5	
0400	17 80 73 942	1	Nut	Mutter	5	
0420	18 83 36 406	1	Clamp assy	Klamma tpl	1	TURBO
0440	19 80 84 030	1	Screw	Skruv	5	TURBO
0460	20 93 19 047	2	Washer	Bricka	5	TURBO
0480	21 80 74 106	1	Nut	Mutter	5	TURBO
0500	22 79 70 296	3	Nut	Mutter	5	
0520	23 79 65 767	3	Nut	Mutter	5	TURBO
0540	24 83 84 323	1	Clamp assy	Klamma tpl	5	
0560	25 80 84 006	1	Screw	Skruv	5	
0580	26 93 19 047	2	Washer	Bricka	5	
0600	27 80 73 942	1	Nut	Mutter	5	
0620	28 83 36 406	1	Clamp assy	Klamma tpl	1	TURBO
0640	29 80 84 014	1	Screw	Skruv	5	TURBO
0660	30 93 19 047	2	Washer	Bricka	5	TURBO
0680	31 80 74 106	1	Nut	Mutter	5	TURBO
0700	32 83 70 207	1	Rubber suspension	Gummupphängning	1	
0720	33 83 84 844	1	Suspension yoke	Upphållningsbygel	5	
0740	34 80 82 935	1	Screw	Skruv	5	
0760	35 79 65 767	1	Nut	Mutter	5	
0780	36 80 29 985	1	Washer	Bricka	5	
0800	37 76 15 636	1	Bracket	Fäste	5	
0820	40 80 74 106	1	Nut	Mutter	5	
0840	41 80 74 106	9	Nut	Mutter	5	TURBO
0860	42 80 83 941	1	Screw	Skruv	5	
0880	43 80 83 941	4	Screw	Skruv	5	TURBO
0900	44 83 87 052	2	Gasket	Packning	1	
0920	45 83 34 963	1	Gasket	Packning	3	TURBO
0940	46 83 28 197	2	Screw	Skruv	5	
0960	47 79 70 429	2	Nut	Mutter	5	
0980	48 79 22 503	2	Screw	Skruv	5	
1000	49 79 10 540	2	Washer	Bricka	5	
1020	50 79 10 557	3	Washer	Bricka	5	
1040	51 83 38 148	1	Heat guard	Värmesköld	3	
1060	55 93 17 025	1	Bracket	Fäste	5	TURBO
1080	56 93 17 058	1	Clamp	Klamma	5	TURBO
1090	57 79 67 953	2	Nut	Mutter	5	TURBO
1100	60 80 74 106	2	Nut	Mutter	5	TURBO

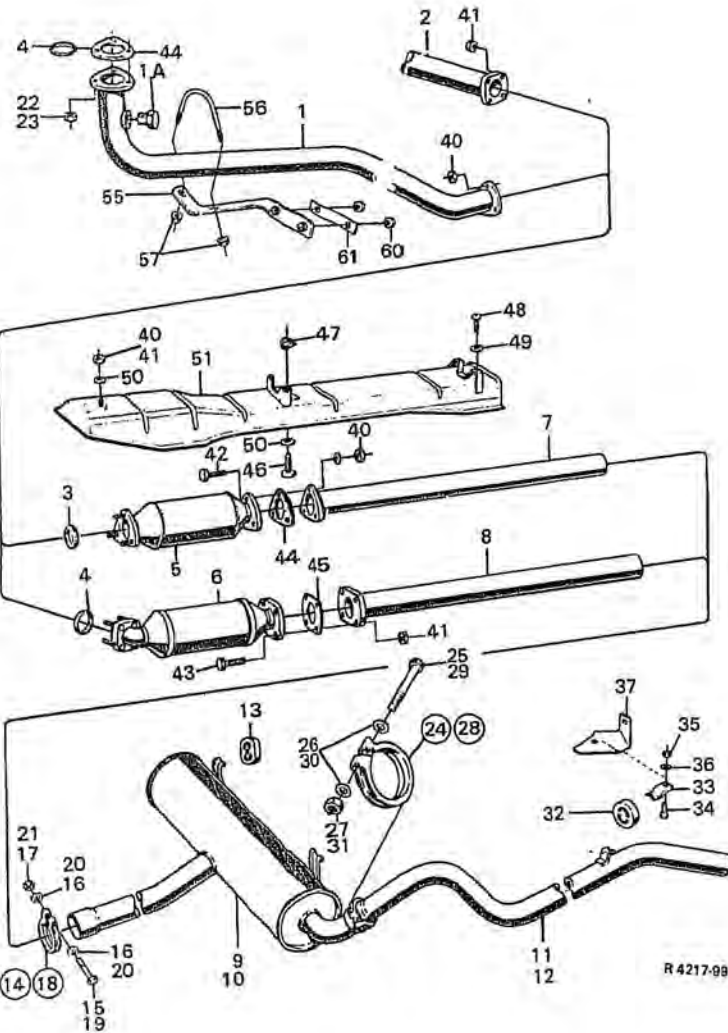
R 4217-99

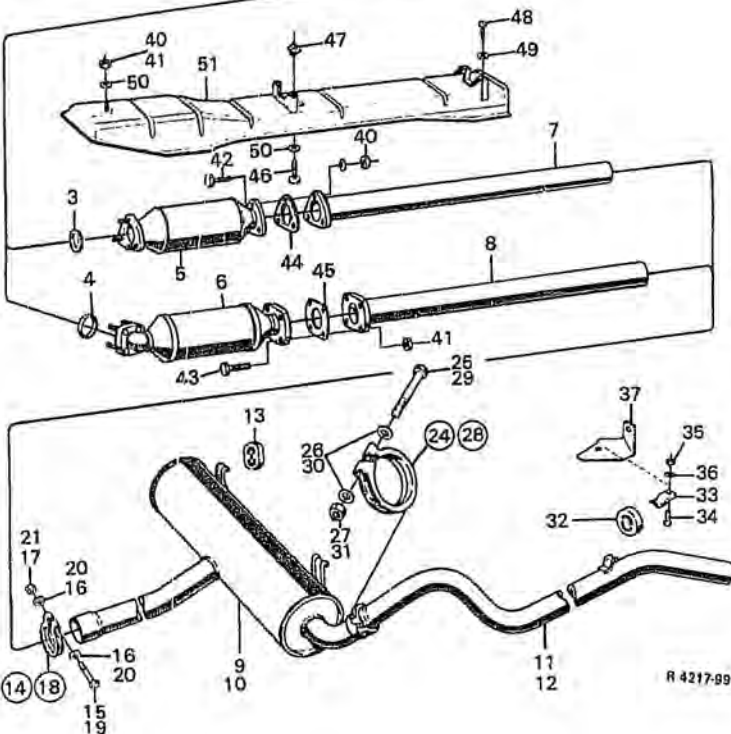
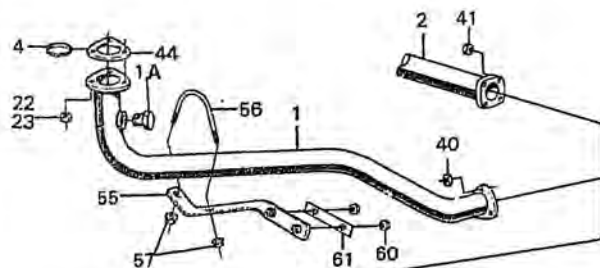
127. Complies with California and Florida exhaust system noise regulations.
209 -1979
210 1980-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20





R 4217-99

3150

Exhaust system
Mufflers, exhaust pipe,
UC, 1977-

Avgassystem
Ljuddämpare, avgasrör,
UC, 1977-

Date
Datum
1988-10

Illustration
Bild nr
R4217

Group
Grupp
2

Page
Sida
255

Fig Pos.	Part No Art nr	Quantity/Amount			Description	Benämning	K/S	Notes Anmärkning
		99						
1059	61	93 17 983	1		Lock plate	Låsbleck	S5	TURBO
1060		83 89 165	X		Kit, rear muffler	Sats, bakre ljuddämpare	2	NOT TURBO
1060		93 20 359	X		Kit, stay	Sats stag	2	TURBO
1100		93 29 979	X		Kit, rear muffler	Sats, bakre ljuddämpare	2	CK
1110		93 37 569	X		Mounting kit, muffler	Mont sats, ljuddämpare	2	(14), TURBO
1120		89 17 363	X		Kit, exhaust pipe bracket	Sats, avgasrörsfäste	2	(201), TURBO

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20

3200

Cooling system
Radiator, fan and
connections

Kylsystem
Kylare, fläkt och
förbindningar

Date
Datum 1988-10 R5043

Illustration
Bild nr

Group
Grupp 2

Page
Sida 257

Fig. Pos.	Part No Art nr	Quantity/Ansl	Description	Benämning	KS SR	Notes Anmärkning
		99				
0020	1 83 89 751	1	Radiator assy	Kylare kpl	4	22)
0060	1 75 41 279	1	Radiator assy	Kylare kpl	4	23), (8302652)
0080	2 83 28 916	1	Drain cock	Avtappningskran	3	208)
0090	2 93 18 304	1	Drain cock	Avtappningskran	5	22 1)
0100	3 83 28 924	1	Seal	Tätning	4	208)
0120	4 83 31 100	1	O-ring	O-ring	2	208)
0140	5 83 17 653	1	Baffle plate	Skärmsplåt	5	FOR CARS WITH AIR CONDI- TIONING SYSTEM
0160					5	FOR CARS WITH AIR CONDI- TIONING SYSTEM
0180	6 79 22 719	4	Screw	Skruv	5	22)
0190					5	22)
0195	7 83 83 929	1	Pipe	Rör	3	49)
0200	10 83 84 612	1	Tank, upper	Tank, övre	3	50)
0220	11 83 85 890	1	Expansion tank	Expansionstank	3	
0240	12 83 15 764	1	Pressure filler cap	Trycklock	3	
0250	13 83 17 802	1	Thermo-contact	Termokontakt	2	22)
0290	13 85 69 238	1	Thermo-contact	Termokontakt	2	23), (8561367)
0300	14 79 35 893	3	Screw	Skruv	5	22)
0320	14 80 82 968	3	Screw	Skruv	5	23)
0340	15 73 11 244	1	Rubber bushing	Gummibussning	4	
0360	16 73 11 251	1	Spacer sleeve	Distanshylsa	4	
0380	17 73 11 764	3	Washer	Bricka	5	
0400	18 83 72 278	1	Water hose	Vattenslang	2	ENGINE 1,85 L
0420	18 83 83 028	1	Water hose	Vattenslang	2	22), ENGINE 2,0 L
0440	18 83 30 474	1	Water hose	Vattenslang	2	23)
0460	19 83 13 199	1	Water hose	Vattenslang	3	49)
0480	19 83 18 511	1	Hose	Slang	3	22,50)
0500	19 83 29 088	1	Hose	Slang	3	23)
0520	20 83 12 472	1	Water hose	Vattenslang	3	ENGINE 1,85 L
0540	20 83 16 739	1	Water hose	Vattenslang	3	50)
0560	20 83 18 628	1	Hose	Slang	3	ENGINE H-TYPE
0580	24 83 41 735	1	Hose	Slang	3	ENGINE H-TYPE
0600	25 83 41 702	1	Hose	Slang	3	ENGINE H-TYPE
0620	26 83 83 945	1	Rubber ring	Gummrings	4	
0640	27 83 72 831	1	Drain hose	Dränerings slang	5	
0660	28 79 70 106	6	Hose clamp	Slangklämma	5	
0680	29 83 30 268	1	Gasket	Packning	5	23)
0700	30 79 22 735	6	Screw	Skruv	5	
0720	31 83 19 931	1	Fan housing assy	Fläktkåpa kpl	5	
0740	32 83 84 174	1	Bushing	Bussning	4	
0760	33 85 10 562	1	Fan motor assy	Fläktmotor kpl	4	
0780	34 85 05 040	2	Carbon-brush	Kolborste	4	
0800	35 83 30 886	1	Fan	Fläkt	5	
0820	36 73 34 766	1	Screw	Skruv	5	
0840	40 79 15 584	3	Washer	Bricka	5	
0860	41 80 29 969	1	Washer	Bricka	5	
0880	42 79 14 690	1	Nut	Mutter	5	
0900	43 71 55 500	1	Cable clip	Kabelclip	5	
0920	44 83 72 849	1	Hose holder	Slanghållare	5	49)
0940	45 83 72 773	1	Bracket	Hållare	5	49)
0960	46 79 46 734	1	Screw	Skruv	5	49)
0980	47 83 72 781	2	Strap	Spännband	5	50)
1000	48 83 21 507	1	Strap, front	Spännband, främre	5	9,50), C)
1020	49 83 21 481	1	Strap, front	Spännband, främre	5	10,209), C)
1040	49 83 26 498	1	Strap, front	Spännband, främre	5	

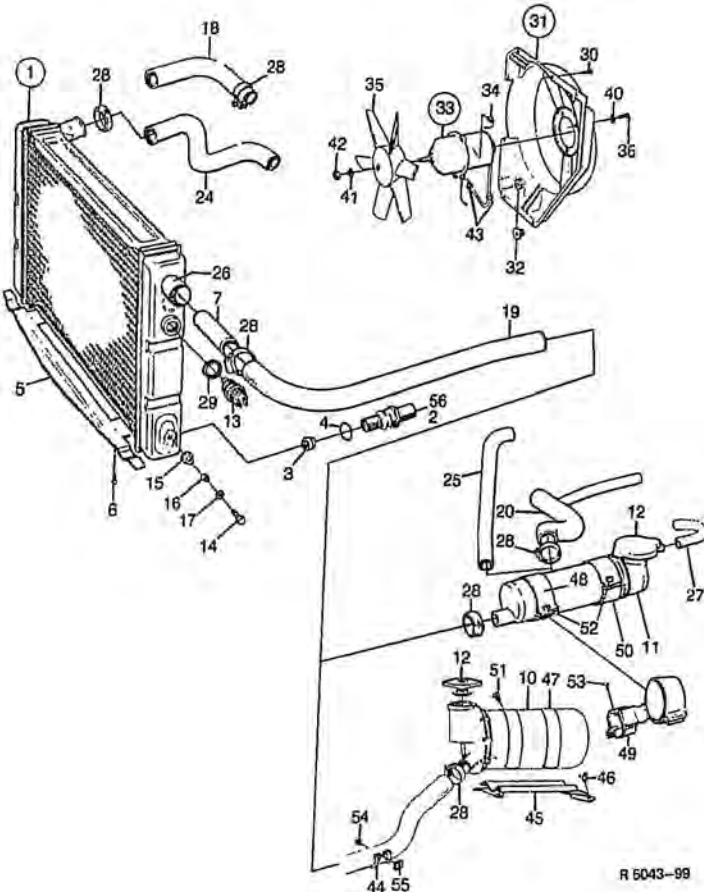
9. -1975
10. -1976-
22. -1976
23. -1977-
49. -1974
50. -1975
208. Ch-99792002781-99796001760
209. -1979
221. Ch-99792002782-99796001761-

R 5043-99

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system,
- Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly,
- Steering 4-C02
- 7 Suspension,
- Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20



3200

Cooling system
Radiator, fan and
connections

Kylsystem
Kylare, fläkt och
förbindningar

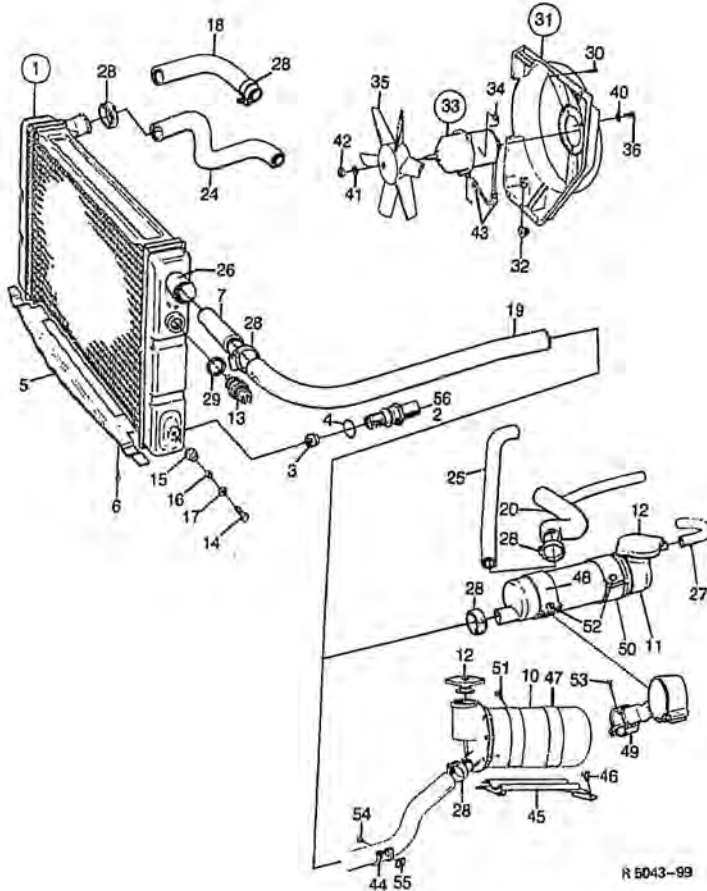
Date
Datum
1988-10

Illustration
Bild nr
R5043

Group
Grupp
2

Page
Sida
259

Fig Pos.	Part No Art nr	Quantity /Antal			Description	Benämning	K/S SR	Notes Anmärkning
		99						
1045	48	83 26 498	1		Strap, front	Spännband, främre		5 2 10), 1 FOR CA
1050	48	93 29 202	1		Strap, front	Spännband, främre		5 2 10)
1050	50	83 21 515	1		Strap, rear	Spännband, bakre		5 50)
1080	51	79 22 933	2		Screw	Skruv		5 49)
1100	52	79 22 446	1		Screw	Skruv		5 50)
1120	53	79 22 362	1		Screw	Skruv		5 50)
1140	54	79 22 727	1		Screw	Skruv		5 49)
1160	55	79 18 574	1		Clip	Clip		3 49)
1180	56	93 07 497	1		Drain cock	Avtappningskran		5 (7 188 188)



0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-S02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

3250

Cooling system
Radiators, fan and con-
nections, model Turbo

Kylsystem
Kylare, fläkt och för-
bindningar, modell Turbo

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

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2

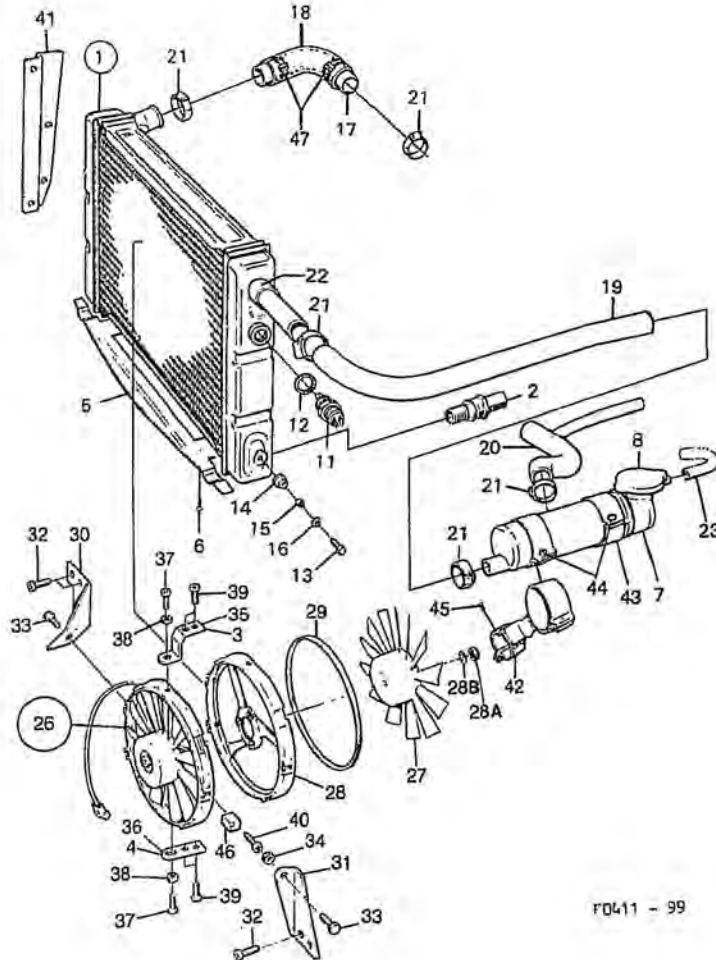
261

Fig. Pos.	Part No Art nr	Quantity/Amount Antal	Description	Benämning	Notes Anmärkning
		99			
0040	1 75 42 145	1	Radiator Assy	Kylare kpl	4 (9301110)
0050	1 88 17 819	1	Radiator fan	Kylare kpl	4 (14)
0060	2 93 18 304	1	Drain cock	Avtappningskran	
0070	3 75 48 187	1	Bracket	Fäste	
0080	4 75 48 185	1	Bracket	Fäste	PART OF 68176 19
0120	5 83 17 553	1	Baffle plate	Skärmskiva	PART OF 68176 19
0140	6 79 22 719	4	Screw	Skruv	
0160	7 83 85 890	1	Expansion tank	Expansionskärn	
0180	8 83 15 764	1	Pressure filler cap	Trycklock	
0200	11 85 69 238	1	Thermo-contact	Termokontakt	
0220	12 83 30 268	1	Gasket	Packning	(8561367)
0240	13 80 82 958	3	Screw	Skruv	
0260	14 73 11 244	3	Rubber bushing	Gummibussning	
0280	15 73 11 251	3	Spacer sleeve	Distanshylsa	
0300	16 73 11 764	3	Washer	Bricka	
0320	17 83 30 474	1	Hose	Slang	
0340	18 83 31 638	1	Protective hose	Skyddsslang	
0360	19 83 29 088	1	Hose	Slang	
0380	20 83 18 628	1	Hose	Slang	
0400	21 79 70 106	5	Hose clamp	Slangklämma	
0420	22 83 83 945	1	Rubber ring	Gummring	
0440	23 83 72 831	1	Drain hose	Dräneringsslang	
0460	26 85 39 793	1	Radiator fan Assy	Kylfläktenhet kpl	4 (75)
0461	26 76 04 507	1	Radiator fan Assy	Kylfläktenhet kpl	4 (14)
0462	26 76 04 515	2	Radiator fan Assy	Kylfläktenhet kpl	4 (201), US
0463	27 85 39 819	1	Fan wheel	Fläkt hjul	4 (75)
0465	27 85 51 467	1	Fan wheel	Fläkt hjul	4 (14)
0466	27 85 51 467	2	Fan wheel	Fläkt hjul	4 (201), US
0467	28 85 39 827	1	Fan housing	Fläkt kåpa	6 (75)
0468	28 85 51 475	1	Fan housing	Fläkt kåpa	6 (14)
0469	28 85 51 475	2	Fan housing	Fläkt kåpa	6 (201), US
0470	28A 85 51 483	1	Nut	Mutter	
0472	28B 85 51 491	1	Washer	Bricka	
0480	29 83 35 786	1	Rubber ring	Gummring	4 (75)
0500	30 83 35 382	1	Bracket, upper	Fäste, övre	5 (75)
0520	31 83 35 390	1	Bracket, lower	Fäste, undre	5 (75)
0540	32 79 22 420	4	Screw	Skruv	5 (75)
0560	33 80 19 887	3	Screw	Skruv	5 (75)
0580	34 80 29 555	1	Nut	Mutter	5 (75), (8050601)
0620	35 93 01 136	1	Bracket, upper	Fäste, övre	5 (14)
0630	35 93 01 136	2	Bracket, upper	Fäste, övre	5 (201), US
0640	36 93 01 144	1	Bracket, lower	Fäste, undre	5 (14)
0650	36 93 01 144	2	Bracket, lower	Fäste, undre	5 (201), US
0660	37 80 19 895	2	Screw	Skruv	5 (14)
0670	37 80 19 887	2	Screw	Skruv	5 (201), US
0680	38 80 50 601	1	Nut	Mutter	5 (14)
0690	38 80 50 601	1	Nut	Mutter	5 (201), US
0700	39 79 22 727	4	Screw	Skruv	5 (14)
0710	39 79 22 727	9	Screw	Skruv	5 (201), US
0720	39 79 22 727	3	Screw	Skruv	5 (ALT TO 7922727)
0840	40 80 59 388	1	Screw	Skruv	5 (201), US
0860	41 83 39 038	1	Bracket	Fästeskiva	
0880	42 83 26 488	1	Strap, front	Spännband, främre	5 (20B)
0894	42 83 26 488	1	Strap, front	Spännband, främre	5 (210), CA
0896	42 83 29 202	1	Strap, front	Spännband, främre	5 (210)
0900	43 83 21 515	1	Strap, rear	Spännband, bakre	
0920	44 79 22 446	2	Screw	Skruv	
0940	45 79 22 352	1	Screw	Skruv	

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-F02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20



F0411 - 99

14, 1978-
75 Model 77, Turbo
201 -1978
209 -1979
210 1980-

3250

Cooling system
Radiator, fan and con-
nections, model Turbo

Kylsystem
Kylare, fan och för-
bindningar, modell Turbo

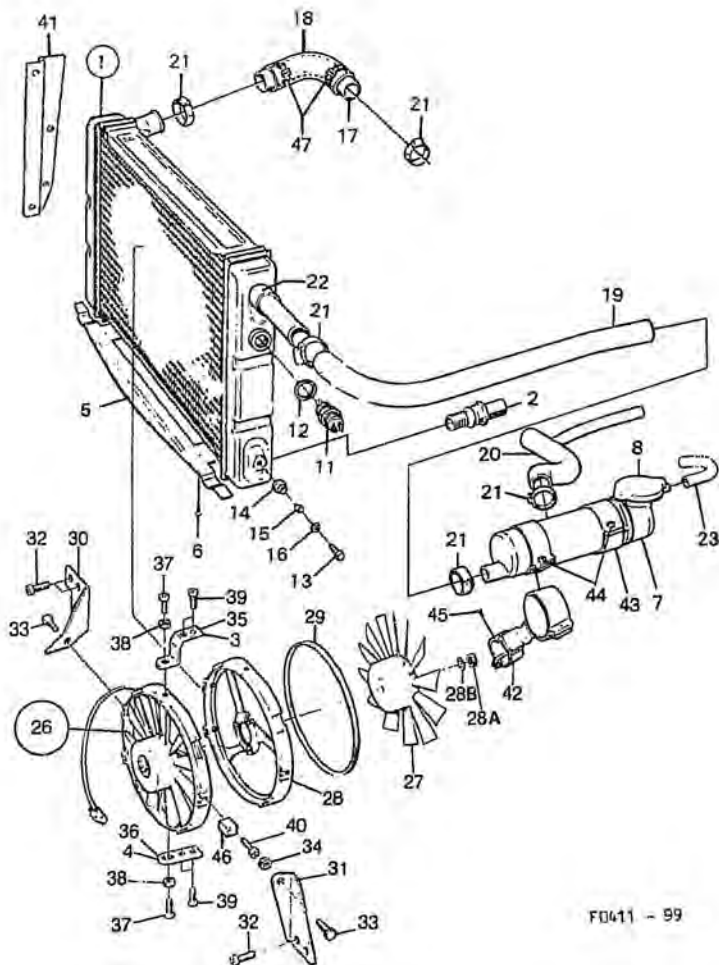
Date
Datum
1988-10

Illustration
Bild nr
FC 11

Group
Grupp
2

Page
Sida
263

Fig. Pos	Part No Art nr	Quantity/Total			Description	Benämning	Notes	
		99					K/S S/R	Anmärkning
0560	46	1			Rubber moulding	Gummilist		14)
0590	47	2			Strap	Spännband		4



FD411 - 99

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20

3300

Cooling system
Water oil cooler, engine
automatic transmission

Kylsystem
Vattenoljekylare, motor,
automatväxellåda

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R3665

2 265

Fig. Pos.	Part No Art nr	Quantity/ Antal	Description	Benämning	K/S S/L	Notes Anmärkning
		99				
0020	1 83 14 338	1	Oil cooling	Oljekylare	4	
0040	1 83 14 338	1	Oil cooling	Oljekylare	4	132)
0060	2 83 14 312	1	Water hose	Vattenslang	3	49)
0080	3 83 14 320	1	Water hose	Vattenslang	3	49)
0100	83 18 537	1	Water hose	Vattenslang	3	50)
0120	2 83 18 537	1	Water hose	Vattenslang	3	132)
0140	3 83 18 529	1	Water hose	Vattenslang	3	50)
0160	3 83 29 086	1	Water hose	Vattenslang	3	132)
0180	4 79 70 130	2	Hose clamp	Slangklamma	5	
0200	4 79 70 130	2	Hose clamp	Slangklamma	5	132)
0220	5 83 18 776	1	Bracket, oil cooler	Fäste, oljekylare	5	49)
0240	5 83 20 244	1	Bracket, oil cooler	Fäste, oljekylare	5	50)
0260	5 83 20 244	1	Bracket, oil cooler	Fäste, oljekylare	5	132)
0280	6 83 14 437	1	Clamp	Klamma	5	
0300	6 83 14 437	1	Clamp	Klamma	5	132)
0320	7 79 22 438	1	Screw	Skruv	5	49)
0340	7 80 19 945	1	Screw	Skruv	5	50)
0360	7 80 19 945	1	Screw	Skruv	5	132)
0380	8 79 71 658	1	Nut	Mutter	5	50)
0400	8 79 71 658	1	Nut	Mutter	5	132)
0420	9 89 30 349	3	Protective strip	Skyddslinje	5	133), 1A FOR CA
0440	10 83 14 445	1	Adapter	Adapter	5	
0460	11 83 14 452	1	Screw	Skruv	5	
0480	12 79 67 912	1	O-ring	O-ring	5	2)
0500	13 83 14 403	1	Oil hose	Oljeslang	5	4)
0520	14 83 31 225	1	Oil hose	Oljeslang	5	4)
0540	15 83 14 395	2	Sealing ring	Tätningssring	5	4)
0560	16 79 22 495	2	Screw	Skruv	5	5)
0580	16 79 22 495	2	Screw	Skruv	5	5)
0600	17 83 15 343	1	Clip clamp	Clipsklamma	5	49)
0620	18 83 31 191	1	Oil hose	Oljeslang	4	132)
0640	19 83 31 209	1	Oil hose	Oljeslang	4	132)
0660	20 83 29 872	2	Nipple	Nippel	5	132, 201), S
0680	20 93 17 207	2	Nipple	Nippel	5	202)
0700	21 83 31 233	1	Nipple	Nippel	5	
0720	22 83 26 712	2	Seal ring	Tätningssring	3	202, 209), (9301490)
0740	22 83 26 712	2	Seal ring	Tätningssring	3	210)
0760	25 03 44 301	1	Oil cooler	Oljekylare	4	49)
0780	26 87 05 071	1	Hose	Slang	5	4)
0800	27 83 24 923	1	Hose	Slang	5	4)
0820	28 87 05 097	2	Nut	Mutter	5	49)
0840	29 87 05 105	2	Ring	Konring	5	49)
0860	30 87 05 113	2	Screw	Skruv	5	49)
0880	31 87 05 121	4	Washer	Bricka	5	49)
0900	32 79 51 916	2	Clamp	Slangklamma	5	49)
0920	87 05 063	1	Kit, gearbox oil cooler	Sats, växellåda-oljekylare	4	49) SPECIAL MARKETS ONLY
0940	83 88 811	1	Kit, engine oil cooler	Sats, motoroljekylare	4	49) SPECIAL MARKETS ONLY
0960	83 28 775	1	Kit, engine oil cooler	Sats, motoroljekylare	4	50) SPECIAL MARKETS ONLY
0980	93 36 843	1	Rebuilding kit, engine oil cooler	Ombyggnadssats, motoroljekylare	4	50)
1000						

R 3665-99

49. -1974
50. 1975
132 Ch 9976231482-, USA 9976233358-, Canada, Australia and Europe special markets.
133 Ch 99771020398-
201 -1978
202 1979-
209 -1979
210 1980-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 5-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20

3350

Cooling system
Air cooler, engine,
automatic transmission

Kylsystem
Luftoljkyklare, motor,
automatväxellåda

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R5702

2

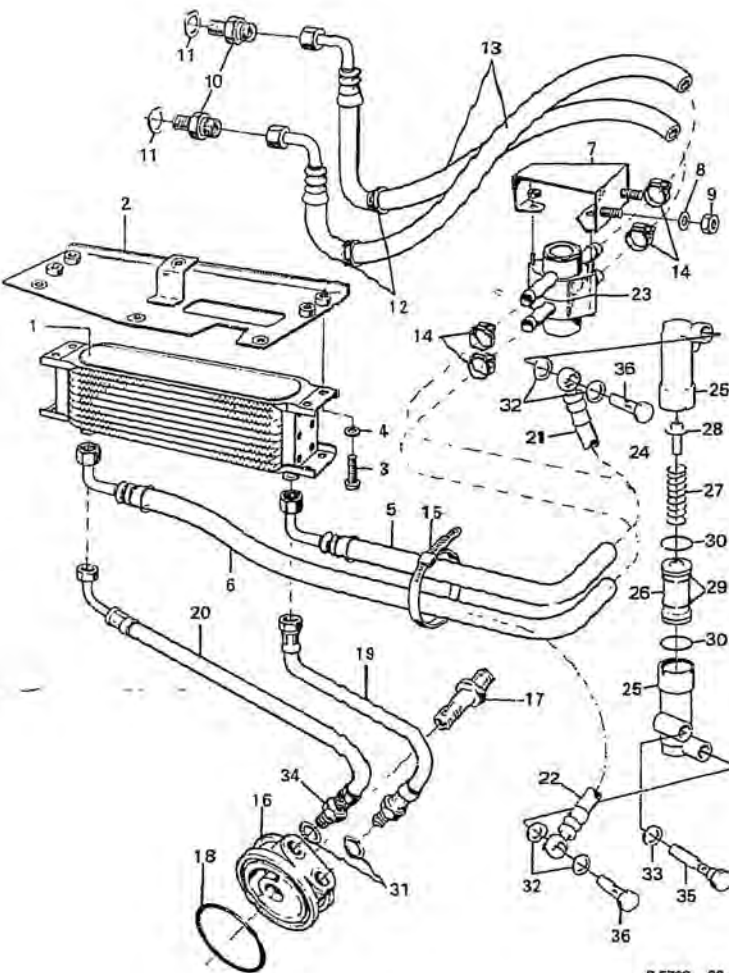
267

Fig. Pos.	Part No Art nr	Quantity / Antal	Description	Benämning	K/S SR /	Notes Anmärkning
		99				
0030	1 83 29 799	1	Oil cooler	Oljkyklare	S4	
0040	2 93 00 013	1	Attachment plate	Fästplåt	S6	
0060	3 80 59 552	8	Screw	Skruv	S6	
0080	4 79 69 975	6	Washer	Bricka	S6	
0100	5 83 29 831	1	Hose	Slang	S3 209	
0120	6 83 29 849	1	Hose	Slang	S3 209	
0150	7 83 29 807	1	Yoke	Fästbygel	S5 209	117180093 (8331381)
0180	8 79 69 975	2	Washer	Bricka	S5 209	
0200	9 80 29 555	2	Nut	Muster	S5 209	
0220	10 83 29 872	2	Nipple	Nippel	S5 201	
0230	10 93 17 207	2	Nipple	Nippel	S5 202, 209	
0235	11 83 26 712	2	Seal ring	Tätningssring	S3 202, 209	(8301490)
0240	12 83 29 880	2	Grommet	Genomföringsbussning	S4	
0250	13 83 29 823	2	Hose	Slang	S3 209	
0280	14 79 70 064	4	Hose clamp	Slangklamma	S5 209	
0300	15 85 17 104	1	Strap	Spännband	S4	
0320	16 83 14 445	1	Adapter	Adapter	S4	
0340	17 83 14 452	1	Screw	Skruv	S4	
0360	18 79 67 912	1	O-ring	O-ring	S2	
0380	19 83 14 403	1	Oil hose	Oljeslang	S5 210	
0400	20 83 31 225	1	Oil hose	Oljeslang	S5 210	
0420	21 93 28 388	1	Oil hose	Oljeslang	S5 210	
0440	22 93 28 378	1	Oil hose	Oljeslang	S5 210	
0460	23 83 29 807	1	Thermostat	Termostat	S3 209	(8329806)
0480	24 93 00 864	1	Thermostat assy	Termostat kpl	S3 210	
0500	25 93 00 872	2	Thermostat housing	Termostathus	S5 210	
0520	26 93 00 880	1	Sleeve	Hylsa	S4 210	
0540	27 93 00 591	1	Spring	Fjäder	S5 210	
0560	28 93 01 540	1	Thermostat	Termostat	S2 210	
0580	29 93 01 557	2	Clamping ring	Spännring	S5 210	
0600	30 79 71 997	2	O-ring	O-ring	S3 210	
0620	31 83 14 395	2	Seal ring	Tätningssring	S4 210	
0640	32 93 01 508	6	Seal ring	Tätningssring	S3 210	
0660	33 83 26 712	2	Seal ring	Tätningssring	S3 210	
0700	34 83 31 233	1	Nipple	Nippel	S5	
0720	35 93 00 914	2	Banjo screw	Banjoskruv	S5 210	
0740	36 93 30 713	2	Banjo screw	Banjoskruv	S5 210	
0760	93 00 005	1	Kit, air cooler	Sats, luftoljkyklare	S4 209	
0780	93 29 152	1	Kit, air cooler	Sats, luftoljkyklare	S4 210	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



R 5702 - 99

201. -1978
202. 1979-
209. -1979
210. 1980-

3400

Cooling system
Engine oil cooler,
model Turbo

Kylsystem
Motoroljekylare,
modell Turbo

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R3624

2

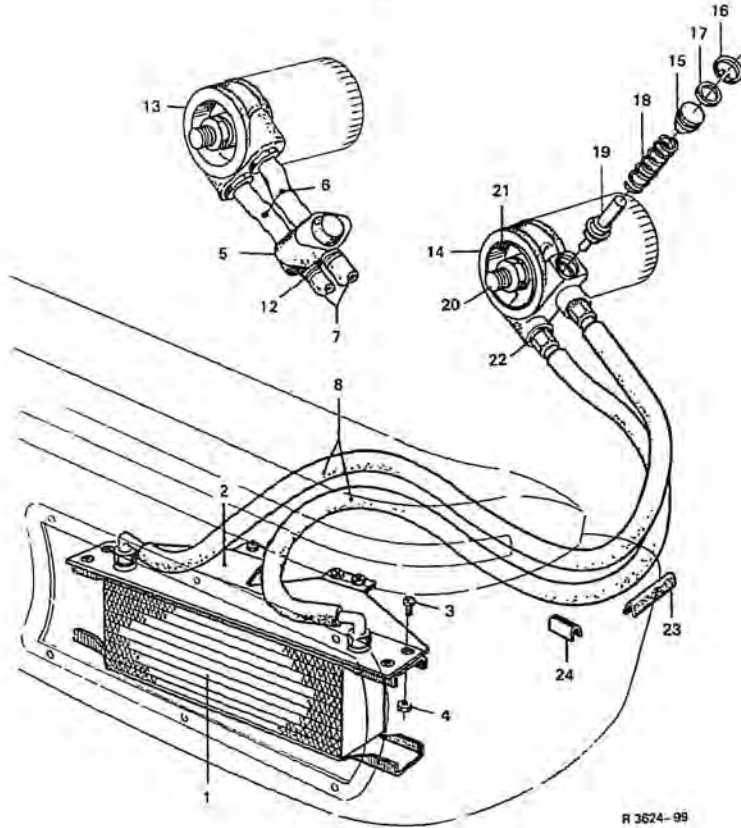
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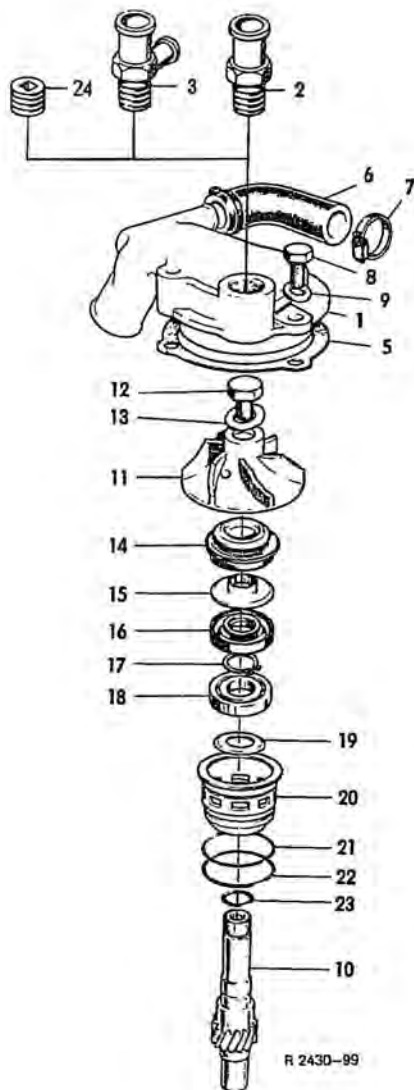
Fig Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K/S S/R	Notes Anmärkning
		99					
0020	1	83 29 799	1	Oil cooler	Oljekylare	4	
0040	2	83 35 192	1	Bracket	Fäste	5	
0060	3	80 59 552	4	Screw	Skruv	5	
0080	4	80 29 555	8	Nut	Mutter	5	
0100	5	83 29 807	1	Thermostat	Termostat	2	224), (8328908)
0120	6	83 35 226	2	Hose	Slang	4	224)
0140	7	83 35 234	2	Hose	Slang	4	224)
0160	8	93 03 835	2	Hose	Slang	4	225)
0180	12	79 70 064	4	Hose clamp	Slangkläm.ma	5	224)
0200	13	83 35 953	1	Adapter	Adapter	5	224)
0220	14	93 00 567	1	Adapter with thermostat	Adapter med termostat	5	225)
0235	15	93 00 583	1	Plug	Plugg	5	
0250	16	79 14 898	1	Lock ring	Lösring	5	
0270	17	79 72 037	1	Seal ring	Tätning	4	
0290	18	93 00 591	1	Spring	Fjäder	5	
0310	19	93 01 540	1	Thermostat	Termostat	2	
0330	20	83 14 457	1	Screw	Skruv	5	
0350	21	79 67 912	1	O-ring	O-ring	5	
0370	22	83 14 395	2	Sealing washer	Tätningbricka	4	225)
0390	23	93 00 336	2	Protective strip	Skyddslin	5	
0410	24	93 00 344	1	Protective strip	Skyddslin	5	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B09
Inlet- and exhaust system	2-G02
Cooling system	2-J08
Engine control	2-J14
Supercharging system	2-J20





350

SAAB
genuine parts
original reservdelar

2-122

SAAB 99
M74-81

MASTER INDEX

Cooling system
Water pump,
engine 1.85l

Kylsystem
Vattenpump,
motor 1.85l

Date
Datum
1988-10

Illustration
Bild nr
R2430

Group
Grupp
2

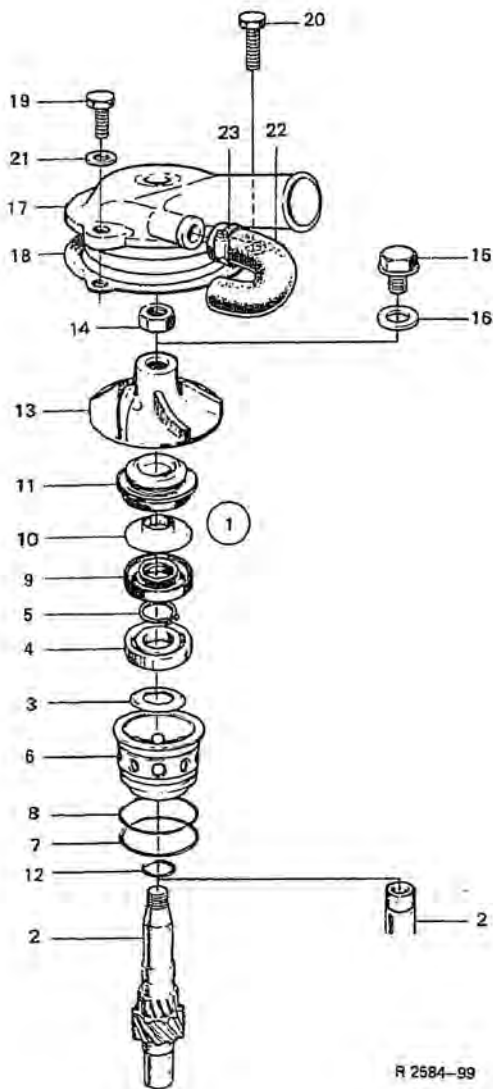
Page
Sida
271

Fig Pos.	Part No Art nr	Quantity/Anst			Description	Benämning	K S R	Notes Anmärkning
		99						
0030	1	83 09 718	1		Cover	Lock		
0040	2	73 10 352	1		Nipple	Nippel		
0050	3	83 79 489	1		Nipple	Nippel		
0060	5	83 04 347	X		Gasket 0 010	Packning 0,010	S	
0100	5	83 04 735	X		Gasket 0 020	Packning 0,020	S	
0120	5	83 04 743	X		Gasket 0 030	Packning 0,030	S	
0140	6	83 03 976	1		By-pass hose	By-passslang	S	
0160	7	79 63 531	2		Hose clamp	Slangklamma	S	
0180	8	79 00 160	3		Screw	Skruv	S	
0200	9	83 03 398	1		Washer	Bricka	S	
0220	10	83 04 180	1		Shaft	Axel	S	
0240	11	83 04 289	1		Impeller	Skovelhjul	S	
0260	12	83 04 313	1		Screw	Skruv	S	
0280	13	83 12 638	1		Washer	Bricka	S	
0300	14	83 04 271	1		Seal	Tätning	S	
0320	15	83 04 263	1		Thrower	Bricka	S	
0340	16	83 04 255	1		Seal ring	Tätningsskiva	S	
0360	17	80 47 722	1		Lockclip	Låsring	S	
0380	18	83 04 206	1		Bearing	Lager	S	
0400	19	83 04 214	1		Oil thrower ring	Avkastarring	S	
0420	20	83 47 171	1		Bearing and seal housing	Lager och tätningsshus	S	(6304198)
0460	21	83 04 248	1		O-ring	O-ring	S	
0480	22	83 04 230	1		O-ring	O-ring	S	
0500	23	83 04 610	1		O-ring	O-ring	S	
0520	24	87 10 857	1		Plug	Plugg	S	(630088 1)
0540		83 06 771	1		Repair kit	Reparationssett	S	
0560		83 89 058	1		Repair kit	Reparationssett	S	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B03
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



R 2584-99

3500

Cooling system
Water pump,
engine 2.0l, -1976

Kylsystem
Vattenpump,
motor 2.0l, -1976

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R2584

2

273

Fig Pos.	Part No Art nr	Quantity/Amount 99	Description	Benämning	K/S S/R	Notes Anmärkning
0020	1 83 46 546	1	Water pump assy.	Vattenpump kpl	2	134)
0040	1 83 58 491	1	Water pump assy.	Vattenpump kpl	2	50, 135)
0100	2 83 45 033	1	Shaft, water pump	Axel, vattenpump	5	
0120	2 83 59 517	1	Shaft, water pump	Axel, vattenpump	5	PART OF 8358491
0150	3 83 04 214	1	Oil thrower ring	Åvkastarring	4	PART OF 8348546
0180	4 83 04 205	1	Ball bearing	Kulägar	6	
0200	5 20 47 722	1	Lock ring	Spärring	5	
0220	6 83 47 171	1	Bearing housing	Lagerhus	2	PART OF 8358491
0240	7 83 04 230	1	O-ring	O-ring	2	
0260	8 83 04 248	1	O-ring	O-ring	2	
0280	9 83 04 255	1	Seal ring	Tätningssring	4	
0300	10 83 04 263	1	Washer	Bricka	4	PART OF 8348546
0320	11 83 04 271	1	Seal ring	Tätningssring	3	
0340	12 83 04 610	1	O-ring	O-ring	2	PART OF 8348546
0360	13 83 46 305	1	Impeller	Skovelljul	4	
0380	13 83 58 483	1	Impeller	Skovelljul	4	PART OF 8358491
0400	14 83 58 305	1	Nut	Mutter	5	PART OF 8358491
0420	15 83 46 058	1	Screw	Skruv	5	PART OF 8348546
0440	16 83 46 371	1	Washer	Bricka	5	PART OF 8348546
0460	17 83 46 231	1	Pump cover	Pumplock	4	
0480	18 75 88 817	1	Gasket	Packning	2	
0500	19 80 91 738	2	Screw	Skruv	6	
0520	20 80 82 943	1	Screw	Skruv	6	
0540	21 80 29 985	2	Washer	Bricka	6	
0560	22 83 50 340	1	Hose	Slang	4	
0580	22 83 61 875	1	Hose	Slang	4	
0600	23 79 63 531	2	Hose clamp	Slangklämma	6	

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 5-A02

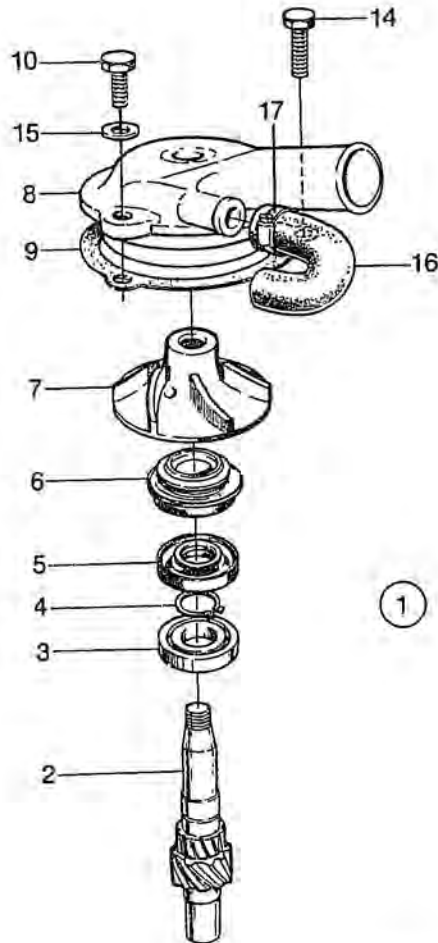
2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20

50. 1975-
134 8 cogs, for idler shaft 83 48 476.
135. 12 cogs for idler shaft 83 58 509.

3510

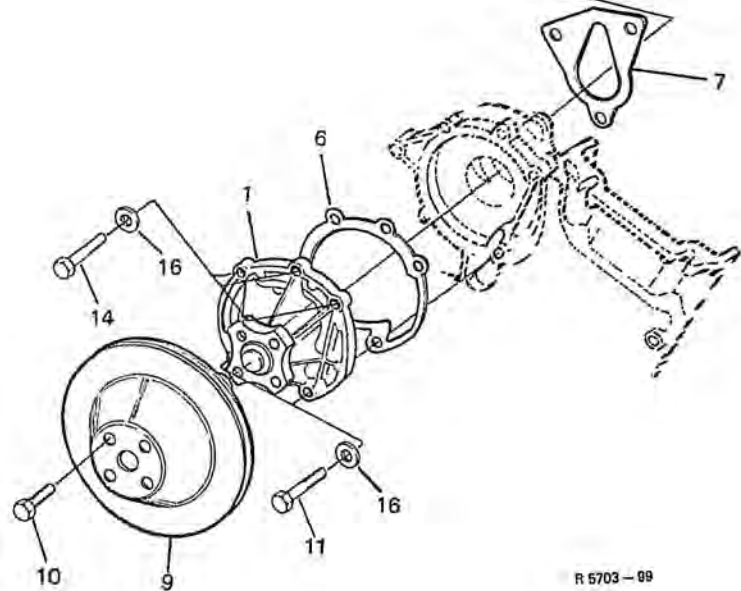
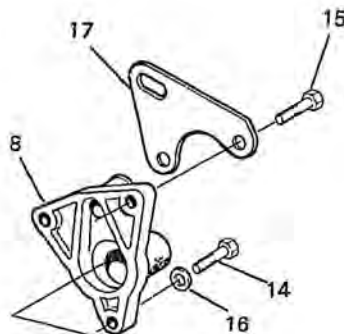
Cooling system			Kylsystem		Date	Illustration	Group	Page
Water pump,			Vattenpump,		Datum	Bild nr	Grupp	Sida
1977-			1977-		1988-10	F0412		2 275
Fig. Pos.	Part No Art nr	Quantity/Amal		Description	Benämning	K/S S/R /L	Notes Anmärkning	
		99						
1	83 67 674	1		Water pump assy	Vattenpump kpl	2		
2	83 61 893	1		Shaft, water pump	Axel, vattenpump	2		
3	83 04 206	1		Ball bearing	Kullager	2		
4	80 47 722	1		Lock ring	Spårning	2		
5	83 04 255	1		Seal ring	Tätningssring	2		
6	83 04 271	1		Seal ring	Tätningssring	2		
7	83 61 917	1		Impeller	Skovelhjul	2		
8	83 46 231	1		Pump cover	Pumplock	2		
9	83 46 090	1		Gasket	Packning	2		
10	80 91 738	2		Screw	Skruv	2		
14	80 82 943	1		Screw	Skruv	2		
15	80 29 985	2		Washer	Bricka	2		
16	83 50 340	1		Hose	Slang	2		
16	83 61 875	1		Hose	Slang	2		
16	83 69 878	1		Hose	Slang	2		
17	79 63 531	2		Hose clamp	Slangklamma	2		
17	79 70 080	1		Hose clamp	Slangklamma	2		
	93 37 536	X		Repair kit, water pump	Rep-sats, vattenpump	3		



0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	5-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



R 5703-99

1525

Cooling system
Water pump,
engine H-type

Kylsystem
Vattenpump,
motor H-typ

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1998-10 R5703

2

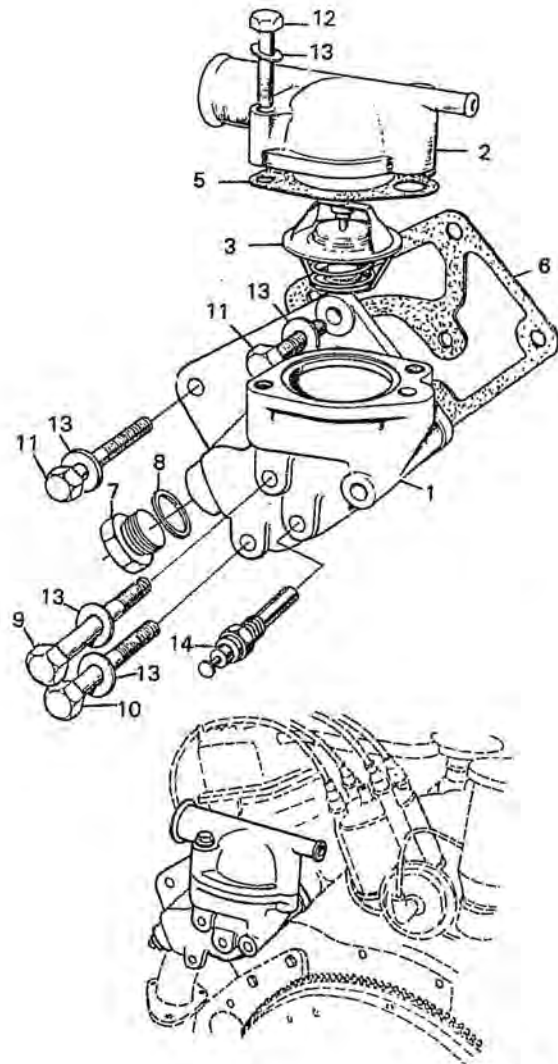
277

Fig Pos.	Part No Art nr	Quantity / Antal			Description	Benämning	K/S S/R	Notes Anmärkning
		99						
0020	1 75 07 460	1			Water pump assy	Vattenpump kpl	2	(9107893)
0120	6 93 53 442	1			Gasket	Packning	2	
0140	7 93 54 978	1			Gasket	Packning	2	
0150	8 93 55 181	1			Pump cover	Pumplock	4	
0180	9 93 09 402	1			Fan belt pulley	Fämskiva	4	
0200	10 80 19 887	4			Screw	Skruv	5	
0210	11 80 94 006	2			Screw	Skruv	5	
0220	14 80 83 933	4			Screw	Skruv	5	
0240	15 80 83 941	2			Screw	Skruv	5	
0260	16 80 29 985	6			Washer	Bricka	5	
0280	17 93 13 222	1			Lifting eye	Lyfrögla	6	

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20



R 3200-93

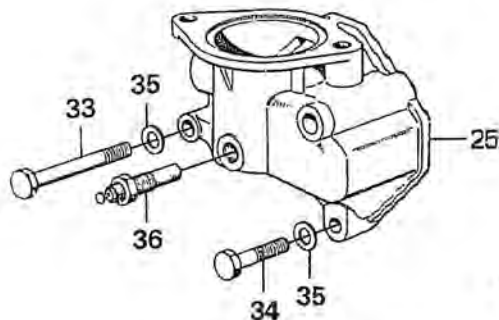
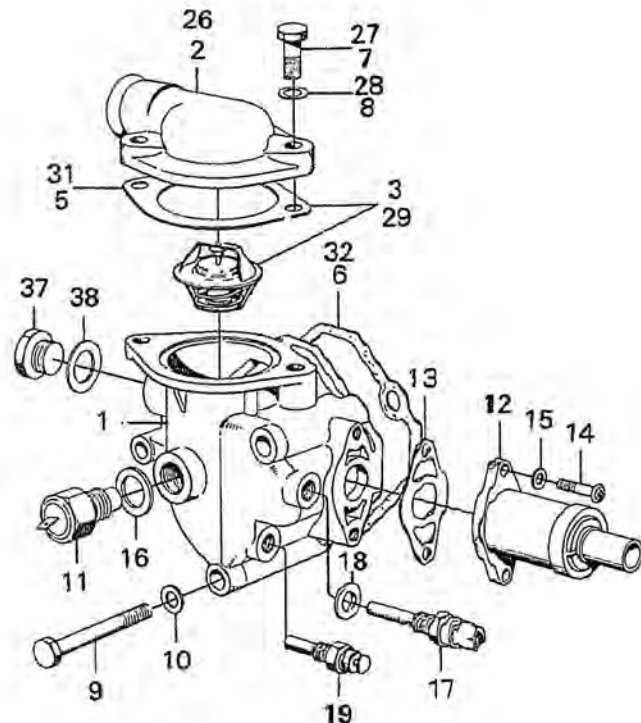
3550

Cooling system		Kylsystem		Date	Illustration	Group	Page
Thermostat housing, thermostat, engine 1.85l		Termostathus, termostat, motor 1.85l		1988-10	R 3200	2	279
Fig Pos.	Part No Art nr	Quantity/Antal		Description		Benämning	
		99					
0020	1 83 08 108	1		Thermostat housing	Termostathus		
0040	2 83 02 700	1		Water outlet pipe	Vattenutloppsör		
0050	3 88 15 856	1		Kit thermostat 85 C	Sats termostat 85 C		
0080	5 83 10 740	1		Gasket	Packning		
0100	6 83 08 116	1		Gasket	Packning		
0120	7 83 09 387	1		Plug	Plugg		
0140	8 83 10 328	1		Washer	Bricka		
0160	9 83 03 901	2		Screw	Skruv		
0180	10 79 03 248	1		Screw	Skruv		
0200	11 79 35 893	2		Screw	Skruv		
0220	12 83 03 868	2		Screw	Skruv		
0240	13 83 03 398	7		Washer	Bricka		
0260	14 88 00 914	1		Temperature transmitter	Temperaturgivare		

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



R 3201-99

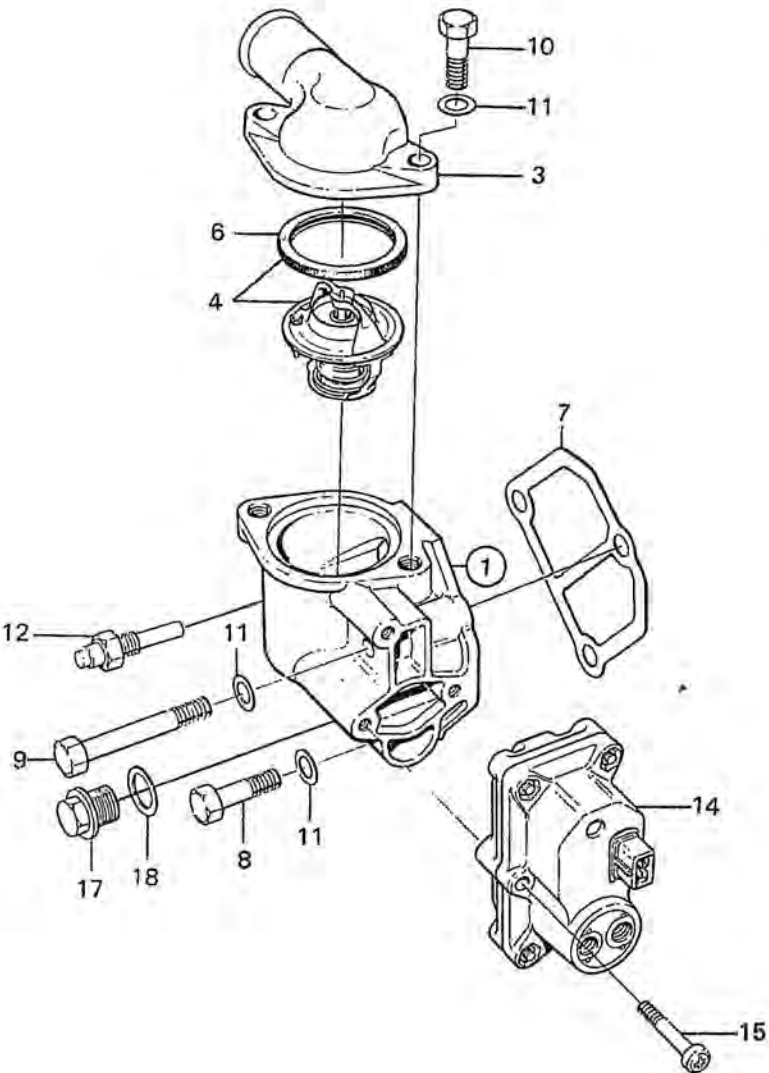
3500

Cooling system			Kylsystem		Date	Illustration	Group	Page
Thermostat housing, engine 2.0l, -1974			Termostathus, motor 2.0l, -1974		Datum	Bild nr	Grupp	Sida
					1988-10	R3201	2	281
Fig Pos	Part No Art nr	Quantity/Amtal		Description	Benämning	K S	Notes Anmärkning	
		99				S R		
1	83 48 450	1		Thermostat housing	Termostathus	5		
2	83 47 346	1		Cover	Lock	5		
3	83 89 173	1		Kit, thermostat, 88 C	Sats, termostat 88 C	1		
5	83 46 827	1		Gasket	Packning	5		
3	83 89 090	1		Kit winter thermo- stat 92 C	Sats, vinter termo- stat 92 C	1	ALT. TO 8389173	
5	83 46 827	1		Gasket	Packning	5		
6	83 62 659	1		Gasket	Packning	2		
7	80 82 968	2		Screw	Skruv	5		
8	80 29 985	2		Washer	Bricka	5		
9	80 84 030	3		Screw	Skruv	5		
10	80 29 985	3		Washer	Bricka	5		
11	83 76 188	1		Temperature switch	Termokontakt	5		
12	83 13 710	1		Thermostat valve	Termostatventil	2		
13	83 76 519	1		Gasket	Packning	5		
14	83 05 988	2		Screw	Skruv	5		
15	80 29 951	2		Washer	Bricka	5		
16	83 76 493	1		Gasket	Packning	3		
17	83 76 121	1		Temperature sensor	Temperaturgivare	4		
18	83 50 217	1		Gasket	Packning	3		
19	88 00 914	1		Temperature transmitter	Temperaturgivare	2	136), C	
25	83 48 054	1		Thermostat housing	Termostathus	5	136), C	
26	83 47 346	1		Cover	Lock	5	136), C	
27	80 82 968	2		Screw	Skruv	5	136), C	
28	80 29 985	2		Washer	Bricka	5	136), C	
29	83 89 173	1		Kit, thermostat 88 C	Sats, termostat 88 C	1	136), C	
31	83 46 827	1		Gasket	Packning	5	136), C	
29	83 89 090	1		Kit winter thermo- stat 92 C	Sats, vinter termo- stat 92 C	1	136), ALT TO 8389173	
31	83 46 827	1		Gasket	Packning	5	136), C	
32	83 62 659	1		Gasket	Packning	2	136), C	
33	80 84 022	2		Screw	Skruv	5	136), C	
34	80 83 941	1		Screw	Skruv	5	136), C	
35	80 29 985	3		Washer	Bricka	2		
36	88 00 914	1		Temperature transmitter	Temperaturgivare	5	FOR CARS WITH PARKING HEATER	
37	83 52 320	1		Plug	Propp	2		
36	24 10 579	1		Gasket	Packning	5	FOR CARS WITH PARKING HEATER	
	83 89 173	1		Kit, thermostat	Sats, termostat	1		

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



R 5704 - 89

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original reservdelar

2-J10

SAAB 99
M74-81 MASTER INDEX

Cooling system		Kylsystem		Date	Illustration	Group	Page
Thermostat housing, engine 2.0l 1975-		Termostathus, motor 2.0l 1975-		Datum	Bild nr	Grupp	Sida
				1988-10	R5704	2	283
Fig. Pos.	Part No Art nr	Quantity/Antal		Description		Benämning	Notes Anmärkning
		99					
0060	1 83 62 634	1		Thermostat housing	Termostathus		
0060	3 83 47 346	1		Cover	Lock		
0140	4 83 89 512	1		Kit, thermostat	Sats, termostat		
0180				88 degrees C	88 grader C		
0180	6 83 52 682	1		Gasket	Packning		
0240	4 93 20 284	1		Kit, thermostat	Sats, termostat		
0260				92 degrees C	92 grader C		
0300	4 93 37 551	1		Kit, thermostat	Sats, termostat		
0300				82 degrees C	82 grader C		
0320	6 83 52 692	1		Gasket	Packning		
0350	7 83 62 659	1		Gasket	Packning		
0400	8 80 83 941	2		Screw	Skruv		
0420	9 80 83 990	1		Screw	Skruv		
0460	10 80 82 968	2		Screw	Skruv		
0480	11 80 29 985	5		Washer	Bricka		
0500	12 88 00 914	1		Temperature transmittor	Temperaturgivare		
0570	14 83 62 998	1		Warming up regulator	Styrtrycksventil		
0580	14 83 62 998	1		Warming up regulator	Styrtrycksventil		
0590	14 83 62 998	1		Warming up regulator	Styrtrycksventil		
0595							
0595	14 93 14 303	1		Warming up regulator	Styrtrycksventil		
0600	14 83 63 004	1		Warming up regulator	Styrtrycksventil		
0610	14 83 63 004	1		Warming up regulator	Styrtrycksventil		
0620	14 83 69 373	1		Warming up regulator	Styrtrycksventil		
0640	15 80 59 636	2		Screw	Skruv		
0650	15 75 16 537	2		Screw	Skruv		
0780	17 81 23 747	1		Plug	Propp		
0800							
0820	18 83 65 769	1		Gasket	Packning		
0840							

14 1978-
22 -1976
23 1977-
50 1975-
89 Beträffande GLI 2-och 4D 1981 års modell se fliche 1-B21 samt SI 020-19447 (Special Scandinavian model see grid 1-B21 for explanation)
209 -1979
210 1980-

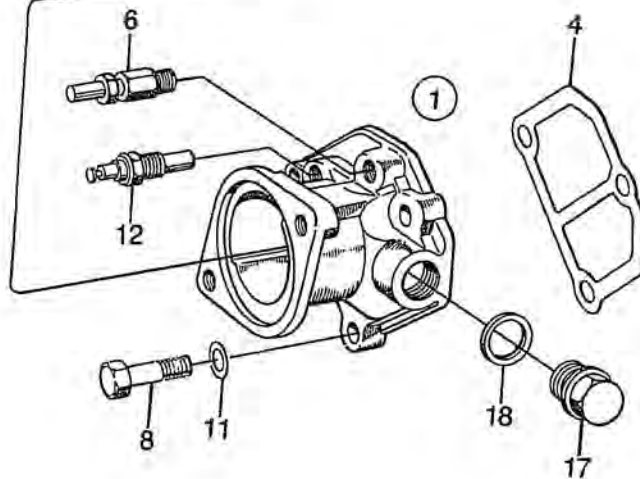
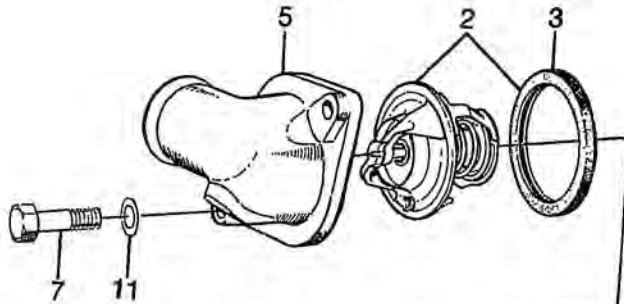
- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Intec- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20

3675

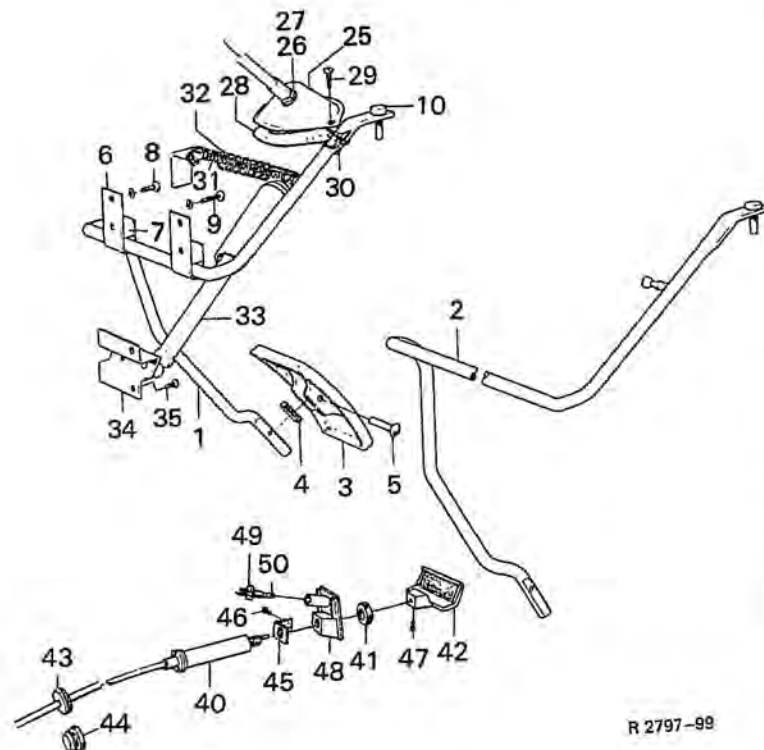
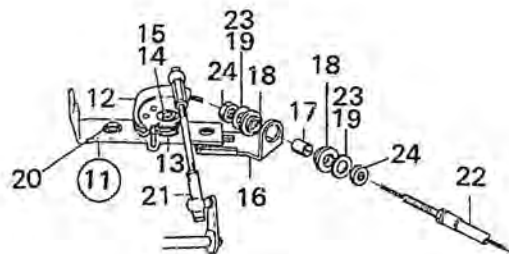
Cooling system		Kylsystem		Date	Illustration	Group	Page	
Thermostat, engine H-type		Termostat, motor H-typ		Datum	Bild nr	Grupp	Sida	
				1988-10	R4802	2	285	
Fig Pos.	Part No Art nr	Quantity/Antal			Description	Benämning	K/S S/R	Notes Anmärkning
		99						
1	93 50 299	1			Thermostat housing	Termostathus	5	
2	93 37 379	1			Kit, thermostat 89 degrees C	Sats, v-termostat 89 grader C	1	
3	83 52 692	1			Gasket	Packning	5	
4	83 62 659	1			Gasket	Packning	2	
5	83 47 346	1			Cover	Lock	5	
6	93 07 497	1			Drain tap	Kran	5	
7	80 82 968	2			Screw	Skruv	5	
8	80 83 933	2			Screw	Skruv	5	
11	80 29 985	5			Washer	Bricka	5	
12	88 00 914	1			Temperature transmitter ...	Temperaturgivare	5	
17	93 10 004	1			Plug	Propp	5	
18	83 65 769	1			Gasket	Packning	5	



0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-AC2

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-I08
Engine control	2-J14
Supercharging system	2-J20



R 2797-99

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2-J14

SAAB 99
M74-81

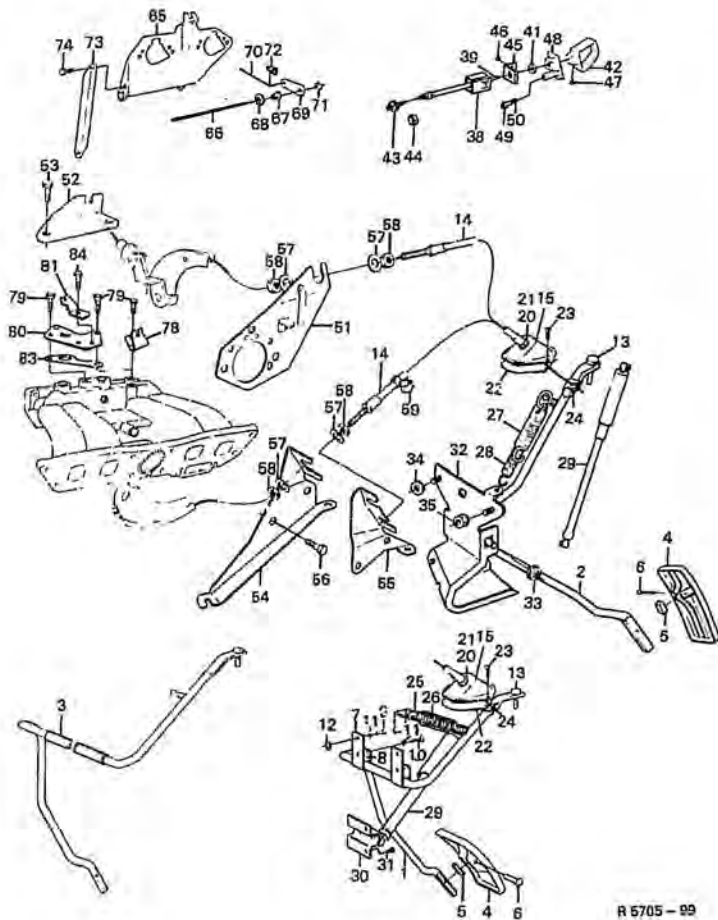
MASTER INDEX

4700		Engine control Accelerator control, engine 1.851		Motorreglage Gasreglage, motor 1.851		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
						1988-10	R2797	2	287
Fig Pos.	Part No Art nr	Quantity/Antal		Description	Benämning	K/S S/R		Notes Anmärkning	
		99							
0020	1 89 19 029	1		Accelerator pedal	Gaspedal	6			
0040	2 89 33 467	1		Accelerator pedal RHD	Gaspedal RHD	6		(8930588)	
0080	3 71 83 965	1		Pedal plate, accelerator	Platta, gaspedal	6			
0120	4 71 83 973	1		Shim	Mellanlägg	6			
0140	5 79 58 770	1		Hollow rivet	Hålnit	6			
0160	6 89 17 445	2		Bearing	Lager	6			
0180	7 89 17 437	2		Support neck	Stöcklack	6			
0200	8 79 22 891	2		Screw	Skruv	6			
0220	9 79 22 333	2		Screw	Skruv	6			
0240	10 83 79 002	1		Rubber plug	Gummiplugg	6			
0260	11 83 13 488	1		Accelerator control assy	Gasreglage kpl	6			
0280	12 83 84 125	1		Driver	Medbringare	6			
0300	13 83 84 133	1		Spring	Fjäder	6			
0320	14 79 36 016	1		Lock wash	Spärrytare	6			
0340	15 83 84 000	1		Washer	Bricka	6			
0360	16 83 12 753	1		Bracket	Konsol	6			
0380	17 70 85 541	1		Spacer sleeve	Distanshylsa	6			
0400	18 70 85 532	2		Rubber bushing	Gummiбусning	6			
0420	19 79 16 505	2		Washer	Bricka	6			
0440	20 79 65 544	2		Screw	Skruv	6			
0460	21 83 82 516	1		Link arm	Länkarm	6			
0480	22 83 82 418	1		Wire cpl	Wire kpl	6			
0500	23 78 33 849	2		Washer	Bricka	6			
0520	24 80 74 105	2		Nut	Mutter	6			
0540	25 83 82 103	1		Grommet cup	Genomföringskopp	6			
0560	26 83 82 723	1		Sealing	Tätning	6			
0580	27 79 16 505	1		Washer	Bricka	6			
0600	28 83 82 301	1		Sealing	Tätning	6			
0620	29 79 22 420	2		Screw	Skruv	6			
0640	30 92 93 232	1		Lock plate	Låsblock	6		(138), (73 19007)	
0660	31 83 16 600	1		Clamp	Klamme	6		(138)	
0680	32 83 16 845	1		Spring	Fjäder	6			
0700	33 83 16 952	1		Spring	Fjäder	6			
0720	34 83 81 915	1		Throttle control damper	Gasreglagedämpare	6		NOT FOR CARS WITH AUTO-MATIC TRANSMISSION	
0740	35 83 81 915	1		Bracket	Konsol	6		NOT FOR CARS WITH AUTO-MATIC TRANSMISSION	
0760	36 83 81 915	1		Bracket	Konsol	6		NOT FOR CARS WITH AUTO-MATIC TRANSMISSION	
0780	37 83 81 915	1		Bracket	Konsol	6		NOT FOR CARS WITH AUTO-MATIC TRANSMISSION	
0800	38 83 81 915	1		Bracket	Konsol	6		NOT FOR CARS WITH AUTO-MATIC TRANSMISSION	
0820	39 83 81 915	1		Bracket	Konsol	6		NOT FOR CARS WITH AUTO-MATIC TRANSMISSION	
0840	40 83 25 301	1		Cold start control	Kallstartreglage	6		(8520355)	
0860	41 85 32 459	1		Cold start control RHD	Kallstartreglage RHD	6			
0880	42 85 08 137	1		Eye nut	Ringmutter	6			
0900	43 85 07 955	1		Button	Knapp	6			
0920	44 79 61 329	1		Grommet	Genomföring	6			
0940	45 71 63 074	1		Rubber plug LHD	Gummiplugg LHD	6		RIGHT SIDE	
0960	46 84 25 381	1		Bracket, cold start control	Fäste, kallstartsreglage	6			
1000	47 84 27 254	1		Bracket cold start control RHD	Fäste, kallstartsreglage RHD	6			
1020	48 79 61 834	2		Pop rivet	Poprikt	6			
1040	49 78 10 799	1		Screw	Skruv	6			
1060	50 85 07 949	1		Bracket	Hållare	6			
1080	51 85 09 697	1		Bulb socket	Lampfållare	6			
1100	52 85 00 613	1		Bulb	Glödlampa	6		40/239285009	

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20



R 5705 - 99

Engine control		Motorreglage		Date	Illustration	Group	Page
Accelerator control,		Gasreglage,		Datum	Bild nr	Grupp	Sida
engine 2.0l		motor 2.0l		1988-10	R5705	2	289
Fig Pos	Part No Art nr	Quantity/Antal	Description	Benämning	K S R	Notes Anmärkning	
		99					
0020	1 89 18 029	1	Accelerator pedal	Gaspedal	6	131	
0040	2 89 33 376	1	Accelerator pedal	Gaspedal	6	14	
0060	2 89 44 829	1	Accelerator pedal RHD	Gaspedal RHD	6	ENGINE "H"-TYPE	
0100	3 89 33 467	1	Accelerator pedal RHD	Gaspedal RHD	6	(8930588)	
0115	3 89 45 016	1	Accelerator pedal RHD	Gaspedal RHD	6	ENGINE "H"-TYPE	
0120	4 71 83 965	1	Pedal plate, accelerator	Platta gaspedal	5		
0140	5 71 83 973	1	Shim	Mellanlägg	5		
0160	6 79 58 770	1	Hollow rivet	Hållnit	5		
0180	7 89 17 445	2	Bearing	Lager	5		
0200	8 89 17 437	2	Support neck	Stöcklack	5		
0220	9 79 22 909	2	Screw	Skruv	5		
0240	10 79 22 933	1	Screw	Skruv	5		
0260	10 79 22 479	2	Screw RHD	Skruv RHD	5	50i, A	
0280	11 80 73 223	4	Washer RHD	Bricka RHD	5	50i	
0300	12 79 35 992	4	Lock washer RHD	Spårrytare RHD	5	50i, A	
0320	13 83 78 002	1	Rubber plug	Gummiplugg	5		
0340	14 83 15 624	1	Wire	Wire	3		
0360	14 83 23 230	1	Wire	Wire	147		
0380	15 83 13 991	1	Grommet cup	Genomföringskopp	5		
0400	20 83 82 723	1	Sealing	Tätning	5		
0420	21 79 16 505	1	Washer	Bricka	5		
0440	22 83 82 301	1	Sealing	Tätning	5		
0460	23 79 22 347	2	Screw	Skruv	5		
0480	24 92 93 523	1	Lock plate	Åsbleck	5	138), (7319007)	
0500	24 83 19 600	1	Clamp	Klamma	5	139)	
0520	25 83 16 846	1	Spring	Fjäder	5	13)	
0540	26 83 16 952	1	Spring	Fjäder	5	13)	
0560	27 83 33 418	1	Spring	Fjäder	5	14)	
0580	28 89 38 250	1	Spring	Fjäder	5	14)	
0600	29 83 81 915	1	Throttle control damper	Gasreglededämpare	5		
0620	30 83 82 319	1	Bracket	Konsol	6	131, NOT FOR CARS WITH AUTOMATIC TRANSMISSION	
0640	31 79 22 420	2	Screw	Skruv	5		
0660	32 83 32 350	1	Bracket	Konsol	5	14)	
0680	32 89 44 837	1	Bracket	Konsol	5	ENGINE "H"-TYPE	
0700	33 89 33 392	2	Bearing	Lager	5	14)	
0720	34 89 38 003	3	Seal washer	Tätningbricka	5	14)	
0740	35 80 73 512	3	Lock nut	Låsmutter	5	14)	
0760	38 85 20 355	1	Cold start control	Kallstartreglage	5	49,200)	
0800	38 85 32 442	1	Cold start control	Kallstartreglage	3	50)	
0900	38 85 32 459	1	Cold start control RHD	Kallstartreglage RHD	3		
0920	39 85 45 780	1	Wire	Wire	3	PART OF 8532442	
0940	41 89 08 137	1	Eye nut	Ringmutter	5	41)	
0960	41 89 09 704	1	Eye nut	Ringmutter	5	50)	
0980	42 85 07 958	1	Button	Knapp	3	49)	
1000	42 85 22 062	1	Handle	Handtag	3	50)	
1020	43 79 61 329	1	Grommet	Genomföring	5		
1040	44 71 63 074	1	Rubber plug LHD	Gummiplugg LHD	5	RIGHT SIDE	
1060	45 84 25 381	1	Bracket, cold start control	Fäste, kallstartsreglage	6	49)	

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I05
- Engine control 2-J14
- Supercharging system 2-J20

13 -1977
14, 1978-
41 Engine-B20P01 132422-BT20P01 021750-BT20P02 006638-BT20P03 010001-BI20P01 008408-BI20P02 003300-BI20P03 008700-BI20P04 003735-BI20P05 001690-BI20P06 019825-BI20P07 001625.
49 -1974
50, 1975-
138 Ch -99752007551.
139 Ch 99752007552-
142 Ch 99752022710- 99756007809- C1 A.
200. Superseded by 8532442+9320201

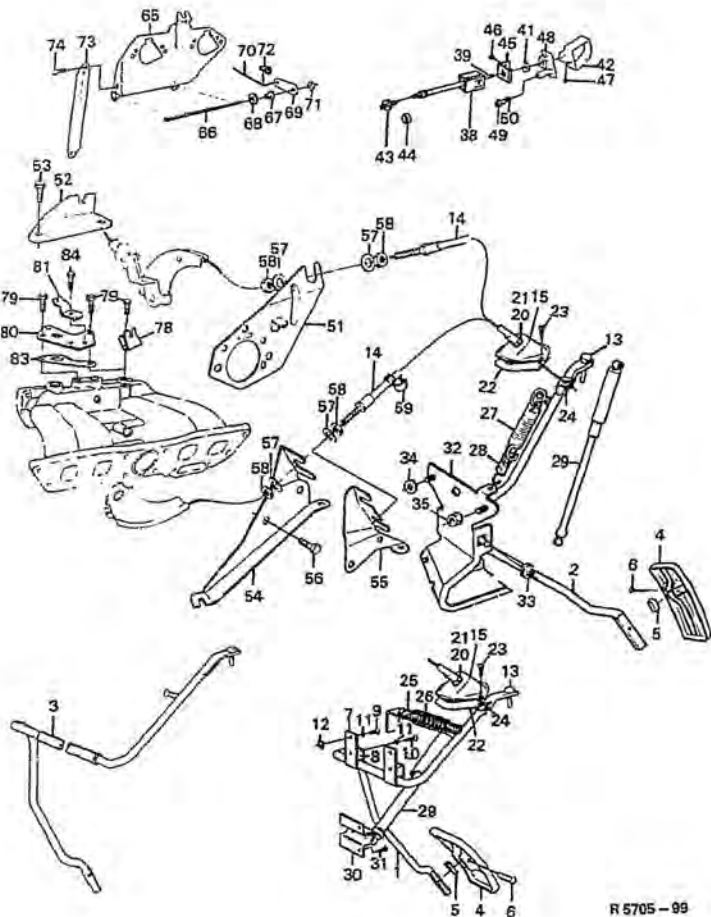
3750

Engine control Accelerator control, engine 2.0l		Motorreglage Gasreglage, motor 2.0l		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
				1988-10	R5705	2	291
Fig Pos	Part No Art nr	Quantity/Anst		Description		Benämning	Notes Anmärkning
		99					
1140	45	85 37 177	1	Bracket, cold start	Fäste, kallstarts-	6 50), (8522021)	
1150				control	reglage		
1160	45	84 27 254	1	Bracket, cold start	Fäste, kallstarts-	6	
1200				control RHD	reglage RHD		
1250	45	85 37 185	1	Bracket, cold start	Fäste, kallstarts-	6 50)	
1260				control RHD	reglage RHD		
1300	46	79 61 634	2	Pop rivet	Poprit	5	
1310	47	80 59 073	1	Screw	Skruv	5	
1340	48	85 07 949	1	Bracket	Hållare	6 46)	
1350	48	95 22 054	1	Bracket	Hållare	6 50)	
1360	49	85 09 637	1	Bulb socket	Lamphållare	5	
1400	50	85 00 613	1	Bulb	Gjodlampa	40/238285009	
1420	51	83 15 608	1	Bracket	Hållare	6 C	
1440	52	83 13 421	1	Bracket	Konsol	6 CA	
1460	53	80 19 895	2	Screw	Skruv	5	
1500	54	83 59 804	1	Bracket	Hållare	6 48), E	
1520	55	75 00 846	1	Bracket	Fäste	6 37), CI, (8360057)	
1540	56	80 19 895	2	Screw	Skruv	5 E	
1560	57	79 16 497	2	Washer	Bricka	5	
1580	58	80 73 942	1	Nut	Mutter	5	
1600	59	83 15 342	1	Clamp	Klamme	5	
1620	60	83 25 565	1	Bracket	Konsol	6 9)	
1640	61	83 25 565	1	Bracket	Konsol	6 10)	
1660	62	83 22 117	1	Shaft	Axel	5	
1680	63	83 22 109	2	Bushing	Bussning	5	
1700	64	79 33 518	2	Grommet	Genomföringsbussning	5	
1720	65	83 22 125	2	Lever	Hävarm	6 T	
1740	66	83 22 133	2	Stay	Stag	6	
1760	67	80 29 555	2	Nut	Mutter	5	
1780	68	83 22 331	2	Clip	Clip	5	
1800	69	83 50 746	1	Stay	Stag	5	
1820	70	93 01 193	1	Screw	Skruv	5	
1840	71	83 58 689	1	Bracket	Fäste	5 9), TA	
1860	72	83 58 689	1	Bracket	Fäste	5 9), TA	
1880	73	83 63 772	1	Bracket	Fäste	5 10), TA	
1900	74	80 19 895	2	Screw	Skruv	5 9), TA	
1920	75	80 19 903	2	Screw	Skruv	5 10), A	
1940	76	83 63 184	1	Bracket	Fäste	5 10), TA, EGR	
1960	77	83 63 185	1	Bracket	Fäste	5 10), TA, EGR	
2000	78	83 61 115	1	Gasket	Packning	5 10), TA, EGR	
2020	79	80 19 897	1	Screw	Skruv	5 10), TA, EGR	
2040	80	93 20 201	1	Kit, cold start	Sats, kallstart-	6	
2060				control	reglage		

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Engine body	1-J14
Lubrication system	2-A22
Fuel system	2-B08
Inlet- and exhaust system	2-G02
Cooling system	2-H08
Engine control	2-J14
Supercharging system	2-J20



R 5705 - 99

3800

Supercharging system
Turbocharger, inlet tube
pressure tube

Överladdningssystem
Turbokomp., inloppsror,
tryckrör

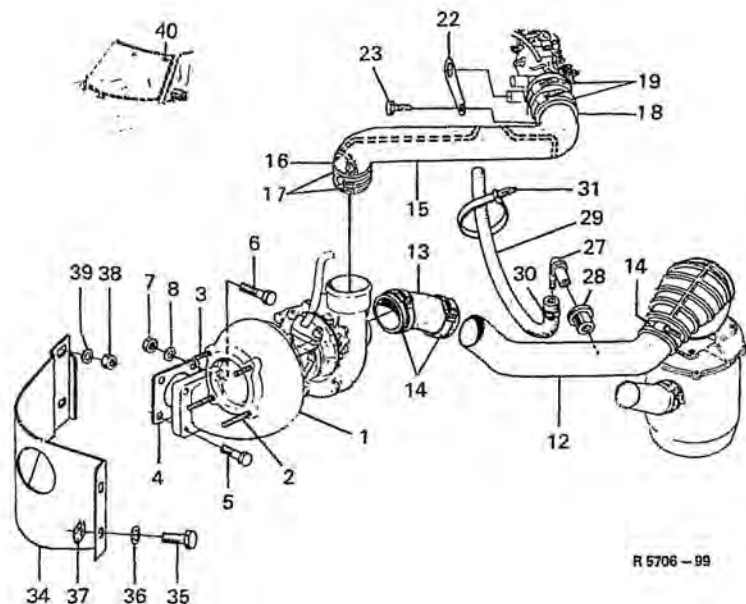
Date
Datum
1988-10

Illustration
Bild nr
R5706

Group
Grupp
2

Page
Sida
293

Fig Pos	Part No Art nr	Quantity/Amtal	Description	Benämning	K S	Notes Anmärkning
		99				
0040	1	83 66 189	1	Turbocharger assy	Turbokompressor kpl	4
0060	2	27 39 583	2	Stud	Pånskruv	5
0060	3	75 20 190	2	Stud	Pånskruv	5
0100	4	83 66 262	1	Gasket	Packning	5
0120	5	80 84 139	3	Screw	Skruv	5
0140	6	80 84 154	1	Screw	Skruv	5
0160	7	80 29 779	4	Nut	Mutter	5
0180	8	80 73 108	9	Washer	Bricka	5
0220	12	93 01 276	1	Inlet tube	Inloppsror	5
0240	12	93 02 738	1	Inlet tube	Inloppsror	5
0260	13	93 30 920	1	Hose	Slang	5
0280	14	78 70 148	3	Hose clamp	Slangklämma	5
0300	15	83 66 395	1	Pressure tube	Tryckrör	5
0320	16	83 67 187	1	Hose	Slang	5
0340	17	79 70 155	2	Hose clamp	Slangklämma	5
0360	18	83 67 179	1	Hose	Slang	5
0380	19	79 70 163	2	Hose clamp	Slangklämma	5
0400	22	83 66 551	1	Lock plate	Låsbleck	5
0410	22	93 11 598	1	Lock plate	Låsbleck	5
0420	23	80 19 995	1	Screw	Skruv	5
0430	23	83 67 492	1	Screw	Skruv	5
0460	27	83 57 543	1	Nipple	Nippel	5
0480	28	33 47 569	1	Rubber bushing	Gummibussning	5
0500	29	83 63 384	1	Hose	Slang	5
0520	30	78 63 523	1	Hose clamp	Slangklämma	5
0540	31	85 17 104	1	Strap	Spännband	5
0560	34	83 39 020	1	Heat protector	Värmsköld	5
0580	35	79 71 641	2	Screw	Skruv	5
0600	35	79 22 206	2	Screw	Skruv	5
0610	35	79 22 263	2	Screw	Skruv	5
0620	36	80 73 090	2	Washer	Bricka	5
0640	37	79 67 995	2	Clip	Clip	5
0660	37	84 26 284	2	Nut	Mutter	5
0680	38	80 29 555	2	Washer	Bricka	5
0700	39	80 29 951	2	Label	Etikett	5
0710	40	93 62 419	1	Label	Etikett	5
0720	40	93 62 427	1	Label	Etikett	5
0730	40	93 62 435	1	Label	Etikett	5
0740	40	93 62 443	1	Label	Etikett	5
0750	40	93 62 450	1	Label	Etikett	5
0760	40	93 62 468	1	Label	Etikett	5
0770	40	93 69 384	1	Label	Etikett	5



R 5706 - 99

- 0 General, Complete sets 1-A0;
- 1 Tools 1-H0;
- 2 Engine 1-J02, 2-A0;
- 3 Electrical system,
- Instruments 3-A0;
- 4 Transmission 3-G0;
- 5 Brakes 4-A02;
- 6 Front assembly,
- Steering 4-C02;
- 7 Suspension,
- Wheels 4-E02;
- 8 Body 4-F02, 5-A02;
- 9 Accessories 5-K02;
- 10 Numerical register 6-A02;

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20

3850

Supercharging system.
Charge pressure regula-
tor, bellow pipe

Överladdningssystem
Tryckregulator,
bälgrör

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10/R4600

2 295

Fig Pos	Part No Art nr	Quantity/Ansl	Description	Benämning	K SR	Notes Anmärkning
		99				
0020	1 83 67 488	1	Charge pressure regula- tor Assy	Tryckregulator kpl	4	EU MODEL 77 SUPERSEDED BY 9311010 + 8369159+8369142+9311116 4 (8368599), US MODEL 77
0040	1 93 11 028	1	Charge pressure regula- tor Assy	Tryckregulator kpl	4	14,209, EU
0045	1 83 69 100	1	Charge pressure regula- tor Assy	Tryckregulator kpl	4	14,209, US
0050	1 83 69 118	1	Charge pressure regula- tor Assy	Tryckregulator kpl	4	210, EU, (9307455)
0100	1 93 11 010	1	Charge pressure regula- tor Assy	Tryckregulator kpl	4	209
0120	2 83 67 971	1	Valve housing Assy	Ventilhus kpl	4	210
0140	2 93 07 471	1	Valve housing Assy	Ventilhus kpl	4	210
0150	3 83 67 864	2	Sleeve	Hylsa	4	5-08
0170	4 83 67 856	3	Stud	Pinnskruv	4	210
0175	4 83 67 856	4	Stud	Pinnskruv	4	210
0180	5 83 69 088	1	Bearing house Assy	Lagerhus kpl	4	210
0185	7 83 07 539	1	Valve	Ventil	4	210
0190	8 83 66 288	1	Gasket	Packning	5	210
0200	9 80 95 820	2	Stud	Pinnskruv	5	210
0210	10 83 62 824	1	Gasket	Packning	5	210
0220	10 83 69 019	1	Gasket	Packning	5	210
0230	11 83 69 001	1	Heat guard	Värmesköld	5	210
0240	12 75 89 021	2	Gasket	Packning	5	210
0250	13 93 11 903	1	Intermediate ring	Mellanring	5	210
0260	14 83 69 043	1	Diaphragm washer	Membranbricka	5	210
0270	15 83 68 783	1	Diaphragm	Membran	5	210
0280	15 83 68 987	1	Diaphragm	Membran	5	210
0290	16 83 08 412	1	Diaphragm washer	Membranbricka	5	210
0300	17 80 29 985	2	Washer	Bricka	5	210
0310	20 83 67 344	1	Nut	Mutter	5	210
0320	21 93 11 911	1	Spring seating	Fjäderstöd	5	210
0330	22 93 05 749	1	Spring	Fjäder	5	210
0340	22 93 07 488	1	Spring	Fjäder	5	210
0350	23 93 05 723	1	Spring seating	Fjäderstöd	5	210
0360	24 80 29 555	1	Nut	Mutter	5	210
0370	24 25 02 938	1	Nut	Mutter	5	210
0380	25 83 68 953	1	Cover	Lock	5	210
0390	26 80 21 727	3	Screw	Skruv	5	210
0400	27 80 27 740	1	Screw	Skruv	5	210
0410	30 80 29 548	6	Nut	Mutter	5	210
0420	31 80 29 944	10	Washer	Bricka	5	210
0430	32 83 69 159	1	Nipple	Nippel	5	210
0440	33 80 74 108	4	Nut	Mutter	5	210
0450	34 83 06 820	2	Lock plate	Låsblock	5	210
0460	35 83 66 254	1	Gasket	Packning	5	210
0470	35 93 07 000	1	Gasket	Packning	5	210
0480	36 93 07 430	1	Pressure pipe	Tryckrör	5	210
0490	37 83 67 435	2	Nipple	Nippel	5	210
0500	37 83 67 435	1	Nipple	Nippel	5	210
0510	38 93 14 493	1	Nipple	Nippel	5	210
0520	39 83 68 508	2	Cutting ring	Skärring	5	210
0530	40 83 68 482	2	Nut	Mutter	5	210
0540	41 93 09 527	1	Bellow	Bälga	5	210
0550	42 83 68 924	1	Gasket	Packning	5	210
0560	43 93 06 820	4	Nut	Mutter	5	210
0570	44 83 68 916	1	Gasket	Packning	5	210
0580	46 83 67 443	2	Screw	Skruv	5	210
0590	93 01 708	1	Seal, wastegate	Piomb, tryckregulator	5	210

R 4600-99

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register E-A02

2 GROUP INDEX

- Engine body 1-J14
- Lubrication system 2-A22
- Fuel system 2-B08
- Inlet- and exhaust system 2-G02
- Cooling system 2-I08
- Engine control 2-J14
- Supercharging system 2-J20



Elektriskt system, Instrument
Electrical system, Instruments
Elektrisches system, Instrumente
Equipement électrique, Instruments
Sistema eléctrico, Instrumentos

SAAB
genuine parts
original reserved

3-A02

SAAB 99
M74-81

MASTER INDEX

0000

0020

0040

0060

0080

0100

0120

0140

0160

0180

0200

0220

0240

0260

0280

0300

0320

0340

0360

0380

0400

0420

0440

0460

0480

0500

0520

0540

0560

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0600

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0680

0700

0720

0740

0760

0780

0800

0820

0840

0860

0880

0900

0920

0940

0960

0980

1000

1020

1040

Electrical system	Elektriskt system	Date Datum	Group Grupp	Page Sida
		1988-10	3	1
CONTENTS				
Battery:				
Battery and battery cables			3:7	3-A08
Alternator:				
Alternator and charging regulator, Bosch 35A, up to and incl model 1974			3:9	3-A10
Alternator and charging regulator, Bosch 55A, as from model 1975			3:11	3-A12
Alternator and charging regulator, Bosch 70A, EngineH-type			3:15	3-A16
Alternator and charging regulator, SEV Marchal			3:17	3-A18
Starter:				
Starter, up to and incl model 1974			3:21	3-A22
Starter, as from model 1975			3:23	3-A24
Ignition system:				
Ignition coil, cables, spark plugs, ignition and starter switch and ignition resistance unit			3:25	3-B02
Distributor AC-Delco, engine 1.85 L, C-version			3:29	3-B06
Distributor AC-Delco, engine 2.0 L, C-version			3:31	3-B08
Distributor Bosch, engine 2.0 L, C-version			3:33	3-B10
Distributor Bosch, engine 2.0 L, E-version			3:35	3-B12
Distributor Bosch, engine 2.0 L, CI-version			3:37	3-B14
Distributor Bosch, engine 2.0 L, CI-version, breakerless system			3:39	3-B16
Distributor, Bosch, engine H-type			3:41	3-B18
Lighting:				
Headlights			3:43	3-B20
Headlights, Halogen			3:45	3-B22
Headlights, US			3:49	3-C02
Fog lamps, GLE, model 1976 only			3:51	3-C04
Direction indic/parking and side position lights			3:53	3-C06
Tail light, dome light, licence plate light and other lights, loudspeaker			3:59	3-C12
Tail light, licence plate light etc. model CK			3:63	3-C16
Electrical equipment, other:				
Signal horn			3:65	3-C18
Signal button, upholstery etc.			3:69	3-C22
Windshield wipers			3:71	3-C24
Headlight wipers			3:73	3-D02
Headlight wipers, model Turbo			3:75	3-D04
Windshield- and headlight washer			3:77	3-D06
Controls and switches, up to and incl model 1974			3:79	3-D08
Controls and switches, as from model 1975			3:83	3-D12
Seat belt warning system			3:91	3-D20
Wiring and fuses:				
Wiring, terminal board, etc. up to and incl model 1974			3:93	3-D22
Wiring, terminal board, electronic control unit etc. up to and incl model 1974			3:97	3-E02
Wiring, terminal board, etc. as from model 1975 up to and incl model 1980			3:103	3-E08
Wiring, terminal board, etc. as from model 1981			3:117	3-E22
Replacement cable terminals			3:121	3-F02
Connectors, etc			3:123	3-F04
Fuse box, fuses, up to and incl model 1974			3:125	3-F06
Fuse box, fuses, as from model 1975			3:127	3-F08
Instruments			3:131	3-F12

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

3 GROUP INDEX

Battery	3-A08
Alternator	3-A10
Starter	3-A22
Ignition system	3-B02
Lighting	3-B20
Electrical equipment, other	3-C18
Wiring and fuses	3-D22

Page Sida	Group Grupp	Date Datum	Electrical system	Elektriskt system
2	3	1988-10		

INNEHÅLLSFÖRTECKNING.

Batteri:				
Batteri och batterikablar:	3:7	3-A08		
Generator:				
Generator och laddningsregulator, Bosch 35A, tom modell 1974	3:9	3-A10		
Generator och laddningsregulator, Bosch 55A, from modell 1975	3:11	3-A12		
Generator och laddningsregulator, Bosch 70A, Motor av H-typ	3:15	3-A16		
Generator och laddningsregulator, SEV Marchal	3:17	3-A18		
Startmotor:				
Startmotor, tom modell 1974	3:21	3-A22		
Startmotor, from modell 1975	3:23	3-A24		
Tändsystem:				
Tändspole, tändkablar, tändstrift, tänd- och starkontakt och förkopplings- motstånd	3:25	3-B02		
Tändfordelare AC-Delco, motor 1.85 L, C-version	3:29	3-B05		
Tändfordelare AC-Delco, motor 2.0 L, C-version	3:31	3-B08		
Tändfordelare Bosch, motor 2.0 L, C-version	3:33	3-B10		
Tändfordelare Bosch, motor 2.0 L, E-version	3:35	3-B12		
Tändfordelare Bosch, motor 2.0 L, CI-version	3:37	3-B14		
Tändfordelare Bosch, motor 2.0 L, CI-version brytarlös	3:39	3-B16		
Tändfordelare, Bosch, H-motor	3:41	3-B18		
Belysning:				
Strålkastare	3:43	3-B20		
Strålkastare, Halogen	3:45	3-B22		
Strålkastare, US	3:49	3-C02		
Dimljus, GL, endast modell 1976	3:51	3-C04		
Blink- och parkeringsljus och sidomärkningsljus	3:53	3-C06		
Baklykta, taklampa, nummerplåtbelysning och övrig belysning, högtalare	3:59	3-C12		
Baklykta, nummerplåtbelysning etc. modell CK	3:63	3-C16		
Övrig elektrisk utrustning:				
Signalhorn	3:65	3-C18		
Signalkontakt, stötskydd etc	3:69	3-C22		
Vindrutetorkare	3:71	3-C24		
Strålkastartorkare	3:73	3-D02		
Strålkastartorkare modell Turbo	3:75	3-D04		
Vindruta- och strålkastarspolare	3:77	3-D06		
Manöverdon och kontakter, tom modell 1974	3:79	3-D08		
Manöverdon och kontakter, from modell 1975	3:83	3-D12		
Bältesvarningssystem	3:91	3-D20		
Ledningar och säkringar:				
Ledningar, kopplingsplintar, etc. tom modell 1974	3:93	3-D22		
Ledningar, kopplingsplintar, elektriskt styrdon, etc. tom modell 1974	3:97	3-E02		
Ledningar, kopplingsplintar, etc. from modell 1975 tom modell 1980	3:103	3-E08		
Ledningar, kopplingsplintar, etc. from modell 1981	3:117	3-E22		
Kompletteringskablar	3:121	3-F02		
Skarvhus, kontaktus, etc	3:123	3-F04		
Säkringsdosa, säkringar, tom modell 1974	3:125	3-F06		
Säkringsdosa säkringar, from modell 1975	3:127	3-F08		
Instrument	3:131	3-F12		

Page Sida	Group Grupp	Date Datum	Electrical system	Elektriskt system
	3	1988-10		

INHALTSVERZEICHNIS.

Batterie:				
Batterie, Batterieleitungen	3:7	3-A08		
Lichtmaschine:				
Lichtmaschine, Reglerschalter, Bosch 35A, bis Baujahr 1974	3:9	3-A10		
Lichtmaschine, Reglerschalter, Bosch 55A, ab Baujahr 1975	3:11	3-A12		
Lichtmaschine, Reglerschalter, Bosch 70A H-motor	3:15	3-A16		
Lichtmaschine, Reglerschalter, SEV Marchal	3:17	3-A18		
Anlasser				
Anlasser, bis Baujahr 1974	3:21	3-A22		
Anlasser, ab Baujahr 1975	3:23	3-A24		
Zündsystem:				
Zündsystem, Zündkabeln, Zündkerzen, Zünd- und, Anlasserkontakt und Serienwiderstand	3:25	3-B02		
Zündverteiler AC-Delco, Motor 1.85 L, Vergaser version	3:29	3-B05		
Zündverteiler AC-Delco, Motor 2.0 L, Vergaser version	3:31	3-B08		
Zündverteiler Bosch, Motor 2.0 L, Vergaser version	3:33	3-B10		
Zündverteiler Bosch, Motor 2.0 L, Einspritz version	3:35	3-B12		
Zündverteiler Bosch, Motor 2.0 L, K-Einspritz version	3:37	3-B14		
Zündverteiler Bosch, Motor 2.0 L, K-Einspritz version, Kontaktlose Zündanlage	3:39	3-B16		
Zündverteiler Bosch, H-motor	3:41	3-B18		
Beleuchtung:				
Scheinwerfer	3:43	3-B20		
Scheinwerfer, Halogen	3:45	3-B22		
Scheinwerfer, US	3:49	3-C02		
Nabelampe, GL, Baujahr 1976	3:51	3-C04		
Blink- und Parkleuchte und Seitmarkierungsleuchte	3:53	3-C06		
Schlussleuchte, Dachleuchte, Kennzeichenleuchte und übrige Beleuchtung, Lausprecher	3:59	3-C12		
Schlussleuchte, Kennzeichenleuchte usw. Bauserien CK	3:63	3-C16		
Sonstige elektrische Ausrüstung:				
Signalhupe	3:65	3-C18		
Signalkontakte, Strasse dämpfer usw	3:69	3-C22		
Scheibenwischer	3:71	3-C24		
Scheinwerferwischer	3:73	3-D02		
Scheinwerferwischer, Turbo	3:75	3-D04		
Scheibenwischer - Scheinwerferwischer	3:77	3-D06		
Elektrische Steuergeber und Kontakte, bis Baujahr 1974	3:79	3-D08		
Elektrische Steuergeber und Kontakte, ab Baujahr 1975	3:83	3-D12		
Warnungssystem, Sicherheitsgurte	3:91	3-D20		
Leitungen und Sicherungen:				
Leitungen, Leitungskupplungen usw, bis Baujahr 1974	3:93	3-D22		
Leitungen, Leitungskupplungen, elektronisches Steuergerät usw, bis bau- jahr 1974	3:97	3-E02		
Leitungen, Leitungskupplungen usw, ab Baujahr 1975 bis baujahr 1980	3:103	3-E08		
Leitungen, Leitungskupplungen usw, ab Baujahr 1981	3:117	3-E22		
Ersetzen Kabelschuhe	3:121	3-F02		
Kabelverbinder, Kontaktgehäuse usw	3:123	3-F04		
Sicherungsdose, Sicherungen, bis Baujahr 1974	3:125	3-F06		
Sicherungsdose, Sicherungen, ab Baujahr 1975	3:127	3-F08		
Instrumente	3:131	3-F12		

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	5-A02

3 GROUP INDEX

Battery	3-A08
Alternator	3-A10
Starter	3-A22
Ignition system	3-B02
Lighting	3-B20
Electrical equipment, other	3-C18
Wiring and fuses	3-D22

Page Sida	Group Grupp	Date Datum	Electrical system	Elektriskt system
4	3	1988-10		
TABLE DES MATIERES				
Batterie:				
			Batterie et câbles de batterie	3:7 3-A08
Alternateur:				
			Alternateur et régulateur de charge, Bosch 35A, jusqu'au modèle de l'année 1974	3:9 3-A10
			Alternateur et régulateur de charge, Bosch 55A, à partir du modèle de l'année 1975	3:11 3-A12
			Alternateur et régulateur de charge, Bosch 70A, Moteur H	3:15 3-A16
			Alternateur et régulateur de charge, SE V Marchal	3:17 3-A18
Démarreur:				
			Démarreur, jusqu'au modèle de l'année 1974	3:21 3-A22
			Démarreur, à partir du modèle de l'année 1975	3:23 3-A24
Système d'allumage:				
			Bobine, câbles, bougies, serrure de contact et de démarrage et résistance de série	3:25 3-B02
			Distributeur d'allumage AC-Delco, moteur de 1.85 L, version C	3:29 3-B06
			Distributeur d'allumage AC-Delco, moteur de 2.0 L, version C	3:31 3-B08
			Distributeur d'allumage Bosch, moteur de 2.0 L, version C	3:33 3-B10
			Distributeur d'allumage Bosch, moteur de 2.0 L, version CI	3:35 3-B12
			Distributeur d'allumage Bosch, moteur de 2.0 L, version CI	3:37 3-B14
			Allumeur, Bosch moteur 2.0 L, version CI, système sans rupteur	3:39 3-B16
			Distributeur d'allumage Bosch, moteur H	3:41 3-B18
Eclairage				
			Phares	3:43 3-B20
			Phares, Halogène	3:45 3-B22
			Phares, US	3:49 3-C02
			Antibrouillard, GLE, modèle 1976	3:51 3-C04
			Clignotant/feu stationnement et feu position	3:53 3-C06
			Lanterne AR, plafonnier, éclairage plaque de police et autre éclairage haut parleur	3:59 3-C12
			Lanterne AR, éclairage plaque de police, etc. modèle CK	3:63 3-C16
Autre équipement électrique				
			Avertisseur sonore	3:65 3-C18
			Contact d'avertisseur, rembourrage etc	3:69 3-C22
			Essuie-glace	3:71 3-C24
			Essuie-phares	3:73 3-D02
			Essuie-phares, modèle Turbo	3:75 3-D04
			Dispositifs de commande et contacts, jusqu'au modèle de l'année 1974	3:77 3-D06
			Dispositifs de commande et contacts à partir du modèle de l'année 1975	3:79 3-D08
			Dispositifs de commande et contacts, à partir du modèle de l'année 1975	3:83 3-D12
			Système avertisseur de ceinture de sécurité	3:85 3-D16
				3:91 3-D20
Conduites et fusibles:				
			Conduites, manchons de raccordement etc. jusqu'au modèle de l'année 1974	3:93 3-D22
			Conduites, manchons de raccordement, dispositifs de commande électriques, etc. jusqu'au modèle de l'année 1974	3:97 3-E02
			Conduites, manchons de raccordement, etc. à partir du modèle de l'année 1975	3:103 3-E08
			Conduites, manchons de raccordement, etc. à partir du modèle de l'année 1980	3:117 3-E22
			Conduites, manchons de raccordement, etc. à partir du modèle de l'année 1981	3:121 3-F02
			Cosses de câble AMP	3:123 3-F04
			Blocs de raccordement, connecteurs, etc	3:125 3-F06
			Boîte de fusibles, fusibles, jusqu'au modèle de l'année 1974	3:127 3-F08
			Boîte de fusibles, fusibles, à partir du modèle de l'année 1975	3:131 3-F12
			Instruments	

Page Sida	Group Grupp	Date Datum	Electrical system	Elektriskt system
4	3	1988-10		
SUMARIO				
Batería:				
			Batería y cables de batería	3:7 3-A08
Alternador:				
			Alternador y regulador de tensión, Bosch 35A, hasta el modelo del año 1974	3:9 3-A10
			Alternador y regulador de tensión, Bosch 35A, desde el modelo del año 1975	3:11 3-A12
			Alternador y regulador de tensión, Bosch 70A, Motor H	3:15 3-A16
			Alternador y regulador de tensión, SEV Marchal	3:17 3-A18
Motor de arranque:				
			Motor de arranque, hasta el modelo del año 1974	3:21 3-A22
			Motor de arranque, desde el modelo del año 1975	3:23 3-A24
Sistema de encendido:				
			Bobina, cables, bujías, cerradura de contacto y de arranque y resistencia de serie	3:25 3-B02
			Distribuidor de encendido AC-Delco, motor de 1.85 L, version C	3:29 3-B06
			Distribuidor de encendido AC-Delco, motor de 2.0 L, version C	3:31 3-B08
			Distribuidor de encendido Bosch, motor de 2.0 L, version C	3:33 3-B10
			Distribuidor de encendido Bosch, motor de 2.0 L, version CI	3:35 3-B12
			Distribuidor de encendido Bosch, motor de 2.0 L, version CI	3:37 3-B14
			Distribuidor, Bosch, motor 2.0 L, version CI, sistema sin ruptor	3:39 3-B16
			Distribuidor, Bosch, motor H	3:41 3-B18
Alumbrado				
			Faros	3:43 3-B20
			Faros, Halogeno	3:45 3-B22
			Faros, EE UU	3:49 3-C02
			Antiniebla, GLE modelo 1976	3:51 3-C04
			Intermitente/luz aparcamiento y de posición	3:53 3-C06
			Luz de cola, de techo, de matrícula y otro alumbrado, altavoz	3:59 3-C12
			Luz de cola, de matrícula, etc. modelo CK	3:63 3-C16
Otro equipo eléctrico:				
			Señal acústica	3:65 3-C18
			Contacto de señal acústica, acolchado, etc	3:69 3-C22
			Limpia parabrisas	3:71 3-C24
			Limpia cristales de faro	3:73 3-D02
			Limpia cristales de faro, modelo Turbo	3:75 3-D04
			Lavaparabrisas y lavacristales de faro	3:77 3-D06
			Dispositivos de mando y contactos, hasta el modelo del año 1974	3:79 3-D08
			Dispositivos de mando y contactos, desde el modelo del año 1975	3:83 3-D12
			Sistema advertidor de cinturón de seguridad	3:85 3-D16
Conductos y fusibles				
			Conductos y manguitos de conexión etc. hasta el modelo del año 1974	3:93 3-D22
			Conductos, terminales, aparatos eléctricos de control, etc. hasta el modelo del año 1974	3:97 3-E02
			Conductos, manguitos de conexión, etc. desde el modelo del año 1975	3:103 3-E08
			Conductos, manguitos de conexión, etc. hasta el modelo del año 1980	3:117 3-E22
			Conductos, manguitos de conexión, etc. desde el modelo del año 1981	3:121 3-F02
			Terminales de cable AMP	3:123 3-F04
			Bloques de conexión, contactores, etc	3:125 3-F06
			Caja de fusibles, hasta el modelo del año 1974	3:127 3-F08
			Caja de fusibles, desde el modelo del año 1975	3:131 3-F12
			Instrumentos	

0	General, Complete sets	1-A02
1	Tools	1-F02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	steering	4-C02
7	Suspension,	
	wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

3 GROUP INDEX

Battery	3-A08
Alternator	3-A10
Starter	3-A22
Ignition system	3-B02
Lighting	3-B20
Electrical equipment, other	3-C18
Wiring and fuses	3-D22

0100

Battery			Batteri		Date	Illustration	Group	Page
Battery and battery cable			Batteri och batteri-kablar		Datum	Bild nr	Grupp	Sida
					1988-10	R4804	3	7
Fig. Pos.	Part No Art nr	Quantity/Antal		Description	Benämning	K S	Notes	
		99				SR	Anmärkning	
						L		
1	85 02 064	1		Battery, 60Ah	Batten, 60Ah		1,2), 65/4235	
1	73 26 507	1		Battery, 44Ah	Batten, 44Ah		1,8), 99L, 65/4202	
1	85 02 064	1		Battery, 60Ah	Batten, 60Ah		1,2), 99L, 65/4235	
1	85 20 900	1		Battery, 60Ah	Batten, 60Ah		1,3, 156), ONLY SWEDEN	
1	85 20 793	1		Battery, 60Ah	Batten, 60Ah		65/4235	
1	85 39 892	1		Battery, 45Ah	Batten, 45 Ah		1,3, 156), ONLY SWEDEN	
1	85 44 330	1		Battery, 60Ah	Batten, 60 Ah		65/4235, ALT TO 8520900	
2	73 34 451	1		Bracket	Fästvinkel	S 4	29), TURBO	
3	70 88 693	2		Pad	Mellanlägg	S 4	30), TURBO	
4	73 26 580	2		Hook	Hake	S 4	2,9)	
4	88 54 002	2		Hook	Hake	S 4	29), TURBO	
4	85 58 249	2		Hook	Hake	S 4	30), TURBO	
5	70 60 108	2		Wing nut	Vingmutter	S 5	133)	
5	79 70 460	2		Wing nut	Vingmutter	S 5	134)	
6	79 35 677	1		Screw	Skruv	S 6	13)	
7	70 61 328	1		Washer	Bricka	S 4	5)	
7	79 15 497	1		Washer	Bricka	S 5	5)	
8	80 29 969	1		Washer	Bricka	S 5		
9	79 10 540	1		Washer	Bricka	S 5		
10	79 14 690	1		Nut	Mutter	S 4		
11	85 18 904	1		Cable, battery-ground	Kabel, batteri - jord	S 4	TURBO	
11	85 40 353	1		Cable, battery-ground	Kabel, batteri - jord	S 5		
12	85 30 198	1		Cable, battery - starter	Kabel, batteri - startmotor	S 5	TURBO	
12	85 40 346	1		Cable, battery - starter	Kabel, batteri - startmotor	S 5		
13	85 04 425	2		Spacer sleeve	Disionshylsa	S 5	2)	
14	79 15 556	2		Washer	Bricka	S 5	4)	
14	79 15 554	2		Washer	Bricka	S 5	5)	
15	80 73 942	1		Nut	Mutter	S 5	A	
16	80 28 985	1		Washer	Bricka	S 5	A	
17	79 10 557	1		Washer	Bricka	S 5	A	
18	85 30 370	1		Heat guard	Strålningskydd	S 5	3)	
19	70 27 659	3		Plug	Plugg	S 5	3)	
20	80 29 969	2		Washer	Bricka	S 5	5)	
21	93 00 138	1		Hose	Slang	S 3	TURBO	
22	79 70 122	1		Hose clamp	Slangklämma	S 5	TURBO	
23	85 65 996	1		Retainer	Hållare	S 5	152)	
24	85 66 135	1		Clamp	Klämma	S 5	152)	
25	82 67 205	1		Screw	Skruv	S 5	152)	
26	82 67 098	1		Clip	Clips	S 5	152)	
26	82 09 686	X		Kit, battery bracket	Sats, batterihållare	S 5	2)	

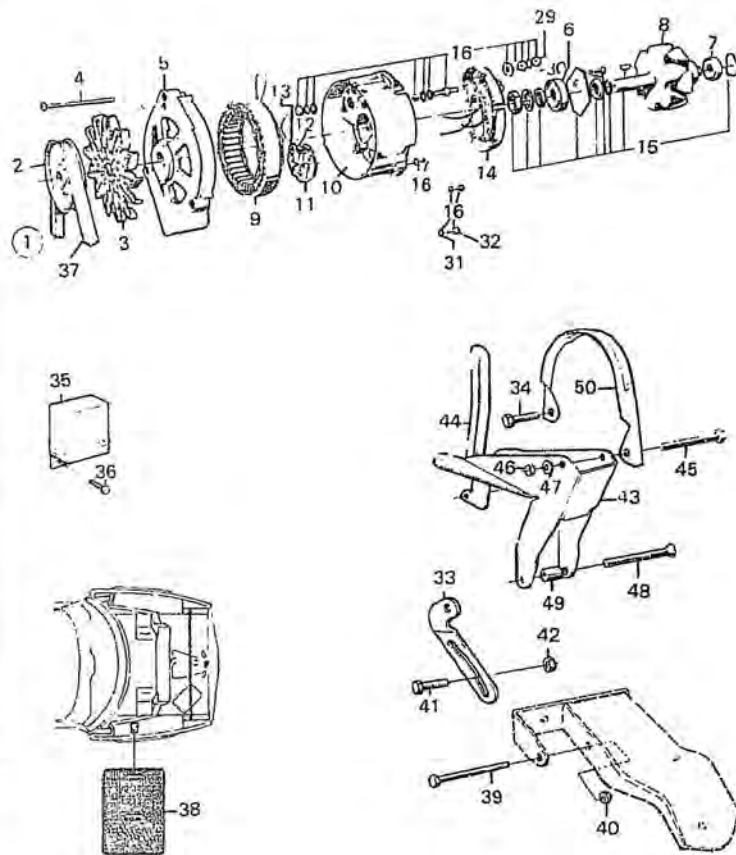
- 1 Dry charged
2 -1974
3 1975-
4 Ch -99752015229 -99757002736
5 Ch 99752015230 -99757002737-
6 -1977, L.H.D
7 Also turbo model 1977
8 -1977
9 1978-
10 1978
11 1978
12 1979-
13 1979-
14 Erging H-type
15 -1981

R 4804-99

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-F02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
Alternator 3-A10
Starter 3-A22
Ignition system 3-B02
Lighting 3-B20
Electrical equipment, other 3-C18
Wiring and fuses 3-D22



F0389 - 99

0150

Alternator
Alternator, Bosch 35A
Up to and incl mod. 1974

Generator
Generator, Bosch 35A
T o m modell 1974

Date
Datum
1988-10

Illustration
Bild nr
F0389

Group
Grupp
3

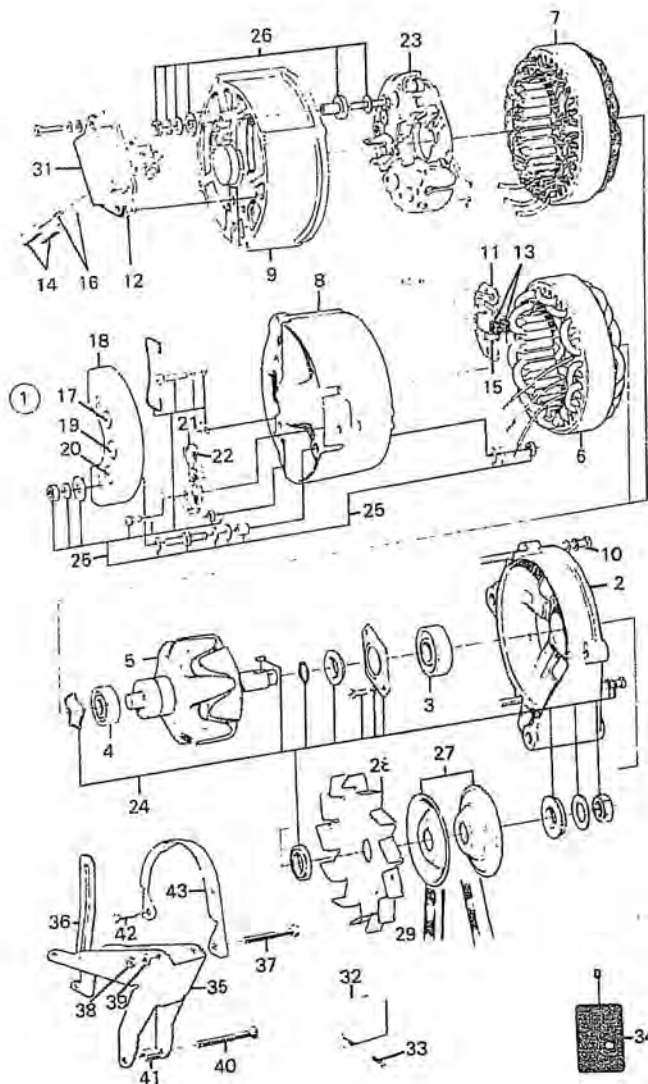
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9

Fig Pos	Part No Art nr	Quantity/Anst	Description	Benämning	K/S S/R	Notes Anmärkning
		99				
0070	1 85 12 451	1	Alternator assy	Generator kpl	5	10
0040	2 85 20 892	1	Belt pulley	Remskiva	5	5
0060	3 85 50 147	1	Fan disc	Fläktskiva	5	5
0120	4 85 18 852	3	Screw	Skruv	5	5
0140	5 85 18 797	1	Drive end with bearing	Drivlager	5	5
0160	6 78 48 038	1	Ball bearing	Kullager	5	5
0180	7 78 48 161	1	Ball bearing	Kullager	5	5
0200	8 85 19 001	1	Rotor	Rotor	5	5
0220	9 85 18 789	1	Stator	Stator	5	5
0240	10 85 18 813	1	Slip ring bearing	Slipringlager	5	5
0260	11 85 50 089	1	Brush unit assy	Borstplatta kpl	4	1
0281	12 85 50 097	1	Brush set	Borstset	3	1
0300	13 85 50 105	2	Brush spring	Tryckfjäder	6	1
0320	14 85 18 854	1	Rectifier plate	Likriktarplatta	6	1
0350	15 85 48 992	1	Part kit, rotor	Delset, rotor	6	1
0380	16 78 67 377	1	Part kit, alternator	Delset, generator	6	1
0400	29 80 29 555	1	Nut	Mutter	5	5
0420	30 79 10 540	1	Washer	Bricka	5	5
0440	31 79 10 532	1	Washer	Bricka	5	5
0460	32 71 28 978	1	Screw	Skruv	5	5
0480	33 83 75 594	1	Alternator support	Generatorstöd	X7	5
0500	34 73 00 228	1	Screw	Skruv	5	5
0520	35 73 34 634	1	Charging regulator	Laddningsregulator	5	5
0540	36 79 22 495	2	Screw	Skruv	5	5
0560	37 83 75 735	1	V-belt	Kilrem	1	X7
0580	37 83 84 927	1	V-belt	Kilrem	1	1
0600			Warning label, alternator	Varningsskikt, generator	5	5
0620			Swedish-English text	Svensk-Engelsk text	5	5
0640	38 85 06 941	1	Finnish-Swedish text	Finsk-Svensk text	5	5
0660	38 85 06 925	1	Screw	Skruv	X7	5
0680	39 80 84 022	1	Nut	Mutter	X7	5
0700	40 80 74 106	1	Screw	Skruv	X7	5
0720	41 80 83 933	1	Nut	Mutter	X7	5
0740	42 80 74 106	1	Bracket	Fäste	4	4
0760	43 83 52 833	1	Alternator bracket	Generatorfäste	4	4
0780	44 83 16 010	1	Screw	Skruv	5	5
0800	45 80 84 030	1	Nut	Mutter	5	5
0820	46 80 74 106	1	Washer	Bricka	5	5
0840	47 79 33 849	1	Screw	Skruv	5	5
0860	48 83 52 886	1	Spacer sleeve	Distansrör	5	5
0880	49 83 52 859	1	Protecting cover	Skyddskåpa	5	5
0900	50 83 33 783	1			5	5

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
Alternator 3-A10
Starter 3-A22
Ignition system 3-B02
Lighting 3-B20
Electrical equipment, other 3-C18
Wiring and fuses 3-D22



R 5734 - 89

0200

Alternator
Alternator Bosch 55,65A
As from model 1975

Generator
Generator Bosch 55,65A
Fr o m 1975

Date
1988-10

Illustration
R5734

Group
3

Page
11

Fig. Pos	Part No Art nr	Quantity/Amount	Description	Benämning	K/S S/R	Notes Anmärkning
		99				
0020	1 85 20 876	1	Alternator assy	Generator kpl	5	111, BOSCH 0 120 400 871 SUPERSEDED BY 8571838
0021	1 85 30 446	1	Alternator assy	Generator kpl	5	BOSCH 0 120 489 881 12, 133)
0022	1 85 59 742	1	Alternator assy	Generator kpl	5	BOSCH 0 120 400 822 SUPERSEDED BY 8571838
0040	1 85 41 781	1	Alternator assy 65A	Generator kpl 65A	5	BOSCH 0 120 489 881
0045	2 85 30 263	2	Drive end with bearing	Drivlager	6	TURBO PART OF 8520876
0046	2 85 58 055	1	Drive end with bearing	Drivlager	6	PART OF 8530446, 8559742
0047	2 85 58 488	1	Drive end with bearing	Drivlager	6	PART OF 8541781
0050	3 78 48 088	1	Belt bearing	Kullager	3	
0050	3 85 59 767	1	Belt bearing	Kullager	3	PART OF 8559742
0060	4 78 48 161	1	Belt bearing	Kullager	3	
0080	4 85 53 775	1	Belt bearing	Kullager	6	PART OF 8559742
0100	5 85 30 271	1	Rotor	Rotor	6	PART OF 8520876
0120	5 85 50 062	1	Rotor	Rotor	6	PART OF 8530446
0140	5 85 59 759	1	Rotor	Rotor	6	PART OF 8559742
0150	5 85 58 496	1	Rotor	Rotor	6	PART OF 8541781
0155	6 85 05 265	1	Stator	Stator	6	PART OF 8520876
0160	7 85 50 048	1	Stator	Stator	6	PART OF 8530446, 8559742
0170	7 85 58 470	1	Stator	Stator	6	PART OF 8520876
0180	8 85 30 257	1	Slip ring bearing	Slipningslager	6	PART OF 8530446, 8559742
0190	9 85 50 071	1	Slip ring bearing	Slipningslager	6	PART OF 8541781
0200	9 85 58 504	1	Slip ring bearing	Slipningslager	6	PART OF 8520876
0220	10 85 18 862	3	Screw	Skruv	5	PART OF 8520876
0240	10 85 50 139	4	Screw	Skruv	6	PART OF 8530446, 8559742
0260	11 85 05 208	1	Brush unit assy	Borstplatta kpl	4	(8530305) PART OF 8520876
0280	12 85 50 089	1	Brush unit assy	Borstplatta kpl	4	PART OF 8530446, 8541781
0290	13 78 48 542	1	Brush set	Borststatts	3	PART OF 8530305
0310	14 85 50 097	1	Brush set	Borststatts	3	PART OF 8530446, 8541781
0330	15 85 05 216	2	Brush spring	Tryckfjäder	6	PART OF 8530305
0350	16 85 50 105	2	Brush spring	Tryckfjäder	6	PART OF 8550089
0370	17 78 67 302	3	Rectifier, negative	Likriktare	6	PART OF 8520876
0390	18 85 05 224	1	Heat sink assy	Kylkropp kpl	6	PART OF 8520876
0410	19 78 67 328	1	Heat sink	Kylkropp	6	PART OF 8520876
0430	20 78 67 336	1	Rectifier, pos.	Likriktare	6	PART OF 8520876
0450	21 85 05 237	1	Rectifier, plate	Likriktarplatta	6	PART OF 8520876
0470	22 85 05 240	3	Exciter diode	Magnetiseringslikriktare	4	PART OF 8520876
0490	23 85 71 903	1	Rectifier unit	Likriktarenhet	6	PART OF 8530446, 8541781
0510	24 85 18 995	1	Part kit, rotor	Delars, rotor	6	8559742, (8550113)
0530	25 78 67 377	1	Part kit, alternator	Delars, generator	6	PART OF 8520876
0550	26 85 51 673	1	Part kit connection B+	Delars, anslutning B+	6	PART OF 8530446, 8559742
0570	26 85 51 673	1	Part kit connection B+	Delars, anslutning B+	6	PART OF 8541781
0590	27 85 20 892	1	Belt pulley	Remska	5	(8558512)
0610	28 85 50 147	1	Fan disc	Fäktskiva	6	
0630	29 81 84 927	1	V-belt	Kilrem	1	
0650	29 81 85 603	1	V-belt	Kilrem	1	FOR CARS WITH AIR PUMP

11 Ch -39771008411, usa -99771008437 -99772001392
12 Ch 99771008412- usa 99771008438- 99772001393-
133 -1978
134 1979-

SAAB 99
M74-81

MASTER INDEX

- Con. rat. Complete sets 1-A02
- Tools 1-H02
- Engine 1-J02, 2-A02
- Electrical system, Instruments 3-A02
- Transmission 3-C02
- Brakes 4-A02
- Front assembly, Steering 4-C02
- Suspension, Wheels 4-E02
- Body 4-F02, 5-A02
- Accessories 5-K02
- Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
Alternator 3-A10
Starter 3-A22
Ignition system 3-B02
Lighting 3-B02
Electrical equipment, other 3-C18
Wiring and fuses 3-D22

0200

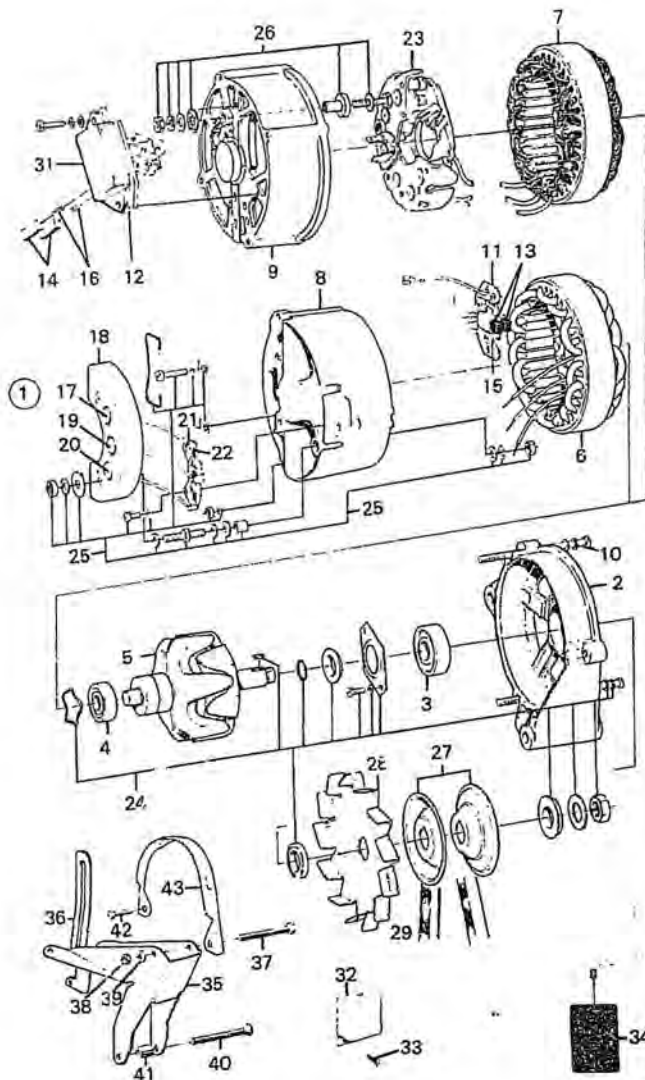
Alternator
Alternator Bosch 55,65A
As from model 1975**Generator**
Generator Bosch 55,65A
Fr o m 1975Date
Datum
1988-10Illustration
Bild nr
R5734Group
Grupp
3Page
Sida
13

Fig Pos	Part No Art nr	Quantity/Antal			Description	Benämning	K SR	Notes Anmärkning
		99						
0640	31	85 59 565	1		Charging regulator	Laddningsregulator	2	(8558306) PART OF
0841								8541781
0850	31	85 59 577	1		Charging regulator	Laddningsregulator	2	PART OF 8559742
0850	32	73 34 634	1		Charging regulator	Laddningsregulator	2	(133)
0890	33	79 22 974	2		Screw	Skruv	5	
0900					Warning label	Varningsetikett		
0920					alternator	generator		
0940	34	85 08 941	1		Swedish-English text	Svensk-Engelsk text	6	
0960	34	85 05 525	1		Swedish-English text	Svensk-Engelsk text	6	
0980	35	83 62 833	1		Bracket	Fäste	4	
1000	36	83 16 010	1		Alternator bracket	Generatorfäste	4	
1020	37	80 84 030	1		Screw	Skruv	5	
1040	38	80 74 106	1		Nut	Mutter	5	
1060	39	79 33 849	1		Washer	Bricka	5	
1080	40	83 52 866	1		Screw	Skruv	5	
1100	41	83 52 858	1		Spacer sleeve	Distansör	5	
1120	42	80 83 933	1		Screw	Skruv	5	
1140	43	83 33 783	1		Protecting cover	Skyddsskäpa	5	
1160					Mounting kit, fan	Monteringssets, fläkt	6	
1180		85 18 995	1		disc - belt pulley	- remskiva	6	

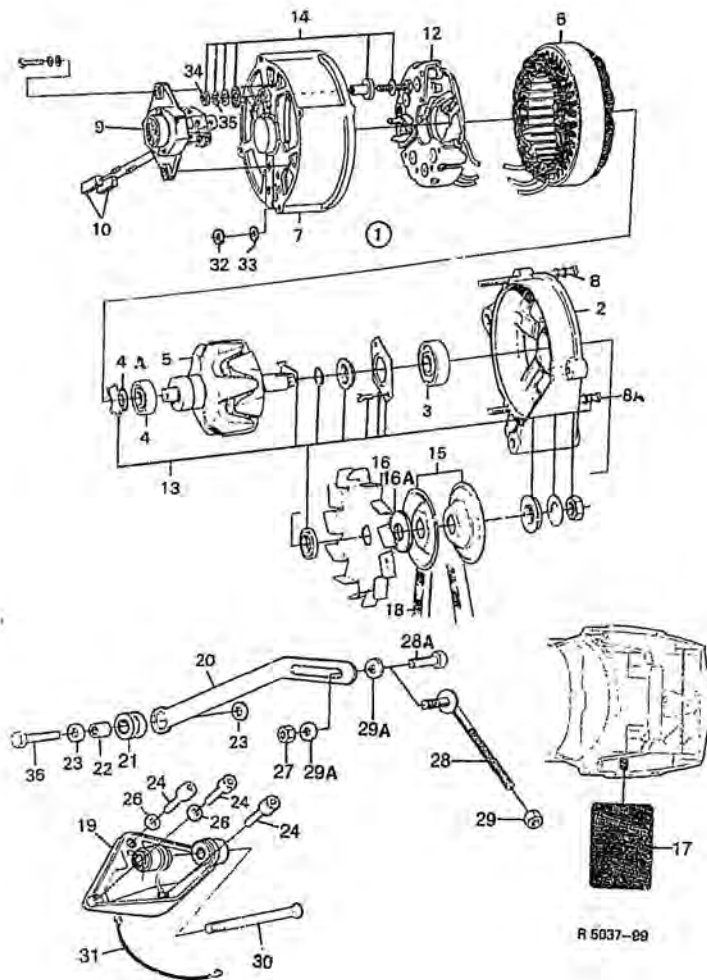
0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, steering	4-C02
7	Suspension, wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

3 GROUP INDEX

Battery	3-A08
Alternator	3-A10
Starter	3-A22
Ignition system	3-B02
Lighting	3-B20
Electrical equipment, other	3-C18
Wiring and fuses	3-D22



R 5734 - 99



R 5037-89

0225

Alternator
Alternator, Bosch
Engine H-type

Generator
Generator, Bosch
H-motor

Date
Datum
1988-10

Illustration
Bild nr
R5037

Group
Grupp
3

Page
Sida
15

Fig. Pos	Part No Art nr	Quantity/ Antal	Description	Benämning	K S	Notes Anmärkning
		99				
0020	1 85 71838	1	Alternator assy 70A	Generator kpl 70A	5	
0060	2 85 71879	1	Drive end with bearing	Drivlager	6	
0140	3 85 72026	1	Bearing	Kullager	2	
0160	4 85 72034	1	Bearing	Kullager	2	
0165	4A 85 85590	1	O-ring	O-ring	4	
0200	5 85 71887	1	Rotor	Rotor	6	
0240	6 85 71861	1	Stator	Stator	6	
0260	7 85 71895	1	Slip ring bearing	Släpplingslager	6	
0300	8 85 71911	3	Screw	Skruv	6	
0310	8A 85 72042	1	Screw	Skruv	6	
0340	9 85 71846	1	Charging regulator	Laddningsregulator	5	
0360	10 85 72638	1	Brush set	Borstasats	5	
0420	12 85 71803	1	Rectifier unit	Likriktarenhet	5	
0440	13 85 72653	1	Part kit rotor	Delrats rotor	5	
0460	14 85 51673	1	Part kit connection B+	Delrats anslutning B+	5	(8558512)
0500	15 85 78569	1	Belt pulley	Rämskiva	5	
0519	16A 85 78577	1	Guide disc	Styrskiva	4	
0520	16 85 50147	1	Fan disc	Fläktskiva	6	
0540	17 85 06941	1	Warning label	Varningsetikett	5	
0560			Swedish - English	Svensk - Engelsk		
0580	17 05 06925	1	Warning label	Varningsetikett	5	
0600			Swedish - Finnish	Svensk - Finsk		
0620	18 93 23510	1	V-belt	Kilrem	1	
0660	19 93 30656	1	Bracket	Fäste	4	
0680	20 93 47840	1	Bar	Stag	5	(158)
0690	20 93 48954	1	Bar	Stag	5	(159)
0695	21 93 54317	2	Bushing	Bussning	4	(159)
0760	22 93 23635	1	Sleeve	Hylsa	4	
0770	23 90 29985	2	Washer	Bricka	5	(158)
0775	23 73 11772	2	Washer	Bricka	5	(159)
0780	24 80 98089	3	Screw	Skruv	5	
0795	26 30 29985	2	Washer	Bricka	5	
0800	27 80 74106	1	Nut	Mutter	5	
0820	28 93 46818	1	Adjusting rod	Ställskruv	5	(158)
0823	28A 79 70288	1	Screw	Skruv	5	(159)
0825	29 79 71922	1	Nut	Mutter	5	(158)
0828	29A 80 29985	1	Washer	Bricka	5	
0830	30 93 68317	1	Screw	Skruv	5	(9347006)
0860	31 85 68305	1	Grounding cable	Jordkabel	5	
0920	32 80 29548	1	Nut	Mutter	5	
0940	33 73 33815	1	Washer	Bricka	5	
0960	34 80 29555	1	Nut	Mutter	5	
0980	35 79 10540	1	Washer	Bricka	5	
0990	36 80 83882	1	Screw	Skruv	5	(158)
0995	36 80 84006	1	Screw	Skruv	5	(159)
1000			Mounting kit, fan disc - belt pulley	Monteringsatts, fläktskiva-rämskiva	5	
1020			Repair kit, alternator bracket	Rep. sats, generator fäste	5	
1040	93 37593	X			5	
1060					5	

- 0 General, Complete sets 1-A02
- 1 Tools 1-K02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
- Alternator 3-A10
- Starter 3-A22
- Ignition system 3-B02
- Lighting 3-B20
- Electrical equipment, other 3-C16
- Wiring and fuses 3-D22

3250

Alternator
Alternator SEV Marchal
Up to and incl 1978

Generator
Generator SEV Marchal
T o m 1978

Date
Datum 1988-10 R3158

Illustration
Bild nr

Group
Grupp 3

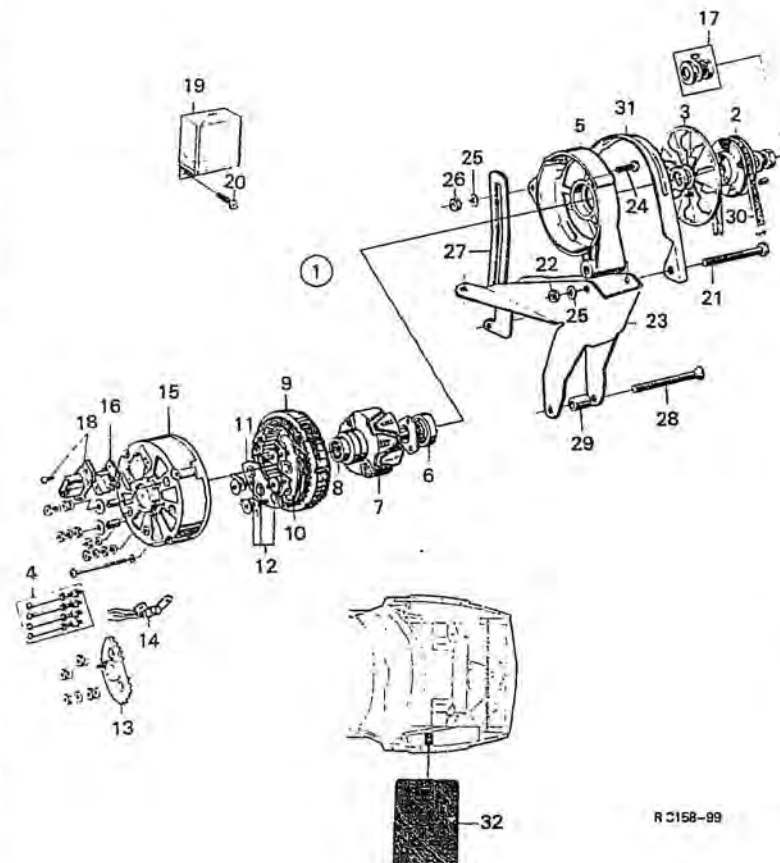
Page
Sida 17

Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Banämning	K S R /	Notes Anmärkning
1040	1	85 20 959	1	Alternator assy	Generator kpl	6 191. SUPERSEDED BY 8557076
0060	2	85 20 777	1	Bolt pulley	Remskiva	5 14, 16)
0083	2	85 20 934	1	Belt pulley	Remskiva	5 14, 16)
0100	2	85 20 934	1	Belt pulley	Remskiva	5 15, 17, 133)
0140	3	85 20 926	1	Fan disc	Fläktskiva	6 14, 16), (8517898)
0160	3	85 20 926	1	Fan disc	Fläktskiva	6 15, 17, 133)
0180	4	85 17 880	1	Set of screws	Sats, skruvar	6 16, 17, 133)
0200	5	85 17 773	1	Drive end with bearing	Drivlagerhus	6 16, 17, 133)
0220	6	85 17 799	1	Ball bearing	Kulager	3 16, 17, 133)
0240	7	85 20 769	1	Rotor assy	Rotor kpl	6 14, 16)
0260	7	85 20 918	1	Rotor assy	Rotor kpl	6 14, 16)
0300	7	85 17 807	1	Rotor assy	Rotor kpl	6 15, 17, 133)
0320	8	85 17 807	1	Ball bearing	Kulager	3 16, 17, 133)
0340	9	85 40 874	1	Stator	Stator	6 16, 17, 133), (8517922)
0360	10	85 17 930	1	Rectifier plate, negative	Likriktarenhet -	6 16, 17, 133)
0380	11	85 17 948	1	Rectifier plate, positive	Likriktarenhet +	6 16, 17, 133)
0400	12	85 17 864	1	Set of rectifier	Sats, likriktarenhet	6 16, 17, 133)
0420	13	85 17 872	1	Insulation diode	Isolationsdiod	6 16, 17, 133)
0440	14	85 45 281	1	Exiter diode with screw	Magnetiseringsdiod med skruv	4 15, 17, 133), (8517955)
0460	15	85 17 815	1	Slipping end bracket	Lagerhus, släpning	6 14, 16)
0480	15	85 20 975	1	Slipping end bracket	Lagerhus, släpning	6 15, 17, 133)
0500	16	85 17 971	1	Brush unit	Borstplatta	4 16, 17, 133)
0520	17	85 20 785	1	Set of nut, woodruff key and washers	Sats mutter, woodruff kil och brickor	6 14, 16)
0540	17	85 20 942	1	Set of nut, woodruff key and washers	Sats mutter, woodruff kil och brickor	6 14, 16)
0560	17	85 20 942	1	Set of nut, woodruff key and washers	Sats, mutter woodruff kil och brickor	6 15, 17, 133)
0580	17	85 20 942	1	Set of nut, woodruff key and washers	Sats, mutter woodruff kil och brickor	6 15, 17, 133)
0600	18	85 30 339	1	Connector with screw	Anslutningshus med skruv	6 16, 17, 133)
0620	19	73 34 834	1	Charging regulator	Laddningsregulator	2 133)
0640	20	79 22 974	2	Screw	Skruv	5
0660	21	80 84 030	1	Screw	Skruv	5
0680	22	80 74 106	1	Nut	Mutter	5
0700	23	83 52 833	1	Bracket	Fäste	4
0720	24	80 83 933	1	Screw	Skruv	5
0740	25	79 33 849	2	Washer	Bricka	5
0760	26	80 74 106	1	Nut	Mutter	5
0780	27	83 16 010	1	Alternator bracket	Generatorfäste	5
0800	28	83 52 865	1	Screw	Skruv	5
0820	29	83 52 858	1	Spacer sleeve	Distansrör	5
0840	30	83 84 927	1	V-belt	Kilrör	1
0860	31	83 18 503	1	V-belt	Kilrör	1 10)
0880	32	83 33 763	1	Protecting cover	Skyddskäpa	5
0900	32	85 06 941	1	warning label, alternator	varningsetikett generator	5
0920	32	85 06 925	1	Swedish-English text	Svensk-Engelsk text	5
0940	32	85 06 925	1	Finnish-Swedish text	Finsk-Svensk text	5

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

3 GROUP INDEX

Battery	3-A08
Alternator	3-A10
Starter	3-A22
Ignition system	3-B02
Lighting	3-B20
Electrical equipment, other	3-C18
Wiring and fuses	3-D22



R 3158-99

14. Ch -99742031830 -99746011234.
15. Ch 99742031831 -99746011235-
16. Part of 85 12 469
17. Part of 85 20 959
18. For cars with air pump
19. Ch -99771008411 use
133 -1978

0275

Alternator
Alternator SEV Marchal
As from 1979

Generator
Generator SEV Marchal
Fr o m 1979

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

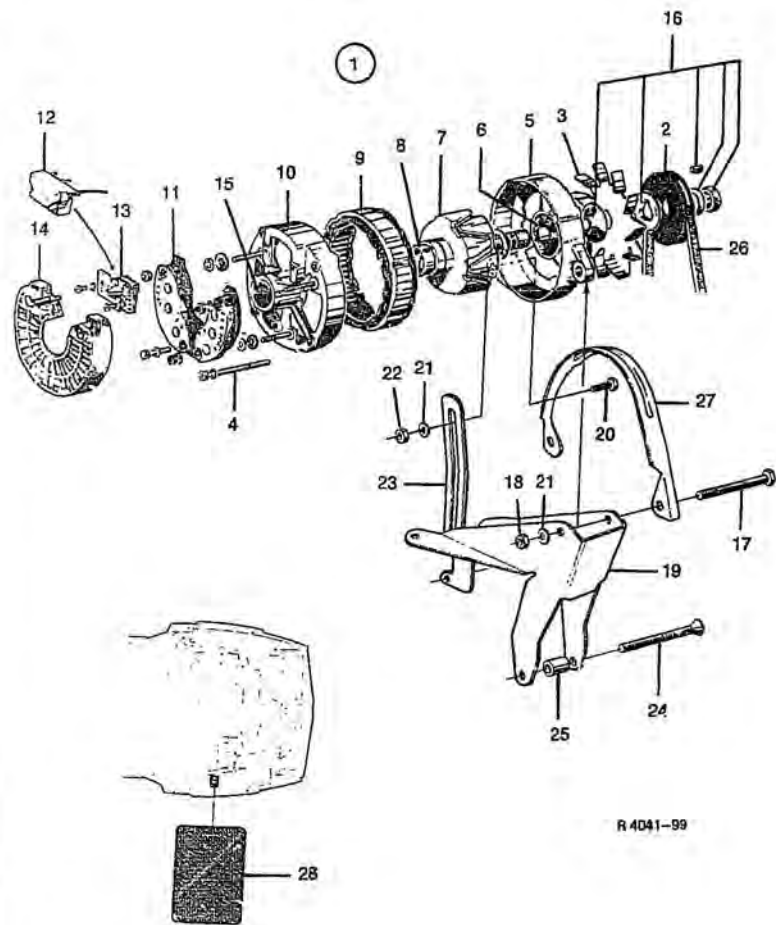
1988-10

R4041

3

19

Fig Pos	Part No Art nr	Quantity/Anl	Description	Benämning	K/S	Notes Anmärkning
		99				
0020	1 85 57 076	1	Alternator assy	Generator kpl	5	
0150	2 85 60 138	1	Belt pulley	Remskiva	5	
0060	3 85 60 120	1	Fan	Fläkt	6	
0090	4 85 60 047	1	Set of screws	Sats, skruvar	6	
0100	5 85 60 112	1	Drive end with bearing	Drivlagerhus	6	
0120						
0140	6 85 17 799	1	Ball bearing	Kullager	3	
0160	7 85 60 096	1	Rotor	Rotor	6	
0180	8 85 17 807	1	Ball bearing	Kullager	3	
0200	9 85 60 104	1	Stator	Stator	6	
0220	10 85 60 070	1	Slipping end bracket	Lagerhus, släpning	6	
0240	11 85 60 039	1	Rectifier unit	Likriktarenhet	6	
0280	12 85 60 054	1	Charging regulator	Laddningsregulator	2	
0280	13 85 60 062	1	Brush unit	Borstplatta	4	
0300	14 85 60 021	1	Rear casing	Bakre kåpa	3	
0320	15 85 60 088	1	Plastic cover	Plastskydd	3	
0340	16 85 60 146	1	Mounting kit, fan disc - bolt pulley	Monteringsats, fläkt - remskiva	6	
0360						
0380	17 80 84 030	1	Screw	Skruv	6	
0400	18 80 74 106	1	Nut	Mutter	6	
0420	19 83 52 833	1	Bracket	Fäste	4	
0440	20 80 83 933	1	Screw	Skruv	6	
0460	21 79 33 849	2	Washer	Bricka	6	
0480	22 80 74 106	1	Nut	Mutter	6	
0500	23 83 16 010	1	Alternator bracket	Generatorfäste	4	
0520	24 83 52 866	1	Screw	Skruv	6	
0540	25 83 52 859	1	Spacer sleeve	Distansrör	6	
0560	26 83 84 927	1	V-belt	Kilrem	1	
0580	27 83 33 783	1	Protecting cover	Skyddskåpa	6	
0600			Warning label, alternator	Varningsetikett, generator		
0620			Swedish - english text	Svensk - engelsk text	6	
0640	28 85 06 941	1			6	
0660			Finnish - swedish text	Finsk - svensk text	6	
0700	28 85 06 925	1			6	

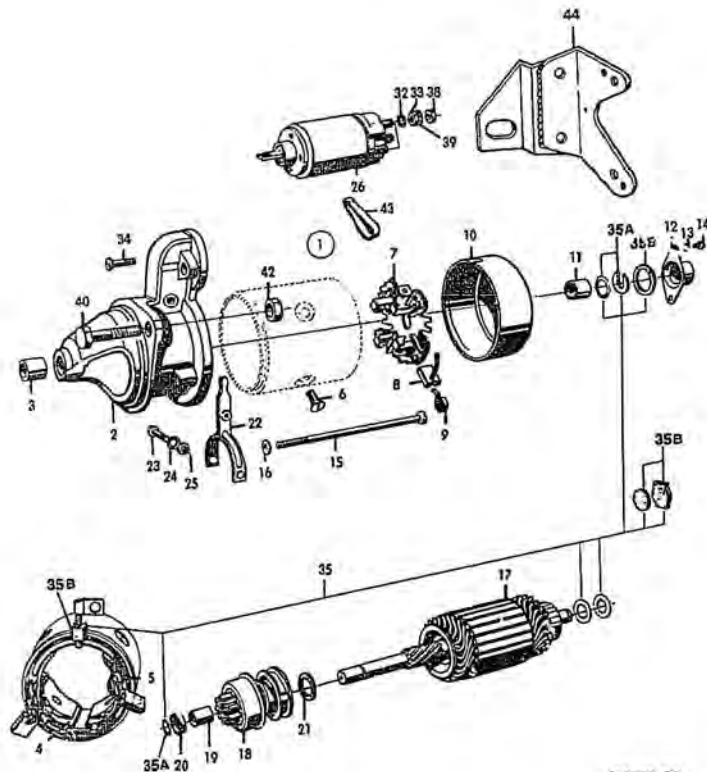


R 4041-99

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 2 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
- Alternator 3-A10
- Starter 3-A22
- Ignition system 3-B02
- Lighting 3-B20
- Electrical equipment, other 3-C18
- Wiring and fuses 3-D22



R 6752-99

0300

Starter
Starter

Up to and incl Ch 20)

Startmotor
Startmotor
T o m Ch 20)

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

3

21

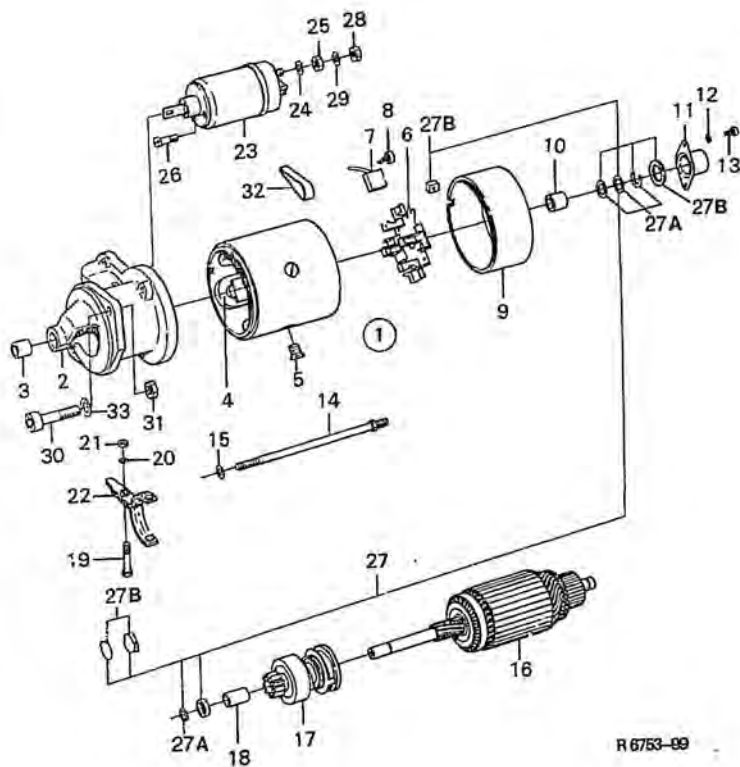
Fig. Bild	Part No Art nr	Quantity/Amount Mängd	Description	Benämning	Notes Anmärkning
0070	1 83 19 618	1	Starter assy	Startmotor kpl	5
0040	2 83 04 800	1	Drive end bracket assy	Drivhus kpl.	6
0060	3 83 04 818	1	Bearing bushing	Lagerbussning	7
0080	4 83 04 826	1	Field winding	Fältindring	8
0100	5 78 54 730	1	Insulation strip	Isolerlist	9
0120	6 83 04 834	4	Screw	Skruv	10
0140	7 93 23 858	1	Brush plate	Borstplatta	11
0160	8 83 04 859	2	Brush set	Borstset	12
0180	9 78 54 904	2	Brush spring	Borstfjäder	13
0200	10 93 23 882	1	Commutator	Kommutator	14
0220	11 93 23 882	1	bearing assy	lager kpl	15 (8304867)
0240	12 93 23 890	1	Bearing bushing	Lagerbussning	16 (7854870)
0260	13 78 54 912	1	Cover cap	Kapsel	17
0280	14 78 48 484	2	Washer	Bricka	18
0300	15 83 04 875	2	Screw	Skruv	19
0320	16 83 88 571	2	Screw	Skruv	20
0340	17 83 88 589	2	Washer	Bricka	21
0360	18 83 04 909	1	Rotor	Rotor	22
0380	19 88 14 857	1	Starter drive assy	Startmotordriv kpl	23 (8304917)
0400	20 93 23 916	1	Bearing bushing	Lagerbussning	24 (7854847)
0420	21 83 04 925	1	Stop ring	Anslagsring	25
0440	22 78 54 821	1	Gasket ring	Packningsring	26
0460	23 83 04 933	1	Engaging lever arm	Kopplingsarm	27
0480	24 83 04 941	1	Screw	Skruv	28
0500	25 79 69 975	1	Washer	Bricka	29 (7854797)
0520	26 78 00 683	1	Nut	Mutter	30
0540	27 83 04 958	1	Starter solenoid	Manövermagnet	31
0560	28 79 10 557	2	Washer	Bricka	32
0580	29 78 14 618	2	Nut	Mutter	33
0600	30 78 54 995	2	Screw	Skruv	34
0620	31 83 89 942	1	Set of washers	Bricksats	35
0640	32 93 23 924	1	Gasket set	Packningsatts	36
0660	33 83 89 959	1	Nut	Mutter	37
0680	34 80 74 106	1	Washer	Bricka	38
0700	35 79 10 557	1	Screw	Skruv	39
0720	36 79 14 716	2	Nut	Mutter	40
0740	37 85 02 726	1	Clip	Clip	41
0760	38 83 33 809	1	Starter bracket	Startmotorsteg	42

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

3 GROUP INDEX

Battery	3-A08
Alternator	3-A10
Starter	3-A22
Ignition system	3-B02
Lighting	3-B20
Electrical equipment, other	3-C18
Wiring and fuses	3-D22

20. Ch.-95752003916 -99756000514 -99757000090.
21. Starter assy. 8309843 is superseded by starter assy. 83 19618+ 8333809
22. For starter assy. 8319618 only.



R 6753-99

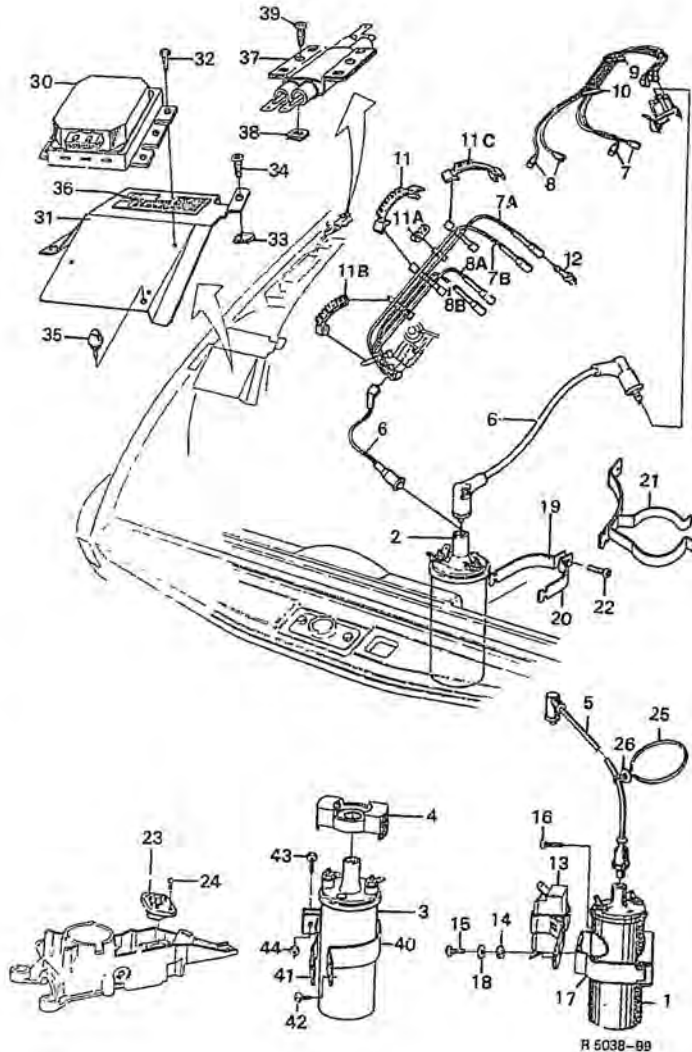
0350

Starter		Startmotor		Date	Illustration	Group	Page
Starter		Startmotor		Datum	Fild nr	Grupp	Sida
As from Ch 23)		Fr o m Ch 23)		1988-10	R6753	3	23
Fig Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K/S	Notes
		99				S/R	Anmärkning
						L	
1	83 19 618	1		Starter assy	Startmotor kpl.	5	23) BOSCH 0 001 311 108
2	93 23 833	1		Drive end bracket assy	Drävhus kpl	6	(8322208)
3	83 22 216	1		Bearing bushing	Lagerbussning	3	
4	83 22 224	1		Field winding	Fältindring	6	
5	93 23 841	4		Screw	Skruv	5	(8322232)
6	93 23 858	1		Brush plate	Borstplatta	6	
7	93 20 789	1		Brush set	Borstset	3	(8322240)
8	93 23 874	4		Brush spring	Borstfjäder	6	
9	93 23 882	1		Commutator bearing assy	Kommutatorlager kpl	6	(8322265)
10	93 23 890	1		Bearing bushing	Lagerbussning	3	(7854870)
11	78 54 312	1		Cover cap	Kapsel	6	
12	78 48 484	1		Washer	Bricka	6	
13	83 04 875	1		Screw	Skruv	5	6
13	80 59 222	2		Screw	Skruv	5	7
14	83 22 273	2		Screw	Skruv	5	
15	83 88 589	2		Washer	Bricka	5	
16	83 22 281	1		Rotor	Rotor	5	
17	83 32 934	1		Starter drive assy	Startmotordrev kpl.	3	
18	93 23 916	2		Bearing bushing	Lagerbussning	5	(7854847)
19	83 04 941	1		Screw	Skruv	5	
20	79 69 975	1		Washer	Bricka	5	(7854797)
21	78 00 683	1		Nut	Mutter	5	6
21	80 50 601	1		Nut	Mutter	5	7
22	83 22 307	1		Engaging lever arm	Kopplingsarm	6	
23	83 22 315	1		Starter solenoid	Manövermagnet	3	
24	73 10 557	1		Washer	Bricka	5	6
25	78 14 619	1		Nut	Mutter	5	6
26	80 73 942	1		Nut	Mutter	5	7
26	83 22 323	2		Screw	Skruv	5	
27	83 89 942	1		Set of washers	Bricksats	6	
27A	93 23 924	1		Set of washers	Bricksats	6	
27B	83 89 959	1		Gasket set	Packningsats	6	
28	80 74 106	1		Nut	Mutter	5	
29	79 10 557	1		Washer	Bricka	5	
30	79 03 339	2		Screw	Skruv	5	6
30	79 62 624	2		Screw	Skruv	5	7
31	79 14 716	2		Nut	Mutter	5	
32	85 02 726	1		Clip	Clip	5	
33	79 33 856	2		Washer	Bricka	5	74)

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

3 GROUP INDEX

Battery	3-A08
Alternator	3-A10
Starter	3-A22
Ignition system	3-B02
Lighting	3-B20
Electrical equipment, other	3-C15
Wiring and fuses	3-D22



0490

Ignition system
Ignition coil, cables

Tändsystem
Tändspole, tändkablar

Date
Datum
1988-10

Illustration
Bild nr
R5036

Group
Grupp
3

Page
Sida
25

Fig Pos.	Part No Art nr	Quantity/Antal		Description	Benämning	KS S/R	Notes Anmärkning
		99					
0020	1 85 06 535	1		Ignition coil	Tändspole	4 2)	
0040	2 85 22 328	1		Ignition coil	Tändspole	4 3)	
0060	3 85 39 835	1		Ignition coil	Tändspole	4 30, 31) US, CA AND TURBO	
0080	4 85 66 374	1		Protection	Skydd	4 30, 31) US, CA AND TURBO	
0100	5 93 37 585	1		Ignition cable	Tändkabel	5 3 2), (8307563)	
0120				distributor/coil	tändfördelare/spole		
0180	6 93 03 777	1		Ignition cable	Tändkabel	3 3)	
0200				distributor/coil	tändfördelare/spole		
0210	6 75 11 157	1		Ignition cable	Tändkabel	152), (9341264)	
0215				distributor/coil	tändfördelare/spole		
0230	6 83 39 046	1		Ignition cable	Tändkabel	3 TURBO	
0240				distributor/coil	tändfördelare/spole		
0250	6 83 04 510	1		Ignition cable	Tändkabel	3 TURBO, ALT TO 8339046	
0260				distributor/coil	tändfördelare/spole		
0300	7 83 04 123	2		Ignition cable	Tändkabel	5 3 ENGINE 1,85 L	
0320				cyl. 1 and 2	cyl 1 och 2		
0380	7 83 63 847	2		Ignition cable	Tändkabel	5 3 ENGINE 2,0 L	
0400				cyl. 1 and 2	cyl 1 och 2		
0420	7 83 69 845	2		Ignition cable	Tändkabel	3 128), TURBO	
0440				cyl 1 and 2	cyl 1 och 2		
0450	7A 93 09 287	1		Ignition cable, cyl 1	Tändkabel, cyl 1	3 156, 152)	
0455	7B 93 14 089	1		Ignition cable, cyl 2	Tändkabel, cyl 2	3 156, 152)	
0460	8 83 04 131	2		Ignition cable	Tändkabel	5 3 ENGINE 1,85 L	
0480				cyl 3 and 4	cyl 3 och 4		
0540	8 83 63 854	2		Ignition cable	Tändkabel	5 3 ENGINE 2,0 L	
0560				cyl 3 and 4	cyl 3 och 4		
0580	8 83 69 852	2		Ignition cable	Tändkabel	3 128), TURBO	
0600				cyl 3 and 4	cyl 3 och 4		
0610	8A 93 09 295	1		Ignition cable, cyl 3	Tändkabel, cyl 3	3 156, 152)	
0615	8B 93 14 121	1		Ignition cable, cyl 4	Tändkabel, cyl 4	3 156, 152)	
0620	9 83 04 149	1		Ignition cable	Tändkabelhållare	2 ENGINE 1,85 L	
0640				retainer			
0650	9 83 49 797	1		Ignition cable	Tändkabelhållare	2 ENGINE 2,0 L	
0651				retainer			
0660	10 83 04 158	1		Ignition cable	Tändkabelhållare	2 ENGINE 1,85 L	
0680				retainer			
0700	10 83 49 797	1		Ignition cable	Tändkabelhållare	2 ENGINE 2,0 L	
0720				retainer			
0740	10 83 69 167	1		Ignition cable	Tändkabelhållare	5 TURBO	
0760				retainer			
0765	11 93 58 036	1		Retainer	Tändkabelhållare	2 152)	
0770	11A 93 53 673	1		Retainer	Hållare	2 152)	
0775	11B 93 58 102	2		Retainer	Hållare	2 152)	
0778	11C 93 58 094	1		Retainer	Hållare	2 152)	
0780	12 83 09 486	4		Spark plug	Tändstift	2 152)	
0800							CHAMPION N-11Y
0820	12 83 89 514	4		Spark plug	Tändstift		40/232 148 007
0840							BOSCH W 175 T 30
0900	12 83 50 076	4		Spark plug	Tändstift		40/234 107 001
0920							NGK BP-6 ES
0930	12 83 13 057	4		Spark plug	Tändstift		40/236 160 008
0935							TURBO EU, NGK BP-7 ES
0940	12 88 12 810	4		Spark plug	Tändstift		40/236 161 006
0960							AUTOLITE AG 22
0980							40/230 121 006
1000	13 83 00 592	1		Ignition resistance unit	Förkopplingsmotstånd	5 2)	

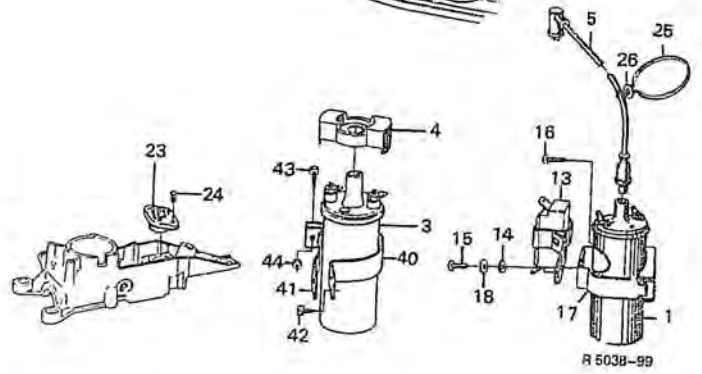
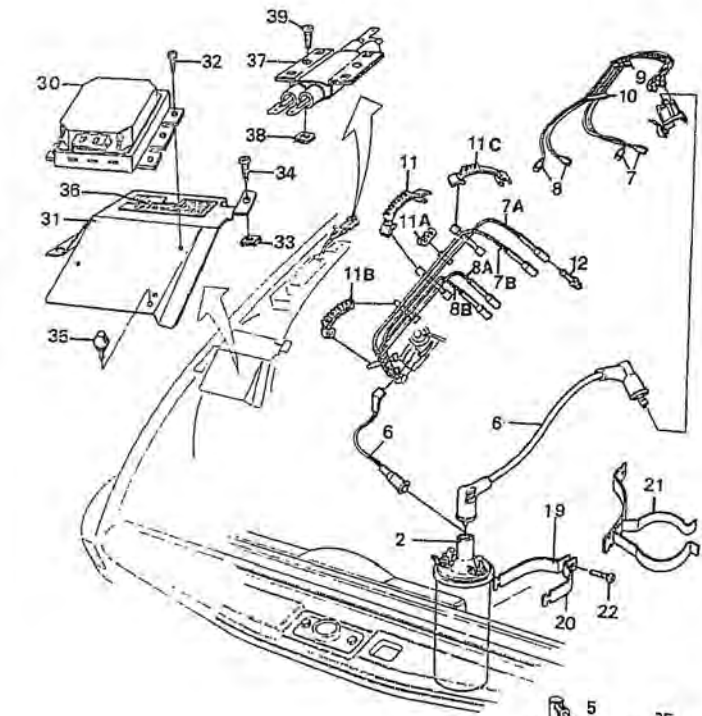
2. -1974
3. 1975-
30. 1978-
31. Also Model 77, Turbo
128. ENGINE BSIP01 0X0812- BSIP02 00075-
152. Engine H-type
156. -1981

R 5038-B9

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 5-A02

3 GROUP INDEX

- Battery 3-A08
- Alternator 3-A10
- Starter 3-A22
- Ignition system 3-B02
- Lighting 3-B20
- Electrical equipment, other 3-C18
- Wiring and fuses 3-D22



0400

Ignition system
Ignition coil, cables

Tändsystem
Tändspole, tändkablar

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R5038

3

27

Fig Pos	Part No Art nr	Quantity/Anat	Description	Benämning	K/S S/R	Notes Anmärkning
		99				
1020	14 79 15 564	1	Washer	Bricka	5	2)
1040	15 79 22 495	1	Screw	Skruv	5	2)
1050	16 79 22 909	1	Screw	Skruv	5	2)
1060	17 85 02 452	1	Clamp	Klamma	5	2)
1100	18 80 29 989	1	Washer	Bricka	5	2)
1120	19 83 20 487	1	Clamp LH	Klamma V	5	3)
1140	20 83 20 475	1	Clamp RH	Klamma H	5	3)
1160	21 83 26 530	1	Clamp	Klamma	5	3)
1180	22 80 59 586	1	Screw	Skruv	5	3)
1230	23 85 67 505	1	Ignition and starter switch	Tänd- och startkontakt	4	(8374563)
1240	24 79 34 300	2	Screw	Skruv	5	
1260	25 83 75 271	1	Rubber strap	Gummband	5	
1280	26 83 75 289	1	Washer	Bricka	5	
1380	30 85 40 023	1	Electronic unit	Elektronikenhet	5	28)
1400	31 85 40 064	1	Bracket	Konsol	5	28)
1420	32 79 22 800	1	Screw	Skruv	5	28)
1440	33 88 50 414	3	Clip	Clip	5	28)
1460	34 79 22 727	3	Screw	Skruv	5	28)
1480	35 70 27 659	1	Rubber plug	Gummplugg	5	28)
1500	36 85 40 981	1	Label	Textskylt	5	28)
1520	37 85 42 375	1	Resistance	Motstånd	5	28)
1540	38 79 72 003	2	Clip	Clip	5	28)
1580	39 79 22 214	2	Screw	Skruv	5	29), TURBO
1600	40 93 03 561	1	Bracket, ignition coil lower	Fäste, tändspole, undre	5	TURBO
1610	40 75 33 474	1	Bracket, ignition coil lower	Fäste, tändspole, undre	5	PART OF RADIATOR 88178 19 AND 88178 27
1611	41 93 03 579	1	Bracket, ignition coil upper	Fäste, tändspole, övre	5	TURBO
1660	42 79 22 727	3	Screw	Skruv	5	TURBO
1680	43 80 59 552	1	Screw	Skruv	5	TURBO
1720	44 80 50 601	1	Nut	Mutter	5	TURBO
1740	83 88 745	X	Set, ignition cable	Sats, tändkablar	3	ENGINE 1,85 L
1760	83 89 074	X	Set, ignition cable	Sats, tändkablar	3	2), ENGINE 2,0 L
1800	83 89 728	X	Set, ignition cable	Sats, tändkablar	3	3), NOT TURBO
1820	83 37 346	X	Set, ignition cable	Sats, tändkablar	3	152)

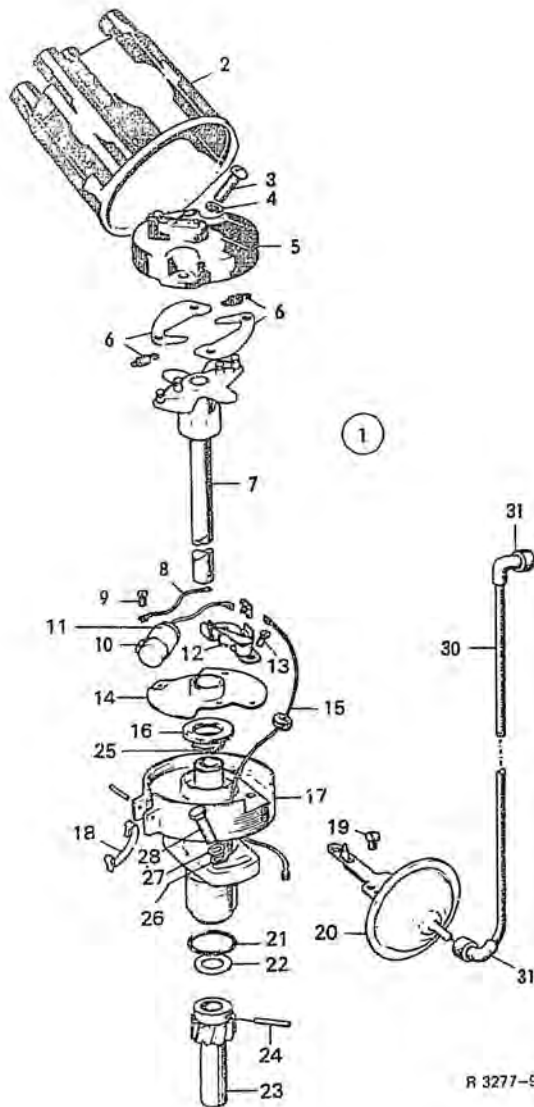
- 0 General, Complete sets 1-777
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system.
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
- Alternator 3-A10
- Starter 3-A22
- Ignition system 3-B02
- Lighting 3-B20
- Electrical equipment, other 3-C18
- Wiring and fuses 3-D22

2 -1974
3 1976-
7 1976-
28 Ch 997810C0001- 9978200001- 9978500001- 9978700001- CIUSA
-1977
29 -1977
152 Engine H-type

R 5038-99



R 3277-99

SAAB
genuine parts
original reservdelar

3-B06

SAAB 99
M74-81

MASTER INDEX

0450

Ignition system
Disinbutor AC Delco
Engine 1,85 l

Tändsystem
Tändfördelare AC Delco
Motor 1,85 l

Date
Datum
1988-10

Illustration
Bild nr
R3277

Group
Grupp
3

Page
Sida
29

Fig Pos.	Part No Art nr	Quantity/Anl			Description	Benämning	K S R	Notes Anmärkning
		99						
0020	1	83 10 799	1		Distributor assy	Tändfördelare kpl		
0040	1	83 09 429	1		Distributor assy	Tändfördelare kpl	US	
0060	2	83 05 948	1		Distributor cap	Fördelarlock		
0080	3	83 05 953	2		Screw	Skruv		
0100	4	83 05 971	2		Washer	Bricka		
0120	5	83 05 955	1		Rotor	Rotor		
0140	6	83 06 086	1		Weight spring set	Centrifugelvikter med fjädrar		SUPERSEDED BY B553922 +B553930
0160	7	83 06 078	1		Distributor shaft	Fördelaraxel		
0180	8	83 06 045	1		Ground cable	Jordningskabel		
0200	9	83 06 029	1		Screw	Skruv		
0220	10	83 89 660	1		Capacitor	Kondensator		
0240	10	83 89 678	1		Clamp, capacitor	Klamma, kondensator		
0260	11	83 05 989	1		Contact set	Kontaktsats		
0280	12	83 53 948	2		Screw	Skruv		
0300	13	83 06 052	1		Breaker plate	Brytarplatta		
0320	14	83 09 403	1		Cable	Kabel		
0340	15	83 06 060	1		Felt ring	Filtring		
0360	16	83 06 094	1		Dist. housing with bearing	Fördelarhus med lager		
0380	17	83 06 102	2		Clip, distr. cap attachment	Spänfjäder fordelarlock		
0400	18	83 06 128	2		Screw	Skruv		
0420	19	83 06 110	1		Vacuum control unit	Vakuumpregulator		
0440	20	83 02 671	1		O-ring	O-ring		
0460	21	83 04 065	2		Pressure washer	Tryckbricka		
0480	22	83 04 073	1		Drive gear distrib. oil pump	Kugghjul, fördelare oljepump		
0500	23	83 04 081	1		Pin	Spännstift		PART OF 8309429
0520	24	83 12 484	1		Lock spring	Låsljäder		
0540	25	83 02 358	2		Washer	Bricka		
0560	26	83 04 093	2		Washer	Bricka		
0580	27	83 04 701	1		Screw	Skruv		
0600	28	83 04 164	2		Vacuum hose	Vakuumslang		
0620	29	83 04 172	2		End sleeve, vacuum hose	Ändhylsa, vakuumslang		

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
- Alternator 3-A10
- Starter 3-A22
- Ignition system 3-B02
- Lighting 3-B20
- Electrical equipment, other 3-C18
- Wiring and fuses 3-D22

0606

Ignition system
Distributor AC Delco
Engine 2.0 l, C

Tändsystem
Tändfördelare AC Delco
Motor 2.0 l, C

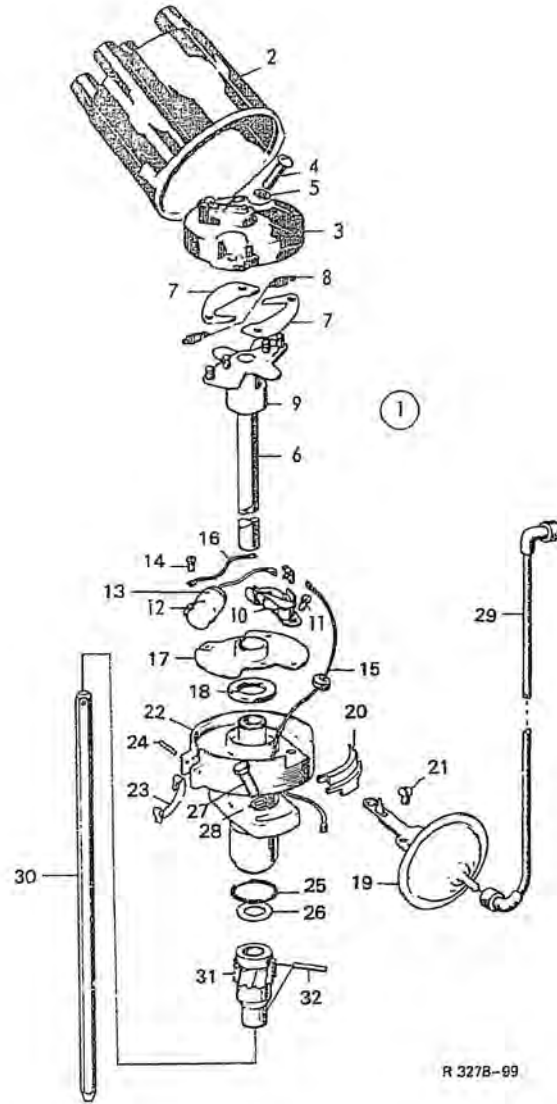
Date
Datum
1988-10

Illustration
Bild nr
R3278

Group
Grupp
3

Page
Sida
31

Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K S R	Notes Anmärkning
0020	1 83 56 032	1	Distributor assy	Tändfördelare kpl	5	(B350555, B352678)
0060	2 83 05 948	1	Distributor cap	Fördelarlock	2	
0080	3 83 05 955	1	Rotor	Rotor	3	
0100	4 83 05 953	2	Screw	Skruv	5	
0120	5 83 05 971	2	Washer	Bricka	5	
0140	6 83 53 914	1	Distributor shaft	Fördelaraxel	4	
0160	7 83 53 922	2	Weight	Vikter	6	
0180	8 83 53 930	1	Spring set	Fjädersats	5	
0200	9 83 51 264	1	Cam	Kam	6	
0220	10 83 05 989	1	Contact set	Kontaktsats	1	
0240	11 83 53 948	2	Screw	Skruv	5	
0260	12 83 89 660	1	Capacitor	Kondensator	2	
0280	13 83 89 678	1	Clamp, capacitor	Klamma, kondensator	6	
0300	14 83 06 029	1	Screw	Skruv	6	
0320	15 83 51 280	1	Cable	Kabel	6	
0340	16 83 06 045	1	Ground cable	Jordningskabel	5	
0360	17 83 06 052	1	Breaker plate	Brytarplatta	5	
0380	18 83 06 060	1	Felt ring	Filtring	5	
0400	19 83 06 110	1	Vacuum control unit	Vakuumregulator	4	PART OF B350555
0420	20 23 96 661	1	Plastic cover	Plastlock	6	PART OF B352678
0440	21 83 06 128	2	Screw	Skruv	5	
0460	22 83 06 094	1	Distr. housing w/ht bearing	Fördelarhus med lagor	6	
0500	23 83 06 102	2	Clip, distr. cap attachment	Spännfjäder, fördelarlock	5	
0520	24 83 51 298	2	Pin	Pinne	5	
0540	25 83 02 671	1	O-ring	O-ring	2	
0560	26 83 49 490	1	Pressure washer	Tryckbricka	5	
0600	27 80 91 720	2	Screw	Skruv	5	
0620	28 80 29 951	2	Washer	Bricka	5	
0640	29 83 37 305	1	Vacuum hose	Vakuumslang	4	
0660	30 83 62 360	1	Shaft	Åxel	5	
0680	31 83 47 064	1	Gear	Kugghjul	5	
0700	31 83 61 172	1	Gear	Kugghjul	5	(B358525) ALT TO B347064
0720	32 80 49 348	1	Pin	Pinne	5	



R 327B-99

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

3 GROUP INDEX

Battery	3-A06
Alternator	3-A10
Starter	3-A22
Ignition system	3-B02
Lighting	3-B20
Electrical equipment, other	3-C18
Wiring and fuses	3-D22

0650

Ignition system
Distributor, Bosch
2,0 I, C and T engineTändsystem
Tändfördelare Bosch
2,0 I, C and T engineDate
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10

R4223

3

33

Fig Pos.	Part No Art nr	Quantity / Antal		Description	Benämning	K/S SR /	Notes Anmärkning
		99					
0020	1 83 56 032	1		Distributor assy (12 cogs)	Tändfördelare kpl. (12 kuggar)	5	2). BOSCH 0 231 170 115
0030	1 83 58 533	1		Distributor assy (20 cogs)	Tändfördelare kpl. (20 kuggar)	5	3, 25, 42) BOSCH 0 231 170 145
0050	1 83 62 311	1		Distributor assy	Tändfördelare kpl.	5	26). BOSCH 0 231 170 197
0080	2 75 01 216	1		Distributor cap	Fördelarlock	2	(8355935)
0100	3 93 06 697	1		Rotor	Rotor	1	
0120	4 83 55 919	1		Contact set	Kontaktsats	1	
0140	5 83 65 553	1		Capacitor	Kondensator	2	PART OF 8362311
0160	5 83 55 927	1		Vacuum control unit	Vakuumregulator	2	PART OF 8356032, 8358533
0180	6 83 58 516	1		Vacuum control unit	Vakuumregulator	4	PART OF 8356032, 8358533
0200	6 83 55 488	1		Part kit	Detalsats	4	PART OF 8362311
0220	7 83 80 438	1		Drive gear (12 cogs)	Kugghjul (12 kugg)	5	
0240	8 83 47 064	1		Drive gear (20 cogs)	Kugghjul (20 kugg)	5	
0260	8 83 61 172	1		Pin	Pinne	5	FOR 12 COGS GEAR
0280	9 80 49 348	1		Pin	Pinne	5	FOR 20 COGS GEAR
0300	9 80 49 447	1		Washer 0,2 mm	Bricka 0,2 mm	5	
0320	10 83 50 290	X		Washer 0,5 mm	Bricka 0,5 mm	5	
0340	11 83 50 782	X		Washer 0,8 mm	Bricka 0,8 mm	5	
0360	12 83 49 714	X		Seal ring	Tätningssring	2	
0370	12A 78 08 504	1		Dust protective cover	Dammskyddsflock	5	(8364044)
0380	13 93 09 307	1		Shaft	Axel	4	(8347510)
0400	14 83 62 360	1		Pin	Pinne	5	
0420	15 80 49 348	1		Screw	Skruv	5	25)
0440	16 60 91 720	2		Screw	Skruv	5	28)
0460	16 80 82 950	1		Washer	Bricka	5	25)
0480	17 80 29 951	2		Hose	Slang	5	6)
0500	18 83 50 266	1		Hose	Slang	5	7), C
0520	18 83 27 850	1		Hose	Slang	5	7), T
0540	18 83 27 943	1		Holder	Hållare	5	26)
0560	19 83 62 287	1		Delay valve	Fördörjningsventil	2	7), M
0580	20 83 23 367	1		Extension hose	Skarvalång	5	7), M
0600	21 83 27 868	1					

2 -1974
3 -1975-
6 -1975
7 -1976-
25 -1976
26 -1977-
42 Also for model 1974 Cc version

R 4223-99

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system,
Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly,
Steering 4-C02
7 Suspension,
Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

3 GROUP INDEX

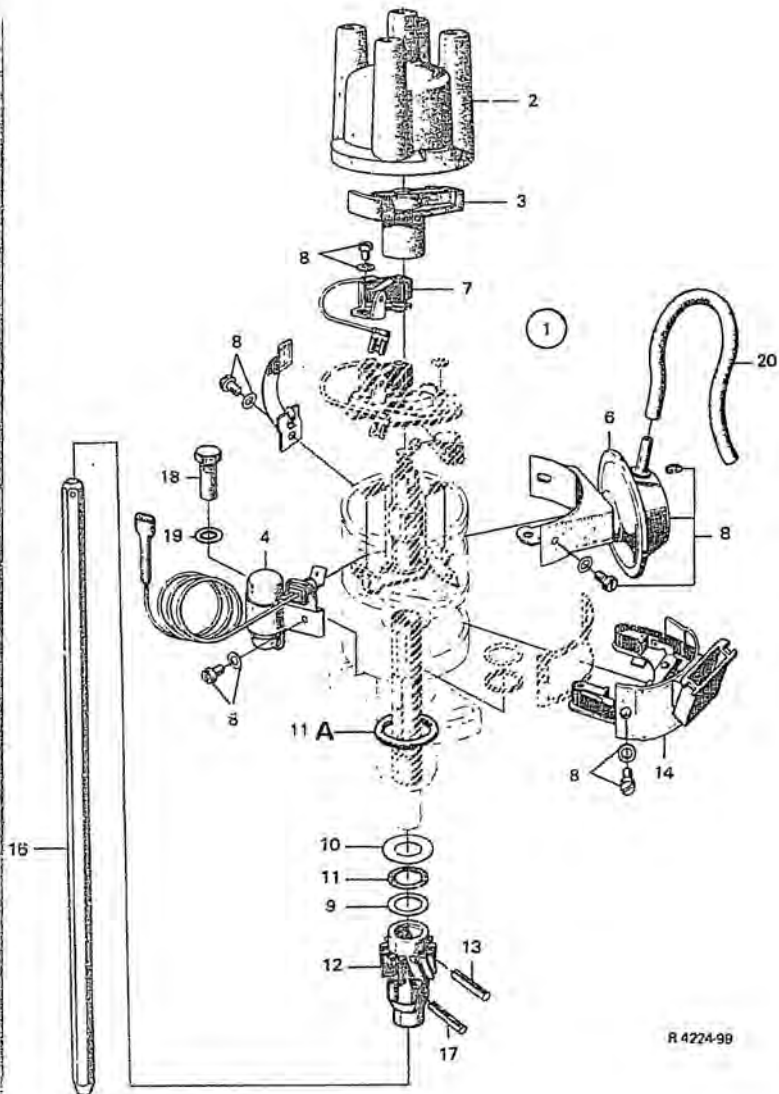
- Battery 3-A08
Alternator 3-A10
Starter 3-A22
Ignition system 3-B02
Lighting 3-B20
Electrical equipment, other 3-C18
Wiring and fuses 3-D22

0600	Ignition system		Tändsystem		Date	Illustration	Group	Page
	Distributor, Bosch		Tändfördelare Bosch		Datum	Bild nr	Grupp	Sida
	2,0 l, E engine		2,0 l, E engine		1988-10	R4224	3	35
Fig Pos	Part No Art nr	Quantity/Amount		Description	Benämning	K SR	Notes	
		99					Anmärkning	
							L	
0030	1 83 54 670	1		Distributor assy	Tändfördelare kpl.	5		BOSCH 0 231 179 001
0040	2 75 01 216	1		Distributor cap	Fördelarlock	2		(8356935)
0060	3 93 06 697	1		Rotor	Rotor			
0080	4 83 55 927	1		Capacitor	Kondensator			
0100	6 83 55 943	1		Vacuum control unit	Vakuumregulator			
0120	7 83 55 919	1		Contact set	Kontaktsats	1		
0140	8 83 80 438	1		Pin kit	Datalsats	5		
0160	9 83 50 290	X		Washer 0,2 mm	Bricka 0,2 mm	6		
0180	10 83 50 282	X		Washer 0,5 mm	Bricka 0,5 mm	6		
0200	11 83 49 714	X		Washer 0,8 mm	Bricka 0,8 mm	6		
0210	11A 78 08 604	1		Seal ring	Tätningssring	2		
0220	12 83 47 064	1		Gear	Kugghjul	5		
0240	13 80 49 348	1		Pin	Pinne	5		
0260	14 83 80 395	1		Breaker plate	Brytarplatta	5		
				impulse contact	impulskontakt			
0280	16 83 62 360	1		Shaft	Åxel	4		(8347510)
0300	17 80 49 348	1		Pin	Pinne	5		
0340	18 80 91 720	2		Screw	Skruv	5		
0350	19 80 29 851	2		Washer	Bricka	5		
0380	20 83 54 895	1		Hose	Slang	5		

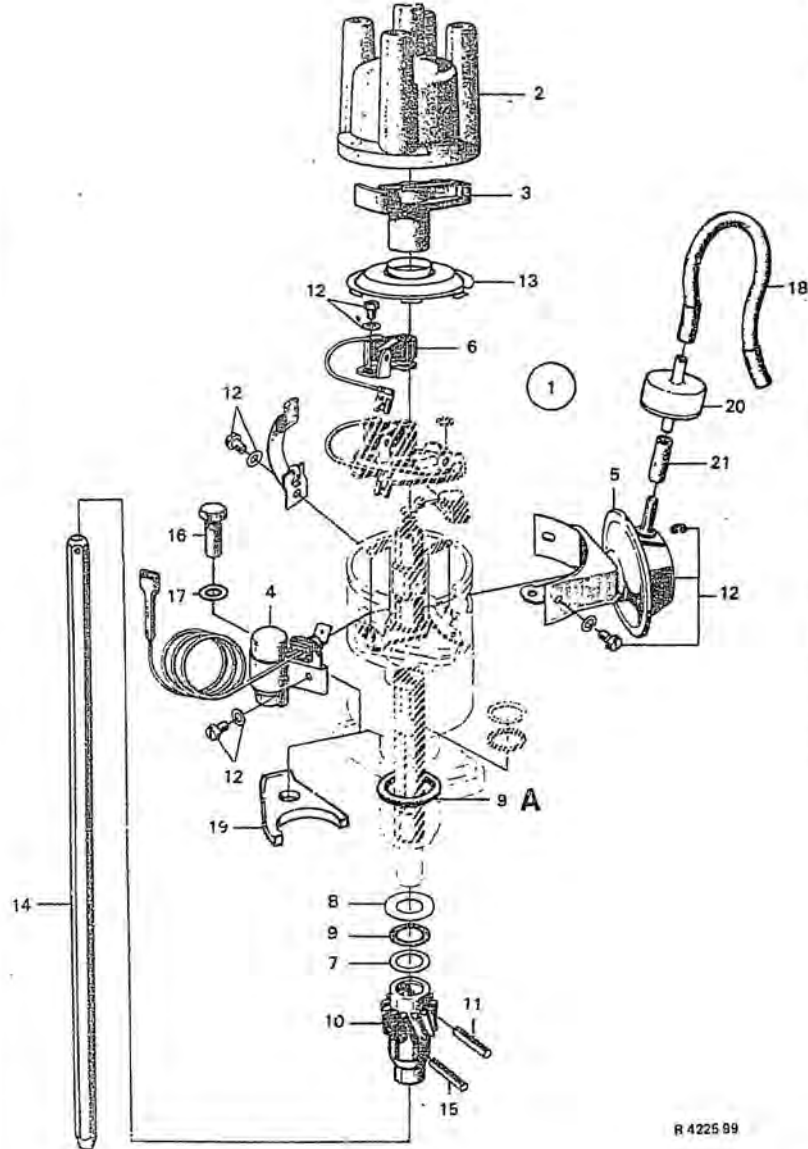
0	General, Complete sets	1-F-02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

3 GROUP INDEX

Battery	3-A08
Alternator	3-A10
Starter	3-A22
Ignition system	3-B02
Lighting	3-B20
Electrical equipment, other	3-C18
Wiring and fuses	3-D22



R 4224-99



R 4225 99

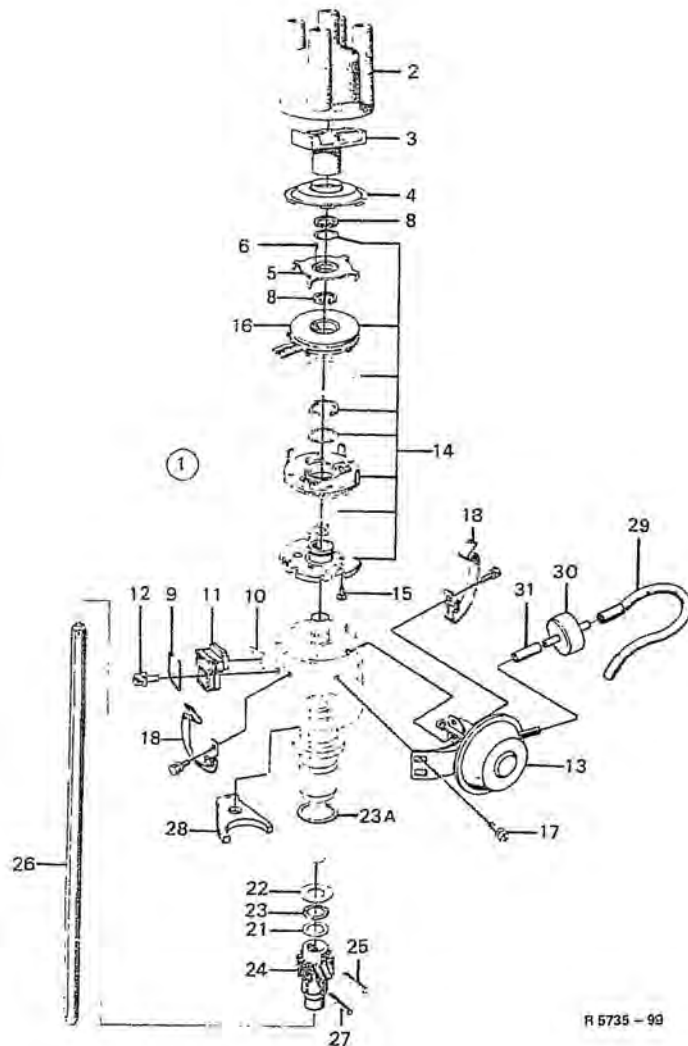
Q650	Ignition system		Tändsystem		Date	Illustration	Group	Page
	Distributor Bosch		Tändfördelare Bosch		Datum	Bild nr	Grupp	Sida
	2,0 l, I engine		2,0 l, I motor		1988-10	R4225	3	37
Fig. Pos	Part No Art nr	Quantity/Amount		Description	Benämning	K S L	Notes Anmärkning	
		99						
0020	1	83 58 012	1	Distributor assy (12 cogs)	Tändfördelare kpl (12 F-tjgar)	5	BOSCH O 231 170 122	
0030								
0040	1	83 58 731	1	Distributor assy	Tändfördelare kpl	5	6J, BOSCH O 231 170 150	
0060	1	83 56 533	1	Distributor assy	Tändfördelare kpl	5	7,25J BOSCH O 231 170 145	
0090	1	83 58 731	1	Distributor assy	Tändfördelare kpl	5	7,25J BOSCH O 231 170 158	
0100							US	
0120	1	83 62 311	1	Distributor assy	Tändfördelare kpl	5	26J, BOSCH O 231 170 197	
0140	2	75 01 216	1	Distributor cap	Fördelarelock	2	(8355935)	
0160	3	93 08 687	1	Rotor	Rotor	2	PART OF 8358012, 8358073	
0180	4	83 55 927	1	Capacitor	Kondensator	2	(8358533)	
0200								
0240	4	83 65 553	1	Capacitor	Kondensator	2	PART OF 8362311	
0260	5	83 58 863	1	Vacuum control unit	Vakuumregulator	2	PART OF 8358012, 8358073	
0280	5	83 58 616	1	Vacuum control unit	Vakuumregulator	4	PART OF 8358533	
0300	5	83 65 488	1	Vacuum control unit	Vakuumregulator	4	PART OF 8362311	
0320	8	83 55 919	1	Contact set	Kontaktsats	5		
0320	7	83 50 280	X	Washer 0.2 mm	Bricka 0.2 mm	6		
0340	8	83 50 282	X	Washer 0.5 mm	Bricka 0.5 mm	6		
0360	9	83 49 714	X	Washer 0.8 mm	Bricka 0.8 mm	6		
0370	9A	78 08 504	1	Seal ring	Tätningring	5		
0380	10	83 47 084	1	Gear, (12 cogs)	Kugghjul (12 kugg)	5	(8358525)	
0400	10	83 61 172	1	Gear, (20 cogs)	Kugghjul (20 kugg)	5		
0420	11	80 48 346	1	Pin	Pinna	5	FOR 12 COGS GEAR	
0440	11	80 49 447	1	Pin	Pinna	5	FOR 20 COGS GEAR	
0460	12	83 60 438	1	Part kit	Detaljsats	5		
0480	13	93 09 907	1	Dust protective cover	Dammskyddsdock	6	(8364044)	
0500								
0520	14	83 62 360	1	Shaft	Åxel	4	(8347510)	
0540	15	80 49 348	1	Pin	Pinna	5		
0560	16	80 91 720	2	Screw	Skruv	5	(26)	
0580	16	80 82 350	1	Screw	Skruv	5	(26)	
0600	17	80 29 951	2	Washer	Bricka	5	(26)	
0620	18	83 54 806	1	Hose	Slang	5	(6)	
0640	18	83 27 043	1	Hose	Slang	5	(7)	
0660	19	83 62 287	1	Holder	Hållare	5	(26)	
0680	20	83 23 352	1	Delay valve	Fördröjningsventil	2	(7), M	
0700	21	83 27 358	1	Extension hose	Skarvslang	5	(7), M	

0	General, Complete sets	1-A02
1	Tools	1-HV2
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

3 GROUP INDEX

Battery	3-A08
Alternator	3-A10
Starter	3-A22
Ignition system	3-B02
Lighting	3-B20
Electrical equipment, other	3-C18
Wiring and fuses	3-D22

6.	-1975
7	1976-
25	-1976
26	1977-



R 5735 - 99

SAAB 99
gasoline petrol
original reservdelar

0700

Ignition system
Distributor, breakerless

Tändsystem
Tändfördelare, brytar-
lös

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

3

39

Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K S R	Notes Anmärkning
0020	1 83 66 122	1	Distributor, assy	Tändfördelare, kpl	5	341
0040	1 83 67 890	1	Distributor, assy	Tändfördelare, kpl	5	26, 291, TURBO
0060	1 93 05 228	1	Distributor, assy	Tändfördelare, kpl	5	30, 133, TURBO
0065	1 93 67 690	1	Distributor, assy	Tändfördelare, kpl	5	30, 133, TURBO FOR US
0070	1 93 07 307	1	Distributor, assy	Tändfördelare, kpl	5	1341, TURBO
0075	1 93 07 331	1	Distributor, assy	Tändfördelare, kpl	5	1341, TURBO FOR US
0080	2 75 01 216	1	Distributor cap	Fördelarlöck	2	(8355935)
0100	3 93 05 202	1	Rotor	Fördelarm	3	PART OF 9305228, 9307307
0120	3 93 06 001	1	Rotor	Fördelarm	3	PART OF 9367890, 9366122
0121						9307331
0140	4 93 01 001	1	Dust protective cover	Dammskyddslock	5	(8364044)
0160	5 93 51 644	1	Rotor	Rotor	3	(9305079)
0200	6 93 05 067	1	Lock pin	Låspinne	5	
0240	8 93 05 103	2	Lock ring	Låsring	5	
0260	9 93 05 111	1	Lock yoke	Låsbygel	5	
0280	10 93 05 137	1	Seal	Tätning	5	
0300	11 93 09 915	1	Terminal	Kabelanslutning	5	
0320	12 93 05 053	1	Screw	Skruv	5	(9305152)
0340	13 93 05 160	1	Vacuum control unit	Vakuumregulator	4	PART OF 8368122
0360	13 93 05 210	1	Vacuum control unit	Vakuumregulator	4	PART OF 836769, 9305228
0370	13 93 09 931	1	Vacuum control unit	Vakuumregulator	4	PART OF 9307307, 9307331
0380	14 93 51 693	1	Pulse transmitter	Pulsgevärd	5	(9305178)
0400	15 93 05 186	1	Screw	Skruv	5	
0420	16 93 51 701	1	Induction coil	Impulsindning	5	(9351701)
0440	17 93 05 081	1	Screw	Skruv	5	
0460	18 93 20 250	1	Set spring clips	Sats hållfjädrar	5	
0480	21 83 50 290	X	Washer, 0.2 mm	Bricka, 0.2 mm	6	
0500	22 83 50 282	X	Washer, 0.5 mm	Bricka, 0.5 mm	6	
0520	23 83 49 714	X	Washer, 0.8 mm	Bricka, 0.8 mm	6	
0530	23A 78 08 504	1	Seal ring	Tätningssring	5	(8358525)
0540	24 83 51 172	1	Goar	Kugghyl	5	
0560	25 80 49 447	1	Pin	Pinne	5	
0580	26 83 62 360	1	Shaft	Åxel	4	
0600	27 80 49 348	1	Pin	Pinne	5	
0620	28 83 62 287	1	Holder	Hållare	5	
0640	29 83 27 843	1	Hose	Slang	5	
0660	30 83 23 362	1	Delay valve	Fördörningsventil	M	1341, AU
0670	30 93 19 740	1	Delay valve	Fördörningsventil	M	
0680	31 83 27 888	1	Extension hose	Skarvslang	M	
0700		X	Repair kit	Reparationsset	5	

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
Alternator 3-A10
Starter 3-A22
Ignition system 3-B02
Lighting 3-B26
Electrical equipment, other 3-C15
Wiring and fuses 3-D22

26. 1977-
29. -1977
30. 1978-
34. Ch 99781000001- 99782000001- 99786000001- 99787000001- us, au
133. -1978
134. 1979-

0775

Ignition system
Distributor,
engine H-type

Tändsystem
Tändfordelare,
H-motor

Date
Datum
1988-10

Illustration
Bild nr
R4807

Group
Grupp
3

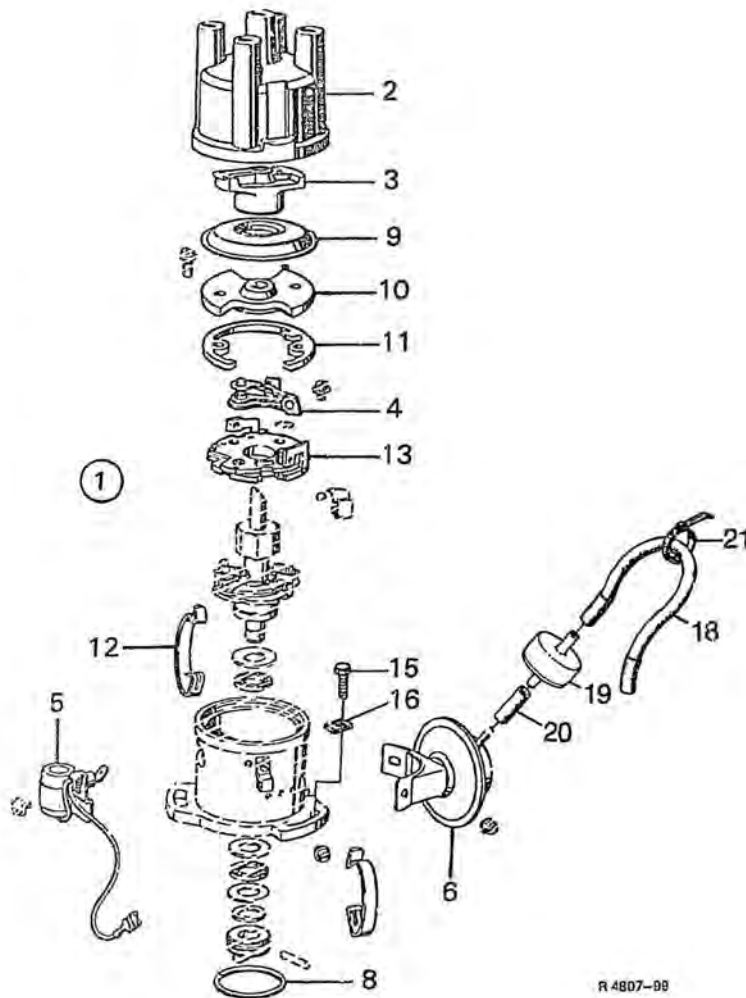
Page
Sida
41

Fig Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K S R	Notes Anmärkning
		99					
0020	1	93 14 816	1	Distributor assy	Tändfordelare kpl	5	
0040	2	75 01 216	1	Distributor cap	Fordelarflock	2	(B355935)
0060	3	93 50 323	1	Distributor arm	Fordelararm	3	
0080	4	93 59 597	1	Contact set	Kontaktsats	1	(B355919)
0100	5	93 51 743	1	Capacitor	Kondensator	2	
0120	6	93 51 768	1	Vacuum control unit	Vakuumregulator	4	
0140	8	93 51 750	1	Seal ring	Tätningssring	6	
0160	9	93 51 610	1	Dust protective	Dammskydd	6	
0180	10	93 51 628	1	Bearing cap	Lag sköld	5	
0200	11	93 51 636	1	Lock ring	Låsring	6	
0220	12	75 01 679	2	Spring clip	Hållfjäder	5	
0240	13	93 51 735	1	Contact-breaker plate	Brytarplatta	5	
0300	15	80 91 720	3	Screw	Skruv	5	
0320	16	93 08 990	3	Washer	Bricka	6	
0340	18	93 52 923	1	Hose	Slang	5	
0360	19	93 44 276	1	Delay valve (Brown)	Fördörningsventil (Brun)	5	C. T. I FORSW
0400	20	83 27 668	1	Hose	Slang	5	
0420	21	85 17 104	1	Strap	Spännband	5	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-H02
10	Numerical register	5-A02

3 GROUP INDEX

Battery	3-A08
Alternator	3-A10
Starter	3-A22
Ignition system	3-B02
Lighting	3-B20
Electrical equipment, other	3-C18
Wiring and fuses	3-D22



0750

Lighting
Headlights

Belysning
Strålkastare

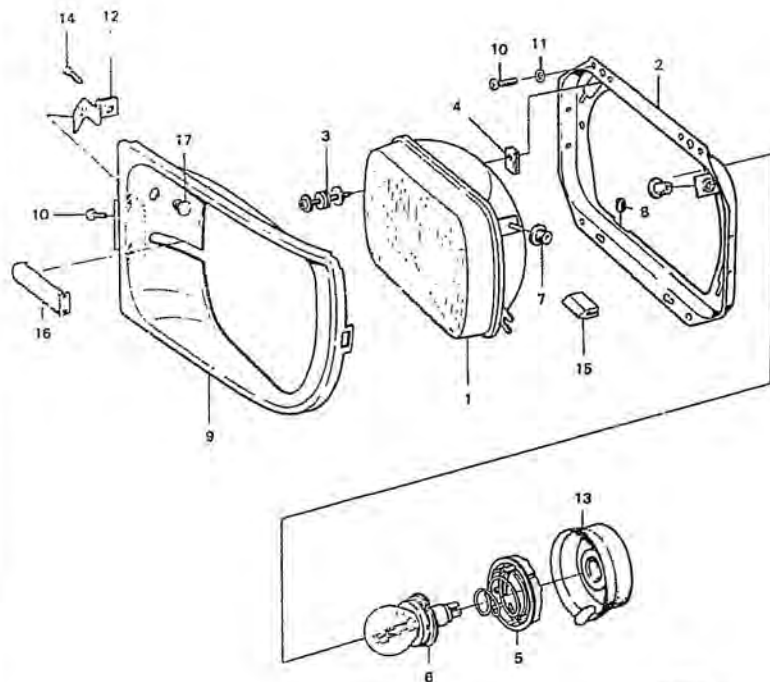
Date
Datum
1988-10

Illustration
Bild nr
R2594

Group
Grupp
3

Page
Sida
43

Fig Pos	Part No Art nr	Quantity/Amtal 99	Description	Benämning	K/S S/R	Notes Anmärkning
0020	1 85 10 343	2	Headlight insert	Strålkastarinsats	1	RH TRAFFIC
0020	1 73 43 528	2	Headlight insert	Strålkastarinsats	1	RH TRAFFIC
0060	1 73 34 105	2	Headlight insert	Strålkastarinsats	1	X7, ROBO
0100	2 85 01 959	2	Retainer plate	Fästplatta	3	2) LH TRAFFIC
0120	2 85 41 443	2	Retainer plate	Fästplatta	3	2)
0140	3 85 10 819	4	Setting screw	Inställningsskruv	3	(8518417)
0160	4 73 34 063	4	Bushing	Bussning	3	(8501116)
0180	5 73 43 601	2	Bulb retainer with spring	Lampfållare med fjäder	3	
0200	6 71 08 723	2	Bulb	Gjodlampa	40/238 229 D09	
0220	7 73 34 097	2	Bushing	Bussning	3	
0240	8 73 34 253	4	Support bushing	Stödbussning	3	
0260	9 82 20 295	1	Decor frame LH	Dekorram V	3	2)
0300	9 82 20 303	1	Decor frame RH	Dekorram H	3	2)
0320	10 78 22 263	12	Screw	Skruv	5	2)
0340	11 80 73 090	4	Washer	Bricka	5	2)
0360	12 85 01 793	4	Sealing	Tätning	5	2)
0380	13 85 04 375	2	Screw	Skruv	5	2)
0400	14 78 46 742	4	Strip	List	3	2)
0420	15 85 01 447	4	Cover strip	Täcklist	6	2,37)
0440	16 82 17 069	2	Knob	Knapp	3	2,37)
0460	17 73 78 409	2				



R 2594-99

2. -1974
3. 1975-
6. -1975
37. For cars without headlight wipers and washers

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 1-C02
7 Suspension, Wheels 4-E02
8 Body 4-FC2, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
Alternator 3-A10
Starter 3-A22
Ignition system 3-B02
Lighting 3-C20
Electrical equipment, other 3-C18
Wiring and fuses 3-D22

0600

Lighting		Belysning		Date	Illustration	Group	Page
Headlights, Halogen		Strålkastare, Halogen		Drawn	2nd nr	Grupp	Sida
				1988-10	F0390	3	45
Fig Pos	Part No Art nr	Quantity/ Antal	Description	Benämning	Notes		
		99			SR Anmärkning		
0020	1 85 10 901	2	Headlight assy	Strålkastare kpl	2) HELLA		
0040	1 85 13 145	2	Headlight assy	Strålkastare kpl	3) 6.42) HELLA		
0060	1 85 60 310	2	Headlight assy	Strålkastare kpl	4) 7) HELLA (8529133)		
0080	1 85 60 559	1	Headlight assy LH	Strålkastare kpl V	4) TURBO, HELLA (8557951)		
0100	1 85 60 567	1	Headlight assy RH	Strålkastare kpl H	4) TURBO, HELLA (8557959)		
0120	1 85 41 815	1	Headlight assy LH	Strålkastare kpl V	4) 145) HELLA LH TRAFFIC, SUPERSEDED BY 8563975		
0140					4) 146) HELLA		
0160	1 85 63 975	1	Headlight assy LH	Strålkastare kpl V	4) 146) HELLA		
0180					4) 145) HELLA LH TRAFFIC, SUPERSEDED BY 8563983		
0200	1 85 41 823	1	Headlight assy RH	Strålkastare kpl H	4) 146) HELLA		
0220					4) 146) HELLA		
0240	1 85 63 983	1	Headlight assy RH	Strålkastare kpl H	4) 146) HELLA		
0260					4) 146) HELLA		
0280	2 85 29 158	2	Headlight insert assy	Strålkastarinsats kpl	1) 7 46, 129 130 139)		
0300	2 85 29 158	2	Headlight insert assy	Strålkastarinsats kpl	1) 140, 141)		
0320	2 85 60 328	2	Headlight insert assy	Strålkastarinsats kpl	6) LH TRAFFIC (8854333)		
0340	2 85 63 991	2	Headlight insert assy	Strålkastarinsats kpl	7) 49) LH TRAFFIC AU, (8854333)		
0360	2 85 63 991	2	Headlight insert assy	Strålkastarinsats kpl	1) 7, 145), (85 18466)		
0380					1) 146) LH TRAFFIC		
0400	2 85 63 991	2	Headlight insert assy	Strålkastarinsats kpl	1) 146) LH TRAFFIC		
0420	8 85 01 959	2	Retainer plate	Fästplatta	3) 2, 35)		
0440	8 85 41 443	2	Retainer plate	Fästplatta	3) 3, 8, 40), (85 18474)		
0460	8 85 41 443	2	Retainer plate	Fästplatta	3) 7, 46, 139)		
0480	8 85 41 443	2	Retainer plate	Fästplatta	3) 140, 142)		
0500	8 85 56 953	1	Retainer plate LH	Fästplatta V	52), (85 1831)		
0520	8 85 56 951	1	Retainer plate RH	Fästplatta H	53), (85 1849)		
0540	8 85 56 953	1	Retainer plate LH	Fästplatta V	3) TURBO		
0560	8 85 56 951	1	Retainer plate RH	Fästplatta H	2) 2, 40), CK, (85 18474)		
0580	8 85 41 443	2	Retainer plate	Fästplatta	2)		
0600	11 85 10 919	4	Setting screw	Inställningsskruv	3)		
0620	12 73 34 063	4	Bushing	Bussning	3) 139), (85 10859, 85 12458)		
0640	13 85 10 836	2	Bayonet ring	Bayonettning	4) 140)		
0660	13A 85 60 575	2	Bayonet ring	Bayonettning	4) 238 210 009		
0700	15 85 10 851	2	Bulb H4	Glödlampa H4	3) 38, 40)		
0720	16 73 34 097	2	Bushing	Bussning	3) 46 52, 53, 129, 130)		
0740	16 85 41 450	2	Bushing	Bussning	4) 139)		
0760	17 73 34 253	2	Support bushing	Stödbussning	4) 140, 141)		
0780	18 85 10 893	2	Sealing	Tätning	3) 2, 38)		
0800	18A 85 60 336	2	Sealing	Tätning			
0820	20 85 01 447	4	Rubber strip	Gummistrip			
0821							

2. -1974
3. 1975-
6. -1975
7. 1976-
38. Part of 85 10 901.
40. Part of 85 13 145.
42. Also for model 1974 Conversion
45. Part of 85 29 133
49. Ch -99762027276
52. Part of 85 41 815
53. Part of 85 41 823
129. Part of 85 57 951
130. Part of 85 57 963
139. Ch -99793005189 -99796004081
140. Ch 99793005190 -99796004082-
141. Part of 85 60 310, 85 60 559, 85 60 567,
142. Part of 85 60 310
145. -1979
146. 1980-

F0390 - 99

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

3 GROUP INDEX

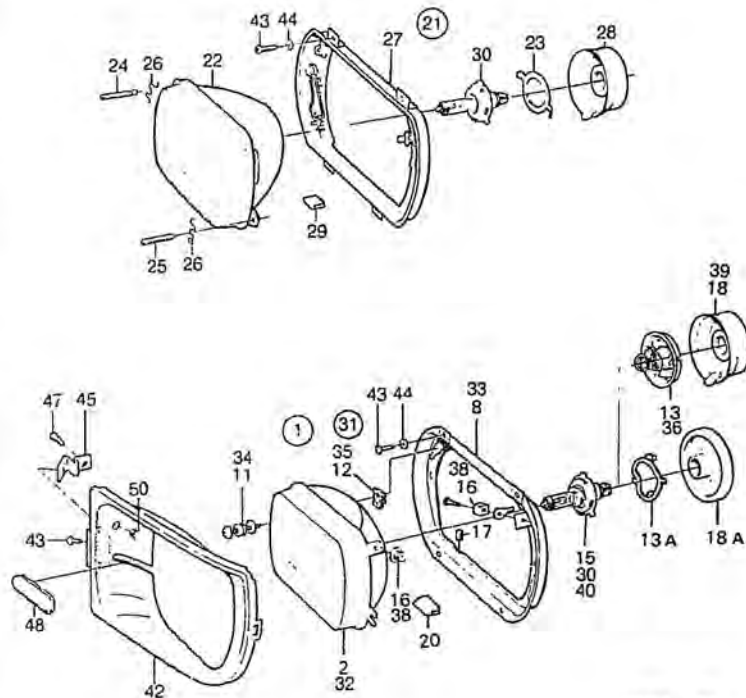
- Battery 3-A06
Alternator 3-A10
Starter 3-A22
Ignition system 3-B02
Lighting 3-B20
Electrical equipment, other 3-C18
Wiring and fuses 3-D22

Lighting		Belysning		Date	Illustration	Group	Page
Headlights, Halogen		Strålkastare, Halogen		Date	Illustration	Group	Page
				1928-10	FO390	3	47
Fig Pos	Part No Art nr	Quantity/Antal	Description	Benämning	Notes Anmärkning		
		99					
0840	21 85 14 382	2	Headlight assy	Strålkastare kpl	2, 41, 1381, CIBE, SUPERSEDED BY 85 18269, 85 14366 AND 85 14390		
0841	21 85 18 383	2	Headlight assy	Strålkastare kpl	3, 6, 431, CIBE		
0842	22 85 14 390	2	Headlight insert assy	Strålkastarinsats kpl			
0843	23 85 14 374	2	Bulb retainer spring	Lamphållarfjäder			
0844	24 85 18 276	2	Setting screw (horizontal)	Inställningsskruv (horisontal)			
0845	25 85 18 284	2	Setting screw (vertical)	Inställningsskruv (vertikal)			
0846	26 85 18 292	2	Spring	Fjäder			
0847	27 85 18 268	2	Retainer plate	Fästplatta			
0848	27 85 18 452	2	Retainer plate	Fästplatta			
0849	28 85 14 366	2	Sealing	Tätning			
0850	29 85 01 447	4	Rubber strip	Gummistrip			
0851	30 85 10 851	2	Bulb H4	Glödlampa H4			
0852	31 85 34 992	2	Headlight assy	Strålkastare kpl			
0853	31 85 41 476	1	Headlight assy LH	Strålkastare kpl W			
0854	31 85 41 484	1	Headlight assy RH	Strålkastare kpl H			
0855	32 85 34 984	2	Headlight insert assy	Strålkastarinsats kpl			
0856	33 85 41 443	2	Retainer plate	Fästplatta			
0857	33 85 56 953	1	Retainer plate LH	Fästplatta V			
0858	33 85 56 961	1	Retainer plate RH	Fästplatta H			
0859	34 85 10 919	4	Setting screw	Inställningsskruv			
0860	35 73 34 063	4	Bushing	Bussning			
0861	36 85 18 441	2	Bayonet ring	Bayonettning			
0862	38 73 34 097	2	Bushing	Bussning			
0863	38 73 34 253	4	Support bushing	Stödbussning			
0864	39 85 18 433	2	Sealing	Tätning			
0865	40 85 10 851	2	Bulb H4	Glödlampa H4			
0866	42 82 20 285	1	Decor frame LH	Dekorram V			
0867	42 82 20 383	1	Decor frame RH	Dekorram H			
0868	43 79 22 263	12	Screw	Skruv			
0869	43 79 22 263	8	Screw	Skruv			
0870	44 80 73 090	4	Washer	Bricka			
0871	44 80 73 090	4	Washer	Bricka			
0872	45 85 01 793	4	Clip	Clip			
0873	47 79 46 742	4	Screw	Skruv			
0874	48 82 17 069	2	Strip	Tacklist			
0875	50 73 78 409	2	Knob	Knapp			

0	General, Complete set	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-F02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	5-A02

3 GROUP INDEX

Battery	3-A08
Alternator	3-A10
Starter	3-A22
Ignition system	3-B02
Lighting	3-B20
Electrical equipment, other	3-C18
Wiring and fuses	3-D22



FO390 - 99

2. -1974
3. 1975-
6. -1975
37 For cars without headlight wipers and washers
41. Alt. to 85 10 901
43. Alt. to 85 13 145
136 Superseded by 85 14390 + 85 14366 + 238 210 009 + 85 18269

0830

Lighting
Headlights, US

Belysning
Strålkastare, US

Date
Datum

Illustration
Bild nr

Group
Grupp

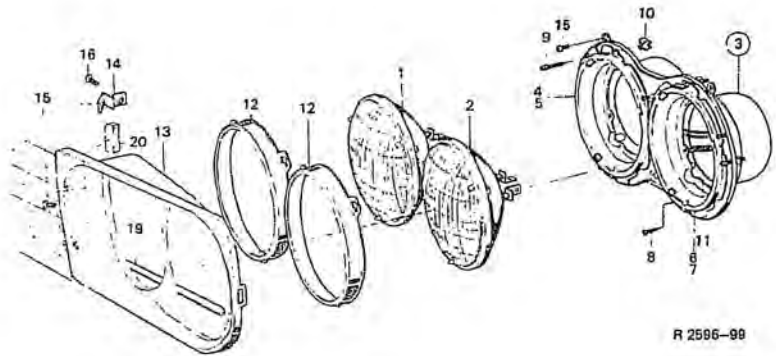
Page
Sida

1988-10 R2596

3

49

Fig Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K S R	Notes Anmärkning
		99					
0020	1 85 35 676	2		Headlight inser,	Strålkastarinsats,		1 25), (8535676,
0040				type 1 high beam	typ 1 helvjus		
0100	1 85 35 676	2		Headlight inser, type	Strålkastarinsats, typ		1 26)
0120				1 high beam	1 helvjus		
0140	2 85 35 684	2		Headlight inser, type	Strålkastarinsats, typ		1
0160				2 high and low beam	2 hel- och helvjus		
0180	3 85 13 053	1		Lamp cradle assy LH	Fästvagga kpl V		3 (8501231)
0200	3 85 01 249	1		Lamp cradle assy RH	Fästvagga kpl H		3 2)
0240	3 85 13 081	1		Lamp cradle assy RH	Fästvagga kpl H		3 3, 42)
0260	4 73 34 139	1		Adjusting ring,	Ställring, inre V		5
0280				inner LH			
0300	5 73 34 147	1		Adjusting ring	Ställring, inre H		5
0320				inner RH			
0340	6 73 34 154	1		Adjusting ring,	Ställring, yttre V		5
0360				outer LH			
0380	7 73 34 162	1		Adjusting ring,	Ställring, yttre H		5
0400				outer RH			
0420	8 73 34 170	12		Screw	Skruv		5
0440	9 73 34 188	8		Screw	Skruv		5
0460	10 73 34 196	8		Clip-nut	Clip-mutter		5
0480	11 73 34 204	4		Spring	Fjäder		4
0500	12 73 34 246	4		Retainer ring	Glashållring		4
0520	13 82 16 293	1		Decor frame LH	Dekorram V		2)
0540	13 82 16 301	1		Decor frame RH	Dekorram H		2)
0560	14 85 01 793	4		Clip	Clip		2)
0580	15 79 22 263	12		Screw	Skruv		2)
0600	16 79 46 742	4		Screw	Skruv		2)
0620	19 85 01 447	4		Moulding	List		2)
0640	20 85 01 884	4		Moulding	List		2)



R 2596-99

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 5-A02

3 GROUP INDEX

- Battery 3-A08
- Alternator 3-A10
- Starter 3-A22
- Ignition system 3-B02
- Lighting 3-B20
- Electrical equipment, other 3-C18
- Wiring and fuses 3-D22

2 -1974
3 -1975-
25 -1976
26 -1977-
42 Also for model 1974 Cc version

0900

Lighting
Fog lamps, GLE
model 1976 only

Belysning
Dimljus, GLE
endast modell 1976

Date
Datum
1988-10

Illustration
Bild nr
R300

Group
Grupp
3

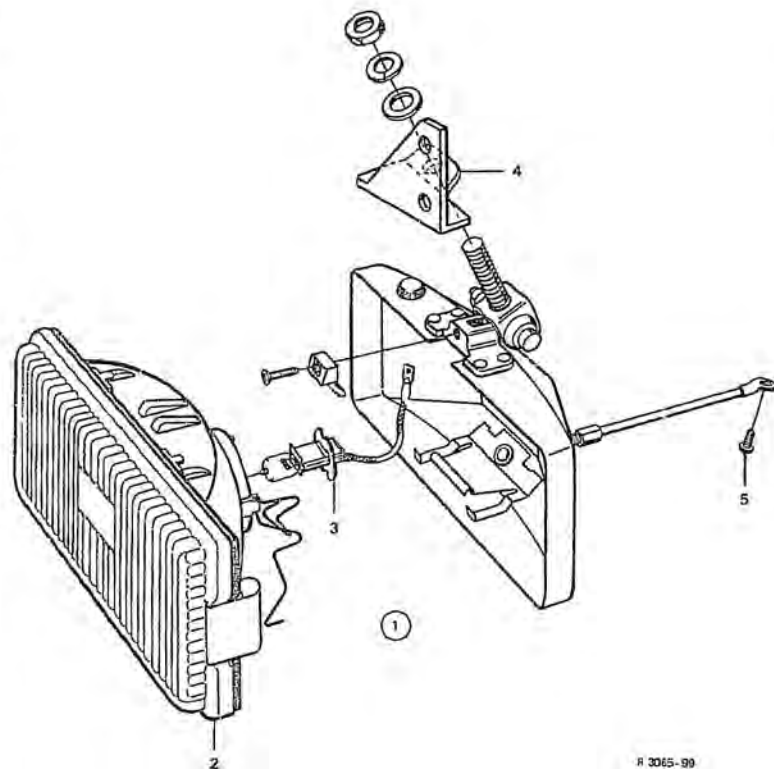
Page
Sida
51

Fig Pos	Part No Art nr	Quantity/Antal			Description	Benämning	K S R L	Notes Anmärkning
		99						
0030	1	85 29 059	2		Fog lamp assy	Dimljus kpl	4	
0040	1	85 31 972	2		Fog lamp assy	Dimljus kpl	4	US
0060	2	85 29 075	2		Reflector unit	Reflektorenhet	5	PART OF 8529059
0080	2	85 31 980	2		Reflector unit	Reflektorenhet	5	PART OF 8531972
0100	3	85 29 109	2		Bulb	Gjödampa	5	40/238 216 006
0120	4	85 37 557	1		Bracket LH	Fästvinkel V	6	
0140	4	85 37 565	1		Bracket RH	Fästvinkel H	6	
0160	5	79 22 826	2		Screw	Skruv	6	

0	General, Complete sets	1-C02
1	Tools	1-H02
2	Engine	1-J02, 2-P02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

3 GROUP INDEX

Battery	3-A08
Alternator	3-A10
Starter	3-A22
Ignition system	3-B02
Lighting	3-B20
Electrical equipment, other	3-C18
Wiring and fuses	3-D22



R 3065-99

0950

Lighting
Direction indic/parking-
and side position light

Belysning
Blink/parkerlykta och
sidomarkeringslykta

Date
Datum 1988-10

Illustration
Bild nr R4808

Group
Grupp 3

Page
Sida 53

Fig Pos	Part No Art nr	Quantity/Antal	Description	Benämning	K SR	Notes Anmärkning
		99				
0020	1 85 08 590	1	Direct indic / parking light, front LH	Främre blink / parkerlykta V	2	25)
0040	1 85 08 608	1	Direct indic / parking light, front RH	Främre blink / parkerlykta H	2	25)
0060	1 85 08 616	1	Direct indic / parking and side position light assy, LH	Främre blink / parker- och sidomarkerings- lykta kpl V	2	25), US
0100	1 85 08 624	1	Direct indic / parking and side position light assy, RH	Främre blink / parker- och sidomarkerings- lykta kpl H	2	25), US
0120	2 85 08 657	1	Lamp housing LH	Lamphus V	6	25)
0140	2 85 08 665	1	Lamp housing RH	Lamphus H	6	25)
0160	3 85 08 699	1	Glass LH	Glas V	1	25)
0180	3 85 08 707	1	Glass RH	Glas H	1	25)
0200	3 85 08 715	1	Glass LH	Glas V	1	25), US
0220	3 85 08 723	1	Glass RH	Glas H	1	25), US
0240	4 85 08 673	1	Seal LH	Tätning V	6	25)
0260	4 85 08 681	1	Seal RH	Tätning H	6	25)
0280	5 85 08 632	1	Screw	Skruv	5	25)
0300	6 71 54 719	2	Bulb, direct indicator	Glödlampa, blinkljus	25)	40/238 290 001
0320	7 71 54 727	2	Bulb, parking light	Glödlampa, parkerljus	25)	40/238 254 007
0340	8 79 34 433	8	Screw	Skruv	5	25)
0360	9 79 15 556	8	Washer	Bricka	5	25)
0380	20 85 05 539	1	Side position marking/reflector light, LH rear	Sidomarkering reflexlykta, bakre V	3	25), US
0400	20 85 05 547	1	Side position marking/reflector light, RH rear	Sidomarkering reflexlykta, bakre H	3	25), US
0420	21 85 05 638	1	Glass LH	Glas V	2	25), US
0440	21 85 05 646	1	Glass RH	Glas H	2	25), US
0460	22 85 05 695	1	Seal LH	Tätning V	6	25), US
0480	22 85 05 703	1	Seal RH	Tätning H	6	25), US
0500	23 85 05 653	1	Frame LH	Ram V	4	25), US
0520	23 85 05 661	1	Frame RH	Ram H	4	25), US
0540	24 71 57 308	2	Bulb	Glödlampa	25)	US, 40/238 274 005
0560	25 85 05 737	4	Screw	Skruv	5	25), US
0580	26 79 34 433	4	Screw	Skruv	5	25), US
0600	27 79 15 663	2	Washer	Bricka	5	25), US
0620	28 79 61 311	2	Grommet	Genomföring	5	25), US
0640	29 85 05 851	1	Cable LH	Kabel V	6	25), US
0660	29 85 05 869	1	Cable RH	Kabel H	6	25), US
0680	30 85 32 632	1	Direct indic / parking light front LH	Främre blink / parkerlykta V	0	26, 29), SUPERSEDED BY 85 61 110
0700	31 85 33 81	1	Lamp housing LH	Lamphus V	1	
0720	32 85 57 71	1	Glass LH	Glas V	1	
0740	30 85 61 110	1	Direct indic / parking light front LH	Främre blink / parkerlykta V	2	30, 156), (85 57 698)
0760	31 85 51 839	1	Lamp housing LH	Lamphus V	0	
0780	32 85 57 712	1	Glass LH	Glas V	0	
0800	30 85 32 640	1	Direct indic / parking light front RH	Främre blink / parkerlykta H	0	26, 29), SUPERSEDED BY 85 61 128
0820	31 85 33 820	1	Lamp housing RH	Lamphus H	0	
0840	32 85 57 720	1	Glass RH	Glas H	0	
0860					1	

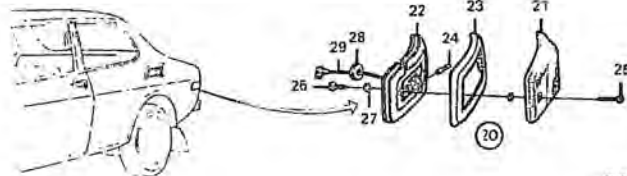
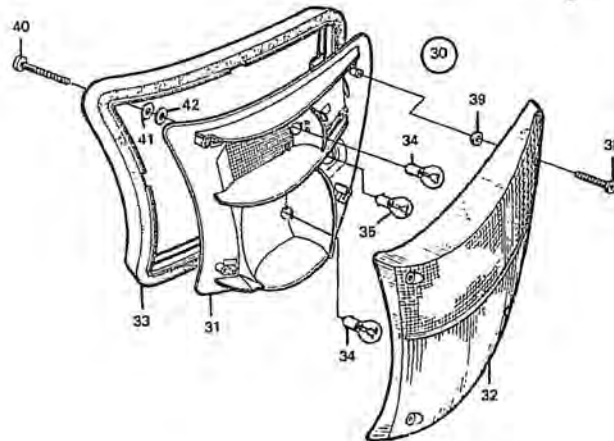
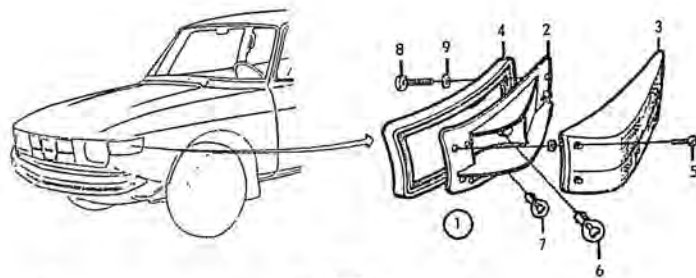
25 -1976
26 -1977
29 -1977
30 -1978
156 -1981

R 4808-89

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
- Alternator 3-A10
- Starter 3-A22
- Ignition system 3-B02
- Lighting 3-B20
- Electrical equipment, other 3-C18
- Wiring and fuses 3-D22

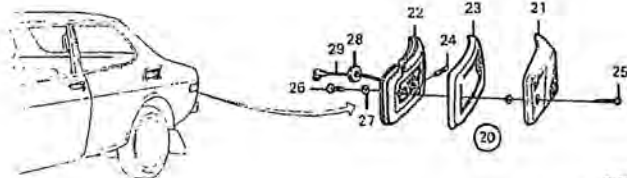
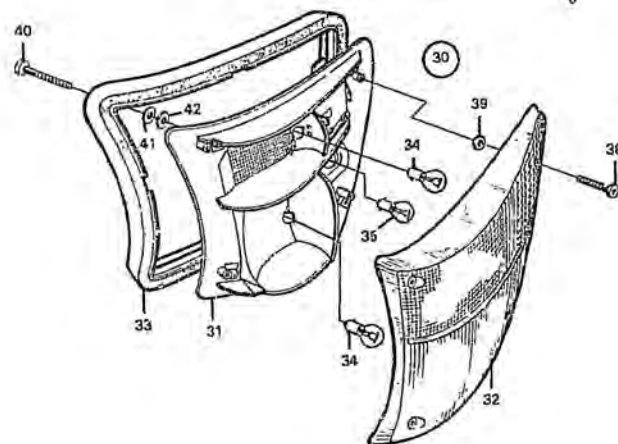
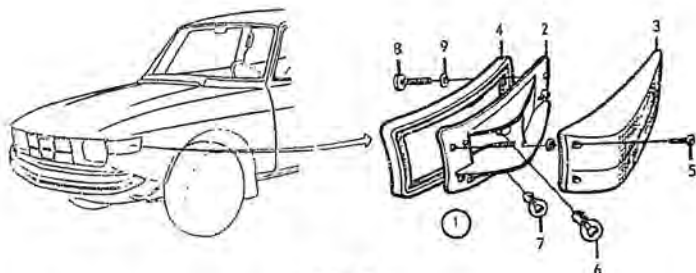


0950

Lighting		Belysning		Date	Illustration	Group	Page
Direction indic/parking- and side position light		Blink/parkerlykta och sidomärkningslykta		Outum	Bild nr	Grupp	Sida
				1988-10	R4808	3	55
Fig Pos	Part No Art nr	Quantity/Anst	Description	Benämning	K/S SR	Notes Anmärkning	
		99					
1180	30 85 61 128	1	Direct indic /parking light front RH	Främre blink /parkerlykta H	2	30,156, (8557704)	
1200	31 85 51 947	1	Lamp housing RH	Lamphus H	0		
1240	32 85 57 720	1	Glass RH	Glas H	1		
1260	30 85 32 673	1	Direct indic /parking and side position light assy LH	Främre blink/parker- och sidomärknings- lykta kpl. V	2	26,29), US. SUPERSEDED BY 8542979	
1280	31 85 33 853	1	Lamp housing LH	Lamphus V	6		
1300	32 85 33 838	1	Glass LH	Glas V	1		
1340	30 85 42 979	1	Direct indic /parking and side position light assy LH	Främre blink/parker- och sidomärknings- lykta kpl. V	2	30), US	
1360	31 85 51 897	1	Lamp housing LH	Lamphus V	6		
1380	32 85 33 838	1	Glass LH	Glas V	1		
1400	30 85 32 681	1	Direct indic /parking and side position light assy RH	Främre blink/parker- och sidomärknings- lykta kpl. H	2	26,29), US. SUPERSEDED BY 8542987	
1420	31 85 33 861	1	Lamp housing RH	Lamphus H	6		
1440	32 85 33 846	1	Glass RH	Glas H	1		
1460	30 85 42 987	1	Direct indic /parking and side position light assy RH	Främre blink/parker- och sidomärknings- lykta kpl. H	2	30), US	
1480	31 85 51 905	1	Lamp housing RH	Lamphus H	6		
1500	32 85 33 846	1	Glass RH	Glas H	1		
1520	30 85 35 536	1	Direct indic /parking light, with side back-up light assy LH	Främre blink/parker- lykta med sido- backljus kpl V	2	26,29), EMS, GLF. SUPERSEDED BY 8561136	
1540	31 85 35 577	1	Lamp housing LH	Lamphus V	0		
1560	32 85 57 712	1	Glass LH	Glas V	1		
1580	30 85 61 136	1	Direct indic /parking light, with side back-up light assy LH	Främre blink/parker- lykta med sido- backljus kpl V	2	30), EMS, GLE, (8557811)	
1600	31 85 51 954	1	Lamp housing LH	Lamphus V	6		
1620	32 85 57 712	1	Glass LH	Glas V	1		
1640	30 85 35 544	1	Direct indic /parking light, with side back-up light assy RH	Främre blink/parker- lykta med sido- backljus kpl H	2	26,29), EMS, GLE. SUPERSEDED BY 8561144	
1660	31 85 35 585	1	Lamp housing RH	Lamphus H	6		
1680	32 85 57 720	1	Glass RH	Glas H	1		
1700	30 85 61 144	1	Direct indic /parking light, with side back-up light assy RH	Främre blink/parker- lykta med sido- backljus kpl H	2	30), EMS, GLE, (8557829)	
1720	31 85 51 962	1	Lamp housing RH	Lamphus H	6		
1740	32 85 57 720	1	Glass RH	Glas H	1		
1760							
1780							
1800							
1820							
1840							
1860							
1880							
1900							
1920							
1940							
1960							
1980							
2000							
2020							
2040							
2060							
2080							
2100							
2120							
2140							
2160							
2180							
2200							
2220							
2240							
2260							
2280							
2300							

26 1977-
29 -1977
30 1978-
156 -1981

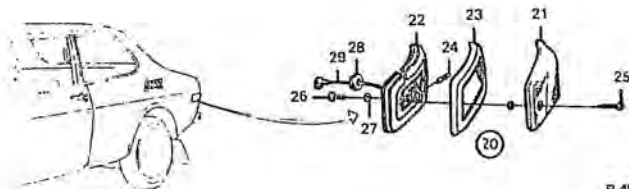
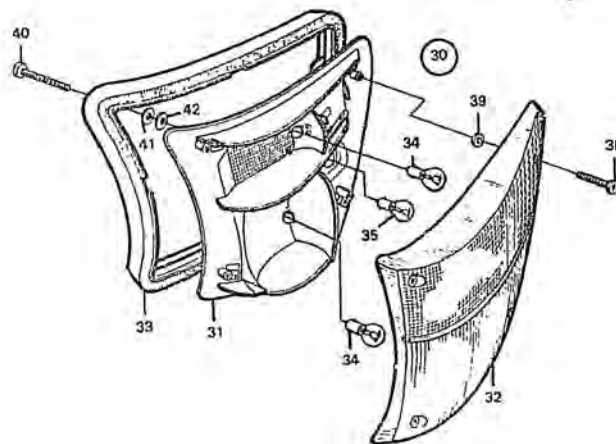
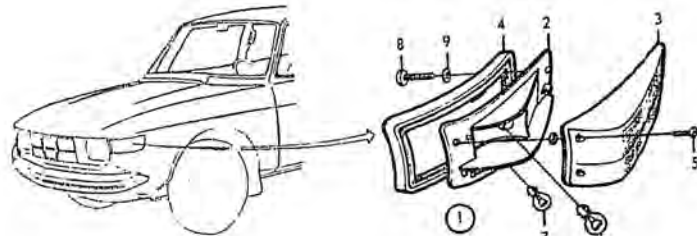
R 4808-99



- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
- Alternator 3-A10
- Starter 3-A22
- Ignition system 3-B02
- Lighting 3-B20
- Electrical equipment, other 3-D22
- Wiring and fuses 3-D22



R 4908-99

0950

Lighting
Direction indic/parking-
and side position light

Belysning
Blink/parkerlykta och
sidomarkeringslykta

Date
Datum
1988-10

Illustration
Bild nr
R4808

Group
Grupp
3

Page
Sida
57

Fig Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K S R	Notes Anmärkning
		99					
2320	85 35 551	1		Direct indic/parking and side position- light assy. LH with side back-up light Lamp housing LH Glass LH	Främre blink/parker- och sidomarkerings- lykta kpl. V med sidobacklykt Lamp hus V Glass V	2	26, 29) EMS, GLE, US
2340							
2360							
2380							
2400	85 35 593	1		Direct indic/parking and side position- light assy. LH with side back-up light Lamp housing LH Glass LH	Främre blink/parker- och sidomarkerings- lykta kpl. V med sidobacklykt Lamp hus V Glass V	6	
2420	85 33 838	1				1	
2440							
2460	85 44 611	1		Direct indic/parking and side position- light assy. LH with side back-up light Lamp housing LH Glass LH	Främre blink/parker- och sidomarkerings- lykta kpl. V med sidobacklykt Lamp hus V Glass V	2	30, 133) EMS, GLE, US, CA
2480							
2500							
2520							
2540	85 51 913	1		Direct indic/parking and side position- light assy. RH with side back-up light Lamp housing RH Glass RH	Främre blink/parker- och sidomarkerings- lykta kpl. H med sidobacklykt Lamp hus H Glass H	6	
2560	85 33 838	1				1	
2580							
2600	85 35 569	1		Direct indic/parking and side position- light assy. RH with side back-up light Lamp housing RH Glass RH	Främre blink/parker- och sidomarkerings- lykta kpl. H med sidobacklykt Lamp hus H Glass H	2	26, 29) EMS, GLE, US, SUPERSEDED BY 8544629
2620							
2640							
2660	85 35 601	1		Direct indic/parking and side position- light assy. RH with side back-up light Lamp housing RH Glass RH	Främre blink/parker- och sidomarkerings- lykta kpl. H med sidobacklykt Lamp hus H Glass H	6	
2680	85 33 846	1				1	
2700							
2720							
2740	85 44 629	1		Direct indic/parking and side position- light assy. RH with side back-up light Lamp housing RH Glass RH	Främre blink/parker- och sidomarkerings- lykta kpl. H med sidobacklykt Lamp hus H Glass H	2	30, 133) EMS, GLE, US, CA
2760							
2780							
2800							
2820	85 51 921	1		Direct indic/parking and side position- light assy. RH with side back-up light Lamp housing RH Glass RH	Främre blink/parker- och sidomarkerings- lykta kpl. H med sidobacklykt Lamp hus H Glass H	6	
2840	85 33 846	1				1	
2860							
2880	85 32 731	1		Seal LH	Tätning V	0	26) PART OF POS 30
2900	85 32 749	1		Seal RH	Tätning H	0	26) PART OF POS 30
2920	85 32 756	X		Bulb	Glödlampa	2	21/SW PART OF POS 30
2940	85 37 615	X		Bulb	Glödlampa	2	21/SW, YELLOW, PART OF POS 30
2960							
2980	85 35 692	X		Bulb	Glödlampa	2	21W, PART OF POS 30
2990							40/238 900 013
3000	85 33 879	8		Screw	Skruv	5	26) PART OF POS 30
3020	85 16 502	8		Washer	Bricka	5	26) PART OF POS 30
3040	80 59 412	8		Screw	Skruv	5	26)
3060	70 88 073	4		Washer	Bricka	5	26)
3080	85 37 623	4		Sealing washer	Tätningsbricka	3	26)

26. 1977-
29. 1977
30. 1978-
133. 1978

- 0 General, Complete sets 1-A02
- 1 Tools 1-M02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system.
- Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 5-A02

3 GROUP INDEX

- Battery 3-A08
- Alternator 3-A10
- Starter 3-A22
- Ignition system 3-B02
- Lighting 3-B20
- Electrical equipment, other 3-C18
- Wiring and fuses 3-D22

1000

Lighting

Tail light, dome light,
license plate light etc.

Belysning

Baklykta, taklampa,
nummerplåtbelysning

Date

Datum

Illustration

Bild nr

Group

Grupp

Page

Sida

1988-10

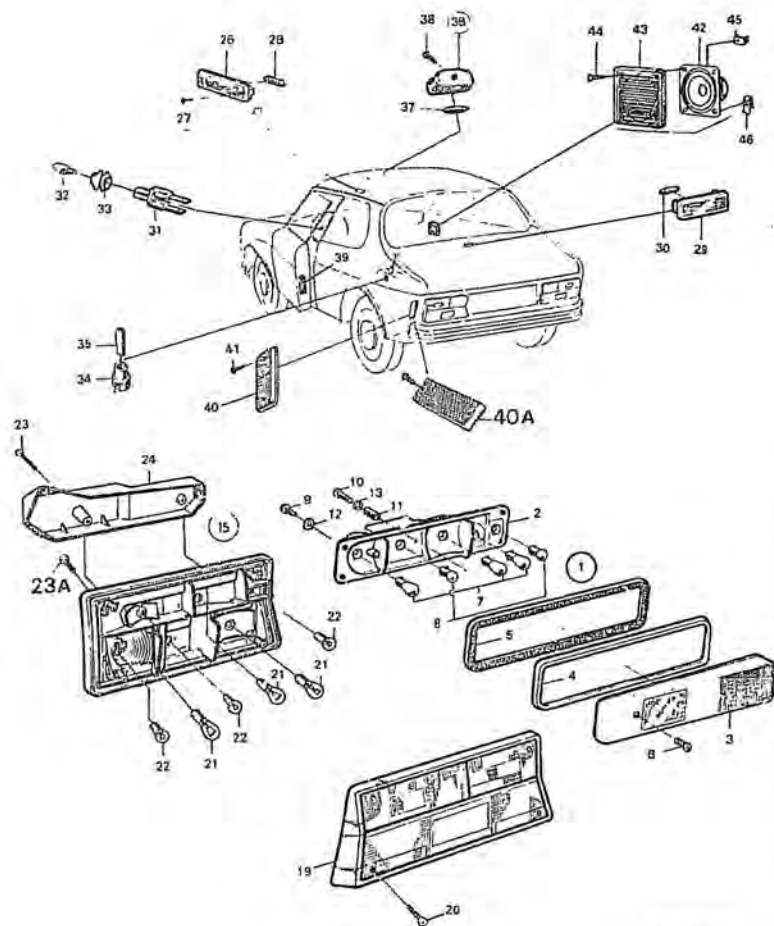
R3914

3

59

Fig. Pos	Part No Art nr	Quantity/Amount Antal	Description	Benämning	X S R	Notes Anmärkning
		99				
0020	1 85 05 570	1	Tail light assy LH	Baklykta kpl V	3	25)
0040	1 85 05 588	1	Tail light assy RH	Baklykta kpl H	3	25)
0050	1 85 13 246	1	Tail light assy LH	Baklykta kpl V	3	25), US
0060	1 85 13 244	1	Tail light assy RH	Baklykta kpl H	3	25), US
0100	2 85 06 297	1	Lamp housing LH	Lamphus V	6	25)
0120	2 85 06 305	1	Lamp housing RH	Lamphus H	6	25)
0140	2 85 14 499	1	Lamp housing LH	Lamphus V	6	25), US
0160	2 85 14 507	1	Lamp housing RH	Lamphus H	6	25), US
0180	3 85 05 696	1	Glass LH	Glas V	2	25), (8505711)
0200	3 85 05 604	1	Glass RH	Glas H	2	25), (8505729)
0260	4 85 01 486	1	Frame LH	Ram V	3	25)
0280	4 85 01 504	1	Frame RH	Ram H	3	25)
0300	5 85 01 678	2	Seal	Tätning	5	25)
0320	6 85 01 710	4	Screw	Skruv	5	25)
0340	7 71 54 719	6	Bulb, direct. ind/brake/ back-up light	Glödlampa, blink-/ broms-/ bakljus	26)	40/238 290 001
0360			Bulb, license plate/ tail light	Glödlampa, nummer- plåtbelysning/bakljus	25)	40/238 254 007
0400			Screw	Skruv	5	25)
0420	9 79 34 441	8	Screw	Skruv	5	25)
0440	10 79 34 516	2	Spacer tube	Distansrör	3	25)
0460	11 85 01 777	2	Washer	Bricka	5	25)
0480	12 79 15 556	2	Washer	Bricka	5	25)
0500	13 85 05 745	2	Tail light assy. LH	Baklykta kpl V	3	25, 156)
0520	15 85 32 517	1	Tail light assy. RH	Baklykta kpl H	3	25, 156)
0540	15 85 32 525	1	Tail light assy RH	Baklykta kpl H	3	25, 145), BE, (8504680)
0560	15 85 32 608	1	Tail light with foglight assy. LH	Baklykta med dimljus kpl V	3	25, 145), EU EXCL GB
0580	15 85 32 590	1	Tail light with foglight assy. RH	Baklykta med dimljus kpl H	3	25, 145), EU EXCL GB AND BE
0600	15 85 32 608	1	Tail light with rear foglight assy LH	Baklykta med dimbak- ljus kpl V	3	146, 156), EU
0620	15 85 32 590	1	Tail light with rear foglight assy RH	Baklykta med dimbak- ljus kpl H	3	146, 156), EU
0630	15 85 32 608	1	Tail light assy. LH	Baklykta kpl V	3	25), US
0631	15 85 32 541	1	Tail light assy. RH	Baklykta kpl H	3	25), US
0640	15 85 32 533	1	Tail light assy. LH	Baklykta kpl V	3	25), US
0650	15 85 32 541	1	Tail light assy. RH	Baklykta kpl H	3	25), US
0700	19 85 34 836	1	Glass LH	Glas V	2	25, 156), PART OF 8532517
0720	19 85 34 844	1	Glass RH	Glas H	2	25, 156), PART OF 8532525
0740	19 85 34 810	1	Glass LH	Glas V	2	25), PART OF 8532533
0760	19 85 34 828	1	Glass RH	Glas H	2	25), PART OF 8532541
0780	19 85 53 778	1	Glass LH	Glas V	2	156), PART OF 8532680
0790	19 85 53 786	1	Glass RH	Glas H	2	156), PART OF 8532608
0800	20 85 34 901	8	Screw	Skruv	5	25)
0820	21 85 35 692	6	Bulb, direct. indic / brake/ back-up light	Glödlampa, blink-/ broms-/ bakljus	26)	40/238 900 013
0840			Bulb, direct. indic / brake/ back-up/rear fog light	Glödlampa, blink-/ broms-/ bakljus broms/back dimbakljus	25)	40/238 900 013 PART OF 8532590/608
0860	21 85 35 692	7	Bulb, direct. indic. / brake/back-up light	Glödlampa, blink-/ broms/back-ljus	26)	40/238 900 013 PART OF 8504680
0880	22 85 35 700	6	Bulb, license plate/ tail light	Glödlampa, nummerplåt belysning/bakljus	26)	40/238 290 301
0900			Screw	Skruv	5	25)
0920	23 79 71 344	4	Screw	Skruv	5	25)
0940	23A 71 823	8	Cover LH	Kåpa V	5	25)
0960	24 85 34 877	1	Cover RH	Kåpa H	5	25)
0980	24 85 34 885	1				

R 3914-99

25 -1976
26 -1977-
145 -1979
146 -1980-
156 -1981

1000

Lighting

Tail light, dome light,
license plate light etc.

Belysning

Baklykta, taklampa,
nummerplåtbelysning

Date

1988-10

Illustration

R3914

Group

3

Page

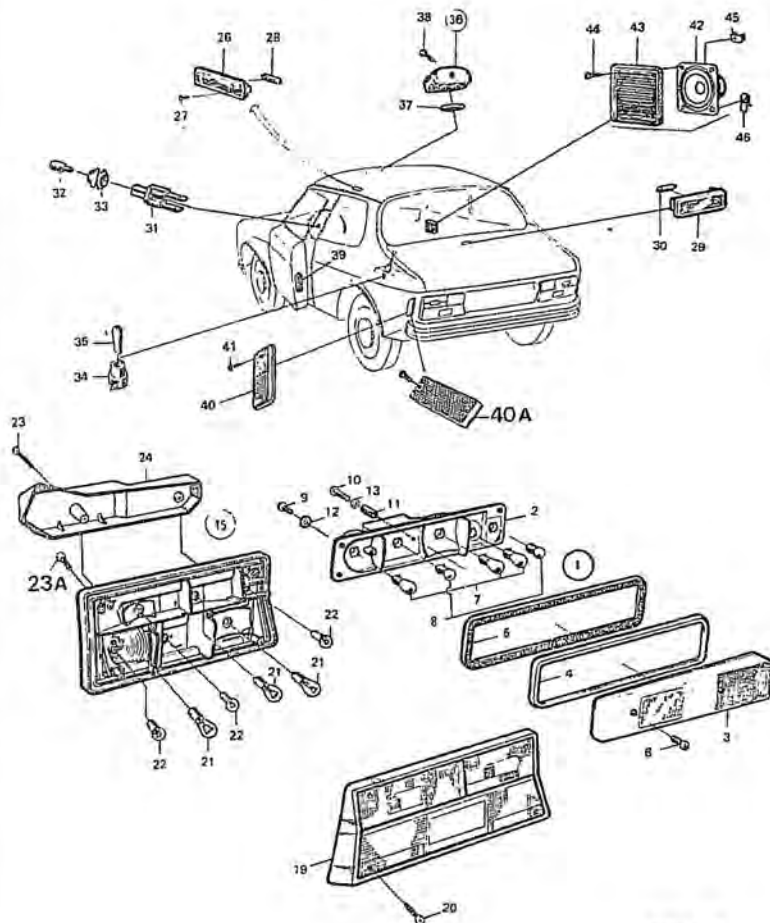
61

Fig. Pos	Part No Art nr	Quantity/Amount	Description	Benämning	Notes Anmärkning
		99			
1060	26 85 18 367	1	Dome light, interior	Taklampa	4 54), (8508582)
1080	26 85 18 367	1	Dome light, interior	Taklampa	4 55)
1100	27 79 70 346	2	Screw	Skruv	5
1120	28 85 01 264	1	Bulb	Glödlampa	3 40/238 265 003
1140	29 85 01 751	1	Trunk light	Bagagerumslampa	3
1160	30 70 84 197	1	Bulb	Glödlampa	40/238 261 002
1180	31 85 09 697	2	Bulb socket, lighting guide	Lamphållare	5
1200	32 85 00 613	2	Bulb, lighting guide	Glödlampa, ljusledare	40/238 286 009
1240	33 85 10 331	1	Bulb socket bushing	Lamphållarbussning	3
1260	34 72 46 622	1	Bulb socket, ignition lock light	Lamphållare, tändåsbelysning	3
1280	35 71 54 891	1	Bulb	Glödlampa	40/238 271 001
1300	36 85 06 263	1	Rear view mirror lamp assy.	Backspegellampa kpl.	5
1320	37 70 84 197	1	Bulb	Glödlampa	40/238 261 002
1360	38 80 59 271	1	Screw	Skruv	5
1380	39 85 83 593	2	Reflector	Reflex	6 (8562225)
1400	40 85 32 574	1	Reflex LH	Reflex V	3 26), US
1480	40 85 32 582	1	Reflex RH	Reflex H	3 26), US
1500	40 85 45 253	2	Reflector	Reflex	3 2), EU REBUILT US CARS
1510	41 79 22 297	4	Screw	Skruv	5 26), US
1520	42 85 34 653	2	Loudspeaker, door	Högtalare, dörr	5 25, 153), GLE
1540	42 85 77 108	2	Loudspeaker, door	Högtalare, dörr	4 26), GLE, EMS, (8539496)
1560	43 85 34 646	2	Speaker grill	Galler	5 GLE
1570	43 85 34 646	2	Speaker grill	Galler	5 26), EMS
1640	44 79 68 084	8	Screw	Skruv	5 GLE
1720	44 79 71 500	8	Screw	Skruv	5 26), EMS
1740	45 94 00 060	8	Clip	Clip	5 EMS
1760	46 84 90 203	8	Clip	Clip	5 GLE

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

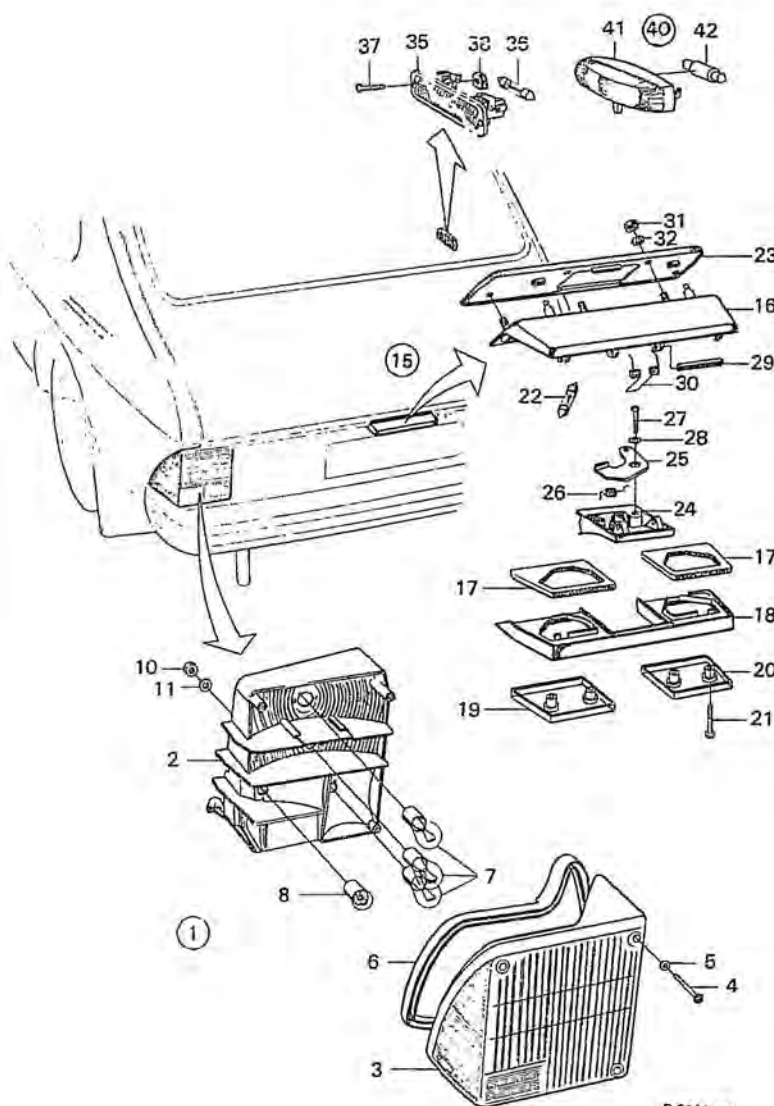
3 GROUP INDEX

- Battery 3-A08
- Alternator 3-A10
- Starter 3-A22
- Ignition system 3-B02
- Lighting 3-B20
- Electrical equipment, other 3-C18
- Wiring and fuses 3-D22



R 3914-99

- 2 - 1974
- 25 - 1976
- 26 1977-
- 54 Ch 99742035239, 2D, 99742037254, 4D
- 55 Ch 99742035340, 2D 99742037255, 4D
- 155. Superseded by 8539496+8533028+8530107



R 3144-99

1050

Lighting
Tail light, license
plate light etc.model CK

Belysning
Baklykta, nummerplåt-
belysning etc. modell CK

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R3144

3

63

Fig Pos	Part No Art nr	Quantity/Anst	Description	Benämning	Notes Anmärkning
		99			
0070	1 85 15 512	1	Tail light assy LH	Baklykta kpl V	3
0070	1 85 15 520	1	Tail light assy RH	Baklykta kpl H	3
0060	1 85 14 333	1	Tail light assy LH	Baklykta kpl V	3 1331, US, CA
0080	1 85 14 341	1	Tail light assy RH	Baklykta kpl H	3 1331, US, CA
0100	2 85 16 411	1	Lamp housing LH	Lamphus V	2
0120	2 85 16 429	1	Lamp housing RH	Lamphus H	2
0140	2 85 16 452	1	Lamp housing LH	Lamphus V	2
0160	2 85 16 460	1	Lamp housing RH	Lamphus H	2
0180	3 85 16 395	1	Glass LH	Glas V	2
0200	3 85 16 403	1	Glass RH	Glas H	2
0220	3 85 16 437	1	Glass LH	Glas V	2 1331, US, CA
0240	3 85 16 445	1	Glass RH	Glas H	2 1331, US, CA
0260	4 85 16 338	8	Screw	Skruv	5 (8516494)
0280	5 85 15 502	8	Washer	Bricka	5
0300	6 85 16 478	1	Seal LH	Tätning V	5
0320	6 85 16 486	1	Seal RH	Tätning H	5
0340	7 71 54 719	3	Bulb	Glödlampa	5 40/238 290 001
0360	8 71 54 727	1	Bulb	Glödlampa	5 40/238 254 007
0380	10 80 29 555	4	Nut	Mutter	5
0400	11 79 16 497	4	Washer	Bricka	5 (8029551)
0420	15 85 15 553	1	License plate light assy.	Nummerplåtbelys kpl	5
0440	16 85 15 710	1	Lamp housing	Lamphus	5
0460	17 85 58 314	2	Seal	Tätning	5
0480	18 85 16 282	1	Frame	Ram	5
0500	19 85 16 270	1	Glass LH	Glas V	3
0520	20 85 16 288	1	Glass RH	Glas H	3
0540	21 85 16 361	4	Screw	Skruv	5
0560	22 70 84 197	2	Bulb	Glödlampa	5 40/238 261 002
0580	23 85 16 312	1	Seal	Tätning	5
0600	24 85 15 629	1	Push button assy.	Tryck kpl	5
0620	25 85 15 652	1	Operating plate	Manöverplatta	5
0640	26 85 15 660	1	Spring	Fjäder	5
0660	27 85 16 338	1	Screw	Skruv	5
0680	28 85 16 346	1	Washer	Bricka	5
0700	29 85 15 686	1	Rod	Axel	5
0720	30 85 15 702	1	Spring	Vridfjäder	5
0740	31 80 29 548	4	Nut	Mutter	5
0760	32 80 29 944	4	Washer	Bricka	5
0780	35 85 18 367	1	Light, luggage compartment	Bagagerums- lampa	4
0800	36 85 01 264	1	Bulb	Glödlampa	5 40/238 265 003
0820	37 78 70 346	2	Screw	Skruv	5
0840	38 78 33 658	2	Spring nut	Fjädermutter	5
0860	40 73 09 230	1	Light, luggage compartment	Bagagerums- lampa	4 561, DELIVERY WAGON
0880	41 73 09 248	1	Glass	Glas	6
0900	42 70 84 197	1	Bulb	Glödlampa	5 40/238 261 002

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

3 GROUP INDEX

Battery	3-A08
Alternator	3-A10
Starter	3-A22
Ignition system	3-B02
Lighting	3-B20
Electrical equipment, other	3-C18
Wiring and fuses	3-D22

1100

Electrical equipment
Signal horn assy

Elektrisk utrustning
Signalhorn kpl

Date
Datum
1988-10

Illustration
Bild nr
R4306

Group
Grupp
3

Page
Sida
65

Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K S	Notes Anmärkning
0020	1 85 21 783	1	Horn assy	Signalhorn kpl	4	57)
0042	2 85 21 808	1	Retainer	Hållare	5	57)
0064	3 85 21 817	1	Washer	Bricka	5	57)
0080	4 85 21 825	1	Nut	Mutter	5	57)
0100	5 85 41 418	1	Horn assy	Signalhorn kpl	5	29, 58)
0120	6 85 21 858	2	Retainer	Hållare	5	29, 58)
0140	7 85 21 965	1	Washer	Bricka	5	20, 58)
0160	8 85 21 973	1	Nut	Mutter	5	29, 58)
0180	5 85 57 217	1	Horn assy	Signalhorn kpl	5	30), (854 14 19)
0200	6 85 57 423	2	Retainer	Hållare	5	30), (854 14 27)
0220	7 85 21 965	1	Washer	Bricka	5	30, 133)
0230	7 85 55 302	1	Washer	Bricka	5	134)
0240	8 85 21 973	1	Nut	Mutter	5	30, 133)
0250	8 85 55 294	1	Nut	Mutter	5	134)
0260	9 85 21 882	1	Horn assy	Signalhorn kpl	5	6, 58), SUPERSEDED BY 8580609
0280	10 85 55 237	2	Retainer	Hållare	5	6, 58), (85 11 735)
0300	11 85 11 743	1	Bricka	Bricka	5	6, 58)
0320	12 85 11 750	1	Nut	Mutter	5	6, 58)
0350	9 85 60 609	1	Horn assy	Signalhorn kpl	4	7), (85552 11)
0360	10 85 57 423	2	Retainer	Hållare	5	7, 133), (854 14 27)
0370	10 85 55 237	2	Retainer	Hållare	5	134)
0380	11 85 11 743	1	Washer	Bricka	5	7, 133)
0390	11 85 55 302	1	Washer	Bricka	5	134)
0400	12 85 11 750	1	Nut	Mutter	5	7, 133)
0410	12 85 55 294	1	Nut	Mutter	5	134)
0420	13 85 21 783	1	Horn assy	Signalhorn kpl	4	57)
0440	14 85 11 545	1	Retainer	Hållare	5	57)
0460	15 85 02 809	1	Washer	Bricka	5	57)
0480	16 71 56 805	1	Nut	Mutter	5	57)
0500	17 88 53 277	1	Horn assy	Signalhorn kpl	5	6, 58), SUPERSEDED BY 857, 72 17
0510					5	6, 58)
0520	18 85 11 545	1	Retainer	Hållare	5	6, 58)
0540	19 85 02 809	1	Washer	Bricka	5	6, 58)
0560	20 71 56 805	1	Nut	Mutter	5	6, 58)
0580	21 79 35 885	1	Screw	Skruv	5	57)
0600	22 79 14 708	1	Nut	Mutter	5	57)
0620	23 79 10 557	1	Washer	Bricka	5	57)
0640	24 85 11 594	1	Bracket	Fästvinke	5	57)
0660	25 80 82 927	2	Screw	Skruv	5	6, 58)
0680	25 80 82 927	3	Screw	Skruv	5	7)
0690	25 80 21 982	1	Screw	Skruv	5	152)
0700	26 80 74 106	2	Nut	Mutter	5	6, 58)
0720	26 80 74 106	1	Nut	Mutter	5	7)
0730	26 79 71 658	1	Nut	Mutter	5	152)
0740	27 79 10 557	2	Washer	Bricka	5	6, 58)
0760	28 85 21 890	1	Bracket	Fästvinke	5	6, 58)
0780	28 85 31 568	2	Bracket	Fäste	5	7)
0800	29 80 83 123	1	Screw	Skruv	5	57)
0820	30 80 29 779	1	Nut	Mutter	5	57)
0840	31 85 41 419	1	Horn	Signalhorn kpl	5	6), US
0860	32 85 11 008	1	Screw	Skruv	5	6), US
0880	33 85 10 992	1	Bracket	Fäste	5	6), US

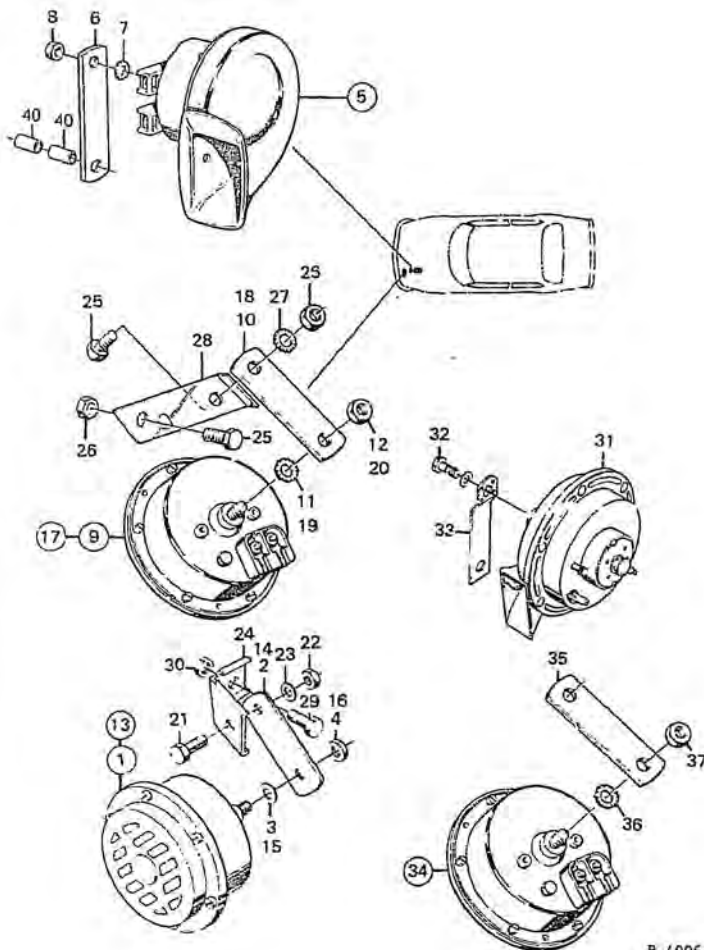
- 5 -1975
7 -1976-
29 -1977
30 -1978-
57 Ch -99742032420
58 Ch 99742032421-
59 Ch 99742024149-99742032474, USA
133 -1978
134 -1979-
152 Engine H-type

R 4906-99

- 0 Generator, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-P02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

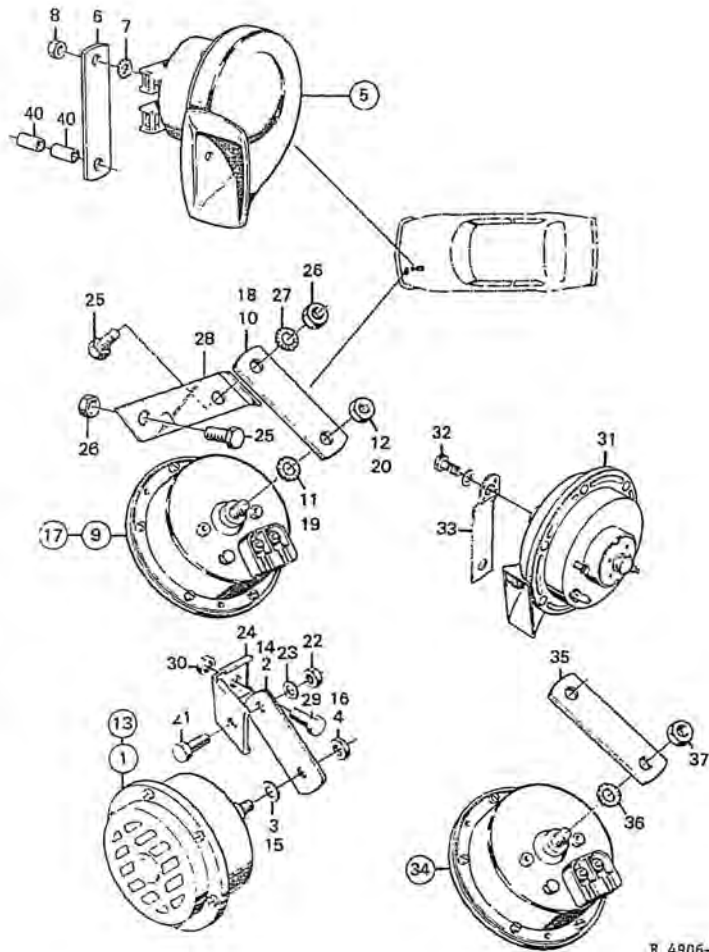
3 GROUP INDEX

- Battery 3-A08
Alternator 3-A10
Starter 3-A22
Ignition system 3-B02
Lighting 3-B20
Electrical equipment, other 3-C18
Wiring and fuses 3-D22



1100

Electrical equipment		Elektrisk utrustning		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
Signal horn assy		Signalhorn kpl		1988-10	R4906	3	67
Fig Pos	Part No Art nr	Quantity/Antal		Description	Benämning	Notes Anmärkning	
		99					
0900	34	85 21 882	1	Horn assy	Signalhorn kpl	6.60, SUPERSEDED BY 8560609	
0901	35	85 55 237	1	Retainer	Hållare	6.60, (8511735)	
0910	36	85 11 743	1	Washer	Bricka	6.60	
0940	37	85 11 750	1	Nut	Mutter	6.60	
0956	40	93 06 912	2	Spacer	Distans	152	



R 4906-99

6 -1975
60 Ch 99742032475-USA
152 Engine H-type

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

3 GROUP INDEX

Battery	3-A08
Alternator	3-A10
Starter	3-A22
Ignition system	3-B02
Lighting	3-B20
Electrical equipment, other	3-C18
Wiring and fuses	3-D22

1150

Electric equipment
Signal button
upholstery etc

Elektrisk utrustning
Signalkontakt
stötskydd etc

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R5736

3

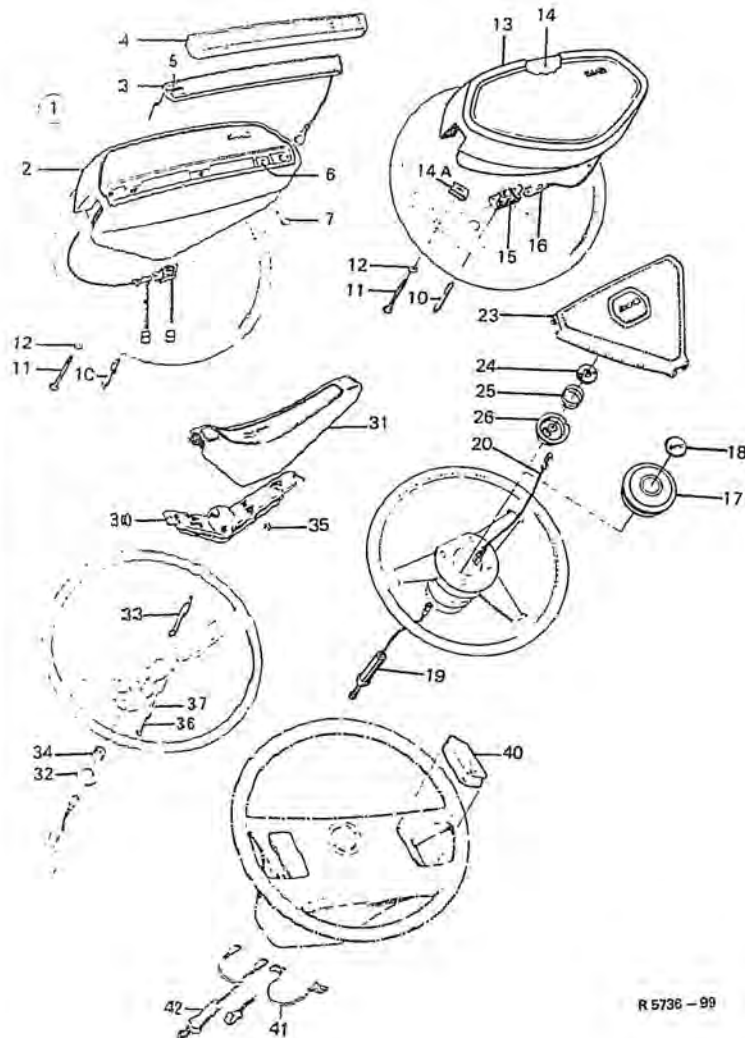
69

Fig Pos	Part No Art nr	Quantity/Ansl 99	Description	Benämning	Notes Anmärkning
0020	1 85 19 704	1	Upholstery with signal contact assy	Stötskydd med signal- kontakt kpl	6, 1541, SUPERSEDED BY 8932147 AND 8932154
0040	1 85 19 753	1	Upholstery with signal contact assy	Stötskydd med signal- kontakt kpl	6, 1541, EMS, SUPERSEDED BY 8932147 AND 8932154
0060	1 85 30 974	1	Upholstery with signal contact assy	Stötskydd med signal- kontakt kpl	7, 1541
0080	2 84 55 917	1	Upholstery	Stötskydd	5 631, SUPERSEDED BY 8932147 AND 8932154
0100	2 84 55 958	1	Upholstery	Stötskydd	5 61, EMS
0120	3 85 19 770	1	Signal contact	Signalkontakt	3 631
0140	4 85 19 738	1	Cover	Kåpa	6 61
0160	4 85 31 006	1	Cover	Kåpa	6 7, 631
0180	5 85 21 270	1	Contact	Kontakt	3 631
0200	6 85 21 288	3	Clip	Clip	5 631
0220	7 79 22 636	1	Screw	Skruv	5
0240	8 85 22 542	1	Contact clip	Kontaktbleck	3
0260	9 89 32 501	1	Connector	Kontakthållare	4 (8530776)
0280	10 85 21 262	1	Contact holder	Skruv	2 1501
0300	11 79 22 339	4	Screw	Skruv	5 1501
0320	12 79 10 516	4	Washer	Bricka	5 1501
0340	13 89 32 147	1	Cover	Kåpa	5 64, 1501
0360	14 89 32 154	1	Signal contact	Signalkontakt	3 64, 1501
0380	14A 89 42 385	4	Clip	Clip	3 134, 1501
0400	15 89 32 501	1	Connector	Kontakthus	5 64, 1501
0420	16 85 22 542	1	Contact clip	Kontaktbleck	3 64, 1501
0440	17 89 33 152	1	Signal contact	Signalkontakt	6 29, 611, EMS
0460	18 89 33 160	1	Emblem	Emblem	6 29, 611, EMS
0480	18 89 33 095	1	Contact	Kontakt	3 28, 611, EMS
0500	19 89 39 076	1	Contact	Kontakt	6 30, 1501, EMS
0520	20 89 39 084	1	Cable	Kabel	6 30, 1501, EMS
0540	23 89 39 092	1	Foam pad	Flätkudde	3 30, 1501, EMS
0560	24 89 39 100	1	Washer	Bricka	5 30, 1501, EMS
0580	25 89 39 118	1	Spring	Fjäder	5 30, 1501, EMS
0600	26 89 39 126	1	Cup	Kopp	5 30, 1501, EMS
0620	30 85 06 016	1	Signal contact	Signalkontakt	3 621, 99 (X7)
0640	31 84 34 953	1	Upholstery, steering wheel	Stötskydd, ratt	5 621, 99 (X7)
0660	32 85 06 065	1	Sliding ring	Släpning	5 621, 99 (X7)
0680	33 85 06 107	1	Contact finger	Kontaktfinger	2 621, 99 (X7)
0700	34 85 09 234	1	Spacer ring	Distansring	5 621, 99 (X7)
0720	35 79 10 466	2	Nut	Mutter	5 621, 99 (X7)
0740	36 79 63 952	4	Screw	Skruv	5 621, 99 (X7)
0760	37 79 10 516	4	Washer	Bricka	5 621, 99 (X7)
0780	40 89 43 469	1	Signal button LH	Signal knapp V	5 1511, PART OF 8944878
0800	40 89 43 474	1	Signal button RH	Signal knapp H	5 1511, PART OF 8944878
0820	41 89 43 748	1	Grounding cable	Jordkabel	5 1511, PART OF 8944878
0840	42 89 45 073	1	Contact holder	Kontakthållare	6 1511, PART OF 8944878

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

3 GROUP INDEX

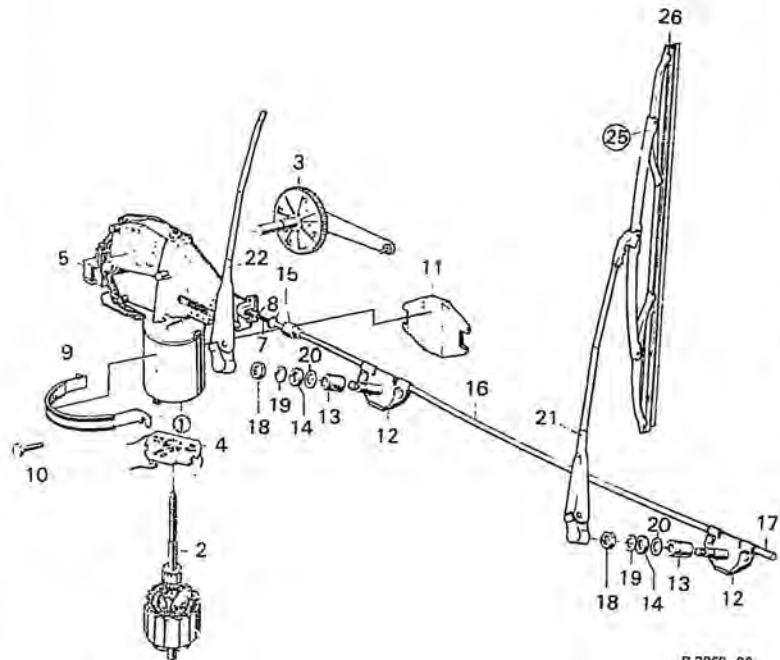
Battery	3-A08
Alternator	3-A10
Starter	3-A22
Ignition system	3-B02
Lighting	3-B20
Electrical equipment, other	3-C18
Wiring and fuses	3-D22



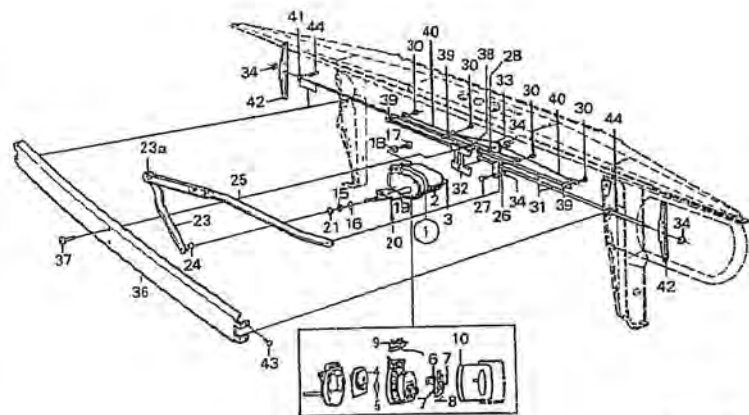
R 5736 - 99

- 6. -1975
- 7. 1976
- 29. -1977
- 30. 1978-
- 61. Ch 99762018780- 99766007925- 99767003176-
- 62. Ch -99762040165 -99766018032- 99767007740- 99766008127 Deliv ery wagon only
- 63. Ch -99762030591
- 64. Ch 99762030592-
- 134 1978-
- 150 -1980
- 151 1981-
- 154 Superseded by 8932147+8932154

Electric equipment		Elektrisk utrustning		Date	Illustration	Group	Page
Windshield wipers		Vindrutetorkare		Datum	Bild nr	Grupp	Sida
				1988-10	R2869	3	71
Fig. Pos	Part No	Quantity/Ansl	Description	Benämning	Notes		
	Art nr	99			Anmärkning		
0020	1 85 45 220	1	Wiper motor assy	Motor kpl.	4		
0040	2 85 45 121	1	Armature	Rotor	5		
0050	3 85 45 139	1	Gear and conn rod	Öröv med vevaxel	5		
0060	4 85 45 147	1	Brush unit	Borsthållare med kol	5		
0100	5 85 45 162	1	Limit switch	Parkeringskontakt	3		
0120	7 85 16 577	1	Cable rack	Wira	3		
0140	8 85 45 188	1	Bushing	Bussning	3		
0160	9 85 21 767	1	Bracket wiper motor	Motorfäste	5		
0180	10 79 35 895	1	Screw	Skruv	5 (2)		
0200	10 79 67 938	1	Screw	Skruv	5 (3) (8082935)		
0220	11 85 12 477	1	Pad	Mellanlägg	4		
0240	12 85 16 688	2	Pivot	Spindelhus	5 (67, 69)		
0260	12 85 31 279	2	Pivot	Spindelhus	5 (68)		
0280	13 85 16 601	2	Spacer sleeve	Distanshylsa	5 (67, 69)		
0300	13 85 31 311	2	Spacer sleeve	Distanshylsa	5 (68)		
0340	14 85 31 329	2	Spacer washer	Distansbricka	5		
0360	15 85 16 627	1	Tube	Rör mittre	5		
0400	17 85 16 643	1	Tube, center	Rör	5		
0420	18 85 16 759	2	Nut	Mutter	5 (67, 69)		
0440	18 85 31 428	2	Nut	Mutter	5 (68)		
0470	19 85 21 916	2	Washer	Bricka	5 (67, 69)		
0480	19 85 31 436	2	Washer	Bricka	5 (68)		
0500	20 85 31 444	2	Washer	Bricka	5 (68)		
0520	21 85 16 726	1	Wiper arm LH	Torkarm V	3 (67, 69)		
0560	21 85 35 262	1	Wiper arm LH	Torkarm V	3 (68)		
0580	22 85 16 734	1	Wiper arm RH	Torkarm H	3 (67, 69)		
0590	22 85 35 270	1	Wiper arm RH	Torkarm H	3 (68)		
0640	25 85 38 625	2	Wiper blade assy	Torkarblad kpl	1		
0660	26 85 36 641	2	Rubber profile	Gummiprofil	S2		
0680	85 46 301	X	Set, rubber profile	Sats, gummiprofil	S2		



R 2869-99



F0391 - 99

1050

Electric equipment
Headlight wiper

Elektrisk utrustning
Strålkastartorkare

Date

Return

Illustration

Bild nr

Group

Grupp

Page

Sida

1988-10 F0391

3

73

Fig Pos	Part No Art nr	Quantity/Anat			Description	Benämning	K/S SR L	Notes Anmärkning
		99						
0020	1	85 07 089	1		Wiper motor	Motor, strålkastar-	3	
0040	2	88 15 748	1		headlights	torkare	5	
0060	3	88 15 755	1		.Cover	.Kåpa	5	
0080	4	85 45 089	1		.Clamp	.Bygel	5	
0100	5	85 05 448	1		.Kit gear	.Sats drev	5	
0120	6	85 05 448	1		.Gear	.Kolv	5	
0140	7	85 05 455	1		.Carbon retainer assy	.Kolstälare kpl	5	
0160	8	85 05 463	2		.Carbon brush	.Kol	5	
0180	9	85 05 471	1		.Spring	.Fjäder	4	
0200	10	85 45 402	1		.Parking switch	.Parkeringskontakt	3	
0220	11	88 16 407	1		.Gasket	.Packning	4	
0240	12	70 96 944	1		Nut	Mutter	5	
0260	13	88 02 175	1		Washer	Bricka	5	
0280	14	79 34 789	1		Screw	Skruv	5	25)
0300	15	79 34 821	1		Washer	Bricka	5	26)
0320	16	79 10 540	1		Bracket, wiper motor	Motorfäste	5	25)
0340	17	85 10 166	1		Bracket, wiper motor	Motorfäste	5	26)
0360	18	85 35 353	1		Screw	Skruv	5	
0380	19	79 61 949	3		Shaft seal	Axelhätning	5	
0400	20	85 85 350	1		Crank arm	Vevarm	4	
0420	21	85 41 534	1		Plastic bearing	Plastlager	3	
0440	22A	78 46 132	1		Screw	Skruv	5	
0460	23	80 19 887	1		Link	Stötdång	4	
0480	24	85 07 105	1		Bushing	Ledbussning	3	
0500	25	85 08 970	1		Pivot pin	Ledstapp	6	
0520	26	85 07 204	1		Spacer sleeve	Distanshylsa	3	26)
0540	27	85 35 361	1		Screw	Skruv	5	70)
0560	28	80 19 713	4		Screw	Skruv	5	77)
0580	29	80 19 705	4		Shaft	Axel	4	
0600	30	85 07 253	2		Center bushing	Centrumbussning	3	
0620	31	85 10 182	1		Cord pulley	Linjöl	5	
0640	32	85 07 238	1		Lock clip	Spryrtara	3	
0660	33	85 11 289	4		Protecting cover	Skyddskåpa	3	
0680	34	85 42 904	1		Screw	Skruv	5	
0700	35	78 65 833	2		Nut	Mutter	5	
0720	36	80 74 098	2		Bushing	Bussning	3	
0740	37	85 10 708	3		Cord, nylon	Lina, nylon	3	
0760	38	85 08 285	2		Bushing	Bussning	3	
0780	39	85 08 293	2		Wiper blade	Torkarblad	5	
0800	40	85 12 717	2		Screw	Skruv	5	7922719)
0820	41	79 61 949	4		Spring	Fjäder	5	
0840	42	85 08 384	2		Kit, wiper blade	Sats, torkarblad	3	2)
0860	43	88 15 649	X		Kit, headlight wipers	Sats, strålkastar-	3	
0880	44	85 45 063	X		and washers	torkare	3	
0900					Kit, headlight wipers	Sats, strålkastar-	3	
0920					and washers	torkare	3	
0940								
0960								
0980								
1000								

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system,
Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly,
Steering 4-C02
7 Suspension,
Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
Alternator 3-A10
Starter 3-A22
Ignition system 3-B02
Lighting 3-B20
Electrical equipment, other 3-C18
Wiring and fuses 3-D22

- 2 -1974
3 1975-
25 -1976
26 1977-
76 Ch 99771033279-99772007914
77 Ch 99771033280-99772007915-

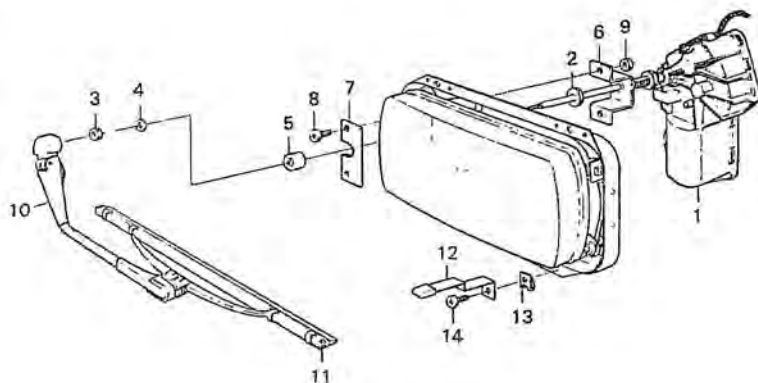
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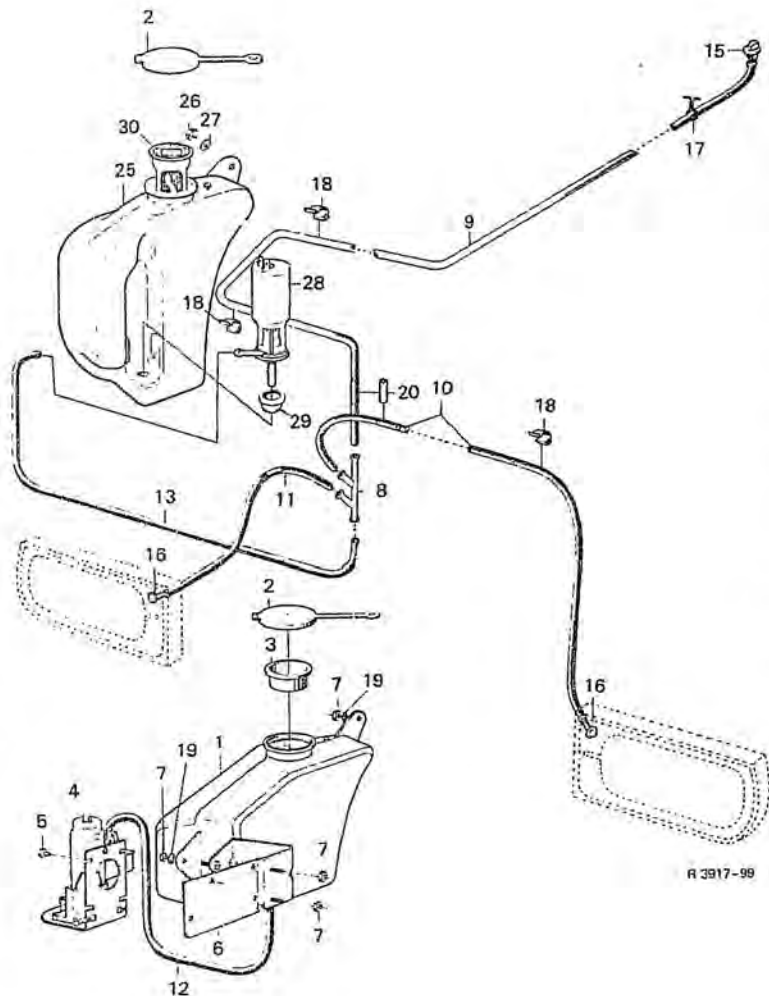
Electric equipent			Elektrisk utrustning			Date	Revisions	Group	Page
Headlight wiper			Strålkastartorkare			Datum	Bld nr	Grupp	Sida
Model Turbo			Modell Turbo			1988-10	R3508	3	75
Fig Pos	Part No Art nr	Quantity/Anst			Description	Benämning	K/S SR /L	Notes Anmärkning	
		89							
1	85 40 098	1			Wiper motor head- lights RH	Motor, strålkastar- torkare H	4		
1	85 40 122	1			Wiper motor head- lights LH	Motor, strålkastar- torkare V	4		
2	85 41 732	2			Nut	Mutter	4	PART OF 8540098, 954012	
3	80 29 548	2			Nut	Mutter	5	PART OF 8540098, 854012	
4	79 72 284	2			Washer	Bricka	5	PART OF 8540098, 854012	
5	85 72 604	2			Rubber sealing	Gummitätning	4	(8542938)	
6	85 40 130	2			Bracket	Konsol	5		
7	85 40 148	2			Washer	Bricka	5		
8	80 59 552	4			Screw	Skruv	5	(8013903)	
9	80 50 601	4			Nut	Mutter	0		
10	85 40 486	1			Wiper arm RH	Torkaram, H	3		
10	85 40 155	1			Wiper arm LH	Torkaram, V	3		
11	85 40 163	2			Wiper blade	Torkarblad	2		
12	85 40 171	6			Stop	Anslagsstopp	3		
13	88 50 414	2			Clip	Clip	3		
14	79 22 263	2			Screw	Skruv	5		

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

3 GROUP INDEX

Battery	3-A08
Alternator	3-A10
Starter	3-A22
Ignition system	3-B02
Lighting	3-B20
Electrical equipment, other	3-C16
Wiring and fuses	3-D22





R 3917-99

1350

Electric equipment
Washer,
headlight washer

Elektrisk utrustning
Spolare,
strålkastarspolare

Date
Datum

Insurance
Bld nr

Group
Grupp

Page
Sida

1988-10

R3917

3

77

Fig Pos	Part No Art nr	Quantity/Anst	Description	Benämning	K/S SR	Notes Anmärkning
		99				
0030	1	85 18 540	1	Container	Behållare	3 (80)
0040	2	85 18 557	1	Cover	Lock	2 (80)
0050	3	85 60 161	1	Filter	Filter	4 (80)
0060	4	85 18 573	1	Washer pump	Spolarpump	2 (80)
0100	5	79 22 719	2	Screw pump	Skruv spolarpump	5 (80)
0120	6	85 18 607	1	Bracket, washer pump	Fäste, spolarpump	5 (80)
0140	7	80 29 555	4	Nut, bracket	Mutter, fäste	5 (80)
0160	8	85 10 091	1	Branch pipe	Förgreningsrör	2 (37)
0180	8	85 08 848	1	Extension pipe	Skarvrör	5 (78), (8518615)
0200	9	85 33 267	1	Hose	Slang	5 (82,97)
0220	9	85 33 267	1	Hose	Slang	5 (37,83)
0240	9	85 33 473	1	Hose	Slang	5 (83), (8533499)
0260	9	85 60 757	1	Hose	Slang	5 (TURBO)
0270	9	85 65 699	1	Hose	Slang	5 (84)
0300	10	85 33 341	1	Hose LH	Slang V	5 (85)
0320	10	85 33 507	1	Hose LH	Slang V	5 (84)
0360	11	85 33 267	1	Hose RH	Slang H	5 (85)
0420	12	85 33 358	1	Hose	Slang	5 (80)
0480	13	85 33 366	1	Hose	Slang	5 (81,84)
0520	13	85 33 382	1	Hose	Slang	5 (85)
0560	13	85 33 358	1	Hose	Slang	2 (8536666)
0600	16	85 04 144	1	Jet	Munstycke	2 (2)
0640	16	88 50 711	2	Jet, headlights	Munstycke, strålkastare	2 (3)
0660	16	85 10 125	2	Jet, headlights	Munstycke, strålkastare	2 (3)
0700	17	85 08 392	1	Retainer	Hållare	2 (3)
0720	18	79 33 443	4	Clip	Clip	5 (82)
0740	18	79 33 443	5	Clip	Clip	5 (83)
0760	19	80 29 989	2	Washer	Bricka	5 (80)
0780	20	85 11 388	2	Back valve	Backventil	3 (81)
0800	25	85 36 583	1	Container	Behållare	5 (81)
0820	26	80 29 555	1	Nut	Mutter	5 (81)
0840	77	80 29 989	1	Washer	Bricka	2 (81), (8544587)
0860	28	85 93 477	1	Washer pump	Spolarpump	3 (81)
0880	29	85 36 609	1	Bushing	Bussning	4 (81)
0900	30	85 60 161	1	Filter	Filter	

2 - 1974

3 1975-

37 For cars without headlight wipers and washers

78 Ch - 99762009163 - 99756014670

80 Ch - 99771022749 - 99772004601

81 Ch - 99771022750 - 99772004602

82 Ch - 99771032905 - 99772006854

83 Ch - 99771032906 - 99772006855

84 Ch - 99781002399 - 99782000879

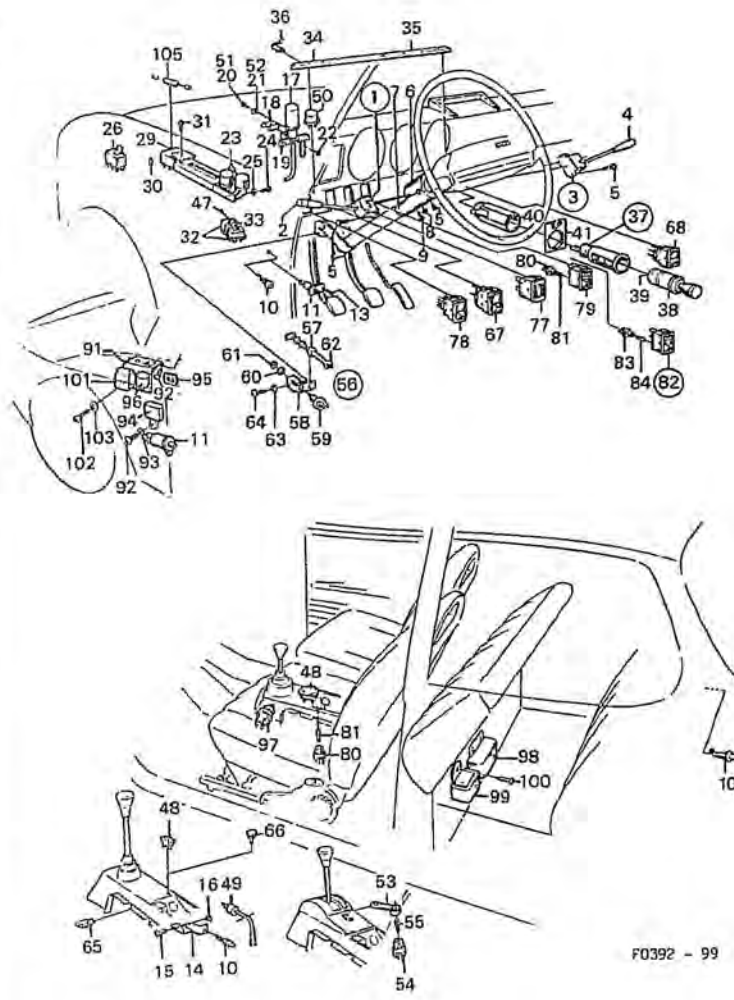
85 Ch - 99781002400 - 99782000880

97 Ch - 99762033700

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

3 GROUP INDEX

Battery	3-A08
Alternator	3-A10
Starter	3-A22
Ignition system	3-B02
Lighting	3-B20
Electrical equipment, other	3-C18
Wiring and fuses	3-D22



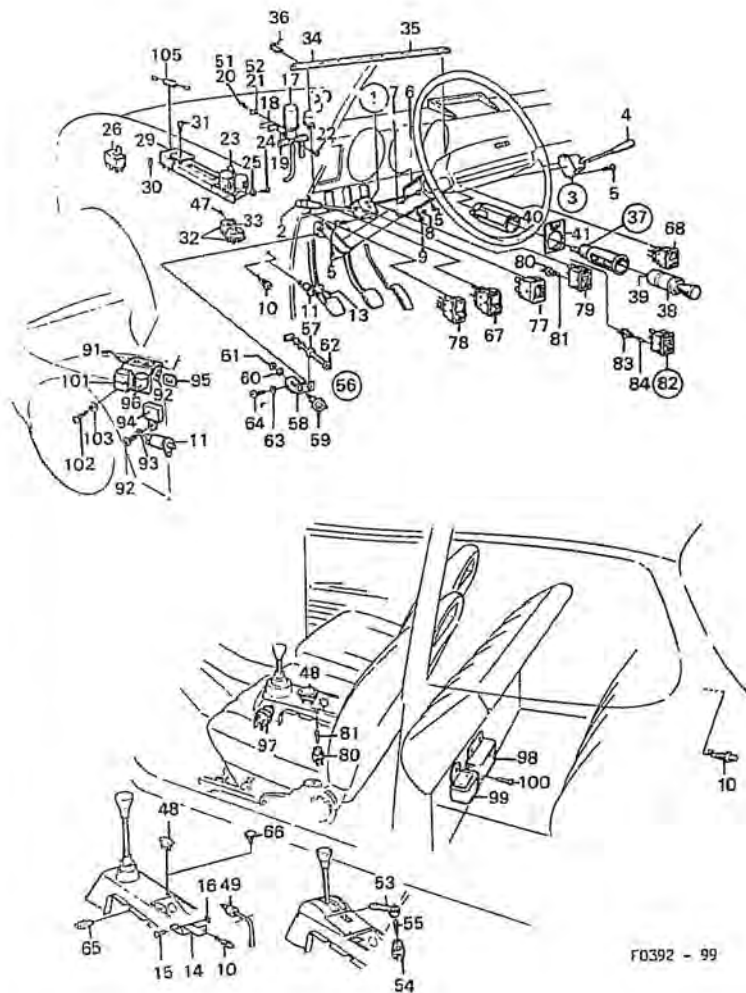
F0392 - 99

1400

Electric equipment			Elektrisk utrustning		Date	Illustration	Group	Page
Controls and switches			Manöverdon och kontakter		Datum	Sid nr	Grupp	Sida
up to and incl 1974			t o m 1974		1988-10	F0392	3	79
Fig Pos	Part No Art nr	Quantity/ Antal	Description	Benämning	K/S	Notes Anmärkning		
		99						
1	85 30 883	1	Switch with knob	Strömställare med	2	X7, (8505414)		
			direction indicator, assy	knapp blinksvare, kpl				
2	85 11 107	1	Knob	Knapp	5	X7		
3	85 05 422	1	Switch with knob,	Strömställare med	3			
			windshield wiper/	knapp vindrutetorkare				
			washer assy	spolare kpl		X7		
4	85 11 214	1	Knob	Knapp	5			
	85 30 883	1	Switch, direction	Strömställare, kör-	2	NOT X7 (85 172 11)		
			indicator	riktningsvisare				
2	85 11 107	1	Knob	Knapp	5			
3	85 17 229	1	Switch windshield	Strömställare	3			
			wiper/washer	vindrutetorkare/spol.		NOT X7		
4	85 11 214	1	Knob	Knapp	5			
5	79 22 644	5	Screw	Skruv	6			
6	85 11 198	1	Steering column,	Rattlagerkåpa,	6			
			cover, upper	överdel				
6	85 13 293	1	Steering column	Rattlagerkåpa,	6			
			cover, upper RHD	överdel RHD				
7	85 11 206	1	Steering column,	Rattlagerkåpa,	6			
			cover, lower	underdel				
7	85 22 260	1	Steering column,	Rattlagerkåpa	6			
			cover, lower	underdel		PS		
			Steering column	Rattlagerkåpa,	6			
			cover, lower RHD	underdel RHD				
8	80 73 090	1	Washer	Bricka	5			
9	79 34 482	3	Screw	Skruv	5			
10	85 22 492	2	Door switch, rear door	Dörrkontakt, bakdörr	3	4D, (7326275)		
11	85 19 514	2	Door switch	Dörrkontakt	3			
11	85 19 522	3	Door switch	Dörrkontakt	3	US		
13	79 21 885	2	Screw	Skruv	3			
14	85 02 270	1	Support, hand brake	Stödvinkel, handbroms	5			
			contact	kontakt				
15	79 22 735	1	Screw	Skruv	5			
16	79 19 574	1	Clip	Clip	3			
17	88 17 546	1	Flasher unit	Blinkdon	0	(7308984)		
17	85 74 527	1	Flasher unit,	Blinkdon, elek-	2	US, (85 17088)		
			electronic	troniskt				
18	85 02 338	1	Clip flasher	Clip, blinkdon RHD				
			unit RHD					
19	85 16 924	1	Retainer, flash unit	Hållare, blinkdon	5			
20	79 22 735	1	Screw	Skruv	5			
21	79 19 574	1	Clip	Clip	3			
22	79 22 263	1	Screw	Skruv	5			
23	85 33 176	2	Relay, cooling fan	Relä, kylfläkt och	5	(8506545)		
			and ignition lock	tändås				
24	79 22 800	2	Screw	Skruv	5			
25	80 29 969	2	Washer	Bricka	5			
26	85 07 709	1	Relay, wiper/head-	Relä, torkare/strål-	3			
			light	kastare				
29	85 62 118	1	Relay, light	Ljusrelä	0	(8526J44)		
30	85 02 734	1	Spacer sleeve	Distanshylsa	5			
31	79 22 933	1	Screw	Skruv	5			
32	83 76 105	2	Relay, fuel injection	Relä, bränslesprut-	5			
				ning				
33	85 09 010	1	Retainer, relay	Hållare, relä	5			
34	85 07 998	1	Lighting guide LH	Ljusledare V	5			
35	85 08 004	1	Lighting guide RH	Ljusledare H	5			
36	85 07 865	4	Clip	Clip	5			
37	85 13 784	1	Cigaret lighter assy	Cigarettändare kpl.	4			
38	85 13 772	1	Pop-out unit	Pop-out tändarenhet	4			
39	85 13 798	1	Glow body	Glödkropp	5			
40	85 13 814	1	Bracket sleeve	Fästhylla	5			
41	85 37 491	1	Cover washer	Täckbricka	5	(85 10463)		
47	79 61 949	2	Screw	Skruv	5			
48	85 05 198	1	Flir-over switch	Tangentströmställare	3	A		

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

3 GROUP INDEX		
Battery		3-A08
Alternator		3-A10
Starter		3-A22
Ignition system		3-B20
Lighting		3-C18
Electrical equipment, other		3-C18
Wiring and fuses		3-D22



F0392 - 99

1400

Electric equipment
Controls and switches
up to and incl 1974
Elektrisk utrustning
Manöverdon och Kontakter
1 o m 1974
Date
Qatcm
1988-10Illustration
Bild nr
F0392Group
Grupp
3Page
Sida
81

Fig Pos	Part no Antnr	Quantity/Antal	Description	Benämning	K/S SR	Notes Anmärkning
		99				
1380	49	85 55 665	Contact for buzzer	Summerkontakt	5	(8636678)
1400	50	88 36 686	Buzzer	Summer	6	US
1420	51	79 22 735	Screw	Skruv	5	
1440	52	79 18 574	Clip	Clip	5	
1460	53	85 07 692	Bracket	Lållåre	4	A
1480	54	85 00 712	Bulb socket	Lamphållare	4	A
1500	55	85 00 613	Bulb	Ljödiodlampa	5	A 40/238 286 009
1520	56	85 09 028	Contactassy., brake light, brake warning	Kontakt kpl broms- ljus bromsvarning	5	
1540	56	85 17 039	Contactassy., brake light, brake warning	Kontakt kpl broms- ljus bromsvarning	5	PS
1560	57	85 09 036	Spacer sleeve	Distanshylsa	5	
1620	58	85 02 379	Bracket	Fäste	3	PART OF 8517039
1640	58	85 17 047	Bracket	Fäste	5	
1660	59	73 34 642	Brake light contact	Bromsljuskontakt	5	
1680	60	73 34 733	Washer	Skiva	5	
1700	61	73 34 741	Nut	Mutter	5	
1720	62	73 34 824	Brake warning contact	Bromsvarningskontakt	5	
1740	63	79 15 549	Washer	Skiva	5	
1760	64	79 34 292	Screw	Skruv	5	PS
1800	64	80 59 214	Screw	Skruv	5	(8540106)
1820	65	95 09 480	Back-up light contact	Bakljuskontakt	5	
1840	66	85 00 878	Plug	Plugg	5	EX
1860	67	85 13 004	Switch, optional extras	Strömställare, extra- utrustning	3	E
1880	68	85 09 713	Switch, ventilation fan	Strömst. ventilations- fläkt	3	
1900	68	85 12 972	Switch, ventilation fan	Strömst ventilations- fläkt	3	US
1920	77	85 15 801	Reostat, instrument illumination	Reostat, instrument- belysning	3	
1940	78	85 07 881	Switch, light	Strömställare, ljus	3	
1960	78	85 12 956	Switch, light	Strömställare, ljus	3	US
1980	79	85 32 798	Switch, assy. warning flasher	Strömställare, kpl. varningsblink	3	US
2000	80	85 00 712	Bulb socket	Lamphållare	4	
2020	81	85 00 613	Bulb	Ljödiodlampa	4	40/238 286 009
2040	82	85 17 534	Switch, assy. electrical rear window	Strömställare, kpl elbakra	3	CK
2060	83	85 00 712	Bulb socket	Lamphållare	4	CK
2080	84	85 00 613	Bulb	Ljödiodlampa	4	CK, 40/238 286 009
2100	91	85 19 589	Relay, relay	Kontrollare, rela	6	
2120	92	79 22 733	Screw	Skruv	6	
2140	93	80 29 589	Washer	Skiva	5	US
2160	94	85 17 237	Buzzer	Summer	6	US
2180	95	83 78 028	Grommet	Genomföring	6	US
2200	96	85 33 176	Relay, start stop	Relä, startspärr	3	CA, (8506545)
2220	96	85 28 069	Relay, start stop	Relä, startspärr	3	EA NOT US
2240	97	85 19 613	Gearshift switch	Växellågeskontakt	5	EA
2260	98	85 21 460	Logic relay, seat belt warning	Logikrelä, bältes- varning	5	US
2280	98	85 21 478	Logic relay, seat belt warning	Logikrelä, bältes- varning	5	US ALT TO 9521460
2300	99	85 07 709	Shift relay	Växrelä	3	US
2320	100	79 22 727	Screw	Skruv	5	US
2340	101	85 06 545	Relay, electrical rear window	Relä, elbakra	5	CK
2360	102	79 22 263	Screw	Skruv	6	CK
2380	103	80 29 969	Washer	Skiva	5	CK
2400	105	85 21 486	Interference damper resistance	Störningsdämpnings- resistans	5	(87)

- 0 General, Complete sets 1-A02
 1 Tools 1-H02
 2 Engine 1-J02, 2-A02
 3 Electrical system,
 Instruments 3-A12
 4 Transmission 3-G02
 5 Brakes 4-A02
 6 Front assembly,
 Steering 4-C02
 7 Suspension,
 Wheels 4-E02
 8 Body 4-F02, 5-A02
 9 Accessories 5-X02
 10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
 Alternator 3-A10
 Starter 3-A22
 Ignition system 3-R02
 Lighting 3-B20
 Electrical equipment, other 3-C18
 Wiring and fuses 3-D22

1450

Electric equipment
Controls and switches
as from model 1975

Elektrisk utrustning
Manöverdon och kontakter
fr o m 1975

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

3

83

Fig Pos	Part No Art nr	Quantity/ Antal	Description	Benämning	K/S SR	Notes Anmärkning
		99				
0020	1 85 30 883	1	Switch, direction indicator	Strömställare, körriktningsvisare	2	
0040	1 85 30 883	1	Switch, direction indicator	Strömställare, körriktningsvisare	2	29), US, CA
0060	1 85 39 942	1	Switch, direction indicator	Strömställare, körriktningsvisare	2	30, 150), US, CA
0080	2 85 11 107	1	Knob	Knapp	5	89)
0094	2 85 30 891	1	Knob	Knapp	5	90)
0100	3 85 05 422	1	Switch, windshield wiper/washer	Strömställare, vindrutetorkare/spolare	3	99 X7
0120	4 85 11 214	1	Knob	Knapp	5	
0230	3 85 17 229	1	Switch, windshield wiper/washer	Strömställare, vindrutetorkare/spolare	3	25) NOT 99 X7
0340	3 85 28 095	1	Switch, windshield wiper/washer	Strömställare, vindrutetorkare/spolare	3	26), GLT
0380	3 85 33 135	1	Switch, windshield wiper/washer	Strömställare, vindrutetorkare/spolare	3	26)
0400	3 85 33 143	1	Switch, windshield wiper/washer	Strömställare, vindrutetorkare/spolare	3	26), GLE, TURBO
0420	4 85 11 214	1	Knob	Knapp	5	25)
0440	5 79 22 644	4	Knob	Knapp	5	
0460	6 85 11 198	1	Steering column cover, upper	Rattlagerkåpa överdel	6	
0540	6 85 13 293	1	Steering column cover, upper RHD	Rattlagerkåpa överdel RHD	6	
0580	7 85 11 206	1	Steering column cover, lower	Rattlagerkåpa underdel	6	
0620	7 85 22 260	1	Steering column cover, lower	Rattlagerkåpa underdel	6	PS
0640	7 85 13 301	1	Steering column cover, lower RHD	Rattlagerkåpa underdel RHD	6	
0660	8 80 73 090	3	Washer	Skruv	5	
0720	9 79 34 482	3	Door switch left door	Dörrkontakt, bakdörr	3	145), 4D, 5CX
0740	11 85 22 492	2	Door switch	Dörrkontakt	3	156)
0820	11 85 46 202	2	Door switch	Dörrkontakt	3	6), US
0840	11 85 19 522	1	Door switch	Dörrkontakt	3	7), US
0860	11 85 22 492	2	Switch handbrake	Kontakt, handbroms	3	6)
0900	12 85 19 514	1	Switch handbrake	Kontakt, handbroms	3	7, 133), (8533036)
0930	12 85 22 492	1	Switch handbrake	Kontakt, handbroms	3	134)
0940	13 85 22 492	1	Switch, trunk lid	Kontakt, bagagerums-lucka	3	
0960	14 85 53 935	1	Support, handbrake contact	Stödvinkel, handbroms-kontakt	6	150), (8522419)
1005	14 85 66 432	1	Support, handbrake contact	Stödvinkel, handbroms-kontakt	6	151)
1010	15 79 22 313	1	Screw	Skruv	5	6)
1016	15 79 22 206	2	Screw	Skruv	5	7, 133)
1020	15 79 22 362	1	Screw	Skruv	5	134)
1040						
1050						

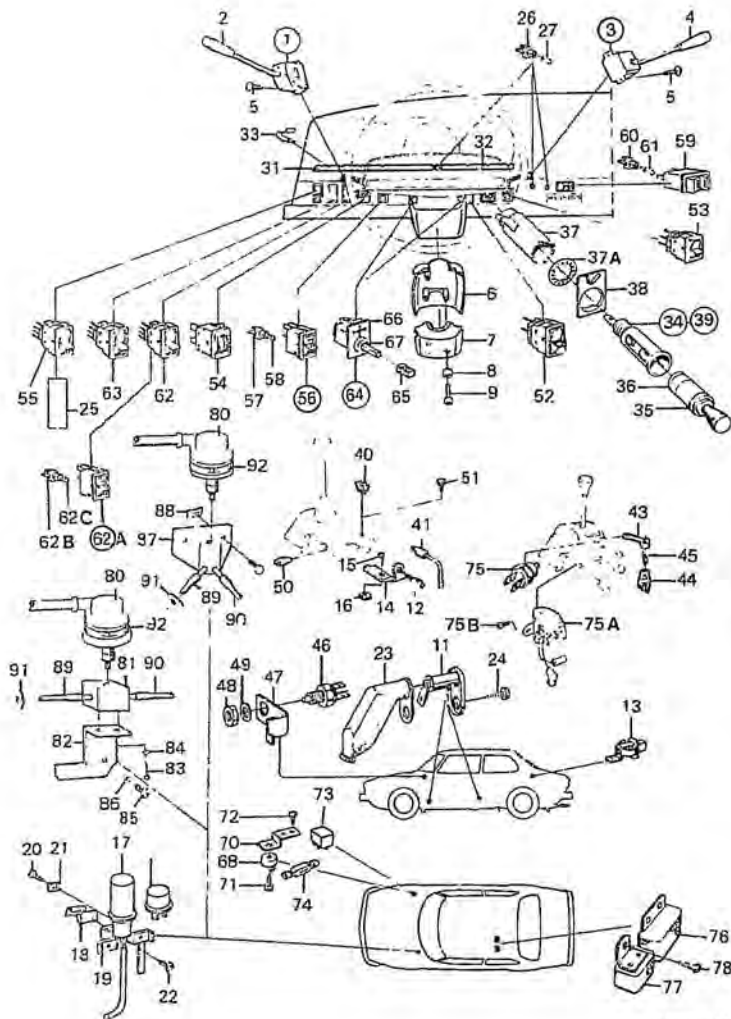
6. -1975
7. -1976
25. -1976
26. 1977-
29. -1977
30. 1978-
89. Ch -89752039952
90. Ch 89752039953-
133. -1978
134. -1979-
145. -1979
150. -1980
151. 1981-
156. -1981

R 5738 - 89

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-S02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
Alternator 3-A10
Starter 3-A22
Ignition system 3-B02
Lighting 3-B20
Electrical equipment, other 3-C18
Wiring and fuses 3-D22

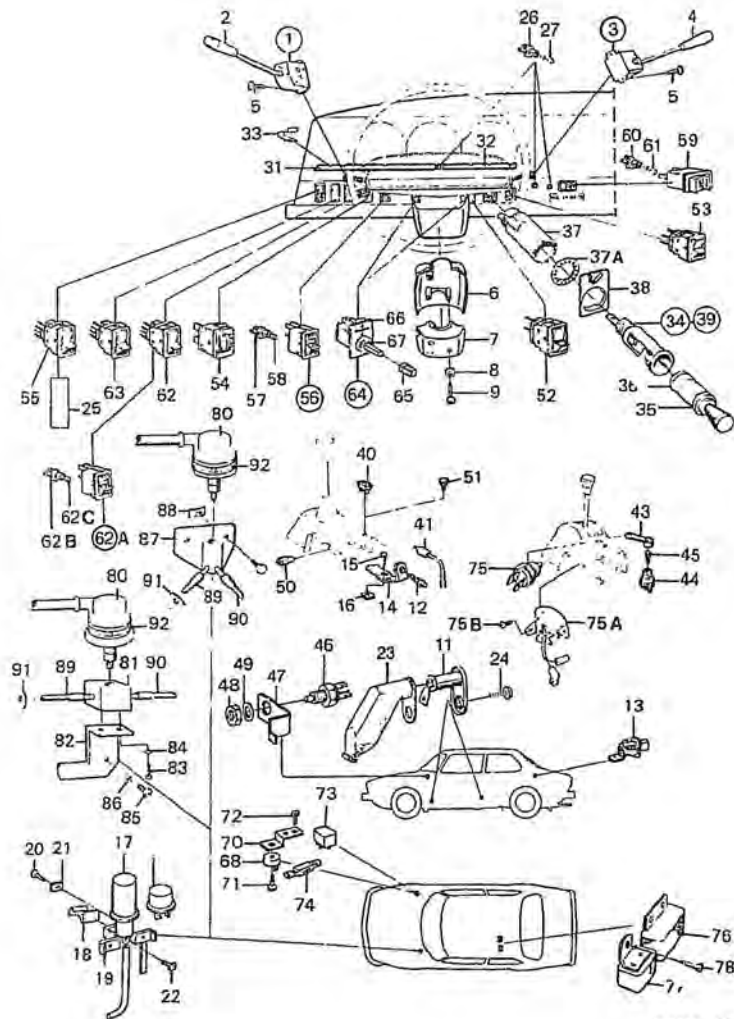


1450

Electric equipment
Controls and switches
as from model 1975Elektrisk utrustning
Manöverdon och kontakter
fr o m 1975Date
Datum
1988-10Illustration
Bild nr
R5738Group
Grupp
3Page
Sida
85

Fig. Pos	Part No An nr	Quantity/Amount		Description	Benämning	K/S SR	Notes Anmärkning
		99					
1060	16	79 19 574	1	Clip	Clip	3	
1065	17	85 46 169	1	Flasher unit	Blinkdon	2	(8546111)
1090	17	85 74 527	1	Flasher unit	Blinkdon	1	(852)
1100	17	85 74 527	1	Flasher unit, electronic	Blinkdon, elektroniskt	2	US, CA, (8517088)
1120	18	85 02 338	1	Clip, flasher unit RHD	Clip, blinkdon RHD		
1160	19	85 22 443	1	Retainer, flash unit	Hållare, blinkdon	6	
1180	20	79 22 735	1	Screw	Skruv	5	
1200	21	79 19 574	1	Clip	Clip	3	
1220	22	79 12 347	1	Screw	Skruv	5	
1240	23	85 58 683	2	Cover	Skydd	4	(156), (8506544)
1260	24	79 13 683	2	Screw	Skruv	5	
1280	25	85 33 168	1	Label, light reducing	Textskylt, ljus- reducering	5	26), SW, NO, DK DENMARK
1300	25	85 37 071	1	Label, light reducing	Textskylt, ljus- reducering	5	26), SW, NO, DK DENMARK
1320	25	85 39 553	1	Label, light reducing	Textskylt, ljus- reducering	5	26), SF
1340	26	85 00 712	3	Bulb socket	Lamphållare	4	40/238 286 009
1360	27	85 00 613	3	Bulb	Glödlampa	6	
1380	31	85 07 598	1	Lighting guide LH	Ljusledare V	6	
1400	31	85 32 509	1	Lighting guide LH	Ljusledare V	6	
1420	31	85 32 509	1	Lighting guide RH	Ljusledare H	6	
1440	32	85 08 004	1	Lighting guide RH	Ljusledare H	6	
1460	33	85 07 865	4	Clip	Clip	5	
1480	34	85 13 784	1	Cigaret, lighter assy	Cigarettändare kpl	4	(94)
1500	35	85 13 772	1	Pop-out unit	Rörlig tändarenhet	4	(94)
1520	36	85 13 798	1	Glow body	Glöd kropp	5	(94)
1540	37	85 13 814	1	Bracket sleeve	Fästhylsa	5	(94)
1560	38	85 12 491	1	Cover washer	Täckbricka	5	(94), (8510463)
1580	34	85 39 538	1	Cigarette lighter	Cigarettändare kpl	4	(95)
1600	35	85 12 210	1	Pop-out unit	Rörlig tändarenhet	4	(95)
1620	37A	85 12 426	1	Clip	Clip	8	(95)
1640	38	85 12 491	1	Cover washer	Täckbricka	5	(95)
1660	39	85 15 538	1	Cigarette lighter	Cigarettändare	4	(96)
1680	40	85 06 188	1	Flip-over switch	Tangentströmställare	3	
1700	41	85 15 666	1	Contact for buzzer	Summerkontakt	5	US, CA
1720	42	85 16 686	1	Buzzer	Summer	6	92), US
1740	42	85 14 931	1	Buzzer	Summer	5	93, 133), US, CA, (8530958, 8558553)
1760	43	85 12 692	1	Bracket	Hållare	8	
1780	44	85 00 712	1	Bulb socket	Lamphållare	4	
1800	45	85 00 613	1	Bulb	Glödlampa	6	40/238 288 009
1820	46	85 30 792	1	Brake light contact	Bromsljuskontakt	3	
1840	47	85 28 259	1	Bracket	Konsol	6	
1860	48	79 04 162	1	Nut	Mutter	6	
1880	49	79 15 713	1	Washer	Bricka	3	(8540106)
1900	50	85 03 460	1	Back-up light contact	Backljuskontakt	5	99, X7
1920	51	85 00 878	1	Plug	Plugg	5	
1940	52	85 13 004	1	Switch, optional	Strömställare, extra- utrustning	3	CI
1960	53	85 09 713	1	Switch, ventilation fan	Strömställare, venti- lationsfläkt	3	
2000							
2020							

6 -1975
7 -1976
25 -1976
26 -1977
92 Ch -99751026217-99757003835
93 Ch -99752036218-99757003638
94 Ca -99752036722-99756005308
95 Ca -99752036723-99756005309
133 -1978
152 Engine H-1/rp
156 -1981

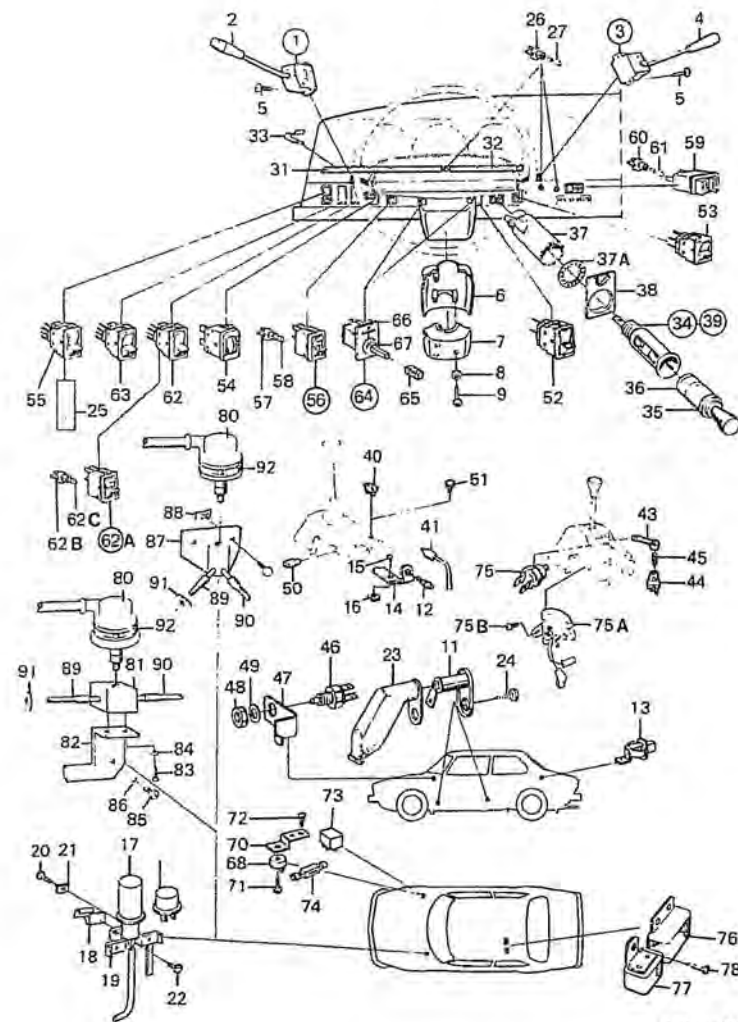


R 5738 - 99

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system,
Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly,
Steering 4-C02
7 Suspension,
Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
Alternator 3-A10
Starter 3-A22
Ignition system 3-B02
Lighting 3-B20
Electrical equipment, other 3-C18
Wiring and fuses 3-D22



R 5738 - 99

Electric equipment
Controls and switches
as from model 1975

Elektrisk utrustning
Manöverdon och kontakter
fr o m 1975

Date
Datum 1988-10
Illustration
Bild nr R5738

Group
Grupp 3
Page
Sida 87

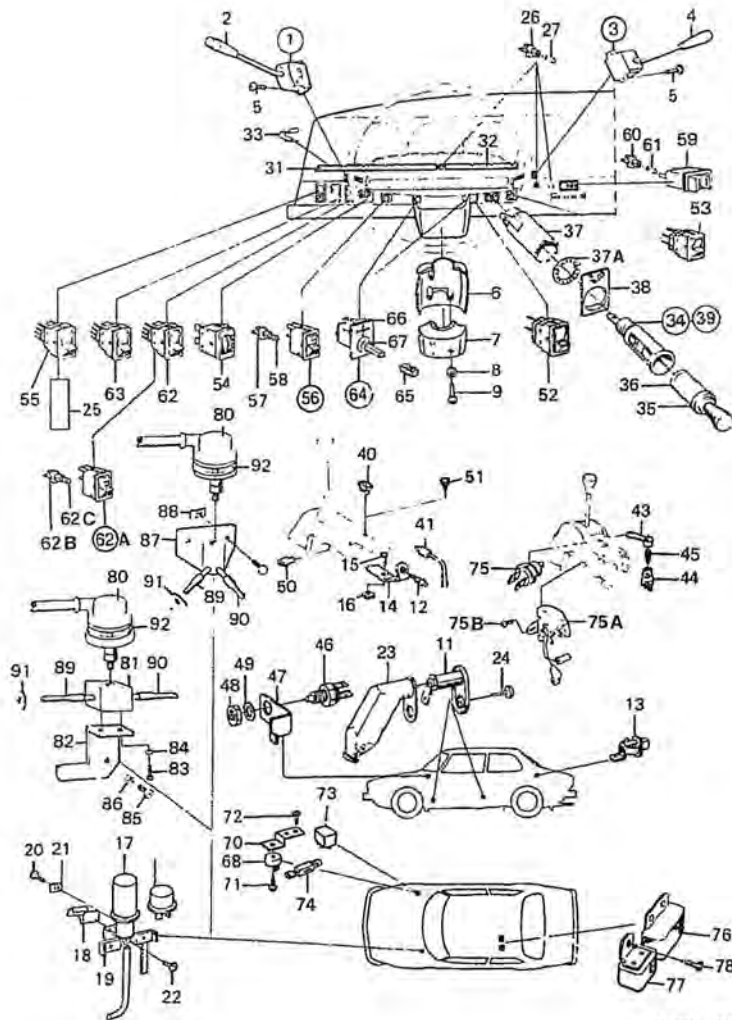
Fig Pos.	Part No Art nr	Quantity/Amount Stk	Description	Benämning	Notes Anmärkning
2050	53	85 12 972	1	Switch, ventilation fan	Strömställare, ventilationsfläkt
2050	54	85 15 801	1	Reostat, instruments illumination	Reostat, instrumentbelysning
2100	55	85 07 881	1	Switch, light	Strömställare, ljus
2140	55	85 33 218	1	Switch, light	Strömställare, ljus
2160	55	85 12 956	1	Switch, light	Strömställare, ljus
2220	56	85 32 798	1	Switch, warning flasher	Strömställare, varningsblink
2240	57	85 00 712	1	Bulb socket	Lamphållare
2260	58	85 00 613	1	Bulb	Gjödampa
2280	59	85 85 739	1	Switch, rear demist	Strömställare, elbakruta
2320	59	85 85 739	1	Switch, rear demist	Strömställare, elbakruta
2326	59	85 28 390	1	Switch, rear demist	Strömställare, elbakruta
2330	60	85 00 712	1	Bulb socket	Lamphållare
2340	61	85 00 613	1	Bulb	Gjödampa
2350	62	85 37 086	1	Switch, corner lamp	Strömst. hörnljus
2380	62	85 35 965	1	Switch, corner lamp	Strömst. hörnljus
2400	62	85 04 656	1	Switch, rear foglight	Strömställare, dimbakljus
2420	62A	85 87 305	1	Switch, rear foglight	Strömställare, dimbakljus
2426	62B	85 00 712	1	Bulb socket	Lamphållare
2430	62C	85 00 613	1	Bulb	Gjödampa
2436	63	85 32 475	1	Switch, fog lamp	Strömst. dimljus
2440	63	85 28 382	1	Switch, fog lamp	Strömst. dimljus
2460	63	85 13 004	1	Switch	Strömställare
2500	64	85 31 204	2	Switch	Strömställare
2520	65	85 32 418	2	Knob	Knapp
2540	66	85 31 212	2	Cover washer	Täckbricka
2560	67	85 28 356	2	Ring nut	Ringmutter
2580	68	85 30 859	1	Resistance, light reducing	Motstånd, ljusreducering
2600	68	85 33 234	4	Resistance, light reducing	Motstånd, ljusreducering
2620	68	85 39 512	1	Resistance, light reducing	Motstånd, ljusreducering
2640	68	85 30 859	1	Resistance, light reducing	Motstånd, ljusreducering
2660	68	85 52 028	1	Resistance, light reducing	Motstånd, ljusreducering
2700	70	85 30 735	1	Bracket	Hållare
2720	71	79 22 347	1	Screw	Skruv
2740	72	79 22 362	1	Screw	Skruv
2760	73	85 30 842	1	Relay, light reducing	Relä, ljusreducering
2800	74	85 30 956	1	Diode	Diöd.

3 1975-
6 -1975
25 -1976
26 1977-
29 -1977
36 Model 78- Turbo Europe
88 Ch 9975203575- 99756007714-
96 Ch 99762033701-
97 Ch -99762033700
127 Scandinavia only
145 -1979
146 1980-
150 -1980
151 1981-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
- Alternator 3-A10
- Starter 3-A22
- Ignition system 3-B02
- Lighting 3-B20
- Electrical equipment, other 3-C18
- Wiring and fuses 3-D22



R 5738 - 99

1450

Electric equipment
Controls and switches
as from model 1975

Elektrisk utrustning
Manöverdon och kontakter
fr o m 1975

Date
Datum
1988-10

Illustration
Bild nr
R5738

Group
Grupp
3

Page
Sida
89

Fig Pos	Part No Art nr	Quantity/Amount		Description	Benämning	K S R	Notes Anmärkning
		99					
2880	75	85 19 313	1	Gear shift switch	Växellägeskontakt	5	25i, A
2885	75A	85 61 482	1	Startlock- and back- up light contact	Startspärr och back- ljuskontakt	3	146i, A
2886	75B	80 59 545	2	Screw	Skruv	5	146i, A
2890	76	85 21 450	1	Logic relay, seat belt warning	Logikrelä, bältes- varning	5	92i, US
2920	76	85 33 010	1	Logic relay, seat belt warning	Logikrelä, bältes- varning	5	93i
2940	77	85 07 709	1	Shift relay	Växrelä	3	92i US
2960	78	73 22 727	3	Screw	Skruv	5	US
2980	80	85 45 527	1	Pressure switch	Tryckvakt	2	EU TURBO, (8539884)
3000	80	85 45 519	1	Pressure switch	Tryckvakt	2	133i US, TURBO (8539878)
3020	81	85 40 403	1	Nipple	Nippel	6	TURBO
3040	82	85 40 411	1	Plate angel	Plåtvinkel	6	TURBO
3060	83	80 59 230	2	Screw	Skruv	5	29i, TURBO
3080	84	79 33 815	2	Washer	Bricka	5	29i, TURBO
3100	85	79 22 420	1	Screw	Skruv	5	29i, TURBO
3120	86	79 15 584	1	Washer	Bricka	5	MODEL 77, TURBO
3140	87	85 42 920	1	Nipple	Nippel	5	30i, TURBO
3160	88	79 68 001	2	Nut clip	Mutterclip	3	30i, TURBO
3180	89	85 33 424	1	Hose	Slang	5	TURBO
3200	90	85 33 432	1	Hose	Slang	5	TURBO
3220	90	85 33 440	1	Hose	Slang	5	TURBO RHD
3240	91	79 33 518	1	Grommet	Genomföring	5	TURBO
3260	92	83 74 357	1	Strap	Spännband	5	TURBO

- 0 General, Complete sets 1-A02
- 1 Tools 1-HC2
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
- Alternator 3-A10
- Starter 3-A22
- Ignition system 3-B02
- Lighting 3-B20
- Electrical equipment, other 3-C18
- Wiring and fuses 3-D22

25 -1975
29 -1977
30, 1978-
92 Ch -99752026217 - 99757003635
93 Ch 99752026218 - 99757003636 -
133 -1978
146 1980-



Electric equipment			Elektrisk utrustning		Date	Illustration	Group	Page
Seat belt warning system			Bätesvarningssystem		Datum	Bild nr	Grupp	Sida
					1988-10	R4044	3	91
Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K S R	Notes Anmärkning		
1	85 13 558	1	Switch, gear selector lever	Kontakt, växelväljare	5	A		
2	88 36 686	1	Buzzer, seat belt warning	Summer, bätesvarning	6	SOME MARKETS		
3	79 61 949	1	Screw	Skruv	5	SOME MARKETS		
4	85 09 010	1	Bracket	Fäste	6	SOME MARKETS		
5	88 53 905	1	Switch, seat cushion	Sitskontakt	5	98), 99 X7		
6	79 33 443	1	Clip	Clip	5	98), 99 X7		
7	71 55 096	1	Connector, 2-pole	Skärvhys, 2-pol	4	98), 99 X7		
8	85 06 123	1	Joint sleeve	Skärvhysa	3	98), 99 X)		
9		1	Lens, seat belt warning lamp	Lins, bätesvarnings-lampa	5	SEE GROUP B		
10	85 08 697	1	Bulb socket	Lamphållare	5			
11	85 00 813	1	Bulb	Gödlampa	5	40/238 266 009		
12	85 19 670	1	Switch, seat cushion	Sitskontakt	5	150)		
12	85 71 333	1	Switch, seat cushion	Sitskontakt	5	151)		
12	85 30 600	1	Switch, seat cushion	Sitskontakt	5	GL2		
16	83 74 357	1	Strap	Spärmband	5			
18	79 15 556	1	Washer	Bricka	5	134)		

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02
3 GROUP INDEX		
Battery		3-A08
Alternator		3-A10
Starter		3-A22
Ignition system		3-B02
Lighting		3-B20
Electrical equipment, other		3-C18
Wiring and fuses		3-D22

98 Ch.-99762022420
134 1979-
150 -1980
151 1981-

Wiring and fuses
Wiring and terminal
board, etc., -1974

Ledningar och säkringar
Ledningar och
kopplingsplintar, -1974

Date Datum	Illustration Bild nr	Group Grupp	Page Sida
1988-10	R2804	3	93

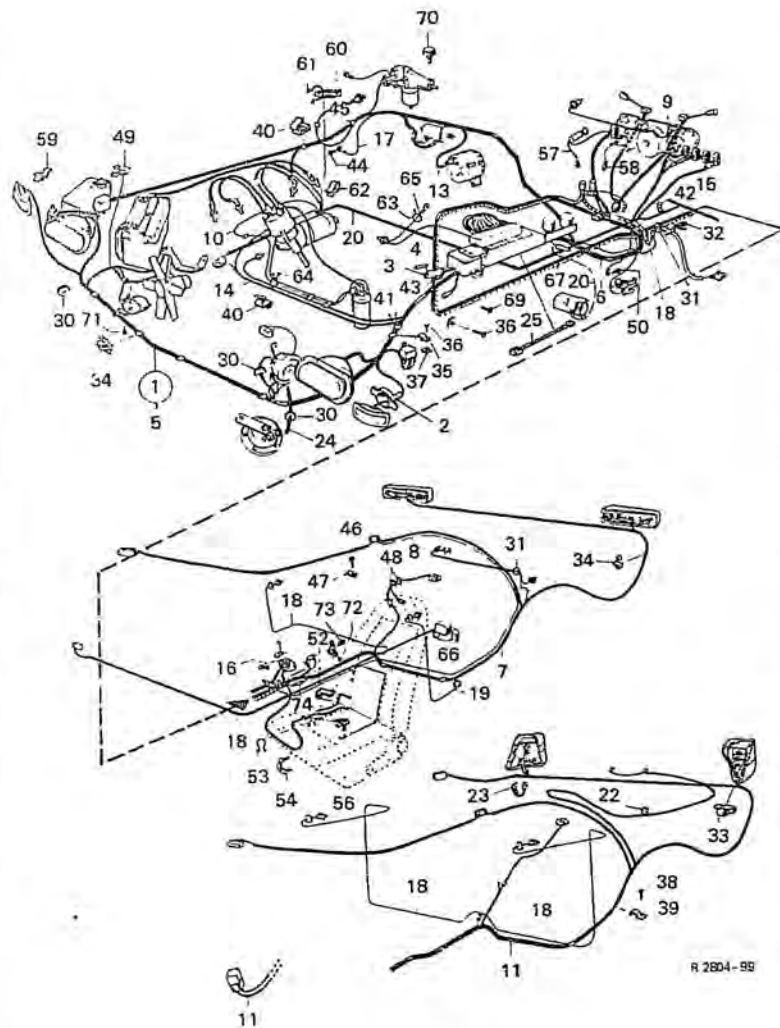
Fg Pos	Part No Art nr	Quantity/Amount Mängd	Description	Benämning	K S R	Notes Anmärkning
0000	1 85 19 019	1	Cable network, front	Ledningsnät, främre	5	59, 100
0040	2 85 09 192	2	Cover	Skydd	6	
0060	3 85 09 093	1	Fuse holder	Säkringshållare	4	9, 100
0080	4 85 09 465	1	Fuse 3A	Säkring 3A	1	99, 100
0100	5 85 19 027	1	Cable network, front	Ledningsnät, främre	5	37
0120	6 85 19 058	1	Cable network, center 1,85 l	Ledningsnät, mittra 1,85 l	5	
0140	6 85 19 035	1	Cable network, center 2,0 l	Ledningsnät, mittra 2,0 l	5	
0160	6 85 21 569	1	Cable network, center RHD 1,85 l	Ledningsnät, mittra RHD 1,85 l	5	US
0180	6 85 19 076	1	Cable network, center RHD 2,0 l	Ledningsnät, mittra RHD 2,0 l	5	
0200	7 85 19 092	1	Cable network, rear	Ledningsnät, bakre	5	C, NOT x7
0220	7 85 19 100	1	Cable network, rear	Ledningsnät, bakre	5	E
0240	7 85 13 118	1	Cable network, rear	Ledningsnät, bakre	5	X7
0260	7 85 19 126	1	Cable network, rear	Ledningsnät, bakre	5	CK
0280	8 85 03 054	1	Cable set, fuel transmitter	Kabelsats, bränsle- mätargivare	6	
0300	9 85 19 167	1	Cable bunch, steering column	Kabelknippe, ratt- ställd	6	
0320	10 85 04 979	1	Cable series resistance	Kabel förkoppl mot stånd	6	
0340	11 85 19 126	1	Cable network, rear	Ledningsnät, bakre	5	CK
0360	12 85 19 241	1	Cable network, relay- Electrical rear win- dow	Ledningsnät, relä- el bakruta	6	CK
0380	12 85 19 258	1	Electrical rear window, RHD	El bakruta RHD	6	CK
0400	13 85 11 826	1	Cable network altern -reg	Ledningsnät, gen -reg	5	X7
0420	13 85 19 159	1	Cable network altern -reg 1,85 l	Ledningsnät, gen -reg 1,85 l	5	
0440	13 85 11 834	1	Cable network altern -reg RHD	Ledningsnät, gen -reg RHD	5	X7
0460	14 85 09 267	1	Cable network, auto- matic transmission	Ledningsnät, automat- färd	5	
0480	15 85 07 436	1	Cable, throttle control	Kabel, choke	6	A
0500	16 85 09 507	1	Cable, gear pos- light	Kabel, växel- och belysning	6	
0520	17 85 03 237	1	Ground cable, heater fan	Jordningskabel, värme- fläkt	6	US
0540	18 85 21 510	1	Cable bunch, seat belt warning system	Kabelknippe, bältes- varningssystem	6	US, A
0560	18 85 21 528	1	Cable bunch, seat belt warning system	Kabelknippe, bältes- varningssystem	6	US, A
0580	18 85 19 191	1	Cable bunch, seat belt warning system	Kabelknippe, bältes- varningssystem	6	SOME MARKETS
0600	19 85 11 875	1	Cable bunch, door switch	Kabelknippe, dörr- kontakt	5	
0620	20 85 19 217	1	Cable network, start stop relay	Ledningsnät, start spärrrelä	5	US AND SOME MARKETS
0640	21 85 19 175	1	Cable network, auto- matic transmission	Ledningsnät, automat- färd	5	US
0660	21 85 21 551	1	Cable network, auto- matic transmission	Ledningsnät, automat- färd	5	
0680	22 85 19 209	1	Cable network, rear door	Ledningsnät, bakdörr	6	CK

37. For cars without headlight wipers and washers
39. For cars with headlight wipers and washers
100. Sweden and special markets

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A03
- Alternator 3-A10
- Starter 3-A22
- Ignition system 3-B02
- Lighting 3-B20
- Electrical equipment, other 3-C18
- Wiring and fuses 3-D22



R 2804-99

1550

Wiring and fuses
Wiring and terminal
board, etc. -1974

Ledningar och säkringar
Ledningar och
kopplingsplintar, -1974

Date
Datum
1988-10

Illustration
Bild nr
R2804

Group
Grupp
3

Page
Sida
95

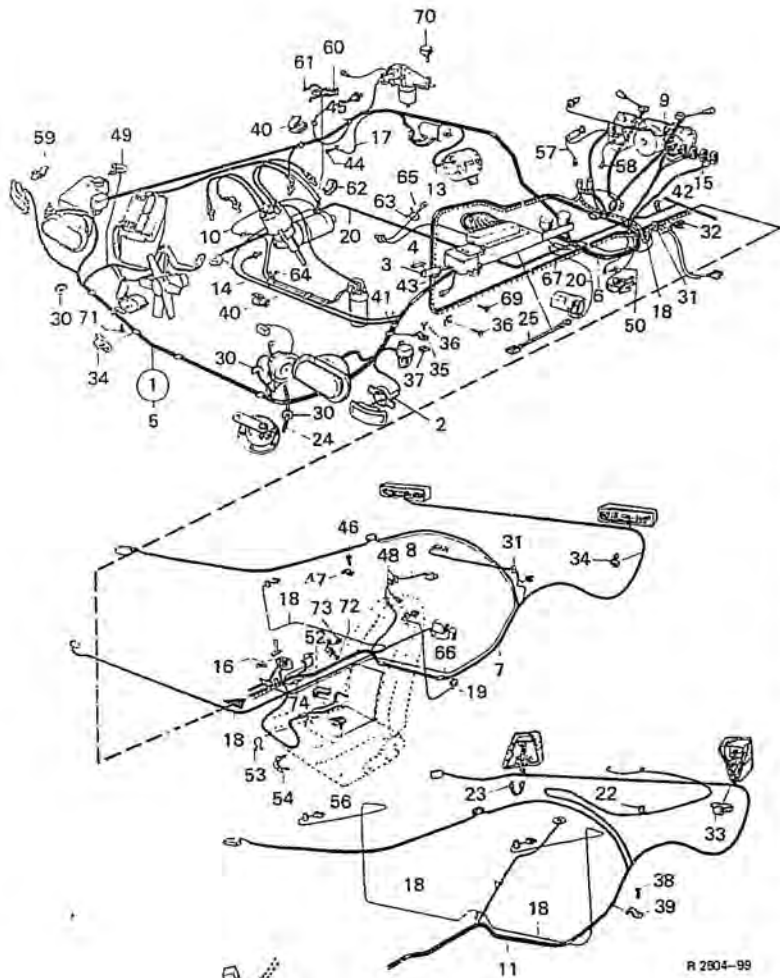
Fig Pos	Part No Art nr	Quantity/Amount	Description	Benämning	K S S	Notes Anmärkning
1140	23	85 19 266	1	Grounding cable, rear door	CK	
1160	24	85 22 625	1	Cable network, horn	6	
1180	25	85 30 016	1	Cable, fusebox-relay	5	
1200	30	73 09 370	2	Grommet	5	40/260 107 925
1220	31	73 61 998	3	Grommet	5	
1240	32	85 02 643	1	Clip	CK	
1260	33	71 56 409	1	Cable clip	5	
1280	34	71 56 409	7	Cable clip	5	
1300	35	79 49 084	2	Cable clamp	5	
1320	36	79 22 735	4	Screw	5	
1340	37	79 19 574	5	Clip	5	
1360	38	73 39 476	1	Screw	5	
1380	39	79 49 088	4	Cable clamp	5	
1400	40	71 08 491	3	Cable clip	5	
1420	41	85 09 127	1	Cable clip	5	
1440	42	86 02 526	1	Cable clamp	5	NOT A
1460	43	79 51 733	1	Cable clip	5	99, 100)
1480	44	79 22 374	1	Screw, grounding fan motor	5	
1500	45	79 49 050	1	Cable clamp, fan wire	0	
1520	46	79 22 891	1	Screw	5	
1540	47	83 71 551	1	Cable clamp	5	
1560	48	79 61 345	1	Grommet	5	
1580	49	71 56 409	1	Cable clip	5	
1600	50	79 22 891	1	Screw, grounding-pedal stand	5	102)
1620	52	85 11 057	1	Cable clip	0	102)
1640	53	85 11 085	1	Cable clip	5	102)
1660	54	79 71 880	1	Cable clip	0	102), (851 1073)
1680	56	85 04 771	1	Connector, 2-pole	4	102)
1700	57	85 14 127	1	Grounding cable, cigarette lighter LHD	6	
1720	58	73 43 692	1	Grounding cable, clock RHD	6	
1740	59	79 33 443	1	Cable clip	5	
1760	60	85 13 565	1	Cable retainer	5	
1780	61	85 13 574	1	Clip	5	ENGINE 2.0 L
1800	62	85 13 756	1	Clip	5	ENGINE 2.0 L
1820	63	85 11 085	1	Clip	5	ENGINE 2.0 L
1840	64	85 11 085	1	Clip	5	
1860	65	85 11 867	1	Extension cable, oil-pressure switch 2.0 L	5	
1880	66	85 16 874	1	Extension cable, seat belt wiring	5	
1900	67	85 19 233	1	Extension cable	5	
1920	69	79 22 347	1	Screw	5	
1940	70	82 06 203	1	Plug	5	X7
1960	71	79 61 949	1	Screw	5	
1980	72	79 22 735	5	Screw	5	
2000	73	79 19 574	1	Clip	5	
2020	74	85 16 932	1	Connector, 1-pole	4	

99 For cars with headlight wipers and washers
100 Sweden and special markets
102 For seat with electric pad

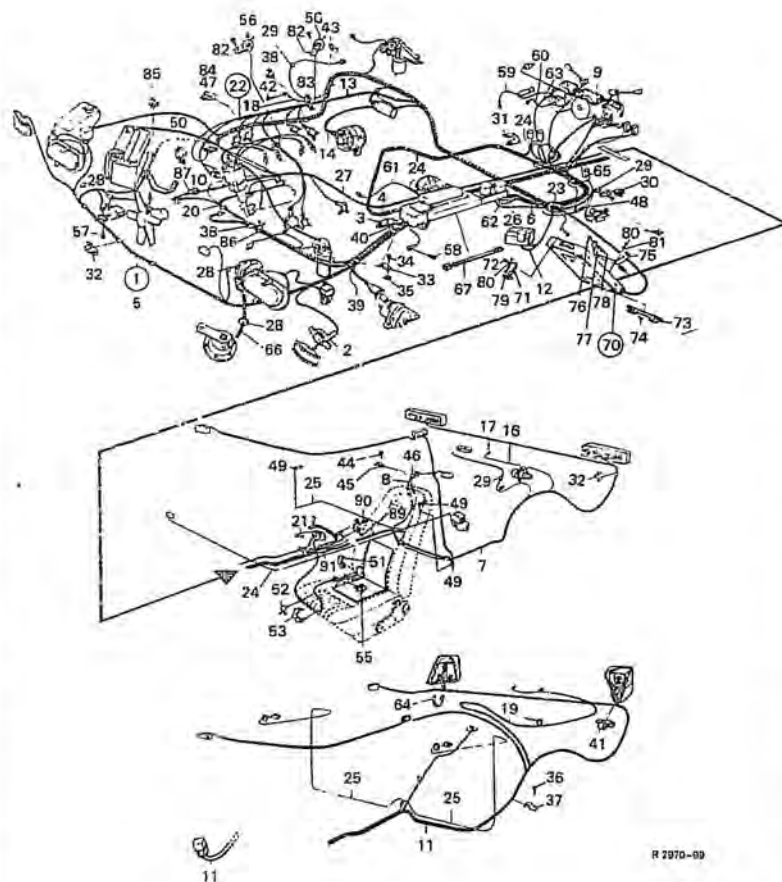
- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
- Alternator 3-A10
- Starter 3-A22
- Ignition system 3-B02
- Lighting 3-B20
- Electrical equipment, other 3-C18
- Wiring and fuses 3-D22



R 2804-99



R 2970-09

1600

Wiring and fuses
Wiring, electronic unit
etc -1974Ledningar och säkringar
Ledningar elektronisk-
enhet, etc. -1974Date
Datum
1988-10Illustration
Bild nr
R2970Group
Grupp
3Page
Sida
97

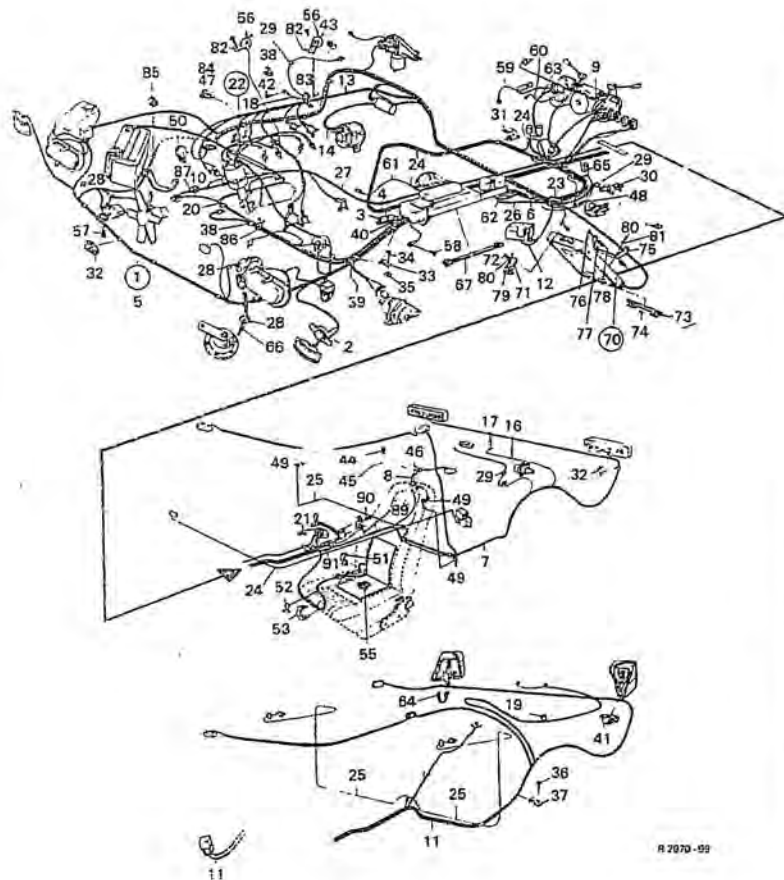
Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K/S SR	Notes Anmärkning
0020	1 85 19 019	1	Cable network front	Ledningsnät, framre	5	99, 100
0040	2 85 09 182	2	Cover	Skydd	5	99, 100
0060	3 85 09 083	1	Fuse holder	Säkringshållare	5	99, 100
0080	4 85 09 655	1	Fuse 3A	Säkring 3A	1	99
0100	5 85 19 027	1	Cable network, front	Ledningsnät, framre	5	37
0120	6 85 19 068	1	Cable network	Ledningsnät, mitre	5	
0140			center 1.85 L	1.85 L	5	
0150	8 85 19 035	1	Cable network	Ledningsnät, mitre	5	
0160			center 2.0 L	2.0 L	5	US
0200	6 85 21 569	1	Cable network, center	Ledningsnät, mitre	5	
0220	6 85 19 076	1	RHD 1.85 L	Ledningsnät, mitre	5	
0240			RHD 1.85 L	Ledningsnät, mitre	5	
0260	6 85 19 050	1	Cable network, center	Ledningsnät, mitre	5	
0280			RHD 2.0 L	Ledningsnät, mitre	5	
0300	7 85 19 100	1	Cable network, rear	Ledningsnät, bakre	5	E
0320	8 85 19 142	1	Cable network, fuel	Ledningsnät, bränsle-	6	
0340			transmitter	nivågivare	6	
0360	9 85 19 167	1	Cable bunch, steering	Kabelknippa, ratt-	6	
0380			column	lagerbock	6	
0400	10 85 04 879	1	Cable, series resis-	Kabel, seriekopplings-	6	
0420			tance	motstånd	6	
0440	11 85 19 126	1	Cable network, rear	Ledningsnät, bakre	5	CK
0460	12 85 19 241	1	Electrical rear	El. bakruta	6	CK
0480			window		6	CK
0500	11 85 19 258	1	Electrical rear	El. bakruta RHD	6	CK
0520			window, RHD		6	CK
0540	13 85 19 084	1	Cable network, fuel	Ledningsnät, bränsle-	3	
0560			injection	insprutning	3	
0580	14 85 12 246	1	Cable network, altern-	Ledningsnät, gen.-reg	3	
0600			-reg		3	
0620	16 85 04 920	1	Grounding cable, fuel	Jordningskabel, brän-	6	
0640			pump	slepump	6	
0660	17 79 22 800	1	Screw, grounding	Skruv, jordningskabel	5	
0680			cable		5	
0700	18 85 03 237	1	Grounding cable, heater	Jordningskabel, värme-	6	
0720			fan	fläkt	6	
0740	19 85 19 209	1	Cable network, rear	Ledningsnät, bakdörr	6	CK
0760			door		6	
0780	20 85 09 267	1	Cable network, auto-	Ledningsnät, automat-	5	
0800			matic transmission	lås	5	
0820	21 85 09 507	1	Cable gear position	Kabel, belysning	6	
0840			light	växelindikator	6	
0860	22 85 14 069	1	Cable network	Kabelnät	3	
0880	23 83 78 028	1	Grammet	Genomföringsbussning	6	US
0900	24 85 21 510	1	Cable bunch, seat	Kabelknippa, bältes-	6	US
0920			belt warning system	varningsystem	6	US
0940	24 85 21 510	1	Cable bunch, seat	Kabelknippa, bältes-	6	US
0960			belt warning system	varningsystem	6	SOME MARKETS
0980	24 85 21 528	1	Cable bunch, seat	Kabelknippa, bältes-	6	
1000			belt warning system	varningsystem	6	
1020	25 85 11 875	1	Cable bunch, door	Kabelknippa	5	4D
1040			switch	dörrkontakt	5	US AND SOME MARKETS
1060	26 85 19 217	1	Cable network, start	Ledningsnät, start-	5	
1080			stop relay	spärrelä	5	
1100	27 85 21 551	1	Cable network, auto-	Ledningsnät, automat-	5	
1120			matic transmission	lås	5	
1140	27 85 19 175	1	Cable network, auto-	Ledningsnät, automat-	5	US
1160			matic transmission	lås	5	
1180	28 73 09 370	2	Grammet	Genomföringsbussning	5	
1200	29 79 61 998	3	Grammet	Genomföringsbussning	5	

37 For cars without headlight wipers and washers
99 For cars with headlight wipers and washers
100 Sweden and special markets

- 0 General, Complete sets 1-102
1 Tools 1-102
2 Engine 1-J02, 2-A02
3 Electrical system,
Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly,
Steering 4-Cv2
7 Suspension,
Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 5-A02

3 GROUP INDEX

- Battery 3-A08
Alternator 3-A10
Starter 3-A22
Ignition system 3-B02
Lighting 3-B20
Electrical equipment, other 3-C18
Wiring and fuses 3-D22



R 2070 - 99

1600

Wiring and fuses
Wiring, electronic unit
etc -1974Ledningar och säkringar
Ledningar elektronik-
enhet, etc. -1974Date
Datum
1988-10Illustration
Bild nr
R2970Group
Grupp
3Page
Sida
99

Fig Pos	Part No Art nr	Quantity/Amount		Description	Benämning	K/S S/R	Notes Anmärkning
		99					
1220	30 85 02 643	1		Clip	Clip	5	
1240	31 85 02 304	1		Cable clamp	Kabelklamma	5	
1260	32 71 56 409	5		Cable clip	Kabelclip	5	
1280	33 79 49 084	2		Cable clamp	Kabelklamma	5	
1300	34 79 22 727	2		Screw	Skruv	5	
1320	35 79 19 574	3		Clip	Clip	5	
1340	36 73 39 476	1		Screw	Skruv	5	
1360	37 79 49 068	4		Cable clamp	Kabelklamma	5	
1380	38 71 08 491	3		Cable clip	Kabelclip	5	
1400	39 85 09 127	1		Cable clip	Kabelclip	5	
1420	40 79 51 783	1		Cable clip	Kabelclip	5	99, 100)
1440	41 71 56 409	1		Cable clip	Kabelclip	5	CK
1460	42 79 22 974	1		Screw, ground fan	Skruv, jord, fläkt-	5	
1480				motor	motor	5	
1500	43 79 49 050	1		Cable clamp, fan cable	Kabelklamma, elledn fläkt	0	
1540	44 79 22 891	1		Screw	Skruv	5	
1560	45 79 49 035	1		Cable clamp	Kabelklamma	5	
1580	46 79 61 345	1		Grommet	Genomföringsbussning	5	
1600	47 71 21 239	1		Cable clip	Kabelclip	5	
1620	48 79 22 891	1		Screw, grounding	Skruv, jord, pedal-	5	
1640				stall	stall	5	
1660	49 79 61 980	3		Grommet	Genomföringsbussning	5	4D
1680	50 85 17 104	2		Strap	Spännband	4	
1700	51 85 11 057	1		Cable clip	Kabelclip	0	102)
1720	52 85 11 085	1		Cable clip	Kabelclip	0	102)
1740	53 79 71 880	1		Cable clip	Kabelclip	0	102), (85 11073)
1760	55 85 04 771	1		Connector, 2-pole	Skarvhus, 2-pol.	4	102)
1780	56 85 13 574	1		Clip	Clip	5	
1800	57 79 61 949	1		Screw	Skruv	5	
1820	58 79 22 347	1		Grounding cable	Jordkabel, cigaret-	5	
1840	59 85 14 127	1		cigarette lighter	tändare	5	
1860				Grounding cable, clock RHD	Jordkabel, klocka RHD	5	
1880	60 73 43 692	1		Extension cable, oil	Skarvledning, olje-	5	
1900				pressure switch	tryckvakt	5	
1920	61 85 11 867	1		Extension cable	Skarvledning	5	
1940	62 85 19 233	1		Cable bunch, tachometer	Kabelknippe, varv-	5	EMS
1960	63 85 11 842	1		Cable bunch, tachometer RHD	Kabelknippe, varv-	5	EMS GA
2000	64 85 19 266	1		Grounding cable, rear door	Jordningskabel, bak-	5	CK
2020				Cable clamp	Kabelklamma	5	NOT A
2040	65 85 02 526	1		Cable network, horn	Ledningsnät, signal-	5	101)
2060	66 85 22 625	1		Cable, fusebox-relay	Kabel, säkringsdosa-	5	CK
2080	67 85 30 016	1		Electronic control unit assy	Elektroniskt styrdon	5	ENGINE 1.85 L
2100	70 83 76 014	1		Electronic control unit assy	Elektroniskt styrdon	5	US
2120	70 83 80 693	1		Electronic control unit assy	Elektroniskt styrdon	5	ENGINE 2.0 L
2140	70 83 50 704	1		Electronic control unit assy	Elektroniskt styrdon	5	
2160	71 83 78 010	1		Bracket angle	Fastvinkel	0	
2180	72 79 22 800	2		Screw	Skruv	0	
2200	73 83 77 095	1		Cable protective	Kabelskydd	4	
2220	74 83 77 103	2		Screw	Skruv	5	
2240	75 83 76 782	1		Support	Bygel	5	

99 For cars with headlight wipers and washers
100 Sweden and special markets
101 Ch 99742032421-99742024149- USA
102 For seat with electric pad

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
Alternator 3-A10
Starter 3-A22
Ignition system 3-B02
Lighting 3-B20
Electrical equipment, other 3-C18
Wiring and fuses 3-D22

1600

Wiring and fuses
Wiring, electronic unit
etc -1974

Ledningar och säkringar
Ledningar elektronik-
enhet, etc. -1974

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R2970

3

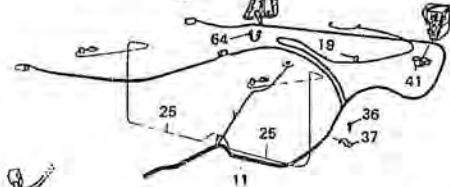
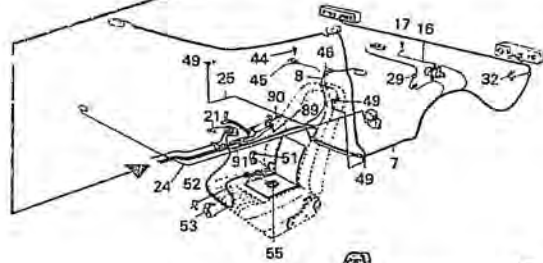
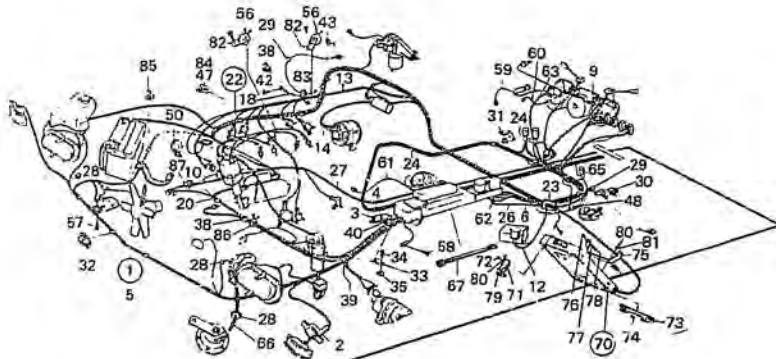
101

Fig Pos.	Part No Art nr	Quantity/Antal		Description	Benämning	K S	Notes Anmärkning
		99					
2420	76	79 03 016	2	Screw	Skruv	5	ENGINE 1.85 L
2440	77	79 10 540	2	Washer	Bricka	5	
2450	78	79 14 690	2	Nut	Mutter	5	
2480	79	79 33 682	3	Nut	Mutter	3	
2500	80	79 22 800	3	Screw	Skruv	5	
2520	81	79 15 653	3	Washer	Bricka	5	
2540	82	83 79 158	1	Bracket cable	Fäste, kabel	5	
2550	83	83 79 265	1	Strap, cable	Spännband, kabel	0	
2580	84	71 56 409	2	Cable clip	Kabelclip	5	
2600	85	71 08 491	1	Clip	Clip	5	
2620	86	85 11 065	1	Clip	Clip	5	ENGINE 2.0 L US
2640	87	71 21 239	1	Clip	Clip	5	
2660	89	79 22 735	3	Screw	Skruv	5	
2680	90	79 19 574	3	Clip	Clip	3	
2700	91	85 16 932	1	Connector, 1-pole	Skärvhuss, 1-pol	4	

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, steering 4-C02
- 7 Suspension, wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 5-A02

3 GROUP INDEX

- Battery 3-A08
- Alternator 3-A10
- Starter 3-A22
- Ignition system 3-B02
- Lighting 3-B20
- Electrical equipment, other 3-C18
- Wiring and fuses 3-D22



11

7 2970-99

1950

Wiring and fuses
Wiring and terminal
board etc. 1975-1980

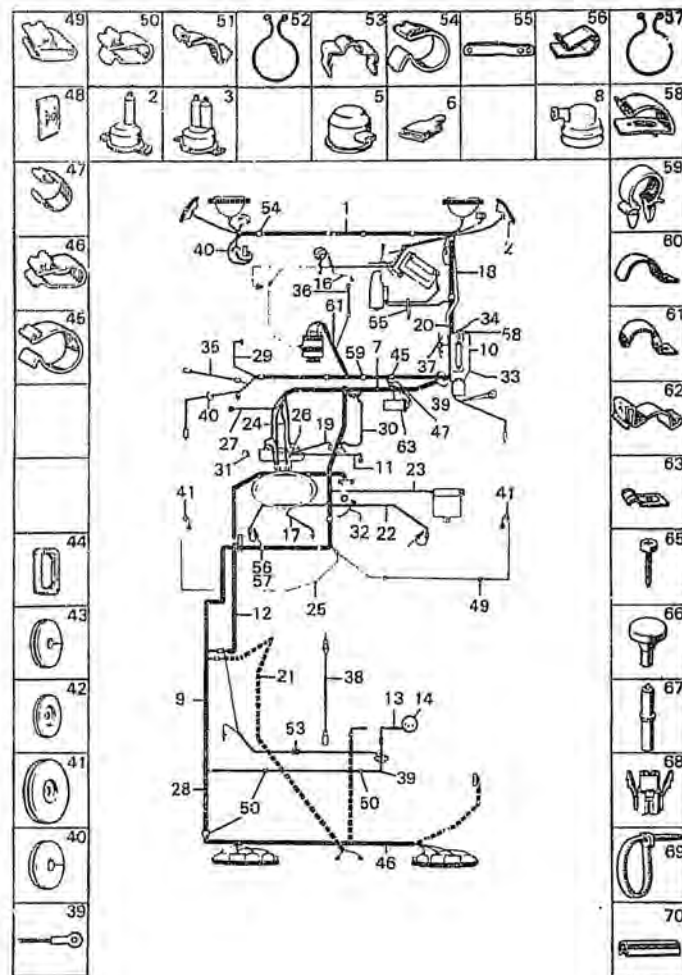
Ledningar och säkringar
Ledningar och kopplings-
plintar, etc. 1975-1980

Date
Datum 1988-10

Illustration
Bild nr R4620

Group
Grupp 3

Page
Sida 103



R 4620-99

Fig Fos	Part No Art nr	Quantity/Anat	Description	Benämning	K S	Notes Anmärkning
		99				
0000	1 85 22 708	1	Cable network, front	Ledningsnät, främre		5 25, 99i
0040	1 85 22 716	1	Cable network, front	Ledningsnät, främre		5 25, 37
0060	1 85 30 206	1	Cable network, front	Ledningsnät, främre		5 25i, GLE
0080	1 85 30 214	1	Cable network, front	Ledningsnät, främre		5 25i, GLE, US
0100	2 85 09 192	2	Cable network, front	Ledningsnät, främre		5 26, 99i, 133i
0120	1 85 36 013	1	Cable network, front	Ledningsnät, främre		5 134i
0130	1 85 55 674	1	Cable network, front	Ledningsnät, främre		5 26, 37
0140	1 85 36 039	1	Cable network, front	Ledningsnät, främre		5 26i, EMS, GLE
0160	1 85 36 021	1	Cable network, front	Ledningsnät, främre		5 26, 29i, EMS, GLE, US
0180	1 85 36 047	1	Cable network, front	Ledningsnät, främre		5 30, 133i, EMS, GLE, US
0200	1 85 40 700	1	Cable network, front	Ledningsnät, främre		5 134i, I, EU, GB
0210	1 85 55 682	1	Cable network, front	Ledningsnät, främre		5 30i, US
0220	1 85 40 718	1	Cable network, front	Ledningsnät, främre		5 30, 133i, CA
0230	1 85 55 344	1	Cable network, front	Ledningsnät, främre		5 134i, AU
0234	1 85 55 708	1	Cable network, front	Ledningsnät, främre		5 29i, TURBO
0238	1 85 55 690	1	Cable network, front	Ledningsnät, främre		5 145i, TURBO
0240	1 85 40 197	1	Cable network, front	Ledningsnät, främre		5 30, 133i, TURBO US
0260	1 85 41 369	1	Cable network, front	Ledningsnät, främre		5 26i
0270	1 85 55 343	1	Cable network, front	Ledningsnät, främre		5 150i
0280	1 85 41 377	1	Cable network, front	Ledningsnät, främre		5 151i
0300	2 85 34 968	2	Cable network, front	Ledningsnät, främre		5 6i
0310	3 85 34 976	2	Cable network, front	Ledningsnät, främre		5 7, 25i, (8530131)
0340	5 85 30 651	1	Cable network, front	Ledningsnät, främre		5 92i, US
0345	6 85 72 083	1	Cable network, front	Ledningsnät, främre		5 6, 93i, US
0360	7 85 22 724	1	Cable network, front	Ledningsnät, främre		5 7, 25i, US
0370	7 85 30 156	1	Cable network, front	Ledningsnät, främre		5 26i, GLE
0400	7 85 22 740	1	Cable network, front	Ledningsnät, främre		5 25i, GLE, US
0420	7 85 33 531	1	Cable network, front	Ledningsnät, främre		5 26, 29i
0440	7 85 30 155	1	Cable network, front	Ledningsnät, främre		5 30, 133i
0460	7 85 30 222	1	Cable network, front	Ledningsnät, främre		5 134, 145i
0480	7 85 30 248	1	Cable network, front	Ledningsnät, främre		5 146i
0500	7 85 38 054	1	Cable network, front	Ledningsnät, främre		5 146i, EU
0520	7 85 40 726	1	Cable network, front	Ledningsnät, främre		5 26, 29i, US
0530	7 85 55 716	1	Cable network, front	Ledningsnät, främre		5 30, 133i, US, CA
0535	7 85 61 714	1	Cable network, front	Ledningsnät, främre		5 134, 145i, US, CA
0537	7 85 62 191	1	Cable network, front	Ledningsnät, främre		5 146i, US, CA
0540	7 85 36 096	1	Cable network, front	Ledningsnät, främre		5 26, 29i, EMS, GLE
0550	7 85 40 767	1	Cable network, front	Ledningsnät, främre		5 30, 133i, EMS, GLE
0560	7 85 55 740	1	Cable network, front	Ledningsnät, främre		5 134i, EMS, GLE
0570	7 85 61 615	1	Cable network, front	Ledningsnät, främre		5 26, 29i, EMS, GLE, US
0580	7 85 36 082	1	Cable network, front	Ledningsnät, främre		5 30, 133i, EMS, GLE, US, CA
0590	7 85 40 734	1	Cable network, front	Ledningsnät, främre		5 30, 133i, TURBO EU, SW
0610	7 85 60 773	1	Cable network, front	Ledningsnät, främre		
0620	7 85 36 104	1	Cable network, front	Ledningsnät, främre		
0640	7 85 40 775	1	Cable network, front	Ledningsnät, främre		
0660	7 85 40 205	1	Cable network, front	Ledningsnät, främre		
7680	7 85 41 385	1	Cable network, front	Ledningsnät, främre		

- 6 -1975
- 7 1976-
- 25 -1976
- 26 1977-
- 29 -1977
- 30 1978-
- 37 For cars without headlight wipers and washers
- 82 Ch 99752026217- 99757003635
- 93 Ch 99752026218- 99757003635-
- 99 For cars with headlight wipers and washers
- 133 -1978
- 134 1979-
- 145 -1979
- 146 1980-
- 150 - 980
- 151 1981-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
- Alternator 3-A10
- Starter 3-A22
- Ignition system 3-B02
- Lighting 3-B20
- Electrical equipment, other 3-C18
- Wiring and fuses 3-D22

1520

Wiring and fuses
Wiring and terminal
board etc. 1975-1980Ledningar och säkringar
Ledningar och kopplings-
plintar, etc. 1975-1980Date
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10

R4620

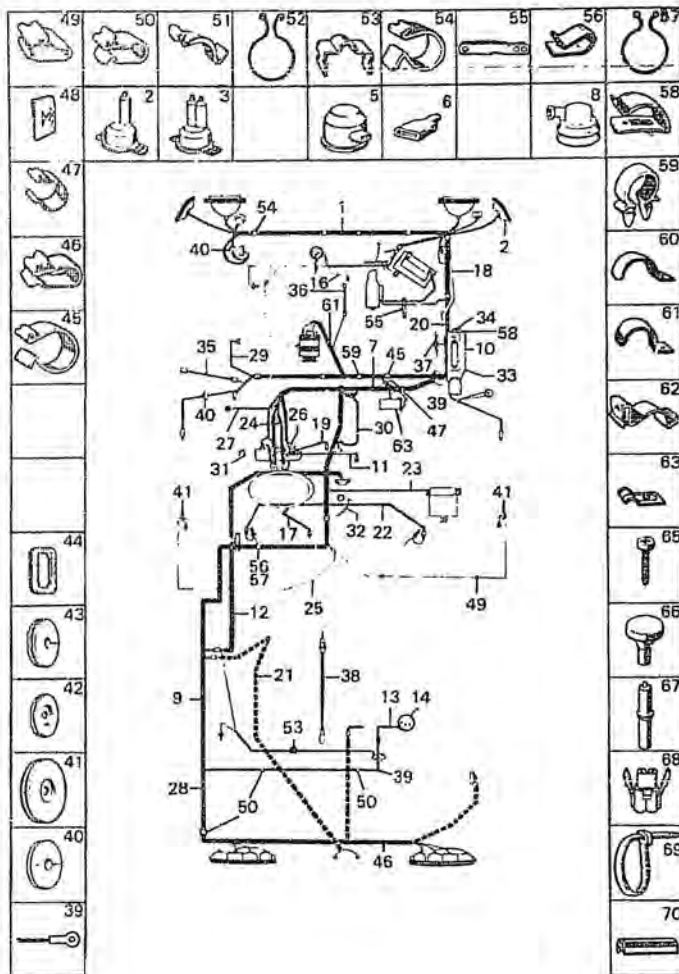
3

105

Fig Pos	Part No Art nr	Quantity/Amount Mängd	Description	Benämning	K S L	Notes Anmärkning
0700	7 85 41 401	1	Cable network, center	Ledningsnät, mitre	5	30, 133, TURBO
0710	7 85 59 494	1	Cable network, center	Ledningsnät, mitre	9	134, 145, TURBO EU
0715	7 85 62 035	1	Cable network, center	Ledningsnät, mitre	5	134, 145, TURBO SW
0717	7 85 64 742	1	Cable network, center	Ledningsnät, mitre	5	146, TURBO
0720	7 85 22 732	1	Cable network, center, RHD	Ledningsnät, mitre RHD	5	6)
0740	7 85 30 149	1	Cable network, center RHD	Ledningsnät, mitre RHD	5	7, 25)
0750	7 85 36 070	1	Cable network, center RHD	Ledningsnät, mitre RHD	5	26, 29)
0870	7 85 40 742	1	Cable network, center RHD	Ledningsnät, mitre RHD	5	30, 133)
0880	7 85 55 724	1	Cable network, center RHD	Ledningsnät, mitre RHD	5	134, 145)
0885	7 85 61 656	1	Cable network, center RHD	Ledningsnät, mitre RHD	5	146)
0870	7 85 36 088	1	Cable network, center RHD	Ledningsnät, mitre RHD	5	26, 29), EMS, GLE
0900	7 85 40 759	1	Cable network, center RHD	Ledningsnät, mitre RHD	5	30, 133), EMS, GLE
0940	7 85 55 732	1	Cable network, center RHD	Ledningsnät, mitre RHD	5	134), EMS, GLE
0950	7 85 41 393	1	Cable network, center RHD	Ledningsnät, mitre RHD	5	133), TURBO
1020	7 85 58 058	1	Cable network, center RHD	Ledningsnät, mitre RHD	5	134, 145), TURBO
1031	7 85 63 173	1	Cable network, center RHD	Ledningsnät, mitre RHD	5	146), TURBO
1036	8 85 40 213	1	Rubber casing, pressure switch	Gummikåpa, tryckkvakt	5	103)
1040	9 85 22 757	1	Cable network, rear	Ledningsnät, bakre	5	6)
1080	9 85 30 164	1	Cable network, rear	Ledningsnät, bakre	5	7, 25)
1120	9 85 22 765	1	Cable network, rear	Ledningsnät, bakre	5	6), CI
1140	9 85 20 172	1	Cable network, rear	Ledningsnät, bakre	5	7, 25), CI
1160	9 85 19 118	1	Cable network, rear	Ledningsnät, bakre	5	99 X7
1165	9 85 55 757	1	Cable network, rear	Ledningsnät, bakre	5	134, 145)
1170	9 85 62 217	1	Cable network, rear	Ledningsnät, bakre	5	146)
1172	9 85 62 274	1	Cable network, rear	Ledningsnät, bakre	5	146), EU, G9
1175	9 85 55 765	1	Cable network, rear	Ledningsnät, bakre	5	134), US, CA
1180	9 85 22 773	1	Cable network, rear	Ledningsnät, bakre	5	6), CK
1200	9 85 30 180	1	Cable network, rear	Ledningsnät, bakre	5	7, 25), CK
1220	9 85 36 112	1	Cable network, rear	Ledningsnät, bakre	5	26, 133)
1240	9 85 36 120	1	Cable network, rear	Ledningsnät, bakre	5	26, 133), EMS, GLE, US, CA
1260	9 85 36 237	1	Cable network, rear	Ledningsnät, bakre	5	26, 133), CK ALL MODELS
1280	9 85 55 773	1	Cable network, rear	Ledningsnät, bakre	5	134), CK NOT CA
1285	9 85 56 854	1	Cable network, rear	Ledningsnät, bakre	5	12), CK, CA
1290	9 85 60 781	1	Cable network, rear	Ledningsnät, bakre	5	134, 145), EMS, TURBO EU
1297	8 85 62 274	1	Cable network, rear	Ledningsnät, bakre	5	146), TURBO EU
1300	8 85 22 906	1	Cable network, fuse box	Ledningsnät, säkringsdosa	5	6)
1320						

5 -1975
7 -1976-
25 -1976
26 -1977-
29 -1977
30 -1978-
103 Part of 85 40 205, 85 41 385 85 41 401, 85 40 338, 85 41 393
133 -1978
134 -1979-
145 -1979
146 -1980-

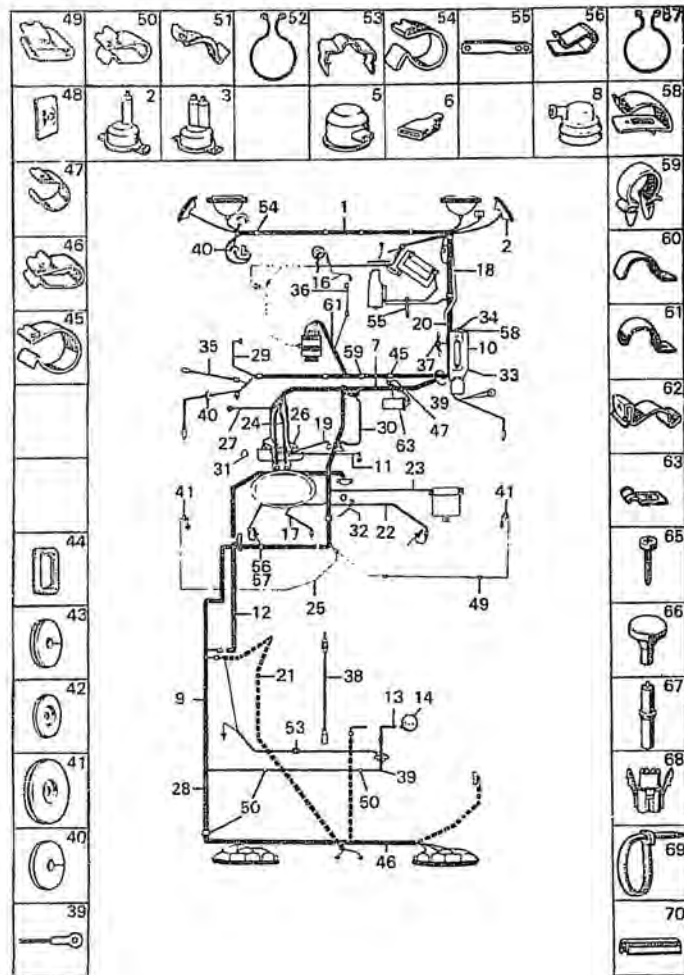
R 4620-99



- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
- Alternator 3-A10
- Starter 3-A22
- Ignition system 3-B02
- Lighting 3-B20
- Electrical equipment, other 3-C18
- Wiring and fuses 3-D22



R 4620-99

1650

Wiring and fuses
Wiring and terminal
board etc. 1975-1980

Ledningar och säkringar
Ledningar och kopplings-
plintar, etc. 1975-1980

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

3

107

Fig Pos.	Part No An nr	Quantity/Amount	Description	Beskrivning	K S R	Notes Anmärkning
		99				
1340	10 85 33 572	1	Cable network, fuse box	Ledningsnät, säkringsdos	6	7.25)
1380	10 85 36 187	1	Cable network, fuse box	Ledningsnät, säkringsdos	5	26)
1400	10 85 39 470	1	Cable network, corner lamp	Ledningsnät, hörnlysa	5	25, 29), SW, DK
1420	11 85 22 856	1	Cable network, instruments	Ledningsnät, instrument	5	6)
1440	11 85 22 955	1	Cable network, instruments RHD	Ledningsnät, instrument RHD	5	6)
1460	11 85 33 598	1	Cable network, instruments	Ledningsnät, instrument	5	7)
1500	11 85 33 606	1	Cable network, instruments RHD	Ledningsnät, instrument RHD	5	7)
1520	12 85 22 880	1	Cable network, interior light	Ledningsnät, interiörlysa	6	
1540	12 85 22 989	1	Cable network, interior light	Ledningsnät, interiörlysa	6	99 X7
1560	12 85 22 997	1	Cable network, interior light	Ledningsnät, interiörlysa	6	5 CK, GL ONLY (EXCL 99 L 30X)
1580	12 85 22 898	1	Cable network, interior light	Ledningsnät, interiörlysa	5	134), L EXCEPT US, CA CK EXCEPT GL
1600	13 85 22 815	1	Cable network, fuel transmitter	Ledningsnät, bränslegivare	6	25)
1620	13 85 22 823	1	Cable network, fuel transmitter pump	Ledningsnät, bränslegivare - pump	6	25), CI
1640	14 83 87 235	1	Cable network, fuel transmitter pump	Ledningsnät, bränslegivare - pump	5	25)
1660	14 85 38 058	1	Cable network, fuel transmitter	Ledningsnät, bränslegivare	6	25)
1680	13 85 38 027	1	Cable network, fuel transmitter pump	Ledningsnät, bränslegivare - pump	5	25), CI
1700	16 85 40 049	1	Cable network, fuel transmitter pump	Ledningsnät, bränslegivare - pump	6	30), US, CA AND TURBO
1720	17 85 22 864	1	Cable network, electronic unit	Ledningsnät, elektronisk enhet	5	
1740	17 85 30 255	1	Cable network, electronic pad	Ledningsnät, el. sats	5	GLE
1760	17 85 52 242	1	Cable network, electronic pad	Ledningsnät, el. sats	5	134), GL, CA, NO, SF
1780	17 85 52 250	1	Cable network, electronic pad	Ledningsnät, el. sats	5	134), GLE, TURBO, RHD
1800	18 85 22 807	1	Cable network, fuel injection	Ledningsnät, bränsleinsprutning	3	6), CI
1820	18 85 33 523	1	Cable network, fuel injection	Ledningsnät, bränsleinsprutning	3	7, 25), CI
1840	18 85 33 161	1	Cable network, fuel injection	Ledningsnät, bränsleinsprutning	3	26), CI
1860	18 85 51 632	1	Cable network, pressure impulse contact	Ledningsnät, tryckimpulskontakt	6	133), TURBO US
1880	19 85 30 032	1	Cable network, center panel	Ledningsnät, mittre panel	6	6), CK
1900	20 85 22 831	1	Cable network, automatic transmission	Ledningsnät, automatisk växellåda	5	25)
1920	20 85 36 203	1	Cable network, automatic transmission	Ledningsnät, automatisk växellåda	5	25, 29)

6 -1975
7 -1976-
25 -1976
26 -1977-
29 -1977
30 -1978-
133 -1978
134 -1979-

SAAB 99
M74-81 MASTER INDEX

- General, Complete sets 1-A02
- Tools 1-H02
- Engine 1-J02, 2-A02
- Electrical system, Instruments 3-A02
- Transmission 3-G02
- Brakes 4-A02
- Front assembly, Steering 4-C02
- Suspension, Wheels 4-E02
- Body 4-F02, 5-A02
- Accessories 5-K02
- Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A09
- Alternator 3-A10
- Starter 3-A22
- Ignition system 3-B02
- Lighting 3-B20
- Electrical equipment, other 3-C18
- Wiring and fuses 3-D22

1650

Wiring and fuse-
board etc. 1975-1980Ledningar och säkringar
Ledningar och kopplings-
plintar, etc. 1975-1980Date
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10 R4620

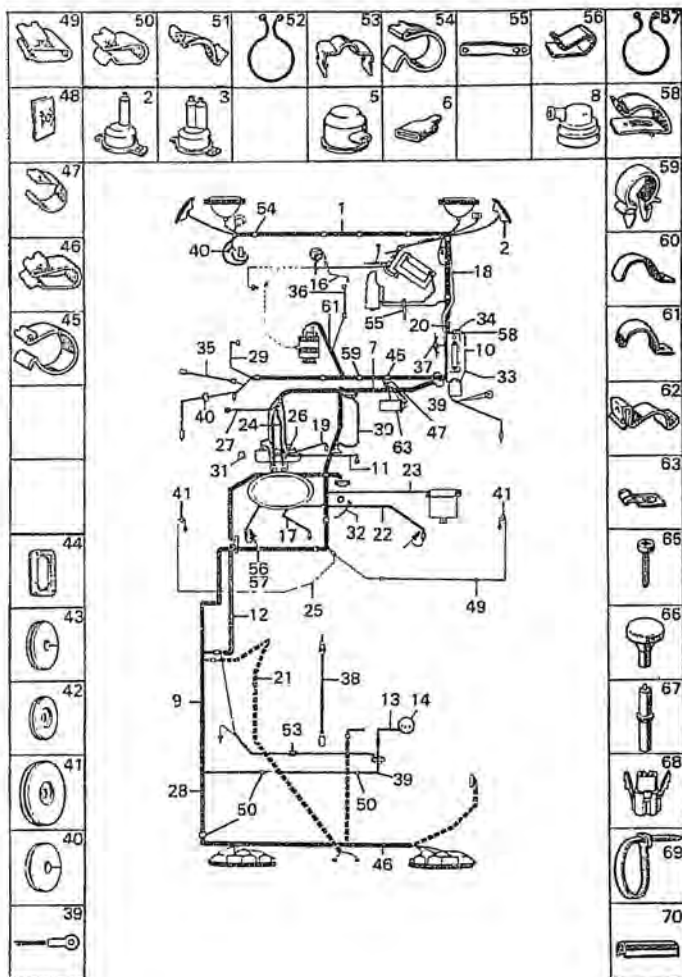
3

109

Fig Pos	Part No Art.nr	Quantity/Anst	Description	Benämning	K/S S/R	Notes Anmärkning
		99				
2280	20	85 52 127	Cable network, auto- matic transmission	Ledningsnät, automat- lås	5 30j	
2300	21	85 22 989	Cable network, rear door	Ledningsnät, bakdörr	6 CX	
2320	22	85 19 191	Cable network, seat belt warning system	Ledningsnät, bältes- varningssystem	6 6j, SOME MARKETS	
2340	22	85 33 564	Cable network, seat belt warning system	Ledningsnät, bältes- varningssystem	6 7j, SOME MARKETS	
2360	22	85 22 849	Cable network, seat belt warning system	Ledningsnät, bältes- varningssystem	6 92j, US	
2380	22	85 30 040	Cable network, seat belt warning system	Ledningsnät, bältes- varningssystem	3 92j, CI, A US	
2400	22	85 33 549	Cable network, seat belt warning system	Ledningsnät, bältes- varningssystem	6 6 93j, US	
2420	22	85 33 580	Cable network, seat belt warning system	Ledningsnät, bältes- varningssystem	6 7 25j, US	
2440	22	85 33 580	Cable network, seat belt warning system	Ledningsnät, bältes- varningssystem	6 30j, CA	
2460	23	85 36 179	Cable network, lamb- da system	Ledningsnät, lambda- system	6 26j, UC	
2480	23	85 40 387	Cable network, lamb- da system	Ledningsnät, lambda system	6 133j, TURBO US	
2500	24	85 22 799	Cable bunch, steering column	Kabelknippe, ratt- lagerbock	6 25j	
2520	24	85 32 515	Cable bunch, steering column	Kabelknippe, ratt- lagerbock	6 25j, GLE	
2540	24	85 36 146	Cable bunch, steering column	Kabelknippe, ratt- lagerbock	6 26 145j	
2560	24	85 61 664	Cable bunch, steering column	Kabelknippe, ratt- lagerbock	6 146j	
2580	24	85 40 692	Cable bunch, steering column	Kabelknippe, ratt- lagerbock	6 30 145j, US, CA	
2590	24	85 61 649	Cable bunch, steering column	Kabelknippe, ratt- lagerbock	6 146j, US, CA	
2600	25	85 11 875	Cable bunch, door switch	Kabelknippe, dörr- kontakt	3 145j, 4D	
2620	26	85 23 003	Cable bunch, tach- ometer	Kabelknippe, varv- räknare	6 25j, EMS	
2640	27	85 29 273	Cable bunch, EGR warning	Kabelknippe, EGR- varning	6 UC	
2660	28	85 04 664	Cable bunch, rear fog lamp	Kabelknippe, dimbak- ljus	6 26 145j	
2680	29	85 40 361	Cable network, enrich- ment device	Ledningsnät, fulläst- upprörning	6 29j, TURBO EU	
2700	29	85 40 577	Cable network, enrich- ment device RHD	Ledningsnät, fulläst- upprörning RHD	6 29j, TURBO EU	
2720		85 30 057	Cable network, head- light wiper	Ledningsnät, strål- kastartorkare	6 US CARS REBUILT FOR THE SWEDISH MARKET	
2740		88 54 259	Cable, headlight wiper	Ledning, strålkastar- torkare	6 US CARS REBUILT FOR THE SWEDISH MARKET	
2760	30	85 29 265	Cable seat belt warn- ing lamp	Kabel, bältesvarnings- lampa	6	

6. ~1975
7. 1976-
25. ~1976
26. 1977-
28. ~1977
30. 1978-
92. Ch -99752026217- 99757003635
93. Ch -99752026218- 99757003636-
133. ~1978
145. ~1979
146. 1980-

R 4620-99



- 0 General, Complete sets 1-AC2
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A*2
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
- Alternator 3-A10
- Starter 3-A22
- Ignition system 3-B02
- Lighting 3-B20
- Electrical equipment, other 3-C18
- Wiring and fuses 3-D22

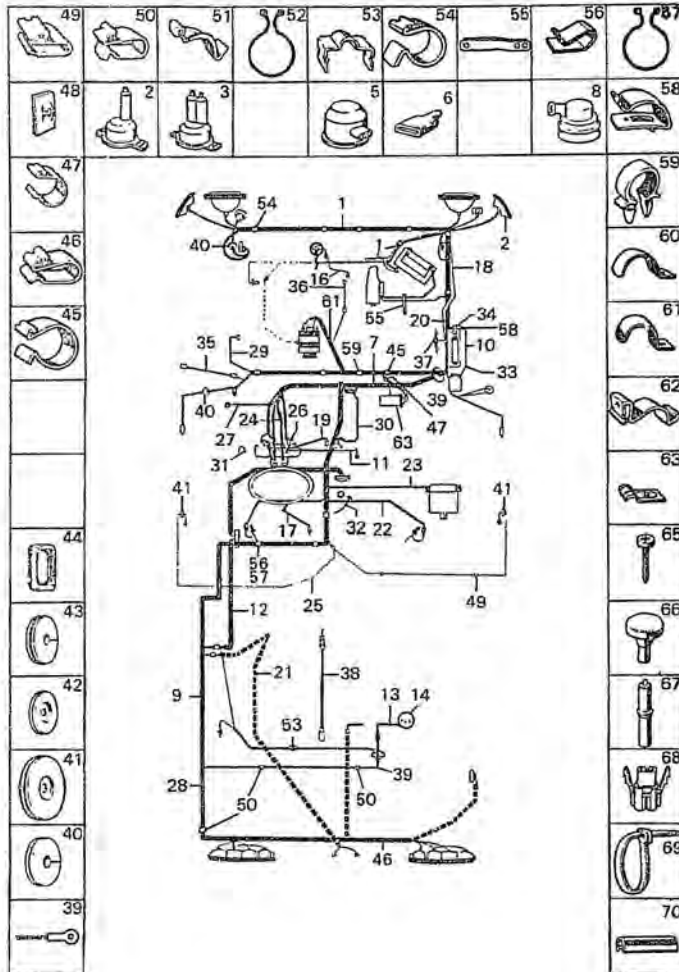
1650

Wiring and fuses
Wiring and terminal
board etc. 1975-1980Ledningar och säkringar
Ledningar och kopplings-
plintar, etc. 1975-1980Date
Datum
1988-10Illustration
Bild nr
R4620Group
Grupp
3Page
Sida
111

Fig Pos	Part No Art nr	Quantity/Amnt 99	Description	Benämning	K/S SR	Notes Anmärkning
3110	30 85 29 273	1	Cable, EGR- warning	Kabel, EGR- warning	6	
3120	31 85 07 436	1	Cable choke	Kabel, choke	6	
3140	32 85 09 507	1	Cable, gear pos light	Kabel, växeldind belysning	6	A
3180	32 85 33 556	1	Cable, key warning	Kabelnyckelvarning	6	93), US, CA
3200	33 85 22 914	1	Cable, defogger window	Kabel, el. bakruta	6	6), CX
3220	33 85 19 258	1	Cable, defogger window-RHD	Kabel, el. bakruta	6	6) CX
3240	33 85 30 073	1	Cable, light reducing	Kabel, ljusreducering	6	25), SW, NO, DK, SF
3260	33 85 36 262	1	Cable, light reducing	Kabel, ljusreducering	6	26, 104) SCANDINAVIA ONLY
3280	33 85 33 689	1	Cable, start stop	Kabel, startspår	6	A CH 9975 2014650-
3300	33 85 38 019	1	Cable, wiper	Kabel, torkare	6	26), EMS, TURBO
3320	33 85 33 648	1	Cable, diode	Kabel, diod	6	6), SCANDINAVIA ONLY
3330	33 85 67 315	1	Cable, rear fog light	Ledning, dimbakljus	5	146), EU, GB
3340	34 85 22 971	1	Cable, assy	Kabel kpl	5	99)
3350	34 85 09 083	1	Fuse holder	Säkringshållare	1	99)
3380	34 85 09 485	1	Fuse 3A	Säkring 3A	1	99)
3400	35 85 33 614	2	Cable, door (speaker mirror)	Kabel, dörr	5	25), GLE
3440	35 85 38 043	2	Cable, door (speaker mirror)	Kabel, dörr	6	26), EMS
3460	35 85 38 035	2	Cable, door (speaker mirror)	Kabel, dörr	6	26), GLE
3500	36 85 41 237	1	Cable, dec. valve	Kabel, dec ventil	5	30), T
3520	36 85 40 379	1	Cable, dec valve	Kabel, dec ventil	6	29), TURBO US
3540	37 85 42 854	1	Cable, network, relay	Ledningsnät, startspårrelä	6	30, 105), US
3560	38 85 34 679	1	Aerial-cable	Antennkabel	5	26), US
3580	38 85 34 679	1	Aerial-cable	Antennkabel	5	30), GB, CA
3590	38 85 03 237	1	Grounding cable, fan	Jordningskabel, fläkt	6	
3600	39 85 19 266	1	Grounding cable, rear door	Jordningskabel, bakdörr	6	CK
3640	39 85 14 127	1	Grounding cable, cigaret, lighter LHD	Jordningskabel, cigaret, tändare LHD	6	
3660	39 73 43 682	1	Grounding cable, clock RHD	Jordningskabel, klocka RHD	6	
3700	39 85 36 245	1	Grounding cable, lambda	Jordningskabel, lambda	6	26), UC
3720	40 73 09 370	2	Grommet, horn	Bussning, signalhorn	6	
3740	41 79 61 980	4	Grommet, tank wire	Genomföringsbussning, tankledning	5	
3780	41 79 61 988	3	Grommet, dash panel	Bussning, torped	5	
3800	42 79 61 329	2	Grommet, dash panel	Bussning, torped	5	
3820	43 82 20 238	1	Grommet, inner light	Bussning, innerbelysning	5	
3840	43 73 09 370	4	Grommet, door	Bussning, dörr	5	EMS, GLE
3860	44 83 78 028	1	Grommet, door	Bussning, dörr	6	EMS, GLE
3880	45 85 09 127	1	Cable clip, center network	Kabelclip, mittre nät	5	
3900	46 71 56 409	9	Cable clip tail light	Kabelclip, baklykta	5	UC
3920	46 71 56 409	1	Cable clip, sonde cab	Kabelclip, sondkabel	5	
4000	47 71 08 491	3	Cable clip, cool fan	Kabelclip, kylfläkt	5	
4020	48 79 19 574	2	Cable clip, starter switch	Kabelclip, startkon-takt	5	

6 -1975
25 -1976
26 1977-
29 -1977
30 1978-
93 Ch 99752026218-99757003636-
99 For cars with headlight wipers and washers
104 Ch -99771036068-99772008024-99776018451, Sweden
105 Also Model 77, Turbo USA
146 1980-

R 4620-99



- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
Alternator 3-A10
Starter 3-A22
Ignition system 3-B02
Lighting 3-B20
Electrical equipment, other 3-C18
Wiring and fuses 3-D22

1950

Wiring and fuses
Wiring and terminal
board etc. 1975-1980

Ledningar och säkringar
Ledningar och kopplings-
plintar, etc. 1975-1980

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-GC2
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-KC?
10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
Alternator 3-A13
Starter 3-A22
Ignition system 3-B02
Lighting 3-B20
Electrical equipment, other 3-C18
Wiring and fuses 3-D22

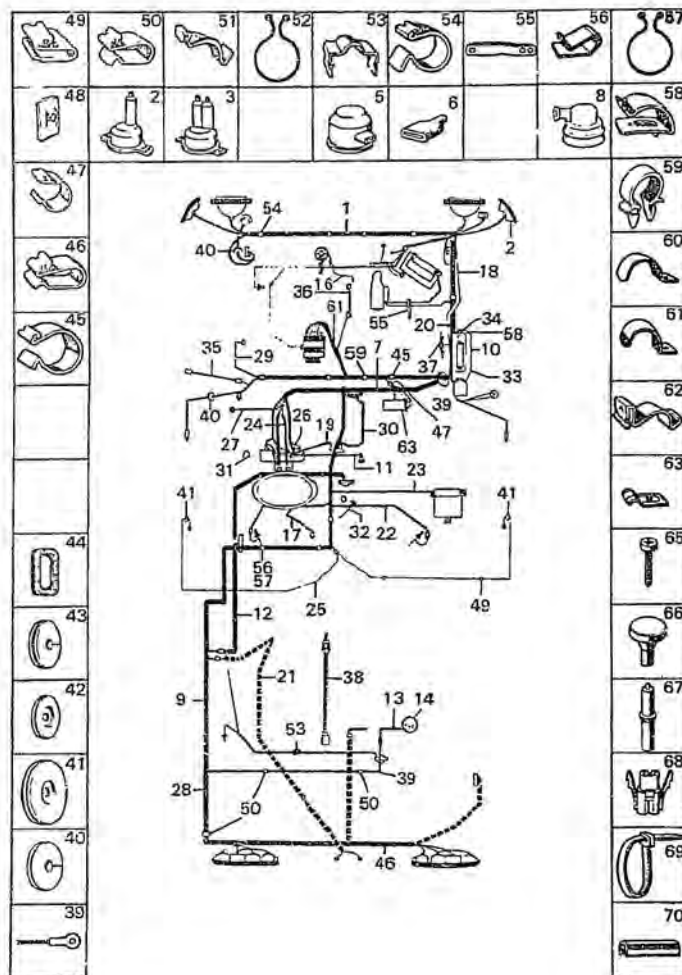


Fig Pos	Part no Art nr	Quantity/Amount Mängd	Description	Benämning	K/S S/R	Notes Anmärkning
4080	49 85 02 643	2	Cable clip, door switch	Kabelclip, dörrkontakt	5	145)
4100	50 79 51 783	1	Cable clip, rear network	Kabelclip, bakre nät	5	133)
4120						
4140						
4160	51 85 11 057	1	Cable clip, seat	Kabelclip, stol	0	145)
4185	51 85 52 192	1	Cable clip, seat	Kabelclip, stol	5	146)
4180	52 85 30 834	2	Cable clip, starter	Kabelclip, startmotor	5	
4200	52 85 11 055	1	Cable clip, seat	Kabelclip, stol	5	
4220	52 85 11 055	4	Cable clip, trunk light	Kabelclip, bagagerumsbelysning	5	26)
4240	53 79 71 880	2	Cable clip, seat	Kabelclip, stol	0	(8511073)
4260	54 79 33 443	2	Cable clip, front network	Kabelclip, främre nät	5	
4280						
4300						
4320	54 85 40 940	2	Cable clip, front network	Kabelclip, främre nät	5	TURBO
4340						
4360	54 79 33 443	6	Cable clip, door	Kabelclip, dörr	5	EMS, GLE
4380	54 85 36 294	3	Cable clip, door	Kabelclip, dörr	5	EMS, GLE
4400	55 85 13 565	1	Cable clip, starter	Kabelclip, startmotor	5	
4420	55 85 13 565	1	Cable clip, center network	Kabelclip, mitre nät	5	
4440						
4460	57 85 13 574	2	Cable clip, center network	Kabelclip, mitre nät	5	
4480						
4500	58 85 28 119	1	Cable clip, fuse box	Kabelclip, säkr. dosa	5	
4520	59 85 66 135	2	Cable clip, center network	Kabelclip, mitre nät	5	(8533242)
4540						
4560	59 85 30 917	1	Cable clip, fan housing	Kabelclip, fläkthus	5	26)
4580						
4600	59 85 36 419	1	Cable clip, fan housing	Kabelclip, fläkthus	5	26)
4620						
4640	59 85 39 587	1	Cable clip, fan housing	Kabelclip, fläkthus	5	26)
4660						
4680	59 85 36 419	1	Cable clip, battery cable	Kabelclip, batterikabel	5	26), UC
4700						
4720	60 79 49 084	1	Cable clamp, center network	Kabelklamma, mitre nät	5	
4740						
4760	61 79 49 068	1	Cable clamp, rear network	Kabelklamma, bakre nät	5	
4780						
4800	61 79 49 068	1	Cable clamp, alternator	Kabelklamma, generator	5	US
4810						
4830	62 86 02 526	1	Cable clamp, instruments	Kabelklamma, instrument	5	
4850	62 86 02 526	3	Cable clip, rear housing	Kabelclip, bakre fjulhus	5	134)
4870						
4890	52 85 58 066	2	Cable clip, rear cable network	Kabelclip, bakre ledningsnät	5	146)
4910						
4930	63 83 71 551	1	Cable clamp, fan	Kabelklamma, fläkt	0	
4950	63 79 49 043	4	Cable clamp, door	Kabelklamma, dörr	5	EMS, GLE
4970	65 79 22 755	4	Screw, cable clip	Skruv, kabelclip	5	OK
4990	65 79 39 473	1	Screw, cable clamp	Skruv, kabelklamma	5	
5010	65 79 22 974	1	Screw, grounding clip	Skruv, jordningsclip	5	
5030	65 79 22 891	2	Screw, cable clamp	Skruv, kabelklamma	5	
5050	65 79 22 347	1	Screw, grounding clamp	Skruv, jordklamma	5	
5070	65 79 22 354	4	Screw, cable clamp	Skruv, kabelklamma	5	
5090			door	dörr	5	EMS, GLE
5110	55 79 61 949	1	Screw, headlight wiper motor	Skruv, strålkastartorkmotor	5	
5130						
5150	65 84 83 299	1	Screw, cable clamp	Skruv, kabelklamma	5	US

26 1977-
133 -1978
134 1979-
145 -1979
146 1980-

R 4620-99

1959

Wiring and fuses
Wiring and terminal
board etc. 1975-1980

Ledningar och säkringar
Ledningar och kopplings-
plintar, etc. 1975-1980

Date
Datum
1988-10

Illustration
Bild nr
R4620

Group
Grupp
3

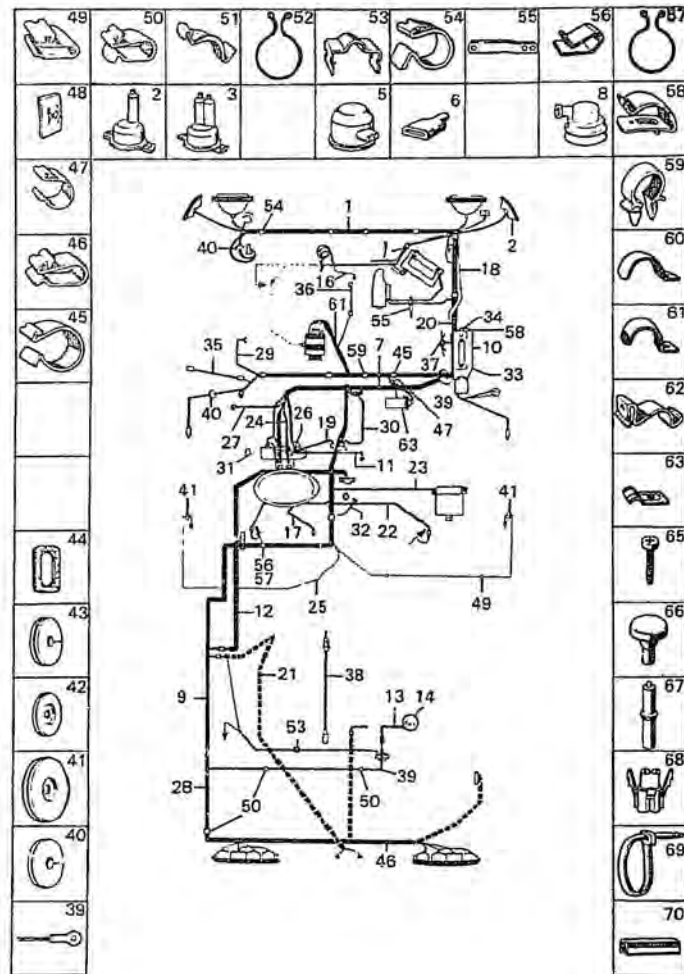
Page
Sida
115

Fig Pos	Part No Art nr	Quantity/Antal			Description	Benämning	K S R	Notes Anmärkning
		99						
5080	66	82 06 203	1		Plug	Plugg	5	99x7
5100	67	85 16 932	1		Connector, 1-pole	Skarvhus, 1-pol	4	
5120	68	85 04 771	1		Connector, 2-pole, seat	Skarvhus, 2-pol, stol	4	
5140	69	85 17 104	3		Strap, front network	Spännband, framre nät	4	
5160	69	83 74 357	1		Strap, battery bracket	Spännband, batterilåda	5	2629)
5200	69	79 71 880	1		Strap, door and front network	Spännband, dörr och framre nät	4	29)
5240	69	85 17 104	2		Strap, door and front network	Spännband, dörr och framre nät	4	30)
5260	69	79 71 880	1		Strap, door and front network	Spännband, dörr och framre nät	4	30)
5280	69	79 71 880	1		Strap, door and front network	Spännband, dörr och framre nät	4	30)
5300	69	79 71 880	2		Strap, seat member	Spännband, stolbalk	4	134)
5310	70	84 97 471	1		Protective strip, rear seat	Skyddslst, baksäte	6	5CX

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

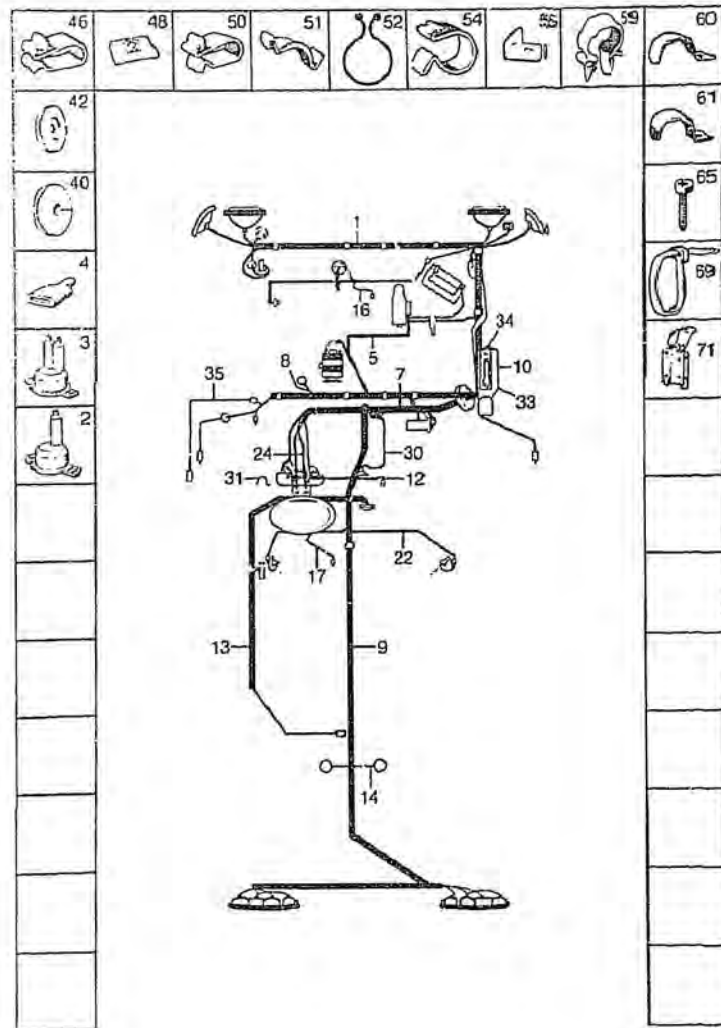
3 GROUP INDEX

Battery	3-A08
Alternator	3-A10
Starter	3-A22
Ignition system	3-B02
Lighting	3-B20
Electrical equipment, other	3-C18
Wiring and fuses	3-D22



R 4620-99

26 1977-
29 1977
30 1978-
134 1979-



R 5739 - 99

1675

Wiring and fuses
Wiring and terminal
board etc. 1981-

Ledningar och säkringar
Ledningar och kopplings-
plintar, etc. 1981-

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

3

117

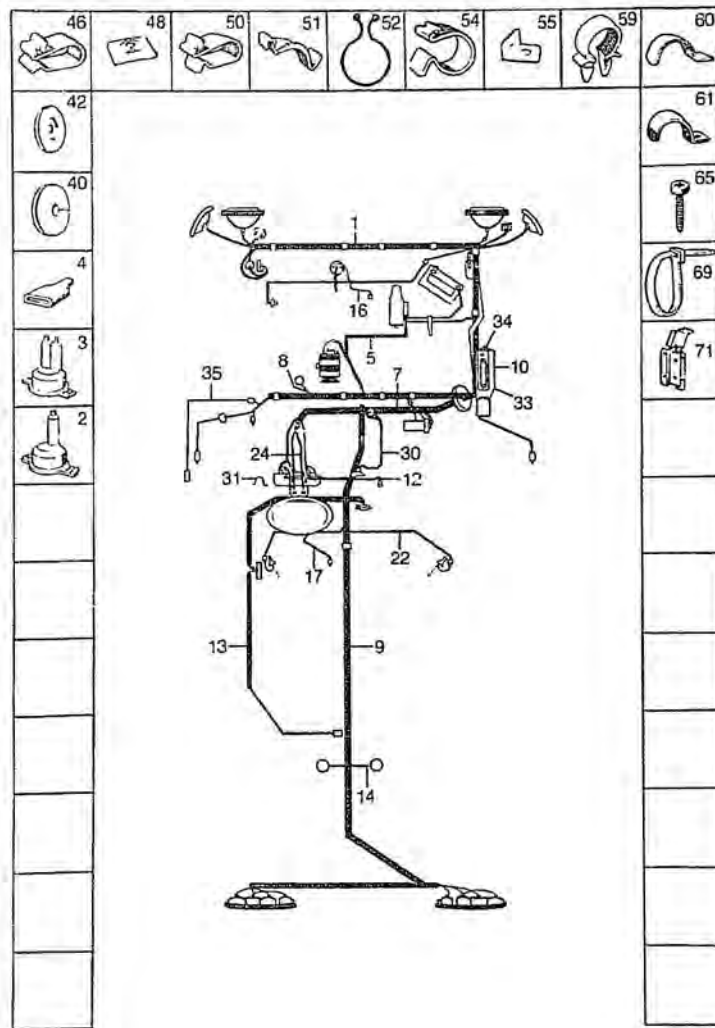
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0020	1 85 55 674	1	Cable network, front	Ledningsnät, främre	156i
0030	1 85 74 435	1	Cable network, front	Ledningsnät, främre	156i, BREAKERLESS SYSTEM
0050	1 85 75 508	1	Cable network, front	Ledningsnät, främre	156, 152i
0060	2 85 34 968	2	Cover, 1-pole	Kåpa, 1-pol	
0080	3 85 34 976	2	Cover, 2-pole	Kåpa, 2-pol	
0100	4 85 72 083	1	Cover, term contact	Kåpa, termokontakt	
0110	5 85 68 107	1	Cable network, engine	Ledningsnät, motor	152i, SW
0112	5 85 71 747	1	Cable network, engine	Ledningsnät, motor	152i
0116	5 85 68 073	1	Cable network, engine	Ledningsnät, motor	152i, I
0120	7 85 61 714	1	Cable network, center	Ledningsnät, mitre	156i
0140	7 85 62 191	1	Cable network, center	Ledningsnät, mitre	153i, EU
0160	7 85 74 329	1	Cable network, center	Ledningsnät, mitre	156, 153i
0170	7 85 75 524	1	Cable network, center	Ledningsnät, mitre	156, 152i
0175	7 85 77 371	1	Cable network, center	Ledningsnät, mitre	156, 152, 153i
0180	7 85 61 656	1	Cable network, center	Ledningsnät, mitre	156i
0200			RHD	RHD	
0205	7 85 75 532	1	Cable network, center	Ledningsnät, mitre	156, 152i
0206			RHD	RHD	
0210	8 85 78 270	1	Cable network, speed	Ledningsnät, hastig- sväx	C-SPECIAL SW
0211					
0220	9 85 73 172	1	Cable network, rear	Ledningsnät, bakre	156i
0230	9 85 75 516	1	Cable network, rear	Ledningsnät, bakre	156, 152i
0240	10 85 36 187	1	Cable network, fuse	Ledningsnät, säk- ringsdosa	156i
0241			box		
0250	10 85 77 314	1	Cable network, fuse	Ledningsnät, säk- ringsdosa	156, 152i
0251			box		
0280	12 85 33 598	1	Cable network, instru- ments	Ledningsnät, instru- ment	
0300					
0320	12 85 33 606	1	Cable network, instru- ments RHD	Ledningsnät, instru- ment RHD	
0340					
0350	13 85 22 860	1	Cable network, inter- rior light	Ledningsnät, inner- belysning	FOR TRUCK, MIRROR AND DOME LAMPS
0380					
0400	13 85 22 898	1	Cable network, inter- rior light	Ledningsnät, inner- belysning	FOR DOME LAMP
0420					
0440	14 85 82 389	1	Cable network, fuel	Ledningsnät, bränsle- givare-pump	I, (8569352)
0460			transmitter pump		
0480	16 85 40 049	1	Cable, distributor- electronic unit	Ledning, fördelare- elektronikenhet	BREAKERLESS SYSTEM
0500					
0520	17 85 70 210	1	Cable network, elec- trical pad	Ledningsnät, elstis	156i
0540					
0560	22 85 70 236	1	Cable network, seat	Ledningsnät, bältes- varningsystem	156i
0580			belt warning system		
0600	24 85 61 654	1	Cable bunch, steering	Kabelknippe, ratt- lagerbock	
0620			column		
0640	30 85 29 285	1	Cable seat belt warn- ing lamp	Kabel, bältesvarnings- lampa	
0660					
0680	31 85 07 438	1	Cable choke	Kabel, choke	
0700	33 85 57 315	1	Cable, rear fog light	Ledning, dimbakljus	EU, GB
0720	34 85 22 971	1	Cable, easy	Kabel kpl	99i
0740	34 85 09 083	1	Fuse holder	Säkringshållare	99i
0760	34 85 09 465	1	Fuse 3A	Säkring 3A	99i
0780	35 85 53 687	2	Cable, door (mirror)	Kabel, dörr (spiegel)	
0800	40 73 09 370	2	Grommet, horn	Bussning, signalhorn	152i
0820	40 73 26 093	4	Grommet, door	Bussning, dörr	
0840	42 79 61 329	2	Grommet, dash panel	Bussning, torpad	
0860					
0880	46 71 56 409	X	Cable clip	Kabelclip	
0900	48 79 19 574	X	Cable clip	Kabelclip	
0920	50 79 51 783	X	Cable clip	Kabelclip	
0940	51 85 52 192	X	Cable clip, seat	Kabelclip, stol	

99 For cars with headlight wipers and washers
152 Engine H-type
153 For cars with el-mirrors
155 -1981

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 5-A02

3 GROUP INDEX

- Battery 3-A08
Alternator 3-A10
Starter 3-A22
Ignition system 3-B02
Lighting 3-B20
Electrical equipment, other 3-C18
Wiring and fuses 3-D22



R 5738 - 99

1575

Wiring and fuses
Wiring and terminal
board etc. 1981-

Ledningar och säkringar
Ledningar och kopplings-
plintar, etc. 1981-

Date
Datum
1988-10

Illustration
Bild nr
R5739

Group
Grupp
3

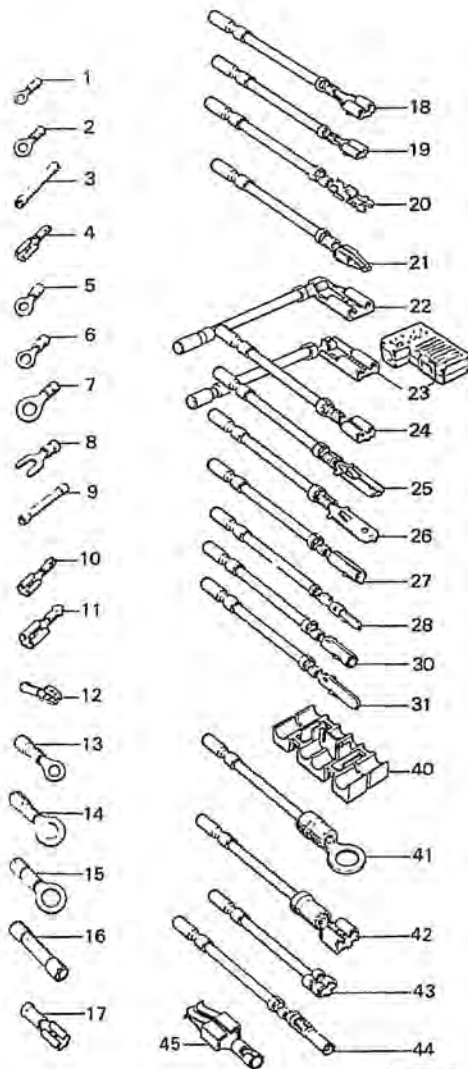
Page
Sida
119

Fig Pos	Part No Art nr	Quantity/Anat	Description	Benämning	K/S S/R	Notes Anmärkning
		99				
0900	52 85 11 065	X	Cable clip	Kabelclip		
0910	52 85 13 574	2	Cable clip, seat	Kabel clip, stol		
0920	54 85 40 940	1	Cable clip, front network	Kabelclip, framre nät		
0940	85 85 52 655	1	Retainer	Hållare		
0950	59 85 66 135	2	Cable clip, center network	Kabelclip, mitre nät		
0980	59 85 35 419	1	Cable clip, fan housing	Kabelclip, fläktus		
1000	59 85 39 587	1	Cable clip, fan housing	Kabelclip, fläktus		
1040	59 85 39 587	1	Cable clip, fan housing	Kabelclip, fläktus		
1060	60 79 49 084	1	Cable clamp, center network	Kabelklamma, mitre nät		
1080	60 79 49 084	1	Cable clamp, center network	Kabelklamma, mitre nät		
1100	61 79 49 068	1	Cable clamp, center network	Kabelklamma, mitre nät		
1120	61 79 49 068	1	Cable clamp, center network	Kabelklamma, mitre nät		
1140	65 79 22 891	X	Screw, cable clamp	Skruv, kabelklamma		
1160	65 79 22 347	X	Screw, grounding clamp	Skruv, jordklamma		
1180	65 79 21 949	1	Screw, headlight wiper motor	Skruv, strålkastar-torkarmotor		
1200	65 79 21 949	1	Screw, headlight wiper motor	Skruv, strålkastar-torkarmotor		
1220	69 85 17 104	X	Strap	Spännband		
1240	69 85 17 104	X	Strap	Spännband		
1260	69 85 17 104	X	Strap	Spännband		
1280	69 85 17 104	X	Strap	Spännband		
1300	71 85 69 360	1	Protective cover	Skyddsplåt		

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
- Alternator 3-A10
- Starter 3-A22
- Ignition system 3-B02
- Lighting 3-B20
- Electrical equipment, other 3-C18
- Wiring and fuses 3-D22



R 3166-99

1/40

Wiring and fuses
Förplacering cable
terminalarLedningar och säkringar
Kompletterings
kabelskorDate
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10 R3166

3

121

Fig Figs.	Part No Art nr	Cable / Antal	Description	Benämning	K/S S/R	Notes Anmärkning
0128	1	71 55 211	X	Cable terminal M4	Kabelsko M4	40/253 151 003
0140	2	71 55 229	X	Cable terminal M5	Kabelsko M5	40/253 153 001
0160	3	71 55 203	X	Joint sleeve	Skarvhylsa	40/253 164 008
0181	4	78 29 609	X	Cable terminal	Kabelsko	3 40/253 168 009
0100	5	71 55 237	X	Cable terminal M4	Kabelsko M4	40/253 172 001
0142	6	78 29 617	X	Cable terminal M6	Kabelsko M6	40/253 174 007
0153	7	71 55 146	X	Joint sleeve	Skarvhylsa	40/253 185 007
0180	8	78 29 625	X	Cable terminal	Kabelsko	3 40/253 195 002
0200	9	78 29 633	X	Terminal, headlight	Lyktanalltning	40/253 197 008
0220	10	78 29 641	X	Faston piggy-back	Snabbförgrening	40/253 195 000
0150	11	71 55 658	X	Cable terminal M5	Kabelsko M5	40/253 210 009
0159	12	78 29 666	X	Cable terminal M6	Kabelsko M6	40/253 211 007
0181	13	78 29 674	X	Cable terminal M8	Kabelsko M8	40/253 212 005
0180	14	71 55 633	X	Joint sleeve	Skarvhylsa	40/253 221 006
0128	15	78 29 682	X	Cable terminal	Kabelsko	40/253 226 005
0140	16	85 22 567	X	Cable terminal	Kabelsko	3 109
0159	17	85 22 575	X	Cable terminal	Kabelsko	3 109
0180	18	85 22 608	X	Cable terminal	Kabelsko	3 109
0100	19	85 22 617	X	Cable terminal	Kabelsko	3 110
0128	20	85 22 518	X	Cable terminal	Kabelsko	3 110
0140	21	85 22 526	X	Cable terminal	Kabelsko	3 110
0159	22	85 22 534	X	Cable terminal	Kabelsko	3 110
0181	23	85 22 542	X	Cable terminal	Kabelsko	3 110
0100	24	85 22 559	X	Cable terminal	Kabelsko	3 110
0128	25	85 22 583	X	Cable terminal	Kabelsko	3 110
0140	26	85 22 591	X	Cable terminal	Kabelsko	3 110
0159	27	85 29 281	X	Cable terminal	Kabelsko	3 110
0180	28	85 29 289	X	Cable terminal	Kabelsko	3 110
0100	29	85 21 868	X	Bridge connector	Ledningsöverkoppling	3 AREA 0,8-2,1 MM2
0128	30	79 59 349	X	Cable terminal M8	Kabelsko M8	5 AREA 1,0-2,5 MM2
0140	31	79 59 231	X	Cable terminal M8	Kabelsko M8	3 AREA 1,0-3,1 MM2
0159	32	71 55 179	X	Cable terminal and sleeve	Kabelsko, ändhylsa	AREA 0,75-1,6 MM2
0180	33	85 29 307	X	Cable terminal, TSI	Kabelsko, TSI	3 109
0140	34	85 33 663	X	Cable terminal, timer contact	Kabelsko, timer-kontakt	0 IS DELETED

- 0 General, Complete sets 1-A02
 1 Tools 1-H02
 2 Engine 1-J02, 3-A02
 3 Electrical system, Instruments 3-A02
 4 Transmission 3-G02
 5 Brakes 4-A02
 6 Front assembly, Steering 4-C02
 7 Suspension, Wheels 4-E02
 8 Body 4-F02, 5-A02
 9 Accessories 5-K02
 10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
 Alternator 3-A10
 Starter 3-A22
 Ignition system 3-B02
 Lighting 3-B10
 Electrical equipment, other 3-C18
 Wiring and fuses 3-D22

109 Blue colour code (area 1.0sqmm)
 110 Green colour code (area 1.5sqmm)

1750

Wiring and fuses
Connectors etc.Ledningar och säkringar
Skarvhus, kontakthus etcDate
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10

R3920

3

123

Fig Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K/S SR	Notes Anmärkning
		99					
0020	1 85 03 112	X		Connecting housing, headlight and relay, 3-pole	Kontakthus, lykt-och reläanslutning, 3-pol	5	
0040							
0060	2 88 08 857	X		Connecting housing, headlight angular 3-pole	Kontakthus, lyktan- slutning vinkel, 3-pol	5	
0080							
0100	3 85 03 484	X		Connecting housing, relay 4-pole	Kontakthus, relä 4-pol	4	
0120							
0140	4 78 29 890	X		Joint sleeve	Skarvhylsa	3	
0160	5 78 29 708	X		Tonque for terminal	Platsnit för snabb- anslutning		40/253 285 003
0180							
0200	6 78 29 716	X		Connector block for terminal, 6-pole	Koppling för snabban- slutning, 6-pol		40/253 300 008
0220							
0240	7 78 29 724	X		Joint connector for terminal, 1 x 2-pole	Skarvstycka för snabb anslutning, 1 x 2-pol		40/253 302 004
0260							
0280	8 71 55 112	X		Connector, 1-pole	Skarvhus, 1-pol	4	
0300							
0320	9 71 55 120	X		Connector, 1-pole	Skarvhus, 1-pol	4	
0340							
0360	10 71 55 096	X		Connector, 2-pole	Skarvhus, 2-pol	4	
0380							
0400	11 71 55 104	X		Connector, 2-pole	Skarvhus, 2-pol	4	
0420							
0440	12 71 55 070	X		Connector, 6-pole	Skarvhus, 6-pol	4	
0460							
0480	13 71 55 089	X		Connector, 6-pole	Skarvhus, 6-pol	4	
0500							
0520	14 85 03 229	X		Connector, 8-pole	Skarvhus, 8-pol	4	
0540							
0560	15 85 03 211	X		Connector, 8-pole	Skarvhus, 8-pol	4	
0580							
0600	16 85 03 138	X		Connector, 12-pole	Skarvhus, 12-pol	4	
0620							
0640	17 85 03 146	X		Connector, 12-pole	Skarvhus, 12-pol	4	
0660							
0680	18 85 03 120	X		Connecting housing, 12-pole	Kontakthus 12-pol	4	
0700							
0720	19 73 42 892	X		Connector, 3-pole	Skarvhus, 3-pol	4	
0740							
0760	20 73 42 500	X		Connector, 3-pole	Skarvhus, 3-pol	4	
0780							
0800	30 83 78 830	X		Connector, 2-pole	Skarvhus, 2-pol	4	
0820							
0840	31 83 78 848	X		Protective rubber	Gummiskydd	5 21, E	
0860							
0880	32 83 78 855	X		Connector, 3-pole	Skarvhus, 3-pol	4 21, E	
0900							
0920	33 83 78 863	X		Protective rubber	Gummiskydd	5 21, E	
0940							
0960	34 83 78 871	X		Connector, 4-pole	Skarvhus, 4-pol	4 21, E	
0980							
1000	35 83 78 689	X		Protective rubber	Gummiskydd	5 21, E	
1020							
1040	36 85 21 601	X		Connector, 2-pole	Skarvhus, 2-pol	4 21, E	
1060							
1080	37 85 21 619	X		Rubber cover	Gummiskydd	5 31, C1, IS DELETED	
1100							
1120	38 85 21 627	X		Rubber seal	Gummitätning	5 31, C1	
1140							
1160	39 85 21 635	X		Hold down spring	Låsfjäder	5 31, C1	
1180							
1200	40 85 21 650	X		Joining case, 2-pole	Kontakthus, 2-pol	4	
1220							
1240	41 85 21 692	X		Termination iso- lating	Kabelskisolering	4	
1260							
1280	42 85 22 633	X		Connector, 12-pole	Skarvhus, 12-pol	4 31	
1300							
1320	43 85 22 641	X		Connector, 12-pole	Skarvhus, 12-pol	4 31	
1340							
1360	44 85 30 081	X		Connector, 4-pole	Skarvhus, 4-pol	4 GLE E1-MIRROR, SIDE	
1380							
1400	45 85 30 089	X		Connector, 4-pole	Skarvhus, 4-pol	4 GLE CABLE END	
1420							
1440	46 85 33 853	X		Timer-contact	Timer-kontakt	0 26) IS DELETED	
1460							
1480	47 85 33 855	X		Connector, 8-pole	Skarvhus, 8-pol	4 26) FOR TIMER-CONTACTS	
1500							
1520	48 85 33 705	X		Connector, switch wiper-washer	Skarvhus, kontakt torkare - spolare	4 26)	
1540							
1560	49 85 30 669	X		Connector, light switch	Skarvhus, ljus- strömställare	4 26)	
1580							
1600	50 73 34 592	X		Connector 3-pole, alternator-regulator	Skarvhus 3-pol generator-regulator	4	
1620							
1640	50 85 04 789	X		Connector 2-pole, key warning	Skarvhus, 2-pol, nyckelförvarning	4 134) US, CA	

R 3920-99

2 -1974
3 -1975-
26 -1977-
134 -1979-

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system,
Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly,
Steering 4-C02
7 Suspension,
Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A08
Alternator 3-A10
Starter 3-A22
Ignition system 3-B02
Lighting 3-B20
Electrical equipment, other 3-C18
Wiring and fuses 3-D22

1:00

Wiring and fuses
Fuse box, fuses up to and
incl. model 1974

Ledningar och säkringar
Säkringsdosa, säkringar,
t.o.m. modell 1974

Date
Datum 1988-10 R2451

Illustration
Bild nr

Group
Grupp 3

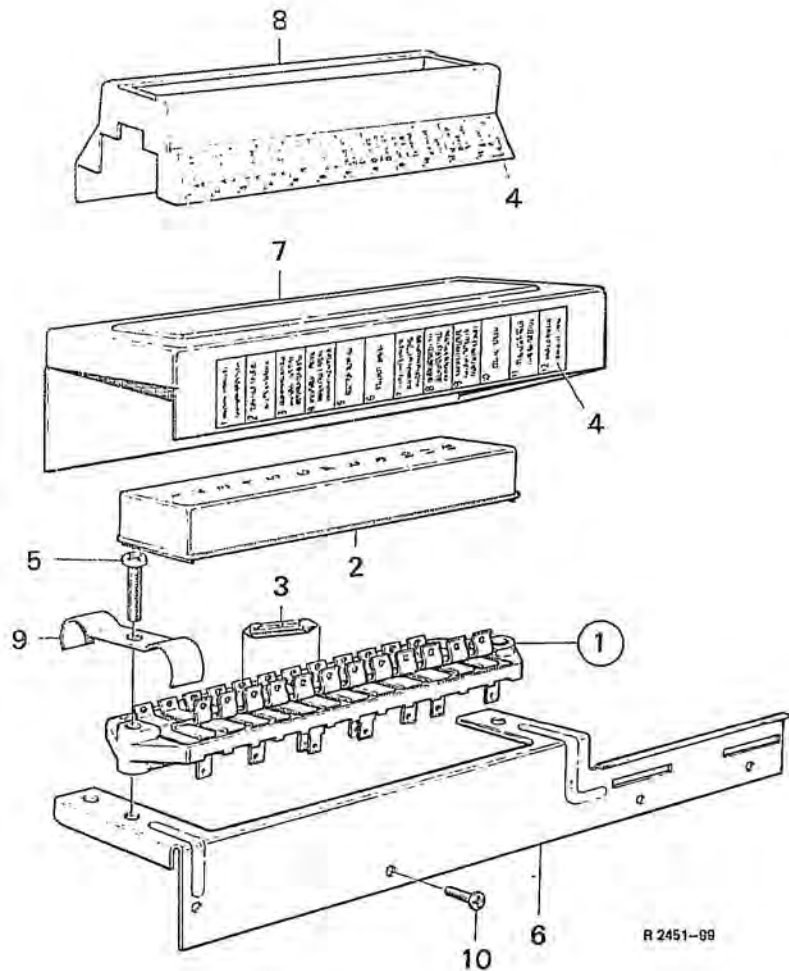
Page
Sida 125

Fig Pos	Part No Ant nr	Quantity/Antal			Description	Benämning	N/S S/R /L	Notes Anmärkning
		99						
0020	1	85 19 597	1		Fuse box assy	Säkringsdosa kpl	5	
0040	2	85 02 197	1		Cover	Löck	3	
0060	3	85 28 143	12		Fuse 8A	Säkring 8A	5	40/241 250 000
0080	3	85 28 150	1		Fuse 16A	Säkring 16A	1	CX
0100	4	85 19 639	1		Label, Swedish text	Textskylt, Svensk	5	
0120	4	85 19 654	1		Label, English text	Textskylt, Engelsk	5	
0140	4	85 19 647	1		Label, Finnish text	Textskylt, Finsk	5	
0160	4	85 17 021	1		Label, German text	Textskylt, Tysk	5	
0180	5	79 22 933	2		Screw	Skruv	5	
0200	6	85 07 543	1		Bracket	Korsel	5	
0220	7	85 07 519	1		Protective cover	Skyddsskåpa	6	
0240	8	85 13 517	1		Protective cover	Skyddsskåpa	6	
0260	9	85 07 535	2		Holder, protective cover	Hållare, skyddsskåpa	5	
0300	10	73 22 818	2		Screw	Skruv	5	

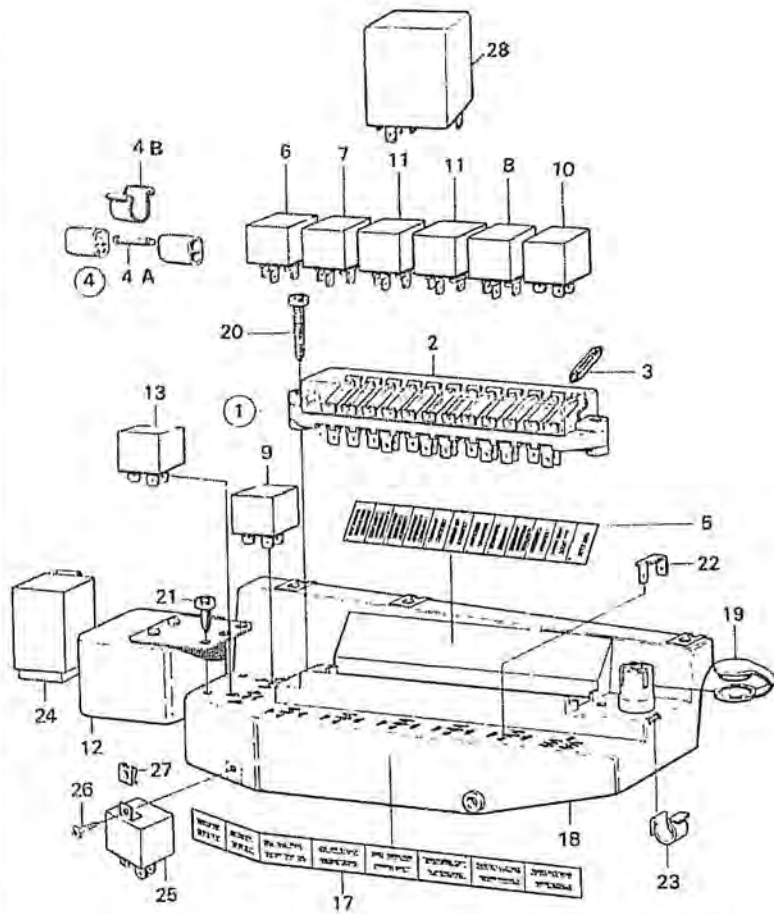
0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-A02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

3 GROUP INDEX

Battery	3-A09
Alternator	3-A10
Starter	3-A22
Ignition system	3-B02
Lighting	3-B20
Electrical equipment, other	3-C18
Wiring and fuses	3-D22



R 2451-99



R 4249 99

1950

Wiring and fuses
Fuse box, fuses as from
model 1975Ledningar och säkringar
Säkringsdosa, säkringar,
fr.o.m. modell 1975Date
1988-10 R4249Part No
3Page
127

Fig Pos	Part No Anmär	Quantity / Antal	Description	Benämning	Notes Anmärkning
0071	1 85 22 293	1	Fuse box assy	Säkringsdosa kpl	5 29
0043	2 85 02 197	1	Cover	Lock	5 29
0060	3 85 28 135	2	Fuse 5A	Säkring 5A	1 29
0090	3 85 28 143	7	Fuse 8A	Säkring 8A	29 40/241 250 000
0100	3 85 28 150	3	Fuse 16A	Säkring 16A	1 29
0120	1 85 42 946	1	Fuse box assy	Säkringsdosa kpl	5 29
0140	2 85 02 197	1	Cover	Lock	5 29
0150	3 85 28 135	4	Fuse 5A	Säkring 5A	1 29
0180	3 85 28 143	5	Fuse 8A	Säkring 8A	29 40/241 250 000
0200	3 85 28 150	3	Fuse 16A	Säkring 16A	1 29
0205	4 85 64 007	1	Fuse holder, rear foglight	Säkringshållare, dim- bakkyl	4 146i EU
0210	4A 85 28 135	1	Fuse 5A	Säkring 5A	1 146i EU
0215	4B 79 51 783	1	Clip	Clip	5 146i EU
0220	5 85 28 184	1	Label, Swedish text	Textskylt, Svensk	5 6i
0240	5 85 28 200	1	Label, English text	Textskylt, Engelsk	5 6i
0260	5 85 28 192	1	Label, Finnish text	Textskylt, Finsk	5 6i
0280	5 85 28 218	1	Label, German text	Textskylt, Tysk	5 6i
0300	5 85 33 044	1	Label, Swedish text	Textskylt, Svensk	5 7.25i
0320	5 85 33 069	1	Label, English text	Textskylt, Engelsk	5 7.25i
0340	5 85 33 051	1	Label, Finnish text	Textskylt, Finsk	5 7.25i
0360	5 85 33 077	1	Label, German text	Textskylt, Tysk	5 7.25i
0380	5 85 81 019	1	Label, Swedish text	Textskylt, Svensk	5 26, 156i (853 6344)
0400	5 85 81 035	1	Label, English text	Textskylt, Engelsk	5 26, 156i (853 6349)
0420	5 85 81 027	1	Label, Finnish text	Textskylt, Finsk	5 26, 156i (853 6351)
0440	5 85 81 043	1	Label, German text	Textskylt, Tysk	5 26, 156i (853 6372)
0460	6 85 22 310	1	Relay, cooling fan	Relä, kylfläkt	3
0480	7 85 22 310	1	Relay, ignition lock	Relä, tändlås	3 29
0500	7 85 33 176	1	Relay, ignition lock	Relä, tändlås	3 26i
0520	8 85 22 310	1	Relay, start stop	Relä, startspärr	3 111i A
0540	8 85 33 176	1	Relay, start stop	Relä, startspärr	3 112i A
0560	8 85 36 401	1	Relay, start stop	Relä, startspärr	3 121i US
0580	9 85 22 310	1	Relay, electrical rear window	Relä, el-bakruta	3
0600	10 85 22 286	1	Relay, headlight wipers and washers	Relä, strålkastar- torkare	3 25i
0620	10 85 33 259	1	Relay, headlight wipers and washers	Relä, strålkastar- torkare	3 26i
0640	11 85 33 176	1	Relay, safety	Relä, säkerhets	3 125i I
0660	11 85 33 176	1	Relay, fuel pump	Relä, bränslepump	3 125i I
0680	11 85 39 728	1	Relay, fuel pump	Relä, bränslepump	3 130i
0700	12 85 60 897	1	Relay, headlights	Relä, strålkastare	4 7i, SCANDINAVIA ONLY
0720	13 85 33 101	1	Relay, light reducing	Relä, ljusreducering	3 26 23i SV, DK
0740	13 85 33 176	1	Relay, horn/lamp	Relä, horn/ljus	3 26i
0760	13 85 36 401	1	Relay, lambda-system	Relä, lambda-system	3 30i A
0780	13 85 22 310	1	Relay, back-up light	Relä, bakljus	5 6i
0800	17 85 28 242	1	Label, relay, english text	Textskylt, relä, engelsk	5 7i
0820	17 85 33 093	1	Label, relay, english - german text	Textskylt, relä, engelsk - tysk	

6 - 1976
7 - 1976
25 - 1976
26 - 1977
29 - 1977
30 - 1978
111 - Ch - 99762014649
112 - Ch - 99762014650
131 - Ch - 99781014426
135 - Ch - 99771036086
136 - Ch - 99781000001
146 - 1980
158 - 1981

0	General, Complete sets	1-A02
1	Tools	1-A02
2	Engine	1-A02, 2-A02
3	Electrical system, Instruments	1-A02
4	Transmission	3-A02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

3 GROUP INDEX

Battery	3-A08
Alternator	3-A10
Starter	3-A22
Ignition system	3-B02
Lighting	3-B02
Electrical equipment, other	3-C18
Wiring and fuses	3-D22

1850

Wiring and fuses
Fuse box, fuses as from
model 1975

Ledningar och säkringar
Säkringsdosa, säkringar,
fr.o.m. modell 1975

Date
Datum

Illustration
Bild nr

Group
Grupp

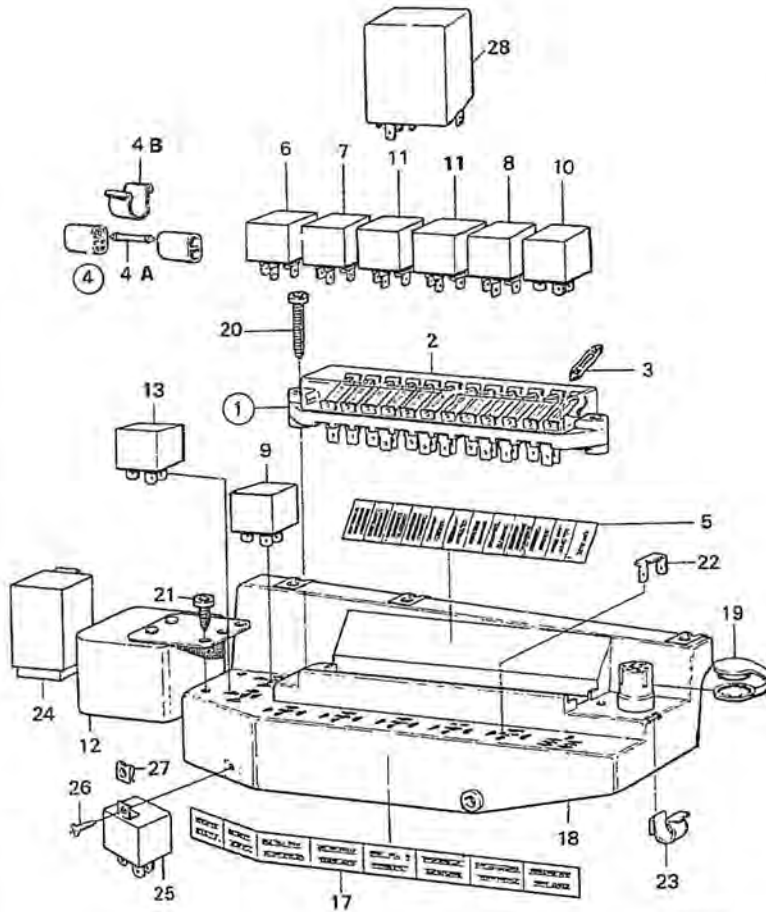
Page
Sida

1988-10 R4249

3 129

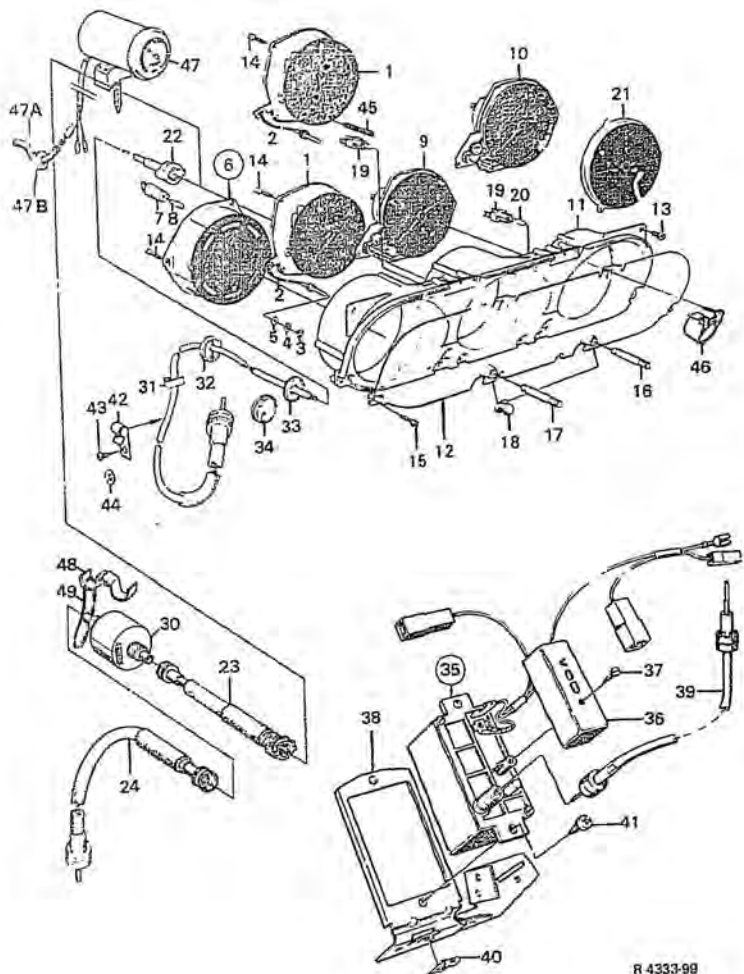
Fig Pos	Part No Art nr	Quantity/Antal	Description	Benämning	K S R	Notes Anmärkning
		99				
0940	17 85 33 085	1	Label, relay, swedish -finnish text	Textskylt, relä, svensk - finsk	5	
0950	18 85 36 427	1	Bracket	Konsol	6	(8522435)
1000	19 85 28 077	1	Cover	Kåpa	6	
1020	20 79 22 479	2	Screw, fuse box	Skruv, säkringsdosa	5	
1040	21 79 22 470	6	Screw, bracket	Skruv, konsol	5	
1060	22 85 28 010	1	Connector joint	Överkopplingsdon	3	25), NOT USA AND A
1070	22 85 36 328	1	Connector joint	Överkopplingsdon	3	26)
1100	23 85 13 574	1	Clip	Clip	5	
1120	24 85 30 818	1	Interval relay	Intervallrelä	3	26), GLE
1140	24 85 36 302	1	Interval relay	Intervallrelä	3	26), GLE, TURBO
1160	25 85 53 893	1	Relay, fog lamp	Relä, dimljus	4	25), GLE, (8856072)
1180	25 85 53 893	1	Relay, radiator fan	Relä, kylfläkt	4	132, 133), TURBO, US, (8856072)
1200	25 85 53 893	1	Relay, radiator fan	Relä, kylfläkt	4	131), TURBO, US
1210	25 85 53 893	1	Relay, radiator fan	Relä, kylfläkt	4	25), GLE
1220	26 79 22 263	1	Screw	Skruv	5	133), TURBO US
1230	26 79 22 208	1	Screw	Skruv	5	25), GLE, TURBO USA
1240	27 88 02 658	1	Clip	Clip	5	160), TURBO 1977
1260	28 85 40 429	1	Relay, fuel pump	Relä, bränslepump	3	30, 133), TURBO, US, CA
1300	28 85 59 999	1	Relay, fuel pump	Relä, bränslepump	3	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 1-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02
3 GROUP INDEX		
	Battery	3-A08
	Alternator	3-A10
	Starter	3-A22
	Ignition system	3-B02
	Lighting	3-B20
	Electrical equipment, other	3-C18
	Wiring and fuses	3-D22



R 4249-99

25 -1976
26 1977-
30 1978-
131 Ch 99781014426-
132 Ch -99781014425
133 -1978
160 Superseded by 71 55 112, 85 57 100, 85 57 225



R 4333-99

1990

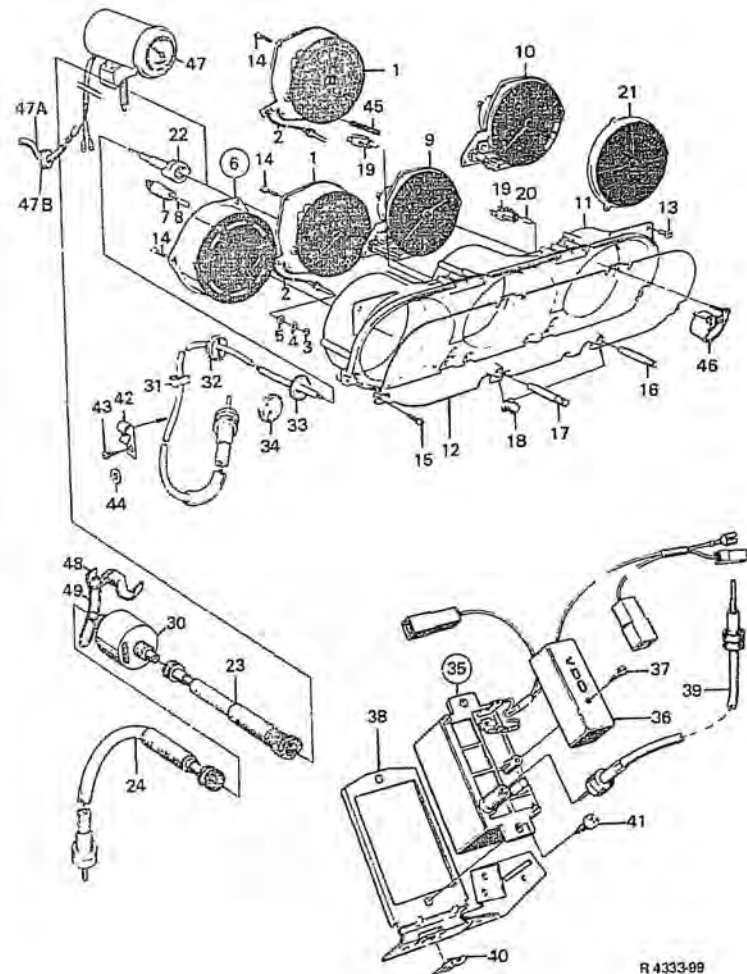
Instruments		Instrument		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
				1988-10	R4333	3	131
Fig Pos.	Part No Anr nr	Quantity/Amount		Description		Benämning	Notes Anmärkning
		99					
0020	1 85 31 188	1		Speedometer Km	Hastighetsmätare Km	4 25), C, T	
0060	1 85 57 688	1		Speedometer Km	Hastighetsmätare Km	4 26, 156),	
0061	1 85 64 890	1		Speedometer Km	Hastighetsmätare Km	4 134, 145), EMS, TURBO	
0080	1 85 64 890	1		Speedometer Km	Hastighetsmätare Km	4 134, 145), EMS, TURBO	
0091	1 85 64 890	1		Speedometer Km	Hastighetsmätare Km	4 134, 145), EMS, TURBO	
0100	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 30), CA	
0110	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UF, (3531 162)	
0120	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
0160	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
0200	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
0240	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
0280	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
0320	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
0360	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
0400	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
0440	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
0480	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
0520	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
0560	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
0600	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
0640	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
0680	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
0720	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
0760	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
0800	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
0840	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
0880	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
0920	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
0960	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
1000	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
1040	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
1080	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
1120	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
1160	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
1200	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
1240	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
1280	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
1320	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
1360	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
1400	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
1440	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
1480	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
1520	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	
1560	1 85 35 981	1		Speedometer Miles	Hastighetsmätare Miles	4 25), UC	

2. -1974
3. -1975-
25. -1976
26. -1977-
30. -1978-
116. Symbol: replaced by text
117. Up to approx. Febr. 1975
118. As from approx. Febr. 1975.
123. Ch -99742022686
124. Ch -99742022687-
126. -1977, Sweden
134. -1978-
145. -1979
146. -1980-
150. -1980
152. Engine H-type
156. -1981

SAAB 99
M74-81

MASTER INDEX	
0	General, Complete sets 1-A02
1	Tools 1-H02
2	Engine 1-J02, 2-A02
3	Electrical system, Instruments 3-A02
4	Transmission 3-G02
5	Brakes 4-A02
6	Front assembly, Steering 4-C02
7	Suspension, Wheels 4-E02
8	Body 4-F02, 5-A02
9	Accessories 5-K02
10	Numerical register 6-A02

3 GROUP INDEX	
Battery	3-A08
Alternator	3-A10
Starter	3-A22
Ignition system	3-B02
Lighting	3-B20
Electrical equipment, other	3-C18
Wiring and fuses	3-D22



R 4333-99

1900

Instruments			Instrument		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
					1988-10	R4333	3	133
Fig Pos	Part No An nr	Quantity/Anta'		Description	Benämning	K S R	Notes Anmärkning	
		99						
22	85 59 981	1		Speedometer wire, RHD	Hastighetsmätarkabel, RHD		152)	
23	85 32 764	1		Speedometer wire, upper	Hastighetsmätarkabel övre	2	30), C, T SW AND TURBO	
24	85 32 772	1		Speedometer wire, under	Hastighetsmätarkabel, undre	2	30), C, T SW AND TURBO	
23	85 40 460	1		Speedometer wire, upper RHD	Hastighetsmätarkabel, övre RHD	2	30), C, T SW AND TURBO	
24	85 40 478	1		Speedometer wire, under RHD	Hastighetsmätarkabel, undre RHD	2	30), C, T SW AND TURBO	
30	85 39 421	1		Speed switch	Hastighetskontakt		5 30), SW, CA AND TURBO US	
30	85 39 850	1		Speed switch	Hastighetskontakt		5 30), US AND TURBO EU	
31	85 12 889	1		Clip	Clip		5 2)	
32	85 02 688	1		Grommet	Genomföringsbussning		5 121, 123)	
33	85 02 688	1		Grommet	Genomföringsbussning		5 122, 124)	
33	85 20 421	1		Grommet	Genomföringsbussning		0	
34	85 02 577	1		Grommet, RHD	Genomföringsbussning, RHD			
35	85 22 104	1		Counter unit	Räkneenhet	6	3, 113, 145)	
36	85 20 454	1		Cover	Lock	6	3, 113)	
37	80 59 099	1		Screw	Skruv	5	3, 113)	
35	85 22 104	1		Counter unit	Räkneenhet	6	146, 113)	
36	85 20 454	1		Cover	Lock	5	146, 113)	
37	79 22 602	1		Screw	Skruv	4	3, 113)	
38	85 22 148	1		Bracket, counter unit	Konsol, räkneenhet	4	3, 113)	
39	85 22 112	1		Wire, counter unit	Wired, räkneenhet	4	3, 113)	
40	79 35 737	1		Clip	Clip	3		
41	79 22 347	4		Screw	Skruv	5	3)	
42	85 28 564	1		Clip	Clip	5	3)	
43	79 22 974	1		Screw	Skruv	5	3)	
44	79 71 880	1		Clip, RHD	Clip RHD	4	3)	
45	85 32 376	1		Knob, for tripmeter	Knapp, för tripmeter	3	116, 125)	
46	85 32 808	2		Light filter, green	Lampfilter, grö	3	TURBO	
47	85 40 270	1		Pressure gauge	Vakuummeter	3	147, 156), (85-08820)	
47	85 78 542	1		Vacuum gauge	Vakuummeter	3	147)	
47A	85 33 440	1		Hose	Slang	3	147) RHD	
47A	85 68 461	1		Hose	Slang	5	147)	
47B	79 33 518	1		Grommet	Genomföring	5	TURBO	
48	79 49 068	1		Clip RHD	Clip RHD	4	TURBO	
49	73 48 980	1		Rubber band RHD	Gummiband RHD	4	TURBO	

- 2 -1974
3 1975
30 1978-
113 EGR warning system and EXH warning system
118 As from approx febr 1975
121 Ch 99742014317-99746006104-99747000064
122 Ch 99742014318-99746008105-99747000065-
123 Ch 99742022686
124 Ch 99742022687-
125 Part of the new speed- and odometers with tripmeter
145 -1978
146 1980-
147 Ch 99803005019-99806005677-
152 Engine H-type
156 -1981

SAAB 99
M74-81

MASTER INDEX

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

3 GROUP INDEX

- Battery 3-A03
Alternator 3-A10
Starter 3-A22
Ignition system 3-B02
Lighting 3-E20
Electrical equipment, other 3-C18
Wiring and fuses 3-D22



Kraftöverföring
Transmission
Kraftübertragung
Transmission
Transmisión

SAAB
genuine parts
original reservdelar

3-G02

SAAB 99
M74-81

MASTER INDEX

0050

Transmission

Kraftöverföring

Date

Datum

1988-10

Group

Grupp

Page

Sida

4

1

CONTENTS

Clutch

Clutch, clutch disc, clutch cover

4:7 3-G08

Clutch control

Pedal, master cylinder, LHD and RHD model 1974, and RHD as from

4:9 3-G10

model 1975

Pedal, master cylinder, LHD as from model 1975

4:11 3-G12

Gear box, manual

Primary gear case, 4-Speed, up to and incl. Ch. 99781006518,

4:13 3-G14

99782002392, 99786001528, US up to and incl. model 1977

4:15 3-G16

Gear box case, oil pan, 4-Speed, up to and incl. Ch. 99781006518,

99782002392, 99786001528, US up to and incl. model 1977

4:19 3-G20

Primary gear case, 4-speed, as from Ch. 99781006519, 99782002393,

4:21 3-G22

99786001529, US as from model 1978

Gear box case, oil pan, 4-Speed, as from Ch. 99781006519, 99782002393,

4:31 3-H08

99786001529, US as from model 1978

4:33 3-H10

Primary gear case, 5-Speed

4:37 3-H14

Gear box case, oil pan, 5-Speed

4:39 3-H16

Clutch lever, release bearing, slave cylinder, up to and incl. model 1975

4:41 3-H18

Release bearing, slave cylinder, as from model 1976

4:45 3-H22

Shafts, gears, gear shift bars, 4-Speed, up to and incl. Ch. 99781006518,

4:53 3-I06

99782002392, 99786001528, US up to and incl. model 1977

4:57 3-I10

Shafts, gears, gear shift bars, 4-Speed, as from Ch. 99781006519,

4:53 3-I06

99782002393, 99786001529, US from model 1978

4:57 3-I10

Shafts, gears, gear shift bars, 5-Speed

Differential, inner universal joint

Gear box control, manual

Gear shift lever, -housing and -rod

4:57 3-I20

Drive shafts, outer universal joint

4:73 3-J02

Gear box, automatic

Converter, converter housing, covers, etc.

4:75 3-J04

Gear box case with servos, covers, plugs, etc.

4:79 3-J08

Primary gear, planetary gear, pinion and crown wheel

4:81 3-J10

Valve bodies, control system

4:87 3-J16

Controls in gear box housing

4:91 3-J20

Differential, inner universal joint, see

4:57 3-I10

Gear box control, automatic

Gear selector lever, -housing and -cable

4:93 3-J22

Drive shafts, outer universal joint, see

4:73 3-J02

Rear axle, see group 7.

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 5-A02

4 GROUP INDEX

- Clutch 3-G08
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-I20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22

Part Sida	Group Grupp	Date Datum	Transmission	Kraftöverföring
2	4	1988-10		

INNEHÅLLSFÖRTECKNING

Koppling				
Koppling, lamell, kopplingskåpa	4:7	3-G08		
Kopplingsmanövrering				
Pedal, huvudcylinder, LHD och RHD modell 1974; och RHD fr.o.m. modell 1975	4:9	3-G10		
Pedal, huvudcylinder, LHD fr.o.m. modell 1975	4:11	3-G12		
Växellåda, manuell				
Primärväxelhus, 4-Växlad, t.o.m. Ch. 99781006518, 99782002392, 99786001528, US t.o.m. modell 1977	4:13	3-G14		
Växellåds hus, oljesump, 4-Växlad, t.o.m. Ch. 99781006518, 99782002392, 99786001528, US t.o.m. modell 1977	4:15	3-G16		
Primärväxelhus, 4-växlad, fr.o.m. Ch. 99781006519, 99782002393, 99786001529, US fr.o.m. modell 1978	4:19	3-G20		
Växellåds hus, oljesump, 4-Växlad, fr.o.m. Ch. 99781006519, 99782002393, 99786001529, US fr.o.m. modell 1978	4:21	3-G22		
Primärväxelhus, 5-Växlad	4:31	3-H08		
Växellåds hus, oljesump, 5-Växlad	4:33	3-H10		
Kopplingsarm, urtrampningslager, slävcylinder, t.o.m. modell 1975	4:37	3-H14		
Urtrampningslager, slävcylinder, fr.o.m. modell 1976	4:39	3-H16		
Axlar, kugghjul, växel förare, 4-Växlad, t.o.m. Ch. 99781006518, 99782002392, 99786001529, US, t.o.m. modell 1977	4:41	3-H18		
Axlar, kugghjul, växel förare, 4-Växlad, fr.o.m. Ch. 99781006519, 99782002393, 99786001529, US, fr.o.m. modell 1978	4:45	3-H22		
Axlar, kugghjul, växel förare, 5-Växlad	4:53	3-I05		
Differential, inre knut	4:57	3-I10		
Växellådsmanövrering, manuell				
Växelspak, växelspakhus, växelstäng	4:67	3-I20		
Drivaxlar, yttre knut	4:73	3-J02		
Växellåda, automatisk				
Momentomvandlare, momentomvandlarhus, kåpor etc.	4:75	3-J04		
Växellåds hus med servo, kåpor, pluggar, etc.	4:79	3-J08		
Primärdriv, planetväxel, pinjong och kronhjul	4:81	3-J10		
Ventilhus, kontrollsystem	4:87	3-J16		
Reglage i växellåds hus	4:91	3-J20		
Differential, inre knut, se	4:57	3-I10		
Växellådsmanövrering, automatisk				
Växelvajarspak, hus och kabel	4:93	3-J22		
Drivaxlar, yttre knut, se	4:73	3-J02		
Bakaxel, se grupp 7				

Transmission	Kraftöverföring	Date Datum	Group Grupp	Page Sida
		1988-10	4	3

INHALTSVERZEICHNIS

Kupplung				
Kupplung, Kupplungsscheibe, Kupplungshaube	4:7	3-G08		
Kupplungsmechanismus				
Pedale, Hauptzylinder, linksgesteuerte und rechtsgesteuerte, Baujahr 1974 und rechtsgesteuerte ab Baujahr 1975	4:9	3-G10		
Pedale, Hauptzylinder, linksgesteuerte ab Baujahr 1975	4:11	3-G12		
Getriebe, manuell				
Primärtriebsgehäuse, 4-Gang-Getriebe, bis einschl. Fahrgestellnummer 99781006518, 99782002392, 99786001528, US bis einschl. Baujahr 1977	4:13	3-G14		
Getriebegehäuse, Ölwanne, 4-Gang-Getriebe, bis einschl. Fahrgestellnummer 99781006518, 99782002392, 99786001528, US bis einschl. Baujahr 1977	4:15	3-G16		
Primärtriebsgehäuse, 4-Gang-Getriebe, ab Fahrgestellnummer 99781006519, 99782002393, 99786001529, US ab Baujahr 1978	4:19	3-G20		
Getriebegehäuse, Ölwanne, 4-Gang-Getriebe, ab Fahrgestellnummer 99781006519, 99782002393, 99786001529, US ab Baujahr 1978	4:21	3-G22		
Primärtriebsgehäuse, 5-Gang-Getriebe	4:31	3-H08		
Getriebegehäuse, Ölwanne, 5-Gang-Getriebe	4:33	3-H10		
Ausrückhebel, Ausrücklager, Nebenzynder, bis einschl. Baujahr 1975	4:37	3-H14		
Ausrücklager, Nebenzynder, ab Baujahr 1976	4:39	3-H16		
Wellen, Zenträder, Schaltführungen, 4-Gang-Getriebe, bis einschl. Fahrgestellnummer 99781006518, 99782002392, 99786001528, US bis einschl. Baujahr 1977	4:41	3-H18		
Wellen, Zenträder, Schaltführungen, 4-Gang-Getriebe, ab Fahrgestellnummer 99781006519, 99782002393, 99786001529, US ab Baujahr 1978	4:45	3-H22		
Wellen, Zenträder, Schaltführungen, 5-Gang-Getriebe	4:53	3-I05		
Differential, inneres Antriebsgelenk	4:57	3-I10		
Getriebe mechanismus, manuell				
Schalthebel, Schalthebelgehäuse, Schaltstange	4:67	3-I20		
Antriebsachse, äusseres Antriebsgelenk	4:73	3-J02		
Getriebe automatisk				
Drehmomentwandler, Drehmomentwandlergehäuse, Kappen u.s.w.	4:75	3-J04		
Getriebegehäuse mit Servo, Hauben, Profilen e.L.c.	4:79	3-J08		
Primärtrieb, Planetengetriebe, Kegelrad und Teilrad	4:81	3-J10		
Ventilgehäuse, Kontrollsystem	4:87	3-J16		
Regulering i getriebegehäuse	4:91	3-J20		
Differential, inneres antriebsgelenk. Siehe	4:57	3-I10		
Getriebe mechanismus, automatisk				
Wählhebel, wählhebelgehäuse, Schaltwählkabel	4:93	3-J22		
Antriebsachse, äusseres Antriebsgelenk Siehe	4:73	3-J02		
Hu terachse siehe Gruppe 7				

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	~C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

4 GROUP INDEX

Clutch	3-G08
Clutch control	3-G10
Gear box, manual	3-G16
Gear box control, manual	3-I20
Gear box, automatic	3-J04
Gear box control, automatic	3-J22

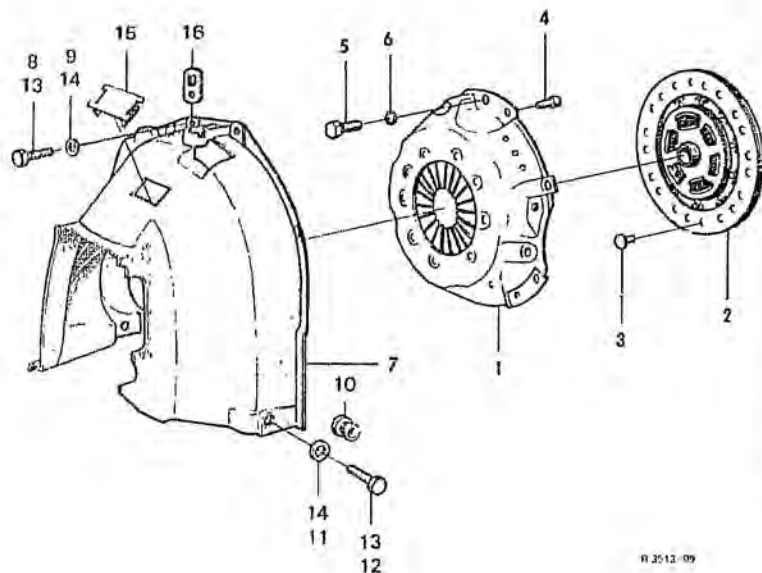
Group	Date	Transmission	Kraftöverföring
4	1988-10		
TABLE DES MATIERES			
Embrayage			4-7 3-G08
Embrayage, disque, carter			
Commande d'embrayage			
Pédale, maître-cylindre, D. à G. et D. à D. modèle de l'année 1974 et D. à D. à partir du modèle de l'année 1975			4-9 3-G10
Pédale, maître-cylindre, D. à G. à partir du modèle de l'année 1975			4-11 3-G12
Boîte de vitesses, manuelle			
Carter de engrenage primaire, 4-Vitesses, jusqu'au Nos. de châssis 99781006518, 99782002392, 99786001528, US jusqu'au modèle de l'année 1977			4-13 3-G14
Carter de boîte de vitesses, carter inférieur, 4-Vitesses, jusqu'au Nos. de châssis 99781006518, 99782002392, 99786001528, US jusqu'au modèle de l'année 1977			4-15 3-G16
Carter de engrenage primaire, 4-Vitesses, à partir des Nos de châssis 99781006519, 99782002393, 99786001529, US à partir du modèle de l'année 1978			4-19 3-G20
Carter de boîte de vitesses, carter inférieur, 4-Vitesses, à partir des Nos de châssis 99781006519, 99782002393, 99786001529, US à partir du modèle de l'année 1978			4-21 3-G22
Carter de engrenage primaire, 5-Vitesses			4-31 3-H08
Carter de boîte de vitesses, carter inférieur, 5-Vitesses			4-33 3-H10
Fourchette d'embrayage, butée d'embrayage, cylindre esclave jusqu'au mod 1975			4-37 3-H14
Butée d'embrayage, cylindre esclave, à partir du mod 1978			4-39 3-H16
Arbres, pignons-fourchettes entraînevitesses, 4-Vitesses, jusqu'au Nos. de châssis 99781006518, 99782002392, 99786001528, US jusqu'au modèle de l'année 1977			4-41 3-H18
Arbres, pignons-fourchettes entraînevitesses, 4-Vitesses, à partir des Nos de châssis 99781006519, 99782002393, 99786001529, US à partir du modèle de l'année 1978			4-45 3-H22
Arbres pignons-fourchettes entraînevitesses, 5-Vitesses			4-53 3-I06
Differential, joint cardan intérieur			4-57 3-I10
Commande de boîte de vitesses, manuelle			
Le voir, boîte et triangle de changement de vitesses			4-67 3-I20
Arbre d'entraînement, joint cardan extérieur			4-73 3-J02
Boîte de vitesses, automatique			
Convertisseur, carter de convertisseur de couple, couvercles etc			4-75 3-J04
Carter de boîte de vitesses avec servoassistance, couvercles, bouchons etc			4-79 3-J08
Engrenage principal, engrenages planétaires, pignon d'attaque et couronne			4-81 3-J10
Carter de soupapes, système de contrôle			4-87 3-J16
Commande en boîte de vitesses			4-91 3-J20
Differential et joint-cardan intérieur voir			4-57 3-I10
Commande de boîte de vitesses, automatique			
Lévier sélecteur, couvercle et câble			4-93 3-J22
Arbre d'entraînement, joint-cardan extérieur			4-73 3-J02
essieu arrière, voir group 7			

Group	Date	Transmission	Kraftöverföring
4	1988-10		
SUMARIO			
Embrague			4-7 3-G08
embrague, disco de embrague, tapa de embrague			
Mando de embrague			
Pedal, cilindro principal, D. a l y D. a D. modelo del año 1974 y D. a D. desde el modelo del año 1975			4-9 3-G10
Pedal, cilindro principal, D. a l. desde el modelo del año 1975			4-11 3-G12
Cambio, manual			
Caja de engranaje primario, 4-Velocidades, hasta los núms. de chasis 99781006518, 99782002392, 99786001528, EE.UU. hasta el modelo del año 1977			4-13 3-G14
Carter de caja de cambios, colector de aceite, 4-Elocidades, hasta los núms. de chasis 99781006518, 99782002392, 99786001528, EE.UU. hasta el modelo del año 1977			4-15 3-G16
Caja de engranaje primario, 4-Velocidades, desde los núms. de chasis 99781006519 99782002393 99786001529, EE.UU. desde el modelo del año 1978			4-19 3-G20
Cárter de caja de cambios, colector de aceite, 4-Elocidades, desde los núms. de chasis 99781006519, 99782002393, 99786001529, EE.UU. desde el modelo del año 1978			4-21 3-G22
Caja de engranaje primario, 5-Velocidades			4-31 3-H08
Cárter de caja de cambios, 5-Elocidades			4-33 3-H10
Horquilla de embrague, cojinete de empuje cilindro esclavo, hasta el modelo 1975			4-37 3-H14
Cojinete de empuje, cilindro esclavo, desde el modelo 1976			4-39 3-H16
Ejes, engranajes, horquillas de mando de velocidades, 4-Elocidades, hasta los núms. de chasis 99781006518, 99782002392, 99786001528, EE.UU. hasta el modelo del año 1977			4-41 3-H18
Ejes, engranajes, horquillas de mando de velocidades, 4-Elocidades, desde los núms. de chasis 99781006518, 99782002392, 99786001528, EE.UU. hasta el modelo del año 1977			4-45 3-H22
Ejes, engranajes, horquillas de mando de velocidades, 5-Velocidades			4-53 3-I06
Diferencial, junta homocinética interior			4-57 3-I10
Mandos del cambio, manual			
Palanca, caja y barra de cambios			4-67 3-I20
Eje de accionamiento, junta homocinética exterior			4-73 3-J02
Caja de cambios, automática			
Convertidor, cárter de convertidor de par, tapas, etc.			4-75 3-J04
Cárter de caja de cambios con servoasistencia, tapas, tapones, etc.			4-79 3-J08
Engranaje principal, engranajes planetarios, piñón de ataque y corona			4-81 3-J10
Cárter de válvulas, sistema de control			4-87 3-J16
Mando de caja de cambios			4-91 3-J20
Diferencial y junta homocinética interior Ver			4-57 3-I10
Mando de caja de cambios, automático			
Palanca selectora, caja y cable			4-93 3-J22
Eje de accionamiento, junta homocinética exterior Ver			4-73 3-J02
Eje trasero, ver grupo 7			

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmisión	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02
4 GROUP INDEX		
Clutch		3-G08
Clutch control		3-G10
Gear box, manual		3-G14
Gear box control, manual		3-I20
Gear box, automatic		3-J04
Gear box control, automatic		3-J22

2-20

Clutch		Koppling		Line	Location	Group	Page
Clutch, clutch disc, clutch cover		Koppling, lamell kopplingskåpa		19SS-10 R3513	4	7	
Fig Pos	Part No. Art nr	Quantity / Antal		Description	Benämning	Accessories	
		99				Accessories	
0023	1 87 04 116	1		Pressure plate	Tryckskiva		
0043	1 87 12 035	1		Pressure plate	Tryckskiva		
0120	2 83 07 489	1		Clutch disc	Lamell		
0125	2 87 22 324	1		Clutch disc	Lamell		
0110	2 87 15 252	1		Clutch disc	Lamell		
0115	2 87 22 324	1		Clutch disc	Lamell		
0120	2 87 12 044	1		Clutch disc	Lamell		
0125	2 87 26 713	1		Clutch disc	Lamell		
0140	3 83 00 469	20		Rivet	Nit		
0150	4 83 07 407	3		Guide pin	Styrstift		
0180	5 83 00 873	6		Screw	Skruv		
0200	5 80 82 968	6		Screw	Skruv		
0220	6 83 80 982	6		Washer	Bricka		
0240	7 83 21 358	1		Clutch cover	Kopplingskåpa		
0250	7 83 87 821	1		Clutch cover	Kopplingskåpa		
0281	7 93 29 715	1		Clutch cover	Kopplingskåpa		
0282	7 93 19 500	1		Clutch cover	Kopplingskåpa		
0300	8 80 82 927	1		Screw	Skruv		
0320	8 80 82 935	1		Screw	Skruv		
0330	9 79 72 623	1		Screw	Skruv		
0340	9 79 10 557	1		Washer	Bricka		
0360	9 80 29 965	1		Washer	Bricka		
0380	10 83 85 320	2		Bushing	Bussning		
0400	11 73 11 772	2		Washer	Bricka		
0420	12 80 83 933	2		Screw	Skruv		
0430	12 80 82 943	2		Screw	Skruv		
0440	13 80 98 055	1		Screw	Skruv		
0480	14 80 29 985	1		Washer	Bricka		
0480	15 83 38 899	1		Cover	Fästbult		
0500	16 83 83 218	1		Bracket	Fästbult		
0520	83 80 214	1		Clutch disc lining set with rivet	Lamellbeläggssats med nit		
0540	87 80 207	X		Repair kit, clutch	Kopplingssats		
0580	93 20 185	X		Repair kit, clutch	Kopplingssats		
0585	88 18 080	X		Repair kit, clutch	Kopplingssats		
0590	88 18 088	X		Repair kit, clutch	Kopplingssats		
0600	93 21 357	X		Repair kit, clutch	Kopplingssats		
0625	88 18 106	X		Repair kit, clutch	Kopplingssats		
0610	87 81 221	X		Repair kit, clutch	Kopplingssats		
0620	93 21 340	X		Repair kit, clutch	Kopplingssats		
0625	88 18 098	X		Repair kit, clutch	Kopplingssats		
0640							
0640	88 18 379	X		Repair kit, clutch	Rep sats, koppling		
0640	88 18 262	X		Repair kit, clutch	Rep sats, koppling		



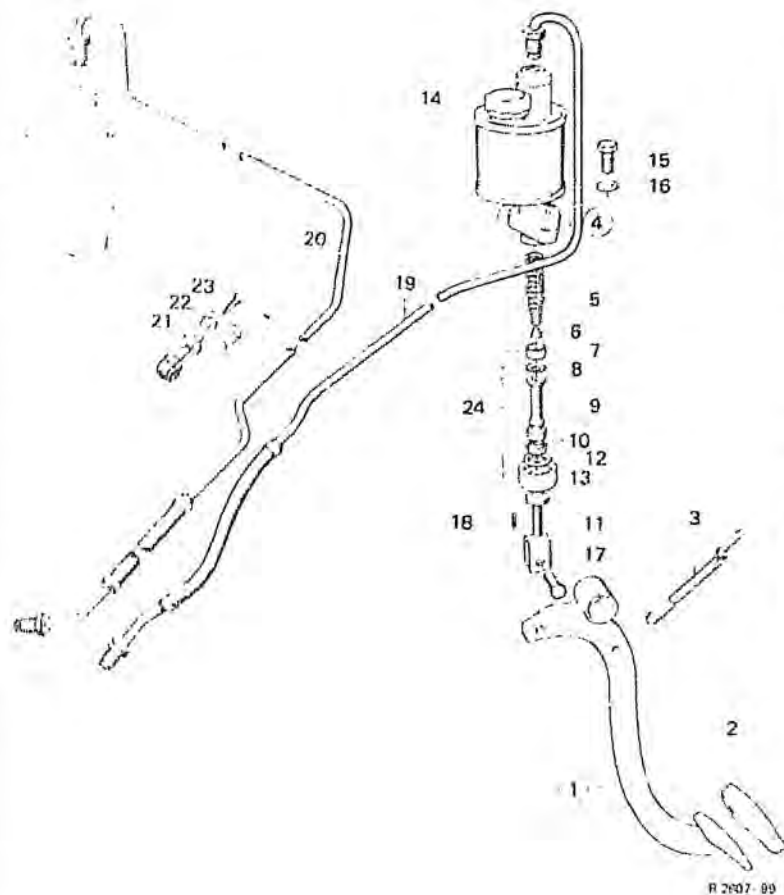
R 3012-09

- 0 General, Complete sets 1-A02
- 1 Tools 1-A02
- 2 Engine 1-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-G02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-A02
- 10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G08
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-I20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22

- 2 Carburetor engine 1 65 l
- 3 Engine 2 0 l
- 7 -1975
- 8 1976-
- 9 -1977
- 10 1978-
- 72 Ch -99781008518 -99782002392 -99788001528 US model -1977
- 73 Ch 99781008519- 99782002393- 99788001529- US model 1978-
- 95 Asbestos
- 96 Asbestos free



R 2607-89

1974

Clutch control
L.H.D. and R.H.D. 1974
and R.H.D. 1975-

Kopplingsmanövrering.
L.H.D. och R.H.D. 1974
och R.H.D. 1975-

1988-10 R2607

4

9

Fig Pos	Part No Art nr	Quantity Antal	Description	Benämning	Notes Anmärkning
0202	1	89 02 421	Clutch pedal assy	Kopplingspedal kpl	
0240	1	89 11 950	Clutch pedal R.H.D.	Kopplingspedal R.H.D.	
0250			assy	kpl	
0300	1	89 27 063	Clutch pedal R.H.D.	Kopplingspedal R.H.D.	
0100			assy	kpl	
0120	2	71 93 188	Pedal rubber	Pedalgummi	
0140	3	89 15 159	Spring	Fjäder	
0185	4	89 44 893	Master cylinder assy	Huvudcylinder kpl	
0180	4	89 32 030	Master cylinder assy	Huvudcylinder kpl	
0200	5	73 13 158	Spring	Fjäder	(7352586)
0225	5	89 66 622	Spring	Fjäder	(8945123)
0230	6	73 13 166	Spring retainer	Fjäderhållare	(8901)
0235	6	89 45 156	Spring retainer	Fjäderhållare	(8901)
0240	7	89 03 304	Gasket	Packning	(8901)
0245	7	89 45 248	Gasket	Packning	(8901)
0260	8	73 13 182	Washer	Bricka	(8901)
0285	8	89 45 255	Washer	Bricka	(8901)
0300	9	89 30 182	Piston	Kolv	(8901)
0305	9	89 45 263	Piston	Kolv	(8901)
0320	10	89 30 034	Seal	Packning	(8901)
0340	11	73 48 964	Push rod	Storstång	(8901)
0360	12	73 13 237	Lock ring	Låsring	(8901)
0380	13	73 13 240	Seal bellows	Tätningsskiva	(8901)
0400	14	73 12 176	Cover	Lock	(8901)
0420	15	79 03 164	Screw	Skruv	(8901)
0440	15	80 82 943	Screw	Skruv	(8901)
0460	16	79 33 849	Washer	Bricka	(8901)
0480	17	79 09 353	Shaft bolt	Åxelbult	(8901)
0500	18	79 04 394	Split pin	Sämspinne	(8901)
0520	19	89 19 516	Hose	Slang	(8901)
0540	20	89 19 532	Hose R.H.D.	Slang R.H.D.	(8901)
0560	20	89 27 998	Hose R.H.D.	Slang R.H.D.	(8901)
0580	20	89 30 695	Hose R.H.D.	Slang R.H.D.	(8901)
0600	20	89 37 955	Hose R.H.D.	Slang R.H.D.	(8901)
0620	20	89 45 321	Hose R.H.D.	Slang R.H.D.	(8901)
0640	21	79 63 887	Clp R.H.D.	Clp R.H.D.	(8901)
0660	22	83 71 551	Clamp	Klamra	(8901)
0680	23	79 22 891	Screw	Skruv	(8901)
0700	24	89 93 156	Repair kit, master cylinder	Reparationskit, huvudcylinder	(8910341)

- 0 General Complete sets 1-A02
- 1 Tools 1-A02
- 2 Engine 1-A02, 2-A02
- 3 Electrical system, instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, steering 4-C02
- 7 Suspension, wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G09
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-J20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22

- 4 -1974
- 5 -1975-
- 7 -1975
- 8 -1976-
- 9 -1977
- 10 -1978-
- 50 Ch -99803005535
- 51 Ch -99803008836-

L220

Clutch control

Pedal master cylinder:

L.H.D. 1975-

Kopplingsmanövrering

Pedal, huvudcylinder:

L.H.D. 1975-

Date

Datum

Revision

Ändr.

Group

Grupp

Page

Sida

4

11

1988-10 R2609

Fig Pos	Part No Art nr	Quantity/Amount	Description	Beskrivning	Notes Anmärkning
		99			
0020	1 89 24 524	1	Clutch pedal assy	Kopplingspedal kpl.	
0040	2 71 93 188	1	Pedal rubber	Pedalgummi	
0060	3 84 07 983	1	Bushing	Bussning	
0080	4 89 24 490	1	Distance tube	Distansrör	
0100	5 89 48 051	2	Bushing	Bussning	
0140	6 80 84 196	1	Screw	Skruv	
0160	7 80 73 538	1	Nut	Mutter	
0180	8 83 15 159	1	Spring	Fjäder	
0220	9 89 44 995	1	Master cylinder assy	Huvudcylinder kpl	
0220	10 73 13 158	1	Spring	Fjäder	
0225	10 89 86 622	1	Spring	Fjäder	
0240	11 73 13 166	1	Spring retainer	Fjäderhållare	
0245	11 89 45 156	1	Spring retainer	Fjäderhållare	
0260	12 89 03 304	1	Gasket	Packning	
0265	12 89 45 248	1	Gasket	Packning	
0280	13 73 13 182	1	Washer	Bricka	
0285	13 89 45 255	1	Washer	Bricka	
0300	14 89 30 182	1	Piston	Kolv	
0305	14 89 45 263	1	Piston	Kolv	
0320	15 89 40 769	1	Seal	Packning	
0340	16 89 27 105	1	Push rod	Stötstång	
0360	17 73 13 232	1	Lock ring	Låsring	
0380	18 73 13 240	1	Seal bellows	Tätningssålg	
0400	19 79 63 887	1	Pipe clip	Rörclip	
0420	20 80 74 106	2	Nut	Mutter	
0440	21 79 33 949	2	Washer	Bricka	
0460	22 79 09 999	1	Shaft bolt	Axelbult	
0480	23 79 04 394	1	Split pin	Saxpinne	
0500	24 89 27 139	1	Hose, intake	Slang, inlopp	
0520	25 89 28 731	1	Hose	Slang	
0540	25 89 30 653	1	Hose	Slang	
0560	25 89 37 948	1	Hose	Slang	
0580	26 83 71 551	1	Clamp	Klamme	
0600	27 79 22 891	1	Screw	Skruv	
0641	28 89 93 156	1	Repair kit, master cylinder	Reparationsats, huvudcylinder	
0642					

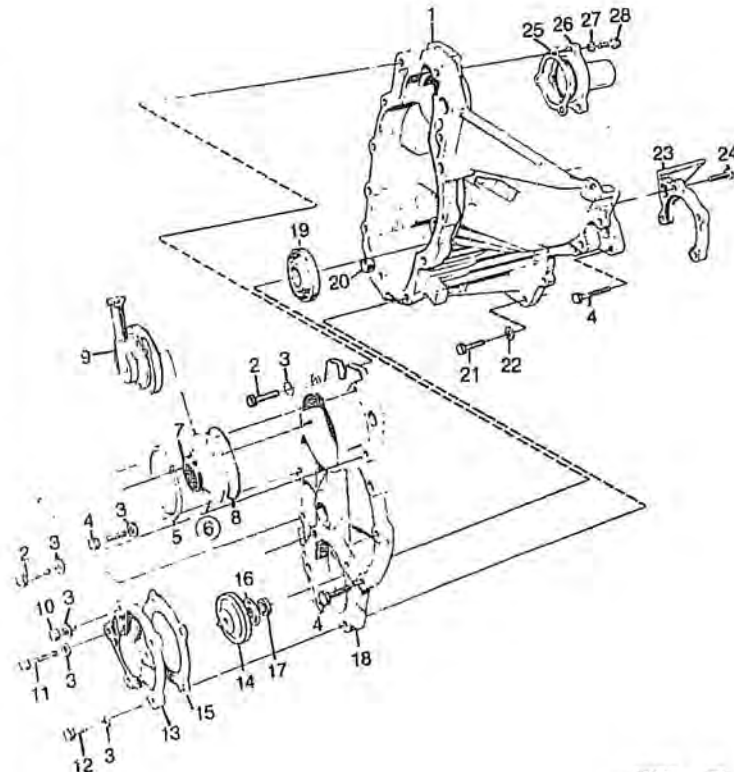
- 0 General Complete sets 1-A02
- 1 Tools 1-A02
- 2 Engine 1-J02, 3-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G08
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-I20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22

H 2609-99

- 7 - 1975
- 8 1976-
- 9 - 1977
- 10 1976-
- 80 Ch-9980300S835
- 81 Ch-9980300S836-



F0370 - 99

0249

Gear box, 4-speed
Primary gear case
Ch. see foot note 72)

Växellåda, 4-växlad
Primärväxellåda
Ch. se fotnot 72)

Date
Datum

1988-10

Costation
Bid nr

F0370

Group
Grupp

4

Page
Sida

13

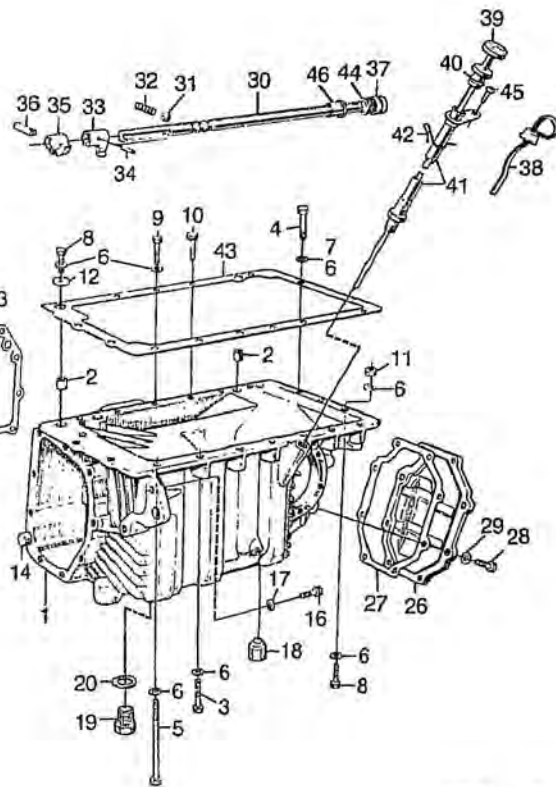
Fig. Pos	Part No Art nr	Quantity/ Antal			Description	Benämning	K S R	Notes Anmärkning
		87 03 605	37 05 006	87 11 525				
0020								REMAINING GEAR BOXES
0040								871 1525 WILL BE MOUNTED
0060								ON CARS MODEL 1978 FOR
0100								MARKETS EXCL. USA
0120		87 03 605	1		Gear box assy	Växellåda kpl	5	4)
0140		87 05 006	1	1	Gear box assy	Växellåda kpl	5	5, 7, 16)
0160		87 11 525	1	1	Gear box assy	Växellåda kpl	5	8, 72) (87 10 786)
0180	1	87 03 928	1	1	Primary gear case	Primärväxellåda	6	
0200	2	87 10 741	8	8	Primary gear case	Primärväxellåda	6	
0220	2	80 83 941	8	8	Screw	Skruv	5	
0240	3	80 29 985	13	13	Screw	Skruv	5	
0260	4	93 46 354	1	1	Washer	Bricka	5	(8083968)
0280	5	83 40 614	1	1	Screw	Skruv	5	
0300	6	87 01 971	1	1	Lock ring	Låsring	5	
0320					Cover, bearing house,	Kåpa, lagerhus, övre	5	
0340	6	87 10 790	1	1	upper assy	kpl	5	
0360					Cover, bearing house,	Kåpa, lagerhus, övre	5	
0380	7	87 02 276	1	1	upper assy	kpl	5	
0400	8	83 43 634	1	1	Cover, vent	Lock, utluftning	3	
0420	9	87 11 194	1	1	O-ring	O-ring	3	
0440					Cover, bearing house,	Kåpa, lagerhus, övre	3	17)
0460	10	80 82 968	2	2	upper		5	
0480	11	80 83 982	2	2	Screw	Skruv	5	
0500	12	93 46 354	3	3	Screw	Skruv	5	(8083966)
0520	12	80 83 974	1	1	Screw	Skruv	5	
0540	13	87 00 841	1	1	Cover assy, bearing	Kåpa kpl, lagerhus	5	
0560					house, lower	nedre	5	
0580	13	87 10 782	1	1	Cover assy, bearing	Kåpa kpl, lagerhus	5	
0600					house, lower	nedre	5	
0620	14	87 00 886	1	1	Washer	Bricka	6	
0640	14	87 02 680	1	1	Washer	Bricka	6	
0660	15	83 42 081	1	1	Gasket	Packning	2	
0680	15	87 10 683	1	1	Gasket	Packning	2	
0700	16	71 67 455	1	1	Diaphragm	Membran	4	
0720	17	70 72 695	1	1	Plunger	Plunge	3	
0740	18	87 01 740	1	1	Bearing house	Lagerhus	6	
0760	18	87 10 659	1	1	Bearing house	Lagerhus	6	
0780	19	87 02 565	1	1	Oil collector plate	Oljeuppsamlingsplåt	6	
0800	20	83 42 594	2	2	Cylindrical pin	Cylindrisk pinne	6	
0820	21	80 83 333	10	10	Screw	Skruv	5	
0840	22	80 29 985	10	10	Washer	Bricka	5	
0860	23	87 00 775	1	1	Bearing support	Lagerstöd	5	
0880	24	87 03 852	4	4	Screw	Skruv	5	
0900	25	83 41 885	1	1	Gasket	Packning	5	
0920	26	83 43 030	1	1	Sleeve	Hylsa	4	
0940	27	79 10 540	3	3	Washer	Bricka	5	
0960	28	80 19 928	3	3	Screw	Skruv	5	

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system,
Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly,
Steering 4-G02
7 Suspension,
Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G08
Clutch control 3-G10
Gear box, manual 3-G14
Gear box control, manual 3-I20
Gear box, automatic 3-J04
Gear box control, automatic 3-J22

- 4 -1974
5 -1975-
7 -1975-
8 -1976-
16 Superseded by 871 1525 and set 8780777 for LHD cars and 871 1525 and set 8780785 for RHD cars
17 Altern to 8701971 and 8710790 See SI 430-
72 Ch -99781006518 -99782002392 -99786001528 US model -1977



F0371 - 99

0250

Gear box, 4-speed
Gear box case, oil pan
Ch. see foot note 72)

Växellåda, 4-växlad
Växellådshus, oljesump
Ch. se fotnot 72)

Date
Datum
1988-10, F0371

Illustration
Bild nr
4

Group
Grupp
15

Page
Sida
15

Fig Pis	Part No Art nr	Quantity / Antal 03 05 11 505 525	Description	Benämning	K/S SR	Notes Anmärkning
0020						REMAINING GEAR BOXES
0040						8711525 WILL BE MOUNTED
0060						ON CARS MODEL 1978 FOR
0080						MARKETS EXCL USA
0100	87 03 605	1	Gear box Assy	Växellåda kpl	5 4)	
0120	87 05 006	1	Gear box Assy	Växellåda kpl	5 5, 7, 16)	
0140	87 11 525	1	Gear box Assy	Växellåda kpl	5 8, 72) (8710768)	
0160	87 04 231	1	Gear box case	Växellådshus	6	
0200	83 00 775	2	Guide bushing	Styrbussning	4	
0220	80 83 958	6	Screw	Skruv	5 2)	
0240	80 98 089	1	Screw	Skruv	5 5, 7, 16)	
0260	79 65 689	1	Screw	Skruv	5 8, 72) (8710768)	
0280	80 29 985	13	Washer	Bricka	5 6)	
0300	80 29 985	12	Washer	Bricka	5 15)	
0320	83 80 982	1	Washer	Bricka	5 1)	
0340	83 46 354	1	Screw	Skruv	5 (8083966)	
0360	80 83 933	7	Screw	Skruv	5 6)	
0380	80 83 933	6	Screw	Skruv	5 15)	
0400	80 83 941	1	Screw	Skruv	5 15)	
0420	80 74 106	1	Nut	Mutter	5 (8300055)	
0440	70 61 328	1	Washer	Bricka	5	
0460	83 42 594	2	Cylindrical pin	Cylindrisk pinne	5	
0480	80 82 968	1	Screw	Skruv	5	
0500	80 29 985	1	Washer	Bricka	5	
0520	87 03 399	1	Drain plug, gear box	Avtappningsplugg växellåda	3	
0540			Drain plug, engine	Avtappningsplugg, motor	1 (8849606)	
0560	87 18 439	1	Gasket	Packning	4	
0580	87 08 957	1	Filling plug	Fyllningsplugg	3	
0600	87 02 979	1	Cover	Kåpa	8	
0620	87 25 814	1	Gasket	Packning	5 2) (8703001)	
0640	80 82 943	9	Screw	Skruv	5 6)	
0660	80 29 985	9	Washer	Bricka	5	
0680	87 23 470	1	Cover, rear	Kåpa, bakre	5 (8711616)	
0700	87 18 785	1	Gasket	Packning	5 3) (8700924)	
0720	80 83 933	8	Screw	Skruv	5 18)	
0740	80 82 943	8	Screw	Skruv	5 19)	
0760	87 12 192	1	Washer	Bricka	5	
0780	83 41 257	1	Gear selector rod	Växelväjrstång	5	
0800	87 19 775	1	Ball	Kula	5	
0820	83 43 014	1	Spring	Fjäder	5	
0840	80 49 553	1	Driver	Medbörigare	5	
0860	87 12 200	1	Tension pin	Spännstift	5 (7956337)	
0880	87 12 952	1	Detent	Spärr	5 (8700569)	
0900	83 44 335	1	Guide pin	Styrapp	5	
0920	83 11 433	1	Seal ring	Tätning	4	
0940	83 34 872	1	Oil meter stick	Oljemåtsicka	3 (8320681)	
0960	79 67 573	1	Oil meter stick	Oljemåtsicka	2	
0980	83 11 482	1	Tube, dipstick	Rör, oljemåtsicka	6	
1000	83 11 425	1	Tube, dipstick	Rör, oljemåtsicka	6	
1020	83 21 804	1	Hook, tube	Krok, rör	5	ENGINE 2 O L E, CL. T

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 5-A02

4 GROUP INDEX

- Clutch 3-G08
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-I20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22

4 -1974

5 -1975

6 Ch -99752004118 -99756000614 -99757000090.

7 -1975

8 -1976-

15. Ch -99752004119- -99756000615- -99757000091-

16 Superseded by 8711525 and set 8780777 for LHD cars and 8711525 and set 8780785 for RHD cars

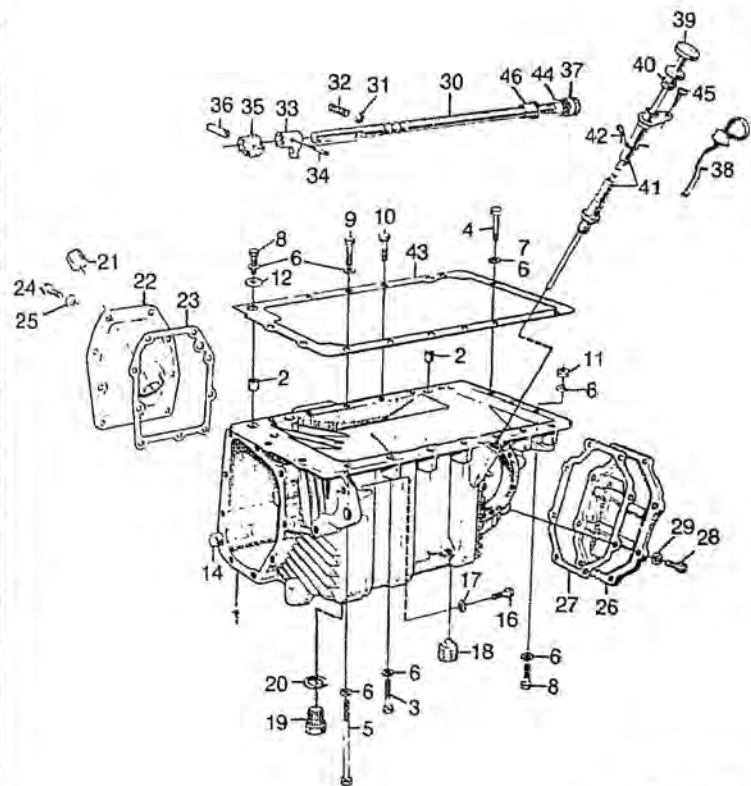
18 Ch -99771019786 -99772004337

19 Ch -99771019787- -99772004338-

72 Ch -99781006518 -99782002392 -99786001528 US model -1977

0750

Gear box, 4-speed Gear box case, oil pan Ch. see foot note 72)			Växellåda, 4-växlad Växellådshus, oljesump Ch. se fotnot 72)			Date Datum	Illustration Bild nr	Group Grupp	Page Sida
						1988-10	F0371	4	17
Fig Pos	Part No Art nr	Quantity/Amount			Description	Benämning	X S Notes SR Anmärkning		
		87 03 605	87 05 005	87 11 525					
1940	43	75 14 946	1	1	Gasket	Packning			
1945		75 10 258	X	X	Sealing compound for	Tätningmedel för			
1946					75 14 946	75 14 946			
1960	44	87 03 183	1	1	Ring	Ring			
1980	45	79 22 420	1	1	Screw	Skruv			
2020	46	87 11 608	1	1	Bushing	Bussning			



F0371 - 99

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	5-A02
6	Front assembly, Steering	6-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

4 GROUP INDEX

Clutch	3-G00
Clutch control	3-G10
Gear box, manual	3-G14
Gear box control, manual	3-J20
Gear box, automatic	3-J04
Gear box control, automatic	3-J22

0299

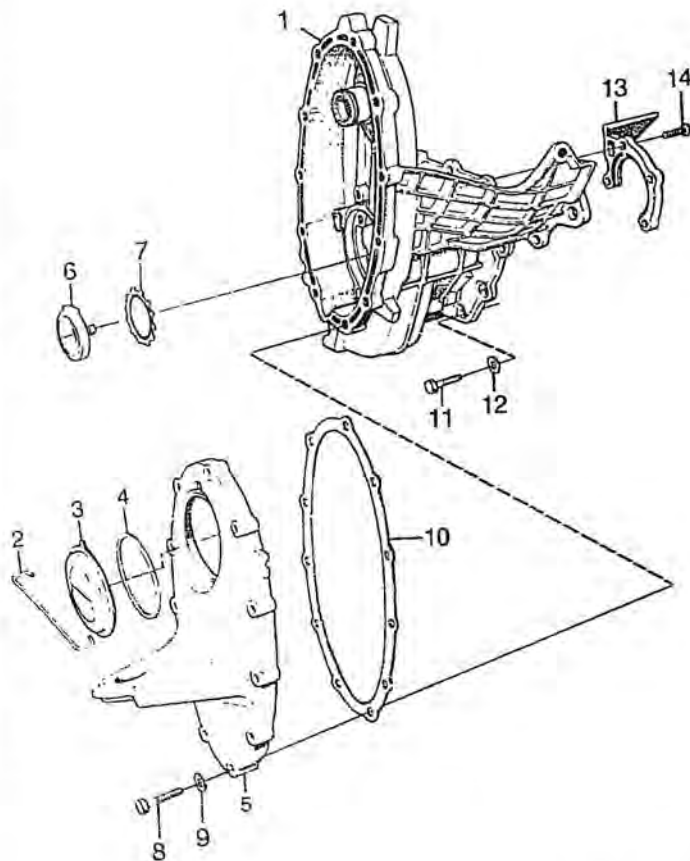
Gear box, 4-speed
Primary gear case
Ch. see foot note 73)Växellåda, 4-växlad
Primärväxelhus
Ch. se fotnot 73)Date
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10 F0372

4

19

Fig Pos	Part No Art nr	Quantity/Amount				Description	Benämning	Notes Anmärkning
		87 11 558	87 13 067	87 12 010	87 13 794			
0020	87 11558	1				Gear box assy	Växellåda kpl	5 73.70)
0040	87 13067		1			Gear box assy	Växellåda kpl	5 71.82)
0045	87 12010			1		Gear box assy	Växellåda kpl	5 70) TURBO
0050	87 13794				1	Gear box assy	Växellåda kpl	5 71) TURBO
0060	87 04504	1	1	1		Primary gear case	Primärväxelhus	
0080	87 10202				1	Lock	Stygel	
0100	87 10956	1	1	1		Cover, clutch shaft	Lock, lamellaxel	
0120	87 13216	1	1	1		Gasket	Packning	
0140	87 16211	1	1	1		Primary gear cover	Primärväxellock	5 (8711418)
0160	87 14750	1	1	1		Oil collector	Oljeuppsamlare	5 (8712333)
0180	87 14743	1	1	1		Lock ring	Låsring	
0200	80 83958	11	11	11		Screw	Skruv	
0220	80 29985	11	11	11		Washer	Bricka	
0240	87 12903	1	1	1		Gasket	Packning	4 (8711040)
0260	80 83933	10	10	10		Screw	Skruv	
0280	80 29985	10	10	10		Washer	Bricka	
0300	87 00715	1	1	1		Bearing support	Lagerstöd	
0320	87 03852	4	4	4		Screw	Skruv	



F0372 - 99

70 -1978
71 1979-
73 Ch 99781006519- 99781002383- 99786001529- US model 1978-
92 Ch -99803003595 -99806005054

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02
- 4 GROUP INDEX
- Clutch 3-G08
Clutch control 3-G10
Gear box, manual 3-G14
Gear box control, manual 3-I20
Gear box, automatic 3-J04
Gear box control, automatic 3-J22

0300

Gear box, 4-speed
Gear box case, oil pan
Ch. see foot note 73)

Växellåda, 4-växlad
Växellådshus, oljesump
Ch. se fotnot 73)

Date
Datum
1988-10

Illustration
Bild nr
F0373

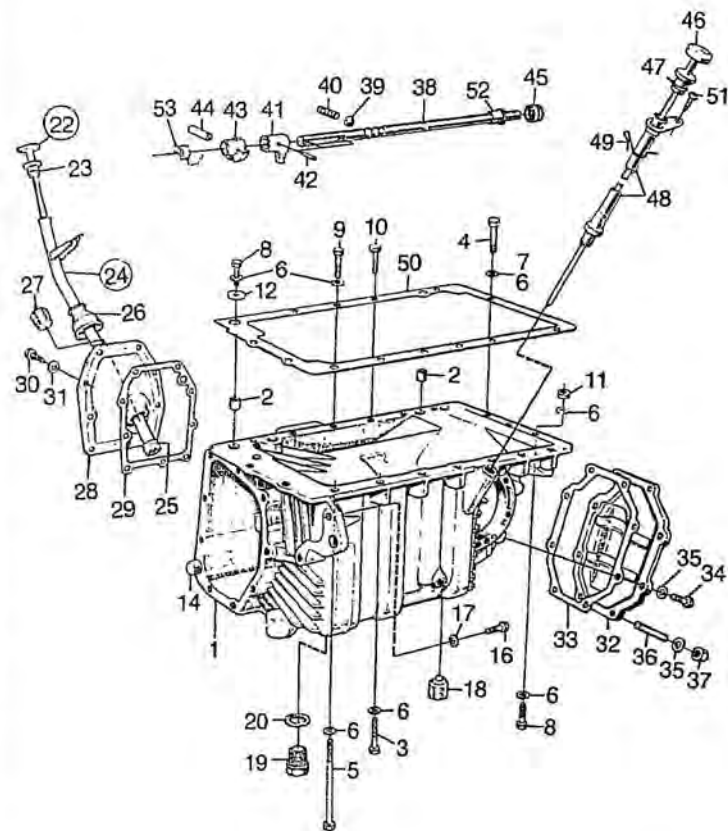
Group
Grupp
4

Page
Sida
21

Fig Pos	Part No Art nr	Quantity/Antal				Description	Benämning	K/S SR	Notes Anmärkning
		87	87	87	87				
		11	13	12	13				
		558	067	010	794				
0020	87 11 558	1				Gear box assy	Växellåda kpl	5	73.70)
0040	87 13 067		1			Gear box assy	Växellåda kpl	5	71.92)
0060	87 12 010			1		Gear box assy	Växellåda kpl	5	70 TURBO
0080	87 13 794				1	Gear box assy	Växellåda kpl	5	71 TURBO
0120	1 87 04 231	1			1	Gear box case	Växellådshus	5	
0121	1 87 15 484			1		Gear box case	Växellådshus	5	
0140	2 83 00 725	2	2	2	2	Guide bushing	Styrbussering	4	
0160	3 80 83 958	5	6	6	6	Screw	Skruv	5	
0180	4 80 98 089	1	1	1	1	Screw	Skruv	5	
0200	5 79 65 569	1	1	1	1	Screw	Skruv	5	
0220	6 80 29 985	12	12	12	12	Washer	Bricka	5	
0240	7 83 80 982	1	1	1	1	Washer	Bricka	5	
0260	8 93 46 354	1	1	1	1	Screw	Skruv	5	(8083966)
0280	9 80 83 933	6	6	6	6	Screw	Skruv	5	
0300	10 80 83 941	1	1	1	1	Screw	Skruv	5	
0320	11 80 74 106	1	1	1	1	Nut	Mutter	5	
0340	12 70 61 328	1	1	1	1	Washer	Bricka	5	(8300055)
0360	14 83 42 594	2	2	2	2	Cylindrical pin	Cylindrisk pinne	5	
0420	16 80 82 968	1	1	1	1	Screw	Skruv	5	
0440	17 80 29 985	1	1	1	1	Washer	Bricka	5	
0460	18 87 03 399	1	1	1	1	Drain plug, gear box	Avtappningsplugg, växellåda	5	
0500	19 87 11 871	1	1	1	1	Drain plug, engine	Avtappningsplugg, motor	1	(8849606)
0520						Gasket	Packning	1	
0540	20 87 18 439	1	1	1	1	Dipstick assy	Oljemätsticka kpl	3	(8334526)
0600	22 75 46 872	1	1	1	1	O-ring	O-ring	2	
0620	23 79 71 948	1	1	1	1	Tube, dipstick assy	Rör, oljemätsticka kpl	6	(8334484)
0640	24 75 42 921	1	1	1	1	Tube, dipstick assy	Rör, oljemätsticka kpl	6	(8334500)
0660	25 79 71 930	1	1	1	1	O-ring	O-ring	2	
0680	26 83 34 401	1	1	1	1	Cup	Kopp	3	FOR COVER 8702979 AND 9715468
0900	27 87 10 857	1	1	1	1	Filling plugg	Påfyllningsplugg	3	
0961						Cover	Kåpa	5	
1040	28 87 12 077	1	1	1	1	Cover	Kåpa	5	
1041	28 87 15 377					Cover	Kåpa	5	
1060	28 87 02 979				1	Cover	Kåpa	5	
1080	28 87 15 468				1	Cover	Kåpa	5	
1100	29 87 25 814	1	1	1	1	Gasket	Packning	5	(8703001)
1101	29 87 15 393	1	1	1	1	Gasket	Packning	5	
1120	30 80 82 943	1	1	1	1	Screw	Skruv	5	
1140	30 80 82 935	1	1	1	1	Screw	Skruv	5	
1160	31 80 29 985	9	9	9	9	Washer	Bricka	5	
1180	32 87 23 470	1	1	1	1	Cover, rear	Kåpa, bakre	5	(8711816 8714776)
1200	33 87 18 785	1	1	1	1	Gasket	Packning	5	
1260	34 80 82 943	8	8	8	8	Screw	Skruv	5	
1300	35 80 29 985	8	8	8	8	Washer	Bricka	5	
1320	36 87 13 950	2	2	2	2	Stud	Skruv	5	57)
1340	37 80 74 106	2	2	2	2	Nut	Mutter	5	57)
1360	38 87 12 192	1	1	1	1	Gear selector rod	Växelvälsarsång	5	
1390	39 83 41 257	1	1	1	1	Ball	Kula	5	
1400	40 87 19 775	1	1	1	1	Spring	Fjäder	5	
1420	41 83 43 014	1	1	1	1	Driver	Medbringare	5	
1440	42 80 49 553	2	2	2	2	Tension pin	Spännstift	5	(7956337)
1460	43 87 12 200	1	1	1	1	Detent	Spärr	5	
1480	44 87 12 552	1	1	1	1	Guide pin	Styrapp	5	
1500	45 83 44 335	1	1	1	1	Sealing	Tätning	4	

57 Ch 99781019668-
70 -1978
71 1979-
73 Ch 99781006519- 99782002393- 99786001528- US model 1978-
92 Ch -99803003595 -99806005054

F0373 - 99



0300

Gear box, 4-speed
Gear box case, oil pan
Ch. see foot note 73)

Växellåda, 4-växlad
Växellådshus, oljesump
Ch. se fotnot 73)

Date
Datum

Illustration
Bild nr

Group
Grupp

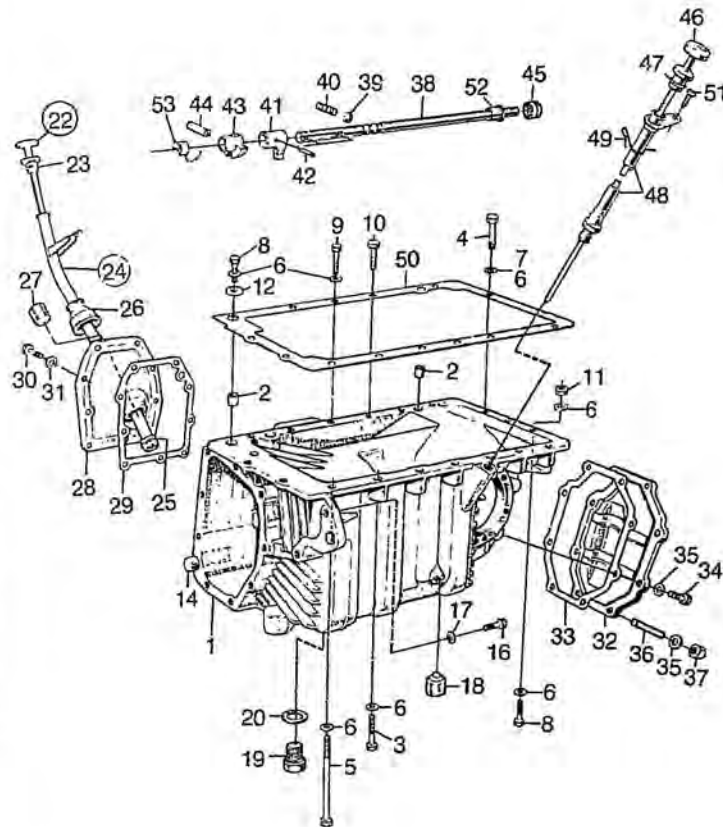
Page
Sida

1988-10 F0373

4

23

Fig Pos	Part No Art nr	Quantity/Antal				Description	Benämning	K/S SR	Notes Anmärkning
		87	87	87	87				
		11	13	12	13				
		558	067	010	794				
1520	46	83 34 872	1	1	1	Dipstick assy	Oljemåtssticka kpl	3	78)
1521	46	93 39 862	1	1	1	Dipstick assy	Oljemåtssticka kpl	3	79)
1540	47	79 67 573	1	1	1	O-ring	O-ring	2	
1550	48	83 11 482	1	1	1	Tube, dipstick	Rör, oljemåtssticka	6	
1580	49	83 21 804	1	1	1	Hook, tube	Krok, rör	5	
1600	50	75 14 946	1	1	1	Gasket	Packning	3	(8314502)
1605		75 10 258	X	X	X	Sealing compound for	Tätningmedel för	3	TUBE 310 ML BOSTIK TYPE
1606						7514946	7514946	45	NO 3009065
1620	51	79 22 420	1	1	1	Screw	Skruv	5	
1640	52	87 11 609	1	1	1	Bushing	Bushning	4	
1660	53	87 12 184	1	1	1	Spring	Fjäder	3	



F0373 - 99

73 Ch.99781005519- 99782002393- 99786001521- US PRO - 51R-
78 -1980
79 1981-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-C02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G02
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-J20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22

0309

Gear box, 4-speed
Primary gear case

Växellåda, 4-växlad
Primärväxellåda

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

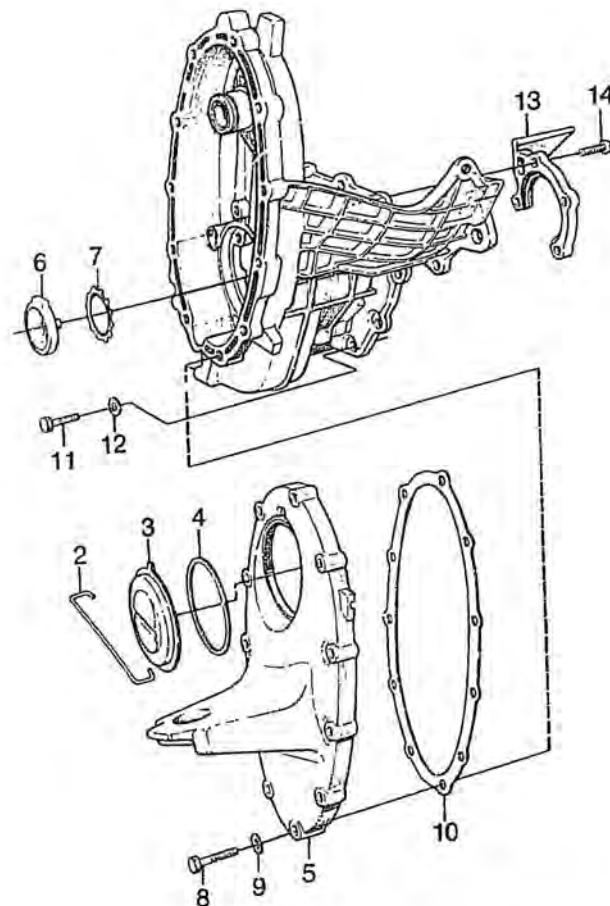
1988-10 F0374

4

25

Fig. Pos	Part No An nr	Quantity/Antal		Description	Benämning	K S R	Notes Anmärkning
		87 15 500	87 15 716				
0020	87 15 500	1		Gear box assy	Växellåda kpl	5	93,78)
0040	87 15 716	1	1	Gear box issy	Växellåda kpl	5	79,84)
0060	87 04 504	1	1	Primary gear case	Primärväxellåda	5	
0080	87 10 303	1	1	Yoke	Bygel	5	
0100	87 10 956	1	1	Cover, clutch shaft	Lock, lamellaxel	4	
0120	87 13 216	1	1	Gasket	Packning	4	
0140	87 15 211	1	1	Primary gear cover	Primärväxellock	5	
0160	87 14 750	1	1	Oil collector	Oljeuppsamlare	5	
0180	87 14 743	1	1	Lock ring	Låsring	5	
0200	80 83 958	11	11	Screw	Skruv	5	
0220	80 29 985	11	11	Washer	Bricka	5	
0240	87 12 903	1	1	Gasket	Packning	4	
0260	80 83 933	10	10	Screw	Skruv	5	
0280	80 29 985	10	10	Washer	Bricka	5	
0300	87 00 775	1	1	Bearing support	Lagerstöd	5	
0320	87 03 852	4	4	Screw	Skruv	5	

0020
0040
0060
0080
0100
0120
0140
0160
0180
0200
0220
0240
0260
0280
0300
0320



- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 5-A02

4 GROUP INDEX

- Clutch 3-G08
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-I20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22

F0374 - 99

78 -1980

79 1981-

93 Ch 99803003596- 99806005055-

94 Beträffande GLJ2D och 4D 1981 års modell, se fiche 1-B21 samt SI 020-19447. (Special Scandinavian model, see grid 1-B21 for explanation)

0110

Gear box, 4-speed
Gear box case, oil pan

Växellåda, 4-växlad
Växellådshus, oljesump

Date
Datum 1988-10 F0375

Illustration
Bild nr F0375

Group
Grupp 4

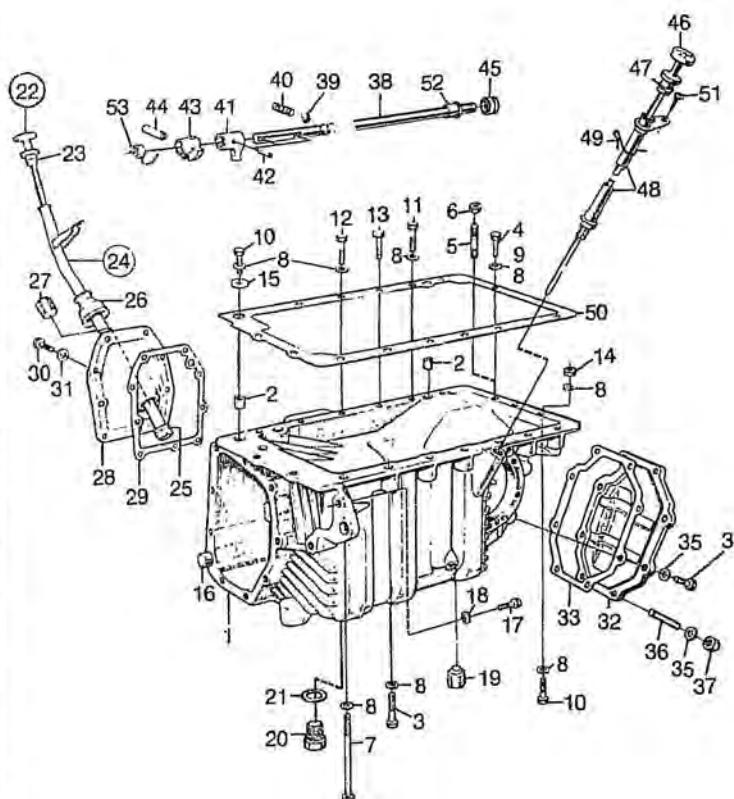
Page
Sida 27

Fig. Pos	Part No Art nr	Quantity / Antal				Description	Benämning	K/S SR	Notes Anmärkning
		87 500	87 15	87 15	716				
0020	87 15 500	1				Gear box assy	Växellåda kpl	5	93, 78)
0041	87 15 716	1				Gear box assy	Växellåda kpl	5	79, 94) SUPERSEDED BY 8321274, 9361619, 9361627, 9161635
0042								6	
0080	1 87 04 231	1	1			Gear box case	Växellådshus	6	
0120	2 83 00 725	2	2			Guide bushing	Styrbusning	4	
0140	3 80 83 958	6	6			Screw	Skruv	5	-1980
0160	4 80 98 089	1	1			Screw	Skruv	5	1981-; ENGINE H-TYPE
0180	5 93 46 388	1	1			Stud	Pinnskruv	5	1981-; ENGINE H-TYPE
0200	6 80 74 106	1	1			Nut	Mutter	5	
0220	7 79 65 559	1	1			Screw	Skruv	5	
0240	8 80 29 985	12	12			Washer	Bricka	5	
0260	9 80 29 985	14	14			Washer	Bricka	5	
0280	9 83 80 982	1	1			Washer	Bricka	5	
0300	10 93 46 354	1	1			Screw	Skruv	5	ENGINE H-TYPE
0320	10 93 46 354	1	1			Screw	Skruv	5	(8063966)
0340	11 80 83 933	6	6			Screw	Skruv	5	ALT TO 8063966
0360	11 93 46 362	5	5			Screw	Skruv	5	ALT TO 8063933
0380	12 93 46 370	1	1			Screw	Skruv	5	ENGINE H-TYPE
0400	13 80 83 941	1	1			Nut	Mutter	5	
0420	14 80 74 108	1	1			Washer	Bricka	5	(8300055)
0440	15 70 61 328	1	1			Washer	Bricka	5	ENGINE H-TYPE
0460	15 70 61 328	1	1			Washer	Bricka	5	
0500	16 83 42 594	2	2			Cylindrical pin	Cylindrisk pinne	5	
0540	17 80 82 968	1	1			Screw	Skruv	5	
0560	18 80 29 985	1	1			Washer	Bricka	5	
0580	19 87 03 399	1	1			Drain plug, gear box	Avtappningsplugg växellåda	3	
0600								3	(8649606)
0780	20 87 11 871	1	1			Drain plug, engine	Avtappningsplugg, motor	3	
0800	21 87 18 439	1	1			Gasket	Packning	1	
1000	22 75 46 872	1	1			Dipstick assy	Oljemåtsicka kpl	3	(8334526)
1020	23 79 71 948	1	1			O-ring	O-ring	3	
1040	24 75 42 921	1	1			Tube, dipstick assy	Rör, oljemåtsicka kpl	6	(8334500)
1060								2	
1100	25 79 71 930	1	1			O-ring	O-ring	2	
1120	26 83 34 401	1	1			Cup	Kopp	6	
1140	27 87 10 857	1	1			Filling plug	Fyllningsplugg	3	
1200	28 87 12 077	1	1			Cover	Käpa	3	
1220	28 87 15 377	1	1			Cover	Käpa	3	
1240	29 87 15 393	1	1			Gasket	Packning	5	
1260	30 80 82 935	9	9			Screw	Skruv	5	
1280	31 80 29 985	9	9			Washer	Bricka	5	
1300	32 87 23 470	1	1			Cover, rear	Käpa, bakre	5	(8711616, 8714776)
1340	33 87 18 785	1	1			Gasket	Packning	3	
1380	34 80 82 943	8	8			Screw	Skruv	5	
1400	35 80 29 985	8	8			Washer	Bricka	5	
1420	36 87 13 955	2	2			Stud	Skruv	5	
1440	37 80 74 106	2	2			Nut	Mutter	5	
1460	38 87 12 192	1	1			Gear selector rod	Växelväljarsång	5	
1480	39 83 41 257	1	1			Ball	Kula	5	
1500	40 87 19 775	1	1			Spring	Fjäder	5	
1520	41 83 43 014	1	1			Driver	Modbringare	5	
1540	42 80 49 553	2	2			Tension pin	Spännstift	5	(7956337)
1560	43 87 12 200	1	1			Detent	Spärr	1	
1580	44 87 12 952	1	1			Guide pin	Styrapp	5	
1600	45 83 44 335	1	1			Sealing	Tätning	4	
1620	46 83 34 872	1	1			Dipstick assy	Oljemåtsicka kpl	3	

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G08
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-I20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22



F0375 - 99

78 -1980
79 1981-
93 Ch 99803003596- 99806005055-
94 Beträffande GLJ 2D och 4D 1981 års modell, se fiche 1-B21 samt SI 020-19447 (Special Scandinavian model, see grid 1-B21 for explanation)

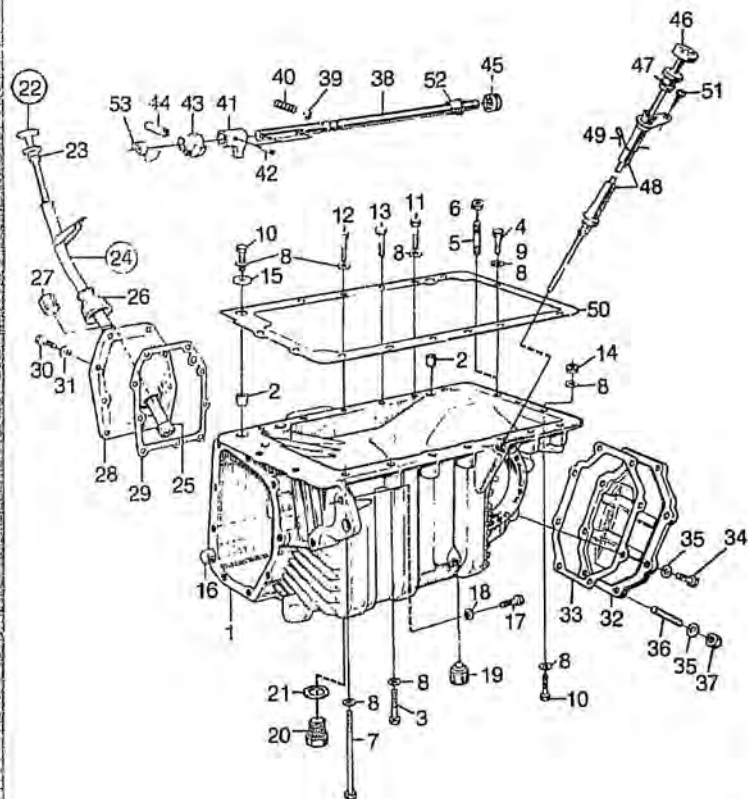
0010

Gear box, 4-speed		Växellåda, 4-växlad		Date	Illustration	Group	Page
Gear box case, oil pan		Växellådshus, oljesump		Outum	Skil nr	Grupp	Sida
				1988-10	F0375	4	29
Fig Pos	Part No Art nr	Quantity/ Antal		Description		Benämning	Notes Anmärkning
		87 15 500	67 15 716				
1640	46 93 39 862	1	1	Dipstick assy	Oljemåtslocka kpl		ENGINE H-TYPE
1650	47 79 87 573	1	1	O-ring	O-ring		
1660	48 83 11 482	1	1	Tube, dipstick	Rör, oljemåtslocka		
1700	49 83 21 804	1	1	Hook, tube	Krok, rör		
1720	50 75 14 946	1	1	Gasket	Packning		(8314502)
1730	75 10 758	X	X	Sealing compound for 75 149 46	Tätningssmedel för 75 149 46		3 TUBE 310 ML BOSTIK TYPE 45 NO 3009065
1731							
1740	51 79 22 420	1	1	Screw	Skruv		
1750	52 87 11 608	1	1	Bushing	Bussning		
1760	53 87 12 184	1	1	Spring	Fjäder		

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

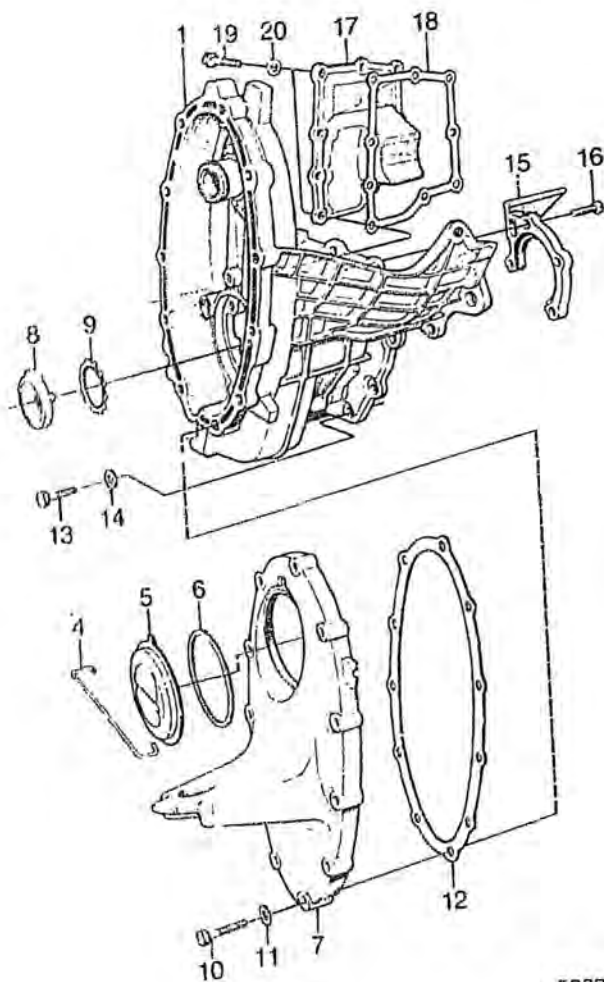
4 GROUP INDEX

- Clutch 3-G05
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-J20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22



F0375 - 99

L



0224

Gear box, 5-speed
Primary gear caseVäxellåda, 5-växlad
PrimärväxelhusDate
DatumInstruction
InstruktionGroup
GruppPage
Sida

1988-10 F0376

4 31

Fig Pos	Part No Art nr	Quantity/Amount			Description	Benämning	Notes Anmärkning
		87 15 179					
0222		87 15 179	1		Gear box assy	Växellåda kpl	
0100	1	87 13 612	1		Primary gear case	Primärväxelhus	
0150	4	87 10 303	1		Yoke	Bygel	
0130	5	87 10 956	1		Cover, clutch shaft	Lock, klamstaxel	
0200	6	87 13 216	1		Gasket	Packning	
0220	7	87 15 211	1		Primary gear cover	Primärväxellock	
0280	8	87 14 750	1		Oil collector	Oljeuppsamlare	
0300	9	87 14 743	1		Lock ring	Låsning	
0220	10	80 83 958	11		Screw	Skruv	
0340	11	90 29 985	11		Washer	Bricka	
0360	12	97 12 903	1		Gasket	Packning	
0380	13	80 83 933	10		Screw	Skruv	
0400	14	80 29 985	10		Washer	Bricka	
0420	15	87 00 775	1		Bearing support	Lagerstöd	
0440	16	87 03 852	4		Screw	Skruv	
0460	17	87 12 978	1		Cover	Lock	
0480	18	87 12 986	1		Gasket	Packning	
0500	19	80 83 933	9		Screw	Skruv	
0520	20	80 29 985	9		Washer	Bricka	

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G08
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-I20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22

0025

Gear box, 5-speed
Gear box case, oil pan

Växellåda, 5-växlad
Växellådshus, oljesump

Date
Datum 1988-10 F0377

Illustration
Bild nr 4

Group
Grupp 4

Page
Sida 33

Fig Pos	Part No Art nr	Quantity/Amount Stk	Description	Benämning	Notes Anmärkning
		15			
		179			
0020	87 15 179	1	Gear box assy	Växellåda kpl	5
0060	87 12 390	1	Gear box case	Växellådshus	6 78)
0091	87 15 484	1	Gear box case	Växellådshus	6 79)
0080	83 00 725	2	Guide bushing	Styrbränsning	4
0100	80 83 958	6	Screw	Skruv	5 -1980
0120	80 98 089	1	Screw	Skruv	5 1981-, ENGINE H-TYPE
0125	93 46 388	1	Stud	Pinnskruv	5 1981-, ENGINE H-TYPE
0128	80 74 106	1	Nut	Mutter	5
0140	79 65 569	1	Screw	Skruv	5
0160	80 29 885	12	Washer	Bricka	5
0180	83 80 982	1	Washer	Bricka	5 (8083966)
0200	93 46 354	1	Screw	Skruv	5
0220	80 83 933	6	Screw	Skruv	5
0240	80 52 011	1	Screw	Skruv	5
0260	80 74 106	1	Nut	Mutter	5
0280	14 70 61 328	1	Washer	Bricka	5 (8300055)
0220	85 42 594	2	Cylindrical pin	Cylindrisk pinne	5
0360	80 82 968	1	Screw	Skruv	5
0380	80 29 885	1	Washer	Bricka	5
0400	87 03 399	1	Drain plug, gear box	Avtappningsplugg, växellåda	3 90)
0420	87 11 871	1	Drain plug, engine	Avtappningsplugg, motor	1 (8849606)
0460	87 18 439	1	Gasket	Packning	1
0480	75 46 872	1	Dipstick assy	Oljemåttsticka kpl	3 (8334526)
0680	79 71 948	1	O-ring	O-ring	2
0740	75 42 921	1	Tube, dipstick assy	Rör, oljemåttsticka kpl	6 CM IM (8334500)
0780	75 42 947	1	Tube, dipstick assy	Rör, oljemåttsticka kpl	6 TURBO (9317082)
0800	79 71 930	1	O-ring	O-ring	2
0820	83 34 401	1	Cup	Kåpa	6
0840	87 12 077	1	Cover	Kåpa	5 78)
0880	87 15 468	1	Cover	Kåpa	6 78)
0931	87 25 814	1	Gasket	Packning	5 2 78)
1000	87 15 393	1	Gasket	Packning	5 3 78)
1001	80 82 935	9	Screw	Skruv	5
1020	80 29 885	9	Washer	Bricka	5
1040	87 23 470	1	Cover, rear	Kåpa, bakre	4 (8711016)
1060	87 18 785	1	Gasket	Packning	4
1100	80 83 943	1	Screw	Skruv	5
1120	80 29 885	8	Washer	Bricka	5
1142	87 13 950	2	Stud	Pinnskruv	5
1160	80 74 106	2	Nut	Mutter	5
1180	87 12 192	1	Gear selector rod	Växelvälarstång	5
1200	83 41 257	1	Ball	Kula	5
1220	87 19 775	1	Spring	Fjäder	5
1240	83 43 014	1	Driver	Medbringare	5
1260	80 49 553	2	Tension pin	Spännstift	5 (7956337)
1280	87 12 945	1	Detent	Spärr	6
1300	87 12 952	1	Guide pin	Styrstapp	5
1320	83 44 135	1	Seal ring	Tättningsring	4
1340	83 34 872	1	Dipstick assy	Oljemåttsticka kpl	3 78)
1341	93 39 862	1	Dipstick assy	Oljemåttsticka kpl	3 79)
1360	79 67 573	1	O-ring	O-ring	2
1380	83 11 482	1	Tube, dipstick	Rör, oljemåttsticka	6 CM
1385	83 11 425	1	Tube, dipstick	Rör, oljemåttsticka	6 TM
1390	93 41 900	1	Tube, dipstick	Rör, oljemåttsticka	6 I
1400	83 21 804	1	Hook, rod	Krok, rör	3
1420	75 14 946	1	Gasket	Packning	3 (8314502)

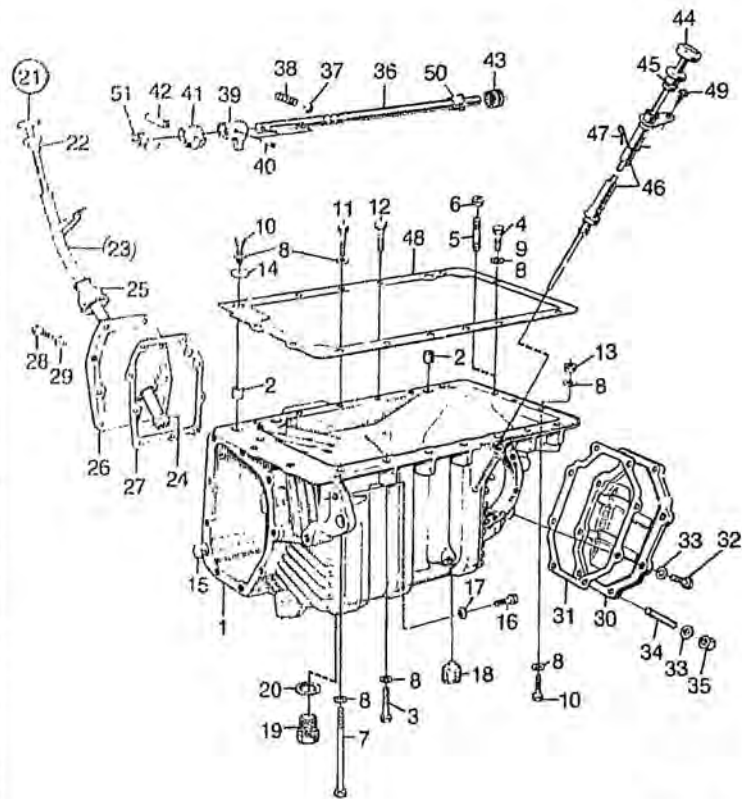
F0377 - 99

78 -1980
79 1981-
90 Gear box -442809

- 0 General, Complete sets 1-A02
- 1 Tools 1-M02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G08
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-J20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22



0325

Gear box, 5-speed
Gear box case, oil pan

Växellåda, 5-växlad
Växellådhus, oljesump

Date
Datum 1988-10 F0377

Illustration
Bild nr

Group
Grupp 4

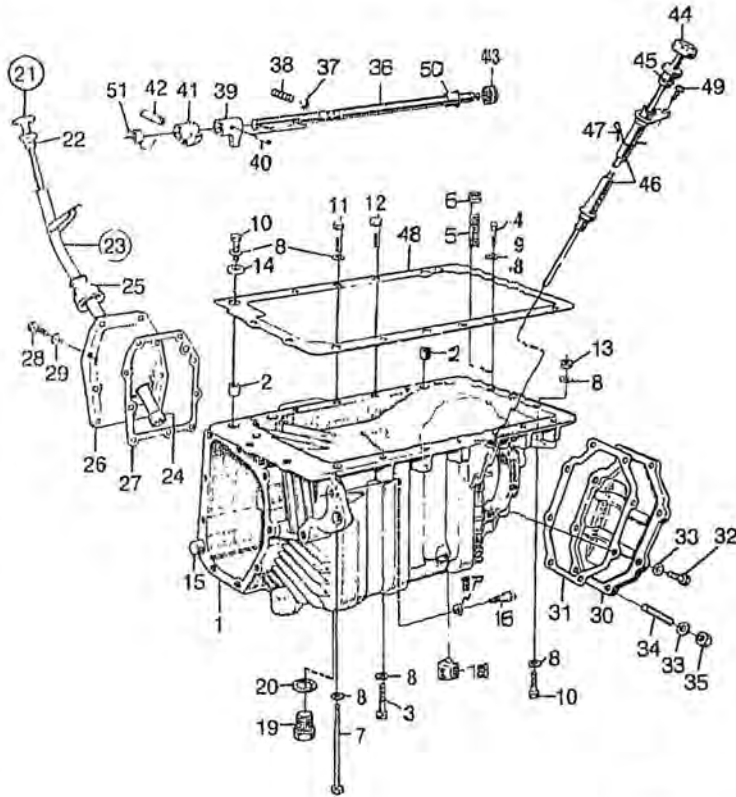
Page
Sida 35

Fig Pos.	Part No Art nr	Quantity/Amount 87 15 179	Description	Benämning	K/S SR / L	Notes Anmärkning
1430	75 10 258	X	Sealing compound for 75 149 46	Tätningssmedel för 75 149 46	3	TUBE 310 ML BOSTIK TYPE 45 NO 3009065
1431	49 79 22 420	1	Screw	Skruv	5	
1440	50 87 11 608	1	Bushing	Bussning	5	
1460	51 87 13 186	1	Spring	Fjäder	5	

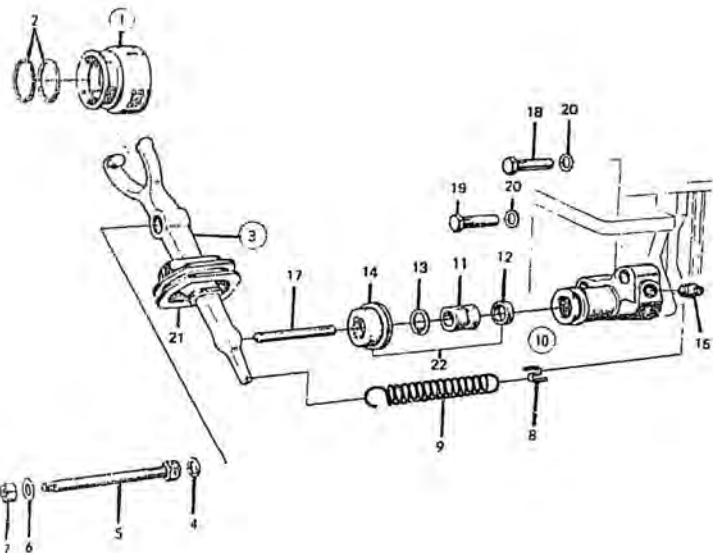
0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-C02
5	Brakes	5-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-P02
10	Numerical register	6-A02

4 GROUP INDEX

Clutch	3-G02
Clutch control	3-G10
Gear box, manual	3-G14
Gear box control, manual	3-I20
Gear box, automatic	3-J02
Gear box control, automatic	3-J22



F0377 - 99



R 5046-99

0350

Gear box Release bearing, slave cylinder -1975		Växellåda Urtrampningslager, slavcylinder -1975		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
				1988-10	R5046	4	37
Fig Pos	Part No Art nr	Quantity /Antal		Description		Notes Anmärkning	
		99					
0020	1 87 01 708	1		Release bearing assy	Urtrampningslager kpl		S2
0040	2 87 01 690	2		O-ring	O-ring		2
0060	3 83 41 992	1		Clutch lever assy	Kopplingsarm kpl		3
0080	4 83 40 258	1		Lock ring	Låsring		5
0100	5 87 01 831	1		Adjustment screw	Justerskruv		5
0120	6 79 33 864	1		Washer	Bricka		5
0140	7 80 74 114	1		Lock nut	Låsmutter		5
0160	8 83 43 162	1		Hook	Krok		3
0180	9 87 03 910	1		Spring	Fjäder		3
0200	10 87 11 369	1		Slave cylinder assy	Slavcylinder kpl		2
0220	11 83 43 345	1		Piston	Kolv		6
0300	12 71 75 318	1		Rubber seal	Gummitätning		S5
0320	13 83 43 378	1		Lock ring	Låsring		5
0340	14 83 43 386	1		Rubber dust cover	Gummskydd		S6
0360	15 83 43 394	1		Bleeding nipple	Utlutningsnippel		6
0370	17 83 43 337	1		Push rod	Stöstång		5
0380	18 80 83 958	1		Screw	Skruv		5
0400	19 80 84 006	1		Screw	Skruv		5
0420	20 79 10 557	2		Washer	Bricka		5
0440	21 83 44 210	1		Seal bellows	Tätningståg		3
0460	22 83 80 065	1		Repair kit, slave cylinder	Reparationsats, slavcylinder		1

SAAB 99
M74-81

MASTER INDEX

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G08
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-I20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22

0400

Gear box
Release bearing,
slave cylinder 1976-

Växellåda.
Utrampningslager,
slavcylinder 1976-

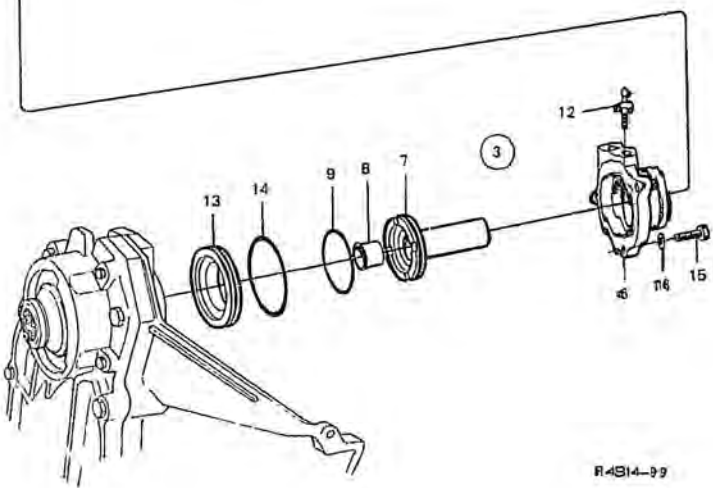
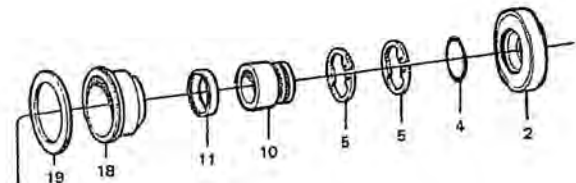
Date
Datum 1988-10 R4814

Illustration
Bild nr

Group
Grupp 4

Page
Sida 39

Fig Pos.	Part No Art nr	Quantity/Amount			Description	Benämning	K/S S/R	Notes Anmärkning
		99						
0040	2 87 04 728	1			Release bearing	Utrampningslager	1	
0050	3 87 11 533	1			Slave cylinder assy.	Slavcylinder kpl	2	
0060	4 87 11 285	1			..O-ring	..O-ring	S 3	
0100	5 87 04 801	1			..Lock ring	..Spårring	5 74)	
0101	5 87 04 801	1			..Lock ring	..Spårring	5 75)	
0121	6 87 14 263	1			..Cylinder housing	..Cylinderhus	4 (8*10550)	
0140	7 87 10 568	1			..Sleeve	..Hylsa	4	
0150	8 87 11 731	1			..Sleeve	..Hylsa	4 9)	
0180	9 87 11 806	1			..O-ring	..O-ring	S 2	
0200	10 87 04 702	1			..Piston	..Kolv	6	
0220	11 87 11 855	1			..Rubber seal	..Gummatätning	S 3	
0240	12 87 11 053	1			..Bleeding nipple	..Urluftningsnippel	6	
0260	13 87 10 527	1			Retainer, o-ring	Hållare, o-ring	5 9)	
0280	14 87 11 079	1			O-ring	O-ring	S 2 9)	
0300	15 80 19 945	3			Screw	Skruv	5 9)	
0320	15 80 19 929	3			Screw	Skruv	5 10, 70)	
0321	15 80 19 945	3			Screw	Skruv	5 71, 78)	
0322	15 80 97 825	3			Screw	Skruv	5 79)	
0340	16 80 29 951	3			Washer	Bricka	5 15)	
0400	18 87 14 412	1			Sealing sleeve	Tätningshylsa	2 75)	
0420	19 87 14 420	1			Lock ring	Spårring	5 75)	
0440	87 70 893	1			Repair kit, slave cylinder	Reparationssats, slavcylinder	3 74)	
0460					Repair kit, slave cylinder	Reparationssats, slavcylinder	3 75)	
0500	87 81 007	1						



R4814-99

9 -1977
10 -1978-
70 -1978
71. 1978-
74. -1979
75. 1980-
78. -1980
79. 1981-

- 0 General, Complete sets 1-A02
- 1 Tools 1-A02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G08
- Clutch control 3-G10
- Gear box, manual 3-G1A
- Gear box control, manual 3-I03
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22

0450

Gear box, 4-speed
Shafts, gears, shift bars
Ch. see foot note 72)**Växellåda, 4-växlad**
Axlar, kugghjul, växelf.
Ch. se fotnot 72)Date
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10 R4891

4

43

Fig Figs	Part No Art nr	Quantity/Amount Mtg			Description	Benämning	K S	Notes Anmärkning
		87 03 605	87 05 006	87 11 525				
45	87 00 205	2	2	2	Bushing	Bussning	4	
50	87 00 239	1	1	1	Thrust washer	Tryckbricka	4	
1165	87 20 468	1	1	1	Gear, 2nd	Kugghjul, 2 an	4	(8701173)
1180	87 00 361	2	2	2	Guide ring	Styrning	4	
1200	87 03 761	1	1	1	Gear, 1st	Kugghjul, 1 an	4	
1220	87 03 753	1	1	1	Reverse gear	Backdrö	5	23)
1230	87 04 207	1	1	1	Reverse gear	Backdrö	5	24)
1240	87 03 340	X	X	X	Shim 0.3 mm	Shim 0,3 mm	5	
1250	87 03 357	X	X	X	Shim 0.4 mm	Shim 0,4 mm	5	
1260	87 03 385	X	X	X	Shim 0.5 mm	Shim 0,5 mm	5	
1300	87 02 359	1	1	1	Nut	Mutter	5	
1320	83 41 034	2	2	2	Roller bearing	Rullager	5	
1340	87 03 530	1	1	1	Collapsible spacer	Spännhvisa	5	
1360	83 41 752	X	X	X	Shim 0.10 mm	Shim 0,10 mm	5	
1380	83 41 760	X	X	X	Shim 0.15 mm	Shim 0,15 mm	5	
1400	83 41 778	X	X	X	Shim 0.30 mm	Shim 0,30 mm	5	
1420	83 44 723	X	X	X	Shim 0.50 mm	Shim 0,50 mm	5	
1440	87 20 732	1	1	1	Bearing house	Lagerhus	6	(8704215)
1460	80 82 968	4	4	4	Screw	Skruv	5	
1480	87 03 639	1	1	1	Pinion and crown wheel	Pinjong och kronhjul	5	
1500								
1520	83 21 241	1	1	1	Shaft, intermediate gear assy	Axel, mellandrev kpl	6	(8711500)
1540								
1560	87 11 327	1	1	1	Thrust washer	Tryckbricka	4	
1600	87 12 325	1	1	1	Thrust washer	Tryckbricka	4	(8711335)
1620	87 11 665	1	1	1	Intermediate gear	Mellandrev	4	
1640	87 12 382	2	2	2	Needle bearing	Nålager	3	
1660	87 00 114	1	1	1	Lock plate	Låsplatta	5	23)
1680	80 82 950	1	1	1	Screw	Skruv	5	24)
1700	80 82 935	1	1	1	Screw	Skruv	5	23)
1720	87 03 548	1	1	1	Sliding reverse gear assy	Backdrö, skjutbart kpl	5	
1740								
1760	87 04 348	1	1	1	Sliding reverse gear assy	Backdrö, skjutbart kpl	5	24)
1780								
1800	87 15 229	2	2	2	Bushing	Bussning	4	
1820	87 00 130	1	1	1	Shaft, reverse gear	Axel, backdrö	6	
1840	87 00 585	1	1	1	Gear shift shaft	Växelföraxel	6	
1860	87 01 993	1	1	1	Gear shift shaft, reverse gear	Växelföraxel backdrö	6	
1880								
1900	87 13 091	1	1	1	Gear shift fork 1-2	Växelförorgaffel 1-2	5	(8700601)
1920	87 00 619	1	1	1	Gear shift fork 3-4	Växelförorgaffel 3-4	5	
1940	87 14 792	1	1	1	Gear shift fork R	Växelförorgaffel B	5	(8702084)
1960	87 02 045	1	1	1	Lever	Havarm	5	
1980	87 18 835	1	1	1	Screw	Skruv	5	(7965320)
2000	87 02 086	1	1	1	Sleeve	Hylsa	5	
2020	80 19 929	1	1	1	Screw	Skruv	5	
2040	80 29 969	1	1	1	Washer	Bricka	5	
2060	87 11 111	1	1	1	Washer	Bricka	4	
2080	87 80 454	1	1	1	Bearing kit	Lagersats	5	
2100	87 80 439	1	1	1	Repair kit	Reparationssats	5	

23 Gear box-545 397

24 Gear box 545 398-

72 Ch -99781006518 -99782002392 -99786001528 US model -1977.

R 4891-99

0500

Gear box, 4-speed
Shafts, gears, shift bars
Ch. see foot note 73)

Växellåda, 4-växlad
Axlar, kuggghjul, växelf.
Ch. se fotnot 73)

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R4892

4

45

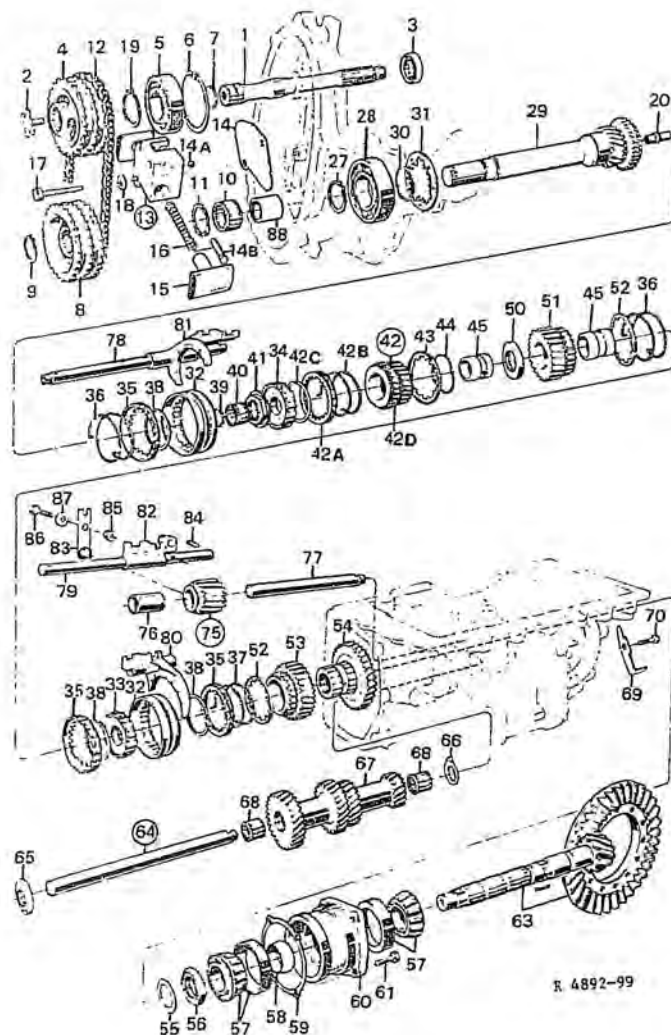
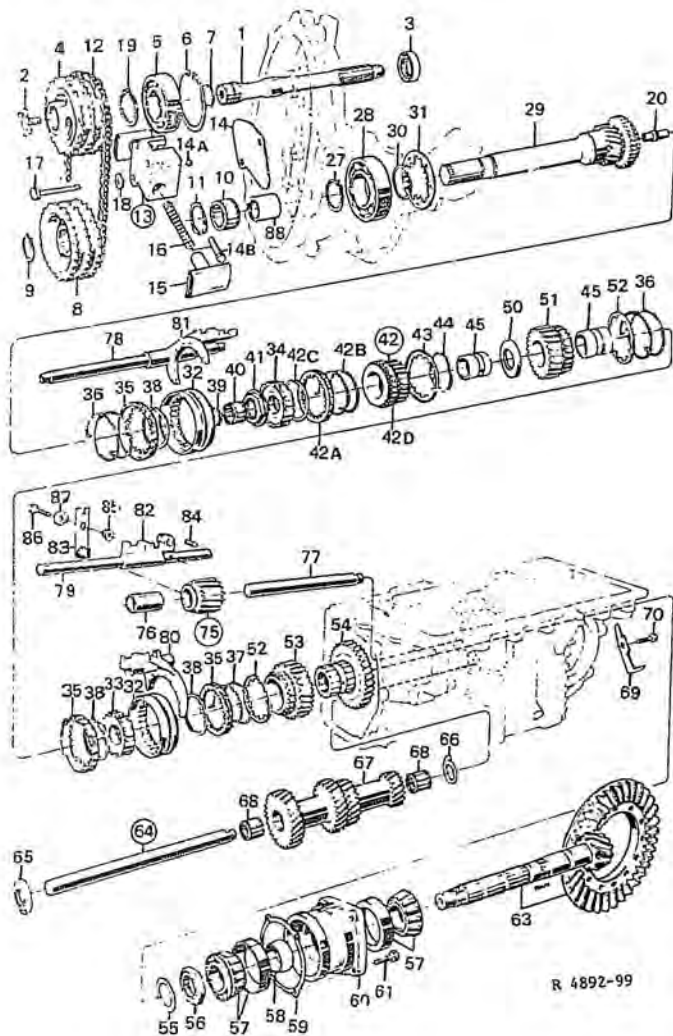


Fig Pos	Part No Art nr	Quantity/Ansl				Description	Benämning	K S R	Notes Anmärkning
		87 558	87 067	87 010	87 794				
0020	1	87 11 350	1	1	1	1 Clutch shaft	Lamellaxel		
0040	2	87 11 038	1	1	1	1 Screw	Skruv		3 73)
0060	3	87 10 881	1	1	1	1 Seal ring	Tätningssring		
0080	4	87 11 343	1	1	1	1 Chain wheel, upper	Kedjehjul, övre		
0100	4	87 11 582	1	1	1	1 Chain wheel, upper	Kedjehjul, övre	S	
0120	5	87 10 865	1	1	1	1 Roller bearing	Rulllager		
0140	6	87 11 376	1	1	1	1 Lock ring	Spärring		
0160	7	87 04 777	1	1	1	1 Lock ring	Låsring		
0180	8	87 11 301	1	1	1	1 Chain wheel, lower	Kedjehjul, nedre	S	
0200	8	87 11 400	1	1	1	1 Chain wheel, lower	Kedjehjul, nedre	S	
0210	13	87 13 778	1	1	1	1 Chain wheel, lower	Kedjehjul, nedre	S	
0220	9	79 15 168	1	1	1	1 Lock ring	Låsring		INSIDE DIAM 22.2 MM
0222	9	87 14 677	1	1	1	1 Lock ring	Låsring		INSIDE DIAM 20.5 MM ALT TO 7915168
0223	10	87 11 384	1	1	1	1 Needle bearing	Nålager		
0240	11	87 11 947	1	1	1	1 Lock ring	Låsring		
0260	12	87 10 954	3	3	3	1 Chain	Kedja	S	
0280	12	87 11 590	1	1	1	1 Chain	Kedja	S	TURBO
0321	12	87 13 471	1	1	1	1 Chain tensioner assy	Kedjesträckare kpl	S	(87 11 020)
0341	13	87 13 570	1	1	1	1 Chain tensioner assy	Kedjesträckare kpl	S	TURBO (87 11 673)
0361	14	87 13 513	2	2	2	1 Spacer plate	Distansplatta		(87 11 459)
0370	14A	87 13 554	2	2	2	1 Ball	Kula		
0371	14B	87 13 539	2	2	2	1 Plug	Plugg		
0380	15	87 11 475	2	2	2	1 Tightener shoe	Sträckarsko		SUPERSEDED BY 8713471
0381	15	87 13 497	2	2	2	1 Tightener shoe	Sträckarsko		
0400	16	87 11 491	2	1	2	1 Spring	Fjäder		
0401	15	87 13 521	1	1	1	1 Spring	Fjäder		
0410	17	80 83 982	2	2	2	1 Screw	Skruv		
0440	18	80 83 982	2	2	2	1 Washer	Bricka		
0460	19	80 47 839	1	1	1	1 Lock ring	Låsring		
0461	20	87 13 158	1	1	1	1 Connecting pipe	Förbindelserör		
0480	27	80 47 854	1	1	1	1 Lock ring	Spärring		(79 15 267)
0500	28	87 00 767	1	1	1	1 Ball bearing	Kullager		
0520	29	87 11 434	1	1	1	1 Input shaft assy	Ingående axel kpl		
0530	29	87 12 465	1	1	1	1 Input shaft assy	Ingående axel kpl		
0540	30	87 10 410	1	1	1	1 Lock ring	Låsring		
0550	30	87 13 224	1	1	1	1 Lock ring	Låsring		
0560	31	87 04 041	1	1	1	1 Guide ring	Styrning		
0570	31	87 11 954	1	1	1	1 Guide ring	Styrning		
0580	32	87 00 411	2	2	2	1 Synchronizing mulf	Synkroniseringsmulf		
0600	33	87 12 283	1	1	1	1 Synchronizing hub	Synkroniseringsnav		(87 00 403)
0620	34	87 12 283	1	1	1	1 Synchronizing hub	Synkroniseringsnav		(87 00 403)
0641	35	87 12 135	3	3	3	1 Synchronizing ring	Synkroniseringsring		
0660	36	87 00 429	2	2	2	1 Catch spring	Spärrfjäder		
0680	37	87 11 103	1	1	1	1 Catch spring	Spärrfjäder		
0700	38	87 04 942	3	3	3	1 Lock ring	Låsring		
0720	39	79 51 437	1	1	1	1 Lock ring	Spärring	S	
0740	40	87 00 478	1	1	1	1 Needle bearing	Nålager	S	
0760	41	87 04 108	1	1	1	1 Nut	Mutter		
0780	42	87 11 632	1	1	1	1 Gear, 3rd assy	Kuggghjul 3 an kpl		
0785	42A	87 12 135	1	1	1	1 Synchronizing ring	Synkroniseringsring		
0786	42B	87 00 429	1	1	1	1 Catch spring	Spärrfjäder		
0787	42C	87 04 942	3	3	3	1 Lock ring	Låsring		
0788	42D	87 20 484	1	1	1	1 Gear, 3rd	Kuggghjul 3 an		(87 11 640)
0820	43	87 02 730	1	1	1	1 Guide ring	Styrning		
0840	44	87 02 722	1	1	1	1 Lock ring	Låsring		
0860	45	87 00 205	2	2	2	1 Bushing	Bussning		
0881	50	87 00 239	1	1	1	1 Thrust washer	Tryckbricka		
0882	51	87 20 468	1	1	1	1 Gear, 2nd	Kuggghjul 2 an		(87 00 1773)
0883	52	87 00 361	2	2	2	1 Guide ring	Styrning		
0884	53	87 03 761	1	1	1	1 Gear, 1st	Kuggghjul 1 an		
0880	54	87 04 207	1	1	1	1 Reverse gear	Backdrev		

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G08
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-I20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22



R 4892-99

0500

Gear box, 4-speed
Shafts, gears, shift bars
Ch. see foot note 73)

Växellåda, 4-växlad
Axlar, kugghjul, växelf.
Ch. se fotnot 73)

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

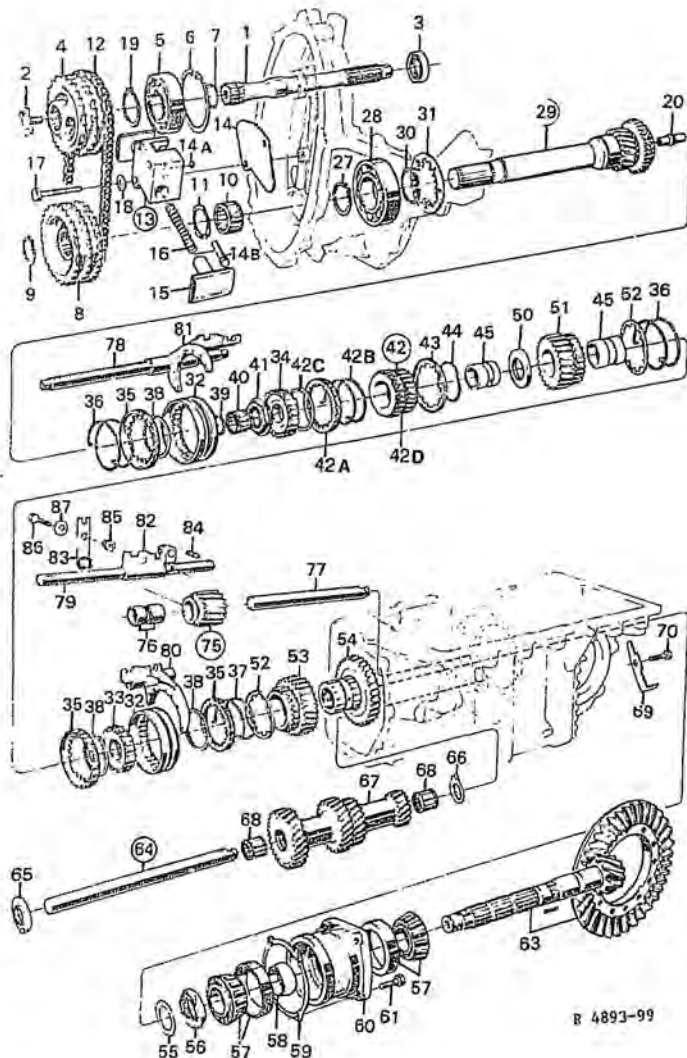
R4892

4

47

Fig Pos	Part No Art nr	Quantity/Antal				Description	Benämning	K S	Notes Anmärkning
		87 558	87 067	87 13 010	87 13 794				
0900	55	87 03 340	X	X	X	X Shim 0.3mm	Shim 0,3mm	5	
0920	55	87 03 357	X	X	X	X Shim 0.4mm	Shim 0,4mm	5	
0940	55	87 03 365	X	X	X	X Shim 0.5mm	Shim 0,5mm	5	
0960	56	87 02 359	1	1	1	1 Nut	Mutter	3	
0980	57	83 41 034	2	2	2	2 Roller bearing	Rullager	3	
1000	58	87 03 530	1	1	1	1 Collapsible spacer	Spannhylsa	3	
1020	59	83 41 752	X	X	X	X Shim 0.10mm	Shim 0,10 mm	5	
1040	59	83 41 760	X	X	X	X Shim 0.15mm	Shim 0,15 mm	5	
1060	59	83 41 778	X	X	X	X Shim 0.30mm	Shim 0,30 mm	5	
1080	59	83 44 723	X	X	X	X Shim 0.50mm	Shim 0,50 mm	5	
1100	60	87 20 732	1	1	1	1 Bearing house	Lagerhus	5	(8704215, 8712309)
1120	61	81 25 189	1	1	1	1 Screw	Skruv	5	
1140	63	87 03 639	1	1	1	1 Pinion and crown wheel	Pinjong och kronhjul	5	
1160									
1180	64	93 21 241	1	1	1	1 Shaft, intermediate gear assy	Axel, mellandrev kpl	6	
1200	65	87 11 327	1	1	1	1 Thrust washer	Tryckbricka	4	
1220	66	87 12 325	1	1	1	1 Thrust washer	Tryckbricka	4	
1240	67	87 11 665	1	1	1	1 Intermediate gear	Mellandrev	5	(8703738)
1260	67	87 11 665	1	1	1	1 Intermediate gear	Mellandrev	5	TURBO
1280	68	87 12 302	2	2	2	2 Needle bearing	Nållager	3	
1300	68	87 00 114	1	1	1	1 Lock plate	Låsplatta	3	
1320	70	80 82 935	1	1	1	1 Screw	Skruv	3	
1340	75	87 04 348	1	1	1	1 Sliding reverse gear assy	Backdrev, skjutbart kpl	5	
1360									
1380	76	87 15 229	2	2	2	2 Bushing	Bussning	4	(8703332)
1400	77	87 00 130	1	1	1	1 Shaft, reverse gear	Axel, backdrev	6	
1420	78	87 00 585	1	1	1	1 Gear shift shaft	Växelförarsaxel	6	
1440	79	87 01 989	1	1	1	1 Gear shift shaft	Växelförarsaxel, back-reverse gear	6	
1460									
1480									
1500	80	87 13 091	1	1	1	1 Gear shift fork 1-2	Växelförargaffel 1-2	5	
1520	81	87 00 619	1	1	1	1 Gear shift fork 3-4	Växelförargaffel 3-4	5	
1540	82	87 14 792	1	1	1	1 Gear shift fork R	Växelförargaffel B	5	
1560	83	87 02 045	1	1	1	1 Lever	Havarm	5	
1580	84	87 18 835	1	1	1	1 Screw	Skruv	5	(7956320)
1600	85	87 02 086	1	1	1	1 Sleeve	Hylsa	4	
1620	86	87 15 054	1	1	1	1 Screw	Skruv	4	
1640	87	80 29 969	1	1	1	1 Washer	Sricka	4	
1660	88	87 04 611	1	1	1	1 Inner ring	Innerring	4	
1680									
		87 80 454	1	1	1	1 Bearing kit	Lagersats	5	
		87 81 031	X	X	X	X Synchronizing kit	Synkroniseringssets	5	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02
4 GROUP INDEX		
	Clutch	3-G08
	Clutch control	3-G10
	Gear box, manual	3-G14
	Gear box control, manual	3-I20
	Gear box, automatic	3-J04
	Gear box control, automatic	3-J22



0516

Gear box, 4-speed
Shafts, gears, gear shift
bars**Växellåda, 4-växlad**
Axlar, kuggghjul, växels-
förlareDate
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10

R4893

4

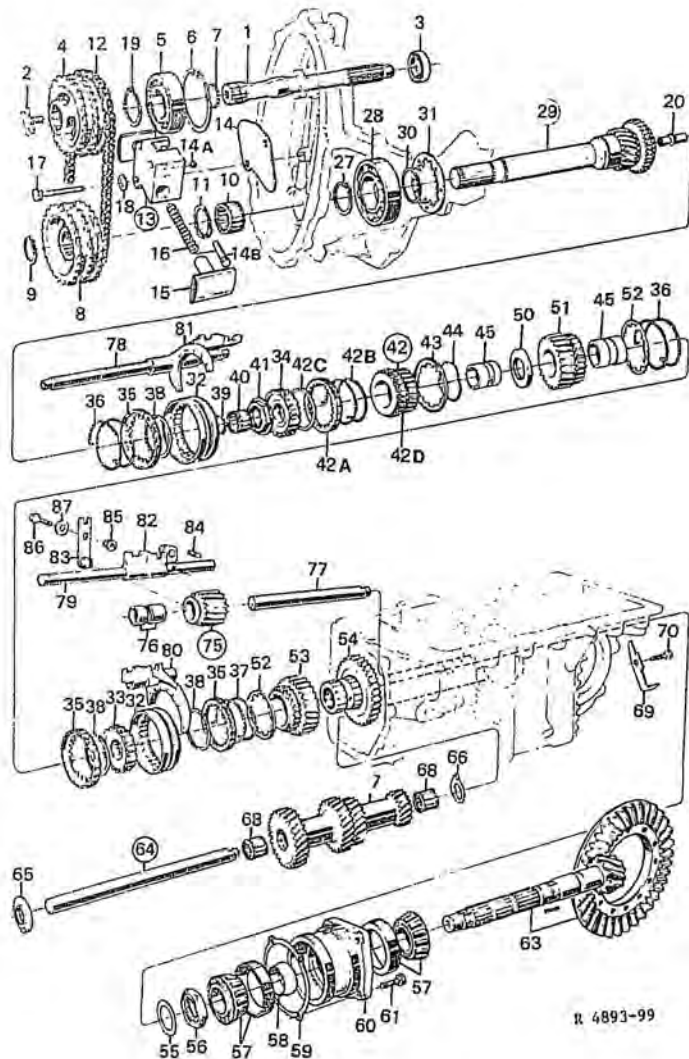
49

Fig Pos.	Part No Art.nr	Quantity/Antal		Description	Benämning	K/S S/R	Notes Anmärkning
		87 15 500	87 15 716				
0020	1	87 11 350	1	Clutch shaft	Lamellaxel	3	
0040	2	87 11 038	1	Screw	Skruv	2	
0060	3	87 10 881	1	Seal ring	Tätningssmg	3	
0080	4	87 11 343	1	Chain wheel, upper	Kedjehjul, övre	5	
0120	5	87 10 885	1	Roller bearing	Rullager	3	
0140	6	87 11 376	1	Lock ring	Spårning	4	
0160	7	87 04 777	1	Lock ring	Låsring	3	
0180	8	87 11 400	1	Chain wheel, lower	Kedjehjul, nedre	5	
0200	8	87 13 778	1	Chain wheel, lower	Kedjehjul, nedre	5	
0220	9	79 15 168	1	Lock ring	Låsring	5	INSIDE DIAM 22.2 MM.
0221	9	87 14 677	1	Lock ring	Låsring	5	INSIDE DIAM 20.5 MM
0240	10	87 11 384	1	Needle bearing	Nålager	4	
0260	11	87 11 947	1	Lock ring	Låsring	4	
0300	12	87 11 590	3	Chain	Kedja	5	
0341	13	87 13 570	1	Chain tensioner assy.	Kedjesträckare kpl.	4	
0361	14	87 13 513	2	Spacer plate	Distansplatta	5	
0370	14A	87 13 554	1	Ball	Kula	5	
0371	14B	87 13 539	2	Plug	Plugg	5	
0381	15	87 13 497	2	Tightener shoe	Sträckarsko	5	
0401	15	87 13 521	1	Spring	Fjäder	5	
0420	17	80 83 982	2	Screw	Skruv	5	
0440	18	80 83 982	2	Washer	Bricka	5	
0460	19	80 47 839	1	Lock ring	Låsring	5	
0481	20	87 13 158	1	Connecting pipe	Forbindelseför	5	
0481	27	80 47 854	1	Lock ring	Spårning	5	(7915267)
0500	28	87 00 767	1	Ball bearing	Kullager	3	
0530	29	87 12 465	1	Input shaft assy.	Ingående axel kpl	3	
0531	29	87 15 872	1	Input shaft assy.	Ingående axel kpl	3	
0550	30	87 13 224	1	Lock ring	Låsring	3	
0570	31	87 11 954	1	Guide ring	Styrning	4	
0580	32	87 00 411	2	Synchronizing muff	Synkroniseringsmuff	5	
0600	33	87 12 150	1	Synchronizing hub	Synkroniseringsnav	5	
0620	34	87 12 283	1	Synchronizing hub	Synkroniseringsnav	5	
0641	35	87 12 135	3	Synchronizing ring	Synkroniseringsring	5	
0660	35	87 00 429	2	Catch spring	Spårfjäder	4	
0680	37	87 11 103	1	Catch spring	Spårfjäder	4	
0700	38	87 04 942	3	Lock ring	Låsring	5	
0720	38	79 51 437	1	Lock ring	Låsring	5	
0740	40	87 00 478	1	Needle bearing	Nålager	5	
0760	41	87 04 108	1	Nut	Mutter	4	
0780	42	87 11 632	1	Gear, 3rd assy	Kuggghjul 3 an kpl.	4	
0785	42A	87 12 135	1	Synchronizing ring	Synkroniseringsring	3	
0786	42B	87 00 429	1	Catch spring	Spårfjäder	4	
0787	42C	87 04 942	1	Lock ring	Låsring	4	
0800	42D	87 20 484	1	Gear, 3rd	Kuggghjul 3 an	4	(8711640)
0820	43	87 02 730	1	Guide ring	Styrning	4	
0840	44	87 02 722	1	Lock ring	Låsring	4	
0860	45	87 00 205	2	Bushing	Bussning	4	
0861	50	87 00 239	1	Thrust washer	Tryckbricka	4	
0882	51	87 20 468	1	Gear, 2nd	Kuggghjul, 2 an	4	(8701773)
0883	52	87 00 361	2	Guide ring	Styrning	4	
0884	53	87 03 761	1	Gear, 1st	Kuggghjul, 1 an	4	
0885	53	87 14 933	1	Gear, 1st	Kuggghjul, 1 an	4	
0886	54	87 04 207	1	Reverse gear	Backdrev	4	
0900	54	87 14 925	1	Reverse gear	Backdrev	4	
0910	55	87 03 340	X	Shim 0.3mm	Shim 0.3mm	5	
0920	55	87 03 357	X	Shim 0.4mm	Shim 0.4mm	5	
0940	55	87 03 365	X	Shim 0.5mm	Shim 0.5mm	5	
0960	56	87 02 359	1	Nut	Mutter	3	
0980	57	83 41 034	2	Roller bearing	Rullager	5	
1000	58	87 03 530	1	Collapsible spacer	Spårnhylsa	5	
1020	59	83 41 752	X	Shim 0.10mm	Shim 0.10mm	5	
1040	59	83 41 760	X	Shim 0.15mm	Shim 0.15mm	5	
1060	59	83 41 778	X	Shim 0.30mm	Shim 0.30mm	5	
1080	59	83 44 723	X	Shim 0.50mm	Shim 0.50mm	5	

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G08
Clutch control 3-G10
Gear box, manual 3-G14
Gear box control, manual 3-I20
Gear box, automatic 3-J04
Gear box control, automatic 3-J22



R 4893-99

6510

Gear box, 4-speed
Shafts, gears, gear shift
bars

Växellåda, 4-växlad
Axlar, kuggghjul, växel-
förare

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R4893

4

51

Fig Pos	Part No Art nr	Quantity/Anst		Description	Genomning	K S	Notes Anmärkning
		87 15 500	87 15 716				
1100	60	87 20 732	1	Bearing house	Lagerhus	5	(6704215, 8712309)
1120	61	81 25 189	4	Screw	Skruv	5	
1140	63	87 03 639	1	Pinion and crown wheel	Pinjong och kronhjul	5	
1160	64	87 11 509	1	Shaft, intermediate gear assy	Axel, mellandrev kpl	5	
1200	65	87 11 327	1	Thrust washer	Tryckbicka	4	
1220	66	87 12 325	1	Thrust washer	Tryckbicka	4	
1240	67	87 11 905	1	Intermediate gear	Mellandrev	5	
1260	67	87 18 678	1	Intermediate gear	Mellandrev	5	(6714956)
1280	68	87 12 382	2	Needle bearing	Nållager	3	
1320	69	87 00 114	1	Lock plate	Låsplatta	3	
1340	70	80 82 935	1	Screw	Skruv	5	
1360	75	87 04 348	1	Sliding reverse gear assy	Backdrev, skjutbart kpl.	6	
1380	75	87 14 974	1	Sliding reverse gear assy	Backdrev, skjutbart kpl	4	
1391	76	87 15 229	2	Bushing	Bussning	3	(6703332)
1420	77	87 00 130	1	Shaft, reverse gear	Axel, backdrev	6	
1440	78	87 00 585	1	Gear shift shaft	Växelföraxel	6	
1460	79	87 01 989	1	Gear shift shaft reverse gear	Växelföraxel, back- drev	6	
1480	80	87 13 091	1	Gear shift fork 1-2	Växelförorgaffel 1-2	5	
1500	81	87 00 619	1	Gear shift fork 3-4	Växelförorgaffel 3-4	5	
1520	82	87 14 792	1	Gear shift fork R	Växelförorgaffel R	5	
1540	83	87 02 045	1	Lever	Hävarm	5	
1560	84	87 18 835	1	Screw	Skruv	5	(7965320)
1580	85	87 02 086	1	Sleeve	Hylsa	4	
1600	86	87 15 054	1	Screw	Skruv	5	
1620	87	80 29 959	1	Washer	Bicka	5	
1640		87 80 454	1	Bearing kit	Lagersats	5	
1660		87 81 031	X	Synchronizing kit	Synkroniseringssats	5	
1680			X				

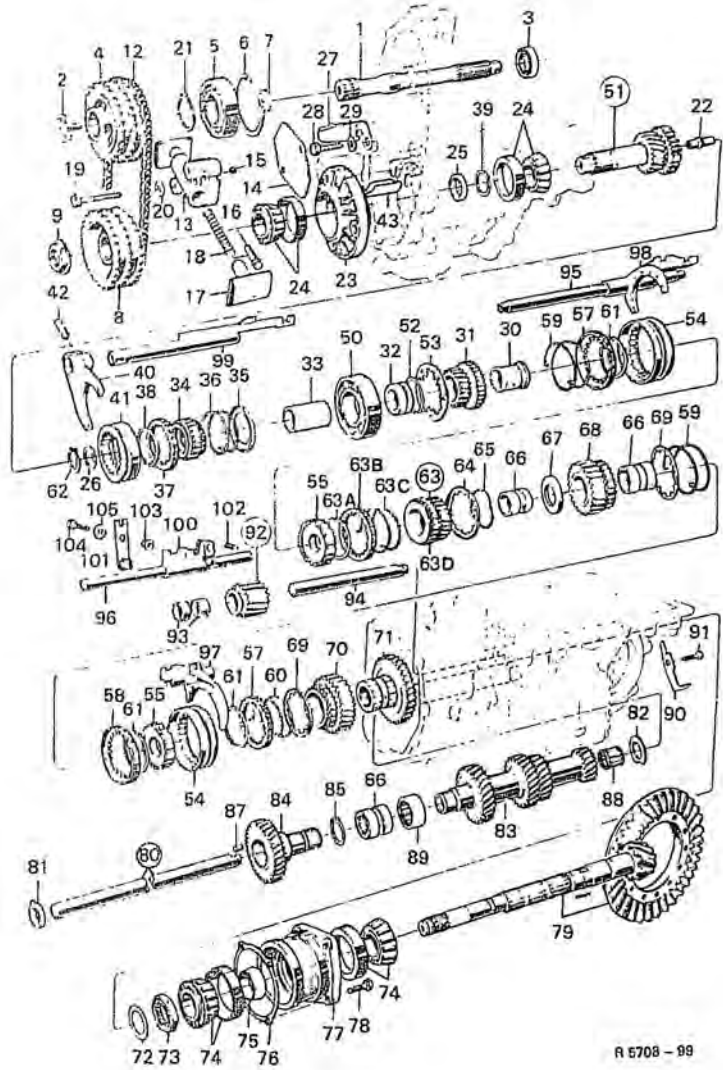
SAAB 99
M74-81

MASTER INDEX

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system,
- Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly,
- Steering 4-C02
- 7 Suspension,
- Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G08
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-I20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22



0525

Gear box, 5-speed
Shafts, gears, gear shift
bars

Växellåda, 5-växlad
Axlar, kugghjul,
växelförare

Date
Catalog
1988-10 R5708

Illustration
Bild nr
4

Page
Side
53

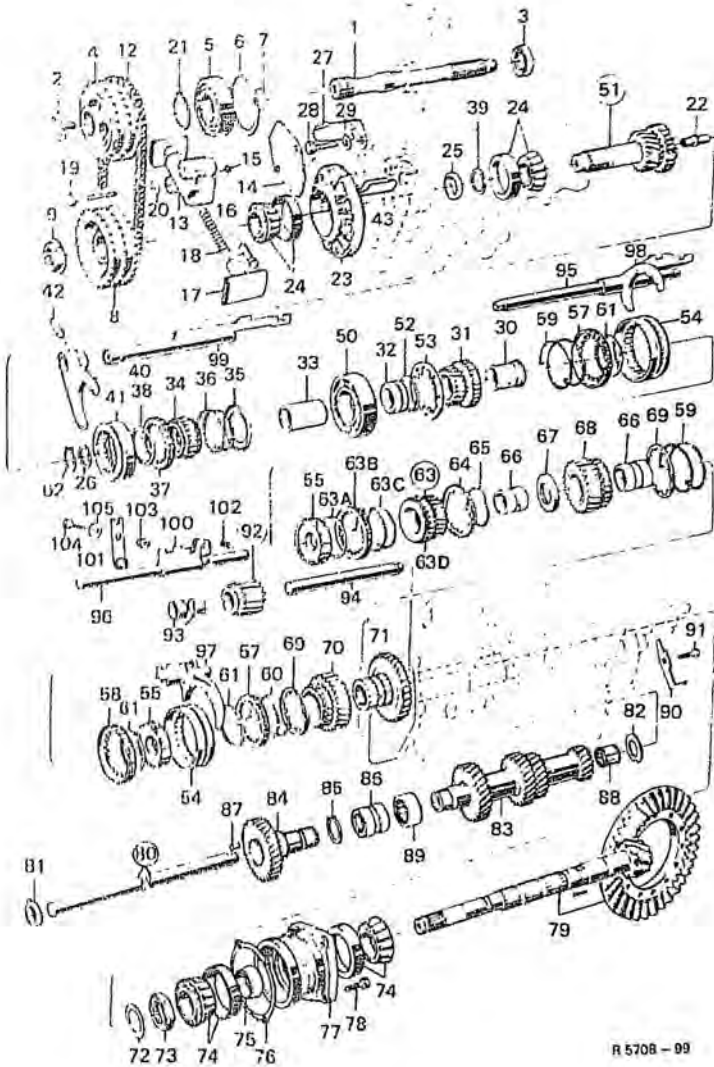
Fig Pos.	Part No Art nr	Quantity / Antal		Description	Benämning	K/S S/R	Notes Anmärkning
		87 15 179					
0020	1 87 11 350	1		Clutch shaft	Lamellaxel	3	
0040	2 87 11 038	1		Screw	Skruv	3	
0060	3 87 10 881	1		Seal ring	Tätningssring	2	
0100	4 87 13 190	1		Chain wheel, upper	Kedjehjul, övre	1	
0120	5 87 10 865	1		Roller bearing	Rullager	1	
0140	6 87 11 376	1		Lock ring	Spärring	1	
0160	7 87 04 777	1		Lock ring	Låsring	1	
0200	8 87 13 208	1		Chain wheel, lower	Kedjehjul, nedre	1	
0220	9 87 12 770	1		Nut	Mutter	1	
0240	12 87 11 590	2		Chain	Kedja	1	
0260	13 87 13 570	1		Chain tensioner assy	Kedjesträckare kpl	1	
0280	14 87 13 513	1		Spacer plate	Distansplatta	1	
0300	15 87 13 554	1		Ball	Kula	1	
0320	16 87 13 539	1		Plug	Plugg	1	
0340	17 87 13 497	2		Tightener shoe	Sträckarsko	1	
0360	18 87 13 521	2		Spring	Fjäder	1	
0380	19 80 83 982	2		Screw	Skruv	1	
0400	20 80 29 985	2		Washer	Bricka	1	
0420	21 80 47 839	2		Lock ring	Låsring	1	
0440	22 87 13 158	1		Connecting pipe	Förbindelsrör	1	
0460	23 87 12 697	1		Bearing house	Lagerhus	1	
0480	24 87 12 838	2		Roller bearing	Rullager	1	
0500	25 87 15 013	X		Spacer ring 8,08mm	Distansring 8,08 mm	1	
0520	25 87 15 021	X		Spacer ring 8,09mm	Distansring 8,09 mm	1	
0540	25 87 15 088	X		Spacer ring 8,10mm	Distansring 8,10 mm	1	
0560	25 87 15 095	X		Spacer ring 8,11mm	Distansring 8,11 mm	1	
0580	26 87 14 651	X		Shim 0,30 mm	Shim 0,30 mm	1	
0600	26 87 14 669	X		Shim 0,40 mm	Shim 0,40 mm	1	
0620	27 87 13 588	1		Oil catcher	Oljeskopa	1	
0640	28 80 83 933	3		Screw	Skr	1	
0660	29 80 29 985	2		Washer	Bricka	1	
0680	30 87 13 028	1		Bushing	Lagerbussning	1	
0700	31 87 14 503	1		Gear, 4th	Kugghjul 4:an	1	
0740	32 87 12 762	1		Spacer ring	Distansring	1	
0780	33 87 13 406	1		Spacer sleeve	Distanshylsa	1	
0780	34 87 18 289	1		Clutch hub	Kopplingsnav	1	
0800	35 87 12 598	1		Guide ring, 5th	Styrning 5:an	1	
0820	35 87 15 005	1		Spring, 5th	Spärrfjäder 5:an	1	
0840	37 83 44 772	1		Synchronizing ring	Synkroniseringsring	1	
0860	38 87 12 606	1		Lock ring	Låsring	1	
0870	39 87 12 994	X		Shim 0,20 mm	Shim 0,20 mm	1	
0880	39 87 13 448	X		Shim 0,25 mm	Shim 0,25 mm	1	
0900	39 87 13 455	X		Shim 0,30 mm	Shim 0,30 mm	1	
0940	40 87 14 701	1		Gear shift fork	Växlingsgaffel	1	
0960	41 87 12 580	1		Synchronizing muff	Synkroniseringsmuff	1	
0980	42 80 34 985	1		Cylindrical pin	Cylindrisk pinne	1	
1000	43 87 13 596	1		Oil collector	Oljefångare	1	
1040	50 87 00 767	1		Ball bearing	Kullager	1	
1060	51 87 14 511	1		Input shaft assy	Ingående axel kpl	1	
1080	52 87 10 410	1		Lock ring	Låsring	1	
1100	53 87 04 041	1		Guide ring	Styrning	1	
1120	54 87 00 411	2		Synchronizing muff	Synkroniseringsmuff	1	
1140	55 87 12 283	2		Synchronizing hub	Synkroniseringsnav	1	
1160	57 87 12 135	2		Synchronizing ring	Synkroniseringsring	1	
1180	58 87 14 446	1		Synchronizing ring	Synkroniseringsring	1	
1200	59 87 15 120	2		Catch spring	Spärrfjäder	1	
1220	60 87 11 103	1		Catch spring	Spärrfjäder	1	
1240	61 87 04 942	3		Lock ring	Låsring	1	
1260	62 87 14 677	1		Lock ring	Låsring	1	
1300	63 87 11 632	1		Gear, 3rd assy	Kugghjul 3:an kpl	1	
1305	63A 87 04 942	1		Lock ring	Låsring	1	
1306	63B 87 12 135	1		Synchronizing ring	Synkroniseringsring	1	
1307	63C 87 00 429	1		Catch spring	Spärrfjäder	1	
1308	63D 87 20 484	1		Gear, 3rd assy	Kugghjul 3:an kpl	1	
1320	64 87 02 730	1		Guide ring	Styrning	1	

- General, Complete sets 1-A02
- Tools 1-H02
- Engine 1-J02, 2-A02
- Electrical system, instruments 3-A02
- Transmission 3-G02
- Brakes 4-A02
- Front assembly, steering 4-C02
- Suspension, wheels 4-E02
- Body 4-F02, 5-A02
- Accessories 5-K02
- Numerical register 5-A02

4 GROUP INDEX

- Clutch 3-G08
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-I20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22

R 5708 - 99



R 570B - 99

Gear box, 5-speed Shafts, gears, gear shift bars

Växellåda, 5-växlad Åxlar, kugghjul, växelförare

1988-10 R570B

4 55

Fig. Pos.	Part No. Alt. nr.	Quantity / Antal	Description	Benämning	Notes / Anmärkning
1340	65 87 02 722	1	Lock ring	Låsring	
1360	66 87 00 205	2	Bushing	Låsring	
1380	67 87 00 239	1	Thrust washer	Tryckbricka	
1400	68 87 20 488	1	Gear, 2nd	Kugghjul, 2 an	
1420	69 87 00 361	2	Guide ring	Styrning	
1440	70 87 03 761	1	Gear, 1st	Kugghjul, 1 an	
1460	71 87 04 207	1	Reverse gear	Backdräv	
1480	72 87 03 340	X	Shim 0,3 mm	Shim 0,3 mm	
1500	72 87 03 357	X	Shim 0,4 mm	Shim 0,4 mm	
1520	72 87 03 365	X	Shim 0,5 mm	Shim 0,5 mm	
1540	73 87 02 359	1	Nut	Mutter	
1560	74 83 41 034	2	Roller bearing	Rullager	
1580	75 87 03 530	1	Collapsible spacer	Spännhylsa	
1600	76 83 41 752	X	Shim 0,10 mm	Shim 0,10 mm	
1620	76 83 41 760	X	Shim 0,15 mm	Shim 0,15 mm	
1640	76 83 41 778	X	Shim 0,30 mm	Shim 0,30 mm	
1660	76 83 44 723	X	Shim 0,50 mm	Shim 0,50 mm	
1680	77 87 20 732	1	Bearing house	Lagerhus	
1700	78 81 25 189	1	Screw	Skruv	
1720	79 87 12 556	1	Pinion and crown wheel	Pinyon och kronhjul	
1740	80 93 21 258	1	Shaft, intermediate gear assy	Åxel, mellandrev kpl	
1760	81 87 14 685	1	Thrust washer	Tryckbricka	
1780	82 87 12 887	1	Thrust washer	Tryckbricka	
1800	83 87 19 015	1	Intermediate gear	Mellandrev	
1820	84 87 14 529	1	Gear	Kugghjul	
1840	85 80 47 813	1	Lock ring	Spänning	
1860	86 87 12 655	1	Sleeve	Hylsa	
1880	87 14 693	1	Roller	Rulle	
1900	88 87 12 382	1	Needle bearing	Nålager	
1920	88 87 18 660	1	Needle bearing	Nålager	
1940	89 87 12 853	1	Needle bearing	Nålager	
1960	90 87 00 114	1	Lock plate	Låsplatta	
1980	91 80 82 935	1	Screw	Skruv	
2000	92 87 04 348	1	Sliding reverse gear assy	Backdräv skjutbart kpl	
2020	93 87 15 229	2	Bushing	Låsring	
2040	94 87 00 130	1	Shaft, reverse gear	Åxel, backdräv	
2060	95 87 00 585	1	Gear shift shaft	Växelföraxel	
2080	96 87 12 937	1	Gear shift shaft, reverse gear	Växelföraxel, backdräv	
2100	97 87 13 091	1	Gear shift fork 1-2	Växelförargaffel 1-2	
2120	98 87 00 619	1	Gear shift fork 3-4	Växelförargaffel 3-4	
2140	99 87 13 638	1	Gear shift fork 5th	Växelförargaffel 5 an	
2160	100 87 12 929	1	Gear shift fork B	Växelförargaffel B	
2180	101 87 02 045	1	Lever	Hövarm	
2200	102 87 18 835	1	Screw	Skruv	
2220	103 87 13 000	1	Sleeve	Hylsa	
2240	104 87 15 062	1	Screw	Skruv	
2260	105 80 29 969	1	Washer	Bricka	
2280	87 80 454	1	Bearing kit	Lagersats	
2300	87 81 031	X	Synchronizing kit	Synkroniseringsatts	

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 5-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-F02, 5-A02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

- ## 4 GROUP INDEX
- Clutch 3-G08
 - Clutch control 3-G10
 - Gear box, manual 3-G14
 - Gear box control, manual 3-I20
 - Gear box, automatic 3-J04
 - Gear box control, automatic 3-J22

2551

Gear box		Växellåda.				Date	Part no.	Group	Page
Differential, inner		Differential,				Drawn	Start		57
universal joint		inre knut				1988-10 F0378			4
Fig	Part No	Quantity, Actual				Description	Benämning	Notes	
Pos	Art nr	87	87	87	87			Arbetsmarkering	
		03	03	05	13				
		605M	506A	5M	83A				
1	87 03 324	1	1			Differential case	Differentialhus		5
1	87 04 330			1	1	Differential case	Differentialhus		5
2	87 03 472	1	1	1	1	Shaft	Åxel		5
3	87 03 274	2	2	2	2	Differential pinion	Differentialdriv		5
4	87 03 290	2	2			Differential side gear	Differentialhjul		5
4	87 04 363			2	2	Differential side gear	Differentialhjul		5
5	83 42 859	2	2			Lock ring	Låsring		5
6	87 03 415	2	2			Thrust washer	Stötbricka		5
6	87 04 371			2	2	Thrust washer	Stötbricka		5
7	87 03 282	2	2	2	2	Thrust washer	Stötbricka		5
8	80 47 722	2	2	2	2	Lock ring	Låsring		5
11	87 03 241	12	12	12	12	Screw	Skruv		5
13	89 09 375	2	2			Roller bearing	Rullager		5
13	87 08 836			2	2	Roller bearing	Rullager		5
14	83 40 101	1	1			Bearing seat L.H.	Lagersäte V		5
14	87 11 160			1	1	Bearing seat L.H.	Lagersäte V	(8704272)	5
15	87 03 480	1	1			Bearing seat R.H.	Lagersäte H		5
15	87 04 280			1	1	Bearing seat R.H.	Lagersäte H		5
20	83 41 604	X	X	X	X	Shim 0.10 mm	Shim 0.10 mm		5
20	83 41 612	X	X	X	X	Shim 0.15 mm	Shim 0.15 mm		5
20	83 41 620	X	X	X	X	Shim 0.30 mm	Shim 0.30 mm		5
20	83 41 638	X	X	X	X	Shim 0.50 mm	Shim 0.50 mm		5
21	79 33 849			12	12	Washer	Bricka		5
21	80 29 985	12	12			Washer	Bricka		5
22	80 83 933			11	11	Screw	Skruv		5
22	80 83 941	8	8			Screw	Skruv		5
23	93 46 354	1	1	1	1	Screw	Skruv	(8083966)	5
24	80 83 933	2	2			Screw	Skruv		5
24	80 83 941			2	2	Screw	Skruv		5
25	83 42 701	2	2	2	2	O-ring	O-ring		5
30	83 42 966	1	1			Lock-ring	Stöppring		5
30	87 04 421			1	1	Lock-ring	Stöppring		5
31	71 67 463	2	2			Seal ring	Tättningsring		5
31	87 04 298			2	2	Seal ring	Tättningsring		5
32	87 04 306			2	2	Ball bearing	Kullager		5
33	89 47 813			2	2	Lock ring	Låsring		5
34	87 10 360			1	1	Washer	Bricka	(7915200)	5
35	87 04 314			2	2	Spring	Fjäder		5
36	87 04 322			2	2	Plunger	Plunge		5
37	83 42 958	1	1			Speedometer drive gear	Hastighetsmätardrev		5
37	87 04 413			1	1	Speedometer drive gear	Hastighetsmätardrev		5
38	87 04 189	2	2			Driver, inner	Medbåringare, inre		5
38	87 04 264			2	2	Driver, inner	Medbåringare, inre		5
39	83 41 448	1	1			Speedometer drive assy	Hastighetsmätardrivning kpl		5
39	87 04 447			1	1	Speedometer drive assy	Hastighetsmätardrivning kpl	(5 27)	5
40	83 41 455	1	1	1	1	Guide sleeve	Styrhylsa	(5 27) USE TOGETHER WITH 8341463 8741471,870381	5
41	83 41 463	1	1			Gear	Kuggghjul		5
41	87 04 439			1	1	Gear	Kuggghjul		5
42	83 41 471	1	1	1	1	Gear shaft	Åxel		5
43	87 03 811	1	1	1	1	Tension pin	Spännstift		5
44	87 11 921	1	1	1	1	Guide sleeve	Styrhylsa		5
45	87 11 707	1	1			O-ring	O-ring	(5 28)	5
46	87 13 042	1	1			Gear	Kuggghjul	(5 28)	5
47	87 13 463	1	1	1	1	Seal ring	Tättningsring	(5 28)	5

27 Gear box-8C7820
28 Gear box 807821-

F0378 - 99

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-I02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G08
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-I20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22

0250

Gear box
Differential, inner
universal joint

Växellåda.
Differential,
inre knut

Date
Diagram
1988-10 F0378

Description
Sig nr

Group
Uppgr

Page
Sida
4 59

Fig Pos	Part No Art nr	Quantity / Antal				Description	Benämning	Notes Anmärkning	
		87 03	87 03	87 05	13 83A				
		605M	506A	6M	83A				
1240	49	87 11 723		1	1	Lock plate	Låsplåt	6 28	
1250	50	83 41 430	1	1	1	Gasket	Packning	5 4 27	
1280									
1300									
1320									
1340									
1350									

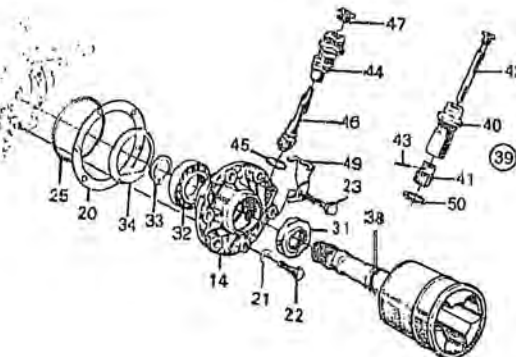
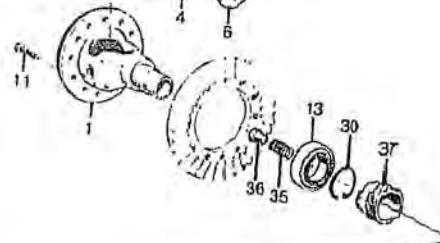
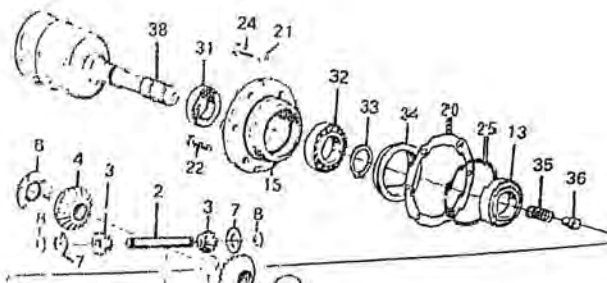
CONTINUED ON NEXT
PAGE

FORTSÄTTNING PÅ
NÄSTA SIDA

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

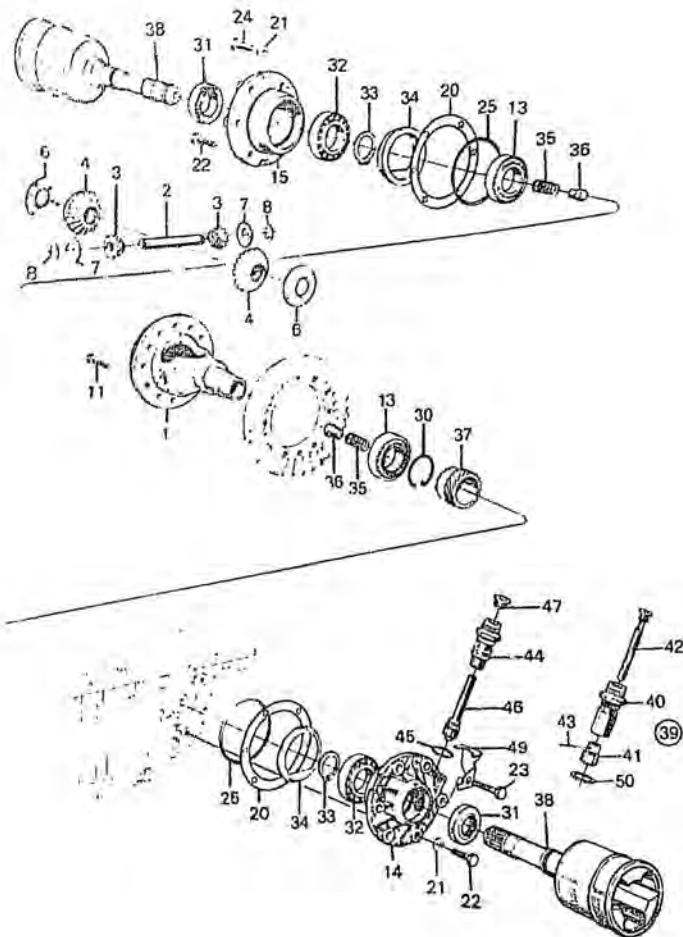
4 GROUP INDEX

- Clutch 3-G08
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-I20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22



F0378 - 99

27 Gear box-807820
28 Gear box-807821-



F0379 - 99

575

Gear box
Differential, inner
universal jointVäxellåda
Differential,
inre knutDate
Datum
1988-10 F0379Version
E-477Group
Grupp
4Page
Sida
61

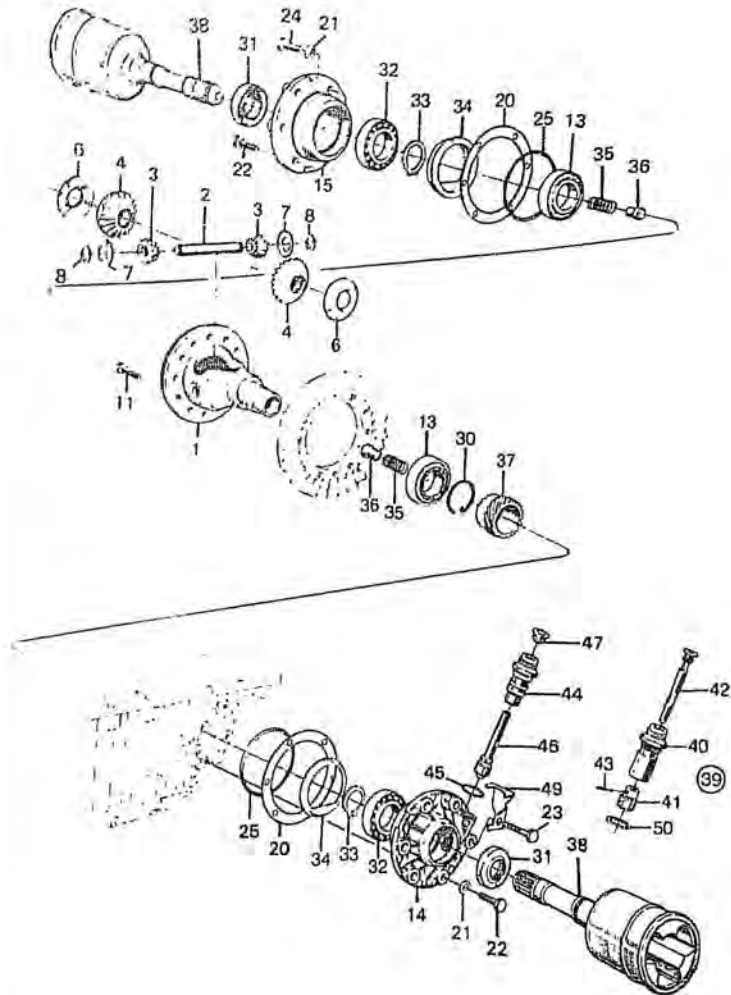
Fig Pos	Part No Art nr	Quantity/Amount				Description	Benämning	Notes Anmärkning
		B7 11	87 11	87 12	87 10M			
0020	1 87 04 330	1	1	1		Differential case	Differentialhus	
0042	2 87 03 472	1	1	1		Shaft	Åxel	
0060	3 87 03 274	2	2	2		Differential pinion	Differentialdrev	
0080	4 87 04 363	2	2	2		Differential side gear	Differentialhjul	
0100	6 87 04 371	2	2	2		Thrust washer	Slitbricka	
0120	7 87 03 282	2	2	2		Thrust washer	Slitbricka	
0140	8 80 47 722	2	2	2		Lock ring	Spänning	
0180	11 87 03 241	12	12	12		Screw	Skruv	
0200	13 87 08 236	2	2	2		Roller bearing	Rullager	
0240	14 87 11 160	1	1	1		Bearing seat L.H.	Lagersäte V	
0260	15 87 04 280	1	1	1		Bearing seat RH	Lagersäte H	
0280	20 83 41 604	X	X	X		Shim 0.10 mm	Shim 0.10 mm	
0300	20 83 41 612	X	X	X		Shim 0.15 mm	Shim 0.15 mm	
0320	20 83 41 620	X	X	X		Shim 0.30 mm	Shim 0.30 mm	
0340	20 83 41 638	X	X	X		Shim 0.50 mm	Shim 0.50 mm	
0360	21 80 29 985	12	12	12		Washer	Bricka	
0380	22 80 83 941	9	9	9		Screw	Skruv	
0420	23 80 83 974	1	1	1		Screw	Skruv	
0440	24 80 83 941	2	2	2		Screw	Skruv	
0460	25 83 42 701	2	2	2		O-ring	O-ring	
0480	30 87 04 421	1	1	1		Lock-ring	Stoppring	
0500	31 87 04 298	2	2	2		Seal ring	Tättningsring	
0520	32 87 04 306	2	2	2		Ball bearing	Kullager	
0540	33 80 47 813	2	2	2		Lock ring	Låsring	
0560	34 87 10 360	1	1	1		Washer	Bricka	
0580	35 87 04 314	2	2	2		Spring	Fjäder	
0600	36 87 04 322	2	2	2		Plunger	Plunge	
0620	37 87 04 413	1	1	1		Speedometer drive gear	Hastighetsmätardrev	
0640	38 87 04 264	2	2	2		Driver, inner	Medbringare, inre	
0680	39 87 04 447	1	1	1		Speedometer assy.	Hastighetsmätardriv- ning kpl	
0700	40 83 41 455	1	1	1		Guide sleeve	Styrhylsa	
0720	41 87 04 439	1	1	1		Gear	Kuggghjul	
0740	42 83 41 471	1	1	1		Shaft	Åxel	
0760	43 87 03 811	1	1	1		Tension pin	Spännstift	
0800	44 87 11 921	1	1	1		Guide sleeve	Styrhylsa	
0820	45 87 11 707	1	1	1		O-ring	O-ring	
0840	46 87 13 042	1	1	1		Gear	Kuggghjul	
0860	47 87 13 463	1	1	1		Seal ring	Tättningsring	
0900	49 87 11 723	1	1	1		Lock plate	Låsplåt	
0920	50 83 41 430	1	1	1		Gasket	Packning	
0940								
0960								
0980								
1000								
1020								

CONTINUED ON NEXT
PAGEFÖRTSÄTTNING PÅ
NÄSTA SIDA

- 0 General, Complete sets 1-A02
1 Tools 1-N02
2 Engine 1-J02 2-A02
3 Electrical system,
Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly,
Steering 4-C02
7 Suspension,
Wheels 4-E02
8 Body 4-F02 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G08
Clutch control 3-G10
Gear box, manual 3-G14
Gear box control, manual 3-I20
Gear box, automatic 3-J04
Gear box control, automatic 3-J22



F0380 - 99

4585

Gear box
Differential, inner
universal joint

Växellåda
Differential,
inre knut

Date
Dittm
1988-10 F0380

Illustration
Bild nr
4

Group
Grupp
63

Fig Pos	Part No Art nr	Quantity / Antal	Description	Benämning	K/S G/L	Notes Anmärkning
		87 87 87 13 13 15 67M 75M 129M				
0020	1	87 04 330	Differential case	Differentialhus	5	
0040	2	87 03 472	Shaft	Åxel	5	
0060	3	87 03 274	Differential pinion	Differentialdriv	4	
0080	4	87 04 363	Differential side gear	Differentialhjul	4	
0100	5	87 04 371	Thrust washer	Stötbicka	3	
0120	6	87 03 282	Thrust washer	Stötbicka	3	
0140	7	80 47 722	Lock ring	Spärring	5	
0180	11	87 03 241	Screw	Skruv	5	
0200	13	87 08 836	Roller bearing	Rullager	3	
0240	14	87 11 160	Bearing seat L.H.	Lagersäte V	5	(8704272)
0260	15	87 04 280	Bearing seat RH	Lagersäte H	5	
0280	20	83 41 604	Shim 0.10 mm	Shim 0.10 mm	5	
0300	20	83 41 612	Shim 0.15 mm	Shim 0.15 mm	5	
0320	20	83 41 620	Shim 0.30 mm	Shim 0.30 mm	5	
0340	20	83 41 638	Shim 0.50 mm	Shim 0.50 mm	5	
0360	21	80 29 985	Washer	Bucka	5	
0380	22	80 83 941	Screw	Skruv	5	
0420	23	80 83 974	Screw	Skruv	5	
0440	24	80 83 941	Screw	Skruv	5	
0460	25	83 42 701	O-ring	O-ring	5	
0480	30	87 04 421	Lock ring	Stöppring	5	
0500	31	87 04 298	Seal ring	Tätningssring	5	
0520	32	87 04 306	Ball bearing	Kullager	3	
0540	33	80 47 813	Lock ring	Låsring	5	(7915200)
0560	34	87 10 360	Washer	Bucka	5	
0580	35	87 04 314	Spring	Fäder	5	
0600	36	87 04 322	Plunger	Plunge	5	
0620	37	87 04 413	Speedometer drive gear	Hastighetsmätardrev	5	
0660	38	87 04 264	Driver, inner	Meddrivare, inre	4	
0680	39	87 04 447	Speedometer drive assy.	Hastighetsmätardrivning kpl	5 (27)	
0700	40	83 41 455	Guide sleeve	Styrhylsa	5 (27)	USE TOGETHER WITH 874 1463 874 1471 8703811
0720	41	87 04 439	Gear	Kuggghjul	4 (27)	
0740	42	83 41 471	Shaft	Åxel	5 (27)	
0780	43	87 03 811	Tension pin	Spännstift	5 (27)	
0800	44	87 11 921	Guide sleeve	Styrhylsa	5 (28)	
0820	45	87 11 707	O-ring	O-ring	4 (28)	
0840	46	87 13 042	Gear	Kuggghjul	4 (28)	
0860	47	87 13 463	Seal ring	Tätningssring	5 (28)	
0900	49	87 11 723	Lock plate	Låsplåt	6 (28)	
0920	50	83 41 430	Gasket	Packring	5 (4 27)	
0940						
0960						
0980						
1000						
1020						

CONTINUED ON NEXT
PAGE

FORTSÄTTNING PÅ
NÄSTA SIDA

27 Gear box-807820
28 Gear box-807821-

SAAB 99
M74-81

MASTER INDEX

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G08
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-I20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22

0590

Gear box
Differential, inner
universal jointVäxellåda
Differential,
inre knutDate
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10 F0381

4

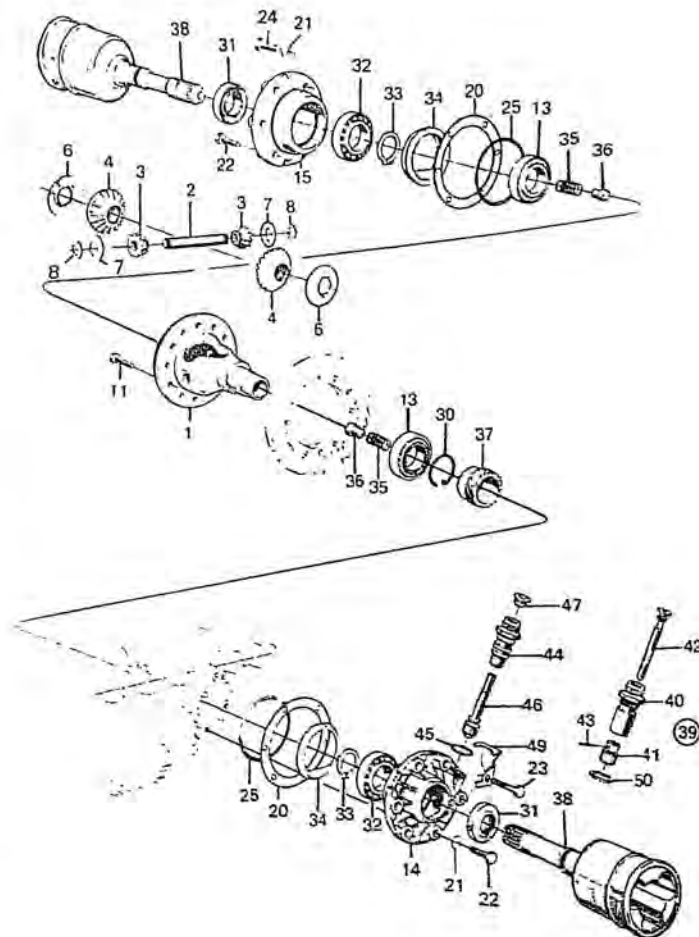
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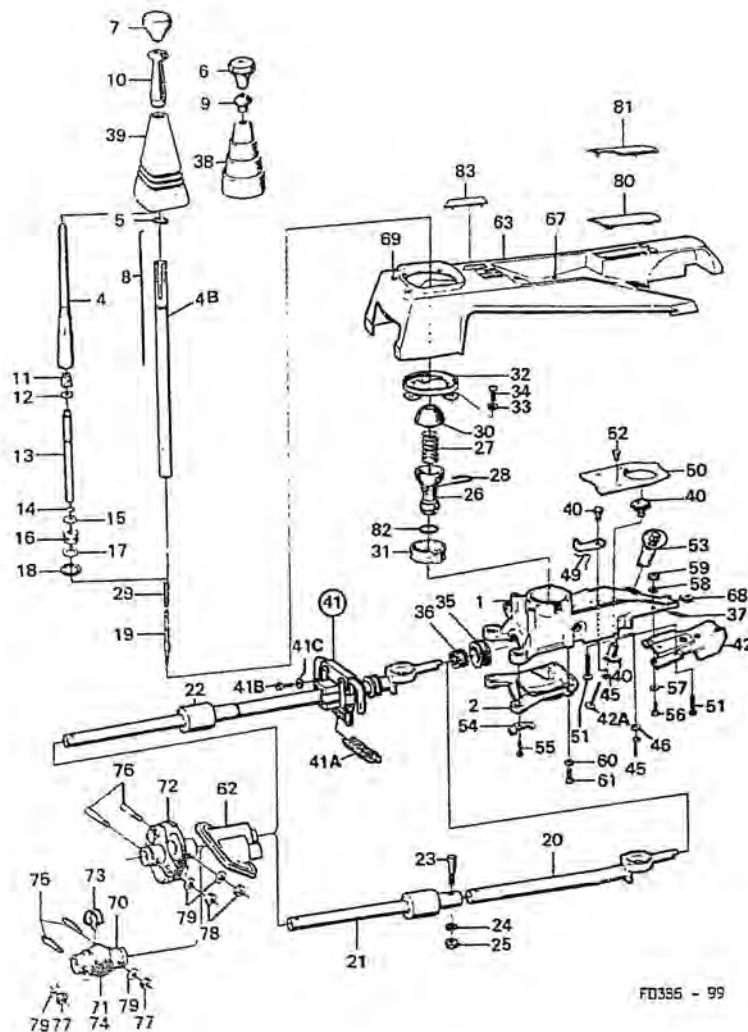
Fig Pos	Part No Art nr	Quantity Antal		Description	Benämning	K S /	Notes Anmärkning
		87 15 500W	87 15 715W				
0020	1	87 04 330	1	Differential case	Differentialhus	5	
0025	1	87 18 157	1	Differential case	Differentialhus	5	
0040	2	87 03 472	1	Shaft	Axel	5	
0060	3	87 03 274	2	Differential pinion	Differentialdrövr	4	
0080	4	87 04 363	2	Differential side gear	Differentialhjul	4	
0100	6	87 04 371	2	Thrust washer	Stöbricka	3	
0120	7	87 03 282	2	Thrust washer	Stöbricka	3	
0140	8	80 47 722	2	Lock ring	Spärring	5	
0160	11	87 03 241	12	Screw	Skruv	5	
0200	13	87 08 836	2	Roller bearing	Rullagrar	3	
0240	14	87 11 160	1	Bearing seat LH	Lagersäte V	5	
0280	15	87 04 280	1	Bearing seat RH	Lagersäte H	5	
0280	20	83 41 604	X	Shim 0 10mm	Shim 0 10mm	S	
0300	20	83 41 612	X	Shim 0 15mm	Shim 0 15mm	S	
0320	20	83 41 620	X	Shim 0 30mm	Shim 0 30mm	S	
0340	20	83 41 638	X	Shim 0 50mm	Shim 0 50mm	S	
0350	21	80 29 985	12	Washer	Bricka	5	
0380	22	80 83 941	9	Screw	Skruv	5	
0420	23	80 83 974	1	Screw	Skruv	5	
0440	24	80 83 941	2	Screw	Skruv	5	
0460	25	83 42 701	2	O-ring	O-ring	S	
0480	30	87 04 421	1	Lock-ring	Stöppring	5	
0500	31	87 04 298	2	Seal ring	Tätningssring	2	
0520	32	87 04 306	2	Ball bearing assy	Kullagrar kpl	2	
0540	33	80 47 813	2	Lock ring	Låsring	4	
0560	34	87 10 360	1	Washer	Bricka	5	
0580	35	87 04 314	2	Spring	Fjäder	5	
0600	36	87 04 322	2	Plunger	Plunge	5	
0620	37	87 04 413	1	Speedometer drive gear	Hastighetsmätardrövr	5	
0640	38	87 04 264	2	Driver, inner	Modbringare, inre	4	
0660	44	87 11 321	1	Guide sleeve	Styrhylsa	5	
0680	44	87 13 034	1	Guide sleeve	Styrhylsa	5	
0690	45	87 11 707	1	O-ring	O-ring	4	
0690	46	87 13 042	1	Gear	Kuggghjul	4	
0690	47	83 41 471	1	Seal ring	Tätningssring	5	
0900	49	87 11 723	1	Lock plate	Låsplåt	5	

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G08
Clutch control 3-G10
Gear box, manual 3-G14
Gear box control, manual 3-I20
Gear box, automatic 3-J04
Gear box control, automatic 3-J22





FD386 - 99

0500

Gear box control
ManualVäxelladsmanövrering
ManuellDate
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10 F0386

4

67

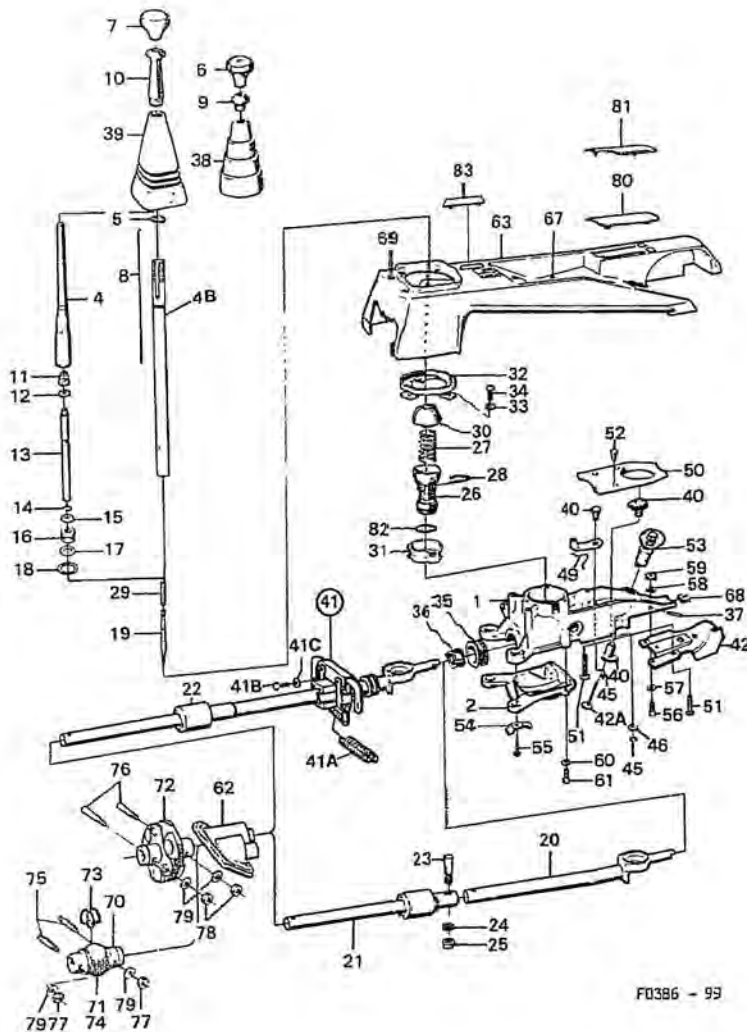
Fig Pos	Part No Art nr	Quantity/ Antal	Description	Benämning	K S N L	Notes Anmärkning
		99				
0100	1	93 47 816	1	Gear lever housing, upper	Växelspåkshus, ovre	5 (8315863, 8333262)
0120	2	83 84 729	1	Gear lever housing, lower	Växelspåkshus, nerre	5 (8322942)
0140	2	83 29 229	1	Gear lever housing, lower	Växelspåkshus, nedre	5 31)
0160	2	93 19 724	1	Gear lever housing, lower	Växelspåkshus, nedre	5 32, 74)
0180	2	93 22 736	1	Gear lever housing, lower	Växelspåkshus, nedre	5 76)
0200	2	93 22 736	1	Gear lever housing, lower	Växelspåkshus, nedre	5 5-SPEED
0220	4	83 85 049	1	Gear shift lever	Växelspåk	5 9)
0240	4	83 33 213	1	Gear shift lever	Växelspåk	5 10, 82)
0260	48	93 31 042	1	Gear shift lever	Växelspåk	5 83)
0280	5	79 41 115	1	Lock ring	Spärring	5 82)
0300	5	79 51 379	1	Lock ring	Spärring	5 83)
0320	6	83 81 774	1	Knob	Knopp	5 31)
0340	7	83 22 182	1	Knob	Knopp	5 32, 82)
0360	7	93 67 046	1	Knob	Knopp	5 83) (8344028)
0380	7	75 44 828	1	Knob	Knopp	5 5-SPEED ENGINE H-TYPE (8344045)
0400	8	87 01 427	1	Pawl rod	Spärrstång	3 81)
0420	8	83 33 197	1	Pawl rod	Spärrstång	3 10)
0440	9	87 01 419	1	Carrier	Medbringare	3 9)
0460	10	83 31 539	1	Carrier	Medbringare	5 (8332056), USE TOGETHER WITH 8331547
0480	11	83 85 064	1	Rubber bushing	Gummbussning	3 82)
0500	12	83 17 586	1	Washer	Bricka	5 82)
0520	13	83 85 056	1	Tube	Rör	5 9)
0540	13	83 33 221	1	Tube	Rör	5 10, 82)
0560	14	79 15 077	1	Lock ring	Spärring	5 82)
0580	15	83 11 904	1	Washer	Bricka	5 82)
0600	16	83 11 920	1	Rubber bushing	Gummbussning	3 82)
0620	17	83 11 896	1	Washer	Bricka	5 82)
0640	18	79 14 849	1	Stop ring	Stoppring	5 82)
0660	19	87 01 393	1	Ratch pin	Spärrtapp	3 9)
0680	19	83 33 205	1	Ratch pin	Spärrtapp	4 10, 74)
0700	19	93 19 686	1	Ratch pin	Spärrtapp	4 75)
0720	20	83 75 032	1	Gear shift rod	Växlestång	5 60) SUPERSEDED BY 8336810
0740	21	83 75 057	1	Vibration damper	Vibrationsdämpare	5 60) SUPERSEDED BY 8336810
0760	22	83 36 810	1	Gear shift rod	Växlestång	5 74)
0780	22	93 19 567	1	Gear shift rod	Växlestång	5 76)
0800	22	93 30 622	1	Gear shift rod	Växlestång	5 5-SPEED
0820	23	83 75 172	1	Pin	Pinna	3 80)
0840	24	80 29 944	1	Washer	Bricka	5 60)
0860	25	83 35 002	1	Nut	Mutter	5 60)
0880	26	83 30 417	1	Carrier	Medbringare	5 9)
0900	26	83 38 840	1	Carrier	Medbringare	3 10, 74)
0920	26	93 30 549	1	Carrier	Medbringare	3 75)
0940	27	83 77 970	1	Spring	Fjäder	5 82)
0960	27	93 26 380	1	Spring	Fjäder	5 83)
0980	28	83 75 024	1	Pin	Pinna	5
1000	29	87 01 385	1	Spring	Fjäder	5

9 -1977
10 -1978-
31 -1975
32 -1977-
60 Ch-99781016237 -99782006342
74 -1979
75 -1980-
82 Ch-99803007687 -99806008021
83 Ch-99803007689 -99806008022-

- 0 General, Complete sets 1-A01
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, steering 4-C02
7 Suspension, wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G08
Clutch control 3-C10
Gear box, manual 3-G14
Gear box control, manual 3-I20
Gear box, automatic 3-J04
Gear box control, automatic 3-J22



0600

Gear box control
Manual

Växellådsmanövrering
Manuell

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

F0386

4

69

Fig. Pos	Part No Art nr	Quantity/Amal		Description	Benämning	K S R	Notes Anmärkning
		99					
1020	30	83 75 990	1	Bear ig	Lager	5	
1040	31	83 76 006	1	Lever bearing	Spaklagring	5	
1060	32	83 77 434	1	Cover bearing	Lock lagring	5 (9)	
1080	32	83 33 528	1	Cover bearing	Lock lagring	5 101	
1100	33	79 51 759	3	Washer	Bricka	5 311	
1120	33	79 69 976	3	Washer	Bricka	5 321	
1140	34	79 34 807	3	Screw	Skruv	5 841	
1150	34	80 59 388	3	Screw	Skruv	5 851	
1160	35	83 75 156	1	Rubber bushing	Gummbussning	5	
1180	35	83 73 078	1	Bearing	Lager	5	
1200	37	83 74 555	1	Tap	Tapp	5 101	
1220	38	83 17 661	1	Rubber bellows	Gummidamask	5 (9)	
1240	39	93 31 547	1	Rubber bellows	Gummidamask	5 (8333379), USE TOGETHER WITH 9331539	
1285	40	93 20 987	1	Set of gears, gear shift lever	Sats kuggghjul växelspåkåstas	3	
1300	41	83 24 260	1	Steering unit assy	Styr enhet kpl	3	
1310	41A	83 24 153	1	Spring	Fjäder	5 5-SPEED	
1320	41A	79 71 443	2	Screw	Skruv	5 5-SPEED	
1340	41B	80 73 090	2	Washer	Bricka	5 5-SPEED	
1360	42	83 17 223	3	Bracket	Fäste	5 (75) US, CA, JA (9317298)	
1380	42A	83 17 322	1	Pin	Tapp	5 (75) US, CA, JA	
1400	44	83 25 789	1	Pin	Tapp	5 (29,97)	
1420	45	79 51 353	2	Lock ring	Låsring	5	
1440	46	80 29 985	2	Washer	Bricka	5	
1460	49	75 42 913	2	Spring	Fjäder	5 (8375974)	
1500	50	83 75 339	1	Cover	Lock	5	
1521	51	80 59 487	3	Screw	Skruv	5	
1540	52	93 61 163	3	Nut	Mutter	5	
1542	53	82 83 798	1	Lock cylinder with 2 keys	Låscylindrar med 2 nycklar	5	
1600	54	83 74 753	2	Adjustment washer	Justerbricka	5	
1620	55	93 22 785	2	Screw	Skruv	5	
1660	56	79 03 016	1	Screw	Skruv	5 741	
1700	56	83 24 708	1	Screw	Skruv	5 751	
1720	57	70 61 328	1	Washer	Bricka	5	
1740	58	79 33 823	3	Washer	Bricka	5	
1750	59	83 73 714	3	Nut	Mutter	5	
1780	60	79 33 823	2	Washer	Bricka	5	
1800	61	79 34 789	2	Screw	Skruv	5	
1820	61	79 34 797	2	Screw	Skruv	5 5-SPEED	
1840	62	75 49 173	1	Rubber bellows	Gummidamask	5 741 (8373771)	
1860	62	93 16 910	1	Rubber bellows	Gummidamask	5 751	
1900	63	84 98 586	1	Cover	Kåpa	5 (9)	
1920	63	94 59 314	1	Cover	Kåpa	5 10, 701, (9402652), USE TOGETHER WITH 9427170	
1925	63	94 59 314	1	Cover	Kåpa	5 711 (9427105)	
1960	63	94 46 162	1	Cover	Kåpa	5 861 5-SPEED	

9. -1977
10. 1978-
29. Ch. 99762013954 -99766004029.
31. -1977
32. 1977-
70. -1978
71. 1979-
74. -1979
75. 1980-
84. Ch. 86001931
85. Ch. 86001932-
86. -1981
87. Not as separate spare part

- U General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G08
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-I20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22

0600

Gear box control
Manual

Växellådsmanövrering
Manuell

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 F0386

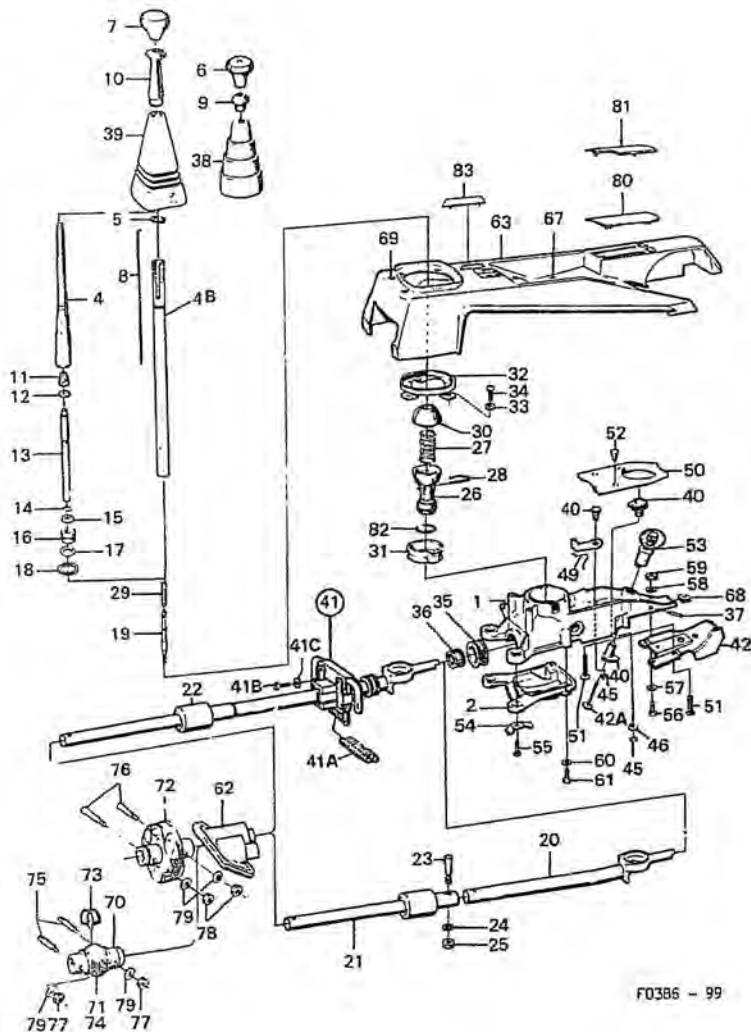
4 71

Fig Pos	Part No Art nr	Quantity/Amount			Description	Benämning	K/S SR	Notes Anmärkning
		99						
2000	67	79 67 748	1		Screw	Skruv	5 74j	
2040	67	79 70 536	1		Screw	Skruv	5 75j	
2060	68	79 62 251	1		Clip	Clip	3 74j	
2080	68	79 68 001	1		Clip	Clip	3 75j	
2100	69	79 34 282	2		Screw	Skruv	5 70j	
2120	69	79 34 318	2		Screw	Skruv	5 71j	
2140	70	83 22 679	1		Joints, gear shift rod	Växellådsstängsknut	5 9j	SUPERSEDED BY 9303264 + 8375172
2160	71	83 25 706	1		Rubber protective Joints, gear shift rod	Gummiskydd Växellådsstängsknut	5 36.9j	
2200	72	75 46 294	1				5 10j	(9303264)
2240	73	71 62 886	1		Spring	Fjäder	3 35j	
2260	74	83 75 164	1		Rubber protective	Gummiskydd	5 35j	
2280	75	73 17 233	2		Pin	Pinne	5 35j	
2300	75	83 20 988	2		Pin	Pinne	5 36.9j	
2320	76	83 75 172	2		Pin	Pinne	3 10j	
2360	78	83 35 002	2		Nut	Mutter	5 (796196-4)	
2380	79	80 29 944	2		Washer	Bricka	5	
2400	80	84 37 253	1		Cover plate, heating control	Täckbricka, värme- reglage	5 X7j	
2420	81	84 66 674	1		Cover plate, heating control	Täckbricka, värme- reglage	5 5CX	
2460	82	83 38 758	1		O-ring	O-ring	6	
2500	83	94 27 170	1		Cover plate, cold start control	Täckbricka, kall- startreglage	6 71,78j	
2520	83	94 27 170	1		Cover plate, cold start control	Täckbricka, kall- startreglage	6 79j	
2540								
2560								
2580								

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G08
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-J20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22



F0386 - 99

- 9 -1977
- 10. 1978-
- 35. Ch.-99771004835.-99772000756
- 36. Ch.-99771004836.-99772000757-
- 70 -1978
- 71. 1979-
- 74. -1979
- 75. 1980-
- 78. -1980
- 79. 1981-

0650 Drive shafts, outer universal joint

Drivaxlar, yttre knut

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R4895

4

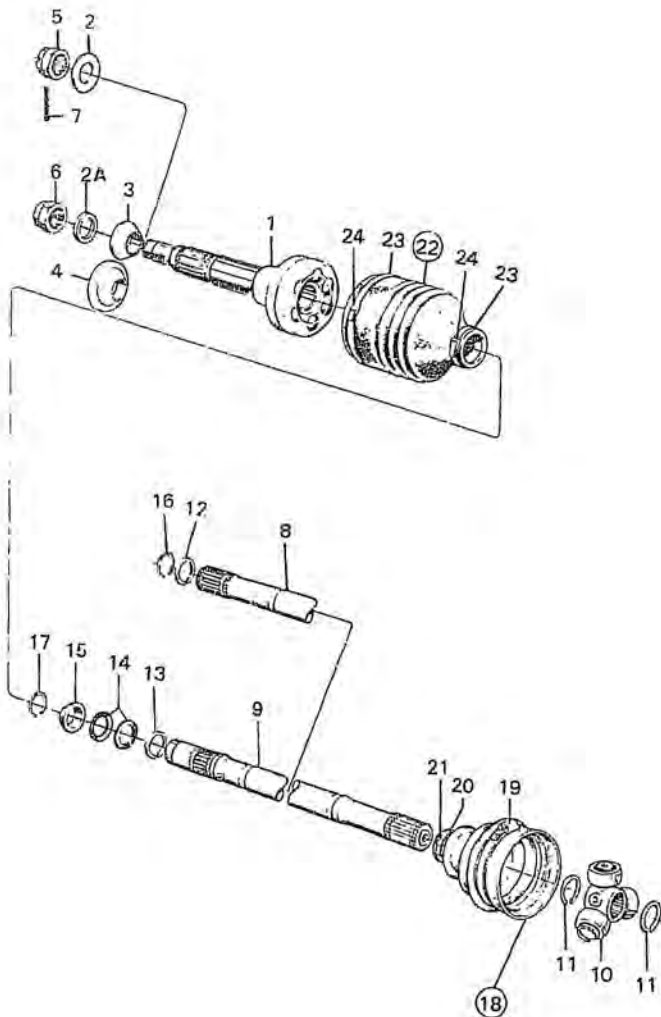
73

Fig Pos.	Part No Art nr	Quantity/Antal			Description	Benämning	K/S SR	Notes Anmärkning
		99						
0070	1 89 09 368	2			Outer universal joint	Yttre knut	4	4)
0040	1 89 21 728	2			Outer universal joint	Yttre knut	4	5)
0060	2 80 73 132	2			Washer	Bricka	5	4)
0080	3 89 21 793	2			Cone ring	Konring	5	5)
0100	4 89 40 504	2			Cone ring	Konring	3	TURBO (19)22467
0101	4 89 40 454	2			Cone ring	Konring	3	EMS (19)22475
0120	5 89 06 679	2			Castle nut	Kronmutter	3	4) 40/105 118 905
0140	6 89 21 785	2			Lock nut	Låsmutter	3	5)
0160	7 79 04 550	2			Cotter pin	Saxpinne	3	4)
0180	8 89 16 355	1			Drive shaft, inner	Drivaxel, inre V	5	4)
0200					L.H.			
0210	8 89 16 363	1			Drive shaft, inner	Drivaxel, inre H	5	4)
0240					R.H.			
0260	9 89 21 835	1			Drive shaft, inner	Drivaxel, inre V	5	5) SUPERSEDED BY 8945446
0280					L.H.			8945735 AND 8945727
0300	9 89 21 843	1			Drive shaft, inner	Drivaxel, inre H	5	5) SUPERSEDED BY 8945453
0320					R.H.			8945735 AND 8945727
0340	10 89 45 735	2			Driver	Medbringare	3	(8920076)
0360	11 89 16 975	4			Lock ring	Låsring	5	5)
0380	12 73 12 630	2			Stop ring	Stoppning	5	4)
0400	13 89 22 510	2			Stop ring	Stoppning	5	5), -1979
0420	14 89 21 904	4			Cup spring	Tålnesfjäder	4	5), -1979
0440	15 89 21 512	2			Ring	Ring	4	5), -1979
0460	16 73 12 622	2			Lock ring	Låsring	5	4)
0480	17 89 21 520	2			Lock ring	Låsring	5	5)
0501	18 89 93 073	2			Rubber bellows assy	Gummibalg kpl	3	(8994956)
0520	19 79 70 163	2			Clamp	Klamma	5	5)
0540	20 70 48 485	2			Strap	Bandjörn	5	5)
0560	21 70 48 473	2			Clamp	Klamma	5	5)
0580	22 89 10 275	2			Rubber bellows assy	Gummibalg kpl	2	4)
0600	22 89 93 149	2			Rubber bellows assy	Gummibalg kpl	5	5), (8993085)
0620	23 71 67 117	4			Strap	Bandjörn	5	5)
0640	24 70 48 473	4			Clamp	Klamma	5	5)

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 5-A02

4 GROUP INDEX

- Clutch 3-C08
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-J20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22



R 4895-99

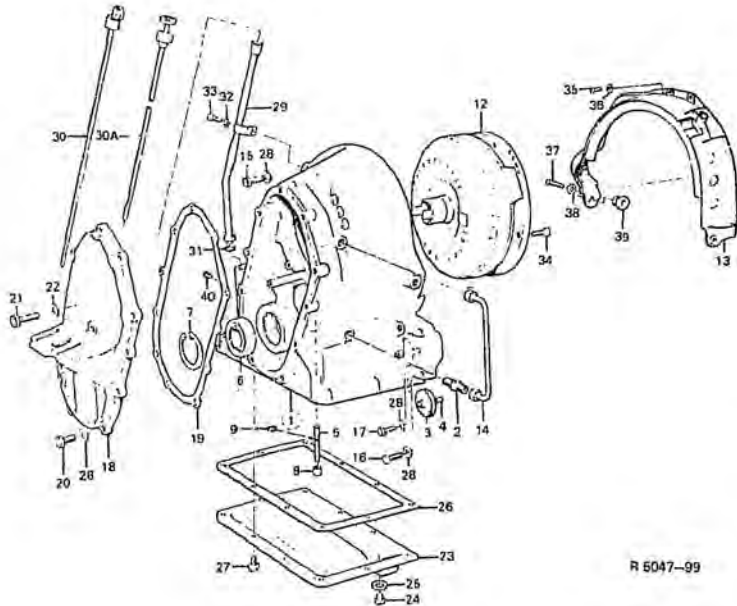
4 -1974
5 -1975-

0100

Gear box, automatic
Converter,
converter housingVäxellåda automatisk
Momentomvandlare,
momentomvandlarhus.Date
Datum
1988-10Illustration
Bild nr
R5047Group
Grupp
4Page
Sida
75

Fig Pos	Part No Art nr	Quantity / Antal		Description	Benämning	K/S SR	Notes Anmärkning
		87 03 506	87 13 083				
0020	87 03 506	1		Automatic gear box	Automatväxellåda kpl	5	4.39, 4.1
0040	87 13 083		1	Automatic gear box	Automatväxellåda kol	5	5.40, 4.1, 76) (8710014)
0060				assy			
0080	1 87 09 131	1	1	Housing, converter	Hus, momentomvand-	5	74)
0100				assy	lare kpl		
0120	1 93 27 420	1		Housing, converter	Hus, momentomvand-	5	75)
0121				assy	lare kpl		
0122				assy			
0140	2 87 05 386	2	2	Nipple	Nippel	6	
0160	3 87 08 778	1	1	Pulley, cable	Brytskiva, kabel	6	5.40, 4.1
0180	4 87 05 426	1	1	Pin, pulley	Åxel brytskiva	6	
0200	5 93 34 590	1	1	Pivot pin	Lagertapp	3	(8709156)
0220	6 70 31 305	1	1	Ball bearing	Kullegger	4	
0240	7 87 05 444	1	1	Lock ring	Låsring	5	
0260	8 93 34 574	1	1	Spacer sleeve	Distanshylsa	5	
0280	9 93 34 582	1	1	Lock ring	Låsring	5	
0300	12 87 09 123	1	1	Converter	M. mentomvandlare	5	70)
0320	12 93 22 603	1	1	Converter	Momentomvandlare	5	71)
0340	13 83 21 341	1	1	Cover, converter	Kåpa, momentomvand-	5	9)
0360					lare		
0380	13 83 33 775	1		Cover, converter	Kåpa, momentomvand-	5	10)
0400					lare		
0420	14 87 05 477	1	1	Tube	Rör	6	
0440	15 80 82 968	5	5	Screw	Skruv	5	
0460	16 80 82 992	2	2	Screw	Skruv	5	
0480	17 80 82 984	3	3	Screw	Skruv	5	
0500	18 87 09 113	1	1	Front cover	Främre lock	5	54)
0520	18 87 09 313	1	1	Front cover	Främre lock	5	55) (8709313)
0540	19 87 08 968	1	1	Gasket	Packning	5	
0560	20 80 82 968	11	11	Screw	Skruv	5	
0580	21 80 82 968	1	1	Screw	Skruv	5	
0600	22 87 05 204	1	1	Seal washer	Tätningbricka	6	
0620	23 87 08 356	1	1	Oil pan, front	Oljesump, främre	5	
0640	24 87 08 380	1	1	Drain plug, gear box	Avränningsplugg, växellåda	5	
0660	25 87 08 398	1	1	Washer	Bricka	5	4)
0680	26 87 08 406	1	1	Gasket	Packning	5	3)
0700	27 87 05 087	10	10	Screw	Skruv	5	
0720	28 79 10 557	21		Washer	Bricka	5	
0740	29 83 44 186	1	1	Oil filler neck	Oljefyllningsrör	6	
0760	29 93 31 729	1	1	Oil filler neck	Oljefyllningsrör	6	(8335630)
0780	30 83 34 922	1	1	Dipstick, gear box	Oljömätsticka, växel-	3	(8344194)
0800	30A 83 34 922	1		Dipstick, gear box	Oljömätsticka växel-	3	10)
0820	31 83 08 371	1	1	O-ring	O-ring	2	

R 5047-99



4 -1974

5 -1975-

9 -1977

10 -1978-

39

40

41

64

65

70

71

74

75

76

Gear box 8713083 + gear box control set 9321233 replaces gear box 8710014

- 0 General, complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 3-K02
- 10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G08
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-I20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22

0700

Gear box, automatic
Converter,
converter housing

Växellåda automatisk
Momentomvandlare,
momentomvandlarhus.

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R5047

4

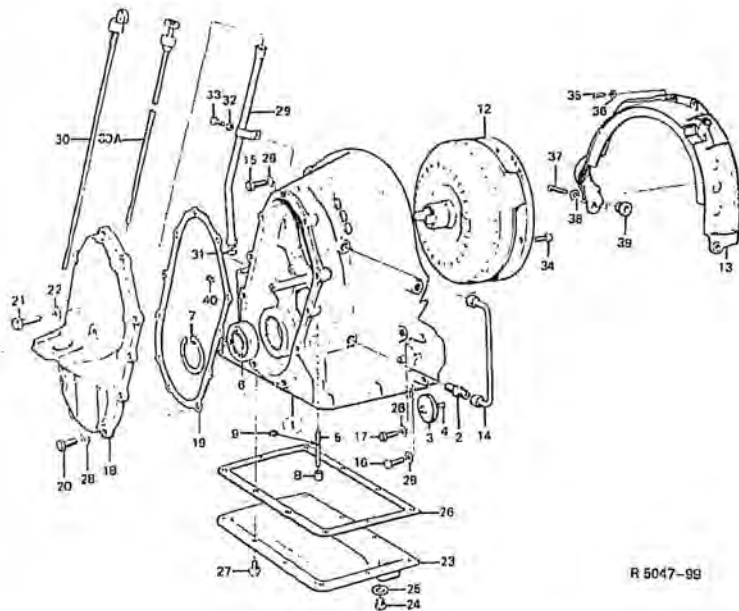
77

Fig Pos	Part No. Art. nr	Quantity/Antal		Description	Benämning	K/S S/R /L	Notes Anmärkning
		87 03 506	87 13 083				
0640	32	80 29 985	1	Washer	Bricka	5	
0650	33	79 00 160	1	Screw	Skruv	5	
0880	34	80 83 115	4	Screw	Skruv	5	
0900	35	83 00 279	1	Screw	Skruv	5	
0920	36	79 10 557	1	Washer	Bricka	5	
0940	37	80 67 621	2	Screw	Skruv	5	9) (8307118)
0941	37	80 98 055	1	Screw	Skruv	5	10)
0950	38	73 11 772	1	Washer	Bricka	5	
0980	39	83 85 320	1	Bushing	Bussning	4	
1000	40	93 17 165	1	Plug	Plugg	5	(8705469)

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 5 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G08
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-I20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22



R 5047-99

0750

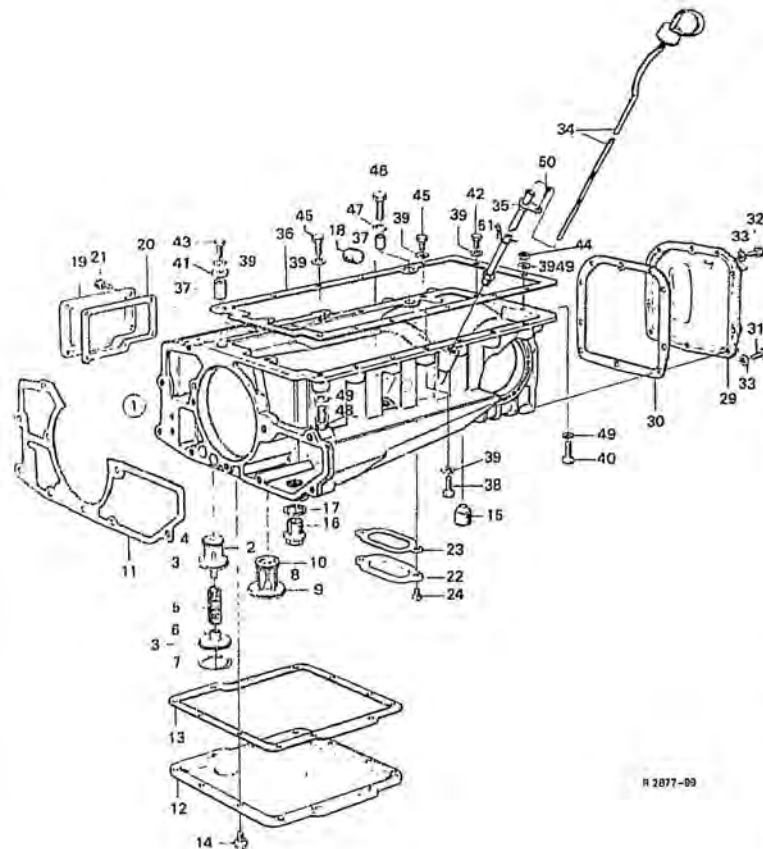
Gear box, automatic
Gear box with servos,
covers, plugs, etc.Växellåda, automatisk
Växellådashus med servo,
kåpor, pluggar, etc.Date
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Side nrGroup
GruppPage
Sida

1988-10

R2877

4

79



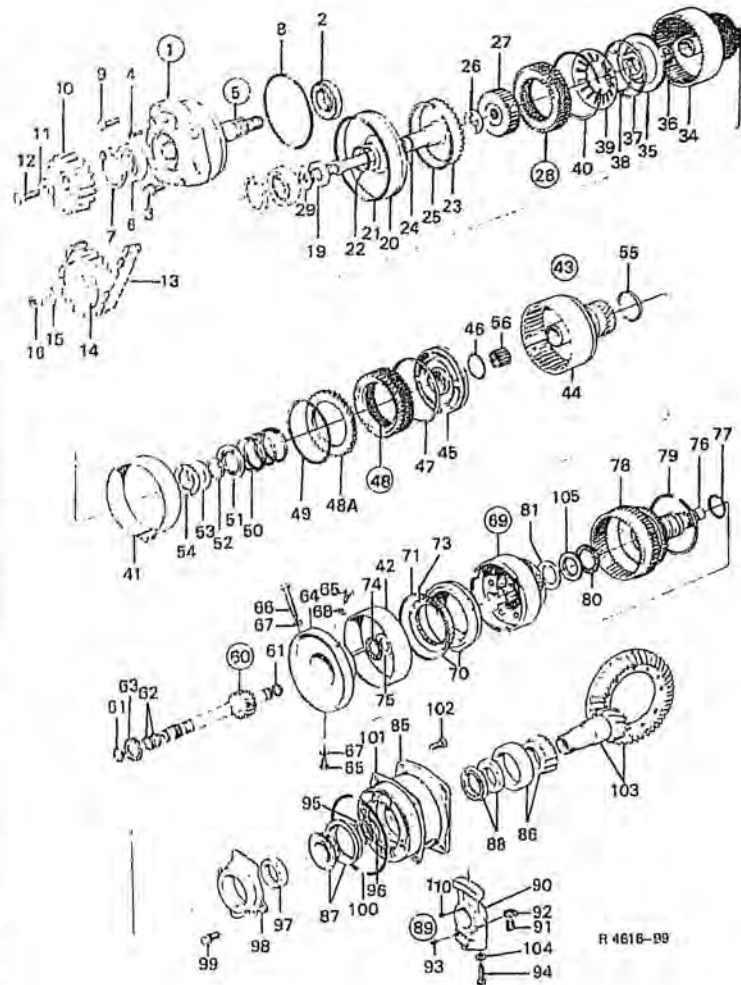
R 2877-89

Fig Pos.	Part No Art nr	Quantity/Anst		Description	Benämning	K S R	Notes Anmärkning
		87 03 506	87 13 083				
0020	1 87 09 172	1	1	Gear box case with servo assy.	Växellådashus med servo kpl		6 70)
0040	1 93 26 935	1	1	Gear box case with servo assy	Växellådashus med servo kpl		6 71)
0042	2 87 09 057	1	1	Piston kit, front servo	Kolv/sats, främre servo		5
0060	3 83 25 144	2	2	O-ring	O-ring		50
0100	4 83 25 151	1	1	O-ring	O-ring		50
0120	5 87 05 958	1	1	Spring	Fjäder		50
0160	6 87 06 012	1	1	Piston	Kolv		50
0180	7 87 06 020	1	1	Lock ring	Låsring		50
0200	8 87 09 198	1	1	Piston	Kolv		50
0220	9 87 09 610	1	1	O-ring	O-ring		50
0240	10 87 06 129	1	1	O-ring	O-ring		50
0260	11 87 05 865	1	1	Gasket	Packning		50
0280	12 87 08 448	1	1	Oil pan, rear	Olyesump bakre		50
0300	13 87 08 455	1	1	Gasket	Packning		50
0320	14 87 08 977	12	12	Screw	Skruv		50
0340	15 87 03 399	1	1	Drain plug, final drive	Avtappningsplugg, slutväxel		50
0360	16 87 11 871	1	1	Drain plug, engine motor	Avtappningsplugg motor		3 (8849506)
0400	17 87 18 439	1	1	Gasket	Packning		50
0420	18 87 10 857	1	1	Level plug	Nivåplugg		50
0460	19 87 08 422	1	1	Cover, side	Sidolucka		50
0480	20 87 08 430	1	1	Gasket	Packning		50
0500	21 87 08 087	5	5	Screw	Skruv		50
0520	22 87 08 463	1	1	Cover, inspection	Inspektionslucka		50
0540	23 87 08 471	1	1	Gasket	Packning		50
0560	24 87 08 489	2	2	Screw	Skruv		50
0600	29 87 04 157	1	1	Cover, rear	Kåpa, bakre		50
0620	30 87 25 622	1	1	Gasket	Packning		3 (8703464)
0640	31 80 82 943	9	9	Screw	Skruv		50
0660	32 80 82 935	1	1	Screw	Skruv		50
0680	33 80 29 985	10	10	Washer	Bricka		50 (7910367)
0700	34 83 11 433	1	1	Dipstick, engine	Olyemåttsticka, motor		50
0720	35 83 11 482	1	1	Tube, dipstick	Rör, olyemåttsticka		50
0740	35 83 11 425	1	1	Tube, dipstick	Rör, olyemåttsticka		50
0760	36 75 14 946	1	1	Gasket	Packning		50 (8314502)
0770	36 75 10 258	X	X	Sealing compound for 7514946	Tätningssmedel för 7514946		3 TUBE 310 ML DIRKO TYPE 45 NO 3021243
0771	37 83 00 725	2	2	Guide bushing	Strybusning		50
0780	38 80 83 958	6	6	Screw	Skruv		50
0800	39 79 33 845	14	14	Washer	Bricka		50 ENGINE 1 B5 L
0840	40 80 83 974	1	1	Screw	Skruv		50
0860	41 70 61 328	1	1	Washer	Bricka		50 (8300055)
0880	42 80 98 089	1	1	Screw	Skruv		50
0900	43 93 43 354	1	1	Screw	Skruv		50 (8033956)
0920	44 80 74 106	1	1	Nut	Mutter		50
0940	45 80 83 933	6	6	Screw	Skruv		50
0960	46 79 03 503	1	1	Screw	Skruv		50 ENGINE 1 B5 L
0980	47 80 30 017	1	1	Washer	Bricka		50 ENGINE 1 B5 L
1000	48 80 83 958	1	1	Screw	Skruv		50
1020	49 79 33 845	3	3	Washer	Bricka		50
1040	50 79 22 420	2	2	Screw	Skruv		50
1060	51 83 21 804	1	1	Hook, tube	Krok, rör		50
1080	87 80 637	X	X	Gasket kit	Packningssats		2 (8705238)
1100	87 80 637	X	X	Gasket kit	Packningssats		2 ALTERN TO 87 05 238

- 0 General, Complete sets 1-A02
 1 Tools 1-hJ2
 2 Engine 1-J02, 2-A02
 3 Electrical system,
 Instruments 3-A02
 4 Transmission 3-G02
 5 Brakes 4-A02
 6 Front assembly,
 Steering 4-C02
 7 Suspension,
 Wheels 4-E02
 8 Body 4-F02, 5-A02
 9 Accessories 5-K02
 10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G05
 Clutch control 3-G10
 Gear box, manual 3-G14
 Gear box control, manual 3-I20
 Gear box, automatic 3-J04
 Gear box control, automatic 3-J22



R 4616-09

0800

Gear box, automatic
Primärdriv, gear,
pinion and crown wheel

Växellåda, automatisk
Primärdriv, planetväxel,
pinjong och kronhjul

1988-10 R4616

4 81

Fig Pos	Part No Art nr	Quantity/Amount	Description	Benämning	K/S	Notes Anmärkning
		87 87 03 13 506 083				
0041	1	93 17 637	1	Oil pump assy	Oljepump kpl	5 (8325011)
0080	2	83 25 138	1	Seal ring	Tätningssring	5 (254)
0081	2	93 35 696	1	Seal ring	Tätningssring	5 (255), (9317660)
0100	3	87 05 659	5	Screw	Skruv	5
0120	4	87 05 667	1	Screw	Skruv	5
0140	5	87 05 675	1	Shaft, turbine assy	Axel, turbin kpl	5
0150	6	70 31 305	1	Ball bearing	Kullager	5
0180	7	87 05 444	1	Lock ring	Låsring	5
0200	8	87 05 725	1	O-ring	O-ring	5
0220	9	80 82 943	3	Screw	Skruv	5
0240	10	87 09 255	1	Sprocket, turbine shaft	Kedjehjul, turbinaxel	5
0290						
0290	11	87 07 564	1	Washer	Bricka	5
0300	12	87 07 572	1	Screw	Skruv	5
0320	13	87 09 271	1	Shaft	Kedja	5
0340	14	87 09 263	1	Sprocket, input shaft	Kedjehjul ingående axel	5
0350						
0380	15	87 07 580	1	Lock washer	Låsbricka	5
0400	16	87 07 598	1	Nut	Mutter	5
0420	19	87 07 523	1	Washer	Bricka	5
0440	20	87 05 790	1	Plate, end sealing	Tätningsslock	5
0460	21	87 05 808	1	O-ring	O-ring	5
0480	22	87 05 816	1	O-ring	O-ring	5
0500	23	87 05 467	1	Shaft, input	Axel, ingående	5
0520	24	87 08 638	2	Sealing ring	Tätningssring	5
0540	25	87 06 491	1	Lock ring	Låsring	5
0560	26	75 40 909	1	Thrust washer	Tryckbricka	5 (8708442)
0580	27	87 09 446	1	Clutch hub, front	Kopplingsnav, främre	5
0600	28	93 03 710	1	Front clutch plate	Lamellsats, främre	2 (8780088)
0620						
0640	29	87 08 729	X	Shim	Shim	5
0660	34	75 40 016	1	Cylinder	Cylinder	5 (8708319)
0680	35	87 08 756	1	Piston and valve	Kolv och ventill	5
0700	36	87 06 327	1	O-ring	O-ring	5
0720	37	87 06 335	1	Sealing ring	Tätningssring	5
0740	38	87 06 343	1	Ring	Ring	5
0760	39	93 03 751	1	Spring	Fjäder	5 (8708350)
0780	40	87 06 368	1	Lock ring	Låsring	5
0800	41	83 28 544	1	Brake lining assy, front	Bromsband kpl, främre	5
0820						
0840	42	83 25 003	1	Brake lining assy, rear	Bromsband kpl, bakre	5
0860						
0880	43	83 36 224	1	Kit front drum	Sats, främre trumma	5 (70)
0900	43	93 17 934	1	Kit, front drum	Sats, främre trumma	5 (71)
0920	44	83 33 023	1	Front drum	Främre trumma	5
0940	45	87 08 794	1	Piston and reed	Kolv med ventill	5
0960	46	87 06 129	1	O-ring	O-ring	5
0980	47	87 06 616	1	Sealing ring	Tätningssring	5
1000	48	87 09 487	1	Rear clutch plate kit	Lamellsats, bakre	5 (70)
1020	48	93 23 254	1	Rear clutch plate kit	Lamellsats, bakre	5 (71)
1040	49	87 06 153	1	Spacer washer	Distansbricka	5
1060	49	87 06 491	1	Lock ring	Låsring	5
1080	50	87 08 655	1	Spring	Fjäder	5
1100	51	87 06 673	1	Seat	Säte	5
1120	52	87 06 681	1	Lock ring	Låsring	5
1140	53	87 06 715	1	Thrust washer	Tryckbricka	5
	54	87 06 731	1	Thrust washer	Tryckbricka	5
	55	87 06 707	2	Sealing ring	Tätningssring	5
	56	87 06 582	1	Needle bearing	Nålager	5

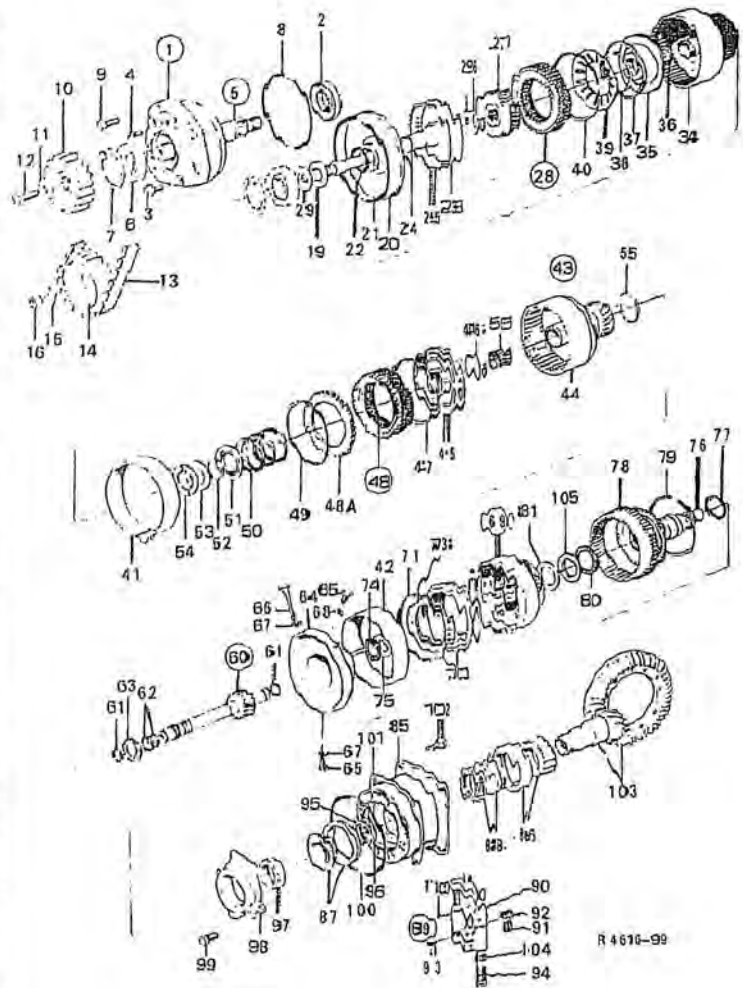
64 Ch-99781017767-99786007674
65 Ch-99781017768-99786007625-
70 -1978
71 1979-

SAAB 93
M74-S1 MASTER INDEX

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G08
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-I20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22



R 4610-99

6800

SAAB
genuine parts
original reservoir

3-J12

SAAB 99
M74-81 MASTER INDEX

Fig. Pos.	Part No. Art nr	Quantity/Ämtal		Description	Benämning	K/S	Notes Anmärkning
		87 506	87 083				

Gear box, automatic				Växellåda, automatisk			
Primary gear, gear, pinion and crown wheel				Primärdrev, planetväxel, pinjong och kronhjul			
				Date Datum	Illustration Bild nr	Group Grupp	Page Sida
				1988-10	R4616	4	83
Fig. Pos.	Part No. Art nr	Quantity/Ämtal		Description	Benämning	K/S	Notes Anmärkning
		87 506	87 083				
1160	60	87 09 339	1	Forward sun gear assy	Solhjul kpl.	5	
1180	61	87 06 764	2	Sealing ring	Tätningssing	5	
1200	62	87 05 772	2	Sealing ring	Tätningssing	5	
1220	63	87 06 798	1	Needle thrust bearing	Axialnållager	5	
1240	64	87 06 806	1	Support bearing	Stödlager	5	
1260	65	87 06 830	2	Screw	Skruv	5	
1280	66	87 06 848	1	Screw	Skruv	5	
1300	67	87 06 855	2	Lock washer	Låsbricka	5	
1320	68	87 06 855	1	Rubber washer	Gumbricka	5	
1340	69	87 08 206	1	Planetary gear assy	Planetväxel kpl.	5	
1360	70	87 05 212	1	Kit, outer race assy	Kit, yttre fnhjulssats	5	
1380							
1400	71	87 05 170	1	Locking wire	Låstred	5	
1420	73	87 07 051	1	One way clutch	Fnhjul	5	
1440	74	87 09 347	1	Needle thrust bearing	Axialnållager	5	
1460	75	87 07 089	1	Plate needle bearing	Nållagerbricka	5	
1480	76	87 09 481	1	Driven shaft	Utgående axel	5	
1500	77	87 06 707	3	Sealing ring	Tätningssing	5	
1520	78	87 01 440	1	Ring gear	Ringshjul	5	
1540	79	87 01 457	1	Lock ring	Låssing	5	
1560	80	83 25 334	1	Needle thrust bearing	Axialnållager	5	
1580	81	87 08 703	X	Shim 0,25 mm	Shim 0,25 mm	5	MAX 3 OFF S
1600	85	87 09 222	1	Housing, pinion bearing	Pinjonglagerhus	5	
1620							
1640	86	87 08 836	1	Pinion bearing	Pinjonglager	5	
1660	87	87 07 158	1	Pinion bearing	Pinjonglager	5	
1680	88	87 07 176	2	Sealing ring	Tätningssing	5	
1700	89	87 09 230	1	Governor assy	Regulator kpl.	5	48)
1720	89	83 28 270	1	Governor assy	Regulator kpl.	5	48)
1740	90	87 09 321	1	Governor, service unit	Regulator, service-enhet	5	48)
1760							
1780	90	83 28 312	1	Governor, service unit	Regulator, service-enhet	5	48)
1800							
1820	91	87 09 248	1	Spring	Fjäder	5	48)
1840	91	83 28 304	1	Spring	Fjäder	5	48)
1860	92	87 08 651	1	Lock ring	Låssing	5	
1880	93	87 07 275	2	Screw	Skruv	5	
1900	94	83 25 722	2	Screw	Skruv	5	
1920	95	87 08 859	2	Spacer washer	Distansbricka	5	
1940	96	87 07 317	X	Shim 0 012" (0.30 mm)	Shim 0.012" (0.30 mm)	5	
1960	96	87 07 325	X	Shim 0 004" (0.10 mm)	Shim 0.004" (0.10 mm)	5	
1980	96	87 07 333	X	Shim 0 006" (0.15 mm)	Shim 0.006" (0.15 mm)	5	
2000	97	87 08 877	1	Nut	Mutter	5	
2020	98	87 09 453	1	Housing, sealing ring	Tätningshus	5	
2040	98	87 07 374	2	Screw	Skruv	5	
2060	100	87 07 382	1	O-ring	O-ring	5	
2080	101	87 09 354	X	Shim 0 004" (0.10 mm)	Shim 0.004" (0.10 mm)	5	
2100	101	87 09 362	X	Shim 0 006" (0.15 mm)	Shim 0.006" (0.15 mm)	5	
2120	101	87 09 370	X	Shim 0 012" (0.30 mm)	Shim 0.012" (0.30 mm)	5	
2140	102	87 07 515	4	Screw	Skruv	5	
2160	103	87 03 563	1	Pinion and crown wheel	Pinjong och kronhjul	5	
2180							
2200	104	79 33 823	2	Washer	Bricka	5	
2220	105	83 25 342	1	Washer	Bricka	5	
2240	110	87 05 891	1	Ball	Kula	5	
2260							
2280							
2300							
2320							
2340							
2360							
2380							
2400							
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2740							
2760							
2780							
2800							
2820							
2840							
2860							
2880							
2900							
2920							
2940							
2960							
2980							
3000							

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

- 4 GROUP INDEX
- Clutch 3-G08
 - Clutch control 3-G10
 - Gear box, manual 3-G14
 - Gear box control, manual 3-I20
 - Gear box, automatic 3-J04
 - Gear box control, automatic 3-J22

5 1975-
48 Gear box-393 K, 19999
49 Gear box-393 K, 20000-

0500

Gear box, automatic
Primary gear, gear,
pinion and crown wheel

Växellåda, automatisk
Primärdrev, pianetväxel,
pinjong och kronhjul

Date
Datum
1988-10 R4616

Illustration
Bild nr
4

Group
Grupp
85

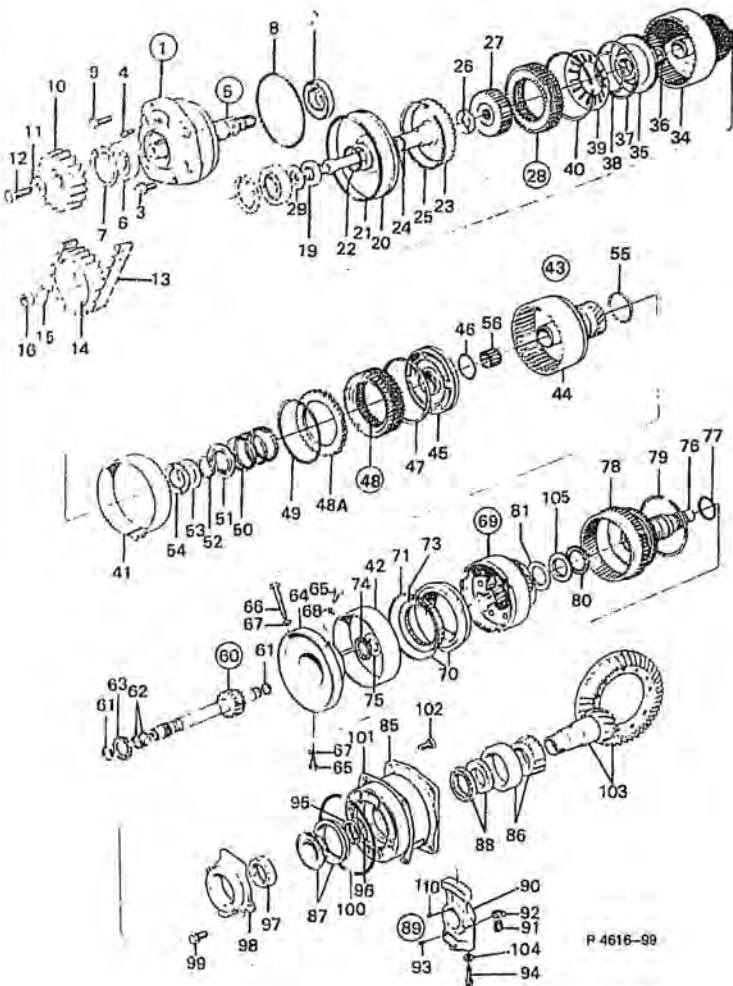
Page
Sida
85

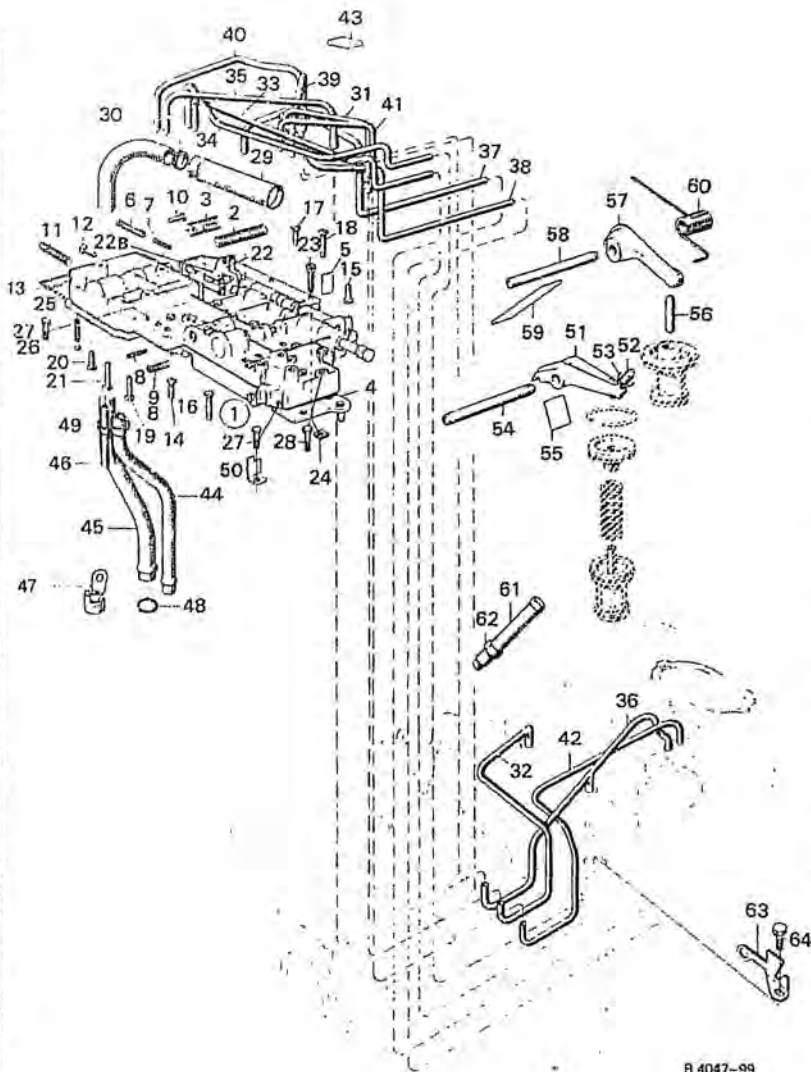
Fig. Pos.	Part No Art. nr	Quantity / Antal		Description	Benämning	K SR	Notes Anmärkning
		87	87				
		03	13				
		03B	083				
2280	87 80 025	1	1	Rubber ring and oil seal kit	Gummi- och tätningssats	3	SUPERSEDED BY 8780845 AND 9337361
2300	87 80 545	1	1	Rubber ring and oil seal kit	Gummi- och tätningssats	3	ALTERN. TO 87 80 025 AND 87 80 041
2320	87 80 652	1	1	Kit, shim	Shimsats	4	
2340	87 09 545	1	1	Kit, planetary gear	Sats, planetväxel	6	
2350	87 09 545	1	1	Spring set, front clutch	Fjädersats, främre koppling	2	
2400	93 03 744	1	1				
2420							

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

4 GROUP INDEX

Clutch	3-G08
Clutch control	3-G10
Gear box, manual	3-G14
Gear box control, manual	3-J20
Gear box, automatic	3-J04
Gear box control, automatic	3-J22





SAAB
genuine parts
original reservdelar

3-J16

SAAB 99
M74-81

MASTER INDEX

0950 Gear box, automatic
Valve bodies,
control system

Växellåda, automatisk
Ventilhus,
kontrollsystem

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R4047

4

87

Fig Pos	Part No Art nr	Quantity/Amount Mtg 87 03 13 506 083	Description	Benämning	KS SR	Notes Anmärkning
0020	1 87 09 289	1 1	Valve bodies assy.	Ventilhus kpl	5	64
0021	1 93 23 262	1 1	Valve bodies assy	Ventilhus kpl	5	65
0040	2 87 07 648	1 1	Spring	Fjäder	5	65
0043	3 87 07 671	1 1	Spring	Fjäder	5	65
0089	4 87 08 620	1 1	Retainer	Hållare	5	65
0100	5 87 07 747	1 1	Stop	Stopp	5	65
0120	6 87 07 721	1 1	Spring	Fjäder	5	65
0140	7 87 07 754	1 1	Spring	Fjäder	5	65
0160	8 87 07 788	1 1	Spring	Fjäder	5	65
0180	9 87 09 055	1 1	Spring	Fjäder	5	65
0200	10 87 07 887	3 3	Screw	Skruv	5	65
0220	11 87 07 929	1 1	Spring	Fjäder	5	65
0240	12 87 07 986	6 6	Screw	Skruv	5	65
0260	13 87 08 893	1 1	Plate	Skivplatta	5	65
0280	14 87 08 026	5 5	Screw	Skruv	5	65
0300	15 87 07 887	2 2	Screw	Skruv	5	65
0320	16 87 08 034	1 1	Screw	Skruv	5	65
0340	17 87 08 026	2 2	Screw	Skruv	5	65
0360	18 87 09 479	2 2	Screw	Skruv	5	65
0380	19 87 08 026	1 1	Screw	Skruv	5	65
0400	20 87 07 887	6 6	Screw	Skruv	5	65
0420	21 87 09 479	1 1	Screw	Skruv	5	65
0440	22 87 09 297	1 1	Cam, kick-down	Kam, kick-down	4	64
0441	22 93 00 286	1 1	Cam, kick-down	Kam, kick-down	4	65
0450	22B 75 11 371	1 1	Bracket	Konsol	5	69, (9300401)
0460	23 87 08 174	2 2	Screw	Skruv	5	64
0461	23 93 64 431	2 2	Screw	Skruv	5	65, (9317421)
0462	24 93 17 439	2 2	Nut	Mutter	5	65
0480	25 83 28 338	1 1	Spring	Fjäder	5	65
0500	26 87 05 591	1 1	Ball	Kula	5	65
0520	27 87 08 687	2 2	Screw	Skruv	5	65
0540	28 87 08 695	1 1	Screw	Skruv	5	65
0560	29 93 20 060	1 1	Oil filter	Oljefilter	3	64
0581	29 93 20 052	1 1	Oil filter	Oljefilter kpl	3	65
0582	30 93 17 348	1 1	Sealing	Tätning	3	65
0580	31 87 09 412	1 1	Tube, rear clutch-con-	Rör, bakre koppling-mo-	6	
0600			ment housing	mentomvandlarhus		
0620	32 87 09 420	1 1	Tube, rear clutch-	Rör, bakre koppl -	6	
0640			transm case	växellådsåska		
0660	33 87 08 224	1 1	Tube, front servo,	Rör, främre servo,	6	
0680			apply	ansättning		
0700	34 87 08 927	1 1	Tube, front servo,	Rör, främre servo,	6	
0720			release	unkoppling		
0740	35 87 08 240	1 1	Tube, converter hous-	Rör, momentomvand-	6	
0760			ing	larhus		
0780	36 87 08 257	1 1	Tube, transmission	Rör, växellådsåska	6	
0800			case			
0820	37 87 08 935	1 1	Tube, rear servo,	Rör, bakre servo,	6	
0840			upper	övre		
0860	38 87 08 943	1 1	Tube, rear servo,	Rör, bakre servo,	6	
0880			lower	undre		
0900	39 87 08 281	1 1	Tube, front clutch	Rör, främre koppl och	6	
0920			and governor	regulator		
0940	40 87 08 299	1 1	Tube, front lube	Rör, främre smörjning	6	
0960	41 87 09 578	1 1	Tube, return governor	Rör, retur, regulator	6	
0980			-converter housing	-momentomvandlarhus		
1000	42 87 09 586	1 1	Tube, return, gover-	Rör, retur, regulator	6	
1020			nor-transmission case	-växellådsåska		
1040	43 87 08 414	1 1	Magnet	Magnet	5	
1060	44 87 09 164	1 1	Tube	Rör	4	

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G08
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-I20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22

R 4047-99

64 Ch -99781017767 - 99786007624
65 Ch 99781017768 - 99786007625-
69 Ch 99781015740 - 99786007567-

0850

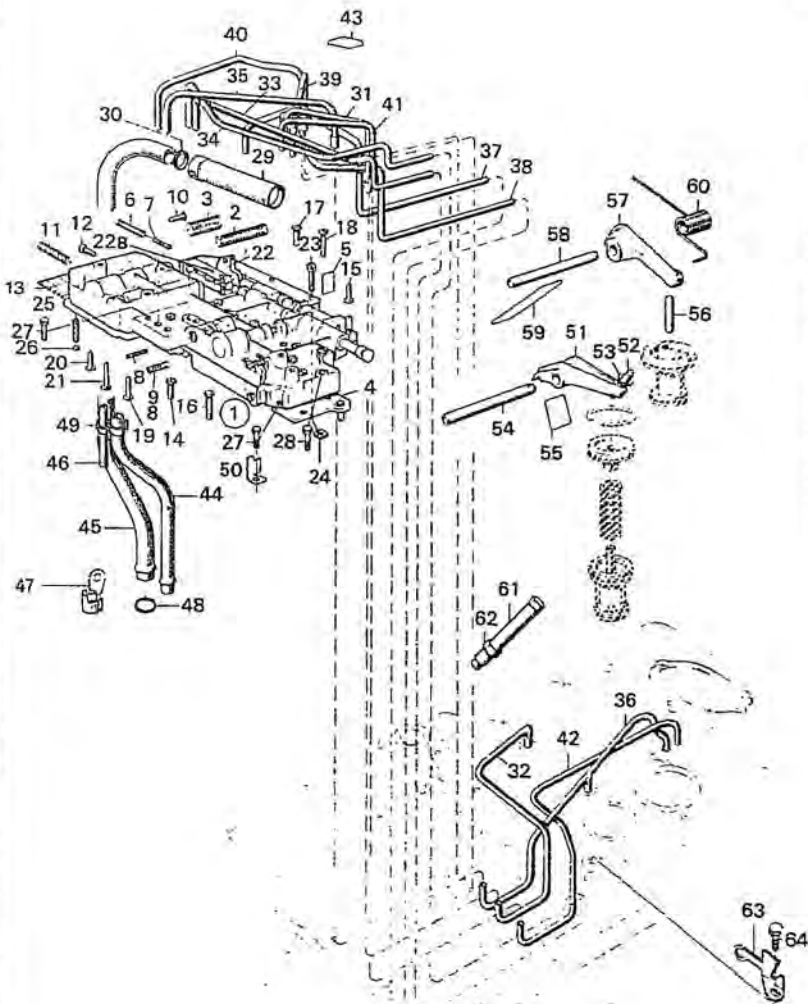
Gear box, automatic
Valve bodies,
control systemVäxellåda, automatisk
Ventilhus,
kontrollsystemDate
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10 R4047

4

89

Fig Fos	Part No A/it nr	Quantity / Antal	Description	Benämning	K S	Notes Anmärkning
		87 87 03 13 506 083				
1080	45	87 05 758	1	Tube	Rör	4 (64)
1081	45	87 80 991	1	Tube	Rör	4 (65)
1100	45	87 05 766	1	Tube	Rör	4
1120	47	83 32 595	1	Clip	Clip	5 (8705774)
1140	48	87 05 733	1	O-ring	O-ring	5
1160	49	87 08 760	1	Clip	Clip	5
1160	50	87 09 081	1	Retainer	Hållare	5
1200	51	87 06 038	1	Lever	Havarm	5
1220	52	97 06 046	1	Adjusting screw	Justerskruv	5
1240	53	87 06 053	1	Spring	Fjäder	5
1260	54	87 06 061	1	Pivot pin	Axel	5
1280	55	87 07 119	1	Thrust link, front	Trycklänk, främre	5
1300	56	87 06 103	1	Rod	Stötstäng	5
1320	57	87 06 137	1	Lever	Havarm	5
1340	58	87 06 061	1	Pivot pin	Axel	5
1360	59	87 05 220	1	Thrust link, rear	Trycklänk, bakre	5
1380	60	93 45 885	1	Spring	Fjäder	5 (65) (R706145)
1400	61	87 06 152	1	Adjusting screw	Justerskruv	5
1420	62	87 06 160	1	Nut	Mutter	5
1440	63	87 09 008	1	Cym plate	Kamplåt	5
1460	64	87 06 087	1	Screw	Skruv	5
1480		87 09 552	1	Tube, kit, return	Rörsats, returledning	5
1500				pipe governor	regulator	5
1520		87 80 124	1	Spring set, valve	Fjädersats, ventilhus	5
1540				bodies		5
1560		93 20 060	1	Set, oil suction tube	Sats, oljesugrör	6 (65) (R317330)
1580				filter	filter	6



R 4047-99

64: Ch.-99781017767-99786007624
65: Ch.-99781017768-99786007625-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G08
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-I20
- Gear box, automatic 3-J01
- Gear box control, automatic 3-J22

0900

Gear box, automatic
Controls in gear box
housing

Växellåda, automatisk
Reglage i växellådshus.

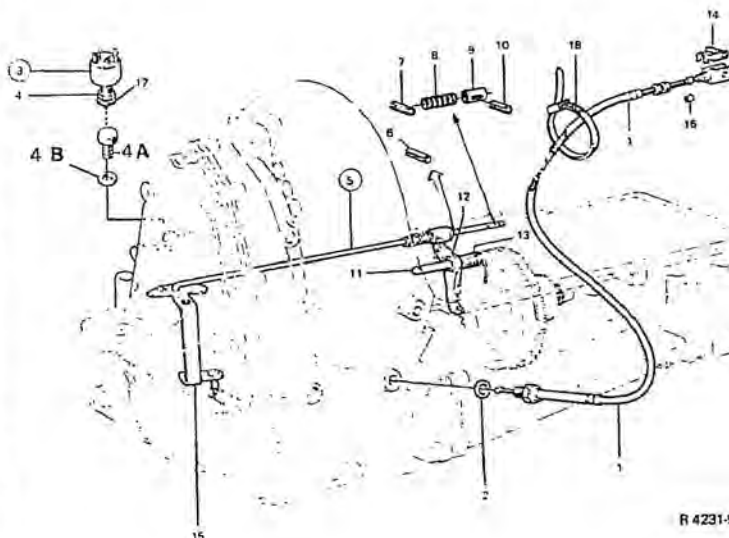
Date
Datum
1988-10

Illustration
Bild nr
R4231

Group
Grupp
4

Page
Sida
91

Fig. Pos	Part No Art nr	Quantity/Amount 87 87 03 13 506 083	Description	Benämning	Notes K S S R L	Anmärkning
0020	1 87 09 089	1 1	Throttle cable	Trottelkabel	4 50H	
0080	1 87 09 107	1 1	Throttle cable	Trottelkabel	4 50C	
0120	1 87 09 107	1 1	Throttle cable	Trottelkabel	4 51I	
0140	2 83 88 191	2 2	Washer	Bricka, fiber	5 5	
0160	3 87 05 451	1 1	Switch, start inhibitor and reverse	Start- och backljus- kontakt kpl	3 74I	
0200			light assy			
0220	4 87 05 899	1 1	Nut	.Mutter	5 74I	
0230	4A 93 31 224	1 1	Plug	Plugg	5 75I	
0231	4B 80 30 017	1 1	Washer	Bricka	5 75I	
0240	5 87 06 178	1 1	Selector rod assy., short	Väljstång kpl, kort	5 64I	
0260			Selector rod assy., short	Väljstång kpl, kort	5 65I	
0280	5 87 09 537	1 1	Selector rod assy., long	Väljstång kpl, lång	5 64I	
0300			Selector rod assy., long	Väljstång kpl, lång	5 65I	
0301	5 93 17 686	1 1	Tension pin	.Spännstift	5 65I	
0302	6 87 06 210	1 1	Pin	.Pinna	5 65I	
0320	7 93 17 694	1 1	Spring	.Fjäder	5 65I	
0322	8 93 17 785	1 1	Sleeve	.Hylsa	5 65I	
0323	9 93 17 793	1 1	Pin	.Pinna	5 65I	
0324	10 93 17 801	1 1	Pin	.Pinna	5 65I	
0340	11 87 06 228	1 1	Parking brake pawl	Parkeringspörr	4 4	
0360	12 87 05 139	1 1	Spring	Fjäder	5 65I	
0380	13 87 06 244	1 1	Clip	Klip	5 65I	
0400	14 63 08 389	1 1	Cam	Kam	5 65I	
0420	15 87 05 824	1 1	Cable stop	Kabelstopp	5 74I	
0440	16 87 09 305	1 1	Washer, fibre	Bricka, fiber	5 51I	
0460	17 83 88 191	1 1	Strap	Spännband	5 51I	
0480	18 83 74 357	1 1				



R 4231-99

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G08
- Clutch control 3-G10
- Gear box, manual 3-G14
- Gear box control, manual 3-I20
- Gear box, automatic 3-J04
- Gear box control, automatic 3-J22

- 50 Ch.-98752022709 -99756007808
- 51 Ch.-98752022710 -99756007837 -99757003208-
- 64 Ch.-99781017767 -99786007624
- 65 Ch-99781017768- 99786007625-
- 74 -1979
- 75 1980-

DE50

Gear box control
Gear selector lever

Växellådsmanövrering.
Växelväljarspak

Date:
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

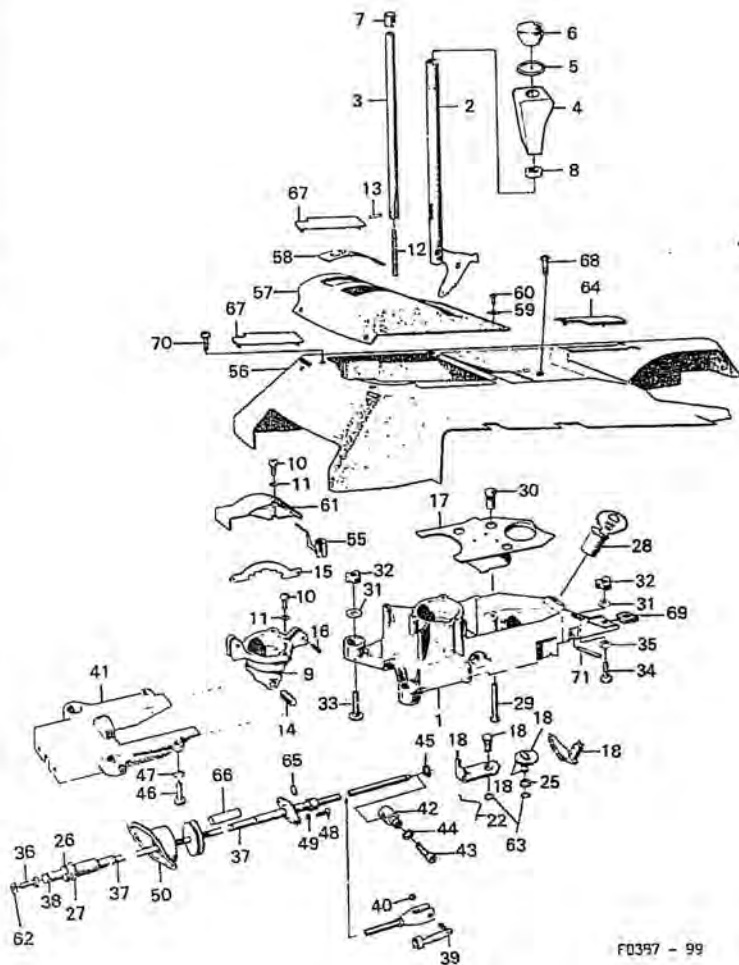
1988-10 F0387

4

93

Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K.S. S.R.	Notes Anmärkning
0020	1 83 15 863	1	Gear lever housing	Växelspakhus	5 74)	
0021	1 93 47 816	1	Gear lever housing	Växelspakhus	5 75) (9322942)	
0040	2 83 18 305	1	Gear selector lever tube, outer	Växelväljarspaksrör, yttre	5 7)	
0060	2 83 23 792	1	Gear selector lever tube, outer	Växelväljarspaksrör, yttre	5 8,68)	
0100	2 93 00 195	1	Gear selector lever tube, outer	Växelväljarspaksrör, yttre	5 68,74)	
0101	2 93 28 717	1	Gear selector lever tube, outer	Växelväljarspaksrör, yttre	5 75)	
0102	3 83 75 446	1	Gear selector lever tube, inner	Växelväljarspaksrör, inre	5 68)	
0103	3 93 01 797	1	Gear selector lever tube, inner	Växelväljarspaksrör, inre	5 69)	
0104	4 83 75 461	1	Knob, gear selector lever	Knapp, växelväljarspak	5 7)	
0105	4 83 17 869	1	Knob, gear selector lever	Knapp, växelväljarspak	5 8)	
0200	5 83 38 766	1	Catch button	Spärrknapp	5	
0201	5 93 31 521	1	Catch button	Spärrknapp	5 (9375487)	
0202	7 83 75 925	1	Tolerance ring	Toleransring	3	
0203	8 93 48 564	1	Mutter	Mutter	3 (8375479)	
0301	9 93 28 764	1	Bearing, gear selector lever	Lagring, växelväljarspak	5 (9301266)	
0302	10 79 34 615	3	Screw	Skruv	5 84)	
0400	10 80 59 404	3	Screw	Skruv	5 85)	
0401	11 79 51 759	3	Washer	Bricka	5 7)	
0402	11 79 69 875	3	Washer	Bricka	5 8)	
0403	12 83 30 433	1	Spring	Fjäder	5 68)	
0404	12 93 01 631	1	Spring	Fjäder	5 69)	
0405	13 93 18 197	1	Pin	Pinna	5 6)	
0406	14 79 48 928	1	Pin	Pinna	5 68)	
0407	15 83 75 396	1	Ratch sector	Spärrsektor	5 69)	
0408	15 93 00 211	1	Ratch sector	Spärrsektor	5 69)	
0409	16 79 56 105	2	Tension pin	Spännstift	5	
0410	17 83 75 404	1	Cover	Lock	5	
0411	18 53 20 987	1	Set of gears, gear shift lever	Sats kuggghjul, växelspaksås	3	
0412	21 83 25 789	1	Pin	Tapp	3 85,97)	
0413	22 75 42 813	2	Spring	Fjäder	3 (8375974)	
0414	25 80 29 885	1	Washer	Bricka	5	
0415	26 79 65 825	1	O-ring	O-ring	5 2)	
0416	27 83 82 954	X	Shim	Shim	4 52) MAX 3 OFF	
0417	28 82 83 798	1	Lock cylinder with 2 keys	Låscylinder med 2 nycklar	2 (8315582)	
0418	29 80 59 487	3	Screw	Skruv	5 (7934672), USE TOGETHER WITH 9361163	
0419	30 93 61 163	3	Nut	Mutter	5 (9331786), USE TOGETHER WITH 8059487	
0420	31 79 33 823	3	Washer	Bricka	5	
0421	32 83 73 714	3	Nut	Mutter	5	

7. -1975
8. 1976-
52. Ch -99742007112 -99746002548.
55. Ch -99752015098 -99766004030-
58. Ch -99781015739 -99786007566.
59. Ch -99781015740 -99786007567-
74. -1979
75. 1980-
84. Ch -86001931
85. Ch 86001932-
97. Not as separate spare part



F0397 - 99

0950

Gear box control
Gear selector leverVäxellådsmanövrering.
VäxelväljarspakDate
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10

F0387

4

95

Fig Pos.	Part No Art nr	Quantity /Antal		Description	Benämning	K S	Notes SR Anmärkning
		99					
0900	33 83 73 239	2		Screw	Skruv	5	70)
0901	33 93 22 785	2		Screw	Skruv	5	(8373235)
0920	34 79 03 016	1		Screw	Skruv	5	74)
0921	34 93 24 709	1		Screw	Skruv	5	75)
0940	35 79 16 487	1		Washer	Bricka	5	70)
0960	36 79 03 016	1		Screw	Skruv	5	52)
0980	36 79 34 771	1		Screw	Skruv	5	(53,9)
1000	36 79 03 016	1		Screw	Skruv	5	10 74)
1001	36 79 35 869	1		Screw	Skruv	5	75)
1020	37 93 19 997	1		Gear selector cable	Växelväljarkabel kpl	3	68)
1040				assy			
1041	37 83 39 160	1		Gear selector cable	Växelväljarkabel kpl	3	69)
1042				assy			
1060	38 83 13 124	1		Lock ring	Låsring	5	(8310880)
1100	39 88 48 590	1		Pivot pin	Axelstapp	5	52)
1120	39 83 15 574	1		Pivot pin	Axelstapp	5	53)
1140	40 79 65 304	1		Lock clip	Spärring	5	52)
1160	41 83 75 495	1		Bracket, gear selector	Fäste växelväljar-	3	68)
1180				cable	kabel		
1181	41 93 01 698	1		Bracket, gear selector	Fäste växelväljar-	3	69)
1182				cable	kabel		
1103	42 93 00 203	1		Nipple	Nippel	3	69)
1184	43 93 18 508	1		Stop screw	Stoppskruv	5	69)
1185	44 79 31 016	1		Lock ring	Spärrytare	5	69)
1186	45 79 35 984	1		Lock ring	Spärrytare	5	69)
1200	46 79 34 771	2		Screw	Skruv	5	
1220	47 79 33 823	2		Washer	Bricka	5	
1240	48 88 06 689	2		Screw	Skruv	5	68)
1260	48 79 34 318	2		Screw	Skruv	5	69)
1280	49 79 33 807	2		Washer	Bricka	5	
1300	50 83 75 958	1		Rubber bellows	Gummidamask	5	70)
1301	50 93 16 977	1		Rubber bellows	Gummidamask	5	71)
1320	55 83 44 731	1		Pointer, gear position	Visare, växelläge	3	
1340	56 84 51 650	1		Cover	Kåpa	6	70) SUPERSEDED BY 9459322 + 9427188
1341							
1351	56 94 59 322	1		Cover	Kåpa	6	71) (8427071)
1360	57 84 22 164	1		Indicator cover	Indikator kåpa	6	70)
1370	57 94 27 097	1		Indicator cover	Indikator kåpa	6	78), (8422164)
1371	57 94 89 261	1		Indicator cover	Indikator kåpa	6	79)
1380	58 86 03 326	1		Scale, gear selector	Skala, växelväljare	3	
1400				lever			
1420	59 79 62 251	1		Clip	Clip	3	
1440	60 79 21 729	4		Screw	Skruv	5	37)
1460	60 79 71 526	4		Screw	Skruv	5	38)
1480	61 84 22 032	1		Guide for lighting	Ljusledare	3	
1500	62 80 28 969	1		Washer	Bricka	5	52)
1520	63 79 51 353	2		Lock ring	Låsring	5	
1540	64 84 66 674	1		Cover plate, heating	Täckbricka, värme-	6	5CK
1560				control	reglage		

9. -1977
10. 1978-
37. Ch.-89771035485-99772007784.
38. Ch.-89771035487-99772007785-
52. Ch.-89742007112-99746002548.
53. Ch.-89742007113-99746002549-
68. Ch.-89781015739-99786007566.
69. Ch.-89781015740-99786007567-
70. -1979
71. 1979-
74. -1979
75. 1980-
78. -1980
79. 1981-

F0387 - 99

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system,
Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A72
6 Front assembly,
Steering 4-C02
7 Suspension,
Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

4 GROUP INDEX

- Clutch 3-G08
Clutch control 3-G10
Gear box, manual 3-G14
Gear box control, manual 3-I20
Gear box, automatic 3-J04
Gear box control, automatic 3-J22

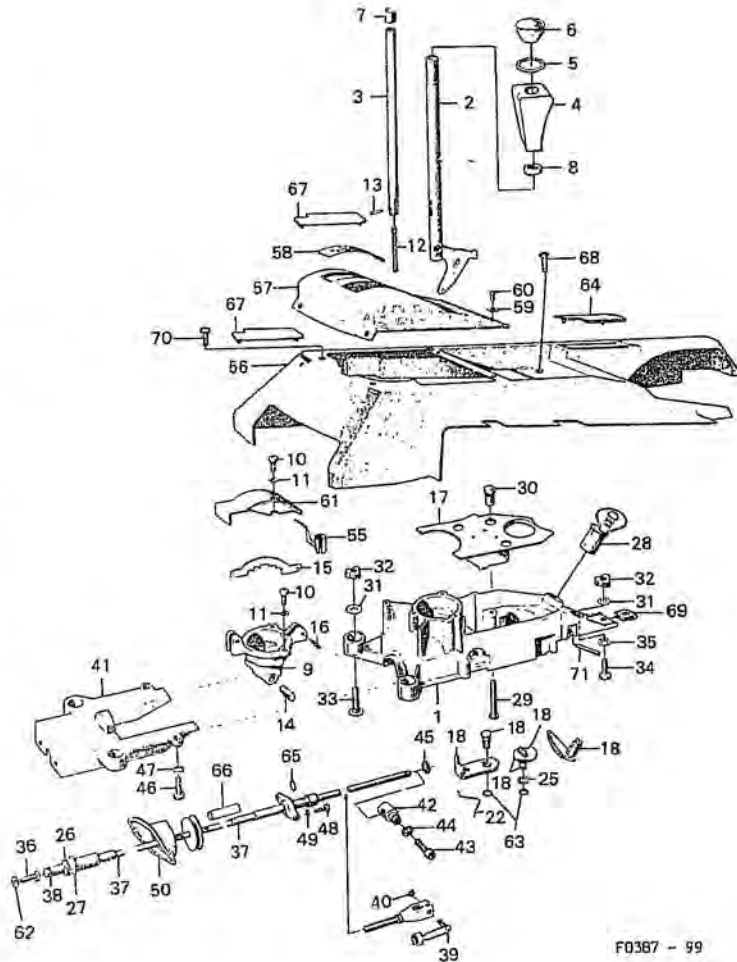
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Gear box control		Växellädsmanövrering.		Date	Illustration	Group	Page
Gear selector lever		Växelväljarspak		Datum	Bild nr	Grupp	Sida
				1988-10	F0387	4	97
Fig Pos.	Part No Att nr	Quantity/Antal		Description		Benämning	Notes
		99					Anmärkning
1600	65 93 02 24 1	1		Hose		Krympslang	4
1620	67 94 27 188	1		Cover plate, cold start control		Täckbricka, kallstartreglage	6 71, 78)
1640	67 94 89 212	1		Cover plate, cold start control		Täckbricka, kallstartreglage	6 79)
1642	68 79 71 831	1		Screw		Skruv	5
1660	69 79 62 26 1	1		Clip		Clip	3
1700	70 79 34 318	2		Screw		Skruv	5
1720	71 83 74 555	1		Tap		Tapp	5

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J03, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

4 GROUP INDEX

Clutch	3-G08
Clutch control	3-G10
Gear box, manual	3-G14
Gear box control, manual	3-I20
Gear box, automatic	3-J04
Gear box control, automatic	3-J22



F0387 - 99

71 1979-
78 -1980
79 1981-



Bromsar
Brakes
Bremsen
Freins
Frenos

	Brakes	Bromsar	Date Datum	Group Grupp	Page Sida
			1988-10	5	1
0050	CONTENTS.				
0020	Front wheel brake, up to and incl model 1974. 5:5 4-A06				
0040	Front wheel brake, as from model 1975. 5:7 4-A08				
0060	Rear wheel brake, up to and incl model 1974. 5:9 4-A10				
0100	Rear wheel brake, as from model 1975 up to and incl Ch -99762022109. 5:11 4-A12				
0120	-99762018779, EMS -99766007924, EMS -99767003175, EMS.				
0140	Rear wheel brake, as from Ch 99762022110 - 99762022110 - 99762018780 - EMS. 5:13 4-A14				
0160	99766007925 - EMS, 99767003176 - EMS and GLE.				
0180	Rear wheel brake, as from Ch 28) see foot note. 5:15 4-A16				
0200	Footbrake system:				
0220	Master cylinder and power brake unit, up to and incl model 1974. 5:17 4-A18				
0240	Master cylinder and power brake unit, as from model 1975. 5:19 4-A20				
0260	Brake lines, up to and incl model 1974. 5:21 4-A22				
0280	Brake lines, as from model 1975. 5:23 4-A24				
0300	Brake operation, up to and incl model 1974. 5:25 4-B02				
0320	Brake operation, as from model 1975. 5:27 4-B04				
0340	Handbrake system:				
0360	Handbrake system, up to and incl model 1974. 5:29 4-B06				
0380	Handbrake system, as from model 1975. 5:33 4-B10				
0400	INNEHÅLLSFÖRTECKNING:				
0420	Framhjulsbroms, t o m modell 1974. 5:5 4-A06				
0440	Framhjulsbroms, f r o m modell 1975. 5:7 4-A08				
0460	Bakhjulsbroms, t o m modell 1974. 5:9 4-A10				
0480	Bakhjulsbroms, f r o m modell 1975 t o m Ch -99762022109. -99762018779 EMS. 5:11 4-A12				
0500	-99766007924, EMS. -99767003175, EMS.				
0520	Bakhjulsbroms, f r o m Ch 99762022110 - 99762018780 - EMS 99766007925- EMS. 5:13 4-A14				
0540	99767003176 - EMS and GLE.				
0560	Bakhjulsbroms, "r o m Ch 28) se fotnot. 5:15 4-A16				
0580	Fotbromssystem:				
0600	Huvudcylinder och vacuumservo, t o m modell 1974. 5:17 4-A18				
0620	Huvudcylinder och vacuumservo, f r o m modell 1975. 5:19 4-A20				
0640	Bromsledningar, t o m modell 1974. 5:21 4-A22				
0660	Bromsledningar, f r o m modell 1975. 5:23 4-A24				
0680	Bromsmanövrering, t o m modell 1974. 5:25 4-B02				
0700	Bromsmanövrering, f r o m modell 1975. 5:27 4-B04				
0720	Handbromssystem:				
0740	Handbromssystem, t o m modell 1974. 5:29 4-B06				
0760	Handbromssystem, f r o m modell 1975. 5:33 4-B10				
0780	INHALTSVERZEICHNIS.				
0800	Vorderradbremser, bis Baujahr 1974 einschli. 5:5 4-A06				
0820	Vorderradbremser, ab Baujahr 1975. 5:7 4-A08				
0840	Hinterradbremser, bis Baujahr 1974 einschli. 5:9 4-A10				
0860	Hinterradbremser, ab Baujahr 1975 bis einschli Fahrgestell Nr -99762022109. 5:11 4-A12				
0880	-99762018779, EMS. -99766007924, EMS. -99767003175, EMS.				
0900	Hinterradbremser, ab Fahrgestell Nr 99762022110 - 99762018780 - EMS. 5:13 4-A14				
0920	99766007925 - EMS, 99767003176 - EMS, und GLE.				
0940	Hinterradbremser, ab Fahrgestell Nr 28 siehe anm. 5:15 4-A16				
0960	Fussbremssystem:				
0980	Hauptbremszylinder und unterdruckservo, bis Baujahr 1974 einschli. 5:17 4-A18				
1000	Hauptbremszylinder und unterdruckservo, ab Baujahr 1975. 5:19 4-A20				
1020	Bremsleitungen, bis Baujahr 1974 einschli. 5:21 4-A22				
1040	Bremsleitungen, ab Baujahr 1975. 5:23 4-A24				

Page Side	Group Grupp	Date Datum	Brakes	Bromsar
2	5	1988-10		
1340			Bedienungsorga v, bis Baujahr 1974 einschl.	5:25 4-B02
1350			Bedienungsorgan, ab Baujahr 1975.	5:27 4-B04
1360				
1400			Handbremssystem:	
1420			Handbremssystem, bis Baujahr 1974 einschl.	5:29 4-B06
1440			Handbremssystem, ab Baujahr 1975.	5:33 4-B10
1460				
1480				
1500				
1520				
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1580				
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2380				
2400				

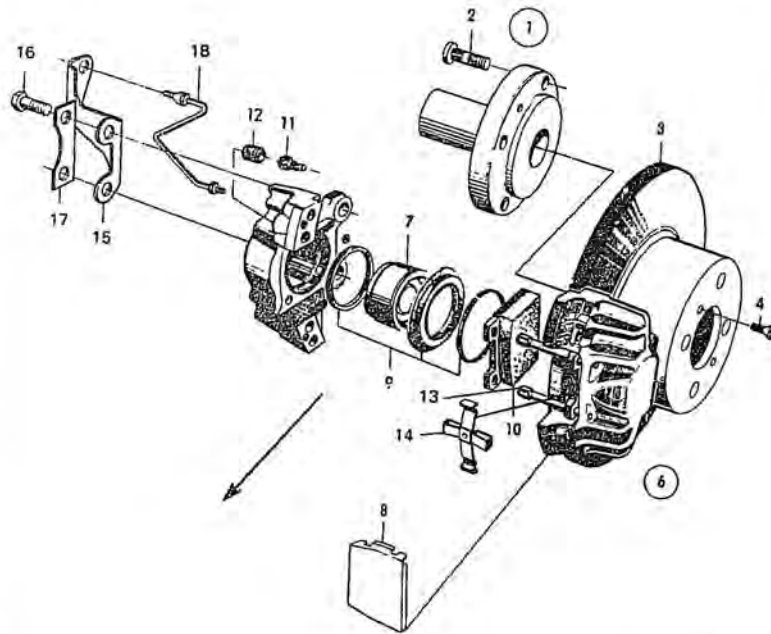
0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

5 GROUP INDEX

Brakes	4-A05
Footbrake system	4-A18
Handbrake system	4-B05

0100

Front wheel brake, -1974				Framhjulsbroms, -1974				Date Datum	Illustration Bild nr	Group Grupp	Page Sida
								1988-10	R2010	5	5
Fig Pos.	Part No Art nr	Quantity/Amount			Description	Benämning	K S R	Notes Anmärkning			
		99									
1	89 09 081	2			Wheel hub assy	Hjulnav kpl	4				
2	89 07 941	8			Wheel screw	Hjulskruv	4				
3	89 04 576	2			Brake disc	Bromsskiva	6				
4	79 37 949	4			Screw	Skruv	6				
6	89 19 755	1			Brake housing assy	Bromshus kpl V	4				
					LH						
6	89 19 763	1			Brake housing assy	Bromshus kpl H	4				
					RH						
7	89 19 748	4			Piston	Kolv	4				
8	89 08 816	2			Protective plate	Skyddsplåt	3				
9	89 10 309	2			Gasket set	Packningssats	3				
10	78 73 730	1			Brake pad set	Bromsskivotsats	1	(7872508, 8994667)			
11	89 08 568	2			Bleeding screw	Luftningsskruv	2				
12	89 08 576	2			Protective cover	Skyddsskäpa	3				
13	89 94 626	1			Kit, lock pin	Sats, låspinne	2				
14	89 94 659	1			Set, retaining spring	Sats, hållfjäder	3				
15	89 09 434	1			Brake hose bracket	Bromsslängkonsol V	6				
					LH						
15	89 09 442	1			Brake hose bracket	Bromsslängkonsol H	6				
					RH						
16	89 09 491	4			Screw	Skruv	8				
17	89 04 884	2			Lock plate	Låsbricka	3				
18	89 17 452	1			Brake pipe LH	Bromsrör V	4				
18	89 17 460	1			Brake pipe RH	Bromsrör H	4				



R 2810-99

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

5 GROUP INDEX

- Brakes 4-A06
- Footbrake system 4-A18
- Handbrake system 4-B06

0190

Front wheel brake as
fr o m model 1975-

Framhjulsbroms
fr o m modell 1975-

Date
Datum
1988-10

Illustration
Bild nr
F0382

Group
Grupp
5

Page
Sida
7

Fig Pos.	Part No Art nr	Quantity/Anat	Description	Benämning	K S R	Notes Anmärkning
		99				
0020	1 89 22 692	2	Wheel hub assy	Hjulnav kpl	5	29
0021	1 89 39 357	2	Wheel hub assy	Hjulnav kpl	5	30
0040	2 89 28 137	8	Wheel screw	Hjulskruv	2	
0080	3 89 34 036	2	Brake disc	Bromsskiva	3	
0100	4 89 27 303	2	Screw	Skruv	3	
0120	5 89 27 931	4	Lock plate	Låsplåt	3	
0140	6 89 85 871	1	Brake housing assy	Bromshus kpl V	4	27 (8939605)
0160			LH			
0180	8 89 85 889	1	Brake housing assy	Bromshus kpl H	4	27 (8939613)
0200			RH			
0205	6 89 85 871	1	Brake housing assy	Bromshus kpl V	4	28 (8939689)
0206			LH			
0215	6 89 85 889	1	Brake housing assy	Bromshus kpl H	4	28 (8939597)
0216			RH			
0220	7 91 03 474	2	Kit, piston	Kolvssats	4	
0250	10 89 31 933	1	Piston LH	Kolv V	3	
0260	10 89 31 941	1	Piston RH	Kolv H	3	
0300	11 89 93 255	2	Gasket set	Packningssats	2	(8994519)
0310	12 89 41 965	2	Spring	Fjäder	3	
0350	13 89 90 194	2	U-pin	U-pinne	1	(8941535)
0380	14 89 25 067	2	Clip	Clip	5	
0400	15 89 25 034	2	Bleeding screw	Lufningskruv	2	
0420	16 89 25 042	2	Protective cover	Skyddsskåpa	2	
0440	17 89 94 535	2	Seal kit, hand brake	Sats tätningar, handbroms	2	
0460			LH			
0480	18 89 25 372	1	Spring, hand brake	Fjäder, handbroms V	4	
0500			LH			
0520	18 89 25 380	1	Spring, hand brake	Fjäder, handbroms H	4	
0540			RH			
0560	19 89 25 414	1	Lever, hand brake	Hävarm, handbroms V	3	
0580			LH			
0600	19 89 25 422	1	Lever, hand brake	Hävarm, handbroms H	3	
0620			RH			
0640	20 89 30 448	2	Damper plate	Dämpplåt	2	
0660	21 89 30 463	2	Spring	Fjäder	2	
0700	22 89 93 297	1	Brake pad set	Bromsklotssats	1	(8993107, 8994998)
0820	23 89 26 214	1	Brake hose bracket	Bromsslångkonsol V	6	
0840			LH			
0860	23 89 26 222	1	Brake hose bracket	Bromsslångkonsol H	6	
0880			RH			
0900	24 89 26 198	4	Screw	Skruv	5	
0920	25 89 38 110	2	Lock plate	Låsplåt	5	
0940	26 78 33 856	2	Washer	Bricka	5	(7968460)
0960	27 83 15 558	2	Nut	Mutter	5	
0980	28 89 26 230	1	Brake pipe LH	Bromsrör V	4	
1000	28 89 26 248	1	Brake pipe RH	Bromsrör H	4	
1020	29 89 22 478	1	Protective plate LH	Skyddsplåt V	6	
1040	29 89 22 486	1	Protective plate RH	Skyddsplåt H	6	
1060	30 60 19 887	8	Screw	Skruv	5	
1080	78 74 548	1	Repair set, brake pad	Reparationssats, bromsklots	1	

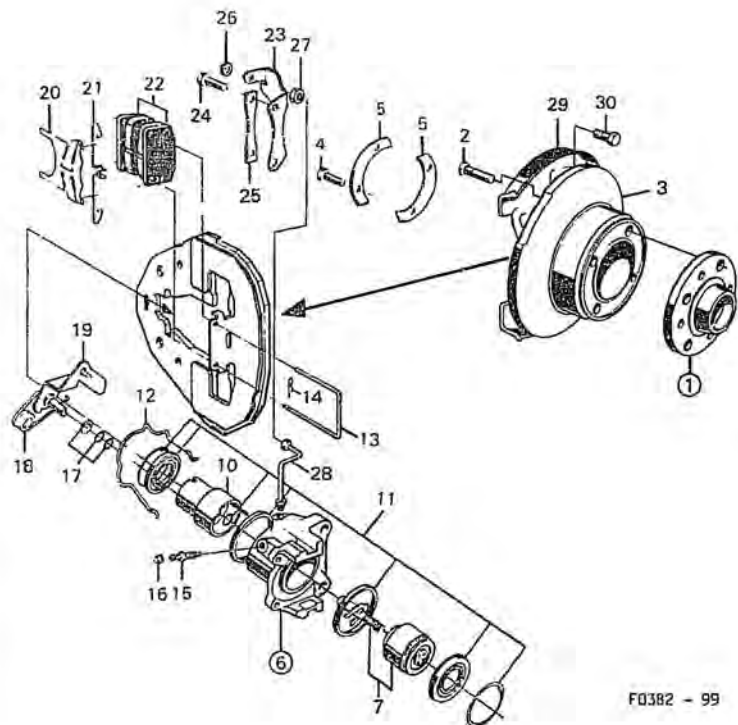
F0382 - 99

- 0 General, Complete sets -A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 2-L02
- 4 Transmission 3-L12
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

5 GROUP INDEX

- Brakes 4-A05
- Footbrake system 4-A18
- Handbrake system 4-B06

- 27. -1978
- 28. 1979-
- 29. Ch 99782009102-99781022420-99781023443
- 30. Ch 99782009103-99781022421- Turbo 99781023444-



0200

Rear wheel brake,
up to and incl
model 1974

Bakhjulsbroms,
t o m
modell 1974

Date
Datum

Illustration
Bild nr

Group
Grupp

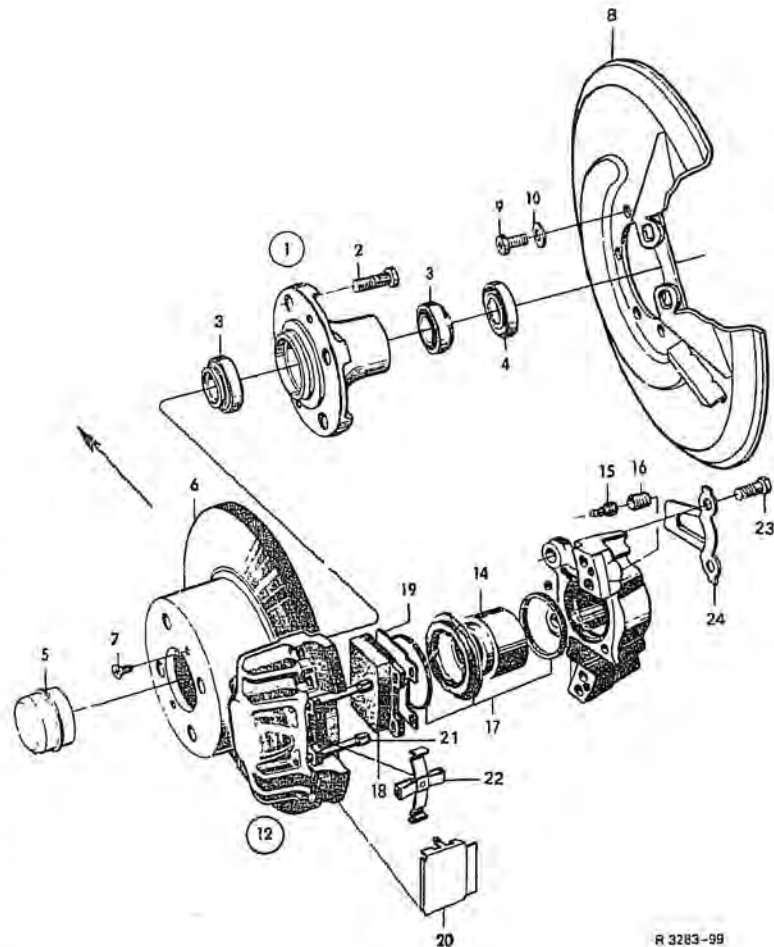
Page
Sida

1988-10 R3283

5

9

Fig Pos.	Part No Art nr	Quantity/Amount 99	Description	Benämning	K S	Notes Anmärkning
0000	1 89 06 273	2	Wheel hub with screw	Hjulnav med skruv	5	
0040	2 89 07 941	8	Wheel screw	Hjulskruv	2	
0060	3 89 06 240	4	Roller bearing, conical	Rullager, koniskt	2	
0100	4 89 06 232	2	Shaft seal	Axeltätning	2	
0120	5 70 34 523	2	Cap	Kapsel	2	
0140	6 89 04 575	2	Brake disc	Bromsskiva	6	
0160	7 79 37 949	4	Screw	Skruv	5	
0280	8 89 32 889	1	Protective plate LH	Skyddsplåt V	6	
0320	8 89 32 907	1	Protective plate RH	Skyddsplåt H	6	
0340	9 79 34 755	6	Screw	Skruv	5	
0360	10 79 10 540	6	V-jahet	Bucka	5	
0380	12 89 19 797	1	Brake housing assy LH	Bromshus kpl V	5	
0400						
0420	12 89 19 805	1	Brake housing assy RH	Bromshus kpl H	5	
0440						
0450	14 89 C3 493	4	Piston	Kolv	5	
0480	15 89 08 568	2	Bleeding screw	Luftningsskruv	2	
0500	16 89 08 576	2	Protective cover	Skyddskåpa	2	
0520	17 89 10 325	2	Gasket set	Packningssats	2	
0540	18 89 93 230	1	Brake pad set	Bromsklotssats	1	(8994832)
0560	18 89 94 675	1	Brake pad set	Bromsklotssats	1	TAXI SEE 517-
0600	19 89 11 737	2	Twist stop LH	Vridstopp V	3	
0620	19 89 11 745	2	Twist stop RH	Vridstopp H	3	
0640	20 89 08 824	2	Protective plate	Skyddsplåt	3	
0660	21 89 94 626	1	Kit lock pin	Sats, låspinne	2	
0680	22 89 94 709	1	Set, retaining spring	Sats, hållfjäder	3	
0700	23 89 09 533	4	Screw	Skruv	5	
0720	24 89 19 922	2	Lock plate	Låsplåt	3	



R 3283-99

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

5 GROUP INDEX

- Brakes 4-A06
- Footbrake system 4-A10
- Handbrake system 4-B06

0259

Rear wheel brake, as
from model 1975 up to and
incl Ch 9) see foot note

Bakhjulsbroms,
fr o m modell 1975
t o m Ch 9) se fotnot

Date
Datum

Illustration
Bild nr

Group
Grupp

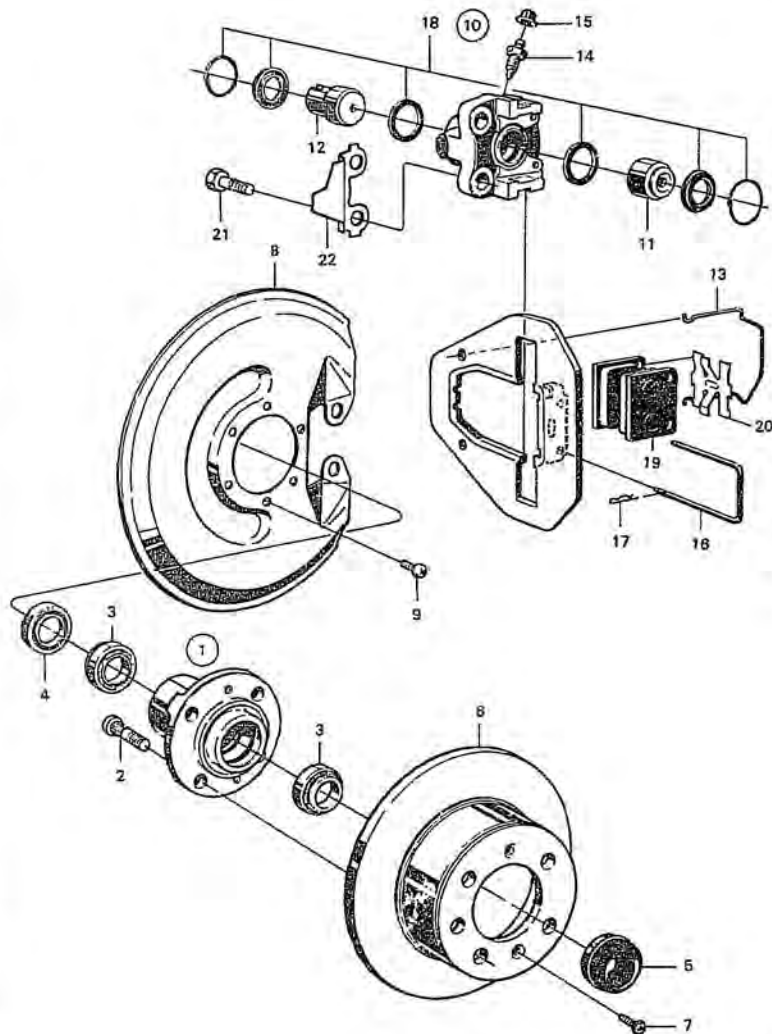
Page
Sida

1988-10 R2813

5

11

Fig Pos	Part No Art nr	Quantity/ Antal	Description	Benämning	K S	Notes Anmärkning
		99				
0020	1 89 06 273	2	Wheel hub with screw	Hjulnav med skruv	5	9)
0040	2 89 07 941	8	Wheel screw	Hjolskruv	2	
0060	3 89 06 240	4	Roller bearing, conical	Rullager, koniskt	2	
0080	4 89 06 232	2	Shaft seal	Axeltätning	2	
0100	5 70 34 523	2	Cap	Kapsel	2	
0120	6 89 04 575	2	Brake disc	Bromsskiva	2	
0140	7 73 37 949	4	Screw	Skruv	5	
0160	8 89 24 854	1	Protective plate LH	Skyddsplåt V	6	
0200	8 89 24 862	1	Protective plate RH	Skyddsplåt H	6	
0220	9 80 59 545	6	Screw	Skruv	5	
0240	10 89 24 912	1	Brake housing assy LH	Bromshus kpl V	5	
0260	10 89 24 920	1	Brake housing assy RH	Bromshus kpl H	5	
0280	11 89 24 987	2	Piston	Kolv	5	
0300	12 89 24 995	2	Piston	Kolv	5	
0320	13 89 24 953	1	Lock spring LH	Låsfjäder V	2	
0340	13 89 24 961	1	Lock spring RH	Låsfjäder H	2	
0360	14 89 25 034	2	Bleeding screw	Luftningsskruv	2	
0380	15 89 25 042	2	Protective cover	Skyddsskåpa	3	
0400	16 89 30 471	2	U-pin	U-pinne	1	
0420	17 89 25 087	2	Clip	Clip	5	
0440	18 89 94 527	2	Gasket set	Feckningssats	2	
0460	19 78 73 755	1	Brake pad set	Bromsklotssats	1	(8994980)
0480	20 89 30 547	2	Damper plate	Dämpplåt	2	
0500	21 89 24 755	4	Screw	Skruv	6	
0520	22 89 24 847	2	Lock plate	Låsplåt	3	
0540	22 78 74 555	X	Kit, u-pin and clip	Sats, u-pinne och clip	1	



R 2813-99

9 Ch-997620 22109.-99766008978. 99766009282-99766009734.-99767104035.-99762018779. EMS.-99766007524, EMS.-99767003175. EMS.

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

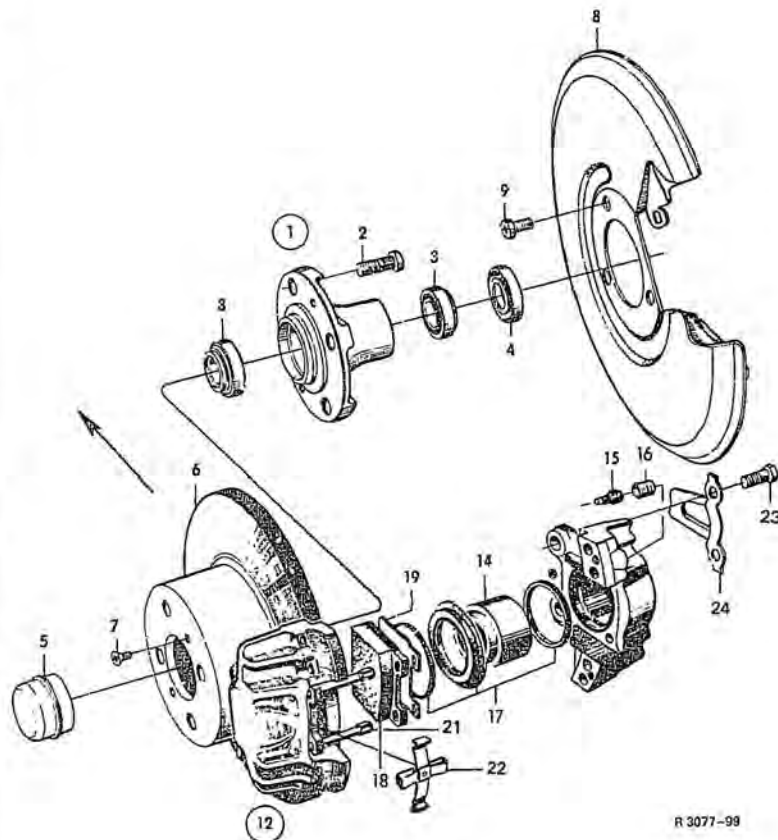
5 GROUP INDEX

- Brakes 4-A05
- Footbrake system 4-A18
- Handbrake system 4-B06

0300

Rear wheel brake as
from Ch 10) up to and
incl Ch 27) see footnoteBakhjulsbroms,
fr o m Ch 10)
t o m Ch 27) se fotnotDate
Datum
1988-10Illustration
Bild nr
R3077Group
Grupp
5Page
Sida
13

Fig Pos.	Part No Art nr	Quantity/ Antal			Description	Benämning	X S R	Notes Anmärkning
		99						
0030	1	89 06 273	2		Wheel hub with screw	Hjulnav med skruv	5	10, 27)
0030	2	89 07 941	8		Wheel screw	Hjulskruv	2	
0060	3	89 06 240	4		Roller bearing, conical	Rullager Koniskt	2	
0100	4	89 06 232	2		Shaft seal	Axeltätning	2	
0120	5	70 34 523	2		Cap	Kapsel	2	
0140	6	89 04 575	2		Brake disc	Bromsskiva	5	
0160	7	79 37 949	4		Screw	Skruv	5	
0180	8	89 32 899	1		Protective plate	Skyddsplåt V	6	
0200					LH			
0220	8	89 32 907	1		Protective plate	Skyddsplåt H	6	
0240					RH			
0260	9	80 59 545	6		Screw	Skruv	5	
0280	12	89 32 186	1		Brake housing assy	Bromshus kpl V	5	
0300					LH			
0320	12	89 32 204	1		Brake housing assy	Bromshus kpl H	5	
0340					RH			
0360	14	89 32 238	4		Piston	Kolv	5	
0380	15	89 08 568	2		Bleeding screw	Lufningsskruv	3	
0400	16	89 08 576	2		Protective cover	Skyddsskåpa	3	
0420	17	89 94 840	2		Gasket set	Packningssats	4	
0440	18	89 93 230	1		Brake pad set	Bromsklotssats	1	(8994832)
0460	19	89 11 737	2		Twist stop LH	Vridstopp V	3	
0480	19	89 11 745	2		Twist stop RH	Vridstopp H	3	
0500	21	89 94 626	1		Kit, lock pin	Sats, låspinne	2	
0520	22	89 94 709	1		Set, retaining	Sats, hållfjäder	3	
0540					spring			
0560	23	89 24 765	4		Screw	Skruv	5	
0580	24	89 18 922	2		Lock plate	Låsplåt	3	



R 3077-99

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-H02
10 Numerical register 6-A02

5 GROUP INDEX

- Brakes 4-A06
Footbrake system 4-A18
Handbrake system 4-B05

0325

Footbrake system
as from Ch 28)
see foot note

Bakhjulsbroms
fr o m Ch 28)
se fotnot

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R3925

5

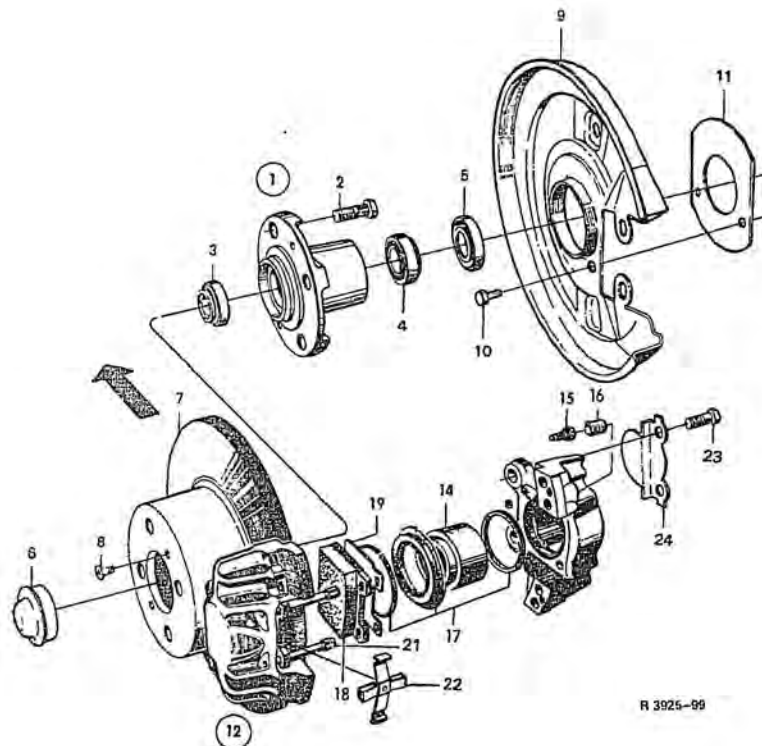
15

Fig. Pos.	Part No Art nr	Quantity/Anstal			Description	Benämning	K/S	Notes Anmärkning
		99						
0020	1 89 35 866	2			Wheel hub with screw	Hjulnav med skruv	5	(28)
0040	2 89 07 941	9			Wheel screw	Hjulskruv	2	
0060	3 89 34 622	2			Roller bearing, conical	Rullager, koniskt	2	
0080								
0100	4 89 34 655	2			Roller bearing, conical	Rullager, koniskt	2	
0120								
0140	5 89 34 689	2			Sealing ring	Tätningssring	2	
0160	6 89 35 975	2			Cap	Kapsel	2	
0180	7 89 04 575	2			Brake disc	Bromsskiva	6	
0200	8 80 55 998	4			Screw	Skruv	6	
0220	9 89 34 739	1			Protective plate LH	Skyddsplåt V	6	
0240	9 89 34 747	1			Protective plate RH	Skyddsplåt H	6	
0260	10 80 19 887	4			Screw	Skruv	5	
0280	11 89 34 838	2			Guide ring	Styrning	4	
0300	12 89 32 196	1			Brake housing assy LH	Bromshus kpl V	5	
0320								
0340	12 89 32 204	1			Brake housing assy RH	Bromshus kpl H	5	
0360								
0380	14 89 32 238	4			Piston	Kolv	5	
0400	15 89 08 568	2			Bleeding screw	Luftningsskruv	2	
0420	16 89 08 576	2			Protective cover	Skyddskåpa	3	
0440	17 89 94 840	2			Gasket set	Packningssats	4	
0460	18 89 93 230	1			Brake pad set	Bromsklotsats	1	(8994832)
0480	19 89 11 737	2			Twist stop LH	Vridstopp V	3	
0500	19 89 11 745	2			Twist stop RH	Vridstopp H	3	
0520	21 89 94 626	1			Kit, lock pin	Sats, låspinne	2	
0540	22 89 94 709	1			Set, retaining spring	Sats, hållfjäder	3	
0560	23 89 24 755	4			Screw	Skruv	5	
0580	24 89 34 770	2			Lock plate	Låsplåt	3	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

5 GROUP INDEX

Brakes	4-A05
Footbrake system	4-A18
Handbrake system	4-B05



0350

Footbrake system
Maste cylinder and
power brake unit -1974

Fotbromssystem
Huvudcylinder och
vakuumservo, -1974

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

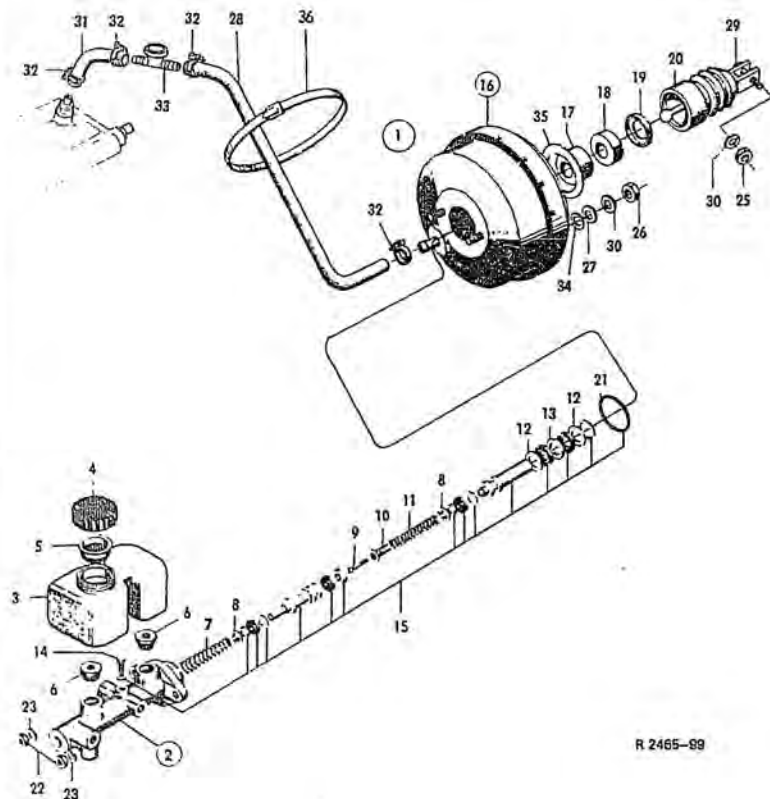
1988-10

R2465

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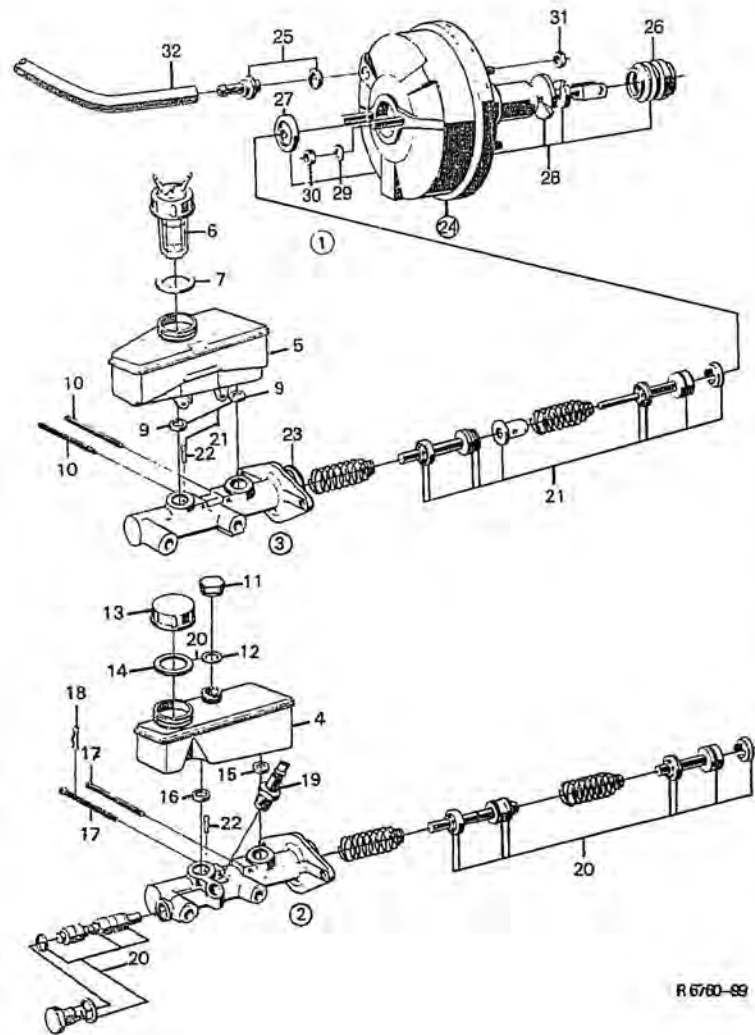
17

Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	Notes Anmärkning
0020	1 89 17 584	1	Master cylinder with power brake unit	Huvudcylinder med vakuumservo	5 SUPERSEDED BY 8918534, 8903863 AND 8918666
0040	2 89 18 534	1	Master cylinder	Huvudcylinder	4
0080	3 89 08 863	1	Containerassy	Behållare kpl	5
0100	4 89 08 873	1	Cover	Lock	4
0120	5 89 08 881	1	Strainer	Sil	6
0140	6 89 08 889	2	Rubber collar	Gummikrage	6
0160	7 89 09 707	1	Spring	Fjäder	6
0180	8 89 11 559	2	Spring seat	Fjädersäte	6
0200	9 89 16 817	1	Screw	Skruv	6
0220	10 89 11 625	1	Sleeve	Hylsa	6
0240	11 89 09 798	1	Spring	Fjäder	6
0260	12 89 08 814	2	Washer	Bricka	6
0280	13 89 08 830	1	Ring	Ring	6
0300	14 89 08 855	1	Screw	Skruv	6
0320	15 89 10 440	1	Repair kit, master cylinder	Reparationssats, huvudcylinder	2
0340	16 89 18 666	1	Power brake	Vakuumservo	5
0360	17 89 09 186	1	Filter	Filter	5
0400	18 89 09 178	1	Muffler	Ljuddämpare	6
0420	19 89 09 194	1	Retainer	Hållare	6
0440	20 89 16 674	1	Rubber bellows	Gummibälg	6
0460	21 89 08 889	1	O-ring	O-ring	5
0480	22 80 74 106	2	Nut	Mutter	5
0500	23 79 10 557	2	Washer	Bricka	5
0520	25 79 04 063	1	Nut	Mutter	5
0540	26 80 74 106	4	Nut	Mutter	5
0560	27 80 23 985	4	Washer	Bricka	5
0580	28 89 17 890	1	Vacuum hose, long	Vakuumslang, lång	5
0600	28 89 19 831	1	Vacuum hose, long	Vakuumslang, lång	5
0620	29 89 07 826	1	Eccentric pin	Excentriortapp	6
0640	30 79 10 557	5	Washer	Bricka	5
0660	31 73 95 288	1	Vacuum hose, short	Vakuumslang, kort	5
0680	32 79 63 515	4	Hose clamp	Slangklämma	5
0700	33 89 22 965	1	Non-return valve	Backventil	4
0720	34 89 14 830	4	Seal washer	Tätningabricka	6
0740	35 89 14 848	1	Seal ring	Tätningring	6
0760	36 83 74 357	1	Strap	Spännband	5 111



R 2465-89

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02
5 GROUP INDEX		
Brakes		
	Footbrake system	4-A06
	Handbrake system	4-B06



R 6760-89

0400

Footbrake system
Master cylinder and
power brake unit 1975-

Fotbromssystem
Huvudcylinder och
vakuum servo, 1975-

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R6760

5

19

Fig Pos	Part No Art nr	Quantity/Amount Stk	Description	Benämning	K S	Notes Anmärkning
0020	1 89 31 867	1	Master cylinder wht power brake unit	Huvudcylinder med vakuum servo	5	3)
0040	1 89 35 934	1	Master cylinder wht power brake unit	Huvudcylinder med vakuum servo	5	4)
0060	1 89 45 396	1	Master cylinder wht power brake unit	Huvudcylinder med vakuum servo	5	ENGINE H-TYPE, SUPERSEDED BY 7674472, 8945685 AND 9100629
0080	2 89 31 875	1	Master cylinder	Huvudcylinder	4	3)
0100	3 89 35 438	1	Master cylinder	Huvudcylinder	4	3,35)
0120	3 89 48 127	1	Master cylinder	Huvudcylinder	4	36)
0135	3 89 48 135	1	Master cylinder	Huvudcylinder	4	36) PART OF 89 45 396
0140	4 89 28 400	1	Container assy	Behållare kpl	5	3)
0150	5 89 94 954	1	Container assy	Behållare kpl	5	4)
0180	6 89 36 080	1	Level gauge	Nivåvarnare	5	4)
0200	7 89 36 106	1	Sealing	Tätning	5	4)
0240	9 89 28 426	2	Gasket	Packning	4	4)
0260	10 89 37 831	2	Retaining pin	Fästpinne	4	4)
0280	11 89 28 384	1	Filler cap, clutch oil	Lock, olja koppling	4	3)
0320	12 89 29 028	1	Cap seal	Locktätning	3	3)
0340	13 89 28 392	1	Filler cap, brake oil	Lock, olja broms	4	3)
0360	14 89 29 036	1	Cap seal	Locktätning	5	3)
0380	15 89 28 418	1	Gasket	Packning	4	4)
0400	16 89 28 426	1	Gasket	Packning	4	4)
0420	17 89 28 442	2	Retaining pin	Fästpinne	4	3)
0440	18 89 25 067	2	Clip	Clip	5	3)
0460	19 89 28 467	1	Switch	El-brytare	5	3)
0480	20 89 10 697	1	Seal kit	Sats tätningar	2	3)
0500	21 89 94 972	1	Seal kit	Sats tätningar	2	4,35)
0510	21 89 93 305	1	Seal kit	Sats, tätningar	2	35)
0520	22 89 28 434	1	Stop pin	Stoppinne	4	4)
0530	23 89 47 178	1	O-ring	O-ring	5	36)
0550	24 89 42 609	1	Power brake	Vakuum servo	5	(8926891)
0555	24 89 45 685	1	Power brake	Vakuum servo	5	PART OF 89 45 396
0560	25 89 94 543	1	Kit, non-return valve	Sats, backventil	4	14)
0580	25 89 93 115	1	Kit, non-return valve	Sats, backventil	4	15,35)
0590	25 89 93 289	1	Kit, non-return valve	Sats, backventil	4	35)
0600	26 89 28 541	1	Rubber bellows	Gummibalg	6	6)
0620	27 89 29 010	1	Seal	Tätning	5	6)
0640	28 89 10 705	1	Seal kit	Sats tätningar	2	2)
0660	29 79 10 565	2	Washer	Bricka	5	5)
0680	30 80 73 942	2	Nut	Mutter	5	5)
0700	31 80 74 288	4	Nut	Mutter	5	5)
0720	32 89 29 937	1	Vacuum hose	Vakuumslang	5	12)
0760	32 89 31 826	1	Vacuum hose	Vakuumslang	5	13) (8929945)
0780	32 89 45 404	1	Vacuum hose	Vakuumslang	5	(8929697)
0800	32 89 31 743	1	Vacuum hose	Vakuumslang	5	17) CI
0820	32 89 45 404	1	Vacuum hose	Vakuumslang	5	18) RHD (8929697)
0840	32 89 31 743	1	Vacuum hose	Vakuumslang	5	17) RHD
0860	32 89 45 404	1	Vacuum hose	Vakuumslang	5	ENGINE H-TYPE

3

-1977

4

1978-

12

Ch -99752003916 -99756000614 -99757000050

13

Ch 99752003917 -99756000615 -99757000091-

14

Ch -99752031349 -99756011599

15

Ch -99752031350 -99756011560-

16

Ch -99762015849

17

Ch 99762015850-

35

Ch -86005942

36

Ch 86005943-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

5 GROUP INDEX

- Brakes 4-A06
- Footbrake system 4-A18
- handbrake system 4-B06

0450

Footbrake system
Brake lines, -1974

Fotbromssystem
Bromsledningar, -1974

Date
Datum
1985-10

Illustration
Bild nr
R2466

Group
Grupp
5

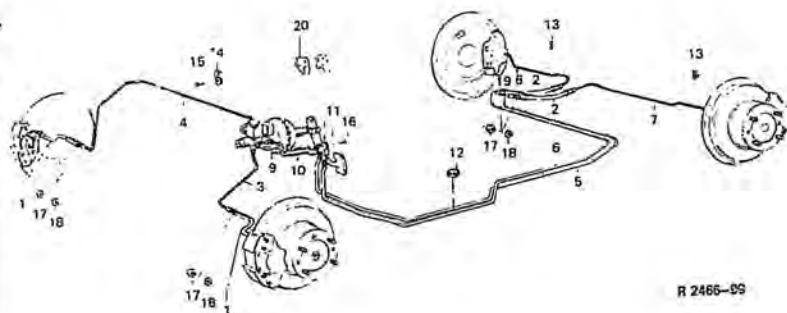
Page
Sida
21

Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K/S SR	Notes Anmärkning
0020	1 89 05 426	2	Brake hose	Bromsslang	4	
0040	2 89 21 330	2	Brake hose	Bromsslang	4	
0060	3 89 04 260	1	Brake pipe LH, wheel house	Bromsrör V, hjulhus	5	
0100	4 89 24 292	1	Brake pipe RH, wheel house	Bromsrör H, hjulhus	5	
0140	5 89 21 579	1	Brake pipe LH	Bromsrör V	6	
0160	6 89 21 603	1	Brake pipe RH	Bromsrör H	6	
0180	7 89 21 371	1	Brake pipe LH	Bromsrör V	3	
0200	8 89 21 389	1	Brake pipe RH	Bromsrör H	3	
0220	9 89 17 692	1	Brake pipe, master- cyl-cowl	Bromsrör, huvudcyl- torped	6	
0240	10 89 17 726	1	Brake pipe, master- cyl-cowl	Bromsrör, huvudcyl- torped	6	
0280	11 89 10 895	1	Fitting	Förskruvning	5	
0320	12 89 08 152	17	Pipe retainer	Rörhållare	5	
0340	13 89 19 490	3	Pipe retainer	Rörhållare	5	
0360	14 89 07 966	3	Pipe clamp	Rörklamma	5	
0380	15 79 22 891	3	Screw	Skruv	6	
0400	16 79 22 809	1	Screw	Skruv	6	
0420	17 79 04 147	8	Nut	Mutter	5	
0440	18 79 15 580	2	Washer	Bocka	6	
0460	19 89 08 147	1	Lock plate	Låsplåt	6	
0480	20 89 16 983	1	Gasket	Packning	5	

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

5 GROUP INDEX

- Brakes 4-A05
- Footbrake syst m 4-A18
- Handbrake syst m 4-B05



R 2466-09

0500

Footbrake system
Brake lines, 1975-

Fotbromssystem
Bromsledningar, 1975-

Date
Datum
1988-10

Illustration
Bild nr
R3425

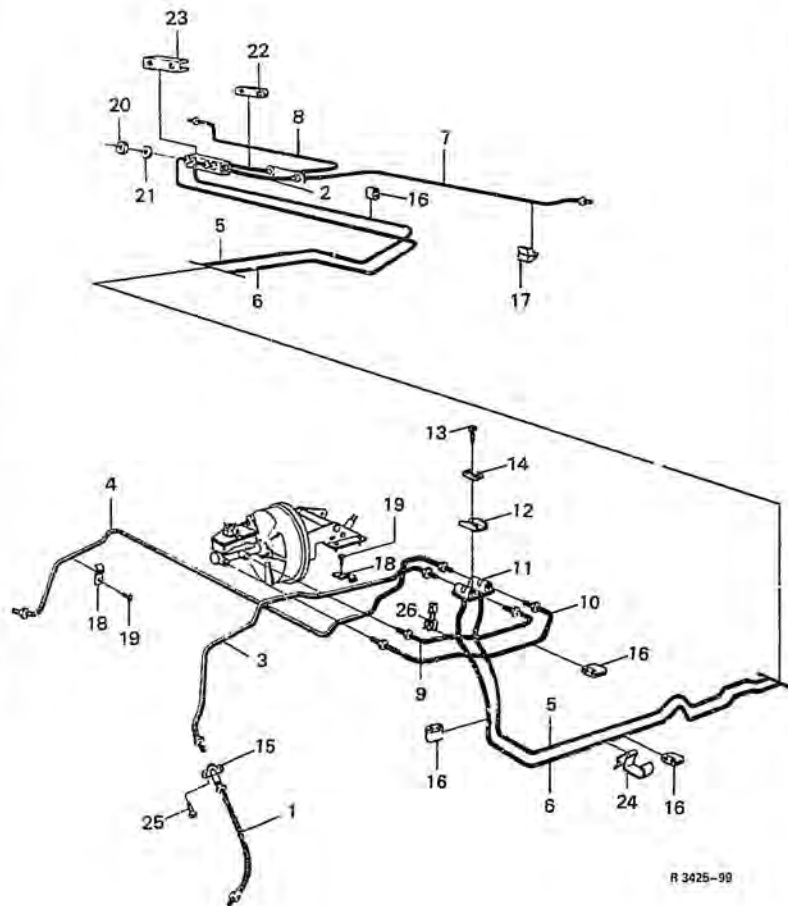
Group
Grupp
5

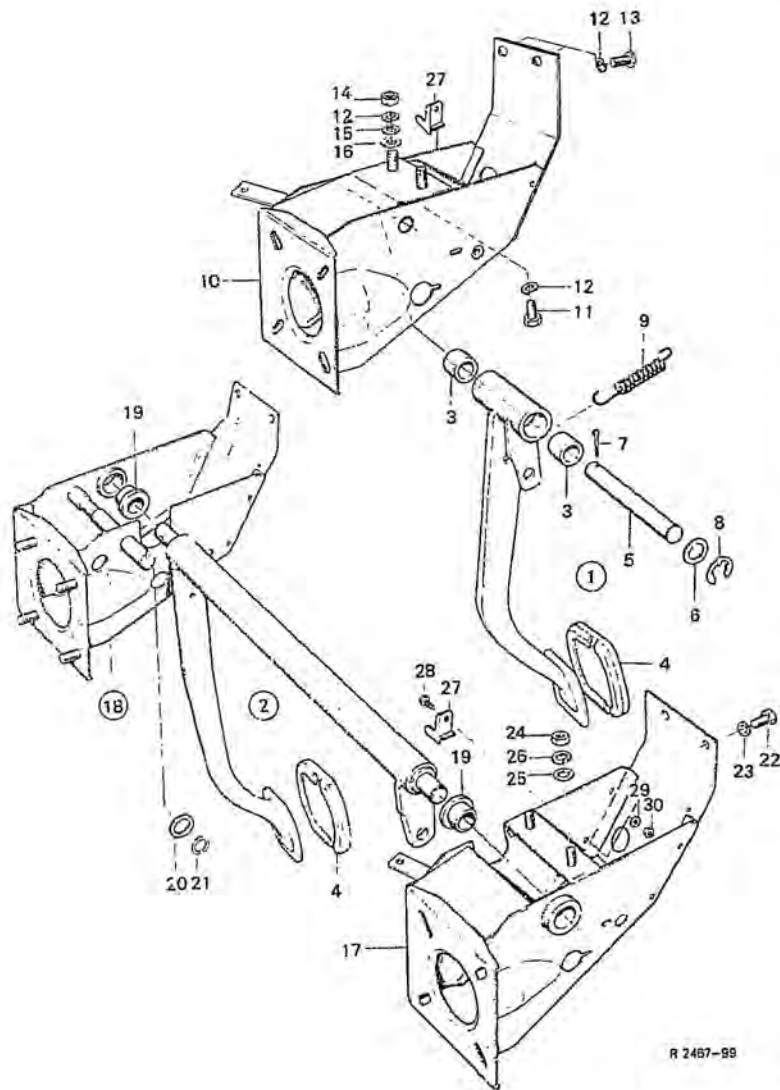
Page
Sida
23

Fig Pos.	Part No Art nr	Quantity/Total 99	Description	Benämning	K S SR	Notes Anmärkning
0040	1 89 31 792	2	Brake hose	Broms slang	4	(8926205)
0050	2 89 31 784	2	Brake hose	Broms slang	4	(8926352)
0100	3 89 29 119	1	Brake pipe LH	Bromsrör V, hjulhus	5	
0120			wheel house			
0140	4 89 29 127	1	Brake pipe RH	Bromsrör H, hjulhus	5	
0160			wheel house			
0170	4 89 45 164	1	Brake pipe RH	Bromsrör V, hjulhus	5	ENGINE H-TYPE
0175			wheel house			
0180	5 89 29 135	1	Brake pipe LH	Bromsrör V	5	(33)
0190	5 89 44 910	1	Brake pipe LH	Bromsrör V	6	(34)
0200	6 89 29 143	1	Brake pipe RH	Bromsrör H	6	(33)
0210	6 89 44 928	1	Brake pipe RH	Bromsrör H	6	(34)
0220	7 89 29 150	1	Brake pipe LH	Bromsrör V	3	(20) EMS
0240	7 89 32 352	1	Brake pipe LH	Bromsrör V	3	(21, 27) FMS, GLE
0260	7 89 29 150	1	Brake pipe LH	Bromsrör V	3	(22)
0280	7 89 32 352	1	Brake pipe LH	Bromsrör V	3	(23, 27)
0290	7 89 40 744	1	Brake pipe LH	Bromsrör V	3	(28)
0300	8 89 29 188	1	Brake pipe RH	Bromsrör H	3	(20) EMS
0320	8 89 32 402	1	Brake pipe RH	Bromsrör H	3	(21, 27) EMS, GLE
0340	8 89 29 188	1	Brake pipe RH	Bromsrör H	3	(22)
0360	8 89 32 402	1	Brake pipe RH	Bromsrör H	3	(23, 27)
0370	8 89 40 751	1	Brake pipe RH	Bromsrör H	3	(28)
0380	9 89 29 093	1	Brake pipe, master-	Bromsrör, huvudcyl-	6	(3)
0400			cyl-dash panel	torped		
0420	9 89 37 716	1	Brake pipe	Bromsrör	6	(4)
0440	10 89 29 101	1	Brake pipe, master	Bromsrör, huvudcyl-	6	(3)
0460			cyl-dash panel	torped		
0480	10 89 37 724	1	Brake pipe	Bromsrör	6	(4)
0500	11 89 28 947	1	Inlet nipple	Gänomföringsnippel	5	
0520	12 89 29 671	1	Stiffening plate	Förstyvningsplåt	5	
0540	13 80 97 859	1	Screw	Skruv	5	
0560	14 89 33 335	1	Seal washer	Tätningsskiva	5	
0580	15 89 28 755	2	Nipple	Nippel	5	
0600	16 89 08 162	13	Pipe retainer	Rörhållare	5	(18)
0620	16 89 08 162	15	Pipe retainer	Rörhållare	5	(19)
0640	17 89 19 490	3	Pipe retainer	Rörhållare	5	
0660	18 89 07 966	3	Pipe clamp	Rörklämma	5	
0680	19 79 22 891	3	Screw	Skruv	5	
0700	20 83 15 558	4	Nut	Mutter	5	(18)
0720	20 83 15 558	2	Nut	Mutter	5	(19)
0760	21 79 23 856	2	Washer	Bricka	5	(7958480)
0780	22 89 29 259	1	Retainer, brake hose	Hållare, broms slang	6	
0800	23 89 91 739	1	Lock plate	Låsplåt	6	(8929655)
0820	24 89 31 461	1	Clamp	Klamma	5	(19)
0840	25 79 22 891	4	Screw	Skruv	5	
0860	26 89 39 670	1	Clamp LHD	Klamma LHD	5	(4) C

3. -1977
4. 1978-
18. -1975
19. 1976-
20. Ch. -99762018779-99766007924.-99767003175.
21. Ch. -99762018780-99766007925.-99767003176.
22. Ch. -99762022109-99766008976-99766009282-99766009734.-99767004035
23. Ch. -99762022110-99766008979-99766009281-99766009735-99767004036-
27. -1978
28. 1979-
33. -1980
34. 1981-

R 3425-99





R 2487-99

0550

Footbrake system
Brake operation - 1974

Fotbromssystem
Bromsmanövrering - 1974

Date
Datum
1988-10

Illustration
Bild nr
R2467

Group
Grupp
5

Page
Sida
25

Fig Pos.	Part No Art nr	Quantity/Amount 99	Description	Benämning	K/S S/R	Notes Anmärkning
0020	1 89 02 397	1	Brake pedal assy	Bromspedal kpl	6	
0040	1 89 16 074	1	Brake pedal assy	Bromspedal kpl	6	A
0060	1 89 22 106	1	Brake pedal assy	Bromspedal kpl	5	26)
0080	2 89 11 984	1	Brake pedal assy	Bromspedal kpl	6	
0100			RHD	RHD		
0120	2 9 18 492	1	Brake pedal assy	Bromspedal kpl	6	A
0140			RHD	RHD		
0160	3 73 01 104	2	Bushing	Bussning	4	PART OF 89 02 397, 89 16 074
0180						
0200	4 71 93 188	1	Pedal rubber	Pedalgummi	3	PART OF 89 02 397, 89 11 984
0220						
0240	4 89 16 272	1	Pedal rubber	Pedalgummi	5	PART OF 89 18 492 89 15 074
0260						
0280	5 89 18 237	1	Shaft	Axel	6	
0300	5 89 21 207	1	Shaft	Axel	6	A
0320	6 70 81 730	X	Washer	Bricka	5	
0340	7 89 24 763	1	Lock pin	Låspinne	3	
0360	8 79 63 150	1	Lock washer	Spärryttare	5	FOR 89 18 237, 89 21 207
0380	9 89 14 442	1	Spring	Fjäder	6	
0400	10 89 22 122	1	Bracket	Konsol	6	
0420	10 89 21 942	1	Bracket	Konsol	6	26)
0440	12 79 33 849	4	Washer	Bricka	5	
0460	13 79 03 158	2	Screw	Skruv	5	
0480	14 79 14 708	2	Nut	Mutter	5	
0500	15 60 29 985	1	Washer	Bricka	5	
0520	16 89 14 830	2	Washer	Bricka	6	
0540	17 89 22 908	1	Bracket LH, RHD	Konsol V, RHD	6	
0560	18 89 19 318	1	Bracket RH, RHD	Konsol H, RHD	6	
0580	19 89 12 115	2	Bushing RHD	Bussning RHD	6	
0600	20 85 21 915	1	Washer RHD	Bricka RHD	5	
0620	21 79 63 150	2	Lock washer RHD	Spärryttare RHD	5	
0640	22 79 03 156	4	Screw RHD	Skruv RHD	5	
0660	23 79 33 849	12	Washer RHD	Bricka RHD	5	
0680	24 79 14 708	8	Nut RHD	Mutter RHD	5	
0700	25 89 14 830	8	Seal washer RHD	Tätningbricka	6	
0720			RHD	RHD		
0740	26 80 29 985	1	Washer RHD	Bricka RHD	5	
0760	27 89 21 082	1	Stop, accelerator control	Stopp, gasreglage	5	
0780						
0800	28 79 03 156	1	Screw RHD	Skruv RHD	5	
0820	29 79 33 849	1	Washer RHD	Bricka RHD	5	
0840	30 79 14 708	1	Nut RHD	Mutter RHD	5	

25 For cars with automatic transmission and power steering gear

- 0 General, Complete sets 1-A92
- 1 Tools 1-H92
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A92
- 4 Transmission 3-G92
- 5 Brakes 4-A92
- 6 Front assembly, Steering 4-C92
- 7 Suspension, Wheels 4-E92
- 8 Body 4-F92, 5-A92
- 9 Accessories 5-K02
- 10 Numerical register 6-A92

5 GROUP INDEX

- Brakes 4-A96
- Footbrake system 4-A18
- Handbrake system 4-B06

0600

Footbrake system
Brake operation 1975-

Fotbromssystem
Bromsmanövrering 1975-

Date
Datum
1988-10

Illustration
Bild nr
R4826

Group
Grupp
5

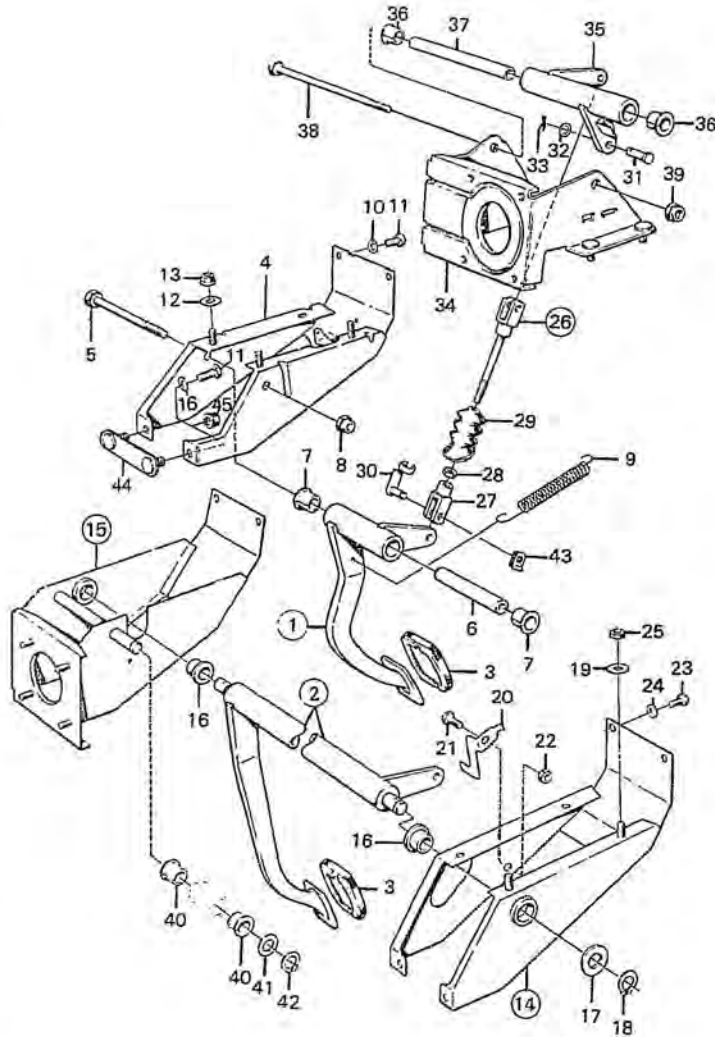
Page
Sida
27

Fig Pos.	Part No Art nr	Quantity/Amount 99	Description	Benämning	K S	Notes Anmärkning
0020	1 89 24 458	1	Brake pedal assy	Bromspedal kpl	5	
0040	1 89 28 590	1	Brake pedal assy	Bromspedal kpl	6	A
0060	2 89 27 055	1	Brake pedal assy	Bromspedal kpl	6	
0080			RHD			
0100	2 89 28 020	1	Brake pedal assy	Bromspedal kpl	6	A
0120			RHD			
0140	3 71 93 188	1	Pedal rubber	Pedalgummi	3	PART OF 89 24 458, 89 27 055
0160						
0180	3 89 16 272	1	Pedal rubber	Pedalgummi	5	PART OF 89 28 590, 89 28 020
0200						
0220	4 89 24 391	1	Bracket	Konsol	6	
0240	5 80 84 253	1	Screw	Skruv	5	
0260	6 89 24 482	1	Distance tube	Distansrör	5	
0280	7 89 48 051	2	Bushing	Bussning	4	(8924516)
0300	8 80 73 538	1	Nut	Mutter	3	
0320	9 89 14 442	1	Spring	Fjäder	6	
0340	10 79 33 849	4	Washer	Bricka	5	
0360	11 80 82 919	1	Screw	Skruv	5	
0380	12 89 29 531	3	Seal washer	Tätningssbricka	5	
0400	13 79 67 953	4	Nut	Mutter	5	
0420	14 89 29 192	1	Bracket LH, RHD	Konsol V, RHD	6	
0440	15 89 27 188	1	Bracket RH, RHD	Konsol H, RHD	6	
0460	16 89 12 115	2	Bushing RHD	Bussning RHD	6	
0480	17 79 33 872	1	Washer RHD	Bricka RHD	5	(8030056)
0500	18 79 63 150	1	Lock washer RHD	Spärrytare RHD	5	
0520	19 89 29 531	7	Seal washer	Tätningssbricka	5	
0540	20 89 27 220	1	Stop, accelerator control RHD	Stopp, gasreglage RHD	5	
0560						
0580	21 80 82 927	1	Screw RHD	Skruv RHD	5	
0600	22 80 74 106	5	Nut RHD	Mutter RHD	5	
0620	23 80 82 919	6	Screw RHD	Skruv RHD	5	
0640	24 79 33 849	10	Washer RHD	Bricka RHD	5	
0660	25 79 67 953	2	Nut RHD	Mutter RHD	5	
0680	26 89 26 420	1	Draw rod assy	Dragstång kpl	6	
0700	27 89 24 557	1	Nut	Mutter	6	
0720	28 80 73 942	2	Rubber bellows	Gummbålg	5	
0740	29 89 26 461	1	Clamp	Låsbygel	5	
0760	30 89 33 509	2	Shaft bolt	Åxelbult	5	
0780	31 79 09 989	1	Washer	Bricka	5	
0800	32 80 73 249	1	Cotter pin	Säkringsskåp	5	
0820	33 79 04 394	1	Bracket	Konsol	6	
0840	34 89 24 581	1	Intermediate shaft	Mellanaxel	6	
0860	35 89 24 623	1	Bushing	Bussning	4	
0880	36 89 24 516	2	Distance tube	Distansrör	5	
0900	37 89 24 508	1	Screw	Skruv	5	
0920	38 89 26 479	1	Nut	Mutter	4	
0940	39 80 73 538	1	Bushing, clutch pedal RHD	Bussning, kopplingspedal RHD	5	(8030058)
0960	40 89 24 516	2	Washer, clutch pedal RHD	Bricka, kopplingspedal RHD	5	
0980			Lock washer, clutch pedal RHD	Spärrytare, kopplingspedal RHD	5	
1000	41 79 33 872	1	Clip	Säkringsklips	5	
1020			Screw plate	Skruvplatta	6	ENGINE H-TYPE
1040	42 79 63 150	1	Nut	Mutter	5	ENGINE H-TYPE
1060						
1080	43 82 52 553	2				
1100	44 89 50 487	1				
1120	45 79 67 953	2				

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, steering	4-C02
7	Suspension, wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

5 GROUP INDEX

Brakes	4-A05
Footbrake system	4-A15
Handbrake system	4-B05



0650

Handbrake system,
up to and incl
model 1974

Handbromssystem,
t o m modell 1974

Date
Datum
1988-10

Illustration
B/s nr
F0388

Group
Grupp
5

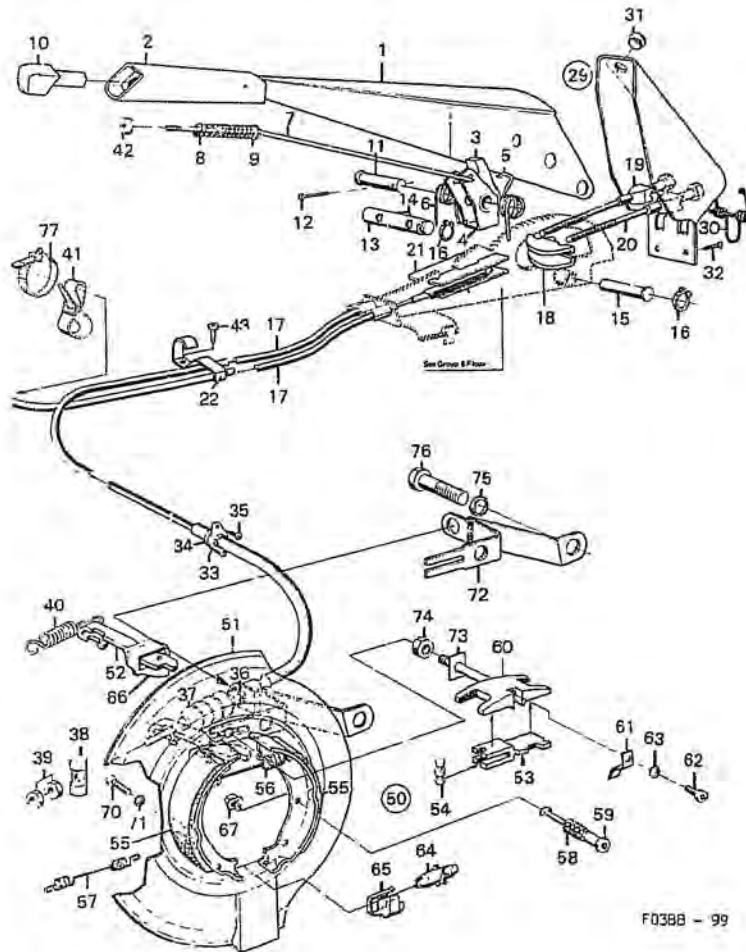
Page
Sida
31

Fig. Pos.	Part No Art nr	Quantity / Antal		Description	Benämning	K S R /	Notes Anmärkning
		99					
1320	67	89 19 086	4	Cover	Huv	4	
1340	70	79 34 805	4	Screw	Spårskruv	6	
1360	71	79 15 564	4	Washer	Bricka	5	
1380	72	89 08 030	1	Cable bracket LH	Kabelfäste V	4	
1400	72	89 08 048	1	Cable bracket RH	Kabelfäste H	5	
1420	73	89 08 022	2	Lock plate	Låsplåt	5	
1440	74	79 04 097	2	Nut	Mutter	5	
1460	75	79 10 573	2	Washer	Bricka	5	
1480	76	79 03 461	2	Screw	Skruv	5	
1500	77	83 79 265	1	Tensioning strap	Spännband	5	FOR CARS WITH PS
1520		88 17 165	X	Set, brake shoes	Sats, handbromsbackar	1	(B9 10556)
1580				handbrake			
1600		89 94 733	X	Repair kit, handbrake	Rep sats, handbroms	2	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

5 GROUP INDEX

Brakes	4-A05
Footbrake system	4-A18
Handbrake system	4-B05



F0388 - 99

0700

Handbrake system 1975- Handbromssystem 1975-

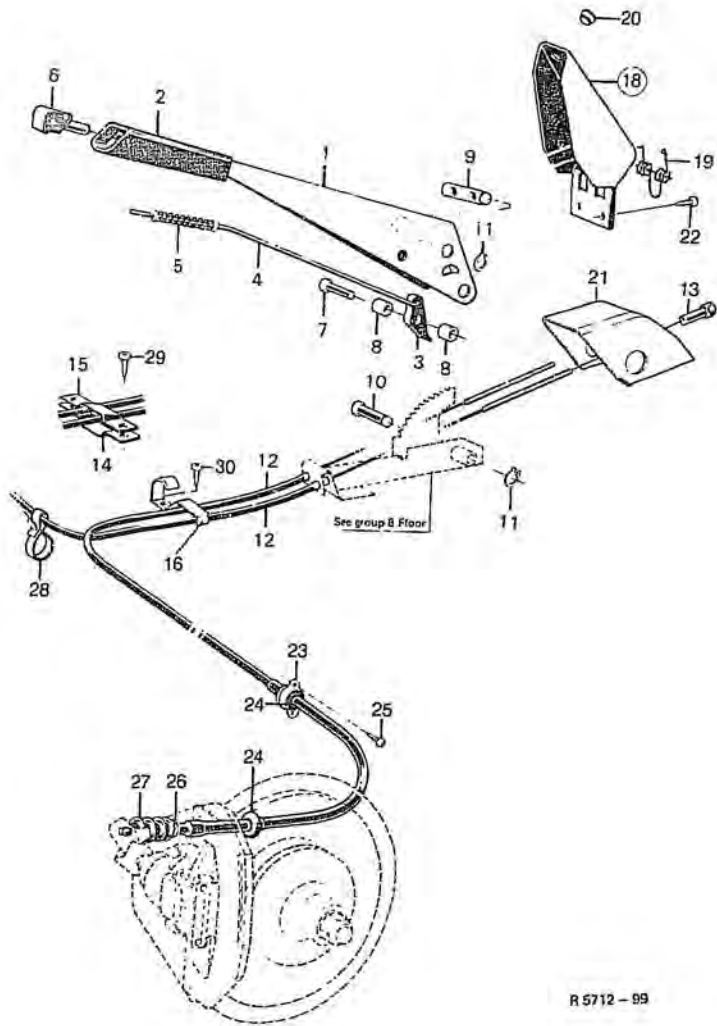
Date Datum	Illustration Bild nr	Group Grupp	Page Sida
1988-10	R5712	5	33

Fig Pos	Part No Art nr	Quantity / Antal	Description	Benämning	K S	Notes Anmärkning
		99				
0030	1	89 27 758	1	Lever with washer	Spak med bricka	5 32
0030	1	89 44 266	1	Lever with washer	Spak med bricka	5 34
0040	2	89 17 791	1	Handle	Handtag	5
0050	3	89 27 782	1	Ratchet pawl	Spärr	5
0080	4	89 27 774	1	Pawl rod	Spärrstång	5
0100	5	71 80 607	1	Spring	Fjäder	5
0120	6	89 17 809	1	Button	Tryckknapp	5
0140	7	89 27 780	1	Shaft rivet	Axelrikt	5
0160	8	89 27 915	2	Spacer sleeve	Distanshylsa	5
0180	9	89 27 808	1	Shaft	Axel	5
0200	10	89 03 783	1	Shaft bolt	Axelbult	5
0220	11	79 15 093	2	Ring	Spärring	5
0240	12	89 27 816	2	Handbrake cable	Handbromskabel	5
0260	13	89 85 459	2	Adjusting nut	Justeremutter	5
0280	14	89 03 569	1	Cable retainer	Kabelhållare	5
0300	15	89 07 818	1	Cable retainer	Kabelhållare	5
0320	16	89 47 574	1	Cable retainer	Kabelhållare	5
0340	18	84 75 659	1	Cover assy hand- brake lever	Kåpa kpl. handbroms- spak	5 33
0360	19	84 10 102	1	Spring	Fjäder	5
0380	20	71 63 066	1	Rubber plug	Gummiplugg	5
0390	21	94 77 597	1	Cover assy hand- brake lever	Kåpa kpl. hand- bromsspak	5 34
0400	22	88 40 068	2	Screw	Skruv	5 33
0420	23	89 08 121	2	Retainer	Hållare	5
0440	24	89 08 139	4	Ring	Ring	5
0460	25	79 22 891	4	Screw	Skruv	5
0480	26	79 15 093	2	Ring	Spärring	5
0500	27	89 27 923	2	Protective bellows	Skyddsbalg	5
0520	28	89 27 907	1	Cable retainer	Kabelhållare	5
0540	29	79 22 503	2	Screw	Skruv	5 31
0560	30	79 72 805	1	Screw	Skruv	5 32

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

5 GROUP INDEX

- Brakes 4-A06
- Footbrake system 4-A18
- Handbrake system 4-B06



R 5712 - 99

31 Ch-99806008353.
32 Ch-99806008354-
33 - 1980
34 1981-



Framvagn, Styrinrättning
Front assembly, Steering
Vorderwagen, Lenkung
Train-avant, Direction
Tren delantero, Dirección

SAAB 99 M74-81		4-C02		MASTER INDEX	
Front wheel suspension, STEERING DEVICE		Date Datum	Group Grupp	Page Sida	
		1988-10	6	1	
CONTENTS.					
Front wheel suspension			6-5	4-C06	
Steering device:			6-9	4-C10	
Steering wheel, column tube, steering wheel shaft			6-13	4-C14	
Steering gear, up to and included model 1974			6-17	4-C18	
Steering gear, as from model 1975			6-21	4-C22	
Power steering gear			6-25	4-D02	
Pump for power steering, container, hoses, up to and included model 1974			6-27	4-D04	
Pump for power steering, container, hoses, as from model 1975					
INNEHÅLLSFÖRTECKNING.					
Framvagn			6-5	4-C06	
Styrinrättning:			6-9	4-C10	
Ratt, rattstång, rattstång			6-13	4-C14	
Styrväxel, till modell 1974			6-17	4-C18	
Styrväxel, från modell 1975			6-21	4-C22	
Servostyrväxel			6-25	4-D02	
Pump för servostyrväxel, behållare, slangar, till modell 1974			6-27	4-D04	
Pump för servostyrväxel, behållare, slangar, från modell 1975					
INHALTSVERZEICHNIS.					
Vorderwagen			6-5	4-C06	
Lenkung:			6-9	4-C10	
Lenkrad, Lenksäulenlagerung, Lenksäule			6-13	4-C14	
Lenkgetriebe, bis Baujahr 1974 einschl.			6-17	4-C18	
Lenkgetriebe, ab Baujahr 1975			6-21	4-C22	
Servolenkgetriebe			6-25	4-D02	
Pumpe für Servolenkgetriebe, Behälter, Schläuche bis Baujahr 1974			6-27	4-D04	
einschl.					
Pumpe für Servolenkgetriebe, Behälter, Schläuche, ab Baujahr 1975					
TABLE DES MATIERES.					
Train avant			6-5	4-C06	
Direction:			6-9	4-C10	
Volant, tube enveloppe, colonne de direction			6-13	4-C14	
Mécanisme de direction, jusqu'au mod 1974			6-17	4-C18	
Mécanisme de direction, à partir de mod 1975			6-21	4-C22	
Servomécisme de direction			6-25	4-D02	
Pompe du servomécisme de direction, réservoir, tuyaux souples, jusqu'au mod 1974			6-27	4-D04	
Pompe du servomécisme de direction, réservoir, tuyaux souples, à partir du mod 1975					
SUMARIO.					
Tren delantero			6-5	4-C06	
Dirección:			6-9	4-C10	
Volante, tubo fundá, columna de dirección			6-13	4-C14	
Mecanismo de dirección, hasta el mod 1974					

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	5-A02

6 GROUP INDEX

Front wheel suspension	4-C06
Steering device	4-C10

Faga Sida	Group Grupp	Date Datum	Front wheel suspension, STEERING DEVICE	Framvagn, styrinrättning
2	6	1988-10		
1360			Mecanismo de direccion, desde el mod 1975	6:17 4-C18
1400			Servomecanismo de direccion	6:21 4-C22
1420			Bomba de servomecanismo de direccion, recipiente, mangueras, hasta el mod 1974	6:25 4-D02
1430			Bomba de servomecanismo de direccion, recipiente, mangueras, desde el mod 1975	6:27 4-D04
1440				
1460				

MASTER INDEX

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

6 GROUP INDEX

Front wheel suspension	4-C05
Steering device	4-C10

0100

Front wheel suspension

Framvagn

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

F0397

6

5

Fig. Pos.	Part No Art nr	Quantity/Ansl		Description	Benämning	K SR	Notes Anmärkning
		99					
0020	1 89 19 649	2		Steering knuckle housing	Styrspindelhus	5	1)
0040	1 89 22 700	2		Steering knuckle housing	Styrspindelhus	5	2)
0080	2 89 09 376	4		Roller bearing	Rullager	5	2) 1)
0120	3 89 22 205	2		Ball bearing	Kullager	5	2) 2)
0140	4 89 22 734	2		Lock ring	Spärring	5	2) 2)
0160	5 89 09 301	2		Shaft seal, inner	Axeltätning, inre	5	2) 1)
0180	6 89 05 309	2		Shaft seal, outer	Axeltätning, yttre	5	2) 1)
0200	7 89 09 053	2		Spacer sleeve	Distanshylsa	5	2) 1)
0220	7 89 17 865	2		Spacer sleeve, under-dim	Distanshylsa, under-dim	5	2) 1)
0240	8 89 19 895	1		Steering arm LH	Styrvarm V	5	1) 1)
0260	8 89 20 001	1		Steering arm RH	Styrvarm H	5	1) 1)
0300	8 89 22 858	1		Steering arm LH	Styrvarm V	5	2) 1)
0320	8 89 22 886	1		Steering arm RH	Styrvarm H	5	2) 1)
0340	9 89 04 922	2		Lock plate	Låsplåt	5	2) 1)
0360	9 89 21 546	2		Lock plate	Låsplåt	5	2) 1)
0380	10 79 65 692	2		Screw	Skruv	5	2) 1)
0400	10 89 26 180	2		Screw	Skruv	5	2) 1)
0420	11 79 65 700	2		Screw	Skruv	5	2) 1)
0440	11 89 26 172	2		Screw	Skruv	5	2) 1)
0460	12 89 93 321	4		End piece assy	Ändstycke kpl	5	2) (8905416)
0520	13 30 73 124	4		Washer	Bricka	5	2) 1)
0540	14 79 18 733	4		Nut	Mutter	5	2) 1)
0560	15 79 69 306	4		Nut	Mutter	5	2) 1)
0580	16 89 90 012	8		Screw	Skruv	5	2) 1)
0600	17 89 34 798	1		Control arm, lower LH	Svängarm, nedre V	5	4)
0620	17 89 34 796	1		Control arm, lower RH	Svängarm, nedre H	5	4)
0670	18 89 41 015	1		Control arm, upper LH	Svängarm, övre V	5	4) (8919895)
0710	18 89 41 023	1		Control arm, upper RH	Svängarm, övre H	5	4) (8919904)
0720	19 89 07 032	1		Bearing, front LH	Lager, främre V	5	5)
0740	19 89 07 040	1		Bearing, front RH	Lager, främre H	5	5)
0760	20 89 07 085	1		Bearing, rear LH	Lager, bakre V	5	5)
0780	20 89 07 073	1		Bearing, rear RH	Lager, bakre H	5	5)
0800	21 82 26 458	1		Bracket, front LH	Fäste, främre V	5	6)
0820	21 82 26 456	1		Bracket, front RH	Fäste, främre H	5	6)
0840	22 89 23 294	1		Bracket, rear LH	Fäste, bakre V	5	6)
0860	22 89 23 302	1		Bracket, rear RH	Fäste, bakre H	5	6)
0880	28 71 84 443	4		Bushing	Bussning	5	2) 2)
0940	31 79 04 113	4		Nut	Mutter	5	2) 2)
0960	32 70 71 839	4		Lock washer	Låsbricka	5	2) 2)
0980	33 70 70 642	4		Washer	Bricka	5	2) 2)
1000	34 71 75 441	1		Bearing, front LH	Lager, främre V	5	2) 1)
1010	34 73 37 348	1		Bearing, front LH	Lager, främre V	5	2) 2)
1020	35 71 75 433	1		Bearing, rear LH	Lager, bakre V	5	2) 1)
1040	35 73 37 330	1		Bearing, rear LH	Lager, bakre V	5	2) 1)
1060	34 71 75 433	1		Bearing, front RH	Lager, främre H	5	2) 1)
1070	34 73 37 330	1		Bearing, front RH	Lager, främre H	5	2) 2)
1080	35 71 75 441	1		Bearing, rear RH	Lager, bakre H	5	2) 1)
1100	35 73 37 348	1		Bearing, rear RH	Lager, bakre H	5	2) 2)
1120	37 71 63 603	4		Bushing	Bussning	5	2) 1)
1140	38 79 04 097	4		Nut	Mutter	5	2) 1)
1160	39 70 70 626	4		Lock washer	Låsbricka	5	2) 1)
1180	40 70 70 667	4		Washer	Bricka	5	2) 1)

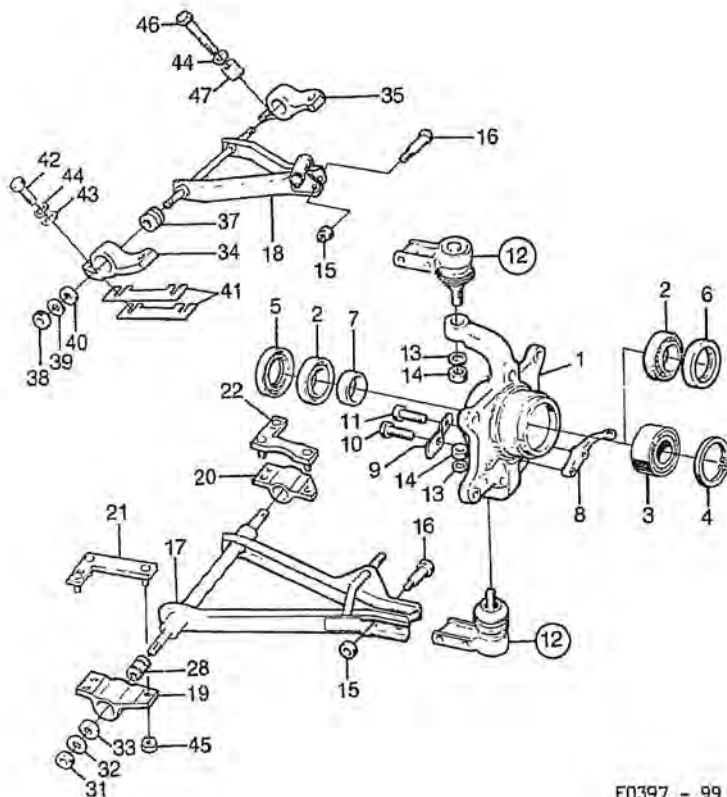
F0397 - 99

1 -1974
2 -1975-
21 -1979
22 -1980-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

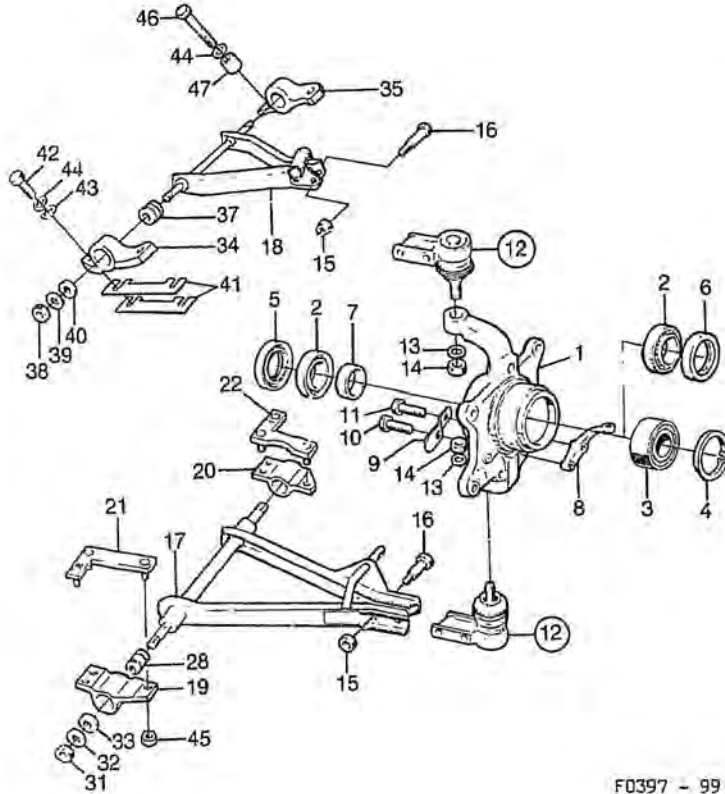
6 GROUP INDEX

- Front wheel suspension 4-C06
- Steering device 4-J10



0100

Front wheel suspension		Framvagn		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
				1988-10	F0397	6	7
Fig. Pos	Part No Art nr	Quantity/Antal		Description	Benämning	Notes Anmärkning	
		99				K S R L	
1200	41 70 71 061	X		Spacer 0.5 mm	Mellanlägg 0.5 mm	5	
1220	41 70 71 079	X		Spacer 1.0 mm	Mellanlägg 1.0 mm	5	
1240	41 70 71 087	X		Spacer 2.0 mm	Mellanlägg 2.0 mm	5	
1260	42 79 03 347	7		Screw	Skruv	5	
1280	43 80 29 993	8		Washer	Bricka	5	
1300	44 79 10 565	8		Washer	Bricka	5	
1320	45 79 65 429	12		Nut	Mutter	3	
1330	46 79 03 370	1		Screw	Skruv	5	
1335	47 89 17 619	1		Spacer sleeve	Distanshylsa	5 (3)	
137	47 89 41 403	1		Spacer sleeve	Distanshylsa	5	
1340	88 10 473	X		Kit, bearing, front	Sats, framhjulslager	4 (1)	



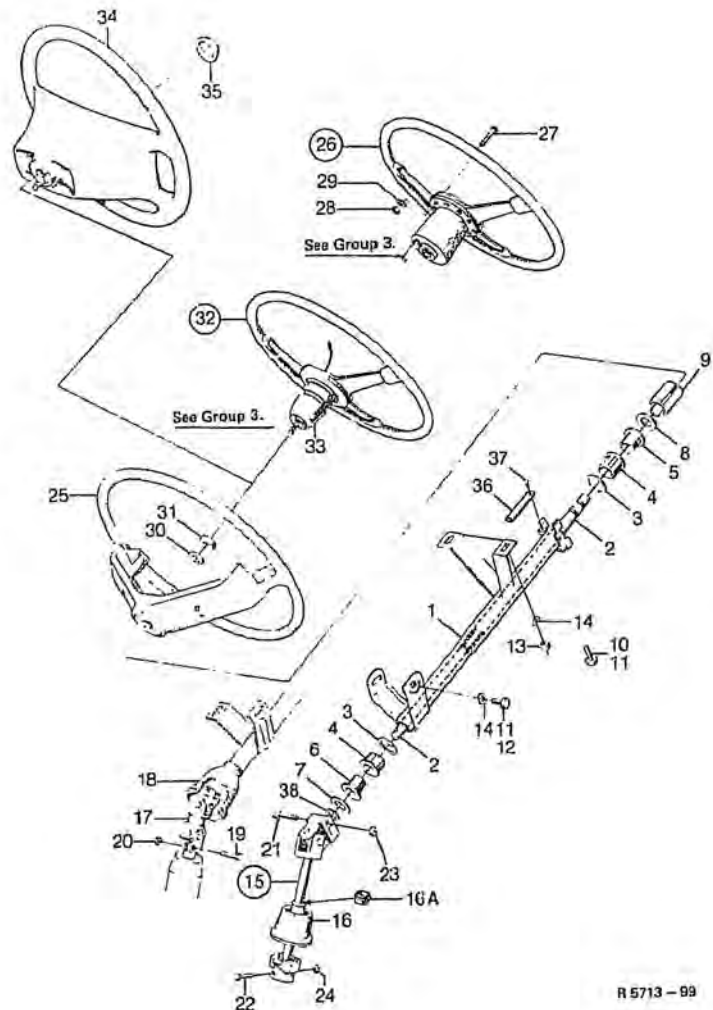
F0397 - 99

1 -1974
3 For cars with power steering gear

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engines	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

6 GROUP INDEX

Front wheel suspension	4-C06
Steering device	4-C10



R 5713 - 99

0150

Steering device
Steering wheel, column
tube steering wheel shaft

Styrinrättning
Ratt, rattör,
rattstång

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

6

9

Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K/S SR	Notes Anmärkning
0020	1 89 14 715	1	Column tube	Rattör	6	1)
0040	1 89 27 469	1	Column tube	Rattör	6	2)
0060	1 89 12 454	1	Column tube RHD	Rattör RHD	6	1)
0080	1 89 27 469	1	Column tube RHD	Rattör RHD	6	2)
0100	1 89 22 338	1	Column tube	Rattör	6	3.1)
0120	1 89 27 675	1	Column tube	Rattör	6	3.2)
0140	2 89 33 525	1	Steering wheel shaft	Rattstång	5	(8994923)
0160	2 76 05 066	1	Steering wheel shaft	Rattstång	5	3)
0180	3 89 05 861	2	Washer	Bricka	5	5)
0200	4 89 05 796	2	Rubber bushing	Gummibussning	5	3)
0220	5 89 04 806	1	Bushing	Bussning	5	3)
0240	6 89 15 076	1	Bushing	Bussning	5	5)
0260	7 89 05 879	1	Washer	Bricka	5	5)
0280	8 89 05 887	1	Washer	Bricka	5	5)
0300	9 89 17 058	1	Actuator	Medbbringare	5	6)
0320	10 79 03 156	2	Screw	Skruv	5	1)
0340	11 79 35 885	1	Screw	Skruv	5	1)
0360	11 80 82 927	4	Screw	Skruv	5	2.4)
0380	12 80 82 927	2	Screw	Skruv	5	5)
0400	13 79 65 767	2	Nut	Mutter	5	5)
0420	14 79 33 849	4	Washer	Bricka	5	5)
0440	15 89 20 613	1	Intermediate shaft	Mellanaxel kpl	5	5)
0460	16 89 16 132	1	assy		5	
0480	16A 89 43 755	1	Seal bellows	Tätningssålg	5	6)
0500	17 89 22 437	1	Bearing	Lager	5	3)
0520	18 89 22 286	1	Universal joint	Knut, rattstång	5	3)
0540	19 79 67 789	2	Seal bellows	Tätningssålg	5	3)
0560	20 79 68 415	2	Screw	Skruv	5	3)
0580	21 79 71 419	1	Nut	Mutter	5	3)
0600	22 89 36 148	1	Screw	Skruv	5	3)
0620	23 79 65 734	1	Nut	Mutter	5	3)
0640	24 79 63 390	1	Nut	Mutter	5	3)
0660	25 89 24 318	1	Steering wheel	Ratt	5	24)
0670	25 89 88 374	1	Steering wheel	Ratt	5	25)(8944878)
0680	25 89 16 488	1	Steering wheel	Ratt	5	7.8) "X7"
0700	26 89 33 228	1	Steering wheel	Ratt	5	6.1) EMS
0720	27 89 33 186	9	Screw	Skruv	5	6.1) EMS
0740	28 79 71 484	9	Nut	Mutter	5	6.1)
0760	29 79 71 591	9	Washer	Bricka	5	6.1) EMS
0780	30 79 33 872	1	Washer	Bricka	5	9) EMS(8030056)
0800	31 79 04 170	1	Nut	Mutter	5	9) EMS
0820	30 79 33 872	1	Washer	Vägbicka	5	10)
0840	31 89 42 716	1	Lock nut	Låsmutter	5	10)
0860	32 89 39 050	1	Steering wheel	Ratt	5	12.24) EMS
0880	33 89 39 068	1	Cover	Hölje	5	12.24)
0900	34 89 44 878	1	Steering wheel	Ratt	5	25.27)

- 1 -1974
- 2 1975-
- 3 For cars with power steering gear
- 4 Ch -99752021522
- 5 Ch -99752021523-
- 6 Ch -99762018780- 99766007925- 99767003176-
- 7 Ch -99766009127, delivery wagon
- 8 Ch -99762040165- 99766018032- 99767007740
- 9 Ch -99771029028- 99772005374
- 10 Ch -99771029029- 99772005375-
- 11 -1977
- 12 1978-
- 24 -1980
- 25 1981-
- 27 Beträffande GLI 2D och 4D 1981 års modell, se fiche 1-B21 samt SI 020-19447. (Special Scandinavian model, see grid 1-B21 for explanation)

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 1-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

0150

Steering device
Steering wheel, column
tube steering wheel shaft**Styrinrättning**
Ratt, rattör,
rattstångDate
DatumIllustration
Bild nrGroup
GruppPage
Sida

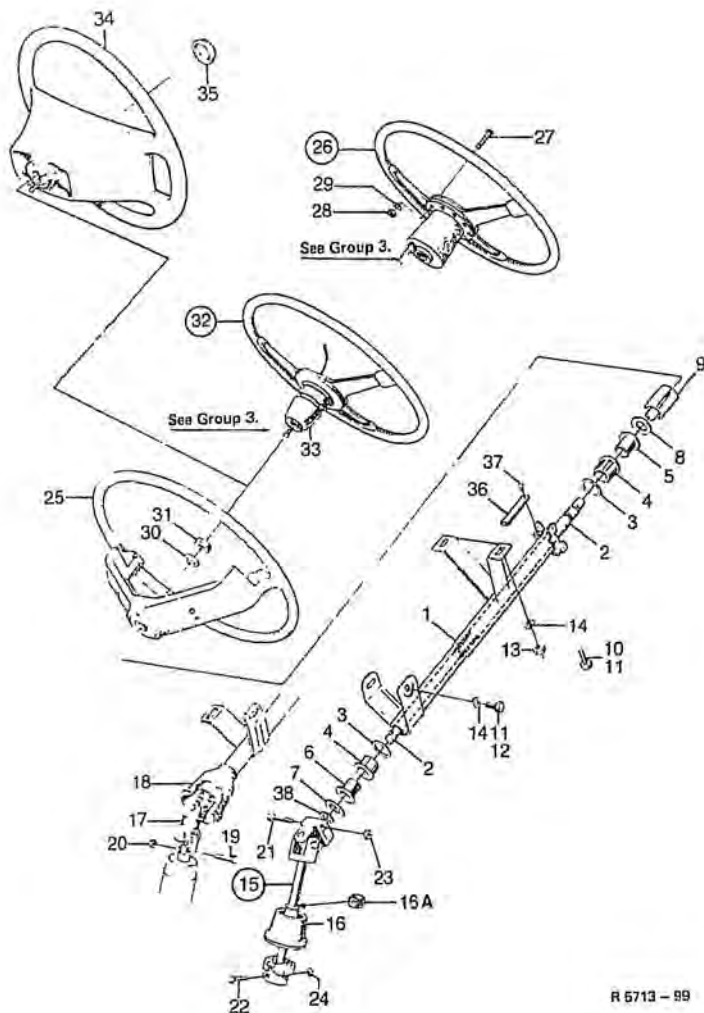
1988-10

R5713

6

11

Fig. Pos.	Part No Art nr	Quantity/Anst			Description	Benämning	K S R	Notes Anmärkning
		99						
0885	35	89 43 458	1		Emblem	Emblem	6	25)
0900	36	89 17 108	1		Grounding plate	Jordningsbleck	6	
0920	37	79 22 644	1		Screw	Skruv	6	
0940	38	89 18 443	1		Rubber washer	Gummibacka	5	

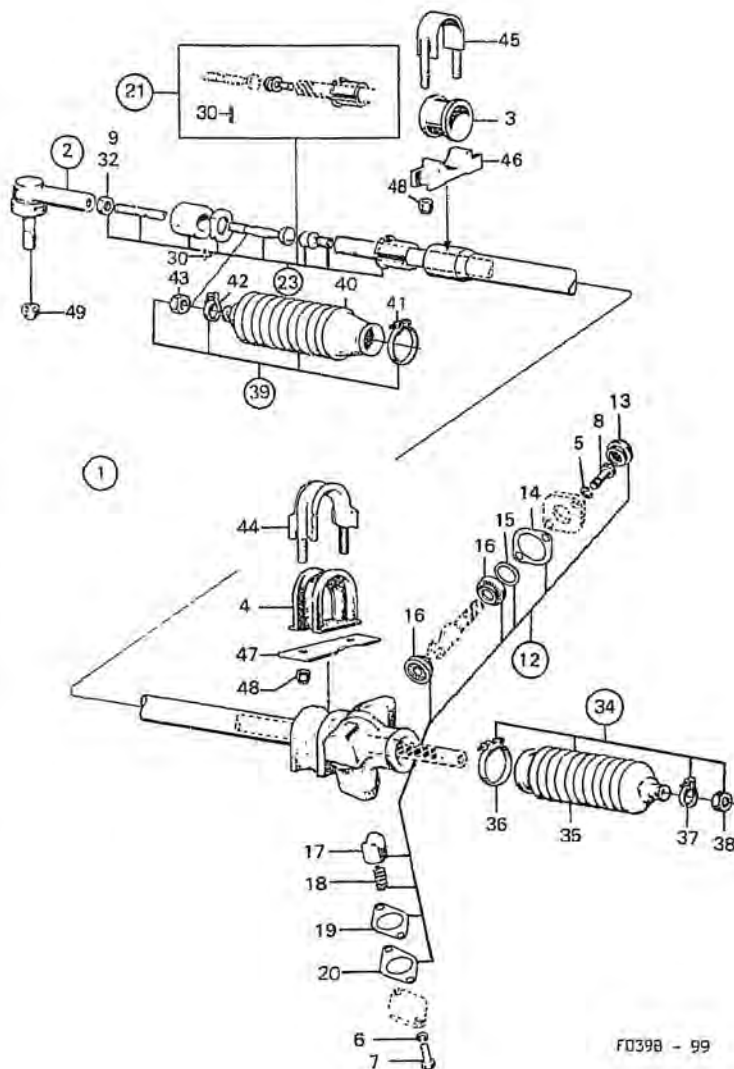


R 5713 - 89

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, E-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

6 GROUP INDEX

- Front wheel suspension 4-C08
- Steering device 4-C10



0200

Steering device
Steering gear, -1974

Styrinrättning
Styrväxel, -1974

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 F0398

6

13

Fig Pos.	Part No Art nr	Quantity/Amnt 99	Description	benämning	K S	Notes Anmärkning
0020	1 89 20 092	1	Steering gear with tie rods assy	Styrväxel med stag kpl	4	
0040	1 89 20 100	1	Steering gear with tie rods assy RHD	Styrväxel med stag kpl RHD	4	
0060	2 89 93 347	2	Tie rod end assy	Styrstagsända kpl	2	(8903197)
0120	3 89 12 776	1	Rubber bushing	Gummibussning	5	
0140	4 89 14 459	1	Rubber spacer	Gummimellanlägg	5	
0180	5 79 10 557	2	Washer	Bricka	5	
0180	6 79 10 540	2	Washer	Bricka	5	
0200	7 79 35 877	2	Screw	Skruv	5	
0220	8 79 35 893	2	Screw	Skruv	5	
0240	9 79 04 162	2	Lock nut	Låsmutter	5	
0260						
0280	12 89 44 662	X	Repair kit, pinion	Reparationssats, pinjong	4	
0300						
0320	13 89 15 521	1	Seal ring	Tätningssring	5	2 23)
0340	14 89 15 513	1	Gasket	Packning	5	2 23)
0360	15 89 15 563	2	Shim 0,127 mm	Shim 0,127 mm	5	2 23)
0380	15 89 15 571	2	Shim 0,190 mm	Shim 0,190 mm	5	2 23)
0400	15 89 15 589	2	Shim 0,254 mm	Shim 0,254 mm	5	2 23)
0420	15 89 15 597	2	Shim 0,233 mm	Shim 0,233 mm	5	2 23)
0440	16 89 15 555	2	Ball bearing	Kullager	4	2 23)
0460	17 89 20 829	1	Piston	Kolv	4	2 23)
0500	18 89 15 654	1	Spring	Fjäder	5	2 23)
0520	19 89 15 670	2	Shim 0,127 mm	Shim 0,127 mm	5	2 23)
0540	19 89 15 688	2	Shim 0,190 mm	Shim 0,190 mm	5	2 23)
0560	19 89 15 696	2	Shim 0,254 mm	Shim 0,254 mm	5	2 23)
0580	19 89 15 701	2	Shim 0,381 mm	Shim 0,381 mm	5	2 23)
0600	19 89 15 712	2	Shim 0,508 mm	Shim 0,508 mm	5	2 23)
0620	20 89 15 738	1	Gasket	Packning	5	2 23)
0640						
0641	21 89 93 313	X	Repair kit, inner ball joint	Reparationssats, inre kullad	3	
0642						
0643	89 20 811	1	Bushing	Bussning	5	2 23)
0644	89 20 795	2	Spring	Fjäder	5	2 23)
0645	89 20 803	2	Washer	Bricka	5	2 23)
0646	89 20 787	2	Bearing cup, inner	Lagerskål, inre	5	2 23)
0647	30 89 15 787	1	Lock pin	Låsstift	5	2 23)
0648						
0680	23 89 44 670	X	Repair kit, tie rod	Reparationssats, styrtag	3	
0680						
0700	24 89 20 811	1	Bushing	Bussning	5	2 23)
0720	25 89 20 795	1	Spring	Fjäder	5	2 23)
0740	26 89 20 803	1	Washer	Bricka	5	2 23)
0760	27 89 20 787	1	Bearing cup, inner	Lagerskål, inre	5	2 23)
0780	28 89 22 163	1	Tie rod	Styrstag	5	2 23)
0800	29 89 15 779	1	Lock nut	Låsmutter	5	2 23)
0820	30 89 15 787	1	Lock pin	Låsstift	5	2 23)
0840	31 89 15 761	1	Bearing cup, outer	Lagerskål, yttre	5	2 23)
0850	32 79 04 162	1	Lock nut	Låsmutter	5	2 23)
0880						
0900	34 89 44 688	X	Kit, bellows LH	Sats, bälga V	2	
0920	35 89 20 167	1	Bellows	Bälg	5	2 23)
0940	36 89 15 829	1	Clamp	Klamma	5	2 23)
0960	37 89 20 183	1	Clamp	Klamma	5	2 23)
0980	38 79 04 162	1	Lock nut	Låsmutter	5	2 23)
1000						
1020	39 89 44 696	X	Kit, bellows RH	Sats, bälga H	2	
1040	40 89 20 175	1	Bellows	Bälg	5	2 23)
1060	41 89 15 837	1	Clamp	Klamma	5	2 23)
1080	42 89 20 183	1	Clamp	Klamma	5	2 23)

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

6 GROUP INDEX

- Front wheel suspension 4-C06
- Steering device 4-C10

23. Not separate spare part

F0398 - 99

0200

Steering device
Steering gear, -1974

Styrinrättning
Styrväxel, -1974

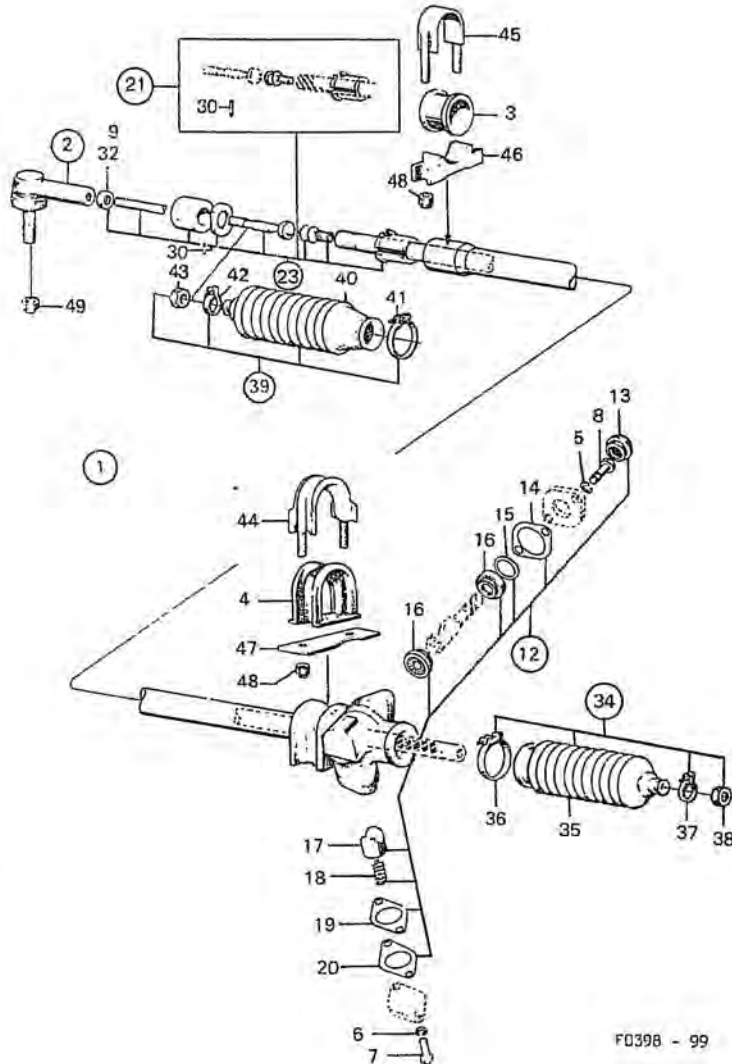
Date
Datum
1988-10

Illustration
Bild nr
F0398

Group
Grupp
6

Page
Sida
15

Fig. Pos	Part No Art nr	Quantity/Anst	Description	Benämning	K/S SR /	Notes Anmärkning
		99				
1100	43	79 04 162	1	Lock nut	Låsmutter	S5
1120	44	89 11 109	1	Cap	Överfall	5 SUPERSEDED BY 8925265 + 8073538
1140	45	89 02 066	1	Cap	Överfall	
1141	46	89 02 058	1	Spacing piece	Mellanstycke	
1180	47	89 11 133	1	Washer	Bock	
1200	48	79 40 448	4	Nut	Mutter	
1230	49	79 18 725	2	Nut	Mutter	



- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 5-A02

5 GROUP INDEX

- Front wheel suspension 4-C06
- Steering device 4-C10

0250

Steering device
Steering gear, 1975-Styrinrättning
Styrväxel, 1975-

Date

Datum

Illustration

Bild nr

Group

Grupp

Page

Sida

1988-10 F0399

6

17

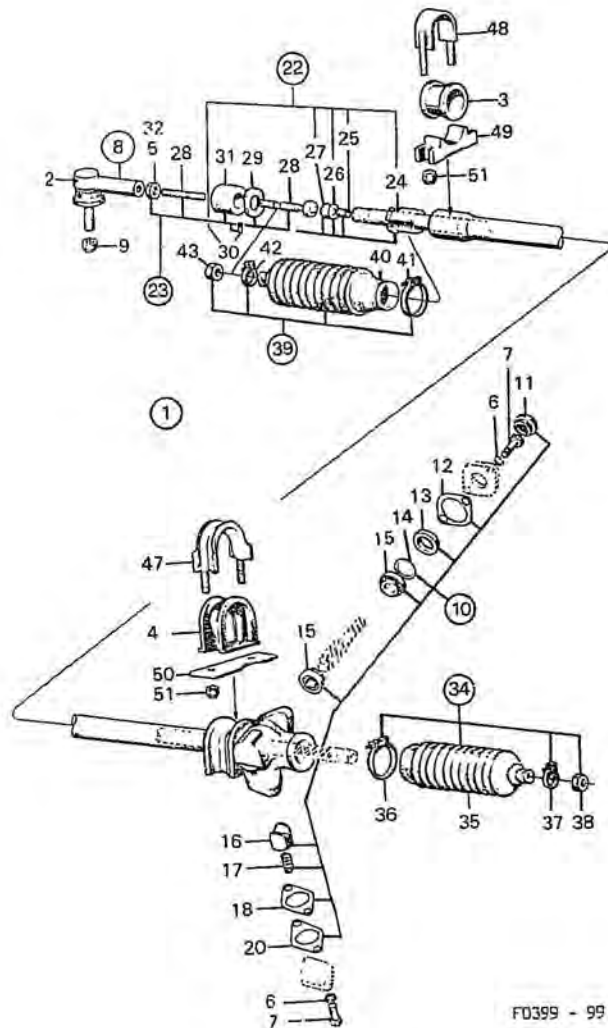


Fig Pos.	Part No Art nr	Quantity/Äntal	Description	Benämning	K/S S/R	Notes Anmärkning
		99				
0020	1 89 86 671	1	Steering gear with tie rods assy	Styrväxel med stag kpl	4	(8925257, 8932592)
0030	1 89 25 307	1	Steering gear with tie rods assy RHD	Styrväxel med stag kpl RHD	4	
0070	1 89 32 600	1	Steering gear with tie rods assy RHD	Styrväxel med stag kpl RHD	4	6, 17) EMS
0090	2 89 90 178	2	Tie rod end	Styrstagsända	2	23)
0100	3 89 26 552	1	Rubber bushing	Gummbussning	5	
0110	4 89 26 560	1	Rubber spacer	Gummimellanlägg	5	
0120	5 89 24 169	2	Lock nut	Låsmutter	5	
0130	6 79 10 557	4	Washer	Bricka	5	
0140	7 80 82 943	4	Screw	Skruv	5	
0150	8 89 93 354	1	Kit, tie rod end	Sats, styrostagsända	2	
0161	9 80 75 546	1	Nut	Mutter	3	
0182	10 89 44 704	X	Repair kit, pinion	Reparationssats, pinjong	4	
0190	11 89 15 621	1	Seal ring	Tätningssring	S	2 23)
0200	12 89 15 613	1	Gasket	Packning	S	4 23)
0210	13 89 26 784	1	Spacer ring	Distansring	S	3 23)
0220	14 89 26 792	1	Spacer ring RHD	Distansring RHD	S	3 23)
0230	15 89 26 594	X	Shim 0,127 mm	Shim 0,127 mm	S	4
0240	16 89 26 602	X	Shim 0,191 mm	Shim 0,191 mm	S	4
0250	17 89 26 610	X	Shim 0,254 mm	Shim 0,254 mm	S	4
0260	18 89 35 470	2	Ball bearing	Kullager	S	4 23)
0270	19 89 33 087	1	Plunge	Plunge	S	4 23)
0280	20 89 15 654	1	Spring	Fjäder	S	6 23)
0290	21 89 26 644	X	Shim 0,044-0,056 mm	Shim 0,044-0,056 mm	S	4
0300	22 89 26 651	X	Shim 0,127 mm	Shim 0,127 mm	S	4
0310	23 89 26 669	X	Shim 0,254 mm	Shim 0,254 mm	S	4
0320	24 89 26 685	1	Gasket	Packning	S	4 23)
0330	25 89 48 291	X	Repair kit, inner ball joint	Reparationssats, inre kullad	3	
0340	26 89 26 545	1	Bushing	Bussning	S	3 23)
0350	27 89 20 795	2	Spring	Fjäder	S	3 23)
0360	28 89 26 701	1	Washer	Bricka	S	5 23)
0370	29 89 26 693	2	Bearing cup, inner	Lagerskål, inre	S	5 23)
0380	30 89 15 787	1	Lock pin	Låsstift	S	5
0390	31 89 44 712	X	Repair kit, tie rod ball joint	Reparationssats, styrostag	3	
0400	32 89 26 545	1	Bushing	Bussning	S	3 23)
0410	33 89 20 795	1	Spring	Fjäder	S	3 23)
0420	34 89 26 701	1	Washer	Bricka	S	5 23)
0430	35 89 26 701	1	Bearing cup, inner	Lagerskål, inre	S	5 23)
0440	36 89 41 924	1	Tie rod	Styrstag	S	3 23)
0450	37 89 26 727	1	Lock nut	Låsmutter	S	3 23)
0460	38 89 15 787	1	Lock pin	Låsstift	S	5
0470	39 89 40 801	1	Bearing cup, outer	Lagerskål, yttre	S	5 23)
0480	40 89 24 169	1	Lock nut	Låsmutter	S	5
0490	41 89 44 720	X	Kit, bellows LH	Sats, bälg V	2	
0500	42 89 26 743	1	Bellows	Bälg	S	6 23)
0510	43 89 26 768	1	Clamp	Klamme	S	5 23)
0520	44 89 20 183	1	Clamp	Klamme	S	5
0530	45 89 24 169	1	Lock nut	Låsmutter	S	5

- 0 General. Complete sets 1-A02
 1 Tools 1-H02
 2 Engine 1-J02, 2-A02
 3 Electrical system, Instruments 3-A02
 4 Transmission 3-G02
 5 Brakes 4-A02
 6 Front assembly, Steering 4-C02
 7 Suspension, Wheels 4-E02
 8 Body 4-F02, 5-A02
 9 Accessories 5-K02
 10 Numerical register 6-A02

6 GROUP INDEX

- Front wheel suspension 4-C06
 Steering device 4-C10

F0399 - 99

5 Ch. 99762018780- 99766007925- 99767003176-
 17 -1978
 23. Not separate spare part

0250

Steering device
Steering gear, 1975-

Styrinrättning
Styrväxel, 1975-

Date
Datum
1988-10

Illustration
Bild nr
F0399

Group
Grupp
6

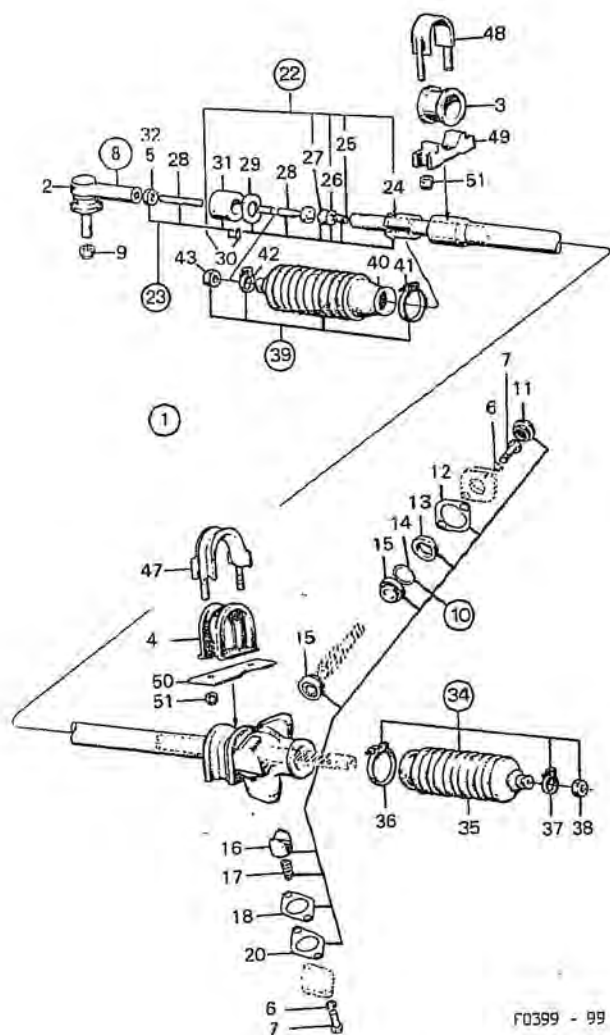
Page
Sida
19

Fig. Pos	Part No Art nr	Quantity / Antal	Description	Benämning	K S SR /	L	Notes Anmärkning
0590	39	89 44 738	X	Kit, bellows RH	Sais, bälge H	2	
0600	40	89 26 750	1	„Bellows	„Bälge	2	23)
0610	41	89 26 776	1	„Clamp	„Klamma	2	23)
0620	42	89 20 163	1	„Clamp	„Klamma	2	
0630	43	89 24 169	1	„Lock nut	„Låsmutter	2	
0640							
0650	47	89 25 265	1	Cap	Överfall	5	
0660	48	89 25 323	1	Cap	Överfall	5	
0670	49	89 25 315	1	Spacing piece	Mellanstycke	6	
0680	50	89 11 133	1	Washer	Bricka	6	
0690	51	80 73 538	4	Nut	Mutter	3	

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-AC2
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

6 GROUP INDEX

- Front wheel suspension 4-C05
- Steering device 4-C10

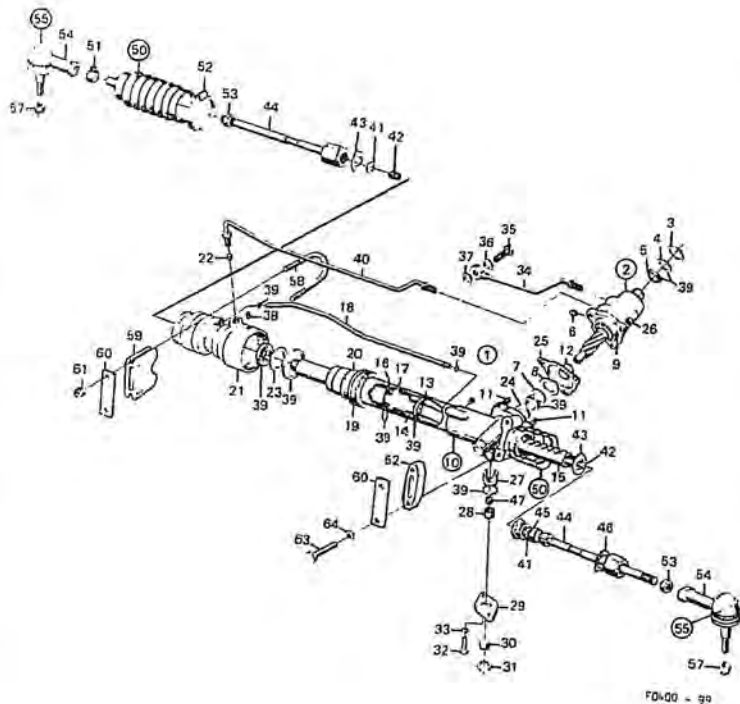


F0399 - 99

23 Not separate spare part

Steering device		Styrinrättning		Date	Illustration	Group	Page
Power steering gear-1978		servostyrväxel-1978		Detum	Bild nr	Grupp	Sida
				1986-10	F0400	6	21
Fig	Part No	Quantity/ Antal	Description	Benämning	Notes		
Pos	Art nr				SR	Anmärkning	
0020	1 89 22 775	1	Power steering gear	Servostyrväxel med	4		
0040			with tie rods assy	stag kpl	5		
0060	2 89 10 655	1	Valve bodies with	Ventilhus med pin-	5		
0080	3 89 23 328	1	piston shaft	jongavel	5		
0100	4 89 23 336	1	Spring ring	..Fjädering	5	PART OF KIT 89 94 899	
0120	5 89 24 185	1	Seal ring	..Tätningssing	5	PART OF KIT 89 94 899	
0140	6 89 23 344	1	Seal ring	..Tätningssing	5		
0160	7 89 23 385	1	Seat	..Säte	5		
0180	8 89 24 393	1	Spring ring	..Fjädering	5		
0200	9 89 23 401	1	Washer	..Bricka	5		
0220	10 89 24 011	1	Ball bearing	..Kullager	4		
0240			Steering gear housing	..Styrväxelhus med	6		
0300	11 89 23 567	3	with plug	plugg	5		
0320	12 89 23 575	1	Stud	..Finnskruv	6		
0340	13 89 23 633	1	Needle bearing	..Nålager	4		
0360	14 89 23 658	1	Support washer	..Stödbricka	4		
0380	15 89 23 666	1	Ring	..Ring	5		
0400	16 89 23 690	1	Rack	..Kuggstång	5		
0420	17 89 23 708	1	Piston ring, outer	..Kolring, yttre	5	PART OF KIT 89 94 899	
0440	18 89 23 716	1	Piston ring, inner	..Kolring, inner	5	PART OF KIT 89 94 899	
0460	19 89 23 732	1	Balance pipe	..Uljämningsrör	4		
0480	20 89 23 740	1	Ring nut	..Ringmutter	4		
0500	21 89 23 757	1	Spring ring	..Fjädering	5		
0520	22 89 23 765	1	Cylinder end	..Gavelstycke	5		
0540	23 89 23 781	1	Seat	..Säte	5		
0560	24 89 23 823	1	Seal retainer	..Tätningsskålar	5		
0580	25 89 23 831	1	Brick	..Bricka	5		
0600	26 89 23 849	3	Gasket	..Packning	5	PART OF KIT 89 94 899	
0620	27 89 23 856	1	Sealing	..Tätning	5	ALTERN TO 89 23 831	
0640	28 89 23 872	1	Lock nut	..Låsmutter	4		
0660	29 89 23 880	1	Punger	..Plunge	3		
0680	30 89 23 898	1	Spring	..Fjäder	6		
0700	31 89 23 906	1	Cover	..Lock	5		
0720	32 89 23 914	2	Adjusting screw	..Ställskruv	5		
0740	33 79 15 689	2	Nut	..Mutter	5		
0760	34 89 23 930	1	Screw	..Skruv	5		
0780	35 89 23 971	1	Washer	..Bricka	5		
0800	36 89 23 989	1	Tube, short	..Rör, kort	4		
0820	37 89 23 997	1	Banjo screw	..Banjoskruv	5		
0840	38 89 24 003	1	Gasket	..Packning	5	PART OF KIT 89 94 899	
0860	39 89 24 052	1	Gasket	..Packning	5	PART OF KIT 89 94 899	
0880	40 89 24 052	1	Lock screw	..Låsskruv	5		
0900	41 89 24 052	1	Xit, seals	..Sats, tätningar	5		
0920	42 89 24 045	2	Tube, long	..Rör, långt	4		
0940	43 89 24 060	2	Washer	..Bricka	5		
0960	44 89 24 078	2	Spring	..Fjäder	5		
1000	45 89 03 114	X	Tie rod	..Styrstag	4		
1020	46 89 03 106	X	Shim 0,10 mm	..Shim 0,10 mm	4		
1040	47 89 24 128	X	Shim 0,25 mm	..Shim 0,25 mm	4		
1060	48 89 29 812	1	Washer	..Vikbricka	4		
1080	49 89 24 144	2	Spring	..Fjäder	5		
1100	50 89 24 151	2	Bellows assy	..Bälg kpl	5		
1120	51 89 24 169	2	Clamp	..Klamma	5		
1140	52 89 24 169	2	Clamp	..Klamma	5		
1160	53 89 24 169	2	Nut	..Mutter	5		
1180	54 89 24 169	2	Tie rod end	..Styrstagsända	5		
1200	55 89 24 169	2	Kit, tie rod end	..Sats, styrstagsände	5		
1220	56 89 22 601	1	Nut	..Mutter	5		
1240	57 89 22 619	1	U-bolt	..U-bult	6		
1260	58 89 22 627	2	Foot	..Fot	6		
1280	59 89 22 627	2	Washer	..Bricka	6		

23 Not separate spare part



0300

Steering device
Power steering gear-1977

Styrinrättning
servostyrväxel-1978

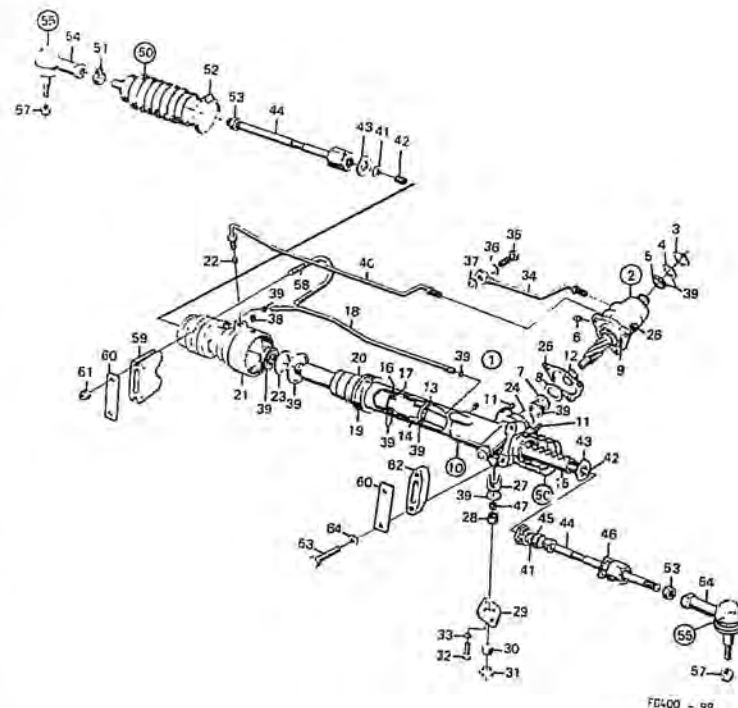
Date
Datum
1988-10

Illustration
Bild nr
F0400

Group
Grupp
6

Page
Sida
23

Fig Pos	Part No Art nr	Quantity Stk	Description	Benämning	Notes Anmärkning
1280	61 80 73 538	2	Lock nut	Låsmutter	3 1)
1300	61 79 89 306	2	Lock nut	Låsmutter	3 2)
1320	62 89 22 635	1	Spacer	Mellanlägg	6
1340	63 80 84 147	2	Screw	Skruv	6 1)
1360	63 89 30 554	2	Screw	Skruv	6 2)
1380	64 79 33 856	2	Washer	Bricka	5



- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A12
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

6 GROUP INDEX

- Front wheel suspension 4-C06
- Steering device 4-C10

0350

Steering device
Pump for power steering
container, hoses, -1974

Styrinrättning
Pump för servostyrväxel,
behållare, slangar -1974

Date
Datum
1988-10

Illustration
Bild nr
R4887

Group
Grupp
6

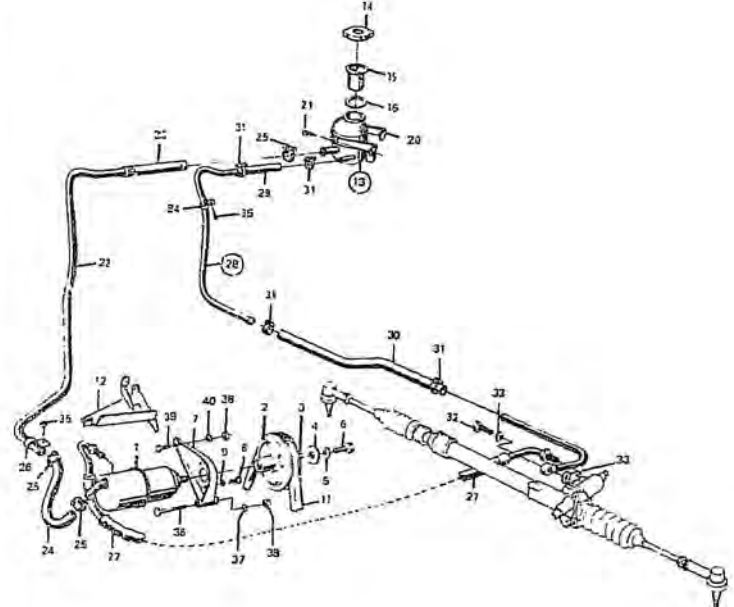
Page
Sida
25

Fig. Pos	Part No Art nr	Quantity/Amount	Description	Benämning	K S	Notes Anmärkning
		99				
0040	1	89 22 577	1	Steering pump	Hydraulpump	3
0050	2	83 20 400	1	Belt pulley	Remskiva	3
0080	3	79 53 896	1	Key	Ål	5
0100	4	83 74 860	1	Washer	Bricka	5
0120	5	79 15 572	1	Washer	Bricka	5
0140	6	80 82 943	1	Screw	Skruv	6
0160	7	89 22 808	1	Bracket	Konsol	6
0180	8	80 19 903	4	Screw	Skruv	5
0200	9	79 15 671	4	Washer	Bricka	5
0220	11	83 16 669	1	V-belt	Kilrem	1
0240	12	89 22 973	1	Shield	Stråtskydd	6
0260	13	89 31 032	1	Container	Behållare	4
0280	14	89 22 924	1	Cap	Luck	1
0300	15	89 22 932	1	Strainer	Sil	1
0320	16	89 33 749	1	Gasket	Packning	6
0340	20	89 22 841	1	Strap	Spännband	6
0360	21	79 68 316	1	Screw	Skruv	5
0380	22	89 24 989	1	Intake pipe	Sugrör	4
0400	23	89 23 005	1	Hose	Slang	5
0420	24	89 23 013	1	Hose	Slang	5
0440	25	79 63 531	5	Hose clamp	Slangklämma	5
0460	26	89 23 203	2	Clamp	Klamma	5
0480	27	89 29 713	1	Pressure hose	Tryckslang	5
0500	28	89 23 187	1	Return pipe assy	Returrör kpl	5
0520	29	89 23 138	1	Hose	Slang	5
0540	30	89 24 722	1	Hose	Slang	5
0560	31	79 63 515	3	Hose clamp	Slangklämma	5
0580	31	79 63 515	1	Hose clamp	Slangklämma	5
0600	32	89 23 146	1	Screw	Skruv	5
0620	33	89 23 153	2	Washer	Bricka	5
0640	34	89 23 195	1	Clamp	Klamma	5
0660	35	79 22 891	3	Screw	Skruv	5
0680	36	80 84 022	1	Screw	Skruv	5
0700	37	79 10 557	1	Washer	Bricka	5
0720	38	80 14 106	2	Nut	Mutter	5
0740	39	80 82 968	1	Screw	Skruv	5
0760	40	70 61 328	1	Washer	Bricka	5

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

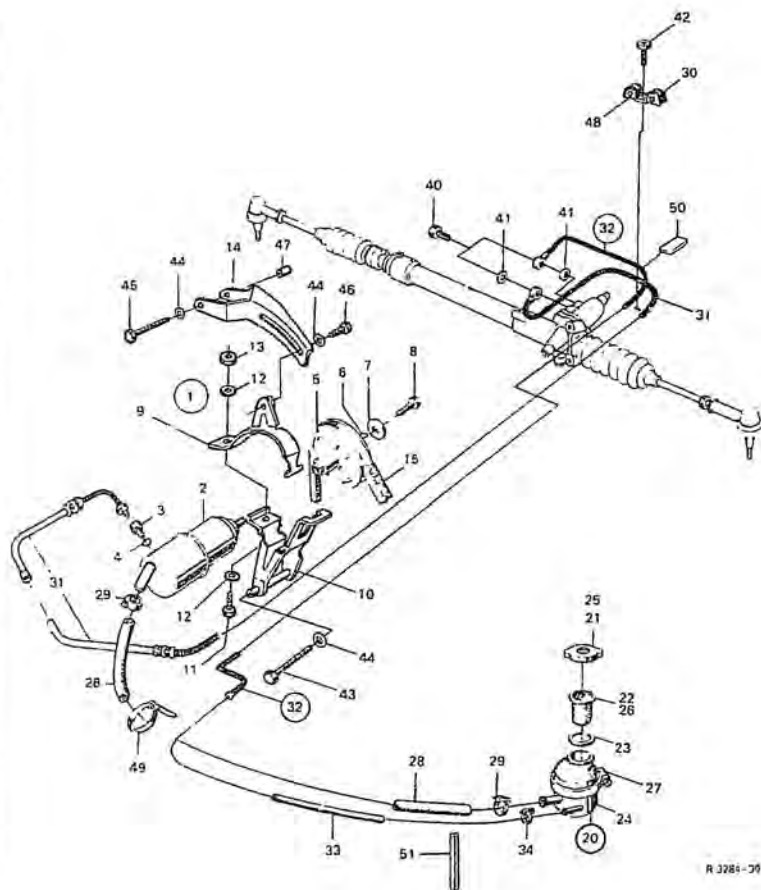
6 GROUP INDEX

- Front wheel suspension 4-C05
- Steering device 4-C10



R 4887-99

0400

Steering device
Pump for power steering,
container, hoses, 1975-78Styrinrättning
Pump för servostyrväxel,
behållare, slangar 1975-78Date
Datum 1988-10Illustration
Bild nr R3284Group
Grupp 6Page
Sida 27

R 3284-79

15. For cars with oil cooler

Fig Pos.	Part No Art nr	Quantity/Antal	Description	Benämning	K/S SR	Notes Anmärkning
		99				
0040	2 89 29 523	1	Steering pump	Hydraulpump	3	
0050	3 89 30 273	1	Stop nut	Anslagsmutter	3	
0060	4 89 30 430	1	O-ring	O-ring	3	
0100	5 89 20 400	1	Belt pulley	Ramskiva	3	
0120	6 79 53 896	1	Key	Ål	5	
0140	7 70 51 328	1	Washer	Bricka	5	(8300055)
0150	8 80 82 943	1	Screw	Skruv	5	
0160	9 83 18 909	1	Bracket, upper	Pumpfäste, övre	3	
0200	10 83 18 917	1	Bracket, lower	Pumpfäste, nedre	3	
0220	11 80 83 933	1	Screw	Skruv	5	
0240	12 80 29 985	2	Washer	Bricka	5	
0260	13 80 74 106	1	Nut	Mutter	3	
0280	14 83 18 925	1	Support	Spännstög	1	(8322026)
0310	15 83 39 921	1	V-belt	Kilrem	3	
0380	23 89 33 749	1	Gasket	Packning	3	
0400	24 89 31 032	1	Reservoir	Reservoar	4	
0420	25 89 31 040	1	Cap	Lock	6	
0440	26 89 31 065	1	Strainer	Sil	6	
0460	27 79 70 171	1	Clamp	Klamma	5	
0480	28 89 28 764	1	Intake hose	Sugslang	5	
0500	29 79 70 072	2	Hose clamp	Slangklamra	5	
0520	30 89 20 043	2	Clamp	Klamra	5	
0540	31 89 28 772	1	Pressure hose	Tryckslang	4	
0560	32 89 28 855	1	Return pipe assy	Returrör kpl.	4	
0580	33 89 28 897	1	Hose	Slang	5	
0600	34 79 70 055	2	Hose clamp	Slangklamra	5	
0620	40 89 28 905	2	Screw	Skruv	5	
0640	41 89 23 153	4	Washer	Bricka	5	
0660	42 79 22 891	2	Screw	Skruv	5	
0680	43 80 84 063	1	Screw	Skruv	5	
0700	44 80 29 985	3	Washer	Bricka	5	
0720	45 83 20 004	1	Screw	Skruv	5	
0740	46 80 82 943	1	Screw	Skruv	5	
0760	47 83 19 451	1	Spacer sleeve	Distanshylsa	5	
0780	48 89 28 848	1	Rubber bushing	Gummbussning	5	
0800	49 83 74 357	1	Strap	Spännband	5	
0820	50 89 29 887	3	Pad	Mellanlägg	5	
0840	51 89 30 349	1	Protective strip	Skyddslist	5	
0860	51 89 30 349	2	Protective strip	Skyddslist	5	(15)

- 0 General, Complete sets 1-A02
 1 Tools 1-H02
 2 Engine i-J02, 2-A02
 3 Electrical system, Instruments 3-A02
 4 Transmission 3-G02
 5 Brakes 4-A02
 6 Front assembly, Steering 4-C02
 7 Suspension, Wheels 4-E02
 8 Body 4-F02, 5-A02
 9 Accessories 5-K02
 10 Numerical register 6-A02

6 GROUP INDEX

- Front wheel suspension 4-C05
 Steering device 4-C10



Fjädringssystem, Hjul
Suspension, Wheels
Federung, Räder
Suspension, Roues
Suspensión, Ruedas

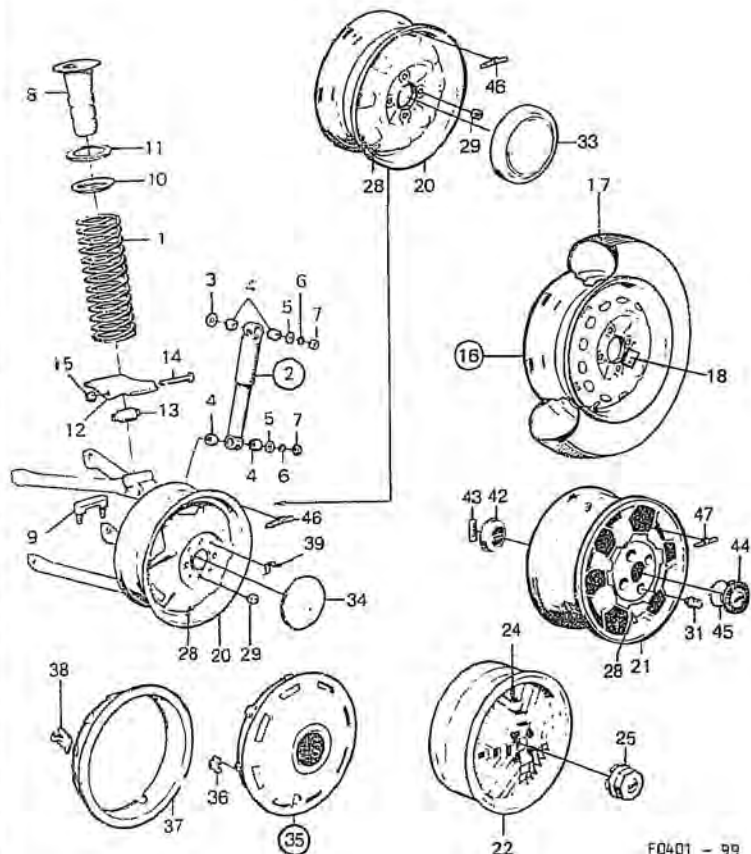
SAAB
genuine parts
original reservdelar

4-E02

SAAB 99
M74-81 MASTER INDEX

	Suspension system Wheels	Fjädringssystem hjul	Date Datum	Group Grupp	Page Sida
0050			1988-10	7	1
0020	CONTENTS				
0040	Front suspension, wheels		7:3	4-E04	
0060	Rear suspension, up to and incl model 1978		7:7	4-E08	
0080	Rear suspension, as from model 1979		7:9	4-E10	
0100	Rear axle		7:11	4-E12	
0120	INNEHÅLLSFÖRTECKNING				
0140	Främre fjädring, hjul		7:3	4-E04	
0160	Bakre fjädring, t o m modell 1978		7:7	4-E08	
0180	Bakre fjädring, fr o m modell 1979		7:9	4-E10	
0200	Bakaxel		7:11	4-E12	
0220	INHALTSVERZEICHNIS				
0240	Vorderradfederung, Räder		7:3	4-E04	
0260	Hinterer Federung, bis Baujahr 1978		7:7	4-E08	
0280	Hinterer Federung, ab Baujahr 1979		7:9	4-E10	
0300	Hinterachse		7:11	4-E12	
0320	TABLE DES MATIERES				
0340	Suspension AV, roues		7:3	4-E04	
0360	Suspension AR, jusqu'au modèle 1978		7:7	4-E08	
0380	Suspension AR, à partir du modèle 1979		7:9	4-E10	
0400	Essieu AR		7:11	4-E12	
0420	SUMARIO				
0440	Suspensión Del, ruedas		7:3	4-E04	
0460	Suspensión Tras, hasta el modelo 1978		7:7	4-E08	
0480	Suspensión Tras, desde el modelo 1979		7:9	4-E10	
0500	Eje Tras		7:11	4-E12	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02
7 GROUP INDEX		
	Front suspension, wheels	4-E04
	Rear suspension, up to and incl model 1978	4-E08
	Rear suspension, as from model 1979	4-E10
	Rear axle	4-E12



F0401 - 99

0100

Front suspension
Wheels

Framre fjädring
Hjul

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 F0401

7

3

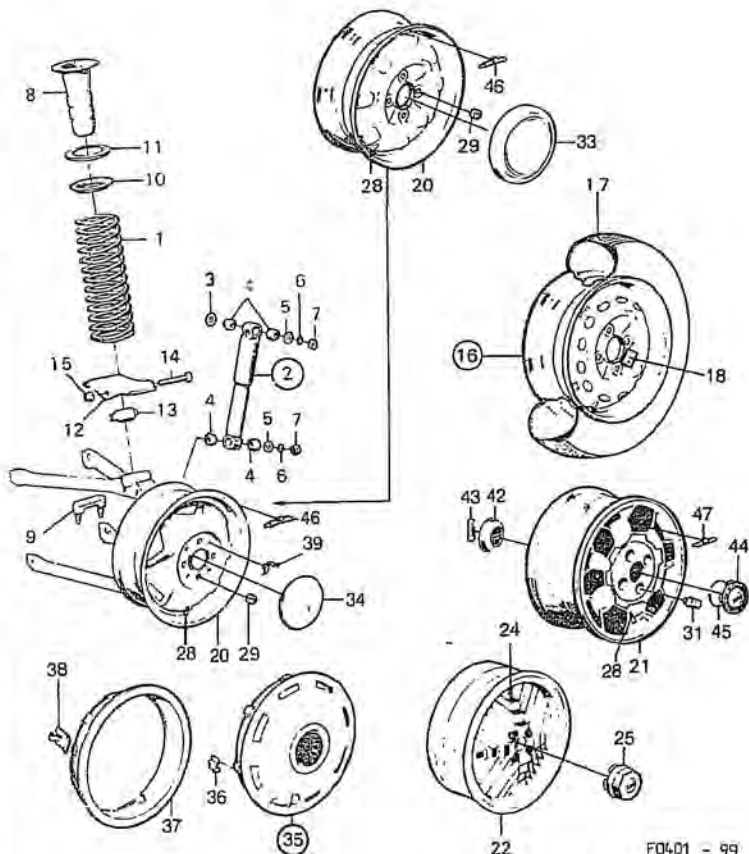
Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K/S SR	Notes Anmärkning
0020	1 89 21 090	2	Spring	Fjäder	5 2)	
0040	1 89 21 090	2	Spring	Fjäder	5 3)	
0060	1 89 28 475	2	Spring	Fjäder	5 4)	
0080	1 89 28 475	2	Spring	Fjäder	5 5, 49)	
0100	1 89 45 776	2	Spring	Fjäder	5 50) (8941486)	
0160	2 89 93 271	2	Kit, shock absorber assy	Sats, stötdämpare kpl	1 (8994907)	
0180	2 78 72 401	2	Kit, shock absorber assy	Sats, stötdämpare kpl	1 ALT TO 89 94 907	
0200	2 89 32 931	2	Kit, shock absorber assy	Sats, stötdämpare kpl	1 10, 11) EMS	
0220	3 79 15 705	2	Washer	Bricka	5 5 (7109341)	
0240	4 89 20 894	6	Bushing	Bussning	5 1)	
0360	4 89 32 840	4	Bushing	Bussning	1 10, 11) EMS	
0380	5 89 20 019	4	Washer	Bricka	5 5	
0400	6 79 15 705	4	Washer	Bricka	5 5	
0420	7 79 04 089	4	Nut	Mutter	5 5	
0440	8 89 19 847	2	Rubber buffer, upper	Gummbuffert, övre	5 5	
0460	9 89 09 152	2	Rubber buffer, lower	Gummbuffert, nedre	5 5	
0480	10 89 19 862	2	Support ring	Stödnring	6 1)	
0500	10 89 21 108	2	Support ring	Stödnring	6 2) PS	
0520	10 89 21 108	2	Support ring	Stödnring	6 2) PS A	
0540	11 89 33 889	2	Spacer ring	Distansring	6 2)	
0560	12 89 19 870	2	Spring support	Fjäderstöd	6 2)	
0600	13 89 31 974	2	Bushing	Bussning	3 (89 06 091)	
0620	14 79 03 743	2	Screw	Skruv	5 5	
0640	15 79 40 463	2	Nut	Mutter	3	
0660	16 89 42 815	1	Spare wheelassy	Reservhjul kpl	5 5) NOT AU, GB	
0680	17 89 42 095	1	Spare tyre	Reservdäck	5 5) NOT AU, GB	
0681	18 89 42 203	1	Label	Etikett	60/200147	
0700	20 89 18 807	5	Wheel	Hjul	5 5) NOT AU, GB	
0720	20 89 18 807	5	Wheel	Hjul	4 8)	
0740	20 89 24 300	5	Wheel	Hjul	4 9, 49)	
0760	20 89 10 812	5	Wheel	Hjul	4 14) xX7	
0780	20 89 18 807	5	Wheel	Hjul	4 15, 19) xX7	
0800	20 89 24 300	5	Wheel	Hjul	4 20, 49) xSAAB 99 L	
0820	20 89 24 300	1	Wheel	Hjul	4 23, 49) USED FOR EMS, TURBO AND GLE AS SPARE WHEEL	
0840	20 89 34 820	4	Wheel	Hjul	4 50, 59)	
0860	21 89 18 757	5	Wheel	Hjul	4 8) EMS (19) 119 40	
0900	21 89 32 005	5	Wheel	Hjul	4 9, 22) 19) 162 79	

1. CA, 4D, EA, 2D EA, 4D
2. Ch - 99742007033 All versions.
3. Ch - 99742007034 - 99742012846 - 99746003696 - 99747000383. All versions except USA and xX7
4. Ch - 99742007034 - 99742012846 USA and xX7 only
5. Ch - 99742012847 - 99746003697 - 99747000383. All versions
- 8 - 1975
- 9 - 1976
- 10 - 1976 - US
- 11 Ch - 99762018780 - 99766007925 - 99767003176 - All markets
14. Ch - 99742037595
- 15 Ch - 99742037596
- 19 Ch - 99762010971
- 20 Ch - 99762010972
21. 1977
22. Ch - 99771023142 - 99776010038 - 99777002237
- 23 Ch - 99771023143 - 99776010039 - 99777002238
- 49 - 1978
50. 1979
- 51 Ch - 99793007355
59. Beträffande GLI 2D och 4D 1981 års modell. se fiche 1-821 samt SI 020-19447, (Special Scandinavian model, see grid 1-821 for explanation)

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

7 GROUP INDEX

- Front suspension, wheels 4-E04
- Rear suspension, up to and incl model 1978 4-E08
- Rear suspension, as from model 1979 4-E10
- Rear axle 4-E12



F0401 - 99

0100

Front suspension Wheels

Främre fjädring Hjul

Date

1988-10

Illustration

Bild nr

F0401

Group

Grupp

7

Page

Sida

5

Fig Pos	Part No Art nr	Quantity/ Antal		Description	Benämning	K/S SR	Notes Anmärkning
		99					
0940	21	88 32 006	4	Wheel	Hjul		4 23 28) EMS (19) 162 79
0960	21	89 39 472	4	Wheel	Hjul		4 29) EMS 40/105 118 400
0980	21	89 30 520	5	Wheel	Hjul		4 22) GLE (19) 177 72
1000	21	89 30 420	4	Wheel	Hjul		4 23 24) GLE (19) 177 72
1020	21	89 32 006	4	Wheel	Hjul		4 25) GLE (19) 162 79
1040	22	89 39 562	4	Wheel	Hjul		4 25) TURBO 40/105 118 707
1060	24	89 39 555	4	Valve	Ventil		4 25) TURBO 60/900043
1080	25	89 39 944	4	Emblem cap	Emblamkapsel		4 25) TURBO 40/105 118 101
1100	28	89 07 545	5	Valve	Ventil		4 6) (60) 900 001
1120	28	89 30 323	5	Valve	Ventil		4 7) (60) 900 084
1140	29	89 09 145	16	Nut	Mutter		2
1160	31	89 19 858	16	Nut	Mutter		2 EMS 40/105 118 103
1180	33	88 20 027	4	Hub cap	Hjulkapsel		2 8)
1200	33	89 27 204	4	Hub cap	Hjulkapsel		2 9 49)
1210	34	89 35 819	4	Hub cap	Hjulkapsel		2 50)
1220	35	89 26 313	4	Hub cap	Hjulkapsel		2 24) USA
1240	36	89 26 347	28	Spring	Fjäder		2 24)
1260	37	89 39 290	4	Trim, wheel	Dekorning, hjul		3 25 49) US
1280	37	89 41 452	4	Trim, wheel	Dekorning, hjul		3 50) US, 40, GL
1300	38	89 43 482	16	Clip	Clips		2 50) US, 40, GL
1310	39	89 43 029	16	Clip	Clips		2 50) (825 827)
1320	42	89 18 823	5	Emblem	Emblam		2 18) EMS (19) 112 39
1340	42	89 29 706	5	Emblem	Emblam		2 17, 22) EMS (19) 22327
1360	42	89 29 796	4	Emblem	Emblam		2 23, 26) 40/105 118 509
1380	43	89 20 134	5	Clip	Clip		2 16) EMS
1400	44	89 38 631	4	Emblem	Emblam		2 27) EMS, GLE 40/105 118 509
1420	45	89 38 656	4	Tensioner ring	Spännring		2 27) (19) 22 335
1440	46	89 48 143	X	Counter weight 10 g	Balanseringsvikt 10 g		2 60) (45) 3008768
1445	46	89 48 150	X	Counter weight 20 g	Balanseringsvikt 20 g		2 60) (45) 3008384
1460	46	89 17 395	X	Counter weight 30 g	Balanseringsvikt 30 g		2 60) (45) 3006392
1480	46	89 48 168	X	Counter weight 40 g	Balanseringsvikt 40 g		2 60) (45) 3006418
1485	46	89 48 176	X	Counter weight 50 g	Balanseringsvikt 50 g		2 60) (45) 3008426
1500	46	89 17 411	X	Counter weight 60 g	Balanseringsvikt 60 g		2 60) (45) 3006434
1510	47	89 47 788	X	Counter weight 10 g	Balanseringsvikt 10 g		2 60) (45) 3021052
1520	47	89 47 806	X	Counter weight 20 g	Balanseringsvikt 20 g		2 61) (45) 3021078
1540	47	89 47 814	X	Counter weight 30 g	Balanseringsvikt 30 g		2 61) (45) 3021094
1560	47	89 47 822	X	Counter weight 40 g	Balanseringsvikt 40 g		2 61) (45) 3021110
1565	47	89 47 830	X	Counter weight 50 g	Balanseringsvikt 50 g		2 61) (45) 3021136
1580	47	89 47 848	X	Counter weight 60 g	Balanseringsvikt 60 g		2 61) (45) 3021151

6 Ch -99752004540 -99756001741

7 Ch -99752004541 -99756001742 -

8 -1975

9 1975-

16 -1974

17 1975-

22 Ch -99771023142 -99776010038 -99777002237.

23 Ch -99771023143 -99776010039 -99777002238 -

24 -1977

25 1978-

26 Ch -99781007948 -99782003006-

27 Ch -99762006299 - USA

28 Ch -99762018825 -

29 Ch -99762018825 -

49 -1978

50 1979-

60 For steel wheel

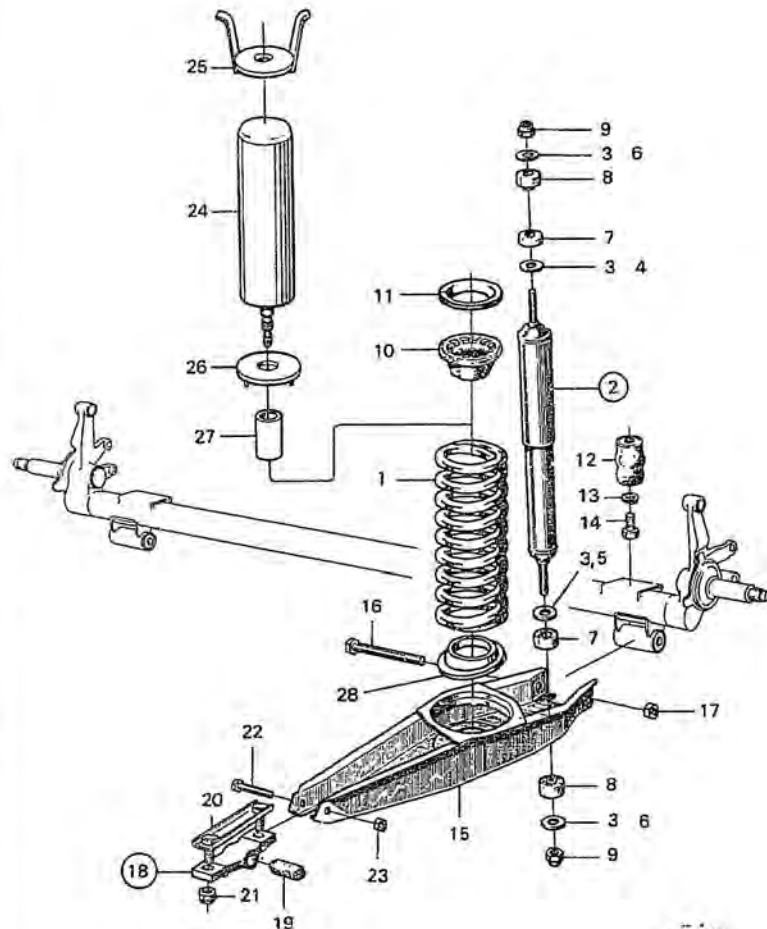
61 For aluminum wheel

MASTER INDEX

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

7 GROUP INDEX

Front suspension, wheels	4-E04
Rear suspension, up to and incl model 1978	4-E08
Rear suspension, as from model 1979	4-E10
Rear axle	4-E12



R 3429-99

0150

Rear suspension, -1978

Bakre fjädring, -1978

Date

1988-10

Illustration

R3429

Group

7

Page

7

Fig Pos	Part No Art nr	Quantity/Antal			Description	Benämning	K S S R	Notes Anmärkning
		89						
0020	1	89 28 483	2		Spring	Fjäder	5	30 34
0040	1	89 22 484	2		Spring	Fjäder	5	31 35
0060	1	89 41 734	2		Spring	Fjäder	5	10 30 (8922502)
0080	1	89 32 857	2		Spring	Fjäder	5	27 11 EMS
0100	1	89 41 734	2		Spring	Fjäder	5	CK (8922502)
0160	2	89 94 915	2		Kit, shock absorber	Sats, stötdämpare kpl	1	(89 10 465)
0180					assy			
0200	2	89 32 949	2		Kit, shock absorber	Sats, stötdämpare kpl	1	10 11 EMS
0220					assy			
0240	3	89 11 141	8		Washer	Bricka	5	6
0260	4	89 32 808	2		Washer, upper, inner	Bricka, övre, inre	4	10 11 EMS
0280	5	89 32 816	2		Washer, lower, inner	Bricka, nedre, inre	4	10 11 EMS
0300	6	89 32 874	4		Washer, outer	Bricka, yttre	4	10 11 EMS
0320	7	71 83 817	4		Bushing	Bussning	5	7
0340	7	89 32 782	4		Bushing	Bussning	7	10 11 EMS
0360	8	73 28 396	4		Bushing	Bussning	5	7
0380	8	89 32 790	4		Bushing	Bussning	7	10 11 EMS
0400	9	79 04 071	4		Nut	Mutter	5	6
0420	9	83 15 558	8		Nut	Mutter	5	10 11 EMS 79 71 567
0440	10	89 22 304	2		Spring seat	Fjäderstöd	4	
0460	11	89 33 897	2		Spacer ring	Distansring	4	21 4 O 5CK
0480	12	89 22 445	2		Rubber buffer	Gummibuffert	5	
0500	13	79 10 599	2		Washer	Bricka	5	
0520	14	80 98 030	2		Screw	Skruv	5	
0540	15	89 90 921	1		Spring link LH	Fjäderlänk V	4	(8901935)
0560	15	89 90 939	1		Spring link RH	Fjäderlänk H	4	(8901944)
0580	15	89 90 947	1		Spring link LH	Fjäderlänk V	4	(8931386)
0600	15	89 90 954	1		Spring link RH	Fjäderlänk H	4	(8931404)
0620	16	89 06 117	2		Screw	Skruv	5	
0640	17	79 40 463	2		Nut	Mutter	5	
0700	18	89 32 022	2		Bearing, front	Lager, främre	5	
0720	19	89 3 982	2		Bushing	Bussning	5	
0740	20	82 26 823	2		Reinforcement	Förstärkning	6	(29)
0760	20	92 32 935	2		Reinforcement	Förstärkning	6	(29)
0800	21	79 65 429	4		Nut	Mutter	3	
0820	22	79 03 562	2		Screw	Skruv	5	
0840	23	79 40 455	2		Nut	Mutter	5	
0860	24	89 31 685	2		Air spring amplifier	Luftrycksförstärkare	6	47) 40/117 142 000
0880					Washer, upper	Bricka, övre	5	47)
0900	25	89 31 313	2		Washer, lower	Bricka, undre	5	47)
0920	26	89 31 719	2		Hose	Slang	6	47)
0940	27				Spacer	Mellanlägg	5	39)
0960	28	89 35 926	2					

- 10 1976- US
11 Ch 99762018780- 99768007925- 99767003176- , All markets.
21 1977-
27 Ch 99762005299- , USA
28 Ch 99762018824
29 Ch 99762018925-
30 Ch 99762012662 USA
31 Ch 99762012663- USA
34 Ch 99762028994 All markets
35 Ch 99762028995- All markets
38 Ch 9971029045- 99772005399-
47 Model CK, delivery wagon

SAAB 900
M74-81 MASTER INDEX

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

7 GROUP INDEX

- Front suspension, wheels 4-E04
Rear suspension, up to and Incl model 1978 4-E08
Rear suspension, as from model 1979 4-E10
Rear axle 4-E12

0175

Rear suspension 1979-

Bakre fjädring, 1979-

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

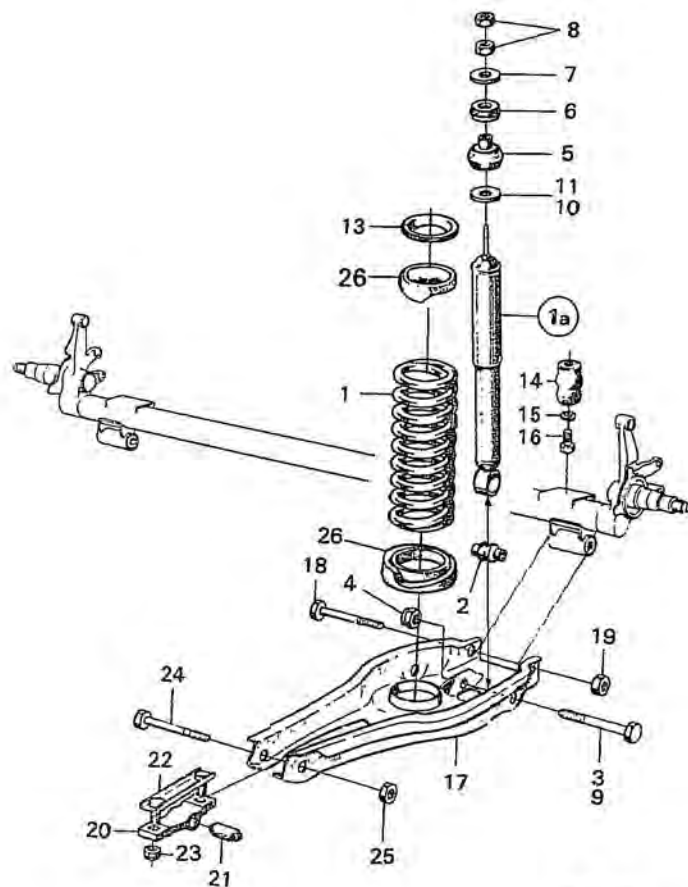
1988-10

R4054

7

9

Fig Pos	Part No Art nr	Quantity/Amtal			Description	Benämning	K/S S/R	Notes Anmärkning
		99						
0020	1 89 41 734	2			Spring	Fjäder	5	CK NOT EMS, TURBO
0030	1 89 41 502	2			Spring	Fjäder	5	CK EMS, TURBO
0035	1 89 32 857	2			Spring	Fjäder	5	SN
0050	1A 89 93 032	2			Kit, shock absorber	Sats, stötdämpare	1	(8993131)
0080	1A 89 93 446	2			Kit, shock absorber	Sats, stötdämpare	1	EMS (8993399)
0100	2 89 47 939	2			Bearing bushing	Lagerbussning	4	(8939464)
0120	3 89 38 466	2			Screw	Skruv	5	
0140	4 80 73 546	2			Nut	Mutter	5	
0160	5 89 39 423	2			Bushing, lower	Bussning, nedre	7	(8939415)
0180	6 91 00 025	2			Bushing, upper	Bussning, övre	7	
0200	7 89 39 449	4			Washer	Bricka	5	
0220	8 83 15 558	4			Nut	Mutter	5	
0240	9 89 38 466	2			Screw	Skruv	5	PART OF 89 39 399
0260	10 89 39 431	2			Washer, lower	Bricka, nedre	5	PART OF 89 39 399
0280	11 89 39 449	2			Washer, upper	Bricka, övre	5	PART OF 89 39 399
0320	13 89 33 897	2			Spacer ring	Distansring	4	
0340	14 89 22 445	2			Rubber buffer	Gummbuffert	5	
0360	15 79 10 599	2			Washer	Bricka	5	
0380	16 80 98 030	2			Screw	Skruv	5	
0410	17 89 47 210	2			Spring link	Fjäderlänk	4	(8936304)
0420	18 80 84 410	2			Screw	Skruv	5	
0440	19 80 73 546	2			Lock nut	Låsmutter	5	
0460	20 89 35 314	2			Bearing, front	Lager, främre	5	
0480	21 89 35 298	2			Bushing	Bussning	5	
0500	22 92 32 935	2			Reinforcement	Förstärkning	5	
0520	23 79 65 429	4			Nut	Mutter	5	
0540	24 80 84 386	4			Screw	Skruv	5	
0560	25 80 73 546	4			Nut	Mutter	5	
0580	26 89 35 330	4			Spring support	Fjäderstöd	4	



R 4054-99

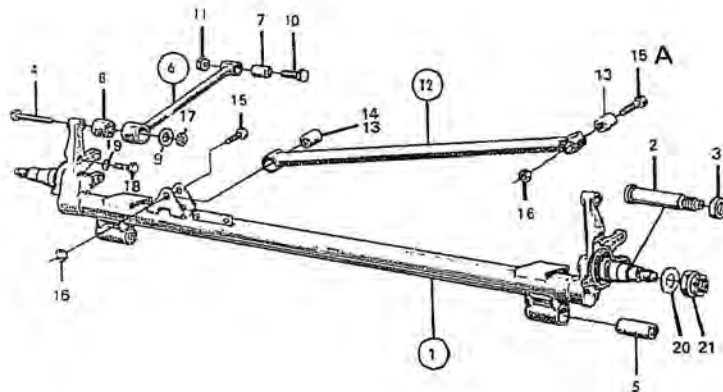
- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 2-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

7 GROUP INDEX

- Front suspension, wheels 4-E04
- Rear suspension, up to and incl model 1978 4-E08
- Rear suspension, as from model 1979 4-E10
- Rear axle 4-E12

0200

Rear axle		Bakaxel			Date Datum	Illustration Bild nr	Group Grupp	Page Sida
					1988-10	F0402	7	11
Fig Pos	Part No Art nr	Quantity/Antal			Description	Benämning	Notes Anmärkning	
		99						
0020	1	89 21 256	1		Rear axle with stub axle	Bakaxel med axel- tapp	4 16)	
0040	1	89 24 813	1		Rear axle with stub axle	Bakaxel med axel- tapp	4 17,49)	
0060	1	89 34 499	1		Rear axle	Bakaxel	4 50)	
0100	2	89 06 877	2		Stub axle	Åxeltapp	6 16)	
0120	2	89 23 266	2		Stub axle	Åxeltapp	6 17,49)	
0140	3	89 07 271	2		Sleeve	Årslå	6 12)	
0160	4	89 28 040	2		Screw	Skruv	5	
0200	5	89 31 974	2		Bushing	Bussning	3 49)	
0210	5	89 35 306	2		Bushing	Bussning	3 50)	
0250	6	89 32 766	2		Link	Länk	4	
0300	7	89 32 741	2		Bushing	Bussning	3	
0320	8	89 08 675	2		Bushing	Bussning	3	
0340	9	89 09 632	2		Washer	Bricka	5	
0360	10	89 33 293	2		Screw	Skruv	3	
0380	11	79 40 455	2		Nut	Mutter	3	
0400	12	89 21 306	1		Cross bar	Tvärstag	5 8)	
0440	12	89 32 071	1		Cross bar	Tvärstag	5 8)	
0440	13	89 32 014	2		Bushing	Bussning	4 8)	
0460	13	89 32 014	1		Bushing	Bussning	4 9)	
0520	14	89 30 307	1		Bushing	Bussning	4 9)	
0540	15	89 42 005	1		Screw	Skruv	5	
0550	15A	89 30 299	1		Screw	Skruv	5	
0560	16	79 40 455	2		Nut	Mutter	3	
0580	17	79 03 416	2		Screw	Skruv	5 49)	
0600	18	79 03 313	2		Screw	Skruv	5 49)	
0620	19	79 10 565	2		Washer	Bricka	5 16)	
0640	20	89 07 263	2		Washer	Bricka	5 17,49)	
0660	20	89 22 589	2		Washer	Bricka	5 50)	
0670	20	89 34 705	2		Washer	Bricka	3 15)	
0680	21	89 20 282	2		Lock nut	Låsmutter	3 17,49)	
0700	21	89 21 785	2		Lock nut	Låsmutter	3 50)	
0710	21	89 34 697	2		Lock nut	Låsmutter		



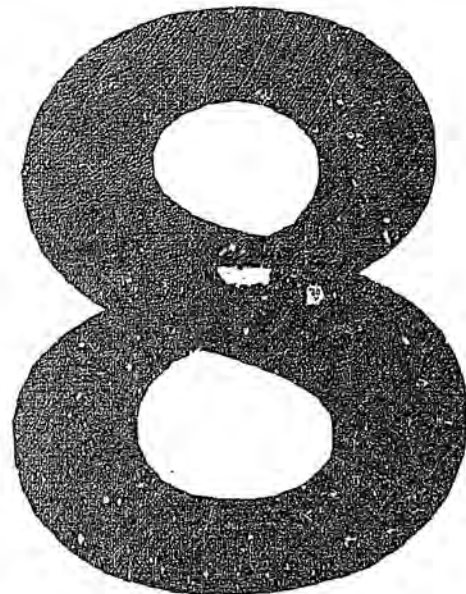
F0402 - 99

8 -1975
9 -1976-
12 Ch -997620, J630 -99766009539 -99767002999
16 -1974
17 -1975
49 -1978
50 -1979-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

7 GROUP INDEX

- Front suspension, wheels 4-E04
- Rear suspension, up to and incl model 1978 4-E08
- Rear suspension, as from model 1979 4-E10
- Rear axle 4-E12



Kaross
Body
Karosserie
Carroserie
Carrocería

0050

Car body

Kaross

Date
Datum
1988-10

Group
Grupp
8

Page
Sida
1

CONTENTS.

Main body:

Floor	8:13	4-F14
Roof	8:21	4-F22
Sun roof, up to and incl model 1977	8:23	4-F24
Sun roof, as from model 1978	8:27	4-G04
Dash panel and front wheel housings	8:31	4-G08
Rear wheel housings	8:35	4-G12
Valances, 2-doors and 4-doors	8:37	4-G14
Valances, model 3CK	8:39	4-G16
Valances, model 5CK	8:43	4-G20
Door- and windshield pillars	8:45	4-G22

Instrument panel:

Instrument panel	8:47	4-G24
------------------	------	-------

Hood, front, fenders:

Hood, hood hinges and hood lock	8:53	4-H06
Front member, grille, 2-D and 4-D up to and incl model 1974	8:57	4-H10
Front member, grille, model CK also 2-D and 4-D as from model 1975	8:59	4-H12
Front fenders	8:63	4-H16

Doors, trunk lid:

Doors incl hinges, lock etc 2-D	8:65	4-H18
Doors incl hinges, lock etc 4-D	8:75	4-I04
Trunk lid, hinges, lock	8:89	4-I18
Trunk door, hinges, lock model CK	8:91	4-I20
Outside handle, lock cylinder	8:95	4-I24
Lock- and lock cylinder set	8:99	4-J04

External details, glass, sealings:

External details	8:101	4-J06
Glass and sealings, 2-doors, 3CK	8:117	4-J22
Glass and sealings, 4-doors, 5CK	8:127	4-K08
Other sealings, mud guards, 2-doors	8:135	4-K16
Other sealings, mud guards, 4-doors	8:141	4-K22

Upholstery, interior equipment and touch-up paint

Insulation	8:151	4-L06
Upholstery, 2-D, 3CK	8:157	5-A14
Upholstery, 4-D, 5CK	8:205	5-C14
Upholstery, model GLE, GLE 5CK, Turbo 5CK	8:227	5-D12
Dash panel lining, wheel housing lining, carpets etc	8:233	5-D18
Headlining, pillar lining, etc	8:253	5-E14
Front seats Part 1	8:259	5-E20
Front seats Part 2	8:265	5-F02
Front seats Part 3	8:269	5-F06
Front seats "X7"	8:271	5-F08
Rear seats 2-D up to and incl model 1980	8:273	5-F10
Rear seats 2-D as from model 1981	8:277	5-F14
Rear seats, model 3CK	8:279	5-F16
Rear seats, 4-D, 5CK up to and incl model 1980	8:285	5-F22
Rear seats, 4-D as from model 1981	8:291	5-G04
Other interior equipment, 2-D	8:293	5-G06
Other interior equipment, model CK	8:299	5-G12
Other interior equipment, 4-D	8:305	5-G18
Other interior equipment, model CK delivery wagon	8:313	5-H02
Safety belt assy	8:315	5-H04
Automatic safety belt, front	8:317	5-H06
Automatic safety belt, rear	8:329	5-H18
Touch-up paint	8:335	5-H24
Touch-up paint, two-components	8:339	5-I04

MASTER INDEX

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

3 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L06
Heating and ventilation system	5-I10
Bumpers	5-I20

(050)

Page Sida	Group Grupp	Date Datum	Car body	Kaross
2	8	19P5-10		
1261			Trim colour code sign	8:341 5-108
1262			Colour code sign	8:343 5-108
1270			Heating and ventilation system:	
1300			Heater core, fan unit, front controls, etc	8:345 5-110
1320			Drafts channels, rear controls, etc	8:351 5-116
1340			Bumpers:	
1360			Bumper, front up to and incl ch -99793005631, -99793005927, TURBO.	8:355 5-120
1381			-99796004904 -99796004816, US	
1390			Bumper, front as from ch 99793005632-, 99793005928-, TURBO. 99796004905-,	8:359 5-124
1391			99796004817-, US	
1400			Bumper, front "X7", not US, up to and incl model 1974	8:361 5-102
1420			Bumper, rear as from ch 99793005632-, 99793005928-, TURBO. 99796004905-,	8:367 5-108
1421			99796004817-, US	
1440			Bumper, rear model CK	8:369 5-110
1460			Bumper, rear "X7", not US, up to and incl model 1974	8:373 5-114

(050)

Page Sida	Group Grupp	Date Datum	Car body	Kaross
	8	1988-10		
1480			INNEHÅLLSFÖRTECKNING.	
1500			Karosseristomme:	
1520			Golv	8:13 4-F14
1540			Tak	8:21 4-F22
1560			Soltak, t o m modell 1977	8:23 4-F24
1580			Soltak, t o m modell 1978	8:27 4-G04
1600			Torpedplåt och hjulhus, främre	8:31 4-G08
1620			Hjulhus, bakre	8:35 4-G12
1640			Sidoplatär 2-D och 4-D	8:37 4-G14
1660			Sidoplatär modell 3CK	8:39 4-G16
1700			Sidoplatär modell 5CK	8:43 4-G20
1720			Dörr- och vindrutestolpar	8:45 4-G22
1740			Instrumentpanel:	
1760			Instrumentpanel	8:47 4-G24
1780			Motorhuv, front, skärmar:	
1800			Motorhuv, huvgångjärn och huvlås	8:53 4-H06
1820			Frontbalk, grill, 2-D och 4-D t o m modell 1974	8:57 4-H10
1840			Frontbalk, grill, modell CK samt 2-D och 4-D fr o m modell 1975.	8:59 4-H12
1860			Framskärmar	8:63 4-H16
1880			Dörrar, bagagerumslucka:	
1900			Dörrar inkl gångjärn, lås, etc 2-D	8:65 4-H18
1920			Dörrar inkl gångjärn, lås, etc 4-D	8:75 4-I04
1940			Bagagerumslucka, gångjärn, lås	8:89 4-I18
1960			Bagagerumslucka, gångjärn, lås, modell CK	8:91 4-I20
1980			Yttre handtag, låscylindrar	8:95 4-I24
2000			Lås- och låscylindersatser	8:99 4-J04
2020			Utvändiga detaljer, glas, tätningsslistor:	
2040			Utvändiga detaljer	8:101 4-J06
2060			Glas och tätningsslistor, 2-D, 3CK	8:117 4-J22
2080			Glas och tätningsslistor, 4-D, 5CK	8:127 4-K08
2100			Övriga tätningsslistor, stänkskydd, 2-D	8:135 4-K16
2120			Övriga tätningsslistor, stänkskydd, 4-D	8:141 4-K22
2140			Klädsel, invändig utrustning och bättringsfärg:	
2160			Isolering	8:151 4-L08
2180			Klädsel, 2-D, 3CK	8:157 5-A14
2200			Klädsel, 4-D, 5CK	8:205 5-C14
2220			Klädsel, modell GLE, GLE 5CK, Turbo 5CK	8:227 5-D12
2240			Torpedklädsel, hjulhusklädsel, mattor, etc	8:233 5-D18
2260			Takklädsel, stolklädsel, etc	8:253 5-E14
2280			Stolar Del 1	8:259 5-E20
2300			Stolar Del 2	8:265 5-F02
2320			Stolar Del 3	8:269 5-F06
2340			Stolar "X7"	8:271 5-F08
2360			Baksäte, 2-D t o m modell 1980	8:273 5-F10
2380			Baksäte, 2-D fr o m modell 1981	8:277 5-F14
2400			Baksäte, modell 3CK	8:279 5-F16
2420			Baksäte, 4-D, 5CK t o m modell 1980	8:285 5-F22
2440			Baksäte, 4-D fr o m modell 1981	8:291 5-G04
2460			Övrig invändig utrustning, 2-D	8:293 5-G06
2480			Övrig invändig utrustning, modell CK	8:299 5-G12
2500			Övrig invändig utrustning, 4-D	8:305 5-G18
2520			Övrig invändig utrustning, modell CK varuvagn	8:313 5-H02
2540			Säkerhetsbälte kpl	8:315 5-H04
2560			Automatbälte, främre	8:317 5-H06
2580			Automatbälte, bakre	8:329 5-H18
2600			Bättringsfärg	8:335 5-H24
2620			Bättringsfärg, tvåkomponent	8:339 5-I04

0	General, Complete sets	1-A02
1	Tools	1-G02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	5-A02

8 GROUP INDEX

Main body	6-F14
Instrument panel	6-G24
Hood, front, fenders	6-H06
Doors, trunk lid	4-H18
External details,	
glass, sealings	4-I06
Upholstery, interior	
equipment and	
touch-up paint	4-L08
Heating and	
ventilation system	5-I18
Bumpers	5-I20

Page Sida	Group Grupp	Date Datum	Car body Kaross
4	8	1988-10	
2721			Klädselkodslyst 8:341 5-106
2722			Färgkodslyst 8:343 5-108
2723			
2740			Varme- och ventilationssystem:
2760			Varmeväxlare, fläktenhet, främre reglage etc 8:345 5-110
2780			Fö.delningskanaler, bakre reglage, etc 8:351 5-116
2800			
2820			Stötfångare:
2843			Stötfångare, främre omh.-99793005631.-99793005927,TURBO.-99796004904 8:355 5-120
2844			-99796004816, US
2850			Stötfångare, främre fr o m ch 99793005632.-, 99793005928.-, TURBO. 8:359 5-124
2851			99796004905- 99796004817-., US.
2860			Stötfångare, främre "X7", ej US, t o m modell 1974 8:361 5-102
2880			Stötfångare, bakre t o m ch -99793005631.-, 99793005927, TURBO.-99796004904. 8:363 5-104
2881			-99796004816, US
2883			Stötfångare, bakre fr o m ch 99793005632.-, 99793005928.-, TURBO. 8:367 5-108
2885			99796004905- 99796004817-., US
2900			Stötfångare bakre, modell CK 8:369 5-110
2920			Stötfångare bakre "X7", ej US t o m modell 1974 8:373 5-114

Page Sida	Group Grupp	Date Datum	Car body Kaross
4	8	1988-10	
2940			INHALTSVERZEICHNIS.
2960			Karosseriekörper:
2980			Bodenstück 8:13 4-F14
3000			Dach 8:21 4-F22
3020			Schiebedach, bis Baujahr 1977 8:23 4-F24
3040			Schiebedach, ab Baujahr 1978 8:27 4-G04
3060			Stirnwand und Radkästen, vorn 8:31 4-G08
3080			Radkästen hinten 8:35 4-G12
3100			Seitenbleche, 2- und 4-Türen 8:37 4-G14
3120			Seitenbleche, Modell 3CK 8:39 4-G16
3140			Seitenbleche, Modell 5CK 8:43 4-G20
3160			Tür- und Windschutzscheibepfosten 8:45 4-G22
3180			Armaturenbrett:
3200			Armaturenbrett 8:47 4-G24
3220			
3240			Motorhaube, Frontblech, Kotflügel:
3260			Motorhaube, Haubenscharniere und Haubenverschluss 8:53 4-H06
3280			Frontbalken, Frontblech, 2- und 4-Türen, bis Baujahr 1974 8:57 4-H10
3300			Frontbalken, Frontblech, Modell CK und 2- und 4-Türen ab Baujahr 1975 8:59 4-H12
3320			Vordere Kotflügel 8:63 4-H16
3340			
3360			Türen, Kofferraumdeckel:
3380			Türen, einschl. Scharnieren, Schlösser, usw., 2-Türen 8:65 4-H18
3400			Türen, einschl. Scharnieren, Schlösser, usw., 4-Türen 8:75 4-I04
3420			Kofferraumdeckel, Scharnieren, Schlösser 8:89 4-I18
3440			Kofferraumtür, Scharnieren, Schlösser, Modell CK 8:91 4-I20
3460			Ausengriff, Schlosszylindersätze 8:95 4-I24
3480			Schloss- und Schlosszylindersätze 8:99 4-J04
3500			
3520			Auswendige Teile, Fenster, Dichtungsleisten:
3540			Auswendige Teile 8:101 4-J06
3560			Fenster, Dichtungsleisten, 2-Türen, 3CK 8:117 4-J22
3580			Fenster, Dichtungsleisten, 4-Türen, 5CK 8:127 4-K08
3600			Übrige Dichtungsleisten, Schnutzfänger, 2-Türen 8:135 4-K16
3620			Übrige Dichtungsleisten, Schnutzfänger, 4-Türen 8:141 4-K22
3640			
3660			Innenverkleidung, Innenausstattung und Ausbesserungsfarbe:
3680			Isolierung 8:151 4-L08
3700			Innenverkleidung, 2-Türen, 3CK 8:157 5-A14
3720			Innenverkleidung, 4-Türen, 5CK 8:205 5-C14
3740			Innenverkleidung Modell GLE, GLE 5CK, Turbo 5CK 8:227 5-D12
3760			Stirnwandverkleidung, Radkastenverkleidung, Matten, usw. 8:233 5-D18
3780			Himmel- und Türpfostenverkleidung, usw. 8:253 5-E14
3800			Vordersitze Teil 1 8:259 5-E20
3820			Vordersitze Teil 2 8:265 5-F02
3840			Vordersitze Teil 3 8:269 5-F05
3860			Vordersitze "X7" 8:271 5-F08
3880			Rücksitz, 2-Türen, bis Baujahr 1980 8:273 5-F10
3900			Rücksitz, 2-Türen, ab Baujahr 1981 8:277 5-F14
3920			Rücksitz, Modell 3CK 8:279 5-F16
3940			Rücksitz, 4-Türen, 5CK bis Baujahr 1980 8:285 5-F22
3960			Rücksitz, 4-Türen, ab Baujahr 1981 8:291 5-G04
4000			Übrige Innenausstattung, 2-Türen 8:293 5-G06
4010			Übrige Innenausstattung, Modell CK 8:299 5-G12
4020			Übrige Innenausstattung, 4-Türen 8:305 5-G18
4040			Übrige Innenausstattung, Modell CK Lieferwagen 8:313 5-H02
4060			Sicherheitsgurt 8:315 5-H04
4080			Automatischer Gurt, vordere 8:317 5-H06
4100			Automatischer Gurt, hintere 8:329 5-H18
4120			Ausbesserungsfarbe 8:335 5-H24
4140			Ausbesserungsfarbe, Zweikomponente 8:339 5-I04
4160			
4180			

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

B GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-H10
Bumpers	5-I20

Page Sida	Group Grupp	Date Datum	Car body Kaross
6	8	1988-10	
4181			Polsternummerschild 8:341 5-105
4182			Lacknummerschild 8:343 5-108
4183			
4189			Heizungs und Frischluftsystem:
4270			Heizelement, Lüfter, vordere Regulierung, usw. 8:345 5-110
4240			Verteilungskäneln, hintere Regulierung, usw. 8:351 5-116
4250			
4250			Stosstange:
4202			Stosstange, vordere bis ch-99793005631.-99793005927,TURBO.-99796004904. 8:355 5-120
4201			-99796004816, US
4210			Stosstange, vordere ab ch 99793005632.-, 99793005928.-,
4211			99796004817.-, US.
4220			Stosstange, vordere "X7", nicht US bis Baujahr 19TURBO. 99796004905.-, 8:359 5-124
4221			
4240			Stosstange, hintere bis ch-99793005631.-99793005927,TURBO.-99796004904. 8:363 5-J04
4241			-99796004816, US
4250			Stosstange, hintere ab ch 99793005632.-, 99793005928.-, TURBO. 99796004905.-, 8:367 5-J08
4251			99796004817.-, US.
4260			Stosstange, hintere, Modell CK
4260			Stosstange, hintere, "X7", nicht US, bis Baujahr 1974 8:373 5-J14

Page Sida	Group Grupp	Date Datum	Car body Kaross
0050	8	1988-10	7
4400			
4420			
4440			
4460			
4480			
4500			
4520			
4540			
4560			
4580			
4600			
4620			
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5140			
5160			
5180			
5200			
5220			
5240			
5260			
5280			
5300			
5320			
5340			
5360			
5380			
5392			
5393			
5400			
5420			
5430			
5440			
5460			
5470			
5480			
5500			
5520			
5540			
5560			
5580			
5600			
5620			
5640			
5660			

TABLE DES MATIERES.

Corps de carrosserie:

Plancher	8:13	4-F14
Pavillon	8:21	4-F22
Toit ouvrant, jusqu'au modèle 1977	8:23	4-F24
Toit ouvrant à partir du modèle 1978	8:27	4-G04
Tablier et rotondes de roue, AV	8:31	4-G08
Rotondes de roue, AR	8:35	4-G12
Tôles latérales, 2 et 4 portes	8:37	4-G14
Tôles latérales, modèle 3 CK	8:39	4-G16
Tôles latérales, modèle 5 CK	8:43	4-G20
Montants de porte et de parebrises	8:45	4-G22

Panneau d'instruments:

Panneau d'instruments	8:47	4-G24
-----------------------	------	-------

Capot, tôle frontale, ailes:

Capot, charnières de capot et verrouillage de capot	8:53	4-H06
Longeron AV grille, 2 et 4 portes, jusqu'au modèle 1974	8:57	4-H10
Longeron AV grille modèle CK ainsi que les 2 et 4 portes à partir du modèle 1975	8:59	4-H12
Ailes AV	8:63	4-H16

Portières, couvercle de coffre:

Portières avec charnières, serrures, etc 2 portes	8:65	4-H18
Portières avec charnières, serrures, etc 4 portes	8:75	4-I04
Couvercle de coffre, charnières, serrure	8:89	4-I18
Hailon, charnières, serrure, modèle CK	8:91	4-I20
Poignées, extérieures, barillet de serrure	8:95	4-I24
Serrures et barillet de serrure	8:99	4-J04

Eléments extérieurs, glaces, joints:

Eléments extérieurs	8:101	4-J06
Glaces et joints, 2 portes, 3CK	8:117	4-J22
Glaces et joints, 4 portes, 5 CK	8:127	4-K08
Autres joints, bavettes, 2 portes	8:135	4-K16
Autres joints, bavettes, 4 portes	8:141	4-K22

Garnitures, équipement intérieur et peinture de retouchage:

Isolament	8:151	4-L08
Garnitures intérieures, 2 portes, 3CK	8:157	5-A14
Garnitures intérieures, 4 portes, 5CK	8:205	5-C14
Garnitures intérieures, modèle GLE, GLE 5CK, Turbo 5CK	8:227	5-D12
Garnitures du tablier, de rotondes de roue, tapis, etc	8:233	5-D18
Garnitures du toit, des montants, etc	8:253	5-E14
Sièges AV 1ère partie	8:259	5-E20
Sièges AV 2ème partie	8:265	5-F02
Sièges AV 3ème partie	8:269	5-F06
Sièges AV "X7"	8:271	5-F08
Banquette AR, 2 portes, jusqu'au modèle 1980	8:273	5-F10
Banquette AR, 2 portes, à partir du modèle 1981	8:277	5-F14
Banquette AR, modèle 3CK	8:279	5-F16
Banquette AR, 4 portes, 5CK, jusqu'au modèle 1980	8:285	5-F22
Banquette AR, 4 portes, à partir du modèle 1981	8:291	5-G04
Autre équipement intérieur, 2 portes	8:293	5-G06
Autre équipement intérieur, modèle CK	8:299	5-G12
Autre équipement intérieur, 4 portes	8:305	5-G18
Autre équipement intérieur, modèle CK véhicule utilitaire	8:313	5-H02
Ceinture de sécurité	8:315	5-H04
Ceinture automatique, AV	8:317	5-H06
Ceinture automatique, AR	8:329	5-H18
Peinture de retouchage	8:335	5-H24
Peinture de retouchage, deux composants	8:339	5-I04

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

3 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details,	
glass, sealings	4-I06
Upholstery, interior	
equipment and	
touch-up paint	4-L08
Heating and	
ventilation system	5-I10
Bumpers	5-I20

Page Sida	Group Grupp	Date Datum	Car body	Kaross
8	8	1988-10		
5651			Code couleur, garnitures	8:341 5-I06
5652			Code couleur, carrosserie	8:343 5-I08
5653				
5657			Système de chauffage et d'aération:	
5700			Echangeur de chaleur, ventilateur de la soufflerie, commandes au tableau de	8:345 5-I10
5720			bord, etc	
5740			Canaux distributeurs, commandes sur plancher, etc	8:351 5-I16
5760				
5780			Para-chocs:	
5800			Para-chocs, AV jusqu'à ch 99793005631, -99793005927, TURBO, -99796004904	8:355 5-I20
5801			-99796004816 US	
5810			Para-chocs, AV à partir de ch 99793005632, -99793005929, TURBO,	8:359 5-I24
5811			99796004905, -99796004817, US,	
5820			Para-chocs, AV "X7", pr J US, jusqu'au modèle 1974	8:361 5-J02
5840			Para-chocs, AR, jusqu'au ch -99793005631, -99793005927, TURBO,	8:363 5-J04
5841			-99796004974, -99796004816 US	
5850			Para-chocs AR, à partir de ch 99793005632, -99793005928, TURBO	8:367 5-J08
5851			99796004905, -99796004817, US	
5860			Para-chocs, AR modèle CK	8:369 5-J10
5880			Para-chocs, AR "X7", pas US jusqu'au modèle 1974	8:373 5-J14

0050

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6940
6960
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7020
7040
7060
7080
7100
7120
7140

Car body	Kaross	Date Datum	Group Grupp	Page Sida
		1988-10	8	9
SUMARIO.				
Cuerpo de la carrocería:				
Fiso		8:13	4-F14	
Techo		8:21	4-F22	
Techo corridizo, hasta el modelo 1977		8:23	4-F24	
Techo corridizo, desde el modelo 1978		8:27	4-G04	
Salpicadero y huecos de rueda, Del		8:31	4-G08	
Huecos de rueda, Tras		8:35	4-G12	
Placas laterales, 2 y 4 puertas		8:37	4-G14	
Placas laterales, modelo 3 CK		8:39	4-G16	
Placas laterales, modelo 5 CK		8:43	4-G20	
Montantes de puertas y de parabrisas		8:45	4-G22	
Tablero de instrumentos:				
Tablero de instrumentos		8:47	4-G24	
Capot, plancha frontal, guardabarros:				
Capot, bisagras de capot y cerradura de capot		8:53	4-H06	
Viga Del, panilla, 2 y 4 puertas, hasta el modelo 1974		8:57	4-H10	
Viga Del, panilla, modelo CK así como los 2 y 4 puertas desde el		8:59	4-H12	
modelo 1975				
Guardabarros, Del		8:63	4-H16	
Puertas, tapa de cofre:				
Puertas con bisagras, cerraduras, etc 2 puertas		8:65	4-H18	
Puertas con bisagras, cerraduras, etc 4 puertas		8:75	4-J04	
Tapa de cofre, bisagras, cerradura		8:89	4-I18	
Puerta trasera, bisagras, cerradura, modelo CK		8:91	4-I20	
Empuñaduras ex., enros, cilindros de cerradura		8:95	4-I24	
Cerraduras y cilindro de cerradura		8:99	4-J04	
Detalles exteriores, vidrios, juntas:				
Detalles exteriores		8:101	4-J06	
Vidrios y juntas 2 puertas, 3CK		8:117	4-J22	
Vidrios y juntas 4 puertas, 5 CK		8:127	4-K08	
Otras juntas, faldones, 2 puertas		8:135	4-K16	
Otras juntas, faldones, 4 puertas		8:141	4-K22	
Tapicería, equipo interior y pintura de retoque:				
Aislamiento		8:151	4-L08	
Tapicería, 2 puertas, 3CK		8:157	5-A14	
Tapicería, 4 puertas, 5CK		8:205	5-C14	
Tapicería, modelo GLE, GLE 5 CK, Turbo 5 CK		8:227	5-D12	
Tapicería, del salpicadero, de huecos de rueda, alfombras etc		8:233	5-D18	
Tapicería del techo, de los montantes, etc		8:253	5-E14	
Asientos Del 1a parte		8:259	5-E20	
Asientos Del 2a parte		8:265	5-F02	
Asientos Del 3a parte		8:269	5-F06	
Asientos tras, 2 puertas, hasta el modelo 1980		8:273	5-F10	
Asientos tras, 2 puertas, desde el modelo 1981		8:277	5-F14	
Asientos tras, modelo CK		8:279	5-F16	
Asientos tras, 4 puertas, 5CK, hasta el modelo 1980		8:285	5-F22	
Asientos tras, 4 puertas, desde el modelo 1981		8:291	5-G04	
Otro equipo interior, 2 puertas		8:293	5-G06	
Otro equipo interior, modelo CK		8:299	5-G12	
Otro equipo interior, 4 puertas		8:305	5-G18	
Otro equipo interior, modelo CK coche de reparto		8:313	5-H02	
Cinturon de seguridad		8:315	5-H04	
Cinturon automático, del		8:317	5-H06	
Cinturon automático, tras		8:329	5-H18	
Pintura de retoque		8:335	5-H24	
Pintura de retoque, dos componentes		8:339	5-I04	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20

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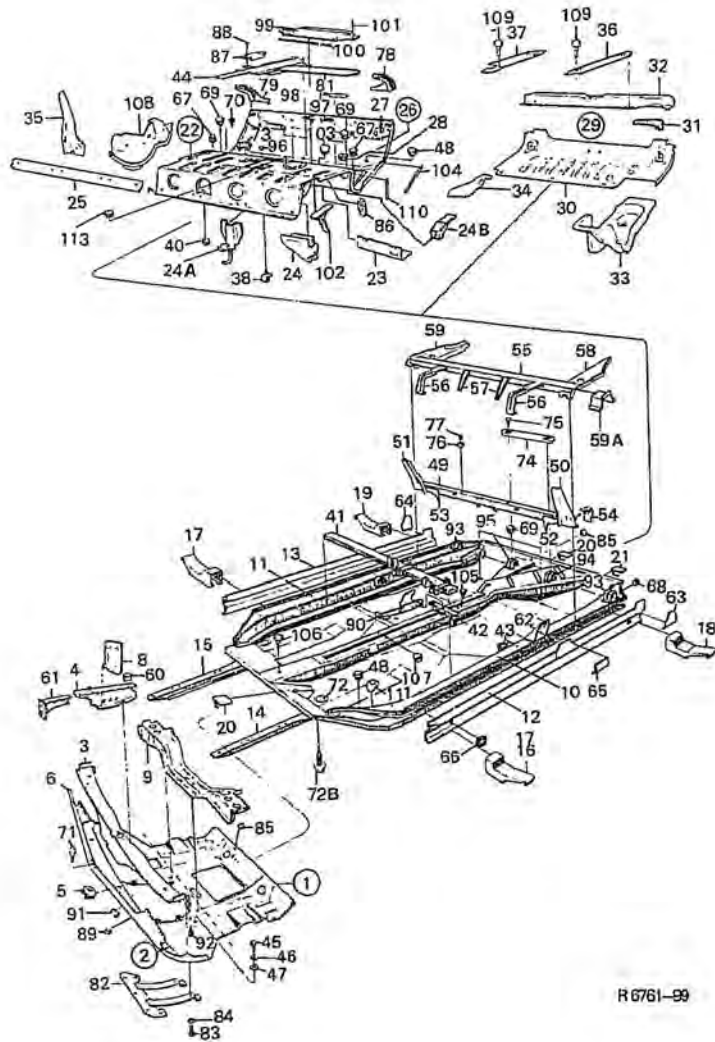
Page Sid	Group Grupp	Date Datum	Car body	Kaross
10	8	1980-10		
7141			Placa de código de tapicería	8:341 5-106
7142			Placa de código de color	8:343 5-108
7143				
7160			Sistema de calefacción:	
7162			Cambiador de calor, ventilador de la calefacción, mandos del tablero de	8:345 5-110
7200			instrumentos, etc	
7220			Canales de distribución, mandos del piso etc	8:351 5-116
7240				
7260			Parchoques:	
7280			Parchoques, del. hasta ch-99793005631-.99793005927, TURBO.-99796004904.	8:355 5-120
7281			-09756004816 US	
7290			Parchoques, del. desde ch99793005632-.99793005928-, TURBO.99796004905-.	8:359 5-124
7291			99796004817-, US	
7300			Parchoques, del. "X7", no EE.UU. hasta el modelo 1974	8:361 5-J02
7320			Parchoques, tras hasta ch-99793005631-.99793005927, TURBO.-99796004904.	8:363 5-J04
7321			-99796004816, US.	
7330			Parchoques, tras desde ch99793005632-.99793005928-, TURBO.99796004905-.	8:367 5-J08
7331			99796004817-, US	
7340			Parchoques, tras, modelo CK	8:369 5-J10
7360			Parchoques, tras, "X7", no EE.UU. hasta el modelo 1974	8:373 5-J14
7390				

MASTER INDEX

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-Au2
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

B GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20



R 6761-99

0100

Main body Floor		Karosseristomme Golv		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
				1988-10	R6761	8	13
Fig Figs.	Part No Art nr	Quantity/Amtal		Description		Benämning	Notes SR Anmärkning
		99					
0020	82 09 512	1		Body	Karosskrov	6 456	
0040	82 09 546	1		Body R.H.D.	Karosskrov R.H.D.	6 456	
0050	82 09 702	1		Body	Karosskrov	6 456 CK	
0060	82 09 710	1		Body R.H.D.	Karosskrov R.H.D.	6 456 CK	
0100	82 09 553	1		Body	Karosskrov	6 456 4D	
0120	82 09 561	1		Body R.H.D.	Karosskrov R.H.D.	6 456 4D	
0140	82 83 566	1		Body	Karosskrov	6 456 5 CK	
0160	82 83 574	1		Body R.H.D.	Karosskrov R.H.D.	6 456 5 CK	
0180	76 12 163	1		Front part, body	Främre del, karosscel	6 456	
0200	82 28 264	1		Floor, front Assy.	Golv, främre kpl	6 457	
0201	92 31 606	1		Floor, front Assy	Golv, främre kpl	6 457	
0241	92 31 549	1		Front part, floor	Främre del, golv	4 8 (82 245 45)	
0261	92 31 531	1		Engine member, front	Motorbalk, främre	5 (7600 994)	
0280	82 18 679	1		Bumper member, L.H.	Stötfångarbalk V	4	
0300	82 18 687	1		Bumper member, R.H.	Stötfångarbalk H	4	
0320	79 35 802	9		Caged nut	Korgmutter	5	
0340	82 09 975	1		Reinforcement	Förstärkning	4	
0360	82 18 612	1		Shelf bracket	Hyllstöd	5	
0380	76 00 844	1		Floor member	Golvbalk	4 (82 10 825)	
0400	82 34 635	1		Scuff plate, inner	Tröskel, innerdel V	6 16	
0420	82 83 541	1		Scuff plate, inner	Tröskel, innerdel V	6 17	
0500	82 34 643	1		Scuff plate, inner	Tröskel, innerdel H	6 16	
0580	82 83 558	1		Scuff plate, inner	Tröskel, innerdel H	6 17	
0620	76 00 745	1		Scuff plate, outer	Tröskel, ytterdel V	6 (82 01 790)	
0640	76 01 503	1		Scuff plate, outer	Tröskel, ytterdel V	6 CK (82 50 656)	
0660	76 01 339	1		Scuff plate, outer	Tröskel, ytterdel V	6 4D (82 42 372)	
0700	76 00 752	1		Scuff plate, outer	Tröskel, ytterdel H	6 (82 01 808)	
0720	76 01 511	1		Scuff plate, outer	Tröskel, ytterdel H	6 CK (82 50 664)	
0740	76 01 347	1		Scuff plate, outer	Tröskel, ytterdel H	6 4D (82 42 380)	
0760	82 03 432	1		Reinforcement member	Förstärkningsbalk V	6	
0780	82 03 440	1		Reinforcement member	Förstärkningsbalk H	6	
0800	82 04 810	1		Jack support, front	Domkraftfäste, främre	6 373	
0820	82 04 878	1		Jack support, front	Domkraftfäste, främre	6 373	
0840	82 77 220	2		Jack support, front	Domkraftfäste, främre	6 374	
0860	92 90 750	1		Jack supp rear L.H.	Domkraftfäste, ba V	6 (82 04 835)	
0880	92 90 768	1		Jack supp rear R.H.	Domkraftfäste, ba H	6 (82 04 844)	
0900	82 15 246	1		Suspension hook	Upphångningskrok	6 12	
0920	82 64 103	1		Suspension hook	Upphångningskrok	6 (82 07 585)	
0940	82 22 812	1		Floor, rear Assy.	Bakre golv kpl	6 7	

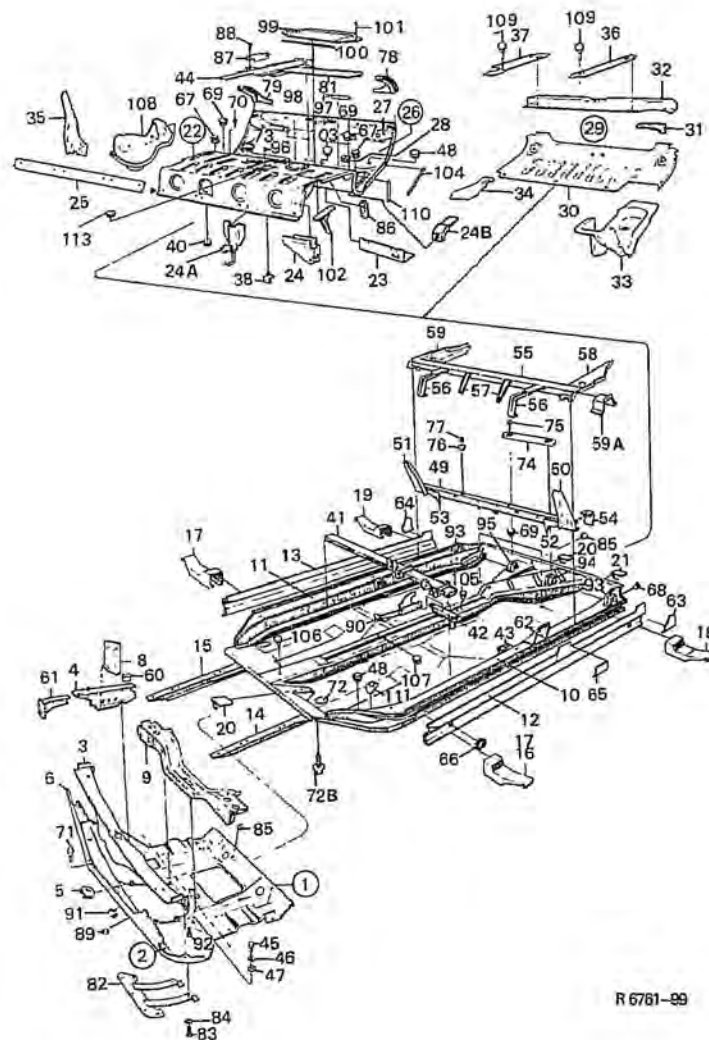
- 7 -1974
8 -1975-
12 -1975
15 -1977
17 -1978-
373 -1978 9999
374 1979-
455 Only latest design State car col " " " " " "
457 -1980
458 1981-

MASTER INDEX

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H04
Doors, trunk lid 4-H18
External details, glass, sealings 4-J06
Upholstery, interior equipment and touch-up point 4-L08
Heating and ventilation system 5-I10
Bumpers 5-I20



R 6761-99

0100

Main body
FloorKarosseristomme
GolvDate
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10 R6761

8

15

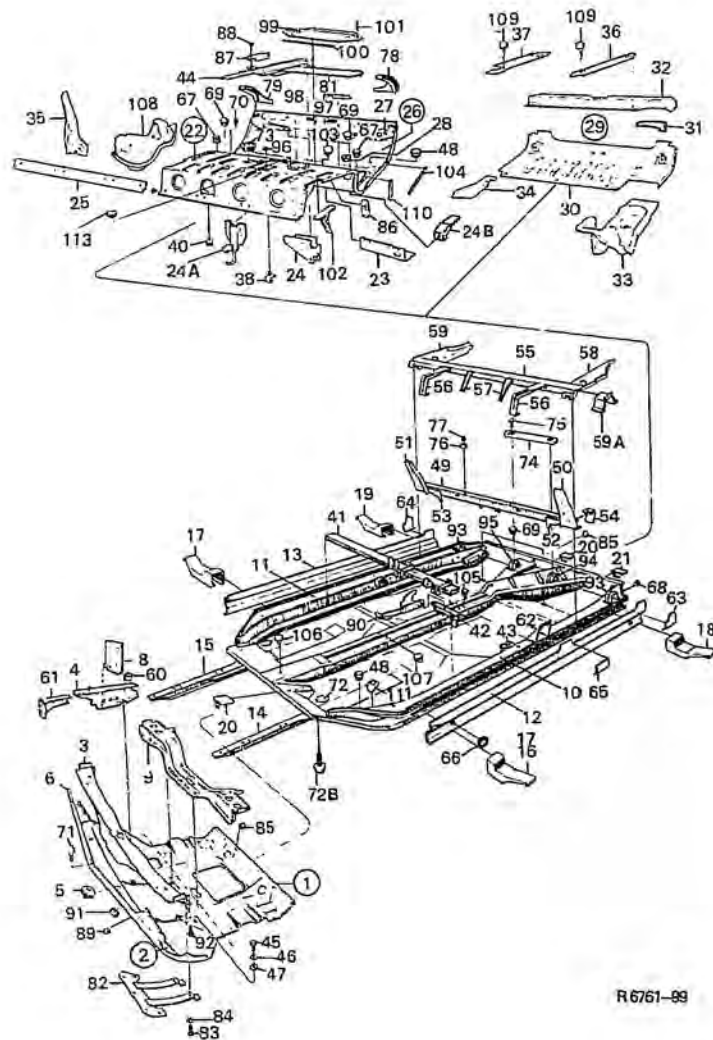
Fig Pos	Part No Art nr	Quantity/Amount Mängd	Description	Benämning	K/S SR	Notes Anmärkning
		99				
1100	22	82 28 678	1	Floor, rear assy.	Bakre golv kpl.	6 8,12)
1120	22	82 34 742	1	Floor, rear assy.	Bakre golv kpl.	6 13,14)
1140	22	82 08 793	1	Floor, rear assy.	Bakre golv kpl.	6 15, 373)
1145	22	82 67 312	1	Floor, rear assy.	Bakre golv kpl.	6 374,425)
1148	22	82 85 852	1	Floor, rear assy.	Bakre golv kpl.	6 426)
1180	22	82 50 430	1	Floor, rear assy.	Bakre golv kpl.	6 71 CK
1200	22	82 54 153	1	Floor, rear assy.	Bakre golv kpl.	6 8,14) CK
1220	22	82 09 777	1	Floor, rear assy.	Bakre golv kpl.	6 15,373) CK
1221	22	82 67 304	1	Floor, rear assy.	Bakre golv kpl.	6 374) CK
1240	23	69 27 289	1	Jack support	Domkraftstöd	6 2)(8223810)
1260	23	76 02 485	1	Jack support	Domkraftstöd	6 3)(82 25 864)
1280	24	82 27 895	1	Bracket, cross bar	Fäste, tvärstag	6 12)
1301	24	92 21 383	1	Bracket, cross bar	Fäste, tvärstag	6 13)(8209897)
1310	24A	82 86 411	1	Hook	Upphångningskrok	6 8,425)
1311	24A	82 86 387	1	Hook	Upphångningskrok	6 426)
1315	24B	82 25 872	2	Bracket, fuel tank	Fäste, bränsletank	6 6)
1320	25	82 23 836	1	Cross member	Tvårbalk	6 7)
1351	25	92 92 540	1	Cross member	Tvårbalk	6 8)(8289050)
1400	26	82 37 596	1	Panel, rear assy.	Plåt, bakre kpl.	6 14)
1420	26	82 09 785	1	Panel, rear assy.	Plåt, bakre kpl.	6 15)
1440	27	82 01 584	1	Cross member	Tvårbalk	6 8)
1460	28	82 04 992	1	Supp. plate luggage	Stöd, platta bagage	6 12)
1481	29	82 53 540	1	Panel rear assy.	Plåt bakre kpl.	6 CK
1500	30	76 01 487	1	Plate, rear	Plåt	6 CK (82 50 409)
1520	31	76 01 651	1	Bracket L.H.	Fäste V	6 CK (82 52 017)
1540	31	76 01 644	1	Bracket R.H.	Fäste H	6 CK (82 50 995)
1560	32	82 52 116	1	Scuff plate, rear	Tröskel, bakre	6 7) CK
1600	32	76 01 495	1	Scuff plate, rear	Tröskel, bakre	6 8) CK (8250417,8253957)
1620	33	76 01 461	1	Spare wheel well	Reservhjulsbälja	6 CK (82 50 383)
1640	34	76 01 479	1	Joint plate	Skärplåt	6 CK (82 50 391)
1660	35	76 01 701	1	Support plate L.H.	Stödplåt V	6 CK (82 52 918)
1680	35	82 52 926	1	Support plate R.H.	Stödplåt H	6 7) CK
1700	35	76 01 719	1	Support plate R.H.	Stödplåt H	6 8) CK (82 53 262)
1720	36	76 01 594	1	Support plate L.H.	Stödplåt V	6 82 50 839)
1740	37	76 01 602	1	Support plate R.H.	Stödplåt H	6 82 50 847)
1760	38	76 01 735	2	Bracket	Fäste	6 5)
1800	40	84 59 513	3	Rubber plug	Gummplugg	6 5)
1820	41	82 89 597	1	Seat member, front	Stolbalk, främre	6 373)(8289597)
1825	41	82 89 597	1	Seat member, front	Stolbalk, främre	6 374,457)(8274656)
1830	41	92 21 623	1	Seat member, front	Stolbalk, främre	6 458)
1840	41	82 16 491	1	Seat member, front	Stolbalk, främre	6 373)
1860				RHD		
1880	41	82 89 605	1	Seat member, front	Stolbalk, främre	6 374,457)(8274722)
1888				RHD		
1890	42	82 21 855	1	Bracket, center	Konsol, mitre	6 6)
1900	42	82 21 863	1	Bracket, center R.H.D	Konsol, mitre R.H.D	6 6)
1920	43	82 05 338	1	Bracket, outer L.H	Konsol, yttre V	6 6)
1940	43	76 02 501	1	Bracket, outer L.H	Konsol, yttre V	6 6)(8221871)
1960				R.H.D.		

2 Ch.-99742011659
3 Ch.99742011660-
7 -1974
8 1975-
12 -1975
13. 1976-
14. -1976
15 1977-
373. -1978 9999
374 1979-
425 -1979
426 1980-
457. -1980
458 1991-

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system,
Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly,
Steering 4-C02
7 Suspension,
Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H05
Doors, trunk lid 3-H18
External details,
glass, sealings 4-J06
Upholstery, interior
equipment and
touch-up paint 4-L08
Heating and
ventilation system 5-I10
Bumpers 5-I20



R 6761-99

0100

Main body
Floor

Karosseristomme
Golv

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R6761

8

17

Fig Pos	Part No Art nr	Quantity/ Antal	Description	Benämning	K/S S/R	Notes Anmärkning
	99					
1990	43	76 02 519	1	Bracket, outer RH	Konsol, yttre H	
2000	43	82 05 346	1	Bracket, outer R.H	Konsol, yttre H R H D	
2100	44	82 09 918	1	Supp. member, center	Stödbalk, mitre	
2120	44	82 50 508	1	Supp. member, center	Stödbalk, mitre	
2140	44	76 00 042	1	Supp. member, center	Stödbalk, mitre	
2150	44	82 09 868	1	Supp. member, center	Stödbalk, mitre	
2180	45	79 03 313	1	Screw	Skruv	
2200	46	79 10 585	1	Washer	Bricka	
2220	47	79 16 513	2	Washer	Bricka	
2240	48	82 05 096	6	Rubber plug	Gummiplugg	
2260	49	76 00 059	1	Seat member	Sitsbalk	
2280	49	82 09 983	1	Seat member	Sitsbalk	
2300	50	76 01 016	1	Support plate L.H.	Stödpått V	
2320	50	82 09 991	1	Support plate L.H.	Stödpått V	
2340	51	76 01 024	1	Support plate R.H.	Stödpått H	
2360	51	82 10 007	1	Support plate R.H.	Stödpått H	
2400	52	82 83 517	1	Attachment plate, outer L.H.	Fästplåt, yttre V	
2440	53	82 83 525	1	Attachment plate, outer R.H.	Fästplåt, yttre H	
2500	54	82 42 737	2	Reinforcement	Förstärkning	
2520	55	76 02 394	1	Seat member	Sitsbalk	
2540	56	82 42 471	2	Support	Stöd	
2580	56	82 37 280	2	Support	Stöd	
2590	57	82 83 917	1	Stay	Stag	
2620	58	82 42 091	1	Attachment plate L.H.	Anslutningsplåt V	
2640	59	82 42 103	1	Attachment plate R.H.	Anslutningsplåt H	
2648	58	82 84 274	1	Attachment plate LH	Anslutningsplåt V	
2642	59	82 84 282	1	Attachment plate RH	Anslutningsplåt H	
2650	59A	82 84 316	1	Attachment plate LH	Anslutningsplåt V	
2651	59A	82 84 324	1	Attachment plate RH	Anslutningsplåt H	
2680	60	82 18 586	1	Reinforcement L.H.	Förstärkning V	
2680	60	82 18 604	1	Reinforcement R.H.	Förstärkning H	
2700	61	76 00 950	1	Bracket inner, bumper LH	Fäste inre, stöt-fångare V	
2720	61	76 00 968	1	Bracket inner, bumper RH	Fäste inre, stöt-fångare H	
2740	61	82 86 320	1	Bracket inner, bumper LH	Fäste inre, stöt-fångare V	
2742	61	82 86 338	1	Bracket inner, bumper RH	Fäste inre, stöt-fångare H	
2744	62	82 42 539	2	Bracket, safety belt	Konsol, säkerhetsbälte	
2780	62	82 83 533	2	Bracket, safety belt	Konsol, säkerhetsbälte	
2800	63	82 42 398	1	Attachment plate L.H.	Anslutningsplåt V	
2820	64	82 42 408	1	Attachment plate R.H.	Anslutningsplåt H	
2840	65	82 42 554	2	Filling plate	Fyllnadsplåt	
2850	67	71 83 066	11	Rubber plug	Gummiplugg	
2860	68	71 63 074	4	Rubber plug	Gummiplugg	
2840	69	82 04 760	4	Rubber plug	Gummiplugg	
2880	70	71 16 452	3	Rubber plug	Gummiplugg	
2880	71	70 35 801	3	Rubber plug	Gummiplugg	

4 For ev. mounting of automatic reel type safety belt.

12 -1975

13 1976-

14 -1976

15 1977-

16 -1977

17 1978-

419 Ch.-89793005631.-89793005927,TURBO -89796004804 -89796004816,US

420 Ch.89793005632.-89793005928,-TURBO 89796004805,-89796004817-US

457 -1980

458 1981-

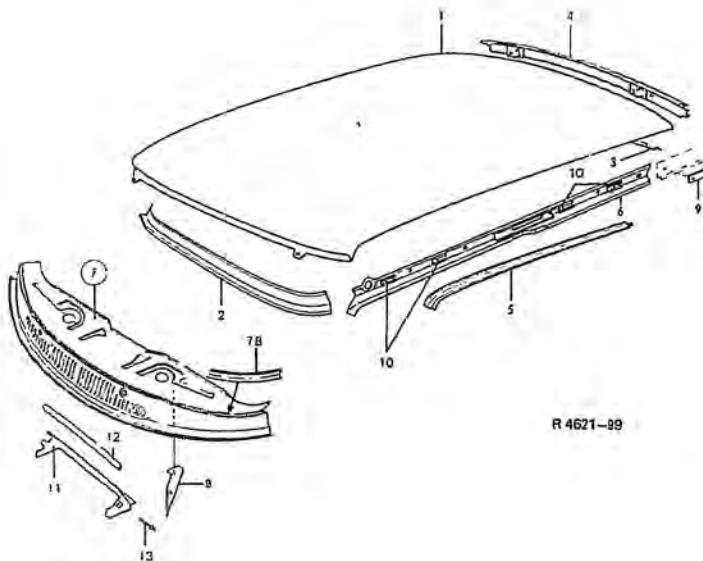
- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H16
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-H10
- Bumpers 5-I20

0150

Main body		Karosseristomme		Date	Illustration	Group	Page
Roof		Tak		1988-10	R4621	3	21
Fig Pos	Part No Art nr	Quantity/ Antal		Description		Benämning	Notes
		99					Annmärkning
0025	1 82 74 425	1		Roof panel	Takplåt		5 (7600760)
0040	2 76 00 885	1		Roof member, front	Takbalk, främre		5 (82 19 933)
0060	3 82 15 261	1		Roof member, rear	Takbalk, bakre		6
0080	4 92 28 949	1		Roof member, rear	Takbalk, bakre		6 CK (8250458)
0100	5 76 00 729	1		Water channel L H	Takränna V		5 (82 01 774)
0120	5 76 00 737	1		Water channel R H	Takränna H		5 (82 01 782)
0140	5 76 01 313	1		Water channel L H	Takränna V		5 AD (82 42 232)
0160	5 76 01 321	1		Water channel R H	Takränna H		5 AD (82 42 240)
0180	6 82 49 831	1		Side member L H	Sidobalk V		6
0200	6 82 49 849	1		Side member R H	Sidobalk H		6 161 (8209322)
0240	6 82 49 849	1		Side member R H	Sidobalk H		6 17)
0260	6 82 09 926	1		Side member L H	Sidobalk V		6 161 CK (7601529)
0280	6 82 09 934	1		Side member R H	Sidobalk H		6 161 CK (7601534)
0300	6 82 09 926	1		Side member L H	Sidobalk V		6 17) CK
0320	6 82 09 934	1		Side member R H	Sidobalk H		6 17) CK
0360	6 82 49 872	1		Side member L H	Sidobalk V		6 4D (8243057)
0400	6 82 49 880	1		Side member R H	Sidobalk H		6 4D (8242521)
0460	7 82 34 957	1		Windshield member	Vindrutebalk kpl		6
0480				assy.			
0540	7 82 34 965	1		Windshield member	Vindrutebalk kpl		6 (8224560)
0560				assy. R H D	RHD		
0570	78 92 26 416	1		Support angle LH	Stödinkel V		5
0571	78 92 26 424	1		Support angle RH	Stödinkel H		5
0580	8 82 09 280	1		Support angle	Stödinkel		5
0600	9 76 01 396	2		Plate nut, cloth hook	Brackmutter, kläddrok		5 18, 16) (8242562)
0620	10 82 09 967	4		Bracket, curve handle	Fäste, kurvhandtag		6 17)
0640	11 82 28 843	1		Ar deflector	Skärmplåt		5 8)
0660	12 82 33 686	1		Seal strip	Tätningsslät		5 8)
0680	13 79 61 691	2		Pop rivet	Popnit		5 8)

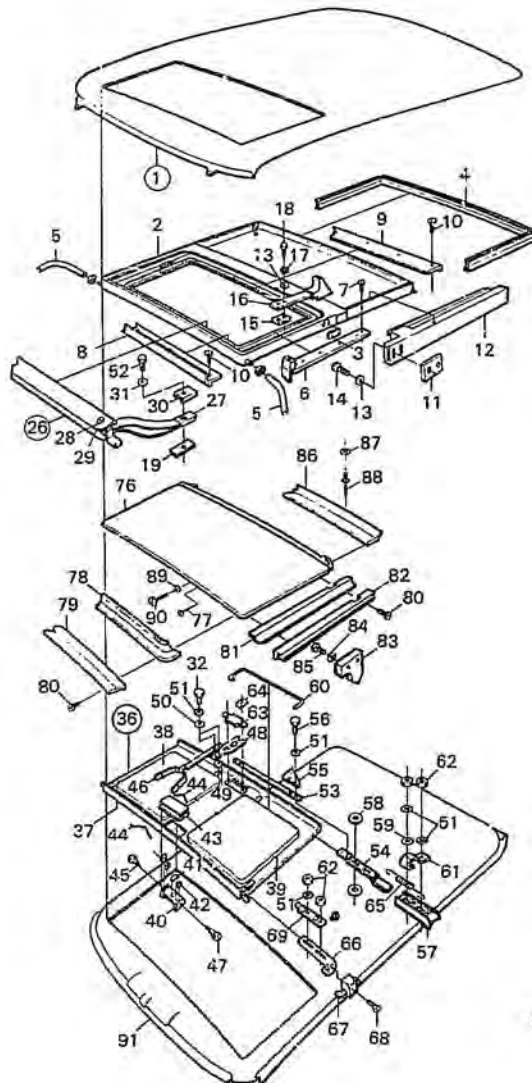


R 4621-99

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, instruments	3-A02
4	Transmission	3-GC2
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20



P 2887-99

0200

Main body
Sun roof model - 1977

Karosseristomme
Solfak modell - 1977

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R2887

8

23

Fig Pct	Part No Art nr	Quantity/Amount Antal	Description	Benämning	K/S SR	Notes Anmärkning
		99				
0020	1	1	Roof panel	Takplåt	5	
0040	2	1	Frame	Ram	5	
0020	3	2	Nut	Mutter	5	
0020	4	1	Rubber strip	Gummilist	5	
0100	5	1	Hose	Slang	5	
0120	6	1	Rail L.H.	Skena V	5	
0140	6	1	Rail R.H.	Skena H	5	
0160	7	12	Screw	Skruv	5	
0180	8	1	Rail, front	Skena, framre	5	
0200	9	1	Rail, rear	Skena, bakre	5	
0220	10	10	Screw	Skruv	5	
0240	11	2	Pad	Underlägg	5	
0260	12	1	Step bar L.H.	Stegskena V	5	
0280	12	1	Step bar R.H.	Stegskena H	5	
0300	13	8	Washer	Bricka	5	
0320	14	8	Screw	Skruv	5	
0340	15	2	Nut	Mutter	5	
0360	16	2	Spring with stop	Fjäder med stop	5	
0380	17	4	Washer	Bricka	5	
0400	18	4	Screw	Skruv	5	
0420	19	4	Pad	Underlägg	5	
0440	26	1	Wind valve	Vindsvälsare	5	
0460	27	1	Spring L.H.	Fjäder V	5	
0480	27	1	Spring R.H.	Fjäder H	5	
0500	28	2	Screw	Skruv	5	
0520	29	2	Nut	Mutter	5	
0540	30	2	Washer	Bricka	5	
0560	31	2	Washer	Bricka	5	
0580	32	2	Screw	Skruv	5	
0600	36	1	Panel assy.	Panel kpl.	5	
0620	37	1	Upholstery, underside	Klädsel, undersida	5	
0640	38	2	Upholstery, overside	Klädsel, oversida	5	
0660	39	2	Spring	Fjäder	5	
0680	40	1	Handle	Handtag	5	
0700	41	1	Spring	Fjäder	5	
0720	42	3	Nut	Mutter	5	
0740	43	1	Cover	Kåpa	5	
0760	44	2	Pin	Spärr	5	
0780	45	1	Screw	Skruv	5	
0800	46	1	Bow	Bygel	5	
0820	47	2	Screw	Skruv	5	
0840	48	1	Guide plate	Styrplatta	5	
0860	49	2	Nut	Mutter	5	
0880	50	3	Washer	Bricka	5	
0900	51	14	Washer	Bricka	5	
0920	52	2	Screw	Skruv	5	
0940	53	2	Rail	Skena	5	
0960	54	2	Step arm	Stegarm	5	
0980	55	2	Spring bracket	Fjäderfäste	5	
1000	56	4	Screw	Skruv	5	
1020	57	1	Guide L.H.	Gejder V	5	
1040	57	1	Guide R.H.	Gejder H	5	
1060	58	4	Washer	Bricka	5	
1080	59	2	Washer	Bricka	5	
1100	60	1	Spring L.H.	Fjäder V	5	
1120	60	1	Spring R.H.	Fjäder H	5	
1140	61	2	Clamp	Klamma	5	
1160	62	8	Nut	Mutter	5	
1180	63	1	Lock bow	Låstbygel	5	
1200	64	2	Clip	Clip	5	
1220	65	2	Spring	Fjäder	5	
1240	66	2	Guide clamp	Styrklamma	5	
1260	67	2	Sliding stud	Glidlack	5	
1280	68	2	Screw	Skruv	5	
1300	69	2	Lock washer	Låsbricka	5	

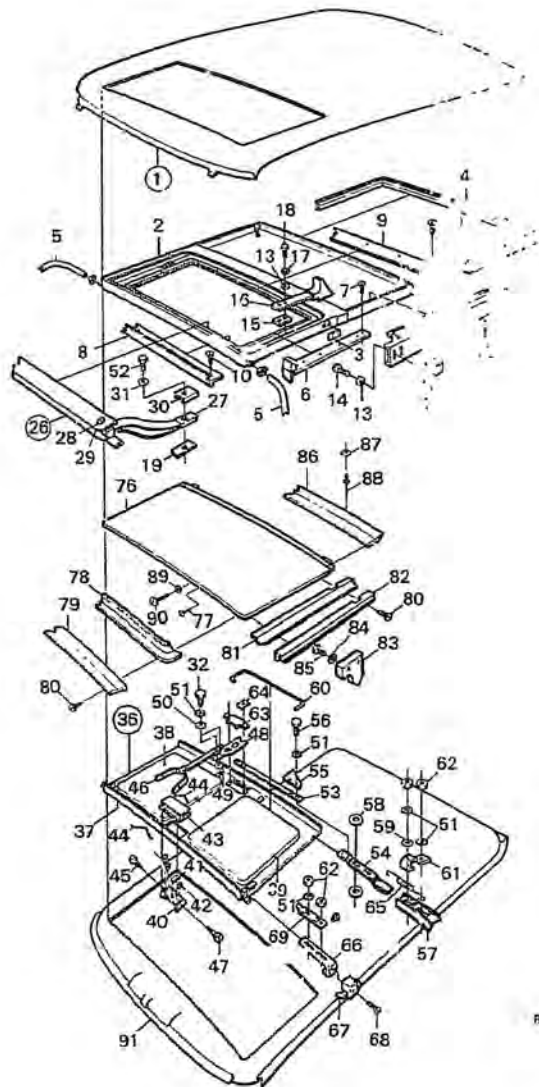
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MASTER INDEX

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

B GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details,	
glass, sealings	4-J06
Upholstery, interior	
equipment and	
touch-up paint	4-L08
Heating and	
ventilation system	5-I10
Bumpers	5-I20



R 2887-99

0200

Main body
Sun roof model -1977

Karosseristomme
Soliak modell -1977

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R2887

8

25

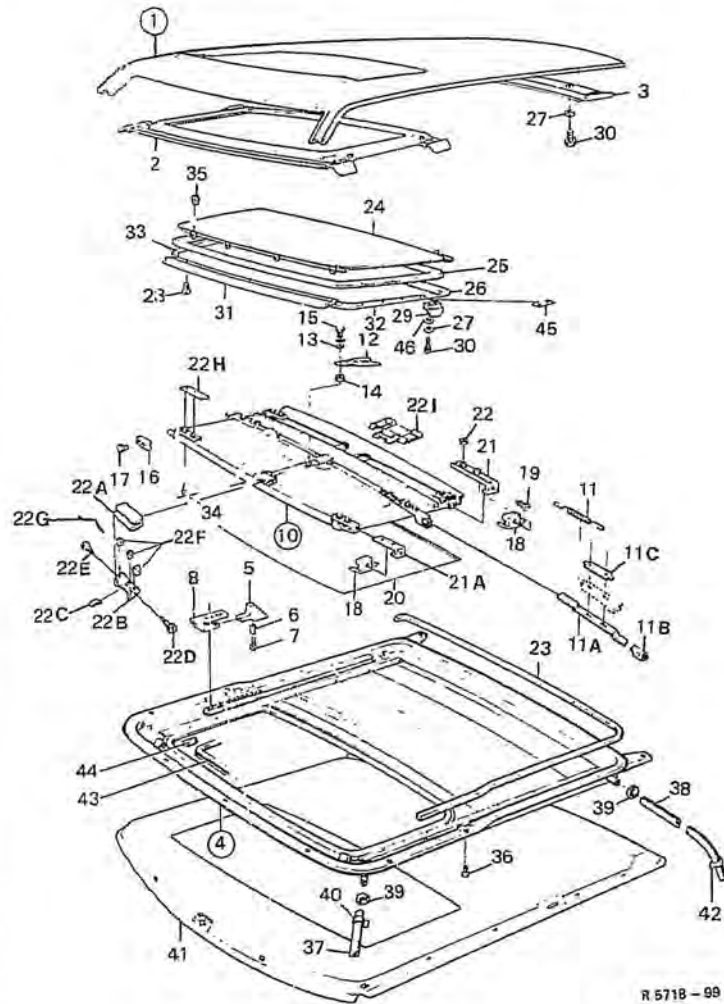
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		99						
1320	75	82 82 063	1		Cap	Lock	5	PRIMING COLOUR
1340	77	80 55 618	4		Screw	Skruv	5	
1350	78	82 83 160	1		Rubber strip	Gummilist	5	
1380	79	82 83 178	1		Rail	Skena	6	
1400	80	82 83 185	13		Screw	Skruv	5	
1420	81	82 83 194	1		Rubber strip L.H.	Gummilist V	5	
1440	81	82 83 202	1		Rubber strip R.H.	Gummilist H	5	
1460	82	82 83 210	1		Rail L.H.	Skena V	5	
1480	82	82 83 228	1		Rail R.H.	Skena H	6	
1500	83	82 83 235	2		End stop	Ändstopp	6	
1520	84	79 15 549	4		Washer	Bricka	5	
1540	85	80 19 549	4		Screw	Skruv	5	
1550	86	82 83 251	1		Rubber strip	Gummilist	5	
1580	87	80 29 936	2		Washer	Bricka	5	
1600	88	79 61 717	2		Rivet	Nit	5	
1620	89	82 83 277	4		Washer	Bricka	5	
1640	90	82 83 285	4		Screw	Skruv	5	
1660	91	84 95 004	1		Headlining	Takklädsel	6 20	
1680	91	84 95 053	1		Headlining	Takklädsel	6 40	

MASTER INDEX

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 5-A02

8 GROUP INDEX

- Main body 4-I14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20



R 5718-99

0250

Main body		Karosseristomme		Date	Illustration	Group	Page
Sun roof, as from		Soltak, fr.o.m		Datum	Bild nr	Grupp	Sida
model 1978		modell 1978		1988-10	R5718	8	27
Fig. Pos	Part No Art nr	Quantity/Antal		Description		Benämning	Notes Anmärkning
		99					
0021	1	82 74 433	1	Roof panel assy		Takplåt kpl.	5 (8283582)
0030	2	82 83 580	1	Frame		Ram	6
0040	3	82 83 608	1	Rib		Spant	6
0050	4	82 49 005	1	Frame assy.		Ram kpl	6
0060	5	82 48 528	2	Bracket		Konsol	6
0070	6	82 49 625	2	Bushing		Bussning	6
0080	7	82 49 633	2	Screw		Skruv	6
0090	8	82 48 270	1	Spring LH		Fjäder V	6
0100	8	82 48 288	1	Spring RH		Fjäder H	6
0110	10	69 17 223	1	Panel assy.		Panel kpl.	5 425 (8249237)
0111	10	69 17 223	1	Panel assy.		Panel kpl	5 426, 463 (8286510)
0120	11	82 48 577	2	Spring		Fjäder	5
0122	11A	82 48 775	2	Catch		Spärr	5
0124	11B	82 48 437	2	Slide cam lock		Gidlås	5
0126	11C	82 88 589	2	Lock plate		Låsplåt	5
0130	12	82 48 585	1	Lock arm		Låsarm	5
0140	13	82 49 724	6	Washer		Bricka	5
0150	14	82 49 662	2	Nut		Mutter	5
0160	15	82 49 740	2	Screw		Skruv	5
0170	16	82 48 379	2	Stop		Stopp	5
0180	17	82 48 593	4	Rivet		Nit	5
0190	18	82 48 452	1	Slide cam		Gidkam	5 463
0200	19	82 49 765	1	Screw		Skruv	5
0210	20	82 64 202	1	Upholstery		Klädsel	5 17, 425 (8248262)
0220	21	82 29 865	4	Sliding support		Glidstöd	5 426, 463
0221	21	82 48 425	2	Sliding support		Glidstöd	5 463
0226	21A	82 48 262	2	Sliding support		Glidstöd	5 374
0230	22	82 88 029	4	Nut		Mutter	5
0240	22A	82 48 965	1	Cover		Kåpa	5
0250	22B	82 79 721	1	Handle		Handtag	5
0260	22C	82 48 502	1	Spring		Fjäder	5
0270	22D	82 48 601	2	Screw, front		Skruv, främre	5
0280	22E	82 48 726	1	Screw, rear		Skruv, bakre	5
0290	22F	82 49 757	3	Nut		Mutter	5
0295	22G	82 48 494	2	Clamp		Klammor	5
0296	22H	82 86 429	2	Washer		Bricka	5
0297	22I	82 88 193	2	Spring		Fjäder	5
0300	23	82 49 526	1	Seal strip		Tätningslist	5
0310	24	82 49 583	1	Lid		Lucka	5
0320	25	82 31 853	1	Seal strip		Tätningslist	5 (8276396)
0330	26	82 49 476	1	Seal retainer		Hållarlist	5
0340	27	79 15 549	4	Washer		Bricka	5
0350	28	79 39 804	3	Screw		Skruv	5
0360	29	82 49 519	2	Bracket		Konsol	5
0370	30	80 97 586	4	Screw		Skruv	5
0380	31	82 49 435	1	Seal retainer, front		Hållarlist, främre	5
0390	32	82 49 450	1	Seal retainer LH		Hållarlist V	5
0400	33	82 49 468	1	Seal retainer RH		Hållarlist H	5
0410	34	82 69 052	4	Screw		Skruv	5 463
0420	35	82 88 243	4	Spacer		Mellanlägg	5
0430	36	79 71 757	9	Screw		Skruv	5
0440	37	82 23 736	7	Drain tube, front		Drän, slang, främre	5
0450	38	82 64 707	2	Drain tube, rear		Drän, slang, bakre	5 3 CK
0460	38	82 49 559	2	Drain tube, rear		Drän, slang, bakre	5 5 CK
0470	39	79 70 056	4	Clamp		Klammor	5
0480	40	82 28 149	2	Clip		Clip	5 3 CK
0490	41	94 05 689	1	Headlining		Takklädsel	5 5 CK
0500	41	94 15 555	1	Headlining		Takklädsel	5

17 1978-
374 1979-
425 -1979
426 1980-
463 -1981

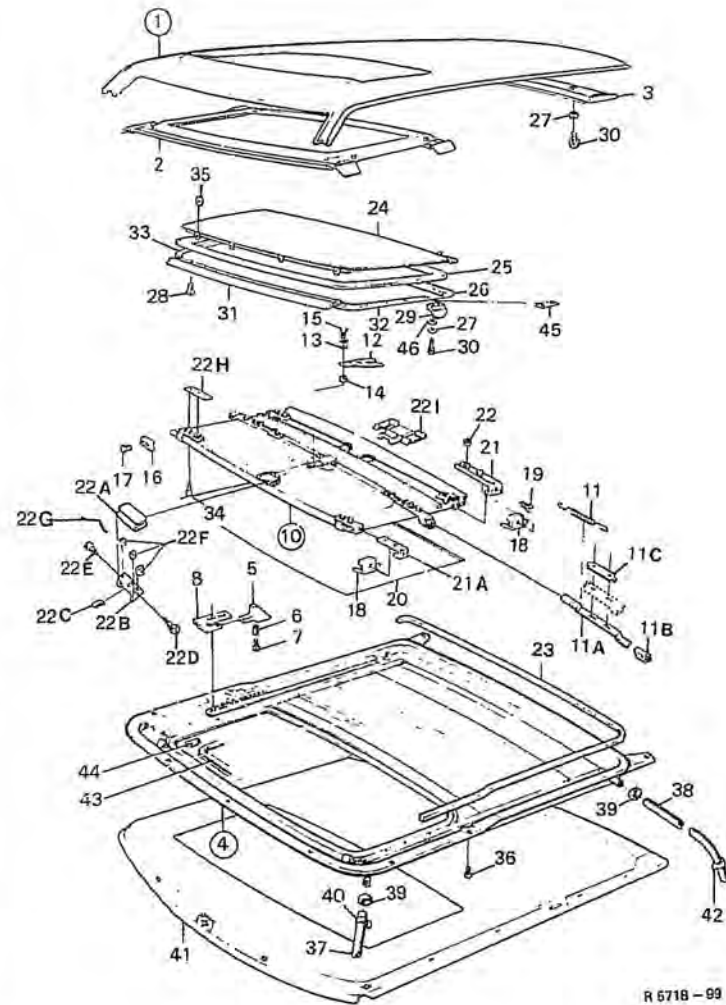
M74-81

MASTER INDEX

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20



R 5718 - 99

0250

Main body
Sun roof, as from
model 1978

Karosseristomme
Soltak, fr.o.m
modell 1978

Date
Datum 1988-10/R5718

Illustration
Bild nr

Group
Grupp 8

Page
Sida 29

Fig Pos	Part No Art nr	Quantity/Antal			Description	Benämning	K/S S/R	Notes Anmärkning
		99						
0510	42	82 65 843	2		Clamp	Klamm		
0520	43	98 33 609	1		Strip	List		
0530	44	94 26 420	4		Clip	Clip		171 (942 1736)
0540	45	82 67 932	X		Spacer	Mellanlägg		171
0550	46	80 29 936	X		Washer	Bricka		

SAAB 99
M74-81

MASTER INDEX

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

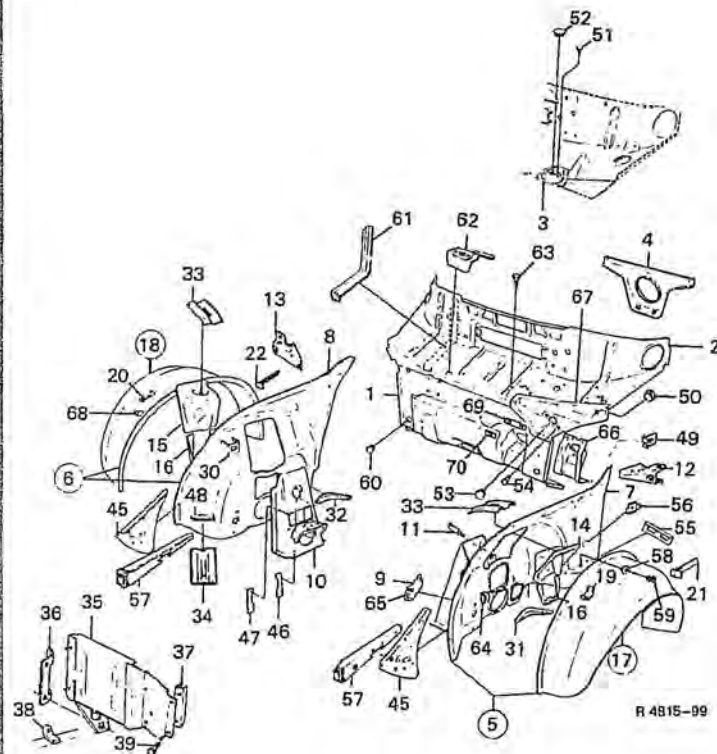
- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H36
- Doors, trunk lid 4-H18
- External detail, glass, sealings 4-J05
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

0300

Main body
Dash panel and front,
wheel housingKarosseristomme
Torpedplåt och hjulhus,
främreDate
Datum
1988-10Illustration
Bild nr
R4815Group
Grupp
8Page
Sida
31

Fig Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K S R	Notes Anmärkning
		99					
0020	1 82 11 153	1		Dash panel, lower	Torpedplåt, nedre	6	71
0050	1 92 34 808	1		Dash panel, lower	Torpedplåt, nedre	6	8, 459 (7601032)
0060	1 82 15 105	1		Dash panel, lower	Torpedplåt, nedre	6	71
0060				RHD	RHD		
0130	1 92 34 873	1		Dash panel, lower	Torpedplåt, nedre	6	8 (7602279)
0131				RHD	RHD		
0140	2 82 20 444	1		Dash panel, upper	Torpedplåt, övre	6	71
0152	2 92 34 816	1		Dash panel, upper	Torpedplåt, övre	6	8 (8227043)
0180	2 82 21 982	1		Dash panel, upper RHD	Torpedplåt, övre RHD	6	71
0210	2 92 34 881	1		Dash panel, upper RHD	Torpedplåt, övre RHD	6	8 (8227258)
0220	3 76 00 612	1		Bracket	Konsol	6	71 (8200719)
0240	4 82 09 314	1		Support, steering	Stöd, rattstör	6	22
0250				column tube			
0320	4 76 02 089	1		Support, steering	Stöd, rattstör	6	23 (8229221)
0340				column tube			
0400	4 82 29 239	1		Support, steering	Stöd, rattstör RHD	6	8 (8215048)
0420				column tube R.H.D.			
0440	5 82 21 079	1		Wheel housing assy.	Hjulhus kpl främre	6	71 SUPERSEDED BY
0460				front L.H.	V		6012612 + 7601073
0480	5 82 21 087	1		Wheel housing assy.	Hjulhus kpl främre	6	71 SUPERSEDED BY
0500				front R.H.	H		6912620 + 7601081
0520	5 69 12 612	1		Wheel housing assy	Hjulhus kpl främre	6	7, 21 (8223935)
0540				front L.H.	V		
0560	5 69 12 620	1		Wheel housing assy	Hjulhus kpl främre	6	7, 21 (8223943)
0580				front R.H.	H		
0600	5 82 26 953	1		Wheel housing assy.	Hjulhus kpl främre	6	8 SUPERSEDED BY
0620				front L.H.	V		6912612, 7601073
0640	5 82 26 961	1		Wheel housing assy.	Hjulhus kpl främre	6	8 SUPERSEDED BY
0660				front R.H.	H		6912620, 7601081
0680	7 69 12 612	1		Wheel housing, inner	Hjulhus, inre V	5	8 (8261836)
0700				L.H.			
0720	8 69 12 620	1		Wheel housing, inner	Hjulhus, inre H	5	8 (8261844)
0740				R.H.			
0741	9 82 86 148	1		Bracket, air cleaner	Hållare, luftrenare	5	8 (8210726)
0760	10 82 34 031	1		Bearing bracket L.H.	Lagerkonsol V	5	71
0780	10 76 01 057	1		Bearing bracket R.H.	Lagerkonsol H	5	7, 21
0800	10 82 23 919	1		Bearing bracket L.H.	Lagerkonsol V	5	7, 21
0820	10 82 23 827	1		Bearing bracket R.H.	Lagerkonsol H	5	7, 21
0840	10 76 01 340	1		Bearing bracket L.H.	Lagerkonsol V	5	8 (8227050)
0860	10 76 01 057	1		Bearing bracket R.H.	Lagerkonsol H	5	8 (8227050)
0900	11 82 37 851	2		Pin	Tapp	5	8 (8200750)
0920	12 69 12 638	1		Bracket L.H.	Konsol V	5	8 (8207695)
0940	13 69 12 646	1		Bracket R.H.	Konsol H	5	8 (8207707)
0960	14 82 21 053	1		Spring support L.H.	Fjäderstöd V	5	
0980	15 82 21 061	1		Spring support R.H.	Fjäderstöd H	5	
1000	16 82 00 735	2		Stop, lower	Stopp, nedre	4	
1060	17 76 01 073	1		Wheel housing, outer	Hjulhus yttre V	3	8 (8228298)
1080				L.H.			
1100	19 82 11 484	1		Bracket	Konsol	5	
1160	19 76 01 081	1		Wheel housing, outer	Hjulhus, yttre H	3	8 (8238308)
1180				R.H.			
1200	20 82 10 924	1		Bracket	Konsol	5	
1220	21 82 07 771	1		Support L.H.	Stötta V	5	
1240	22 82 07 789	1		Support R.H.	Stötta H	5	
1260	30 82 10 106	1		Bracket side support	Konsol, sidostöd	5	R.H. ONLY
1280	31 82 09 330	1		Protective plate L.H.	Skyddsplåt V	5	
1300	32 82 09 348	1		Protective plate R.H.	Skyddsplåt H	5	

7 -1974
8 1975-
21 For cars with Ps
22 Ch -99752021522
23 Ch -99752021523-
459 Ch 86005943-



- 0 General, Complete sets 1-A0-
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system,
instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly,
Steering 4-C02
7 Suspension,
Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H06
Doors, trunk lid 4-H10
External details,
glass, sealings 4-J06
Upholstery, interior
equipment and
touch-up paint 4-L08
Heating and
ventilation system 5-I10
Bumpers 5-I20

0300

Main body
Dash panel and front,
wheel housing

Karossenistomme
Torpedplåt och hjulhus,
främre

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R4815

8

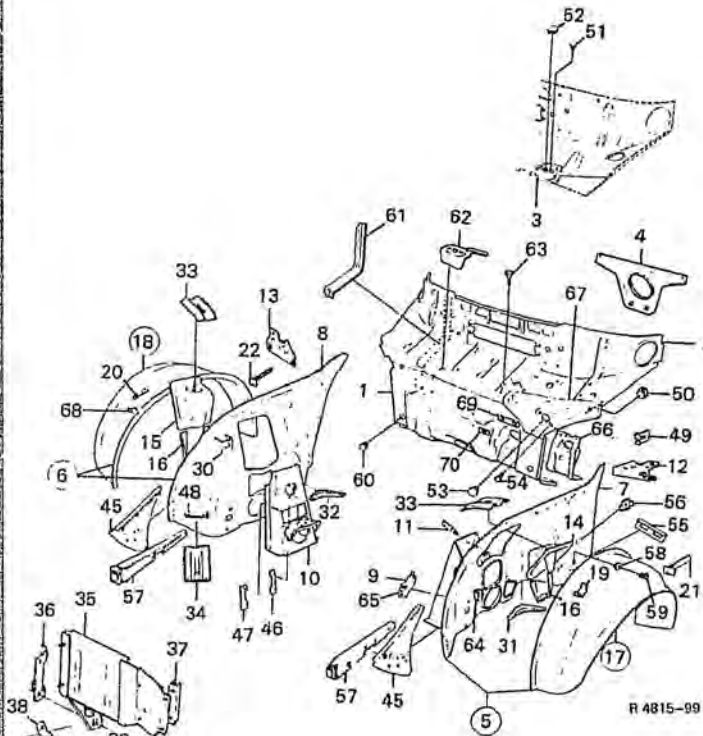
33

Fig Pos.	Part No Art nr	Quantity/Antal			Description	Benämning	Notes Anmärkning
		99					
1320	33	82 08 740	2		Reinforcement	Förstärkning	
1340	34	76 00 802	1		Battery shelf	Batterihylla	
1350	35	82 58 949	1		Battery shelf	Batterihylla	
1380	36	82 83 616	1		Bracket front	Fästvinkel, främre	
1400	37	82 83 624	1		Bracket rear	Fästvinkel, bakre	
1420	38	82 83 632	1		Bracket	Fästvinkel	
1440	39	76 69 223	1		Screw	Skruv	
1450	45	76 00 978	1		Support plate	Stödpått	
1480	46	82 00 412	2		Nut washer, rear	Mutterbricka, bakre	
1500	47	82 00 438	2		Nut washer, främre	Mutterbricka, främre	
1520	48	82 06 500	1		Support plate	Stödpått	
1540	49	82 11 377	1		Grommet, hood con-	Grommföring, huvreg-	
1560					trol	lage	
1580	49	76 01 115	1		Grommet, hood con-	Grommföring, huvreg-	
1600					trol	lage	
1620	50	71 63 074	1		Rubber plug	Gummplugg	
1640	51	84 34 078	2		Sleeve	Hylsa	
1660	52	82 04 760	1		Rubber plug	Gummplugg	
1680	53	89 28 699	1		Rubber plug	Gummplugg	
1700	54	89 28 707	2		Rubber plug	Gummplugg	
1720	55	76 00 693	1		Bracket, front res-	Hållare, fotstöd	
1740					lower	nedre	
1760	56	82 10 023	1		Bracket, foot rest,	Hållare, fotstöd,	
1780					upper	övre	
1800	57	76 01 156	1		Bracket outer, bum-	Fäste yttre, stötfän-	
1820					per LH	gare V	
1840	57	76 01 164	1		Bracket outer, bum-	Fäste yttre, stötfän-	
1860					per RH	gare H	
1880	57	82 87 435	1		Bracket outer, bum-	Fäste yttre, stötfän-	
1900					per LH	gare V	
1920	57	82 87 443	1		Bracket outer bum-	Fäste yttre, stötfän-	
1940					per RH	gare H	
1960	58	84 59 497	2		Rubber plug	Gummplugg	
1980	59	85 07 873	2		Rubber plug	Gummplugg	
2000	60	82 41 325	1		Rubber plug	Gummplugg	
2020	61	82 09 835	1		Reinforcement	Förstärkning	
2040	62	82 27 779	1		Bracket, clutch cy-	Konsol, kopplingscy-	
2060					linder RHD	linder RHD	
2080	63	70 35 801	3		Rubber plug	Gummplugg	
2100	64	76 00 018	2		Lock plate, brake	Låspått, bromsslang	
2120					hose		
2140	65	88 16 720	1		Bracket ignition coil	Hållare, tändspole	
2160	66	82 83 673	1		Cover for Ps	Kåpa för Ps	
2180	67	82 83 707	1		Cover clutch cylinder	Kåpa, koppl cyl	
2200	68	82 83 723	1		Bracket, container	Fäste, spolarbehåll	
2220	69	92 34 782	1		Fastener	Fästplåt	
2240					Fastener	Fästplåt	
2260	70	92 34 790	1		Fastener	Fästplåt	

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmissic.) 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H08
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20



R 4815-89

7 - 1974

8 - 1975

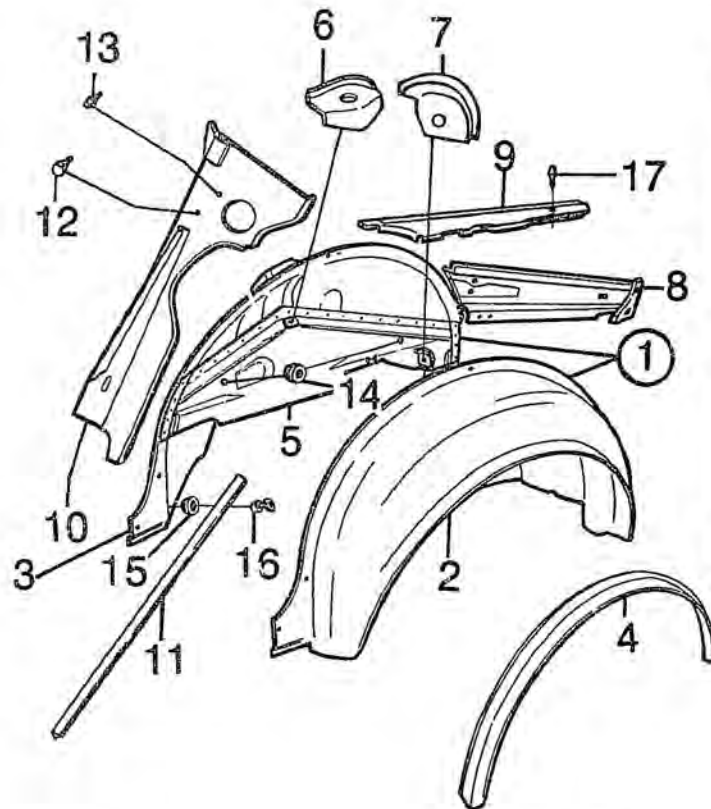
12 - 1976

26 Ch 99752029075- 99757004459-

419 Ch-99793005631- 99793005927- TURBO-99796004904- 99796004816- US

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469 Ch 85005943-



R 6762-99

0350

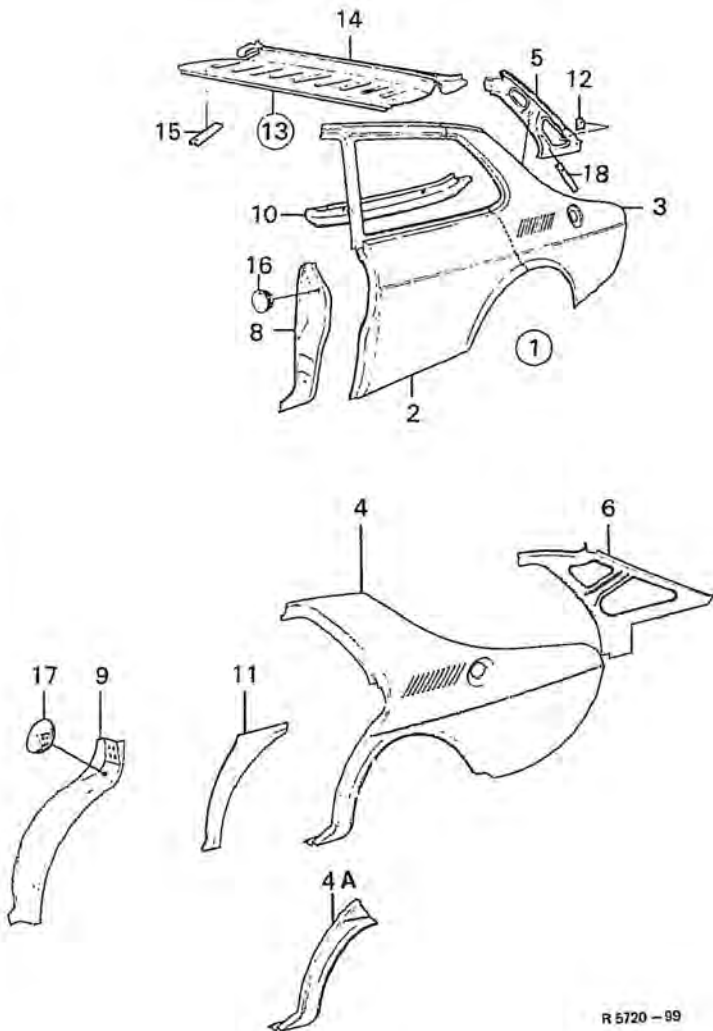
Main body			Karosseristomme		Date	Illustration	Group	Page
Rear wheel housing			Hjulhus, bakre		Datum	Bild nr	Grupp	Sida
					1388-10	R6762	8	35
Fig Pos	Part No Art nr	Quantity/ Antal			Description	Benämning	K/S S/R	Notes Anmärkning
		99						
1	82 72 197	1			Wheel housing assy. rear LH	Hjulhus kpl bakre V	6	(8222911)
1	82 72 205	1			Wheel housing assy. rear RH	Hjulhus kpl bakre H	6	(8222929)
2	82 74 631	1			Wheel housing plate, outer LH	Hjulhusplåt, yttre V	5	(7600927)
2	82 74 649	1			Wheel housing plate, outer RH	Hjulhusplåt, yttre H	5	(7600935)
3	69 10 805	1			Wheel housing plate, inner LH	Hjulhusplåt, inre V	6	
3	69 10 814	1			Wheel housing plate, inner RH	Hjulhusplåt, inre H	6	
4	78 74 159	1			Wheel housing edge LH	Hjulhuskant V	5	
4	78 74 167	1			Wheel housing edge RH	Hjulhuskant H	5	
5	82 74 797	1			Wheel housing bracket LH	Hjulhuskonsol V	6	(7600801)
5	82 74 805	1			Wheel housing bracket RH	Hjulhuskonsol H	6	(7600919)
6	92 86 253	1			Reinforcement LH	Förstärkning V	5	
6	92 86 281	1			Reinforcement RH	Förstärkning H	5	
7	92 81 973	1			Bracket LH	Konsol V	5	
7	92 81 981	1			Bracket RH	Konsol H	5	
7	76 01 198	1			Reinforcement plate L.H.	Förstärkningsplåt V	5	14) (8234718)
8	82 09 850	1			Reinforcement plate L.H.	Förstärkningsplåt V	5	15)
8	76 01 206	1			Reinforcement plate R.H.	Förstärkningsplåt H	5	(8227225)
9	76 01 172	1			Support plate LH	Stödplåt V	6	(8234692)
9	76 01 190	1			Support plate RH	Stödplåt H	6	(8234700)
10	82 28 479	1			Support plate LH	Stödplåt V	6	(8207078, 7601089)
10	92 28 487	1			Support plate RH	Stödplåt H	6	(8207088, 7601107)
11	82 28 271	2			Stay	Stag	6	
12	82 06 203	2			Rubber plug	Gummiplugg	5	457)
13	82 17 135	2			Rubber plug	Gummiplugg	5	457)
14	84 59 489	4			Rubber plug	Gummiplugg	5	
15	84 59 497	2			Rubber plug	Gummiplugg	5	
16	85 07 873	2			Rubber plug	Gummiplugg	5	28)
17	70 35 801	2			Rubber plug	Gummiplugg	3	12, 13)

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	5-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

Main body	4-F14
Instrument panel	6-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20

12	-1975
13	1976-
14	-1976
15	1977-
26	Ch 99752029075- 99757004459-
457	-1980



R 5720 - 99

0400

Main body		Karosseristomme		Date	Illustration	Group	Page
Valance, 2-doors and 4-doors		Sidoplåtar, 2-dörrars och 4-dörrars		Datum	Bild nr	Grupp	Sida
				1988-10	R5720	8	37
Fig Pos.	Part No Art nr	Quantity/Ansl		Description		Benämning	K/S Notes
		99					S/R Anmärkning
0020	1 92 90 891	1		Valance, assy., outer L.H.	Sidoplåt kpl yttre V	4 (9230236)	
0040	1 92 90 891	1		Valance, assy., outer L.H.	Sidoplåt kpl yttre V	4 (15.457) USA (8239675)	
0060	1 92 90 909	1		Valance, assy., outer R.H.	Sidoplåt kpl yttre H	4 (9230244)	
0120	2 92 30 251	1		Valance part, front L.H.	Främre del, sidoplåt V	4 (8208597)	
0130	2 82 08 605	1		Valance part, front R.H.	Främre del, sidoplåt H	4 (457)	
0150	2 92 30 269	1		Valance part, front R.H.	Främre del, sidoplåt H	4 (458)	
0190	3 82 39 006	1		Valance part, rear L.H.	Bakre del, sidoplåt V	4	
0210	3 92 90 925	1		Valance part, rear R.H.	Bakre del, sidoplåt H	4 (8208621)	
0230	4 92 80 853	1		Valance, outer L.H.	Sidoplåt yttre V	4 (9234394)	
0240	4 92 90 867	1		Valance, outer R.H.	Sidoplåt yttre H	4 (9234402)	
0260	4A 78 74 126	1		Part of valance, outer L.H.	Del av sidoplåt, yttre V	5	
0290	4A 78 74 134	1		Part of valance, outer R.H.	Del av sidoplåt, yttre H	5	
0310	5 76 00 992	1		Valance, inner L.H.	Sidoplåt inre V	6 (82 24 594)	
0330	5 76 01 008	1		Valance, inner R.H.	Sidoplåt inre H	6 (82 24 602)	
0340	6 76 01 404	1		Valance, inner L.H.	Sidoplåt inre V	6 (82 43 735)	
0350	6 76 01 412	1		Valance, inner R.H.	Sidoplåt inre H	6 (82 43 743)	
0360	8 76 00 828	1		Plate, rear pillar L.H.	Plåt, bakre stolpe V	5 (82 10 148)	
0370	8 76 00 836	1		Plate, rear pillar R.H.	Plåt, bakre stolpe H	5 (82 10 155)	
0390	9 76 01 370	1		Plate, rear pillar L.H.	Plåt, bakre stolpe V	5 (82 42 497)	
0410	9 76 01 388	1		Plate, rear pillar R.H.	Plåt, bakre stolpe H	5 (82 42 505)	
0430	10 76 00 687	1		Side member, lower L.H.	Sidobalk, nedre V	6 (82 01 675)	
0440	10 76 00 695	1		Side member, lower R.H.	Sidobalk, nedre H	6 (82 01 683)	
0470	11 76 01 354	1		Attachment plate L.H.	Anslutningsplåt V	6 (82 42 414)	
0490	11 76 01 362	1		Attachment plate R.H.	Anslutningsplåt H	6 (82 42 422)	
0510	12 82 01 733	2		Washer	Bricka	6	
0530	13 82 24 354	1		Cross member assy.	Tvårbalk kpl	4 (7)	
0550	13 82 09 843	1		Cross member assy.	Tvårbalk kpl	4 (8,457) (8228652)	
0560	13 92 28 495	1		Cross member assy.	Tvårbalk kpl	6 (458)	
0570	14 76 02 527	1		Water channel	Vattenrännare	6 (8202160)	
0580	15 82 05 062	2		Bracket, safety belt	Fäste, säkerhetsbälte	5	
0590	16 70 38 342	4		Rubber plug	Gummplugg	5	
0600	17 82 41 325	2		Rubber plug	Gummplugg	5 (12) 4D	
0610	17 82 45 888	2		Rubber plug	Gummplugg	5 (13) 4D	
0620	18 82 16 913	2		Plate nut	Brickmutter	5	

7 -1974
8 -1975-
12 -1975
13. 1976-
15 1977-
457 -1980
458 1981-

SAAB 900
M74-81

MASTER INDEX

0	General, Complete sets	1-A02
1	Tools	1-I02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

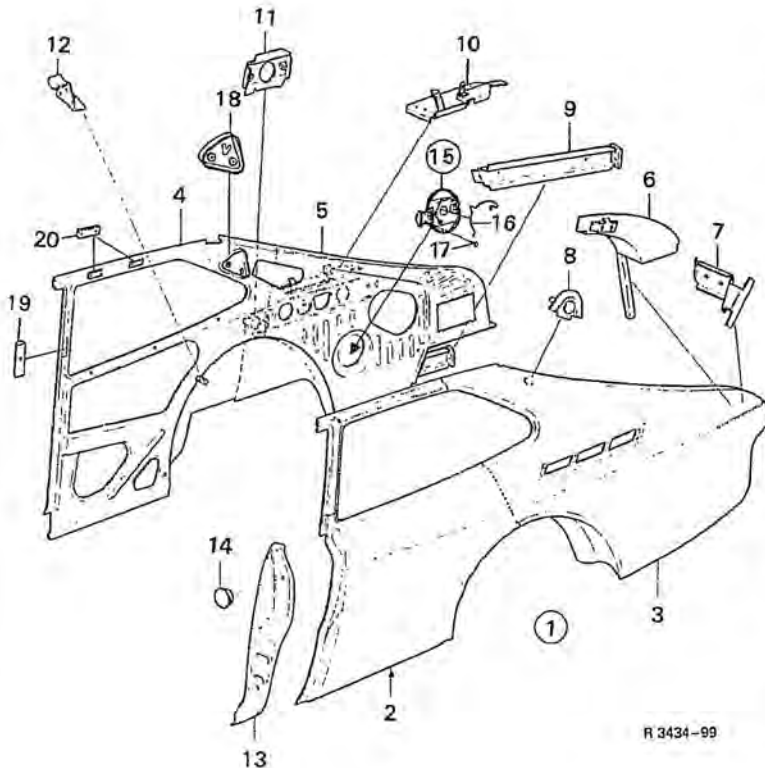
Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H05
Doors, trunk lid	4-H18
External details, glass, sealings	4-J05
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20

0450

Main body		Karosseristomme		Date	Illustration	Group	Page
Valance, model 3CK		Sidoplåt, modell 3CK		Datum	Bild nr	Grupp	Sida
				1988-10	R3434	8	39
Fig Pos	Part No Art nr	Quantity/Antal		Description		Benämning	Notes
		99					Anmärkning
0020	1 92 29 717	1		Valance assy. outer L.H.		Sidoplåt kpl. yttre V	4 (7601446)
0040	1 92 29 725	1		Valance assy. outer R.H.		Sidoplåt kpl. yttre H	4 (7601453)
0080	2 92 28 230	2		Valance part, front L.H.		Främre del, sidoplåt V	4 (8253130)
0100	2 82 53 148	2		Valance part, front R.H.		Främre del, sidoplåt H	4
0140	3 82 53 155	1		Valance part, rear L.H.		Bakre del, sidoplåt V	4
0180	3 82 53 163	1		Valance part, rear R.H.		Bakre del, sidoplåt H	4
0200	4 82 56 786	1		Valance inner, front part L.H.		Sidoplåt inre, främre del V	4
0240	4 82 56 794	1		Valance inner, front part R.H.		Sidoplåt inre, främre del H	4
0280	5 82 53 239	1		Valance inner, rear part L.H.		Sidoplåt inre, bakre del V	6
0360	5 82 55 242	1		Valance inner, rear part R.H.		Sidoplåt inre, bakre del H	6
0400	6 82 50 573	1		Joint plate L.H.		Skarvplåt V	5
0440	6 82 50 581	1		Joint plate R.H.		Skarvplåt H	5
0500	7 92 36 654	1		Bracket L.H.		Fäste V	5 (7601610)
0540	7 92 36 662	1		Bracket R.H.		Fäste H	5 (7601628)
0580	8 76 01 635	2		Bracket		Fäste	5 (8250870)
0620	8 82 83 855	2		Bracket		Fäste	5 (43)
0660	9 92 21 985	1		Reinforcement L.H.		Förstärkning	6 (7601578)
0700	9 92 22 001	1		Reinforcement R.H.		Förstärkning	6 (7601586)
0740	10 76 01 669	1		Bracket L.H.		Konsol V	6 (35) (8252074)
0780	10 76 01 677	1		Bracket R.H.		Konsol H	6 (36) (8252082)
0820	10 76 02 212	1		Bracket L.H.		Konsol V	6 (37,38) (8254633)
0860	10 76 02 220	1		Bracket R.H.		Konsol H	6 (37,38) (8254841)
0900	10 82 09 942	1		Bracket L.H.		Konsol V	6 (39)
0940	10 82 09 959	1		Bracket R.H.		Konsol H	6 (39)
0980	11 76 01 685	1		Bracket L.H.		Fäste V	6 (8252512)
1020	11 76 01 693	1		Bracket R.H.		Fäste H	6 (8252520)
1060	12 76 01 727	1		Bracket		Konsol	5 (8253296)
1100	13 76 00 828	1		Plate, rear pillar L.H.		Plåt, bakre stolpe V	5 (8210148)
1140	13 76 00 836	1		Plate, rear pillar R.H.		Plåt, bakre stolpe H	5 (8210155)
1180	14 70 38 342	1		Rubber plug		Gummiplugg	5
	15 83 85 254	1		Cover assy., fuel filling		Täcklock kpl., bränslepfyllning	5 (32)
	15 82 53 825	1		Cover assy., fuel filling		Täcklock kpl., bränslepfyllning	5 (33,34)
	15 82 86 304	1		Cover assy., fuel filling		Täcklock kpl., bränslepfyllning	5 (35) (8206400)
	16 82 52 537	1		Spring		Fjäder	5
	17 79 57 748	2		Screw		Skruv	5 (32)
	17 82 54 686	2		Screw		Skruv	5 (33)
	18 76 01 552	1		Reinforcement L.H.		Förstärkning V	6 (31) (8250756)

31. Ch 99742012200-
32. Ch -99752030810
33. Ch 99752030811-
34. Ch -99762009311
35. Ch 99762009312-
36. Ch -99762040165 -99766018032
37. Ch 99771000001- 99776000001-
38. Ch -99772015100
39. Ch 99772015101-
40. Ch -99781002907
41. Ch 99781002908-

R 3434-99



- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

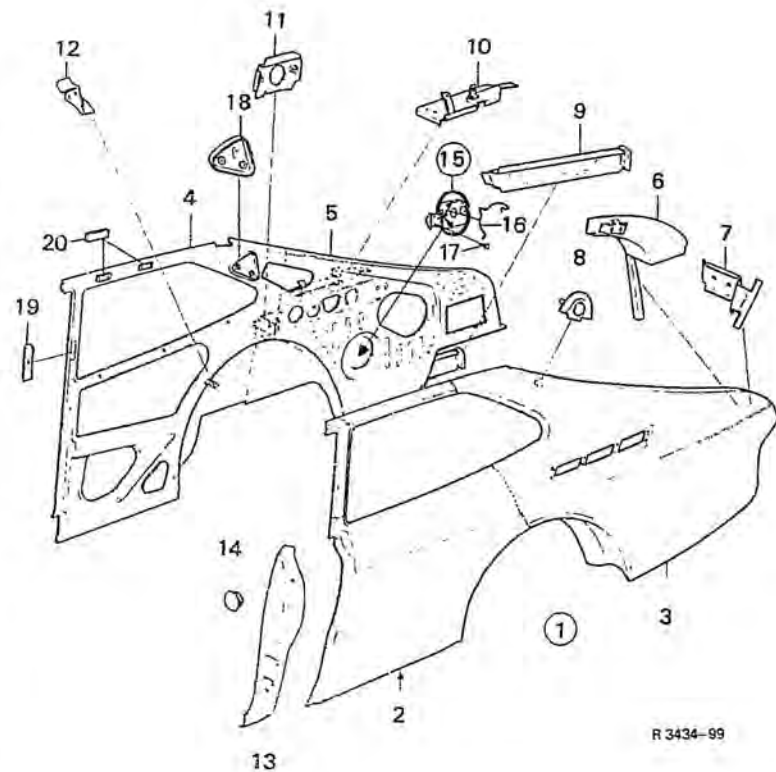
8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H06
Doors, trunk lid 4-H18
External details, glass, sealings 4-J06
Upholstery, interior equipment and touch-up paint 4-L08
Heating and ventilation system 5-I10
Bumpers 5-I20

0450

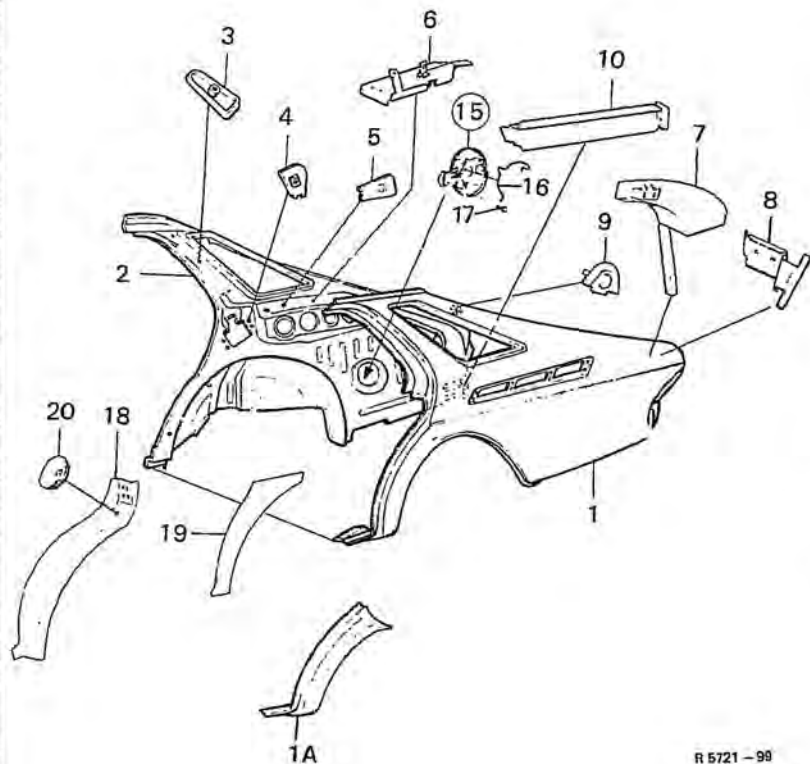
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Valance, model 3CKKarosseristomme
Sidoplikt, modell 3CKDate
Datum
1988-10Illustration
Bild nr
R3434Group
Grupp
8Page
Sida
41

Fig Pos	Part No Art nr	Quantity/Antal			Description	Benämning	K SR	Notes Anmärkning
		99						
1200	18 76 01 560	1			Reinforcement R.H.	Förstärkning H.	6	31)(8250763)
1220	19 76 01 545	2			Nut washer	Mutterbricka	5	31)(8250730)
1250	20 82 09 957	4			Bracket, curve handle	Fäste, kurvhandtag	6	



8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H05
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I23



R 5721 - 99

Main body		Karosseristomme		Date	Illustration	Group	Page
Valance, model 5 Ck		Sidoplåtar, modell 5 Ck		Datum	Bild	Grupp	Sida
				1988-10	R5721	8	43
Fig Pos	Part No Art nr	Quantity/Anst		Description		Benämning	
		99					
0070	1 92 28 214	1		Valance, outer L H.	Sidoplåt, yttre V		
0040	1 92 28 222	1		Valance, outer R H.	Sidoplåt, yttre H		
0050	1A 78 74 126	1		Part of valance, outer LH	Del av sidoplåt, yttre V		
0051	1A 78 74 134	1		Part of valance, outer RH	Del av sidoplåt, yttre H		
0052	2 76 01 792	1		Valance, inner L H.	Sidoplåt, inre V		
0053	2 76 01 800	1		Valance, inner R H.	Sidoplåt, inre H		
0100	3 82 60 192	2		Bracket	Fäste		
0120	4 82 60 218	1		Bracket L H	Fäste V		
0140	4 82 60 226	1		Bracket R H	Fäste H		
0160	5 82 60 234	2		Bracket L H	Fäste V		
0180	5 82 60 242	2		Bracket R H	Fäste H		
0200	6 82 60 416	1		Bracket L H	Konsol V		
0220	6 82 60 424	1		Bracket R H	Konsol H		
0240	7 82 50 573	1		Joint plate LH	Skärvpått V		
0260	7 82 50 581	1		Joint plate RH	Skärvpått H		
0280	8 92 36 654	1		Bracket LH	Fäste V		
0300	8 92 36 662	1		Bracket RH	Fäste H		
0320	9 76 01 636	2		Bracket	Fäste		
0340	9 82 83 665	2		Bracket	Fäste		
0360	10 92 21 995	1		Reinforcement LH	Forstärkning V		
0380	10 92 22 001	1		Reinforcement RH	Forstärkning H		
0400	15 82 53 825	1		Cover assy, fuel filling	Täcklock kpl bränslepått		
0420	15 82 86 304	1		Cover assy, fuel filling	Täcklock kpl bränslepått		
0440	16 82 62 537	1		Spring	Fjädr		
0460	17 82 54 666	2		Screw	Skruv		
0540	18 76 01 370	1		Plate, rear pillar LH	Plåt, bakre stolpe V		
0560	18 76 01 388	1		Plate, rear pillar RH	Plåt, bakre stolpe H		
0620	19 76 01 354	1		Attachment plate LH	Anslutningsplåt V		
0640	19 76 01 362	1		Attachment plate RH	Anslutningsplåt H		
0660	20 82 45 888	2		Rubber plug	Gummiplugg		

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20

34 Ch -99762009311
35 Ch -99762009312-
42 Ch -99781002907
43 Ch -99781002908-

0550

Main body
Door- and winds-
shield pillars

Karosseristomme
Dörr- och vind-
rutesolpar

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

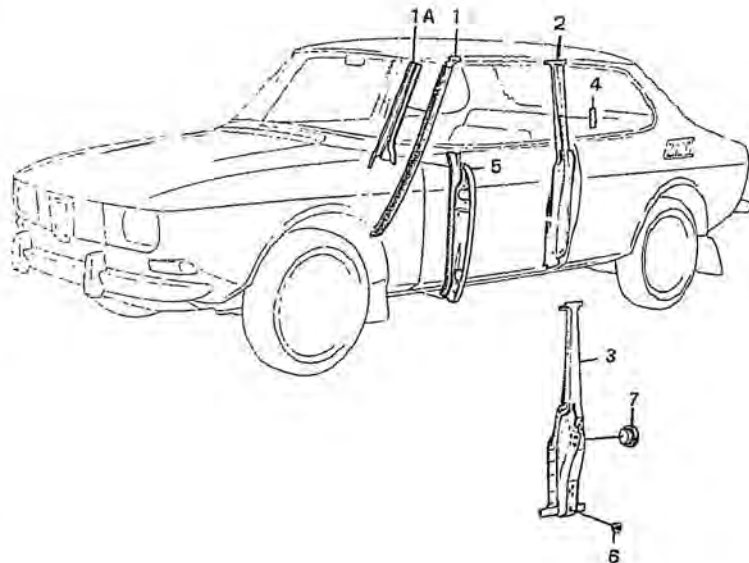
1988-10

R5722

8

45

Fig Pos	Part No Ant nr	Quantity / Antal				Description	Benämning	K S	Notes Anmärkning
		SS							
0080	1	76 01 131	1			Pillar, front LH	Stolpe, främre V	6	(8229692)
0080	1	76 01 149	1			Pillar, front RH	Stolpe, främre H	6	(8229700)
0090	1A	92 93 358	1			Sealing plate LH	Tättningsplåt V	6	
0091	1A	92 93 366	1			Sealing plate RH	Tättningsplåt H	6	
0100	2	76 00 703	1			Pillar, rear LH	Stolpe, bakre V	6	(8201758)
0120	2	76 00 711	1			Pillar, rear RH	Stolpe, bakre H	6	(8201766)
0140	3	92 33 297	1			Pillar LH	Stolpe V	5	4D (7601276)
0160	3	92 33 305	1			Pillar RH	Stolpe H	6	4D (7601289)
0180	4	82 01 691	2			Nut	Mutter	5	
0200	5	69 12 653	1			Plate, front pillar LH	Plåt, främre stolpe V	5	(7600646)
0220	5	69 12 661	1			Plate, front pillar RH	Plåt, främre stolpe H	5	(7600657)
0240	6	84 59 505	2			Rubber plug	Gummiplugg	5	4D
0260	7	82 06 096	2			Rubber plug	Gummiplugg	5	4D

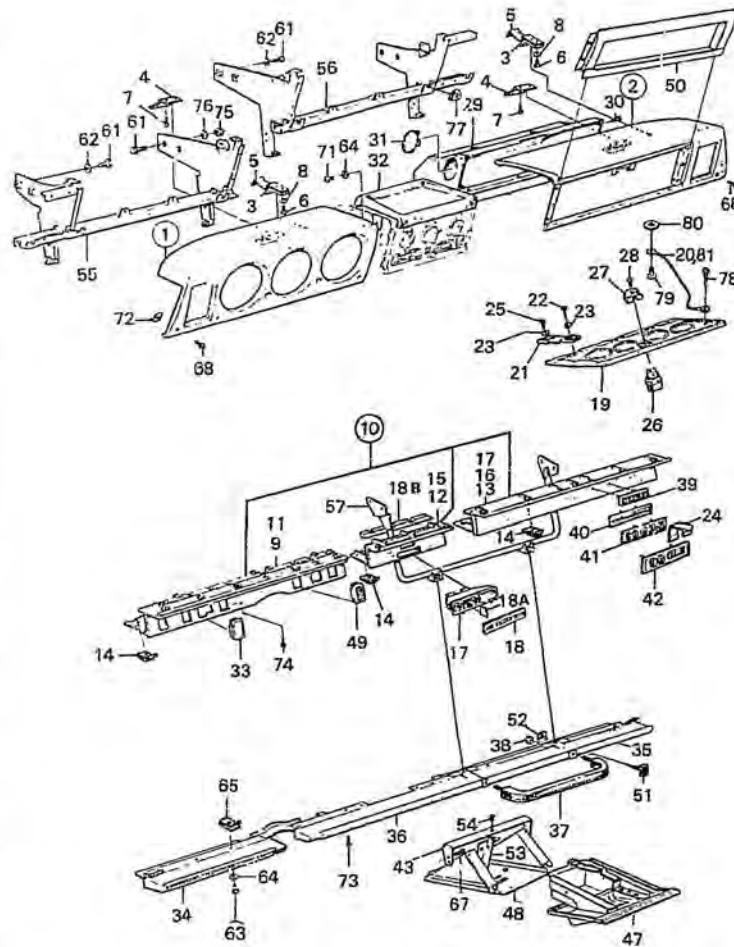


R 5722 - 99

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Head, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-H10
- Bumpers 5-I20



R 5723 - 99

0600

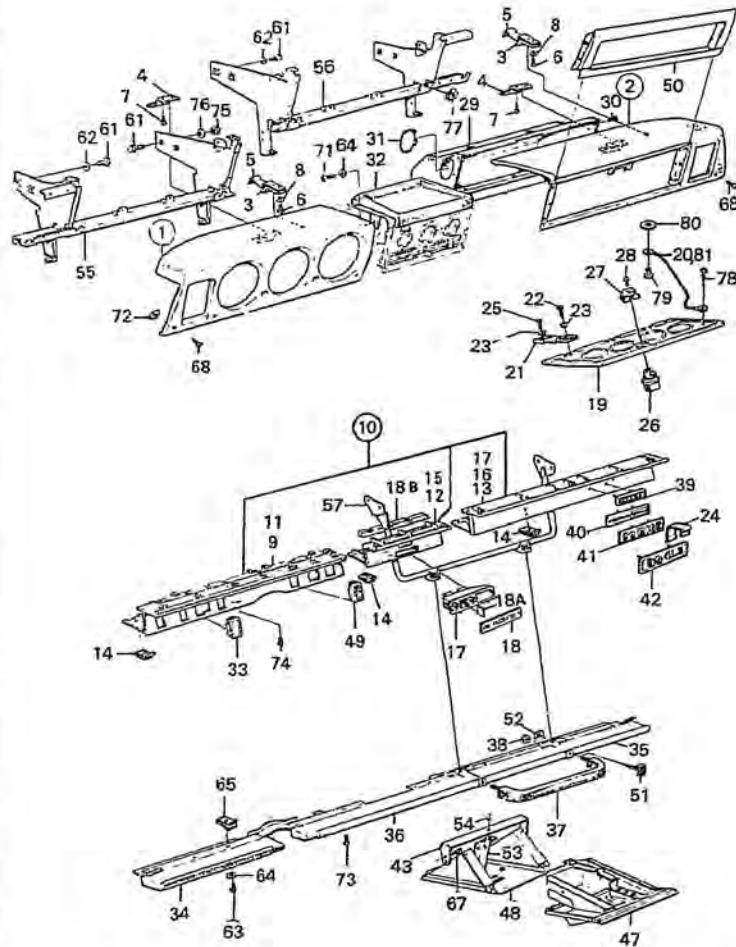
Instrument panel		Instrumentpanel		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
				1988-10	R5723	8	47
Fig Pos.	Part No Art nr	Quantity/Antal		Description		Benämning	Notes Anmärkning
		99					
0020	1 84 35 794	1		Upholstery, instru- ment side	Stötskydd, instru- ment sida		
0040							
0060	1 94 16 462	1		Upholstery, instru- ment side	Stötskydd, instru- ment sida		
0080							
0100	1 84 35 802	1		Upholstery, instru- ment side R H D	Stötskydd, instru- ment sida R H D		
0120							
0140	1 94 16 470	1		Upholstery, instru- ment side R H D	Stötskydd, instru- ment sida R H D		
0160							
0180	2 84 35 889	1		Upholstery, glove compartment side	Stötskydd, handskfack sida		
0200							
0220	2 84 35 851	1		Upholstery, glove compartment side R H D	Stötskydd, handskfack sida R H D		
0240							
0260							
0280	3 84 35 752	4		Hook	.Hake		
0290	4 84 68 761	2		Hook	.Hake		
0300	5 84 35 745	4		Spring	.Fjäder		
0320	6 79 61 949	8		Screw	.Skruv		
0325	7 79 61 949	2		Screw	.Skruv		
0330	8 83 75 198	8		Washer	.Bocka		
0340	9 85 20 272	1		Switch panel LH	Strömställarpanel V		
0350	10 85 60 807	1		Switch panel assy	Strömställarpanel kpl		
0380	11 85 60 823	1		Switch panel LH	Strömst panel V		
0400	12 85 60 864	1		Panel part, center	.Paneldel, mitre		
0410	13 85 60 849	1		Panel part RH	.Paneldel, H		
0411	14 84 26 264	7		Clip	.Clip		
0420	10 78 73 490	1		Switch panel assy	Strömställarpanel kpl		
0421	11 78 73 482	1		Switch panel LH	Strömst panel V		
0422	12 85 60 864	1		Panel part, center	.Paneldel, mitre		
0433	13 85 60 849	1		Panel part RH	.Paneldel, H		
0424	14 84 26 264	7		Clip	.Clip		
0440	10 85 60 922	1		Switch panel assy RHD	Strömställarpanel kpl RHD		
0441							
0442	11 85 60 948	1		Switch panel RH	Strömst panel H		
0443	12 85 60 864	1		Panel part, center	.Paneldel, mitre		
0444	13 85 60 963	1		Panel part LH	.Paneldel, V		
0445	14 84 26 264	7		Clip	.Clip		
0450	10 85 60 880	1		Switch panel assy RHD	Strömställarpanel kpl RHD		
0451							
0452	11 85 60 906	1		Switch panel RH	Strömst panel H		
0453	12 85 60 864	1		Panel part, center	.Paneldel, mitre		
0454	13 85 60 963	1		Panel part LH	.Paneldel, V		
0455	14 84 26 264	7		Clip	.Clip		
0460	15 85 20 314	1		Switch panel, center	Strömst panel, mitre		
0480	15 85 22 229	1		Switch panel, center	Strömst panel, mitre		
0500	15 85 22 229	1		Switch panel, center	Strömst panel, mitre		
0510	16 85 17 633	1		Switch panel RH	Strömställarpanel H		
0521				RHD	RHD		
0560	17 85 35 908	1		Bulb socket	.Lampansats		
0580	18 85 17 427	1		Sign »FASTEN BELTS»	.Textfönster »FASTEN BELTS»		
0610							
0620	18 85 35 916	1		Sign »FASTEN SEAT BELTS»	.Textfönster »FASTEN SEAT BELTS»		
0640							
0650	18 85 35 957	1		Sign »EXH FASTEN BELTS»	.Textfönster EXH FASTEN BELTS»		
0680							

B. 1975-
12. -1975
13. 1976-
14. -1976
15. 1977-
373. -1978 9999
374. 1978-
400. Canada model 1978-

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	2-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	5-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20



R 5723 - 99

0600

Instrument panel		Instrumentpanel		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
				1988-10	R5723	8	49
Fig Pos.	Part No Art nr	Quantity/Antal		Description	Benämning	K/S SR	Notes Anmärkning
		99					
0700	18	85 35 940	1	Sign »PARK BRAKE FASTEN BELT	Textflöster, »PARK BRAKE FASTEN BELT	5	15) AU
0720	18A	85 35 924	1	Plastic wall	Plastvägg	6	15, 400) US AND AU
0760	18B	85 17 435	1	Lighting guide	Ljusledare	6	
0920	19	84 35 117	1	Glove compartment lid	Handskfacklucka	6	
0940	20	78 73 664	1	Lid stop	Luckstopp	3	421) (B435059)
0941	20	84 45 112	1	Lid stop	Luckstopp	3	422)
0960	21	84 22 552	3	Hinge	Gångjärn	4	
0980	22	79 65 601	3	Screw	Skruv	5	
1000	23	84 13 429	6	Washer	Bricka	5	
1020	24	84 27 742	1	Clip	Clip	5	
1040	25	84 08 882	3	Screw	Skruv	5	
1060	26	84 75 618	1	Glove compartment lock assy	Handskfacklås kpl	5	WITHOUT KEYS
1080	27	84 53 409	1	Casing	Kåpa	5	
1100	28	80 59 214	1	Screw	Skruv	3	
1120	29	84 22 404	1	Glove compartment	Handskfack	6	
1140	29	84 27 999	1	Glove compartment	Handskfack RHD	6	
1160	29	84 27 999	1	Glove compartment	Handskfack RHD	6	
1180	30	82 87 666	4	Pop rivet	Popnit	3	(8215683)
1200	31	84 26 116	1	Cover	Lock	5	
1220	32	84 22 980	1	Keeping box	Förvaringsfack	5	
1260	32	84 29 300	1	Keeping box RHD	Förvaringsfack RHD	5	
1280	33	85 13 995	1	Cover plate	Täckbricka	5	15, 16) NOT SW
1320	33	85 13 995	1	Cover plate	Täckbricka	5	17)
1340	34	84 34 250	1	Knee shelter LH	Knäskydd V	6	
1360	34	84 55 378	1	Knee shelter LH	Knäskydd V RHD	6	
1380	35	84 34 243	1	Knee shelter RH	Knäskydd H	6	
1400	35	84 55 386	1	Knee shelter RH	Knäskydd H	6	
1420	36	84 34 235	1	Knee shelter, center part	Knäskydd, mittdel	6	
1460	36	84 56 380	1	Knee shelter, center part RHD	Knäskydd, mittdel RHD	6	
1500	37	84 53 177	1	Curve handle	Kurvhandtag	5	
1540	38	80 74 106	2	Nut	Mutter	5	
1560	39	84 26 785	1	Emblem »SAAB 99»	Emblem »SAAB 99»	5	
1580	40	84 32 551	1	Emblem »electronic special»	Emblem »electronic special»	3	7) EMS
1620	41	84 76 210	1	Emblem »99 EMS»	Emblem »99 EMS»	3	8, 425) EMS
1640	42	84 80 345	1	Emblem »99 GLE»	Emblem »99 GLE»	3	425)
1660	43	82 27 399	1	Mounting plate, ashtray	Fästplåt, askkopp	6	
1700	47	84 54 639	1	Ashtray	Askkopp	5	
1720	48	84 54 621	1	Housing, ashtray	Hus, askkopp	6	
1740	49	85 13 996	1	Cover plate	Täckbricka	5	
1760	50	84 36 917	1	Frame, glove compart ment	Ram, handskfack	6	12, 44)
1780	51	84 37 394	2	Cover plate, curve handle	Täckbricka, kurvhand- tag	5	44)
1820							

- 7. -1974
- 8. 1975-
- 12. -1975
- 15. 1977-
- 16. -1977
- 17. 1978-
- 44. »7» not USA.
- 400. Canada model 1975-
- 421. Ch - 99793005108 - 99795004621
- 422. Ch 99793005109 - 99795004622-
- 425. -1979

SAAB 99
M74-81

MASTER INDEX

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

0800

Instrument panel

Instrumentpanel

Date

Illustration

Group

Page

Datum

Bild nr

Grupp

Sida

1988-10 R5723

8

51

Fig Pos	Part No. Art nr	Quantity/ Antal			Description	Benämning	Notes Anmärkning
		99					
1840	52	79 19 509	2		Clip, cover plate	Clip, täckbricka	5 14 373)
1841	52	79 71 518	2		Clip, cover plate	Clip, täckbricka	5 374)
1850	53	84 72 912	1		Bracket, ashtray	Fäste, askkopp	6 44)
1880	54	79 61 634	2		Pop rivet	Popnit	6 19)
1920	55	82 33 579	1		Support, L.H.	Panelstöd V	6 20)
1940	55	84 83 018	1		Support, L.H.	Panelstöd V	6 19)
1960	55	82 24 222	1		Support, L.H.R.H.D.	Panelstöd V R.H.D.	6 20)
1980	55	84 83 042	1		Support, L.H.R.H.D.	Panelstöd V R.H.D.	6 20)
2000	56	82 24 214	1		Support, R.H.	Panelstöd H	6 19)
2020	56	84 83 034	1		Support, R.H.	Panelstöd H	6 20)
2040	56	82 24 206	1		Support, R.H.R.H.D.	Panelstöd H R.H.D.	6 7)
2060	56	84 83 026	1		Support, R.H.R.H.D.	Panelstöd H R.H.D.	6 8) (823 358 7)
2100	57	82 24 040	1		Stay	Stag	6 19)
2120	57	84 83 091	1		Stay	Stag	6 20)
2140	57	82 25 450	1		Stay R.H.D.	Stag R.H.D.	6 19)
2160	57	84 83 109	1		Stay R.H.D.	Stag R.H.D.	6 20)
2180	61	79 03 150	8		Screw	Skruv	6 19)
2200	61	79 67 938	7		Screw	Skruv	6 20)
2220	62	79 15 572	8		Washer	Bricka	6 19)
2240	63	79 67 771	8		Screw	Skruv	6 19)
2260	64	80 73 090	2		Washer	Bricka	6 19)
2280	65	84 25 264	6		Clip	Clip	6 19)
2300	67	79 67 722	2		Screw	Skruv	6 19)
2320	68	84 27 841	6		Screw	Skruv	6 19)
2340	71	79 22 354	2		Screw	Skruv	6 19)
2360	72	86 02 658	4		Clip	Clip	6 19)
2380	73	79 67 771	4		Screw	Skruv	6 19)
2400	74	79 61 949	12		Screw	Skruv	6 19)
2420	75	79 14 708	1		Nut	Mutter	6 19)
2440	76	79 16 497	1		Washer	Bricka	6 19)
2460	77	79 39 796	6		Clip	Clip	6 19)
2480	78	84 45 420	1		Screw	Skruv	6 422)
2500	79	82 87 666	1		Blind rivet	Blindnit	3 422) (8215 683)
2520	80	70 88 073	1		Washer	Bricka	6 422)
2540	81	78 73 664	1		Kit, lid stop	Sats, luckstopp	3

7 - 1974
8 1975-
19 Ch - 98752034569 - 99756012283.
20 Ch - 99752034570 - 99756012284-
44 xX7s not USA.
373 - 1970 9999
374 1979-
422 Ch - 99793005 109 - 99796004622-

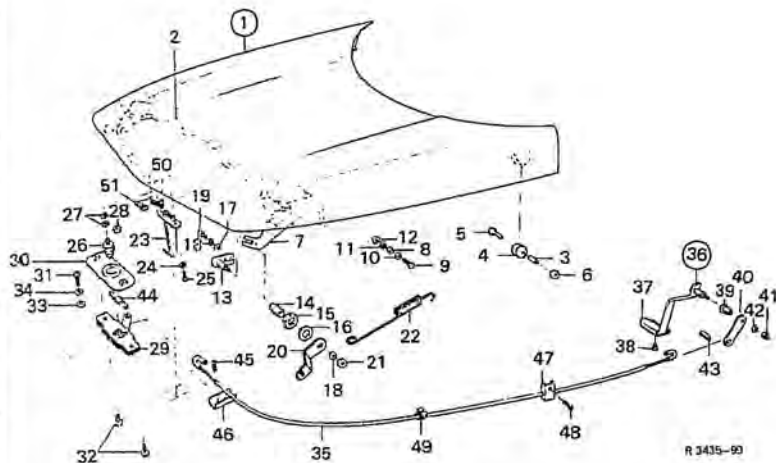
R 5723 - 99

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system,
Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly,
Steering 4-C02
7 Suspension,
Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H06
Doors, trunk lid 4-H18
External details,
glass, sealings 4-J06
Upholstery, interior
equipment and
touch-up paint 4-L08
Heating and
ventilation system 5-I10
Bumpers 5-I20

Fig Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K S R L	Notes Anmärkning
		99					
0650				Hood, front, fenders Hood, hood hinges and hood lock	Motorhuv, front, skärmar Motorhuv, huvgångjärn och huvlås	Date Datum 1988-10	Illustration Bild nr R3435
						Group Grupp 8	Page Sida 53
0020	1	82 21 129	1	Hood assy.	Motorhuv kpl	3	
0040	2	76 02 493	1	Cross member, front	Spani, främre	3	(B202301)
0050	3	82 03 374	2	Spacer tube	Distansrör	5	
0080	4	82 02 491	2	Roll	Rulla	5	
0100	5	79 54 993	2	Screw	Skruv	5	(50)
0120	5	80 19 978	2	Screw	Skruv	5	(51)
0140	6	79 40 422	2	Nut	Mutter	5	(50)
0160	6	80 73 512	2	Nut	Mutter	5	(51)
0180	7	82 19 461	1	Hinge	Gångjärn	3	ENGINE H-TYPE
0190	7	92 17 453	1	Hinge	Gångjärn	3	
0200	8	82 03 287	2	Spacer tube	Distansrör	4	
0220	9	79 03 172	2	Screw	Skruv	5	(50)
0240	9	80 82 868	2	Screw	Skruv	5	(51)
0260	10	80 29 985	2	Washer	Bricka	5	
0280	11	79 10 557	2	Washer	Bricka	5	
0300	12	79 14 708	2	Nut	Mutter	5	(50)
0320	12	80 74 106	2	Nut	Mutter	5	(51)
0340	13	82 18 265	2	Driver	Medboringare	5	
0360	14	82 19 248	2	Bushing	Bussning	5	
0380	15	82 34 825	2	Nut	Mutter	5	(7036460)
0400	16	72 16 664	2	Washer	Bricka	5	
0420	17	80 29 985	2	Washer	Bricka	5	(45)
0440	18	79 10 557	4	Washer	Bricka	5	
0460	19	79 03 164	2	Screw	Skruv	5	(45)
0480	19	79 68 589	2	Screw	Skruv	5	(46)
0500	20	82 83 681	1	Arm L.H.	Arm V	5	(B202368)
0520	20	82 83 699	1	Arm R.H.	Arm H	5	(B202368)
0540	21	79 14 708	2	Nut	Mutter	5	
0560	22	82 38 750	2	Spring	Fjäder	4	(52)
0580	22	82 57 453	2	Spring	Fjäder	4	(53)
0600	23	82 03 499	1	Hook	Hake	3	
0620	24	79 10 532	2	Washer	Bricka	5	(457)
0640	25	79 34 441	2	Screw	Skruv	5	(457)
0660	25	80 59 396	2	Screw	Skruv	5	(458)
0680	26	82 03 218	1	Locking pin	Låstapp	4	(47)
0700	26	82 27 001	1	Locking pin	Låstapp	4	(49)
0720	27	79 10 557	1	Washer	Bricka	5	(47)
0740	27	73 11 784	2	Washer	Bricka	5	(48)
0760	28	79 14 708	1	Nut	Mutter	5	
0780	29	84 10 920	1	Hood lock	Huvlås	3	(47)
0800	29	82 74 846	1	Hood lock	Huvlås	3	(48)
0820	30	82 61 364	1	Guide plate	Styrplåt	5	
0840	31	79 03 016	2	Screw	Skruv	5	(47)
0860	32	79 69 223	2	Screw	Skruv	5	
0880	33	71 19 845	2	Washer	Bricka	5	(47)
0900	34	79 10 540	1	Washer	Bricka	5	
0920	35	82 21 805	1	Control cable	Reglagewire	5	
0940	36	82 16 855	1	Control arm assy	Reglagearm kpl	5	
0960	37	82 16 871	1	J-handle	J-handtag	5	
0980	38	80 59 206	1	Screw	Skruv	5	
1000	39	82 11 518	1	Bushing	Bussning	5	
1020	40	82 11 427	1	Arm	Arm	5	
1040	41	79 14 850	1	Nut	Mutter	5	



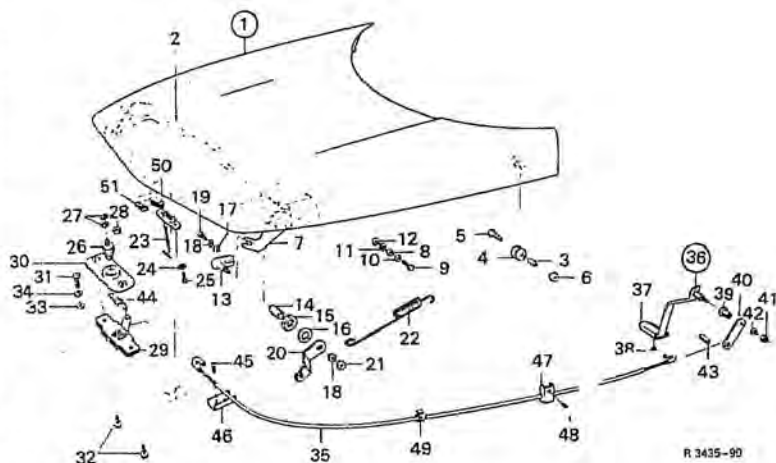
- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

- 45 Ch -99742009649 -99746005271
- 46 Ch 99742009650 -99746005272-
- 47 Ch -99742029651 -99746010674 -99747002891.
- 48 Ch 99742029652 -99746010675 -99747002892-
- 50 Ch -99771021148 -99772004544
- 51 Ch 99771021149 -99772004545-
- 52 Ch -99771029826 -99772005711
- 53 Ch 99771029827 -99772005712-
- 457 -1980
- 458 1981-

Fig Pict	Part No Art nr	Quantity/Amount			Description	Benämning	K/S SR/L	Notes Anmärkning
		99						
1160	42	79 10 540	1		Washer	Bricka	5	
1160	43	82 15 378	1		Rubber ring	Gumming	4 7)	
1190	43	82 57 784	1		Plastic tube	Plaströr	4 8) (8278926)	
1200	44	71 23 183	1		Spring	Fjäder	5 54)	
1220	44	82 38 354	1		Spring	Fjäder	5 55)	
1240	45	79 22 909	2		Screw	Skruv	5	
1260	46	84 10 953	1		Clamp	Överfall	5	
1280	47	82 11 468	1		Retainer	Hållare	5	
1300	48	79 22 809	1		Screw	Skruv	5	
1320	49	79 33 443	1		Clip	Clip	5 8)	
1340	50	82 25 500	1		Rubber buffer	Gummbuffer	5 5x7)	
1390	51	82 25 435	1		Clip	Clip	5	



R 3435-99

7 -1974
8 -1975-
54. Ch -99762028812
55. Ch 99762028813-

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	5-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J05
Upholstery, interior equipment and touch-up paint	4-L05
Heating and ventilation system	5-I10
Bumpers	5-I20

0700

Hood, front, fenders
Front member, grille,
2D and 4D,-1974

Motorhuv, front, skärmar
Frontbalk, grill,
2D och 4D,-1974

Date
Datum

Illustration
Bild nr

Group
Grupp

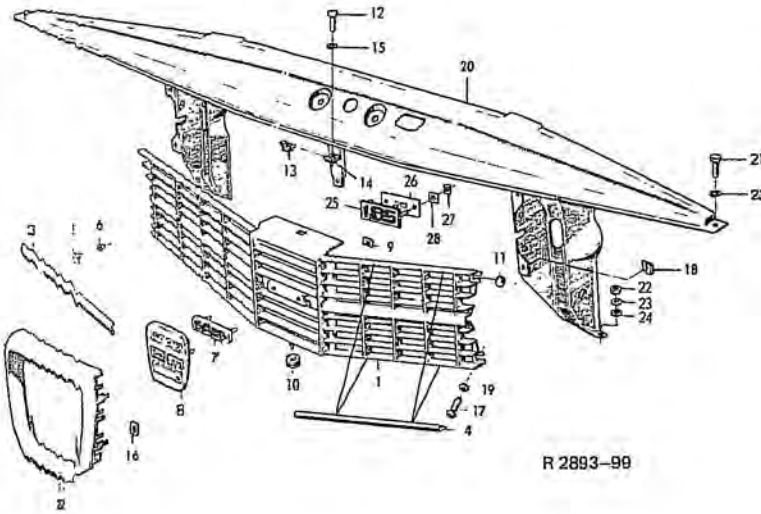
Page
Sida

1988-10 R2893

8

57

Fig Pos.	Part No Art nr	Quantity/Amount		Description	Benämning	K S	Notes Anmärkning
		99					
0020	1	82 22 671	1	Grille plate assy	Grillplåt kpl.	3	
0040	2	82 23 762	1	Grille frame	Grillram	3	
0060	3	82 18 778	1	Moulding L.H.	Dekorlist V	3	
0080	3	82 18 786	1	Moulding R.H.	Dekorlist H	3	
0100	4	82 22 705	4	Moulding	Dekorlist	3	EMS
0120	5	73 73 251	4	Clip	Clip	3	
0140	6	73 73 269	4	Bushing	Bussning	3	
0160	7	82 21 699	1	Emblem	Emblem	3	
0180	8	82 25 377	1	Emblem	Emblem	3	EMS
0200	9	79 19 509	2	Clip	Clip	3	
0220	10	82 20 238	1	Grommet	Genomföring	3	
0240	11	87 20 956	4	Rubber plug	Gummplugg	3	
0260	12	79 34 441	1	Screw	Skruv	5	56)
0280	12	79 22 735	1	Screw	Skruv	5	57)
0300	13	79 35 778	1	Caged nut	Korgmutter	5	56)
0320	14	73 54 871	1	Clip	Clip	5	57)
0340	15	79 10 532	1	Washer	Bricka	5	56)
0360	16	86 01 650	4	Washer	Bricka	5	
0380	17	79 22 727	4	Screw	Skruv	5	
0400	18	79 35 729	4	Spring nut	Fjädermutter	5	
0420	19	80 73 090	4	Washer	Bricka	5	
0460	20	92 38 122	1	Member upper	Balk övre	5	(8225385)
0500	21	79 35 685	2	Screw	Skruv	5	
0520	22	79 14 708	2	Nut	Mutter	5	
0540	23	79 10 557	4	Washer	Bricka	5	
0560	24	79 16 505	2	Washer	Bricka	5	
0580	25	82 18 889	1	Emblem 1.85	Emblem 1.85	3	
0600	26	82 18 877	1	Mounting plate	Fästplåt	3	
0620	27	82 17 150	2	Clip	Clip	3	
0640	28	71 10 851	2	Seal washer	Tätningbricka	3	



R 2893-99

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20

0750

Hood, front, fenders
Front, grille, model 3CK
also 2D and 4D 1975-Motorhuv, front, skärmar
Front, grill, modell 3CK
samt 2D och 4D 1975-Date
DatumIllustration
Bild nrGroup
GruppPage
Sida

8 59

Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K S R	Notes Anmärkning
0020	1 82 52 793	1	Grille assy.	Grill kpl.	3	
0040	2 82 19 891	1	Grille, center part	Grill mittre del	3	
0060	3 82 19 875	1	Grille, outer part L.H.	Grill, yttre del V L.H.	3	
0080	4 82 19 883	1	Grille, outer part R.H.	Grill, yttre del H	3	
0100	5 82 52 702	1	Moulding, upper	Del, list, övre	3	
0140	6 82 52 710	1	Moulding, lower	Del, list, nedre	3	
0160	7 82 52 876	1	Moulding, upper L.H.	Del, list, övre V	3	
0200	8 82 52 884	1	Moulding, upper R.H.	Del, list, övre H	3	
0220	9 82 52 738	1	Moulding, lower L.H.	Del, list, nedre V	3	
0240	10 82 52 744	1	Moulding, lower R.H.	Del, list, nedre H	3	
0260	11 82 53 684	30	Clip	Clip	3	
0280	12 82 20 287	1	Emblem, »SAAB»	Emblem, »SAAB»	3	(12)
0300	12 82 26 432	1	Emblem, »SAAB»	Emblem, »SAAB»	3	(13) (8235111)
0320	13 79 19 509	2	Clip	Clip	5	(12)
0340	13 82 35 129	2	Clip	Clip	5	(13)
0400	14 82 38 818	1	Grille, center part assy.	Grill, mittre kpl	3	US
0420	15 82 38 131	1	Moulding, upper	Del, list, övre	3	US
0460	16 82 38 156	1	Moulding, lower	Del, list, nedre	3	USA (8252769)
0520	17 82 20 287	1	Emblem »SAAB»	Emblem »SAAB»	3	(12) USA
0540	17 82 26 432	1	Emblem »SAAB»	Emblem »SAAB»	3	(13) USA (8235111)
0560	18 79 19 509	2	Clip	Clip	5	(12) USA
0580	18 82 35 129	2	Clip	Clip	5	(13) US
0600	19 82 52 975	1	Grille, outer part L.H.	Grill, yttre del V	3	USA
0620	20 82 52 983	1	Grille, outer part R.H.	Grill, yttre del H	3	USA
0680	21 82 52 192	1	Moulding, upper L.H.	Del, list, övre V	3	USA
0700	22 82 52 900	1	Moulding, upper R.H.	Del, list, övre H	3	USA
0720	23 82 52 777	1	Moulding, lower L.H.	Del, list, nedre V	3	USA
0740	24 82 52 785	1	Moulding, lower R.H.	Del, list, nedre H	3	USA
0760	25 82 53 684	30	Clip	Clip	5	USA
0780	26 82 53 452	1	Clip	Clip	5	
0800	27 79 22 446	1	Screw	Skruv	5	
0820	28 82 20 238	1	Grommet	Genomföring	3	USA
0840	29 82 20 386	4	Bushing	Bussning	3	USA
0860	30 82 20 394	4	Washer	Bricka	5	USA
0880	31 79 22 305	4	Screw	Skruv	5	USA
0900	32 82 51 753	4	Rubber bushing	Gummibussning	5	
0920	33 80 29 936	4	Washer	Bricka	5	
0940	34 79 71 576	4	Screw	Skruv	5	US
0960	35 79 74 025	4	Screw	Skruv	5	(7965684)
0980	36 82 20 337	4	Washer	Bricka	5	
1000	37 82 20 345	4	Rubber pad	Gummimellanlägg	5	
1020	38 82 20 352	2	Spacer	Distansrör	3	
1040	39 79 71 583	2	Screw	Skruv	5	
1060	40 82 53 494	4	Joint piece	Skarvstycke	3	(14) USA
1120	41 92 38 122	1	Member, upper	Balk, övre	3	(8209827)
1130	41 82 62 362	1	Member, upper	Balk övre	3	TURBO
1140	42 79 35 885	2	Screw	Skruv	5	(31)
1160	42 79 67 938	2	Screw	Skruv	5	(34)
1180	43 79 14 708	2	Nut	Mutter	5	
1200	44 80 29 985	2	Washer	Bricka	5	(31)
1220	45 80 29 985	2	Washer	Bricka	5	
1240	46 79 67 953	2	Nut	Mutter	5	(34)
1260	47 79 16 505	2	Washer	Bricka	5	

12

13

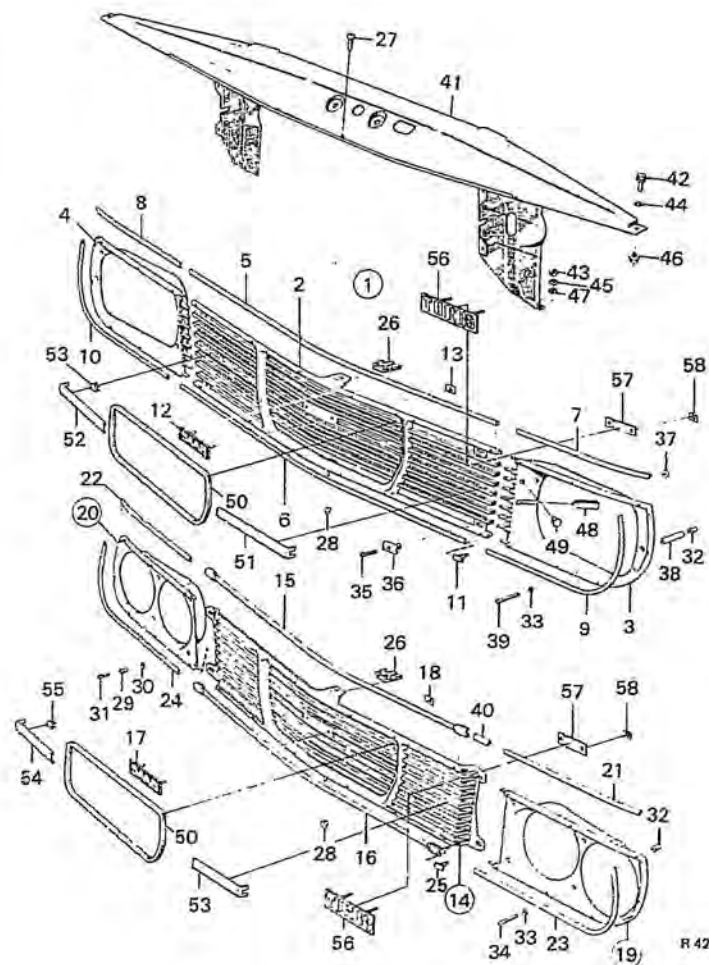
14

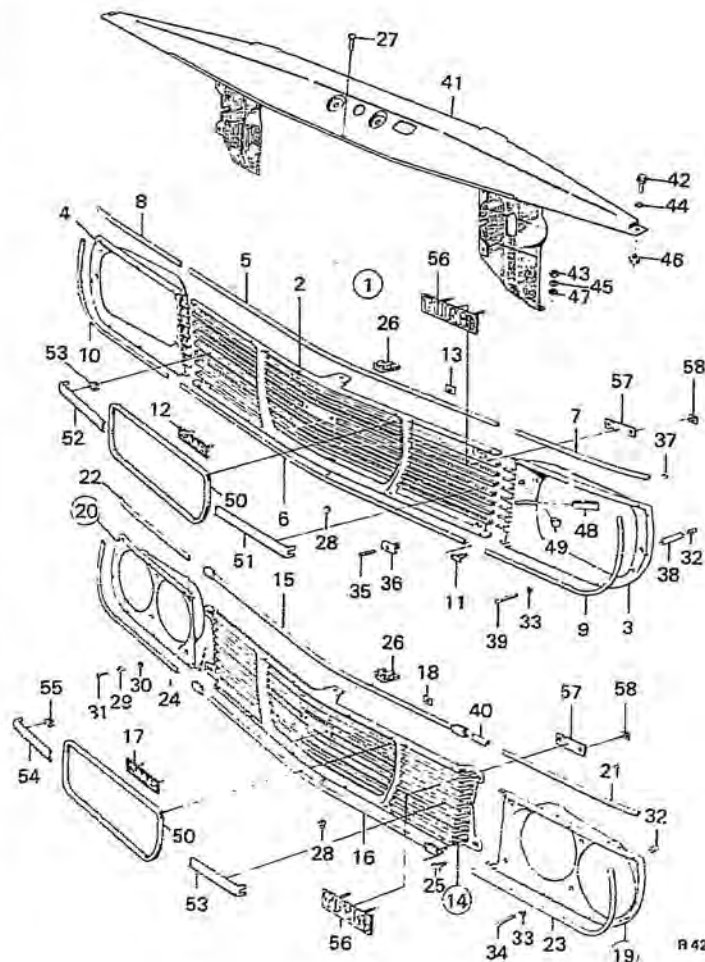
- 1975

63. Ch 99762010526

64. Ch 99762010527-

R 4254 99





0750

Hood, front, fenders
Front,grille, model 3CK
also 2D and 4D 1975-

Motorhuv, front, skärmar
Front,grill, modell 3CK
samt 2D och 4D 1975-

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R4254

8

61

Fig Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K/S S/R	Notes Anmärkning
		99					
1280	48	82 20 378	2	Strip	Täcklist	6	60J
1300	49	82 20 360	2	Knob	Knopp	5	60J
1320	50	82 28 967	1	Decoration frame	Dekorram	3	EMS
1340	50	82 44 626	1	Decoration frame	Dekorram	3	GLE
1350	51	82 44 691	1	Moulding center L.H.	Dek.list. V	3	GLE
1380	52	82 44 709	1	Moulding center R.H.	Dek.list. H	3	GLE
1400	53	82 44 758	1	Moulding center L.H.	Dek.list. V	3	GLE, USA
1420	54	82 44 766	1	Moulding center R.H.	Dek.list. H	3	GLE, USA
1440	55	82 44 717	4	Clip	Clip	5	GLE
1460	56	82 67 361	1	Emblem, turbo	Emblem, turbo	2	MODEL 1978-
1480	57	82 67 353	1	Plate	Platta	5	MODEL 1978-
1500	58	82 35 129	2	Clip	Clip	5	MODEL 1978-

SAAB 99
M74-81

MASTER INDEX

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

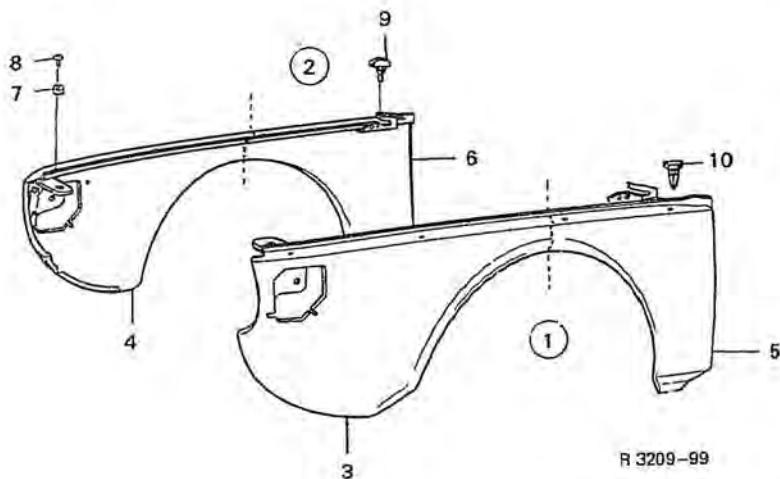
60. For cars without headlight wipers and washers

0800	Hood, front, fenders Front fenders			Motorhuv, front, skärmar Framskärmar			Date Datum	Illustration Bild nr	Group Grupp	Page Sida
							1988-10	R3209	8	63
Fig. Pos	Part No An nr	Quantity/Antal			Description	Benämning	K	S	Notes Anmärkning	
		99								
0020	1	82 18 398	1		Front fender assy.	Främskärm kpl. V	3	14)		
0040					L.H.					
0060	2	82 18 406	1		Front fender assy.	Främskärm kpl. H	3	14)		
0080					R.H.					
0100	1	69 12 679	1		Front fender assy.	Främskärm kpl. V	3	15)(8236291)		
0120					L.H.					
0140	2	82 36 309	1		Front fender assy.	Främskärm kpl. H	3	15)		
0160					R.H.					
0180	3	82 19 198	1		Fender part, front	Skärmdel, främre V	3	14)		
0200					L.H.					
0220	4	82 19 206	1		Fender part, front	Skärmdel, främre H	3	14)		
0240					R.H.					
0260	3	82 36 317	1		Fender part, front	Skärmdel, främre V	3	15)		
0280					L.H.					
0300	4	82 36 325	1		Fender part, front	Skärmdel, främre H	3	15)		
0320					R.H.					
0340	5	69 12 695	1		Fender part, rear	Skärmdel, bakre V	3	(8208654)		
0360					L.H.					
0380	6	69 12 703	1		Fender part, rear	Skärmdel, bakre H	3	(8208662)		
0400					R.H.					
0420	7	82 11 674	6		Rubber buffer	Gummibuffert	5			
0440	8	82 87 666	6		Pop rivet	Popnöt	3	(8215683)		
0460	9	82 11 294	2		Rubber buffer	Gummibuffert	5			
0480	10	73 23 579	2		Buffer, plastic	Clip, plastic	5			

0	General, Complete sets, 1-A02
1	Tools 1-H02
2	Engine 1-J02, 2-A02
3	Electrical system, Instruments 3-A02
4	Transmission 3-G02
5	Brakes 4-A02
6	Front assembly, Steering 4-C02
7	Suspension, Wheels 4-E02
8	Body 4-F02, 5-A02
9	Accessories 5-A02
10	Numerical register 6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J05
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20



0850

Doors, trunk lid
Doors incl. hinges,
lock, etc., 2D

Dörrar, bagagerumslucka
Dörrar inkl. gångjärn,
lås etc., 2D

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

F0396

8

65

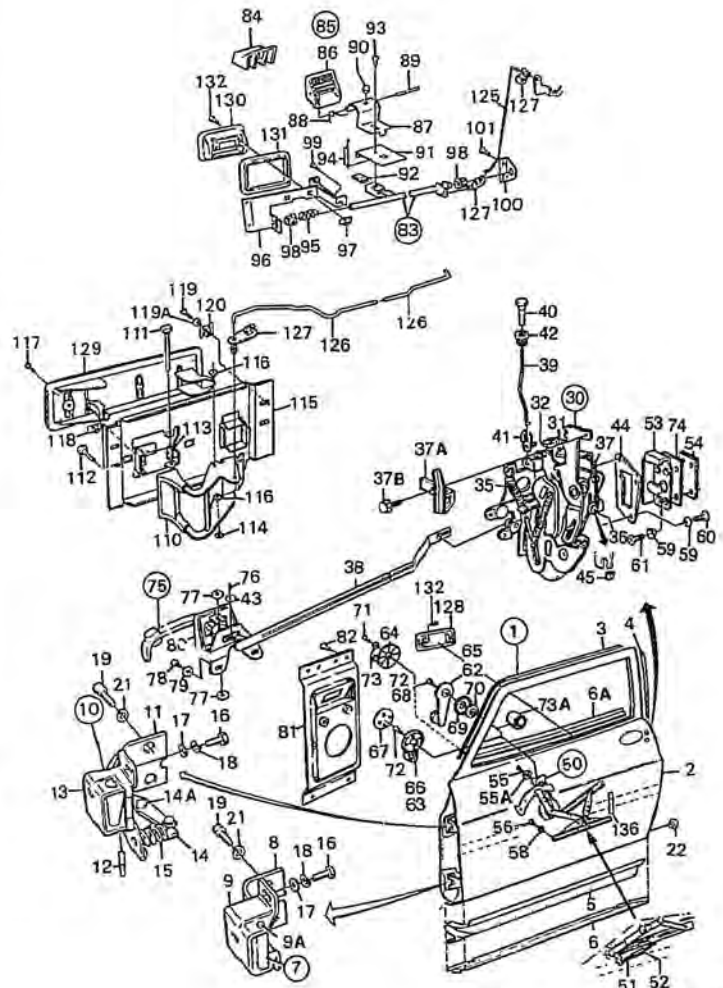


Fig Pos	Part No Art nr	Quantity/ Antal	Description	Benämning	Notes Anmärkning
0020	1 82 68 086	1	Door assy LH	Dörr V	4 383)
0040	1 82 49 989	1	Door assy RH	Dörr H	4 383)
0060	1 82 35 517	1	Door assy L.H.	Dörr kpl V	4 65.14)
0080	1 82 49 989	1	Door assy RH	Dörr kpl H	4 65.14)
0100	1 82 39 691	1	Door assy L.H.	Dörr kpl V	4 15.16)
0120	1 82 49 989	1	Door assy RH	Dörr kpl H	4 15.16)
0140	1 82 49 971	1	Door assy LH	Dörr kpl V	4 17.373)
0160	1 82 68 086	1	Door assy LH	Dörr kpl V	4 374.457)
0180	1 82 49 989	1	Door assy RH	Dörr kpl H	4 17.457)
0200	1 82 39 036	1	Door assy LH	Dörr kpl V	4 458.482)
0220	1 69 25 762	1	Door assy RH	Dörr kpl H	4 458.482) (8289043) ALSO USE 66.37361
0240	2 82 88 714	1	Outer plate LH	Ytterplåt V	3 482)(7602022)
0260	2 82 88 722	1	Outer plate RH	Ytterplåt H	3 482)(7602030)
0280	3 82 24 917	1	Plate channel, door seal LH	Plåtskena, dörrät- ning V	5
0300	3 82 24 925	1	Plate channel, door seal RH	Plåtskena, dörrät- ning H	5
0320	4 82 24 933	2	Plate channel, door seal	Plåtskena, dörrät- ning	5
0340	5 82 17 432	1	Part of inner plate, lower, door LH	Del av innerplåt, nedre, dörr V	5
0360	5 82 17 440	1	Part of inner plate, lower, door RH	Del av innerplåt, nedre, dörr H	5
0380	6 82 15 899	1	Part of outer plate, lower, door LH	Del av ytterplåt, nedre, dörr V	5
0400	6 82 15 907	1	Part of outer plate, lower, door RH	Del av ytterplåt, nedre, dörr H	5
0420	6A 78 73 508	1	Part of outer plate, upper, door LH	Del av ytterplåt, övre, dörr V	5
0440	6A 78 73 516	1	Part of outer plate, upper, door RH	Del av ytterplåt, övre, dörr H	5
0460	7 69 12 570	1	Hinge lower	Gångjärn nedre	5
0480	7 69 12 588	1	Hinge lower	Gångjärn nedre	5
0500	8 82 36 390	2	Hinge, lower	Gångjärn, nedre	4
0520	9 82 05 908	2	Hinge, half, lower	Gångjärnshalva, nedre	4
0540	9A 82 43 578	2	Hinge pin	Gångjärnstapp	4 (8205858)
0560	10 69 12 596	1	Hinge upper	Gångjärn övre	5
0580	10 69 12 604	1	Hinge upper	Gångjärn övre	5
0600	11 69 12 596	1	Hinge half, upper	Gångjärnshalva, övre	4 (8236457)
0620	11 69 12 604	1	Hinge half, upper	Gångjärnshalva, övre	4 (8236465)
0640	12 82 06 393	2	Pin	Pin	3
0660	13 69 12 596	1	Hinge half with stop LH	Gångjärnshalva med stopp V	4 (8264095)

14. -1976
15. 1977-
16. -1977
17. 1978-
65 Ch 99762008302- 99766000590-99767001723-
373 -1978 9999
374. 1979-
383. Ch-99762009301.-99766000599.-99767001723-
457. -1980
458. 1981-
462. Benämning GLI 2D och 4D 1981 års modell, se 1-821
for explanation)

111 St 020-19447 (Special Scania model, see grid 1-821)

F0396 - 99

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 1-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H10
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-H10
- Bumpers 5-I20

0850

Doors, trunk lid
Doors incl. hinges,
lock, etc., 2D

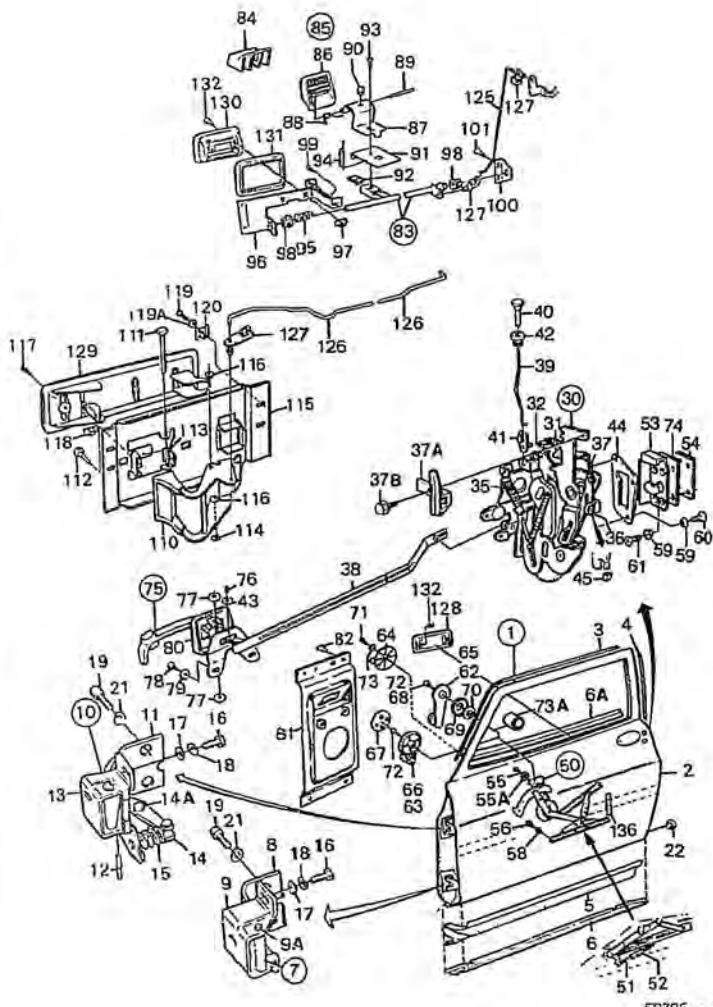
Dörrar, bagagerömslucka
Dörrar inkl. gångjärn,
lås etc., 2D

Date
Datum 1988-10 F0396

Illustration
Bild nr 8
Group
Grupp 67
Page
Sida

Fg Pos	Part No Art nr	Quantity/Amnt	Description	Benämning	K S P J L	Notes Anmärkning
0852	13	82 64 103	1	„Hinge half with stop RH	4	
0854	14	82 07 573	1	„Lever assy L H	6	
0860	14	82 07 581	1	„Lever assy R H	6	
0820	14A	82 08 476	2	„Pin	6	
0900	15	82 08 389	2	„Spring	6	
0950	16	79 03 164	12	Screw	5 (61)	
0980	16	79 68 589	12	Screw	5 (62, 485)	
0990	16	79 75 212	12	Screw	5 (486)	
1000	17	80 29 985	12	Washer	5 (61)	
1020	18	79 10 557	12	Washer	5 (61)	
1040	19	92 91 948	12	Screw	5 (66) (7960511)	
1060	19	82 35 699	12	Screw	5 (67)	
1070	19	65 37 361	6	Screw	5 (USE WITH) 6925762	
1080	21	79 10 557	12	Washer	5	
1100	22	70 38 342	2	Rubber plug	5	
1120	30	92 93 895	1	Door lock assy LH	4 (463) (8256729)	
1140	30	92 93 903	1	Door lock assy RH	4 (453) (8256737)	
1200	31	82 38 606	2	„Spring	5	
1220	32	84 57 566	2	„Spring	5	
1240	33	92 81 130	2	„Spring	5 (16) (8452468)	
1251	33	82 87 138	2	„Spring	5 (17, 463) (8256938)	
1250	35	82 87 138	2	„Spring	5 (17) (8256554)	
1300	36	84 51 825	2	„Bushing	5	
1320	37	84 51 817	2	„Link	5 (84 70577)	
1321	37A	82 56 372	1	„Adjustment link LH	5 (374)	
1322	37A	82 56 380	1	„Adjustment link RH	5 (374)	
1323	37B	92 24 544	2	„Screw	5 (374)	
1340	38	84 18 451	1	Operating link LH	5	
1350	38	84 18 469	1	Operating link RH	5	
1380	39	84 58 713	1	Link LH	5 (463)	
1400	39	84 58 721	1	Link RH	5 (463)	
1420	39	84 51 478	1	Link LH	5 (MS, CX)	
1440	39	84 51 486	1	Link RH	5 (MS, CX)	
1460	40	73 35 128	2	Knob	3 (433)	
1461	40	94 46 022	2	Knob	3 (434)	
1480	41	84 61 675	2	Clip	4	
1500	42	97 31 498	2	Bushing	4 (463) (7340979) (8456592)	
1540	43	71 66 937	2	Washer	4	
1560	44	84 56 006	2	Spacer	4	
1580	45	84 56 808	2	Damper	4	
1745	50	82 72 692	1	Window regulator, assy LH	5 (429)	
1750	50	82 72 700	1	Window regulator, assy RH	5 (429)	
1751	50	82 74 011	1	Window regulator, assy LH	5 (430)	
1752	50	82 74 011	1	Window regulator, assy LH	5 (430)	
1753	50	82 74 011	1	Window regulator, assy LH	5 (430)	

15 -1977
17- 1978-
61 Ch-99762024531
62 Ch-99762024532-
C6 Ch-99762026030-99765000599-99767001722
67 Ch-99762026031-99765000600-99767001723-
374 1979-
429 Ch-99803008883-99765005639
430 Ch-99803008884-99765005640-
433 Ch-99793007413-99795004187
434 Ch-99793007414-99795004188-
463 -1981
485 Ch-D6013969
486 Ch-D6013970-



F0396 - 99

0950

Doors, trunk lid
Doors incl. hinges,
lock, etc., 2DDörrar, bagagerumslucka
Dörrar inkl. gångjärn,
lås etc., 2DDate
DatumIllustration
Bild nrGroup
GruppPage
Sida

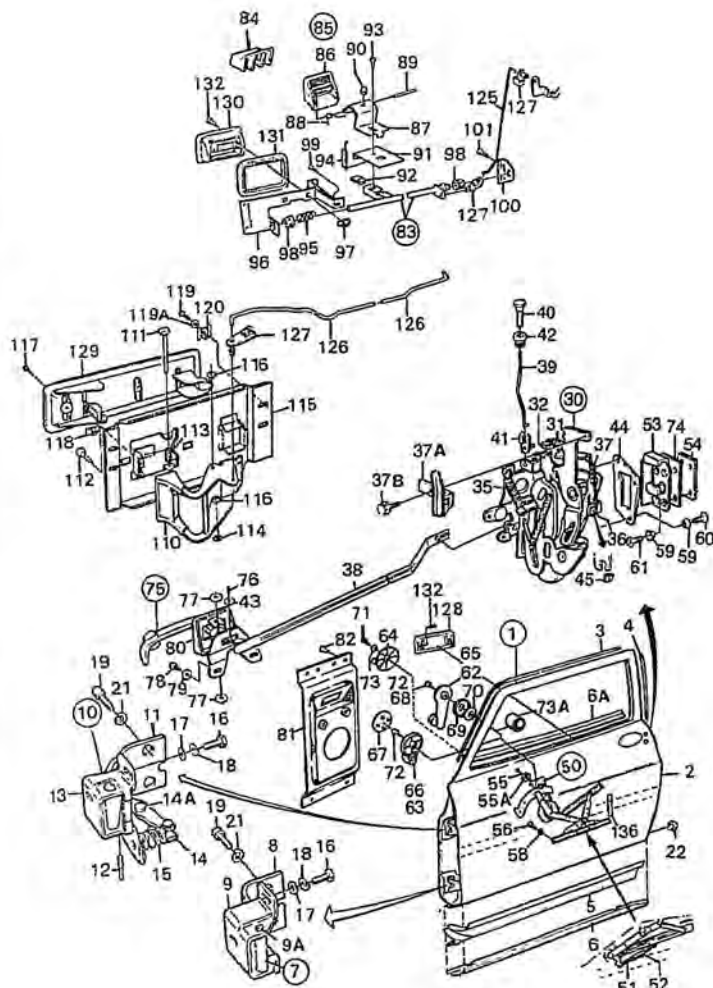
1988-10 F0396

8

69

Fol Pos	Part No Art nr	Quantity/Amount	Description	Benämning	K S SR	Notes Anmärkning
1754	50 82 74 029	1	Window regulator, assy RH	Fönsterhiss kpl H	5	430)
1755	51 84 03 439	2	Spring	Fjäder	5	429)
1760	52 84 03 446	2	Rubber hose	Fjäder	5	429)
1909	53 82 62 750	1	Striker plate L.H.	Slutblock V	5	(8453250)
1920	53 82 62 762	1	Striker plate R.H.	Slutblock H	5	(8453262)
1940	54 82 41 994	2	Nut plate	Brickmutter	5	
1960	55 79 68 639	10	Screw	Skruv	5	429)
1961	55 79 72 441	8	Screw	Skruv	5	430)
1982	55A 79 16 497	8	Washer	Bricka	5	
1989	56 79 34 730	4	Screw	Skruv	5	429)
1981	56 80 59 529	4	Screw	Skruv	5	430)
1900	57 79 16 497	10	Washer	Bricka	5	
1920	58 79 15 564	4	Washer	Bricka	5	429)
1921	58 79 68 505	4	Washer	Bricka	5	430,425)
1922	58 79 10 540	4	Washer	Bricka	5	425)
1940	59 79 34 136	14	Washer	Bricka	5	
1950	60 80 55 880	6	Screw	Skruv	5	
1980	61 79 37 955	8	Screw	Skruv	5	373)
1981	61 79 37 984	8	Screw	Skruv	5	374)
2000	62 84 02 273	2	Crank, window regul- ator	Hissvev	4	12)
2040	62 73 87 558	2	Crank, window regul- ator	Hissvev	4	13,16)
2060	63 94 45 651	2	Crank, window regul- ator	Hissvev	4	17,411) (8476269)
2080	63 94 45 651	2	Crank, window regul- ator	Hissvev	4	412)
2100	64 84 55 081	2	Crank, window regul- ator	Hissvev	4	330) EMS,CK
2120	65 84 02 273	2	Crank, window regul- ator	Hissvev	4	68,7) EMS,CK
2140	65 94 45 651	2	Crank, window regul- ator	Hissvev	4	8,411) EMS CK (8476289)
2160	66 94 45 651	2	Crank, window regul- ator	Hissvev	4	412) EMS,CK
2180	67 84 76 301	2	Cover, crank	Lock, hissvev	4	8) EMS,CK
2200	67 84 76 301	2	Cover, crank	Lock, hissvev	4	17)
2220	68 80 59 420	2	Screw	Skruv	5	12)
2240	68 79 70 023	2	Spacer	Mellanlägg	5	13,16)
2260	69 84 02 497	2	Spacer	Mellanlägg	5	
2280	69 73 39 393	2	Washer	Bricka	5	8) EMS,CK
2300	70 84 02 190	2	Screw	Skruv	5	330) EMS,CK
2320	71 84 55 115	2	Screw	Skruv	5	331,431) EMS CK
2400	72 80 59 420	2	Screw	Skruv	5	

7. -1974
8. 1975-
12. -1975
13. 1976-
16. -1977
17. 1978-
88 Ch. 99742009581-
330. Ch. -99742009580.
331 Ch. 99742009581-
373 -1978 9999
374. 1979-
411. Ch. -99792006400. -99793004632. -99796003561
412. Ch. 99792006401. -99793004633. -99796003562-
425. -1979
426. 1980-
429 Ch. -99803003883. -99798005639
430 Ch. 99803003884. -99796005640-
431 Ch. -99803007145. -99796005371



F0396 - 99

0850

Doors, trunk lid
Doors incl. hinges,
lock, etc., 2D

Dörrar, bagagerumslucka
Dörrar inkl. gångjärn,
lås etc., 2D

Date
Datum
1988-10

Illustration
Bild nr
F0396

Group
Grupp
8

Page
Sida
71

Fig. Pos.	Part No Art nr	Quantity/Amount	Description	Benämning	Notes Anmärkning
2420	72	2	Screw	Skruv	5 17,431
2421	72	2	Screw	Skruv	5 432 (8058404)
2440	73	2	Washer	Bricka	5 330 EMS, CK
2450	73A	2	Spacer sleeve	Distanshyls	5 374
2460	74	2	Spacer	Mellanlåg	5 4
2480	75	1	Door handle, inner	Innerhandtag kpl. V	5
2500	75	1	Door handle, inner	Innerhandtag kpl. H	5
2520	76	2	Tension pin	Rörpinne	5 373
2540	76	2	Tension pin	Rörpinne	5 374
2560	77	4	Washer	Bricka	5
2600	78	4	Screw	Skruv	5
2620	79	4	Washer	Bricka	5
2640	80	2	Cover	Kåpa	5
2660	81	2	Attachment plate	Fastplåt innerhandtag	5 (7603392)
2680	82	10	Pop rivet	Popnit	5
2700	83	1	Torsion rod assy.	Vridstång kpl. V	5 7 EMS, CK
2720	83	1	Torsion rod assy.	Vridstång kpl. H	5 7 EMS, CK
2740	83	1	Torsion rod L.H.	Vridstång V	5 8, 16 EMS, CK
2760	83	1	Torsion rod R.H.	Vridstång H	5 8, 16 EMS, CK
2780	84	1	Handle	Handtag	5 7 EMS, CK
2800	85	2	Handle assy.	Handtag kpl.	5 8, 16 EMS, CK
2820	86	2	Handle	Handtag	5 8, 16 EMS, CK
2840	87	2	Yoke	Bygel	5 8, 16 EMS, CK
2860	88	2	Spring	Fjäder	5 8, 16 EMS, CK
2880	89	2	Pin	Pinne	5 8, 16 EMS, CK
2900	90	2	Rubber plug	Gummiplugg	5 8, 16 EMS, CK
2920	91	2	Cover plate	Täckplåt	5 8, 16 EMS, CK
2940	92	2	Clip	Clip	5 8, 7b EMS, CK
2960	93	2	Screw	Skruv	5 8, 16 EMS, CK
3000	94	4	Spring	Fjäder	5 8, 16 EMS, CK
3020	95	2	Bracket L.H.	Konsol V	5 16 EMS, CK
3040	96	1	Bracket R.H.	Konsol H	5 16 EMS, CK
3060	97	1	Clip	Clip	5 16 EMS, CK
3080	98	1	Bushing	Bussning	5 16 EMS, CK
3100	99	6	Screw	Skruv	5 16 EMS, CK
3120	100	2	Bracket, rear	Konsol bakre	5 7 EMS, CK
3140	100	2	Bracket, rear	Konsol bakre	5 8 EMS, CK
3160	101	2	Screw	Skruv	5 16 EMS, CK
3180	102	1	Handle assy. L.H.	Handtag kpl. V	5 17 EMS, CK
3200	103	1	Handle assy. R.H.	Handtag kpl. H	5 17 EMS, CK
3220	110	2	Shaft	Axel	5 17 EMS, CK
3240	111	2	Rubber plug	Gummiplugg	5 17 EMS, CK
3260	112	2	Spring L.H.	Fjäder V	5 17 EMS, CK
3280	113	1	Spring R.H.	Fjäder H	5 17 EMS, CK
3300	113	1	Clip	Clip	5 17 EMS, CK
3320	114	2	Bracket L.H.	Konsol V	5 17 EMS, CK
3340	115	1	Bracket R.H.	Konsol H	5 17 EMS, CK
3360	115	1	Bushing	Bussning	5 17 EMS, CK
3380	116	4			
3400	116	4			

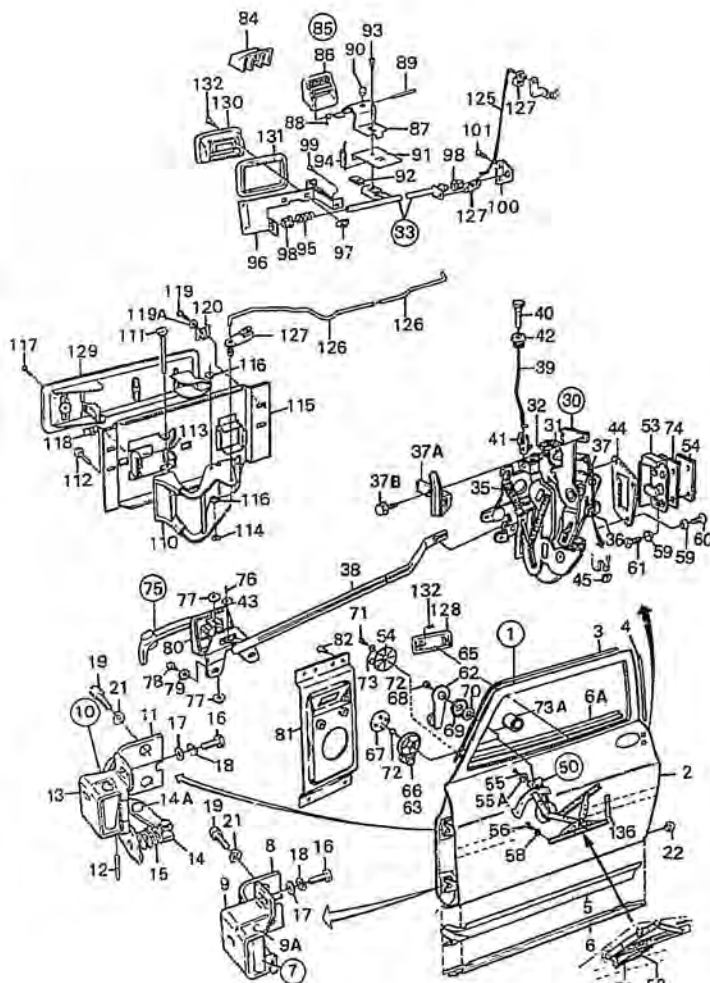
7. -1974
8. 1975-
16. -1977
17. 1978-
76. Ch.-89762014509
330. Ch.-89742009580
373. -1978 9999
374. 1979-
431. Ch.-89803007145. -99796005371
432. Ch.99603007146- 99796005372-

F0396 - 99

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front fenders 4-H06
Doors, trunk lid 4-H18
External details, glass, sealings 4-J06
Upholstery, interior equipment and touch-up paint 4-L08
Heating and ventilation system 5-I10
Bumpers 5-I20



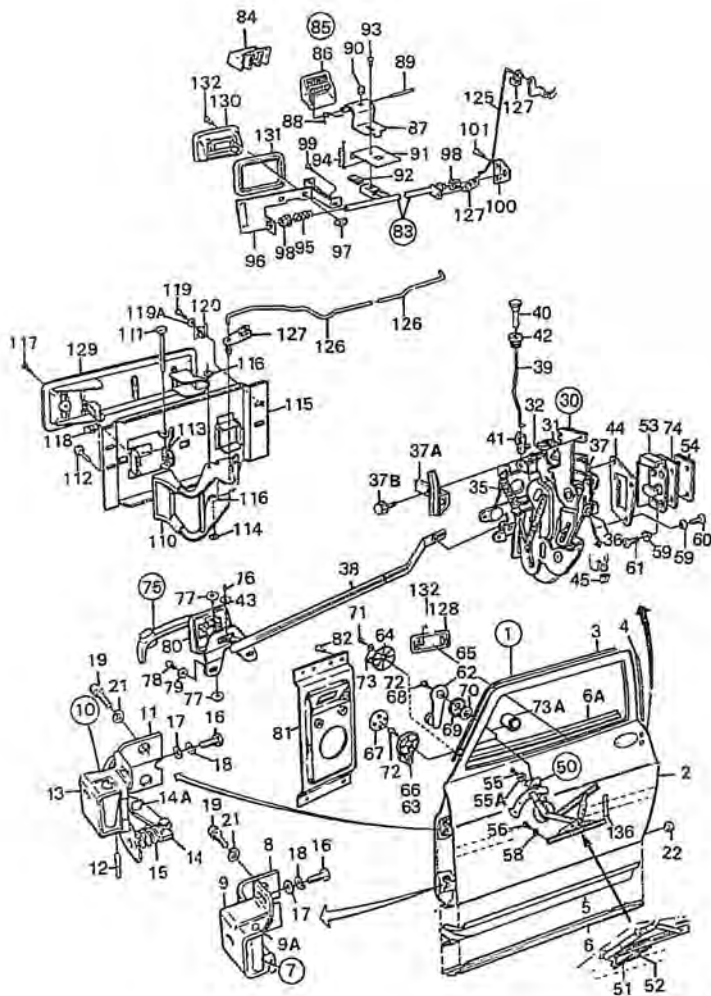
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Doors, trunk lid		Dörrar, bagagerumslucka		Date	Illustration	Group	Page
Doors incl. hinges, lock, etc., 2D		Dörrar inkl. gångjärn, lås etc., 2D		Datum	Bild nr	Grupp	Sida
				1988-10	F0396	8	73
Fig Pos	Part No Art nr	Quantity/Antal		Description		Benämning	K S Notes
							S R Anmärkning
3420	117	79 67 581	2	Screw	Skruv		5 17) EMS CK
3440	118	84 54 258	2	Clip	Clip		5 17) EMS CK
3450	119	79 22 289	8	Screw	Skruv		5 17) EMS CK
3470	119A	94 26 404	4	Washer	Bricka		6 374)
3480	120	86 01 916	8	Clip	Clip		5 17) EMS CK
3500	125	82 36 150	1	Rod door lock L.H.	Stång, dörrlås V		5 16) EMS CK
3520	126	82 36 168	1	Rod door lock R.H.	Stång, dörrlås H		5 16) EMS CK
3540	126	82 77 519	1	Rod door lock L.H.	Stång, dörrlås V		5 17, 429) EMS CK (8247603)
3560	126	82 77 527	1	Rod door lock R.H.	Stång, dörrlås H		5 17, 429) EMS CK (8247611)
3581	126	82 77 519	1	Rod door lock LH	Stång, dörrlås V		5 430) EMS
3582	126	82 77 527	1	Rod door lock RH	Stång, dörrlås H		5 430) EMS
3583	127	84 53 755	4	Clip	Clip		5 EMS CK
3600	128	84 78 414	2	Close handle	Stängningshandtag		5 72) EMS CK (8454118)
3620	128	84 78 414	2	Close handle	Stängningshandtag		5 73, 16) EMS CK
3640	129	94 03 098	1	Close handle LH	Stängningshandtag V		5 17) EMS CK
3660	129	94 03 106	1	Close handle RH	Stängningshandtag H		5 17) EMS CK
3700	130	84 54 241	2	Cover	Kåpa		4 EMS CK (8454241)
3720	131	84 58 358	2	Spacer	Mellanlägg		4 71) EMS CK
3740	132	79 67 888	8	scrow	Skruv		5 16) EMS CK
3760	133	84 54 316	1	Bracket L.H.	Konsol V		6 16) EMS CK
3780	133	84 54 324	1	Bracket R.H.	Konsol H		6 16) EMS CK
3800	134	84 54 258	4	Clip	Clip		5 16) EMS CK
3820	135	79 61 691	8	Poprivet	Popnit		5 16) EMS CK
3840	136	82 47 777	4	Spacer	Mellanlägg		5 429)

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system.	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

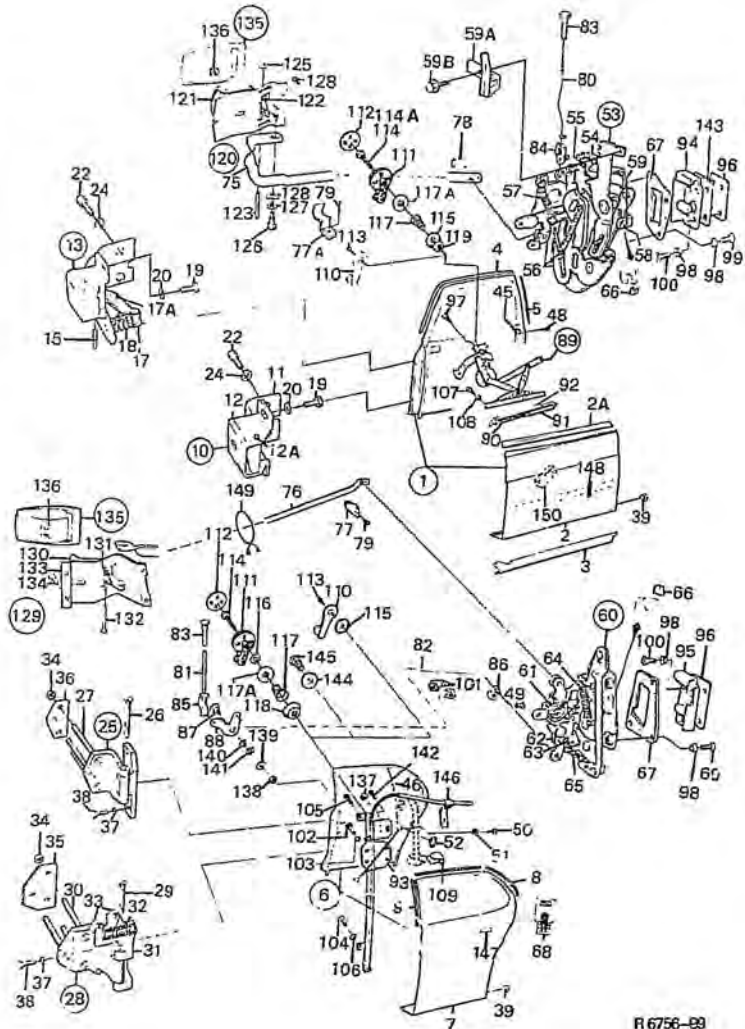
8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20



F0396 - 99

- 16 -1977
- 17 -1978-
- 71 Ch -99742021482
- 72 Ch -88752009781 -99756003185
- 73 Ch 99752009782 -99756003186-
- 374 -1979-
- 429 Ch -99803008883 -99796005639
- 430 Ch 99803008884 - 99796005640-



R 6756-89

0900

Doors, trunk lid
Doors incl. hinges,
lock, etc. 4-D

Dörrar, bagagerumslucka
Dörrar incl. gångjärn,
lås, etc. 4-D

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R6756

8

75

Fig Pos	Part No Art nr	Quantity/ Antal	Description	Benämning	Notes Anmärkning
		89			
0020	1 82 46 712	1	Door front assy L.H.	Dörr, främre kpl V	4 79j (8243750)
0040	1 69 13 503	1	Door front assy R.H.	Dörr, främre kpl H	4 79j (8246720) ALSO USE 6937361
0060	1 82 45 094	1	Door, front assy. L.H.	Dörr, främre kpl. V	4 80, 14)
0100	1 82 45 102	1	Door, front assy. R.H.	Dörr, främre kpl. H	4 80, 14)
0140	1 82 46 712	1	Door front assy. LH	Dörr, främre kpl. V	4 81, 373)
0180	1 69 13 495	1	Door front assy. LH	Dörr, främre kpl. V	4 374, 457) (8266138) ALSO USE 6937361
0200	1 69 13 503	1	Door, front assy. R.H.	Dörr, främre kpl. H	4 81, 457) (8246720) ALSO USE 6937361
0240	1 82 89 092	1	Door front, assy LH	Dörr, främre kpl V	4 458, 462)
0280	1 82 89 100	1	Door front, assy RH	Dörr, främre kpl H	4 458, 462)
0290	2 82 88 763	1	Outer plate LH	Ytterplåt V	3 482) (7602048)
0350	2 82 88 771	1	Outer plate RH	Ytterplåt H	3 482) (7602055)
0370	2A 78 73 508	1	Part of outer plate, upper, door LH	Del av ytterplåt, övre, dörr V	4
0371	2A 78 73 516	1	Part of outer plate, upper, door RH	Del av ytterplåt, övre, dörr H	4
0372	3 82 17 432	1	Inner plate door L.H.	Innerplåt, dörr V	5
0373	3 82 17 440	1	Inner plate door R.H.	Innerplåt, dörr H	5
0380	4 82 24 917	1	Plate channel, door seal L.H.	Plåtskena, dörrtätning V	5
0400	4 82 24 925	1	Plate channel, door seal R.H.	Plåtskena, dörrtätning H	5
0420	5 82 24 933	2	Plate channel, door seal	Plåtskena, dörrtätning	5
0500	6 82 44 477	1	Door, rear assy. L.H.	Dörr, bakre kpl V	5 77)
0520	6 82 44 485	1	Door, rear assy. R.H.	Dörr, bakre kpl H	5 77)
0540	6 69 25 853	1	Door, rear assy. LH	Dörr, bakre kpl V	5 78, 428) (8288155)
0560	6 69 25 861	1	Door, rear assy. RH	Dörr, bakre kpl H	5 78, 428) (8288163)
0600	7 82 86 823	1	Outer plate L.H.	Ytterplåt V	5 (7601420)
0620	7 82 86 841	1	Outer plate R.H.	Ytterplåt H	5 (7601438)
0640	8 82 43 990	1	Plate channel, door seal L.H.	Plåtskena, dörrtätning V	5
0660	8 82 44 006	1	Plate channel, door seal R.H.	Plåtskena, dörrtätning H	5
0680	9 82 24 933	2	Plate channel, door seal	Plåtskena, dörrtätning	5
0700	10 69 12 570	1	Hinge lower assy. LH	Gångjärn nedre kpl. V	5
0720	10 69 12 588	1	Hinge lower assy. RH	Gångjärn nedre kpl. H	5
0740	11 82 05 890	2	Hinge, lower	Gångjärn, nedre	4
0760	12 82 05 908	2	Hinge half, lower	Gångjärnshalva, nedre	4
0780	12A 82 43 578	4	Hinge pin	Gångjärnstapp	4

14 -1976

77 Ch -99742004900- 99746001547

78 Ch -99742004901- 99746001548

79 Ch -99762009301

80 Ch -99762009302-

81 Ch -99771000001- 99776000001- 99777000001-

373 -1978 9999

374 1979-

428 Ch -99793007557- 99796006308-

457 -1980

458 1981-

482 Beträffande GLI 2D och 4D 1981 års modell, se fiche 1-821 samt SI 020-19447 (Special Scandinavien model, see end 1-821 for explanation)

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

0900

genuine parts
original reserved

Doors, trunk lid
Doors incl. hinges,
lock, etc. 4-D

Dörrar, bagagerumslucka
Dörrar incl. gångjärn,
lås, etc. 4-D

Date
Datum
1988-10 R6756

Illustration
Bild nr
8

Group
Grupp
77

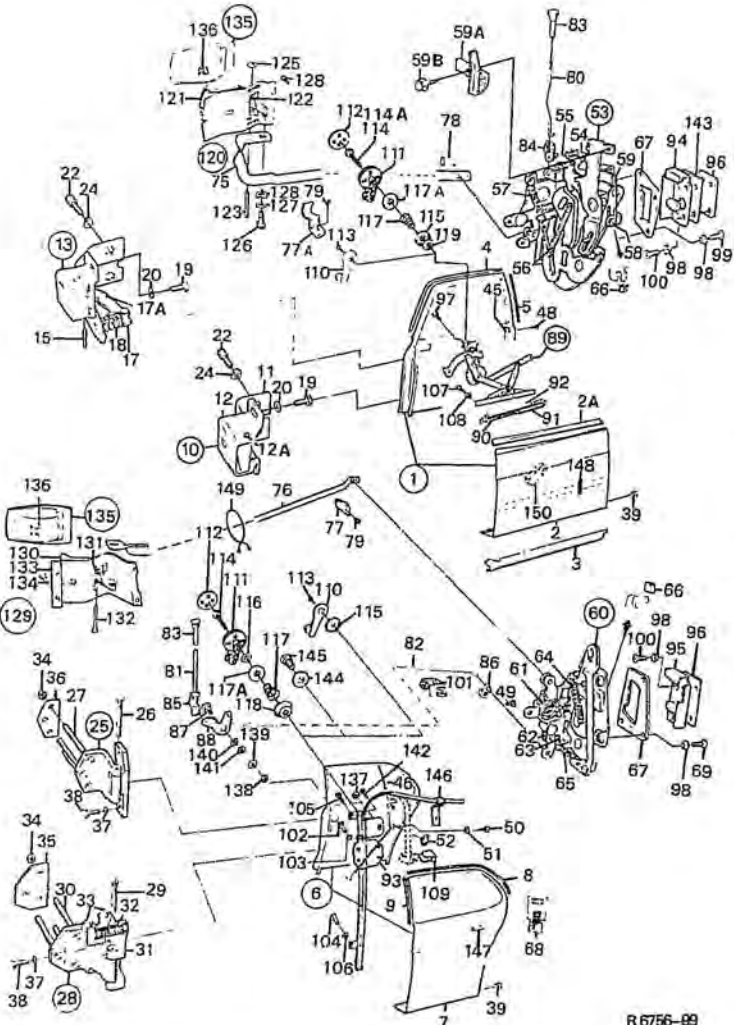
Fig. Pos.	Part No Art nr	Quantity/Amount 99	Description	Benämning	K/S SR	Notes Anmärkning
0910	13	69 12 596	1	Hinge upper	Gångjärn övre	5
0911	13	69 12 604	1	assy, LH	kpl. V	5
0912	13	69 12 604	1	Hinge upper	Gångjärn övre	5
0913	13	69 12 604	1	assy, RH	kpl. H	5
1000	16	82 06 393	2	.Pin	.Tapp	3
1100	17	82 07 573	1	.Lever assy. L.H.	.Håvarm kpl. V	6
1120	17	82 07 581	1	.Lever assy. R.H.	.Håvarm kpl. H	6
1140	17A	82 06 476	2	.Pin	.Tapp	3
1160	18	82 06 369	2	.Spring	.Fjäder	5
1180	19	79 03 164	12	Screw	Skruv	5 61
1200	20	80 29 985	12	Washer	Bricka	5 62
1240	22	82 01 948	12	Screw	Skruv	5 62
1260	22	82 35 699	12	Screw	Skruv	5 62
1285	22	69 37 381	6	Screw	Skruv	5 USE WITH 6913503
1280	24	79 10 557	12	Washer	Bricka	5 61
1300	25	92 81 775	1	Hinge, upper assy.	Gångjärn, övre kpl.	4 (8241 035)
1320				L.H.	V	
1340	25	92 81 783	1	Hinge, upper assy.	Gångjärn, övre kpl.	4 (8241 044)
1360				R.H.	H	
1380	26	82 43 578	2	.Pin	.Tapp	3 (8205 558)
1420	27	82 41 093	6	Screw	Skruv	5 62
1430	28	92 82 971	1	Hinge, lower assy LH.	Gångjärn, nedre kpl V	4 (8273 799)
1460	28	92 82 989	1	Hinge, lower assy RH.	Gångjärn, nedre kpl H	4 (8273 807)
1500	29	82 43 578	2	.Pin	.Tapp	3
1520	30	82 41 101	6	.Screw	Skruv	5 62
1540	31	92 82 971	1	.Bracket L.H.	.Fäste V	5 (8243 594)
1560	31	92 82 989	1	.Bracket R.H.	.Fäste H	5 (8243 602)
1580	32	82 43 851	1	.Spring	.Fjäder	5
1600	33	82 43 669	4	.Knurled bolt	.Räffelbult	5
1620	34	79 64 711	12	Nut	Mutter	5 61
1640	35	82 41 281	2	Washer, lower	Bricka, nedre	5 61
1660	36	82 41 119	2	Washer, upper	Bricka, övre	5 61
1680	37	79 10 557	10	Washer	Bricka	5 61
1700	38	79 03 172	10	Screw	Skruv	5 62
1720	38	79 68 613	10	Screw	Skruv	5 62
1740	39	70 38 342	4	Rubber plug	Gummplugg	5
1840	45	76 03 103	1	Channel assy. front	Styrprofil kpl fram-	5
1860				door L.H.	dörr V	
1880	45	76 03 111	1	Channel assy front	Styrprofil kpl fram-	5
1900				door R.H.	dörr H	
1920	46	76 15 495	1	Channel, rear door,	Styrprofil, bakdörr,	5 (8241 457)
1940				upper L.H.	övre V	
1960	46	76 15 511	1	Channel, rear door,	Styrprofil, bakdörr,	5 (8241 465)
1980				upper R.H.	övre H	
2000	47	76 15 545	1	Channel, rear door,	Styrprofil, bakdörr,	5 (8241 978)
2020				lower L.H.	nedre V	
2040	47	76 15 552	1	Channel, rear door,	Styrprofil, bakdörr,	5 (8241 986)
2060				lower R.H.	nedre H	
2080	48	79 34 763	4	Screw	Skruv	5 62
2100	48	79 71 294	4	Screw	Skruv	5 62
2120	49	79 36 180	4	Screw	Skruv	5 62
2140	50	79 34 433	4	Screw	Skruv	5 62
2160	51	70 88 073	4	Washer	Bricka	5 61
2180	52	82 04 760	2	Rubber plug	Gummplugg	5
2280	53	92 93 853	1	Door lock, front	Dörrlås, främre dörr,	4 (8256 745)
2300				door, assy LH	kpl V	

61 Ch -99762024531
62 Ch -99762024532-
66 Ch -99762026030 -99765000599 -99767001722
67 Ch -99762026031 -99765000600 -99767001723-
82 Ch -99762028707
83 Ch -99762028708-

R 6756-99

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up point 4-L08
- Heating and ventilation system 5-110
- Bumpers 5-120



6900

Doors, trunk lid
Doors incl. hinges,
lock, etc. 4-DDörrar, bagagerumslucka
Dörrar incl. gångjärn,
lås, etc. 4-DDate
Datum 1988-10 R6756Illustration
Bild nrGroup
Grupp 8Page
Sida 79

Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K S R /	Notes Anmärkning
2320	53	92 93 861	1	Door lock, front door assy RH	Dörrlås, främrdörr, kpl H	4 463) (8256752)
2340	54	82 36 606	2	Spring	Fjäder	5
2360	55	84 57 565	2	Spring	Fjäder	5
2380	56	82 52 468	2	Spring	Fjäder	5 396)
2400	56	82 87 138	2	Spring	Fjäder	5 399,463) (8256638)
2420	57	84 47 997	2	Spring	Fjäder	5 396)
2440	57	82 58 638	2	Spring	Fjäder	5 399)
2460	58	84 51 825	2	Bushing	Bussning	4
2500	59	84 51 817	2	Link	Länk	5 (8470577)
2505	59A	82 56 372	1	Adjustment link LH	Justerlänk V	5
2506	59A	82 56 380	1	Adjustment link RH	Justerlänk H	5
2507	59B	92 24 544	2	Screw	Skruv	5
2540	60	82 46 654	1	Door lock, rear door assy, LH	Dörrlås, bakdörr, kpl V	5 84) (8446114)
2560	60	82 46 662	1	Door lock, rear door assy, RH	Dörrlås, bakdörr, kpl H	5 84) (8446122)
2600	60	82 46 654	1	Door lock, rear door, assy LH	Dörrlås, bakdörr, kpl V	5 85,427)
2620	60	82 46 662	1	Door lock, rear door, assy RH	Dörrlås, bakdörr, kpl H	5 85,427)
2640	60	92 36 670	1	Door lock, rear door, assy LH	Dörrlås, bakdörr kpl V	5 428,463) (8286577)
2660	60	92 36 698	1	Door lock, rear door, assy RH	Dörrlås, bakdörr kpl H	5 428,463) (8286585)
2680	61	82 87 136	2	Spring	Fjäder	5 (8447997)
2700	62	84 48 029	2	Spring	Fjäder	5
2720	63	84 57 565	2	Spring	Fjäder	5
2740	64	84 52 468	2	Spring	Fjäder	5
2760	65	82 44 303	2	Spring	Fjäder	5 427)
2780	65	82 87 153	2	Spring	Fjäder	5 428)
2800	66	84 56 808	4	Damper	Dämpare	4
2820	67	84 56 006	4	Spacer	Mellanlägg	4
2840	68	84 45 637	2	Label	Etikett	5
2860	69	79 73 472	6	Screw	Skruv	5 (8055972)
2880	75	52 23 256	1	Operating link, front door LH	Manöverlänk, främrdörr V	5 332) (8415796)
2900	75	92 23 264	1	Operating link, front door RH	Manöverlänk, främrdörr H	5 332) (8415804)
2920	75	92 23 256	1	Operating link, front door LH	Manöverlänk, främrdörr V	5 333,413) (8477291)
2940	75	92 23 264	1	Operating link, front door RH	Manöverlänk, främrdörr H	5 333,413) (8477309)
2960	75	92 23 256	1	Operating link, front door LH	Manöverlänk, främrdörr V	5 414) (8275794)
2980	75	92 23 264	1	Operating link, front door RH	Manöverlänk, främrdörr H	5 414) (8275802)
3000	76	82 71 611	1	Operating link, rear door LH	Manöverlänk, bakdörr V	5 373) (8415895)
3020	76	82 71 629	1	Operating link, rear door RH	Manöverlänk, bakdörr H	5 373) (8415903)

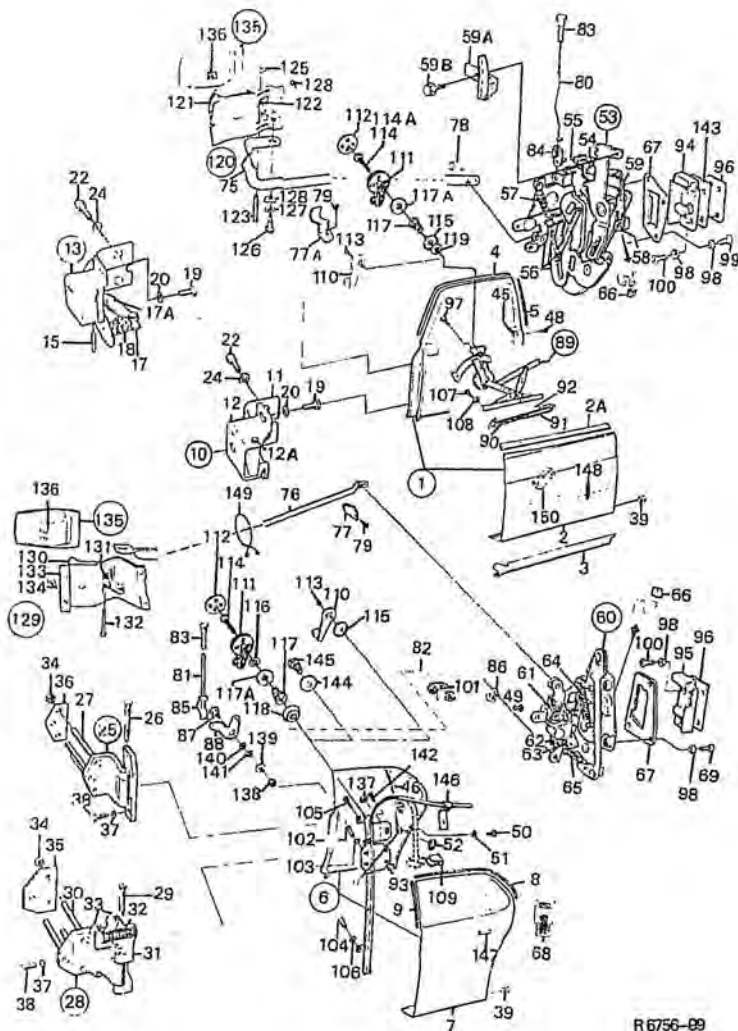
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85 Ch -99771022721 -99776007905-
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333 Ch -99742022400-
373 -1978 9959
398 Ch -99781007976
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413 Ch -99793005688 -99796004100
414 Ch -99793005689 -99796004101-
427 Ch -99793007556 -99796006308
428 Ch -99793007557- 99796006309-
463 -1981

R 6756-99

- 1 General, Complete sets 1-A02
- 2 Tools 1-H02
- 3 Engine 1-J02, 2-A02
- 4 Electrical system, Instruments 3-A02
- 5 Transmission 3-G02
- 6 Brakes 4-A02
- 7 Front assembly, Steering 4-C02
- 8 Suspension, Wheels 4-E02
- 9 Body 4-F02, 5-A02
- 10 Accessories 5-K02
- 11 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G20
Hood, front, fenders 4-H05
Doors, trunk lid 4-H18
External details, glass, sealings 4-J06
Upholstery, interior equipment and touch-up paint 4-L08
Heating and ventilation system 5-I10
Bumpers 5-I20



R6756-09

9900

Doors, trunk lid
Doors incl. hinges,
lock, etc. 4-D

Dörrar, bagagerumslucka
Dörrar incl. gångjärn,
lås, etc. 4-D

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

8 81

Fig Pos.	Part No Art nr	Quantity/Amount Stk	Description	Benämning	K S R	Notes Anmärkning
76	82 71 611	1	Operating link, rear door LH	Manöverlänk, bakdörr V	5	374)
76	82 71 629	1	Operating link, rear door RH	Manöverlänk, bakdörr H	5	374)
77	84 02 067	2	Retainer, rear door	Stöcklack, bakdörr	5	
78	82 49 977	2	Retainer, front door	Stöcklack, framdörr	5	4 14)
79	84 42 428	4	Plastic hose	Plastislang	4	332)
79	79 22 263	4	Screw	Skruv	5	
80	84 58 713	1	Link, front door L.H.	Länk, framdörr V	5	
80	84 58 721	1	Link, front door R.H.	Länk, framdörr H	5	374)
80	82 69 376	1	Link, front door LH	Länk, framdörr V	5	374)
80	82 69 383	1	Link, front door RH	Länk, framdörr H	5	373)
81	84 15 911	2	Link, rear door	Länk, bakdörr	5	374)
81	82 67 130	2	Link, rear door	Länk, bakdörr	5	
82	84 15 929	2	Link, rear door	Länk, bakdörr	5	
83	73 35 128	4	Knob	Knapp	3	433)
83	94 46 022	4	Knob	Knapp	3	434)
84	84 61 675	2	Clip	Clip	5	
85	71 53 695	4	Clip	Clip	5	
86	84 53 755	2	Clip	Clip	5	
87	84 41 925	2	Screw	Skruv	5	
88	84 15 820	1	Lever arm L.H.	Hävarm V	5	
88	84 15 887	1	Lever arm R.H.	Hävarm H	5	
89	84 15 838	1	Window regulator	Fönsterhiss kpl framdörr V	5	334)
89	84 15 846	1	Window regulator	Fönsterhiss kpl framdörr H	5	334)
89	82 45 654	1	Window regulator	Fönsterhiss kpl framdörr V	5	92) SUPERSEDED BY 8272676, 7970023
89	82 45 652	1	Window regulator	Fönsterhiss kpl framdörr H	5	92) SUPERSEDED BY 8272684, 7970023
89	82 46 092	1	Window regulator	Fönsterhiss kpl framdörr V	5	93) SUPERSEDED BY 8272676, 7970023
89	82 46 100	1	Window regulator	Fönsterhiss kpl framdörr H	5	93) SUPERSEDED BY 8272676, 7970023
89	82 72 676	1	Window regulator	Fönsterhiss kpl framdörr V	5	366, 373) (8260994)
89	82 72 684	1	Window regulator	Fönsterhiss kpl framdörr H	5	366, 373)
89	82 72 676	1	Window regulator	Fönsterhiss kpl framdörr V	5	374, 431)
89	82 72 684	1	Window regulator	Fönsterhiss kpl framdörr H	5	374, 431)
89	82 74 037	1	Window regulator	Fönsterhiss kpl framdörr V	5	432)
89	82 74 045	1	Window regulator	Fönsterhiss kpl framdörr H	5	432)
90	84 03 081	4	Spring	Fjäder	5	43 1)
91	84 03 446	2	Rubber hose	Gummislang	5	43 1)
92	84 23 444	2	Rubber hose	Gummislang	5	43 1)

92 Ch -99752033171 -99762024933 -99757004507 -99767001932.
93 Ch 99762024934 -99767001933-
332 Ch -99742022399
334 Ch -99752033170 -99757004506
363 Ch -99781007723 -99786001896
366 Ch 99781007724 -99786001897-
373 -1978 9999
374 1979-
414 Ch 99793005689 -99796004101-
431 Ch -99803007145 -99796005371
432 Ch 99803007146 -99796005372-
433 Ch -99793007413 -99796004187
434 Ch 99793007414 -99796004188-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-110
- Bumpers 5-120

0900

Doors, trunk lid
Doors incl. hinges,
lock, etc. 4-D

Dörrar, bagagerumslucka
Dörrar incl. gångjärn,
lås, etc. 4-D

Date
Datum 1988-10 R6756

Illustration
Bild nr

Group
Grupp 8

Page
Sida 83

Faj Pos.	Part No Art nr	Quantity/Amount 99	Description	Benämning	K/S SR	Notes Anmärkning
4060	93 84 15 952	1	Window regulator	Fönsterhiss, bakdörr	5	(80) SUPERSEDED BY
4080	93 84 15 960	1	Rear door L.H.	V	5	8246670, 8246464
4100	93 82 46 217	1	Window regulator, rear door R.H.	Fönsterhiss, bakdörr	5	(80)
4120	93 82 46 225	1	Window regulator, rear door L.H.	Fönsterhiss, bakdörr	5	(87, 88) SUPERSEDED BY
4140	93 82 46 670	1	Window regulator, rear door R.H.	V	5	8246670, 8246464
4160	93 82 46 698	1	Window regulator, rear door L.H.	Fönsterhiss, bakdörr	5	(87, 90)
4200	93 82 49 013	1	Window regulator, rear door R.H.	V	5	(89, 94)
4220	93 82 49 021	1	Window regulator, rear door L.H.	Fönsterhiss, bakdörr	5	(91, 94)
4240	93 82 49 013	1	Window regulator, rear door R.H.	V	5	(95)
4260	93 82 49 021	1	Window regulator, rear door L.H.	Fönsterhiss, bakdörr	5	(95)
4280	94 84 53 284	1	Striker plate, front door RH	Slutblock, främrdörr	5	(373)
4300	94 82 62 750	1	Striker plate, front door LH	V	5	(8453250)
4320	94 82 62 768	1	Striker plate, rear door RH	Slutblock, bakdörr	5	(374)
4340	95 82 62 768	1	Striker plate, rear door LH	V	5	(8246890)
4360	95 82 62 750	1	Striker plate, rear door RH	Slutblock, bakdörr	5	(8446908)
4380	96 82 41 994	4	Nut plate	Brackmutter	5	
4400	97 79 68 639	8	Screw	Skruv	5	(365)
4420	97 79 68 639	10	Screw	Skruv	5	(386, 431)
4440	97 79 72 441	8	Screw	Skruv	5	(432)
4460	98 79 34 136	28	Washer	Bricka	5	
4480	99 80 55 980	12	Screw	Skruv	5	
4500	100 79 37 956	16	Screw	Skruv	5	
4520	101 84 44 614	2	Gudge	Styrning	5	
4540	102 79 34 433	4	Screw	Skruv	5	
4560	103 79 16 489	4	Washer	Bricka	5	
4580	104 79 34 821	2	Screw	Skruv	5	(88)
4600	104 79 34 763	2	Screw	Skruv	5	(97)
4620	105 79 34 763	6	Screw	Skruv	5	
4640	106 80 29 969	4	Washer	Bricka	5	(336)
4660	107 79 34 730	4	Screw	Skruv	5	(431)
4680	107 80 58 528	4	Screw	Skruv	5	(432)
4700	108 79 15 564	4	Washer	Bricka	5	(431)
4720	108 79 68 506	4	Washer	Bricka	5	(432, 475)
4740	108 79 10 540	4	Washer	Bricka	5	(426)
4760	109 84 00 350	2	Clip	Clip	5	(88)

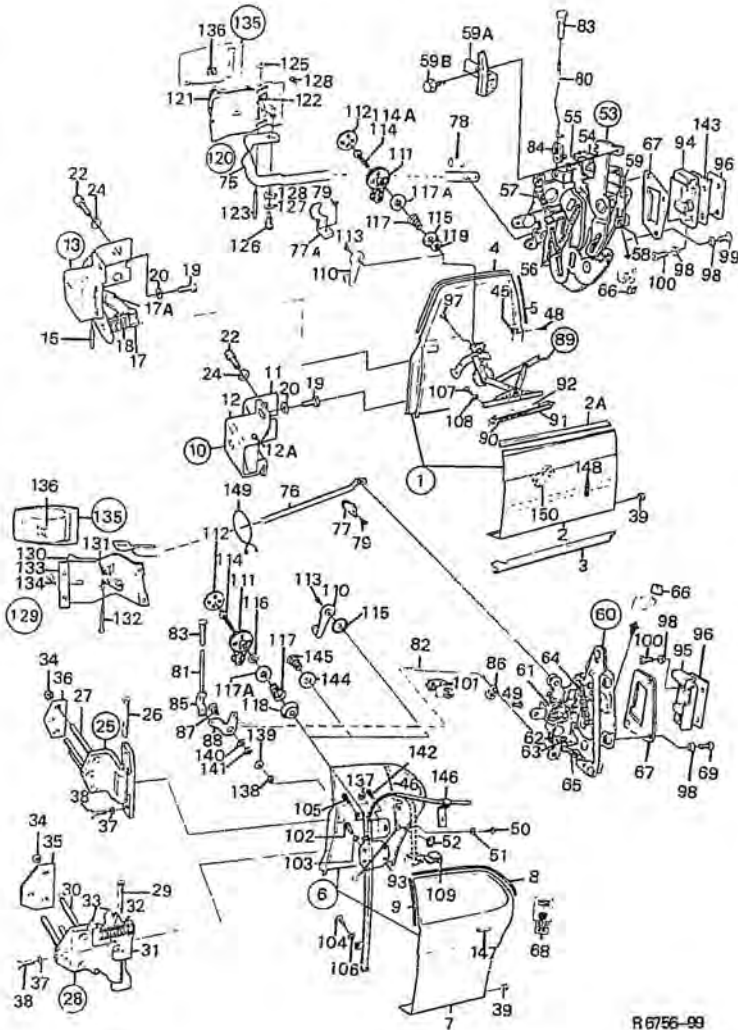
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91. Ch -99771005258-
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374. 1979
425. -1979
426. 1980-
431. Ch -99803007145-99796005371
432. Ch -99803007146-99796005372-

R 6756-99

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H06
Doors, trunk lid 4-H18
External details, glass, sealings 4-J06
Upholstery, interior equipment and touch-up paint 4-L08
Heating and ventilation system 5-I10
Bumpers 5-I20



9900

Doors, trunk lid
Doors incl. hinges,
lock, etc. 4-D

Dörrar, bagagerumslucka
Dörrar incl. gångjärn,
lås, etc. 4-D

Date
Datum 1988-10

Illustration
Bild nr R6756

Group
Grupp 8

Page
Sida 85

Fig. Pos	Part No Art. nr	Quantity/Amount 99	Description	Benämning	K/S S/R	Notes Anmärkning
5020	110	84 02 273	4	Crank window regula-	Hissvev	4 12)
5040	110	73 87 55B	4	Crank window regula-	Hissvev	4 13,94)
5060	111	94 45 551	4	Crank window regula-	Hissvev	4 95,411) (8476269)
5080	111	94 45 551	4	Crank window regula-	Hissvev	4 412)
5100	112	84 75 301	4	Cover crank	Lock, hissvev	4 95)
5120	113	80 59 420	4	Screw	Skruv	5 12)
5140	113	79 70 073	4	Screw	Skruv	5 13)
5160	114	80 59 420	4	Screw, rear door	Skruv, bakdörr	5 95,431)
5180	114	84 61 086	2	Screw, front door	Skruv, främrdörr	5 432)
5200	115	84 02 497	4	Spacer	Mellanlägg	5
5220	116	84 05 713	2	Washer	Bricka	5 95,373)GLE5CK
5240	117	84 90 278	2	Spring	Fjäder	5 95,373)GLE5CK
5260	117	71 52 798	4	Spring	Fjäder	5 374)
5280	117A	94 45 917	4	Spacer washer	Distansbricka	5 374)
5300	118	94 15 837	2	Cover	Kåpa	4 95,373)GLE5CK
5320	119	84 02 190	2	Door handle, inner	Bricka	5
5340	120	94 65 121	1	Assy. front door L.H.	Innerhandtag kpl främrdörr V	5 (8403321)
5360	120	94 65 139	1	Door handle, inner	Innerhandtag kpl.	5 (8403339)
5380	121	94 65 113	1	Assy. front door R.H.	Främrdörr H	5 (8403354)
5400	122	84 03 305	2	Handle	Handtag	5
5420	123	84 03 396	2	Spring	Fjäder	5
5440	123	84 03 396	2	Rivet pin	Nitstift	5
5460	125	79 33 815	2	Washer	Bricka	5
5480	126	84 08 460	2	Rivet	Nit	5
5500	127	84 08 478	2	Washer	Bricka	5
5520	128	79 33 823	2	Washer	Bricka	5
5540	129	94 73 802	1	Door handle, inner	Innerhandtag kpl	5 (8415937)
5560	129	94 73 810	1	assy. rear door L.H.	bakdörr V	5 (8415945)
5580	130	84 03 354	2	Door handle, inner	bakdörr H	5
5600	131	84 03 305	2	assy. rear door R.H.	Handtag	5
5620	132	84 03 396	2	Spring	Fjäder	5
5640	133	84 15 854	1	Rivet pin	Nitstift	5
5660	133	84 15 854	1	Bottom plate L.H.	Bottnplatta V	5
5680	133	84 15 854	1	Bottom plate RH	Bottnplatta H	5
5700	134	79 22 420	14	Screw	Skruv	5
5720	135	84 45 785	4	Cover assy.	Kåpa kpl	4
5740	136	84 03 529	4	Clip	Clip	4
5760	137	70 12 305	2	Washer	Bricka	5
5780	138	79 10 474	2	Nut	Mutter	5
5800	139	79 15 663	2	Washer	Bricka	5
5820	140	84 13 742	2	Washer	Bricka	5
5840	141	84 48 159	4	Plastic washer	Plastbricka	5
5860	142	79 34 797	2	Screw	Skruv	5 86)
5880	142	79 34 763	2	Screw	Skruv	5 87)

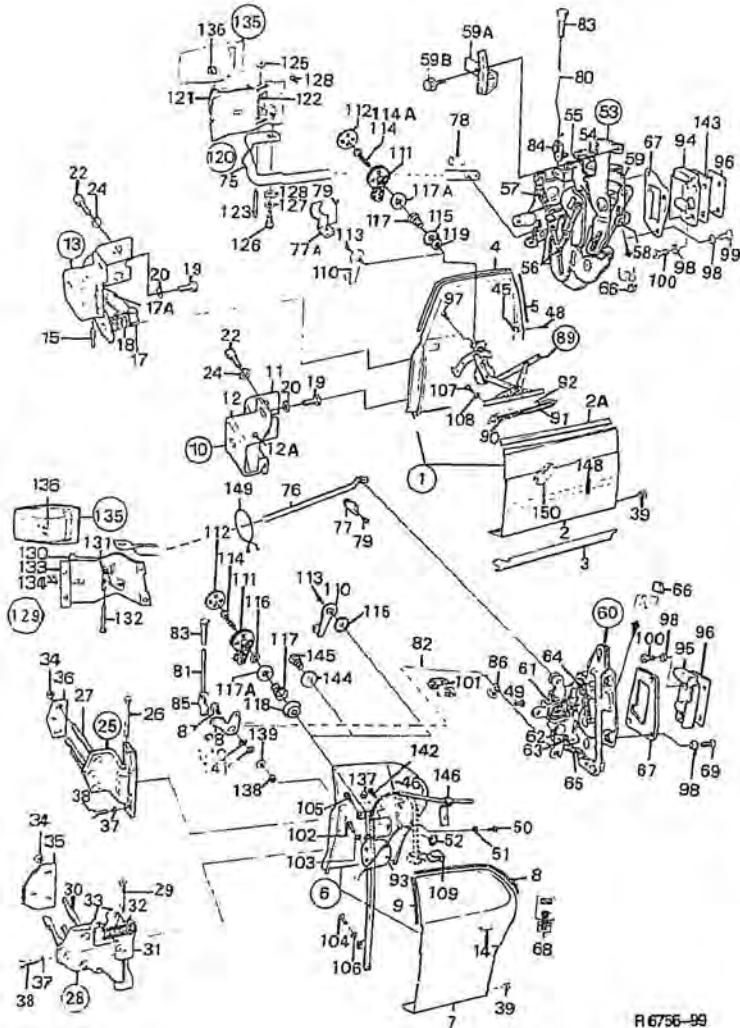
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374 1979-
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R 6756-99

- General, Complete sets 1-A92
- Tools 1-H02
- Engine 1-J02, 2-A02
- Electrical system, Instruments 3-A02
- Transmission 3-G02
- Brakes 4-A02
- Front assembly, Steering 4-C02
- Suspension, Wheels 4-E02
- Body 4-F02, 5-A02
- Accessories 5-K02
- Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation systems 5-I10
- Bumpers 5-I20



0900

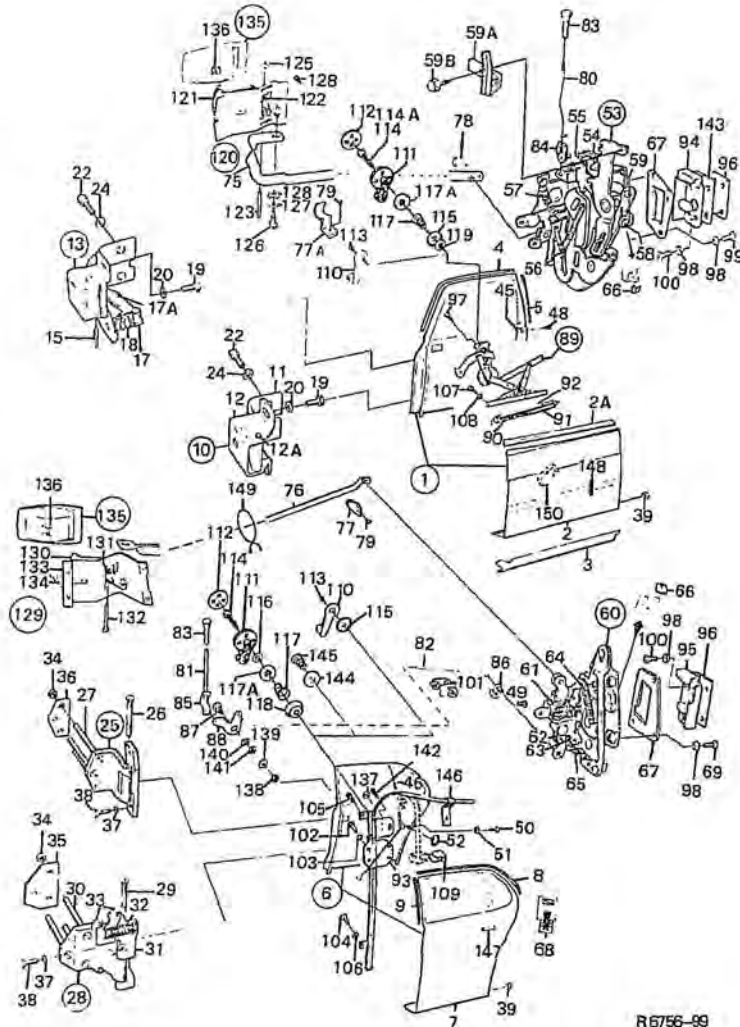
Doors, trunk lid
Doors incl. hinges,
lock, etc. 4-DDörrar, bagagerumslucka
Dörrar incl. gångjärn,
lås, etc. 4-DDate
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10 R6756

8

87

Fig Pos.	Part No Art nr	Quantity/Antal			Description	Benämning	K S	Notes Anmärkning
		99						
5940	143	84 74 553	2		Spacer	Mellanlägg	4	
5960	144	84 90 260	2		Washer	Bricka	5 (96) GLE	
5980	145	84 90 278	2		Spring	Fjäder	5 (96) GLE	
6000	146	82 46 464	2		Clip	Clip	5 (89)	
6020	147	92 81 346	2		Chattering cover	Skrammelskydd	3 (374) (8260796)	
6040	148	82 47 785	2		Spacer	Mellanlägg	5 (431)	
6060	149	85 13 574	2		Clip	Clip	5 (374)	



R6756-99

89 Ch 99771001716-
96 Ch 99767037025-
374 1979-
431 Ch-99803007145 -99796005371

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system,
Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly,
Steering 4-C02
7 Suspension,
Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H06
Doors, trunk lid 4-H18
External details,
glass, sealings 4-J06
Upholstery, interior
equipment and
touch-up paint 4-L08
Heating and
ventilation system 5-I10
Bumpers 5-I20

0950

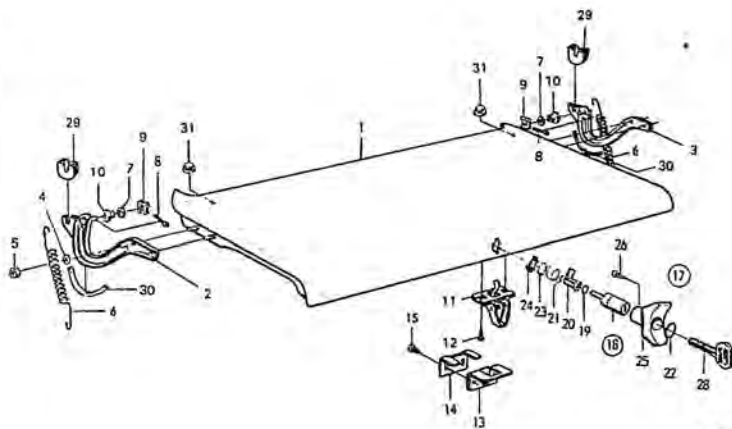
Doors, trunk lid
Trunk lid, hinges,
lockDörrar, bagagerumslucka
Bagagerumslucka,
gångjärn, låsDate
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10 R3438

8

89

Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K/S SR	Notes Anmärkning
0070	1 82 57 818	1	Trunk lid	Bagagerumslucka	4	
0040	2 82 05 759	1	Hinge L H.	Gångjärn V	5	101) SUPERSEDED BY 8282640, 8233736
0041					5	101) SUPERSEDED BY 8283657, 8233736
0060	3 82 05 767	1	Hinge R H	Gångjärn H	5	102) (7601214)
0061					5	102) (7601222)
0120	2 82 83 640	1	Hinge L H	Gångjärn V	5	
0140	3 82 83 657	1	Hinge RH	Gångjärn H	5	
0160	4 70 61 328	4	Washer	Bricka	5	
0180	5 79 14 708	4	Nut	Muttror	5	
0200	6 82 05 007	2	Spring	Fjäder	5	14)
0240	6 82 58 802	1	Spring L H.	Fjäder V	5	15) (8239576)
0260	6 82 05 007	1	Spring R H	Fjäder H	5	15)
0280	7 80 29 993	2	Washer	Bricka	5	
0300	8 79 76 926	2	Cotter pin	Saxpinne	3	97)
0320	8 92 93 523	2	Lock needle	Låsnål	5	98, 107) (7319007)
0340	9 82 57 750	2	Clip	Clp	5	109)
0360	10 82 06 328	2	Bushing	Bussning	3	
0380	11 84 03 123	1	Trunk lock	Bagagerumslås	4	
0400	12 79 68 F32	2	Screw	Skruv	5	
0420	13 84 23 134	1	Striker plate	Strutblock	5	
0440	14 84 08 005	1	Striking plate	Förstärkningsplåt	5	
0460	15 79 68 639	2	Screw	Skruv	5	
0500	17 84 86 359	1	Handle with lock assy	Handtag med lås kpl	3	
0520	18 84 86 391	1	Lock cylinder assy.	Låscylinder kpl.	5	10470411)
0540	18 84 86 391	1	Lock cylinder assy.	Låscylinder kpl.	5	15)
0560	19 84 52 351	1	Spring	Fjäder	5	
0580	20 84 52 369	1	Driver	Regel	3	
0600	21 79 35 992	1	Lock washer	Spärrytare	3	
0620	22 84 52 336	1	Seal ring	Tätningssring	5	
0640	23 84 52 328	1	Spring	Fjäder	4	
0660	24 84 52 344	1	Disc	Klämskiva	4	
0700	25 82 38 347	1	Gasket	Packning	4	
0720	26 80 97 719	2	Screw	Skruv	5	
0760	28 84 70 767	X	Key blank	Nyckelämne	3	
0780	28 82 33 726	2	Wear protection	Slitskydd	5	102)
0800	30 84 97 471	2	Protective strip	Skyddslinje	6	14, 335)
0820	31 71 62 308	2	Rubber plug	Gummiplugg	5	



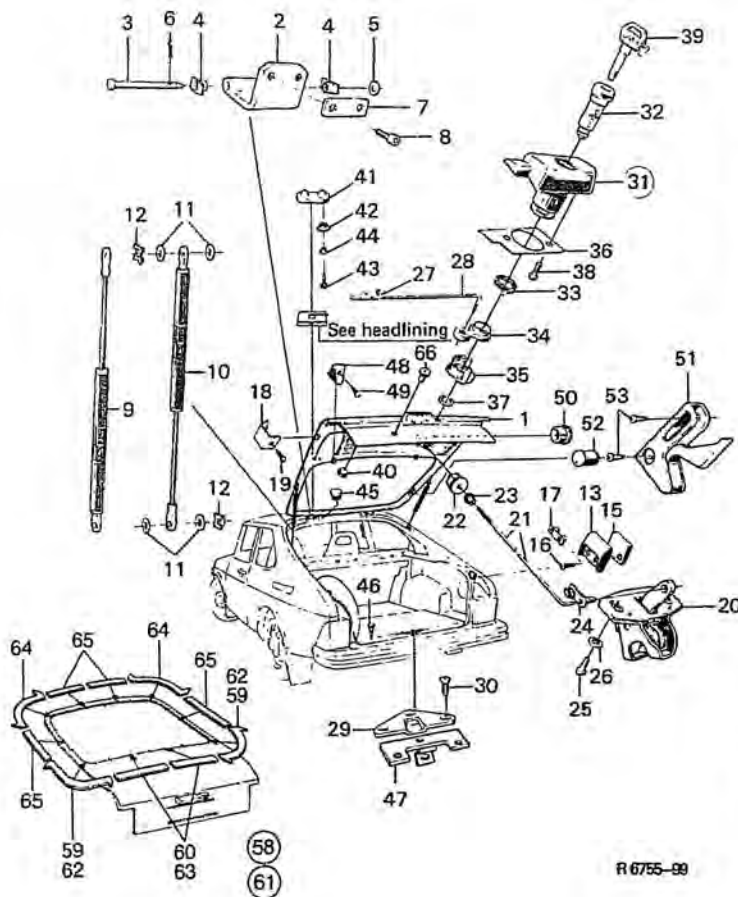
R 3438-99

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102 Ch -99752035475 -99757004256-
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108 Ch -99771034989 -99772007625-
335 Ch -99762008362-

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-K10
Bumpers	5-K20



R 6755-99

1000

Doors, trunk lid
Trunk door, hinges,
lock, model CK

Dörrar, bagagerumslucka
Bagagerumsdörr, gångjärn,
lås, modell CK

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

6755

8

91

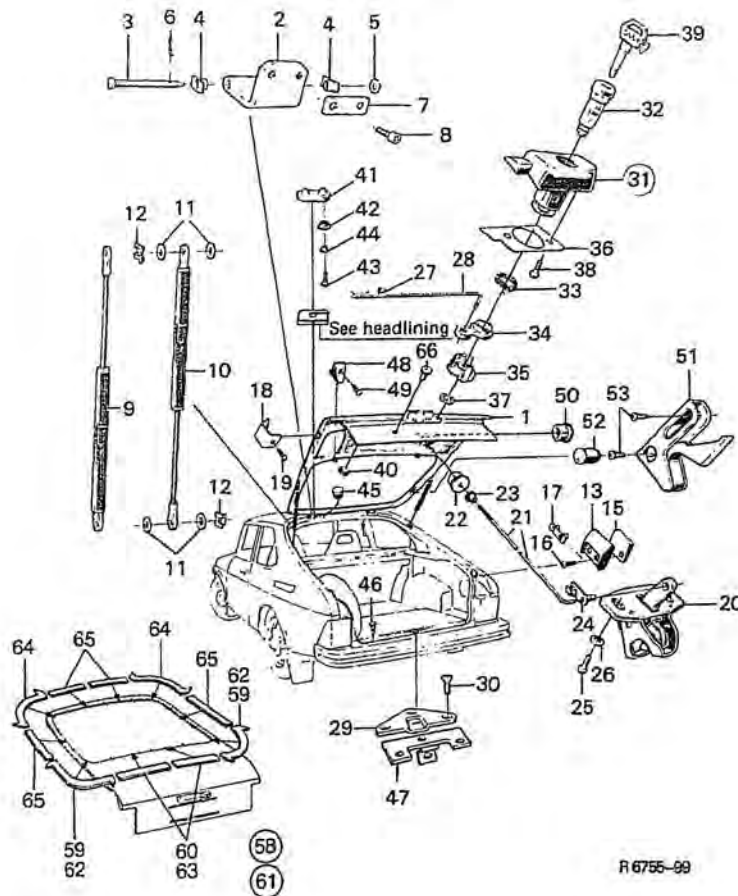
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0020	1	1	Trunk door	Bagagerumsdörr	4 42(7603434) ALSO USE
0022	1	1	Trunk door	Bagagerumsdörr	9225459, 9231796
0040	2	2	Hinge	Gångjärn	4 43(8258030)
0050	3	2	Axle	Axle	5
0100	4	4	Bushing	Bussning	3 425(8252397)
0120	4	4	Bushing	Bussning	3 426
0140	5	2	Washer	Bricka	5
0160	6	2	Cotter pin	Saxpinne	5
0180	7	2	Washer	Bricka	5
0200	8	2	Screw	Skruv	5
0220	9	2	Gas spring	Gasfjäder	3 115
0240	10	2	Gas spring set	Sats gasfjäder	3 116(8258071)
0260	10	2	Gas spring set	Sats gasfjäder	3 42(USE WITH 8278616)
0300	11	8	Washer	Bricka	5
0320	12	8	Clip	Clip	5
0340	13	2	Locating piece	Styrklack	5 337
0360	13	2	Locating piece	Styrklack	5 338(8286072)
0380	14	2	Rubber washer	Gummibricka	5 337
0400	15	2	Washer	Bricka	5 337
0420	16	4	Screw	Skruv	5
0440	17	2	Spacer sleeve	Distansrör	5 337
0460	18	2	Wear cover	Slitskydd	5 337
0480	19	2	Screw	Skruv	5 337
0500	20	1	Door lock	Dörrlås	5
0520	21	1	Tie rod	Dragstång	5 415(ALT TO 9225459. SEE SECTION 830-)
0540	21	1	Tie rod	Dragstång	5 415(ALT TO 8460164 AND 8257018. SEE SI 830-)
0560	21	1	Tie rod	Dragstång	5 415(ALT TO 9225459. SEE SECTION 830-)
0580	21	1	Tie rod	Dragstång	5 42(USE WITH 8278616)
0600	22	1	Adjustment nut	Justermutter	5
0620	23	1	Bushing	Bussning	5
0640	24	1	Clip	Clip	5
0660	25	2	Screw	Skruv	5
0680	26	2	Washer	Bricka	5
0700	27	2	Bushing	Bussning	5
0720	28	2	Tie rod	Manöverstång	5 111
0740	29	1	Striker plate	Slutblock	5 112
0760	29	1	Striker plate	Slutblock	5
0780	30	3	Screw	Skruv	5
0800	31	1	Lock cylinder assy.	Låscylinder kpl.	5
0820	32	1	Lock cylinder	Låscylinder	5 (8486417)
0840	33	1	Spring	Fjäder	5
0860	34	1	Operating link	Manöverlänk	5
0880	35	1	Driver	Medförare	5
0900	36	1	Pad	Mellanlänk	5
0920	37	1	Ring	Säkringsring	5
0940	38	2	Screw	Skruv	5
0960	39	X	Key blank	Nyckel	5

42. Ch -99781002907
43. Ch -99781002908-
111. Ch -99762003078
112. Ch -99762003079-
115. Ch -99762004203 -99766000610
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338. Ch -99742023806-
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416. Ch -99781012630 -99786011999-
425. -1979
426. 1980-

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H06
Doors, trunk lid 4-H18
External details, glass, sealings 4-J06
Upholstery, interior equipment and touch-up paint 4-L08
Heating and ventilation system 5-I10
Bumpers 5-I20



R 6755-99

1000

Doors, trunk lid
Trunk door, hinges,
lock, model CK

Dörrar, bagagerumslucka
Bagagerumsdörr, gångjärn,
lås, modell CK

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

6755

8

93

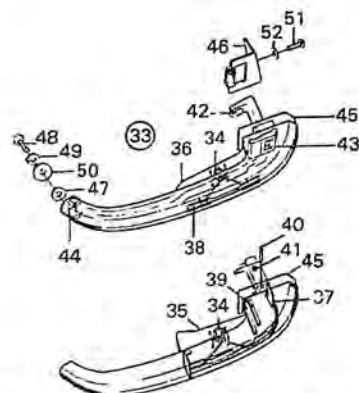
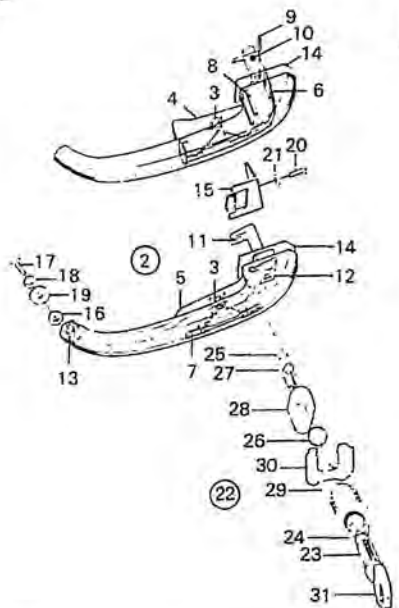
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1080	41	2	Seal	Tätning	4	
1100	42	2	Washer	Backa	3	
1120	43	4	Screw	Skruv	5	113)
1140	43	4	Screw	Skruv	5	114)
1160	44	4	Bracket	Fäste	5	115) SEE S1 SECTION 850-
1180	45	2	Plug	Gummiplugg	5	
1200	46	2	Rubber plug	Gummiplugg	3	373)
1220	46	2	Rubber plug	Gummiplugg	5	374)
1240	47	1	Nut washer	Mutterbacka	5	11) (8253734)
1260	48	2	Buffer, shelf	Buffert, hatthylla	5	5 CK
1280	48	2	Buffer, shelf	Buffert, hatthylla	5	37) 3 CK
1300	49	2	Screw	Skruv	5	5 CK
1320	49	2	Screw	Skruv	5	37) 3 CK
1340	50	2	Cover	Lock	3	12 I)
1360	51	1	Catch, shelf	Spärr, hatthylla	5	122) (9412368)
1380	52	1	Plug	Plugg	5	122)
1400	53	2	Screw	Skruv	5	122)
1420	58	1	Repair kit, trunk door	Reparationssats, bagagerumsdörr	5	
1430	59	2	Flange plate, lower	Flansplåt, nedre	5	
1440	60	2	Flange plate, lower	Flansplåt, nedre	5	
1450	61	1	Repair kit, trunk door	Reparationssats, bagagerumsdörr	5	
1460	62	2	Flange plate, lower	Flansplåt, nedre	5	
1480	63	2	Flange plate, lower	Flansplåt, nedre	5	
1490	64	2	Flange plate, upper corner	Flansplåt, övre hörn	5	
1510	65	4	Flange plate, side + upper	Flansplåt, sida + övre	5	
1520	66	2	Plug	Plugg	5	US

- General, Complete sets 1-A02
- Tools 1-H32
- Engine 1-J02, 2-A02
- Electrical system, Instruments 3-A02
- Transmission 3-G02
- Brakes 4-A02
- Front assembly, Steering 4-C02
- Suspension, Wheels 4-E02
- Body 4-F02, 5-A02
- Accessories 5-K02
- Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H16
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

- Ch 99752034050-99756012233-
- Ch 99771000001-99776000001-
- Ch -99752012920.
- Ch 99752012921-
- Ch -99762004203-99768000610
- Ch 99762006029-99766002264-
- Ch 99771031563-
- 1978 9999
- 374 1979-



R 5740 - 99

1050

Doors, trunk lid
Outside handle, lock
cylinderDörrar, bagagerumslucka
Yttre handtag,
låscylinderDate
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10 R5740

8

95

Fig Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K S	Notes Anmärkning
		99					
0050	2	82 49 161	2	Outside handle assy	Ytterhandtag kpl.	5	
0055	2	92 27 935	2	Outside handle, black assy	Ytterhandtag, svart kpl	5	464
0060	3	84 78 364	2	Spring	Fjäder	5	
0060	4	84 51 874	2	Clasp	Trycke	5	123
0110	5	82 49 914	2	Clasp	Trycke	5	124
0120	6	84 78 372	2	Sliding plane	Glidbana	5	123
0140	7	82 38 107	2	Sliding plane	Glidbana	5	124
0160	8	84 59 695	2	Seal	Tätning	4	123
0180	9	84 51 880	2	Tension pin	Spännstift	5	123
0200	10	84 53 391	2	Ball	Kula	5	123
0220	11	82 38 081	2	Sliding block	Gidklack	5	124, 377) SUPERSEDED BY B249922 B249914
0221	11	82 49 922	2	Sliding block	Gidklack	5	378
0230	12	82 38 099	2	Guide	Styrning	4	124
0250	13	82 38 115	1	Bearing L.H.	Lager V	4	124
0260	13	82 38 123	1	Bearing RH	Lager H	4	124
0300	14	82 37 323	2	Pad	Mellanlägg	5	
0340	15	84 08 270	1	Retainer L.H.	Hållare V	5	
0360	15	84 08 288	1	Retainer R.H.	Hållare H	5	
0380	15	84 40 091	1	Retainer L.H.	Hållare V	5	127) 4D
0400	15	84 40 109	1	Retainer R.H.	Hållare H	5	127) 4D
0420	15	82 45 904	1	Retainer L.H.	Hållare V	5	128) 4D
0440	15	82 45 895	1	Retainer RH	Hållare H	5	128) 4D
0460	16	84 50 441	2	Pad	Mellanlägg	4	
0480	17	80 59 230	2	Screw	Skruv	5	
0500	18	79 10 524	2	Washer	Bricka	5	
0520	19	70 88 073	2	Washer	Bricka	5	4D
0540	20	79 34 797	2	Screw	Skruv	5	
0560	20	79 34 755	2	Screw	Skruv	5	127) 4D
0580	20	80 59 578	2	Screw	Skruv	5	128) 4D
0600	21	79 10 540	2	Washer	Bricka	5	
0620	22	84 70 353	1	Door lock cylinder assy. with 2 keys	Dörrlåscylinder kpl med 2 nycklar V	3	457
0650				L.H.			
0680	22	84 70 361	1	Door lock cylinder assy. with 2 keys	Dörrlåscylinder kpl med 2 nycklar H	3	457
0700				R.H.			
0720				Door lock cylinder assy with 2 keys	Dörrlåscylinder kpl med 2 nycklar V	3	458
0721	22	84 87 597	1	LH black	svart		
0722				Door lock cylinder assy with 2 keys	Dörrlåscylinder kpl med 2 nycklar H	3	458
0723				RH black	svart		
0725	22	84 87 605	1	Lock cylinder with 2 keys	Låscylinder med 2 nycklar	3	(6470379)
0726				Seal ring	Tätningsring	4	
0727				Ring	Äkkningsring	4	
0780	23	84 86 409	2	Spring	Fjäder	5	
0800				Driver	Fordonsgare	3	
0820	24	84 52 252	2	Plastic link	stänk	3	
0840	25	84 51 981	2	Gasket	packning	4	
0860	26	84 51 957	2	Cup	Cup	5	
0880	27	34 51 973	2				
0900	28	84 51 955	2				
0920	29	84 08 361	2				
0940	30	84 53 227	2				

123 Ch.-99762017219, 2D -99762016953, 4D -99766007311.
124 Ch.-99762017220, 2D -99762016954, 4D -99766007312.
127 Ch.-99762011079.
128 Ch.-99762011090.
377 Ch.-99781002789, -99782001080 -99786000495.
378 Ch.-99781002790, -99782001081 -99786000495.
457 -1980
458 1981-
464 9999

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H05
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

1050

Doors, trunk lid
Outside handle, lock
cylinderDörrar, bagagerumslucka
Yttre handtag,
låscylinderDate
Datum
1988-10Illustration
Bild nr
R5740Group
Grupp
8Page
Sida
97

Fig Pos.	Part No Art nr	Quantity/Amount		Description	Benämning	Notes Anmärkning
		99				
0660	31	84 70 767	X	Key blank	Nyckelämne	
1070	33	82 49 161	2	Outside handle assy, rear door	Ytterhandtag kpl, bakdörr	
1075	33	92 27 935	2	Outside handle, black assy, rear door	Ytterhandtag, svart, kpl, bakdörr	
1080	34	84 78 364	2	Spring	Fjäder	5 4D
1100	35	84 51 874	2	Clasp	Trycke	5 125) 4D
1120	36	82 38 073	2	Clasp	Trycke	5 126,377) 4D SUPERSEDED BY 8249922, 8249914
1125	36	82 49 914	2	Clasp	Trycke	5 378)
1140	37	84 78 372	2	Sliding plane	Glidbana	5 125) 4D
1160	38	82 38 107	2	Sliding plane	Glidbana	5 126) 4D
1180	39	84 59 895	2	Seal	Tätning	4 125) 4D
1200	40	84 51 890	2	Tension pin	Spännstift	5 125) 4D
1220	41	84 53 391	2	Ball	Kula	5 126) 4D
1240	42	82 38 081	2	Sliding block	Glidlack	5 128,377) 4D SUPERSEDED BY 8249922, 8249914
1250	42	82 49 922	2	Sliding block	Glidlack	5 378)
1260	43	83 38 097	2	Guide	Styrning	4 126) 4D
1280	44	82 38 115	1	Bearing LH	Lager V	4 126) 4D
1300	44	82 38 123	1	Bearing RH	Lager H	4 126) 4D
1320	45	82 37 323	2	Pad	Mellanlägg	4 4D
1360	46	84 15 879	2	Retainer	Hållare	5 125) 4D
1380	46	82 43 866	2	Retainer	Hållare	5 126,427)
1391	46	82 66 898	2	Retainer	Hållare	5 428)
1400	47	84 29 441	2	Pad	Mellanlägg	4 4D
1420	48	80 59 230	2	Screw	Skruv	5 4D
1440	49	79 10 524	2	Washer	Bricka	5 4D
1460	50	70 38 073	2	Washer	Bricka	5 4D
1480	51	79 37 949	2	Screw	Skruv	5 125) 4D
1500	51	80 55 980	2	Screw	Skruv	5 126) 4D
1520	52	79 34 136	2	Washer	Bricka	5 4D

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system,
Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly,
Steering 4-C02
7 Suspension,
Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H05
Doors, trunk lid 4-H18
External details,
glass, sealings 4-J05
Upholstery, interior
equipment and
touch-up paint 4-L08
Heating and
ventilation system 5-J10
Bumpers 5-I20

125 Ch -99762016953
126 Ch -99762016954-
377 Ch -99781002783-99782001080-99786000494
378 Ch -99781002780-99782001081-99786000495-
427 Ch -99793007558-99796006308
428 Ch -99793007557-99796006309-

R 5740 - 89

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

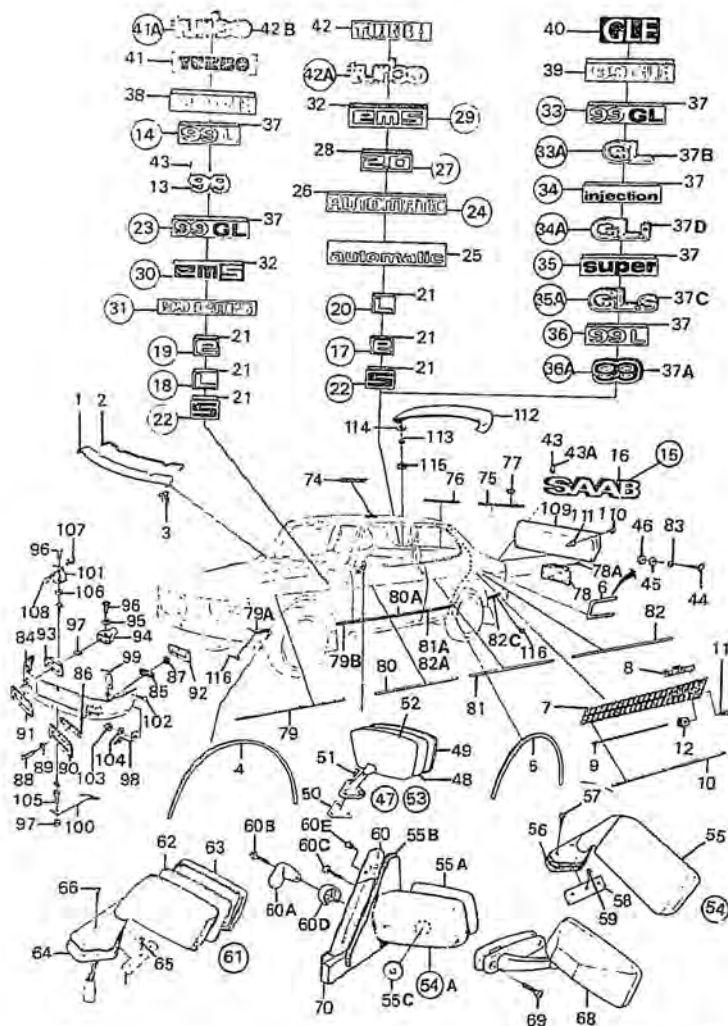
- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-110
- Bumpers 5-120

1100

Doors, trunk lid		Dörrar, bagagerumslucka		Date	Illustration	Group	Page
Lock-and lock cylinder set		Lås-och låscylinder satser		Datum	Bild nr	Grupp	Sida
				1988-10	R5051	8	99
Fig Pos	Part No Ant nr	Quantity /Antal		Description	Benämning	K S	Notes Anmärkning
		99					
0261	2	82 85 892	1	Lock set (door LH and RH + ignition + trunk lid)	Låssats (dörr V och H tändning + bagagerum)	5	457) (8453003.823870 1)
0262							
0263	2	92 28 883	1	Lock set (door LH and RH + ignition + trunk lid)	Låssats (dörr V och H tändning + bagagerum)	5	458)
0270							
0271							
0272	4	82 62 586	1	Lock set (door LH and R.H. + ignition + trunk door)	Låssats (dörr V och H + tändning + bagagerumsdörr)	5	425) CX
0430							
0440							
0460							
0461							
0465				Lock cylinders may be ordered to match original equipment locks. Use the part number listed below, stating the key code as additional information.	För att behålla samma nyckel till bilens samtliga lås kan följande låsdetaljer tillverkas efter uppgivande av nyckelnummer. Levereras utan nycklar		
0466				These cylinders are delivered without keys.			
0467							
0468							
0469							
0470							
0471							
0472							
0473							
0474							
0475							
0476							
0480		84 51 918	X	Door lock cylinder L.H.	Dörrlåscylinder V	3	-1980
0500		84 51 924	X	Door lock cylinder R.H.	Dörrlåscylinder H	2	-1980
0510							
0540		92 27 950	X	Door lock cylinder LH	Dörrlåscylinder V	3	1981
0545							
0555		92 27 988	X	Door lock cylinder RH	Dörrlåscylinder H	3	1981
0556							
0580		82 38 693	X	Handle, trunk lid	Handtag, bagagerum	5	(8452088)
0600		84 61 394	X	Lock cylinder, trunk door	Låscylinder, bagagerumsdörr	5	426) CX
0620							
0640		84 75 618	X	Lock assy, glove compartment	Lås kpl. handskfack-lucka	3	133) (84 52 062)
0660							
0680		93 29 483	X	Lock cylinder, ignition	Låscylinder, tändning	3	425) (8470346)
0700							
0701		93 29 483	X	Lock cylinder, ignition	Låscylinder, tändning	3	426)
0702							
0720		84 86 383	X	Lock cylinder, trunk lid	Låscylinder, bagagerum	5	14) (8470403)
0740							
0760		84 86 383	X	Lock cylinder, trunk lid	Låscylinder, bagagerum	5	15)
0780							
0820		84 78 554	X	Spare key	Reservnyckel		

14 -1976
15 1977-
133 Ch -997520056 14 -99756002953 For CK Ch.-99752009867
425 -1979
426 1980-
457 -1980
458 1981-

R 5051-99



R 67/54-99

1150

External details, glass,
sealings
External details

Utvändiga detaljer, glas,
tätningssister
Utvändiga detaljer

Date
Datum

Illustration
B/d or

Group
Grupp

Page
Sida

8

101

Fig. Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	Notes Anmärkning
0020	1 76 03 376	1	Air deflector	Luftskärm	5 (8503275)
0040	2 86 01 247	1	Seal strip	Tätningsslist	
0060	3 86 01 718	1	Clip	Clip	
0080	4 56 01 577	2	Moulding front fender	Dekorlist, framskärm	2 (425)
0100	4 92 57 252	2	Moulding front fender	Dekorlist, framskärm	2 (425) (8262230)
0120	4 92 57 252	2	Moulding front fender	Dekorlist, framskärm	2 (425) (8262230)
0140	5 82 76 925	2	Moulding, valance	Dekorlist, sidoplåt	2 (373) (8225492)
0160	5 82 76 925	2	Moulding, valance	Dekorlist, sidoplåt	2 (374, 425)
0180	5 82 76 917	2	Moulding, valance	Dekorlist, sidoplåt	2 (426, 457)
0200	5 92 57 252	2	Moulding, valance	Dekorlist, sidoplåt	2 (458) (8225434)
0220	5 82 76 917	2	Moulding, valance	Dekorlist, sidoplåt	2 (373) TURBO (8262248)
0240	5 82 76 917	2	Moulding, valance	Dekorlist, sidoplåt	2 (374) EMS, GLF, TURBO
0260	6 86 01 114	1	Decor frame, air outlet L.H.	Dekorram, luftutsläpp	3
0280	6 86 01 122	1	Decor frame, air outlet R.H.	Dekorram, luftutsläpp	3
0300	6 82 77 915	1	Decor frame, air outlet L.H. black	Dekorram, luftutsläpp	3 (426)
0320	6 82 77 923	1	Decor frame, air outlet R.H. black	Dekorram, luftutsläpp	3 (426)
0340	6 82 77 915	1	Decor frame, air outlet L.H.	Dekorram, luftutsläpp	3 (374) EMS
0360	6 82 77 923	1	Decor frame, air outlet R.H.	Dekorram, luftutsläpp	3 (374) EMS
0380	7 82 51 514	1	Decor frame, air outlet L.H.	Dekorram, luftutsläpp	3 CK, (8252587)
0400	7 82 51 522	1	Decor frame, air outlet R.H.	Dekorram, luftutsläpp	3 CK, (8252595)
0420	7 82 51 514	1	Decor frame, air outlet L.H.	Dekorram, luftutsläpp	3 (7) CK US, (8253437)
0440	7 82 51 522	1	Decor frame, air outlet R.H.	Dekorram, luftutsläpp	3 (7) CK US, (8253445)
0460	7 82 51 514	1	Decor frame, air outlet L.H.	Dekorram, luftutsläpp	3 (8) CK US, (8253999)
0480	7 82 51 522	1	Decor frame, air outlet R.H.	Dekorram, luftutsläpp	3 (8) CK US, (8254005)
0500	7 82 51 514	1	Decor frame, air outlet L.H.	Dekorram, luftutsläpp	3 (134, 137) (8253437)
0520	7 82 51 522	1	Decor frame, air outlet R.H.	Dekorram, luftutsläpp	3 (134, 137) (8253445)
0540	7 82 87 179	1	Decor frame, air outlet L.H.	Dekorram, luftutsläpp	3 TURBO, (8262479)
0560	7 82 87 187	1	Decor frame, air outlet R.H.	Dekorram, luftutsläpp	3 TURBO, (8262487)
0580	8 82 51 704	2	Emblem "Combi Coupe"	Emblem "Combi Coupe"	3 CK, NOT US
0600	9 82 51 695	2	Moulding	Dekorlist	2 (7) CK NOT US
0620	9 82 51 696	2	Moulding	Dekorlist	2 (8) CK ALL MARKETS
0640	10 82 53 429	2	Moulding	Dekorlist	2 (7) CK US
0660	10 82 53 429	2	Moulding	Dekorlist	2 (134, 137)
0680	10 82 53 453	2	Moulding	Dekorlist	2 TURBO
0700	11 79 66 084	16	Screw	Skruv	6 CK

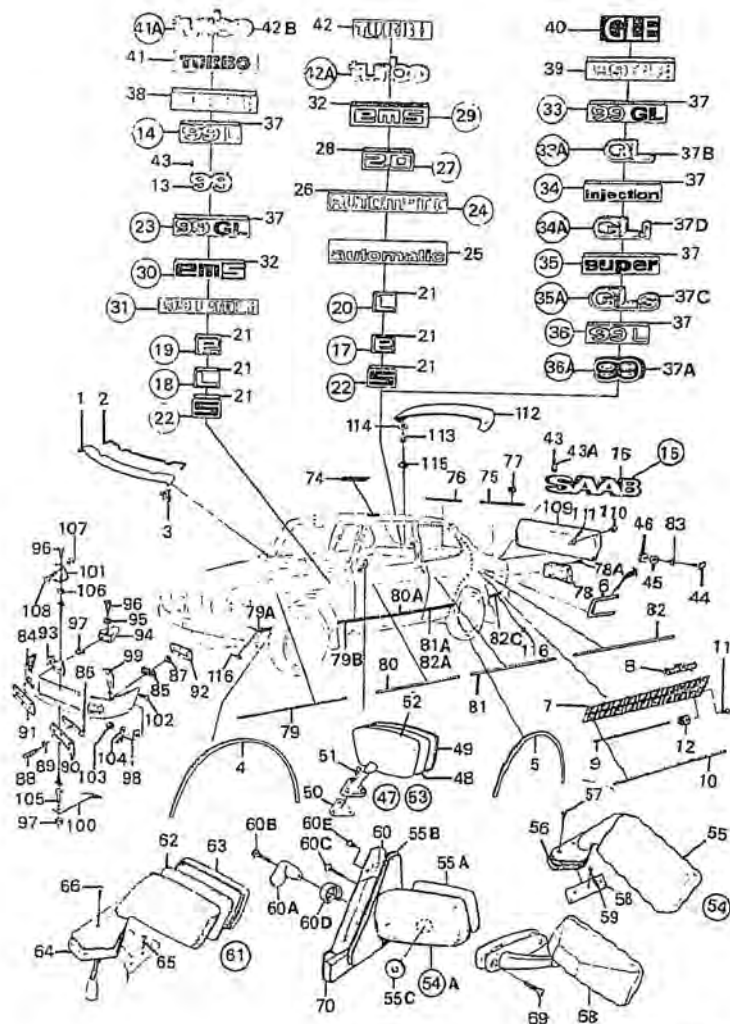
7 -1974
8 -1975-
134 Delivery wagon.
137 3 Ck. and 5 Ck. USA, from model 1977
373 -1978 9999
374 -1979
425 -1979
426 -1980-
457 -1980
458 1981-

MASTER INDEX

- General, Complete sets 1-A02
- Tools 1-H02
- Engine 1-J02, 2-A02
- Electrical system, Instruments 3-A02
- Transmission 3-G02
- Brakes 4-A02
- Front assembly, Steering 4-C02
- Suspension, Wheels 4-E02
- Body 4-F02, 5-A02
- Accessories 5-K02
- Numerical register 5-A02

8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H06
Doors, trunk lid 4-H18
External details, glass, sealings 4-J06
Upholstery, interior equipment and touch-up paint 4-L08
Heating and ventilation system 5-I10
Bumpers 5-I20



R 6754-99

1150

External details, glass,
sealings
External detailsUtvändiga detaljer, glas,
tätningssister
Utvändiga detaljerDate
DatumIllustration
BildnrGroup
GruppPage
Sida

1988-10 R6754

8

103

Fig Pos	Part No Art nr	Quantity/Antal		Description	Benämning	Notes Anmärkning
		99				
1060	12 82 51 746	16		Clip	Clip	5 CK
1080	13 82 20 816	2		Emblem "99"	Emblem "99"	3 12)
1100	14 82 36 689	2		Emblem "99L"	Emblem "99L"	3 13, 425)
1120	15 82 20 501	1		Emblem "SAAB"	Emblem "SAAB"	3 425)
1140	15 82 25 344	1		Emblem "SAAB"	Emblem "SAAB"	3 425) CK
1160	15 82 88 060	1		Emblem "SAAB"	Emblem "SAAB"	3 425) CK
1180	16 82 25 351	1		Tape	Tape	3 425)
1200	16 82 69 987	1		Tape	Tape	3 425)
1220	17 82 20 782	1		Emblem "E"	Emblem "E"	3 12)
1240	18 82 23 745	2		Emblem "L"	Emblem "L"	3 12)
1260	19 82 23 737	2		Emblem "E"	Emblem "E"	3 12) ALSO FOR "X7", CALIFORNIA.
1280						
1300	20 82 21 685	1		Emblem "L"	Emblem "L"	3 12)
1320	21 82 20 780	3		Tape L=24 mm	Tape L=24 mm	3 12, 138)
1340	22 82 34 254	3		Emblem "S"	Emblem "S"	3 12)
1360	22 82 34 254	2		Emblem "S"	Emblem "S"	3 13, 425)
1380	23 82 35 038	2		Emblem "99 GL"	Emblem "99 GL"	3 6, 425)
1400	25 82 37 711	1		Emblem "automatic"	Emblem "automatic"	3 425)
1420	25 82 37 729	1		Emblem "automatic"	Emblem "automatic"	3 425) CK
1440	26 82 20 477	1		Tape L=142 mm	Tape L=142 mm	3 138, 425)
1460	27 82 20 485	1		Emblem "2.0"	Emblem "2.0"	3 12)
1480	27 82 53 692	1		Emblem "2.0"	Emblem "2.0"	3 12) CK
1500	28 82 27 357	1		Tape	Tape	3 12, 138)
1520	29 82 20 786	1		Emblem "ems"	Emblem "ems"	3 12)
1540	29 82 20 988	1		Emblem "ems"	Emblem "ems"	3 8, 14)
1560	29 82 35 004	1		Emblem "ems"	Emblem "ems"	3 15, 425)
1580	29 82 29 098	1		Emblem "ems"	Emblem "ems"	3 15, 425) GRAY METALLIC CAR
1600	30 82 23 729	2		Emblem "ems"	Emblem "ems"	3 7)
1620	31 82 29 106	2		Emblem "99 ems"	Emblem "99 ems"	3 8, 425)
1640	32 82 20 774	3		Tape L=80 mm	Tape L=80 mm	3 7, 138)
1660	33 82 35 046	1		Emblem "99 GL"	Emblem "99 GL"	3 13, 425)
1680	33 82 54 161	1		Emblem "99 GL"	Emblem "99 GL"	3 13) CK
1700	33A 82 88 128	1		Emblem "GL"	Emblem "GL"	3 425)
1720	34 82 35 053	1		Emblem "injection"	Emblem "injection"	3 13, 425)
1740	34 82 54 179	1		Emblem "injection"	Emblem "injection"	3 13) CK
1760	34A 82 88 102	1		Emblem "GL"	Emblem "GL"	3 425)
1780	35 82 37 737	1		Emblem "super"	Emblem "super"	3 425)
1800	35 82 37 745	1		Emblem "super"	Emblem "super"	3 CK
1820	35A 82 88 045	1		Emblem "GLS"	Emblem "GLS"	3 425)
1840	36 82 36 697	1		Emblem "99L"	Emblem "99L"	3 13, 425)
1860	36A 82 88 326	1		Emblem "99"	Emblem "99"	3 425)
1880	37 82 35 061	1		Tape L=88 mm	Tape L=88 mm	3 13, 425, 138)
1900	37A 82 88 342	1		Tape	Tape	3 425)
1920	37B 82 89 284	1		Tape	Tape	3 425)
1940	37C 82 89 193	1		Tape	Tape	3 425)
1960	37D 82 69 250	1		Tape	Tape	3 425)
1980	38 82 44 667	2		Emblem "99 GLE"	Emblem "99 GLE"	3
2000	39 82 44 683	1		Emblem "99 GLE"	Emblem "99 GLE"	3 94)
2020	40 82 57 691	1		Emblem "GLE"	Emblem "GLE"	3 95) GLE 5CK
2040	41 82 56 844	2		Emblem "TURBO"	Emblem "TURBO"	3 MODEL 77
2060	41 82 62 461	2		Emblem "TURBO"	Emblem "TURBO"	3 425) MODEL 78

6 Ch 99742009850-
7 -1974
8 1975-
12 -1975
13 1976-
14 -1976
15 1977-
94 Ch -9977 1036086 -997760 18461 -99777004788
95 Ch -9978 1000001 -99786000001 -99787000001-
138 Manufactured by 82837 15
425 -1979
426 1980-

1150

External details, glass, sealings		Utvändiga detaljer, glas, tätningslister		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
External details		Utvändiga detaljer		1988-10	R6754	8	105
Fig. Pos	Part No An nr	Quantity/Amtal		Description		Benämning	Notes Anmärkning
		99					
2080	41A 92 80 330	2		Emblem "turbo"	Emblem "turbo"	Emblem "turbo"	426(82 76750)
2100	42 82 56 844	1		Emblem "TURBO"	Emblem "TURBO"	Emblem "TURBO"	MODEL 77
2120	42 82 63 436	1		Emblem "TURBO"	Emblem "TURBO"	Emblem "TURBO"	425 MODEL 78
2140	42A 82 58 086	1		Emblem "turbo"	Emblem "turbo"	Emblem "turbo"	426)
2160	42B 82 76 776	3		Emblem "turbo"	Emblem "turbo"	Emblem "turbo"	426)
2180	43 82 25 625	6		Clip	Clip	Clip	12)
2200	43A 82 25 625	2		Clip	Clip	Clip	13, 425)
2220	44 82 37 844	4		Screw	Skruv	Skruv	
2240	45 80 73 090	4		Washer	Bricka	Bricka	
2280	46 79 10 466	4		Nut	Mutter	Mutter	
2280	47 84 70 601	1		Mirror assy. convex glass L H	Backspegel kpl kon- vext glas L H	Backspegel kpl kon- vext glas L H	14)
2300	47 84 70 619	1		Mirror assy. convex glass RH	Backspegel kpl kon- vext glas H	Backspegel kpl kon- vext glas H	14)
2320	47 84 70 619	1		Gasket	Gasket	Gasket	14)
2360	48 84 34 847	2		Glass	Glas	Glas	14)
2380	49 84 72 409	2		Glass retainer	Glashållarring	Glashållarring	14)
2400	50 71 86 885	2		Gasket	Gasket	Gasket	14)
2420	51 73 53 055	6		Screw	Skruv	Skruv	14)
2440	52 84 70 692	1		Mirror assy. flat glass L H	Backspegel kpl plant glas L H	Backspegel kpl plant glas L H	14) US
2480	52 84 70 700	1		Mirror assy. flat glass RH	Backspegel kpl plant glas H	Backspegel kpl plant glas H	14) US
2500	50 71 86 885	2		Gasket	Gasket	Gasket	14)
2520	51 73 53 055	6		Screw	Skruv	Skruv	14)
2540	53 84 86 201	1		Mirror assy. flat glass L H	Backspegel kpl plant glas L H	Backspegel kpl plant glas L H	14) EMS
2560	53 84 86 219	1		Mirror assy. flat glass RH	Backspegel kpl plant glas H	Backspegel kpl plant glas H	14) EMS
2620	53 81 70 734	1		Mirror assy. convex glass L H	Backspegel kpl kon- vext glas V	Backspegel kpl kon- vext glas V	8, 14) EMS
2640	53 84 70 742	1		Mirror assy. convex glass RH	Backspegel kpl kon- vext glas H	Backspegel kpl kon- vext glas H	8, 14) EMS
2660	53 84 70 742	1		Mirror assy. convex glass RH	Backspegel kpl kon- vext glas H	Backspegel kpl kon- vext glas H	8, 14) EMS
2700	50 71 86 885	2		Gasket	Gasket	Gasket	8, 14) EMS
2720	51 79 69 207	6		Screw	Skruv	Skruv	8, 14) EMS
2740	51 79 69 207	6		Mirror assy. convex glass L H	Backspegel kpl kon- vext glas V	Backspegel kpl kon- vext glas V	15, 425)
2760	54 84 86 425	1		Mirror assy. convex glass RH	Backspegel kpl kon- vext glas H	Backspegel kpl kon- vext glas H	426, 457)
2780	54 84 86 433	1		Mirror assy. convex glass RH	Backspegel kpl kon- vext glas H	Backspegel kpl kon- vext glas H	426, 457)
2800	54 84 87 175	1		Mirror assy. convex glass, black foot LH	Backspegel kpl kon- vext glas, svart fot V	Backspegel kpl kon- vext glas, svart fot V	426, 457)
2820	54 84 87 183	1		Mirror assy. convex glass, black foot RH	Backspegel kpl kon- vext glas, svart fot H	Backspegel kpl kon- vext glas, svart fot H	426, 457)
2840	54 84 86 441	1		Mirror assy. flat glass L H	Backspegel kpl plant glas V	Backspegel kpl plant glas V	15, 425)
2860	54 84 86 458	1		Mirror assy. flat glass RH	Backspegel kpl plant glas H	Backspegel kpl plant glas H	15, 425)
2900	54 84 87 191	1		Mirror assy. flat glass, black foot LH	Backspegel kpl plant glas, svart fot V	Backspegel kpl plant glas, svart fot V	426, 457)
2920	54 84 87 209	1		Mirror assy. flat glass, black foot RH	Backspegel kpl plant glas, svart fot H	Backspegel kpl plant glas, svart fot H	426, 457)
2940							
2960							
2980							
3000							
3020							
3040							
3060							
3080							
3100							

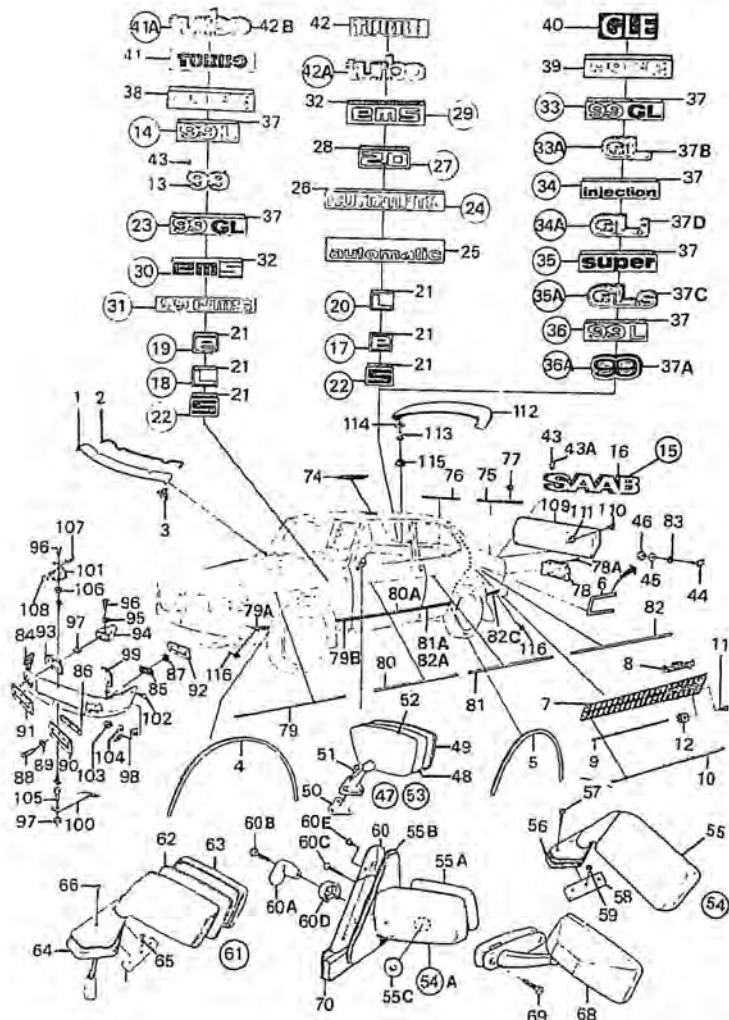
8. 1975-
12. 1975
13. 1976-
14. 1976
15. 1977-
425. 1979
426. 1980-
457. 1980

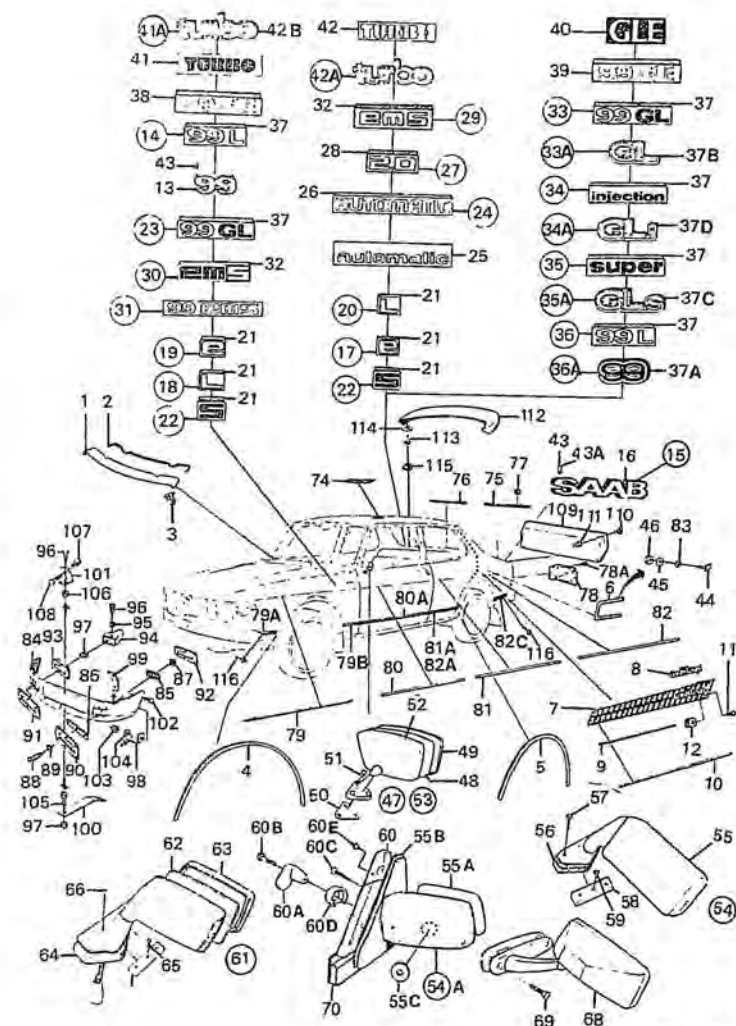
R 6754-99

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20



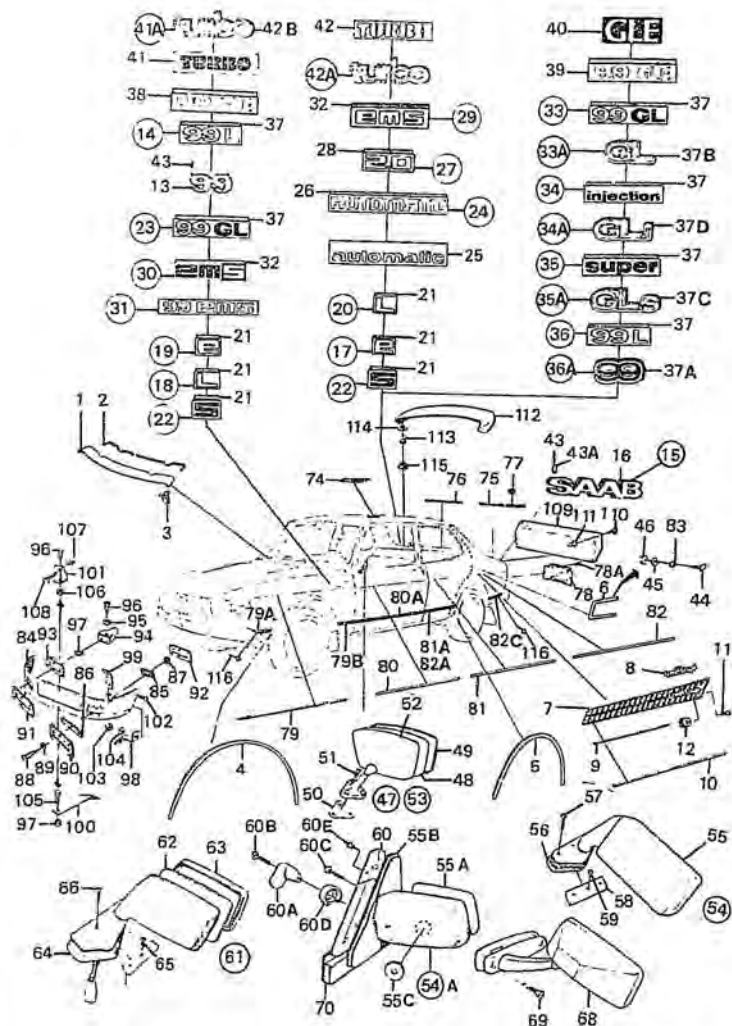


R 6754-99

External details, glass, sealings		Utvändiga detaljer, glas, tätning		Date	Illustration	Group	Page
External details		Utvändiga detaljer		1988-10	R6754	8	107
Fig. Pos.	Part No	Quantity/Amnt	Description	Benämning	K/S	Notes	
	Art nr	99			/	Anmärkning	
3120	54A 94 65 311	1	Mirror assy convex glass LH	Backspegel kpl konvext glas V	3	459,482	
3140	54A 94 65 329	1	Mirror assy convex glass RH	Backspegel kpl konvext glas H	3	459,482	
3180	54A 94 76 011	1	Mirror assy convex glass LH RHD	Backspegel kpl konvext glas LH RHD	3	459 SW BREVBÄRARBIL	
3200	54A 94 76 029	1	Mirror assy convex glass RH RHD	Backspegel kpl konvext glas RH RHD	3	459 SW BREVBÄRARBIL	
3220	54A 94 65 352	1	Mirror assy flat glass LH RHD	Backspegel kpl plant glas V RHD	3	459	
3240	54A 94 65 360	1	Mirror assy flat glass RH RHD	Backspegel kpl plant glas H RHD	3	459	
3260	54A 94 00 292	2	Convex glass with ring	Konvext glas med ring	3	15,457	
3280	55 94 00 300	2	Flat glass with ring	Plant glas med ring	3	15,457	
3300	55A 94 73 026	1	Convex glass LH	Konvext glas V	3	459	
3320	55A 94 73 034	1	Convex glass RH	Konvext glas H	3	459	
3340	55A 94 73 067	1	Flat glass LH	Plant glas V	3	459	
3360	55A 94 73 075	1	Flat glass RH	Plant glas H	3	459	
3380	55B 94 65 436	1	Gasket LH	Packning V	5	459	
3400	55B 94 65 444	1	Gasket RH	Packning H	5	459	
3420	55C 97 28 950	2	Gasket	Packning	5	459	
3440	56 84 97 711	2	Gasket	Mallanlägg	5	15,457	
3460	57 79 71 542	4	Screw	Skruv	5	15,425	
3480	57 79 72 185	4	Screw	Skruv	5	426,467	
3500	58 94 00 375	2	Washer	Bricka	3	15,457	
3520	59 79 61 683	2	Pop nut	Popnit	5	15,457	
3540	60 97 08 116	1	Cover inner LH	Täckkåpa inre V	4	8472408	
3560	60 97 08 124	1	Cover inner RH	Täckkåpa inre H	4	8472416	
3580	60A 94 65 451	1	Lever LH	Manöverspak V	5	459	
3600	60A 94 77 464	1	Lever RH	Manöverspak H	5	459	
3620	60B 79 72 789	2	Screw	Skruv	5	459	
3640	60C 79 72 813	4	Screw	Skruv	5	459	
3660	60D 94 68 501	2	Seal	Tätning	5	459	
3680	60E 94 68 893	2	Clip	Clip	5	459	
3700	61 84 83 646	1	Mirror assy with el motor, convex glass LH	Backspegel kpl med el motor, konvext glas V	4	GLE	
3720	61 84 83 653	1	Mirror assy with el motor, convex glass RH	Backspegel kpl med el motor, konvext glas H	4	GLE	
3740	61 94 61 898	1	Mirror assy with el motor, convex glass LH	Backspegel kpl med el motor, konvext glas V	4	467 SW SPECIAL VERSION	
3760	61 94 61 906	1	Mirror assy with el motor, convex glass RH	Backspegel kpl med el motor, konvext glas H	4	467 SW SPECIAL VERSION	
3780	61 84 83 778	1	Mirror assy with el motor, flat glass LH	Backspegel kpl med el motor, plant glas V	4	457 GLE TURBO US	
3800	61 84 83 786	1	Mirror assy with el motor, flat glass RH	Backspegel kpl med el motor, plant glas H	4	457 GLE TURBO US	

15. 1977-
425. -1979
426. 1980-
457. -1980
458. 1981-
467. Ch B8000972-
482. Beträffande GLJ 2D och 4D 1981 års modell, se fiche 1-B21 samt SI 020-19447. (Special Scandinavian model, see gnd 1-B21 for explanation)

MASTER INDEX	
0 General, Complete sets	1-A02
1 Tools	1-H02
2 Engine	1-J02, 2-A02
3 Electrical system, Instruments	3-A02
4 Transmission	3-G02
5 Brakes	4-A02
6 Front assembly, Steering	4-C02
7 Suspension, Wheels	4-E02
8 Body	4-F02, 5-A02
9 Accessories	5-K02
10 Numerical register	6-A02
8 GROUP INDEX	
Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20



R6754-99

1150

External details, glass,
sealings
External details

Utvändiga detaljer, glas,
tätningssiter
Utvändiga detaljer

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

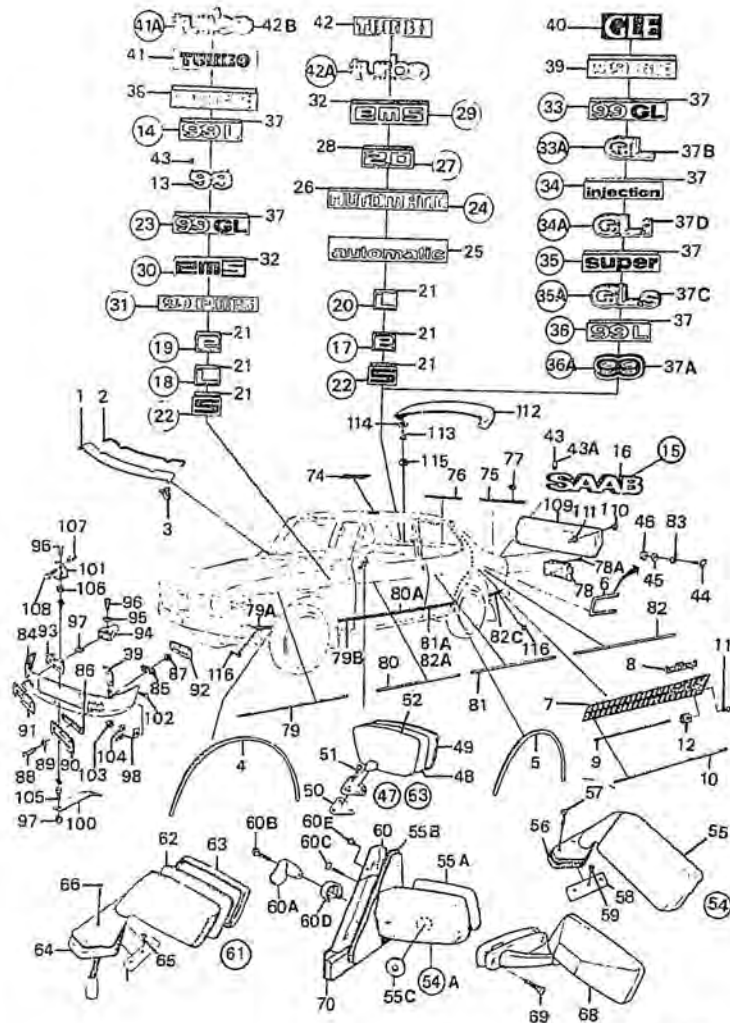
Fig. Pos.	Part No. Art. nr	Quantity/Antal	Description	Benämning	KS	Notes
		99				Anmärkning
4040	61 84 84 198	1	Mirror assy with el motor, flat glass L.H., R.H.D	Backspegel kpl med el motor plant glas V., R.H.D	4	457) GLE
4060	61 84 84 206	1	Mirror assy with el motor, flat glass R.H., R.H.D	Backspegel kpl med el motor plant glas H., R.H.D	4	457) GLE
4080	62 84 83 711	2	Glass, convex	Glas, konvext	3	GLE
4100	62 84 83 729	2	Glass, flat	Glas, plant	3	457) GLE TURBO US
4120	63 84 83 687	2	Strip	List	3	GLE TURBO US
4140	64 84 83 794	1	Gasket L.H	Mellanlägg V	5	GLE TURBO US
4160	64 84 83 802	1	Gasket R.H.	Mellanlägg H	5	GLE TURBO US
4180	65 80 59 388	2	Screw	Skruv	5	GLE TURBO US
4200	66 84 84 721	4	Screw	Skruv	5	GLE TURBO US
4220	67 84 83 810	2	Washer	Backa	5	GLE TURBO US
4240	68 84 79 917	1	Mirror convex glass L.H.	Backspegel konvext glas V	4	8, 14) FRANCE
4260	68 84 79 925	1	Mirror convex glass R.H.	Backspegel konvext glas H	4	8, 14) FRANCE
4280	69 79 68 837	4	Cover strip LH	Täcklist V	5	8, 14) FRANCE 7965619
4300	70 97 07 795	1	Cover strip RH	Täcklist H	4	473)
4320	71 97 08 803	1	Decor, edge guard LH	Dekor, kantskydd V	3	
4340	74 92 37 991	1	Decor, edge guard RH	Dekor, kantskydd H	3	
4360	75 92 38 007	1	Moulding, trunk door LH	Dekorlist, bagagerums dörr V	3	CK
4380	75 82 52 470	1	Moulding, trunk door RH	Dekorlist, bagagerums dörr H	3	CK
4400	76 82 52 482	1	Bracket, number plate	Hållare, nummerskylt	5	CK
4420	77 82 52 611	6	Screw	Skruv	5	
4440	78 82 53 171	1	Moulding front fender	Dekorlist, framskärm	2	8, 12) EMS 2D, 4D, CK US
4460	79 82 28 406	2	Moulding front fender	Dekorlist, framskärm	2	13, 14) 2D, 4D, CK
4480	79 82 37 414	2	Moulding front fender	Dekorlist, framskärm	2	15, 425) 2D, 4D, CK
4500	79 82 55 135	2	Moulding front fender	Dekorlist, framskärm	2	13, 14) EMS
4520	79 82 45 318	2	Moulding front fender	Dekorlist, framskärm	2	15, 425) EMS
4540	79 82 55 135	2	Moulding front fender	Dekorlist, framskärm	2	425) TURBO
4560	79 82 62 172	2	Moulding, black, front fender	Dekorlist, svart, framskärm	2	374) EMS
4580	79 82 46 415	1	Moulding front fender L.H.	Dekorlist, framskärm V	2	15, 373) GLE
4600	79 82 46 415	1	Moulding front fender LH	Dekorlist, framskärm V	2	374, 425) 4D, GL
4620	79 82 46 423	1	Moulding front fender R.H.	Dekorlist, framskärm H	2	15, 373) GLE
4640	79 82 46 423	1	Moulding front fender RH	Dekorlist, framskärm H	2	374, 425) 4D, GL
4660	79 82 46 415	1	Moulding front fender LH	Dekorlist, framskärm V	2	374, 425, 408) GLE 5 CK, TURBO
4680	79 82 46 423	1	Moulding front fender RH	Dekorlist, framskärm H	2	374, 425, 408) GLE 5 CK, TURBO

- 8. 1975-
- 12. -1975
- 13. 1976-
- 14. -1976
- 15. 1977-
- 373. -1978, 9999
- 374. 1979-
- 408. England and Australia
- 425. -1979
- 457. -1980
- 473. Ch 86007862-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20



R 6754-99

1150

External details, glass,
sealings
External details

Utvändiga detaljer, glas,
tätningsslistor
Utvändiga detaljer

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

111

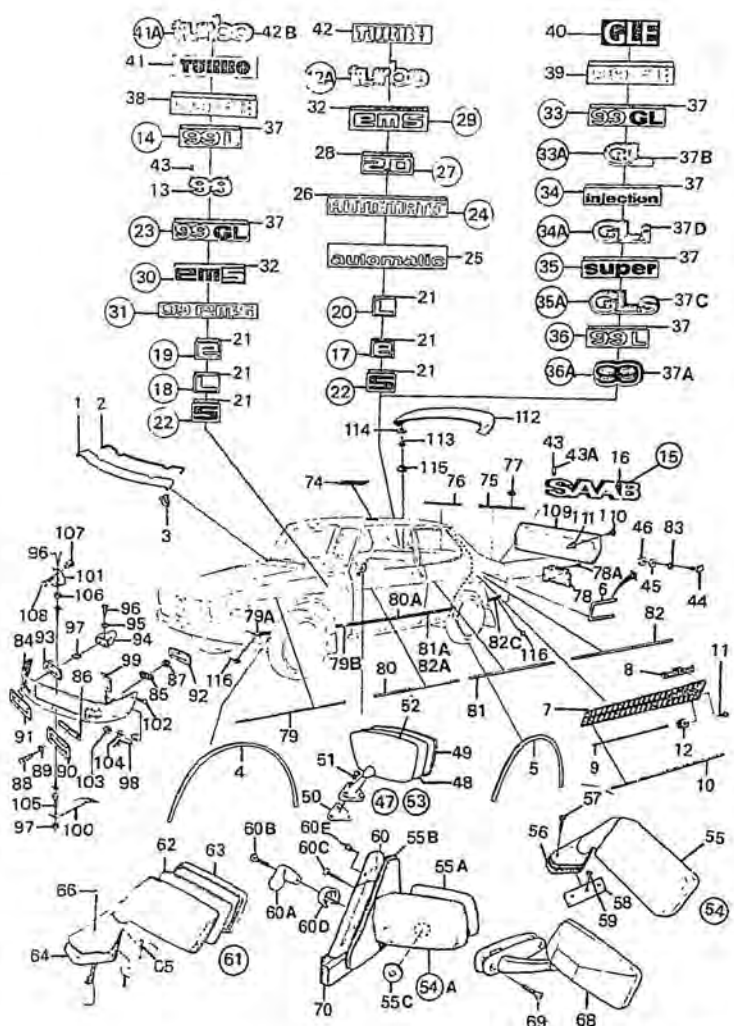
Fig Pos.	Part No Art nr	Quantity/Amount 99	Description	Benämning	K/S SR	Notes Anmärkning
4920	79A	82 88 458	1	Moulding, front fender front part LH		2 426, 463)
4940	79A	82 88 466	1	Moulding, front fender front part RH		2 426, 463)
4960	79B	82 87 831	1	Moulding, front fender rear part LH		2 426, 463)
4980	79B	82 87 849	1	Moulding, front fender rear part RH		2 426, 463)
5000	80	82 28 413	2	Moulding, door		2 8, 12) EMS, 2D AND CK US
5020	80	82 27 422	2	Moulding, door		2 13, 425) 2D CK
5040	80	82 45 326	2	Moulding, door		2 13, 14) EMS
5060	80	82 37 422	2	Moulding, door		2 15, 425) EMS
5080	80	82 45 326	2	Moulding, door		2 374, 425) EMS
5100	80	82 45 326	2	Moulding, door		2 425) TURBO
5120	80	82 72 105	2	Moulding, door		2 374, 425, 408) TURBO
5140	80	82 29 312	2	Moulding, front door		2 8, 12) 4D US
5160	80	82 37 384	2	Moulding, front door		2 13, 425) 4D US
5180	80	82 45 340	2	Moulding, front door		2 15, 373) GLE
5200	80	82 45 340	2	Moulding, front door		2 374, 425) 4D, GL
5220	80A	82 61 331	1	Moulding, front door		2 374, 425, 408) GLE 5CK
5240	80A	82 61 349	1	Moulding, door LH		2 426, 463) 2D
5260	80A	82 61 133	2	Moulding, door RH		2 426, 463) 2D
5280	81	82 29 338	1	Moulding, front door		2 8, 12) 4D US
5300	81	82 29 346	1	Moulding, rear door		2 8, 12) 4D, US
5320	81	82 37 372	1	Moulding, rear door		2 13, 425) 4D
5340	81	82 37 380	1	Moulding, rear door		2 13, 425) 4D
5360	81	82 46 399	1	Moulding, rear door		2 15, 373) GLE
5380	81	82 46 399	1	Moulding, rear door		2 374, 425) 4D, GL
5400	81	82 46 407	1	Moulding, rear door		2 15, 373) GLE
5420	81	82 45 407	1	Moulding, rear door		2 374, 425) 4D, GL
5440	81	82 46 399	1	Moulding, rear door		2 374, 425, 408) GLE 5CK
5460	81	82 46 407	1	Moulding, rear door		2 374, 425, 408) GLE 5CK
5480	81A	82 61 232	1	Moulding, rear door		2 426, 463) 4D
5500	81A	82 61 240	1	Moulding, rear door		2 426, 463) 4D
5520	82	82 53 593	2	Moulding, valance		2 8, 12) EMS, 2D AND CK US
5540	82	82 37 430	2	Moulding, valance		2 13, 425) 2D CK
5560	82	82 45 334	2	Moulding, valance		2 13, 14) EMS
5580	82	82 37 430	2	Moulding, valance		2 15, 425) EMS

8 1975-
12 -1975
13 1976-
14 -1976
15 1977-
373 -1978 9999
374 1979
408 England and Australia
425 -1979
426 1980-
463 -1981

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-110
- Bumpers 5-120



R 6754-98

1150

External details, glass, sealings		Utvändiga detaljer, glas, tätningssister		Date	Illustration	Group	Page
External details		Utvändiga detaljer		1988-10	R6754	8	113
Fig Pos	Part No Art nr	Quantity / Antal	Description	Benämning	Notes	Anmärkning	
		99					
5960	82 22 85 124	2	Moulding, black valance	Dekorlist, svart sidoplat	2 374,425 EMS (8245342)		
5980	82 92 89 224	2	Moulding, valance	Dekorlist, sidoplat	2 425) TURBO (8245342)		
6020	82 72 254	1	Moulding, valance LH	Dekorlist, sidoplat V	2 374,425,408) TURBO		
6040	82 72 262	1	Moulding, valance RH	Dekorlist, sidoplat H	2 374,425,408) TURBO		
6060	82 29 296	1	Moulding, valance LH	Dekorlist, sidoplat V	2 8,12) 4DUS		
6100	82 29 304	1	Moulding, valance RH	Dekorlist, sidoplat H	2 8,12) 4DUS		
6120	82 37 398	1	Moulding, valance LH	Dekorlist, sidoplat V	2 13,425) 4D		
6180	82 37 406	1	Moulding, valance RH	Dekorlist, sidoplat H	2 13,425) 4D		
6200	82 55 895	1	Moulding, valance LH	Dekorlist, sidoplat V	2 15,425) 5CK (8246373)		
6460	82 55 903	1	Moulding, valance RH	Dekorlist, sidoplat H	2 15,425) 5CK (8246381)		
6480	82 37 455	1	Moulding, valance LH	Dekorlist, sidoplat V	2 426) 5CK		
6500	82 37 463	1	Moulding, valance RH	Dekorlist, sidoplat H	2 426) 5CK		
6600	82A 82 62 057	1	Moulding, valance, front part LH	Dekorlist, sidoplat främre del V	2 426,457) 2D		
6620	82A 82 62 085	1	Moulding, valance, front part RH	Dekorlist, sidoplat främre del H	2 426,457) 2D		
6680	82A 92 27 091	1	Moulding, valance, front part LH	Dekorlist, sidoplat främre del V	2 458,463) 2D		
6700	82A 92 27 109	1	Moulding, valance, front part RH	Dekorlist, sidoplat främre del H	2 458,463) 2D		
6720	82C 82 88 649	1	Moulding, valance, rear part LH	Dekorlist, sidoplat bakre del V	2 426,463)		
6740	82C 82 88 656	1	Moulding, valance, rear part RH	Dekorlist, sidoplat bakre del H	2 426,463)		
6760	83 82 36 127	4	Seal	Tätning	3		
6780	84 86 50 251	1	Spoiler	Spoiler	3 139, 140, 141) EMS.		
6800	84 82 56 018	1	Spoiler	Spoiler	3 139, 140, 141) EMS. 21980		
6820	84 82 57 560	1	Spoiler assy.	Spoiler kpl.	3 TURBO		
6840	85 82 57 685	2	Net	Nät	5 TURBO		
6860	86 82 57 651	4	Spacer	Metallfägg	5 TURBO		
6880	87 73 54 871	12	Clip	Clip	5 TURBO		
6900	88 80 00 561	12	Screw	Skruv	5 TURBO		
6920	89 84 13 429	12	Washer	Bricka	5 TURBO		
6940	90 82 57 668	1	Frame LH	Ram V	5 TURBO		
6960	91 82 57 677	1	Frame RH	Ram H	5 TURBO		
6980	92 82 57 644	1	Frame LH	Ram V	5 TURBO		
7000	93 82 57 545	1	Frame RH	Ram H	5 TURBO		
7020	94 82 57 701	1	Air inlet	Lufintag	5 TURBO		
7040	95 80 73 090	3	Washer	Bricka	5 TURBO 7916489		

8 1975-
12 --1975
13 1976-
15 1977-
139 Ch 99762000001-USA 99765000001-USA 99767000001-USA
140 Ch 99782018780-99766007925-99767003176- All marks
141 Ch -99762033624
179-
374 End of and Australia
408 -1979
426 1980-
457 -1980
458 1981-
463 -1981

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 5-A02

8 GROUP INDEX

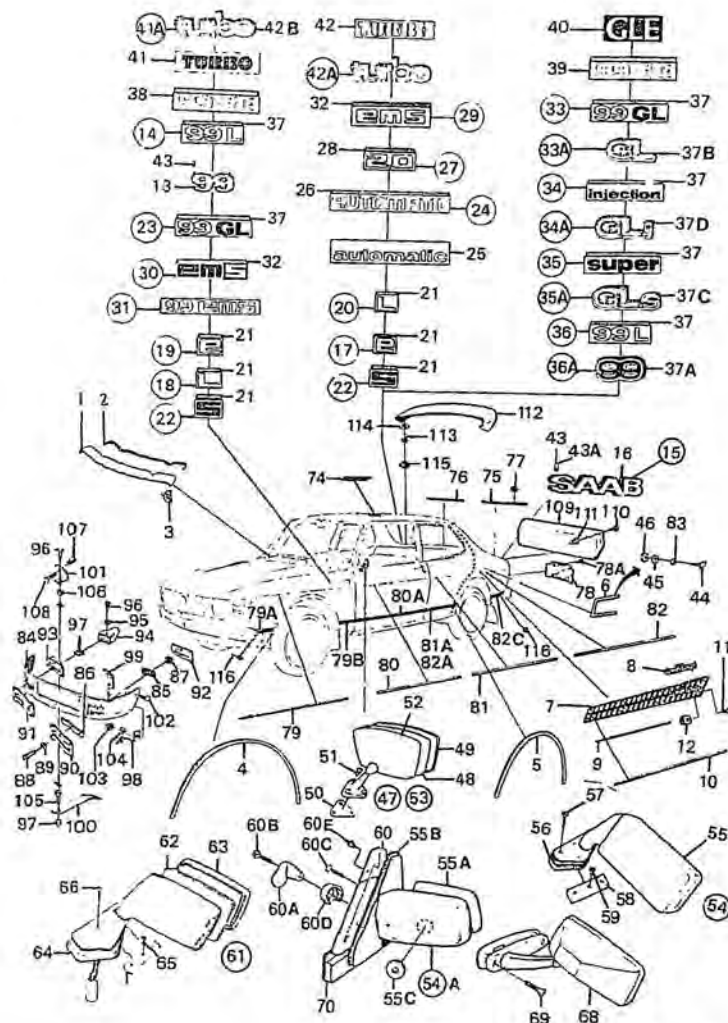
- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H05
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J05
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

1150

External details, glass, sealings		Utvändiga detaljer, glas, tätningsslistor		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
External details		Utvändiga detaljer		1988-10	R6754	8	115
Fig Pos	Part No Art nr	Quantity/Amount		Description		Benämning	Notes Anmärkning
		99					
7160	86 79 22 271	3		Screw	Skruv	5 TURBO 7965684	
7180	97 73 54 871	3		Clip	Clip	5 TURBO	
7200	98 86 50 152	2		Side bracket	Sidoslag	5 139, 140) EMS 16337	
7220	99 86 50 178	2		Bracket	Stag	5 139, 140) EMS 16311	
7240	100 86 50 194	1		Bracket, center, lower	Stag, mitre, nedre	5 139, 140) EMS 16295	
7260	101 86 50 202	1		Bracket, center, upper	Stag, mitre, övre	5 139, 140) EMS 16287	
7280	102 86 50 210	2		Screw	Skruv	5 139, 140) EMS 16345	
7300	103 79 14 708	2		Nut	Mutter	5 139, 140, 141) EMS	
7320	103 79 63 390	2		Nut	Mutter	5 139, 140, 142) EMS	
7340	104 80 29 985	2		Washer	Bricka	5 139, 140, 141) EMS	
7360	105 80 18 887	4		Screw	Skruv	5 139, 140) EMS	
7380	106 80 29 555	2		Nut	Mutter	5	
7400	107 72 76 686	5		Bushing	Bussning	5	
7420	108 79 65 544	5		Screw	Skruv	5	
7440	109 82 46 035	1		Decor plate, rear	Dekor, bak	5 15, 94) GLE	
7460	109 82 46 035	1		Decor plate, rear	Dekor, bak	5 374) 4D, GL	
7480	109 82 46 035	1		Decor plate, rear	Dekor, bak	5 374) EMS, TURBO	
7500	109 82 46 035	1		Decor plate, rear	Dekor, bak	5 374) EMS, TURBO	
7520	109 82 46 035	1		Decor plate, rear	Dekor, bak	5 374) EMS, TURBO	
7540	109 82 46 035	1		Decor plate, rear	Dekor, bak	5 374) EMS, TURBO	
7560	109 82 46 035	1		Decor plate, rear	Dekor, bak	5 374) EMS, TURBO	
7580	109 82 46 035	1		Decor plate, rear	Dekor, bak	5 374) EMS, TURBO	
7600	109 82 46 035	1		Decor plate, rear	Dekor, bak	5 374) EMS, TURBO	
7620	109 82 46 035	1		Decor plate, rear	Dekor, bak	5 374) EMS, TURBO	
7640	109 82 46 035	1		Decor plate, rear	Dekor, bak	5 374) EMS, TURBO	
7660	109 82 46 035	1		Decor plate, rear	Dekor, bak	5 374) EMS, TURBO	
7680	109 82 46 035	1		Decor plate, rear	Dekor, bak	5 374) EMS, TURBO	
7700	109 82 46 035	1		Decor plate, rear	Dekor, bak	5 374) EMS, TURBO	
7720	109 82 46 035	1		Decor plate, rear	Dekor, bak	5 374) EMS, TURBO	
7740	109 82 46 035	1		Decor plate, rear	Dekor, bak	5 374) EMS, TURBO	
7760	109 82 46 035	1		Decor plate, rear	Dekor, bak	5 374) EMS, TURBO	
7780	109 82 46 035	1		Decor plate, rear	Dekor, bak	5 374) EMS, TURBO	
7800	109 82 46 035	1		Decor plate, rear	Dekor, bak	5 374) EMS, TURBO	
7820	109 82 46 035	1		Decor plate, rear	Dekor, bak	5 374) EMS, TURBO	
7840	109 82 46 035	1		Decor plate, rear	Dekor, bak	5 374) EMS, TURBO	

15. 1977-
94. Ch-99771036086-99776018461-99777004788
138. Ch-99762000001-USA-99766000001-USA-99767000001-USA
140. Ch-99782018780-99766007925-99767003176- All markets
141. Ch-99782033624
142. Ch-99762033625-
374. 1979-
426. 1980-
463. -1981

R 6754-99



- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

B GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H06
Doors, trunk lid 4-H18
External details, glass, sealings 4-J05
Upholstery, interior equipment and touch-up paint 4-L08
Heating and ventilation system 5-I10
Bumpers 5-I20

1200

External details, glass
Glass and sealings
2D, 3CK

Utvändiga detaljer, glas,
Glas och tätningsslistor
2D, 3CK

Date
Datum
1988-10

Illustration
Bild nr
R4623

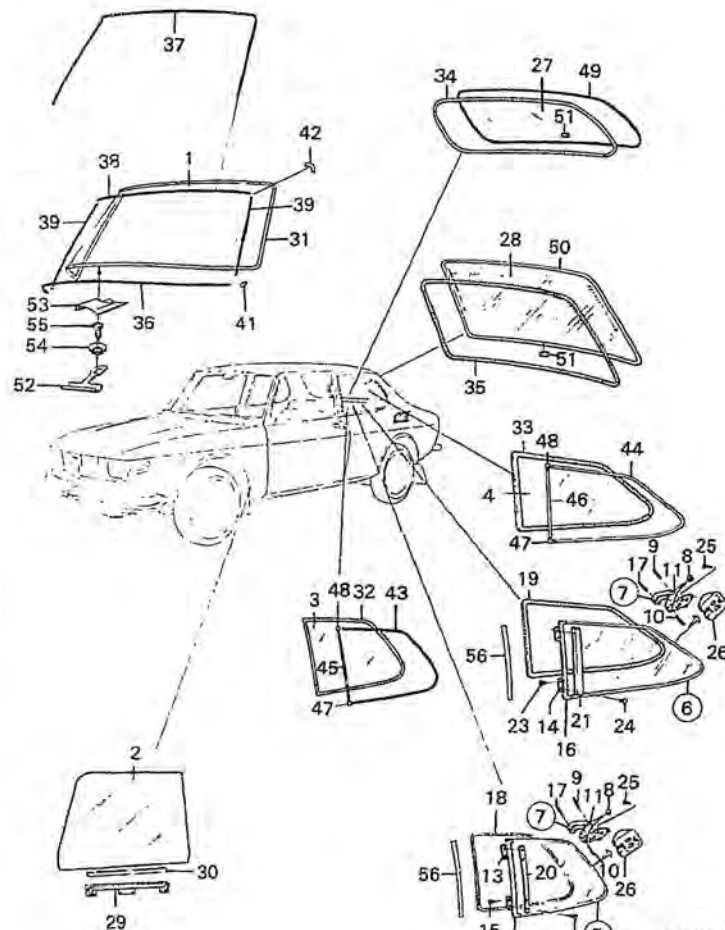
Group
Grupp
8

Page
Sida
117

Fig Pos	Part No Art nr	Quantity/Anslut	Description	Benämning	Notes Anmärkning
		99			
0020	1 82 38 727	1	Glass, windshield	Glas, vindruta	3 12,144) (8409587)
0040	1 82 22 564	1	Glass, windshield	Glas, vindruta	3 12,145)
0060	1 82 38 727	1	Glass, windshield	Glas, vindruta	3 13,148) (8409567)
0080	1 82 38 727	1	Glass, windshield	Glas, vindruta	3 149,373)
0090	1 82 59 087	1	Glass, windshield	Glas, vindruta	3 374)
0140	1 82 38 735	1	Glass, windshield green	Glas, vindruta, grön	3 143,148,373) (8417511)
0160					
0170	1 82 59 095	1	Glass, windshield, green	Glas, vindruta, grön	3 143,374)
0180					
0200	2 84 02 919	1	Glass, door window, L.H	Glas, dörruta V	4 144,373) SUPERSEDED BY 8275281, 9287111
0201	2 82 75 273	1	Glass, door window, L.H	Glas, dörruta V	4 374,457)
0202					
0205	2 82 73 633	1	Glass, door window, L.H	Glas, dörruta V	4 458)
0220	2 84 17 529	1	Glass, door window, green L.H	Glas, dörruta grön V	4 143,373) SUPERSEDED BY 8275299, 9287111
0240	2 82 75 299	1	Glass, door window, green L.H	Glas, dörruta grön V	4 143,374,457)
0241					
0242	2 82 73 658	1	Glass, door window, green L.H	Glas, dörruta grön V	4 143,458)
0246					
0260	2 84 02 901	1	Glass, door window, R.H	Glas, dörruta H	4 144,373) SUPERSEDED BY 8275273, 9287111
0280	2 82 75 281	1	Glass, door window, R.H	Glas, dörruta H	4 374,457)
0281					
0282	2 82 73 641	1	Glass, door window, L.H	Glas, dörruta H	4 458)
0285					
0300	2 84 17 537	1	Glass, door window, green R.H	Glas, dörruta grön H	4 143,373) SUPERSEDED BY 8275307, 9287111
0320	2 82 75 307	1	Glass, door window, green R.H	Glas, dörruta grön H	4 143,374,457)
0321					
0322	2 82 73 666	1	Glass, side window green R.H	Glas, dörruta grön H	4 143,458)
0325					
0326	3 84 02 935	1	Glass, side window L.H	Glas, sidoruta V	5 144)
0340	3 84 02 943	1	Glass, side window R.H	Glas, sidoruta H	5 144)
0380					
0400	3 84 17 719	1	Glass, side window, green L.H	Glas, sidoruta, grön V	5 143)
0420					
0440	3 84 17 727	1	Glass, side window, green R.H	Glas, sidoruta, grön H	5 143)
0460					
0480	4 82 51 274	1	Glass, side window L.H	Glas, sidoruta V	5 CK
0500					
0520	4 82 51 282	1	Glass, side window R.H	Glas, sidoruta H	5 CK
0540					
0560	5 84 12 439	1	Opening rear side window assy. L.H	Öppningsbar sidoruta kpl V	5
0600					
0620	5 84 12 441	1	Opening rear side window assy. R.H	Öppningsbar sidoruta kpl H	5
0640					
0660	5 82 78 251	1	Opening rear side window assy. L.H	Öppningsbar sidoruta kpl V	5 374) 2D,EMS TURBO
0661					

12. -1975
13. 1976-
143. Alternative
144. Also for »X7», USA
145. »X7» Schweiz, Austria, Jugoslavien og EG-landene
148. Ch. 99762014770-99766007911-99767002259.
149. Ch. 99762014771-99766007912-99767002270-
373. -1979 9999
374. 1979-
457. -1980
458. 1991-

R 4623-99

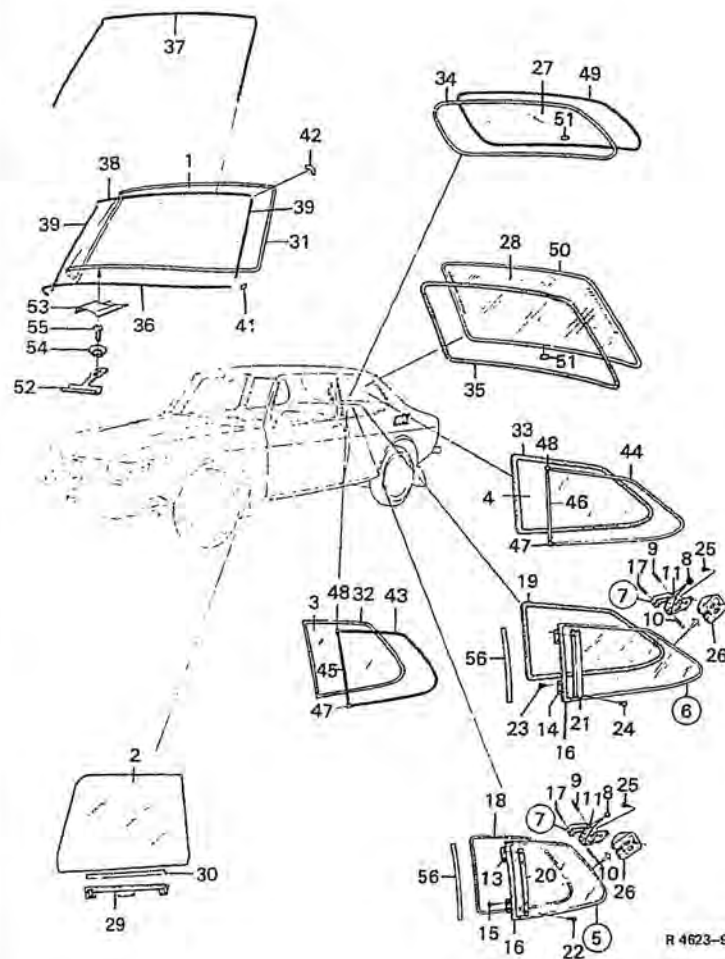


0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-GC2
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J05
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20

1200

External details, glass
Glass and sealings
2D, 3CKUtvändiga detaljer, glas.
Glas och tätningstister
2D, 3CKDate
Datum
1988-10Illustration
Bild nr
R4623Group
Grupp
8Page
Sida
119

R 4623-99

Fig Pos	Part No Aut. nr	Quantity/Amount 99	Description	Benämning	K S SR / L	Notes Anmärkning
0652	5 82 78 269	1	Opening rear side window assy. RH	Öppningsbar sidoruta kpl. H	5	374) 2D, EMS, TURBO
0653	5 84 12 454	1	Opening rear side window assy. green glass L.H.	Öppningsbar sidoruta kpl. grönt glas V	5	143)
0650	5 84 12 462	1	Opening rear side window assy. green glass R.H.	Öppningsbar sidoruta kpl. grönt glas H	5	143)
0700	6 82 51 613	1	Opening rear side window assy. L.H.	Öppningsbar sidoruta kpl. V	5	CK
0720	6 82 51 621	1	Opening rear side window assy. R.H.	Öppningsbar sidoruta kpl. H	5	CK
0740	6 82 69 615	1	Opening rear side window assy. L.H.	Öppningsbar sidoruta kpl. V	5	374) TURBO
0760	6 82 69 623	1	Opening rear side window assy. R.H.	Öppningsbar sidoruta kpl. H	5	374) TURBO
0780	6 82 53 835	1	Opening rear side window assy. green glass L.H.	Öppningsbar sidoruta kpl. grönt glas V	5	143) CK
0780	6 82 53 835	1	Opening rear side window assy. green glass R.H.	Öppningsbar sidoruta kpl. grönt glas H	5	143) CK
0800	6 82 69 631	1	Opening rear window assy. green glass LH	Öppningsbar sidoruta kpl. grönt glas V	5	143, 374) TURBO
0820	6 82 69 649	1	Opening rear side window assy. green glass RH	Öppningsbar sidoruta kpl. grönt glas H	5	143, 374) TURBO
0840	7 84 01 150	2	Lock assy.	Lås kpl.	4	
0860	8 73 40 839	2	Ball	Kula	5	
0880	8 79 18 279	2	Tension pin	Spännlift	5	
0900	10 79 18 253	2	Tension pin	Spännlift	5	
0920	11 79 48 995	2	Washer	Bricks	5	
0940	13 84 00 699	4	Hinge plate	Gångjärnsplåt	5	
0960	13 82 77 972	4	Hinge plate	Gångjärnsplåt	5	374) 2D, EMS, TURBO
0980	14 82 53 197	4	Hinge plate	Gångjärnsplåt	5	CK
1000	15 82 15 840	8	Scrub	Skrub	5	
1020	16 84 01 093	1	Moulding L.H.	Dekorationslist V	4	
1040	16 84 01 101	1	Moulding R.H.	Dekorationslist H	4	
1060	16 82 69 557	1	Moulding L.H.	Dekorationslist V	4	374) TURBO
1080	16 82 69 555	1	Moulding R.H.	Dekorationslist H	4	374) TURBO
1100	17 78 18 279	2	Tension pin	Spännlift	5	
1120	18 84 01 135	2	Weather strip	Tätningstist	5	
1140	19 82 51 639	2	Weather strip	Tätningstist	5	CK
1160	20 84 18 931	2	Fixing strip	Skena	4	146) SUPERSEDED BY 7616980, 8287656
1180	20 76 16 980	2	Fixing strip	Skena	4	147)
1200	21 76 16 675	2	Fixing strip	Skena	5	CK (8253254)
1220	22 82 24 941	8	Screw	Skruv	5	150)
1240	22 82 87 666	8	Blind rivet	Blindnöt	5	151)
1260	23 79 22 420	8	Screw	Skruv	5	CK (7567771)
1280	24 82 89 844	6	Pop rivet	Popnöt	5	CK (8264285)
1300	25 79 22 146	6	Screw	Skruv	5	
1320	26 73 44 476	2	Padding	Stötskydd	5	
1340	27 82 17 267	1	Glass, rear window	Glas, bakruta	4	121

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	2-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	5-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H03
Doors, trunk lid	4-H18
External details, glass, sealings	4-J05
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20

- 12 -1975
143 Alternative
146 Ch -99762029883
147 Ch 99762029884-
150 Ch -99771027549 -99772004801.
151 Ch 99771027550-99772004802-
374, 1979-

1205

External details, glass
Glass and sealings
2D, 3CK

Utvändiga detaljer, glas,
Glas och tätningsslistor
2D, 3CK

Date
Datum
1988-10

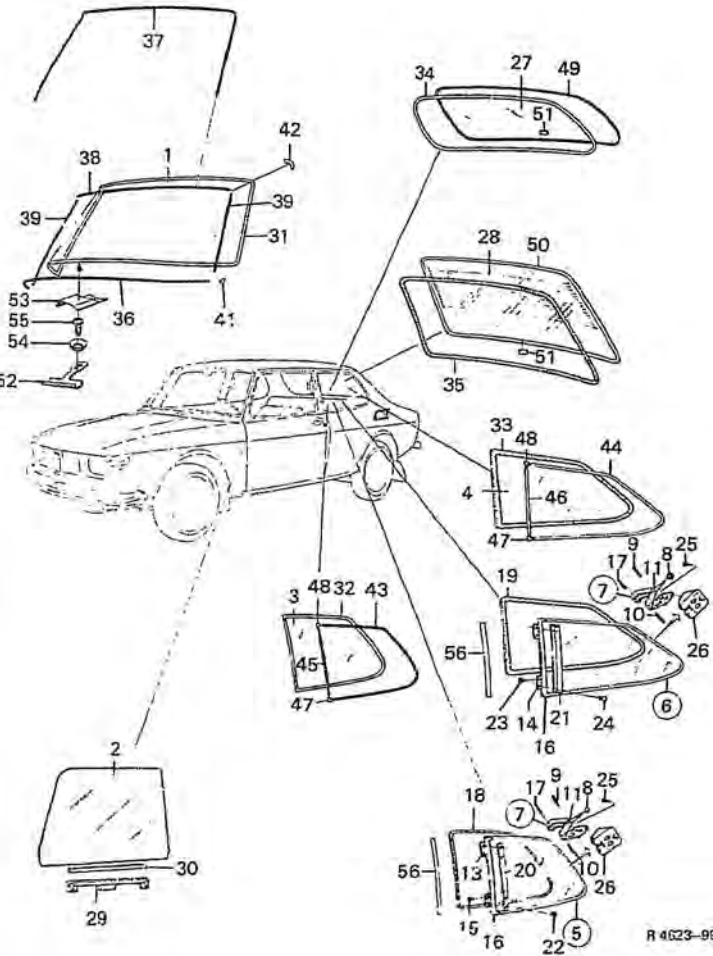
Illustration
Bild nr
R4623

Group
Grupp
8

Page
Sida
121

Fig. Pos.	Part No Art. nr	Quantity/Amount 99	Description	Benämning	K/S S/R	Notes Anmärkning
1480	27	82 36 234	1	Glass, electrical rear window	13	
1490	27	82 17 267	1	Glass, rear window	13, 160, 99L	
1500	27	82 36 234	1	Glass, electrical rear window	161, 99L	
1510	27	82 17 275	1	Glass, rear window, green	12, 143	
1520	27	82 36 242	1	Glass, electrical rear window, green	13, 143	
1530	28	82 51 381	1	Glass, trunk door	359 CK	
1540	28	82 58 766	1	Glass, trunk door	360 CK	
1550	28	82 51 654	1	Glass, trunk door, green	143, 163 CK	
1560	28	82 75 257	1	Glass, trunk door, green	143, 166 CK	
1570	29	82 25 930	1	Glass retainer L.H.	Rutfäste V	5 459
1580	29	82 25 948	1	Glass retainer R.H.	Rutfäste H	5 459
1590	29	82 77 485	2	Glass retainer	Rutfäste	5 460
1600	30	82 25 997	2	Pad, door window	Mellanlägg, dörruta	5 373
1610	30	82 87 111	2	Pad, door window	Mellanlägg, dörruta	5 374 (8277501)
1620	31	82 36 598	1	Weatherstrip, windshield	Gummilist, vindruta	159 (8220984)
1630	31	82 36 556	1	Weatherstrip, windshield	Gummilist, vindruta	4 159
1640	32	82 37 777	1	Weatherstrip, side window L.H.	Gummilist, sidoruta V	5 463 (8407397)
1650	32	82 37 785	1	Weatherstrip, side window R.H.	Gummilist, sidoruta H	5 463 (8407405)
1660	32	82 22 531	1	Weatherstrip, side window L.H.	Gummilist, sidoruta V	5 44, 162
1670	32	82 22 549	1	Weatherstrip, side window R.H.	Gummilist, sidoruta H	5 44, 162
1680	33	82 51 290	1	Weatherstrip, side window L.H.	Gummilist, sidoruta V	5 CK
1690	33	82 51 308	1	Weatherstrip, side window R.H.	Gummilist, sidoruta H	5 CK
1700	34	82 57 788	1	Weatherstrip, rear window	Gummilist, bakruta	4
1710	35	82 54 609	1	Weatherstrip, rear window	Gummilist, bakruta	4 165 CK
1720	35	92 31 499	1	Weatherstrip, rear window	Gummilist, bakruta	4 166, 167 CK (8258008)
1730	36	84 09 831	1	Moulding, windshield lower	Dekorationslist, vindruta nedre	3 159

12. -1975
13. 1976-
14. xX72 not USA
143. Alternative
158. Ch. -99762014770 -99766007911 -99767003629.
159. Ch. 99762014771 -99766007912 -99767003630-
160. Ch. -99772004189
161. Ch. 99772004190-
162. Ch. -99771019612 -99772004330
165. Ch. -99781004840 -99786006944
166. Ch. 99781004841 -99786006945-
167. Only for glass 8258774 and 8258766
359. Ch. -99761019689 -99786006729
360. Ch. 99781019580 -99786006730-
373. -1978 8999
374. 1979-
459. Ch. -99803002496 -99796005639
460. Ch. 99803002497 -99796005640-
463. -1981



R 4623-99

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H06
Doors, trunk lid 4-H18
External details, glass, sealings 4-J06
Upholstery, interior equipment and touch-up paint 4-L08
Heating and ventilation system 5-I10
Bumpers 5-I20

R INDEX

neral, Complete sets	1-A02
ols	1-H02
gine	1-J02, 2-A02
ictrical system,	
truments	3-A02
nsmission	3-G02
akes	4-A02
nt assembly,	
ering	4-C02
ension,	
heels	4-E02
ny	4-F02, 5-A02
cessories	5-K02
merical register	6-A02

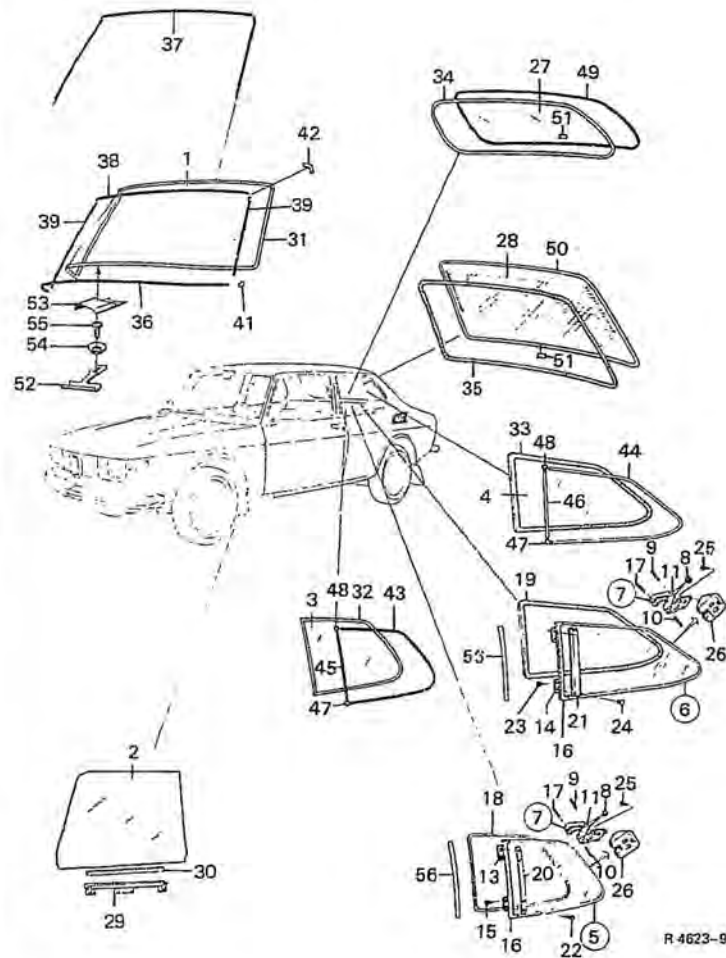
IP INDEX

ody	4-F14
ent panel	4-G24
ront, fenders	4-H06
trunk lid	4-H18
l details,	
ealings	4-J06
ery, interior	
ent and	
p paint	4-L08
and	
ion system	5-I10
s	5-I20

1200

External details, glass
Glass and sealings
2D, 3CKUtvändiga detaljer, glas,
Glas och tätningsslistor
2D, 3CKDate
Datum
1988-10Illustration
Bild nr
R4623Group
Grupp
8Page
Sida
125

Fig Pos	Part No Art nr	Quantity/Antal			Description	Benämning	K S S R	Notes Anmärkning
		89						
3260	48 84 02 976	2			Joint piece, upper	Skarvstycke, övre	3	463i
3280	49 84 01 275	1			Moulding, rear win-	Dekorationslist, bak-	3	
3300					dow	ruta		
3320	49 82 22 648	1			Moulding, rear win-	Dekorationslist, bak-	3	44, 162i
3340					dow	ruta		
3350	49 82 22 648	1			Moulding, rear win-	Dekorationslist, bak-	3	374j 2D, EMS, TURBO
3351					dow	ruta		
3360	50 82 51 407	1			Moulding, rear win-	Dekorationslist, bak-	3	CK
3380					dow	ruta		
3400	51 84 01 291	1			Joint piece	Skarvstycke	3	
3420	51 82 22 663	1			Joint piece	Skarvstycke	3	44, 162i
3421	51 82 22 663	1			Joint piece	Skarvstycke	3	374j 2D, EMS, TURBO
3440	52 82 75 885	2			Glass holder	Glashållare	4	374j US
3460	53 82 85 959	1			Cover plate LH	Täckbricka V	4	374j US
3480	53 82 85 967	1			Cover plate RH	Täckbricka H	4	374j US
3500	54 82 79 937	2			Washer	Bricka	4	374j US
3520	55 79 22 420	2			Screw	Skruv	5	374j US
3540	56 82 86 312	2			Tape	Tape	5	374j US



R 4623-89

44 X79 not USA
162 Ch -99771019612 -99772004330
374 1979 -
463 -1981

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F11
- Instrument panel 4-G24
- Hood, front, fenders 4-H08
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

1250

External details, glass
Glass and sealings
4D, 5CKUtvändiga detaljer, glas,
Glas och tätningsslistor
4D, 5CKDate
Datum
1988-10Illustration
Bild nr
R4624Group
Grupp
8Page
Sida
127

Fig Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K/S SR/L	Notes Anmärkning
		99					
0040	1 82 38 727	1		Glass, windshield	Glas, vindruta	3 373	
0041	1 82 59 087	1		Glass, windshield	Glas, vindruta	3 374	
0100	1 82 38 735	1		Glass, windshield, green	Glas, vindruta, grön	3 143 (8417511)	
0120	2 84 15 010	1		Glass, door window L.H.	Glas, dörruta V	4 168,435	SUPERSEDED BY 8275315, 9287111
0150	2 82 75 315	1		Glass, door window LH	Glas, dörruta V	4 168,436,457	
0162	2 92 35 094	1		Glass, door window LH	Glas, dörruta V	3 168,458	
0164	2 82 15 576	1		Glass, door window green L.H.	Glas, dörruta grön V	4 143, 168,435	SUPERSEDED BY 8275331, 9287111
0200	2 82 75 331	1		Glass, door window green LH	Glas, dörruta grön V	4 143, 168,436,457	
0202	2 92 35 110	1		Glass, door window green LH	Glas, dörruta grön V	4 143, 168,458	
0204	2 84 15 028	1		Glass, door window R.H.	Glas, dörruta H	4 168,435	SUPERSEDED BY 8275323, 9287111
0240	2 82 75 323	1		Glass, door window RH	Glas, dörruta H	4 168,436,457	
0242	2 92 35 102	1		Glass, door window RH	Glas, dörruta H	4 168,458	
0243	2 82 15 584	1		Glass, door window green R.H.	Glas, dörruta grön H	4 143, 168,435	SUPERSEDED BY 8275349, 9287111
0260	2 82 75 349	1		Glass, door window green RH	Glas, dörruta grön H	4 143, 168,436,457	
0282	2 92 35 128	1		Glass, door window green RH	Glas, dörruta grön H	4 143, 168,458	
0284	3 84 15 036	1		Glass, door window L.H.	Glas, dörruta V	5 169,435	SUPERSEDED BY 8275356, 9287111
0300	3 82 75 356	1		Glass, door window LH	Glas, dörruta V	5 169,436	
0322	3 82 15 592	1		Glass, door window green L.H.	Glas, dörruta grön V	5 143, 168,435	SUPERSEDED BY 8275372, 9287111
0340	3 82 75 372	1		Glass, door window green LH	Glas, dörruta grön V	5 143, 168,436	
0361	3 84 15 044	1		Glass, door window R.H.	Glas, dörruta H	5 169,435	SUPERSEDED BY 8275364, 9287111
0380	3 82 75 364	1		Glass, door window RH	Glas, dörruta H	5 169,436	
0400	3 82 15 600	1		Glass, door window green R.H.	Glas, dörruta grön H	5 143, 168,435	SUPERSEDED BY 8275380, 9287111
0420	3 82 75 380	1		Glass, door window green RH	Glas, dörruta grön H	5 143, 168,436	
0440	4 84 15 051	1		Glass, door window fixed LH	Glas, dörruta fast del V	5 169,373	
0460	4 84 15 059	1		Glass, door window fixed RH	Glas, dörruta fast del H	5 169,373	
0500	4 82 61 638	1		Glass, door window fixed LH	Glas, dörruta fast del V	5 169,374	
0520	4 82 61 646	1		Glass, door window fixed RH	Glas, dörruta fast del H	5 169,374	
0530	4 82 15 618	1		Glass, door window fixed, green LH	Glas, dörruta fast del, grön V	5 143, 169,373	
0540							
0560							

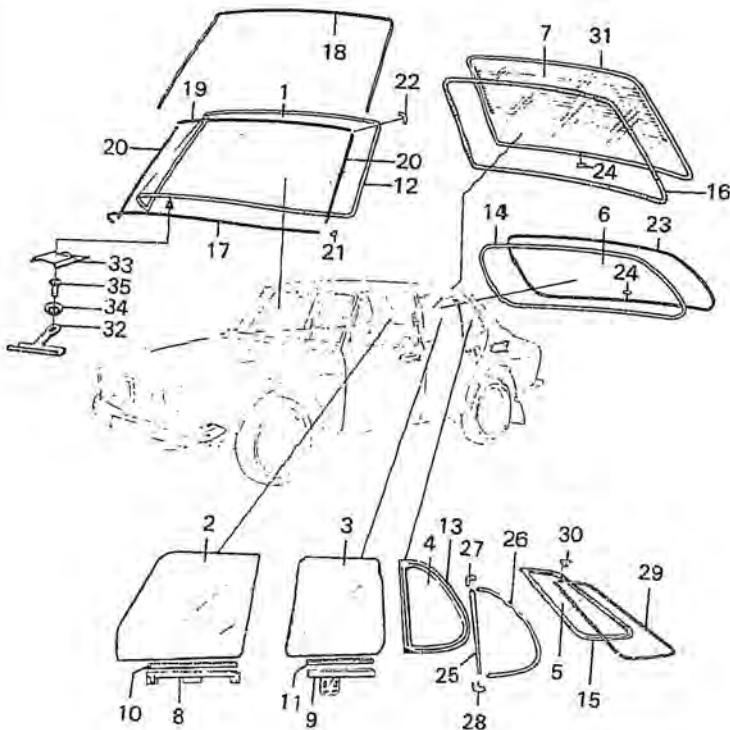
143 Alternative
168 Front door,
169 Rear door
373 -1978 9999
374 1979
435 Ch 99791001492 - 99792006400 - 99793004632 - 99796003701
436 Ch 99791001493 - 99792006401 - 99793004633 - 99796003702 -
457 -1980
458 1981-

R 4624-99

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

8 GRC/JP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H06
Doors, trunk lid 4-H18
External details, glass, sealings 4-J06
Upholstery, interior equipment and touch-up paint 4-L08
Heating and ventilation system 5-I10
Bumpers 5-I20



1250

External details, glass
Glass and sealings
4D, 5CKUtvändiga detaljer, glas,
Glas och tätningstister
4D, 5CKDate
DatumIllustration
BildnrGroup
GruppPage
Sida

1988-10 R4624

8

129

Fig. Pos.	Part No Art nr	Quantity/Amount			Description	Benämning	K S R	Notes Anmärkning
		99						
0590	4	82 15 626	1		Glass, door window fixed, green RH	Glas, dörruta fast del, grön H	5	143, 169, 373)
0600								
0610	4	82 61 653	1		Glass, door window fixed, green LH	Glas, dörruta fast del, grön V	5	143, 169, 374)
0611								
0615	4	82 61 661	1		Glass, door window fixed, green RH	Glas, dörruta fast del, grön H	5	143, 169, 374)
0616								
0620	5	82 60 135	1		Glass, side window, LH	Glas, sidoruta V	5	5 CK
0640								
0650	5	82 60 143	1		Glass, side window, R.H.	Glas, sidoruta H	5	5 CK
0660								
0700	5	82 60 390	1		Glass, side window, green L.H.	Glas, sidoruta grön V	5	143) 5CK
0720								
0740	5	82 60 408	1		Glass, side window, green R.H.	Glas, sidoruta grön H	5	143) 5CK
0760								
0780	6	82 17 267	1		Glass, rear window	Glas, bakruta	4	12)
0800	6	82 36 234	1		Glass, electrical rear window	Glas, el-bakruta	4	13)
0820								
0840	6	82 17 275	1		Glass, rear window, green	Glas, bakruta grön	4	12, 143)
0860								
0900	6	82 36 242	1		Glass, electrical rear window, green	Glas, el-bakruta, grön	4	13, 143)
0920								
0920	7	82 51 381	1		Glass, trunk door	Glas, bagagerumsdörr	4	359) 5CK
0921								
0940	7	82 58 768	1		Glass, trunk door, green	Glas, bagagerumsdörr, grön	4	360) 5CK
0940								
0960	7	82 51 654	1		Glass, trunk door, green	Glas, bagagerumsdörr, grön	4	143, 169) 5CK
0980								
0980	7	82 75 257	1		Glass, trunk door, green	Glas, bagagerumsdörr, grön	4	143, 169) 5CK (8258774)
1000								
1020	8	82 25 955	1		Glass, retainer L.H.	Rutfäste V	5	168, 461)
1040	8	82 25 963	1		Glass, retainer R.H.	Rutfäste H	5	168, 461)
1060	8	82 77 485	2		Glass, retainer	Rutfäste	5	168, 462)
1100	8	82 25 971	1		Glass, retainer L.H.	Rutfäste V	5	169)
1120	9	82 25 989	1		Glass, retainer R.H.	Rutfäste H	5	169)
1140	10	82 25 997	2		Pad, door window	Mellanlägg, dörruta	5	168, 461)
1150	10	82 77 501	2		Pad, door window	Mellanlägg, dörruta	5	168, 462)
1160	11	82 25 997	2		Pad, door window	Mellanlägg, dörruta	5	169, 435)
1161	11	92 87 111	2		Pad, door window	Mellanlägg, dörruta	5	169, 436) (8275422)
1220	12	82 36 598	1		Weatherstrip, wind-shield	Gummilist, vindruta	4	158)
1240								
1260	12	82 36 556	1		Weatherstrip, wind-shield	Gummilist, vindruta	4	159)
1280								
1380	13	82 44 774	1		Weatherstrip, fixed door window LH	Gummilist, fast dörruta V	5	168, 373)
1400								
1420	13	82 44 782	1		Weatherstrip, fixed door window RH	Gummilist, fast dörruta H	5	169, 373)
1440								

12 -1975

13 1976-

143 Alternative

158 Ch -99762014770 -99766007911 -99767003629

159 Ch -99762014771- 99766007912- 99767003630-

165 Ch -99781004840 -99786006944

166 Ch -99781004841- 99786006945-

168 Front door

169 Rear door

359 Ch -99781019589 -99786006729

360 Ch -99781019590- 99786006730-

373 -1978 9999

374 1979-

435 Ch -99791001492 -99792006400 -99793004632 -99796003701

436 Ch -99791001493- 99792006401- 99793004633- 99796003702-

461 Ch -99803007145 -99796005371

462 Ch -99803007146- 99796005372-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 5-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H08
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J05
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

R 4624-99

1250

External details, glass
Glass and sealings
4D, 5CK

Utvändiga detaljer, glas,
Glas och tätningsslistor
4D, 5CK

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R4624

8 131

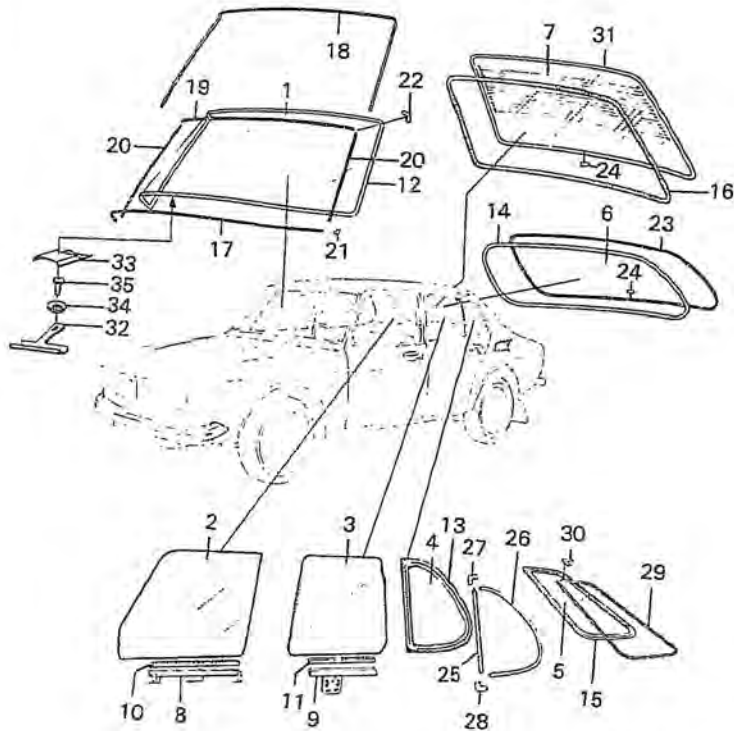
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		99						
1450	13	82 49 955	1		Weatherstrip, fixed door window LH	Gummilist, fast dörruta V	5	169,374)
1451	13	82 49 963	1		Weatherstrip, fixed door window RH	Gummilist, fast dörruta H	5	169,374)
1455	14	82 57 768	1		Weatherstrip, rear window	Gummilist, bakruta	4	
1480	15	82 60 150	1		Weatherstrip, side window L.H.	Gummilist, sidoruta V	5	5 CK.
1520	15	82 60 168	1		Weatherstrip, side window R.H.	Gummilist, sidoruta H	5	5 CK.
1540	16	82 54 609	1		Weatherstrip, rear window	Gummilist, bakruta	4	165) 5 CK.
1560	16	92 31 499	1		Weatherstrip, rear window	Gummilist, bakruta	4	166, 167) 5 CK. (825800G)
1580	17	84 09 831	1		Moulding, windshield lower	Dekorationslist, vindruta nedre	3	158)
1590	17	82 67 015	1		Moulding, windshield lower	Dekorationslist, vindruta nedre	3	159) (8236788)
1700	18	84 09 849	1		Moulding, windshield upper	Dekorationslist, vindruta övre	3	158)
1720	19	82 36 782	1		Moulding, windshield upper	Dekorationslist, vindruta övre	3	159) -1978
1740	19	92 26 473	1		Moulding, windshield upper	Dekorationslist, vindruta övre	3	1979-
1760	20	82 67 007	2		Moulding, windshield	Dekorationslist, vindruta	3	159) (8236770)
1800	21	84 09 856	2		Joint piece, windshield, lower	Skarvstycke, vindruta nedre	3	158)
1810	21	82 66 652	2		Joint piece, windshield, lower	Skarvstycke, vindruta nedre	3	159) (8236754)
1820	22	82 36 747	2		Joint piece, windshield, upper	Skarvstycke, vindruta övre	3	159)
1840	23	84 01 275	1		Moulding, rear window	Dekorationslist, bakruta	3	
1880	24	84 01 291	1		Joint piece	Skarvstycke	3	
1900	24	82 22 663	1		Joint piece	Skarvstycke	3	374) TURBO
1920	25	84 15 689	2		Moulding front, door window	Dekorationslist, främre dörruta	3	169,373)
1980	26	84 15 697	1		Moulding rear, door window LH	Dekorationslist, bakre dörruta V	3	169,373)
2000	26	84 15 440	1		Moulding rear, door window RH	Dekorationslist, bakre dörruta H	3	169,373)
2020	26	82 59 855	1		Moulding rear, door window LH	Dekorationslist bakre dörruta V.	3	169,374)
2040	26	82 59 863	1		Moulding rear, door window RH	Dekorationslist bakre dörruta H.	3	169,374)
2060	26	82 68 914	1		Moulding rear, door window LH	Dekorationslist bakre dörruta V	3	169,374) TURBO
2080	26	82 68 922	1		Moulding rear, door window RH	Dekorationslist bakre dörruta H.	3	169,374) TURBO
2100	27	84 02 968	2		Joint piece, upper	Skarvstycke, övre	3	169,373)
2120	28	84 15 473	2		Joint piece, lower	Skarvstycke, nedre	3	169,373)
2140	29	92 23 439	2		Moulding, side window	Dekorationslist, sidoruta	4	5CK (8260374)
2160	29	82 67 890	2		Moulding, side window	Dekorlist, sidoruta	4	374) TURBO

158 Ch -99762014770 -99768007911 -99757003629
159 Ch -99762014771 -99768007912 -99757003630-
165 Ch -99791004840 -99786006944
166 Ch -99781004841 -99786006945-
167 Only for glass 8258774 and 8258766
169 Rear door
373 -1978 9999
374 1979-

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-CJ2
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20



R 4624-99

1250

External details, glass
Glass and sealings
4D, 5CK

Utvändiga detaljer, glas,
Glas och tätningsslistor
4D, 5CK

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

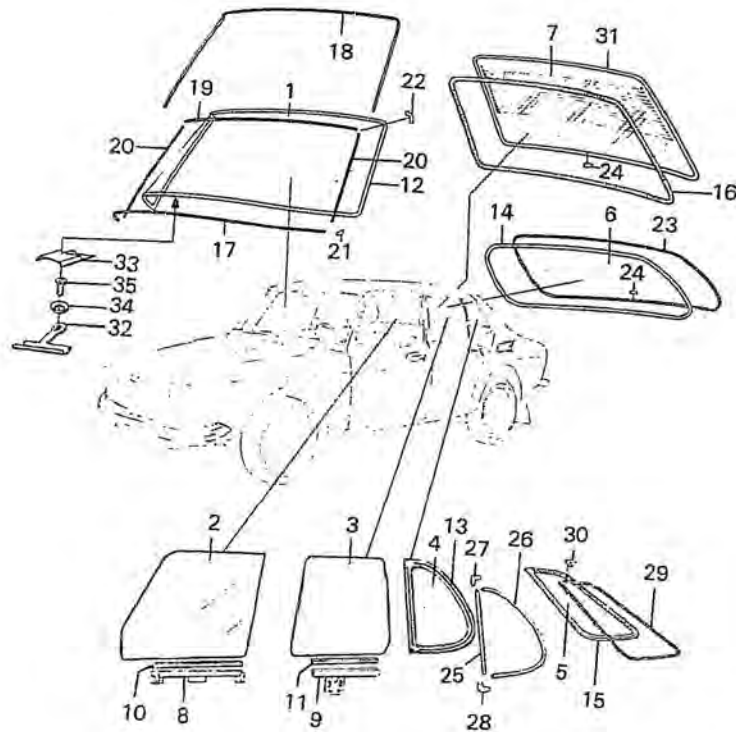
1988-10

R4624

8

133

Fig Pos	Part No Art.nr	Quantity/Aniäl			Description	Benämning	K S L	Notes Anmärkning
		99						
2240	30	92 23 447	2		Joint piece, side window	Skarvstycke, sidoruta	3	5CK (B260457)
2250	30	82 72 643	2		Joint piece, side window	Skarvstycke, sidoruta	3	374 TURBO
2271	31	82 51 407	1		Moulding, rear window	Dekorationslist, bakruta	3	5CK
2300	31	82 67 221	1		Moulding, rear window	Dekorlist, bakruta	3	374 TURBO
2320	32	82 75 885	2		Glass holder	Glashållare	4	374 US
2340	33	82 85 859	1		Cover plate LH	Täckbricka V	4	374 US
2380	33	82 85 887	1		Cover plate RH	Täckbricka H	4	374 US
2400	34	82 79 937	2		Washer	Bricka	4	374 US
2420	35	79 22 420	2		Screw	Skruv	5	374 US



R 4624-99

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

B GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J05
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20

External details, glass			Utvändiga detaljer, glas,			Date	Illustration	Group	Page
Other sealings, mud			Övriga tätningslister,			Datum	Bild nr	Grupp	Sida
guards, 2D			stänkskydd 2D			1988-10	R5727	8	135
Fig Pos.	Part No Art nr	Quantity/Anst		Description	Benämning	K/S	Notes Anmärkning		
		99							
0020	1 82 25 740	2		Rubber seal, outer	Gummilist, yttre	4	373		
0030	1 82 21 046	2		Rubber seal, outer	Gummilist, yttre	4	162 "K7", NOT US		
0040	2 84 07 298	1		Moulding LH	Dekorationslist V	3	373		
0050	2 84 07 306	1		Moulding RH	Dekorationslist H	3	373		
0060	3 82 84 236	1		Moulding and rubber sealassy outer LH	Dekor- och gummilist kpl yttre V	4	374,457		
0070				Moulding and rubber sealassy outer RH	Dekor- och gummilist kpl yttre H	4	374,457		
0080	3 82 84 244	1		Moulding and rubber sealassy outer LH	Dekor- och gummilist kpl yttre V	4	374,457 EMS, TURBO		
0090	3 82 84 690	1		Moulding and rubber sealassy outer RH	Dekor- och gummilist kpl yttre H	4	374,457 EMS, TURBO		
0100				Moulding and rubber sealassy outer LH	Dekor- och gummilist kpl yttre V	4	458		
0110	3 82 86 708	1		Moulding and rubber sealassy outer RH	Dekor- och gummilist kpl yttre H	4	458		
0120				Rubber seal, outer	Gummilist, yttre	4	458		
0130	3 92 37 678	2		Moulding LH	Dekorlist V	3	458 (9225731)		
0140	3A 69 26 711	1		Moulding RH	Dekorlist H	3	458 (9225749)		
0150	3A 69 26 728	1		Moulding, black LH	Dekorlist, svart V	3	458 (9225756)		
0160	3A 69 26 737	1		Moulding, black RH	Dekorlist, svart H	3	458 (9225764)		
0170	3A 69 26 745	1		Clip	Clip	4	374,457		
0180	4 82 87 270	18		Clip	Clip	5	180		
0190	5 84 07 363	18		Clip	Clip	5	181,373		
0200	5 82 55 960	18		Clip	Clip	4	458		
0210	5 82 78 947	14		Sealassy, inner	Tätning kpl., inre	4	172 EMS CK		
0220	6 84 09 658	2		Sealassy, inner	Tätning kpl., inre	4	173,373 EMS CK		
0230	6 82 27 019	2		Sealassy, inner	Tätning kpl., inre	4	374,457 EMS CK		
0240	6 82 45 011	2		Sealassy, inner	Tätning kpl., inre	4	458		
0250	6 82 73 245	2		Sealassy, inner	Tätning kpl., inre	5	172		
0260	6 82 27 331	2		Clip	Clip	5	173		
0270	7 71 32 333	6		Clip	Clip	3	373		
0280	7 82 44 984	8		Moulding, rear LH	Dekorationslist, bak- re V	3	373		
0290	8 82 19 651	1		Moulding, rear RH	Dekorationslist, bak- re H	3	373		
0300	8 82 19 669	1		Moulding, rear LH	Dekorlist, bakre V	3	374		
0310	8 92 84 191	1		Moulding, rear RH	Dekorlist, bakre H	3	374 EMS, TURBO (8268732)		
0320	8 92 84 209	1		Moulding, rear LH	Dekorlist, bakre V	3	374 EMS, TURBO (8268740)		
0330	8 92 39 336	1		Moulding, rear RH	Dekorlist, bakre H	3	373		
0340	8 92 39 344	1		Moulding, front LH	Dekorationslist, fram- re V	3	373		
0350	9 82 19 735	1		Moulding, front RH	Dekorationslist, fram- re H	3	374,457		
0360	9 82 19 743	1		Moulding, front LH	Dekorlist, framre V	3	458		
0370	9 82 66 678	1		Moulding, front RH	Dekorlist, framre H	3	458		
0380	9 82 66 686	1		Moulding, front LH	Dekorlist, framre V	3	374,457		
0390	9 92 84 175	1		Moulding, front RH	Dekorlist, framre H	3	458		
0400	9 92 84 183	1		Moulding, front LH	Dekorlist, framre V	3	374,457 EMS, TURBO		
0410	9 82 68 757	1		Moulding, front RH	Dekorlist, framre H	3	374,457 EMS, TURBO		
0420	9 82 88 766	1		Moulding, front, black LH	Dekorlist, framre svart V	3	458 (8279515)		
0430	9 92 39 153	1		Moulding, front, black RH	Dekorlist, framre svart H	3	458 (8279523)		
0440	9 92 39 161	1		Cover plate LH	Täckplåt V	3	373		
0450	10 84 02 752	1		Cover plate RH	Täckplåt H	3	373		
0460	10 84 02 745	1		Cover plate LH	Täckplåt V	3	374,457		
0470	10 82 59 251	1		Cover plate RH	Täckplåt H	3	374,457		
0480	10 82 59 269	1							

R 6727 - 99

162 Ch-99771019612-99772004330
 172 Ch-99762003299-99766001424
 173 Ch-99762003300-99766001425-
 180 Ch-99771017099-99772003699-99765012903
 181 Ch-99771017100-99772003700-99766012904-
 373 -1978 9999
 374 1979-
 457 -1980
 458 1981-

- 0 General, Complete sets 1-A02
 1 Tools 1-H02
 2 Engine 1-J02, 2-A02
 3 Electrical system, Instruments 3-A02
 4 Transmission 3-G02
 5 Brakes 4-A02
 6 Front assembly, Steering 4-C02
 7 Suspension, Wheels 4-E02
 8 Body 4-F02, 5-A02
 9 Accessories 5-K02
 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
 Instrument panel 4-G24
 Hood, front, fenders 4-H05
 Doors, trunk lid 4-H18
 External details, glass, sealings 4-J05
 Upholstery, interior equipment and touch-up paint 4-L08
 Heating and ventilation system 5-I10
 Bumpers 5-I20

1300

External details, glass
Other sealings, mud
guards, 2DUtvändiga detaljer, glas,
Övriga tätningsslistor,
stänkskydd 2DDate
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10 R5727

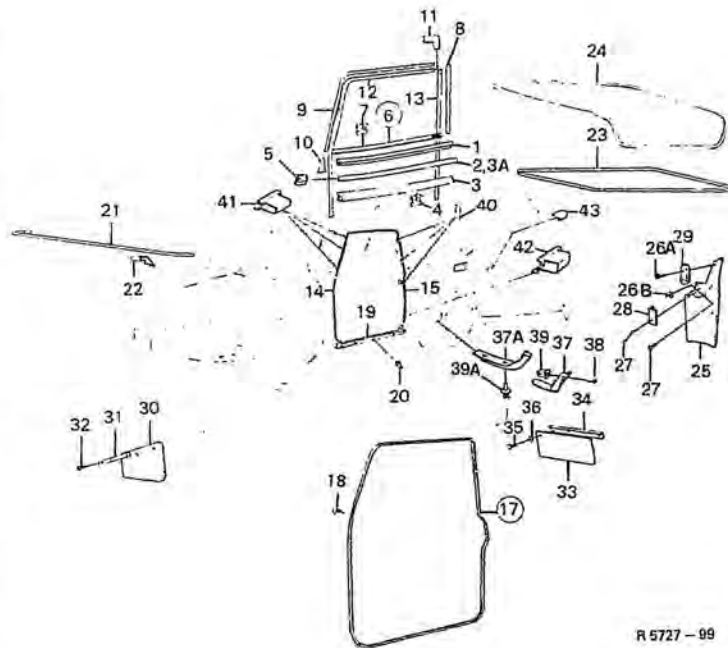
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137

Fig Pos.	Part No Art nr	Quantity/Amount			Description	Benämning	K/S SR	Notes Anmärkning
		99						
0550	11	82 19 776	2		Cover plate	Täckplåt	3	373)
0610	12	84 07 314	2		Seal, door frame, front	Tätning, dörrbåge, främre	4	176)
0630	12	82 76 461	2		Seal, door frame, front	Tätning, dörrbåge, främre	4	177, 457)
0650	12	82 78 996	2		Seal, door frame, front	Tätning, dörrbåge, främre	4	458)
0670	13	84 07 504	2		Seal, door frame, rear	Tätning, dörrbåge, bakre	4	176)
0690	13	82 76 479	2		Seal, door frame, rear	Tätning, dörrbåge, bakre	4	177, 182, 7744)
0720	14	69 11 820	2		Seal strip, door opening, front	Tätningsslist, dörröppning, främre		5409674)
0750	14	82 49 302	2		Seal strip, door opening, front	Tätningsslist, dörröppning, främre		163)
0770	15	84 09 682	2		Seal strip, door opening, rear	Tätning, dörröppning, bakre		
0790	15	82 67 148	2		Seal strip, door opening, rear	Tätningsslist, dörröppning, bakre	3	
0800	17	82 39 295	1		Door sealassy LH	Dörrtätningsslist kpl. V	3	
0810	17	82 29 287	1		Door sealassy RH	Dörrtätningsslist kpl. V	3	
0830	18	84 12 256	60		Clip	H	5	
0850	19	82 69 748	2		Protective strip	Skyddsslist	3	457)
0870	19	82 91 428	2		Protective strip	Skyddsslist	4	458) (8286874)
0890	20	82 33 645	12		Pop rivet	Popnit	3	174)
0900	20	82 35 178	12		Pop rivet	Popnit	3	183)
0910	21	92 82 104	1		Hood seal	Huvtätning	3	463) (8202885)
0930	22	84 07 488	5		Clip	H	5	
0940	23	82 47 710	1		Seal, trunk lid	Tätning, bagagerums- lucka	4	
0950	24	82 78 459	1		Seal, trunk door	Tätning, bagagerums- dörr	4	CK (8251373)
0990	25	78 73 227	1		Kit, mud guard rear LH	Sats, stänkskydd bakre V	3	373)
1000	25	78 73 235	1		Kit, mud guard rear RH	Sats, stänkskydd bakre H	3	373)
1030	25	78 73 565	1		Kit, mud guard rear LH	Sats, stänkskydd bakre V	3	374) (7873250)
1040	25	78 73 573	1		Kit, mud guard, rear RH	Sats, stänkskydd bakre H	3	374) (7873268)
1080		78 74 340	1		Kit, mud guard rear assy, LH, RH	Sats, stänkskydd bakre kpl. V, H	3	
1105	26A	79 22 503	6		Screw	Skruv	5	373)
1120	26A	79 22 974	4		Screw	Skruv	5	374)
1130	26B	79 16 497	6		Washer	Bricka	5	373)
1140	27	79 22 982	6		Screw	Skruv	5	374)
1150	28	82 72 739	2		Support plate	Stödplåt	3	

R 5727 - 99

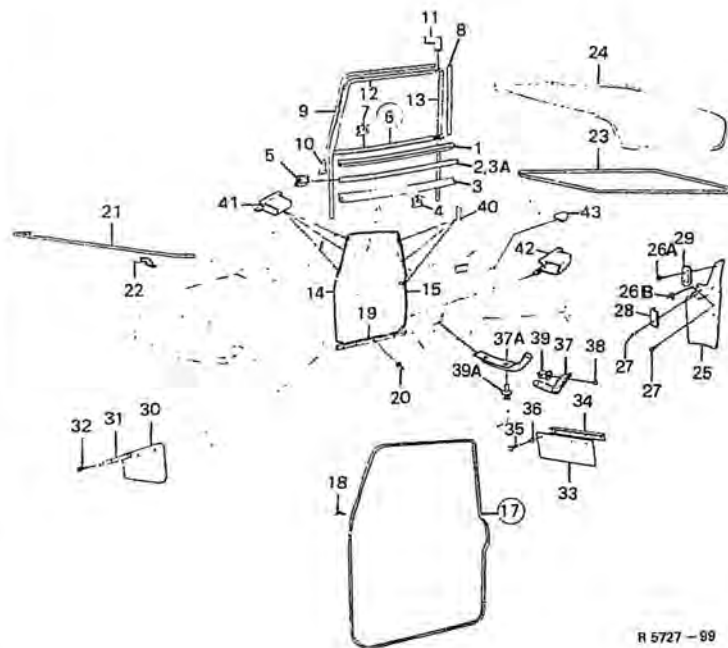
145. Ch.-99762029983
147. Ch. 99762029984-
174. Ch.-99762001532-99765001251.
176. Ch.-99771003112-99772000466.
177. Ch. 99771003113-99772000467-
178. Ch.-99771010199-99772001805.
179. Ch. 99771010200-99772001806-
183. Ch. 99771029926-
373. -1978 9999
374. 1979-
457. -1980
458. 1981-
463. -1981



- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H06
Doors, trunk lid 4-H18
External details, glass, sealings 4-J06
Upholstery, interior equipment and touch-up paint 4-L08
Heating and ventilation system 5-I10
Bumpers 5-I20



R 5727 - 99

1300

External details, glass
Other sealings, mud
guards, 2D

Utvändiga detaljer, glas,
Övriga tainingslister,
stänkskydd 2D

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R5727

8

139

Fig. Pos	Part No Art nr	Quantity/Anat			Description	Benämning	K S	Notes Anmärkning
		99						
1170	28	92 22 613	2		Support plate	Stödplåt	3	405) (8269227)
1180	30	82 07 011	1		Mud guard, front LH	Stänkskydd, främre V	4	
1190	30	82 07 029	1		Mud guard, front RH	Stänkskydd, främre H	4	
1200	31	82 07 037	2		Attachment plate	Fästplåt	5	
1210	32	79 22 917	6		Screw	Skruv	5	
1230	33	82 88 266	2		Mud guard, middle	Stänkskydd, mittre	5	(8209405)
1240	34	82 09 413	2		Bracket	Fästa	5	
1250	35	79 22 982	8		Screw	Skruv	5	
1260	36	79 16 497	8		Washer	Bricka	5	
1270	37	82 21 012	1		Rubber protection	Gummiskydd V	3	457)
1280					LH			
1290	37	82 21 020	1		Rubber protection	Gummiskydd H	3	457)
1300					RH			
1310	37A	82 87 310	1		Rubber protection	Gummiskydd V	3	458)
1320					LH			
1330	37A	82 87 328	1		Rubber protection	Gummiskydd H	3	458)
1340					RH			
1350	38	84 09 708	6		Screw	Skruv	5	361)
1360	38	79 72 185	6		Screw	Skruv	5	362, 457)
1370	39	82 56 323	6		Clip	Clip	5	184, 457)
1380	39A	82 36 178	4		Clip	Clip	5	258) (9223975)
1390	40	84 06 142	X		Tape, double side adhesive	Tape, dubbelhäftande	6	1 COIL-50 M. (NO. 8405142)
1400								
1410	41	82 44 949	6		Clip	Clip	3	345, 146)
1420	42	82 44 956	20		Clip	Clip	3	345, 146)
1430	43	92 97 458	2		Pad	Mellanlägg	4	425) (8247801)
1440	43	82 88 243	2		Pad	Mellanlägg	4	426)

MASTER INDEX

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

B GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H05
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20

145. Ch -99762029983
184. Ch 99771028137- 99772005109- 99776013392-
345. Ch 99752015518- 99757002012-
351. Ch -99761019697- 99762007444
362. Ch 99781019698- 99782007445-
405. Ch 99791001493- 99792001030-
425. -1979
426. 1980-
457. -1980
458. 1981-

1350

External details, glass
Other sealings, mud
guards 4DUtvändiga detaljer, glas,
Övriga tätningsslister,
stänkskydd 4DDate
Datum
1988-10Illustration
Bild nr
R5728Group
Grupp
8Page
Sida
141

Fig. Pos	Part No Art nr	Quantity/Amount		Description	Benämning	K S S R	Notes Anmärkning
		99					
0020	1	82 25 757	2	Rubber seal, outer	Gummlist, yttre	4	168.373)
0030	2	84 15 275	1	Moulding LH	Dekorationslist V.	3	168.373)
0040	2	84 15 283	1	Moulding RH	Dekorationslist H.	3	168.373)
0050	3	82 59 236	1	Moulding and rubber seal assy outer LH	Dekor och gummlist kpl yttre V	4	168.374.457)
0060	3	82 59 244	1	Moulding and rubber seal assy outer RH	Dekor och gummlist kpl yttre H	4	168.374.457)
0070	3	82 68 930	1	Moulding and rubber seal assy outer LH	Dekor och gummlist kpl yttre V	4	168.374.457)
0080	3	82 68 948	1	Moulding and rubber seal assy outer RH	Dekor och gummlist kpl yttre H	4	168.374.457)
0100	3	92 37 686	2	Rubber seal, outer	Gummlist, yttre	4	168.458)
0110	3A	69 26 679	1	Moulding LH	Dekorlist V	4	168.458) (9225698)
0120	3A	69 26 687	1	Moulding RH	Dekorlist H	4	168.458) (9225707)
0130	3A	69 26 695	1	Moulding, black LH	Dekorlist, svart V	4	168.458) (9225715)
0140	3A	69 26 703	1	Moulding, black RH	Dekorlist, svart H	4	168.458) (9225723)
0150	4	82 67 270	14	Clip	Clip	5	168.374)
0160	5	84 07 363	14	Clip	Clip	5	168.201)
0170	5	82 55 960	14	Clip	Clip	5	168.202.373)
0180	6	82 44 972	2	Seal assy., inner	Tätning kpl inre	4	168.373)
0190	6	82 74 847	2	Seal assy., inner	Tätning kpl inre	4	168.374.457)
0200	6	92 37 595	2	Seal assy., inner	Tätning kpl inre	4	168.458)
0210	7	71 52 333	8	Clip	Clip	5	168.183)
0220	7	82 44 964	8	Clip	Clip	5	168.184.373)
0230	7	82 74 573	8	Clip	Clip	4	168.184.374)
0240	8	82 18 651	1	Moulding, rear LH	Dekorlist, bakre V	3	168.373)
0250	8	82 19 659	1	Moulding, rear RH	Dekorlist, bakre H	3	168.373)
0260	8	92 84 092	1	Moulding, rear LH	Dekorlist, bakre V	3	168.374)
0270	8	92 84 100	1	Moulding, rear RH	Dekorlist, bakre H	3	168.374)
0280	8	92 39 294	1	Moulding, rear LH	Dekorlist, bakre V	3	168.374) TURBO (8268971)
0290	8	92 39 302	1	Moulding, rear RH	Dekorlist, bakre H	3	168.374) TURBO (8268989)
0300	9	82 19 719	1	Moulding, front LH	Dekorlist, främre V	3	168.373)
0310	9	82 19 727	1	Moulding, front RH	Dekorlist, främre H	3	168.373)
0320	9	82 59 178	1	Moulding, front LH	Dekorlist, främre V	3	168.374.457)
0330	9	82 59 186	1	Moulding, front RH	Dekorlist, främre H	3	168.374.457)
0340	9	82 69 011	1	Moulding, front LH	Dekorlist, främre V	3	168.374.457) TURBO
0350	9	82 69 029	1	Moulding, front RH	Dekorlist, främre H	3	168.374.457) TURBO
0360	9	82 84 217	1	Moulding, front LH	Dekorlist, främre V	3	168.458)
0370	9	82 84 225	1	Moulding, front RH	Dekorlist, främre H	3	168.458)
0380	9	92 39 310	1	Moulding, black, front LH	Dekorlist, svart främre V	3	168.458) (8279630)
0390	9	92 39 328	1	Moulding, black, front RH	Dekorlist, svart främre H	3	168.458) (8279648)
0400	10	84 02 752	1	Cover plate LH	Täckplåt V	3	168.373)
0410	10	84 02 745	1	Cover plate RH	Täckplåt H	3	168.373)
0420	10	82 59 251	1	Cover plate LH	Täckplåt V	3	168.374)
0430	10	82 59 269	1	Cover plate RH	Täckplåt H	3	168.374)
0440	11	82 19 776	2	Cover plate	Täckplåt	3	168.373)
0450	12	69 18 130	2	Seal, door frame, front	Tätning, dörrbåge, främre	3	168.487) (8415291)

R 5728 - 99

- 0 General, Complete sets 1-A01
- 1 Tools 1-H01
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H05
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

168 Front door.
193. Ch -99762013541.
194. Ch 99762013542-
201. Ch -99771017099 -99772003699 -99766012609
202. Ch 99771017100 -99772003700 -99766012610-
373 -19789999
374 1979-
457 -1980
458. 1981-
487. Ch -99771003112

1350

External details, glass
Other sealings, mud
guards 4DUtvändiga detaljer, glas,
Övriga tätningsslistor,
stänkskydd 4DDate
Datum
1938-10Illustration
Bild nr
R5728Group
Grupp
8Page
Sida
143

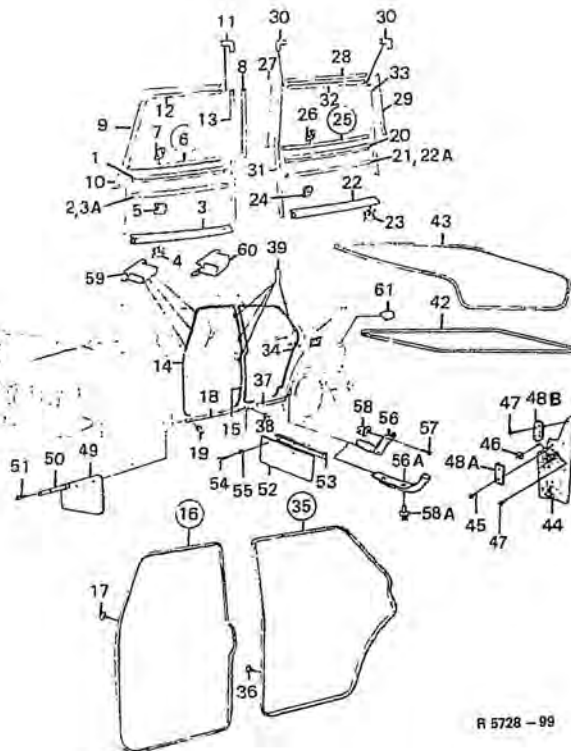
Fig Pos	Part No Art nr	Quantity/Anst			Description	Benämning	K S R	Notes Anmärkning
		99						
0520	12 82 78 913	2			Seal, door frame, front	Tätning, dörrbåge, främre	3	168,488,373 (8247735)
0530	12 82 76 487	2			Seal, door frame, front	Tätning, dörrbåge, främre	4	168,374,457
0550	12 82 78 913	2			Seal, door frame, front	Tätning, dörrbåge, främre	4	168,458
0570	13 84 07 504	2			Seal, door frame, rear	Tätning, dörrbåge, bakre	4	168,487
0580	13 82 76 479	2			Seal, door frame, rear	Tätning, dörrbåge, bakre	4	168,488,373 (8247744)
0600	13 82 76 479	2			Seal, door frame, rear	Tätning, dörrbåge, bakre	4	168,374
0630	14 69 11 820	2			Seal strip, door opening, front	Tätningsslist, dörröppning, främre	3	168,178 (8408674)
0660	14 82 49 302	2			Seal strip, door opening, front	Tätningsslist, dörröppning, främre	3	168,179,463
0670	15 82 67 155	2			Seal strip, door opening, rear	Tätningsslist, dörröppning, bakre	3	168,190
0690	15 82 92 996	2			Seal strip, door opening, rear	Tätningsslist, dörröppning, bakre	3	168,200 (8246282)
0700	16 82 46 555	1			Door seal assy. LH	Dörrättningslist kpl. V	3	168,425
0710	16 82 46 563	1			Door seal assy. RH	Dörrättningslist kpl. H	3	168,425
0720	16 82 86 791	1			Door seal assy. LH	Dörrättningslist kpl. V	3	168,426
0730	16 82 86 809	1			Door seal assy. RH	Dörrättningslist kpl. H	3	168,426
0770	17 84 12 256	72			Clip	Clip	5	169
0790	18 92 91 436	2			Protective strip	Skyddsslist	3	168 (8286882)
0800	19 82 33 645	12			Pop rivet	Popnit	3	168,191
0820	19 82 35 178	12			Pop rivet	Popnit	3	168,192
0840	20 82 25 765	2			Rubber seal, outer	Gummilist, yttre	4	169,373
0860	21 84 15 382	2			Moulding	Dekorationslist	3	169,373
0880	22 82 59 376	1			Moulding and rubber seal assy outer LH	Dekor och gummilist kpl yttre V	4	169,374,457
0900	22 82 59 384	1			Moulding and rubber seal assy outer RH	Dekor och gummilist kpl yttre H	4	169,374,457
0910	22 82 68 773	1			Moulding and rubber seal assy outer LH	Dekor och gummilist kpl yttre L	4	169,374,457 TURBO
0920	22 82 68 781	1			Moulding and rubber seal assy outer RH	Dekor och gummilist kpl yttre H	4	169,374,457 TURBO
0930	22 92 37 694	2			Rubber seal, outer	Gummilist, yttre	4	169,458
0940	22A 69 26 638	1			Moulding RH	Dekorlist V	4	169,458 (9225657)
0950	22A 69 26 646	1			Moulding RH	Dekorlist H	4	169,458 (9225655)
0960	22A 69 26 653	1			Moulding, black LH	Dekorlist, svart V	4	169,458 (9225673)

168. Front door.
169. Rear door.
178. Ch.-99771010199.-99772001805
179. Ch.-99771010200.-99772001806-
191. Ch.-99762001532.
192. Ch.-99762001533.
199. Ch.-99762027083.-99766010391.
200. Ch.-99762027084.-99766010392-
373. -1978 9999
374. 1979-
425. -1979
426 1980-
457. -1980
458. 1981-
463. -1981
487. Ch.-99771003112.
488 Ch.-99771003113-

1	General, Complete sets	1-A02
2	Tools	1-H02
3	Engine	1-J02, 2-A02
4	Electrical system, Instruments	3-A02
5	Transmission	3-G02
6	Brakes	4-A02
7	Front assembly, Steering	4-C02
8	Suspension, Wheels	4-E02
9	Body	4-F02, 5-A02
10	Accessories	5-K02
	Numerical register	5-A02

8 GROUP INDEX

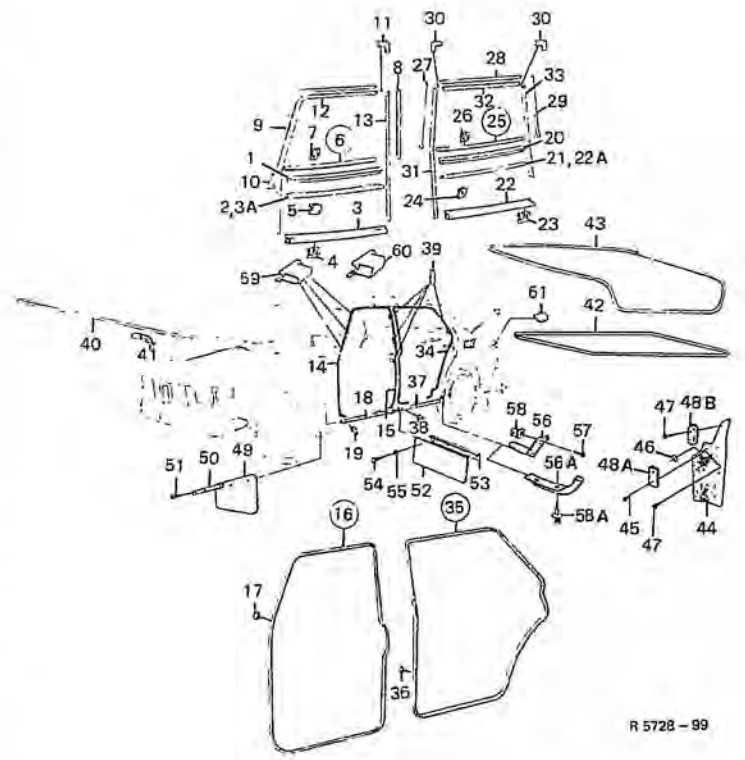
Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-110
Bumpers	5-120



R 5728 - 99

1350

External details, glass		Utvändiga detaljer, glas,		Date	Illustration	Group	Page
Other sealings, mud		Övriga tätningsslistor,		Datum	Bild nr	Grupp	Sida
guards 4D		stänkskydd 4D		1988-10	R5728	8	145
Fig	Part No	Quantity/Amount	Description	Benämning	K	S	Notes
Pos.	Art nr						Anmärkning
		99					
0950	22A	69 26 661	1	Moulding, black RH	Dekorlist, svart H	4	169, 458) (8225681)
1000	23	82 67 270	12	Clip	Clip	4	169, 374 457)
1010	24	84 07 363	12	Clip	Clip	4	169, 201)
1020	24	82 55 960	12	Clip	Clip	5	169, 202, 373)
1030	24	82 78 947	12	Clip	Clip	4	169, 458)
1040	25	82 44 998	2	Seal assy., inner	Tätning kpl., inre	4	169, 153) (8240729)
1050	25	82 44 998	2	Seal assy., inner	Tätning kpl., inre	4	169, 194, 373)
1060	25	82 37 579	2	Seal assy., inner	Tätning kpl., inre	4	169, 374)
1070	26	71 52 333	8	Clip	Clip	5	169, 193)
1080	26	82 44 964	8	Clip	Clip	5	169, 194, 373)
1090	26	82 74 573	8	Clip	Clip	4	169, 374)
1100	27	82 20 410	1	Moulding, front LH	Dekorlist, främre V	3	169, 373)
1110	27	82 20 428	1	Moulding, front RH	Dekorlist, främre H	3	169, 373)
1120	27	82 84 134	1	Moulding, front LH	Dekorlist, främre V	3	169, 374)
1130	27	82 84 142	1	Moulding, front RH	Dekorlist, främre H	3	169, 374)
1140	27	69 11 697	1	Moulding, front LH	Dekorlist, främre V	3	169, 374) TURBO (8268831)
1150	27	69 11 705	1	Moulding, front RH	Dekorlist, främre H	3	169, 374) TURBO (8268849)
1160	28	82 19 677	2	Moulding, upper	Dekorlist, övre	3	169, 373)
1170	28	82 84 118	1	Moulding, upper LH	Dekorlist, övre V	3	169, 374)
1180	28	82 84 126	1	Moulding, upper RH	Dekorlist, övre H	3	169, 374)
1190	28	82 39 518	1	Moulding, upper LH	Dekorlist, övre V	3	169, 374) TURBO (8268856)
1200	28	82 39 526	1	Moulding, upper RH	Dekorlist, övre H	3	169, 374) TURBO (8268864)
1210	29	82 19 693	1	Moulding, rear LH	Dekorlist, bakre V	3	169, 373)
1220	29	82 19 701	1	Moulding, rear RH	Dekorlist, bakre H	3	169, 373)
1230	29	82 84 159	1	Moulding, rear LH	Dekorlist, bakre V	3	169, 374)
1240	29	82 84 167	1	Moulding, rear RH	Dekorlist, bakre H	3	169, 374)
1250	29	82 39 716	1	Moulding, rear LH	Dekorlist, bakre V	3	169, 374) TURBO (8268872)
1260	29	82 39 724	1	Moulding, rear RH	Dekorlist, bakre H	3	169, 374) TURBO (8268880)
1270	30	82 19 784	4	Cover plate	Täckplåt	3	169, 373)
1280	31	82 76 503	2	Seal, door frame, front	Tätning, dörrbåge, främre	4	169)
1290	32	84 15 507	2	Seal, door frame, upper	Tätning, dörrbåge, övre	5	169, 185)
1300	32	82 76 511	2	Seal, door frame, upper	Tätning, dörrbåge, övre	4	169, 185) (8244543)
1310	33	84 15 515	2	Seal, rear	Tätning, bakre	5	169, 185)
1320	33	82 76 529	2	Seal, rear	Tätning, bakre	4	169, 185) (8244550)
1330	34	92 93 002	2	Seal strip, door opening	Tätningsslist, dörröppning	3	169, 203) (8441289)
1400	34	84 45 355	2	Seal strip, door opening	Tätningsslist, dörröppning	3	169, 204, 205)
1410	34	84 45 355	2	Seal strip, door opening	Tätningsslist, dörröppning	3	169, 205) TAXI
1420	34	84 45 355	2	Seal strip, door opening	Tätningsslist, dörröppning	3	169, 205) TAXI
1430	34	92 93 002	2	Seal strip, door opening	Tätningsslist, dörröppning	3	169, 208) (8267183)
1440	35	82 86 759	1	Door seal assy. LH	Dörrtätn list kpl V	3	169) (8246639)
1450	35	82 86 757	1	Door seal assy. RH	Dörrtätn list kpl H	3	169) (8246647)
1500	35	82 86 757	1	Clip	Clip	5	169)
1510	36	84 12 256	74	Clip	Clip	5	169)



R 5728 - 99

- 169. Rear door
- 185. Ch -99742029749 -99746012528
- 186. Ch -99742029250 -99746012529
- 193. Ch -99762013541
- 194. Ch -99762013542
- 201. Ch -99771017059 -99772003699 -99766012609
- 202. Ch -99771017100 -99772003700 -99766012610
- 203. Ch -99762030197
- 204. Ch -99762030198
- 205. Ch -99762027063 -99766010391
- 206. Ch -99762034094
- 373. -1978 9599
- 374. 1979
- 457. -1980
- 458. 1981

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

3 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H05
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

1390

External details, glass
Other sealings, mud
guards 4D

Utvändiga detaljer, glas,
Övriga tätningsslistor,
stänkskydd 4D

Date
Datum 1988-10

Illustration
Bild nr R5728

Group
Grupp 8

Page
Sida 147

Fig Pos.	Part No Art nr	Quantity/Antal		Description	Benämning	K/S SR	Notes Anmärkning
		99					
1520	37	84 40 512	2	Protective strip	Skyddsläst		159,373)
1540	37	82 86 890	2	Protective strip	Skyddsläst		159,374)(8259755)
1550	38	82 33 845	8	Pop rivet	Popnit	5	174,189)
1560	38	82 35 176	6	Pop rivet	Popnit	3	169,175)
1570	39	84 06 142	X	Tape, double side	Tape, dubbelhäftande	6	1 COIL-50 M. (8406241)
1580				adhesive			
1590	40	92 82 104	1	Hood seal	Huvtätning	3	463)(8402885)
1610	41	84 07 488	5	Clip	Clip	5	
1620	42	82 47 710	1	Seal, trunk lid	Tätning, bagagelucka	4	
1650	43	82 78 459	1	Seal, trunk door	Tätning, bagagerums- dörr	4	CK (8251373)
1660							
1670	44	78 73 227	1	Kit, mud guard, rear	Sats, stänkskydd bakre V	3	373)
1680				LH			
1690	44	78 73 235	1	Kit, mud guard, rear	Sats, stänkskydd bakre H	3	373)
1700				RH			
1730	44	78 73 565	1	Kit, mud guard, rear	Sats, stänkskydd, bakre V	3	374)(7873250)
1740				LH			
1770	44	78 73 573	1	Kit, mud guard, rear	Sats, stänkskydd, bakre H	3	374)(7873268)
1780				RH			
1785		78 74 340	1	Kit, mud guard rear	Sats, stänkskydd bakre	3	
1786				assy, LH, RH	kpl, V, H		
1790	45	79 22 503	6	Screw	Skruv	5	373)
1800	45	79 22 974	4	Screw	Skruv	5	374)
1810	46	79 16 497	6	Washer	Bricka	5	373)
1820	47	79 22 982	6	Screw	Skruv	5	374)
1830	48A	82 27 738	2	Support plate	Stödpått	3	
1850	48B	92 22 613	2	Support plate	Stödpått	3	374)(8269227)
1860	49	82 07 011	1	Mud guard, front LH	Stänkskydd, främre V	4	
1870	49	82 07 029	1	Mud guard, front RH	Stänkskydd, främre H	4	
1880	50	82 07 037	2	Attachment plate	Fästplåt	5	
1890	51	79 22 511	6	Screw	Skruv	5	
1910	52	82 89 266	2	Mud guard, middle	Stänkskydd, mittre	5	6(8208405)
1920	53	82 09 413	2	Bracket	Fäste	5	
1930	54	79 22 982	8	Screw	Skruv	5	
1940	55	79 16 497	6	Washer	Bricka	5	
1950	56	82 21 012	1	Rubber protection	Gummiskydd V	3	457)
1960				LH			
1970	56	82 21 020	1	Rubber protection	Gummiskydd H	3	457)
1980				RH			
1990	56A	82 87 310	1	Rubber protection LH	Gummiskydd V	3	458,482)
2000	56A	82 87 328	1	Rubber protection RH	Gummiskydd H	3	458,482)
2010	57	84 09 708	6	Screw	Skruv	5	361)
2020	57	79 72 185	6	Screw	Skruv	5	362,457)
2030	58	82 56 323	6	Clip	Clip	5	457)
2040	58A	92 23 975	4	Clip	Clip	5	458)
2050	59	82 44 949	6	Clip	Clip	3	345,205)
2060	60	82 44 956	48	Clip	Clip	3	345,205)
2070	61	92 97 458	2	Pad	Mötlägg	4	425)(8247801)

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

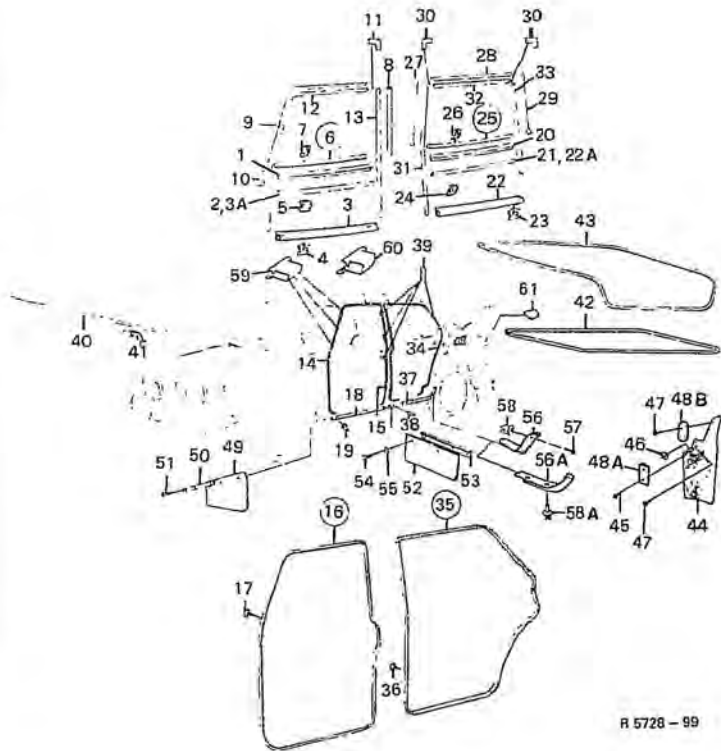
8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

R 5728 - 99

- 169 Rear door.
- 174 Ch -99762001532 -99766001251
- 175 Ch 99762001533- 99766001252-
- 205 Ch -99762027063. -99766010391
- 345 Ch 99752015518- 99757002012-
- 361 Ch -99781019697 -99782007444
- 362 Ch 99781019698- 95782007445-
- 373 -1978 9999
- 374 -1979
- 425 -1979
- 457 -1980
- 458 -1981-
- 463 -1981

482 Beträffande GLI 2D och 4D 1981 års modell, se fiche 1-B21 samt SI 020-19447 (Special Scandinavian model, see grid 1-B21 for explanation)



1350

External details, glass
Other sealings, mud
guards 4D

Utvändiga detaljer, glas,
Övriga tätningslister,
stänkskydd 4D

Date
Datum
1988-10

Illustration
Bild nr
R5728

Group
Grupp
8

Page
Sida
149

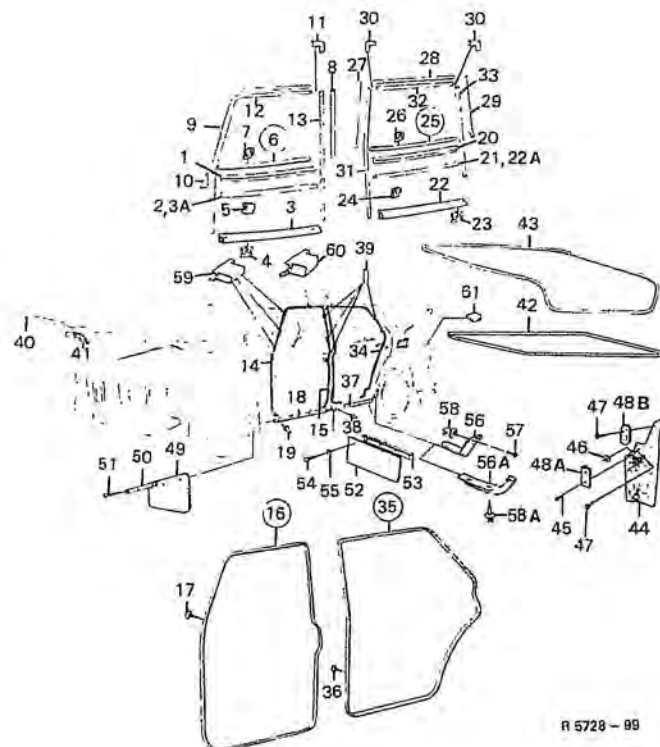
2080

Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K/S S/R L	Notes Anmärkning
61	82 88 243	2	Pad	Mellanlägg	4	426

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-J02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20



R 5728 - 89

MASTER INDEX

Page
Side
8 151

umj

5)

0)

1313)

8)

, (8441321)

6)

1674)

4)

055)

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

2 GROUP INDEX

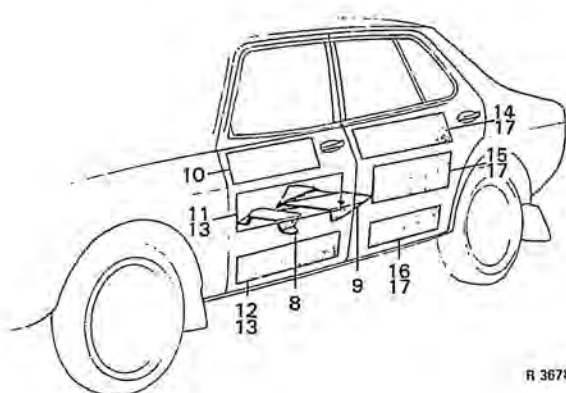
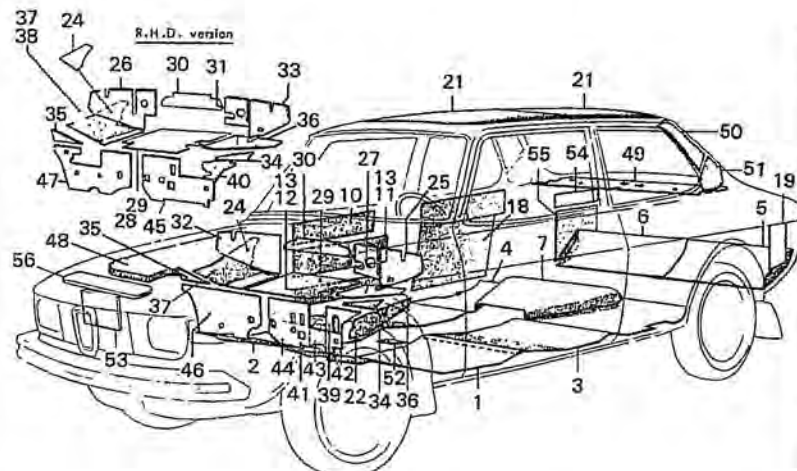
Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details,	
glass, sealings	4-J06
Upholstery, interior	
equipment and	
touch-up paint	4-L08
Heating and	
ventilation system	5-I10
Bumpers	5-I20

1400

Upholstery interior equipment Insulation		Klädesl, invändig utrustning Isolering		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
				1988-10	R3678	8	153
Fig Pos	Part No Art nr	Quantity/Amal	Description	Benämning	K S S R	Notes Anmärkning	
		99					
1540	17	84 90 708	6	Insul board upper, center and lower, rear door	Pappskiva övre, mitt- re och nedre, bak- dörr	5	2141, 4D
1550	18	84 38 400	2	Insul board, valance	Pappskiva, sidoplat	6	
1560	19	84 61 063	2	Insul board, luggage compartment side	Pappskiva, sidoplat bagagerum	6	CK
1680	21	84 38 376	2	Insul mat roof	Isoleringsmatta, tak	5	
1700	22	84 28 138	1	Insul mat, wheel housing LH	Isoleringsmatta, hjul- hus V	6	7)
1720	22	84 28 146	1	Insul mat, wheel housing RH	Isoleringsmatta, hjul- hus H	6	7)
1740	22	84 76 558	1	Insul mat, wheel housing LH	Isoleringsmatta, hjul- hus V	6	8)
1760	22	84 76 556	1	Insul mat, wheel housing RH	Isoleringsmatta, hjul- hus H	6	8)
1820	24	94 35 686	1	INSUL MAT, CASH PANEL	ISOLERINGSMATTOR, TORPEDO	6	387,388)
1840	25	84 56 014	1	Insul mat	Isoleringsmatta	6	
1900	26	84 58 303	1	Insul mat RHD	Isoleringsmatta RHD	6	
1920	27	84 56 030	1	Insul mat	Isoleringsmatta	6	7)
1940	27	84 81 269	1	Insul mat	Isoleringsmatta	6	8)
1960	28	84 58 317	1	Insul mat RHD	Isoleringsmatta RHD	6	386)
2000	29	84 56 055	1	Insul mat	Isoleringsmatta	6	386)
2010	29	94 35 702	1	Insul mat	Isoleringsmatta	6	387,388)
2015	29	94 92 257	1	Insul mat	Isoleringsmatta	6	386,458), ENGINE H-TYPE
2020	30	84 72 946	1	Insul mat	Isoleringsmatta	6	
2040	31	84 56 030	1	Insul mat RHD	Isoleringsmatta RHD	6	7)
2060	31	84 81 269	1	Insul mat RHD	Isoleringsmatta RHD	6	8)
2080	32	84 56 022	1	Insul mat	Isoleringsmatta	6	
2100	33	84 56 014	1	Insul mat RHD	Isoleringsmatta RHD	6	
2120	34	84 11 670	1	Insul mat	Isoleringsmatta	6	7)
2140	35	84 11 688	1	Insul mat	Isoleringsmatta	6	
2160	36	84 28 096	1	Insul mat	Isoleringsmatta	6	7)
2180	36	84 76 855	1	Insul mat	Isoleringsmatta	6	8)
2200	37	84 56 048	1	Insul mat	Isoleringsmatta	6	386)
2210	37	94 35 694	1	Insul mat	Isoleringsmatta	6	387,388)
2220	38	84 58 325	1	Insul mat RHD	Isoleringsmatta RHD	6	386)
2240	39	84 28 179	1	Insul mat	Isoleringsmatta	6	7)
2260	40	84 11 654	1	Insul mat RHD	Isoleringsmatta RHD	6	7)
2280	40	84 76 988	1	Insul mat RHD	Isoleringsmatta RHD	6	8)
2300	41	84 32 676	1	Insul mat	Isoleringsmatta	6	7)
2320	41	84 76 863	1	Insul mat	Isoleringsmatta	6	6,16)
2340	41	94 21 355	1	Insul mat	Isoleringsmatta	6	17)
2360	42	84 56 097	1	Insul mat	Isoleringsmatta	6	7), FOR CARS WITH PS
2380	42	84 77 101	1	Insul mat	Isoleringsmatta	6	8), FOR CARS WITH PS
2400	43	84 56 105	1	Insul mat	Isoleringsmatta	6	FOR CARS WITH PS
2420	44	84 58 113	1	Insul mat	Isoleringsmatta	6	16), FOR CARS WITH PS
2440	44	84 21 371	1	Insul mat	Isoleringsmatta	6	17), FOR CARS WITH PS
2460	45	84 58 291	1	Insul mat RHD	Isoleringsmatta RHD	6	7)
2480	45	84 76 970	1	Insul mat RHD	Isoleringsmatta RHD	6	8)
2500	46	84 28 120	1	Insul mat	Isoleringsmatta	6	
2520	47	84 58 283	1	Insul mat RHD	Isoleringsmatta RHD	6	
2540	48	84 58 044	1	Insul mat hood	Isoleringsmatta huv	3	

7 -1974
8 1976
15 -1977
17 1978-
214 Ch 99771000800- 99772000200-
386 Ch -99781019152 - 99782007522 - 99783000150 - 99786011897.
387 Ch 99781019153- 99782007523- 99783000151- 99786011898-
388 Insul mat of melting type
458 1981-

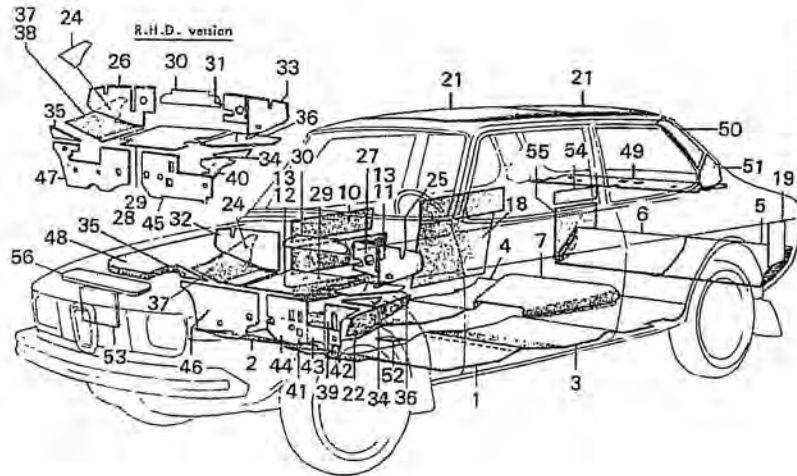
R 3678-99



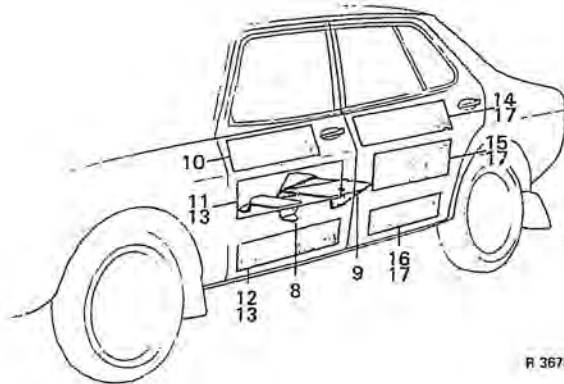
- General, Complete sets 1-A02
- Tools 1-H02
- Engine 1-J02, 2-A02
- Electrical system, Instruments 3-A02
- Transmission 3-G02
- Brakes 4-A02
- Front assembly, Steering 4-C02
- Suspension, Wheels 4-E02
- Body 4-F02, 5-A02
- Accessories 5-M02
- Numerical register 5-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-110
- Bumpers 5-120



R.H.D. version



R 3678-99

1900

**Upholstery interior
equipment
Insulation**

**Klädsel, invändig
utrustning
Isolering**

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R3678

8

155

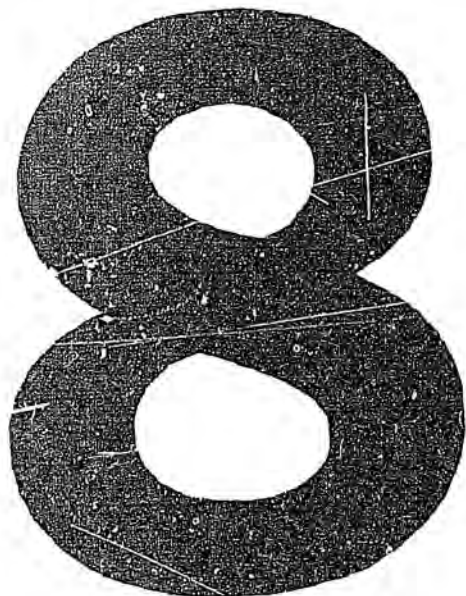
Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K S	Notes Anmärkning
2560	49 84 58 051	1	Insul mat shelf	Isol matr hatthylla	6	7)
2600	49 84 90 690	1	Insul mat shelf	Isol matr hatthylla	5	8)
2620	50 84 28 203	1	Insul mat upper LH	Isol matr övre V	6	40
2660	50 84 28 229	1	Insul mat upper RH	Isol matr övre H	6	40
2700	51 84 28 211	1	Insul mat lower LH	Isol matr nedre V	6	
2740	51 84 28 237	1	Insul mat lower RH	Isol matr nedre H	6	
2780	52 84 90 575	2	Insul mat	Isoleringsmatta	6	207), (8434961)
2800	57 84 90 575	2	Insul mat	Isoleringsmatta	6	208)
2820	53 83 21 499	1	Insul mat	Isoleringsmatta	6	8) FOR CARS WITH AIRPUMP
2840	54 84 45 389	2	Insul mat valance upper	Isol matr sidoplat övre	5	13,425)
2860	55 84 38 400	2	Insul mat valance lower	Isol matr sidoplat nedre	6	13,425)
2900	58 94 26 574	1	Insul mat hood	Isoleringsmatta, huv	3	215), TURBO

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H05
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

7. -1974
8. 1975-
13. 1976-
207 Ch. 99771000799 - 99772000199
208 Ch. 99771000800 - 99772000200-
215 Ch. 99781007261-
425 -1979



Kaross
Body
Karosserie
Carrosserie
Carrocería

0050

Car body

Kaross

Date
Datum
1988-10

Group
Grupp
8

Page
Seite
1

CONTENTS.

Main body:

0020	Floor	8:13	4-F14
0040	Roof	8:21	4-F22
0060	Sun roof, up to and incl model 1977	8:23	4-F24
0080	Sun roof, as from model 1978	8:27	4-G04
0100	Dash panel and front wheel housings	8:31	4-G08
0120	Rear wheel housings	8:35	4-G12
0140	Valances, 2-doors and 4-doors	8:37	4-G14
0160	Valances, model 3CK	8:39	4-G16
0180	Valances, model 5CK	8:43	4-G20
0200	Door- and windshield pillars	8:45	4-G22

Instrument panel:

0220	Instrument panel	8:47	4-G24
------	------------------	------	-------

Hood, front, fenders:

0240	Hood, hood hinges and hood lock	8:53	4-H06
0260	Front member, grille, 2-D and 4-D up to and incl model 1974	8:57	4-H10
0280	Front member, grille, model CK also 2-D and 4-D as from model 1975	8:59	4-H12
0300	Front fenders	8:63	4-H16

Doors, trunk lid:

0320	Doors incl hinges, lock etc 2-D	8:65	4-H18
0340	Doors incl hinges, lock etc 4-D	8:75	4-I04
0360	Trunk lid, hinges, lock	8:89	4-I18
0380	Trunk door, hinges, lock model CK	8:91	4-I20
0400	Outside handle, lock cylinder	8:95	4-I24
0420	Lock- and lock cylinder set	8:99	4-J04

External details, glass, sealings:

0440	External details	8:101	4-J06
0460	Glass and sealings, 2-doors, 3CK	8:117	4-J22
0480	Glass and sealings, 4-doors, 5CK	8:127	4-K08
0500	Other sealings, mud guards, 2-doors	8:135	4-K16
0520	Other sealings, mud guards, 4-doors	8:141	4-K22

Upholstery, interior equipment and touch-up paint

0540	Insulation	8:151	4-L08
0560	Upholstery, 2-D, 3CK	8:157	5-A14
0580	Upholstery, 4-D, 5CK	8:205	5-C14
0600	Upholstery, model GLE, GLE 5CK, Turbo 5CK	8:227	5-D12
0620	Dash panel lining, wheel housing lining, carpets etc	8:233	5-D18
0640	Headlining, pillar lining, etc	8:253	5-E14
0660	Front seats Part 1	8:259	5-E20
0680	Front seats Part 2	8:265	5-F02
0700	Front seats Part 3	8:269	5-F06
0720	Front seats "X7"	8:271	5-F08
0740	Rear seats 2-D up to and incl model 1980	8:273	5-F10
0760	Rear seats 2-D as from model 1981	8:277	5-F14
0780	Rear seats, model 3CK	8:279	5-F16
0800	Rear seats, 4-D, 5CK up to and incl model 1980	8:285	5-F22
0820	Rear seats, 4-D as from model 1981	8:291	5-G04
0840	Other interior equipment, 2-D	8:293	5-G06
0860	Other interior equipment, model CK	8:299	5-G12
0880	Other interior equipment, 4-D	8:305	5-G18
0900	Other interior equipment, model CK delivery wagon	8:313	5-H02
0920	Safety belt assy	8:315	5-H04
0940	Automatic safety belt, front	8:317	5-H06
0960	Automatic safety belt, rear	8:329	5-H18
0980	Touch-up paint	8:335	5-H24
1000	Touch-up paint, two-components	8:339	5-I04

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instrument	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details,	
glass, sealings	4-J06
Upholstery, interior	
equipment and	
touch-up paint	4-L08
Heating and	
ventilation system	5-I10
Bumpers	5-I20

0050	Page Sida	Group Grupp	Date Datum	Car body Kaross
	2	8	1988-10	
1281				1 nm colour code sign 8:341 5-106
1282				Colour code sign 8:343 5-108
1283				
1290				Heating and ventilation system:
1300				Heater core, fan unit, front controls, etc. 8:345 5-110
1320				Drafts channels, rear controls, etc. 8:351 5-116
1340				
1360				Bumpers:
1380				Bumper, front up to and incl ch -99793005631 -99793005927, TURBO. 8:355 5-120
1381				-99796004904 -99796004816, US
1390				Bumper, front as from ch 99793005632 -99793005928 -, TURBO. 99796004905 -99796004817 -US 8:359 5-124
1391				
1400				Bumper, front "X7", not US, up to and incl model 1974 8:361 5-J02
1410				Bumper, rear as from ch 99793005632 -99793005928 -, TURBO. 99796004905 -99796004817 -US 8:367 5-J08
1421				
1440				Bumper, rear model CK 8:369 5-J10
1460				Bumper, rear "X7", not US, up to and incl model 1974 8:373 5-J14

0050	Car body Kaross	Date Datum	Group Grupp	Page Sida
		1988-10	8	3
1480				
1500				
1520				
1540				
1560				
1580				
1600				
1620				
1640				
1660				
1680				
1700				
1720				
1740				
1760				
1780				
1800				
1820				
1840				
1860				
1880				
1900				
1920				
1940				
1960				
1980				
2000				
2020				
2040				
2060				
2080				
2100				
2120				
2140				
2160				
2180				
2200				
2220				
2240				
2260				
2280				
2300				
2320				
2340				
2360				
2380				
2400				
2420				
2441				
2442				
2443				
2460				
2480				
2490				
2500				
2520				
2530				
2540				
2560				
2580				
2600				
2620				
2640				
2660				
2680				
2700				
2720				
	INNEHÅLLSFÖRTECKNING.			
	Karossristomme:			
	Golv 8:13 4-F14			
	Tak 8:21 4-F22			
	Soltak, 1 om modell 1977 8:23 4-F24			
	Soltak, fr o m modell 1978 8:27 4-G04			
	Torpedplåt och hjulhus, framre 8:31 4-G08			
	Hjulhus, bakre 8:35 4-G12			
	Sidoplåtar 2-D och 4-D 8:37 4-G14			
	Sidoplåtar modell 3CK 8:39 4-G16			
	Sidoplåtar modell 5CK 8:43 4-G20			
	Dörr- och vindrutestolpar 8:45 4-G22			
	Instrumentpanel:			
	Instrumentpanel 8:47 4-G24			
	Motorhuv, front, skärmar:			
	Motorhuv, huvgångjärn och huvlås 8:53 4-H06			
	Frontbalk, grill, 2-D och 4-D t o m modell 1974 8:57 4-H10			
	Frontbalk, grill, modell CK samt 2-D och 4-D fr o m modell 1975 8:59 4-H12			
	Framskärmar 8:63 4-H16			
	Dörrar, bagagerumslucka:			
	Dörrar inkl gångjärn, lås, etc 2-D 8:65 4-H18			
	Dörrar inkl gångjärn, lås, etc 4-D 8:75 4-I04			
	Bagagerumslucka, gångjärn, lås 8:89 4-I18			
	Bagagerumslucka, gångjärn, lås, modell CK 8:91 4-I20			
	Yttre handtag, låscylindrar 8:95 4-I24			
	Lås- och låscylindersatser 8:99 4-J04			
	Utvändiga detaljer:			
	Glas och tätningsslistor, 2-D, 3CK 8:101 4-J06			
	Glas och tätningsslistor, 4-D, 5CK 8:117 4-J22			
	Övriga tätningsslistor, stänkskydd, 2-D 8:127 4-K08			
	Övriga tätningsslistor, stänkskydd, 4-D 8:135 4-K16			
	8:141 4-K22			
	Klädsel, inre utrustning och bättringsfärg:			
	Isolering 8:151 4-L08			
	Klädsel, 2-D, 3CK 8:157 4-A14			
	Klädsel, 4-D, 5CK 8:205 5-C14			
	Klädsel, modell GLE, GLE 5CK, Turbo 5CK 8:227 5-D12			
	Torpedklädsel, hjulhusklädsel, mattor, etc 8:233 5-D18			
	Takklädsel, stolplklädsel, etc 8:253 5-E14			
	Stolar Del 1 8:259 5-E20			
	Stolar Del 2 8:265 5-F02			
	Stolar Del 3 8:269 5-F06			
	Stolar "X7" 8:271 5-F08			
	Baksäte, 2-D t o m modell 1980 8:273 5-F10			
	Baksäte, 2-D fr o m modell 1981 8:277 5-F14			
	Baksäte, modell 3CK 8:279 5-F16			
	Baksäte, 4-D, 5CK t o m modell 1980 8:285 5-F22			
	Baksäte, 4-D fr o m modell 1981 8:291 5-G04			
	Övrig inre utrustning, 2-D 8:293 5-G06			
	Övrig inre utrustning, modell CK 8:299 5-G12			
	Övrig inre utrustning, 4-D 8:305 5-G18			
	Övrig inre utrustning, modell CK varuvagn 8:313 5-H02			
	Säkerhetsbälte kpl 8:315 5-H04			
	Automatbälte, framre 8:317 5-H06			
	Automatbälte, bakre 8:329 5-H18			
	Bättringsfärg 8:335 5-H24			
	Bättringsfärg, tvåkomponent 8:339 5-I04			

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details,	
glass, sealings	4-J06
Upholstery, interior	
equipment and	
touch-up paint	4-L08
Heating and	
ventilation system	5-I10
Bumpers	5-I20

0050	Page Sida	Group Grupp	Date Datum	Car body	Kaross
	4	8	1988-10		
2121				Klädselkodskylt	8:341 5-106
2122				Färgkodskylt	8:343 5-108
2123					
2140				Värme- och ventilationssystem:	
2160				Värmeväxlare, fläktenhet, främre reglage etc	8:345 5-110
2180				Fördelningskanaler, bakre reglage, etc	8:351 5-116
2600					
2620				Stötfångare:	
2640				Stötfångare, främre tom ch -99793005631, -99793005927, TURBO, -99796004904	8:355 5-120
2641				-99796004816, US	
2650				Stötfångare, främre tom ch 99793005632-, -99793005928-, TURBO,	8:359 5-124
2651				99796004905-, -99796004817-, US	
2650				Stötfångare, främre "X7", ej US, tom modell 1974	8:361 5-J02
2680				Stötfångare, bakre tom ch -99793005631, -99793005927, TURBO, -99796004904,	8:363 5-J04
2681				-99796004816, US	
2685				Stötfångare, bakre fr o m ch 99793005632-, -99793005928-, TURBO,	8:367 5-J08
2686				99796004905-, -99796004817-, US	
2900				Stötfångare bakre, modell CK	8:369 5-J10
2920				Stötfångare bakre "X7", ej US tom modell 1974	8:373 5-J14

0050	Car body	Kaross	Date Datum	Group Grupp	Page Sida
			1988-10	8	5
2940					
2960					
2980					
3000					
3020					
3040					
3060					
3080					
3100					
3120					
3140					
3160					
3180					
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3860					
3880					
3901					
3902					
3903					
3904					
3905					
3960					
3980					
3990					
4000					
4020					
4040					
4060					
4080					
4100					
4120					
4140					
4160					
4180					

INHALTSVERZEICHNIS.

Karosseriekörper:

Bodenstück	8:13	4-F14
Dach	8:21	4-F22
Schiebedach, bis Baujahr 1977	8:23	4-F24
Schiebedach, ab Baujahr 1978	8:27	4-G04
Stirnwand und Radkasten, vorn	8:31	4-G08
Radkasten hinten	8:35	4-G12
Seitenbleche, 2- und 4-Türen	8:37	4-G14
Seitenbleche, Modell 3CK	8:39	4-G16
Seitenbleche, Modell 5CK	8:43	4-G20
Tür- und Windschutzscheibepfosten	8:45	4-G22

Armaturenbrett:

Armaturenbrett	8:47	4-G24
Motorhaube, Frontblech, Kotflügel:		
Motorhaube, Haubescharniere und Haubenverschluss	8:53	4-H06
Frontbalken, Frontblech, 2- und 4-Türen, bis Baujahr 1974	8:57	4-H10
Frontbalken, Frontblech, Modell CK und 2- und 4-Türen ab Baujahr 1975	8:59	4-H12
Vordere Kotflügel	8:63	4-H16

Türen, Kofferraumdeckel:

Türen, einschl Scharnieren, Schlösser, usw, 2-Türen	8:65	4-H18
Türen, einschl Scharnieren, Schlösser, usw, 4-Türen	8:75	4-I04
Kofferraumdeckel, Scharnieren, Schlösser	8:89	4-I18
Kofferraumtür, Scharnieren, Schlösser, Modell CK	8:91	4-I20
Ausengriff, Schlosszylindersätze	8:95	4-I24
Schloss- und Schlosszylindersätze	8:99	4-J04

Auswendige Teile, Fenster, Dichtungsleisten:

Auswendige Teile	8:101	4-J06
Fenster, Dichtungsleisten, 2-Türen, 3CK	8:117	4-J22
Fenster, Dichtungsleisten, 4-Türen, 5CK	8:127	4-K08
Übrige Dichtungsleisten, Schmutzfänger, 2-Türen	8:135	4-K16
Übrige Dichtungsleisten, Schmutzfänger, 4-Türen	8:141	4-K22

Innenverkleidung, Innenausstattung und Ausbesserungsfarbe:

Isolierung	8:151	4-L08
Innenverkleidung, 2-Türen, 3CK	8:157	5-A14
Innenverkleidung, 4-Türen, 5CK	8:205	5-C14
Innenverkleidung Modell GLE, GLE 5CK, Turbo 5CK	8:227	5-D12
Stirnwandverkleidung, Radkastenverkleidung, Matten, usw	8:233	5-D18
Himmel- und Türpfostenverkleidung, usw	8:253	5-E14
Vordersitze Teil 1	8:259	5-E20
Vordersitze Teil 2	8:265	5-F02
Vordersitze Teil 3	8:269	5-F06
Vordersitze, "X7"	8:271	5-F08
Rücksitz, 2-Türen, bis Baujahr 1980	8:273	5-F10
Rücksitz, 2-Türen, ab Baujahr 1981	8:277	5-F14
Rücksitz, Modell 3CK	8:279	5-F16
Rücksitz, 4-Türen, 5CK bis Baujahr 1980	8:285	5-F22
Rücksitz, 4-Türen, ab Baujahr 1981	8:291	5-G04
Übrige Innenausstattung, 2-Türen	8:293	5-G06
Übrige Innenausstattung, Modell CK	8:299	5-G12
Übrige Innenausstattung, 4-Türen	8:305	5-G18
Übrige Innenausstattung, Modell CK Lieferwagen	8:313	5-H02
Sicherheitsgurt	8:315	5-H04
Automatischer Gurt, vordere	8:317	5-H06
Automatischer Gurt, hintere	8:329	5-H18
Ausbesserungsfarbe	8:335	5-H24
Ausbesserungsfarbe, Zweikomponente	8:339	5-I04

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, steering	4-C02
7	Suspension, wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20

Page Sida	Group Grupp	Date Datum	Car body Kaross
6	8	1988-10	
4181			Polsternummerschild
4182			Lacknummerschild
4183			
4200			Heizungs und Frischluftsystem:
4220			Heizelement, Lüfter, vordere Regulierung, usw
4340			Verteilungskanal, hintere Regulierung, usw
4280			
4200			Stosstange:
4300			Stosstange, vordere bis ch -99793005631, -99793005927, TURBO, -99796004904, 8:355 5-120
4301			-99796004816, US.
4310			Stosstange, vordere ab ch 99793005632-, 99793005928-,
4311			99796004817-US.
4320			Stosstange, vordere "X7", nicht US bis Baujahr 1974 TURBO, 99796004905-, 8:359 5-124
4321			
4340			Stosstange, hintere bis ch -99793005631, -99793005927, TURBO, -99796004904, 8:363 5-J04
4341			-99796004816, US.
4350			Stosstange, hintere ab ch 99793005632-, 99793005928-, TURBO, 99796004905-, 8:367 5-J08
4351			99796004817-US.
4360			Stosstange, hintere, Modell CK
4380			Stosstange, hintere, "X7", nicht US, bis Baujahr 1974 8:373 5-J14

Page Sida	Group Grupp	Date Datum	Car body Kaross
6	8	1988-10	
4400			TABLE DES MATIERES.
4420			Corps de carrosserie:
4440			Plancher
4460			Pavillon
4480			Toit ouvrant, jusqu'au modèle 1977
4500			Toit ouvrant à partir du modèle 1978
4520			Tablier et rotondes de roue, AV
4540			Rotondes de roue, AR
4560			Tôles latérales, 2 et 4 portes
4580			Tôles latérales, modèle 3 CK
4600			Tôles latérales, modèle 5 CK
4620			Montants de porte et de parebrises
4740			Panneau d'instruments:
4760			Panneau d'instruments
4800			Capot, tôle frontale, ailes:
4820			Capot, charnières de capot et verrouillage de capot
4840			Longeron AV grille, 2 et 4 portes, jusqu'au modèle 1974
4860			Longeron AV grille modèle CK ainsi que les 2 et 4 portes à partir du modèle 1975
4880			Ailes AV
4900			Portières, couvercle de coffre:
4920			Portières avec charnières, serrures, etc 2 portes
4940			Portières avec charnières, serrures, etc 4 portes
5000			Couvercle de coffre, charnières, serrure
5020			Hallion, charnières, serrure, modèle CK
5040			Poignées, extérieures, bariquets de serrure
5060			Serrures et bariquets de serrure
5100			Eléments extérieurs, glaces, joints:
5120			Eléments extérieurs
5140			Glaces et joints, 2 portes, 3 CK
5160			Glaces et joints, 4 portes, 5 CK
5180			Autres joints, bavettes, 2 portes
5200			Autres joints, bavettes, 4 portes
5220			Garnitures, équipement intérieur et peinture de retouche:
5240			Isolament
5260			Garnitures intérieures, 2 portes, 3 CK
5280			Garnitures intérieures, 4 portes, 5 CK
5300			Garnitures intérieures, modèle GLE, GLE 5CK, Turbo 5CK
5320			Garnitures du tablier, de rotondes de roue, tapis, etc
5340			Garnitures du toit, des montants, etc
5360			Sièges AV 1ère partie
5380			Sièges AV 2ème partie
5400			Sièges AV 3ème partie
5420			Sièges AV "X7"
5440			Banquette AR, 2 portes, jusqu'au modèle 1980
5460			Banquette AR, 2 portes, à partir du modèle 1981
5480			Banquette AR, modèle 3 CK
5500			Banquette AR, 4 portes, 5 CK, jusqu'au modèle 1980
5520			Banquette AR, 4 portes, à partir du modèle 1981
5540			Autre équipement intérieur, 2 portes
5560			Autre équipement intérieur, modèle CK
5580			Autre équipement intérieur, 4 portes
5600			Autre équipement intérieur, modèle CK véhicule utilitaire
5620			Ceinture de sécurité
5640			Ceinture automatique, AV
5660			Ceinture automatique, AR
5680			Peinture de retouche
5700			Peinture de retouche, deux composants

0	General, Complete sets	1-F02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheel	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-H10
Bumpers	5-I20

0050

Page Sida	Group Grupp	Date Datum	Car body	Kaross
8	8	1988-10		
5661			Code couleur, garnitures	8:341 5-106
5662			Code couleur, carrosserie	8:343 5-108
5663				
5680			Système de chauffage et d'aération:	
5700			Echangeur de chaleur, ventilateur de la soufflerie, commandes au tableau de	8:345 5-110
5720			bord, etc	
5740			Canaux distributeurs, commandes sur plancher, etc	8:351 5-116
5760				
5780			Para-chocs:	
5800			Para-chocs, AV jusqu'au ch-99793005631.-99793005927, TURBO.-99796004904	8:355 5-120
5801			-99796004816 US	
5810			Para-chocs, AV à partir de ch 99793005632.-, 99793005928-, TURBO.	8:359 5-124
5811			99796004905.-, 99796004817-, US.	
5820			Para-chocs, AV "X7", pas US, jusqu'au modèle 1974	8:361 5-J02
5840			Para-chocs, AR, jusqu'au ch-99793005631.-99793005927, TURBO.	8:363 5-J04
5841			-99796004904.-, 99796004816 US	
5850			Para-chocs AR, à partir de ch 99793005632.-, 99793005928-, TURBO.	8:367 5-J08
5851			99796004905.-, 99796004817-, US.	
5860			Para-chocs, AR modèle CK	8:369 5-J10
5861			Para-chocs, AR "X7", pas US jusqu'au modèle 1974	8:373 5-J14

0050

Page Sida	Group Grupp	Date Datum	Car body	Kaross
8	8	1988-10		
5900			SUMARIO.	
5920			Cuerpo de la carrocería:	
5940			Piso	8:13 4-F14
5960			Techo	8:21 4-F22
5980			Techo corredizo, hasta el modelo 1977	8:23 4-F24
6000			Techo corredizo, desde el modelo 1978	8:27 4-G04
6020			Salpicadero y huecos de rueda, Del	8:31 4-G08
6040			Huecos de rueda, Tras	8:35 4-G12
6060			Placas laterales, 2 y 4 puertas	8:37 4-G14
6080			Placas laterales, modelo 3 CK	8:39 4-G16
6100			Placas laterales, modelo 5 CK	8:43 4-G20
6120			Montantes de puertas y de parabrisas	8:45 4-G22
6140				
6160			Tablero de instrumentos:	
6180			Tablero de instrumentos	8:47 4-G24
6200				
6220			Capot, plancha frontal, guardabarros:	
6240			Capot, bisagras de capot y cerradura de capot	8:53 4-H06
6260			Viga Del, parilla, 2 y 4 puertas, hasta el modelo 1974	8:57 4-H10
6280			Viga Del, parilla, modelo CK así como los 2 y 4 puertas desde el	8:59 4-H12
6300			modelo 1975	
6320			Guardabarros, Del	8:63 4-H16
6340				
6360			Puertas, tapa de cofre:	
6380			Puertas con bisagras, cerraduras, etc 2 puertas	8:65 4-H18
6400			Puertas con bisagras, cerraduras, etc 4 puertas	8:75 4-I04
6420			Tapa de cofre, bisagras, cerradura	8:89 4-I18
6440			Puerta trasera, bisagras, cerradura, modelo CK	8:91 4-I20
6460			Empuñaduras exteriores, cilindros de cerradura	8:95 4-I24
6480			Cerraduras y cilindro de cerradura	8:99 4-J04
6500				
6520			Detalles exteriores, vidrios, juntas:	
6540			Detalles exteriores	8:101 4-J06
6560			Vidrios y juntas 2 puertas, 3CK	8:117 4-J22
6580			Vidrios y juntas 4 puertas, 5 CK	8:127 4-K08
6600			Otras juntas, faldones, 2 puertas	8:135 4-K16
6620			Otras juntas, faldones, 4 puertas	8:141 4-K22
6640				
6660			Tapicería, equipo interior y pintura de retoque:	
6680			Asiento	8:151 4-L08
6700			Tapicería, 2 puertas, 3CK	8:167 5-A14
6720			Tapicería, 4 puertas, 5CK	8:205 5-C14
6740			Tapicería, modelo GLE, GLE 5 CK, Turbo 5 CK	8:227 5-D12
6760			Tapicería, del salpicadero, de huecos de rueda, alfombras etc	8:233 5-D18
6780			Tapicería del techo, de los montantes, etc	8:253 5-E14
6800			Asientos Del 1a parte	8:259 5-E20
6820			Asientos Del 2a parte	8:265 5-F02
6840			Asientos Del 3a parte	8:269 5-F08
6860			Asientos tras, 2 puertas, hasta el modelo 1980	8:273 5-F10
6880			Asientos tras, 2 puertas, desde el modelo 1981	8:277 5-F14
6900			Asientos tras, modelo CK	8:279 5-F16
6920			Asientos tras, 4 puertas, 5CK, hasta el modelo 1980	8:285 5-F22
6940			Asientos tras, 4 puertas, desde el modelo 1981	8:291 5-G04
6960			Otro equipo interior, 2 puertas	8:293 5-G06
6980			Otro equipo interior, modelo CK	8:299 5-G12
7000			Otro equipo interior, 4 puertas	8:305 5-G18
7020			Otro equipo interior, modelo CK coche de reparto	8:313 5-H02
7040			Cinturón de seguridad	8:315 5-H04
7060			Cinturón automático, del	8:317 5-H06
7080			Cinturón automático, tras	8:329 5-H18
7100			Pintura de retoque	8:335 5-H24
7120			Pintura de retoque, dos componentes	8:339 5-I04
7140				

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H16
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L04
Heating and ventilation system	5-I10
Bumpers	5-I20

SAAB 99
M74-81

5-A11

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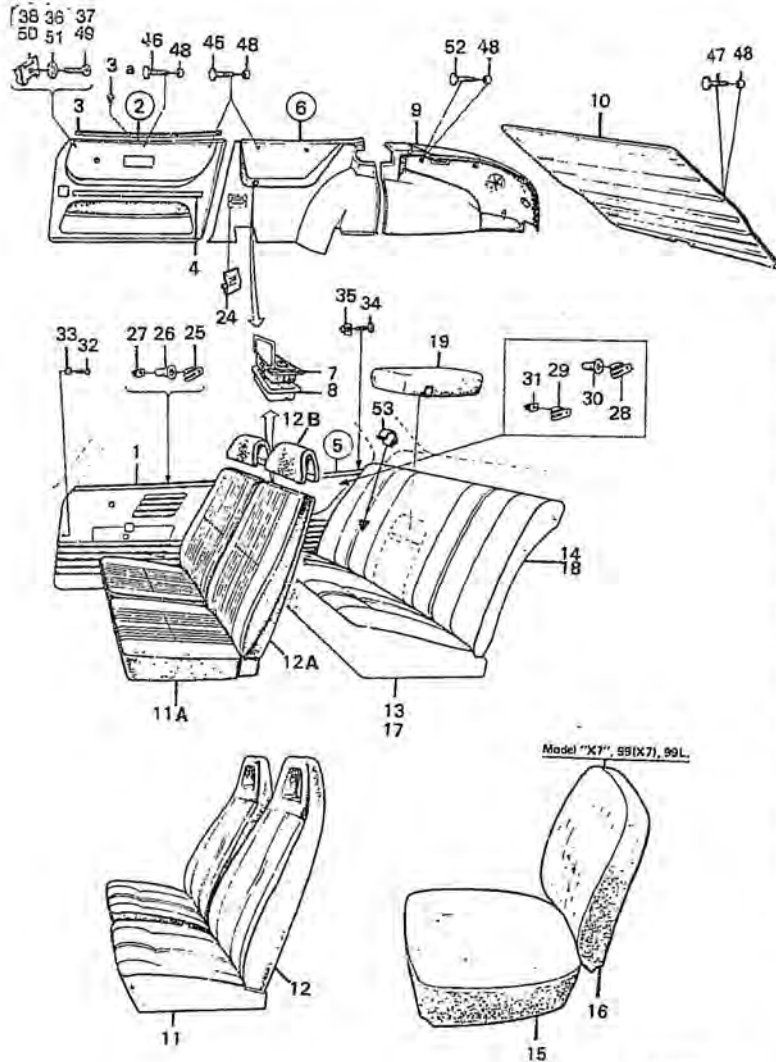
Page Side	Group Grupp	Date Datum	Car body	Kaross
10	8	1988-10		
7141			Placa de código de tapicería	8:341 5-106
7142			Placa de código de color	8:343 5-108
7143				
7160			Sistema de calefacción:	
7169			Cambiador de calor, ventilador de la calefacción, mandos del tablero de	8:345 5-110
7206			Instrumentos, etc	
7229			Canales de distribución, mandos del piso etc	8:351 5-116
7240				
7269			Parachoques:	
7280			Parachoques, del, hasta ch-99793005631, -99793005927, TURBO -99796004904, -99796004816 US	8:355 5-120
7281				
7289			Parachoques, del, desde ch99793005632-, 99793005928-, TURBO.99796004905-, 99796004817-, US	8:359 5-124
7291				
7302			Parachoques, del "X7", no EE.UU, hasta el modelo 1974	8:361 5-102
7320			Parachoques, tras hasta ch-99793005631, -99793005927, TURBO, -99796004904, -99796004816, US	8:363 5-104
7321				
7330			Parachoques, tras desde ch99793005632-, 99793005928-, TURBO.99796004905-, 99796004817-, US	8:367 5-108
7341				
7340			Parachoques, tras, modelo CK	8:369 5-110
7361			Parachoques, tras, "X7", no EE.UU, hasta el modelo 1974	8:373 5-114
7397				

MASTER INDEX

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H13
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-110
Bumpers	5-120



SAAB
genuine parts
original reserved

5-A14

SAAB 99
M74-81

MASTER INDEX

1450

Upholstery, interior equipment		Klädsel, invändig utrustning		Date	Illustration	Group	Page
Upholstery 2D, 3CK		Klädsel 2D, 3CK		Datum	Bild nr	Grupp	Sida
				1988-10	R4243	8	157
Fig Pos	Part No Art nr	Quantity/Antal	Description	Benämning	K S R	Notes Anmärkning	
		99					
0020	1 94 59 315	1	Door trim LH, blue	Dörrklädsel V, blå	6	14), CAR COLOUR B8	
0040	1 84 59 323	1	Door trim RH, blue	Dörrklädsel H, blå	6	14), CAR COLOUR B8	
0060	1 84 59 557	1	Door trim LH, blue	Dörrklädsel V, blå	6	15, 16), CAR COLOUR B8, B9	
0080	1 84 59 555	1	Door trim RH, blue	Dörrklädsel H, blå	6	15, 16), CAR COLOUR B8, B9	
0100	1 94 06 430	1	Door trim LH, blue	Dörrklädsel V, blå	6	17, 373), CAR COLOUR B10	
0120	1 94 06 471	1	Door trim RH, blue	Dörrklädsel H, blå	6	17, 373), CAR COLOUR B10	
0140	1 97 02 804	1	Door trim LH, blue	Dörrklädsel V, blå	6	458, 463), 2D, TRIM COLOUR C08	
0150	1 97 02 812	1	Door trim RH, blue	Dörrklädsel H, blå	6	458, 463), 2D, TRIM COLOUR C08	
0170	1 94 90 566	1	Door trim LH, blue	Dörrklädsel V, blå	6	458, 463), TRIM COLOUR C16	
0200	1 94 90 574	1	Door trim RH, blue	Dörrklädsel H, blå	6	458, 463), TRIM COLOUR C16	
0250	1 84 59 117	1	Door trim LH, yellow	Dörrklädsel V, gul	6	14), CAR COLOUR W1, W2, YR2, YR5, Y12, BKL	
0280	1 84 59 125	1	Door trim RH, yellow	Dörrklädsel H, gul	6	14), CAR COLOUR W1, W2, YR2, YR5, Y12, BKL	
0300	1 84 59 216	1	Door trim LH, green	Dörrklädsel V, grön	6	7), CAR COLOUR GN9	
0320	1 84 59 224	1	Door trim RH, green	Dörrklädsel H, grön	6	7), CAR COLOUR GN9	
0340	1 84 75 378	1	Door trim LH, green	Dörrklädsel V, grön	6	8, 12), CAR COLOUR GN 10	
0350	1 84 75 386	1	Door trim RH, green	Dörrklädsel H, grön	6	8, 12), CAR COLOUR GN 10	
0380	1 94 06 422	1	Door trim LH, green	Dörrklädsel V, grön	6	15, 16), CAR COLOUR GN 11	
0400	1 94 06 463	1	Door trim RH, green	Dörrklädsel H, grön	6	15, 16), CAR COLOUR GN 11	
0420	1 94 06 422	1	Door trim LH, green	Dörrklädsel V, grön	6	17, 373), CAR COLOUR GN12	
0440	1 94 06 453	1	Door trim RH, green	Dörrklädsel H, grön	6	17, 373), CAR COLOUR GN12	
0460	1 94 28 913	1	Door trim LH, green	Dörrklädsel V, grön	6	374, 457), TRIM COLOUR C03, C05, C11	
0480	1 94 28 939	1	Door trim RH, green	Dörrklädsel H, grön	6	374, 457), TRIM COLOUR C03, C05, C11	
0500	1 97 02 788	1	Door trim LH, green	Dörrklädsel V, grön	6	458), 2D TRIM COLOUR C05	
0520	1 97 02 796	1	Door trim RH, green	Dörrklädsel H, grön	6	458), 2D TRIM COLOUR C05	
0540	1 97 03 034	1	Door trim LH, green	Dörrklädsel V, grön	6	458), TRIM COLOUR C18	
0560	1 97 03 042	1	Door trim RH, green	Dörrklädsel H, grön	6	458), TRIM COLOUR C18	
0580	1 84 59 018	1	Door trim LH, brown	Dörrklädsel V, brun	6	14), CAR COLOUR R2, R3, R4 BK1, Y11, SK1, GN11	
0600	1 84 59 026	1	Door trim RH, brown	Dörrklädsel H, brun	6	14), CAR COLOUR R2, R3, R4 BK1, Y11, SK1, GN11	
0620	1 94 06 406	1	Door trim LH, brown	Dörrklädsel V, brun	6	15, 16), CAR COLOUR R4, W2, YR6	
0640	1 94 06 448	1	Door trim RH, brown	Dörrklädsel H, brun	6	15, 16), CAR COLOUR R4, W2, YR6	
0660	1 94 06 406	1	Door trim LH, brown	Dörrklädsel V, brun	6	17, 373), CAR COLOUR R4, W2 YR6, SK2	
0680	1 94 06 448	1	Door trim RH, brown	Dörrklädsel H, brun	6	17, 373), CAR COLOUR R4, W2 YR6, SK2	
0700	1 94 28 830	1	Door trim LH, brown	Dörrklädsel V, brun	6	374, 457), TRIM COLOUR C01, C04, C09	
0720	1 94 28 855	1	Door trim RH, brown	Dörrklädsel H, brun	6	374, 457), TRIM COLOUR C01, C04, C09	
0740	1 94 90 582	1	Door trim LH, brown	Dörrklädsel V, brun	6	458, 463), TRIM COLOUR C17	
0760	1 94 90 590	1	Door trim RH, brown	Dörrklädsel H, brun	6	458, 463), TRIM COLOUR C17	

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

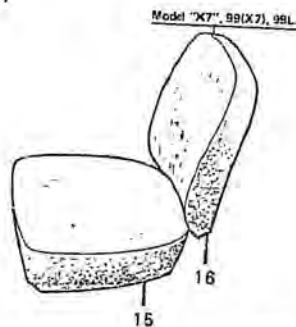
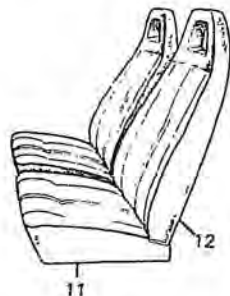
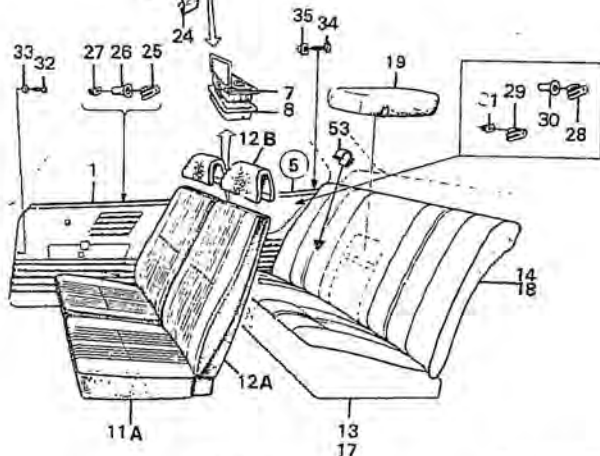
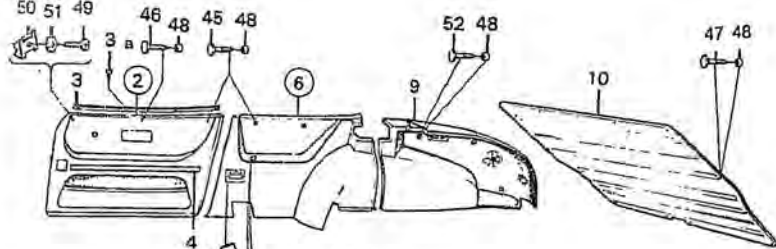
8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J05
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

R 4243-89

- 7 -1974
- 8 -1975
- 12 -1975
- 14 -1976
- 15 -1977
- 16 -1977
- 17 -1978
- 373 -1970 9999
- 374 -1979
- 457 -1980
- 458 -1981
- 463 -1981

38 36 37
50 51 49



R 4243-99

SAAB
genuine parts
original tillverkare

5-A16

SAAB 99
M74-81

H50

Upholstery, interior
equipment
Upholstery 2D, 3CK

Klädsel, invändig
utrustning
Klädsel 2D, 3CK

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R4243

8

159

Fig Pos.	Part No Art nr	Quantity/Amount Stk	Description	Benämning	K SR	Notes Anmärkning
1050	1 84 83 273	1	Door trim LH, beige	Dörklädsel V, beige	6	13, 141, CAR COLOUR R3
1060	1 84 83 281	1	Door trim RH, beige	Dörklädsel H, beige	6	13, 141, CAR COLOUR R3
1100	1 94 06 414	1	Door trim RH, nougat	Dörklädsel V, nougat	6	15, 161, CAR COLOUR BK1, BK2, R5
1140	1 94 06 455	1	Door trim RH, nougat	Dörklädsel H, nougat	6	15, 161, CAR COLOUR BK1, BK2, R5
1180	1 94 06 414	1	Door trim LH, nougat	Dörklädsel V, nougat	6	17, 373, CAR COLOUR BK1, BK2
1220	1 94 06 455	1	Door trim RH, nougat	Dörklädsel H, nougat	6	17, 373, CAR COLOUR BK1, BK2
1260	1 94 26 871	1	Door trim LH, grey	Dörklädsel V, grå	6	374, 457, TRIM COLOUR C02, C05, C10
1300	1 94 26 897	1	Door trim RH, grey	Dörklädsel H, grå	6	374, 457, TRIM COLOUR C02, C05, C10
1340	1 97 02 762	1	Door trim assy, LH, bordeaux	Dörklädsel kpl V, bordeaux	6	45B, 2D TRIM COLOUR C07
1380	1 97 02 770	1	Door trim assy, RH, bordeaux	Dörklädsel kpl H, bordeaux	6	45B, 2D TRIM COLOUR C07
1420	2 84 55 834	1	Door trim assy LH, blue	Dörklädsel kpl V, blå	6	18, 3CK, CAR COLOUR 98, 99
1460	2 84 55 842	1	Door trim assy, RH, blue	Dörklädsel kpl H, blå	6	18, 3CK, CAR COLOUR 98, 99
1480	2 94 08 881	1	Door trim assy, LH, blue	Dörklädsel kpl V, blå	6	17, 373, 3CK, CAR COLOUR B10
1520	2 94 08 923	1	Door trim assy, RH, blue	Dörklädsel kpl H, blå	6	17, 373, 3CK, CAR COLOUR B10
1560	2 94 37 138	1	Door trim assy LH, blue	Dörklädsel kpl V, blå	6	374, 457, 3CK TRIM COLOUR C08
1620	2 94 37 146	1	Door trim assy, RH, blue	Dörklädsel kpl H, blå	6	374, 457, 3CK TRIM COLOUR C08
1640	2 84 55 594	1	Door trim assy, LH, yellow	Dörklädsel kpl V, gul	6	141, 3CK, CAR COLOUR W1, W2, YR2, YR5
1660	2 84 55 602	1	Door trim assy, RH, yellow	Dörklädsel kpl H, gul	6	141, 3CK, CAR COLOUR W1, W2, YR2, YR5
1700	2 84 55 719	1	Door trim assy, LH, green	Dörklädsel kpl V, grön	6	7, 3CK, CAR COLOUR GN9
1720	2 84 55 727	1	Door trim assy, RH, green	Dörklädsel kpl H, grön	6	7, 3CK, CAR COLOUR GN9
1780	2 84 63 812	1	Door trim assy, LH, green	Dörklädsel kpl V, grön	6	8, 121, 3CK, CAR COLOUR GN 10
1820	2 84 63 820	1	Door trim assy, RH, green	Dörklädsel kpl H, grön	6	8, 121, 3CK, CAR COLOUR GN 10
1840	2 84 63 812	1	Door trim assy, LH, green	Dörklädsel kpl V, grön	6	16, 371, 3CK, CAR COLOUR GN 11
1880	2 84 63 820	1	Door trim assy, RH, green	Dörklädsel kpl H, grön	6	16, 371, 3CK, CAR COLOUR GN 11
1940	2 94 08 865	1	Door trim assy LH, green	Dörklädsel kpl V, grön	6	17, 373, 3CK, CAR COLOUR GN12
1960	2 94 08 907	1	Door trim assy, RH, green	Dörklädsel kpl H, grön	6	17, 373, 3CK, CAR COLOUR GN 12

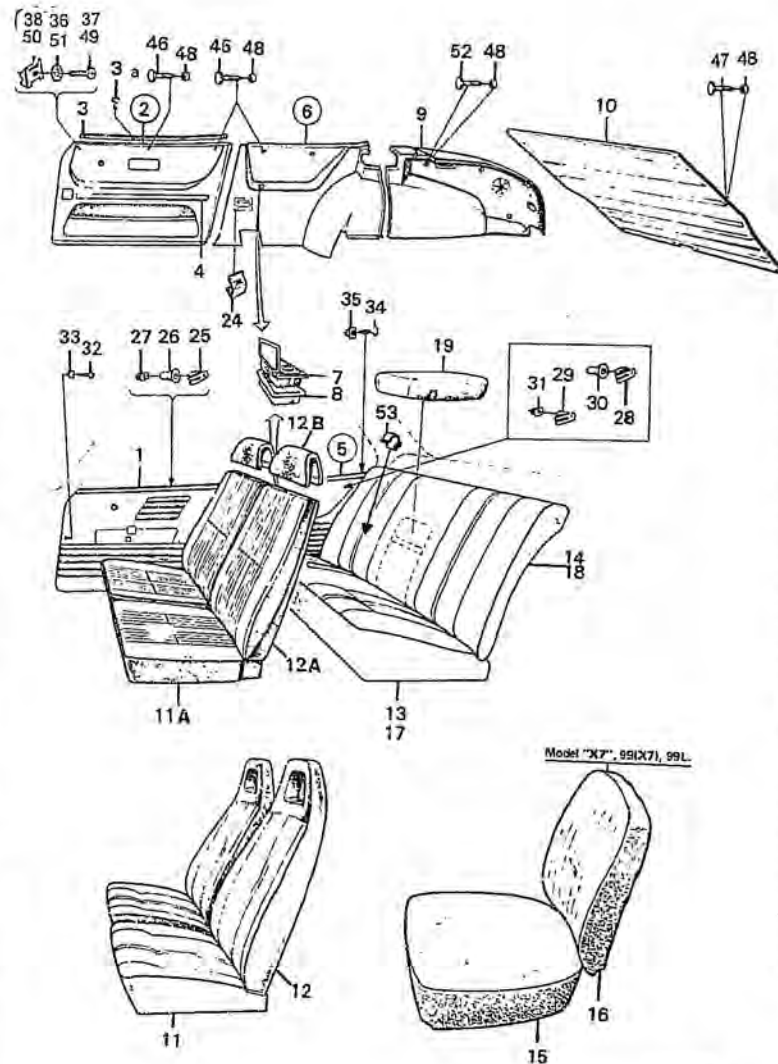
7 -1974
8 -1975-
12 -1975
13 -1976-
14 -1976
15 -1977-
16 -1977
17 -1978-
37 Ch 9977 1000001 - 99776000001-
373 -1978 9999
374 -1979-
457 -1980
458 -1981-

MASTER INDEX

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H05
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20



1450

Upholstery, interior equipment		Klädsel, invändig utrustning		Date	Illustration	Group	Page
Upholstery 2D, 3CK		Klädsel 2D, 3CK		Datum	Bild nr	Grupp	Sida
				1988-10	R4243	8	161
Fig Pos	Prt No Art nr	Quantity/Anst	Description	Benämning	K/S	Notes/Anmärkning	
		99					
2060	2 94 37 112	1	Door trim assy, LH, green	Dörrklädsel kpl. V, grön	6	374,457), 3CK, 2D, TURBO, EMS, TRIM COLOUR C03, C08	
2080	2 94 37 120	1	Door trim assy, RH, green	Dörrklädsel kpl. H, grön	6	374,457), 3CK, 2D, TURBO, EMS, TRIM COLOUR C03, C08	
2100	2 84 57 152	1	Door trim assy LH, brown	Dörrklädsel kpl. V, brun	6	14), 3CK, CAR COLOUR R2, R3, R4, BK1, V11, SK1	
2120	2 84 57 160	1	Door trim assy, RH, brown	Dörrklädsel kpl. H, brun	6	14), 3CK, CAR COLOUR R2, R3, R4, BK1, V11, SK1	
2140	2 84 57 152	1	Door trim assy LH, brown	Dörrklädsel kpl. V, brun	6	37,16), 3CK, CAR COLOUR R4, W2, YR6, R6, SK2	
2160	2 84 57 160	1	Door trim assy RH, brown	Dörrklädsel kpl. H, brun	6	37,16), 3CK, CAR COLOUR R4, W2, YR6, R6, SK2	
2180	2 94 08 857	1	Door trim assy LH, brown	Dörrklädsel kpl. V, brun	6	17,373), 3CK, CAR COLOUR R4, W2, YR6, R6, SK2, SK3	
2200	2 94 08 899	1	Door trim assy RH, brown	Dörrklädsel kpl. H, brun	6	17,373), 3CK, CAR COLOUR R4, W2, YR6, R6, SK2, SK3	
2220	2 94 37 070	1	Door trim assy LH, brown	Dörrklädsel kpl. V, brun	6	374,457), 3CK TRIM COLOUR C01, C04	
2240	2 94 37 088	1	Door trim assy RH, brown	Dörrklädsel kpl. H, brun	6	374,457), 3CK TRIM COLOUR C01, C04	
2260	2 84 64 992	1	Door trim assy LH, beige	Dörrklädsel kpl. V, beige	6	13,14), 3CK, CAR COLOUR R3	
2280	2 84 65 007	1	Door trim assy RH, beige	Dörrklädsel kpl. H, beige	6	13,14), 3CK, CAR COLOUR R3	
2300	2 84 66 898	1	Door trim assy LH, nougat	Dörrklädsel kpl. V, nougat	6	37,16), 3CK, CAR COLOUR BK1, BK2, R5	
2320	2 84 66 906	1	Door trim assy RH, nougat	Dörrklädsel kpl. H, nougat	6	37,16), 3CK, CAR COLOUR BK1, BK2, R5	
2340	2 94 08 873	1	Door trim assy LH, nougat	Dörrklädsel kpl. V, nougat	6	17,373), 3CK, CAR COLOUR BK1, BK2	
2360	2 94 08 915	1	Door trim assy RH, nougat	Dörrklädsel kpl. H, nougat	6	17,373), 3CK, CAR COLOUR BK1, BK2	
2380	2 94 37 096	1	Door trim assy LH, grey	Dörrklädsel kpl. V, grå	6	374,457), 3CK TRIM COLOUR C02, C05	
2400	2 94 37 104	1	Door trim assy RH, grey	Dörrklädsel kpl. H, grå	6	374,457), 3CK TRIM COLOUR C02, C05	
2420	2 84 67 938	1	Door trim assy LH, bordeaux	Dörrklädsel kpl. V, bordeaux	6	37,16), EMS, CAR COLOUR BK1, R5, SK2	
2440	2 84 67 946	1	Door trim assy RH, bordeaux	Dörrklädsel kpl. H, bordeaux	6	37,16), EMS, CAR COLOUR BK1, R5, SK2	
2460	2 94 08 972	1	Door trim assy LH, bordeaux	Dörrklädsel kpl. V, bordeaux	6	17,373), EMS, TURBO CAR COLOUR BK1, R5, SK2, SK3	
2480	2 94 08 980	1	Door trim assy RH, bordeaux	Dörrklädsel kpl. H, bordeaux	6	17,373), EMS, TURBO CAR COLOUR BK1, R5, SK2, SK3	
2500	2 94 37 054	1	Door trim assy LH, bordeaux	Dörrklädsel kpl. V, bordeaux	6	374,457), 3CK TRIM COLOUR C07	
2520	2 94 37 062	1	Door trim assy RH, bordeaux	Dörrklädsel kpl. H, bordeaux	6	374,457), 3CK TRIM COLOUR C07	
2540	3 84 55 990	2	Strip, upper	List, övre	6	373), EMS, CK	
2560	3 84 67 094	1	Strip, upper LH	List, övre V	6	374,457), EMS, CK	
2580	3 84 67 102	1	Strip, upper RH	List, övre H	6	374,457), EMS, CK	
2600	3 94 25 232	6	Screw	Skruv	6	374,457), EMS, CK	

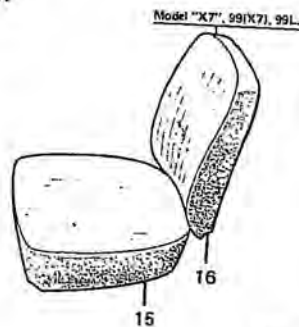
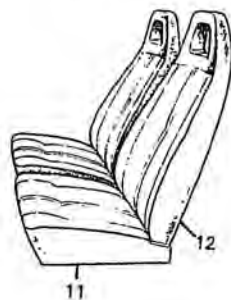
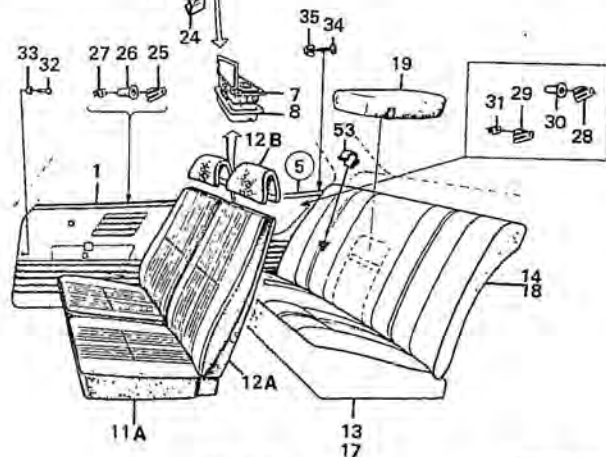
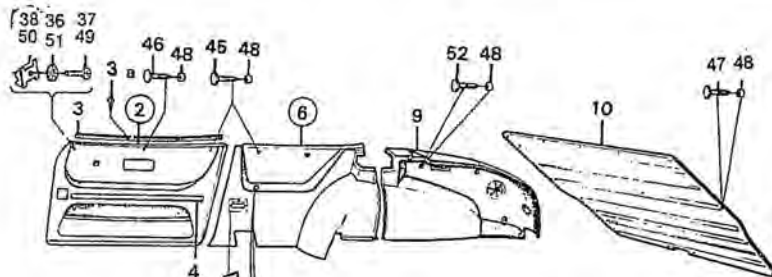
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14 -1976
15 -1977
16 -1978
17 1978-
37 -1978 9999
373 1979-
374 -1980
457

R 4243-99

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system,
Instruments 3-A02
4 Transmission 3-G02
5 Brakes 3-A02
6 Front assembly,
Steering 4-C02
7 Suspension,
Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 5-A02

B GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H06
Doors, trunk lid 4-H18
External details,
glass, sealings 4-J06
Upholstery, interior
equipment and
touch-up paint 4-L06
Heating and
ventilation system 5-H10
Bumpers 5-I20



1459

Upholstery, interior
equipment
Upholstery 2D, 3CK

Klädsel, invändig
utrustning
Klädsel 2D, 3CK

Date
Datum
1988-10

Illustration
Bild nr
R4243

Group
Grupp
8

Page
Sida
163

Fig Pos.	Part No Art nr	Quantity/Amount 99	Description	Benämning	K S R L	Notes Anmärkning
3140	4 84 52 897	2	Decoration tape	Dekorband	6	216; EMS, CC
3160	5 84 59 356	1	Side trim assy LH, blue	Sidklädsel kpl V, blå	6	14), CAR COLOUR 88
3180	5 84 59 364	1	Side trim assy RH, blue	Sidklädsel kpl H, blå	6	14), CAR COLOUR 88
3220	5 84 89 890	1	Side trim assy LH, blue	Sidklädsel kpl V, blå	6	15, 16), CAR COLOUR 88, 89
3260	5 84 89 908	1	Side trim assy RH, blue	Sidklädsel kpl H, blå	6	15, 16), CAR COLOUR 88, 89
3300	5 94 08 378	1	Side trim assy LH, blue	Sidklädsel kpl V, blå	6	17, 373), CAR COLOUR B10
3340	5 94 08 436	1	Side trim assy RH, blue	Sidklädsel kpl H, blå	6	17, 373), CAR COLOUR B10
3380	5 94 62 060	1	Side trim assy LH, blue	Sidklädsel kpl V, blå	6	426, 457), TURBO TRIM COLOUR C08
3400	5 94 62 076	1	Side trim assy RH, blue	Sidklädsel kpl H, blå	6	426, 457), TURBO TRIM COLOUR C08
3420	5 97 19 303	1	Side trim assy LH, blue	Sidklädsel kpl V, blå	6	458, 463), 2D, TRIM COLOUR C08
3440	5 97 19 311	1	Side trim assy RH, blue	Sidklädsel kpl H, blå	6	458, 463), 2D, TRIM COLOUR C08
3460	5 94 90 061	1	Side trim assy LH, blue	Sidklädsel kpl V, blå	6	458, 463), TRIM COLOUR C16
3500	5 94 90 087	1	Side trim assy RH, blue	Sidklädsel kpl H, blå	6	458, 463), TRIM COLOUR C16
3520	5 84 59 158	1	Side trim assy LH, yellow	Sidklädsel kpl V, gul	6	14), CAR COLOUR W1, W2, YR2, YR5, Y12, BK1
3540	5 84 59 166	1	Side trim assy RH, yellow	Sidklädsel kpl H, gul	6	14), CAR COLOUR W1, W2, YR2, YR5, Y12, BK1
3560	5 84 59 257	1	Side trim assy LH, green	Sidklädsel kpl V, grön	6	7), CAR COLOUR GN8
3580	5 84 59 265	1	Side trim assy RH, green	Sidklädsel kpl H, grön	6	7), CAR COLOUR GN9
3600	5 84 75 410	1	Side trim assy LH, green	Sidklädsel kpl V, grön	6	8, 12), CAR COLOUR GN10
3620	5 84 75 428	1	Side trim assy RH, green	Sidklädsel kpl H, grön	6	8, 12), CAR COLOUR GN10
3640	5 84 89 916	1	Side trim assy LH, green	Sidklädsel kpl V, grön	6	15, 16), CAR COLOUR GN11
3660	5 84 89 924	1	Side trim assy RH, green	Sidklädsel kpl H, grön	6	15, 16), CAR COLOUR GN11
3680	5 94 08 352	1	Side trim assy LH, green	Sidklädsel kpl V, grön	6	17, 373), CAR COLOUR GN12
3700	5 94 08 394	1	Side trim assy RH, green	Sidklädsel kpl H, grön	6	17, 373), CAR COLOUR GN12
3720	5 94 29 507	1	Side trim assy LH, green	Sidklädsel kpl V, grön	6	374, 457), TRIM COLOUR C03, C06
3740	5 84 29 515	1	Side trim assy RH, green	Sidklädsel kpl H, grön	6	374, 457), TRIM COLOUR C03, C06

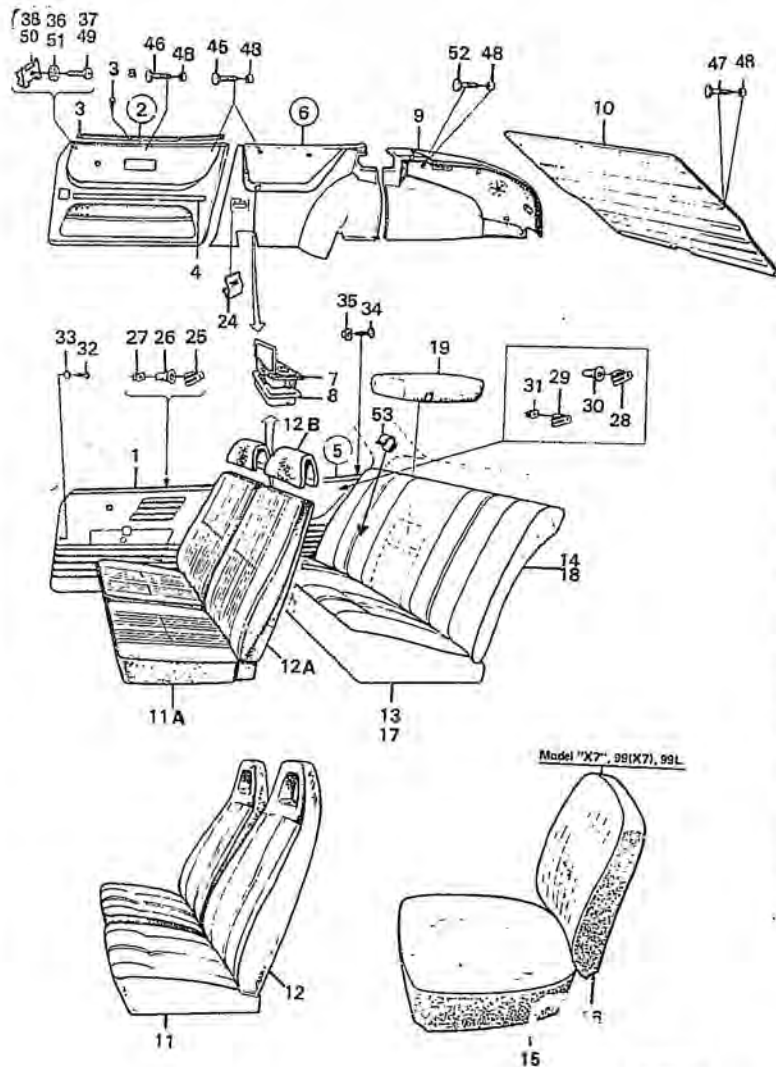
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374. 1979-
426. 1980-
57. -1980
458. 1981-
463. -1981

R 4243-99

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

B GROUP INDEX

- Main body C-F14
Instrument panel 4-G24
Hood, front, fenders 4-H05
Doors, trunk lid 4-H18
External details, glass, sealings 4-J06
Upholstery, interior equipment and touch-up paint 4-L08
Heating and ventilation system 5-I10
Bumpers 5-I20



1450

Upholstery, interior equipment		Upholstery 2D, 3CK		Klädsel, invändig utrustning		Klädsel 2D, 3CK		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
								1988-10	R4243	8	165
Fg Pos	Part No Art nr	Quantity/Anf		Description		Benämning		K/S		Notes Anmärkning	
		99									
4200	5 94 50 859	1		Side trim assy LH, green	Sidklädsel kpl. V, grön	6 374.457), 2D, EMS, 7URBO					
4200	5 94 50 867	1		Side trim assy RH, green	Sidklädsel kpl. H, grön	6 374.457), 2D, EMS, TURBO					
4250	5 97 19 287	1		Side trim assy LH, green	Sidklädsel kpl. V, grön	6 458), 2D TRIM COLOUR C06					
4300	5 97 19 295	1		Side trim assy RH, green	Sidklädsel kpl. H, grön	6 458), 2D TRIM COLOUR C06					
4300	5 97 03 117	1		Side trim assy LH, green	Sidklädsel kpl. V, grön	6 458.453), 2D, TRIM COLOUR C18					
4300	5 97 03 125	1		Side trim assy RH, green	Sidklädsel kpl. H, grön	6 458.453), 2D, TRIM COLOUR C18					
4400	5 84 59 059	1		Side trim assy LH, brown	Sidklädsel kpl. V, brun	6 14), CAR COLOUR R2, R3					
4400	5 84 59 067	1		Side trim assy RH, brown	Sidklädsel kpl. H, brun	6 14), CAR COLOUR R2, R3					
4500	5 84 89 874	1		Side trim assy LH, brown	Sidklädsel kpl. V, brun	6 15, 16), CAR COLOUR R4, W2, YR8					
4500	5 84 89 882	1		Side trim assy RH, brown	Sidklädsel kpl. H, brun	6 15, 16), CAR COLOUR R4, W2, YR8					
4500	5 94 08 345	1		Side trim assy LH, brown	Sidklädsel kpl. V, brun	6 17, 373), CAR COLOUR R4, W2, YR8, SK2					
4500	5 94 08 386	1		Side trim assy RH, brown	Sidklädsel kpl. H, brun	6 17, 373), CAR COLOUR R4, W2, YR8, SK2					
4500	5 94 29 465	1		Side trim assy LH, brown	Sidklädsel kpl. V, brun	6 374.457), TRIM COLOUR C01, C04					
4700	5 94 29 473	1		Side trim assy RH, brown	Sidklädsel kpl. H, brun	6 374.457), TRIM COLOUR C01, C04					
4700	5 94 90 079	1		Side trim assy LH, brown	Sidklädsel kpl. V, brun	6 458.463), TRIM COLOUR C17					
4700	5 94 90 095	1		Side trim assy RH, brown	Sidklädsel kpl. H, brun	6 458.463), TRIM COLOUR C17					
4800	5 84 83 315	1		Side trim assy LH, beige	Sidklädsel kpl. V, beige	6 13, 14), CAR COLOUR R3					
4800	5 84 83 323	1		Side trim assy RH, beige	Sidklädsel kpl. H, beige	6 13, 14), CAR COLOUR R3					
5000	5 84 57 194	1		Side trim assy LH, brown	Sidklädsel kpl. V, brun	6 14), EMS, CAR COLOUR SK1, Y11, BK1, US					
5000	5 84 57 202	1		Side trim assy RH, brown	Sidklädsel kpl. H, brun	6 14), EMS, CAR COLOUR SK1, Y11, BK1, US					
5000	5 84 97 950	1		Side trim assy LH, nougat	Sidklädsel kpl. V, nougat	6 15, 16), CAR COLOUR BK1, BK2, RS					
5100	5 84 97 958	1		Side trim assy RH, nougat	Sidklädsel kpl. H, nougat	6 15, 16), CAR COLOUR BK1, BK2, RS					
5100	5 94 08 367	1		Side trim assy LH, nougat	Sidklädsel kpl. V, nougat	6 17, 373), CAR COLOUR BK1, BK2					
5100	5 94 08 428	1		Side trim assy RH, nougat	Sidklädsel kpl. H, nougat	6 17, 373), CAR COLOUR BK1, BK2					
5200	5 94 29 481	1		Side trim assy LH, grey	Sidklädsel kpl. V, grå	6 374.457), TRIM COLOUR C02, C05					
5200	5 94 29 499	1		Side trim assy RH, grey	Sidklädsel kpl. H, grå	6 374.457), TRIM COLOUR C02, C05					

13 1976-
14 -1976
15 1977-
16 -1977
17 1978-
373 -1978 9399
374 1979-
457 -1980
458 1981-
463 -1981

R 4243-99

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 5-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, trappings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L03
- Heating and ventilation system 5-I10
- Bumpers 5-I20

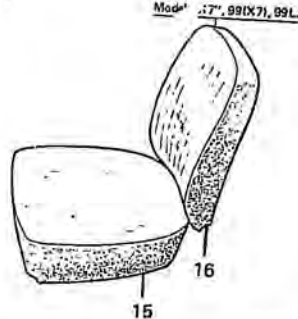
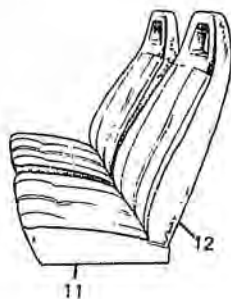
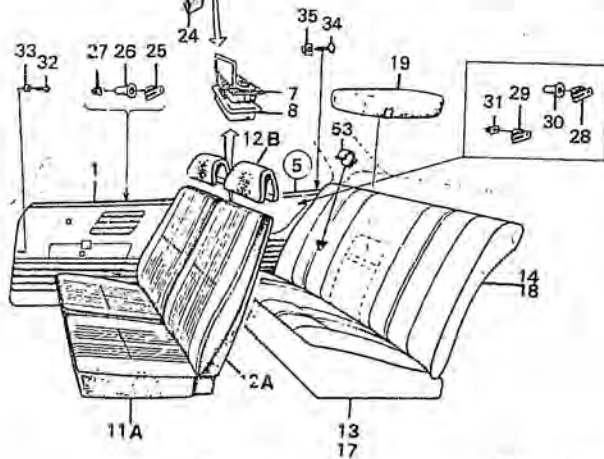
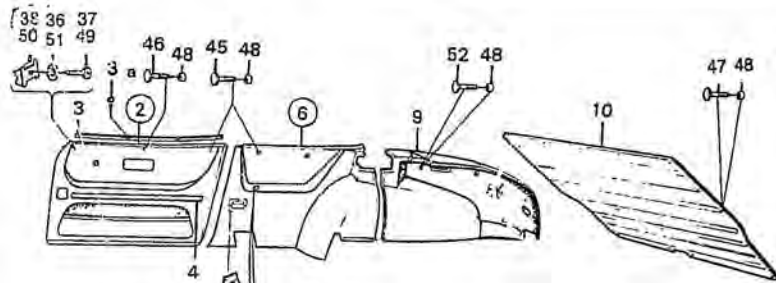


Fig Pos		Part No Alt nr	Quantity/Anst	Description	Benämning	Notes Anmärkning
			88			
5320	5	84 68 019	1	Side trim assy. LH, bordeaux	Sidklädselkpl. V, bordeaux	6 16.37), EMS. CAR COLOUR BK1, R5, SK2
5340	5	84 68 027	1	Side trim assy. RH, bordeaux	Sidklädselkpl. H, bordeaux	6 16.37), EMS. CAR COLOUR BK1, R5, SK2
5350	5	94 10 960	1	Side trim assy. LH, bordeaux	Sidklädselkpl. V, bordeaux	6 17.37), EMS. TURBO. CAR COLOUR BK1, R5, SK2, SK3
5400	5	94 10 978	1	Side trim assy. RH, bordeaux	Sidklädselkpl. H, bordeaux	6 17.37), EMS. TURBO. CAR COLOUR BK1, R5, SK2, SK3
5440	5	94 62 045	1	Side trim assy. LH, bordeaux	Sidklädselkpl. V, bordeaux	6 426.457), TURBO TRIM COLOUR C07
5460	5	94 62 052	1	Side trim assy. RH, bordeaux	Sidklädselkpl. H, bordeaux	6 426.457), TURBO TRIM COLOUR C07
5480	5	97 19 261	1	Side trim assy. LH, bordeaux	Sidklädselkpl. V, bordeaux	6 458) 2D, TRIM COLOUR C07
5500	5	97 19 279	1	Side trim assy. RH, bordeaux	Sidklädselkpl. H, bordeaux	6 458) 2D, TRIM COLOUR C07
5520	5	84 55 891	1	Side trim assy. LH, blue	Sidklädselkpl. V, blå	6 16), 3CK, CAR COLOUR B8, B9
5540	5	84 55 905	1	Side trim assy. RH, blue	Sidklädselkpl. H, blå	6 16), 3CK, CAR COLOUR B8, B9
5560	5	94 11 406	1	Side trim assy. LH, blue	Sidklädselkpl. V, blå	6 17.37), 3CK, CAR COLOUR B10
5580	5	94 11 455	1	Side trim assy. RH, blue	Sidklädselkpl. H, blå	6 17.37), 3CK, CAR COLOUR B10
5600	5	94 40 538	1	Side trim assy. LH, blue	Sidklädselkpl. V, blå	6 374) 3CK TRIM COLOUR C08
5620	5	94 40 546	1	Side trim assy. RH, blue	Sidklädselkpl. H, blå	6 374) 3CK TRIM COLOUR C08
5640	5	84 55 651	1	Side trim assy. LH, yellow	Sidklädselkpl. V, gul	6 14), 3CK, CAR COLOUR W1, W2, YR2, YR5, Y12, BK1
5660	5	84 55 669	1	Side trim assy. RH, yellow	Sidklädselkpl. H, gul	6 14), 3CK, CAR COLOUR W1, W2, YR2, YR5, Y12, BK1
5680	5	84 55 776	1	Side trim assy. LH, green	Sidklädselkpl. V, grön	6 7), 3CK, CAR COLOUR GN8, GN9
5700	5	84 55 784	1	Side trim assy. RH, green	Sidklädselkpl. H, grön	6 7), 3CK, CAR COLOUR GN8, GN9
5720	5	84 63 879	1	Side trim assy. LH, green	Sidklädselkpl. V, grön	6 8.12), 3CK, CAR COLOUR GN10
5740	5	84 63 887	1	Side trim assy. RH, green	Sidklädselkpl. H, grön	6 8.12) 3 CK, CAR COLOUR GN10
5760	5	84 63 879	1	Side trim assy. LH, green	Sidklädselkpl. V, grön	6 16.37), 3CK, CAR COLOUR GN11
5780	5	84 63 887	1	Side trim assy. RH, green	Sidklädselkpl. H, grön	6 16.37), 3CK, CAR COLOUR GN11
5800	5	94 11 372	1	Side trim assy. LH, green	Sidklädselkpl. V, grön	6 17), 3CK, CAR COLOUR GN12
5820	5	94 11 422	1	Side trim assy. RH, green	Sidklädselkpl. H, grön	6 17), 3CK, CAR COLOUR GN12
5840	5	94 40 512	1	Side trim assy. LH, green	Sidklädselkpl. V, grön	6 374) 3CK TRIM COLOUR C03
5860	5		1	Side trim assy. RH, green	Sidklädselkpl. H, grön	6 374) 3CK TRIM COLOUR C03

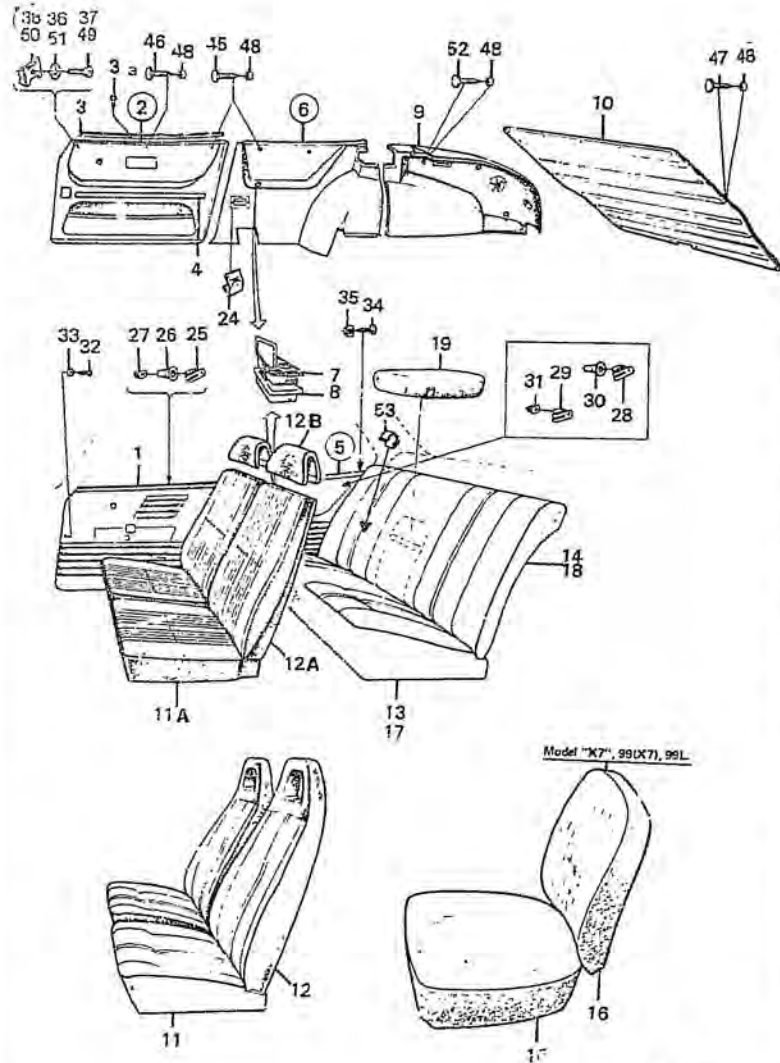
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37. Ch. 99771000001-99776000001-
373. -1978 9999
374. 1979-
426. 1980-
457. -1980
458. 1981-

R 4243-80

- 0 General, Complete set 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20



R 4243-99

SAAB
genuine parts
original reserved

5-B02

SAAB 99
M74-81

MASTER INDEX

1450

Upholstery, interior equipment		Klädsel, invändig utrustning		Date	Illustration	Group	Page
Upholstery 2D, 3CK		Klädsel 2D, 3CK		Datum	Bild nr	Grupp	Sida
				1988-10	R4243	8	169
Fig. Pos	Part No An nr	Quantity/ Antal		Description		Benämning	Notes
		99					Anmärkning
6320	6 94 40 520	1		Side trim assy RH, green	Sidklädsel kpl H, grön	6 3741 3CK TRIM COLOUR C03 C06	
6340	6 84 74 512	1		Side trim assy LH, brown	Sidklädsel kpl V, brun	6 141, 3CK, CAR COLOUR R2, R3, R4, BK1, Y11, SK1, GN1	
6360	6 84 74 520	1		Side trim assy RH, brown	Sidklädsel kpl H, brun	6 141, 3CK, CAR COLOUR R2, R3, R4, BK1, Y11, SK1, GN1	
6400	6 84 74 512	1		Side trim assy LH, brown	Sidklädsel kpl V, brun	6 16, 371, 3CK, CAR COLOUR R4, W2, YR6, R6, SK2	
6420	6 84 74 520	1		Side trim assy RH, brown	Sidklädsel kpl H, brun	6 16, 371, 3CK, CAR COLOUR R4, W2, YR6, R6, SK2	
6440	6 94 11 384	1		Side trim assy LH, brown	Sidklädsel kpl V, brun	6 17, 373, 3CK, CAR COLOUR R4, W2, YR6, R6, SK2, SK3	
6460	6 94 11 414	1		Side trim assy RH, brown	Sidklädsel kpl H, brun	6 17, 373, 3CK, CAR COLOUR R4, W2, YR6, R6, SK2, SK3	
6480	6 94 40 470	1		Side trim assy LH, brown	Sidklädsel kpl V, brun	6 3741 3CK TRIM COLOUR C01 C04	
6490	6 84 65 072	1		Side trim assy RH, beige	Sidklädsel kpl H, beige	6 3741 3CK TRIM COLOUR C01 C04	
6500	6 84 65 080	1		Side trim assy LH, beige	Sidklädsel kpl V, beige	6 141, 3CK, CAR COLOUR R3	
6520	6 84 66 971	1		Side trim assy RH, nougat	Sidklädsel kpl H, nougat	6 37, 161, 3CK, CAR COLOUR BK1, BK2, R5	
6540	6 84 66 989	1		Side trim assy LH, nougat	Sidklädsel kpl V, nougat	6 37, 161, 3CK, CAR COLOUR BK1, BK2, R5	
6560	6 94 11 380	1		Side trim assy RH, nougat	Sidklädsel kpl H, nougat	6 17, 373, 3CK, CAR COLOUR BK1, BK2	
6580	6 94 11 430	1		Side trim assy LH, nougat	Sidklädsel kpl V, nougat	6 17, 373, 3CK, CAR COLOUR BK1, BK2	
6590	6 94 40 496	1		Side trim assy RH, grey	Sidklädsel kpl H, grå	6 3741 3CK TRIM COLOUR C02 C05	
6600	6 94 40 504	1		Side trim assy LH, grey	Sidklädsel kpl V, grå	6 3741 3CK TRIM COLOUR C02 C05	
6620	6 94 07 396	1		Side trim assy RH, bordeaux	Sidklädsel kpl H, bordeaux	6 161, 3CK TURBO CAR COLOUR R5	
6640	6 94 07 404	1		Side trim assy LH, bordeaux	Sidklädsel kpl V, bordeaux	6 161, 3CK TURBO CAR COLOUR R5	
6660	6 94 11 398	1		Side trim assy RH, bordeaux	Sidklädsel kpl H, bordeaux	6 17, 373, 3CK, EMS, TURBO CAR COLOUR C1, R6, SK2, SK3	
6680	6 94 11 448	1		Side trim assy LH, bordeaux	Sidklädsel kpl V, bordeaux	6 17, 373, 3CK, EMS, TURBO CAR COLOUR BK1, R6, SK2, SK3	
6700	6 94 40 132	1		Side trim assy RH, bordeaux	Sidklädsel kpl H, bordeaux	6 3741 3CK TRIM COLOUR C07	
6720	6 94 40 140	1		Side trim assy LH, bordeaux	Sidklädsel kpl V, bordeaux	6 3741 3CK TRIM COLOUR C07	
6740	7 84 36 933	1		Side trim, luggage compartment LH, blue	Sidklädsel, bagagerum V, blå	5 (9446089)	
6760	7 84 36 941	1		Side trim, luggage compartment RH, blue	Sidklädsel, bagagerum H, blå	5 (9446097)	
6780	8 84 72 052	1		Side trim, luggage compartment LH, blue	Sidklädsel, bagagerum V, blå	6 (16)	
6800	8 84 72 060	1		Side trim, luggage compartment RH, blue	Sidklädsel, bagagerum H, blå	6 (16)	
6820	8 84 21 323	1		Side trim, luggage compartment LH, blue	Sidklädsel, bagagerum V, blå	6 (17)	
6840	8 84 14 856	1		Side trim, luggage compartment RH, blue	Sidklädsel, bagagerum H, blå	6 (17)	
6860	8 84 62 897	1		Side trim, luggage compartment LH, blue	Sidklädsel, bagagerum V, blå	6 (17)	
6880	8 84 62 897	1		Side trim, luggage compartment RH, blue	Sidklädsel, bagagerum H, blå	6 (17)	
6900	9 84 62 962	1		Side trim, luggage compartment LH, blue	Sidklädsel, bagagerum V, blå	6 (17)	
6920	9 84 62 962	1		Side trim, luggage compartment RH, blue	Sidklädsel, bagagerum H, blå	6 (17)	

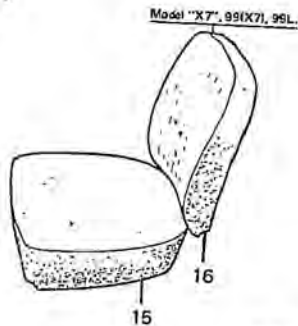
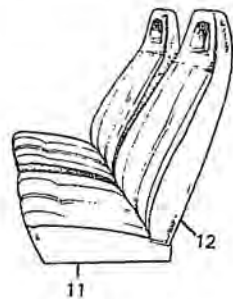
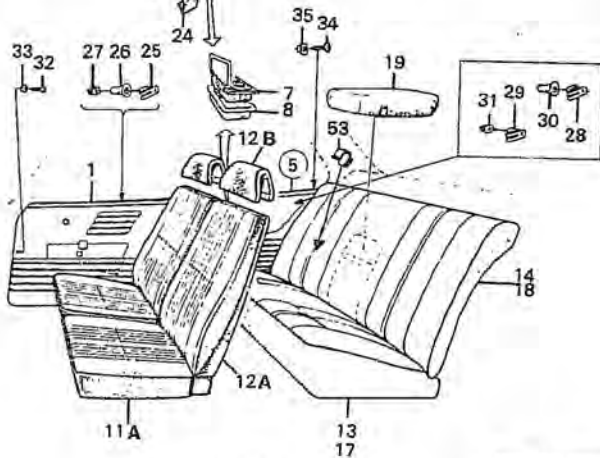
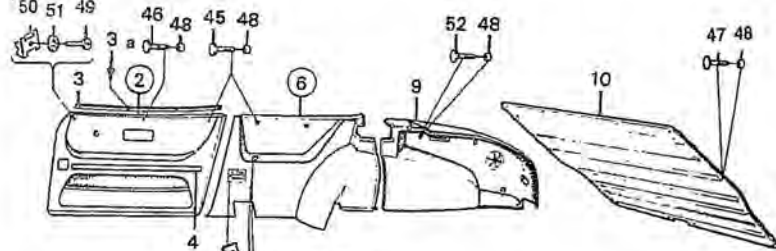
14. -1976
15. -1977
17. 1978-
37. Ch 99771000001- 99776000001-
373 -1978 9999
374 1978-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Door, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

38 36 37
50 51 49



R 4243-99

1450

Upholstery, interior
equipment
Upholstery 2D, 3CK

Klädsel, invändig
utrustning
Klädsel 2D, 3CK

Date
Datum
1988-10

Illustration
Bild nr
R4243

Group
Grupp
8

Page
Sida
171

Fig Pos.	Part No Art nr	Quantity/Amount 99	Description	Benämning	K/S SR	Notes Anmärkning
7490	9 94 15 035	1	Side trim, luggage compartment LH, blue	Sidklädsel, bagagerum V, blå	6	17,3731, CK, CAR COLOUR B10
7500	9 94 15 043	1	Side trim, luggage compartment RH, blue	Sidklädsel, bagagerum H, blå	6	17,3731, CK, CAR COLOUR B10
7510	9 94 40 967	1	Side trim, luggage compartment LH, blue	Sidklädsel, bagagerum V, blå	6	3741 3CK TRIM COLOUR COB
7520	9 94 40 975	1	Side trim, luggage compartment RH, blue	Sidklädsel, bagagerum H, blå	6	3741 3CK TRIM COLOUR COB
7530	9 84 62 855	1	Side trim, luggage compartment LH, yellow	Sidklädsel, bagagerum V, gul	6	141, 3CK, CAR COLOUR W1, W2, YR2, YR5, Y12, BK1
7540	9 84 62 889	1	Side trim, luggage compartment RH, yellow	Sidklädsel, bagagerum H, gul	6	141, 3CK, CAR COLOUR W1, W2, YR2, YR5, Y12, BK1
7550	9 84 62 871	1	Side trim luggage compartment LH, green	Sidklädsel, bagagerum V, grön	6	71, 3CK, CAR COLOUR GN9
7560	9 84 62 921	1	Side trim luggage compartment RH, green	Sidklädsel, bagagerum H, grön	6	71, 3CK, CAR COLOUR GN9
7570	9 84 63 895	1	Side trim luggage compartment LH, green	Sidklädsel, bagagerum V, grön	6	8, 121, 3CK, CAR COLOUR GN10
7580	9 84 63 903	1	Side trim luggage compartment RH, green	Sidklädsel, bagagerum H, grön	6	8, 121, 3CK, CAR COLOUR GN10
7590	9 84 63 895	1	Side trim luggage compartment LH, green	Sidklädsel, bagagerum V, grön	6	37,3731, 3CK, CAR COLOUR GN12
7600	9 84 63 903	1	Side trim luggage compartment RH, green	Sidklädsel, bagagerum H, grön	6	37,3731, 3CK, CAR COLOUR GN11
7610	9 84 40 942	1	Side trim luggage compartment LH, green	Sidklädsel, bagagerum V, grön	6	3741 3CK TRIM COLOUR CO3
7620	9 94 40 959	1	Side trim luggage compartment RH, green	Sidklädsel, bagagerum H, grön	6	3741 3CK TRIM COLOUR CO3
7630	9 84 62 830	1	Side trim luggage compartment LH, brown	Sidklädsel, bagagerum V, brun	6	141, 3CK, CAR COLOUR R2, R3, R4, BK1, Y11, SK1, GN11
7640	9 84 62 848	1	Side trim luggage compartment RH, brown	Sidklädsel, bagagerum H, brun	6	141, 3CK, CAR COLOUR R2, R3, R4, BK1, Y11, SK1, GN11
7650	9 84 62 830	1	Side trim luggage compartment LH, brown	Sidklädsel, bagagerum V, brun	6	37,3731, 3CK, CAR COLOUR R4, W2, YR6, R5, SK2
7660	9 84 62 848	1	Side trim luggage compartment RH, brown	Sidklädsel, bagagerum H, brun	6	37,3731, 3CK, CAR COLOUR R4, W2, YR6, R5, SK2
7670	9 94 40 900	1	Side trim luggage compartment LH, brown	Sidklädsel, bagagerum V, brun	6	3741 3CK TRIM COLOUR CO1
7680	9 94 40 918	1	Side trim luggage compartment RH, brown	Sidklädsel, bagagerum H, brun	6	3741 3CK TRIM COLOUR CO1
7690	9 84 65 098	1	Side trim luggage compartment LH, beige	Sidklädsel, bagagerum V, beige	6	13, 141, 3CK, CAR COLOUR R3
7700	9 84 65 106	1	Side trim luggage compartment RH, beige	Sidklädsel, bagagerum H, beige	6	13, 141, 3CK, CAR COLOUR R3
7710	9 84 67 011	1	Side trim luggage compartment LH, nougat	Sidklädsel, bagagerum V, nougat	6	37,3731, 3CK, CAR COLOUR BK1, BK2, R5
7720	9 84 67 029	1	Side trim luggage compartment RH, nougat	Sidklädsel, bagagerum H, nougat	6	37,3731, 3CK, CAR COLOUR BK1, BK2, R5

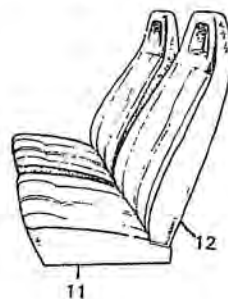
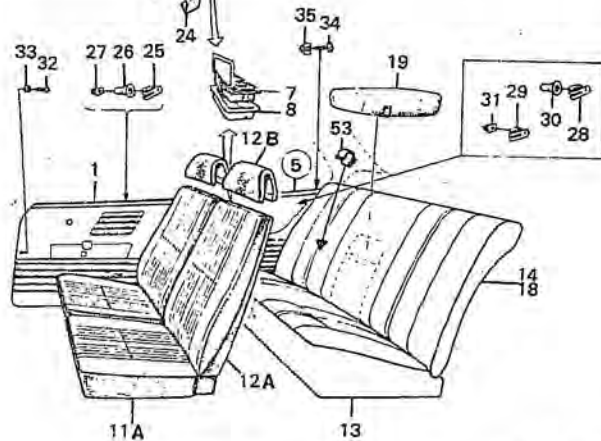
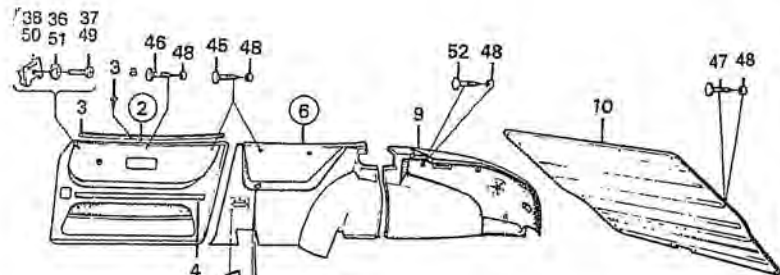
7 -1974
8 -1975-
12 -1975-
13 1976-
14 -1976
17 1978-
37 Ch 99771000001- 99775000001-
373 -1978 9999
374 1979-

MASTER INDEX

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerics register 6-A02

B GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20



R 4243-99

7. -1974
8. -1975
12. -1975
13. 1975-
14. -1976
15. 1977-
373. -1978-9999
374. 1979-

1450

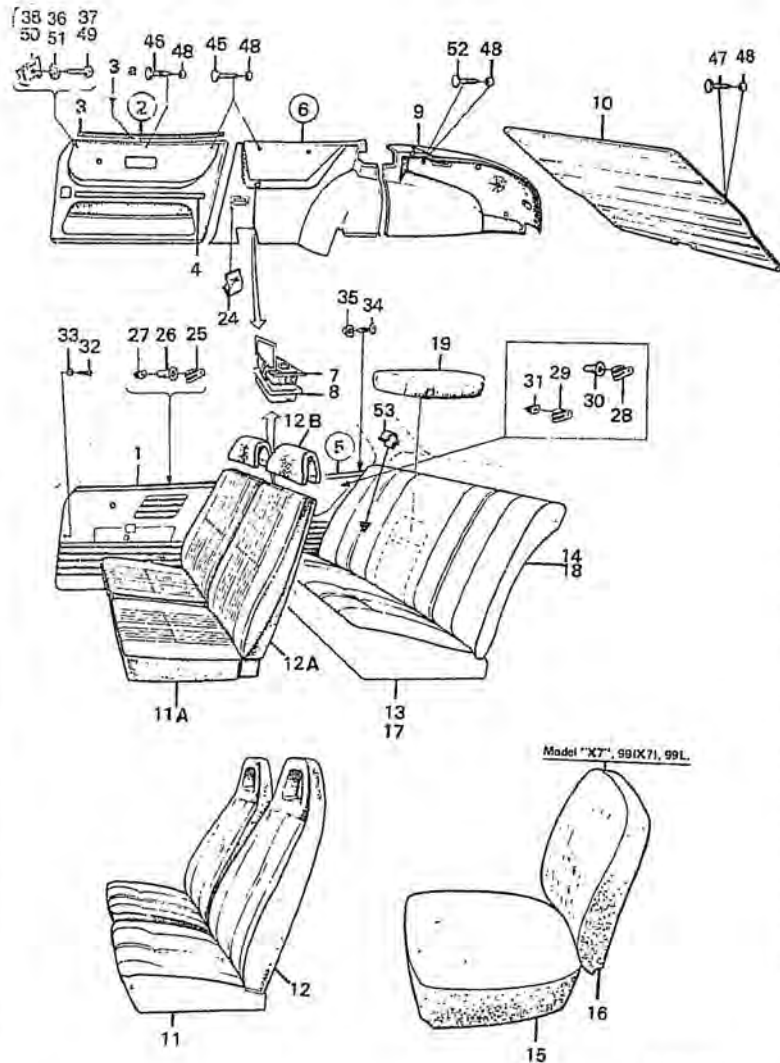
Upholstery, interior equipment			Klädsel, invändig utrustning			Date	Illustration	Group	Page
Upholstery 2D, 3CK			Klädsel 2D, 3CK			Datum	Bild nr	Grupp	Sida
						1988-10	R4243	8	173
Fig Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K/SR	Notes	Anmärkning	
		99							
9	94 07 412	1		Side trim luggage compartment LH, bordeaux	Sidklädsel, bagagerum V, bordeaux	6	373) 3CK TURBO CAR COLOUR R6		
9	94 07 420	1		Side trim luggage compartment RH, bordeaux	Sidklädsel, bagagerum H, bordeaux	6	373) 3CK TURBO CAR COLOUR R6		
9	94 07 412	1		Side trim, luggage compartment LH, bordeaux	Sidklädsel, bagagerum V, bordeaux	6	374) 3CK TRIM COLOUR CO7		
9	94 07 420	1		Side trim, luggage compartment RH, bordeaux	Sidklädsel, bagagerum H, bordeaux	6	374) 3CK TRIM COLOUR CO7		
9	94 40 926	1		Side trim, luggage compartment LH, grey	Sidklädsel, bagagerum V, grå	6	374) 3CK TRIM COLOUR CO2 CO5		
9	94 40 934	1		Side trim, luggage compartment RH, grey	Sidklädsel, bagagerum H, grå	6	374) 3CK TRIM COLOUR CO2 CO5		
10	84 62 954	1		Door trim, trunk door, blue	Dörrklädsel, bagagerumsdörr, blå	6	14), 3CK, CAR COLOUR B6		
10	84 62 970	1		Door trim, trunk door, yellow	Dörrklädsel, bagagerumsdörr, gul	6	14), 3CK, CAR COLOUR W1, W2, YR2, YR5, Y12, BK1		
10	84 62 939	1		Door trim, trunk door, green	Dörrklädsel, bagagerumsdörr, grön	6	7), 3CK, CAR COLOUR GN9		
10	84 63 911	1		Door trim, trunk door, green	Dörrklädsel, bagagerumsdörr, grön	6	8, 12), 3CK, CAR COLOUR GN10		
10	84 62 913	1		Door trim, trunk door, brown	Dörrklädsel, bagagerumsdörr, brun	6	14), 3CK, CAR COLOUR R2, R3, R4, BK1, Y11, SK1, GN11		
10	84 62 913	1		Door trim, trunk door, brown	Dörrklädsel, bagagerumsdörr, brun	6	15), 3CK, FOR ALL CH COLOURS		
10	84 65 114	1		Door trim, trunk door, beige	Dörrklädsel, bagagerumsdörr, beige	6	13, 14), 3CK CAR COLOUR R3		
CONTINUED ON NEXT PAGE					FORTSÄTTNING PÅ NÄSTA SIDA				

MASTEN INDEX

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brake 4-A02
- 6 Front axle nblly. Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20



R 4243-99

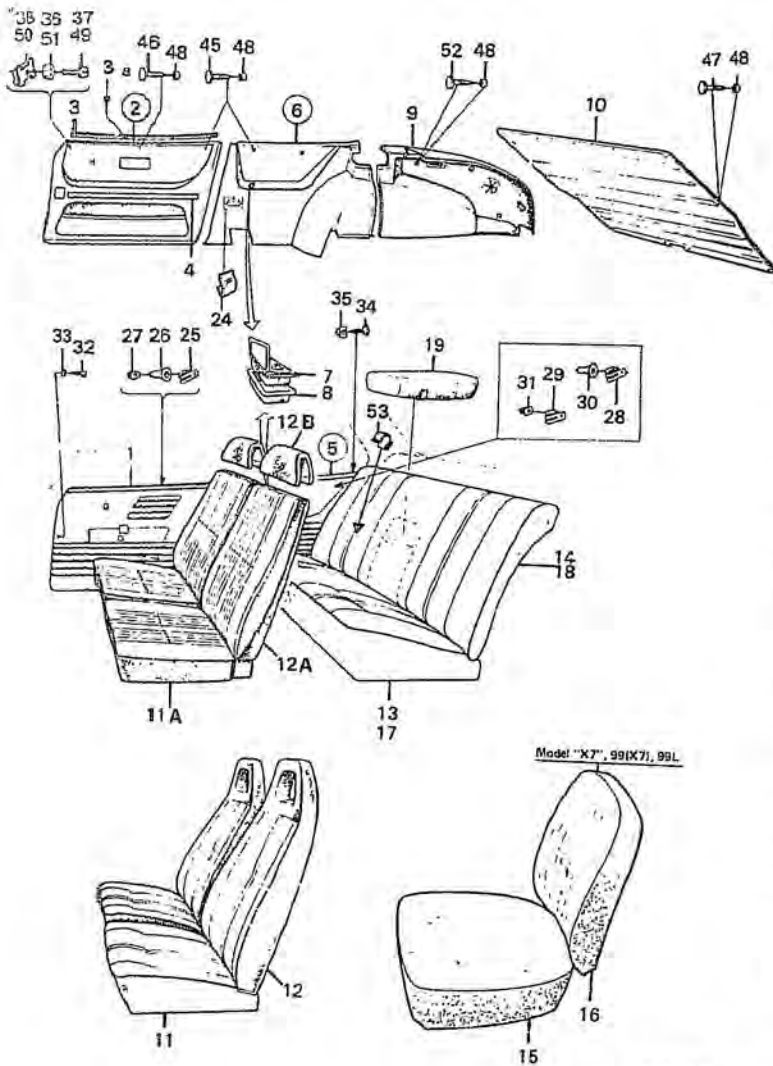
Upholstery, interior equipment		Klädsel, invändig utrustning		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
Upholstery 2D, 3CK		Klädsel 2D, 3CK		1988-10	R4243	8	175
Fig Pos	Part No Art nr	Quantity/Amount		Description		Benämning	Notes Anmärkning
		99					
0020	11	84 55 792	2	Seat cover, front seat, blue	Sitspåse, framstol, blå		
0040	12	76 02 303	2	Back cover, front seat, blue	Ryggpåse, framstol, blå		
0060	13	84 55 813	1	Seat cover, rear seat blue	Sitspåse, baksäte, blå		
0100	14	84 55 826	1	Back cover, rear seat blue	Ryggpåse, baksäte, blå		
0120							
0160	11	94 16 082	2	Seat cover, front seat, blue	Sitspåse, framstol, blå		
0180	12	94 16 090	2	Back cover, front seat, blue	Ryggpåse, framstol, blå	6 17.373, CAR COLOUR B10	
0200	13	94 13 865	1	Seat cover, rear seat blue	Sitspåse, baksäte, blå		
0220	14	94 29 689	1	Back cover, rear seat blue	Ryggpåse, baksäte, blå		
0240							
0260	11	94 15 082	2	Seat cover, front seat, blue	Sitspåse, framstol, blå		
0280	12	94 16 090	2	Back cover, front seat, blue	Ryggpåse, framstol, blå	6 11.17, 3CK, CAR COLOUR B10	
0300	13	94 13 865	1	Seat cover, rear seat blue	Sitspåse, baksäte, blå		
0320	14	94 13 907	1	Back cover, rear seat blue	Ryggpåse, baksäte, blå		
0340							
0360	15	76 01 826	2	Seat cover, front seat, blue	Sitspåse, framstol, blå	6 (7384373)	
0380	16	73 84 381	2	Back cover, front seat, blue	Ryggpåse, framstol, blå	6 121. X7, CAR COLOUR B8	
0400	17	84 55 818	1	Seat cover, rear seat, blue	Sitspåse, baksäte, blå		
0420	18	84 55 826	1	Back cover, rear seat, blue	Ryggpåse, baksäte, blå		
0440							
0460	15	76 01 826	2	Seat cover, front seat, blue	Sitspåse, framstol, blå	6 (7384373)	
0480	16	73 88 176	2	Back cover, front seat, blue	Ryggpåse, framstol, blå	6 13.2171, 99L, CAR COLOUR B8	
0500	17	84 55 818	1	Seat cover, rear seat, blue	Sitspåse, baksäte, blå		
0520	18	84 55 826	1	Back cover, rear seat, blue	Ryggpåse, baksäte, blå		
0540							
0560	11A	97 03 255	2	Seat cover, front seat, blue	Sitspåse, framstol, blå		
0580	12A	97 03 299	2	Back cover, front seat, blue	Ryggpåse, framstol, blå		
0600	12B	94 51 576	2	Cloth cover, neck-guard, marked e4-79001, blue, Alt	Klädselpåse, nackskydd, märkt e4-79001, blå, Alt		
0620	12B	97 23 206	2	Cloth cover, neck-guard, marked e4-80002, blue	Klädselpåse, nackskydd, märkt e4-80002, blå	6 458.463, TRIM COLOUR C08	
0640							
0660							
0680							
0700							
0720							
0740							
0760							
0780							
0800							
0820							
0840							
0860							
0880							
0900							
0920							
0940							
0960							
0980							
1000							

11. Ch 99752034050- 99756012233-
 12. -1975
 13. 1976-
 17. 1978-
 217. Ch -99762022420
 373. -1978 9899
 458. 1981-
 463. -1981

- 0 General, Complete sets 1-A02
 1 Tools 1-H02
 2 Engine 1-J02, 2-A02
 3 Electrical system, Instruments 3-A02
 4 Transmission 3-G02
 5 Brakes 4-A02
 6 Front assembly, Steering 4-C02
 7 Suspension, Wheels 4-E02
 8 Body 4-F02, 5-A02
 9 Accessories 5-K02
 10 Numerical register 6-A02

B GROUP INDEX

- Main body 4-F14
 Instrument panel 4-G24
 Hood, front, fenders 4-H06
 Doors, trunk lid 4-H18
 External details, glass, sealings 4-J06
 Upholstery, interior equipment and touch-up paint 4-L08
 Heating and ventilation system 5-I10
 Bumpers 5-I20



1455

Upholstery, interior
equipment
Upholstery 2D, 3CK

Klädsel, invändig
utrustning
Klädsel 2D, 3CK

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

8

177

Fig Pos	Part No Art nr	Quantity /Antal	Description	Benämning	K S	Notes Anmärkning
		99				
0892	13 97 03 323	1	Seat cover, rear seat, blue	Sitspåse, baksäte, blå	6	
0893	14 97 03 356	1	Back cover, rear seat, blue	Ryggpåse, baksäte, blå	6	
0895	11A 94 56 914	2	Seat cover, front seat, blue	Sitspåse, framstol, blå	6	
0896	12A 94 56 963	2	Back cover, front seat, blue	Ryggpåse, framstol, blå	6	
0897	12B 94 57 052	2	Cloth cover, neck guard, marked e4- 79001, blue Alt	Klädselpåse, nack- skydd, märkt e4- 79001, blå Alt	6	458, 463) TRIM COLOUR C16
0898	12B 97 07 689	2	Cloth cover, neck guard, marked e4- 80002, blue	Klädselpåse, nack- skydd, märkt e4- 80002, blå	6	
0899	13 94 71 368	1	Seat cover, rear seat, blue	Sitspåse, baksäte, blå	6	
0900	14 94 75 484	1	Back cover, rear seat, blue	Ryggpåse, baksäte, blå	6	
0901	11 84 55 552	2	Seat cover, front seat, yellow	Sitspåse, framstol, gul	6	
0902	12 84 55 560	2	Back cover, front seat, yellow	Ryggpåse, framstol, gul	6	14), CAR COLOUR W1, W2, YR2, YR5, R3, Y12, BK1
0903	13 84 55 578	1	Seat cover, back seat, yellow	Sitspåse, baksäte, gul	6	
0904	14 84 55 586	1	Back cover, rear seat, yellow	Ryggpåse, baksäte, gul	6	
0905	15 76 01 834	2	Seat cover, front seat, yellow	Sitspåse, framstol, gul	6	(7384458)
0906	16 73 84 464	2	Back cover, front seat, yellow	Sitspåse, framstol, gul	6	(12), X7, CAR COLOUR, W1, W2, YR2, R3
0907	17 84 55 578	1	Seat cover, rear seat, yellow	Sitspåse, baksäte, gul	6	
0908	18 84 55 586	1	Back cover, rear seat, yellow	Sitspåse, baksäte, gul	6	
0909	15 76 01 834	2	Seat cover, front seat, yellow	Sitspåse, framstol, gul	6	(7384458)
0910	16 73 88 150	2	Back cover, front seat, yellow	Ryggpåse, framstol, gul	6	(13, 217), 99L, CAR COLOUR W2, Y12
0911	17 84 55 578	1	Seat cover, rear seat, yellow	Sitspåse, baksäte, gul	6	
0912	18 84 55 586	1	Back cover, rear seat, yellow	Ryggpåse, baksäte, gul	6	
0913	11 84 55 677	2	Seat cover, front seat, green	Sitspåse, framstol, grön	6	
0914	12 84 55 685	2	Back cover, front seat, green	Ryggpåse, framstol, grön	6	7), CAR COLOUR GNS
0915	13 84 55 693	1	Seat cover, rear seat, green	Sitspåse, baksäte, grön	6	
0916	14 84 55 701	1	Back cover, rear seat, green	Ryggpåse, baksäte, grön	6	

7 -1974
12 -1975
13 1976-
14 -1976
217 Ch -99762022420
458 1981-
463 -1981

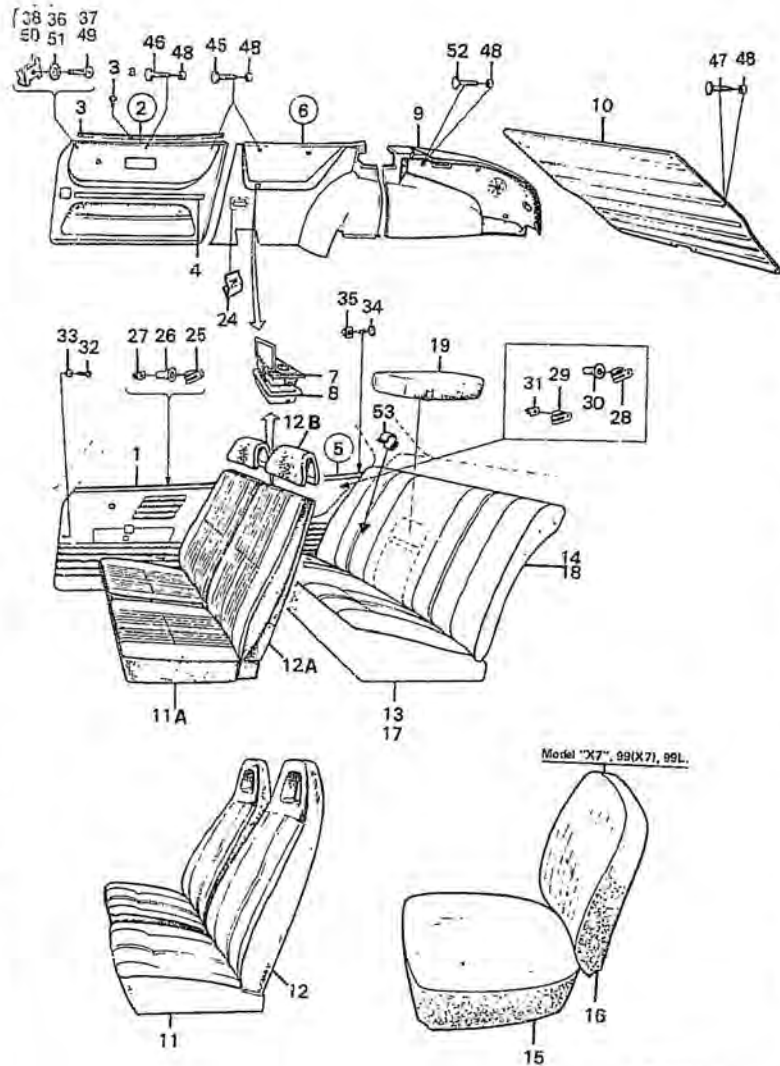
R 4243:99

MASTER INDEX

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20



R 4243 99

1455

Upholstery, interior
equipment
Upholstery 2D, 3CK

Klädsel, invändig
utrustning
Klädsel 2D, 3CK

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R4243

8

179

Fig. Pos	Part No ~ ~ ~	Quantity/ Antal	Description	Benämning	K/S SR	Notes Anmärkning
		99				
11	84 75 337	2	Seat cover, front seat, green	Sitspåse, framstol, grön	6	
12	84 75 345	2	Back cover, front seat, green	Ryggpåse, framstol, grön	6	8, 12I, CAR COLOUR GN10
13	84 75 252	1	Seat cover, rear seat, green	Sitspåse, baksäte, grön	6	
14	84 75 360	1	Seat cover, rear seat, green	Ryggpåse, baksäte, grön	6	
15	73 84 290	2	Seat cover, front seat, green	Sitspåse, framstol, grön	6	
16	73 84 308	2	Back cover, front seat, green	Ryggpåse, framstol, grön	6	7), X7, CAR COLOUR GN9
17	84 55 693	1	Seat cover, rear seat, green	Sitspåse, baksäte, grön	0	
18	84 55 701	1	Back cover, rear seat, green	Ryggpåse, baksäte, grön	0	
15	73 85 818	2	Seat cover, front seat, green	Sitspåse, framstol, grön	6	
16	73 85 826	2	Back cover, front seat, green	Ryggpåse, framstol, grön	6	8, 12I, 99, X7, CAR COLOUR GN10
17	84 75 352	1	Seat cover, rear seat, green	Sitspåse, baksäte, grön	6	
18	84 75 360	1	Back cover, rear seat, green	Ryggpåse, baksäte, grön	6	
11	84 98 057	2	Seat cover, front seat, green	Sitspåse, framstol, grön	6	
12	76 02 345	2	Back cover, front seat, green	Ryggpåse, framstol, grön	6	15, 16), CAR COLOUR (8496065), GN11
13	84 98 073	1	Seat cover, rear seat, green	Sitspåse, baksäte, grön	6	
14	84 98 081	1	Back cover, rear seat, green	Ryggpåse, baksäte, grön	6	
11	94 16 124	2	Seat cover, front seat, green	Sitspåse, framstol, grön	6	
12	94 16 132	2	Back cover, front seat, green	Ryggpåse, framstol, grön	6	17, 373), CAR COLOUR GN12
13	94 13 881	1	Seat cover, rear seat, green	Sitspåse, baksäte, grön	6	
14	94 29 705	1	Back cover, rear seat, green	Ryggpåse, baksäte, grön	6	
11	94 16 124	2	Seat cover, front seat, green	Sitspåse, framstol, grön	6	
12	94 16 132	2	Back cover, front seat, green	Ryggpåse, framstol, grön	6	17, 373), 3CK, CAR COLOUR GN12
13	94 13 881	1	Seat cover, rear seat, green	Sitspåse, baksäte, grön	6	
14	94 13 923	1	Back cover, rear seat, green	Ryggpåse, baksäte, grön	6	
11	94 32 352	2	Seat cover, front seat, green	Sitspåse, framstol, grön	6	

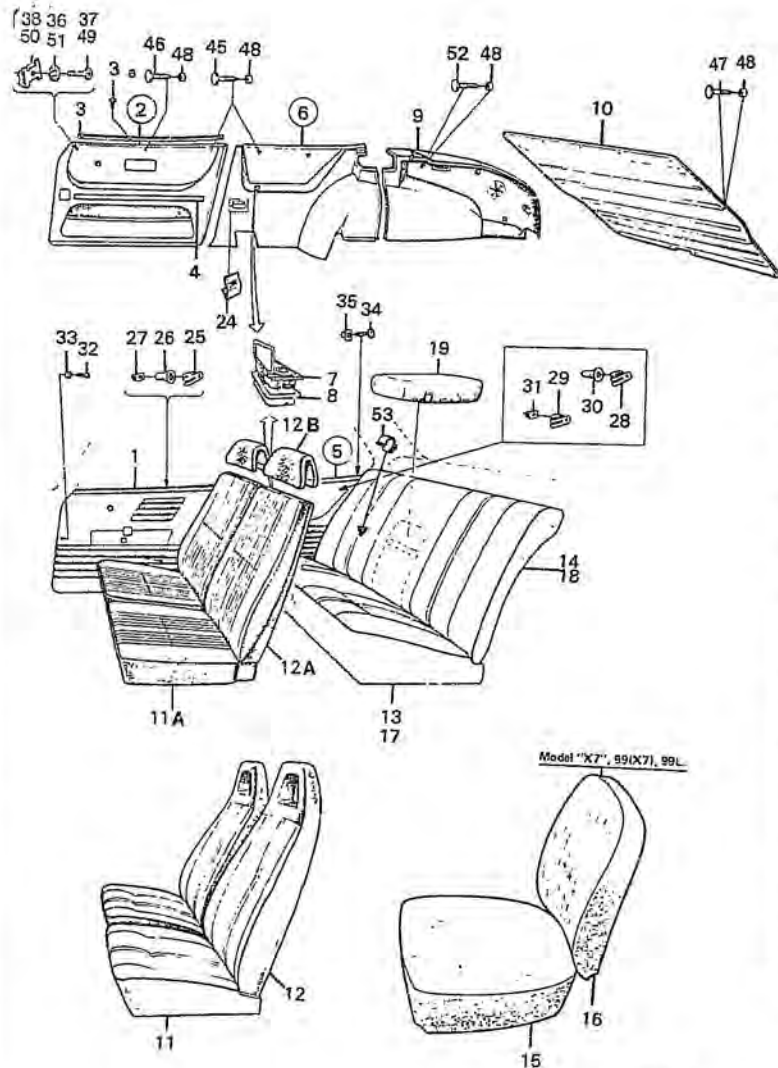
7 -1974
8 -1975
12 -1975
15, 1977-
16 -1977
17, 1978-
373 -1978 9999

MASTER INDEX

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

B GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L03
Heating and ventilation system	5-I10
Bumpers	5-I20



R 4243-99

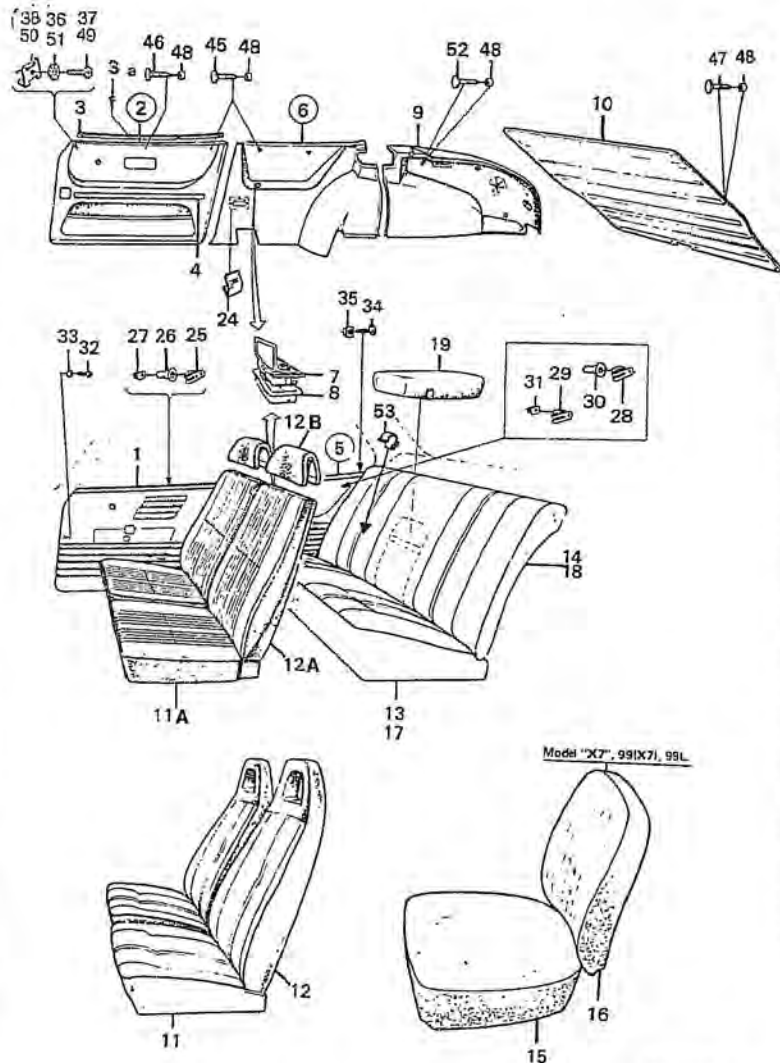
Upholstery, interior equipment		Klädsel, invändig utrustning		Date	Illustration	Group	Page
Upholstery 2D, 3CK		Klädsel 2D, 3CK		Date	Illustration	Group	Page
Fig. Pos.		Part No Art nr		1988-10	R4243	8	181
		Quantity/Anst		Description		Benämning	
						K S R	
						Notes	
						Anmärkning	
		99					
3300	12	94 32 360	2	Back cover, front seat, green	Ryggpåse, framstol, grön	6	374, 425) TRIM COLOUR C03 C06
3220	13	94 31 123	1	Seat cover, rear seat, green	Sitspåse, baksäte, grön	6	
3240	14	94 31 164	1	Back cover, rear seat, green	Ryggpåse, baksäte, grön	6	
3280	11A	94 48 531	2	Seat cover, front seat, green	Sitspåse, framstol, grön	6	
3300	12A	94 48 549	2	Back cover, front seat, green	Ryggpåse, framstol, grön	6	
3320	12B	94 51 535	2	Cloth cover, neck guard, green	Klädselpåse, nack-skydd, grön	6	426, 457) TRIM COLOUR C06, C11
3360	13	94 55 858	1	Seat cover, rear seat, green	Sitspåse, baksäte, grön	6	
3400	14	94 55 866	1	Back cover, rear seat, green	Ryggpåse, baksäte, grön	6	
3420	11A	97 03 257	2	Seat cover, front seat, green	Sitspåse, framstol, grön	6	
3440	12A	97 03 281	2	Back cover, rear seat, green	Ryggpåse, framstol, grön	6	
3460	12B	94 51 568	2	Cloth cover, neck guard, marked e4-79001, green, Alt	Klädselpåse, nack-skydd, märkt e4-79001, grön, Alt	6	
3480	12B	97 23 198	2	Cloth cover, neck guard, marked e4-80002, green	Klädselpåse, nack-skydd, märkt e4-80002, grön	6	458, 463) TRIM COLOUR C06
3500	13	97 03 315	1	Seat cover, rear seat, green	Sitspåse, baksäte, grön	6	
3520	14	97 03 349	1	Back cover, rear seat, green	Ryggpåse, baksäte, grön	6	
3522	11A	94 56 906	2	Seat cover, front seat, green	Sitspåse, framstol, grön	6	
3523	12A	94 56 956	2	Back cover, front seat, green	Ryggpåse, framstol, grön	6	
3524	12B	94 57 045	2	Cloth cover, neck guard, marked e4-79001, green, Alt	Klädselpåse, nack-skydd, märkt e4-79001, grön, Alt	6	458, 463) TRIM COLOUR C18
3525	12B	97 02 671	2	Cloth cover, neck guard, marked e4-80002, green	Klädselpåse, nack-skydd, märkt e4-80002, grön	6	
3527	13	94 71 350	1	Seat cover, rear seat, green	Sitspåse, baksäte, grön	6	
3528	14	94 75 476	1	Back cover, rear seat, green	Ryggpåse, baksäte, grön	6	
3529	11	84 55 438	2	Seat cover, front seat, brown	Sitspåse, framstol, brun	6	
3530	12	84 55 446	2	Back cover, front seat, brown	Ryggpåse, framstol, brun	6	14) CAR COLOUR R2, R4, BK1, Y11, SK1, GN11
3531	13	84 55 453	1	Seat cover, rear seat, brown	Sitspåse, baksäte, brun	6	
3532							
3533							
3534							
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3740							
3760							
3780							
3800							
3820							
3840							
3860							
3880							

14 ~1976
374, 1979-
425 ~1979
426 1980-
457 ~1980
458 1981-
463 ~1981

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

B GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H06
Doors, trunk lid 4-H18
External details, glass, sealings 4-J06
Upholstery, interior equipment and touch-up paint 4-L08
Heating and ventilation system 5-I10
Bumpers 5-I20



R 4243-99

1455

Upholstery, interior
equipment
Upholstery 2D, 3CK

Klädsel, invändig
utrustning
Klädsel 2D, 3CK

3900
3920
3940
3950
3960
4000
4020
4040
4060
4080
4100
4120
4140
4160
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4220
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4660
4680
4700
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4740
4760
4780
4800
4820
4840
4860

Fig Pos	Part No Art nr	Quantity/Åntal	Description	Benämning	K S	Notes Anmärkning
		99				
14	84 55 451	1	Back cover, rear seat, brown	Ryggpåse, baksäte, brun	6	
15	76 01 818	2	Seat cover, front seat, brown	Sitspåse, framstol, brun	6	
16	73 84 225	2	Back cover, front seat, brown	Ryggpåse, framstol, brun	6	(7384217) 12), X7, CAR COLOUR R2, R4 BK1, Y11
17	84 55 453	1	Seat cover, rear seat, brown	Sitspåse, baksäte, brun	6	
18	84 55 461	1	Back cover, rear seat, brown	Ryggpåse, baksäte, brun	6	
15	76 01 818	2	Seat cover, front seat, brown	Sitspåse, framstol, brun	6	
16	73 88 168	2	Back cover, front seat, brown	Ryggpåse, framstol, brun	6	(7384217) 13.217), 99L, CAR COLOUR R4, BK1, GN11
17	84 55 453	1	Seat cover, rear seat, brown	Sitspåse, baksäte, brun	6	
18	84 55 461	1	Back cover, rear seat, brown	Ryggpåse, baksäte, brun	6	
11	94 32 311	2	Seat cover, front seat, brown	Sitspåse, framstol, brun	6	
12	94 32 329	2	Back cover, front seat, brown	Ryggpåse, framstol, brun	6	374, 425), TRIM COLOUR C01, C04
13	94 31 107	1	Seat cover, rear seat, brown	Sitspåse, baksäte, brun	6	
14	94 31 149	1	Back cover, rear seat, brown	Ryggpåse, baksäte, brun	6	
11A	94 48 499	2	Seat cover, front seat, brown	Sitspåse, framstol, brun	6	
12A	94 48 507	2	Back cover, front seat, brown	Ryggpåse, framstol, brun	6	
12B	94 51 519	2	Cloth cover, neck guard, brown	Klädselpåse, nack- skydd, brun	6	476, 457), TRIM COLOUR C04, C09
13	94 55 817	1	Seat cover, rear seat, brown	Sitspåse, baksäte, brun	6	
14	94 55 825	1	Back cover, rear seat, brown	Ryggpåse, baksäte, brun	6	
11A	94 56 930	2	Seat cover, front seat, brown	Sitspåse, framstol, brun	6	
12A	94 56 989	2	Back cover, front seat, brown	Ryggpåse, framstol, brun	6	
12B	94 57 078	2	Cloth cover, neck guard, marked e4- 79001, brown Alt	Klädselpåse, nack- skydd, märkt e4- 79001, brun Alt	6	458, 463) TRIM COLOUR C17
12B	97 02 697	2	Cloth cover, neck guard, marked e4- 80002, brown	Klädselpåse, nack- skydd, märkt e4- 80002, brun	6	
13	94 71 376	1	Seat cover, rear seat, brown	Sitspåse, baksäte, brun	6	

12 -1975
13 1976-
217 Ch -99762022420.
374 1979-
425 -1979
426 1980-
457 -1980
458 1981-
463 -1981

5-B16

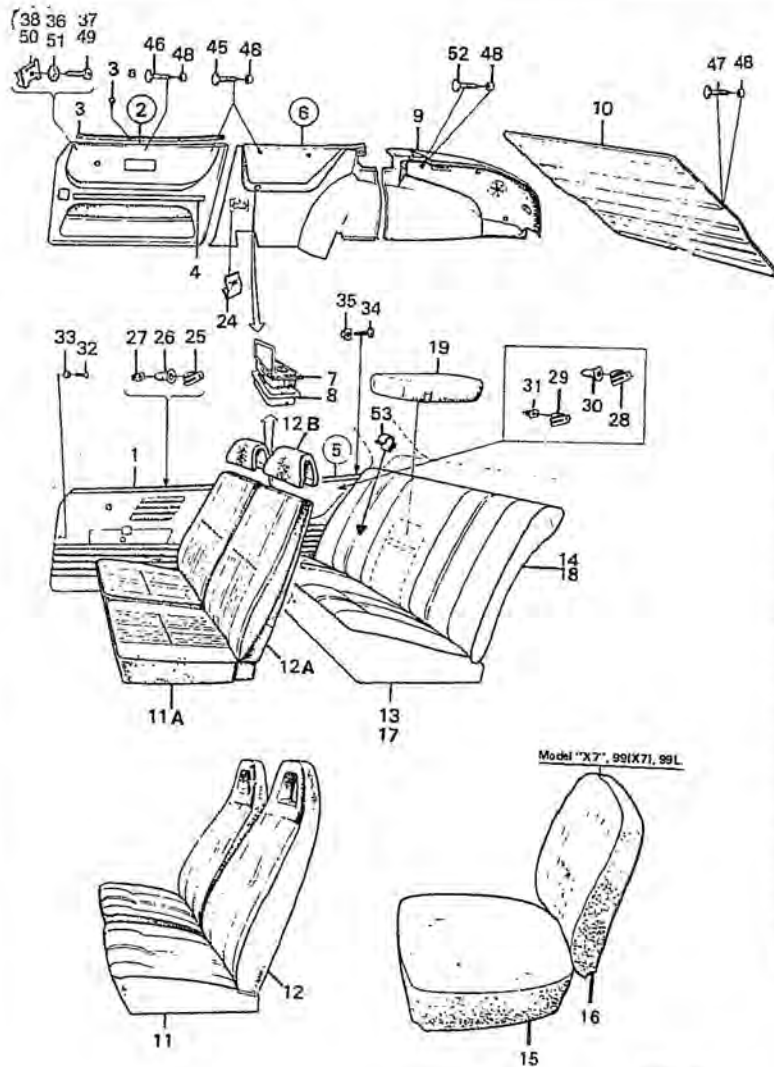
SAAB 99
M74-81

MASTER INDEX

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system,
- Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly,
- Steering 4-C02
- 7 Suspension,
- Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details,
glass, sealings 4-J06
- Upholstery, interior
equipment and
touch-up paint 4-L08
- Heating and
ventilation system 5-I10
- Bumpers 5-I20



R 4243-99

1455

Upholstery, i interior
equipment
Upholstery 2D, 3CK

Klädsel, invändig
utrustning
Klädsel 2D, 3CK

Date
Datum
1988-10

Illustration
Bild nr
R4243

Group
Grupp
8

Page
Sida
185

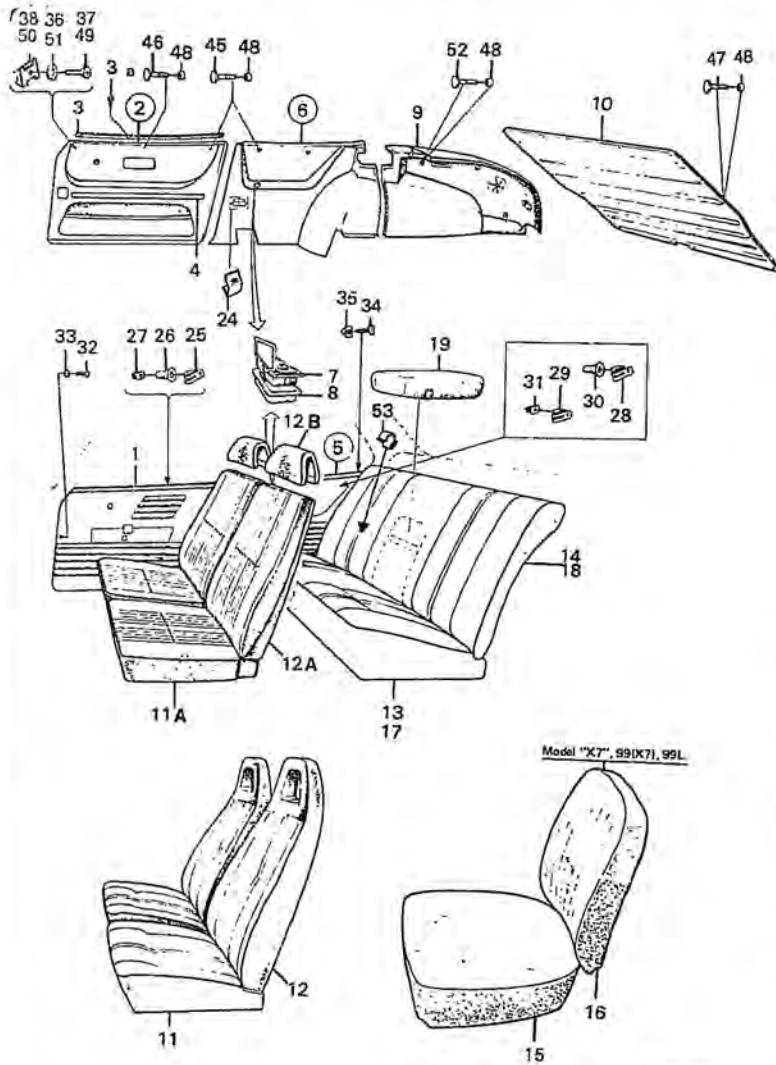
Fig Pos	Part No Art nr	Quantity/Amount	Description	Benämning	K/S SR	Notes Anmärkning
		99				
4880	14 94 75 492	1	Back cover, rear seat, brown	Ryggpåse, baksäte, brun	6	
4900						
4920	11 84 98 016	2	Seat cover, front seat, red	Sitspåse, framstol, röd	6	
5160	12 76 02 337	2	Back cover, front seat, red	Ryggpåse, framstol, röd	6	15, 16), CAR COLOUR R4, W2, SK1, 3CK, R6, SK2
5180	13 84 98 032	1	Seat cover, rear seat, red	Sitspåse, baksäte, röd	6	
5200	14 84 98 040	1	Back cover, rear seat, red	Ryggpåse, baksäte, röd	6	
5220						
5240	11 94 16 108	2	Seat cover, front seat, red	Sitspåse, framstol, röd	6	
5260	12 94 16 116	2	Back cover, front seat, red	Ryggpåse, framstol, röd	6	17, 373), CAR COLOUR R4, W2, SK1, R6, SK2
5300	13 94 13 873	1	Seat cover, rear seat, red	Sitspåse, baksäte, röd	6	
5320	14 94 29 697	1	Back cover, rear seat, red	Ryggpåse, baksäte, röd	6	
5340						
5360	11 94 16 108	2	Seat cover, front seat, red	Sitspåse, framstol, röd	6	
5380	12 94 16 116	2	Back cover, front seat, red	Ryggpåse, framstol, röd	6	17, 273), 3CK, CAR COLOUR R4, W2, SK1, SK2
5400	13 94 13 873	1	Seat cover, rear seat, red	Sitspåse, baksäte, röd	6	
5420	14 94 29 697	1	Back cover, rear seat, red	Ryggpåse, baksäte, röd	6	
5440						
5460	11 94 16 108	2	Seat cover, front seat, red	Sitspåse, framstol, röd	6	
5480	12 94 16 116	2	Back cover, front seat, red	Ryggpåse, framstol, röd	6	17, 273), 3CK, CAR COLOUR R4, W2, SK1, SK2
5500	13 94 13 873	1	Seat cover, rear seat, red	Sitspåse, baksäte, röd	6	
5520	14 94 13 915	1	Back cover, rear seat, red	Ryggpåse, baksäte, röd	6	
5540						
5560	11A 97 03 240	2	Seat cover, front seat, bordeaux	Sitspåse, framstol, bordeaux	6	
5580	12A 97 03 273	2	Back cover, front seat, bordeaux	Ryggpåse, framstol, bordeaux	6	
5600	12B 94 51 550	2	Cloth cover, neck-guard, marked e4-79001, bordeaux, Alt	Klädselpåse, nack-skydd, märkt e4-79001, bordeaux, Alt	6	458, 463) TRIM COLOUR C07
5620	12B 97 23 180	2	Cloth cover, neck-guard, marked e4-80002, bordeaux	Klädselpåse, nack-skydd, märkt e4-80002, bordeaux	6	
5640	13 97 03 307	1	Seat cover, rear seat, bordeaux	Sitspåse, baksäte, bordeaux	6	
5660	14 97 03 331	1	Back cover, rear seat, bordeaux	Ryggpåse, baksäte, bordeaux	6	
5680						
5700	11 84 79 743	2	Seat cover, front seat, beige	Sitspåse, framstol, beige	6	
5720	12 84 79 750	2	Back cover, front seat, beige	Ryggpåse, framstol, beige	6	13, 14), CAR COLOUR R3
5740	13 84 79 768	1	Seat cover, rear seat, beige	Sitspåse, baksäte, beige	6	
5760	14 84 79 776	1	Back cover, rear seat, beige	Ryggpåse, baksäte, beige	6	
5780						
5800						
5820						
5840						
5860						

13. 1976-
14. -1976
15. 1977-
16. -1977
17. 1978-
273. For 5CK with sun roof
373. -1978 9999
458. 1981-
463. -1981

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H08
- Doors, trunk lid 4-H18
- External details, glass, sealings Upholstery, interior equipment and touch-up paint 4-J06
- Heating and ventilation system 4-LC8
- Bumpers 5-11U
5-120



1455

Upholstery, interior
equipment
Upholstery 2D, 3CK

Klädsel, invändig
utrustning
Klädsel 2D, 3CK

Date
Datum
1988-10

Illustration
Bild nr
R4243

Group
Grupp
8

Page
Sida
187

Fig Pos	Part No Art nr	Quantity/Anst	Description	Benämning	K S	Notes Anmärkning
		99				
5980	15 76 01 842	2	Seat cover, front seat, beige	Sitspåse, framstol, beige	6	(73J6550)
5900	16 73 86 568	2	Back cover, front seat, beige	Ryggpåse, framstol, beige	6	13.217, 99L CAR COLOUR BK2
5920	17 84 79 768	1	Seat cover, rear seat, beige	Sitspåse, baksäte, beige	6	
5940	18 84 79 776	1	Back cover, rear seat, beige	Ryggpåse, baksäte, beige	6	
6000	11 84 98 099	2	Seat cover, front seat, nougat	Sitspåse, framstol, nougat	6	
6020	12 76 02 352	2	Back cover, front seat, nougat	Ryggpåse, framstol, nougat	6	15, 16L CAR COLOUR BK1, BK2, YR6, (8498107)
6040	13 84 98 115	1	Seat cover, rear seat, nougat	Sitspåse, baksäte, nougat	6	
6060	14 84 98 123	1	Back cover, rear seat, nougat	Ryggpåse, baksäte, nougat	6	
6080	11 94 16 140	2	Seat cover, front seat, nougat	Sitspåse, framstol, nougat	6	
6100	12 94 16 157	2	Back cover, front seat, nougat	Ryggpåse, framstol, nougat	6	17.373, CAR COLOUR BK1, BK2, YR6
6120	13 94 13 899	1	Seat cover, rear seat, nougat	Sitspåse, baksäte, nougat	6	
6140	14 94 29 713	1	Back cover, rear seat, nougat	Ryggpåse, baksäte, nougat	6	
6160	11 94 16 140	2	Seat cover, front seat, nougat	Sitspåse, framstol, nougat	6	
6180	12 94 16 157	2	Back cover, front seat, nougat	Ryggpåse, framstol, nougat	6	17.373, 3CK CAR COLOUR BK1, BK2, YR6
6200	13 94 13 899	1	Seat cover, rear seat, nougat	Sitspåse, baksäte, nougat	6	
6220	14 94 13 831	1	Back cover, rear seat, nougat	Ryggpåse, baksäte, nougat	6	
6240	11 94 32 337	2	Seat cover, front seat, grey	Sitspåse, framstol, grå	6	
6260	12 94 32 345	2	Back cover, front seat, grey	Ryggpåse, framstol, grå	6	374.425L TRIM COLOUR CO2, CO9
6280	13 94 31 115	1	Seat cover, rear seat, grey	Sitspåse, baksäte, grå	6	
6300	14 94 31 156	1	Back cover, rear seat, grey	Ryggpåse, baksäte, grå	6	
6320	11A 94 48 515	2	Seat cover, front seat, grey	Sitspåse, framstol, grå	6	
6340	12A 94 48 523	2	Back cover, front seat, grey	Ryggpåse, framstol, grå	6	
6360	12B 94 51 527	2	Clotth cover, neck-guard, grey	Klädselpåse, nack-skydd, grå	6	426.457L TRIM COLOUR CO5, C10
6380	12 94 55 833	1	Seat cover, rear seat, grey	Sitspåse, baksäte, grå	6	

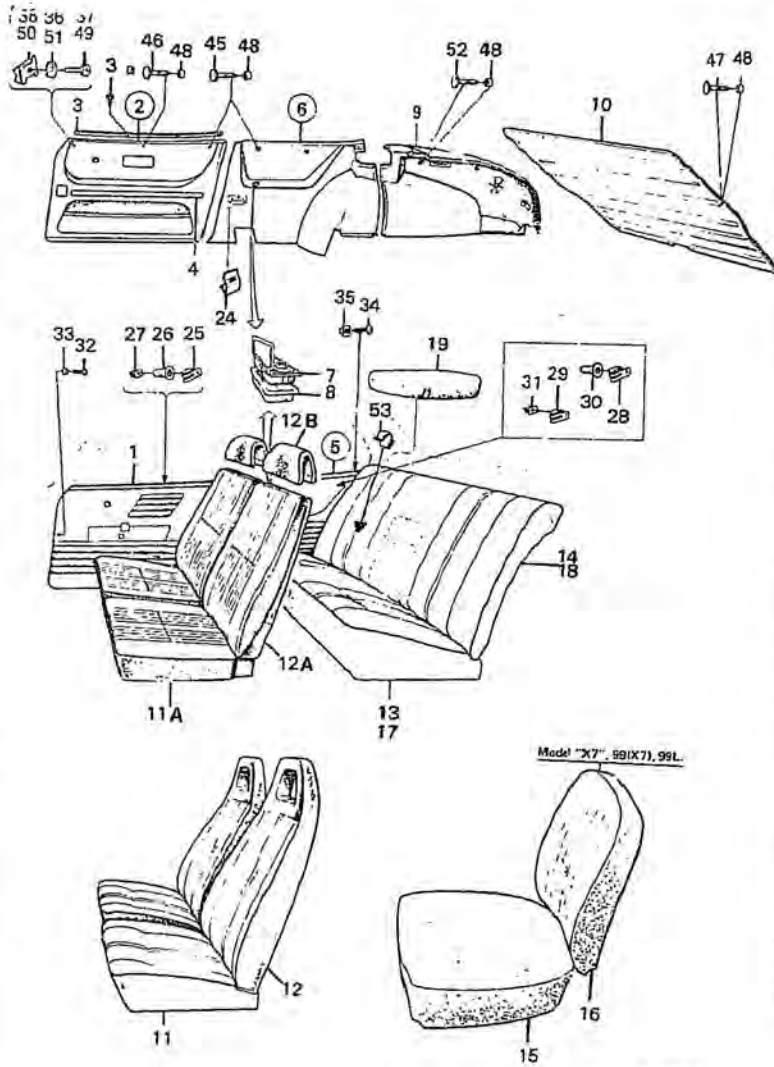
13 1976-
15 1977-
16 1977-
17 1978
217 Ch.-99762022420
373 -1978 9999
374 1979-
425 -1979
426 1990-
457 -1980

R 4243-99

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H05
- Doors, trunk lid 4-I18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20



R 4243-99

SAAB
genuine parts
original reservdelar

5-B22

SAAB 99
M74-81

MASTER INDEX

1455

Upholstery, interior
equipment
Upholstery 2D, 3CK

Klädsel, invändig
utrustning
Klädsel 2D, 3CK

Date
Datum
1988-10

Illustration
Bild nr
R4243

Group
Grupp
8

Page
Sida
189

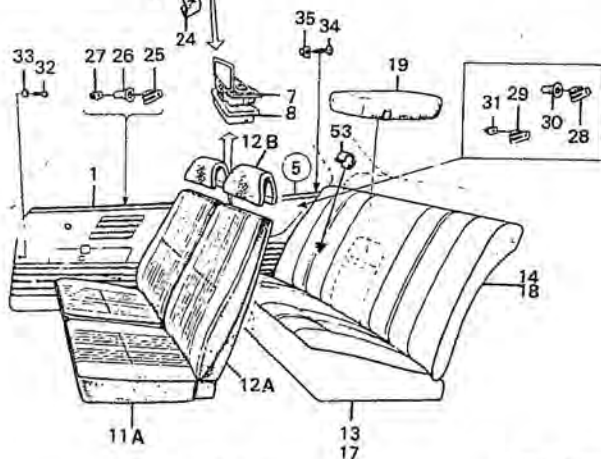
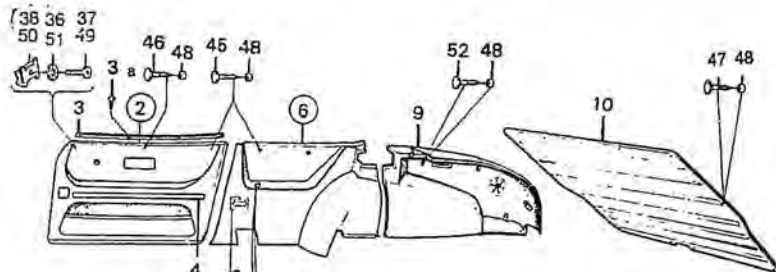
Fig Pos	Part No Art nr	Quantity/Amount Stk	Description	Benämning	Notes Anmärkning
14	94 55 841	1	Back cover, rear seat, grey	Ryggpåse, baksäte, grå	6
11	84 57 111	2	Seat cover, front seat, two-coloured brown	Sitspåse, framstol, två-färgad brun	6
12	84 57 129	2	Back cover, front seat, two-coloured brown	Ryggpåse, framstol, två-färgad brun	6
13	84 57 137	1	Seat cover, rear seat two-coloured brown	Sitspåse, baksäte, två-färgad brun	6
14	84 57 145	1	Back cover, rear seat two-coloured brown	Ryggpåse, baksäte, två-färgad brun	6
19	84 58 390	1	Cloth cover, arm rest two-coloured brown	Klädselpåse, armstöd, två-färgad brun	6
11	84 75 667	2	Seat cover, front seat, red-brown	Sitspåse, framstol, röd-brun	6
12	84 75 675	2	Back cover, front seat, red-brown	Ryggpåse, framstol, röd-brun	6
13	84 75 683	1	Seat cover, rear seat, red-brown	Sitspåse, baksäte, röd-brun	6
14	84 75 691	1	Back cover, rear seat, red-brown	Ryggpåse, baksäte, röd-brun	6
19	84 58 390	1	Cloth cover, arm rest, brown	Klädselpåse, armstöd, brun	6
11	84 79 792	2	Seat cover, front seat, beige-brown	Sitspåse, framstol, beige-brun	6
12	84 79 800	2	Back cover, front seat, beige-brown	Ryggpåse, framstol, beige-brun	6
13	84 79 818	1	Seat cover, rear seat, beige-brown	Sitspåse, baksäte, beige-brun	6
14	84 79 826	1	Back cover, rear seat, beige-brown	Ryggpåse, baksäte, beige-brun	6
19	84 58 390	1	Cloth cover, arm rest, beige-brown	Klädselpåse, armstöd, beige-brun	6
11	84 98 933	2	Seat cover, front seat, bordeaux	Sitspåse, framstol, bordeaux	6
12	76 02 360	2	Back cover, front seat, bordeaux	Ryggpåse, framstol, bordeaux	6
13	84 98 958	1	Seat cover, rear seat, bordeaux	Sitspåse, baksäte, bordeaux	6
14	84 98 966	1	Back cover, rear seat, bordeaux	Ryggpåse, baksäte, bordeaux	6
19	84 98 974	1	Cloth cover, arm rest, bordeaux	Klädselpåse, armstöd, bordeaux	6
11	84 98 933	2	Seat cover, front seat, bordeaux	Sitspåse, framstol, bordeaux	6
12	94 16 199	2	Back cover, front seat, bordeaux	Ryggpåse, framstol, bordeaux	6
13	84 98 958	1	Seat cover, rear seat, bordeaux	Sitspåse, baksäte, bordeaux	6
14	94 23 989	1	Back cover, rear seat, bordeaux	Ryggpåse, baksäte, bordeaux	6

13 1976-
14 -1976
16 -1977
17 1978-
81 Ch. 99771000001- 99776000001- 99777000001-
373 -1978 9999

- 9 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20



R 4243-99

1455

Upholstery, interior
equipment
Upholstery 2D, 3CKKlädsel, invändig
utrustning
Klädsel 2D, 3CKDate
Datum 1988-10
Revision
B/d nr R4243
Group
Grupp 8
Page
Sida 191

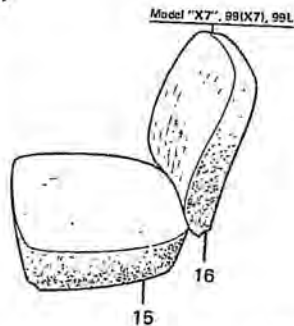
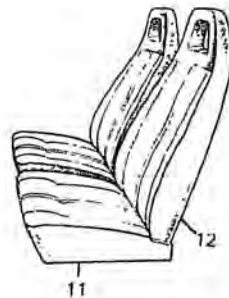
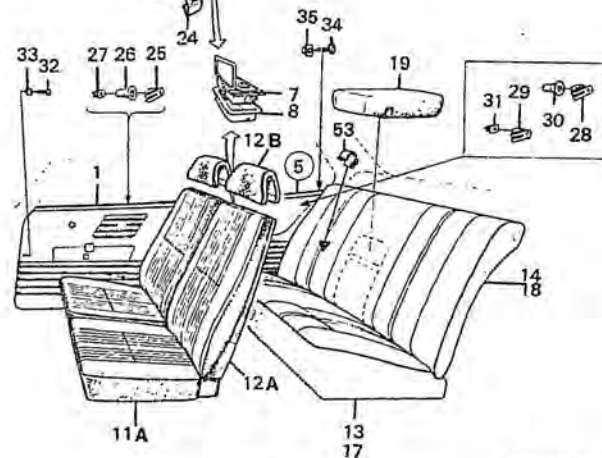
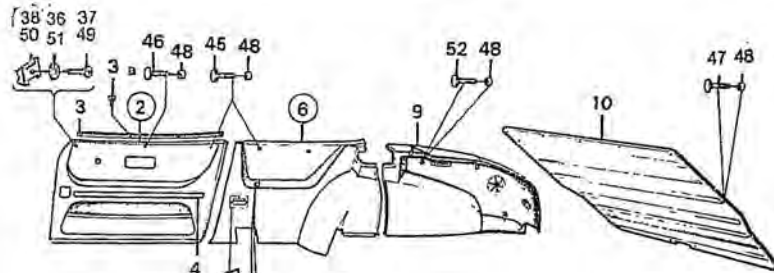
Fig Pos	Part No Art nr	Quantity/Amount Mängd	Description	Benämning	Notes Anmärkning
8080	19	94 24 383	1	Cloth cover, arm rest, bordeaux	Klädpåse, armstöd, bordeaux
8100	11	84 98 933	2	Seat cover, front seat, bordeaux	Sitspåse, framstol, bordeaux
8120	12	94 16 199	2	Back cover, front seat, bordeaux	Ryggpåse, framstol, bordeaux
8140	13	84 98 958	1	Seat cover, rear seat, bordeaux	Sitspåse, baksäte, bordeaux
8160	14	94 15 910	1	Back cover, rear seat, bordeaux	Ryggpåse, baksäte, bordeaux
8200	19	94 24 383	1	Cloth cover, arm rest, bordeaux	Klädpåse, armstöd, bordeaux
8220	11	94 33 160	2	Seat cover, front seat, bordeaux	Sitspåse, framstol, bordeaux
8240	12	94 33 178	2	Back cover, front seat, bordeaux	Ryggpåse, framstol, bordeaux
8260	13	94 31 180	1	Seat cover, rear seat, bordeaux	Sitspåse, baksäte, bordeaux
8280	14	94 31 826	1	Back cover, rear seat, bordeaux	Ryggpåse, baksäte, bordeaux
8300	19	94 24 383	1	Cloth cover, arm rest, bordeaux	Klädselpåse, armstöd, bordeaux
8320	11A	94 48 572	2	Seat cover, front seat, bordeaux	Sitspåse, framstol, bordeaux
8340	12A	94 48 580	2	Back cover, front seat, bordeaux	Ryggpåse, framstol, bordeaux
8360	12B	94 51 550	2	Cloth cover, front seat, bordeaux	Klädselpåse, framstol, bordeaux
8380	13	94 31 180	1	Seat cover, rear seat, bordeaux	Sitspåse, baksäte, bordeaux
8400	14	94 31 826	1	Back cover, rear seat, bordeaux	Ryggpåse, baksäte, bordeaux
8420	19	94 24 383	1	Cloth cover, arm rest, bordeaux	Klädselpåse, armstöd, bordeaux
8440	11	94 33 202	2	Seat cover, front seat, blue	Sitspåse, framstol, blå
8460	12	94 33 210	2	Back cover, front seat, blue	Ryggpåse, framstol, blå
8480	13	94 31 800	1	Seat cover, rear seat, blue	Sitspåse, baksäte, blå
8500	14	94 31 842	1	Back cover, rear seat, blue	Ryggpåse, baksäte, blå
8520	19	94 40 397	1	Cloth cover, arm rest, blue	Klädpåse, armstöd, blå
8540	11A	94 48 614	2	Seat cover, front seat, blue	Sitspåse, framstol, blå
8560	12A	94 48 622	2	Back cover, front seat, blue	Ryggpåse, framstol, blå
8580	12B	94 51 576	2	Cloth cover, front seat, blue	Klädselpåse, framstol, blå
8600	13	94 31 500	1	Seat cover, rear seat, blue	Sitspåse, baksäte, blå

373. -1978 9899
374. -1979-
425. -1979
426. 1980-
457. -1980

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H06
Doors, trunk lid 4-H18
External details, glass, sealings 4-J06
Upholstery, interior equipment and touch-up paint 4-L06
Heating and ventilation system 5-I10
Bumpers 5-I20



R 4243-99

1455

Upholstery, interior
equipment
Upholstery 2D, 3CK

Klädsel, invändig
utrustning
Klädsel 2D, 3CK

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R4243

8

193

Fig Pos	Part No Art nr	Quantity/Amount	Description	Benämning	K S R	Notes Anmärkning
		99				
9220	94 31 842	1	Back cover, rear seat, blue	Ryggpåse, baksäte, blå	6	
9240	94 40 397	1	Cloth cover, arm rest, blue	Klädselpåse, armstöd, blå	5	
9260						
9280						
9300	94 33 186	2	Seat cover, front seat, green	Sitspåse, framstol, grön	6	
9320	94 33 194	2	Back cover, front seat, green	Ryggpåse, framstol, grön	6	374, 425), EMS, TURBO, TRIM COLOUR C05
9340						
9360	94 31 198	1	Seat cover, rear seat, green	Sitspåse, baksäte, grön	6	
9380						
9400	94 31 834	1	Back cover, rear seat, green	Ryggpåse, baksäte, grön	6	
9420						
9440	94 40 389	1	Cloth cover, arm rest, green	Klädselpåse, armstöd, grön	6	
9460						
9480						
9500						
9520	94 48 598	2	Seat cover, front seat, green	Sitspåse, framstol, grön	6	
9540						
9560	94 48 606	2	Back cover, front seat, green	Ryggpåse, framstol, grön	6	
9580						
9600	94 51 568	2	Cloth cover, front seat, green	Klädselpåse, framstol, grön	6	426, 457), EMS, TURBO, TRIM COLOUR C06
9620						
9640	94 31 198	1	Seat cover, rear seat, green	Sitspåse, baksäte, grön	6	
9660						
9680	94 31 834	1	Back cover, rear seat, green	Ryggpåse, baksäte, grön	6	
9700						
9720	94 40 389	1	Cloth cover, arm rest, green	Klädselpåse, armstöd, grön	6	
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9760						
9780						
9800						
9820						
9840						
9860						

CONTINUED ON NEXT PAGE

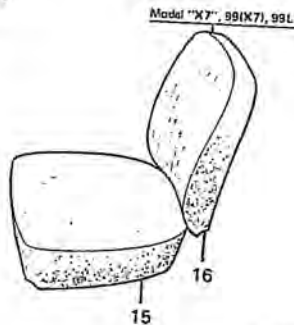
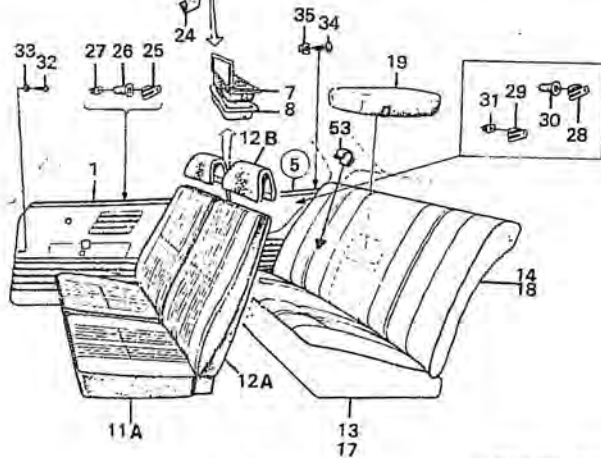
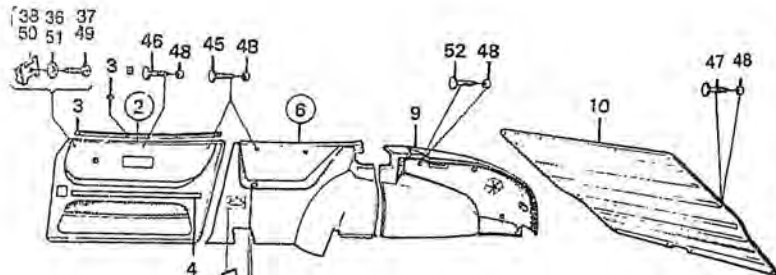
FORTSÄTTNING PÅ NÄSTA SIDA

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, steering 4-C02
- 7 Suspension, wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 5-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

374, 1979-
425, -1979
426, 1980-
457, -1980



R 4243-99

SAAB
genuine parts
original reservdelar

5-C04

SAAB 99
M74-81

MASTER INDEX

1470

Upholstery, interior equipment		Klädsel, invändig utrustning		Date	Illustration	Group	Page
Upholstery 2D, 3CK		Klädsel 2D, 3CK		Datum	Bild nr	Grupp	Sida
Fig Pos	Part No Art nr	Quantity/Antal		Description		Benämning	Notes Anmärkning
		99					
0030	24	94 00 334	6	Clip	Clip	Bricka	
0040	25	84 06 118	26	Clip, door trim	Clip, dörrklädsel	Bricka, brun	
0060	26	84 34 078	20	Sleeve, door trim	Hyfsa, dörrklädsel	Bricka, brun	
0080	27	84 24 442	6	Bushing, door trim	Bussning, dörrklädsel	Bricka, grå	
0100	28	84 05 268	8	Clip, side trim	Clip, sidklädsel	Bricka, grön	
0120	29	84 05 118	6	Clip, side trim	Clip, sidklädsel	Bricka, grön	
0140	30	84 34 078	10	Sleeve, side trim	Hyfsa, sidklädsel	Bricka, blå	
0160	31	84 24 442	4	Bushing, side trim	Bussning, sidklädsel	Bricka, blå	
0180	32	79 67 531	2	Screw	Skruv	Snabbskruv, brun	
0200	33	84 13 429	2	Washer	Bricka	Snabbskruv, Bordeaux	
0208	33	94 37 617	2	Washer, brown	Bricka, brun	Nut	
0209	33	94 65 816	X	Washer, brown	Bricka, brun	Plastic washer, brown	
0210	33	94 37 625	2	Washer, grey	Bricka, grå	Plastic washer, Bordeaux	
0215	33	94 37 633	2	Washer, green	Bricka, grön	Screw	
0216	33	94 65 782	2	Washer, green	Bricka, grön	Nut	
0219	33	94 65 808	X	Washer, blue	Bricka, blå	Plastic washer, brown	
0220	34	84 78 463	16	Screw, brown	Snabbskruv, brun	Plastic washer, Bordeaux	
0240	34	84 78 463	10	Screw, brown	Snabbskruv, brun	Screw	
0260	34	84 93 891	10	Screw, Bordeaux	Snabbskruv, Bordeaux	Nut	
0280	35	84 52 898	16	Nut	Snabbmutter	Nut	
0300	35	84 52 898	10	Nut	Snabbmutter	Nut	
0320	36	84 84 362	8	Plastic washer, brown	Plasticbricka, brun	Plastic washer, brown	
0340	36	84 98 909	8	Plastic washer, Bordeaux	Plasticbricka, Bordeaux	Plastic washer, Bordeaux	
0360	37	79 70 320	8	Screw	Skruv	Screw	
0380	38	88 01 818	8	Nut clip	Mutterclip	Nut clip	
0400	45	84 78 463	25	Screw, door-and side trim brown	Snabbskruv, dörr-och sidklädsel, brun	Screw, door-and side trim brown	
0480	45	84 78 463	21	Screw, door-and side trim brown	Snabbskruv, dörr-och sidklädsel, brun	Screw, door-and side trim brown	
0500	45	94 23 732	8	Screw, side trim, brown	Snabbskruv, sidklädsel, brun	Screw, side trim, brown	
0520	45	84 86 597	21	Screw, door-and side trim, nougat	Snabbskruv, dörr-och sidklädsel, nougat	Screw, door-and side trim, nougat	
0540	45	94 23 740	8	Screw, side trim, grey	Snabbskruv, sidklädsel, grå	Screw, side trim, grey	
0560	45	84 78 489	25	Screw, door-and side trim, yellow	Snabbskruv, dörr-och sidklädsel, gul	Screw, door-and side trim, yellow	
0580	45	84 78 489	21	Screw, door-and side trim, yellow	Snabbskruv, dörr-och sidklädsel, gul	Screw, door-and side trim, yellow	
0600	45	84 75 725	25	Screw, door-and side trim, green	Snabbskruv, dörr-och sidklädsel, grön	Screw, door-and side trim, green	
0620	45	84 75 725	21	Screw, door-and side trim, green	Snabbskruv, dörr-och sidklädsel, grön	Screw, door-and side trim, green	

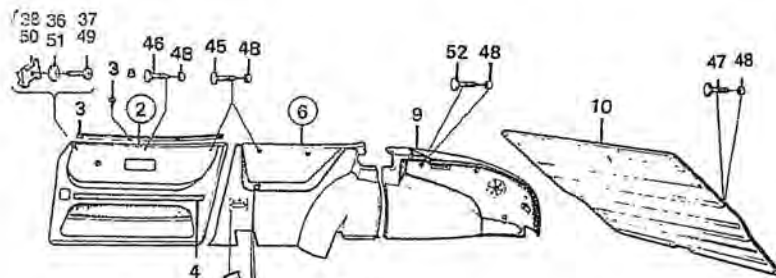
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15 -1977-
16 -1977

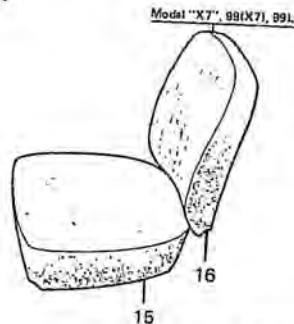
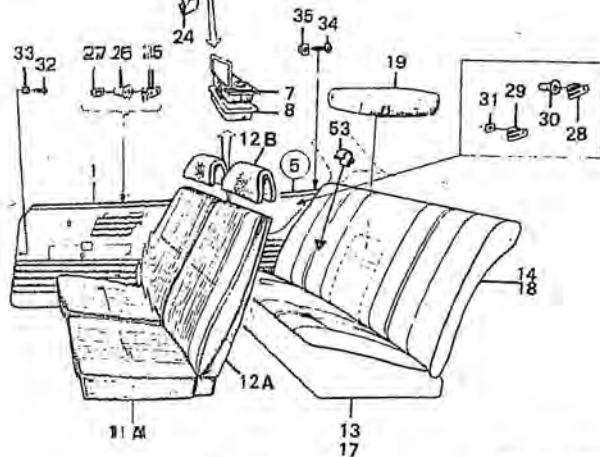
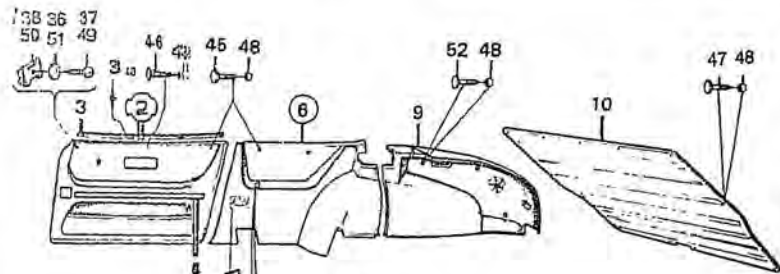
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220 See S1 section 850-
373 -1978 9999
374 1979-
439 Ch -99793008982 -99785013650
440 Ch -99793008983 -997906000001-
457 -1980
458 1981-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20





SAAB
genuine parts
original reservdelar

5-C08

SAAB 99
M74-81

MASTER INDEX

1470

Upholstery, interior
equipment
Upholstery 2D, 3CK

Klädsel, invändig
utrustning
Klädsel 2D, 3CK

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R4243

8

199

Fig. Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	Notes K S R Anmärkning
52	84 78 463	2	Screw, brown	Snabbskruv, brun	5 CK
53	94 50 925	2	Clamp	Klammer	5 374)
1850	84 55 263	X	Cloth, blue	Tyg, blått	6 16), CAR COLOUR B8, B9
1860	94 05 356	X	Cloth, blue	Tyg, blått	6 17, 373), CAR COLOUR B10
1870	84 55 206	X	Cloth, yellow	Tyg, gul	6 14) CAR COLOUR W1, W2, VR2, YR5, R3
1920					6 7) CAR COLOUR GN9
1940	84 55 230	X	Cloth, green	Tyg, grönt	6 8, 12), CAR COLOUR GN10
1960	84 74 892	X	Cloth, green	Tyg, grönt	6 15, 373), CAR COLOUR GN11
1980	84 97 802	X	Cloth, green	Tyg, grönt	6 374) TRIM COLOUR C03, C06
2000	94 23 229	X	Cloth, green	Tyg, grönt	6 374) EMS, GLE, TURBO TRIM COLOUR C08
2020	94 23 252	X	Cloth, green	Tyg, grönt	6 14) CAR COLOUR R2, R4, BK1, Y11, SK1
2040					6 374) TRIM COLOUR C01, C04
2060	84 55 172	X	Cloth, brown	Tyg, brunt	6 13, 14), CAR COLOUR R3
2080	84 23 294	X	Cloth, brown	Tyg, brunt	6 7), EMS, CAR COLOUR SK1, Y11
2100	84 79 701	X	Cloth, beige	Tyg, beige	6 8, 12), EMS, CAR COLOUR SK1, Y11, BK1, US
2120	84 55 289	X	Cloth, brown	Tyg, brunt	6 15, 16), CAR COLOUR R4, W2, SK1, 3CK, CAR COLOUR R5, SK2
2140					6 17, 373), CAR COLOUR W2, R4, SK1
2160	84 74 900	X	Cloth, red	Tyg, rött	6 13, 14), EMS, CAR COLOUR SK1, BK1, US, GLE, CAR COLOUR B8, SK1, YR5
2180					6 15, 16), CAR COLOUR BK1, BK2, YR5
2200	84 97 786	X	Cloth, red	Tyg, rött	6 17, 373), EMS, TURBO BK1, R6, SK2, SK1, US
2220					6 374), EMS, GLE, TURBO TRIM COLOUR C07
2240	94 05 291	X	Cloth, red	Tyg, rött	6 81, 373), GLE BK1, BK2, R5, SK2
2260	84 79 719	X	Cloth, beige	Tyg, beige	6 374) TRIM COLOUR C02, C05
2280					6 374), EMS, GLE, TURBO TRIM COLOUR C08
2300	84 97 828	X	Cloth, nougat	Tyg, nougat	6 16), CAR COLOUR B8, B9
2320					6 374), TRIM COLOUR C01, C04
2340	94 05 325	X	Cloth, nougat	Tyg, nougat	6 17, 373), CAR COLOUR B10
2360	84 99 980	X	Cloth, bordeaux	Tyg, bordeaux	6 374), EMS, GLE, TURBO TRIM COLOUR C08
2380	94 29 127	X	Cloth, bordeaux	Tyg, bordeaux	6 14), CAR COLOUR W1, W2, VR2, YR5
2400	84 97 836	X	Cloth, pearl gray	Tyg, pärlgrått	6 7), CAR COLOUR GN9, (8455312)
2420					6 8, 12), CAR COLOUR GN10
2440	94 29 218	X	Cloth, gray	Tyg, grått	6 15, 373), CAR COLOUR GN11
2460	94 23 278	X	Cloth, blue	Tyg, blått	
2480					
2500	84 55 321	X	Coated fabric, blue	Vävpast, blå	
2520	94 23 096	X	Coated fabric, brown	Vävpast, brun	
2540	94 05 382	X	Coated fabric, blue	Vävpast, blå	
2560	94 23 088	X	Coated fabric, blue	Vävpast, blå	
2580					
2600	84 55 305	X	Coated fabric, yellow	Vävpast, gul	
2620					
2640	76 01 958	X	Coated fabric, green	Vävpast, grönt	
2660					
2680	84 74 918	X	Coated fabric, green	Vävpast, grönt	
2700	84 74 918	X	Coated fabric, green	Vävpast, grönt	
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2840					

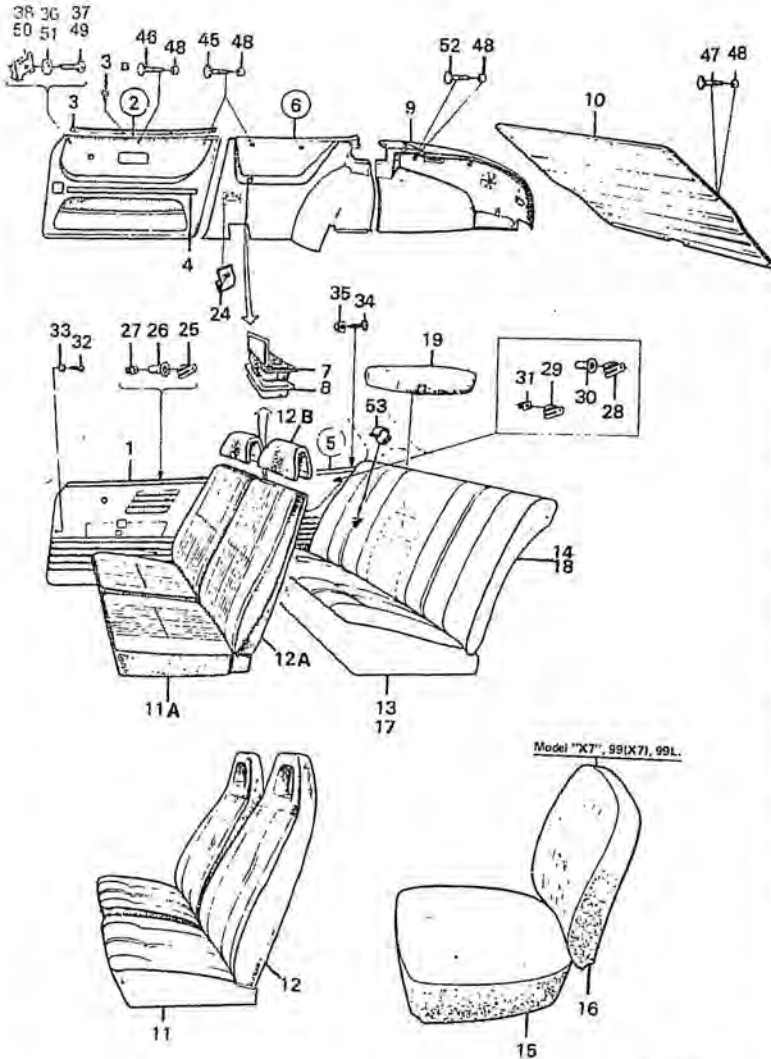
7 -1974
8 1975-
12 -1975
13 1976-
14 -1975
15 1977-
16 -1977
17 1978-
81 Ch 99771000001- 99776000001- 99777000001-
373 -1978 9999
374 1979-

R 4243-99

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 1-G24
- Hood, front, fenders 4-H05
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20



1470

Upholstery, interior
equipment
Upholstery 2D, 3CK

Klädsel, invändig
utrustning
Klädsel 2D, 3CK

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R4243

8

201

Fig Pos	Part No Art nr	Quantity/Anst		Description	Benämning	K SR	Notes Anmärkning
		99					
2860	94 28 947	X		Coated fabric, green	Vävpast, grön	6	374) TRIM COLOUR C03, C06
2880	84 55 297	X		Coated fabric, brown	Vävpast, brun	6	14) CAR COLOUR R2, R3, R4, BK1, Y11, EMS CAR COLOUR SK1, BK1, US
2900							GLE, CAR COLOUR B8, SK1, YR5, 3 CK, CAR COLOUR R6, SK2
2920							6 15, 373) CAR COLOUR BK1, BK2, YR6
2940	94 23 096	X		Coated fabric, brown	Vävpast, brun	6	374) TRIM COLOUR C01, C04
2960	84 79 727	X		Coated fabric, beige	Vävpast, beige	6	13, 14) CAR COLOUR R2
2980	84 97 562	X		Coated fabric, bordeaux	Vävpast, bordeaux	6	373, B1) EMS, TURBO BK1, R6, SK2, SK1, US
2990							GLE, BK1, BK2, R6, SK2
3000	84 97 562	X		Coated fabric, bordeaux	Vävpast, bordeaux	6	374) EMS, GLE, TURBO TRIM COLOUR C07
3020							6 374) TRIM COLOUR C02, C05
3040	94 29 150	X		Coated fabric, gray	Vävpast, grå	6	7)
3060	84 55 396	X		Plastic strip for covers, blue	Kederlist för klädselpåsar, blå	6	17, 373)
3080	94 05 549	X		Plastic strip for covers, blue	Kederlist för klädselpåsar, blå	6	374)
3100	94 32 675	X		Plastic strip for covers, blue	Kederlist för klädselpåsar, blå	6	8, 14)
3120	84 55 388	X		Plastic strip for covers, yellow	Kederlist för klädselpåsar, gul	6	7)
3140	73 77 336	X		Plastic strip for covers, green	Kederlist för klädselpåsar, grön	6	8, 12)
3160	84 74 942	X		Plastic strip for covers, green	Kederlist för klädselpåsar, grön	6	15, 373)
3180	84 74 942	X		Plastic strip for covers, green	Kederlist för klädselpåsar, grön	6	374)
3200	94 32 667	X		Plastic strip for covers, green	Kederlist för klädselpåsar, grön	6	373)
3220	84 55 370	X		Plastic strip for covers, brown	Kederlist för klädselpåsar, brun	6	374)
3240	94 32 642	X		Plastic strip for covers, brown	Kederlist för klädselpåsar, brun	6	13, 14)
3260	84 79 735	X		Plastic strip for covers, beige	Kederlist för klädselpåsar, beige	6	374)
3280	94 32 659	X		Plastic strip for covers, grey	Kederlist för klädselpåsar, grå	6	
3300	73 77 344	X		Plastic strip for covers, bordeaux	Kederlist för klädselpåsar, bordeaux	6	
3320							
3340							
3360							
3380							
3400							
3420							
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3800							
3820							
3840							
3860							
3880							
3900							

THE UPHOLSTERY ARE
EXPECTED TO BE
KEPT IN STOCK AT
LEAST TWO YEARS
AFTER WE HAVE

KLÄDSLARNÄRÄKNAS
FINNAS I LAGER
MINST TVÅ ÅR EF-
TER DET VISLUTAT
MONTERA DEM I

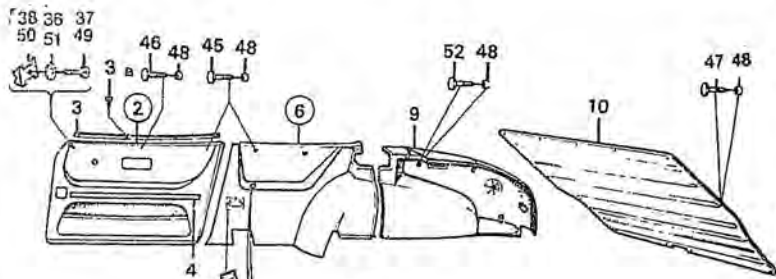
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8 -1975-
12 -1975
13 -1976-
14 -1976
15 -1977-
17 -1978-
81 On 99771000001- 99776000001- 99777000001-
373 -1978 9999
374 -1979-

R 4243-99

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H06
Doors, trunk lid 4-H18
External details, glass, sealings 4-J06
Upholstery, interior equipment and touch-up paint 4-L08
Heating and ventilation system 5-I10
Bumpers 5-I20



SAAB
genuine parts
original reservdelar

5-C12

SAAB 99
M74-81

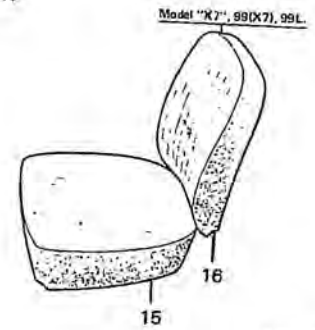
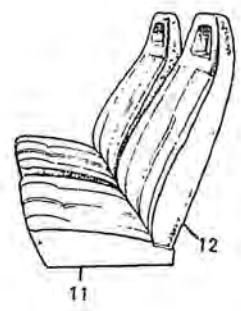
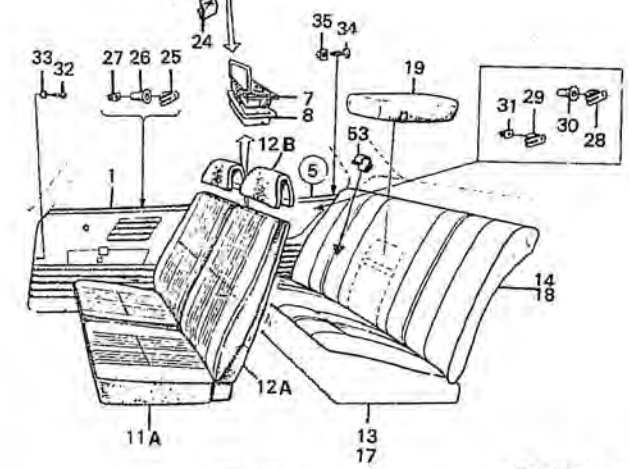
MASTER INDEX

1470

Upholstery, interior equipment		Klädsel, invändig utrustning		Date	Illustration	Group	Page
Upholstery 2D, 3CK		Klädsel 2D, 3CK		1988-10	R4243	8	203

3920
3940
3950
3980
4000
4020
4040
4060
4080
4100
4120

Fig Pos.	Part No Art nr	Quantity/ Antal	Description	Benämning	K/S	Notes Anmärkning
		99	CEASED MOUNTING THE PARTICULAR UPHOLSTERY IN THE SERIAL PRODUCTION. CLOTH, COATED FABRICS AND PLASTIC STRIPS, HOWEVER, WILL STILL BE STOCKED AND AVAILABLE FOR PURCHASE BY THE METER	SERIEPRODUKTIONEN TYG, PLAST OCH KEDER KOMMER DÖCK ATT LAGERFÖRAS SÅ SOM METERVARA		



R 4243 99

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

B GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H05
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

1510

Upholstery, interior equipment		Klädsel, invändig utrustning		Date	Illustration	Group	Page
Upholstery 4D, 5CK		Klädsel 4D, 5CK		Datum	Bild nr	Grupp	Sida
				1988-10	R4625	8	205
Fig Pos	Part No Art nr	Quantity/Antal		Description		Benämning	Notes
		99					Anmärkning
0010	1 84 48 672	1		Door trim LH, blue	Dörrklädsel V, blå	6 14) 4D, 5CK, CAR COLOUR B8	
0020	1 84 48 680	1		Door trim RH, blue	Dörrklädsel H, blå	6 14) 4D, 5CK, CAR COLOUR B8	
0030	2 84 48 714	1		Door trim LH, blue	Dörrklädsel V, blå	6 14) 4D, 5CK, CAR COLOUR B8	
0040	2 84 48 722	1		Door trim RH, blue	Dörrklädsel H, blå	6 14) 4D, 5CK, CAR COLOUR B8	
0050	1 84 88 835	1		Door trim LH, blue	Dörrklädsel V, blå	6 81.94) 4D, 5CK, CAR COLOUR B8	
0060							
0070	1 84 88 843	1		Door trim RH, blue	Dörrklädsel H, blå	6 81.94) 4D, 5CK, CAR COLOUR B8	
0080							
0090	2 84 88 850	1		Door trim LH, blue	Dörrklädsel V, blå	6 81.94) 4D, 5CK, CAR COLOUR B8	
0100							
0110	2 84 88 868	1		Door trim RH, blue	Dörrklädsel H, blå	6 81.94) 4D, 5CK, CAR COLOUR B8	
0120							
0130	1 94 06 877	1		Door trim LH, blue	Dörrklädsel V, blå	6 85.373) 4D, 5CK, CAR COLOUR B10	
0140							
0150	1 94 06 927	1		Door trim RH, blue	Dörrklädsel H, blå	6 85.373) 4D, 5CK, CAR COLOUR B10	
0160							
0170	2 94 07 544	1		Door trim LH, blue	Dörrklädsel V, blå	6 85.373) 4D, 5CK, CAR COLOUR B10	
0180							
0190	2 94 07 693	1		Door trim RH, blue	Dörrklädsel H, blå	6 85.373) 4D, 5CK, CAR COLOUR B10	
0200							
0210	1 94 28 178	1		Door trim LH, blue	Dörrklädsel V, blå	6 458) TRIM COLOUR C08	
0220	1 94 28 186	1		Door trim RH, blue	Dörrklädsel H, blå	6 458) TRIM COLOUR C08	
0230	2 94 30 059	1		Door trim LH, blue	Dörrklädsel V, blå	6 458) TRIM COLOUR C08	
0240	2 94 30 067	1		Door trim RH, blue	Dörrklädsel H, blå	6 458) TRIM COLOUR C08	
0250							
0260	1 94 66 707	1		Door trim LH, blue	Dörrklädsel V, blå	6 458) TRIM COLOUR C14, C16	
0270	1 94 66 715	1		Door trim RH, blue	Dörrklädsel H, blå	6 458) TRIM COLOUR C14, C16	
0280	2 94 66 806	1		Door trim LH, blue	Dörrklädsel V, blå	6 458) TRIM COLOUR C14, C16	
0290	2 94 66 814	1		Door trim RH, blue	Dörrklädsel H, blå	6 458) TRIM COLOUR C14, C16	
0300							
0310	1 84 48 557	1		Door trim LH, yellow	Dörrklädsel V, gul	6 14) 4D, 5CK, CAR COLOUR W1, W2, YR2, YR5, Y12, BK1	
0320							
0330	1 84 48 565	1		Door trim RH, yellow	Dörrklädsel H, gul	6 14) 4D, 5CK, CAR COLOUR W1, W2, YR2, YR5, Y12, BK1	
0340							
0350	2 84 48 599	1		Door trim LH, yellow	Dörrklädsel V, gul	6 14) 4D, 5CK, CAR COLOUR W1, W2, YR2, YR5, Y12, BK1	
0360							
0370	2 84 48 607	1		Door trim RH, yellow	Dörrklädsel H, gul	6 14) 4D, 5CK, CAR COLOUR W1, W2, YR2, YR5, Y12, BK1	
0380							
0390	1 84 48 615	1		Door trim LH, green	Dörrklädsel V, grön	6 7) 4D, CAR COLOUR GN9	
0400	1 84 48 623	1		Door trim RH, green	Dörrklädsel H, grön	6 7) 4D, CAR COLOUR GN9	
0410	2 84 48 656	1		Door trim LH, green	Dörrklädsel V, grön	6 7) 4D, CAR COLOUR GN9	
0420	2 84 48 664	1		Door trim RH, green	Dörrklädsel H, grön	6 7) 4D, CAR COLOUR GN9	
0430	1 84 49 654	1		Door trim LH, green	Dörrklädsel V, grön	6 8.12) 4D, CAR COLOUR GN10	
0440	1 84 49 662	1		Door trim RH, green	Dörrklädsel H, grön	6 8.12) 4D, CAR COLOUR GN10	
0450	2 84 49 696	1		Door trim LH, green	Dörrklädsel V, grön	6 8.12) 4D, CAR COLOUR GN10	
0460	2 84 49 704	1		Door trim RH, green	Dörrklädsel H, grön	6 8.12) 4D, CAR COLOUR GN10	
0470	1 84 88 878	1		Door trim LH, green	Dörrklädsel V, grön	6 81.94) 4D, 5CK, CAR COLOUR GN11	
0480							
0490	1 84 88 884	1		Door trim RH, green	Dörrklädsel H, grön	6 81.94) 4D, 5CK, CAR COLOUR GN11	
0500							
0510	2 84 88 892	1		Door trim LH, green	Dörrklädsel V, grön	6 81.94) 4D, 5CK, CAR COLOUR GN11	
0520							
0530	2 84 88 900	1		Door trim RH, green	Dörrklädsel H, grön	6 81.94) 4D, 5CK, CAR COLOUR GN11	
0540							

7. -1974

8. 1975-

12. -1975

14. -1976

81. Ch 99771000001-99776000001-99777000001-

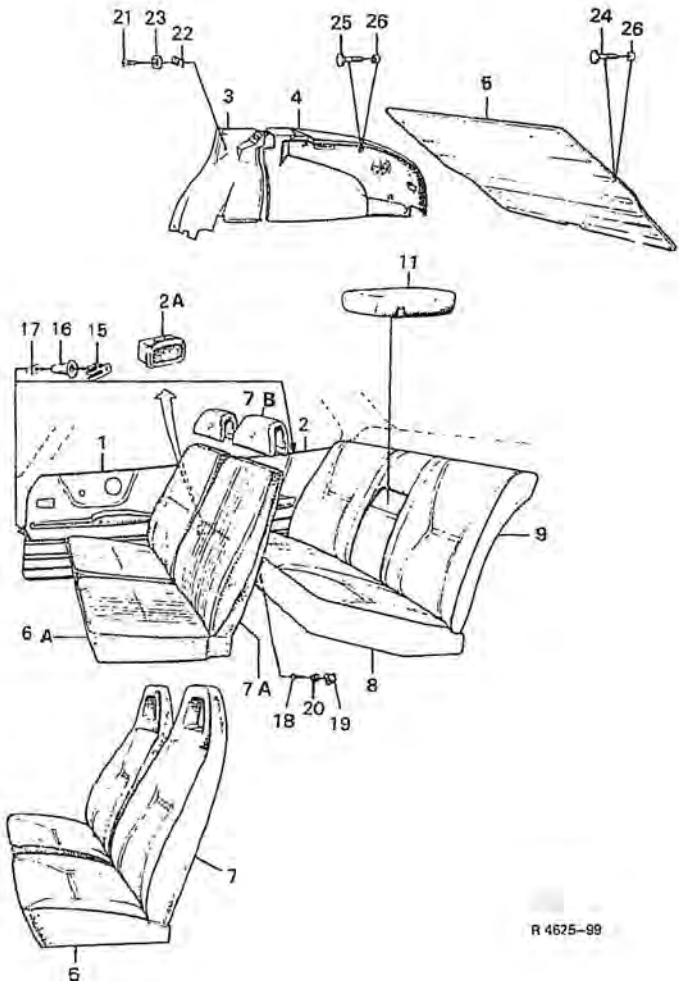
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95. Ch 99781000001-99786000001-99787000001-

373. -1978 9999

458 1981-

R 4625-99



1510

Upholstery, interior
equipment
Upholstery 4D, 5CK

Klädsel, invändig
utrustning
Klädsel 4D, 5CK

Date
Datum
1988-10

Illustration
Bild nr
R4625

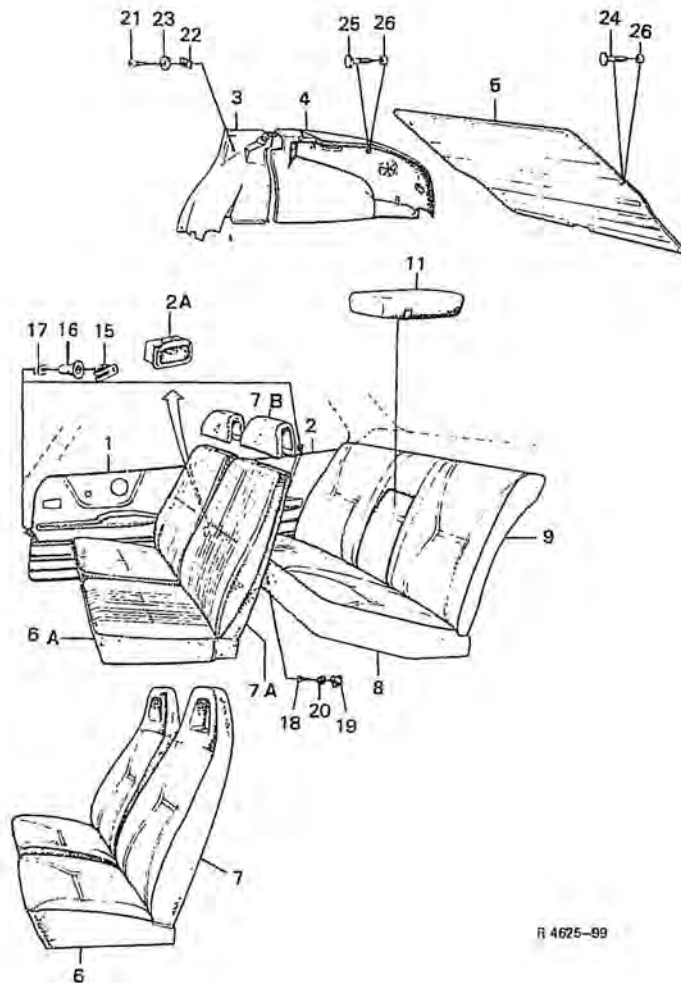
Group
Grupp
8

Page
Sida
207

Fig Pos	Part No An nr	Quantity/Antal	Description	Benämning	K S R	Notes Anmärkning
		89				
0550	1 94 06 844	1	Door trim LH, green	Dörrklädsel V, grön	6	95,373), 4D, 5CK, CAR COLOUR GN12
0560	1 94 06 893	1	Door trim RH, green	Dörrklädsel H, grön	6	95,373), 4D, 5CK, CAR COLOUR GN12
0570	2 94 07 610	1	Door trim LH, green	Dörrklädsel V, grön	6	95,373), 4D, 5CK, CAR COLOUR GN12
0580	2 94 07 669	1	Door trim RH, green	Dörrklädsel H, grön	6	95,373), 4D, 5CK, CAR COLOUR GN12
0590	1 94 27 592	1	Door trim LH, green	Dörrklädsel V, grön	6	374,457), 4D, 5CK, TRIM COLOUR C06
0600	1 94 27 618	1	Door trim RH, green	Dörrklädsel H, grön	6	374,457), 4D, 5CK, TRIM COLOUR C06
0610	2 94 27 634	1	Door trim LH, green	Dörrklädsel V, grön	6	374,457), 4D, 5CK, TRIM COLOUR C06
0620	2 94 27 659	1	Door trim RH, green	Dörrklädsel H, grön	6	374,457), 4D, 5CK, TRIM COLOUR C06
0630	1 94 28 152	1	Door trim LH, green	Dörrklädsel V, grön	6	458), TRIM COLOUR C06
0640	1 94 28 160	1	Door trim RH, green	Dörrklädsel H, grön	6	458), TRIM COLOUR C06
0650	2 94 30 034	1	Door trim LH, green	Dörrklädsel V, grön	6	458), TRIM COLOUR C06
0660	2 94 30 042	1	Door trim RH, green	Dörrklädsel H, grön	6	458), TRIM COLOUR C06
0670	1 84 48 490	1	Door trim LH, brown	Dörrklädsel V, brun	6	14), 4D, 5CK, CAR COLOUR R2, R3, R4, BK1, Y11, SK1, GN11
0680	1 84 48 508	1	Door trim RH, brown	Dörrklädsel H, brun	6	14), 4D, 5CK, CAR COLOUR R2, R3, R4, BK1, Y11, SK1, GN11
0690	2 84 48 532	1	Door trim LH, brown	Dörrklädsel V, brun	6	14), 4D, 5CK, CAR COLOUR R2, R3, R4, BK1, Y11, SK1, GN11
0700	2 84 48 540	1	Door trim RH, brown	Dörrklädsel H, brun	6	14), 4D, 5CK, CAR COLOUR R2, R3, R4, BK1, Y11, SK1, GN11
0710	1 84 88 793	1	Door trim LH, brown	Dörrklädsel V, brun	6	74,81), 4D, 5CK, CAR COLOUR R4, W2, YR5, SK1
0720	1 84 88 801	1	Door trim RH, brown	Dörrklädsel H, brun	6	74,81), 4D, 5CK, CAR COLOUR R4, W2, YR5, SK1
0730	2 84 88 819	1	Door trim LH, brown	Dörrklädsel V, brun	6	74,81), 4D, 5CK, CAR COLOUR R4, W2, YR5, SK1
0740	2 84 88 827	1	Door trim RH, brown	Dörrklädsel H, brun	6	74,81), 4D, 5CK, CAR COLOUR R4, W2, YR5, SK1
0750	1 94 27 436	1	Door trim LH, brown	Dörrklädsel V, brun	6	374,457), 4D, 5CK, TRIM COLOUR C04
0760	1 94 27 451	1	Door trim RH, brown	Dörrklädsel H, brun	6	374,457), 4D, 5CK, TRIM COLOUR C04
0770	2 94 27 477	1	Door trim LH, brown	Dörrklädsel V, brun	6	374,457), 4D, 5CK, TRIM COLOUR C04
0780	2 94 27 493	1	Door trim RH, brown	Dörrklädsel H, brun	6	374,457), 4D, 5CK, TRIM COLOUR C04
0790	1 94 66 723	1	Door trim LH, brown	Dörrklädsel V, brun	6	458), TRIM COLOUR C15, C17
0800	1 94 66 731	1	Door trim RH, brown	Dörrklädsel H, brun	6	458), TRIM COLOUR C15, C17
0810	2 94 66 822	1	Door trim LH, brown	Dörrklädsel V, brun	6	458), TRIM COLOUR C15, C17
0820	2 94 66 830	1	Door trim RH, brown	Dörrklädsel H, brun	6	458), TRIM COLOUR C15, C17
0830	1 94 28 137	1	Door trim LH, bordeaux	Dörrklädsel V, bordeaux	6	458), TRIM COLOUR C07

14 -1976
74 Ch -99752018265 -9975600771 -99757004506
81 Ch -99771000001 -99776000001 -99777000001 -
95 Ch -99781000001 -99786000001 -99787000001 -
373 -1978 9999
374 1979-
457 -1980
458 1981-

R 4625-99



- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

1510

Upholstery, interior
equipment
Upholstery 4D, 5CK

Klädsel, invändig
utrustning
Klädsel 4D, 5CK

Date
Datum
1988-10

Illustration
Bild nr
R4625

Group
Grupp
8

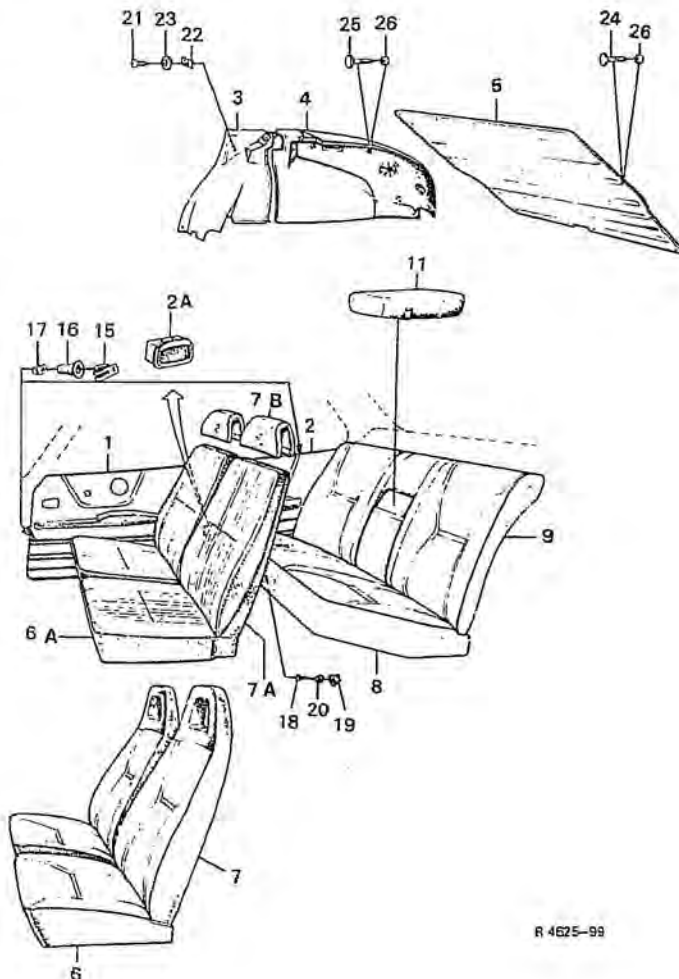
Page
Sida
209

Fig Pos	Part No Art nr	Quantity /Antal	Description	Benämning	K/S SR	Notes Anmärkning
		99				
1100	1 94 28 145	1	Door trim RH, bordeaux	Dörrklädsel H, bordeaux	6	458), TRIM COLOUR C07
1110	2 94 30 018	1	Door trim LH, bordeaux	Dörrklädsel V, bordeaux	6	458), TRIM COLOUR C07
1120	2 94 30 026	1	Door trim RH, bordeaux	Dörrklädsel H, bordeaux	6	458), TRIM COLOUR C07
1130						
1140	1 94 06 836	1	Door trim LH, brown	Dörrklädsel V, brun	6	95, 373), 4D, 5CK, CAR
1150			-red	-röd		COLOUR R4, W2, SK3
1160	1 94 06 885	1	Door trim RH, brown	Dörrklädsel H, brun	6	95, 373), 4D, 5CK, CAR
1170			-red	-röd		COLOUR R4, W2, SK3
1180	2 94 07 602	1	Door trim LH, brown	Dörrklädsel V, brun	6	95, 373), 4D, 5CK, CAR
1190			-red	-röd		COLOUR R4, W2, SK3
1200	2 94 07 651	1	Door trim RH, brown	Dörrklädsel H, brun	6	95, 373), 4D, 5CK, CAR
1210			-red	-röd		COLOUR R4, W2, SK3
1220	1 84 82 275	1	Door trim LH, beige	Dörrklädsel V, beige	6	13, 14), 4D, 5CK, CAR
1230						COLOUR R3
1240	1 84 82 283	1	Door trim RH, beige	Dörrklädsel H, beige	6	13, 14), 4D, 5CK, CAR
1250						COLOUR R3
1260	2 84 82 317	1	Door trim LH, beige	Dörrklädsel V, beige	6	13, 14), 4D, 5CK, CAR
1270						COLOUR R3
1280	2 84 82 325	1	Door trim RH, beige	Dörrklädsel H, beige	6	13, 14), 4D, 5CK, CAR
1290						COLOUR R3
1300	1 84 88 918	1	Door trim LH, nougat	Dörrklädsel V, nougat	6	16, 81), 4D, 5CK, CAR
1310						COLOUR BK1, BK2, R5
1320	1 84 88 926	1	Door trim RH, nougat	Dörrklädsel H, nougat	6	16, 81), 4D, 5CK, CAR
1330						COLOUR BK1, BK2, R5
1340	2 84 88 934	1	Door trim LH, nougat	Dörrklädsel V, nougat	6	16, 81), 4D, 5CK, CAR
1350						COLOUR BK1, BK2, R5
1360	2 84 88 942	1	Door trim RH, nougat	Dörrklädsel H, nougat	6	16, 81), 4D, 5CK, CAR
1370						COLOUR BK1, BK2, R5
1380	1 94 06 869	1	Door trim LH, nougat	Dörrklädsel V, nougat	6	17, 373), 4D, 5CK, CAR
1390						COLOUR BK1, BK2
1400	1 94 06 919	1	Door trim RH, nougat	Dörrklädsel H, nougat	6	17, 373), 4D, 5CK, CAR
1410						COLOUR BK1, BK2
1420	2 94 07 636	1	Door trim LH, nougat	Dörrklädsel V, nougat	6	17, 373), 4D, 5CK, CAR
1430						COLOUR BK1, BK2
1440	2 94 07 685	1	Door trim RH, nougat	Dörrklädsel H, nougat	6	17, 373), 4D, 5CK, CAR
1450						COLOUR BK1, BK2
1460	1 94 06 851	1	Door trim LH, brown	Dörrklädsel V, brun	6	17, 373), 4D, 5CK, CAR
1470			-nougat	-nougat		UR YR6
1480	1 94 06 901	1	Door trim RH, brown	Dörrklädsel H, brun	6	17, 373), 4D, 5CK, CAR
1490			-nougat	-nougat		COLOUR YR6
1500	2 94 07 628	1	Door trim LH, brown	Dörrklädsel V, brun	6	17, 373), 4D, 5CK, CAR
1510			-nougat	-nougat		COLOUR YR6
1520	2 94 07 677	1	Door trim RH, brown	Dörrklädsel H, brun	6	17, 373), 4D, 5CK, CAR
1530			-nougat	-nougat		COLOUR YR6
1540	1 94 27 519	1	Door trim LH, grey	Dörrklädsel V, grå	6	374), 4D, 5CK, TRIM
1550						COLOUR C05
1560	1 94 27 535	1	Door trim RH, grey	Dörrklädsel H, grå	6	374), 4D, 5CK, TRIM
1570						COLOUR C05
1580	2 94 27 550	1	Door trim LH, grey	Dörrklädsel V, grå	6	374), 4D, 5CK, TRIM
1590						COLOUR C05
1600	2 94 27 576	1	Door trim RH, grey	Dörrklädsel H, grå	6	374), 4D, 5CK, TRIM
1610						COLOUR C05
1620	2A 94 21 520	1	Ashtray	Äskkop	5	
1630	3 84 88 553	1	Side trim LH, brown	Sidklädsel V, brun	6	5CK, FOR ALL CH COLOURS

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-A02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H05
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-H10
- Bumpers 5-I20



R 4625-99

13 1975-
14 1976
16 1977
17 1978-
81 Ch 99771000001-99776000001-99777000001-
95 Ch 99781000001-99786000001-99787000001-
373 1978 9999
374 1979-
458 1981-

1510

Upholstery, interior
equipment
Upholstery 4D, 5CK

Klädsel, invändig
utrustning
Klädsel 4D, 5CK

Date
Datum
1988-10

Illustration
Bild nr
R4625

Group
Grupp
8

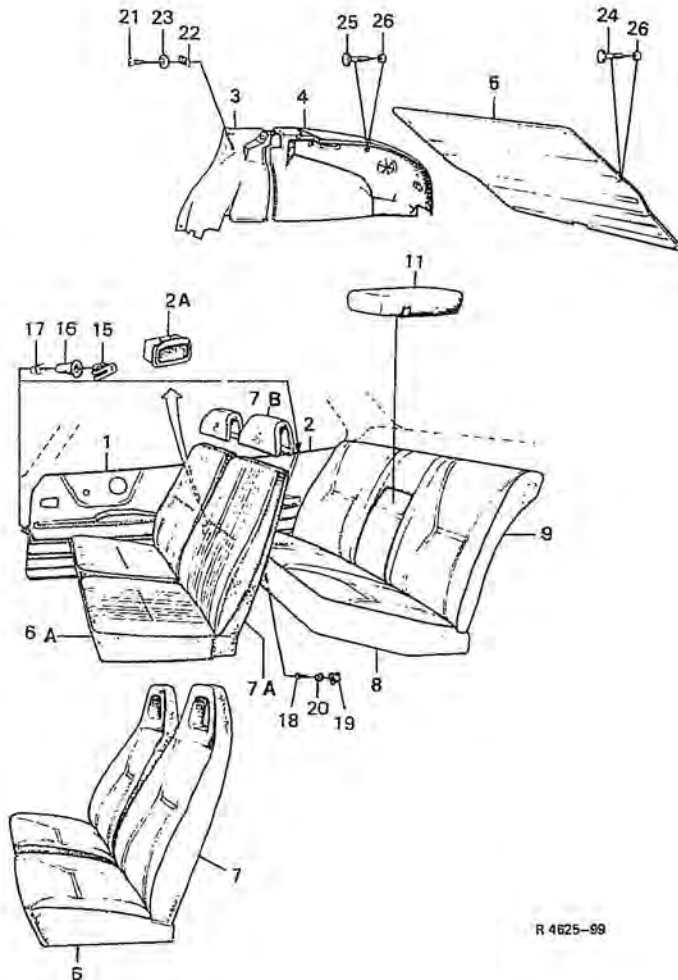
Page
Sida
211

Fig Pos	Part No Art nr	Quantity / Antal		Description	Benämning	K/S S/R	Notes Anmärkning
		99					
1640	3	94 42 492	1	Side trim RH, brown	Sidklädsel H, brun	6	5CK, FOR ALL CH COLOURS (848581)
1650	4	84 62 830	1	Side trim, luggage compartment LH, brown	Sidklädsel, bagagerum V, brun	6	5CK, FOR ALL CH COLOURS
1670	4	84 62 848	1	Side trim, luggage compartment RH, brown	Sidklädsel, bagagerum H, brun	6	5CK, FOR ALL CH COLOURS
1680	5	84 62 913	1	Door trim, trunk door, brown	Dörrklädsel, bagagerumsdörr, brun	6	5CK, FOR ALL CH COLOURS
1700							
1710							
1720	6	84 55 792	2	Seat cover, front seat, blue	Sitspåse, framstol, blå	6	
1730	7	76 02 303	2	Back cover, front seat, blue	Ryggpåse, framstol, blå	6	161, 4D, CAR COLOUR 88, 89
1740	8	84 47 492	1	Seat cover, rear seat, blue	Sitspåse, baksäte, blå	6	
1750	9	84 47 500	1	Back cover, rear seat, blue	Ryggpåse, baksäte, blå	6	
1760							
1770	6	94 16 082	2	Seat cover, front seat, blue	Sitspåse, framstol, blå	6	
1780	7	94 16 090	2	Back cover, front seat, blue	Ryggpåse, framstol, blå	6	173J, 4D, CAR COLOUR B10
1790	8	94 19 847	1	Seat cover, rear seat, blue	Sitspåse, baksäte, blå	6	
1800	9	94 18 666	1	Back cover, rear seat, blue	Ryggpåse, baksäte, blå	6	
1810							
1820	6	84 55 792	2	Seat cover, front seat, blue	Sitspåse, framstol, blå	6	
1830	7	76 02 303	2	Back cover, front seat, blue	Ryggpåse, framstol, blå	6	161, 5CK, CAR COLOUR 88, 89
1840	8	84 88 496	1	Seat cover, rear seat, blue	Sitspåse, baksäte, blå	6	
1850	9	84 88 504	1	Back cover, rear seat, blue	Ryggpåse, baksäte, blå	6	
1860							
1870	6	94 16 082	2	Seat cover, front seat, blue	Sitspåse, framstol, blå	6	
1880	7	94 16 090	2	Back cover, front seat, blue	Ryggpåse, framstol, blå	6	17, 373J 5CK, CAR COLOUR B10
1890	8	94 19 847	1	Seat cover, rear seat, blue	Sitspåse, baksäte, blå	6	
1900	9	94 24 482	1	Back cover, rear seat, blue	Ryggpåse, baksäte, blå	6	
1910							
1920	6A	97 03 265	2	Seat cover, front seat, blue	Sitspåse, framstol, blå	6	
1930	7A	97 03 299	2	Back cover, front seat, blue	Ryggpåse, framstol, blå	6	
1940	7B	94 51 576	2	Cloth cover, neck-guard, marked e4-79001, blue Alt	Klädselpåse, nackskydd, märkt e4-79001, blå Alt	6	458, 463J, 4D, TRIM COLOUR C08
1950	7B	97 23 206	2	Cloth cover, neck-guard, marked e4-80002, blue	Klädselpåse, nackskydd, märkt e4-80002, blå	6	
1960							
1970	8	97 04 354	1	Seat cover, rear seat, blue	Sitspåse, baksäte, blå	6	
1980							
1990							
2000							

0	General, Complete sets	1-A02
1	Tools	1-102
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

B GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H10
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20



R 4625-99

16. -1977
17. 1978-
373. -1978 9999
458. 1981-
463. -1981

1510

Upholstery, interior
equipment
Upholstery 4D, 5CK

Klädsel, invändig
utrustning
Klädsel 4D, 5CK

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R4625

8

213

Fig Pos	Part No Art nr	Quantity/Amtal	Description	Benämning	K/S S/R	Notes Anmärkning
99						
2210	9	97 04 388	1	Back cover, rear seat, blue	6	
2220						
2230	6A	94 56 914	2	Seat cover, front seat, blue	6	
2240	7A	94 56 963	2	Back cover, front seat, blue	6	
2250						
2260	7B	94 57 052	2	Cloth cover, neck guard, marked e4-79001, blue Alt	6	458.463), 4D, TRIM COLOUR C14
2270						
2280	7B	97 02 689	2	Cloth cover, neck guard, marked e4-80002, blue	6	
2290						
2300						
2310	8	94 71 400	1	Seat cover, rear seat, blue	6	
2320						
2330	9	94 75 526	1	Back cover, rear seat, blue	6	
2340						
2350	6	84 55 552	2	Seat cover, front seat, yellow	6	
2360						
2370	7	84 55 560	2	Back cover, front seat, yellow	6	14), 4D, CAR COLOUR W1, W2, YR2, YR5, R3, Y12, BK1
2380						
2390	8	84 47 252	1	Seat cover, rear seat, yellow	6	
2400						
2410	9	84 47 260	1	Back cover, rear seat, yellow	6	
2420						
2430						
2440	6	84 55 552	2	Seat cover, front seat, yellow	6	
2450						
2460	7	84 55 560	2	Back cover, front seat, yellow	6	14), 5CK, CAR COLOUR W2, YR5, Y12, BK1
2470						
2480	8	84 88 454	1	Seat cover, rear seat, yellow	6	
2490						
2500	9	84 88 462	2	Back cover, rear seat, yellow	6	
2510						
2520	6	84 55 677	2	Seat cover, front seat, green	6	
2530						
2540	7	84 55 685	2	Back cover, front seat, green	6	7), 4D, CAR COLOUR GN9
2550						
2560	8	84 47 377	1	Seat cover, rear seat, green	6	
2570						
2580	9	84 47 385	1	Back cover, rear seat, green	6	
2590						
2600	6	84 75 337	2	Seat cover, front seat, green	6	
2610						
2620	7	84 75 545	2	Back cover, front seat, green	6	8, 12), 4D, CAR COLOUR GN10
2630						
2640	8	84 48 639	1	Seat cover, rear seat, green	6	
2650						
2660	9	84 48 647	1	Back cover, rear seat, green	6	
2670						
2680						
2690						
2700						
2710						
2720						
2730						
2740						
2750						
2760						
2770						

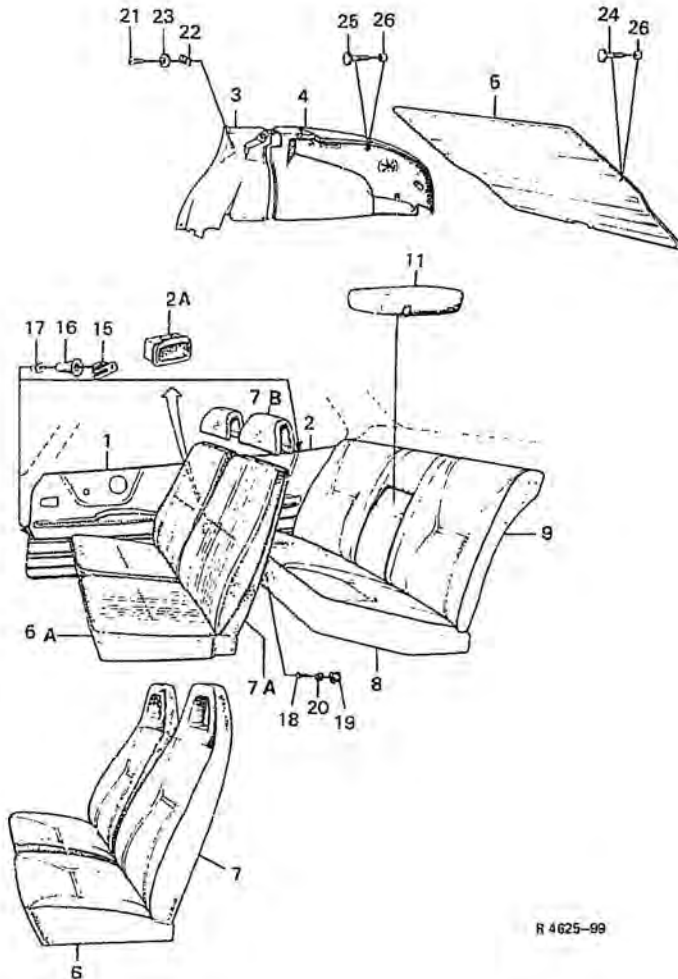
R 4625-99

7 -1974
8 1975-
12 -1975
14 -1976
458 1981-
463 -1981

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system.
- Instruments 3-A02
- 4 Transmission 3-C02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 1-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20



1510

Upholstery, interior
equipment
Upholstery 4D, 5CK

Klädsel, invändig
utrustning
Klädsel 4D, 5CK

Date
Datum
1988-10

Illustration
Bild nr
R4625

Group
Grupp
8

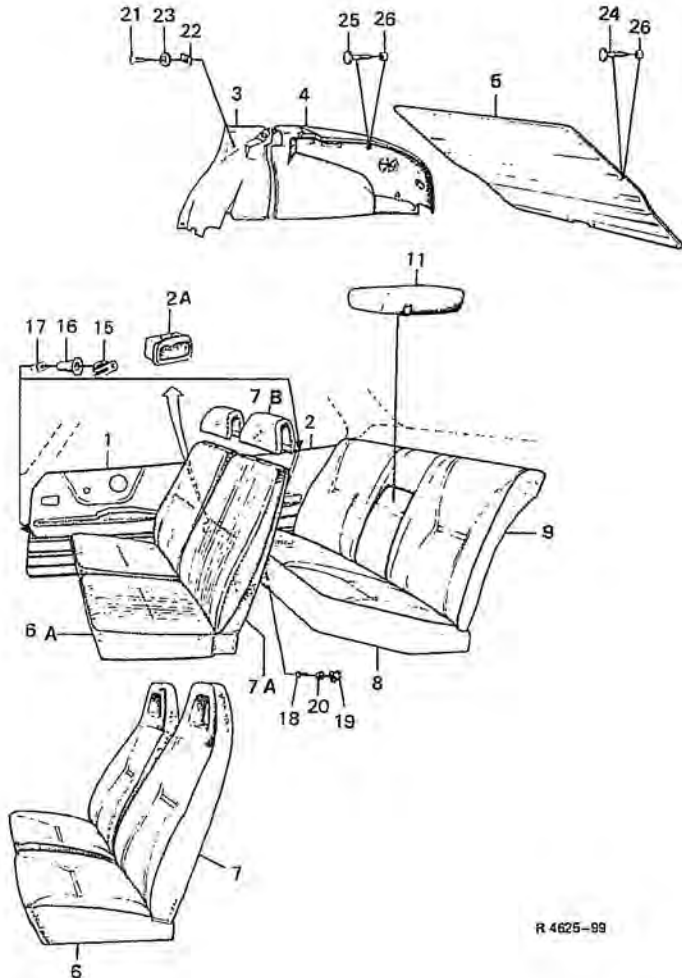
Page
Sida
215

Fig Pos	Part No Art nr	Quantity/antal	Description	Benämning	Notes Anmärkning
		99			
2780	6 84 98 057	2	Seat cover, front seat, green	Sitspåse, framstol, grön	6
2800	7 76 02 345	2	Back cover, front seat, green	Ryggpåse, framstol, grön	6 16.81, 4D, CAR COLOUR GN11, (B498065)
2810	8 84 98 744	1	Seat cover, rear seat, green	Sitspåse, baksäte, grön	6
2820	9 84 88 751	1	Back cover, rear seat, green	Ryggpåse, baksäte, grön	6
2840	6 94 16 124	2	Seat cover, front seat, green	Sitspåse, framstol, grön	6
2850	7 94 16 132	2	Back cover, front seat, green	Ryggpåse, framstol, grön	6 17.373, 4D, CAR COLOUR GN12
2860	8 94 19 882	1	Seat cover, rear seat, green	Sitspåse, baksäte, grön	6
2870	9 94 18 682	1	Back cover, rear seat, green	Ryggpåse, baksäte, grön	6
2880	6 84 98 057	2	Seat cover, front seat, green	Sitspåse, framstol, grön	6
2890	7 76 02 345	2	Back cover, front seat, green	Ryggpåse, framstol, grön	6 16.81, 5CK, CAR COLOUR GN11, (B498065)
2900	8 84 67 201	1	Seat cover, rear seat, green	Sitspåse, baksäte, grön	6
2910	9 84 67 219	1	Back cover, rear seat, green	Ryggpåse, baksäte, grön	6
2920	6 94 16 124	2	Seat cover, front seat, green	Sitspåse, framstol, grön	6
2930	7 94 16 132	2	Back cover, front seat, green	Ryggpåse, framstol, grön	6 17.373, 5CK, CAR COLOUR GN12
2940	8 94 19 882	1	Seat cover, rear seat, green	Sitspåse, baksäte, grön	6
2950	9 94 24 506	1	Back cover, rear seat, green	Ryggpåse, baksäte, grön	6
2960	6 94 32 352	2	Seat cover, front seat, green	Sitspåse, framstol, grön	6
2970	7 94 32 360	2	Back cover, front seat, green	Ryggpåse, framstol, grön	6 374, 425, 4D, 5CK, TRIM COLOUR C03, C06
2980	8 94 23 724	1	Seat cover, rear seat, green	Sitspåse, baksäte, grön	6
2990	9 94 34 747	1	Back cover, rear seat, green	Ryggpåse, baksäte, grön	6
3000	6A 94 10 531	2	Seat cover, front seat, green	Sitspåse, framstol, grön	6
3010	7A 94 48 549	2	Back cover, front seat, green	Ryggpåse, framstol, grön	6
3020	7B 94 51 535	2	Cloth cover, back guard, green	Klädselpåse, nack- skydd, grön	6 426, 4D, TRIM COLOUR C05, C11
3030	8 94 55 057	1	Seat cover, rear seat, green	Sitspåse, baksäte, grön	6
3040	9 94 55 965	1	Back cover, rear seat, green	Ryggpåse, baksäte, grön	6

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engines	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

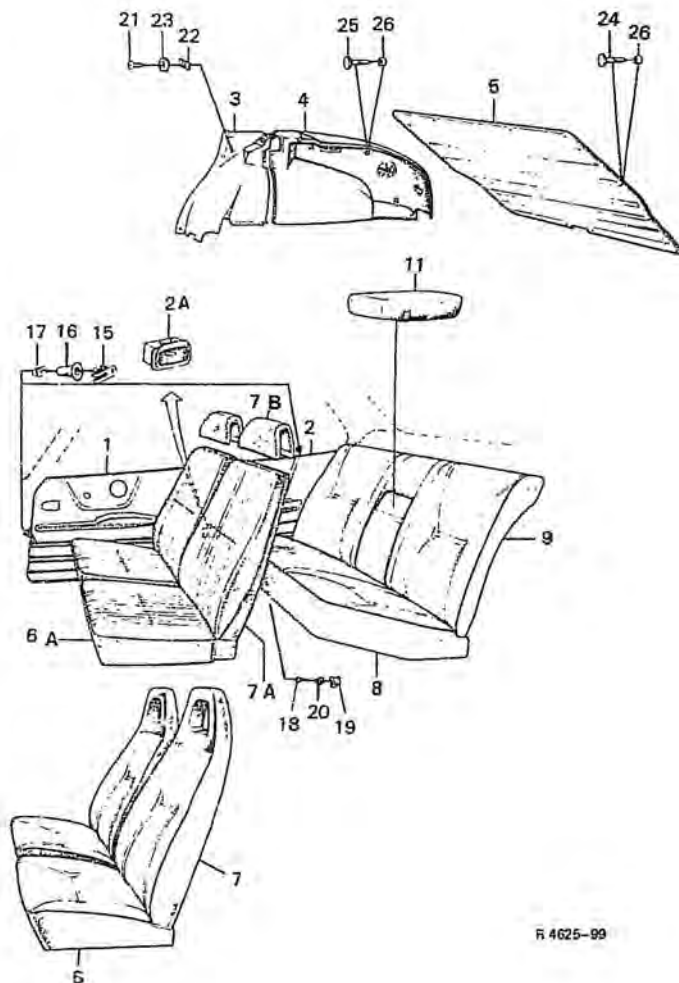
Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20



R 4625-99

16. -1977
17. -1978-
81. Ch 98771000001-98776000001-98777000001-
373. -1978 9999
374. -1979-
425. -1979
426. 1980-

1510 Upholstery, interior equipment Upholstery 4D, 5CK				Klädsel, invändig utrustning Klädsel 4D, 5CK		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
Fig Pos				Part No Art nr	Quantity/Amount 99	Description	Benämning	K S SR Notes Anmärkning	
3340	6A	97 03 257	2			Seat cover, front seat, green	Sitspåse, framstol, grön	6	
3350	7A	97 03 281	2			Back cover, front seat, green	Ryggpåse, framstol, grön	6	
3360	7B	94 51 568	2			Cloth cover, neck guard, marked e4-79001, green Alt	Klädselpåse, nackskydd, märkt e4-79001, grön Alt	6	45B1, 4D, TRIM COLOUR C06
3370	7B	97 23 198	2			Cloth cover, neck guard, marked e4-80002, green	Klädselpåse, nackskydd, märkt e4-80002, grön	6	
3380	8	97 04 347	1			Seat cover, rear seat, green	Sitspåse, baksäte, grön	6	
3390	9	97 04 370	1			Back cover, rear seat, green	Ryggpåse, baksäte, grön	6	
3400	6A	94 56 806	2			Seat cover, front seat, green	Sitspåse, framstol, grön	6	
3410	7A	94 56 955	2			Back cover, front seat, green	Ryggpåse, framstol, grön	6	
3420	7B	84 57 045	2			Cloth cover, neck guard, marked e4-79001, green Alt	Klädselpåse, nackskydd, märkt e4-79001, grön Alt	6	45B, 463, TRIM COLOUR C12
3430	7B	97 02 671	2			Cloth cover, neck guard, marked e4-80002, green	Klädselpåse, nackskydd, märkt e4-80002, grön	6	
3440	8	94 71 392	1			Seat cover, rear seat, green	Sitspåse, baksäte, grön	6	
3450	9	94 75 518	1			Back cover, rear seat, green	Ryggpåse, baksäte, grön	6	
3460	6	84 55 438	2			Seat cover, front seat, brown	Sitspåse, framstol, brun	6	
3470	7	84 55 446	2			Back cover, front seat, brown	Ryggpåse, framstol, brun	6	14), 4D, CAR COLOUR R12, R4, BK1, Y11, SK1, GN11
3480	8	84 47 138	1			Seat cover, rear seat, brown	Sitspåse, baksäte, brun	6	
3490	9	84 47 146	1			Back cover, rear seat, brown	Ryggpåse, baksäte, brun	6	
3500	6	84 55 438	2			Seat cover, front seat, brown	Sitspåse, framstol, brun	6	
3510	7	84 55 446	2			Back cover, front seat, brown	Ryggpåse, framstol, brun	6	14), 5CK, CAR COLOUR R12, GN11
3520	8	84 88 470	1			Seat cover, rear seat, brown	Sitspåse, baksäte, brun	6	
3530	9	84 88 488	1			Back cover, rear seat, brown	Ryggpåse, baksäte, brun	6	
3540	6	94 32 311	2			Seat cover, front seat, brown	Sitspåse, framstol, brun	6	
3550	7	94 32 329	2			Back cover, front seat, brown	Ryggpåse, framstol, brun	6	374, 425), 4D, 5CK, TRIM COLOUR C01, C04
3560	8	84 23 708	1			Seat cover, rear seat, brown	Sitspåse, baksäte, brun	6	
3570	9	94 34 721	1			Back cover, rear seat, brown	Ryggpåse, baksäte, brun	6	



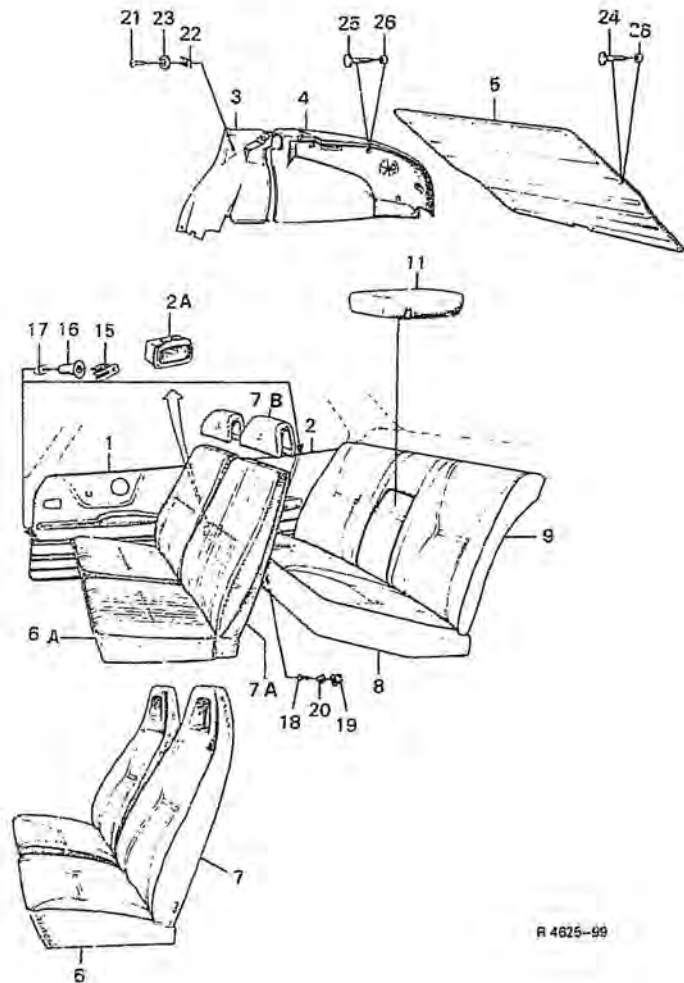
R 4625-99

14 -1976
374 -1979-
425 -197-
458 1981-
463 -1981

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details,	
glass, sealings	4-J06
Upholstery, interior	
equipment and	
touch-up paint	4-L03
Heating and	
ventilation system	5-I10
Bumpers	5-I20



R 4625-99

SAAB
genuine parts
original reservdelar

5-D04

SAAB 99
M74-81

MASTER INDEX

1510

Upholstery, interior
equipment
Upholstery 4D, 5CK

Klädsel, invändig
utrustning
Klädsel 4D, 5CK

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R4625

8

219

Fig Pos.	Part No Art.nr	Quantity/Antal	Description	Benämning	K S SR	Notes Anmärkning
		99				
3910	6A 94 48 499	2	Seat cover, front seat, brown	Sitspåse, framstol, brun	6	
3920	7A 94 48 507	2	Back cover, front seat, brown	Ryggpåse, framstol, brun	6	
3930	7B 94 51 519	2	Cloth cover, neck guard, front seat	Klädselpåse, nack- skydd, framstol, brun	6	4261, 4D, TRIM COLOUR C04, C09
3940	8 94 55 916	1	Seat cover, rear seat, brown	Sitspåse, baksäte, brun	6	
3950	9 94 55 924	1	Back cover, rear seat, brown	Ryggpåse, baksäte, brun	6	
3960	6A 94 56 930	1	Seat cover, front seat, brown	Sitspåse, framstol, brun	6	
3970	7A 94 56 989	1	Back cover, front seat, brown	Ryggpåse, framstol, brun	6	
3980	7B 94 57 078	1	Cloth cover, neck guard, marked e4- 79001, brown Alt	Klädselpåse, nack- skydd, märkt e4- 79001, brun Alt	6	458, 4621 TRIM COLOUR C15
3990	7B 97 02 697	2	Cloth cover, neck guard, marked e4- 80002, brown	Klädselpåse, nack- skydd, märkt e4- 80002, brun	6	
4000	8 94 71 418	1	Seat cover, rear seat, brown	Sitspåse, baksäte, brun	6	
4010	9 94 75 534	1	Back cover, rear seat, brown	Ryggpåse, baksäte, brun	6	
4020	6 84 98 016	2	Seat cover, front seat, red	Sitspåse, framstol, röd	6	
4030	7 76 02 337	2	Back cover, front seat, red	Ryggpåse, framstol, röd	6	16, 811, 4D, CAR COLOUR R4, W2, SK1, (849802-4)
4040	8 84 88 728	1	Seat cover, rear seat, red	Sitspåse, baksäte, röd	6	
4050	9 84 88 736	1	Back cover, rear seat, red	Ryggpåse, baksäte, röd	6	
4060	6 94 16 108	2	Seat cover, front seat, red	Sitspåse, framstol, röd	6	
4070	7 94 16 116	2	Back cover, front seat, red	Ryggpåse, framstol, röd	6	17, 3731, 4D, CAR COLOUR R4, W2, SK3
4080	8 94 19 854	1	Seat cover, rear seat, red	Sitspåse, baksäte, röd	6	
4090	9 94 18 674	1	Back cover, rear seat, red	Ryggpåse, baksäte, röd	6	
4100	6 84 98 016	2	Seat cover, front seat, red	Sitspåse, framstol, röd	6	
4110	7 76 02 337	2	Back cover, front seat, red	Ryggpåse, framstol, röd	6	81, 941, 5CK, CAR COLOUR R4, W2, SK1, (849802-4)
4120	8 84 67 185	1	Seat cover, rear seat, red	Sitspåse, baksäte, röd	6	
4130	9 84 67 193	1	Back cover, rear seat, red	Ryggpåse, baksäte, röd	6	
4140	6 94 16 108	2	Seat cover, front seat, red	Sitspåse, framstol, röd	6	

16 -1977

17 1978

81 Ch 99771000001- 99776000001- 99777000001-

94 Ch -99771036086 -99776018461 -99777004788

373 -1978 9999

426 1980-

458 1981-

483 -1981

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

1510

Upholstery, interior
equipment
Upholstery 4D, 5CKKlädsel, invändig
utrustning
Klädsel 4D, 5CKDate
Datum
1988-10Illustration
Bild nr
R4625Group
Grupp
8Page
Sida
221

Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K SR	Notes Anmärkning
4460	7 94 16 116	2	Back cover, front seat, red	Ryggpåse, framstol, röd	6	85,373), 5CK, CAR COLOUR R4, W2, 5K3
4470	8 94 19 854	1	Seat cover, rear seat, red	Sitspåse, baksäte, röd	6	
4480	9 94 24 490	1	Back cover, rear seat, red	Ryggpåse, baksäte, röd	6	
4490	6A 97 0C 240	2	Seat cover, front seat, bordeaux	Sitspåse, framstol, bordeaux	6	
4500	7A 97 03 273	2	Back cover, front seat, bordeaux	Ryggpåse, framstol, bordeaux	6	
4510	7B 94 51 550	2	Cloth cover, neck guard, marked e4-79001, bordeaux Alt	Klädselpåse, nackskydd, märkt e4-79001, bordeaux Alt	6	458) TRIM COLOUR C07
4520	7B 97 23 180	2	Cloth cover, neck guard, marked e4-80002, bordeaux	Klädselpåse, nackskydd, märkt e4-80002, bordeaux	6	
4530	8 97 04 339	1	Seat cover, rear seat, bordeaux	Sitspåse, baksäte, bordeaux	6	
4540	9 97 04 362	1	Back cover, rear seat, bordeaux	Ryggpåse, baksäte, bordeaux	6	
4550	6 84 79 743	2	Seat cover, front seat, beige	Sitspåse, framstol, beige	6	
4560	7 84 79 750	2	Back cover, front seat, beige	Ryggpåse, framstol, beige	6	13, 14), 4D, CAR COLOUR R3
4570	8 84 82 168	1	Seat cover, rear seat, beige	Sitspåse, baksäte, beige	6	
4580	9 84 82 176	1	Back cover, rear seat, beige	Ryggpåse, baksäte, beige	6	
4590	6 84 79 743	2	Seat cover, front seat, beige	Sitspåse, framstol, beige	6	
4600	7 84 79 750	2	Back cover, front seat, beige	Ryggpåse, framstol, beige	6	14), 5CK, CAR COLOUR R3
4610	8 84 88 512	1	Seat cover, rear seat, beige	Sitspåse, baksäte, beige	6	
4620	9 84 88 520	1	Back cover, rear seat, beige	Ryggpåse, baksäte, beige	6	
4630	6 84 88 039	2	Seat cover, front seat, nougat	Sitspåse, framstol, nougat	6	
4640	7 76 02 352	2	Back cover, front seat, nougat	Ryggpåse, framstol, nougat	6	81,94), 4D, CAR COLOUR BK1, BK2, R5, YR6
4650	8 84 88 769	1	Seat cover, rear seat, nougat	Sitspåse, baksäte, nougat	6	
4660	9 84 88 777	1	Back cover, rear seat, nougat	Ryggpåse, baksäte, nougat	6	
4670	6 94 16 140	2	Seat cover, front seat, nougat	Sitspåse, framstol, nougat	6	
4680	7 94 16 157	2	Back cover, front seat, nougat	Ryggpåse, framstol, nougat	6	95,373), 4D, CAR COLOUR BK1, BK2, YR6
4690	8 94 19 870	1	Seat cover, rear seat, nougat	Sitspåse, baksäte, nougat	6	
4700	5000					

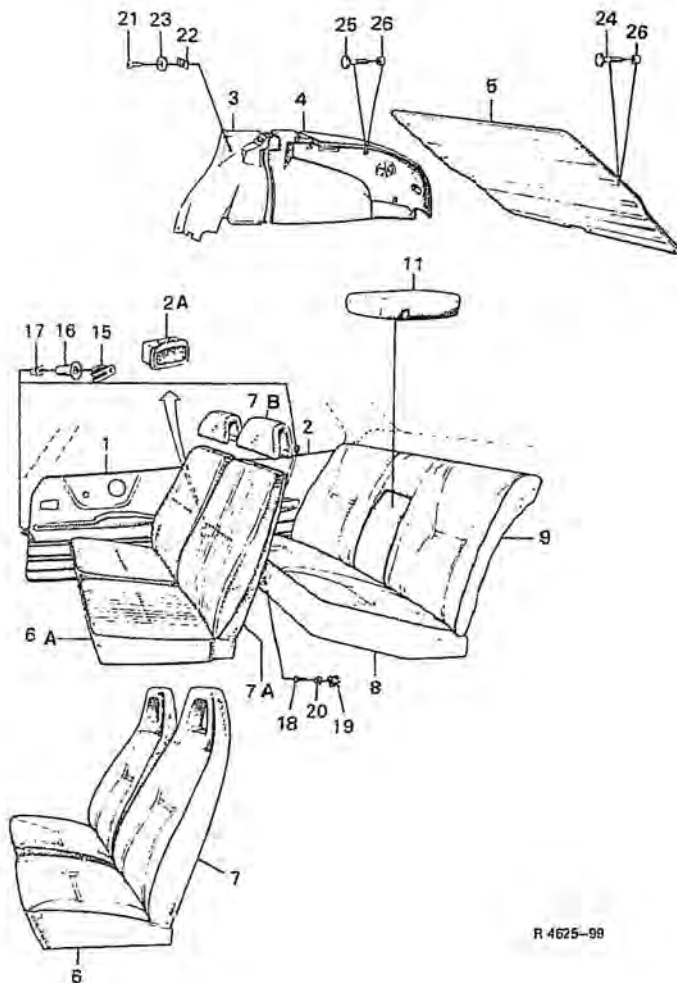
- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

13 1976-
14 -1976
81 Ch 99771000001- 99776000001- 99777000001-
94 Ch -99771036086- 99776018461- 99777004788
95 Ch 99781000001- 99786000001- 99787000001-
373 -1978 9999
458 1981-

R 4625-99



R 4625-99

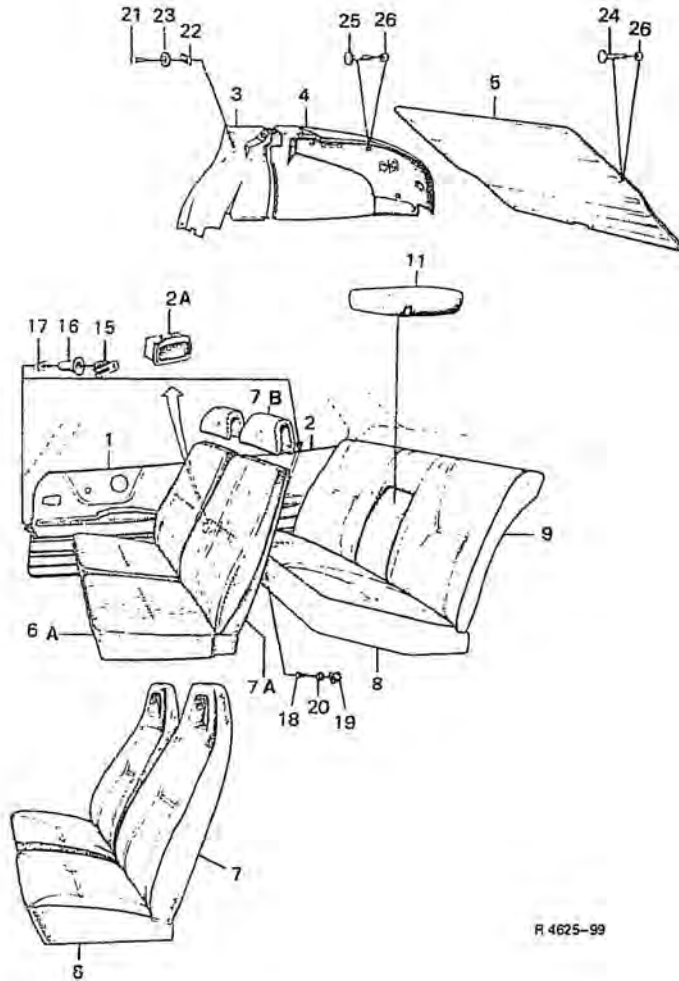
1510 Upholstery, interior equipment		Klädsel, invändig utrustning		Date	Illustration	Group	Page
Upholstery 4D, 5CK		Klädsel 4D, 5CK		1988-10	R4625	8	223
Fig Pos	Part No Art nr	Quantity/Anst	Description	Benämning	Notes	Anmärkning	
		99					
5010	94 18 690	1	Back cover, rear seat, nought	Ryggpåse, baksäte, nought			
5020	94 98 099	2	Seat cover, front seat, nought	Sitspåse, framsät, nought			
5030	76 02 352	2	Back cover, front seat, nought	Ryggpåse, framsät, nought	81, 94, 5CK, CAR COLOUR		
5040	84 67 227	1	Seat cover, rear seat, nought	Sitspåse, baksäte, nought	BK1, BK2, R5		
5050	84 67 235	1	Back cover, rear seat, nought	Ryggpåse, baksäte, nought			
5060	94 16 140	2	Seat cover, front seat, nought	Sitspåse, framsät, nought			
5070	94 16 157	2	Back cover, front seat, nought	Ryggpåse, framsät, nought	95, 373, 5CK, CAR COLOUR		
5080	94 19 870	1	Seat cover, rear seat, nought	Sitspåse, baksäte, nought	BK1, BK2, YR6		
5090	94 24 516	1	Back cover, rear seat, nought	Ryggpåse, baksäte, nought			
5100	94 32 337	2	Seat cover, front seat, grey	Sitspåse, framsät, grå			
5110	94 32 345	2	Back cover, front seat, grey	Ryggpåse, framsät, grå	374, 425, 4D, 5CK, TRIM COLOUR C02, C05		
5120	94 23 716	1	Seat cover, rear seat, grey	Sitspåse, baksäte, grå			
5130	94 34 739	1	Back cover, rear seat, grey	Ryggpåse, baksäte, grå			
5140	94 48 515	2	Seat cover, front seat, grey	Sitspåse, framsät, grå			
5150	94 48 523	2	Back cover, front seat, grey	Ryggpåse, framsät, grå			
5160	94 51 527	2	Cloth cover, neck guard, grey	Klädselpåse, nackskydd, grå	425, 457, 4D TRIM COLOUR C05, C10		
5170	94 55 932	1	Seat cover, rear seat, grey	Sitspåse, baksäte, grå			
5180	94 55 940	1	Back cover, rear seat, grey	Ryggpåse, baksäte, grå			
5190	84 06 118	36	Clip, door trim front and rear door	Clip, dörrklädsel fram- och bakdörr			
5200	84 34 078	36	Sleeve, door trim front and rear door	Hylsa, dörrklädsel fram- och bakdörr			
5210	84 24 442	6	Bushing, door trim	Bussning, dörrklädsel			
5220	84 10 961	2	Screw	Skruv			
5230	86 01 916	2	Clip	Bricka	439		
5240	84 13 429	2	Washer	Bricka, brun	440		
5250	94 37 617	2	Washer, brown	Bricka, grå	440		
5260	94 37 625	2	Washer, grey	Bricka, grön	440		
5270	94 37 633	2	Washer, green	Skruv	5CK		
5280	19 69 207	4	Screw				

81 Ch 95771000001- 95776000001- 95777000001-
94 Ch 95771036086- 95776018461- 95777004788
95 Ch 95781000001- 95786000001- 95787000001-
373 -1978 9999
374 1979-
425 -1979
426 1980
433 Ch 95793008982- 95796013650
440 Ch 95793008983- 95796000001-
457 -1980

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20



R 4625-99

1510

Upholstery, interior
equipment
Upholstery 4D, 5CK

Klädsel, invändig
utrustning
Klädsel 4D, 5CK

Date
Datum
1988-10

Illustration
Bild nr
R4625

Group
Grupp
8

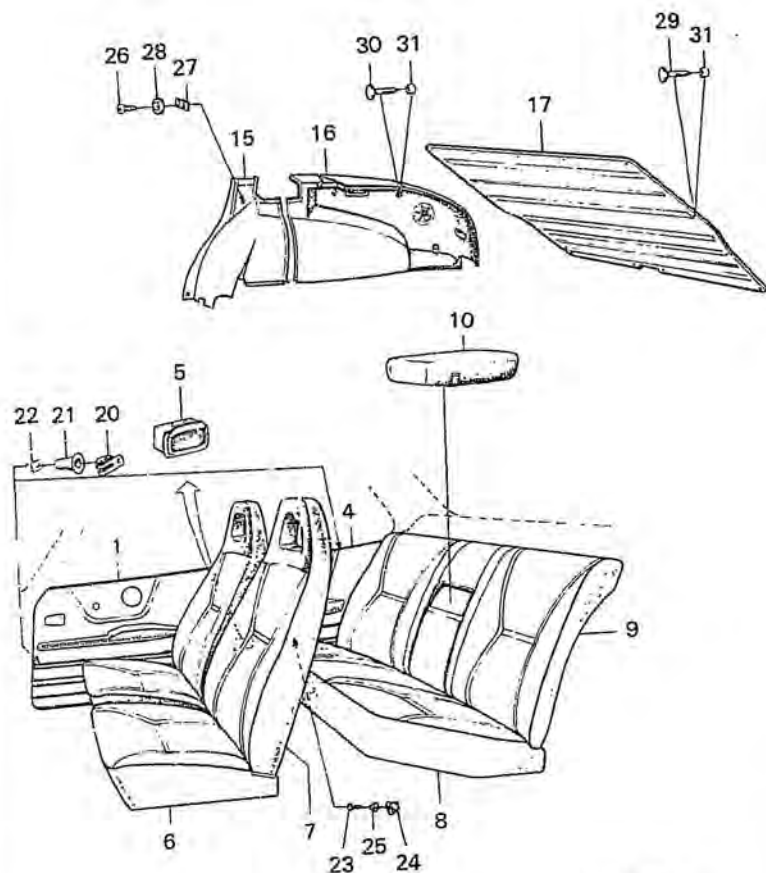
Page
Sida
225

Fig Pos	Part No An nr	Quantity/Antal		Description	Benämning	K/S SR	Notes Anmärkning
		99					
5540	22	85 01 916	4	Clip	Clip	5	5CK
5550	22	84 84 362	4	Plastic washer, brown	Plastbricka, brun	5	5CK
5560	23	84 84 288	4	Plastic washer, yellow	Plastbricka, gul	5	5CK
5570	23	84 84 370	4	Plastic washer, blue	Plastbricka, blå	5	5CK
5580	23	84 84 404	4	Plastic washer, beige	Plastbricka, beige	5	5CK
5590	24	84 63 522	13	Screw, trunk door trim, brown	Snabbskruv, klädsel bagagerumsdörr, brun	5	5CK
5600	24	84 63 555	13	Screw, trunk door trim, yellow	Snabbskruv, klädsel bagagerumsdörr, gul	5	5CK
5610	24	84 63 796	13	Screw, trunk door trim, green	Snabbskruv, klädsel bagagerumsdörr, grön	5	5CK
5620	24	84 63 648	13	Screw, trunk door trim, blue	Snabbskruv, klädsel bagagerumsdörr, blå	5	5CK
5630	24	84 79 057	13	Screw, trunk door trim, beige	Snabbskruv, klädsel bagagerumsdörr, beige	5	5CK
5640	25	84 78 463	8	Screw, brown	Snabbskruv, brun	5	5CK
5650	26	84 52 888	21	Nut	Snabbmutter	5	5CK
5700				Cloth, coated fabric and plastic strips for upholstery cover, see 2-doors	Tyg, vävpast och kederlister för klädselpåsar, se 2-dörrars		

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

B GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H05
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J05
- Upholstery, interior equipment and touch-up paint 4-L05
- Heating and ventilation system 5-I10
- Bumpers 5-I20



R 3445-99

1550

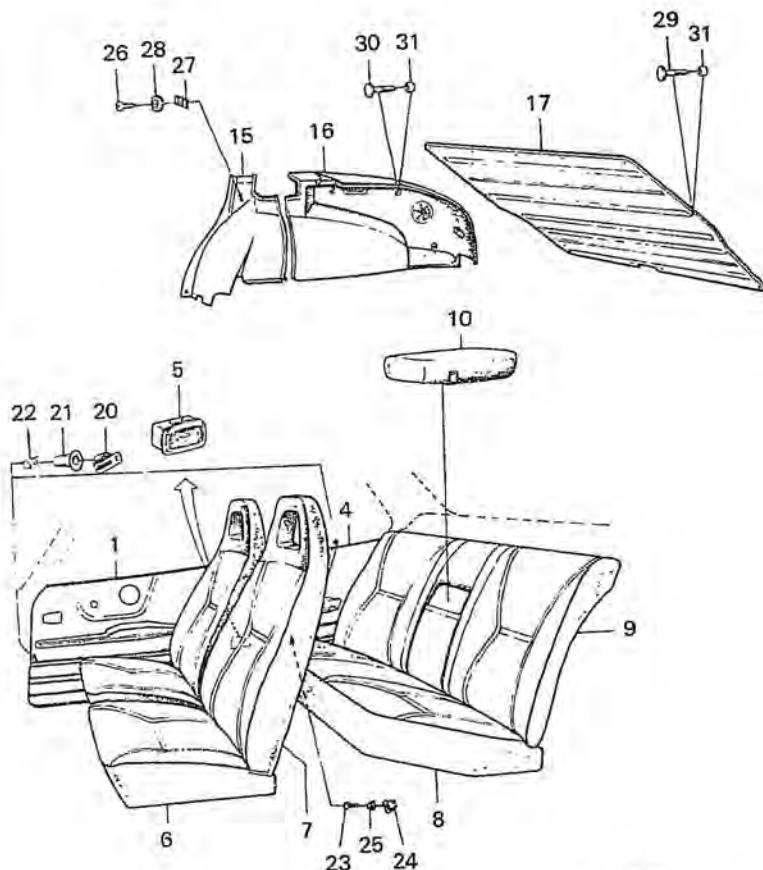
Upholstery, interior equipment		Klädsel, invändig utrustning		Date	Illustration	Group	Page
Upholst. GLE, TURBO, 5CK		Klädsel GLE, TURBO, 5CK		Datum	Bild nr	Grupp	Sida
				1988-10	R3445	8	227
Fig Pos	Part No Art nr	Quantity/Anst	Description	Benämning	K/S	Notes	
		99			S/R	Anmärkning	
0020	1 84 89 312	1	Door trim LH, beige-brown	Dörrklädsel V, beige-brun	6	14), CAR COLOUR B8, SK1, YRS	
0040	1 84 89 320	1	Door trim RH, beige-brown	Dörrklädsel H, beige-brun	6	14), CAR COLOUR B8, SK1, YRS	
0060	1 84 90 336	1	Door trim LH, pearl-gray-bordeaux	Dörrklädsel V, pärl-grå-bordeaux	6	81, 94), CAR COLOUR BK1, BK2, R6, SK2	
0100	1 84 90 344	1	Door trim RH, pearl-gray-bordeaux	Dörrklädsel H, pärl-grå-bordeaux	6	81, 94), CAR COLOUR BK1, BK2, R6, SK2	
0120	1 94 06 158	1	Door trim LH, pearl-gray-bordeaux	Dörrklädsel V, pärl-grå-bordeaux	6	95, 373), GLE, 5CK, CAR COLOUR, SK2	
0140	1 94 06 232	1	Door trim RH, pearl-gray-bordeaux	Dörrklädsel H, pärl-grå-bordeaux	6	95, 373), GLE, 5CK, CAR COLOUR, SK2	
0160	1 94 21 033	1	Door trim LH, bordeaux-red	Dörrklädsel V, bordeaux-röd	6	95, 373), GLE, 5CK, CAR COLOURBK1, BK2, SK3, RC, W2	
0180	1 94 21 041	1	Door trim RH, bordeaux-red	Dörrklädsel H, bordeaux-röd	6	95, 373), GLE, 5CK, CAR COLOURBK1, BK2, SK3, R6, W2	
0200	1 94 32 071	1	Door trim LH, bordeaux	Dörrklädsel V, bordeaux	6	374), TRIM COLOUR C07	
0220	1 94 32 089	1	Door trim RH, bordeaux	Dörrklädsel H, bordeaux	6	374), TRIM COLOUR C07	
0240	1 94 32 113	1	Door trim LH, blue	Dörrklädsel V, blå	6	374), TRIM COLOUR C08	
0260	1 94 32 121	1	Door trim RH, blue	Dörrklädsel H, blå	6	374), TRIM COLOUR C08	
0280	1 94 32 097	1	Door trim LH, green	Dörrklädsel V, grön	6	374), TRIM COLOUR C06	
0300	1 94 32 105	1	Door trim RH, green	Dörrklädsel H, grön	6	374), TRIM COLOUR C06	
0320	4 84 89 338	1	Door trim LH, beige-brown	Dörrklädsel V, beige-brun	6	14), CAR COLOUR B8, SK1, YRS	
0340	4 84 89 346	1	Door trim RH, beige-brown	Dörrklädsel H, beige-brun	6	14), CAR COLOUR B8, SK1, YRS	
0360	4 84 90 377	1	Door trim LH, pearl-gray-bordeaux	Dörrklädsel V, pärl-grå-bordeaux	6	81, 94), CAR COLOUR BK1, BK2, R6, SK2	
0380	4 84 90 385	1	Door trim RH, pearl-gray-bordeaux	Dörrklädsel H, pärl-grå-bordeaux	6	81, 94), CAR COLOUR BK1, BK2, R6, SK2	
0400	4 94 08 139	1	Door trim LH, pearl-gray-bordeaux	Dörrklädsel V, pärl-grå-bordeaux	6	95, 373), GLE, 5CK, CAR COLOUR, SK2	
0420	4 94 08 147	1	Door trim RH, pearl-gray-bordeaux	Dörrklädsel H, pärl-grå-bordeaux	6	95, 373), GLE, 5CK, CAR COLOUR, SK2	
0440	4 94 21 058	1	Door trim LH, bordeaux-red	Dörrklädsel V, bordeaux-röd	6	95, 373), GLE, 5CK, CAR COLOURBK1, BK2, SK3, R6, W2	
0460	4 94 21 065	1	Door trim RH, bordeaux-red	Dörrklädsel H, bordeaux-röd	6	95, 373), GLE, 5CK, CAR COLOURBK1, BK2, SK3, R6, W2	
0480	4 94 30 018	1	Door trim LH, bordeaux	Dörrklädsel V, bordeaux	6	374), TRIM COLOUR C07	
0500	4 94 30 026	1	Door trim RH, bordeaux	Dörrklädsel H, bordeaux	6	374), TRIM COLOUR C07	
0520	4 94 30 059	1	Door trim LH, blue	Dörrklädsel V, blå	6	374), TRIM COLOUR C08	
0540	4 94 30 067	1	Door trim RH, blue	Dörrklädsel H, blå	6	374), TRIM COLOUR C08	
0560	4 94 30 034	1	Door trim LH, green	Dörrklädsel V, grön	6	374), TRIM COLOUR C06	
0580	4 94 30 042	1	Door trim RH, green	Dörrklädsel H, grön	6	374), TRIM COLOUR C06	
0600	5 84 16 255	2	Door trim LH, grey	Äskopp	5	94)	
0620	5 84 16 255	2	Door trim RH, grey	Äskopp	5	95)	
0640	5 84 79 792	2	Seat cover, front	Sitspåse, framstol	6	14), CAR COLOUR C88, SK1, YRS	
0660	7 84 79 800	2	Back cover, front	Ryggpåse, framstol	6	14), CAR COLOUR C88, SK1, YRS	
0680	8 84 80 113	1	Seat cover, rear	Sitspåse, baksäte	6	14), CAR COLOUR C88, SK1, YRS	
0700	9 84 80 121	1	Back cover, rear	Ryggpåse, baksäte	6	14), CAR COLOUR C88, SK1, YRS	
0720	10 84 58 390	1	Cloth cover, arm rest, beige-brown	Klädselpåse, armstöd	6	14), CAR COLOUR C88, SK1, YRS	

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J05
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

14 -1976
81 Ch 99771000001- 99776000001- 99777000001-
94 Ch -99771036086 -99776018461 -99777004788
95 Ch 99781000001- 99786000001- 99787000001-
373 -1978 9999
374 1979-



R 3445-99

1550

Upholstery, interior equipment
Upholst. GLE, TURBO, 5CK

Klädsel, invändig utrustning
Klädsel GLE, TURBO, 5CK

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R3445

8

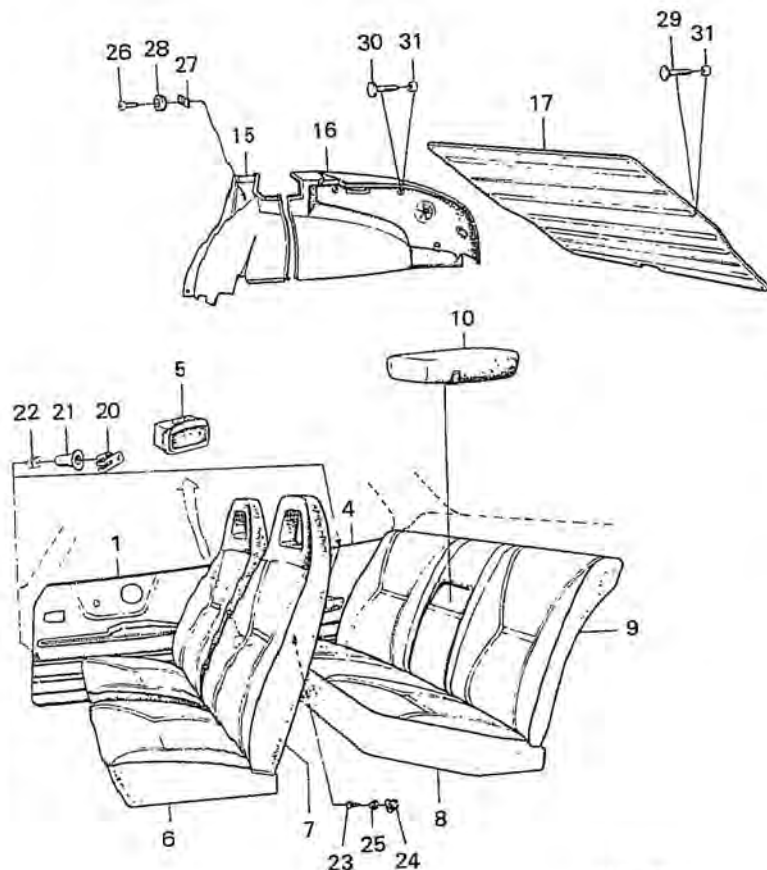
229

Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	Notes Anmärkning
1220	84 90 294	2	Seat cover, front seat, pearl gray-bordeaux	Sitspåse, framstol, pärlgrå-bordeaux	6 81,941, (B490302), CAR COLOUR BK1, BK2, R5, SK2
1240	84 90 302	2	Back cover, front seat, pearl gray-bordeaux	Ryggpåse, framstol, pärlgrå-bordeaux	6 81,941, CAR COLOUR BK1, BK2, R5, SK2
1260	84 90 310	1	Seat cover, rear seat, pearl gray-bordeaux	Sitspåse, baksäte, pärlgrå-bordeaux	6 81,941, (B490302), CAR COLOUR BK1, BK2, R5, SK2
1280	84 90 328	1	Back cover, rear seat, pearl gray-bordeaux	Ryggpåse, baksäte, pärlgrå-bordeaux	6 81,941, (B490302), CAR COLOUR BK1, BK2, R5, SK2
1300	84 98 974	1	Cloth cover, arm rest, bordeaux	Klädespåse, armstöd, bordeaux	6 81,941, (B490302), CAR COLOUR BK1, BK2, R5, SK2
1320	94 15 993	2	Seat cover, front seat, pearl gray-bordeaux	Sitspåse, framstol, pärlgrå-bordeaux	6 95,373, GLE, 5CK, CAR COLOUR SK2
1340	94 16 009	2	Back cover, front seat, pearl gray-bordeaux	Ryggpåse, framstol, pärlgrå-bordeaux	6 95,373, GLE, 5CK, CAR COLOUR SK2
1360	94 13 741	1	Seat cover, rear seat, pearl gray-bordeaux	Sitspåse, baksäte, pärlgrå-bordeaux	6 95,373, GLE, 5CK, CAR COLOUR SK2
1380	94 13 765	1	Back cover, rear seat, pearl gray-bordeaux	Ryggpåse, baksäte, pärlgrå-bordeaux	6 95,373, GLE, 5CK, CAR COLOUR SK2
1400	94 13 683	1	Cloth cover, arm rest, pearl gray	Klädespåse, armstöd, pärlgrå	6 95,373, GLE, 5CK, CAR COLOUR SK2
1420	94 17 627	2	Seat cover, front seat, bordeaux-red	Sitspåse, framstol, bordeaux-röd	6 95,373, GLE, 5CK, CAR COLOUR BK1, BK2, SK3, R6, W2
1440	94 17 635	2	Back cover, front seat, bordeaux-red	Ryggpåse, framstol, bordeaux-röd	6 95,373, GLE, 5CK, CAR COLOUR BK1, BK2, SK3, R6, W2
1460	94 24 102	1	Seat cover, rear seat, bordeaux-red	Sitspåse, baksäte, bordeaux-röd	6 95,373, GLE, 5CK, CAR COLOUR BK1, BK2, SK3, R6, W2
1480	94 24 110	1	Back cover, rear seat, bordeaux-red	Ryggpåse, baksäte, bordeaux-röd	6 95,373, GLE, 5CK, CAR COLOUR BK1, BK2, SK3, R6, W2
1500	94 24 201	1	Cloth cover, arm rest, bordeaux	Klädespåse, armstöd, bordeaux	6 95,373, GLE, 5CK, CAR COLOUR BK1, BK2, SK3, R6, W2
1520	94 30 810	2	Seat cover, front seat, bordeaux	Sitspåse, framstol, bordeaux	6 374, TRIM COLOUR CO7
1540	94 30 612	2	Back cover, front seat, bordeaux	Ryggpåse, framstol, bordeaux	6 374, TRIM COLOUR CO7
1560	94 31 867	1	Seat cover, rear seat, bordeaux	Sitspåse, baksäte, bordeaux	6 374, TRIM COLOUR CO7
1580	94 31 909	1	Back cover, rear seat, bordeaux	Ryggpåse, baksäte, bordeaux	6 374, TRIM COLOUR CO7
1600	94 38 821	1	Cloth cover, arm rest, bordeaux	Klädespåse, armstöd, bordeaux	6 374, TRIM COLOUR CO7
1620	94 30 836	2	Seat cover, front seat, blue	Sitspåse, framstol, blå	6 374, TRIM COLOUR CO8
1640	94 30 638	2	Back cover, front seat, blue	Ryggpåse, framstol, blå	6 374, TRIM COLOUR CO8
1660	94 31 883	1	Seat cover, rear seat, blue	Sitspåse, baksäte, blå	6 374, TRIM COLOUR CO8
1680	94 31 925	1	Back cover, rear seat, blue	Ryggpåse, baksäte, blå	6 374, TRIM COLOUR CO8
1700	94 38 847	1	Cloth cover, arm rest, blue	Klädespåse, armstöd, blå	6 374, TRIM COLOUR CO8
1720	94 30 828	2	Seat cover, front seat, green	Sitspåse, framstol, grön	6 374, TRIM COLOUR CO6
1740	94 30 620	2	Back cover, front seat, green	Ryggpåse, framstol, grön	6 374, TRIM COLOUR CO6

- General, Complete sets 1-A02
- Tools 1-H02
- Engine 1-J02, 2-A02
- Electrical system, Instruments 3-A02
- Transmission 3-G02
- Brakes 4-A02
- Front assembly, Steering 4-C02
- Suspension, Wheels 4-E02
- Body 4-F02, 5-A02
- Accessories 5-K02
- Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-H10
- Bumpers 5-I20



R 3445-99

Fig Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K/S SR /L	Notes Anmärkning
		99					
2380	8 94 31 875	1		Seat cover, rear seat, green	Sitspåse, baksäte, grön	6	374) TRIM COLOUR C06
2400	9 94 31 917	1		Back cover, rear seat, green	Ryggpåse, baksäte, grön	6	374). TRIM COLOUR C06
2420	10 94 38 839	1		Cloth cover, arm rest, green	Klädselpåse, armatöd, grön	6	374). TRIM COLOUR C06
2440	15 84 88 553	1		Side trim LH, brown	Sidklädsel V, brun	6	5CK
2460	15 94 42 492	1		Side trim RH, brown	Sidklädsel H, brun	6	5CK, (8488561)
2500	16 84 62 830	1		Side trim, luggage compartment LH, brown	Sidklädsel bagagerum V, brun	6	5CK
2520	16 84 62 848	1		Side trim, luggage compartment RH, brown	Sidklädsel, bagagerum H, brun	6	5CK
2540	17 84 62 913	1		Door trim, trunk door, brown	Dörrklädsel, bagagerumsdörr, brun	6	5CK
2560	20 84 06 118	36		Clip, door trim, front and rear door	Clip, dörrklädsel, fram- och bakdörr	5	
2580	21 84 34 078	36		Sleeve, door trim, front and rear door	Hylsa, dörrklädsel, fram- och bakdörr	5	
2600	22 84 24 442	6		Bushing, door trim	Bussning, dörrklädsel	5	
2620	23 84 10 961	4		Screw	Skruv	5	
2640	24 85 01 916	4		Clip	Clip	5	
2660	25 84 13 429	4		Washer	Bricka	5	
2680	26 79 68 207	4		Screw	Skruv	5	5CK
2700	27 85 01 916	4		Clip	Clip	5	5CK
2720	28 84 84 362	4		Plastic washer, brown	Plastbricka, brun	5	5CK
2740	28 84 84 388	4		Plastic washer, yellow	Plastbricka, gul	5	5CK
2760	28 84 84 370	4		Plastic washer, blue	Plastbricka, blå	5	5CK
2780	28 84 84 404	4		Plastic washer, beige	Plastbricka, beige	5	5CK
2800	29 84 63 622	13		Screw, trunk door trim, brown	Snabbskruv, klädsel bagagerumsdörr, brun	5	5CK
2820	29 84 63 655	13		Screw, trunk door trim, yellow	Snabbskruv, klädsel bagagerumsdörr, gul	5	5CK
2840	29 84 63 796	13		Screw, trunk door trim, green	Snabbskruv, klädsel bagagerumsdörr, grön	5	5CK
2860	29 84 63 648	13		Screw, trunk door trim, blue	Snabbskruv, klädsel bagagerumsdörr, blå	5	5CK
2880	29 84 79 057	13		Screw, trunk door trim, beige	Snabbskruv, klädsel bagagerumsdörr, beige	5	5CK
2900	30 84 78 463	8		Screw, brown	Snabbskruv, brun	5	5CK
2920	31 84 52 898	21		Nut	Snabbmutter	5	5CK
2940				Cloth, coated fabric and plastic strips for upholstery cover, see 2-doors	Tyg, vävpåst och kederlister för klädselpåsar, se 2-dörrars		

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	5-A02

B GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20

1625

Upholstery, interior
equipment
Interior lining, carpets

Klädsel, invändig
utrustning
Hjulhusklädsel, mattor mm

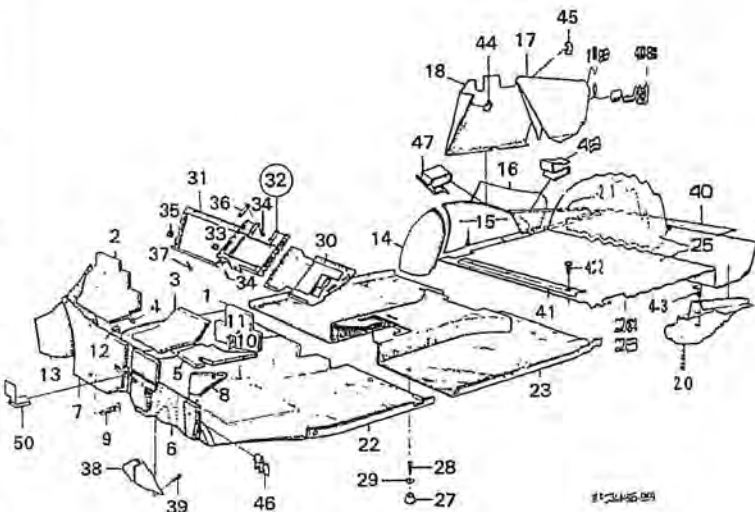
Date
Datum
1988-10

Illustration
B-2 nr
R2446

Group
Grupp
8

Page
Sida
233

Fig Pos.	Part No An nr	Quantity/ Antal	Description	Benämning	Notes Anmärkning
	99				
0010	1	84 28 3P5	1	Dash panel lining, upper part LH	Torpedklädsel, övre del V
0020	2	84 57 764	1	Dash panel lining, upper part RH	Torpedklädsel, övre del H
0030	2	84 58 507	1	Dash panel lining, upper part RH, RHD	Torpedklädsel, övre del H, RHD
0050	3	84 58 648	1	Dash panel lining, center	Torpedklädsel, mitre
0070	3	94 92 224	1	Dash panel lining, center	Torpedklädsel, mitre
0080	3	84 75 543	1	Dash panel lining, center, RHD	Torpedklädsel, mitre RHD
0100	3	94 92 331	1	Dash panel lining, center, RHD	Torpedklädsel, mitre, RHD
0120	4	84 13 890	1	Washer	Bricka
0140	5	84 14 153	1	Dash panel lining, LH	Torpedklädsel V
0150	5	84 76 475	1	Dash panel lining, LH	Torpedklädsel V
0160	6	84 57 988	1	Dash panel lining, lower part LH	Torpedklädsel, nedre del V
0180	6	84 76 509	1	Dash panel lining, lower part LH	Torpedklädsel, nedre del V
0200	6	84 84 659	1	Dash panel lining, lower part LH	Torpedklädsel, nedre del V
0210	6	94 21 173	1	Dash panel lining, lower part LH	Torpedklädsel, nedre del V
0220	6	94 92 091	1	Dash panel lining, lower part LH	Torpedklädsel, nedre del V
0230	6	84 56 543	1	Dash panel lining, lower part RH	Torpedklädsel, nedre del V
0240	6	84 76 814	1	Dash panel lining, lower part RH	Torpedklädsel, nedre del V
0250	6	84 84 792	1	Dash panel lining, lower part LH	Torpedklädsel, nedre del V
0260	6	94 21 207	1	Dash panel lining, lower part LH	Torpedklädsel, nedre del V
0270	6	84 76 509	1	Dash panel lining, lower part LH	Torpedklädsel, nedre del V
0280	6	94 21 322	1	Dash panel lining, lower part LH	Torpedklädsel, nedre del V
0290	6	94 21 173	1	Dash panel lining, lower part LH	Torpedklädsel, nedre del V
0300	7	84 84 750	1	Dash panel lining, lower part RH	Torpedklädsel, nedre del H
0310	7	94 21 223	1	Dash panel lining, lower part RH	Torpedklädsel, nedre del H
0320	7	84 95 515	1	Dash panel lining, lower part RH	Torpedklädsel, nedre del H
0330	7	94 21 330	1	Dash panel lining, lower part RH	Torpedklädsel, nedre del H



- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 5-A02

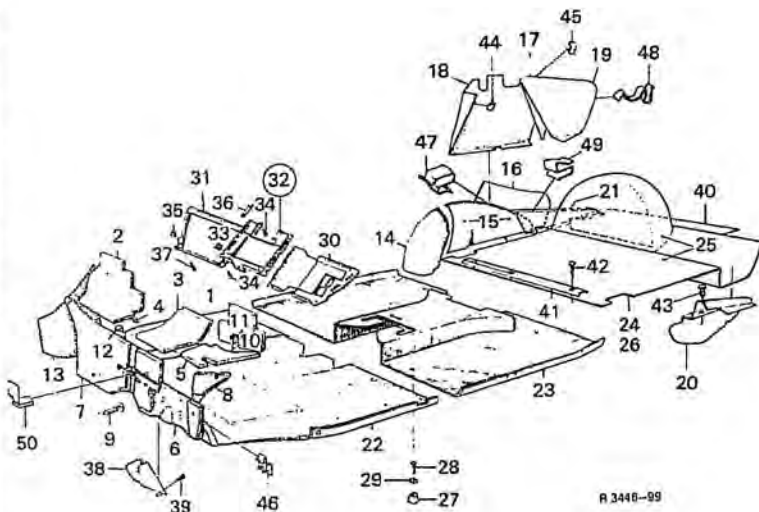
8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H05
- Doors, trunk lid 4-H10
- External details, glass, sealings 4-J05
- Upholstery, interior equipment and touch-up paint 4-L05
- Heating and ventilation system 5-I10
- Bumpers 5-I20

- 7. -1974
- 8. 1975-
- 16. -1977
- 95. Ch. 99781000001-99786000001-99787000001-
- 221. Ch. -99752023744-99757004029
- 223. Ch. 99752023745-99757004030
- 224. Ch. -99752025226-99757004029
- 225. Ch. 99752025227-99757004030
- 228. Ch. 99752025774-
- 429. -1979
- 426. 1980-

Fig Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K S	Notes Anmärkning
		99					
1625				Upholstery, interior equipment Interior lining, carpets	Klädsel, invändig utrustning Hjulhusklädsel, mattor mm	Date Datum 1988-10	Illustration Bild nr R3446
						Group Grupp 8	Page Sida 235
0500	7	94 21 223	1	Dash panel lining, lower part RH	Torpedklädsel, nedre del H	6	425). 99L
0510	7	94 92 182	1	Dash panel lining, lower part RH	Torpedklädsel, nedre del H	6	ENGINE H- TYPE
0520	7	84 58 432	1	Dash panel lining, lower part RH, RHD	Torpedklädsel, nedre del H, RHD	6	7)
0540	7	84 76 996	1	Dash panel lining, lower part RH, RHD	Torpedklädsel, nedre del H, RHD	6	8, 229)
0550	7	84 84 776	1	Dash panel lining, lower part RH, RHD	Torpedklädsel, nedre del H, RHD	6	230)
0560	7	94 92 299	1	Dash panel lining, lower part RH, RHD	Torpedklädsel, nedre del H, RHD	6	ENGINE H- TYPE
0570	8	84 76 442	1	Dash panel lining, lower part LH	Torpedklädsel, nedre del V	6	8)
0580	8	84 77 028	1	Dash panel lining, lower part LH, RHD	Torpedklädsel, nedre del V, RHD	6	8)
0590	9	84 37 048	2	Retainer	Fäste	5	16)
0600	9	84 37 048	2	Retainer	Fäste	5	95)
0610	10	84 72 276	1	Retainer, lining	Klädsel fäste	5	7)
0620	10	84 77 317	1	Retainer, lining	Klädsel fäste	5	8)
0630	11	79 22 891	1	Screw	Skruv	5	(7922436)
0640	12	84 77 507	1	Clip	Clip	5	221)
0650	13	84 57 079	1	Lining, front wheel housing LH, blue	Klädsel, främre hjul- hus V, blå	6	14)
0660	13	84 98 354	1	Lining, front wheel ho- using LH, blue	Klädsel, främre hjul- hus V, blå	6	15, 373)
0670	13	94 33 640	1	Lining, front wheel housing LH, blue	Klädsel, främre hjul- hus V, blå	6	374)
0680	13	97 23 552	1	Lining, front wheel housing LH, blue	Klädsel, främre hjul- hus V, blå	6	458). TRIM COLOUR C14
0690	13	84 57 095	1	Lining, front wheel housing LH, yellow	Klädsel, främre hjul- hus V, gul	6	14)
0700	13	84 57 053	1	Lining, front wheel housing LH, green	Klädsel, främre hjul- hus V, grön	6	7)
0710	13	84 75 519	1	Lining, front wheel housing LH, green	Klädsel, främre hjul- hus V, grön	6	8, 12)
0720	13	84 98 370	1	Lining, front wheel ho- using LH, green	Klädsel, främre hjul- hus V, grön	6	15, 373)
0730	13	94 33 624	1	Lining, front wheel housing LH, green	Klädsel, främre hjul- hus V, grön	6	374)
0740	13	97 07 886	1	Lining, front wheel housing LH, green	Klädsel, främre hjul- hus V, grön	6	452, 463). 4D, TRIM COLOUR C12
0750	13	84 57 038	1	Lining, front wheel housing LH, brown	Klädsel, främre hjul- hus V, brun	6	14)
0760	13	84 98 339	1	Lining, front wheel housing LH, red	Klädsel, främre hjul- hus V, röd	6	15, 373)

7. -1974
8. -1975-
12. -1975
14. -1976
15. -1977-
16. -1977
95. Ch 99781000001-99786000001- 99787000001-
221 Ch 99742000001-99746000001-
229 Ch-9975202 1956
230 Ch 9975202 1957-
373 -1978 9999
374. 1979-
425. -1979
458. 1981-
463. -1981



R 3446-99

1525

Upholstery, interior
equipment
Interior lining, carpets

Klädsel, invändig
utrustning
Hjulhusklädsel, mattor mm

Date
Datum

Illustration
Bild nr

Group
Grupp

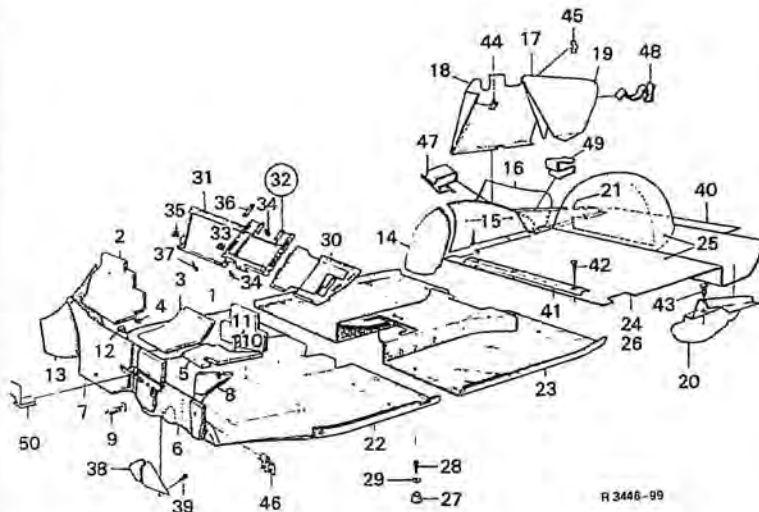
Page
Sida

1988-10 R3446

8

237

Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	Notes Anmärkning
0960	13 94 33 582	1	Lining, front wheel housing LH, brown	Klädsel, främre hjulhus V, brun	6 374)
0970	13 97 23 578	1	Lining, front wheel housing LH, brown	Klädsel, främre hjulhus V, brun	6 458) TRIM COLOUR C15
0990	13 84 98 396	1	Lining, front wheel housing LH, nougat	Klädsel, främre hjulhus V, nougat	6 15, 373)
1010	13 84 98 735	1	Lining, front wheel housing LH, bordeaux	Klädsel, främre hjulhus V, bordeaux	6 15)
1020	13 94 33 608	1	Lining, front wheel housing LH, grey	Klädsel, främre hjulhus V, grå	6 374)
1030	13 84 37 055	1	Lining, front wheel housing LH, rubber	Klädsel, främre hjulhus, V, gummi	6 425), X7, NOT US
1040	13 84 57 664	1	Lining, front wheel housing LH, grey	Klädsel, främre hjulhus, V, grå	6 426, 453), 99L
1050	13 84 57 087	1	Lining, front wheel housing RH, blue	Klädsel, främre hjulhus H, blå	6 14)
1060	13 84 98 362	1	Lining, front wheel housing RH, blue	Klädsel, främre hjulhus H, blå	6 15, 373)
1070	13 84 33 657	1	Lining, front wheel housing RH, blue	Klädsel, främre hjulhus H, blå	6 374)
1080	13 97 23 560	1	Lining, front wheel housing RH, blue	Klädsel, främre hjulhus H, blå	6 458) TRIM COLOUR C14
1090	13 84 57 103	1	Lining, front wheel housing RH, yellow	Klädsel, främre hjulhus H, gul	6 14)
1100	13 84 57 061	1	Lining, front wheel housing RH, green	Klädsel, främre hjulhus H, grönt	6 7)
1110	13 84 75 527	1	Lining, front wheel housing RH, green	Klädsel, främre hjulhus H, grönt	6 8, 12)
1120	13 84 98 388	1	Lining, front wheel housing RH, green	Klädsel, främre hjulhus H, grönt	6 15, 373)
1130	13 94 33 632	1	Lining, front wheel housing RH, green	Klädsel, främre hjulhus H, grönt	6 374)
1140	13 97 07 910	1	Lining, front wheel housing RH, green	Klädsel, främre hjulhus H, grönt	6 458, 463), 4D
1150	13 84 57 046	1	Lining, front wheel housing RH, brown	Klädsel, främre hjulhus H, brun	6 14)
1160	13 84 98 347	1	Lining, front wheel housing RH, red	Klädsel, främre hjulhus H, röd	6 15, 374)
1170	13 94 33 590	1	Lining, front wheel housing RH, brown	Klädsel, främre hjulhus H, brun	6 374)
1180	13 97 23 586	1	Lining, front wheel housing RH, brown	Klädsel, främre hjulhus H, brun	6 458), TRIM COLOUR C15
1190	13 84 98 404	1	Lining, front wheel housing RH, nougat	Klädsel, främre hjulhus H, nougat	6 373)
1200	13 84 98 743	1	Lining, front wheel housing RH, bordeaux	Klädsel, främre hjulhus H, bordeaux	6 15)
1210	13 84 33 616	1	Lining, front wheel housing RH, grey	Klädsel, främre hjulhus H, grå	6 374)
1220	13 84 37 063	1	Lining, front wheel housing RH, rubber	Klädsel, främre hjulhus, H, gummi	6 425), X7, NOT US



R 3446-99

7. -1974
8. 1975-
12. -1975
14. -1976
15. 1977-
373. -1978 9999
374. 1978-
425. -1979
426. 1980-
458. 1981-
463. -1981

0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

8 GROUP INDEX

Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H05
Doors, trunk lid 4-H18
External details, glass, sealings 4-J05
Upholstery, interior equipment and touch-up paint 4-L08
Heating and ventilation system 5-I10
Bumpers 5-I20

1625

Upholstery, interior
equipment
Interior lining, carpets

Klädsel, invändig
utrustning
Hjulhusklädsel, mattor mm

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

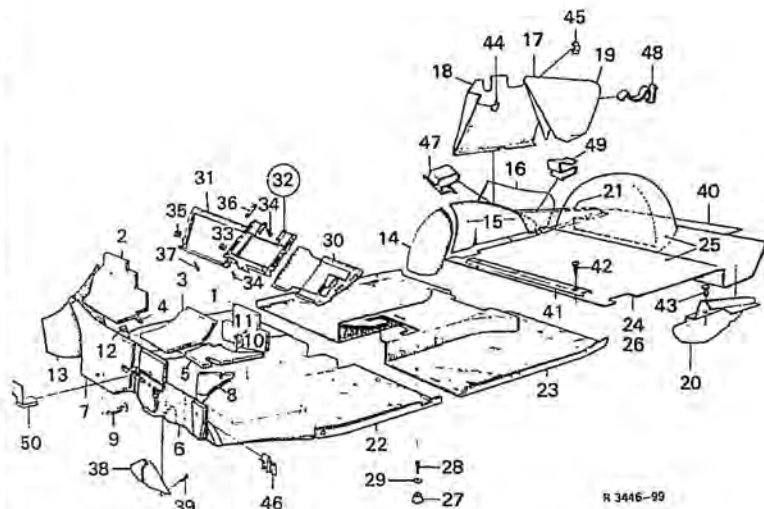
R3446

8

239

Fig Pos	Part Art nr	Quantity/ Antal	Description	Benämning	K S R	Notes Anmärkning
		99				
1470	13	94 57 680	1	Lining, front wheel housing RH, grey	6	426,463, 99L
1480	14	84 41 297	1	Rear wheel housing lining front part LH	6	231)
1490	14	84 41 305	1	Rear wheel housing lining, front part RH	6	231)
1500	14	84 68 175	1	Rear wheel housing lining, front part LH	6	232)
1510	14	84 68 183	1	Rear wheel housing lining, front part RH	6	232)
1520	14	84 67 755	1	Rear wheel housing lining, front part LH	6	231) 5CK
1530	14	84 67 763	1	Rear wheel housing lining, front part RH	6	231) 5CK
1540	14	84 68 175	1	Rear wheel housing lining, front part LH	6	232) 5CK
1550	14	84 68 183	1	Rear wheel housing lining, front part RH	6	232) 5CK
1560	15	84 08 536	1	Rear wheel housing lining, rear part LH	6	233)
1570	15	84 08 544	1	Rear wheel housing lining, rear part RH	6	233)
1580	15	84 68 191	1	Rear wheel housing lining, rear part LH	6	234)
1590	15	84 68 203	1	Rear wheel housing lining, rear part RH	6	234)
1600	15	84 67 771	1	Rear wheel housing lining, rear part LH	6	233) 5CK
1610	15	84 67 789	1	Rear wheel housing lining, rear part RH	6	233) 5CK
1620	15	84 68 181	1	Rear wheel housing lining, rear part LH	6	234) 5CK
1630	15	84 68 209	1	Rear wheel housing lining, rear part RH	6	234) 5CK
1640	16	84 06 258	1	Side-lining, luggage compartment LH	6	12)
1650	16	84 06 256	1	Side-lining, luggage compartment RH	6	12)
1660	17	84 79 412	1	Side-lining, luggage compartment LH	6	13, 14)
1670	17	84 79 404	1	Side-lining, luggage compartment RH	6	13, 457)
1680	17	84 79 578	1	Side-lining, luggage compartment LH	6	13, 14), EMS, GLE
1690	17	84 79 602	1	Side-lining, luggage compartment RH	6	13, 373), EMS, GLE
1700	17	84 79 404	1	Side-lining, luggage compartment LH	6	374, 457) 2D, EMS, TURBO

- 12 -1976
13 1976-
14 -1976
231 Ch. 9976, 127613 -99767010483
232 Ch. 99762027614 -99766010484-
233 Ch. -99762028915 -99766010483-
234 Ch. 99762028616 -99766010484-
373 -1978 9999
374 1979-
426 1980-
457 -1980
463 -1981



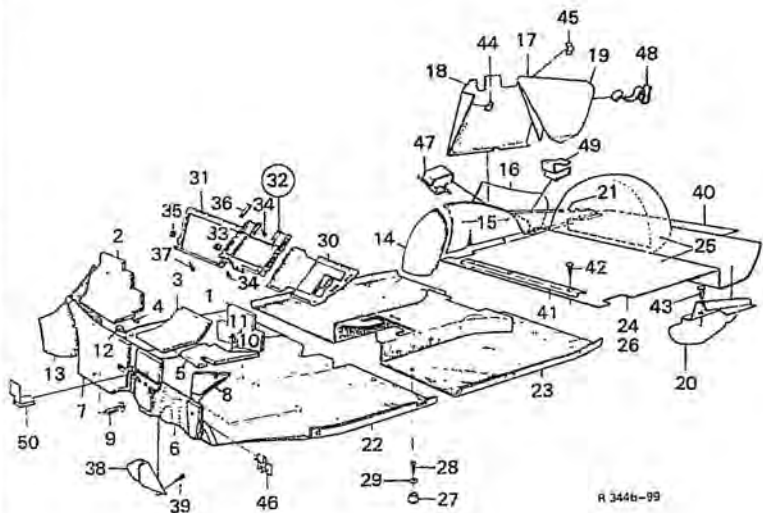
R 3446-99

- 0 General, Complete sets 1-A02
1 Tons 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-002
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H06
Doors, trunk lid 4-H18
External details, glass, sealings 4-J06
Upholstery, interior equipment and touch-up paint 4-L08
Heating and ventilation system 5-I10
Bumpers 5-I20

1625	Upholstery, interior equipment		Klädbeleg, inbörskig utrustning		Date Datum	Illustration Bildnr	Group Grupp	Page Sida
Interior lining, carpets			Hjulsätsbeleg, mattor i inre		1988-10	R3446	8	241
Fig. Pos	Part No Art nr	Quantity/Anst		Description	Bemärkning	K/S S/R	Notes Anmärkning	
		99						
1950 1960 1970 1980 1990 2000 2010 2020	17 94 90 418	1		Sch-linng. i. lagage component FI	Sch-linng. i. lagage component FI	6 458		
2030 2040 2050 2060 2070 2080 2090 2100	18 84 90 963	1		Sch-linng. i. lagage component FI, total part FI	Sch-linng. i. lagage component FI, total part FI	6 15, 457		
2110 2120 2130 2140 2150 2160 2170 2180 2190 2200	18 84 90 781	1		Sch-linng. i. lagage component FI, total part FI	Sch-linng. i. lagage component FI, total part FI	6 15, 373, EMS, GLE		
2210 2220 2230 2240 2250 2260 2270 2280 2290 2300 2310 2320 2330 2340 2350 2360 2370 2380 2390 2400 2410 2420 2430 2440 2450 2460 2470	18 84 90 963	1		Sch-linng. i. lagage component FI, total part FI	Sch-linng. i. lagage component FI, total part FI	6 374, 457, 2D, EMS, TURBO		
	18 94 90 384	1		Sch-linng. i. lagage component FI, total part FI	Sch-linng. i. lagage component FI, total part FI	6 458		
	19 84 90 989	1		Sch-linng. i. lagage component FI, total part FI	Sch-linng. i. lagage component FI, total part FI	6 15, 457		
	19 84 90 831	1		Sch-linng. i. lagage component FI, total part FI	Sch-linng. i. lagage component FI, total part FI	6 15, 373, EMS, GLE		
	19 84 90 989	1		Sch-linng. i. lagage component FI, total part FI	Sch-linng. i. lagage component FI, total part FI	6 374, 457, 2D, EMS, TURBO		
	19 94 90 392	1		Sch-linng. i. lagage component FI, total part FI	Sch-linng. i. lagage component FI, total part FI	6 458		
	20 84 79 248	1		Sch-linng. i. lagage component FI, total part FI	Sch-linng. i. lagage component FI, total part FI	13, 14		
	20 94 25 224	1		Sch-linng. i. lagage component FI, total part FI	Sch-linng. i. lagage component FI, total part FI	6 15, 457		
	20 84 79 263	1		Sch-linng. i. lagage component FI, total part FI	Sch-linng. i. lagage component FI, total part FI	6 13, 14, EMS, GLE		
	20 84 90 905	1		Sch-linng. i. lagage component FI, total part FI	Sch-linng. i. lagage component FI, total part FI	15, 406, EMS, GLE		
	20 94 25 257	1		Sch-linng. i. lagage component FI, total part FI	Sch-linng. i. lagage component FI, total part FI	6 407, 373, EMS		
	20 94 25 224	1		Sch-linng. i. lagage component FI, total part FI	Sch-linng. i. lagage component FI, total part FI	6 374, 457, 2D, EMS, TURBO		
	20 94 90 400	1		Sch-linng. i. lagage component FI, total part FI	Sch-linng. i. lagage component FI, total part FI	6 458		
	21 84 79 255	1		Sch-linng. i. lagage component FI, total part FI	Sch-linng. i. lagage component FI, total part FI	6 13, 457		
	21 84 79 271	1		Sch-linng. i. lagage component FI, total part FI	Sch-linng. i. lagage component FI, total part FI	6 13, 373, EMS, GLE		



R 3446-99

13 1976-
14 1976
15 1977-
373 1978 9999
374 1979-
406 Ch-99786005804
407 Ch-99786005805-
457 - 1980
458 1981-

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H05
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I26

1625

Upholstery, interior
equipment

Interior lining, carpets

Klädsel, invändig
utrustning

Hjulhusklädsel, mattor mm

Date
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10

R3446

8

243

Fig. Pos.	Part No Art nr	Quantity/Antal		Description	Benämning	K/S SR	Notes Anmärkning
		99					
2480	21	84 79 255	1	Side-lining, luggage compartment, lower part RH	Sidklädsel, bagagerum nedre del H	6	374, 457), 20, EMS, TURBO
2490	21	94 90 426	1	Side-lining, luggage compartment, lower part RH	Sidklädsel, bagagerum nedre del H	6	458)
2500	22	84 56 881	1	Carpet, front, blue	Matta, främre, blå	6	7)
2510	22	84 75 774	1	Carpet, front, blue	Matta, främre, blå	6	8, 12)
2520	22	84 84 248	1	Carpet, front, blue	Matta, främre, blå	6	13, 14)
2530	22	84 99 180	1	Carpet, front, blue	Matta, främre, blå	6	15, 16)
2540	22	94 09 343	1	Carpet, front, blue	Matta, främre, blå	6	17, 373)
2550	22	94 61 377	1	Carpet, front, blue	Matta, främre, blå	6	426, 453)
2560	22	97 07 895	1	Carpet, front, blue	Matta, främre, blå	6	458), TRIM COLOUR C14
2570	22	84 74 646	1	Carpet, front, blue	Matta, främre, blå	6	7), FOR CARS WITH PS
2580	22	84 75 832	1	Carpet, front, blue	Matta, främre, blå	6	8, 12), FOR CARS WITH PS
2590	22	84 84 339	1	Carpet, front, blue	Matta, främre, blå	6	13, 14), FOR CARS WITH PS
2600	22	84 98 206	1	Carpet, front, blue	Matta, främre, blå	6	15, 16), FOR CARS WITH PS
2610	22	94 09 442	1	Carpet, front, blue	Matta, främre, blå	6	17, 373) FOR CARS WITH PS
2620	22	84 56 884	1	Carpet, front, blue, RHD	Matta, främre, blå, RHD	6	12)
2630	22	84 84 271	1	Carpet, front, blue, RHD	Matta, främre, blå, RHD	6	13, 14)
2640	22	84 98 198	1	Carpet, front, blue, RHD	Matta, främre, blå, RHD	6	15, 16)
2650	22	94 09 616	1	Carpet, front, blue, RHD	Matta, främre, blå, RHD	6	17, 373)
2660	22	94 33 335	1	Carpet, front, blue, RHD	Matta, främre, blå, RHD	6	374, 425)
2670	22	94 61 427	1	Carpet, front, blue, RHD	Matta, främre, blå, RHD	6	426, 453)
2680	22	84 56 889	1	Carpet, front, yellow	Matta, främre, gul	6	7)
2690	22	84 75 782	1	Carpet, front, yellow	Matta, främre, gul	6	8, 12)
2700	22	84 84 255	1	Carpet, front, yellow	Matta, främre, gul	6	13, 14)
2710	22	84 74 652	1	Carpet, front, yellow	Matta, främre, gul	6	7), FOR CARS WITH PS
2720	22	84 75 840	1	Carpet, front, yellow	Matta, främre, gul	6	8, 12), FOR CARS WITH PS
2730	22	84 84 347	1	Carpet, front, yellow	Matta, främre, gul	6	13, 14), FOR CARS WITH PS
2740	22	84 98 972	1	Carpet, front, yellow RHD	Matta, främre, gul, RHD	6	12)
2750	22	84 84 289	1	Carpet, front, yellow RHD	Matta, främre, gul, RHD	6	13, 14)
2760	22	84 56 873	1	Carpet, front, green	Matta, främre, grön	6	7)
2770	22	84 75 477	1	Carpet, front, green	Matta, främre, grön	6	8, 12)
2780	22	84 98 230	1	Carpet, front, green	Matta, främre, grön	6	15, 16)
2790	22	94 09 350	1	Carpet, front, green	Matta, främre, grön	6	17, 373)
2800	22	94 33 293	1	Carpet, front, green	Matta, främre, grön	6	374, 425)
2810	22	94 61 369	1	Carpet, front, green	Matta, främre, grön	6	426, 453)
2820	22	97 07 852	1	Carpet, front, green	Matta, främre, grön	6	458), TRIM COLOUR C12
2830	22	84 74 637	1	Carpet, front, green	Matta, främre, grön	6	7), FOR CARS WITH PS
2840	22	84 75 501	1	Carpet, front, green	Matta, främre, grön	6	8, 12), FOR CARS WITH PS
2850	22	84 98 255	1	Carpet, front, green	Matta, främre, grön	6	15, 16), FOR CARS WITH PS
2860	22	94 09 459	1	Carpet, front, green	Matta, främre, grön	6	17, 373) FOR CARS WITH PS
2870	22	84 56 956	1	Carpet, front, green, RHD	Matta, främre, grön, RHD	6	7)
2880	22	84 75 453	1	Carpet, front, green, RHD	Matta, främre, grön, RHD	6	8, 12)
2890	22	84 98 249	1	Carpet, front, green, RHD	Matta, främre, grön, RHD	6	15, 16)

7. -1974

8. -1975

12. -1975

13. -1976

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17. -1978

373. -1978 9999

374. -1979

425. -1979

426. -1980

457. -1980

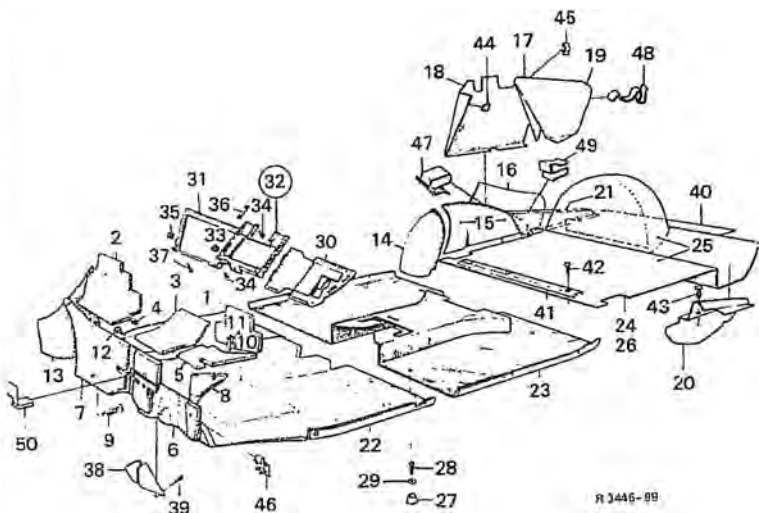
458. -1981

463. -1981

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

3 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

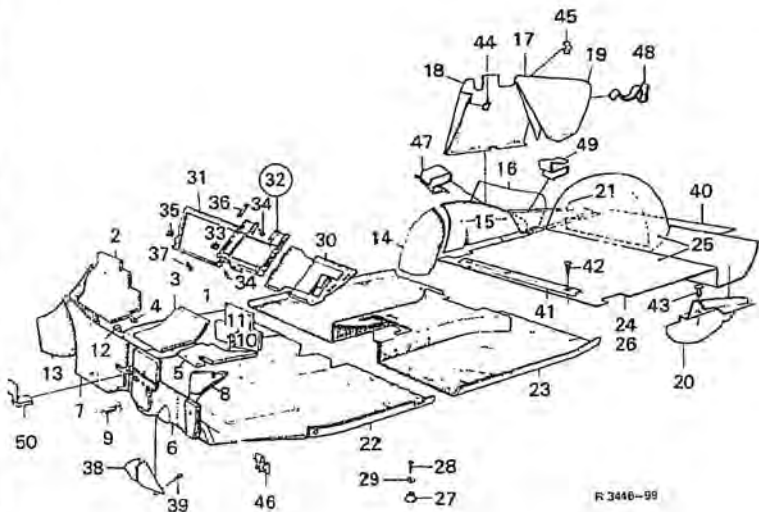


R 3446-99

1525

Upholstery, interior equipment		Klädsel, invändig utrustning		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
Interior lining, carpets		Hjulkhusklädsel, mattor mm		1988-10	R3446	8	245
Fig Pos	Part No Art nr	Quantity/Antal		Description		Benämning	Notes Anmärkning
		99					
2360	22 94 09 624	1		Carpet, front, green, RHD		Matta, framre, grön, RHD	6 373, 17)
2370	22 94 33 327	1		Carpet, front, green, RHD		Matta, framre, grön, RHD	6 374, 425)
2380	22 94 61 419	1		Carpet, front, green, RHD		Matta, framre, grön, RHD	6 426, 463)
2390							
3000	22 84 56 885	1		Carpet, front, brown		Matta, framre, brun	6 7)
3010	22 84 75 766	1		Carpet, front, brown		Matta, framre, brun	6 8, 12)
3020	22 84 84 230	1		Carpet, front, brown		Matta, framre, brun	6 13, 14)
3030	22 84 74 629	1		Carpet, front, brown		Matta, framre, brun	6 11, 12, 13, 14) FOR CARS WITH PS
3040	22 84 75 824	1		Carpet, front, brown		Matta, framre, brun	6 13, 14) FOR CARS WITH PS
3050	22 84 84 321	1		Carpet, front, brown		Matta, framre, brun	6 374, 425)
3060	22 94 33 277	1		Carpet, front, brown		Matta, framre, brun	6 426, 457)
3070	22 94 61 344	1		Carpet, front, brown		Matta, framre, brun	6 458, 463)
3080	22 97 07 878	1		Carpet, front, brown		Matta, framre, brun	6 12)
3090	22 84 56 949	1		Carpet, front, brown, RHD		Matta, framre, brun, RHD	6 15, 16)
3100	22 84 84 263	1		Carpet, front, brown, RHD		Matta, framre, brun, RHD	6 374, 425)
3110	22 94 33 301	1		Carpet, front, brown, RHD		Matta, framre, brun, RHD	6 426, 457)
3120	22 94 61 393	1		Carpet, front, brown, RHD		Matta, framre, brun, RHD	6 15, 16)
3130							6 17, 373)
3140	22 84 98 131	1		Carpet, front, red		Matta, framre, röd	6 15, 373) FOR CARS WITH PS
3150	22 94 09 335	1		Carpet, front, red		Matta, framre, röd	6 15, 16)
3160	22 94 09 434	1		Carpet, front, red		Matta, framre, röd	6 17, 373)
3170	22 84 98 149	1		Carpet, front, red, RHD		Matta, framre, röd, RHD	6 15, 16)
3180	22 94 09 608	1		Carpet, front, red, RHD		Matta, framre, röd, RHD	6 17, 373)
3190							6 15, 16)
3200	22 84 98 289	1		Carpet, front, nougat		Matta, framre, nougat	6 17, 373)
3210	22 94 09 368	1		Carpet, front, nougat		Matta, framre, nougat	6 15, 16) FOR CARS WITH PS
3220	22 84 98 305	1		Carpet, front, nougat		Matta, framre, nougat	6 17, 373) FOR CARS WITH PS
3230	22 94 09 467	1		Carpet, front, nougat		Matta, framre, nougat	6 15, 16)
3240	22 84 98 297	1		Carpet, front, nougat RHD		Matta, framre, nougat RHD	6 17, 373)
3250	22 94 09 632	1		Carpet, front, nougat RHD		Matta, framre, nougat RHD	6 15, 16)
3260							6 17, 373)
3270	22 94 33 285	1		Carpet, front, grey		Matta, framre, grå	6 374, 425)
3280	22 94 61 351	1		Carpet, front, grey		Matta, framre, grå	6 426, 457)
3290	22 94 57 581	1		Carpet, front, grey		Matta, framre, grå	6 458, 463)
3300	22 94 33 319	1		Carpet, front, grey, RHD		Matta, framre, grå, RHD	6 374, 425)
3310	22 94 61 401	1		Carpet, front, grey, RHD		Matta, framre, grå, RHD	6 426, 457)
3320	22 94 91 788	1		Carpet, front, grey, RHD		Matta, framre, grå, RHD	6 458, 463)
3330							6 15, 16)
3340	22 84 98 693	1		Carpet, front, bordeaux		Matta, framre, bordeaux	6 17, 373)
3350	22 94 09 376	1		Carpet, front, bordeaux		Matta, framre, bordeaux	6 426, 463)
3360	22 94 61 336	1		Carpet, front, bordeaux		Matta, framre, bordeaux	6 15, 16) FOR CARS WITH PS
3370	22 84 98 701	1		Carpet, front, bordeaux		Matta, framre, bordeaux	6 17, 373) FOR CARS WITH PS
3380	22 94 09 475	1		Carpet, front, bordeaux		Matta, framre, bordeaux	6 15, 16)
3390	22 84 98 685	1		Carpet, front, bordeaux RHD		Matta, framre, bordeaux RHD	6 17, 425)
3400							
3410	22 94 09 640	1		Carpet, front, bordeaux RHD		Matta, framre, bordeaux RHD	
3420							

- 7 -1974
- 8 -1975
- 12 -1975
- 13 -1975
- 14 -1975
- 15 -1977
- 16 -1977
- 17 -1978
- 373 -1978 9999
- 374 -1979
- 425 -1979
- 426 -1980
- 457 -1980
- 458 -1981
- 463 -1981



- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 5-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

1625

Upholstery, interior
equipment
Interior lining, carpetsKlädsel, invändig
utrustning
Hjulhusklädsel, mattor mmDate
DatumIllustration
B/d nrGroup
GruppPage
Sida

1988-10

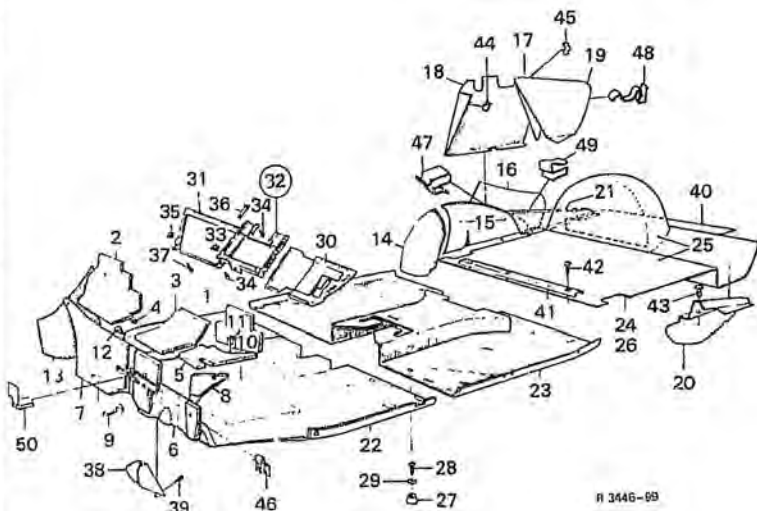
R3446

8

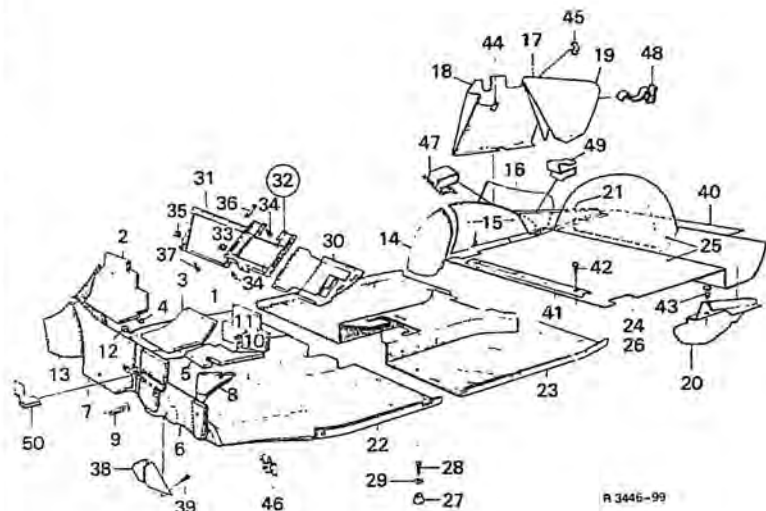
247

Fig Pos	Part No Art nr	Quantity/Äntal	Description	Benämning	K S R	Notes Anmärkning
		99				
3430	22 94 51 385	1	Carpet, front, bordeaux RHD	Matta, främre, bordeaux RHD		6 426, 463)
3440	22 84 83 968	1	Carpet, front, rubber	Matta, främre, gummi		6 425), 99L NOT US
3450	22 94 57 581	1	Carpet, front, grey	Matta, främre, grå		6 426), 99L
3470	23 84 56 923	1	Carpet, rear, blue	Matta, bakre, blå		6 12)
3480	23 84 84 305	1	Carpet, rear, blue	Matta, bakre, blå		6 13, 14)
3490	23 94 09 681	1	Carpet, rear, blue	Matta, bakre, blå		6 15, 16), (8498214)
3500	23 94 09 691	1	Carpet, rear, blue	Matta, bakre, blå		6 17, 373)
3510	23 94 33 855	1	Carpet, rear, blue	Matta, bakre, blå		6 374, 457)
3520	23 97 01 228	1	Carpet, rear, blue	Matta, bakre, blå		6 458)
3530	23 94 12 099	1	Carpet, rear, blue	Matta, bakre, blå		6 17), 3CK, DELIVERY WAGON
3540	23 84 57 004	1	Carpet, rear, blue	Matta, bakre, blå		6 12), 40
3560	23 84 88 082	1	Carpet, rear, blue	Matta, bakre, blå		6 13, 14), 40
3560	23 84 08 222	1	Carpet, rear, blue	Matta, bakre, blå		6 15, 373), 40
3570	23 94 33 814	1	Carpet, rear, blue	Matta, bakre, blå		6 374, 425), 40
3580	23 97 01 251	1	Carpet, rear, blue	Matta, bakre, blå		6 458), 40
3590	23 97 06 654	1	Carpet, rear, blue	Matta, bakre, blå		6 458), 40 TRIM COLOUR C14
3600	23 84 56 931	1	Carpet, rear, yellow	Matta, bakre, gul		6 12)
3610	23 84 84 313	1	Carpet, rear, yellow	Matta, bakre, gul		6 13, 14)
3620	23 84 57 012	1	Carpet, rear, yellow	Matta, bakre, gul		6 12), 40
3630	23 84 88 090	1	Carpet, rear, yellow	Matta, bakre, gul		6 13, 14), 40
3640	23 84 56 915	1	Carpet, rear, green	Matta, bakre, grön		6 7)
3650	23 84 75 485	1	Carpet, rear, green	Matta, bakre, grön		6 8, 12)
3660	23 84 98 263	1	Carpet, rear, green	Matta, bakre, grön		6 15, 16)
3670	23 94 09 699	1	Carpet, rear, green	Matta, bakre, grön		6 17, 373)
3680	23 94 33 848	1	Carpet, rear, green	Matta, bakre, grön		6 17, 373)
3690	23 97 01 210	1	Carpet, rear, green	Matta, bakre, grön		6 374, 457)
3700	23 94 12 081	1	Carpet, rear, green	Matta, bakre, grön		6 458)
3710	23 84 56 998	1	Carpet, rear, green	Matta, bakre, grön		6 17, 373), 3CK, DELIVERY WAGON
3720	23 84 49 837	1	Carpet, rear, green	Matta, bakre, grön		6 7), 40
3730	23 84 98 271	1	Carpet, rear, green	Matta, bakre, grön		6 8, 12), 40
3740	23 94 33 806	1	Carpet, rear, green	Matta, bakre, grön		6 15, 373), 40
3750	23 97 01 244	1	Carpet, rear, green	Matta, bakre, grön		6 374, 457), 40
3760	23 97 06 656	1	Carpet, rear, green	Matta, bakre, grön		6 458), 40
3770	23 84 56 907	1	Carpet, rear, brown	Matta, bakre, brun		6 458, 463), 4D, TRIM COLOUR C12
3780	22 84 84 297	1	Carpet, rear, brown	Matta, bakre, brun		6 12)
3790	23 84 56 980	1	Carpet, rear, brown	Matta, bakre, brun		6 13, 14)
3800	23 84 88 074	1	Carpet, rear, brown	Matta, bakre, brun		6 12), 40
3820	23 84 98 164	1	Carpet, rear, red	Matta, bakre, röd		6 13, 14), 40
3830	23 94 09 673	1	Carpet, rear, red	Matta, bakre, röd		6 15, 16)
3840	23 94 33 822	1	Carpet, rear, brown	Matta, bakre, brun		6 17, 373), 17)
3850	23 94 12 065	1	Carpet, rear, red	Matta, bakre, röd		6 374, 457)
3860	23 84 98 172	1	Carpet, rear, red	Matta, bakre, röd		6 17, 373), CK, DELIVERY WAGON
3870	23 94 33 760	1	Carpet, rear, brown	Matta, bakre, brun		6 15, 373), 40
3880						6 374, 457), 40
3890						

7. -1974
8. -1975-
12. -1975
13. -1976-
14. -1976
15. -1977-
16. -1977
17. -1978-
373. -1978 8399
374. -1979-
425. -1979
426. -1980-
457. -1980
458. -1981-
463. -1981



R 3446-89



R 3446-99

1625

Upholstery, interior equipment
Interior lining, carpets

Klädsel, invändig utrustning
Hjulhusklädsel, mattor mm

Date
Datum
Illustration
Bild nr
1988-10 R3446

Group
Grupp
Page
Sida
8 249

Fig Pos.	Part No Art nr	Quantity/Antal		Description	Benämning	Notes Anmärkning	
		99					
3900	23 97 06 672	1		Carpet, rear, brown	Matta, bakre, brun	6 458), 4D TRIM COLOUR C15	
3910	23 84 98 313	1		Carpet, rear, nougat	Matta, bakre, nougat	6 15, 16)	
3920	23 94 09 707	1		Carpet, rear, nougat	Matta, bakre, nougat	6 17, 373)	
3930	23 94 12 073	1		Carpet, rear, nougat	Matta, bakre, nougat	6 17, 373), 3CK, DELIVERY WAGON	
3940							
3950	23 84 98 321	1		Carpet, rear, nougat	Matta, bakre, nougat	6 15, 373), 4D	
3960	23 94 33 830	1		Carpet, rear, grey	Matta, bakre, grå	6 374, 457)	
3970	23 94 90 632	1		Carpet, rear, grey	Matta, bakre, grå	6 458, 463)	
3980	23 94 33 798	1		Carpet, rear, grey	Matta, bakre, grå	6 374, 457), 4D	
3990	23 94 09 715	1		Carpet, rear, bordeaux	Matta, bakre, bordeaux	6 15, 16), (8498719)	
4000	23 94 09 715	1		Carpet, rear, bordeaux	Matta, bakre, bordeaux	6 17, 457)	
4010	23 97 01 202	1		Carpet, rear, bordeaux	Matta, bakre, bordeaux	6 458)	
4020	23 84 98 727	1		Carpet, rear, bordeaux	Matta, bakre, bordeaux	6 15, 425), 4D	
4030	23 97 01 236	1		Carpet, rear, bordeaux	Matta, bakre, bordeaux	6 458), 4D	
4040	23 84 58 242	1		Carpet, rear, rubber	Matta, bakre, gummi	6 12), X7, NOT US	
4050	23 94 12 362	1		Carpet, rear, rubber	Matta, bakre, gummi	6 13, 16), 99L, NOT US, (8483984)	
4060							
4070	23 94 12 362	1		Carpet, rear, rubber	Matta, bakre, gummi	6 17, 425), 99L, NOT US	
4080	23 94 57 615	1		Carpet, rear, grey	Matta, bakre, grå	6 426, 457), 99L	
4090	24 84 51 601	1		Carpet, luggage compartment	Matta, bagagerum	6 12)	
4100							
4110	25 84 79 297	1		Carpet, luggage compartment	Matta, bagagerum	6 13, 14)	
4120							
4130	25 84 91 037	1		Carpet, luggage compartment	Matta, bagagerum	6 15, 457)	
4140							
4150	25 94 57 466	1		Carpet, luggage compartment	Matta, bagagerum	6 44, 1, 457)	
4160							
4170	25 94 89 592	1		Carpet, luggage compartment	Matta, bagagerum	6 458, 463)	
4180							
4190	25 94 91 143	1		Carpet, luggage compartment	Matta, bagagerum	6 458, 463), GB	
4200							
4210	26 84 58 465	1		Carpet, luggage compartment	Matta, bagagerum	6 12), X7	
4220							
4230	26 84 83 950	1		Carpet, luggage compartment	Matta, bagagerum	6 13, 14), 99L	
4240							
4250	26 94 00 110	1		Carpet, luggage compartment	Matta, bagagerum	6 15 425), 99L	
4260							
4270	27 73 46 232	6		Carpet retainer	Mattfäste	6 5)	
4280	28 79 22 206	6		Screw	Skruv	6 5)	
4290	29 70 88 073	4		Washer	Bricka	6 (8422354)	
4300	30 84 76 251	1		Trim screen LH	Skärm V	6 7)	
4310	30 84 76 251	1		Trim screen LH, RHD	Skärm V, RHD	6 8)	
4320	30 84 76 298	1		Trim screen LH, RHD	Skärm V, RHD	6 8)	
4330	30 84 76 319	1		Trim screen RH	Skärm H	6 8)	
4340	31 84 22 362	1		Trim screen RH	Skärm H	6 8)	
4350	31 84 26 306	1		Trim screen RH, RHD	Skärm H, RHD	6 8)	
4360	32 84 22 370	1		Trim screen, center	Skärm, mitre	6 8)	
4370	33 84 26 264	4		Clip	Clip	6 5)	

- 7 -1974
8 -1975-
12 -1975
13 1976-
14 -1976
15 1977-
16 -1977
17 1978-
373 -1978 9999
374 1979-
425 -1979
426 1980-
441 For cars with mini spare wheel
457 -1980
458 1981-
463 -1981

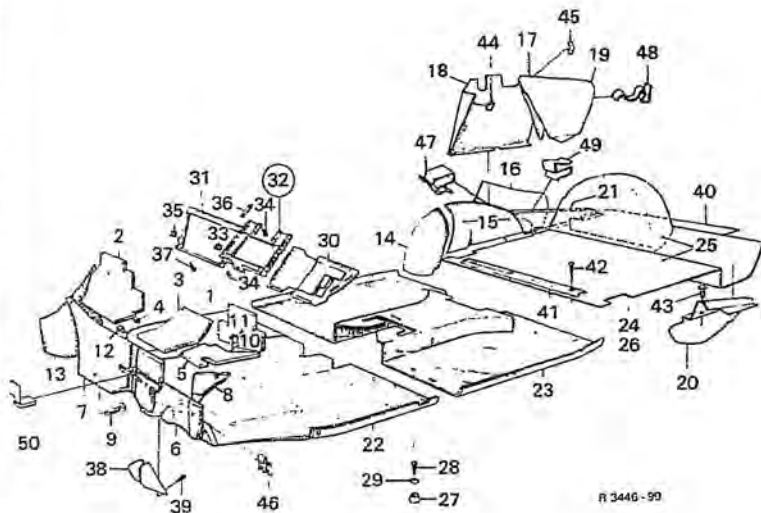
MASTER INDEX

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-GF
5 Brakes 4-A
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H06
Doors, trunk lid 4-H18
External details, glass, sealings 4-J06
Upholstery, interior equipment and touch-up paint 4-L08
Heating and ventilation system 5-I10
Bumpers 5-I20

1625 Upholstery, interior equipment		Klädsel, invändig utrustning		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
Interior lining, carpets		Hjulhusklädsel, mattor mm		1988-10	R3446	8	251
Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	Notes Anmärkning		
4380	34 84 26 892	4	Screw	Skruv	NOT EA		
4390	35 73 54 871	2	Clip	Clip			
4400	36 84 26 447	2	Plate nut	Plåtmutter			
4410	37 79 67 581	13	Screw	Skruv			
4420	38 84 31 942	1	Cover, throttle control damper RHD	Yäpa, gasreglage-dämpare RHD	NOT EA		
4430							
4440	39 79 22 354	1	Screw	Skruv			
4450	40 84 63 739	1	Carpet, tool space	Matta, verktygsutrymme			
4460	41 84 83 919	1	Carpet retainer	Mattfäste	16), CX 13) 13) 13, 14) 15, 636)		
4470	42 84 83 927	3	Screw	Skruv			
4480	43 84 83 893	1	Clip	Clip			
4490	43 84 83 893	3	Clip	Clip			
4500	43 84 83 893	4	Clip	Clip	384) 13, 14) 15) 14, 335)		
4510	44 84 77 507	1	Clip	Clip			
4520	44 84 77 507	2	Clip	Clip			
4530	45 84 98 495	1	Clip	Clip			
4540	46 84 73 878	3	Carpet retainer	Mattfäste	12) PART OF FRONT CARPET 15, 363) 15) 15)		
4550	47 85 02 643	1	Clip	Clip			
4560	48 85 02 526	2	Clip	Clip			
4570	49 84 57 020	2	Clip	Clip			
4580	50 94 21 421	1	Clip	Clip	17)		



R 3446-99

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20

12 -1975
13 1976-
14 -1976
15 1977-
17 1978-

335 Ch 99762008362-
363 Ch -99781017086- 99782006656- 99786005804
364 Ch 99781017087- 99782006657- 99786005805-

1959

Upholstery, interior equipment		Klädsel, invändig utrustning		Date	Illustration	Group	Page
Headlining etc		Takklädsel etc		Datum	Bild nr	Grupp	Sida
				1988-10	R5741		8 253
Fig. Pos	Part No Art nr	Quantity/Anst		Description	Benämning	K/S	Notes
		99				SR	Anmärkning
						I	
1	84 97 356	1		Headlining	Takklädsel	6	235)
1	84 58 499	1		Headlining	Takklädsel	6	18, 12, 480L SUPERSEDED BY 8497356, 8445058, 8209957, 7934615
1	84 97 356	1		Headlining	Takklädsel	6	13, 16)
1	94 03 428	1		Headlining	Takklädsel	6	17)
1	84 60 016	1		Headlining	Takklädsel	6	12, 481), 3CK, SUPERSEDED BY 8466732, 8445058, 8209957, 7934615
1	84 66 732	1		Headlining	Takklädsel	6	13, 16), 3CK
1	94 05 010	1		Headlining	Takklädsel	6	17), 3CK
1	84 45 397	1		Headlining	Takklädsel	6	16), 4D
1	94 03 985	1		Headlining	Takklädsel	6	17), 4D
1	84 65 767	1		Headlining	Takklädsel	6	16), 5CK
1	94 05 044	1		Headlining	Takklädsel	6	17), 5CK
2	84 98 535	1		Upholstery, windshield pillar LH	Stötskydd, vindrutestolpe V	6	(8473852)
2	84 98 543	1		Upholstery, windshield pillar RH	Stötskydd, vindrutestolpe H	6	
3	84 09 757	4		Clip	Clip	5	346)
4	84 76 081	6		Rivet	Nit	5	347)
5	84 76 079	6		Tap	Tapp	5	347)
6	84 34 474	1		Upholstery, door pillar LH	Stötskydd, dörrstolpe V	6	237)
6	84 34 482	1		Upholstery, door pillar RH	Stötskydd, dörrstolpe H	6	237)
6	84 98 412	1		Upholstery, door pillar LH	Stötskydd, dörrstolpe V	6	238)
6	84 98 420	1		Upholstery, door pillar RH	Stötskydd, dörrstolpe H	6	238)
6	94 00 151	1		Upholstery, door pillar LH	Stötskydd, dörrstolpe V	6	389), EMS, CK, (8461692)
6	94 00 169	1		Upholstery, door pillar RH	Stötskydd, dörrstolpe H	6	389), EMS, CK (8461600)
6	94 00 151	1		Upholstery, door pillar LH	Stötskydd, dörrstolpe V	6	290), EMS, CK
6	94 00 169	1		Upholstery, door pillar RH	Stötskydd, dörrstolpe H	6	390), EMS, CK
7	84 44 390	1		Upholstery, door pillar LH	Stötskydd, dörrstolpe V	6	4D
7	84 44 408	1		Upholstery, door pillar RH	Stötskydd, dörrstolpe H	6	4D
8	84 16 232	1		Upholstery, lower door pillar LH	Stötskydd, nedre dörrstolpe V	6	16), 4D
8	84 16 240	1		Upholstery, lower door pillar RH	Stötskydd, nedre dörrstolpe H	6	16), 4D
8	94 05 770	1		Upholstery, lower door pillar LH	Stötskydd, nedre dörrstolpe V	6	17, 483), 4D

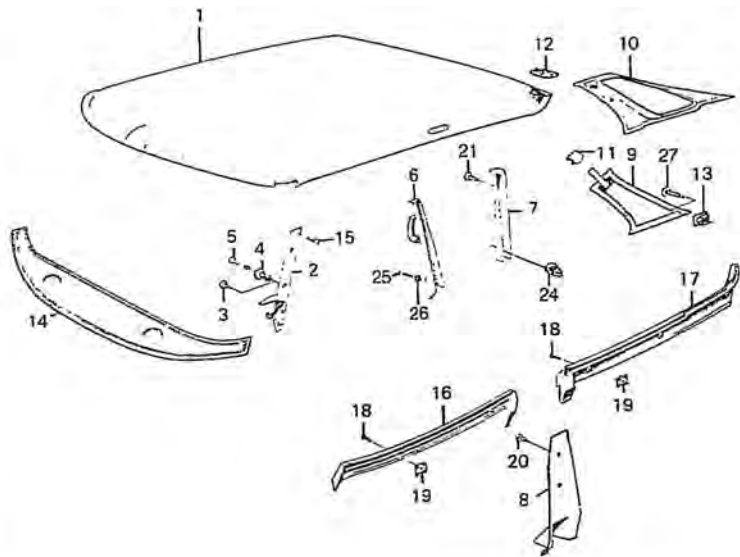
R 5741 - 99

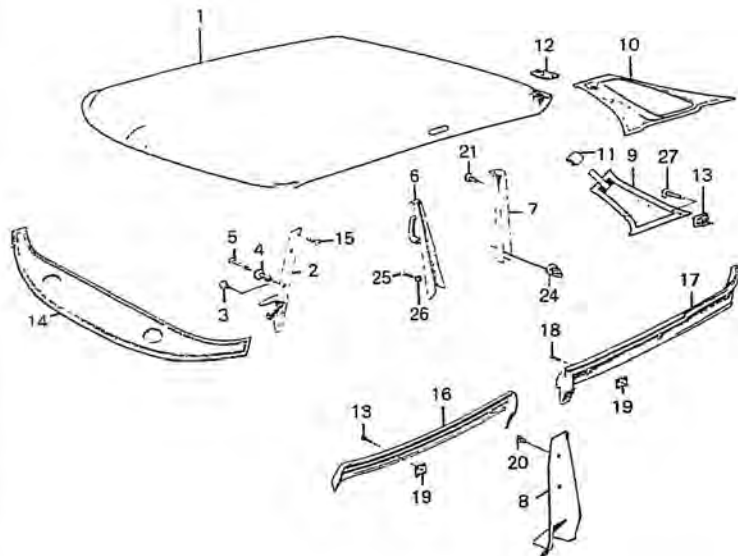
- 12 -1975
13 1976-
16 -1977
17 1978-
18 Ch 99742007041-99746002498-
235 Ch -99742007040 -99748002497-
237 Ch -99771002552 -99772000354-
238 Ch 99771002553-99772000355-
346 Ch -99762001566-
347 Ch 99762001567-
389 Ch -99781023268 -99782009205 -99783000875 -99786013650
390 Ch 99781023269-99782009206-99783000876-99796000001-
463 -1981
480 Superseded by 8497356, 2x 8445058, 2x 7934615, 2x 7601396
481 Superseded by 8466732, 2x 8445058, 2x 7934615, 2x 7601396

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H06
Doors, trunk lid 4-H18
External details, glass, sealings 4-J06
Upholstery, interior equipment and touch-up paint 4-L08
Heating and ventilation system 5-I10
Bumpers 5-I20





R 5741 - 99

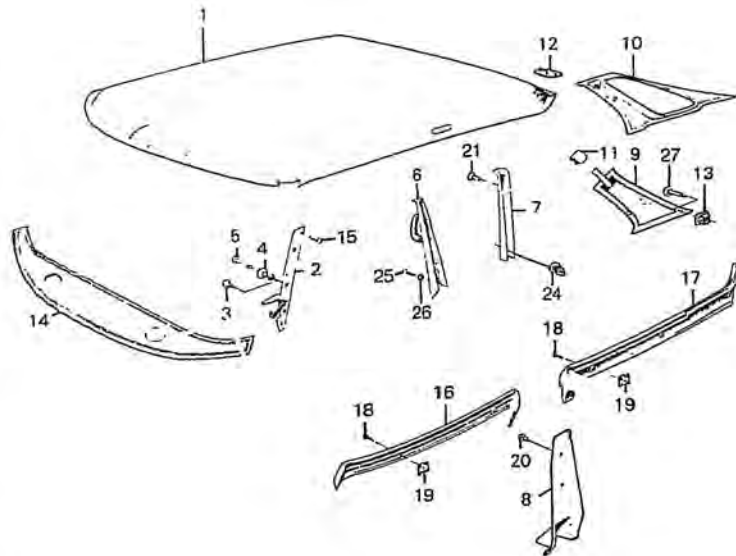
Fig Pos	Part No Art nr	Quantity/Anst			Description	Benämning	K S R	Notes Anmärkning
		99						
0930	8 94 05 788	1			Upholstery, lower door pillar RH	Stötskydd, nedre dörrstolpe H	6	12, 463), 4D
0940								
0950	8 84 44 978	1			Upholstery, lower door pillar LH	Stötskydd, nedre dörrstolpe V	6	4D, US
0960	8 84 44 985	1			Upholstery, lower door pillar RH	Stötskydd, nedre dörrstolpe H	6	4D, US
0970								
0980	9 84 97 372	1			Upholstery LH	Stötskydd V	6	
0990	9 84 97 380	1			Upholstery RH	Stötskydd H	6	
1000	9 84 61 352	1			Upholstery LH	Stötskydd V	6	239), 3CK
1010	9 84 61 360	1			Upholstery RH	Stötskydd H	6	239), 3CK
1020	9 94 00 540	1			Upholstery LH	Stötskydd V	6	240, 16), 3CK
1030	9 94 00 557	1			Upholstery RH	Stötskydd H	6	240, 16), 3CK
1040	9 94 15 183	1			Upholstery LH	Stötskydd V	6	17), 3CK
1050	9 94 15 191	1			Upholstery RH	Stötskydd H	6	17), 3CK
1060	9 84 97 448	1			Upholstery LH	Stötskydd V	6	12, 236)
1070	9 84 97 430	1			Upholstery RH	Stötskydd H	6	236) (8456311)
1080	9 84 97 448	1			Upholstery LH	Stötskydd V	6	13, 236)
1090	9 84 62 053	1			Upholstery RH	Stötskydd H	6	236, 239), 3CK
1100	9 84 62 061	1			Upholstery LH	Stötskydd V	6	236, 239), 3CK
1110	9 84 02 389	1			Upholstery RH	Stötskydd H	6	240, 16, 236), 3CK
1120	9 94 02 397	1			Upholstery LH	Stötskydd V	6	240, 16, 236), 3CK
1130	9 94 15 498	1			Upholstery RH	Stötskydd H	6	17, 236), 3CK
1140	9 94 15 506	1			Upholstery LH	Stötskydd V	6	17, 236), 3CK
1150	9 84 88 397	1			Upholstery RH	Stötskydd H	6	4D
1160	9 84 88 405	1			Upholstery LH	Stötskydd V	6	4D
1170	10 84 65 775	1			Upholstery RH	Stötskydd H	6	5CK
1180	10 84 65 783	1			Upholstery LH	Stötskydd V	6	5CK
1190	11 84 00 350	2			Clip	Clip	5	4L
1200	11 84 00 350	4			Cover	Täcklock	5	113), 3CK
1210	12 84 62 111	2			Cover	Täcklock	5	114)CK, SE SI SECTION 850
1220	12 84 77 119	2			Nut, upholstery	Snabbmutter, stötskydd	5	CK
1230	13 84 52 898	2			Lining, windshield member	Klädsel, vindrutebalk	6	
1240	14 84 50 900	1			Lining, windshield member	Klädsel, vindrutebalk	6	437), US, CA
1250	14 84 56 451	1			Lining, windshield member	Klädsel, vindrutebalk	6	438, 425), US, CA
1260	14 94 58 753	1			Lining, windshield member	Klädsel, vindrutebalk	6	426), US, CA
1270	14 94 59 256	1			Lining, windshield member	Klädsel, vindrutebalk	6	
1280	15 84 08 882	4			Screw	Skruv	5	
1290	16 94 02 694	1			Strp, front door LH	List, framdörr V	6	267), 4D, 5CK (8440117)
1300	16 94 02 702	1			Strp, front door RH	List, framdörr H	6	267), 4D, 5CK, (8440125)
1310	16 94 02 694	1			Strp, front door LH	List, framdörr V	6	268), 4D, 5CK
1320	16 94 02 702	1			Strp, front door RH	List, framdörr H	6	268), 4D, 5CK
1330	16 94 02 710	1			Strp, rear door LH	List, bakdörr V	6	267), 4D, 5CK, (8440133)
1340	17 94 02 728	1			Strp, rear door RH	List, bakdörr H	6	267), 4D, 5CK, (8440141)

12	-1975
13	1976-
16	-1977
17	1978-
113	Ch -99752012920
114	Ch -99752012921-
236	Opening rear side window
239	Ch -99771003575
240	Ch -99771003576-
367	Ch -99781021782 -99782008176 -99785009477
368	Ch -997810021873- 99782008177- 99785009478-
425	-1979
426	1980-
437	Ch -99793005631 -99795004748
438	Ch -99793005632- 99795004749-
463	-1981

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20



R 5741 - 89

1500

Upholstery, interior
equipment
Headlining etc

Klädsel, invändig
utrustning
Takklädsel etc

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R5741

8 257

Fig. Pic	Part No Art nr	Quantity/Anst	Description	Benämning	K. S. SR	Notes Anmärkning
1500	17	1	Sirp, rear door LH	List, bakdörr V	6	368) 4D 5CX
1520	17	1	Sirp, rear door RH	List, bakdörr H	6	368) 4D 5CX
1540	18	10	Screw	Skruv	5	367) 4D 5CX
1560	18	10	Screw	Skruv	5	368) 4D 5CX, (7955684)
1600	19	10	Clip	Clip	5	368) 4D 5CX, (7955684)
1620	10	4	Clip	Clip	5	4D 5CX (8440861)
1640	21	2	Plastic plug	Plastplugg	5	453) 4D 5CX
1660	24	2	Clip	Clip	5	4D
1680	15	2	Screw	Skruv	5	368) 4D 5CX
1690	16	2	Washer	Bricka	5	368) 4D 5CX
1700	17	2	Screw	Snabbskruv, stötskydd	5	121

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	5-A02

B GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H05
Doors, trunk lid	4-H16
External details, glass, sealings	4-J05
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20

151. -1575
152. Ch. 99781021782 -99782008176 -99786009477
153. Ch. 997810021873 -99782008177 -99786009478-
154. -1581

1710

Upholstery, interior equip-
ment, touch-up paint
Front seats Part 1

Klädsel, invändig utrust-
ning, bättringsfärg
Stolar Del 1

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 F0383

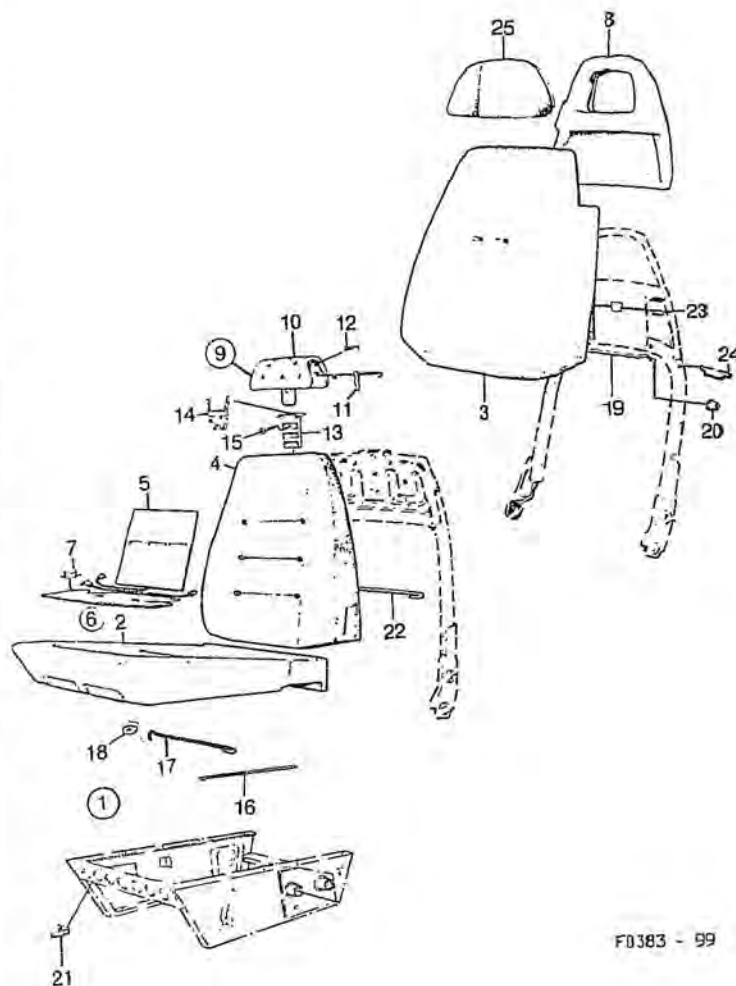
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259

Fig Pos	Part No Art nr	Quantity/Amnt 99	Description	Benämning	K S	Notes Anmärkning
0020	1 84 52 518	1	Seat assy with elec- tric pad LH	Stol kpl med el- värmsits V	6	249)
0040	1 84 52 526	1	Seat assy RH	Stol kpl H	6	249)
0080	1 84 54 373	1	Seat assy LH RHD	Stol kpl V RHD	6	249)
0120	1 84 54 381	1	Seat assy with elec- tric pad RH RHD	Stol kpl med el- värmsits H RHD	6	249)
0160	1 84 46 759	1	Seat assy with elec- tric pad LH	Stol kpl med el- värmsits V	6	249) 40
0200	1 84 46 767	1	Seat assy RH	Stol kpl H	6	249) 40
0220	1 84 46 791	1	Seat assy LH RHD	Stol kpl V RHD	6	249) 40
0260	1 84 46 809	1	Seat assy with elec- tric pad RH RHD	Stol kpl med el- värmsits H RHD	6	249) 40
0280	1 84 80 717	1	Seat assy with elec- tric pad LH	Stol kpl med el- värmsits V	6	249) GLE
0300	1 84 80 725	1	Seat assy with elec- tric pad RH	Stol kpl med el- värmsits H	6	249) GLE
0320	1 84 89 858	1	Seat assy with elec- tric pad LH RHD	Stol kpl med el- värmsits V RHD	6	249) GLE
0340	1 84 89 866	1	Seat assy with elec- tric pad RH RHD	Stol kpl med el- värmsits H RHD	6	249) GLE
0360	1 84 54 597	1	Seat assy without electric pad RH RHD	Stol kpl utan el- värmsits V RHD	6	249)
0380	1 84 46 874	1	Seat assy without electric pad LH LHD	Stol kpl utan el- värmsits V LHD	6	249) 40
0400	1 84 57 210	1	Seat assy with elec- tric pad LH	Stol kpl med el- värmsits V	6	249) EMS
0420	1 84 57 228	1	Seat assy RH	Stol kpl H	6	249) EMS
0440	1 84 57 319	1	Seat assy LH RHD	Stol kpl V RHD	6	249) EMS
0460	1 84 57 327	1	Seat assy with elec- tric pad RH RHD	Stol kpl med el- värmsits H RHD	6	249) EMS
0480	1 94 32 543	1	Seat assy, with elec- tric pad LH	Stol kpl med el-värme- sits V	6	354, 425, 249)
0500	1 94 46 246	1	Seat assy, with elec- tric pad LH	Stol kpl med el- värmsits V	6	426, 457, 249)
0520	1 94 63 209	1	Seat assy, with elec- tric pad LH	Stol kpl med el- värmsits V	6	458, 249)
0540	1 94 32 584	1	Seat assy RH	Stol kpl H	6	354, 425, 249)
0560	1 94 46 360	1	Seat assy RH	Stol kpl H	6	426, 457, 249)
0580	1 94 63 332	1	Seat assy RH	Stol kpl H	6	458, 249)
0600	1 94 32 592	1	Seat assy LH RHD	Stol kpl V RHD	6	354, 425, 249)
0620	1 94 46 378	1	Seat assy LH RHD	Stol kpl V RHD	6	426, 457, 249)
0640	1 94 63 340	1	Seat assy LH RHD	Stol kpl V RHD	6	458, 249)
0660	1 94 32 550	1	Seat assy with elec- tric pad RH, RHD	Stol kpl med el- värmsits H RHD	6	354, 425, 249)
0680	1 94 46 253	1	Seat assy with elec- tric pad RH RHD	Stol kpl med el- värmsits H, RHD	6	426, 457, 249)
0700	1 94 63 217	1	Seat assy with elec- tric pad RH RHD	Stol kpl med el- värmsits H RHD	6	458, 249)
0720	1 94 32 568	1	Seat assy with elec- tric pad LH	Stol kpl med el- värmsits V	6	354, 425, 249) 40
0740	1 94 46 261	1	Seat assy with elec- tric pad LH	Stol kpl med el- värmsits V	6	426, 457, 249) 40
0760	1 94 63 225	1	Seat assy with elec- tric pad LH	Stol kpl med el- värmsits V	6	458, 249) 40
0780	1 94 32 600	1	Seat assy RH	Stol kpl H	6	354, 425, 249) 40
0800	1 94 46 386	1	Seat assy RH	Stol kpl H	6	426, 457, 249) 40
0820	1 94 63 357	1	Seat assy RH	Stol kpl H	6	458, 249) 40

249. State upholstery colour and car colour code
Ch 99762022420-
-1979
425. 1980-
457. -1980
458. 1981-

F0383 - 99



0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-C02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H05
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20

1710

Upholstery, interior equip-
ment, touch-up paint
Front seats Part 1

Klädsel, invändig utrust-
ning, bättringsfärg
Stolar Del 1

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

F0383

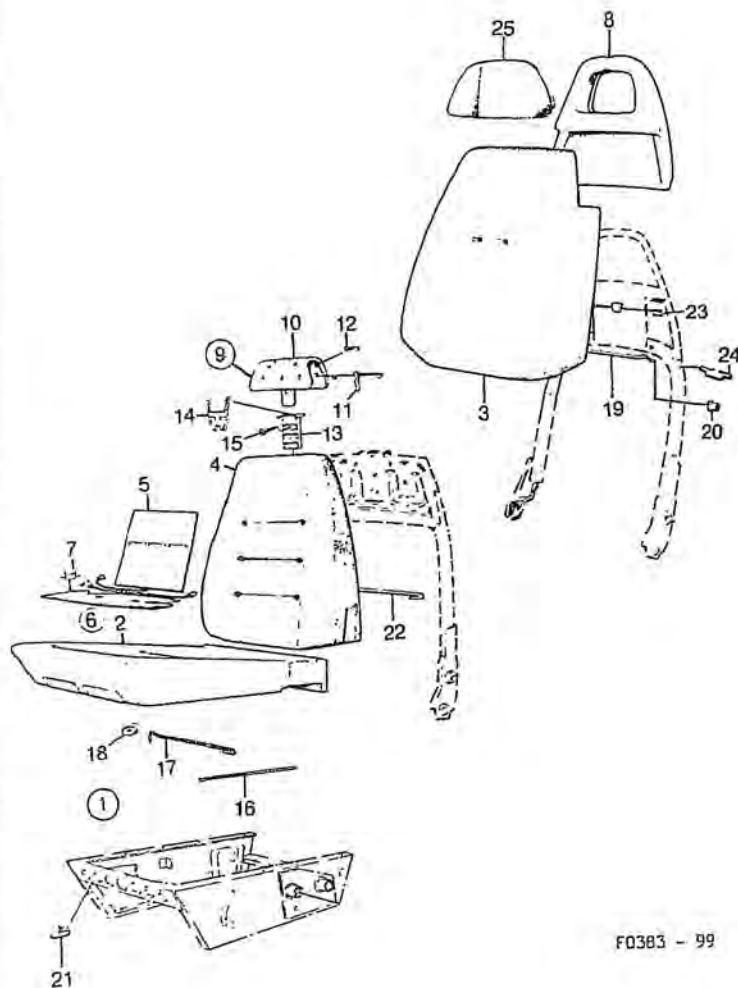
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261

Fig. Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K/S S/R	Notes Anmärkning
1260	1 94 32 618	1	Seat assy LH RHD	Stol kpl V RHD	6	354,425,249)
1280	1 94 45 394	1	Seat assy LH RHD	Stol kpl V RHD	6	426,457,249)
1300	1 94 32 576	1	Seat assy with electric pad RH, RHD	Stol kpl med el-värme sits H, RHD	6	354,425,249) 4D
1320	1 94 4R 279	1	Seat assy with electric pad RH RHD	Stol kpl med el-värme sits H RHD	6	426,457,249) 4D
1340	1 94 30 604	1	Seat assy with electric pad LH, RHD	Stol kpl med elvärme- sits V, RHD	6	354,425,249)GLE.TURBO
1360	1 94 30 505	1	Seat assy with electric pad RH, RHD	Stol kpl med elvärme- sits H, RHD	6	354,425,249)GLE.TURBO
1380	1 94 32 519	1	Seat assy, without electric pad LH LHD	Stol kpl utan el-vär- mesits V, LHD	6	354,425,249)
1400	1 94 46 320	1	Seat assy, without electric pad LH LHD	Stol kpl utan el- värmesits V LHD	6	426,457,249)
1420	1 94 32 527	1	Seat assy without electric pad RH RHD	Stol kpl utan el-vär- mesits H, RHD	6	354,425,249)
1440	1 94 46 337	1	Seat assy without electric pad RH RHD	Stol kpl utan el-vär- mesits H RHD	6	426,457,249)
1460	1 94 32 535	1	Seat assy without electric pad LH LHD	Stol kpl utan el-vär- mesits H RHD	6	354,425,249) 4D
1480	1 94 46 345	1	Seat assy without electric pad LH LHD	Stol kpl utan el-vär- mesits V LHD	6	426,457,249)
1500	1 94 36 163	1	Seat assy without electric pad RH RHD	Stol kpl utan el-vär- mesits H, RHD	6	354,425,249) 4D
1520	1 94 46 352	1	Seat assy without electric pad RH RHD	Stol kpl utan el- värmesits H RHD	6	426,457,249) 4D
1540	1 94 33 020	1	Seat assy with electric pad LH	Stol kpl med el-värme sits V	6	354,425,249) EMS.TURBO
1560	1 94 46 287	1	Seat assy with electric pad LH	Stol kpl med el-värme sits V	6	426,457,249) EMS.TURBO
1580	1 94 33 038	1	Seat assy RH	Stol kpl H	6	354,425,249) EMS.TURBO
1600	1 94 46 931	1	Seat assy RH	Stol kpl H	6	426,457,249) EMS.TURBO
1620	1 94 33 053	1	Seat assy LH RHD	Stol kpl V RHD	6	354,425,249) EMS.TURBO
1640	1 94 46 949	1	Seat assy LH RHD	Stol kpl V RHD	6	426,457,249) EMS.TURBO
1660	1 94 33 046	1	Seat assy with electric pad RH, RHD	Stol kpl med el-värme sits H, RHD	6	354,425,249) EMS.TURBO
1680	1 94 46 295	1	Seat assy with electric pad RH RHD	Stol kpl med el-värme sits H RHD	6	426,457,249) EMS.TURBO
1700	2 94 56 856	1	Seat cushion	.Sittdyna	6	(457) (8478)62)
1720	2 94 56 856	1	Seat cushion	.Sittdyna	6	(458)
1740	3 94 16 611	1	Back cushion	.Ryggdyna	6	(426) (845363)1)
1760	4 96 88 458	1	Back cushion	.Ryggdyna	6	(8456864)
1780	5 84 58 176	1	Electric pad, back cushion	.El värmedyna, rygg	4	(457)
1800	5 85 93 014	1	Electric pad, back cushion	.El värmedyna, rygg	4	(458) (85742)12)
1820	6 84 58 168	1	Electric pad, seat cushion	.El värmedyna, sits	4	(457)
1840	6 95 60 319	1	Electric pad, seat cushion	.El värmedyna, sits	4	(458,476) (657110)1)
1860	6 85 74 204	1	Electric pad, seat cushion	.El värmedyna, sits	4	(477)
1880	7 95 24 745	1	Thermostat	..Termostat	3	(425) (85110)16)
1900	7 85 13 532	1	Thermostat	..Termostat	3	(426)
1920	8 84 53 590	1	Neck guard cushion	..Nackskyddsdyna	6	(425)

249 State upholstery colour and car colour code
354 Ch 99762022420-
425 -1979
426 1980-
457 -1980
458 1981-
476 Ch -88000745.
477 Ch 88000745-

F0383 - 99



1710

Upholstery, interior equip-
ment, touch-up paint
Front seats Part 1

Klädsel, invändig utrust-
ning, bättringsfärg
Stolar Del 1

Date
Datum

Illustration
Bild nr

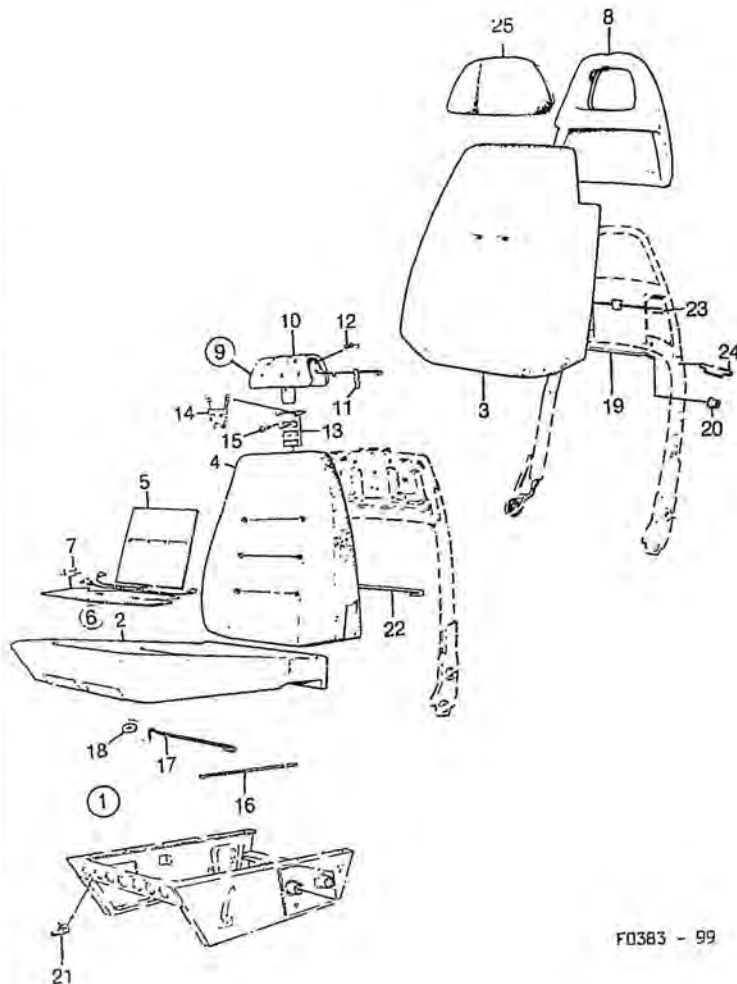
Group
Grupp

Page
Sida

8

263

Fig Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K S R	Notes Anmärkning
		99					
2440	9	94 56 872	1	Neck guard assy	Nackskydd kpl	6	426 (9451584), (9453950, TURBO)
2450	10	98 08 690	1	Body	Stomme	6	426 (9457029)
2500	11	94 59 868	2	Yoke	Bygel	5	426
2520	12	94 59 975	4	U-clip	U-clip	5	426
2540	13	94 57 540	1	Guide sleeve	Styrhylsa	5	426
2560	14	94 57 557	1	Spring	Fjäder	5	426
2600	15	79 22 396	1	Screw	Skruv	5	426
2620	16	94 03 312	X	Upholstery bow	Klädselbåge	5	
2640	17	94 20 332	X	Wire yoke	Trådbygel	5	
2660	18	94 21 165	X	Clip	Clip	5	
2680	19	97 22 885	1	Wire yoke	Trådbygel	5	1979- (9425349)
2700	20	97 03 232	X	Bushing	Buskning	5	1979-
2720	21	84 00 350	10	Clip	Clip	5	
2740	22	94 04 823	X	Trim rod	Tråden	5	16, 245
2760	23	94 25 240	X	Trim rod	Tråden	5	246
2780	24	84 57 723	1	Trim rod	Tråden	5	425
2800	25	84 57 731	2	Clamp	Trådbygel	5	245
				Cushion, neck guard	Kudde, nackskydd		SEE ACCESSORIES CATALOG



F0383 - 99

16. -1977
245. Ch -99771024079 -99772004801.
246. Ch 99771024080 -99772004802-
425 -1979
426. 1980-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-AJ2
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

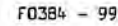
- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J05
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

265

0	General Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	5-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-H02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H13
External details, glass, sealings	4-J0F
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-11C
Bumpers	5-120



15 -1971
241. Ch -5917101 1515-591710081-91
242 Ch 59171015 1515-591710025-91
243 Ch -5917101 1515-5917100481-91
244 Ch 591710181 1515-591710004-91
245 Ch -5917100215-5917100101-91
246 Ch 591710340 1515-5917100391-91
425. -1971
426 78-8C
457. -1980
474 Ch -E6605 175
475 Ch 6605175-

1720

Upholstery, interior equip-
ment, touch-up paint
Front seats Part 2Klädsel, invändig utrust-
ning, bättningsfärg
Stolar Del 2D.e.
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10

F0384

8

267

Fig Fos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K S	Notes Anmärkning
1060	26 94 88 131	1	Handle RH	Handtag H	5	1981
1080	27 79 46 148	1	Tension pin	Spännstift	5	1981
1100	28 84 28 617	1	Bushing	Bussning	5	1981
1120	29 84 33 616	1	Adjustment shaft Assy	Justeraxel kpl	6	1978
1140	29 94 36 940	1	Adjustment shaft Assy	Justeraxel kpl	6	1979-1980
1160	29 94 65 915	1	Adjustment shaft	Justeraxel	6	1981
1180	29 94 70 589	1	Adjustment shaft RHD	Justeraxel RHD	6	1981
1200	30 94 73 170	2	Bushing	Bussning	5	1981
1220	31 94 73 349	2	Bushing	Bussning	5	1981
1240	32 84 37 576	1	Catch LH	Spärr V	6	1976
1260	32 84 37 584	1	Catch RH	Spärr H	6	1976
1280	32 94 62 961	2	Catch	Spärr	6	1977-1980
1300	33 84 08 171	2	Spring	Fjäder	6	1976
1320	33 94 20 522	2	Spring	Fjäder	6	1977-1980
1340	34 79 22 933	1	Screw	Skruv	5	1980
1360	34 79 70 762	1	Screw	Skruv	5	1981
1380	35 84 25 128	1	Washer	Bricka	5	1981
1400	36 84 25 035	1	Upper part	Överhalva	5	1981
1420	37 84 25 100	1	Key lever	Tangentarm	5	1981
1440	38 84 25 118	1	Spring	Fjäder	5	1981
1460	39 84 26 173	1	Pin	Pinne	5	1981
1480	40 84 25 043	1	Lower part	Underhalva	5	1981
1500	41 79 56 212	2	Tension pin	Spännstift	5	1980
1520	41 79 18 360	2	Tension pin	Spännstift	5	1981
1540	42 84 52 866	1	Reclining control LH	Liggattsbeslag V	6	1974
1560	42 84 52 864	1	Reclining control RH	Liggattsbeslag H	6	1974
1580	42 94 36 973	1	Reclining control LH	Liggattsbeslag V	6	1975-1978 (8476190)
1600	42 94 36 981	1	Reclining control RH	Liggattsbeslag H	6	1975-1978 (8478208)
1620	42 94 36 973	1	Reclining control LH	Liggattsbeslag V	6	1979-1980
1640	42 94 36 981	1	Reclining control RH	Liggattsbeslag H	6	1979-1980
1660	42 98 35 190	1	Reclining control LH	Liggattsbeslag V	6	1981 (8456740)
1680	42 98 35 208	1	Reclining control RH	Liggattsbeslag H	6	1981 (8456757)
1700	42 94 46 239	1	Reclining control LH	Liggattsbeslag V	6	1978 4SN,5CK
1720	42 84 46 247	1	Reclining control RH	Liggattsbeslag H	6	1978 4SN,5CK
1740	42 94 36 999	1	Reclining control LH	Liggattsbeslag V	6	1979-1980 4SN,5CK
1760	42 94 37 005	1	Reclining control RH	Liggattsbeslag H	6	1979-1980 4SN,5CK
1780	42 94 56 765	1	Reclining control LH	Liggattsbeslag V	6	1981 4SN,5CK
1800	42 94 56 773	1	Reclining control RH	Liggattsbeslag H	6	1981 4SN,5CK
1820	43 84 72 672	1	Knob	Knapp	3	1980
1840	43 84 87 828	1	Knob	Knapp	3	1981
1860	44 84 78 182	1	Knob	Knapp	3	1975-1980
1880	44 84 87 810	1	Knob	Knapp	3	1981
1900	45 94 41 270	1	Lock washer	Låsbricka	5	1975
1920	46 97 04 511	1	Hand wheel	Ratt	5	1975-(8437013)
1940	47 94 37 021	1	Cover	Lock	6	1975
1960	48 79 71 799	2	Screw	Skruv	5	1980
1980	48 97 15 525	2	Screw	Skruv	5	1981-(8460293)
2000	49 79 34 144	2	Washer	Bricka	5	1980
2020	49 94 78 066	2	Washer	Bricka	5	1981
2040	50 98 37 022	2	Hook	Krook	5	(8457749)
2060	51 80 55 186	2	Screw	Skruv	5	(247)
2080	51 79 71 781	2	Screw	Skruv	5	(248)
2100	54 97 01 905	2	Screw	Skruv	5	1981 (8477472)
2160	55 73 11 772	2	Washer	Bricka	5	1981

F0384 - 99

1730

Upholstery, interior equip-
ment, touch-up paint
Front seats Part 3

Klädsel, invändig utrust-
ning, bättringsfärg
Stolar Del 3

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

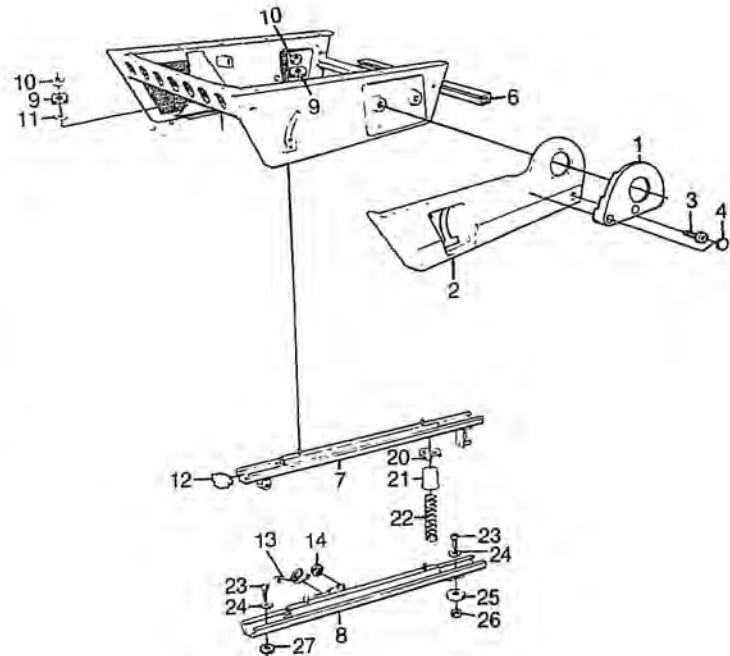
F0385

8

269

Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K/S S/R	Notes Anmärkning
0020			Seat assy	Stol kpl		
0040	1 84 53 235	1	Cover LH	Kåpa V	6	1975-1978
0060	1 84 53 243	1	Cover RH	Kåpa H	6	1975-1978
0080	2 94 24 284	1	Cover LH	Kåpa V	6	1979-1980
0100	2 94 24 292	1	Cover RH	Kåpa H	6	1979-1980
0120	2 94 26 024	1	Cover LH	Kåpa V	6	1979-1980 4SN
0140	2 94 26 032	1	Cover RH	Kåpa H	6	1979-1980 4SN
0160	2 94 77 381	1	Cover LH	Kåpa V	6	1981 BROWN
0180	2 94 77 431	1	Cover RH	Kåpa H	6	1981 BROWN
0200	2 94 77 373	1	Cover LH	Kåpa V	6	1981 BLUE
0220	2 94 77 423	1	Cover RH	Kåpa H	6	1981 BLUE
0240	2 97 02 945	1	Cover LH	Kåpa V	6	1981 BLACK 4SN
0260	2 97 02 952	1	Cover RH	Kåpa H	6	1981 BLACK 4SN
0280						
0300	3 79 70 536	2	Screw	Skruv	6	1979-
0320	4 84 72 177	2	Cover	Täcklock	3	1975
0340	4 94 36 385	2	Cover	Täcklock	3	1979-1980
0360	4 94 92 471	2	Cover	Täcklock	3	1981 BROWN
0380	4 94 92 463	2	Cover	Täcklock	3	1981 BLUE
0400	4 97 02 960	2	Cover	Täcklock	3	1981 BLACK
0420	6 94 04 831	1	Upholstery	Stolskydd	6	1979-
0440	7 84 35 331	1	Runner LH	Stolskena V	6	1980 DRIVER SEAT
0460	7 84 35 349	1	Runner RH	Stolskena H	6	1980 DRIVER SEAT
0480	7 98 33 476	1	Runner LH	Stolskena V	6	1981 DRIVER SEAT (9465865)
0485						
0500	7 98 33 484	1	Runner RH	Stolskena H	6	1981 DRIVER SEAT (9465873)
0505						
0520	8 84 35 356	1	Runner LH	Stolskena V	6	1980 PASSANGER SEAT
0540	8 84 35 364	1	Runner RH	Stolskena H	6	1980 PASSANGER SEAT
0560	8 97 18 479	1	Runner LH	Stolskena V	6	1981 PASSANGER SEAT (9465988)
0565						
0580	8 97 18 487	1	Runner RH	Stolskena H	6	1981 PASSANGER SEAT (9465998)
0585						
0600	9 84 99 675	2	Washer	Bricka	6	1980
0620	9 94 89 758	2	Washer	Bricka	6	1981
0640	10 79 14 690	4	Nut	Mutter	6	1980
0660	10 80 74 106	4	Nut	Mutter	6	1981
0680	11 84 99 667	2	Washer	Bricka	5	1980
0700	11 84 99 766	2	Washer	Bricka	5	1981
0720	12 84 19 343	4	Plug	Plugg	5	1980
0740	13 94 76 169	1	Spring LH	Fjäder V	6	1981
0760	13 94 76 177	1	Spring RH	Fjäder H	6	1981
0780	14 94 76 185	1	Lock washer	Låsnicka	5	1981
0800	20 84 05 563	2	Clip	Clip	5	1978
0820	20 94 20 530	2	Clip	Clip	5	1977-1980
0840	21 94 20 548	2	Plunger	Plungo	5	(8408064)
0860	22 84 08 072	2	Spring	Fjäder	5	1980
0900	23 79 62 467	4	Screw	Skruv	5	1976
0920	23 94 20 555	4	Screw	Skruv	5	1977-1980
0940	24 80 29 985	4	Washer	Bricka	5	1980
0980	25 94 20 563	2	Nut washer	Mutterbricka	5	1980 (8454472)
1000	25 94 73 868	2	Nut washer	Mutterbricka	5	1981
1020	26 80 74 288	2	Nut	Mutter	5	1981
1040	27 94 92 422	2	Washer	Bricka	5	1979-

F0385 - 99



- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP DEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

1750

Upholstery, interior
equipment
Front seats X7, -1974Klädsel, invändig
utrustning
Stolar X7, -1974Date
Datum
1988-10Illustration
Bild nr
R4246Group
Grupp
8Page
Sida
271

Fig Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K.S. S.R. L	Notes Anmärkning
		99					
0020	1 84 37 410	1		Seat assy. L.H.	Stol kpl. V.	6	(249)
0040	1 84 37 428	1		Seat assy. R.H.	Stol kpl. H.	6	(249)
0060	2 73 49 319	1		Back rest frame L.H.	Rygggram V.	6	
0080	2 73 49 327	1		Back rest frame R.H.	Rygggram H.	6	
0100	3 73 88 796	1		Knob, back rest stop L.H.	Knapp, stolyggsspärr V.	6	
0120				Knob, back rest stop R.H.	Knapp, stolyggsspärr H.	6	
0140	3 73 88 804	1		Seat frame L.H.	Sitsram V.	6	
0160				Seat frame R.H.	Sitsram H.	6	
0180	4 73 77 179	1		Spring	Fjäder	6	
0200	4 73 77 161	1		Hook	Krok	6	
0220	5 71 27 681	8		Spring	Fjäder	6	
0240	6 71 27 699	22		Retainer	Hållare	6	
0260	7 71 27 707	6		Foam rubber cushion, back	Skumgummidyne, rygg	6	
0280	8 73 53 014	2		Foam rubber cushion, seat	Skumgummidyne, sits	6	
0300	9 73 81 999	2		Grommet	Grommönng	6	
0320	11 84 12 892	4		Cap	Lock	6	
0340	12 84 12 934	4		Attachment	Klädseläste	6	
0360	13 79 19 194	8		Handle	Handtag	6	
0380	14 73 40 847	2		Lever L.H.	Hävarm V.	6	
0400	15 73 55 134	2		Lever R.H.	Hävarm H.	6	
0420	16 73 54 913	1		Cover plate L.H.	Täckplåt V.	6	
0440	17 73 54 921	1		Cover plate R.H.	Täckplåt H.	6	
0460	18 73 39 914	2		Upper runner L.H.	Övre skena V.	6	
0480	19 73 39 872	2		Lower runner L.H.	Undre skena V.	6	
0500	20 73 39 898	2		Upper runner R.H.	Övre skena H.	6	
0520	21 73 39 864	2		Lower runner R.H.	Undre skena H.	6	
0540	28 79 34 821	1		Screw	Skruv	6	
0560	29 79 38 046	1		Screw	Skruv	6	
0580	30 73 53 063	1		Screw	Skruv	6	
0600	31 79 34 854	2		Screw	Skruv	6	
0620	32 79 38 038	1		Screw	Skruv	6	
0640	33 79 38 012	1		Screw	Skruv	6	
0660	34 79 34 847	1		Screw	Skruv	6	
0680	35 79 37 964	16		Washer	Bricka	6	
0700	36 80 29 969	16		Washer	Bricka	6	
0720	37 79 10 540	16		Nut	Mutter	6	
0740	38 79 14 690	20		Spacer sleeve	Distansrör	6	
0760	39 73 40 219	4		Washer	Bricka	6	
0780	40 79 33 823	8		Washer	Bricka	6	
0800	41 73 55 126	6		Washer	Bricka	6	
0820	42 79 33 856	2		Dome nut	Kupolmutter	6	
0840	43 73 44 211	4		Support L.H.	Stöd V.	6	
0860	44 84 37 493	1		Support R.H.	Stöd H.	6	
0880	45 84 37 501	1		Support frame	Stödfarm	6	
0900	46 84 37 519	1		Screw	Skruv	6	
0920	47 79 62 467	2		Catch L.H.	Spärr V.	6	
0940	48 84 37 576	1		Catch R.H.	Spärr H.	6	
0960	49 84 08 171	1		Spring	Fjäder	6	
0980	50 84 29 953	2		Washer	Bricka	6	
1000	51 79 62 467	4		Screw	Skruv	6	
1020	52 84 20 937	4		Nut washer	Mutterbricka	6	(250)
1040	53 73 88 077	2		Padding	Stötskydd	6	US
1060	54 73 54 384	2		Neck guard	Nackskydd	6	US, (EXTRA EQUIPMENT ONLY)
1080	56 84 34 920	1		Cushion, neck guard	Kudde, nackskydd	6	
1100							
1120							
1140							
1160							
1180							
1200							

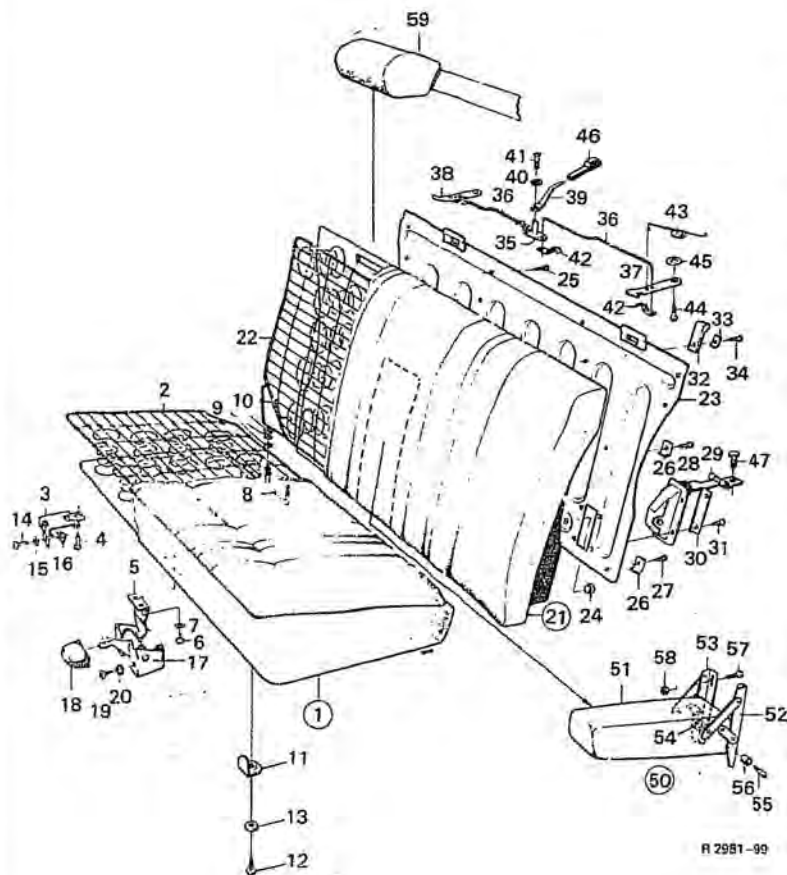
R 4246-99

249 State upholstery colour and car colour code
250 Ch 99762000001-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 5-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H05
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20



1800

Upholstery, interior
equipment
Rear seat 2D, -1980

Klädsel, invändig
utrustning
Baksäte 2D, -1980

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

8

273

Fig. Pos	Part No Art nr	Quantity / Antal			Description	Benämning	K S SR	Notes Anmärkning
		\$9						
0020	1 76 01 891	1			Seat cushion assy...	Sittdyna kpl	6	16 249) (B456139)
0040	1 84 14 988	1			Seat cushion assy	Sittdyna kpl	6	17, 373, 249)
0200	1 76 01 859	1			Seat cushion assy	Sittdyna kpl	6	249, 373) EMS (B472904)
0220	1 84 14 319	1			Seat cushion assy	Sittdyna kpl	6	17, 373, 249) EMS
0250	1 94 25 421	1			Seat cushion assy	Sittdyna kpl	6	249, 374, 425)
0280	1 94 60 460	1			Seat cushion assy	Sittdyna kpl	6	249, 426)
0300	1 94 31 032	1			Seat cushion assy	Sittdyna kpl	6	249, 374) 2D EMS, TURBO
0320	2 84 56 154	1			Spring housing	Resårhus	6	373)
0340	2 84 72 045	1			Spring housing	Resårhus	6	373) EMS
0360	2 94 35 405	1			Spring housing	Resårhus	6	374)
0380	2 94 26 107	1			Spring housing	Resårhus	6	374) 2D EMS, TURBO
0420	3 84 83 174	2			Hinge	Gångjärn	6	
0440	4 79 21 463	2			Screw	Skruv	5	
0460	5 84 14 955	2			Sticker plate	Låstäck	5	
0480	6 79 22 370	2			Screw	Skruv	5	
0500	7 79 15 555	1			Washer	Bricka	5	
0520	8 84 17 933	1			Yoke	Bygel	5	
0540	9 79 29 969	1			Washer	Bricka	5	
0560	10 14 690	1			Nut	Mutter	5	
0580	11 74 678	1			Wear protection	Sittskydd	5	251)
0600	12 72 370	1			Screw	Skruv	5	251)
0620	13 80 29 969	1			Washer	Bricka	5	12, 25 1)
0640	14 79 22 711	1			Screw	Skruv	5	16)
0660	14 79 22 974	1			Screw	Skruv	5	17)
0680	15 79 10 540	1			Washer	Bricka	5	16)
0700	16 79 35 786	1			Caged nut	Korgmutter	5	16)
0720	17 84 14 914	1			Lock	Lås	5	
0740	18 84 14 963	1			Knob	Knapp	5	
0760	19 79 34 748	1			Screw	Skruv	5	
0780	20 79 15 564	1			Washer	Bricka	5	
0800	21 76 01 909	1			Back cushion assy	Ryggdyna kpl	6	16, 249) (B456204)
0820	21 94 14 384	1			Back cushion assy	Ryggdyna kpl	6	17, 373, 249)
0840	21 76 01 867	1			Back cushion assy	Ryggdyna kpl	6	249) EMS (B454736)
1000	21 94 13 815	1			Back cushion assy	Ryggdyna kpl	6	17, 373, 249) EMS
1040	21 94 32 014	1			Back cushion assy	Ryggdyna kpl	6	249, 374, 425)
1060	21 94 60 478	1			Back cushion assy	Ryggdyna kpl	6	249, 426)
1080	21 94 50 743	1			Back cushion assy	Ryggdyna kpl	6	249, 374) 2D EMS, TURBO
1100	22 84 56 220	1			Spring housing	Resårhus	6	373)
1120	22 84 54 745	1			Spring housing	Resårhus	6	16) EMS
1140	22 84 05 259	1			Spring housing	Resårhus	6	373) EMS
1160	22 94 21 138	1			Spring housing	Resårhus	6	374)
1180	22 84 30 935	1			Spring housing	Resårhus	6	374) 2D EMS, TURBO
1200	23 76 15 412	1			Rear part	Bakstycke	6	12)
1220	23 84 83 141	1			Rear part	Bakstycke	6	13)
1240	24 84 04 006	2			Rubber plug	Gummiplugg	5	
1260	25 79 22 370	9			Screw	Skruv	5	
1280	26 84 07 579	3			Slide block	Glidblock	5	
1300	27 84 10 951	2			Screw	Skruv	5	
1320	28 84 10 951	1			Screw	Skruv	5	
1340	29 84 54 365	2			Hinge	Gångjärn	6	12)
1360	29 84 83 372	2			Hinge	Gångjärn	6	13)
1380	30 84 07 009	6			Pressure plate	Tryckplatta	5	12)
1400	30 84 83 380	6			Pressure plate	Tryckplatta	5	13)

R 2981-99

12 -1975
13 -1976-
16 -1977
17 -1978-
249 State upholstery colour and car colour code
251 Ch. 9974201B175-
373 -1978
374 -1979-
425 -1979
426 -1980-

MASTER INDEX

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

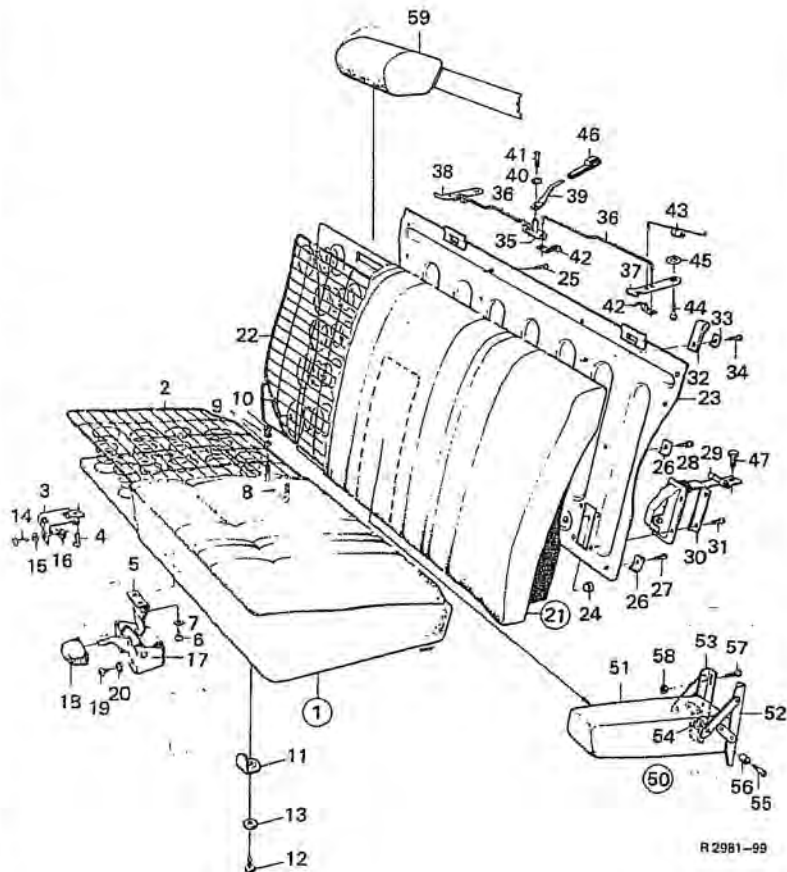
- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

1980	Upholstery, interior equipment			Klädsel, invändig utrustning		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
	Rear seat 2D, -1980			Baksäte 2D, -1980		1988-10	R2981	8	275
Fig Pos.	Part No Art nr	Quantity/Antal		Description	Benämning	K/S	Notes Anmärkning		
		99				S/R			
1420	31	79 22 933	8	.Screw	.Skruv	5	12		
1440	31	79 70 262	8	.Screw	.Skruv	5	13		
1460	32	84 03 560	2	.Strap	.Stropp	5			
1480	33	84 77 325	2	.Washer	.Bricka	5			
1500	34	79 70 320	2	.Screw	.Skruv	5	(7969215)		
1570	35	84 52 419	1	Swivel pin	Vndtapp	6			
1540	36	84 06 944	2	Lock arm	Låsarm	5			
1560	37	84 56 691	1	Hook L.H	Hake V.	5			
1580	38	84 56 709	1	Hook R.H.	Hake H.	5			
1600	39	84 54 092	1	Control arm	Reglagearm	5			
1620	40	79 16 489	1	Washer	Bricka	5			
1640	41	80 59 388	1	Screw	Skruv	5	450		
1641	41	94 61 096	1	Screw	Skruv	5	451		
1660	42	84 08 829	4	Clip	Clip	5			
1680	43	84 06 878	2	Spring	Fjäder	5			
1700	44	79 34 458	2	Screw	Skruv	5			
1720	45	84 13 742	2	Washer	Bricka	5			
1740	46	84 52 393	1	Knob	Knapp	5			
1760	47	79 35 901	2	Screw	Skruv	5			
1780	50	76 02 246	1	Arm rest assy	Armstöd kpl.	6	(16) EMS (8454787)		
1800	50	94 24 342	1	Arm rest assy	Armstöd kpl	6	17,373,249) EMS		
1840	50	94 40 355	1	Arm rest assy	Armstöd kpl	6	249,374) EMS, TURBO		
1860	51	84 54 860	1	.Arm rest	.Armstöd	6	(16) EMS		
1880	51	94 24 367	1	.Arm rest	.Armstöd	6	17,373) EMS		
1900	51	94 40 363	1	.Arm rest	.Armstöd	6	374) EMS, TURBO		
1920	52	84 54 795	1	.Linkage system L.H.	.Länksystem V.	6	EMS		
1940	53	84 54 803	1	.Linkage system R.H	.Länksystem H.	6	EMS		
1960	54	84 57 541	4	.Washer	.Bricka	5			
1980	55	84 74 207	4	.Screw	.Skruv	5			
2000	56	84 58 598	4	.Spacer sleeve	.Distanshylsa	5	EMS.		
2020	57	79 34 789	4	Screw	Skruv	5	373		
2040	57	94 44 688	4	Screw	Skruv	5	374		
2060	58	79 63 382	4	Nut	Mutter	5	373		
2080	58	80 29 555	4	Nut	Mutter	5	374) (8073512)		
2100	59		2	Cushion	Kudde		SEE ACCESSORIES CATALOG		

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	3-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details,	
glass, sealings	4-J06
Upholstery, interior	
equipment and	
touch-up paint	4-L08
Heating and	
ventilation system	5-I10
Bumpers	5-I20



R 2981-99

13	1976-
16	-1977
17	1978-
249	State upholstery colour and car colour code
373	-1978
374	1979-
450	Ch -99806002385
451	Ch 99806002386-

1825

Upholstery, interior
equipment
Rear seat 2D, 1981-

Klädsel, invändig
utrustning
Baksäte 2D, 1981-

Date
Datum
1988-10 R4822

Illustration
Bild nr
8

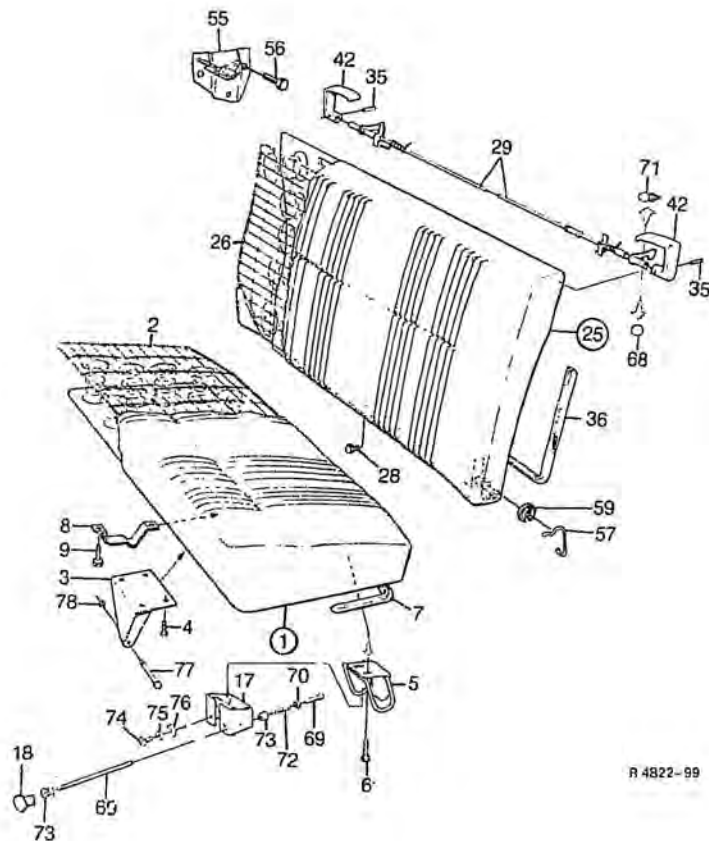
Page
Sida
277

Fig Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K.S. S.R.	Notes Anmärkning
		99					
0020	1 94 63 829	1		Seat cushion assy.	Sittdyna kpl.	6	(249)
0040	2 94 70 238	1		Spring housing	Resårhus	6	
0060	3 84 40 380	2		Hinge	Gångjärn	6	
0080	4 79 72 672	8		Screw	Skruv	5	(478)
0090	4 79 73 423	8		Screw	Skruv	5	(479)
0100	5 94 89 287	1		Striker plate	Låsklack	6	
0120	6 79 72 672	2		Screw	Skruv	5	(478)
0130	6 79 73 423	2		Screw	Skruv	5	(479)
0140	7 94 75 393	1		Strip	Kantlist	5	
0150	8 94 92 117	2		Support	Stöd	5	
0180	9 79 72 672	4		Screw	Skruv	5	(478)
0190	9 79 73 423	4		Screw	Skruv	5	(479)
0200	17 84 41 396	1		Lock	Lås	5	
0220	18 84 06 662	1		Knob	Knapp	3	
0240	25 94 63 878	1		Back cushion assy	Ryggdyna kpl	6	(249)
0260	26 94 70 501	1		Spring housing	Resårhus	6	
0270	28 80 19 887	1		Screw	Skruv	5	
0280	29 94 87 265	1		Control rod	Regler, tång	5	
0300	35 79 18 261	2		Tension pin	Rörpinne	5	
0320	36 94 91 739	2		Strip	List	5	
0340	42 94 87 836	1		Handle LH	Handtag V	6	
0360	42 94 87 844	1		Handle RH	Handtag H	6	
0380	55 94 84 445	1		Bracket, back cushion LH	Konsol, ryggdyna V	5	
0400				Bracket, back cushion RH	Konsol, ryggdyna H	5	
0420	55 94 84 452	1		Screw	Skruv	5	
0440	56 84 99 204	4		Lock spring LH	Låsfjäder V	6	
0460	57 94 94 681	1		Lock spring RH	Låsfjäder H	6	
0500	57 94 94 709	1		Spacer washer	Distansbricka	6	
0510	59 94 89 485	2		Sleeve	Hylsa	5	(948785 1)
0520	68 98 32 989	2		Operating arm	Manöverarm	5	
0540	69 94 78 074	1		Washer	Bricka	5	
0560	70 80 29 936	2		Plug	Flugg	5	
0580	71 94 87 869	2		Spring	Fjäder	5	
0600	72 84 41 438	1		Bushing	Gassring	5	
0620	73 73 59 300	2		Screw	Skruv	5	
0640	74 79 34 755	2		Washer	Bricka	5	
0660	75 79 15 564	2		Washer	Bricka	5	
0680	76 79 16 497	2		Shaft bolt	Åxelbult	6	
0700	84 40 802	2		Retaining ring	Spårring	5	
0720	78 79 35 992	2				5	

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, steering 4-C02
- 7 Suspension, wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20



R 4822-99

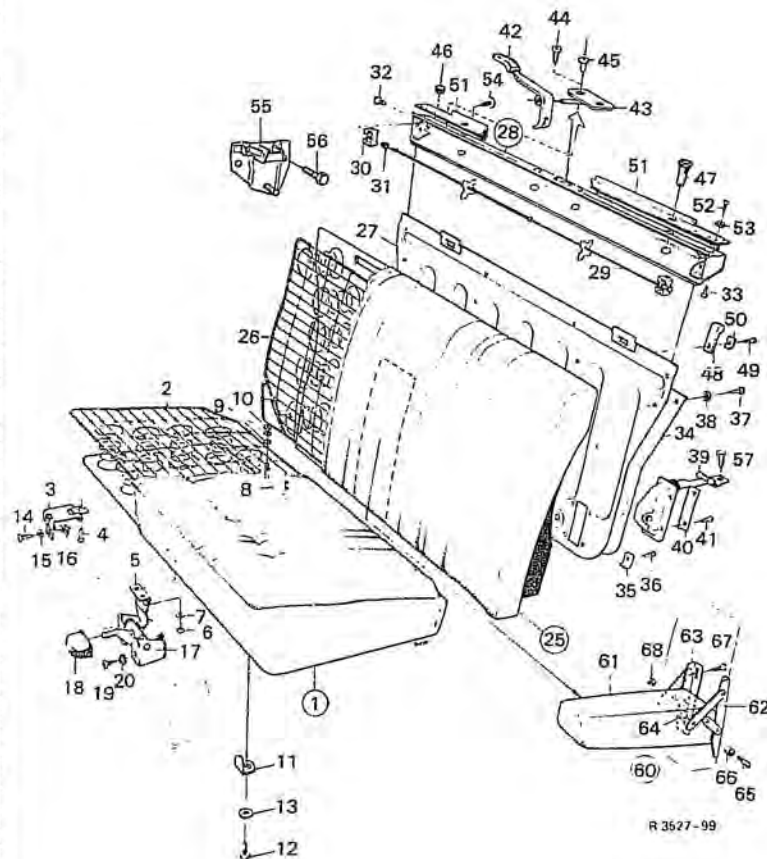
249, State upholstery colour and car colour code
478 Ch 86001901
479 Ch 86001908

1850

Upholstery, interior equipment	Klädsel, invändig utrustning	Date Datum	Illustration Bild nr	Group Grupp	Page Sida
Rear seat, model 3CK	Baksäte, modell 3CK	1988-10	R3527	8	279

Fig Pos.	Part No Art nr	Quantity/Amount Antal	Description	Benämning	K S R	Notes Anmärkning
		99				
0020	1 76 01 875	1	Seat cushion assy.	Sittdyna kpl		6 40 249 253
0040	1 94 14 275	1	Seat cushion assy.	Sittdyna kpl		6 41 373 249
0200	1 76 01 859	1	Seat cushion assy.	Sittdyna kpl		6 249 373 3CK TURBO (8472904)
0209	1 94 26 057	1	Seat cushion assy.	Sittdyna kpl		6 249 374
0215	1 94 31 032	1	Seat cushion assy.	Sittdyna kpl		6 249 374 EMS TURBO
0220	2 84 72 045	1	Spring housing	Resårhus		6 373
0230	2 84 26 107	1	Spring housing	Resårhus		6 374
0250	2 84 63 174	2	Hinge	Gångjärn		6 374
0260	4 79 21 463	2	Screw	Skruv		5 12 252
0300	5 84 14 955	1	Striker plate	Låsklack		5 12 252
0320	6 79 22 370	2	Screw	Skruv		5 12 252
0340	7 79 15 556	2	Washer	Bricka		5 12 252
0360	8 84 17 933	1	Yoke	Bygel		5 12 252
0380	9 80 29 969	4	Washer	Bricka		5 12 252
0400	10 79 14 690	2	Nut	Mutter		5 12 252
0420	11 84 74 578	2	Wear protection	Slitskydd		5 12 252
0440	12 79 22 370	2	Screw	Skruv		5 12 252
0460	13 80 29 969	2	Washer	Bricka		5 12 252
0480	14 79 34 771	2	Screw	Skruv		5 12 252
0500	15 79 10 540	2	Washer	Bricka		5 12 252
0520	16 79 35 786	2	Caged nut	Korgmutter		5 12 252
0540	17 84 14 914	1	Lock	Lås		5 12 252
0560	18 84 14 963	1	Knob	Knapp		5 12 252
0580	19 79 34 748	2	Screw	Skruv		5 12 252
0600	20 79 15 564	2	Washer	Bricka		5 12 252
0620	21 76 01 883	1	Back cushion assy.	Ryggdyna kpl		6 14 249
0640	22 76 01 883	1	Back cushion assy.	Ryggdyna kpl		6 37 40 249
0660	23 94 14 476	1	Back cushion assy.	Ryggdyna kpl		6 41 373 249
0680	24 84 68 373	1	Back cushion assy.	Ryggdyna kpl		6 37 40 249 AU
0700	25 94 14 457	1	Back cushion assy.	Ryggdyna kpl		6 41 373 249 AU
1000	25 94 13 832	1	Back cushion assy.	Ryggdyna kpl		6 41 373 249 EMS 3CK
1040	25 94 05 234	1	Back cushion assy.	Ryggdyna kpl		6 40 249 3CK TURBO
1045	25 84 26 065	1	Back cushion assy.	Ryggdyna kpl		6 249 374
1050	25 94 31 065	1	Back cushion assy.	Ryggdyna kpl		6 249 374 EMS TURBO
1055	25 94 31 750	1	Back cushion assy.	Ryggdyna kpl		6 249 374 EMS TURBO AU
1060	26 84 63 119	1	Spring housing	Resårhus		6 373
1080	26 94 05 259	1	Spring housing	Resårhus		6 373 3CK TURBO
1088	26 94 23 138	1	Spring housing	Resårhus		6 374
1094	26 94 30 935	1	Spring housing	Resårhus		6 374 EMS TURBO
1100	27 76 15 412	1	Rear part	Bakstycke		6 12 (8456279)
1120	27 84 82 141	1	Rear part	Bakstycke		6 13
1140	28 76 01 743	1	Member assy.	Balk kpl		6 14 (8463301)
1160	28 76 02 204	1	Member assy.	Balk kpl		6 37 (8466146)
1180	28 84 86 714	1	Member assy.	Balk kpl		6 37 AUSTRALIA
1200	29 84 82 293	1	Control rod	Reglerstäng		5 14 402
1271	29 94 17 791	1	Control rod	Reglerstäng		5 403
1241	29 94 20 324	1	Control rod	Reglerstäng		5 27 AU (8468423)
1260	30 84 41 396	1	Lock	Lås		5 37 AU
1280	30 84 68 431	1	Lock	Lås		5 37 AU

12	-1975
13	1975-
14	-1976
37	Ch 99771000001- 99776000001-
40	Ch 99771036086- 99776018461
41	Ch 99781000001- 99786000001-
249	State upholstery colour and car colour code
252	Ch 99752018175-
253	(84 63 135)
373	-1978
374	1978-
402	Ch 99781024047- 99786012200
403	Ch 99781024048- 99786012201-



R 3527-99

1850

Upholstery, interior
equipment
Rear seat, model 3CK

Klädsel, invändig utrust-
utrustning
Baksäte, modell 3CK

Date
Datum

Illustration
Bild nr

Group
Grupp

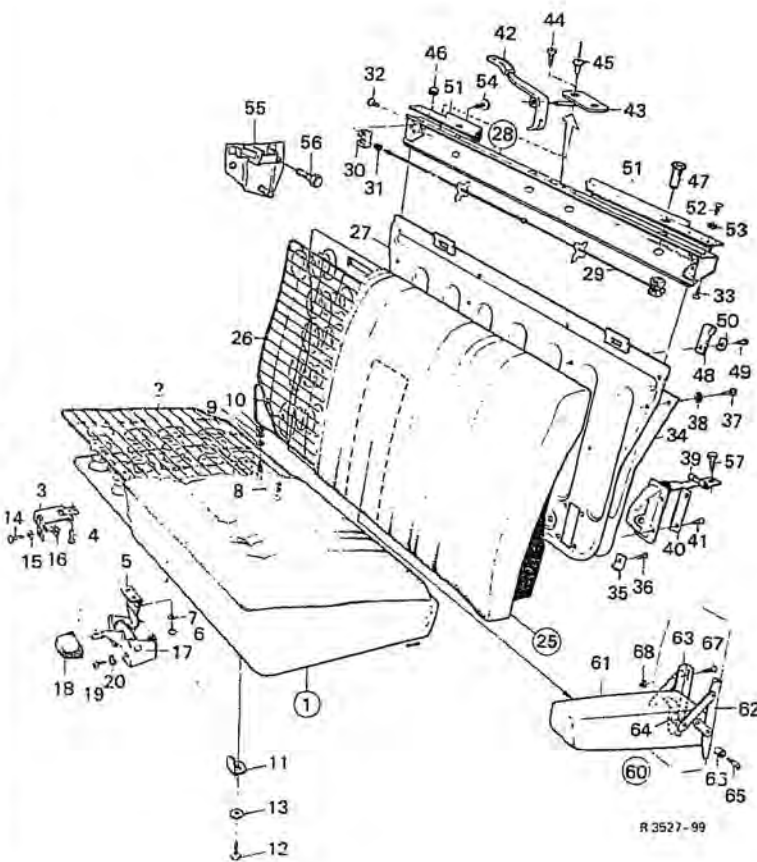
Page
Sida

0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system,
Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly,
Steering 4-C02
7 Suspension,
Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

Fig Por	Part No Art nr	Quantity/Amount 99	Description	Benämning	K/S SR	Notes Anmärkning
1300	31 73 59 300	1	„Grommet	„Genomföring	4	
1300	32 79 65 989	4	„Screw	„Skruv	5	
1340	33 79 22 800	8	„Screw	„Skruv	5	
1360	34 84 62 210	1	„Covering	„Beklädnad	6	
1400	35 84 07 579	3	„Side block	„Sidblock	5	
1420	36 84 10 961	3	„Screw	„Skruv	5	
1440	37 79 69 215	6	„Screw	„Skruv	5	(8409708)
1460	38 84 73 993	6	„Washer	„Bricka	5	
1480	39 84 54 365	2	„Hinge	„Gångjärn	6	(12)
1500	39 84 83 372	2	„Hinge	„Gångjärn	6	(13)
1520	40 84 07 609	4	„Pressure plate	„Tryckplatta	5	(12)
1540	40 84 83 380	4	„Pressure plate	„Tryckplatta	5	(13)
1560	41 79 22 933	8	„Screw	„Skruv	5	(12)
1580	41 79 70 262	8	„Screw	„Skruv	5	(13)
1600	42 84 62 376	1	„Lever	„Håvarm	5	(14)
1620	42 84 66 104	1	„Lever	„Håvarm	5	(13)
1640	43 84 67 805	1	„Bracket	„Fäste	5	(14) (8462384)
1660	43 84 67 805	1	„Bracket	„Fäste	5	(13)
1680	44 79 22 420	2	„Screw	„Skruv	5	(14)
1700	45 79 61 691	2	„Pop rivet	„Pöpnit	5	(12)
1720	46 71 51 905	1	„Rubber plug	„Gummipugg	5	(14)
1740	47 84 62 251	4	„Grommet	„Genomföring	5	(14)
1760	47 84 67 821	4	„Grommet	„Genomföring	5	(12)
1780	48 84 03 560	2	„Strap	„Stopp	5	
1800	49 79 70 320	2	„Screw	„Skruv	5	
1820	50 84 77 325	2	„Washer	„Bricka	5	
1840	51 84 51 605	1	„Upholstery member	„Klädsel, balk	6	(37) (8467813)
1850	51 84 68 050	1	„Upholstery member	„Klädsel, balk	6	(37) AU
1860	52 79 69 504	11	„Screw	„Skruv	5	(37)
1880	53 84 73 993	11	„Washer	„Bricka	5	(37)
1900	54 84 68 068	3	„Plug	„Pugg	5	(37) AU
2000	55 84 63 754	1	„Bracket, back cushion L.H.	„Konsol, ryggdyna V hion L.H.	5	(14)
2020	55 84 63 762	1	„Bracket, back cushion R.H.	„Konsol, ryggdyna H	5	(14) (8462145)
2040	55 94 23 062	1	„Bracket, back cushion L.H.	„Konsol, ryggdyna V	5	(37) (8468290)
2060	55 94 23 070	1	„Bracket, back cushion R.H.	„Konsol, ryggdyna H	5	(37) (8468308)
2080	55 94 23 161	1	„Bracket, back cushion L.H.	„Konsol, ryggdyna V	5	(37) AU (8468514)
2100	55 94 23 179	1	„Bracket, back cushion R.H.	„Konsol, ryggdyna H	5	(37) AU (8468522)
2120	56 84 99 204	4	„Screw	„Skruv	5	(14) (8436610)
2140	56 84 99 204	4	„Screw	„Skruv	5	(37)
2160	57 79 35 901	2	„Screw	„Skruv	5	(37)
2180	60 76 02 246	1	„Arm rest assy.	„Armstöd	6	(16) 3CK TURBO (8454787)
2200	60 94 24 342	1	„Arm rest assy.	„Armstöd kpl	6	(17, 37, 249) EMS
2220	60 94 40 355	1	„Arm rest assy.	„Armstöd kpl	6	(249, 374) EMS, TURBO
2240	61 84 54 860	1	„Arm rest	„Armstöd	6	(16) 3CK TURBO
2260	61 84 24 367	1	„Arm rest	„Armstöd	6	(17, 37, 3) TURBO
2280	61 94 40 363	1	„Arm rest	„Armstöd	6	(374) EMS, TURBO
2300	62 84 54 795	1	„Linkage system L.H.	„Länksystem V	6	(3) CK TURBO
2320	63 84 54 803	1	„Linkage system R.H.	„Länksystem H	6	(3) CK TURBO

12 -1975
13 -1976-
14 -1976
15 -1977
17 -1978-
37 Ch. 99771000001 - 98776000001-
249 State upholstery colour and car colour code
373 -1978
374 -1979-

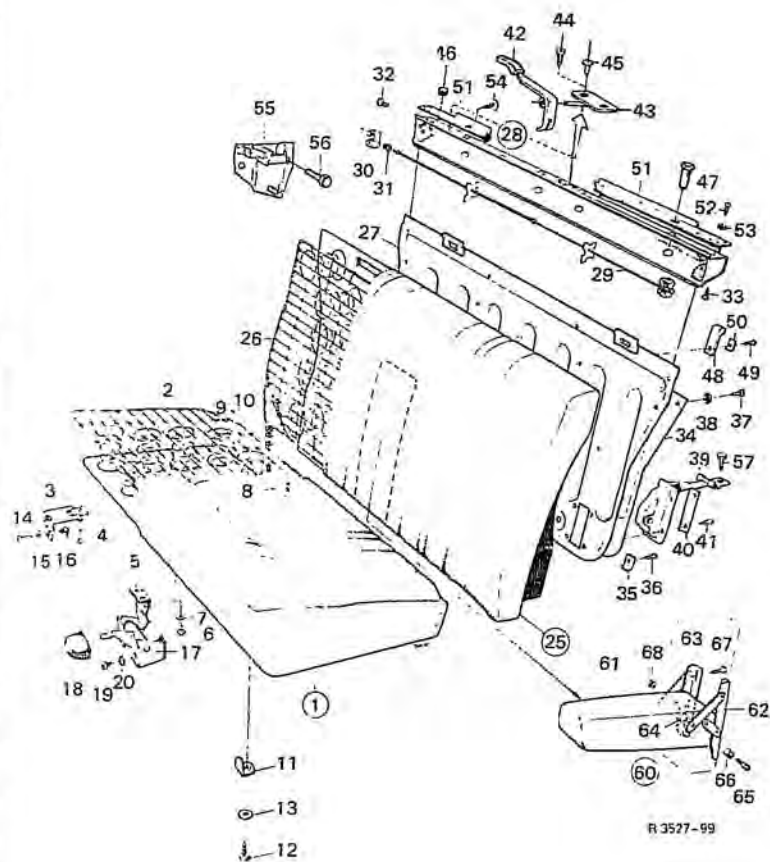
R 3527-99



1850

Upholstery, interior
equipment
Rear seat, model 3CKKlädsel, invändig utrust-
ning
Baksäte, modell 3CKDate
Datum
1988-10Illustration
Bild nr.
R3527Group
Grupp
8Page
Sida
283

Fig Pos	Part No Art nr	Quantity/Amount				Description	Benämning	K S R L	Notes Anmärkning
		99							
2380	64	84 57 541	4			Washer	Bricka	5	3 CK TURBO
2400	65	84 74 207	4			Screw	Skruv	5	3 CK TURBO
2420	66	84 58 598	4			Spacer sleeve	Distanshylsa	5	3 CK TURBO
2440	67	79 34 789	4			Screw	Skruv	5	373/3 CK TURBO
2450	67	94 44 688	4			Screw	Skruv	5	374/3 CK TURBO
2460	68	79 63 382	4			Nut	Mutter	3	373/3 CK TURBO
2480	68	80 29 555	4			Nut	Nut	5	374/3 CK TURBO (8073512)



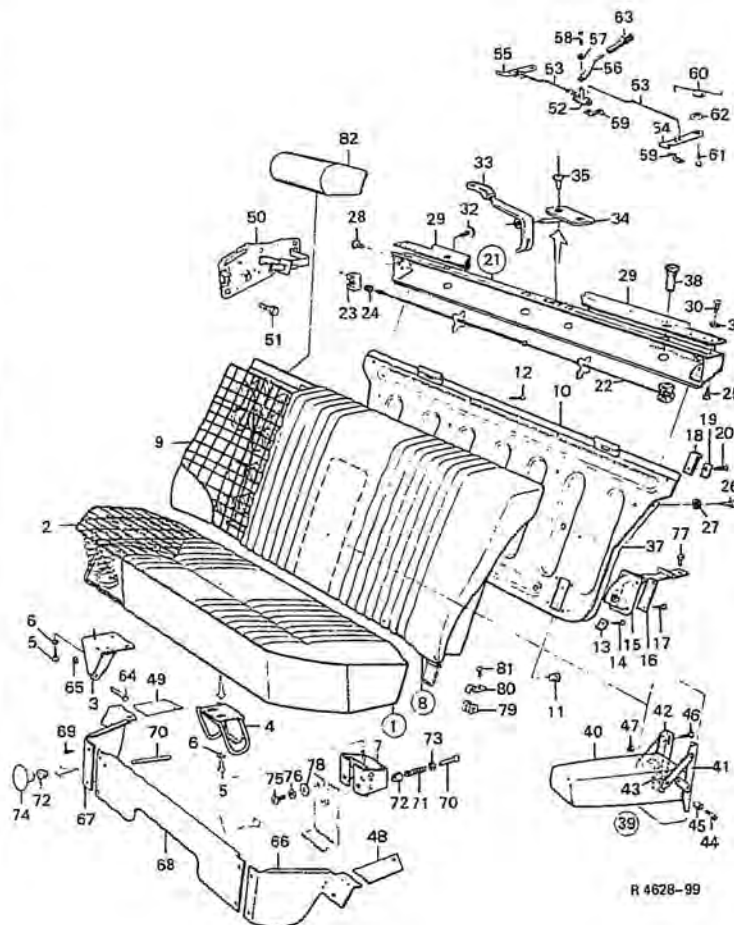
R 3527-99

373 -1978
374 1979-

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	8-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20



R 4628-99

1500

Upholstery, interior
equipment
Rear seat 4D,5CK,-1980Kladsel, invändig
utrustning
Baksäte 4D,5CK,-1980Date
DatumIllustration
Bild nrGroup
GruppPage
Sida

8

285

Fig Pos.	Part No Art nr	Quantity/Amount 99	Description	Benämning	Notes Anmärkning
0020	1 76 01 917	1	Seat cushion assy.	Sittdyna kpl	6 249,94) 4D (R447025)
0040	1 94 14 269	1	Seat cushion assy.	Sittdyna kpl	6 95,373,249)
0180	1 84 49 472	1	Seat cushion assy.	Sittdyna kpl	6 249,94) GLE
0200	1 94 14 343	1	Seat cushion assy.	Sittdyna kpl	6 95,373,249) GLE 5CK
0268	1 94 23 674	1	Seat cushion assy.	Sittdyna kpl	6 249,374,425)
0269	1 94 54 726	1	Seat cushion assy.	Sittdyna kpl	6 249,426)
0274	1 94 31 040	1	Seat cushion assy.	Sittdyna kpl	6 249,374) GLE TURBO
0280	1 76 01 917	1	Seat cushion assy.	Sittdyna kpl	6 249) 5 CK (R465874)
0300	2 84 40 307	1	,Spring housing	,Resårhus	6
0320	2 84 49 043	1	,Spring housing	,Resårhus	6 94) GLE
0340	2 84 40 307	1	,Spring housing	,Resårhus	6 95,373) GLE 5CK
0350	2 94 30 950	1	,Spring housing	,Resårhus	6 374)
0360	3 84 40 380	2	,Hinge	,Gångjärn	6
0380	4 94 89 287	1	,Striker plate	,Låskluck	6 (7603384)
0400	5 79 22 370	10	,Screw	,Skruv	6
0420	6 79 10 557	10	,Washer	,Bricka	6
0440	7 84 41 395	1	Lock assy.	Lås kpl	6
0450	8 76 01 925	1	Back cushion assy.	Ryggdyna kpl	6 249,94) 4D (R447724)
0480	8 94 14 509	1	Back cushion assy.	Ryggdyna kpl	6 95,373,249)
0610	8 94 23 773	1	Back cushion assy.	Ryggdyna kpl	6 249,374,425) 4D
0611	8 94 60 486	1	Back cushion assy.	Ryggdyna kpl	6 249,426) 4D
0670	8 84 48 102	1	Back cushion assy.	Ryggdyna kpl	6 249,94) GLE
0640	8 94 13 857	1	Back cushion assy.	Ryggdyna kpl	6 95,373,249) GLE 5CK
0710	8 94 31 073	1	Back cushion assy.	Ryggdyna kpl	6 249,373) GLE TURBO
0720	8 94 17 593	1	Back cushion assy.	Ryggdyna kpl	6 95,373,249) GLE 5CK AU
0790	8 94 31 081	1	Back cushion assy.	Ryggdyna kpl	6 249,374) GLE TURBO AU
0800	8 84 65 890	1	Back cushion assy.	Ryggdyna kpl	6 249,94) 5 CK
0810	8 94 14 558	1	Back cushion assy.	Ryggdyna kpl	6 95,373,249) 5CK
0950	8 94 34 697	1	Back cushion assy.	Ryggdyna kpl	6 249,374) 5CK
0960	8 84 68 647	1	Back cushion assy.	Ryggdyna kpl	6 249,374,194) 5CK AU
1000	8 94 14 590	1	Back cushion assy.	Ryggdyna kpl	6 95,373,249) 5CK AU
1130	8 94 31 057	1	Back cushion assy.	Ryggdyna kpl	6 249,374) 5CK AU
1140	9 84 47 740	1	,Spring housing	,Resårhus	6 373) 4D
1150	9 84 48 128	1	,Spring housing	,Resårhus	6 94) GLE
1180	9 84 05 697	1	,Spring housing	,Resårhus	6 95,373) GLE 5CK
1200	9 84 65 916	1	,Spring housing	,Resårhus	6 373) 5CK
1208	9 94 30 430	1	,Spring housing	,Resårhus	6 374)
1213	9 94 30 885	1	,Spring housing	,Resårhus	6 374) GLE TURBO
1220	10 76 15 412	1	,Rear part	,Bakstycke	6 (12) (R456279)
1240	10 84 83 141	1	,Rear part	,Bakstycke	6 (13)
1290	11 84 04 005	2	,Rubber plug	,Gummplugg	6
1291	12 79 22 370	8	,Screw	,Skruv	6
1300	13 84 07 579	3	,Slide block	,Glidklack	6
1320	14 84 10 951	3	,Screw	,Skruv	6
1340	15 84 54 385	2	,Hinge	,Gångjärn	6 (12)
1380	15 84 83 372	2	,Hinge	,Gångjärn	6 (13)
1380	16 84 07 009	4	,Pressure plate	,Tryckplatta	6 (12)
1400	16 84 83 380	4	,Pressure plate	,Tryckplatta	6 (13)
1420	17 79 22 933	8	,Screw	,Skruv	6 (12)
1440	17 79 70 262	8	,Screw	,Skruv	6 (13)
1460	18 84 03 550	2	,Strip	,Ströpp	6
1480	19 84 71 325	2	,Washer	,Bricka	6
1500	20 79 69 215	2	,Screw	,Skruv	6

12 -1975

13, -1976-

94 Ch -9977 1036086 -99776018461 -99777004788

95 Ch -9978 1000001 -99786000001 -99787000001-

194 Ch -997620 13542-

249 State upholstery colour and car colour code

373 -1978

374, -1978-

425, -1979

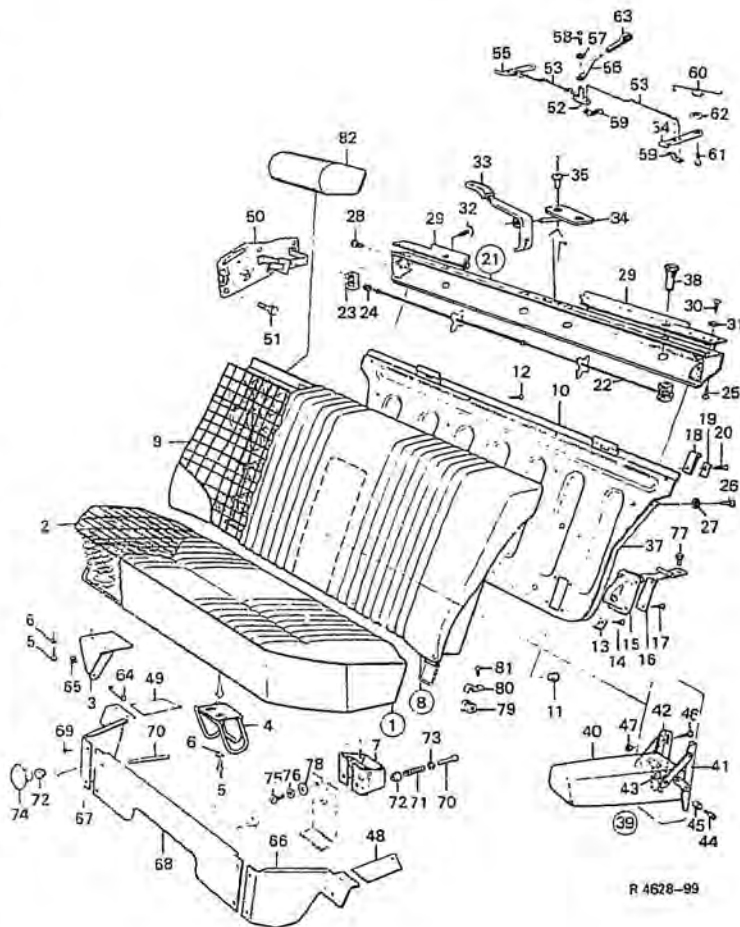
426, -1980-

1900

Upholstery, interior
equipment
Rear seat 4D,5CK,-1980Klädsel, invändig
utrustning
Baksäte 4D,5CK,-1980Date
Datum
1988-10Illustration
Bild nr
R4628Group
Grupp
8Page
Sida
287

Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	KS SR	Notes Anmärkning
1520	21 76 02 204	1	Member assy	.Balk kpl.		5 CK, (8466146)
1540	21 84 86 714	1	Member assy	.Balk kpl.		6 37) 5CK AU
1561	22 94 17 791	1	Control rod	.Reglerstäng		5 CK
1581	22 94 20 324	1	Control rod	.Reglerstäng		5 37) 5CK AU (9420324)
1600	23 84 41 396	1	Lock	.Lås		5 CK
1620	23 84 68 431	1	Lock	.Lås		5 37) 5CK AU
1640	24 73 59 003	1	Grommet	.Genomföring		5 CK
1650	25 78 22 800	8	Screw	.Skruv		5 CK
1680	26 78 62 218	4	Screw	.Skruv		5 CK (8409708)
1700	27 84 73 993	4	Washer	.Bricka		5 CK
1720	28 79 65 999	4	Screw	.Skruv		5 CK
1740	29 94 51 006	1	Upholstery member	.Klädsel, balk		5 CK (8467813)
1760	29 84 88 050	1	Upholstery member	.Klädsel, balk		6 37) 5CK AU
1780	30 78 09 504	11	Screw	.Skruv		5 CK
1800	31 84 73 993	11	Washer	.Bricka		5 CK
1820	32 84 68 068	1	Plug	.Plugg		5 37) 5CK AU
1840	33 81 66 104	1	Bracket	.Hållarm		5 CK
1860	34 84 67 435	1	Bracket	.Fäste		5 CK
1880	35 78 61 691	2	Pop rivet	.Popnit		5 CK
1900	37 84 82 210	1	Covering	.Beklädnad		5 CK
1920	38 84 62 251	1	Grommet	.Genomföring		5 CK
1940	39 84 54 787	1	Arm rest assy	.Armstöd kpl.		6 94) GLE
1960	39 94 13 667	1	Arm rest assy	.Armstöd kpl.		6 95, 373, 249) GLE 5CK
2000	39 94 24 151	1	Arm rest assy	.Armstöd kpl.		6 95, 373, 249) GLE 5CK
2021	39 94 38 789	1	Arm rest assy	.Armstöd kpl.		6 249, 374) 5CK GLE, TURBO
2040	40 84 54 869	1	Arm rest	.Armstöd		6 94) GLE
2060	40 98 13 709	1	Arm rest	.Armstöd		6 95, 373) GLE 5CK
2080	40 94 24 268	1	Arm rest	.Armstöd		6 95, 373) GLE 5CK
2081	41 94 36 813	1	Arm rest	.Armstöd		6 374) 5CK GLE, TURBO
2100	41 84 54 795	1	Linkage system L.H.	.Länksystem V		6 GLE
2120	42 84 54 803	1	Linkage system R.H.	.Länksystem H		6 GLE
2140	43 84 57 541	4	Washer	.Bricka		5 GLE
2160	44 84 74 207	4	Screw	.Skruv		5 GLE
2180	45 84 58 598	4	Spacer sleeve	.Distanshylsa		5 GLE
2200	46 79 34 789	4	Screw	.Skruv		5 373) GLE
2210	46 94 44 688	4	Screw	.Skruv		5 374) GLE
2220	47 79 63 392	4	Nut	.Mutter		3 273) GLE
2230	47 80 28 855	4	Nut	.Mutter		5 374) GLE (80735 12)
2240	48 84 48 177	1	Covering plate L.H.	.Maskeringsbricka V.		6 GLE
2250	48 84 88 140	1	Covering plate R.H.	.Maskeringsbricka H.		6 GLE
2280	50 84 66 294	1	Lock, back cushion	.Lås, ryggdyna V.		5 CK
2300			L.H.			
2320	50 84 66 302	1	Lock, back cushion	.Lås, ryggdyna H.		5 CK
2340			R.H.			
2360	50 84 68 597	1	Lock, back cushion	.Lås, ryggdyna V.		5 37) 5CK AU
2380			L.H.			
2400	50 84 68 605	1	Lock, back cushion	.Lås, ryggdyna H.		5 37) 5CK AU
2420			R.H.			
2440	51 84 99 204	6	Screw	.Skruv		5 CK
2460	52 84 52 419	1	Swivel pin	.Vridtapp		6 40.
2480	53 84 06 944	2	Lock arm	.Låsarm		5 40.
2500	54 84 56 591	1	Hook L.H.	.Hake V		6 40.
2520	55 84 56 709	1	Hook R.H.	.Hake H		6 40.
2540	56 84 54 092	1	Control arm	.Reglagearm		5 40.
2560	57 79 16 489	1	Washer	.Bricka		5 40.
2580	58 80 53 388	1	Screw	.Skruv		5 450)

37 Ch 99771000001-99776000001-
 94 Ch 99771036096-99776018461-99777004788
 35 Ch 99781000001-99786000001-99787000001-
 249 State upholstery colour and car colour code
 373 -1977-
 374 1977-
 450 Ch 99806002385.



R 4628-99

1925

Upholstery, interior
equipment
Rear seat 4D, 1981-

Klädsel, invändig
utrustning
Baksäte 4D, 1981-

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R4823

8

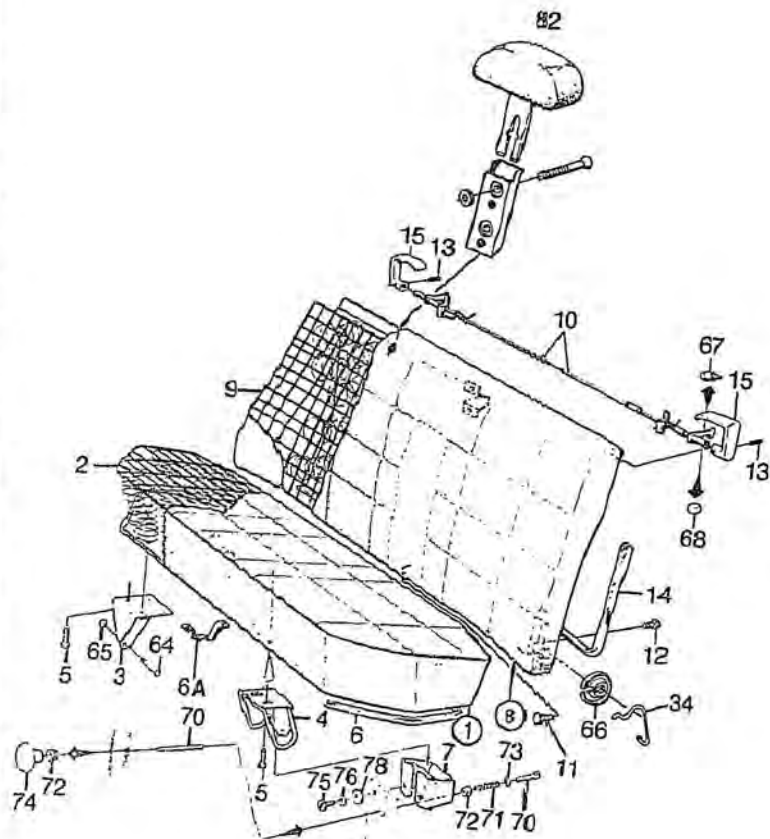
291

Fig Pos.	Part No Art nr	Quantity / Antal			Description	Benämning	K/S S/R	Notes Anmärkning
		99						
0020	1 97 07 282	1			Seat cushion assy	Sittdyna kpl		249) FOR SW
0040	1 94 63 837	1			Seat cushion assy	Sittdyna kpl		249)
0060	2 94 70 295	1			Spring housing	Resårhus		
0080	3 84 40 380	2			Hinge	Gångjärn		
0100	4 94 89 287	1			Striker plate	Låsklack		
0110	5 79 72 672	14			Screw	Skruv		478)
0120	5 79 73 423	14			Screw	Skruv		479)
0140	6 94 75 393	1			Strip	List		
0160	6A 94 92 117	2			Support	Stöd		
0180	7 84 41 386	1			Lock	Lås		
0200	8 97 07 290	1			Back cushion assy	Ryggdyna kpl		249) FOR SW
0220	8 97 08 082	1			Back cushion assy	Ryggdyna kpl		249)
0240	9 94 70 519	1			Spring housing	Resårhus		463)
0260	10 94 87 265	1			Control rod	Reglerstäng		
0280	11 80 19 887	1			Screw	Skruv		
0300	12 80 19 903	2			Screw	Skruv		
0320	13 79 18 261	2			Pin	Rörpinne		
0340	14 94 91 739	2			Strip	List		
0360	15 94 87 836	1			Handle LH	Handtag V		
0380	15 94 07 844	1			Handle RH	Handtag H		
0400	34 94 94 691	1			Lock spring LH	Låsfjäder V		
0420	34 94 94 709	1			Lock spring RH	Låsfjäder H		
0440	64 84 40 802	2			Shaft bolt	Axelbult		
0460	65 79 35 992	2			Lock washer	Spärrytare		
0480	26 94 89 485	2			Washer	Bricka		
0500	67 94 87 859	2			Plug	Plugg		
0520	68 98 32 999	2			Sleeve	Ytla		9487851)
0540	70 94 78 074	1			Control arm	Manöverarm		
0560	71 84 41 438	1			Spring	Fjäder		
0580	72 73 59 300	2			Bushing	Bussning		
0600	73 80 28 936	2			Washer	Bricka		
0620	74 84 08 662	1			Knob	Knapp		
0640	75 79 34 755	2			Screw	Skruv		
0660	76 79 15 564	2			Washer	Bricka		
0680	78 79 16 497	2			Washer	Bricka		
0700	82	X			Cushion	Kudde		SEE ACCESSORIES CATALOGUE

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20



249 State upholstery colour and car colour code
463 -1981
478 Ch -B6001907
479 Ch B6001908-

1959

Upholstery, inter. equipm
Other interior equipment
2D

Klädsel, inv. utrustning
Övrig invänd. utrustning
2D

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 F0393

8

293

Fig Pos	Part No Art nr	Quantity/Amnt 99	Description	Benämning	K/S SR L	Notes Anmärkning
0020	1 84 36 255	1	Sun visor LH	Solskydd V	5 16i	
0040	1 84 35 763	1	Sun visor RH	Solskydd H	5 16i	
0060	1 94 03 833	1	Sun visor LH	Solskydd V	5 17i	
0080	1 94 03 866	1	Sun visor with mirror RH	Solskydd med spegel H	5 17i	
0100	1 94 03 858	1	Sun visor with mirror LH	Solskydd med spegel V	5 17i	
0140			RHD			
0160	1 94 03 833	1	Sun visor without mirror	Solskydd utan spegel V	5 17i, AU	
0160			LH, RHD			
0200	1 94 03 841	1	Sun visor RH, RHD	Solskydd H, RHD	5 17i	
0240	2 84 58 416	2	Arm LH	Arm V	5 260i, (8435950)	
0260	2 84 58 424	1	Arm RH	Arm H	5 260i, (8435988)	
0280	2 84 58 416	1	Arm LH	Arm V	5 261, 16i	
0300	2 84 58 424	1	Arm RH	Arm H	5 261, 16i	
0320	3 84 53 797	2	Cover frame	Täckram	5 260i	
0340	4 73 11 773	4	Screw	Skruv	5 16i	
0360	4 94 16 520	6	Screw	Skruv	5 17i	
0380	5 94 08 402	1	Support LH, LHD	Stöd V, LHD	5 17i	
0400	5 94 08 410	1	Support RH, RHD	Stöd H, RHD	5 17i	
0420	6 84 73 779	1	Mirror	Spegel	4 18i	
0440	6 95 33 997	1	Mirror	Spegel	4 17i (9404 138)	
0460	7 84 34 904	1	Bracket	Spegeffot	4 258i	
0500	8 84 34 896	1	Arm	Arm	4 256i	
0520	8 84 73 969	1	Arm with bracket	Arm	4 257i SUPERSEDED BY 9833997	
0525					4 265i, X7	
0540	9 84 73 985	1	Mirror assy	Spegel kpl	5 265i	
0560	10 73 29 402	1	Glass	Glas	5 265i	
0580	11 84 34 987	1	Mirror arm	Spegelarm	4 265i, X7	
0600	12 84 34 804	1	Bracket	Spegeffot	4 265i	
0620	13 85 01 710	1	Screw	Skruv	5 265i	
0640	13 85 01 710	1	Screw	Skruv	5	
0660	14 84 08 708	2	Screw	Skruv	5 256i	
0680	14 78 69 215	2	Screw	Skruv	5 259i	
0700	15 84 32 108	1	Frame, chassis NO. sign	Ram, chassinummerskylt	5 425i, US, CA	
0720	15 94 59 231	1	Frame, chassis NO. sign	Ram, chassinummerskylt	5 425i, US, CA	
0740	16 73 82 427	1	Holder address sign	Hållare, adressplåt	5 7i, ONLY SWEDEN	
0760	17 79 22 668	2	Screw	Skruv	5 7i, ONLY SWEDEN	
0780	18 80 73 080	2	Washer	Bricka	5 7i, ONLY SWEDEN	
0800	19 84 29 870	1	Foot rest	Fotstöd	5	
0820	20 80 29 944	1	Washer	Bricka	5	
0840	21 79 22 727	1	Screw	Skruv	5	
0860	22 84 77 598	1	Scuff plate protector LH	Tröskelskydd V	5 12i	
0880	22 84 77 598	1	Scuff plate protector RH	Tröskelskydd H	5 12i	
0900	22 84 79 834	1	Scuff plate protector LH	Tröskelskydd V	5 13, 16i	
0920	22 84 79 834	1	Scuff plate protector RH	Tröskelskydd H	5 13, 16i	
0940	22 84 79 842	1	Scuff plate protector LH	Tröskelskydd V	5 17, 457i	
0960	22 94 02 991	1	Scuff plate protector LH	Tröskelskydd V	5 458i	
1000	22 94 89 733	1	Scuff plate protector LH	Tröskelskydd V	5 17i	
1020	22 94 03 007	1	Scuff plate protector RH	Tröskelskydd H		

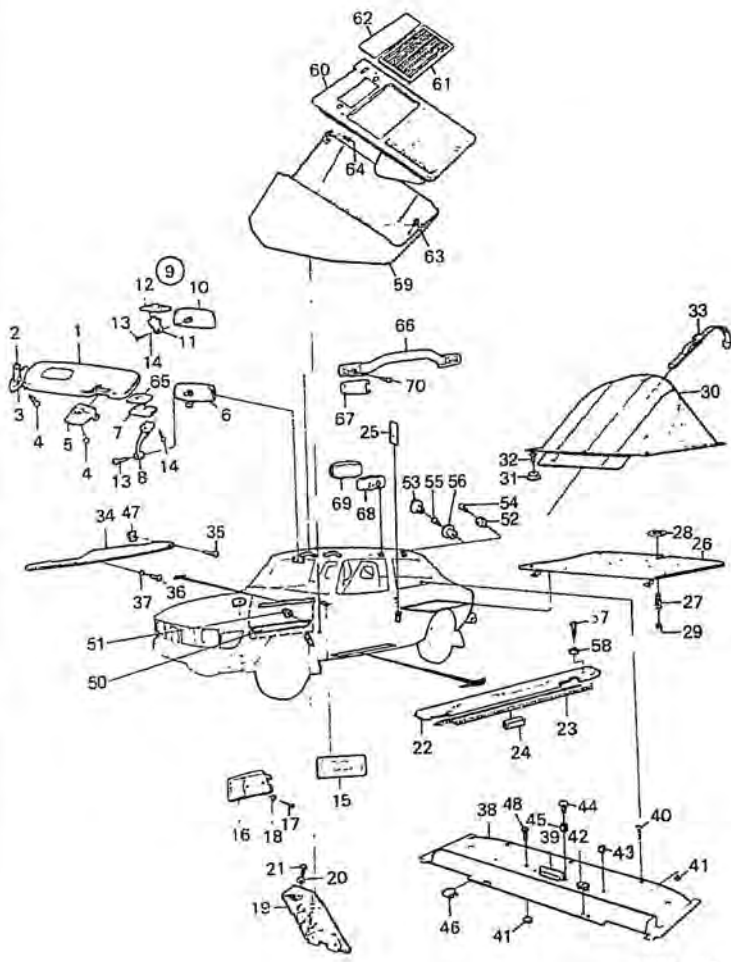
- 7 -1974
12 -1975
13 -1976
16 -1977
17 -1978-
255. Ch -99742011342 -99747000382
257 Ch 99742011343- 99747000383-
258. Ch -99742010538- 99747000382
259 Ch 99742010539- 99747000383-
260. Ch -99742013741 -99746005550
261 Ch 99742013742- 99746005551-
265 Ch -99782040165
425 -1979
426 -1980-
457 -1980
458. 1981-

F0393 - 99

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system,
Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly,
Steering 4-C02
7 Suspension,
Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 5-A02

8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H06
Doors, trunk lid 4-H18
External details,
glass, sealings 4-J06
Upholstery, interior
equipment and
touch-up paint 4-L08
Heating and
ventilation system 5-I10
Bumpers 5-I20



1990

Upholstery, inter. equipm
Other interior equipment
2D

Klädsel, inv. utrustning
Övrig invänd. utrustning
2D

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

F0393

8

295

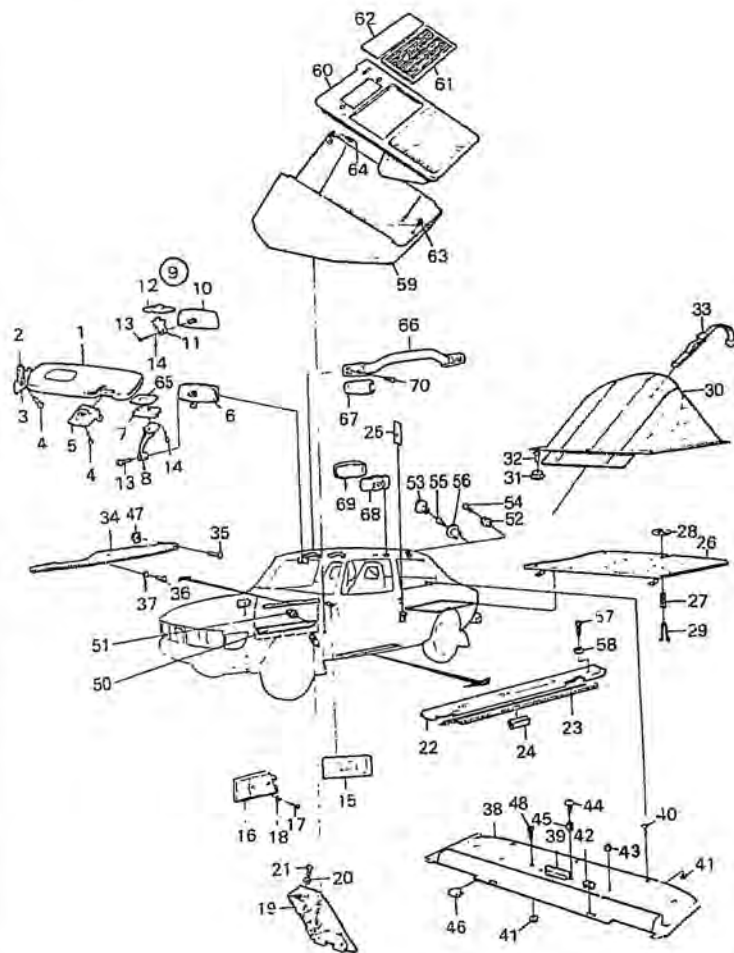
Fig Pos.	Part No Art nr	Quantity/ Antal	Description	Benämning	K S	Notes Anmärkning
		99				
1190	23	84 73 951	1	Scuff plate protector LH	Tröskelskydd undre V	5 12)
1190	23	84 50 801	1	Scuff plate protector RH	Tröskelskydd undre H	5 12)
1220	24	84 57 020	6	Clip	Clip	5 12)
1240	25	89 24 789	1	Label, scapacity and	Etikett, slastförmåga	5 7), L, EMS, X7, US
1280	25	89 25 604	1	Label, scapacity and	Etikett, slastförmåga	5 7), EA, US
1300	25	89 30 224	1	Label, scapacity and	Etikett, slastförmåga	5 8), US
1320	26	84 51 312	1	Plate, luggage com-	Platta bagagerum	5
1340	27	70 99 518	1	Spring	Fjäder	5
1360	28	70 66 665	1	Washer	Bricka	5
1380	29	70 99 526	1	Hook	Krok	5
1400	30	84 27 734	1	Spare wheel cover,	Reservhjulsskydd,	5
1420	30	84 87 803	1	tire dimension 155x15	däckdimension 155x15	5
1440	31	72 27 531	4	Spare wheel cover,	Reservhjulsskydd,	5 (8436396)
1460	32	79 61 659	4	tire dimension 165x15	däckdimension 165x15	5
1480	33	84 36 552	1	Snapper	Tryckknappsdel	5
1500	34	84 17 297	1	Pop rivet	Popnit	5
1520	34	84 17 305	1	Lock strap, spare wheel	Låsband, reservhjul	5
1540	34	84 91 127	1	Arm rest LH	Armstöd V	5 (457)
1560	34	84 91 135	1	Arm rest RH	Armstöd H	5 (457)
1580	34	84 91 135	1	Arm rest LH	Armstöd V	5 (458, 463)
1600	34	84 91 135	1	Arm rest RH	Armstöd H	5 (458, 463)
1620	35	79 22 370	4	Screw	Skruv	5
1640	35	79 34 771	4	Screw	Skruv	5
1660	37	79 15 564	2	Washer	Bricka	5
1680	38	94 25 059	1	Shelf assy	Hatthylla kpl	5 17, 457, 267)
1700	38	94 89 618	1	Shelf assy	Hatthylla kpl	5 (458)
1720	39	84 52 443	1	Bushing	Bussning	5 (17, 457)
1740	40	84 54 530	7	Screw	Snabbskruv	5 (17, 444)
1760	40	84 54 530	5	Screw	Snabbskruv	5 (445, 457)
1780	40	94 91 689	5	Screw	Snabbskruv	5 (458)
1800	41	84 52 898	7	Nut	Mutter	5 (17)
1820	42	84 07 744	2	Bushing	Bussning	5 (17, 444)
1840	42	84 57 813	2	Bushing	Bussning	5 (445, 457)
1860	46	84 00 350	9	Clip	Clip	5 (17, 444)
1880	46	84 00 350	6	Clip	Clip	5 (445)
1900	47	86 01 916	4	Nut clip	Mutterclip	5
1920	48	94 64 926	2	Screw	Snabbskruv	5 (458)
1940	50	94 36 882	2	Support strip LH	Stödlist V	5
1960	50	94 36 890	1	Support strip RH	Stödlist H	5
1980	51	84 53 136	10	Clip	Clip	5
2000	52	84 45 058	1	Clothes hook	Klädkrok	5 18, 12)
2020	52	84 45 058	2	Clothes hook	Klädkrok	5 (12, 16)
2040	53	94 08 089	2	Clothes hook	Klädkrok	5 (17)
2060	54	79 34 615	1	Screw	Skruv	5 18, 12)

7. -1974
8. 1975-
12. -1975
13. 1976-
16. -1977
17. 1978-
18. Ch. 99742007041- 99746002498-
267. Shall up to and incl model 1977 see heating and vent system
444. Ch -99793008324, -99796005923
445. Ch. 99793008325-, -99796005924-
457. -1980
458. 1981-
463. -1981

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H05
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20



F0393 - 99

1990

Upholstery, inter. equipm
Other interior equipment
2D

Klädsel, inv. utrustning
Övrig invänd. utrustning
2D

Date
Datum
1988-10

Illustration
Bild nr
F0393

Group
Grupp
8

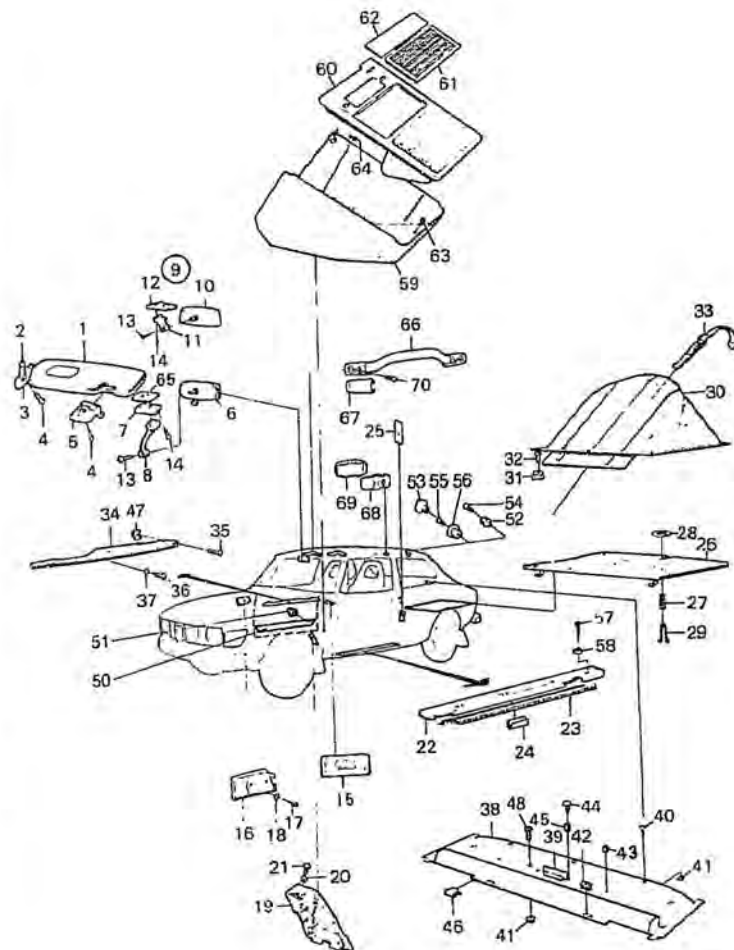
Page
Sida
297

Fig Pos.	Part No Art nr	Quantity/Antal		Description	Benämning	Notes Anmärkning
		99				
2100	54 79 34 615	2		Screw	Skruv	5 13,16
2120	55 79 73 951	2		Screw	Skruv	5 17, (7922362)
2140	55 94 08 295	2		Sleeve	Hylsa	5 17
2160	57 84 10 961	6		Screw	Skruv	5 266,121
2180	57 79 70 320	8		Screw	Skruv	5 131
2200	58 84 13 429	6		Washer	Bricka	5 121
2220	59 85 20 074	1		Radio bracket, lower part	Radokonstol, underdel	5 13, EMS, 40/204 450 001
2240						
2260	59 85 29 695	1		Radio bracket, lower part, RHD	Radokonstol, underdel, RHD	5 13, EMS, 40/204 452 007
2280						
2300	80 85 60 674	1		Cover	Lock	5 13,14, EMS, (852952 1)
2320	80 85 60 674	1		Cover	Lock	5 15, EMS
2340	80 85 29 687	1		Cover RHD	Lock RHD	5 13,14, EMS
2360	80 85 57 266	1		Cover RHD	Lock RHD	5 15, EMS
2380	61 85 20 056	1		Grille, loud speaker	Galler, högtalare	5 13, EMS, 40/204 462 006
2400	62 85 20 082	1		Cover	Täcklock	5 13, EMS, 40/204 463 004
2420	63 79 74 025	3		Screw	Skruv	5 13, (7955684)
2440	64 79 65 353	1		Screw	Skruv	5 131
2460	65 84 62 772	1		Cover frame	Täckram	5 16
2480	66 94 26 123	1		Curve handle, front	Kurvhandtag, främre	5 171
2500	67 94 03 759	1		Cover, curve handle	Kåpa, kurvhandtag	5 171
2520	68 94 07 974	2		Spacer	Distans	5 171
2540	69 94 07 966	2		Cover	Kåpa	5 171
2560	70 79 73 969	8		Screw	Skruv	5 171, (7922404)

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical systems,	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

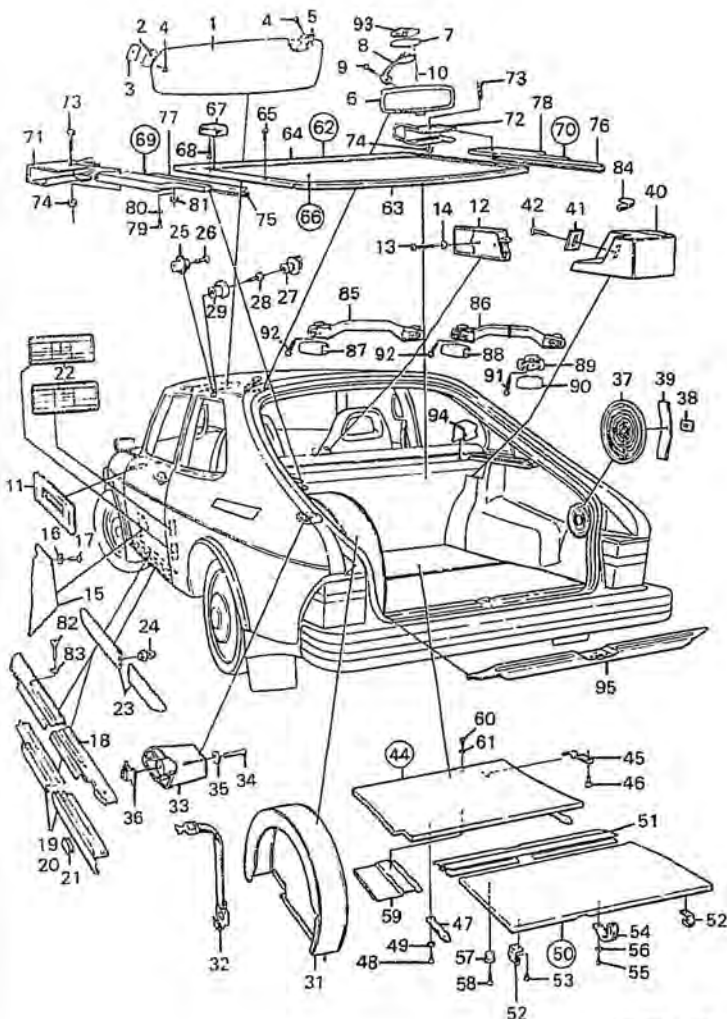
8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details,	
glass, sealings	4-J05
Upholstery, interior	
equipment and	
touch-up paint	4-L08
Heating and	
ventilation system	5-I10
Bumpers	5-I20



F0393 - 99

12 -1975
13 -1976
14 -1976
15 -1977
16 -1977
17 -1978
266 Ch 99742030706-



FD394 - 99

2009

Upholstery, inter. equipm.
Other interior equipment
CK

Klädsel, inv. utrustning
Övrig invänd. utrustning
CK

Date
Datum
1988-10

Illustration
Bild nr
F0394

Group
Grupp
8

Page
Sida
299

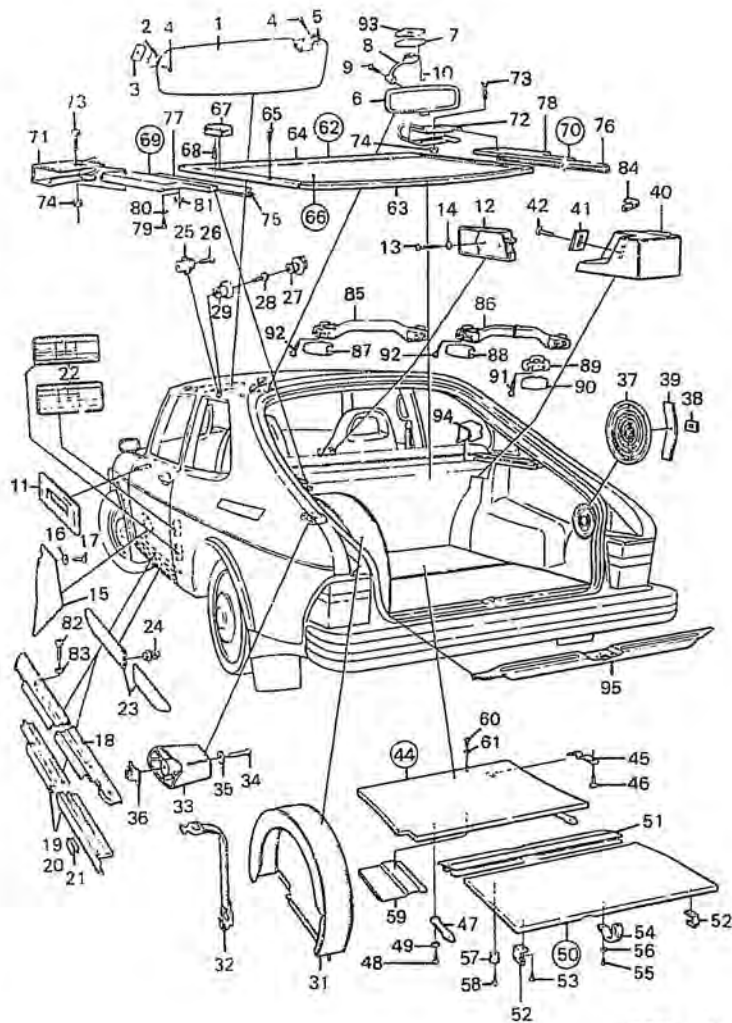
Fig Pos	Part No Art nr	Quantity/Amal		Description	Benämning	K/S SR	Notes Anmärkning
		99					
0020	1 84 35 255	1		Sun visor LH	Solskydd V	5	40
0040	1 84 35 263	1		Sun visor RH	Solskydd H	5	40
0050	1 94 03 833	1		Sun visor LH	Solskydd V	5	41
0060	1 94 03 885	1		Sun visor with mirror RH	Solskydd med spegel H	5	41
0120	1 94 03 859	1		Sun visor with mirror LH	Solskydd med spegel V	5	41
0140				RHD	RHD		
0150	1 94 03 833	1		Sun visor without mirror LH, RHD	Solskydd utan spegel V	5	41, AU, (9416447)
0180				RHD	RHD		
0200	1 94 03 841	1		Sun visor RH, RHD	Solskydd H, RHD	5	41
0240	2 84 58 416	1		Arm LH	Arm V	5	260, (8435950)
0260	2 84 58 424	1		Arm RH	Arm H	5	260, (8435968)
0280	2 84 58 416	1		Arm LH	Arm V	5	261, 40
0300	2 84 58 424	1		Arm RH	Arm H	5	261, 40
0320	3 84 53 797	2		Cover frame	Täckram	5	260
0340	4 79 71 773	4		Screw	Skruv	5	40
0360	4 94 16 520	6		Screw	Skruv	5	41
0380	5 94 08 402	1		Support LH, LHD	Stöd V, LHD	5	41
0400	5 94 08 410	1		Support RH, RHD	Stöd H, RHD	5	41
0420	6 84 73 779	1		Mirror	Spegel	4	40
0440	6 98 33 997	1		Mirror	Spegel	4	41 (9404138)
0460	7 84 72 250	1		Bracket	Spögeföt	5	
0480	8 84 74 108	1		Arm	Arm	5	
0500	9 85 01 710	1		Screw	Skruv	5	
0520	10 79 69 215	2		Screw	Skruv	5	
0540	11 84 32 106	1		Frame, chassis No sign	Ram, chassinummerskylt	6	425, US
0561	11 94 59 231	1		Frame, chassis No sign	Ram, chassinummerskylt	6	426, US, CA
0580	12 73 82 427	1		Holder, address sign	Hållare, adressplåt	6	7
0600	13 79 22 669	2		Screw	Skruv	5	7
0620	14 80 73 090	2		Washer	Bricka	5	7
0640	15 84 29 870	1		Foot rest	Fotstöd	5	
0660	16 80 29 944	1		Washer	Bricka	5	
0680	17 79 22 727	1		Screw	Skruv	5	
0700	18 84 77 598	1		Scuff plate protector LH	Tröskelskydd V	5	12
0820	18 84 77 606	1		Scuff plate protector RH	Tröskelskydd H	5	12
0860	18 84 79 834	1		Scuff plate protector LH	Tröskelskydd V	5	13, 40
0900	18 84 79 842	1		Scuff plate protector RH	Tröskelskydd H	5	13, 40
0940	18 94 02 991	1		Scuff plate protector LH	Tröskelskydd V	5	41
0980	18 94 03 007	1		Scuff plate protector RH	Tröskelskydd H	5	41
1020	19 84 73 951	1		Scuff plate protector	Tröskelskydd undre V	5	12
1040				lower LH			
1060	20 84 50 801	1		Scuff plate protector RH	Tröskelskydd undre H	5	12
1100	21 84 57 020	6		Clip	Clp	5	12
1120	22 89 24 797	1		Label, capacity and tires	Etikett, lastförmåga och däck	5	268, 7
1140				Label, capacity and tires	Etikett, lastförmåga och däck	5	269, 7
1160	22 89 25 612	1		Label, capacity and tires	Etikett, lastförmåga och däck	5	269, 7
1180				Label, capacity and tires	Etikett, lastförmåga och däck	5	8, US
1200	22 89 30 224	1		Label, capacity and tires	Etikett, lastförmåga och däck	5	8, US
1220				Support strip LH	Stödstrip V	5	
1240	23 94 36 892	1		Support strip LH	Stödstrip V	5	
1260	23 94 36 890	1		Support strip RH	Stödstrip H	5	
1280	24 84 53 136	10		Clip	Clp	5	

7. -1974
8. 1975-
12. -1975
13. 1976-
40 Ch -99771036096 -99776018461
41 Ch -99771000001 -99786000001-
260 Ch -99742013741 -99746005550
261 Ch -99742013742 -99746005551-
268 Usa except califorma 2.0 ea-version
269 2.0 EA-version California
425 -1979
426 1980-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20



F0394 - 99

SAAB
genuine parts
original reserved

5-G14

SAAB 99
M74-81

MASTER INDEX

2000

Upholstery, inter. equipm.
Other interior equipment
CK

Klädsel, inv. utrustning
Övrig invänd. utrustning
CK

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

8 301

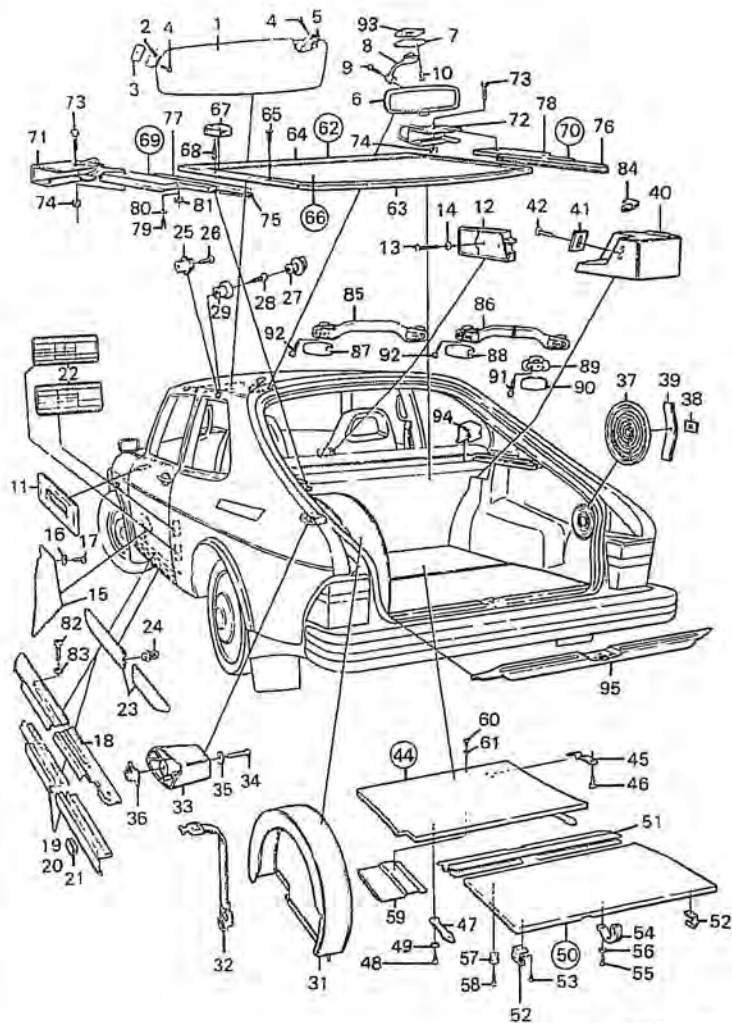
Fig. Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	Notes Anmärkning
1280	25 84 45 058	1	Clothes hook	Klädkrok	5 40)
1300	26 79 34 615	1	Screw	Skruv	5 40)
1320	27 94 08 089	2	Clothes hook	Klädkrok	6 41)
1340	28 79 22 362	2	Screw	Skruv	6 41)
1360	29 94 08 089	2	Sleeve	Ålsläve	6 41)
1380	31 84 63 358	1	Spare wheel cover, brown	Reservhjulsskydd, brun	6 40)
1420	31 84 63 382	1	Spare wheel cover, yellow	Reservhjulsskydd, gul	6 40)
1460	31 84 63 366	1	Spare wheel cover, green	Reservhjulsskydd, grön	6 40)
1500	31 84 63 804	1	Spare wheel cover, green	Reservhjulsskydd, grön	6 40)
1540	31 84 63 374	1	Spare wheel cover, blue	Reservhjulsskydd, blå	6 40)
1580	31 84 65 130	1	Spare wheel cover, beige	Reservhjulsskydd, beige	6 13,36)
1620	31 94 07 446	1	Spare wheel cover, beige	Reservhjulsskydd, beige	6 16), 3CK, TURBO
1640	32 84 63 077	1	Lock strap, spare wheel	Låsband, reservhjul	5 441)
1660	32 94 58 811	1	Lock strap, spare wheel	Låsband, reservhjul	5 441)
1680	33 84 61 998	1	Bracket, spare wheel	Stöd, reservhjul	5 441)
1700	34 79 22 339	1	Screw	Skruv	5 441)
1720	35 79 16 489	1	Washer	Bricka	5 441)
1740	36 86 01 916	1	Clip	Clip	5 441)
1760	37 84 61 196	1	Air outlet	Luftutsläpp	5 441)
1780	38 79 19 509	1	Clip	Clip	5 441)
1800	39 84 61 493	1	Spring	Fjäder	5 441)
1820	40 94 15 977	1	Cover LH	Kåpa V	5 3CK
1840	40 94 15 977	1	Cover RH	Kåpa H	5 3CK
1860	40 94 15 977	1	Cover LH	Kåpa V	5 3CK
1880	40 94 15 977	1	Cover RH	Kåpa H	5 3CK
1900	41 84 62 228	2	Rubber buffer	Gummibuffert	5 3CK
1920	42 79 21 331	4	Screw	Skruv	5 3CK
1940	42 79 21 331	4	Screw	Skruv	5 3CK
1960	44 84 64 760	1	Front floor assy	Lastrumsgolv kpl	5 270), CK
1980	44 84 67 367	1	luggage compartment	främre	5 271), 393), 5CK, 3CK
2000	44 84 67 367	1	luggage compartment	främre	5 271), 393), 5CK, 3CK
2020	44 84 67 367	1	luggage compartment	främre	5 271), 393), 5CK, 3CK
2040	44 84 67 367	1	luggage compartment	främre	5 271), 393), 5CK, 3CK
2060	44 84 67 367	1	luggage compartment	främre	5 271), 393), 5CK, 3CK
2080	44 84 67 367	1	luggage compartment	främre	5 271), 393), 5CK, 3CK
2100	44 84 67 367	1	luggage compartment	främre	5 271), 393), 5CK, 3CK
2120	44 84 67 367	1	luggage compartment	främre	5 271), 393), 5CK, 3CK
2140	44 84 67 367	1	luggage compartment	främre	5 271), 393), 5CK, 3CK
2160	44 84 67 367	1	luggage compartment	främre	5 271), 393), 5CK, 3CK
2180	44 84 67 367	1	luggage compartment	främre	5 271), 393), 5CK, 3CK
2200	44 84 67 367	1	luggage compartment	främre	5 271), 393), 5CK, 3CK
2220	44 84 67 367	1	luggage compartment	främre	5 271), 393), 5CK, 3CK
2240	44 84 67 367	1	luggage compartment	främre	5 271), 393), 5CK, 3CK
2260	44 84 67 367	1	luggage compartment	främre	5 271), 393), 5CK, 3CK
2280	44 84 67 367	1	luggage compartment	främre	5 271), 393), 5CK, 3CK
2300	44 84 67 367	1	luggage compartment	främre	5 271), 393), 5CK, 3CK
2320	44 84 67 367	1	luggage compartment	främre	5 271), 393), 5CK, 3CK
2340	44 84 67 367	1	luggage compartment	främre	5 271), 393), 5CK, 3CK
2360	44 84 67 367	1	luggage compartment	främre	5 271), 393), 5CK, 3CK
2380	44 84 67 367	1	luggage compartment	främre	5 271), 393), 5CK, 3CK
2400	44 84 67 367	1	luggage compartment	främre	5 271), 393), 5CK, 3CK
2420	44 84 67 367	1	luggage compartment	främre	5 271), 393), 5CK, 3CK
2440	44 84 67 367	1	luggage compartment	främre	5 271), 393), 5CK, 3CK
2460	44 84 67 367	1	luggage compartment	främre	5 271), 393), 5CK, 3CK

7. -1974
8. 1975-
13. 1976-
16. -1977
36 Ch -99762040165 -99766018032
40 Ch -99771036086 -99766018461
41 Ch 99781000001 -99786000001
270 Ch -99762032243 -99766009399
271 Ch 99762032244 -99766009400
293 Ch -99781025194 -99786012702
394 Ch 99781025195 -99786012703
441 For cars with mini spare wheel

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system.
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-J02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H05
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20



F0394 - 99

2000

Upholstery, inter. equipm.
Other interior equipment
CK

Klädsel, inv. utrustning
Övrig invänd. utrustning
CK

Date
Datum
1988-10

Illustration
Bild nr
F0394

Group
Grupp
8

Page
Sida
303

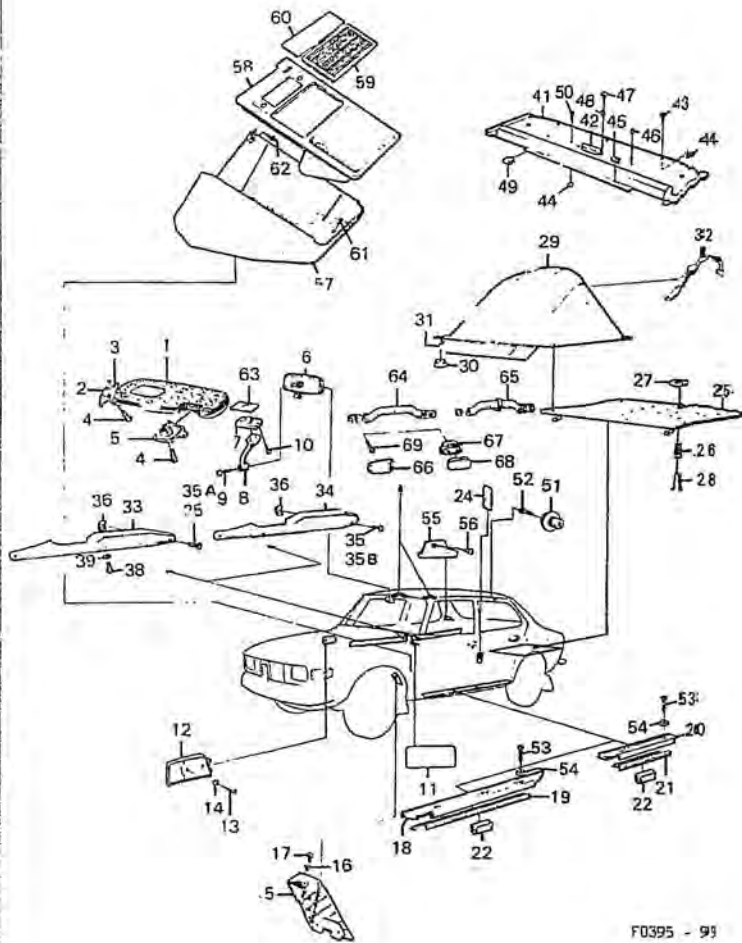
Fig. Pos.	Part No An nr	Quantity/Amount 99	Description	Benämning	Notes Anmärkning
2480	56 84 13 429	1	Washer	Bencka	
2500	57 82 17 689	2	Knop	Knapp	
2520	58 79 71 286	2	Screw	Skruv	
2540	59 84 63 390	1	Cover plate	Täckplåt	6 270i, CK
2560	60 79 59 504	7	Screw	Skruv	6 270i, CK
2580	61 84 13 429	5	Washer	Bencka	6 270i, CK
2600	62 84 62 657	1	Shell assy	Hatthylla kpl	6 36i, CK
2620	63 84 62 707	1	Plastic strip, rear	Plastlist, bakre	6 36i, CK
2640	64 84 62 715	1	Plastic strip, front	Plastlist, främre	6 36i, CK
2660	65 79 22 800	2	Screw	Skruv	6 36i, CK
2680	66 84 65 965	1	Shell	Hatthylla	6 37i, 5CK, 3CK
2700	67 94 04 286	2	Stop	Stopp	
2720	68 84 10 961	4	Screw	Skruv	
2740	69 84 64 950	1	Support assy LH	Stöd kpl V	6 36i
2800	70 84 64 958	1	Support assy RH	Stöd kpl H	6 36i, (8463325)
2820	71 84 64 919	1	End stop LH	Ändstopp V	6 36i
2840	72 84 64 927	1	End stop RH	Ändstopp H	6 36i
2860	73 84 64 935	2	Screw	Skruv	6 36i
2880	74 79 57 797	2	Nut	Mutter	
2900	75 84 63 051	1	Rail LH	Skena V	6 36i
2920	76 84 63 069	1	Rail RH	Skena V	6 36i
2940	77 84 67 870	1	Support LH	Stöd V	6 37i, 5CK, 3CK
2960	78 84 67 888	1	Support RH	Stöd H	6 37i, 5CK, 3CK
2980	79 80 95 405	4	Screw	Skruv	6 7i
3000	80 80 29 944	4	Washer	Bencka	6 7i
3020	81 79 65 775	4	Nut	Mutter	6 8i
3040	82 84 10 961	6	Screw	Skruv	6 12i
3060	82 79 70 320	8	Screw	Skruv	6 13i
3080	83 84 13 429	6	Washer	Bencka	6 12i
3100	84 84 64 828	2	Clip	Clip	6 8i
3120	85 84 26 123	1	Curve handle, front	Kurvhandtag, främre	6 41i
3140	85 84 11 562	1	Curve handle, front	Kurvhandtag, främre	6 41i, 272i
3160	86 84 26 115	2	Curve handle, rear	Kurvhandtag, bakre	6 41i, 5CK
3180	86 84 03 726	2	Curve handle, rear	Kurvhandtag, bakre	6 41i, 272i
3200	87 84 03 759	2	Cover, curve handle	Kåpa, kurvhandtag	6 41i
3220	88 84 03 759	4	Cover, curve handle	Kåpa, kurvhandtag	6 41i, 5CK
3240	89 84 07 974	2	Spacer	Distans	6 41i
3260	90 84 07 966	2	Cover	Kåpa	6 41i
3280	91 79 73 969	8	Screw	Skruv	6 41i, (7922404)
3300	92 79 73 969	8	Screw	Skruv	6 41i, 5CK, (7922404)
3310	93 84 67 772	1	Cover frame	Täckram	
3320	94 84 63 134	2	Clip	Clip	6 5CK
3340	95 84 15 480	1	Scuff plate protector	Troskelskydd	

7 -1974
8 -1975-
12 -1975
13 -1975-
36 Ch-89762040165-99766018037
37 Ch 99771000001-99776000001-
41 Ch 99781000001-99786000001-
270 Ch-99762032243-99766009399
272 For cars with sun roof

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H05
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20



F0395 - 93

2050

Upholstery, inter. equipm
Other interior equipment
4D

Klädsel, inv. utrustning
Övrig invänd. utrustning
4D

Date
Datum
1988-10

Illustration
Bild nr
F0395

Group
Grupp
8

Page
Sida
305

Fig Pos.	Part No Art nr	Quantity/Amount Antal	Description	Benämning	KS SR	Notes Anmärkning
		99				
0123	1 84 36 258	1	Sun visor LH	Solskydd V	5 94	
0140	1 84 36 263	1	Sun visor RH	Solskydd H	5 94	
0150	1 94 03 833	1	Sun visor with mirror LH, RHD	Solskydd V	5 95	
0150	1 94 03 858	1	Sun visor without mirror LH, RHD	Solskydd med spegel V	5 95	
0150	1 94 03 833	1	Sun visor without mirror RH, RHD	Solskydd utan spegel V	5 95	
0150	1 94 03 841	1	Sun visor RH, RHD	Solskydd H, RHD	5 95	
0150	2 84 58 416	1	Arm LH	Arm V	5 260, (8435850)	
0150	2 84 58 424	1	Arm RH	Arm H	5 260, (8435868)	
0150	2 84 58 416	1	Arm LH	Arm V	5 261, 94	
0150	2 84 58 424	1	Arm RH	Arm H	5 261, 94	
0150	3 84 53 797	2	Cover frame	Täckram	6 260	
0150	4 79 71 773	4	Screw	Skruv	5 (7921448)	
0150	4 94 16 520	6	Screw	Skruv	5 95	
0150	5 84 08 402	1	Support LH	Stöd V	5 95	
0150	5 94 08 410	1	Support RH	Stöd H	5 95	
0150	6 84 73 779	1	Mirror	Spiegel	4 91	
0150	6 84 33 997	1	Bracket	Spiegelbult	4 95 (8404 '35)	
0150	8 84 34 904	1	Arm	Arm	5 263	
0150	8 84 34 896	1	Arm with bracket	Arm med fäste	5 264 SUPERLYD BY 9833979	
0150	8 84 73 968	1	Screw	Skruv	5	
0150	9 85 01 710	1	Screw	Skruv	5 274	
0150	10 84 09 708	2	Screw	Skruv	5 275	
0150	10 79 69 215	2	Screw	Skruv	5 275	
0150	11 84 32 106	1	Frame, chassis No sign	Ram, chassi/nummerskylt	6 105	
0150	12 78 82 427	1	Holder, address sign	Hållare, adressskilt	5 71, ONLY SWEDEN	
0150	13 78 22 869	2	Screw	Skruv	5 71, ONLY SWEDEN	
0150	14 80 73 090	2	Washer	Bricka	5 71, ONLY SWEDEN	
0150	15 84 29 870	1	Foot rest	Fotstöd	5 (8412083)	
0150	16 80 29 944	1	Washer	Bricka	5	
0150	17 78 22 271	1	Screw	Skruv	5	
0150	18 84 49 050	1	Scuff plate protector front upper LH	Tröskelskydd, främre övre V	5 349	
0150	18 84 81 194	1	Scuff plate protector front upper LH	Tröskelskydd, främre övre V	5 276, 12	
0150	18 84 81 202	1	Scuff plate protector front upper RH	Tröskelskydd, främre övre H	5 12 (8444903)	
0150	18 84 82 192	1	Scuff plate protector front LH	Tröskelskydd, främre V	5 13, 94	
0150	18 94 03 197	1	Scuff plate protector front RH	Tröskelskydd, främre H	5 13, 94, (8482200)	
0150	18 94 03 189	1	Scuff plate protector front LH	Tröskelskydd, främre V	5 95, 457	
0150	18 97 00 220	1	Scuff plate protector front LH	Tröskelskydd, främre V	5 458	

7 -1974
12. -1975
13. 1976-
94 Ch.-99771036086.-99776018461.-99777004788
95 Ch.-99781000001.-99780000001.-99787000001-
260 Ch.-99742013741.-99746005550
261. Ch.-99742013742.-99746005551-
263. Ch.-99742011342.
264. Ch.-99742011343.
274. Ch.-99742010538.
275. Ch.-99742010539-
276. Ch.-99752007464-
349. Ch.-99752007463.
457. -1880
458. 1981-

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmissions	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H05
Doors, trunk lid	4-H18
External details, glass, sealings	4-J05
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I29

7050

Upholstery, inter. equipm
Other interior equipment
4DKlädsel, inv. utrustning
Övrig invänd utrustning
4DDate
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10

F0395

8

307

Fig Pos	Part No An nr	Quantity/Amount 99	Description	Benämning	KS SR	Notes Anmärkning
1040	18 94 03 197	1	Scuff plate protector front RH	Tröskelskydd, fr. rre H	6 95)	
1060	19 84 49 035	1	Scuff plate protector front lower LH	Tröskelskydd, framre undre V	5 12)	
1067	19 84 44 929	1	Scuff plate protector front lower RH	Tröskelskydd, främre undre H	5 12)	
1100	20 84 44 937	1	Scuff plate protector rear upper LH	Tröskelskydd, bakre övre V	5 349)	
1120	20 84 44 945	1	Scuff plate protector rear upper RH	Tröskelskydd, bakre övre H	5 349)	
1140	20 84 81 210	1	Scuff plate protector rear upper LH	Tröskelskydd, bakre övre V	5 12)	
1160	20 84 81 228	1	Scuff plate protector rear upper RH	Tröskelskydd, bakre övre H	5 12)	
1180	20 84 82 218	1	Scuff plate protector rear LH	Tröskelskydd, bakre V	5 13,463)	
1200	20 84 82 226	1	Scuff plate protector rear RH	Tröskelskydd, bakre H	5 13,463)	
1220	21 84 44 952	2	Scuff plate protector rear lower	Tröskelskydd, bakre undre	5 12)	
1240	22 84 57 020	8	Clip	Etikett, plastförmåga och däck	5 7), L, US	
1260	24 89 24 789	1	Label, capacity and tires	Etikett, plastförmåga och däck	5 7), EA, US	
1280	24 89 25 604	1	Label, capacity and tires	Etikett, plastförmåga och däck	5 8), US	
1300	24 89 30 224	1	Label, capacity and tires	Etikett, plastförmåga och däck	5 8), US	
1320	25 84 32 825	1	Plate, luggage com- partment	Platta, bagagerum	5	
1340	26 70 99 518	1	Spring	Fläder	6	
1360	27 70 66 665	1	Washer	Bricka	6	
1380	28 70 99 526	1	Hook	Krok	6	
1400	29 84 87 803	1	Spare wheel cover, tires diam 155x15	Reservhjulskydd cåp, diam 155x15	6	
1420	30 72 27 531	4	Snapper	Tryckknappsdel	5	
1440	31 79 61 659	4	Popnvet	Popnret	5	
1460	32 84 36 552	1	Lock strap, spare wheel	Låsband, reservhjul hjul	5	
1480	32 94 58 811	1	Lock strap, spare wheel	Låsband, reservhjul	5 44 1)	
1500	33 84 16 430	1	Armrestassy, front door LH	Armstöd kpl, fram- dör V	6 373)	
1520	33 84 16 448	1	Armrestassy, front door RH	Armstöd kpl, fram- dör H	6 373)	
1540	33 94 38 698	1	Armrestassy, front door LH	Armstöd kpl, fram- dör V	6 374)	
1560	33 94 38 706	1	Armrestassy, front door RH	Armstöd kpl, fram- dör H	6 374)	
1580	34 84 16 794	1	Armrestassy, rear door LH	Armstöd kpl, bak- dör V	6 373)	
1600	34 84 16 802	1	Armrestassy, rear door RH	Armstöd kpl, bak- dör H	6 373)	
1620	34 94 38 714	1	Armrestassy, rear door LH	Armstöd kpl, bak- dör V	6 374)	

7

-1974

8

-1975-

12

-1975

13

-1976-

95

Ch 99781000001- 99786000001- 99787000001-

349

Ch.-99752007463

373

-1978 9999

374

1979

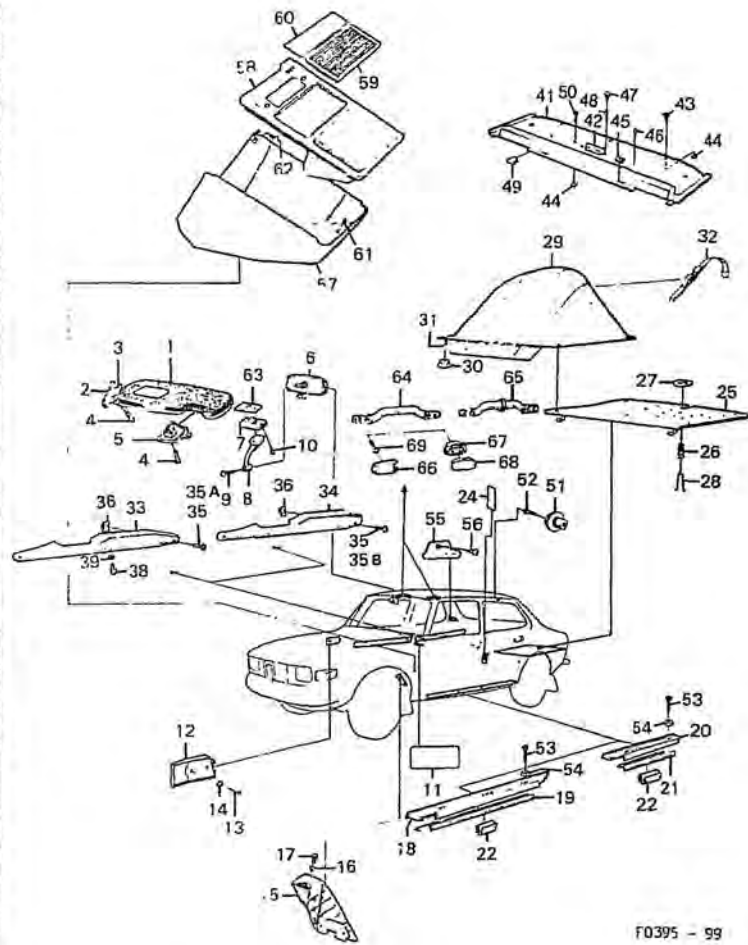
441

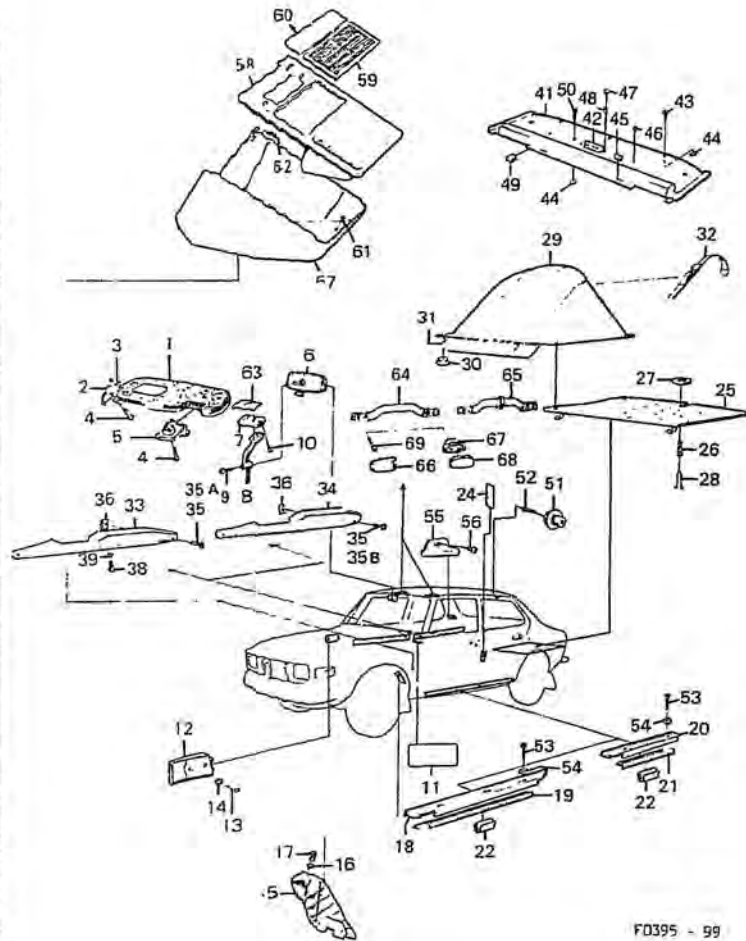
For cars with mini spare wheel

463

-1981

F0395 - 99





F0395 - 99

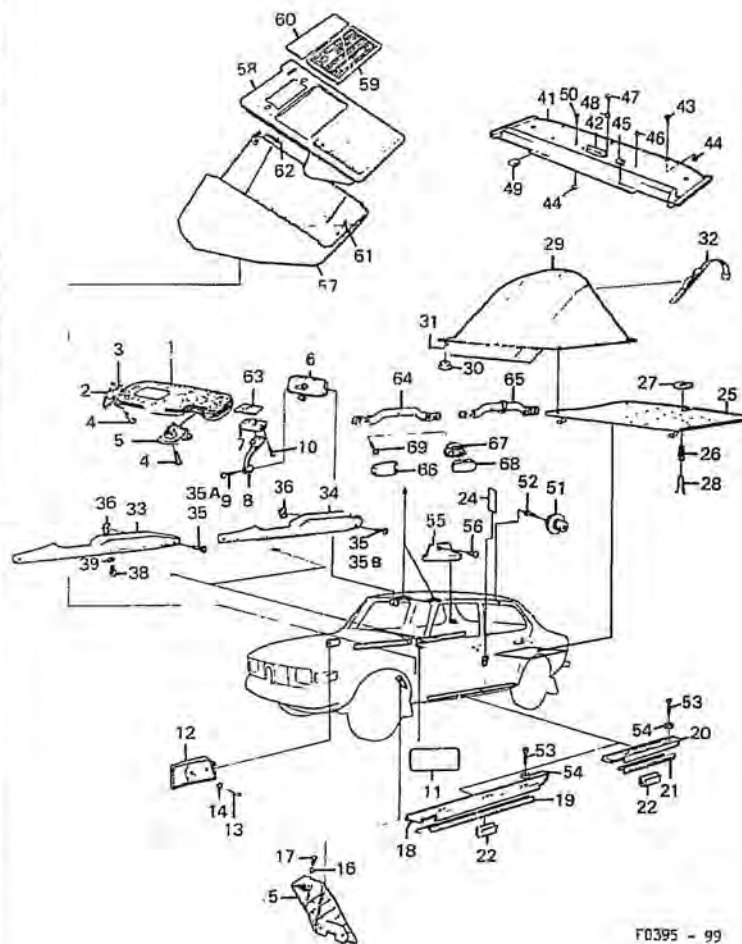
Upholstery, inter. equipm		Klädsel, inv. utrustning		Date	Illustration	Group	Page	MASTER INDEX
Other interior equipment		Övrig invänd utrustning		Datum	Bild nr	Grupp	Sida	
4D		4D		1988-10	F0395	8	309	
Fig Pos	Part No Art nr	Quantity/ Antal		Description		Benämning		Notes
		99						Anmärkning
2080	34	94 38 722	1	Armrest Assy, rear	Armstöd kpl, bak-		6 374)	
2100	35	79 22 396	8	door RH	dörr H		5 373)	
2140	35A	79 22 458	4	Screw	Skruv		5 374)	
2141	35B	79 22 396	4	Screw	Skruv		5 374)	
2142	36	85 01 516	8	Nut, clip	Mutterclip		5 350)	
2160	38	79 34 797	2	Screw	Skruv			
2180	39	79 15 564	2	Washer	Bricka			
2200	41	94 25 059	1	Shell Assy	Hatthylla		17,457,267)	
2222	41	94 25 083	1	Shell Assy	Hatthylla		17,457,267)	AU
2224	41	94 89 618	1	Shell Assy	Hatthylla		458)	
2225	42	84 52 443	1	Bushing	Bussning		17,457)	
2226	43	84 54 530	7	Screw	Snabbskruv		17,444)	
2227	43	84 54 530	5	Screw	Snabbskruv		445,457)	
2228	43	94 91 689	5	Screw	Snabbskruv		458)	
2229	44	84 52 398	7	Nut	Mutter		17)	
2230	45	84 07 744	2	Bushing	Bussning		17,444)	
2231	45	94 57 813	2	Bushing	Bussning		445,457)	
2232	46	84 68 092	2	Spacer	Distanshylsa		17,457)	AU
2233	47	84 68 068	3	Plug	Plugg		17,457)	AU
2234	48	84 91 185	1	Spacer Assy	Distanshylsa		17,457)	AU
2235	49	84 00 350	9	Clip	Clip		17,444)	
2236	49	84 00 350	6	Clip	Clip		445)	
2237	50	84 54 606	2	Screw	Snabbskruv		458)	
2240	51	84 45 058	2	Clip has key	Klädkrok		54)	
2260	52	79 34 615	2	Screw	Skruv		94)	
2280	53	84 10 961	10	Screw	Skruv		266,12)	
2300	53	79 70 320	10	Screw	Skruv		13)	
2320	54	84 13 429	10	Washer	Bricka		12)	
2340	55	84 48 037	1	Filling piece LH	Fyllnadsbit V			
2360	55	84 48 045	1	Filling piece RH	Fyllnadsbit H			
2380	56	97 30 995	2	Clip	Clip			
2400	57	85 20 074	1	Radio bracket, lower part	Radionskonsol, underdel		5 8440661)	
2440	57	85 29 895	1	Radio bracket, lower part	Radionskonsol, underdel		GLE, 40/204 450 001	
2460				RHD			GLE, 40/204 452 007	
2480	58	85 60 674	1	Cover	Lock		5 141, GLE, (8524521)	
2500	58	85 60 674	1	Cover	Lock		811, GLE	
2520	58	85 29 679	1	Cover RHD	Lock RHD		141, GLE	
2540	58	85 39 355	1	Cover RHD	Lock RHD		81,94) GLE SUPERSEDED BY	
2541							855 7266	
2545	58	85 57 266	1	Cover RHD	Lock RHD		6 99)	
2560	59	85 20 066	1	Grille, hood's speaker	Galler, högtalare		GLE, 40/204 462 006	
2580	60	85 20 082	1	Cover	Täcklock		GLE, 40/204 463 004	
2600	61	79 74 025	3	Screw	Skruv		5 GLE, (7965684)	
2620	62	79 65 353	1	Screw	Skruv		6 GLE	
2640	63	84 82 772	1	Cover frame	Täckram		6 GLE	
2660	64	94 26 123	1	Curve handle, front	Kurvhandtag, främre		5 95)	

12 -1975
13 1976-
14 -1975
17 1978-
81 Ch. 99771000001- 99771000001- 99771000001-
94 Ch. 99771036066- 99771036066- 99771036066-
95 Ch. 99781000001- 99781000001- 99781000001-
266 Ch. 99742030706-
267 Shell up to and incl model 1977 see heating and vent system
350 Ch. 99762005339
373 -1978 9999
374 1978-
444 Ch. 99783008324 -99783008324
445 Ch. 99783008325 -99783008325-
457 -1980
458 1981-

2050

Upholstery, inter. equipm
Other interior equipment
4DKlädsel, inv. utrustning
Övrig invänd. utrustning
4DDate
Datum
1988-10Illustration
Bild nr
F0395Group
Grupp
8Page
Sida
311

Fig Pos	Part No Art nr	Quantity/Amount			Description	Benämning	K/S SR /	Notes Anmärkning
		99						
2680	65	94 26 115	2		Curve handle, rear	Kurvhandtag, bakre	5 (95)	
2700	66	94 03 759	6		Cover, curve handle	Kåpa, kurvhandtag	5 (95)	
2720	67	94 07 971	2		Spacer	Distans	6 (95)	
2740	68	94 07 966	2		Cover	Kåpa	6 (95)	
2760	69	79 73 969	16		Screw	Skruv	5 (7922404)	

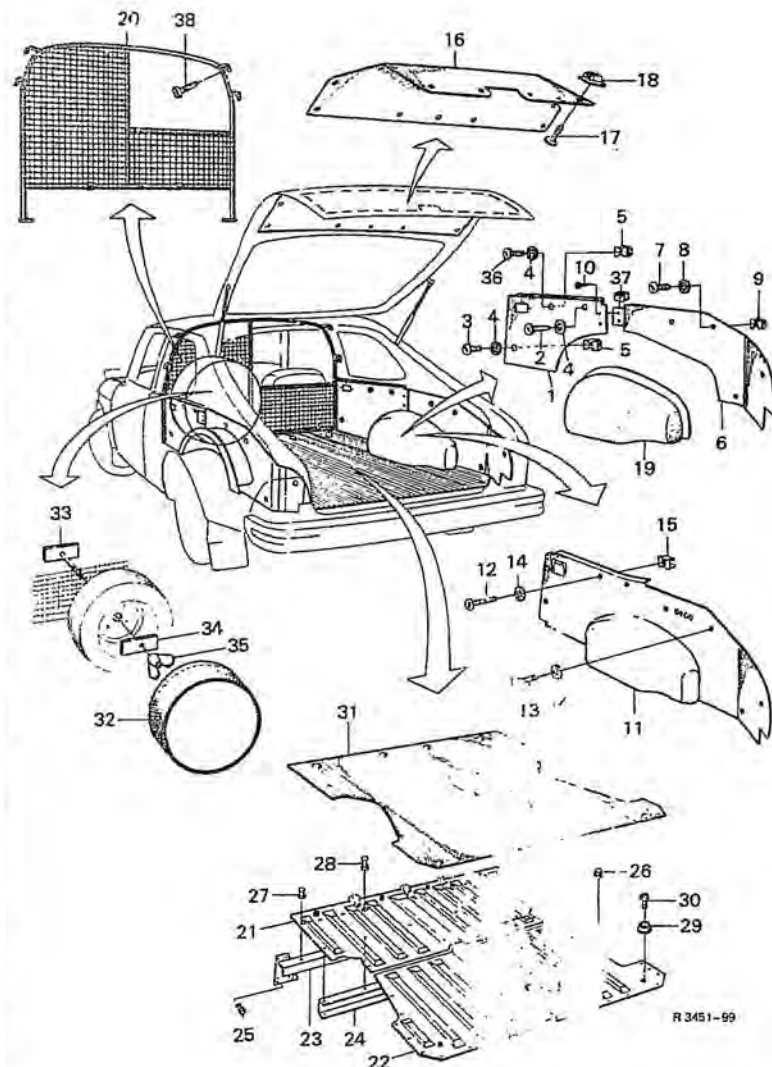


F0395 - 99

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20



2100

Upholstery, interior
equipment
Model CK delivery wagonKlädsel, invändig utrust-
ning
Modell CK varuvagnDate
DatumIllustration
Bild nrGroup
GruppPage
Sida

8 313

Fig Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K S	Notes Anmärkning
		99					
0020	1 84 85 294	1		Side trim, front LH	Sidklädsel, främre V	6	277), SUPERSEDED BY 8485955
0030							
0040	1 84 85 302	1		Side trim, front RH	Sidklädsel, främre H	6	277), SUPERSEDED BY 8485963
0050							
0060	2 79 70 338	2		Screw	Skruv	5	277)
0080	3 79 70 320	4		Screw	Skruv	5	277)
0100	4 84 84 362	8		Washer	Bricka	5	277)
0120	5 86 01 916	6		Clip	Clip	5	277)
0140	6 84 85 351	1		Side trim, rear LH	Sidklädsel, bakre V	6	277), SUPERSEDED BY 8485955
0150							
0160	6 84 85 369	1		Side trim, rear RH	Sidklädsel, bakre H	6	277)
0180	7 79 70 320	8		Screw	Skruv	5	277)
0200	8 84 84 362	25		Washer	Bricka	5	277)
0220	9 86 01 916	2		Clip	Clip	5	277)
0240	10 79 69 207	4		Screw	Skruv	5	277)
0260	11 84 85 955	4		Side trim LH	Sidklädsel V	6	278, 279)
0280	11 84 85 963	1		Side trim RH	Sidklädsel H	6	278, 279)
0300	11 94 05 937	1		Side trim LH	Sidklädsel V	6	280)
0320	11 94 05 945	1		Side trim RH	Sidklädsel H	6	280)
0340	12 79 70 338	4		Screw	Skruv	5	278)
0360	13 79 70 320	12		Screw	Skruv	5	278)
0380	14 84 84 362	16		Washer	Bricka	5	278)
0400	15 86 01 916	16		Clip	Clip	5	278)
0420	16 84 85 625	1		Door trim, trunk door	Klädsel, bagagerumsdörr	6	
0460	17 79 67 581	13		Screw	Skruv	5	
0480	18 86 01 916	13		Nut	Mutter	5	
0500	19 84 85 278	1		Wheel housing trim LH	Hjulhusklädsel V	6	277)
0540	19 84 85 285	1		Wheel housing trim RH	Hjulhusklädsel H	6	277)
0560	20 84 85 021	1		Guard net	Skyddsnät	6	279)
0600	20 94 05 804	1		Guard net	Skyddsnät	6	280)
0620	21 84 85 450	1		Luggage floor, front	Lastgolv, främre	6	279)
0640	21 94 05 895	1		Luggage floor, rear	Lastgolv, bakre	6	280)
0660	22 84 85 468	1		Luggage floor, rear	Lastgolv, bakre	6	279)
0680	22 84 85 187	1		Member	Balk	6	280)
0700	23 94 05 929	1		Member	Balk	6	280)
0720	24 84 85 211	1		Member, center	Balk, mittre	6	
0740	25 79 61 709	16		Rivet	Nit	5	
0760	26 79 61 642	34		Rivet	Nit	5	
0780	27 79 61 659	6		Rivet	Nit	5	
0800	28 79 61 675	3		Rivet	Nit	5	
0820	29 73 46 232	8		Bracket	Fäste	5	
0840	30 79 22 638	8		Screw	Skruv	5	
0860	31 84 85 708	1		Carpet, luggage floor	Matta, lastgolv	5	
0880	32 84 85 718	1		Spare wheel cover	Reservhjulskydd	5	
0900	33 94 13 055	1		Bracket	Fäste	5	(8485617)
0920	34 84 85 609	1		Plate	Plåt	6	
0940	35 79 70 478	1		Wing nut	Wingmutter	5	
0960	36 79 70 338	2		Screw	Skruv	5	277)
0980	37 79 68 001	4		Clip	Clip	5	277)
1000	38 84 26 199	2		Screw	Skruv	5	280)

277: Ch -99766004452
278: Ch 99766004453-
279: Ch -99776018461
280: Ch 99766000001-

R 3451-99

2150

Upholstery, interior
equipment
Safety belt assy.Klädsel, invändig
utrustning
Säkerhetsbälte kplDate
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10/R3155

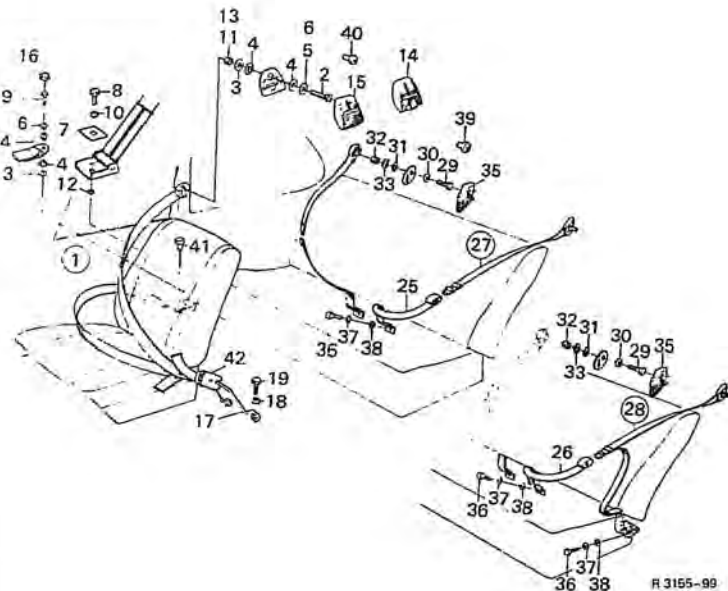
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Fig. Pos	Part No Art nr	Quantity/Åntal		Description	Benämning	K S R	Notes Anmärkning
		99					
0620	1	84 39 838	2	Belt assy.	Bälte kpl.	6	12 ENGLAND
0640	1	84 41 768	2	Belt assy.	Bälte kpl.	6	12 4D ENGLAND
0660	1	84 51 429	2	Belt assy.	Bälte kpl.	6	6 DENMARK, SCHWEIZ, HOLLAND
0680	1	84 45 736	2	Belt assy.	Bälte kpl.	6	6 DENM., SCHWEIZ, HOLLAND, 4D
0100	2	84 26 768	2	Screw	Skruv	5	4D
0140	3	73 50 424	2	Washer	Bricka	5	
0160	4	73 30 178	4	Washer	Bricka	5	
0180	5	73 30 434	4	Washer	Bricka	5	
0200	6	73 30 152	4	Washer	Bricka	5	4D
0220	7	84 00 418	2	Washer	Bricka	5	
0240	8	84 44 440	2	Screw	Skruv	5	
0260	9	84 44 440	2	Screw	Skruv	5	4D
0280	10	84 00 426	2	Washer	Bricka	5	
0300	11	84 51 353	2	Spacer sleeve	Distanshylsa	5	
0320	11	84 15 580	2	Spacer sleeve	Distanshylsa	5	4D
0340	12	84 29 994	2	Spacer sleeve	Distanshylsa	5	
0360	13	84 05 888	2	Spacer sleeve	Distanshylsa	5	
0380	14	84 00 384	2	Cover with hook	Kåpa med krok	4	EMS, ENGLAND, DENMARK
0400	15	73 30 137	2	Cover	Kåpa	4	SCHWEIZ, HOLLAND
0420	16	84 44 424	2	Cover	Kåpa	6	
0440	17	84 10 409	1	Bow	Bygel	5	
0460	18	73 38 718	2	Washer, bow	Bricka, bygel	5	
0480	19	84 99 238	2	Screw	Skruv	5	(8472383)
0500	25	84 28 534	2	Strap with lock assy.	Band med lås kpl	6	7 SW
0520	26	84 22 156	2	Strap with lock assy.	Band med lås kpl	6	7 4D SWEDEN
0540	27	84 74 454	2	Strap with lock tongue assy	Band med låstunga kpl	6	7 SW
0560	27	84 63 937	2	Strap with lock tongue assy	Band med låstunga kpl	6	7 CK SW
0600	28	84 26 751	2	Strap with lock tongue assy	Band med låstunga kpl	6	7 4D SW
0620	29	84 75 535	2	Screw	Skruv	5	7 SWEDEN
0640	29	84 75 535	2	Screw	Skruv	5	7 4D SWEDEN
0660	29	84 63 960	2	Screw	Skruv	5	7 CK SWEDEN
0700	29	84 63 960	2	Screw	Skruv	5	7 SWEDEN
0720	30	73 30 434	2	Washer	Bricka	5	7 SWEDEN
0740	31	84 28 484	4	Washer	Bricka	5	7 SWEDEN
0760	32	84 29 128	2	Spacer sleeve	Distanshylsa	5	7 SWEDEN
0780	32	84 29 128	2	Spacer sleeve	Distanshylsa	5	7 SWEDEN 4D
0800	32	84 39 911	2	Spacer sleeve	Distanshylsa	5	7 CK SWEDEN
0820	33	73 50 424	2	Washer	Bricka	5	7 SWEDEN
0840	35	84 28 492	2	Cover	Kåpa	4	7 SWEDEN
0860	38	84 44 440	2	Screw	Skruv	5	7 SWEDEN S
0880	37	79 15 705	2	Washer	Bricka	5	7 SWEDEN
0900	38	73 38 981	2	Washer	Bricka	5	7 SWEDEN S
0920	39	84 38 525	2	Plastic plug	Plastplugg	5	7 REAR SEAT
0940	39	84 39 123	2	Plastic plug	Plastplugg	5	8 REAR SEAT
0960	40	73 74 697	2	Plastic plug	Plastplugg	5	28 FRONT SEAT
0980	41	73 74 689	2	Plastic plug	Plastplugg	5	28 FRONT SEAT
1000	42	84 70 940	X	Repair kit, lock	Rep sats lås	5	

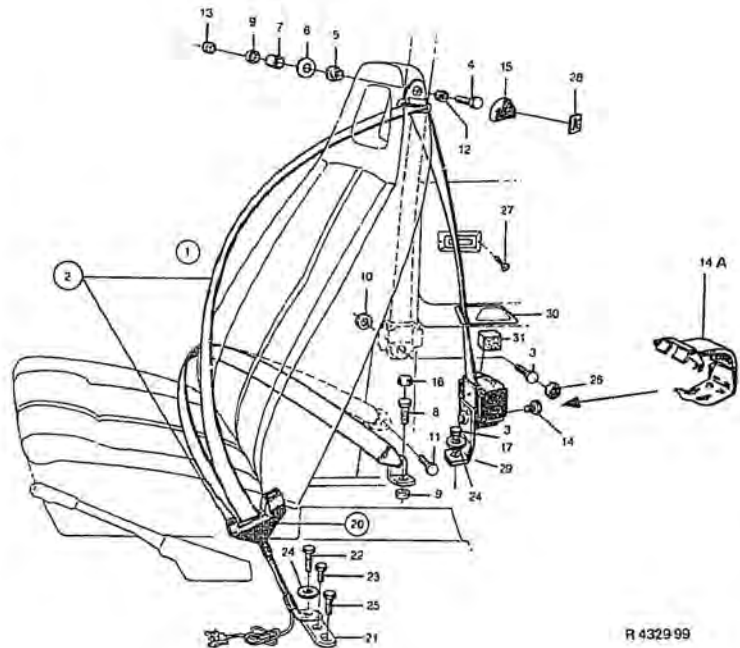
- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20



7 -1974
8 1975-
12 -1975
281 For cars without safety belt



R 4329 99

2200

Upholstery, inter. equipm.
Autom. safety belt, front
Model -1980Klädsel, inv. utrustning
Automatbälte främre
modell -1980Date
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10 R4329

8

317

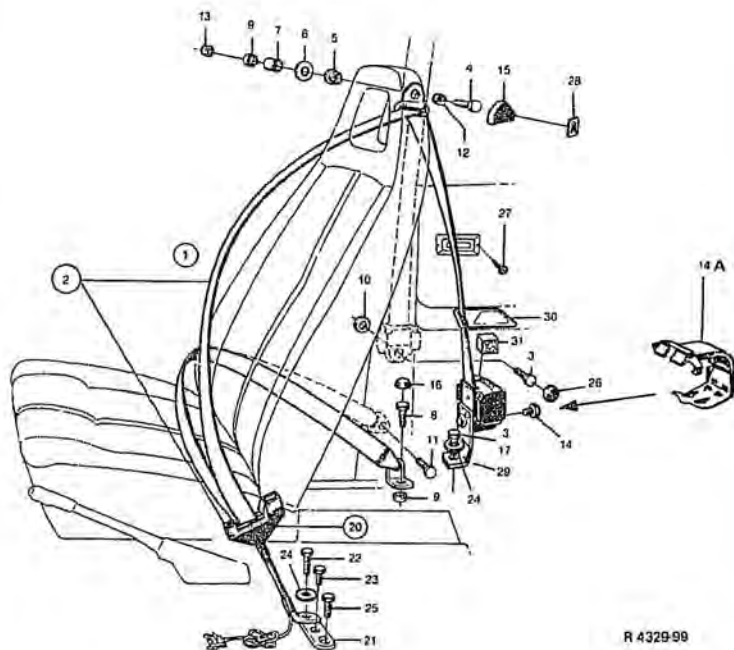
Fig Pos	Part No Art. nr	Quantity/Amount			Description	Benämning	V S / L	Notes Anmärkning
		99						
0020	1 78 74 050	1			Automatic safety belt L.H.	Automatbälte V.	5	7) 2D (8456634)
0040	1 78 74 058	1			Automatic safety belt R.H.	Automatbälte H.	5	7) 2D (3456642)
0060	1 84 47 039	1			Automatic safety belt L.H.	Automatbälte V.	5	7) 4D
0100	1 84 47 047	1			Automatic safety belt R.H.	Automatbälte H.	5	7) 4D
0120	1 84 56 675	1			Automatic safety belt L.H.	Automatbälte V.	7	7) US
0140	1 84 56 683	1			Automatic safety belt R.H.	Automatbälte H.	5	7) US
0160	1 84 47 070	1			Automatic safety belt L.H.	Automatbälte V.	5	7) 4D, US
0180	1 84 47 088	1			Automatic safety belt R.H.	Automatbälte H.	5	7) 4D, US
0200	1 84 73 050	1			Automatic safety belt L.H.	Automatbälte V.	5	7) EMS
0220	1 84 73 058	1			Automatic safety belt R.H.	Automatbälte H.	5	7) EMS
0240	1 84 73 076	1			Automatic safety belt L.H.	Automatbälte V.	5	7) EMS, US
0260	1 84 73 084	1			Automatic safety belt R.H.	Automatbälte H.	5	7) EMS, US
0280	1 84 63 556	1			Automatic safety belt L.H.	Automatbälte V.	5	7) CK
0300	1 84 63 564	1			Automatic safety belt R.H.	Automatbälte H.	5	7) CK
0320	1 84 63 572	1			Automatic safety belt L.H.	Automatbälte V.	5	7) CK, US
0340	1 84 63 580	1			Automatic safety belt R.H.	Automatbälte H.	5	7) CK, US
0360	1 84 68 779	2			Automatic safety belt L.H.	Automatbälte V.	3	8, 14) 2D
0380	1 84 80 592	1			Automatic safety belt L.H.	Automatbälte V.	5	8, 14) 4D
0400	1 84 80 600	1			Automatic safety belt R.H.	Automatbälte H.	5	8, 14) 4D
0420	1 84 68 811	2			Automatic safety belt L.H.	Automatbälte V.	3	282, 283, 8, 14)
0440	1 84 80 675	1			Automatic safety belt L.H.	Automatbälte V.	5	282, 283, 8, 14)
0460	1 84 80 683	1			Automatic safety belt R.H.	Automatbälte H.	5	282, 283, 8, 14)
0480	1 84 68 795	1			Automatic safety belt L.H.	Automatbälte V.	3	8, 14) EMS
0500	1 84 68 803	1			Automatic safety belt R.H.	Automatbälte H.	3	8, 14) EMS
0520	1 84 68 837	1			Automatic safety belt L.H.	Automatbälte V.	3	282, 283, 8, 14) EMS
0540	1 84 68 845	1			Automatic safety belt R.H.	Automatbälte H.	3	282, 283, 8, 14) EMS
0560	1 84 68 829	2			Automatic safety belt L.H.	Automatbälte V.	3	14) CK
0580	1 84 68 852	2			Automatic safety belt L.H.	Automatbälte V.	3	14, 282, 283) CK
0600	1 84 80 582	1			Automatic safety belt L.H.	Automatbälte V.	5	14, 284) 5 CK
0620	1 84 80 600	1			Automatic safety belt R.H.	Automatbälte H.	5	14, 284) 5 CK
0640								ALTERN TO 8488389

7 -1974
8 -1975-
14 -1976
282 USA and Australia
283 Europe except Scandinavia
284 Scandinavia

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H06
Doors, trunk lid 4-H18
External details, glass, sealings 4-J06
Upholstery, interior equipment and touch-up paint 4-L08
Heating and ventilation system 5-I10
Bumpers 5-I20



R 4329-99

2200

Upholstery, inter. equipm.
Autom. safety belt, front
Model -1980

Klädsel, inv. utrustning
Automatbälte främre
modell -1980

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10

R4329

8

319

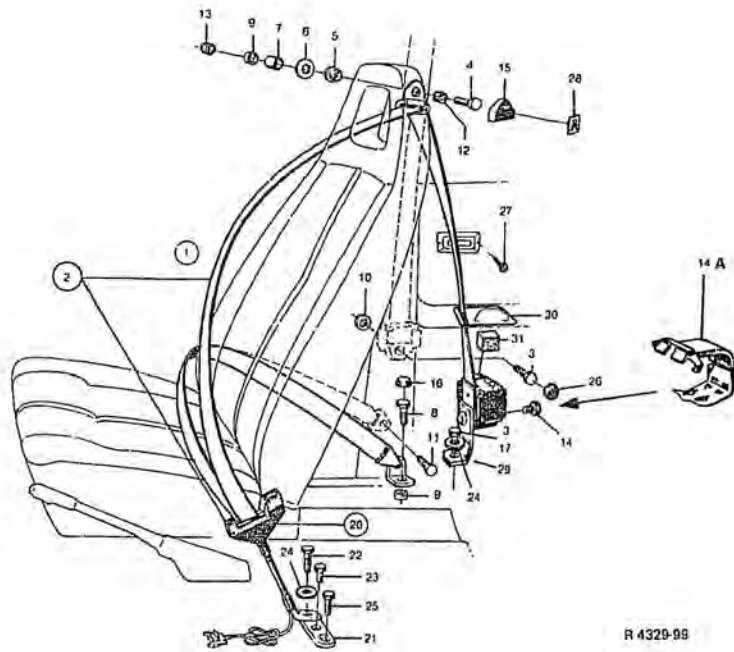
Fig. Pos.	Part No Art nr	Quantity/Amount			Description	Benämning	K/S S/R	Notes Anmärkning
		99						
1160	1 84 80 675	1			Automatic safety belt LH	Automatbälte V		5 14, 28, 31 5 CK
1180								
1200	1 84 80 683	1			Automatic safety belt RH	Automatbälte H		5 14, 28, 31 5 CK
1220								
1240	1 84 85 435	1			Automatic safety belt LH	Automatbälte V		5 14, 134
1260								
1280	1 84 85 443	1			Automatic safety belt RH	Automatbälte H		5 14, 134
1300								
1320	1 84 99 295	2			Automatic safety belt	Automatbälte		3 15, 16) 2D
1340	1 78 74 191	1			Automatic safety belt LH	Automatbälte V		3 15, 16) 4D (8498859)
1360								
1380	1 84 98 867	1			Automatic safety belt RH	Automatbälte H		3 15, 16) 4D
1400								
1420	1 94 00 359	1			Automatic safety belt LH	Automatbälte V		3 15, 16) EMS.
1440								
1460	1 94 00 367	1			Automatic safety belt RH	Automatbälte H		3 15, 16) EMS.
1480								
1500	1 84 68 639	2			Automatic safety belt	Automatbälte		3 15, 16) 3CK
1520	1 84 99 014	1			Automatic safety belt LH	Automatbälte V		3 15, 16, 134
1540								
1560	1 84 99 022	1			Automatic safety belt RH	Automatbälte H		3 15, 16, 134
1580								
1600	1 94 62 185	1			Automatic safety belt LH	Automatbälte V		3 17, 44) 2D (9400417)
1620								
1640	1 94 00 425	1			Automatic safety belt RH	Automatbälte H		3 17, 44) 2D
1660								
1680	1 94 62 185	1			Automatic safety belt LH	Automatbälte V		3 447) 2D
1700								
1720	1 94 62 193	1			Automatic safety belt RH	Automatbälte H		3 447) 2D
1740								
1760	1 94 00 417	1			Automatic safety belt LH	Automatbälte V		3 447) 2D AU, SUPERSEDED BY 9452185
1780								
1800	1 94 00 425	1			Automatic safety belt RH	Automatbälte H		3 447) 2D AU, SUPERSEDED BY 9462193
1820								
1840	1 94 62 185	1			Automatic safety belt LH	Automatbälte V		3 453) 2D GB
1860								
1880	1 94 62 193	1			Automatic safety belt RH	Automatbälte H		3 453) 2D GB
1900								
1920	1 78 74 076	1			Automatic safety belt LH	Automatbälte V		3 17, 44) 4D (9404104)
1940								
1960	1 94 04 112	1			Automatic safety belt RH	Automatbälte H		3 17, 44) 4D
1980								
2000	1 94 50 750	1			Automatic safety belt LH	Automatbälte V		3 443) 4D
2020								
2040	1 94 50 768	1			Automatic safety belt RH	Automatbälte H		3 443) 4D
2060								
2080	1 94 04 104	1			Automatic safety belt LH	Automatbälte V		3 443) 4D, AU
2100								
2120	1 94 04 112	1			Automatic safety belt RH	Automatbälte H		3 443) 4D, AU
2140								
2160	1 94 50 750	1			Automatic safety belt LH	Automatbälte V		3 453) 4D GB
2180								

- 14 -1976
15 1977-
16 -1977
17 1978-
134 Delivery wagon
283 Europe except Scandinavia
442 Ch -99783007501
443 Ch 99783007502-
446 Ch -99803001764
447 Ch 99803001765-
453 Ch 99803001810-

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02 2-A02
3 Electrical system,
Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly,
Steering 4-C02
7 Suspension,
Wheels 4-E02
8 Body 4-F02 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H06
Doors, trunk lid 4-H18
External details,
glass, sealings 4-J06
Upholstery, interior
equipment and
touch-up paint 4-L08
Heating and
ventilation system 5-I10
Bumpers 5-I20



R 4329-99

SAAB
genuine parts
original reservdelar

5-H10

SAAB 99
M74-81 MASTER INDEX

2200 Upholstery, inter. equipm.		Klädsel, inv. utrustning		Date	Illustration	Group	Page
Autom. safety belt, front		Automatbälte främre		Datum	Bildnr	Grupp	Sida
Model - 1980		modell - 1980		1988-10	R4329	8	321
Fig Pos	Part No Art nr	Quantity/Antal		Description		Benämning	K S R
		99					Anmärkning
2200	1 94 50 768	1		Automatic safety belt	Automatbälte H		3 4510 40 GB
2220	2 94 38 268	2		Kit, automatic safety belt	Sats, automatbälte		3 13 19 10 GB (8468178)
2240	2 78 74 191	1		Kit, automatic safety belt LH	Sats, automatbälte V		3 13 19 10 GB (9438326)
2260	2 94 38 334	1		Kit, automatic safety belt RH	Sats, automatbälte H		3 13 19 10 GB (8498041)
2300	2 94 38 300	1		Kit, automatic safety belt LH	Sats, automatbälte V		3 13 19 10 GB (8468894)
2320	2 94 38 319	1		Kit, automatic safety belt RH	Sats, automatbälte H		3 13 19 10 GB (8468902)
2340	2 94 38 292	2		Kit, automatic safety belt	Sats, automatbälte		3 13 19 10 GB (8468886)
2360	2 94 38 276	1		Kit, automatic safety belt LH	Sats, automatbälte V		3 17 45 20 GB
2380	2 94 38 284	1		Kit, automatic safety belt RH	Sats, automatbälte H		3 17 45 20 GB
2400	2 94 50 750	1		Kit, automatic safety belt LH	Sats, automatbälte V		3 17 45 20 GB (9438142)
2420	2 94 59 140	1		Kit, automatic safety belt RH	Sats, automatbälte H		3 17 45 20 GB (9438359)
2440	2 94 50 750	1		Kit, automatic safety belt LH	Sats, automatbälte V		3 17 45 20 GB (9459132)
2460	2 94 59 140	1		Kit, automatic safety belt RH	Sats, automatbälte H		3 17 45 20 GB
2480	3 84 99 204	2		Screw	Skruv		5 20 10 (8436610)
2500	3 84 99 204	2		Screw	Skruv		5 20 10 (8436610)
2520	3 84 99 238	2		Screw	Skruv		5 20 10 (8436610)
2540	4 84 26 789	2		Screw	Skruv		5 28 10 (8436610)
2560	4 84 76 865	2		Screw	Skruv		5 28 10 (8436610)
2580	4 84 99 196	2		Screw	Skruv		5 28 10 (8436610)
2600	4 84 44 408	2		Screw	Skruv		5 28 10 (8436610)
2620	4 84 89 056	2		Screw	Skruv		5 28 10 (8436610)
2640	5 84 28 484	2		Bearing	Lagring		5 28 10 (8436610)
2660	5 84 76 673	4		Bearing	Lagring		5 28 10 (8436610)
2680	5 84 76 673	4		Bearing	Lagring		5 28 10 (8436610)
2700	5 84 22 346	2		Bearing	Lagring		5 28 10 (8436610)
2720	6 73 50 424	2		Washer	Bricka		5 28 10 (8436610)
2740	7 84 39 911	2		Spacer	Distans		5 28 10 (8436610)
2760	7 84 15 580	2		Spacer	Distans		5 28 10 (8436610)
2780	7 84 15 580	2		Spacer	Distans		5 28 10 (8436610)
2800	8 84 99 204	2		Screw	Skruv		5 28 10 (8436610)
2820	8 84 99 204	2		Screw	Skruv		5 28 10 (8436610)
2840	8 84 99 238	2		Screw	Skruv		5 28 10 (8436610)
2860	8 84 89 056	2		Screw	Skruv		5 28 10 (8436610)
2880	9 84 24 731	6		Spacer	Distans		5 28 10 (8436610)
2900	9 84 76 681	2		Spacer	Distans		5 28 10 (8436610)
2920	9 84 76 681	2		Spacer	Distans		5 28 10 (8436610)
2940	10 80 30 017	2		Washer	Bricka		5 28 10 (8436610)

- 7 -1974
- 8 1975-
- 13 1976-
- 15 -1977
- 17 1978-
- 134 Delivery wagon.
- 285 Ch 99742032623 -99745010-23
- 286 Ch 99742032624 -99746010424-
- 409 Ch 99793004858
- 410 Ch 99793004859-
- 443 Ch 99793007502-
- 452 Ch 99803001809-
- 453 Ch 99803001810-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

- 8 GROUP INDEX
- Main body 4-F14
 - Instrument panel 4-G24
 - Hood, front, fenders 4-H06
 - Doors, trunk lid 4-H18
 - External details, glass, sealings 4-J05
 - Upholstery, interior equipment and touch-up point 4-L08
 - Heating and ventilation system 5-I10
 - Bumpers 5-I20

2200

Upholstery, inter. equipm.
Autom. safety belt, front
Model -1980Klädsel, inv. utrustning
Automatbälte främre
modell -1980Date
DatumIllustration
Bild nrGroup
GruppPage
Sida

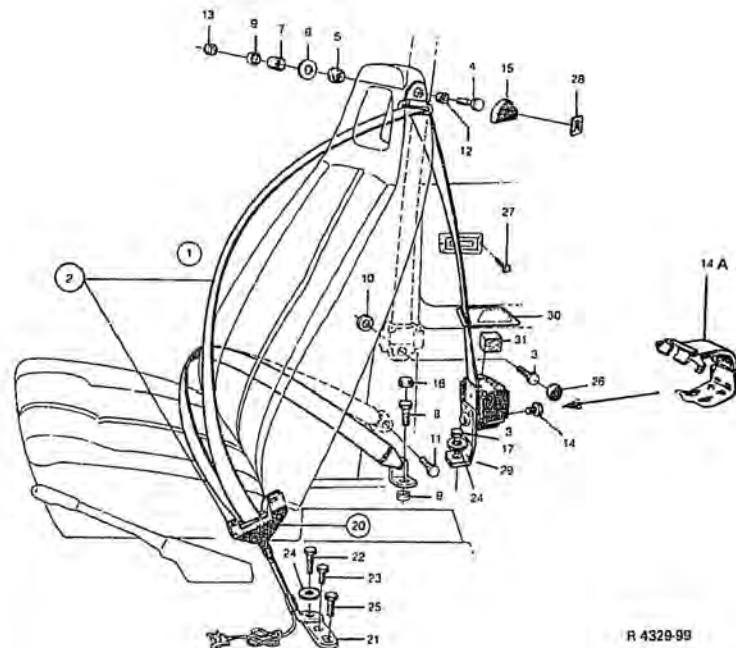
1988-10 R4329

8

323

Fig Pos	Part No Art nr	Quantity/ Antal	Description	Benämning	Notes Anmärkning
		99			
3200	11 84 99 238	2	Screw	Skruv	5 16) 4D
3220	11 84 99 204	2	Screw	Skruv	5 17) 4D, (8499220)
3240	12 84 76 681	2	Spacer ring	Distansring	5 8) 4D
3260	13 84 24 731	2	Spacer	Distans	5 8, 16) 4D
3280	14 73 85 333	2	Screw	Skruv	5 8)
3300	14A 94 50 890	2	Cover	Kåpa	4 443) PART OF 9450750/768
3320	15 84 58 226	2	Cover	Kåpa	4 417)
3340	15 94 50 784	2	Cover	Kåpa	4 418) (8458226)
3360	15 84 97 505	2	Cover	Kåpa	4 288, 14) SCANDINAVIA
3400	16 84 44 424	2	Cover, screw head	Skruv, skruvskalle	4 12)
3420	17 84 99 204	2	Screw	Skruv	5 8)
3440	20 84 73 001	2	Belt lock	Kläfflås	5 285, 7)
3460	20 84 77 887	2	Belt lock	Kläfflås	5 236, 7)
3480	20 94 46 055	2	Belt lock	Kläfflås	5 7) US
3500	20 94 58 969	2	Belt lock	Kläfflås	5 8, 12) (8478323)
3520	20 84 97 323	2	Belt lock	Kläfflås	5 13, 448) NOT ENGLAND
3540	20 94 58 969	2	Belt lock	Kläfflås	5 449)
3560	20 84 97 323	2	Belt lock	Kläfflås	5 449) AU
3580	20 94 58 969	2	Belt lock	Kläfflås	5 453) GB
3600	20 94 46 055	2	Belt lock, lengthened, assy	Kläfflås, förlängd, kpl	5 ALT TO 8497323
3620	20 94 59 009	1	Belt lock RH	Kläfflås H	5 287, 448) US (7388218)
3640	20 94 58 969	1	Belt lock LH	Kläfflås V	5 449) US (8497322)
3700	20 94 59 009	1	Belt lock RH	Kläfflås H	5 449) US
3720	21 84 72 359	1	Pad	Medianlägg	5 5)
3740	22 84 99 238	1	Screw	Skruv	5 5) (8438610)
3760	23 84 99 204	2	Screw	Skruv	5 5)
3780	24 80 30 017	2	Washer	Bricka	5 5)
3800	25 84 99 238	1	Screw	Skruv	5 5)
3820	26 84 48 847	2	Cover cap	Täcklock	4 4D,
3840	27 84 08 882	6	Screw	Skruv	5 134)
3860	28 84 84 123	2	Label, safety belt	Etikett, bilbälte	5 352)
3880	28 84 84 123	2	Label, safety belt	Etikett, bilbälte	5 289, 15)
3900	29 84 76 632	1	Bracket L H	Fästjärn V	6 8, 16) 2D
3920	29 84 76 640	1	Bracket R H	Fästjärn H	6 8, 16) 2D
3940	29 84 76 813	1	Bracket L H	Fästjärn V	6 8, 16) EMS
3960	29 84 76 921	1	Bracket R H	Fästjärn H	6 8, 16) EMS
3980	29 84 64 638	1	Bracket L H	Fästjärn V	6 8, 16) CK
4000	29 84 64 646	1	Bracket R H	Fästjärn H	6 8, 16) CK
4020	29 94 00 250	1	Bracket L H	Fästjärn V	6 17, 448) 2D
4040	29 94 00 268	1	Bracket R H	Fästjärn H	6 17, 448) 2D

R 4329-99



- 0 General, Complete sets 1-A02
 1 Tools 1-H32
 2 Engine 1-J02, 2-A02
 3 Electrical system, Instruments 3-A02
 4 Transmission 3-G02
 5 Brakes 4-A02
 6 Front assembly, Steering 4-C02
 7 Suspension, Wheels 4-E02
 8 Body 4-F02, 5-A02
 9 Accessories 5-K02
 10 Numerical register 6-A02

5 GROUP INDEX

- Main body 4-F14
 Instrument panel 4-G24
 Hood, front, fenders 4-H06
 Doors, trunk lid 4-H18
 External details, glass, sealings 4-J06
 Upholstery, interior equipment and touch-up paint 4-L08
 Heating and ventilation system 5-I10
 Bumpers 5-I20

- 7 -1974
 8 -1975-
 12 -1975
 13 -1976
 14 -1976
 15 1977-
 16 -1977
 17 1978-
 134 Delivery wagon
 285 Ch -9974232623 -99746010423
 286 Ch -9974232624 -99746010424-
 287 Ch -99752026218- 99757003635-
 288 Ch -99762006491-
 289 Scandinavia and Australia
 352 Ch -99762006490
 417 Ch -99793004130 -99796003345
 418 Ch -99793004131 -99796003346-
 443 Ch -99793007502-
 446 Ch -99803001764
 448 Ch -99793010090 -99806000381
 449 Ch -99803000001 -99806000382-
 453 Ch -99803001810-

2200

Upholstery, inter. equipm.
Autom. safety belt, front
Model -1980

Klädsel, inv. utrustning
Automatbälte främre
modell -1980

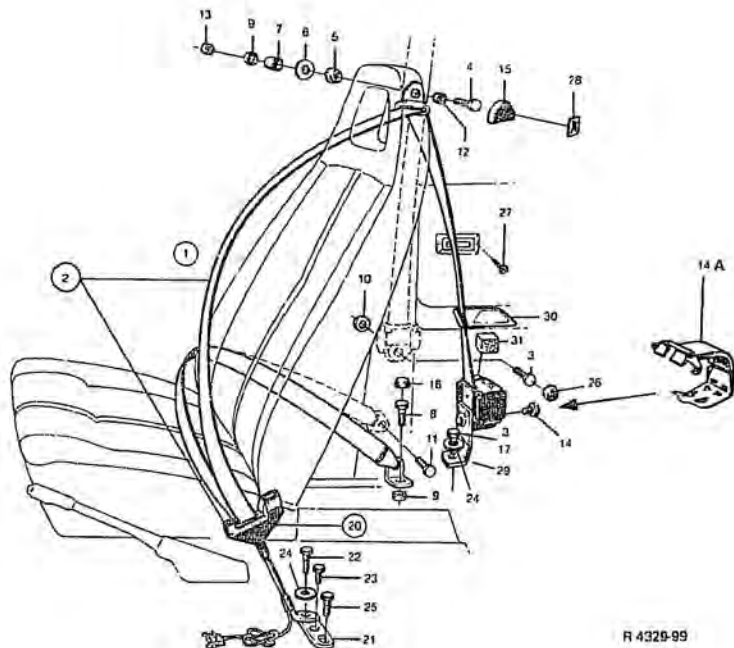
Date
Datum
1988-10

Illustration
Bild nr
R4329

Group
Grupp
8

Page
Sida
325

Fig Pcs.	Part No Art nr	Quantity/ Antal			Description	Benämning	K S R /	Notes Anmärkning
		99						
4060	29 94 00 280	1			Bracket LH	Fästjärn V	6	447) 2D AU
4080	29 94 00 288	1			Bracket RH	Fästjärn H	6	447) 2D AU
4100	30 94 00 318	1			Cover, ashtray LH	Kåpa, askkopp V	6	18)
4120	30 94 00 326	1			Cover, ashtray RH	Kåpa, askkopp H	6	18)
4140	31 94 12 230	2			Rubber pad	Gummidämpare	5	15) EMS SEE S1 SECTION
4150								BS3



R 4329-99

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-102
- 9 Accessories 5-K02
- 10 Numerical register 3-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

2225

Upholstery,inter.equipm.
Autom.safety belt, front
Model 1981-

Klädsel, inv.utrustning
Automatbälte, främre
Modell 1981-

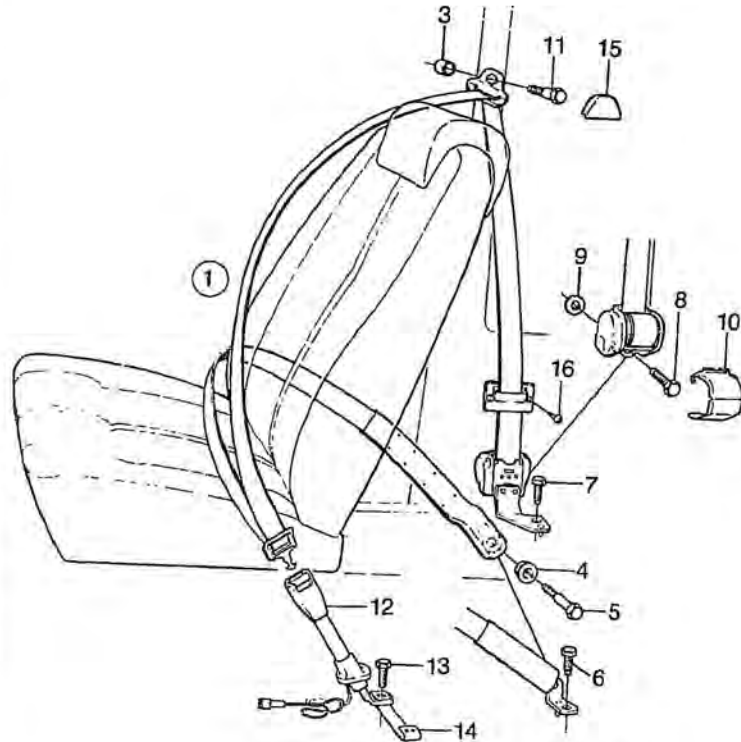
Date
Datum
1988-10

Illustration
Bild nr
R4824

Group
Grupp
8

Page
Sida
327

Fig Pos	Part No Art nr	Quantity/Antal			Description	Benämning	K/S SR	Notes Anmärkning
		99						
0020	1 94 70 394	1			Safety belt assy LH	Bilbälte kpl V	3	2D
0040	1 94 70 410	1			Safety belt assy RH	Bilbälte kpl V	3	2D
0050	1 94 70 428	1			Safety belt assy LH	Bilbälte kpl V	3	463 4D
0080	1 94 70 436	1			Safety belt assy RH	Bilbälte kpl H	3	463 4D
0120	3 94 86 846	2			Sleeve	Hylsa	5	2D
0140	4 94 22 346	2			Bearing	Lager	5	2D
0160	5 94 85 038	2			Screw	Skruv	5	2D
0180	6 84 99 204	2			Screw	Skruv	5	4D
0200	7 84 99 204	2			Screw	Skruv	5	2D
0220	8 84 99 238	2			Screw	Skruv	5	4D
0240	9 80 30 017	2			Washer	Bricka	5	4D
0260	10 94 50 990	2			Cover	Kåpa	5	4D
0280	11 94 85 020	2			Screw	Skruv	5	2D
0300	11 97 24 717	2			Screw	Skruv	5	5CK, 4SN
0320	12 94 69 701	1			Belt lock LH	Bälteslås V	5	
0340	12 94 70 386	1			Belt lock RH	Bälteslås H	5	
0360	13 84 99 204	2			Screw	Skruv	5	
0380	14 94 87 232	1			Fixing strip	Styrskena	5	483
0400	15 94 85 557	2			Cover	Kåpa	5	
0420	16 84 10 961	4			Screw	Skruv	5	2D



R 4824-99

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

2250

Upholstery, inter. equipm.
Autom. safety belt,
rearKlädsel, inv. utrustning
Automatbälte,
bakreDate
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-70 R4062

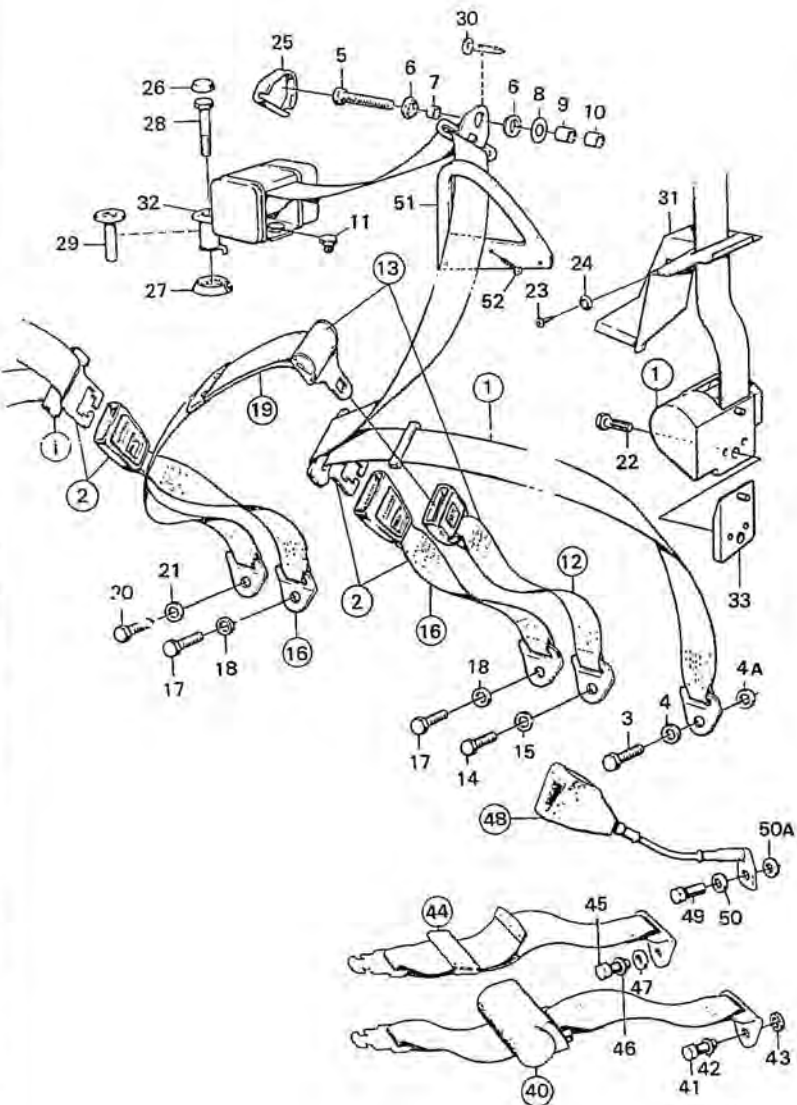
8

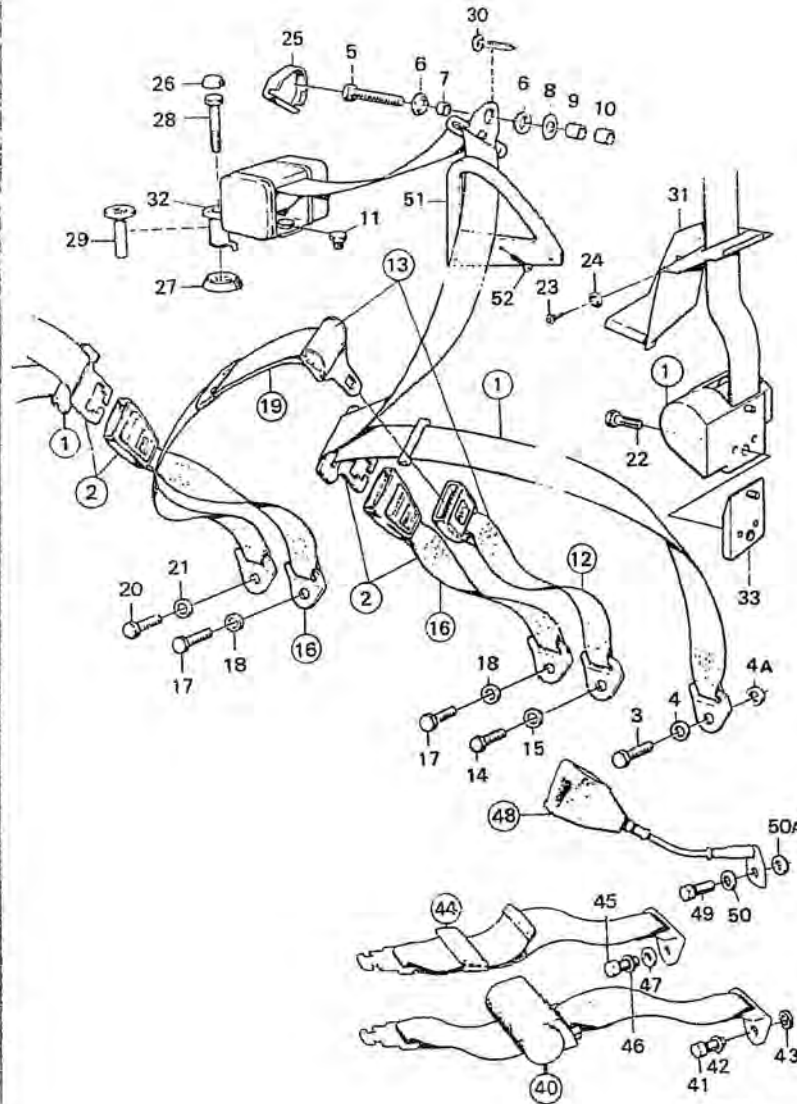
329

Fig Pos	Part No Art nr	Quantity/Antal		Description	Benämning	K/S R/L	Notes Anmärkning
		99					
0070	1 94 73 984	2		Automatic safety belt	Automatbälte		5 14) 2D (8468787)
0040	1 84 68 860	2		Automatic safety belt	Automatbälte		5 8, 14) 2D AUSTRALIA
0060	1 84 68 787	2		Automatic safety belt	Automatbälte		5 14) 4D
0080	1 84 68 860	2		Automatic safety belt	Automatbälte V		5 8, 14) 4D AUSTRALIA
0100				L.H.			
0120	1 84 63 473	1		Automatic safety belt	Automatbälte V		5 14) CK
0140				L.H.			
0160	1 84 63 481	1		Automatic safety belt	Automatbälte H		5 14) CK
0180				R.H.			
0200	1 84 65 171	1		Automatic safety belt	Automatbälte V		5 8, 14) CK AUSTRALIA
0220				L.H.			
0240	1 84 65 189	1		Automatic safety belt	Automatbälte V		5 8, 14) CK AUSTRALIA
0260				R.H.			
0280	1 84 65 377	1		Automatic safety belt	Automatbälte V		5 14) 5 CK SCANDINAVIA
0300				L.H.			
0320	1 84 65 385	1		Automatic safety belt	Automatbälte H		5 14) 5 CK SCANDINAVIA
0340				R.H.			
0360	1 94 73 984	2		Automatic safety belt	Automatbälte		5 455, 457) (8993345)
0400	1 94 62 698	1		Automatic safety belt	Automatbälte V		5 37, 457) 3CK (8467276)
0420				L.H.			
0440	1 94 62 706	1		Automatic safety belt	Automatbälte H		5 37, 457) 3CK (8467284)
0460				R.H.			
0470	1 94 50 616	2		Automatic safety belt	Automatbälte		5 458) 2D
0480	1 94 02 439	1		Automatic safety belt	Automatbälte V		5 37, 457) 5CK
0500				L.H.			
0520	1 94 02 447	1		Automatic safety belt	Automatbälte H		5 37, 457) 5CK
0540				R.H.			
0550	1 97 01 889	1		Automatic safety	Automatbälte V		5 458) 4D
0551				belt LH			
0552	1 97 01 913	1		Automatic safety	Automatbälte H		5 458) 4D
0553				belt RH			
0560	1 94 86 267	1		Automatic safety belt	Automatbälte V		5 369, 370, 371, 372, 457) 5CK
0580				L.H.			(8422286)
0600	1 94 22 304	1		Automatic safety belt	Automatbälte H		5 369, 370, 371, 372, 457) 5CK
0620				R.H.			
0640	2 94 38 367	2		Kit, automatic safety	Set, automatbälte		5 15, 425) EMS ENGLAND
0660				belt			
0680	2 94 38 425	1		Kit, automatic safety	Set, automatbälte V		5 17, 425) 3CK ENGLAND
0700				belt LH			
0720	2 94 38 433	1		Kit, automatic safety	Set, automatbälte H		5 17, 425) 3CK ENGLAND
0740				belt RH			
0760	2 94 38 367	2		Kit, automatic safety	Set, automatbälte		5 15, 16) GLE ENGLAND, SUPERSEDED BY 9473384, 8489389
0780				belt			
0800	2 94 38 409	1		Kit, automatic safety	Set, automatbälte V		5 17, 425) GLE 5CK ENGLAND
0820				belt LH			SUPERSEDED BY 9486267, 9489477
0825							

8 1975-
14 -1976
15 1977-
16 -1977
17 1978-
37 Ch 99771000001- 99776000001-
369 Ch 99781017429-
370 Alternative to 9402439/447
371 Scandinavia and Australia
372 All belts are marked with Saab part nos
425 -1979
455 Ch 99803002573- 99806003179-
457 -1980
458 1981-

R 4062-99





R 4062-99

2790

Upholstery,inter.equipm.
Autom. safety belt,
rear

Klädsel, inv. utrustning
Automatbälte,
bakre

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R4062

8

331

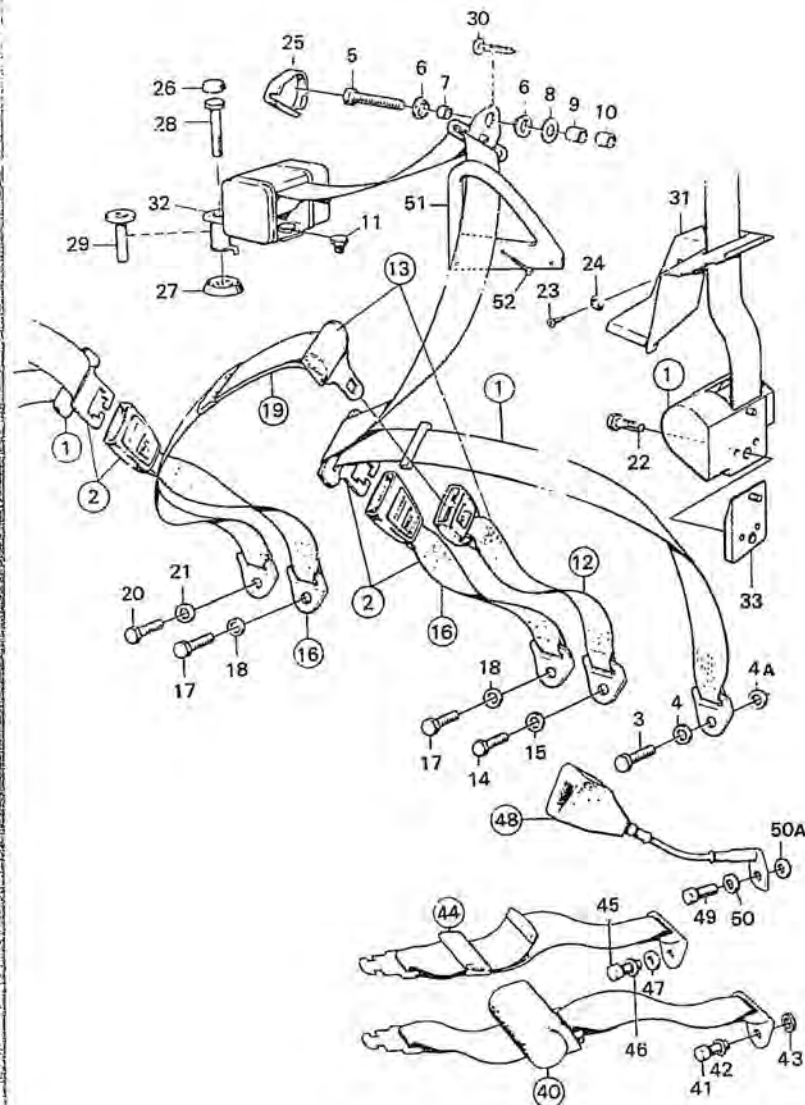
Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	Notes Anmärkning
0840	2	1	Kit,automatic safety belt RH	Set, automatbälte H	5 17,425) GLE 5CK ENGLAND SUPERSEDED BY 9486275. 9489477
0860					5 457) PART OF 9422296/304
0865					5 458)
0880	3	2	.Screw	.Skruv	5 457)
0900	3	2	.Screw	.Skruv	5 457)
0901	3	2	.Screw	.Skruv	5 457)
0920	4	2	.Washer	.Bricka	5 457)
0940	4A	2	.Spacer sleeve	.Distanshylsa	5 457)
0960	5	2	.Screw	.Skruv	5 457) CK
0980	5	2	.Screw	.Skruv	5 457) PART OF 9422296/304
0981	5	2	.Screw	.Skruv	5 458) 2D
0982	5	2	.Screw	.Skruv	5 458) 463) 4D
1000	6	2	.Bearing	.Lagring	5 457)
1020	6	2	.Bearing	.Lagring	5 457) PART OF 9422269/304
1021	6	2	.Bearing	.Lagring	5 458)
1040	7	2	.Spacer	.Distans	5 457)
1060	8	2	.Washer	.Bricka	5 457)
1080	9	2	.Spacer	.Distans	5 457)
1100	9	2	.Spacer	.Distans	5 457) 5CK
1120	10	2	.Spacer	.Distans	5 457)
1140	11	4	.Screw	.Skruv	5 8)
1160	12	1	Strap with lock,hip	Band med lås,höft	5 14)
1180	12	1	Strap with lock,hip	Band med lås,höft	5 15,457)
1200	12	1	Strap with lock,hip	Band med lås,höft	5 458)
1220	13	1	Kit,automatic safety belt	Set, automatbälte	5 15,425) EMS,GLE ENGLAND
1240					5 457)
1260	13	1	Strap with lock,hip	Band med lås,höft	5 15,457) EMS,GLE,ENGLAND
1280	14	1	.Screw	.Skruv	5 457)
1281	14	1	.Screw	.Skruv	5 458)
1300	15	1	.Washer	.Bricka	5 457)
1340	16	2	Strap with lock	Band med lås	5 8,14) AUSTRALIA
1350	16	2	Strap with lock	Band med lås	5 8) 476020)
1380	16	2	Strap with lock	Band med lås	5 369,370,372,457) 5CK
1400	17	2	.Screw	.Skruv	5 457)
1420	17	2	.Screw	.Skruv	5 458)
1440	18	2	.Washer	.Bricka	5 457)
1460	19	1	Hip belt	Höftbälte	5 14)
1480	19	1	Hip belt	Höftbälte	5 15,457)
1500	19	1	Hip belt	Höftbälte	5 458)
1520	20	1	.Screw	.Skruv	5 457)
1521	20	1	.Screw	.Skruv	5 458)
1540	21	1	.Washer	.Bricka	5 457)
1560	22	1	.Screw	.Skruv	5 457) CK
1580	23	4	.Screw	.Skruv	5 457) CK
1600	24	4	.Washer	.Bricka	5 457) CK
1640	25	2	Cover	Kåpa	5 457) CK
1660	26	2	Cover,screw	Kåpa,skruv	5 457) CK
1680	27	2	Cover,washer	Täckbricka	5 457) CK
1700	28	2	.Screw	.Skruv	5 457) CK
1720	28	2	.Screw	.Skruv	5 457) PART OF 9422296/304
1721	28	2	.Screw	.Skruv	5 458)

8 1975-
14 -1976
15 1977-
17 1978-
369 Ch 99781017429-
370 Alternative to 9402439/447
372 All bolts are marked with Saab part nos
425 -1979
457 -1980
458 1981-
463 -1981

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-102, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

3 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H05
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J05
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20



R 4062-99

2250

Upholstery, inter. equipm.
Autom. safety belt,
rearKlädsel, inv. utrustning
Automatbälte,
bakreDate
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10 R4062

8 333

Fg Pos	Part No Art nr	Quantity/Anst	Description	Benämning	Notes Anmärkning
		99			
1740	29 84 76 574	2	Plastic plug, shell	Plastplugg, bärthylla	5 290,457)
1750	30 84 79 123	2	Plastic plug	Plastplugg	5 290,457)
1760	31 94 15 569	1	Cover LH	Kåpa V	5 290,457) CK (8463978)
1800	31 94 15 977	1	Cover RH	Kåpa H	5 290,457) CK (8463986)
1810	32 84 75 584	2	Bracket	Fästjärn	6 8,457)
1821	32 94 80 608	2	Bracket	Fästjärn	6 458) 2D
1840	32 84 80 311	1	Bracket LH	Fästjärn	6 8,457) 4-D
1850	32 84 80 329	1	Bracket RH	Fästjärn	6 8,457) 4-D
1860	32 97 01 921	1	Bracket LH	Fästjärn	6 458) 4-D
1900	32 97 01 939	1	Bracket RH	Fästjärn	6 458) 4-D
1920	33 94 22 411	2	Spacer washer	Distansbricka	5 457) PART OF 9422296/304
1940	40 73 81 098	2	Retractor belt	Retractorbälte	5 291) US, CA
1960	40 84 79 205	2	Retractor belt	Retractorbälte	5 292,294) US, CA
1980	40 94 03 403	2	Retractor belt	Retractorbälte	5 295,457) US, CA
2000	41 84 44 440	2	Screw	Skruv	5 457) US, CA
2020	42 80 30 017	2	Wa. her	Bricka	5 457) US, CA
2040	43 94 57 490	2	Spacer sleeve	Distanshylsa	5 457) US, CA
2060	44 84 79 214	1	Hip belt	Höftbälte	5 457) US, CA
2100	45 84 44 440	1	Screw	Skruv	5 457) US, CA
2120	46 79 15 705	1	Washer	Bricka	5 457) US, CA
2140	47 73 38 981	1	Washer	Bricka	5 457) US, CA
2160	48 73 81 924	3	Belt lock	Bälteslås	6 457) US, CA
2180	49 84 44 440	3	Screw	Skruv	5 457) US, CA
2200	50 80 30 017	3	Washer	Bricka	5 457) US, CA
2220	50A 94 57 490	3	Spacer sleeve	Distanshylsa	5 457) US, CA
2240	51 84 66 476	1	Safety belt guide	Bilbältesledare V	5 293,457) 3CK
2260	51 84 66 740	1	L.H.	Bilbältesledare H	5 293,14) 3 CK.
2300	51 84 66 484	1	R.H.	Bilbältesledare H	5 15,457) 3CK
2320	51 84 66 484	1	Safety belt guide	Bilbältesledare H	5 15,457) 3CK
2340	51 84 66 484	1	R.H.	Bilbältesledare H	5 15,457) 3CK
2360	52 84 41 503	4	Screw	Skruv	5 293,457) 3CK

8 1975-
14 -1976
15 1977-
250 USA and cars without rear safety belt.
291 Ch 99752025 184.-99757003735
292 Ch 99752025 165.-99757003736-
293 Ch 99762032
294 Ch 9977103 L.O.J.
295 Ch 997710349 10.
457 -1980
459 1981-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up point 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

Fig Pos	Part No Art nr	Quantity/Anst			Description	Benämning	K S	Notes Anmärkning
		99						
0030	1L 78 20 343	X			Red. R2	Röd. R2	3	7) L-LITER
0040	1/4L 78 20 388	X			Red. R2	Röd. R2	3	7)
0060	1L 84 70 304	X			Sienna-brown, R3	Siennabrun, R3	3	14)
0080	1/4L 84 70 312	X			Sienna-brown, R3	Siennabrun, R3	3	14)
0100	1L 84 70 676	X			Cinnabar red, R4, 121	Cinnoberröd R 4, 121	3	8)
0120	1/4L 84 70 684	X			Cinnabar red, R4, 121	Cinnoberröd R 4, 121	3	8)
0140	1L 78 20 228	X			Black BK1, 170	Svart BK1, 170	3	1)
0160	1/4L 78 20 244	X			Black BK1, 170	Svart BK1, 170	3	1)
0180	1L 84 86 656	X			Dorado brown, BK2, 165	Doradobrun, BK 2, 165	3	15)
0200	1/4L 84 86 664	X			Dorado brown, BK2, 165	Doradobrun, BK 2, 165	3	15)
0220	1L 78 20 491	X			White, W1	Vit, W1	3	7)
0240	1/4L 78 20 517	X			White, W1	Vit, W1	3	7)
0260	1L 84 70 627	X			Orchid white, W2	Orchide-vit, W 2	3	8, 373)
0280	1/4L 84 70 635	X			Orchid white, W2	Orchide-vit, W 2	3	8, 373)
0300	1L 84 87 084	X			Marble white, 152	Marmorvit, 152	3	374)
0320	1/4L 84 87 082	X			Marble white, 152	Marmorvit, 152	3	374)
0340	1L 88 16 100	X			Carolina-blue, 8 8	Carolinerbå, 8 8	3	16)
0360	1/4L 88 16 118	X			Carolina-blue, 8 8	Carolinerbå, 8 8	3	16)
0380	1L 84 86 599	X			Corulcan blue, 8 9	Coelmbå, 8 9	3	15, 16)
0400	1/4L 84 86 607	X			Corulcan blue, 8 9	Coelmbå, 8 9	3	15, 16)
0420	1L 84 86 813	X			Laguna blue, 8 10	Lagunbå, 8 10	3	17, 373)
0440	1/4L 84 86 821	X			Laguna blue, 8 10	Lagunbå, 8 10	3	17, 373)
0460	1L 84 87 027	X			Midnight blue, 136	Midnattsbå, 136	3	374)
0480	1/4L 84 87 035	X			Midnight blue, 136	Midnattsbå, 136	3	374)
0500	1L 84 70 288	X			Verona-green, Gn 9	Veronagrön, Gn 9	3	7)
0520	1/4L 84 70 296	X			Verona-green, Gn 9	Veronagrön, Gn 9	3	7)
0540	1L 84 70 643	X			Emerald green, Gn 10	Smaragdgrön, Gn 10	3	8, 12)
0560	1/4L 84 70 650	X			Emerald green, Gn 10	Smaragdgrön, Gn 10	3	8, 12)
0580	1L 84 70 973	X			Opal green, Gn 11	Opalgrön, Gn 11	3	13, 16)
0600	1/4L 84 70 981	X			Opal green, Gn 11	Opalgrön, Gn 11	3	13, 16)
0620	1L 84 85 797	X			Jade green, GN12	Jadegrön, Gn 12	3	17, 373)
0640	1/4L 84 85 805	X			Jade green, GN12	Jadegrön, Gn 12	3	17, 373)
0660	1L 88 15 946	X			Yellow, Y10 taxi, 184	Gul, Y10 taxi, 184	3	
0680	1/4L 88 15 953	X			Yellow, Y10 taxi, 184	Gul, Y10 taxi, 184	3	
0700	1L 84 70 320	X			India-yellow, Y 11	Indisk gul, Y 11	3	12) SUPERSEDED BY 8485284 TWO-COMPONENTS
0701								
0720	1/4L 84 70 338	X			India-yellow, Y 11	Indisk gul, Y 11	3	12)
0740	1L 84 70 999	X			Topaz yellow, Y 12	Topasgul, Y 12	3	13, 14)
0760	1/4L 84 71 005	X			Topaz yellow, Y 12	Topasgul, Y 12	3	13, 14)
0780	1L 84 86 961	X			Alabaster yellow, 187	Alabastergul, 187	3	374)
0800	1/4L 84 86 979	X			Alabaster yellow, 187	Alabastergul, 187	3	374)
0820	1L 84 86 623	X			Antelope brown, YR6	Antilopbrun, YR 6	3	15, 373)
0840	1/4L 84 86 631	X			Antelope brown, YR6	Antilopbrun, YR 6	3	15, 373)
0860	1L 84 86 995	X			Chamotte brown, 167	Chamottebrun, 167	3	374, 395)
0880	1/4L 84 87 001	X			Chamotte brown, 167	Chamottebrun, 167	3	374, 395)
0900	1L 84 38 800	X			Sepia metallic, YR 2	Sepia metallic, YR 2	3	7)
0920	1/4L 84 86 854	X			Sepia metallic, YR 2	Sepia metallic, YR 2	3	7)
0940	1L 84 75 204	X			Sepia metallic, YR 5	Sepia metallic, YR 5	3	8, 14)
0960	1/4L 84 86 870	X			Sepia metallic, YR 5	Sepia metallic, YR 5	3	8, 14)
0980	1L 84 86 722	X			Cardinal red metallic	Cardinalröd metallic	3	15, 425)

7. -1974
8. -1975
12. -1975
13. -1976
14. -1976
15. -1977
16. -1977
17. -1978
373. -1978 9999
374. -1979
395. IN US chamotte bronze
425. -1979

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system,
Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly,
Steering 4-C02
7 Suspension,
Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H05
Doors, trunk lid 4-H10
External details,
glass, sealings 4-J05
Upholstery, interior
equipment and
touch-up paint 4-L05
Heating and
ventilation system 5-I10
Bumpers 5-J20

2300

Upholstery, touch-up paint		Klädsl, bättringsfärg		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
Touch-up paint		Bättringsfärg		1988-10	BLANK	8	337
Fig. Pos.	Part No Art nr	Quantity/Antal	Description	Benämning	K S R	Notes Anmärkning	
		99				L	
1000			R6,123	R6,123			
1020	1/4L 84 86 730	X	Cardinal red metallic	Cardinalröd metallic	3	15,426	
1040	1L 84 87 142	X	R6,123	R6,123	3	426	
1060			Carmine red metallic	Carminröd metallic			
1080	1/4L 84 87 159	X	124	124	4	425	
1100			Carmine red metallic	Carminröd metallic			
1120	1L 84 70 485	X	124	124	3		
1140			Silver-crystal metallic, Sk 1	Silverkristall metallic, Sk 1			
1160	1/4L 84 86 888	X	Silver-crystal metallic, Sk 1	Silverkristall metallic, Sk 1	4	(8470494)	
1180			Silver-crystal metallic, Sk 1	Silverkristall metallic, Sk 1			
1200	1L 84 86 755	X	Silver-crystal metallic, SK 3	Silverkristall metallic, SK3	3	15,373	
1220			Silver-crystal metallic, SK 3	Silverkristall metallic, SK3			
1240	1/4L 84 86 763	X	Silver-crystal metallic, SK 3	Silverkristall metallic, SK3	3	15,373	
1260			Charcoal gray metallic, SK 2	Antracitgrå metallic, SK2			
1280	1L 84 86 680	X	Charcoal gray metallic, SK 2	Antracitgrå metallic, SK2	3	15,373	
1300			Charcoal gray metallic, SK 2	Antracitgrå metallic, SK2			
1320	1/4L 84 86 693	X	Charcoal gray metallic, SK2	Antracitgrå metallic, SK2	4	15,373	
1340			Charcoal gray metallic, 111	Antracitgrå metallic, 111			
1360	1L 84 86 680	X	Charcoal gray metallic, 111	Antracitgrå metallic, 111	3	426	
1380			Charcoal gray metallic, 146	Cypressgrön metallic, 146			
1400	1/4L 84 86 938	X	Cypress green metallic, 146	Cypressgrön metallic, 146	3	17,373	
1420			Cypress green metallic, 146	Cypressgrön metallic, 146			
1440	1L 84 86 946	X	Cypress green metallic, 146	Cypressgrön metallic, 146	3	17,373	
1460			Acacia green metallic	Akaciagrön metallic			
1480	1L 84 87 050	X	Acacia green metallic	Akaciagrön metallic	3	374	
1500			Acacia green metallic	Akaciagrön metallic			
1520	1/4L 84 87 068	X	Acacia green metallic	Akaciagrön metallic	3	374	
1540			Acacia green metallic	Akaciagrön metallic			
1560	1L 84 87 118	X	Aquamarine blue metallic, 137	Akvamarinblå metallic, 137	3	374	
1580			Aquamarine blue metallic, 137	Akvamarinblå metallic, 137			
1600	1/4L 84 87 126	X	Aquamarine blue metallic, 137	Akvamarinblå metallic, 137	3	374	
1620			Aquamarine blue metallic, 137	Akvamarinblå metallic, 137			
1640	1L 84 87 449	X	Indigo blue metallic, 139	Indigoblå metallic, 139	3		
1660			Indigo blue metallic, 139	Indigoblå metallic, 139			
1680	1/4L 84 87 456	X	Indigo blue metallic, 139	Indigoblå metallic, 139	3		
1700			Indigo blue metallic, 139	Indigoblå metallic, 139			
1720	5L 84 70 270	X	Thinner for metallic paint	Förtunning för metallic-färg	1		
1740	1/8L 88 16 449	X	Retouch paint for grille, silver gray	Bättringsfärg för grill, silvergrå	4		
1760							

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20

15 1977-
17 1978-
373 -1978 9999
374 1979-
425 -1979
426 1980-

2350

Upholstery, touch-up
paint
Paint, two-componentsKlädsel, bättrings-
färg
färg, tvåkomponentDate
DatumIllustration
Bild nrGroup
GruppPage
Sida

1988-10

BLANK

8

339

Fig. Pos	Part No Art nr	Quantity/Anst 99	Description	Benämning	K/S SR	Notes Anmärkning
0020	1L 84 86 456	X	Red, R 2	Röd R 2	3	7) L-LITER
0040	1L 84 86 474	X	Sienna-brown, R 3	Siennabrun, R 3	3	14)
0060	1L 84 86 482	X	Cinnabar red, R4, 121	Cinnoberröd, R4, 121	3	8)
0080	1L 84 86 490	X	White, W 1	Vit, W 1	3	7)
0090	1L 84 86 504	X	Black, 170	Svart, 170	3	8, 373)
0100	1L 84 86 508	X	Orchid white, W2	Orchide-vit, W2	3	374)
0101	1L 84 87 100	X	Marble white, 152	Marmorvit, 152	3	16)
0120	1L 84 86 573	X	Caroline-blue, B 8	Carolineblå, B 8	3	15, 16)
0140	1L 84 86 615	X	Cerulean blue, B 9	Ceruleanblå, B 9	3	17, 373)
0160	1L 84 86 847	X	Laguna blue, B 10	Laguna blå, B 10	3	374)
0161	1L 84 87 043	X	Midnight blue, 136	Midnattsblå, 136	3	374)
0162	1L 84 87 134	X	Aquamarine blue, 137	Akvamarinblå, 137	3	7)
0180	1L 84 86 540	X	Verona-green, Gn 9	Veronagrön, Gn 9	3	8, 12)
0200	1L 84 86 557	X	Emerald green, Gn 10	Smaragdgrön, Gn 10	3	13, 16)
0220	1L 84 86 565	X	Opal green Gn 11	Opalgrön Gn 11	3	17, 373)
0240	1L 84 86 839	X	Jade green Gn 12	Jadegrön Gn 12	3	17, 373)
0241	1L 84 86 953	X	Cypress green metallic, lic, 146	Cypressgrön metallic, lic, 146	3	374)
0242	1L 84 87 076	X	Acacia green, 148	Akaciagrön, 148	3	12)
0260	1L 84 86 284	X	Inde-yellow, Y 11	Indek gul, Y 11	3	13, 14)
0280	1L 84 86 524	X	Topaz yellow, Y 12	Topasgul, Y 12	3	374)
0281	1L 84 86 987	X	Alabaster yellow, 187	Alabastergul, 187	3	7)
0300	1L 84 86 996	X	Sepia metallic, YR2	Sepia metallic, YR2	3	8, 14)
0320	1L 84 86 904	X	Corall metallic, YR4	Corall metallic, YR4	3	15, 373)
0340	1L 84 86 912	X	Sepia metallic, YR5	Sepia metallic, YR5	3	16)
0350	1L 84 86 649	X	Antelope brown, YR6	Antilopbrun, YR6	3	374, 395)
0380	1L 84 86 672	X	Dorado brown, BK2, 165	Doradobrun, BK2, 165	3	15, 425)
0400	1L 84 87 019	X	Chamotte brown, 167	Chamottebrun, 167	3	426)
0420	1L 84 86 748	X	Cardinal red metallic, R6, 123	Cardinalröd metallic, R6, 123	3	124)
0440	1L 84 87 167	X	Carmine red metallic, 124	Carminröd metallic, 124	3	8, 14)
0450	1L 84 86 920	X	Silver-crystal metal- lic, SK1	Silverkristall metallic, SK1	3	15, 373)
0460	1L 84 86 706	X	Charcoal gray, metal- lic, SK2	Antracitgrå metallic, SK2	3	426)
0500	1L 84 86 705	X	Charcoal gray, metal- lic, 111	Antracitgrå metallic, 111	3	15, 373)
0520	1L 84 86 771	X	Silver-crystal metal- lic, SK3	Silverkristall metallic, SK3	3	124)
0560	1L 84 87 464	X	Indigo blue metallic, 139	Indigo blå metallic, 139	3	5)
0580	1L 84 86 318	X	Thinner	Förtunning	5	5)
0600	5L 84 86 328	X	Thinner	Förtunning	5	5)
0620	1L 84 86 292	X	Hardener	Hårdare	5	5)
0640	1/2L 84 36 305	X	Hardener	Hårdare	5	5)

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system.
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension... Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H06
Doors, trunk lid 4-H18
External details, glass, sealings 4-J06
Upholstery, interior equipment and touch-up paint 4-L08
Heating and ventilation system 5-I10
Bumpers 5-I20

7 -1974
8 1975-
12 -1975
13 1976-
14 -1976
15 1977-
16 -1977
17 1978
373 -1978 9999
374 1979
395 In US chamotte bronze
425 -1979
426 1980-

2370

Upholstery, interior equipment		Klädsel, invändig utrustning		Date Datum	Illustration Bild nr	Group Grupp	Page Sida
Trim colour code sign		Klädselkodskylt		1988-10	BLANK	8	341

Fig Pos.	Part No Art nr	Quantity/Antal			Description	Benämning	KS SR	Notes Anmärkning
		99						
0020	82 71 934	1			Label, trim code	Etikett, klädselkod		C01
0040	82 71 942	1			Label, trim code	Etikett, klädselkod		C02
0060	82 71 959	1			Label, trim code	Etikett, klädselkod		C03
0080	82 71 957	1			Label, trim code	Etikett, klädselkod		C04
0100	82 71 975	1			Label, trim code	Etikett, klädselkod		C05
0120	82 71 983	1			Label, trim code	Etikett, klädselkod		C06
0140	82 71 991	1			Label, trim code	Etikett, klädselkod		C07
0160	82 72 007	1			Label, trim code	Etikett, klädselkod		C08
0180	94 76 383	1			Label, trim code	Etikett, klädselkod		C14
0170	94 76 391	1			Label, trim code	Etikett, klädselkod		C15
0180	84 92 125	1			Label, trim code	Etikett, klädselkod		463) C16
0200	84 92 133	1			Label, trim code	Etikett, klädselkod		463) C17
0220	97 03 218	1			Label, trim code	Etikett, klädselkod		C18

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H08
Doors, trunk lid	4-H18
External details, glass, sealings	4-J05
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-H10
Bumpers	5-I20

2380

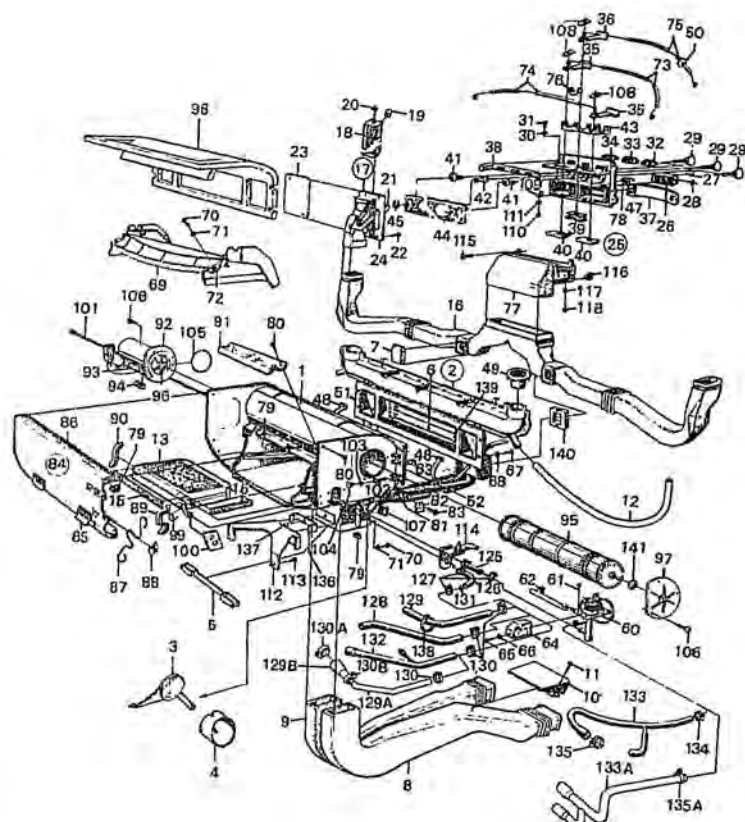
Upholstery, interior equipment Colour code sign	Klädsel, invändig utrustning Färgkodskylt	Date Datum 1988-10	Illustration Bild nr BLANK	Group Grupp 8	Page Sida 343
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Fig Pos.	Part No Art nr	Quantity/Antal			Description	Benämning	K S L	Notes Anmärkning
0020	82 88 938				Label, colour code	Etikett, färgkod		111 B
0040	82 71 819				Label, colour code	Etikett, färgkod		121 B
0060	82 71 827				Label, colour code	Etikett, färgkod		123 B
0080	82 88 177				Label, colour code	Etikett, färgkod		124 B
0100	82 71 843				Label, colour code	Etikett, färgkod		136 H
0120	82 71 850				Label, colour code	Etikett, färgkod		137 B
0160	82 71 868				Label, colour code	Etikett, färgkod		146 B
0180	82 71 876				Label, colour code	Etikett, färgkod		152 G
0200	82 71 884				Label, colour code	Etikett, färgkod		165 B
0220	82 71 892				Label, colour code	Etikett, färgkod		167 H
0240	82 71 900				Label, colour code	Etikett, färgkod		170 B
0260	82 71 918				Label, colour code	Etikett, färgkod		184 B
0280	82 71 926				Label, colour code	Etikett, färgkod		187 B

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L09
Heating and ventilation system	5-I10
Bumpers	5-I20



R 5055-99

1400

Heating and ventilation
system
Heater core, fan etc.

Värme och ventilations-
system
Värmeväxlare, fläkt, etc

Date
Datum
1988-10

Illustration
Bild nr
R5055

Group
Grupp
8

Page
Sida
345

Fig Pos	Part No Ant nr	Quantity/Antal	Description	Benämning	Notes Anmärkning
		99			
0020	1	1	Fan house	Fläkthus	5 14)
0040	1	1	Fan house	Fläkthus	5 15)
0080	2	1	Valve house	Spjällhus	5 6)
0100	3	1	Valve flap L.H.	Spjäll V	5 6)
0120	3	1	Valve flap R.H.	Spjäll H	5 6)
0140	4	1	Air guide L.H.	Luftledare V	5 6)
0160	4	1	Air guide R.H.	Luftledare H	5 6)
0180	5	1	Link, valve flap	Länk, spjäll	5 6)
0200	6	1	Guide edge	Ledskena	5 6)
0220	7	2	Cover	Lock	5 6) 7) "X7", NOT US
0301	8	1	Heating channel LH	Värmekanal V	5 6) (8459413)
0302	8	1	Heating channel RH	Värmekanal H	5 6) (8459421)
0320	10	1	Bracket plate	Fästplåt	5 6) 425)
0340	10	1	Bracket plate	Fästplåt	5 6) 426)
0360	11	2	Screw	Skruv	5 5)
0380	12	2	Defroster hose	Defrosterslang	5 5)
0400	13	1	Heater core	Värmeväxlare	5 4)
0420	15	1	Seal	Tätning	5 4)
0460	16	1	Fresh air channel	Friskluftkanal	5 5)
0480	17	1	Fresh air jet L.H.	Friskluftmunstycke V	5 5)
0500	17	1	Fresh air jet R.H.	Friskluftmunstycke H	5 5)
0520	18	2	Air guide	Lufriktare	5 3)
0540	19	2	Knob	Knapp	5 3)
0560	20	4	Washer	Bricka	5 5)
0580	21	2	Knob	Knapp	5 3)
0600	22	8	Screw	Skruv	5 5)
0620	23	2	Cover plate	Täcklock	5 7) "X7", NOT US
0640	24	1	Front part L.H.	Framstycke V	5 6)
0660	24	1	Front part R.H.	Framstycke H	5 6)
0680	25	1	Control panel assy.	Reglagepanel kpl.	5 7) "X7", NOT US
0700	25	1	Control panel assy.	Reglagepanel kpl.	5 7) "X7", NOT US
0720	25	1	Control panel assy.	Reglagepanel kpl.	5 7) "X7", NOT US
0740	26	2	Air guide	Lufriktare	5 5)
0760	27	2	Knob	Knapp	5 3)
0780	28	4	Washer	Bricka	5 5)
0820	29	3	Control wheel	Ratt	5 5)
0840	30	2	Washer	Bricka	5 5)
0860	31	2	Screw	Skruv	5 5)
0880	32	1	Text light, DEFR.	Textlöst. DEFR	5 5)
0900	33	1	Text light, TEMP.	Textlöst. TEMP	5 5)
0920	34	1	Text light, VENT.	Textlöst. VENT	5 5)
0940	35	7	Screen, blue	Skärm, blå	5 6)
0960	36	1	Screen, red	Skärm, röd	5 6)
0980	37	1	Cover plate	Täcklock	5 7) PART OF 8438673
1000	38	1	Lighting guide	Belysningsstäv	5 6)
1020	39	1	Rack	Kuggstång	5 6)
1040	40	2	Rack	Kuggstång	5 6)
1060	41	2	Cog segment	Kuggsegment	5 6)
1080	42	1	Cog wheel	Kugghjul	5 6)
1100	43	1	Clip retainer	Clippållare	5 6)
1120	44	1	Cap	Lock	5 6)
1140	45	3	Lock ring	Låsring	5 5)
1160	47	1	Screw	Skruv	5 5)
1180	48	1	Strap	Spännband	5 5)
1200	49	1	Air jet L.H.	Munstycke V	5 5) (8602138)
1300	49	1	Air jet R.H.	Munstycke H	5 5) (8602146)

7 - 1974
13 - 1976-
14 - 1976
15 - 1977-
425 - 1979
426 - 1980-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 5-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-110
- Bumpers 5-120

2400

Heating and ventilation
system
Heater core, fan etc.

Värme och ventilations-
system
Värmeväxlare, fläkt, etc

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 H5055

8

347

Fig Pos.	Part No Art nr	Quantity/Amount Antal	Description	Benämning	Notes Anmärkning
		99			
1320	50	85 01 494	1	Grommet	Gänomföring
1340	51	84 50 140	1	Seal, dash panel	Torpedtätning
1350	52	84 50 520	2	Seal	Tätning
1380	52	84 79 222	1	Seal	Tätning
1420	60	84 96 861	1	Water valve	Värmekran
1440	61	79 61 949	3	Screw	Skruv
1460	62	84 58 184	2	Clip, capillary tube	Clip, kapillärör
1480	63	79 68 091	1	Spring nut	Fjädersmutter
1500	64	84 35 570	4	Cover	Kåpa
1520	65	79 22 263	1	Screw	Skruv
1540	66	79 16 489	1	Washer	Bricka
1560	67	79 22 386	4	Screw	Skruv
1580	68	80 29 944	4	Washer	Bricka
1600	69	84 50 157	1	Air inlet	Luftintag
1620	70	79 22 271	2	Screw	Skruv
1640	71	80 73 090	2	Washer	Bricka
1660	72	84 14 872	2	Spring nut	Fjädersmutter
1680	73	84 50 652	1	Control wire, vent.	Reglagewire, vent.
1700	74	84 50 694	1	Control wire, defr.	Reglagewire, defr.
1720	75	84 50 678	1	Control wire, valve	Reglagewire, valve
1740	76	84 34 813	1	Clip	Clip
1760	77	84 50 710	1	Fresh air inlet	Anslutningsdel
1780	78	73 50 911	1	Knob	Knapp
1800	79	79 68 555	9	Spring nut	Fjädersmutter
1820	80	79 22 271	9	Screw	Skruv
1840	81	86 01 916	2	Clip	Clip
1860	82	86 00 256	2	Clip	Clip
1880	83	79 22 313	2	Screw	Skruv
1900	84	84 77 978	1	Cover Assy.	Lock kpl
1920	84	84 99 071	1	Cover Assy.	Lock kpl
1940	85	73 05 204	2	Flap	Klaff
1960	86	84 74 801	1	Seal	Tätning
1980	87	84 99 725	1	Spring	Fjäder
2000	88	84 99 154	1	Clip	Clip
2020	89	84 99 592	1	Seal	Tätning
2040	90	84 99 600	1	Seal	Tätning
2060	91	84 50 050	1	Seal plate	Tättningsplåt
2120	92	85 20 585	1	Fan unit	Fläktmotor
2160	93	85 20 611	1	Resistance, electrolux	Motstånd, electrolux
2180	93	85 57 878	1	Resistance, bosch	Motstånd, bosch
2200	94	85 40 055	1	Spring, electrolux	Fjäder, electrolux
2220	94	85 57 888	1	Spring, bosch	Fjäder, bosch
2240	95	85 10 612	1	Fan cylinder	Fäktihyl
2260	96	85 10 638	1	Rubber clutch	Gummikoppling
2280	97	85 20 629	1	End shield	Lagersköld
2320	97	84 76 848	1	Seal	Tätning
2340	98	84 99 451	1	Seal	Tätning
2360	99	84 99 501	1	Seal	Tätning
2380	100	84 99 469	1	Seal	Tätning
2400	101	84 77 552	1	Lock pin	Låspinne
2420	102	84 77 820	4	Screw	Skruv
2440	103	84 96 879	4	Clip	Clip

7. -1974
8. -1975-
12. -1975
13. 1976-
14. -1976
15. 1977-
303 Ch -99752032127
305 Ch -9975203293- 99766000981-
306 Ch -99752032128-
308 Ch -99762011411
310 Ch -99762011412-

R 5055-99

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system,
Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly,
Steering 4-C02
7 Suspension,
Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H06
Doors, trunk lid 4-H18
External details,
glass, sealings 4-J06
Upholstery, interior
equipment and
touch-up paint 4-L05
Heating and
ventilation system 5-110
Bumpers 5-120

2400

Heating and ventilation
system
Heater core, fan etc

Värme och ventilations-
system
Värmeväxlare, fläkt, etc

Date
Datum

Illustration
Bild nr

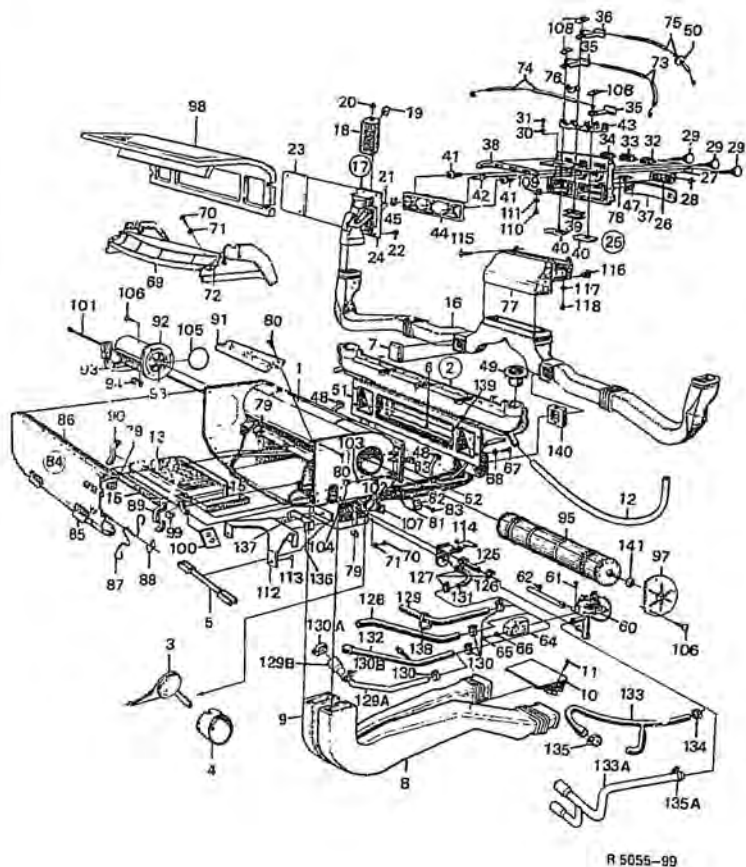
Group
Grupp

Page
Sida

1988-10 R5055

8

349



R 5055-99

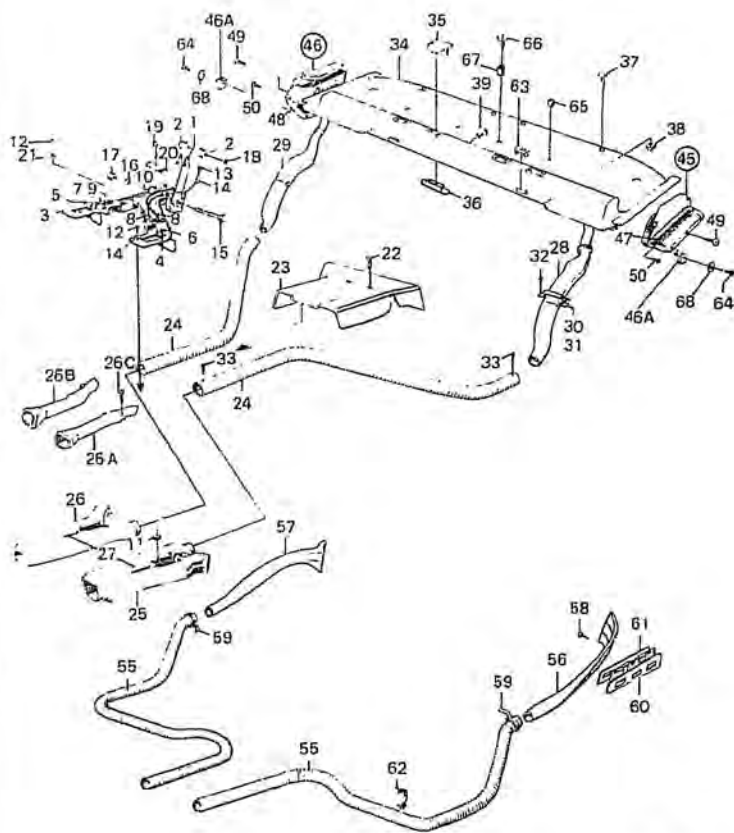
Fig. Pos	Part No Art nr	Quantity/Amtal		Description	Benämning	K/S SR	Notes Anmärkning
		99					
2450	104	84 77 838	4	Lock nut	Låsmutter	5	3089
2480	105	79 71 807	2	O-ring	O-ring	2	305
2500	106	79 22 370	6	Screw	Skruv	5	
2520	107	85 01 916	1	Clip	Clip	5	
2540	108	79 19 509	3	Spring nut	Fjädersmutter	3	
2560	109	79 62 251	2	Screw	Skruv	5	
2580	110	79 22 438	2	Washer	Bricka	5	
2600	111	84 28 997	2	Bracket	Konsol	5	306
2620	112	84 53 615	1	Bracket	Konsol	5	307, 483
2640	112	84 77 937	1	Bracket	Konsol	5	484
2660	112	94 46 212	1	Screw	Skruv	5	
2680	113	79 46 742	2	Bracket	Konsol	5	
2700	114	84 50 181	1	Screw	Skruv	5	
2720	115	79 22 438	2	Clip	Clip	5	
2740	116	79 62 251	2	Washer	Bricka	5	
2760	117	84 28 997	2	Screw	Skruv	5	
2780	118	79 22 206	2	Water hose	Vattenslang	2	
2800	125	88 03 876	1	Water hose	Vattenslang	3	
2820	126	84 53 581	1	Clamp	Klamma	5	483
2840	127	79 70 064	4	Clamp	Klamma	5	484
2860	127	79 70 064	3	Water hose	Vattenslang	3	ENGINE 1 BSL
2880	128	83 16 721	1	Water hose	Vattenslang	3	3089 ENGINE 2 OL
2900	129	83 16 713	1	Water hose	Vattenslang	3	310, 373
2920	129	83 27 553	1	Water pipe	Vattenrör	3	ENGINE H-TYPE
2940	129A	83 41 728	1	Water hose	Vattenslang	3	ENGINE H-TYPE
2960	129B	93 48 889	1	Clamp	Klamma	5	373
2980	130	79 70 072	3	Clamp	Klamma	5	374
3000	130	79 70 064	2	Clamp	Klamma	5	ENGINE H-TYPE
3020	130A	79 70 098	1	Clamp	Klamma	5	ENGINE H-TYPE
3040	130B	79 70 072	1	Extension pipe	Skarvrör	5	483
3060	131	83 16 747	1	Water hose	Vattenslang	3	373
3080	132	83 14 536	1	Water hose	Vattenslang	5	374 C
3100	132	93 06 150	1	Water hose	Vattenslang	3	374 I
3120	132	83 68 886	1	Hose	Slang	3	T
3140	133	83 61 875	1	Hose	Slang	3	ENGINE H-TYPE
3160	133A	93 41 744	1	Hose clamp	Slangklamma	5	T
3180	134	79 63 523	1	Hose clamp	Slangklamma	5	T
	135	79 70 072	1	Hose clamp	Slangklamma	5	ENGINE H-TYPE (7963549)
	135A	79 70 080	1	Spring	Fjäder	5	307
	136	84 77 945	1	Pop rivet	Popnit	5	307
	137	79 61 642	1	Strip	Stripp	4	T
	138	85 17 104	1	Clip	Clip	5	PART OF 8497 109
	139	79 33 443	2	Seal	Tätning	5	311
	140	84 62 590	2	Washer	Bricka	5	
	141	85 55 567	1				

305 Ch 99762008293- 99765000981-
306 Ch 99752030250 - 99756010828 - 99757004743
307 Ch 99752030251-
308 Ch 99752032128-
309 Ch 99762011411
310 Ch 99762011412-
311 Ch 99771007795- 99772001290-
373 - 1978
374 1978-
483 Ch 86005942
484 Ch 86005943-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-110
- Bumpers 5-120



R 5743 - 89

SAAB 900
genuine parts
original reservdelar

5-116

SAAB 900
M74-81

MASTER INDEX

2450

Heating and vent.system
Draft channels,
rear controls etc.

Värme- och vent. system
Fördelningskanaler,
bakre reglage, etc.

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

1988-10 R5743

8

351

Fig Pos	Part No Art nr	Quantity/Amount 99	Description	Benämning	K/S SR	Notes Anmärkning
0020	1 84 36 735	2	Control arm	Reglagearm	5 18	
0040	1 84 36 735	1	Control arm	Reglagearm	5 17,457	
0060	2 84 36 719	2	Knob, control arm	Knapp, reglagearm	3 16	
0080	2 84 36 719	1	Knob, control arm	Knapp, reglagearm	3 17,457	
0100	3 85 00 488	1	Main bracket control	Basplatta, reglage	6 457	
0120	4 85 01 833	1	Valve flap L.H.	Spjäll V	5 457	
0140	5 85 01 841	1	Valve flap R.H.	Spjäll H	5 457	
0160	6 85 01 957	1	Valve flap L.H.	Spjäll V	5 16	
0180	7 85 01 955	1	Valve flap R.H.	Spjäll H	5 16	
0200	8 85 00 993	2	Control wire	Reglagewire	5 16	
0220	8 85 00 993	2	Control wire	Reglagewire	5 17,457	
0240	9 85 00 993	2	Control wire	Reglagewire	5 457	
0260	10 85 01 007	2	Control wire	Reglagewire	5 16	
0300	12 84 27 841	6	Screw	Skruv	5 16,457	
0320	12 84 27 841	4	Screw	Skruv	5 17,457	
0340	13 79 22 297	1	Screw	Skruv	5 457	
0360	14 80 73 090	3	Washer	Bricka	5 457	
0380	15 79 03 040	1	Screw	Skruv	5 457	
0400	16 79 33 823	1	Washer	Bricka	5 457	
0420	17 79 40 422	1	Nut	Mutter	5 457	
0440	18 79 61 949	2	Screw	Skruv	5 16	
0460	18 79 61 949	1	Screw	Skruv	5 17,457	
0480	19 79 22 227	1	Screw	Skruv	5 457	
0500	20 85 01 320	1	Wire clip	Wirehållare	5 457	
0520	21 85 00 256	4	Clip	Clip	5 16	
0540	21 85 00 256	2	Clip	Clip	5 17,457	
0560	22 79 22 891	1	Screw	Skruv	5 457	
0580	23 85 02 286	1	Protective cover	Skyddsskåpa	6 14	
0600	23 84 99 859	1	Protective cover	Skyddsskåpa	6 15,457	
0620	24 85 03 391	2	Defroster hose	Defroster slang	5 16	
0640	25 85 00 850	1	Defroster channel	Defrosterkanal V	6 457	
0660			L.H.			
0680	26 85 00 868	1	Defroster channel	Defrosterkanal H	6 457	
0700			R.H.			
0720	26A 94 19 086	1	Heater channel, rear	Värmekanal, bakre V	5 458	
0740			L.H.			
0760	26B 94 19 094	1	Heater channel, rear	Värmekanal, bakre H	5 458	
0780			R.H.			
0800	28C 79 22 347	2	Screw	Skruv	5 458	
0820	27 85 02 542	2	Pad	Mellanlägg	5 457	
0840	28 84 50 439	1	Defroster channel	Defrosterkanal V	6 16	
0860			L.H.			
0880	29 84 50 447	1	Defroster channel	Defrosterkanal H	6 16	
0900			R.H.			
0920	30 76 03 418	1	Clamp L.H.	Bygel V	5 16 (8603375)	
0940	31 76 03 426	1	Clamp R.H.	Bygel H	5 16 (8603383)	
0960	32 79 22 263	2	Screw	Skruv	5 16	
0980	33 70 69 939	4	Screw	Skruv	5 457	
1000	34 84 52 492	1	Shelf, assy.	Hatthylla kpl	5 7	
	34 84 76 434	1	Shelf, assy.	Hatthylla kpl	5 8,15,314	
	34 84 68 100	1	Shelf, assy.	Hatthylla kpl	5 15,16,314	AUSTRALIA
	35 84 50 349	4	Defroster jet	Defrostermunstycke	6 16	
	36 84 50 462	4	Lock plate	Låsplatta	6 16	
	37 84 54 530	7	Screw	Snabbskruv	5 16	

7 -1974

8 -1975-

14 -1976

15 -1977-

16 -1977

17 -1978-

314 Shell, as from model 1978 see other interior equipment 2-D

457 -1980

458 1981-

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system.
- Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

2450

Heating and vent.system
Draft channels,
rear controls etc.

Värme- och vent. system
Fördelningskanaler,
bakre reglage, etc.

Date
Datum

Illustration
Bild nr

Group
Grupp

Page
Sida

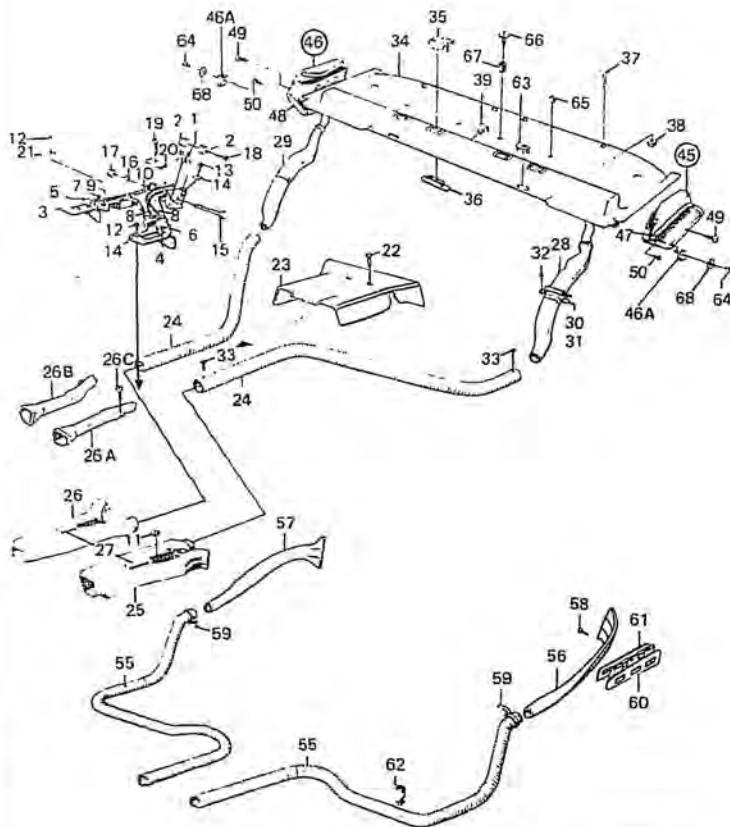
1988-10

R5743

8

353

Fig Pos	Part No Art nr	Quantity/Amount		Description	Benämning	K/S SR	Notes Anmärkning
		99					
1030	38	84 52 898	7	.Nut	.Mutter	5	16)
1040	39	84 52 443	1	.Bushing	.Bussning	5	16)
1060	45	84 24 012	1	Evacuation box LH assy	Evakueringslåda V kpl	5	
1061	46	84 24 020	1	Evacuation box RH assy	Evakueringslåda H kpl	5	
1080	46A	79 62 251	5	.Spring nut	.Fjädermutter	3	457)
1081	47	84 84 131	1	.Seal LH	.Tätning V	5	
1085	48	84 84 149	1	.Seal RH	.Tätning H	5	
1120	49	79 22 222	2	Screw	Skruv	5	312)
1140	50	79 21 356	2	Screw	Skruv	5	312)
1160	55	84 61 832	2	Defroster hose	Defrosterslang	5	CX
1220	56	84 61 857	1	Defroster jet L H.	Defrostermunstycke V	5	CX
1240	57	84 61 865	1	Defroster jet R H.	Defrostermunstycke H	5	CX
1260	58	84 58 275	2	Clip	Clip	5	CX
1280	59	83 74 357	2	Strap	Spännband	5	CX
1300	60	92 58 150	1	Evacuating box L H.	Evakueringslåda V	5	CX (846 1873)
1320	60	92 58 168	1	Evacuating box R.H.	Evakueringslåda H	5	CX (848 188 1)
1340	61	92 88 119	2	.Seal	.Tätning	5	CX (8460974)
1350	62	66 02 163	2	Clamp	Klarring	5	CX
1380	63	84 07 744	2	Bushing	Bussning	5	16)
1400	64	82 35 145	2	Screw	Skruv	5	
1420	65	84 68 092	2	Spacer sleeve	Distanshylsa	5	15, 16) AUSTRALIA
1440	66	84 68 068	3	Plug	Plugg	5	15, 16) AUSTRALIA
1460	67	84 31 185	1	Spacer sleeve	Distanshylsa	5	15, 16) AUSTRALIA
1480	68	82 46 472	6	Washer	Bricka	5	316)
1500							



R 5743 - 99

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system,
- Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly,
- Steering 4-C02
- 7 Suspension,
- Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

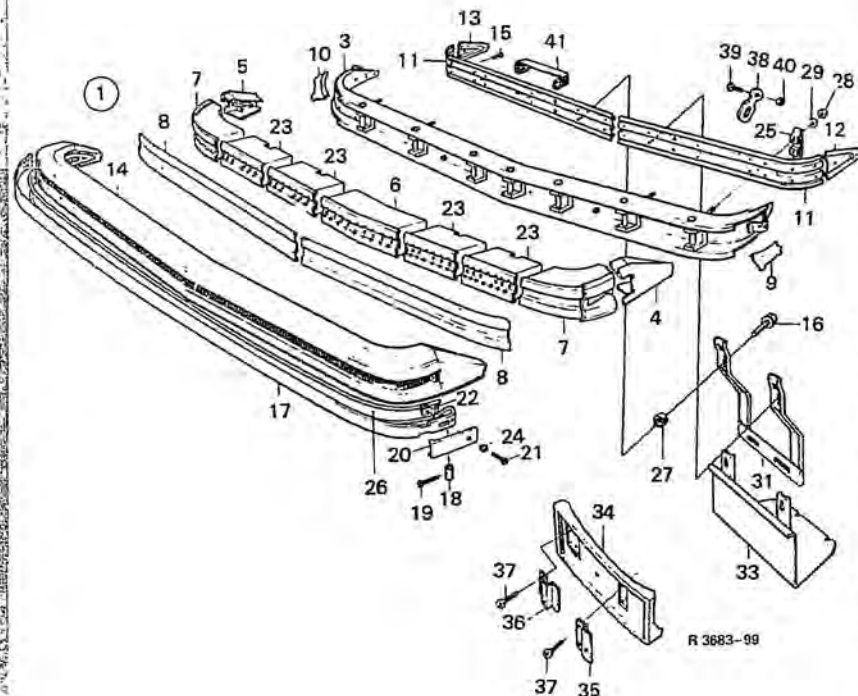
8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details,
- glass, sealings 4-J06
- Upholstery, interior
- equipment and
- touch-up paint 4-L08
- Heating and
- ventilation system 5-110
- Bumpers 5-120

15. 1977-
16. -1977
312. Ch -99752019217 -99765004239 -99757003244
315 Ch 99762034790-
457. -1980

1500

Bumpers		Stötfångare		Date	Illustration	Group	Page
Bumper, front		Stötfångare, främre		Datum	Bild nr	Grupp	Sida
see foot note 419)		se fotnot 419)		1988-10	R3683	8	355
Fig Pos	Part No Art nr	Quantity/ Antal	Description	Namning		Notes	
		99		S R		Anmärkning	
0020	1 82 23 307	1	Bumper, front assy	Stötfångare, främre		3 14)	
0040				kpl			
0050	1 82 37 034	1	Bumper, front assy	Stötfångare, främre		3 15)	
0051				kpl			
0060	1 82 37 034	1	Bumper, front assy	Stötfångare, främre		3 316) US	
0080				kpl			
0100	1 82 37 034	1	Bumper, front assy	Stötfångare, främre		3 GLE 5 CK	
0120				kpl			
0140	3 82 23 323	1	.Bar	.Skena		5 14)	
0150	3 82 37 224	1	.Bar	.Skena		5 15)	
0160	3 82 37 224	1	.Bar	.Skena		5 316) US	
0180	3 82 37 224	1	.Bar	.Skena		5 GLE 5 CK	
0200	4 82 23 539	1	.Cell section L H	.Cellblock V		5	
0220	5 82 23 547	1	.Cell section R.H.	.Cellblock H		5	
0240	6 82 23 521	1	.Cell section, center	.Cellblock, mitre		5	
0260	7 82 36 648	2	.Cell section, outer	.Cellblock, yttre		5	
0280	8 82 23 596	2	.Support profile	.Stödprofil		5	
0300	9 82 23 570	1	.Support profile L H	.Stödprofil V		5	
0320	10 82 23 588	1	.Support profile R H	.Stödprofil H		5	
0340	11 82 23 562	1	.Attachment bar, inner	.Fästskena, inre		5	
0360	12 82 23 612	1	.Attachment bar, outer L H	.Fästskena, yttre V		5	
0400							
0420	13 82 23 620	1	.Attachment bar, outer R H	.Fästskena, yttre H		5	
0440							
0470	14 82 61 414	1	.Protective cover	.Skyddshölje		3 (8217770)	
0480	15 79 22 420	18	.Screw	.Skruv		5	
0500	16 82 34 593	2	.Screw	.Skruv		5	
0520	17 82 17 860	1	.Strap	.Spännband		3 14)	
0540	17 82 37 166	1	.Strap	.Spännband		3 15)	
0560	17 82 37 166	1	.Strap	.Spännband		3 316) US	
0580	17 82 37 166	1	.Strap	.Spännband		3 GLE 5 CK	
0600	18 72 07 459	2	.Spacer sleeve	.Hylsa		5 14)	
0620	19 79 73 969	2	.Screw	.Skruv		5 14)(7922404)	
0640	20 82 18 059	2	.Cover plate	.Täckplåt		3 14)	
0660	20 82 37 216	2	.Cover plate	.Täckplåt		3 15)	
0680	20 82 37 216	2	.Cover plate	.Täckplåt		3 316) US	
0700	20 82 37 216	2	.Cover plate	.Täckplåt		3 GLE 5 CK	
0720	21 79 65 837	2	.Screw	.Skruv		5 14) (7965819)	
0740	21 79 65 827	2	.Screw	.Skruv		5 15)	
0760	21 79 65 827	2	.Screw	.Skruv		5 316) US	
0780	21 79 65 827	2	.Screw	.Skruv		5 GLE 5 CK	
0800	22 82 18 067	2	.Clip	.Clip		5 14)	
0820	23 82 23 448	4	.Cell section	.Cellblock		5	
0840	24 82 17 689	2	.Spacer sleeve	.Hylsa		3 14)	
0860	25 82 24 388	4	.Spacer	.Mellanlägg		5	
0880	26 78 73 524	1	.Strip	.Dekorlist		3 15) (8227190)	
0900	26 78 73 524	1	.Strip	.Dekorlist		3 316) US (8237190)	
0920	26 78 73 524	1	.Strip	.Dekorlist		3 GLE 5 CK (8237190)	
0940	27 73 93 192	2	.Spacer sleeve	.Distanshylsa		3 319)	
0960	28 79 67 953	8	Nut	Mutter		5	
0980	29 82 24 958	2	Washer	Bucka		5	
1000	31 82 29 791	1	Bracket, number plate	Hållare, nummerplåt		3 317)(8223893)	
	31 82 29 791	1	Bracket, number plate	Hållare, nummerplåt		3 14) NORWAY	
	31 82 53 320	1	Bracket, number plate	Hållare, nummerplåt		3 320) US	
	31 82 53 320	1	Bracket, number plate	Hållare, nummerplåt		3 321) EMS, US	



- 14 -1976
15 1977-
316. Ch 99762019447-
317. Ch -99762019274
319. Ch -99762009301 -99776000599 -99767001722
320. Ch -99762037109-
321. Ch 99762037110-
419. Ch -99753005631 -99793005927, TURSO -99796004504 -99796004816, US

- 0 General, Complete sets 1-A02
1 Tools 1-H02
2 Engine 1-J02, 2-A02
3 Electrical system, Instruments 3-A02
4 Transmission 3-G02
5 Brakes 4-A02
6 Front assembly, Steering 4-C02
7 Suspension, Wheels 4-E02
8 Body 4-F02, 5-A02
9 Accessories 5-K02
10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
Instrument panel 4-G24
Hood, front, fenders 4-H05
Doors, trunk lid 4-H18
External details, glass, sealings 4-J06
Upholstery, interior equipment and touch-up paint 4-L08
Heating and ventilation system 5-110
Bumpers 5-120

2500

Bumpers
Bumper, front
see foot note 419)

Stötfångare
Stötfångare, främre,
se fotnot 419)

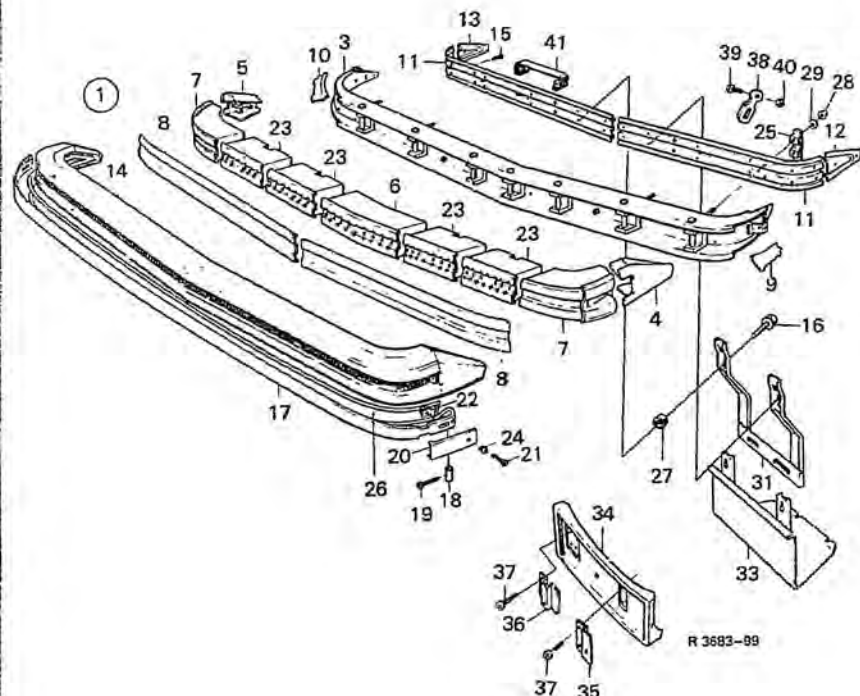
Date
Datum
1988-10

Illustration
Bild nr
R3683

Group
Grupp
8

Page
Sida
357

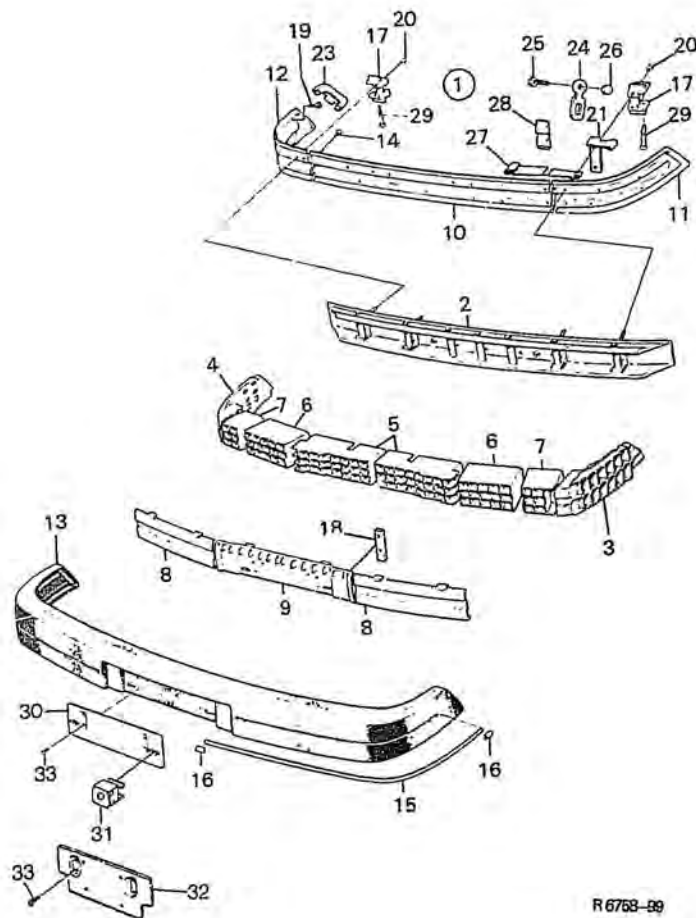
Fig Pos.	Part No An nr	Quantity /Antal	Description	Benämning	K S R	Notes Anmärkning
		99				
1020	32 82 48 171	1	Bracket, number plate	Hållare, nummerplåt	3	15) NORWAY
1040	33 82 38 180	1	Bracket, number plate	Hållare, nummerplåt	3	321) US
1060	33 82 38 321	1	Bracket, number plate	Hållare, nummerplåt	3	318)
1080	33 82 24 016	1	Bracket, number plate	Hållare, nummerplåt	3	SF
1081	34 73 93 507	1	Bracket, number plate	Hållare, nummerplåt	3	373) SF
1100	35 82 49 419	1	Bracket, LH	Konsol V	3	15) NO
1120	35 82 49 427	1	Bracket, RH	Konsol H	3	15) NO
1140	35 73 93 515	1	Bracket, LH	Konsol V	3	373 396) SF
1160	35 73 93 523	1	Bracket, RH	Konsol H	3	373 396) SF
1180	36 73 93 713	1	Bracket, LH	Konsol V	3	373 397) SF
1200	36 73 93 721	1	Bracket, RH	Konsol H	3	373 397) SF
1220	27 79 22 404	2	Screw	Skruv	5	15) NO
1240	37 79 73 969	4	Screw	Skruv	5	373) SF(7922404)
1260	38 76 03 442	1	Towing eyelet	Dragögla	5	(82 16970)
1280	39 80 83 156	1	Screw	Skruv	5	
1300	40 79 67 979	1	Nut	Mutter	5	
1320	41 82 27 472	1	Rubber band	Gummitband	4	



8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J05
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20

15 1977-
318. Ch 99762019275-
321 Ch 99762037110-
-1978 9993
396 For licence plate 124x396
397 For licence plate 120x335
419. Ch -99793005631 -99793005927, TURBO -99796004904. -99796004816, US



R 6768-99

2575

Bumpers
Bumper, front,
see foot note 420)

Stötfångare
Stötfångare, främre,
se fotnot 420)

Date
Datum
1988-10

Illustration
Bild nr
R6758

Group
Grupp
8

Page
Sida
359

Fig Pos	Part No Art nr	Quantity/Amtal	Description	Benämning	Notes Anmärkning
0020	1 92 84 787	1	Bumper, front assy	Stötfångare, främre kpl	3 (8278764) ALSO USE 9283441
0040	2 82 86 346	1	.Bar	.Skena	5
0080	3 92 92 236	1	.Cell section LH	.Cellblock V	5 (8258311)
0100	4 92 92 244	1	.Cell section RH	.Cellblock H	5 (8258325)
0120	5 82 73 278	2	.Cell section, center	.Cellblock, mitre	5 (8258886)
0140	6 82 73 286	2	.Cell section	.Cellblock	5 (8258285)
0160	7 82 73 294	2	.Cell section	.Cellblock	5 (8258303)
0180	8 82 58 378	2	.Support bar	.Stödskena	5
0200	9 82 58 360	1	.Support bar, center	.Stödskena, mitre	5
0220	10 82 58 388	1	.Attachment bar center	.Fästskena, mitre	5
0240	11 82 58 394	1	.Attachment bar, outer LH	.Fästskena, yttre V	6
0260	12 82 58 402	1	.Attachment bar, outer RH	.Fästskena, yttre H	6
0300	13 82 49 377	1	.Protective cover	.Skyddshölje	3 SUPERSEDED BY 9237165. 9283946
0320	14 79 22 420	15	.Screw	.Skruv	5
0340	15 82 58 410	2	.Decor strip	.Dekorlist	3
0360	16 82 58 441	2	.Decor strip	.Dekorlist	3
0400	17 82 58 238	4	.End part	.Ändstycke	5
0420	18 82 66 777	1	.Bracket LH	.Fäste V	5
0440	19 82 66 785	1	.Bracket RH	.Fäste H	5
0460	20 82 58 352	2	.Nut plate	.Mutterplatta	5
0480	21 79 27 438	8	.Screw	.Skruv	5
0500	22 79 67 953	4	.Nut	.Mutter	5
0520	23 82 78 952	1	.Bracket LH	.Stöd V	5
0540	24 82 78 960	1	.Bracket RH	.Stöd H	5
0560	25 82 78 517	1	.Corner protective LH	.Hörnskydd V	5 426,
0580	26 82 78 525	1	.Corner protective RH	.Hörnskydd H	5 429)
0600	27 76 03 442	2	.Towing eyelet	.Dragögla	5 (8216970)
0620	28 80 83 158	2	.Screw	.Skruv	5
0640	29 79 67 979	2	.Nut	.Mutter	5
0660	30 82 85 975	2	.Rubber band	.Gummiband	4
0680	31 82 78 853	2	.Rubber buffer	.Gummibuffert	4
0700	32 82 66 900	2	.Screw	.Skruv	5
0720	33 82 58 428	1	.Bracket, number plate	.Hållare, nummerplåt	3
0730	34 79 70 403	2	.Cage nut	.Korgmutter	5
0750	35 82 62 388	1	.Bracket, number plate	.Hållare, nummerplåt	3 US
0760	36 80 59 578	4	.Screw	.Skruv	5

- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 6 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J06
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

2550

Bumpers
Bumper front X7, not USA,
up to and incl. model 1974.

Stötfångare
Stötfångare främre X7,
ej USA t.o.m. modell 1974

Date:
Datum

Illustration
Bild nr

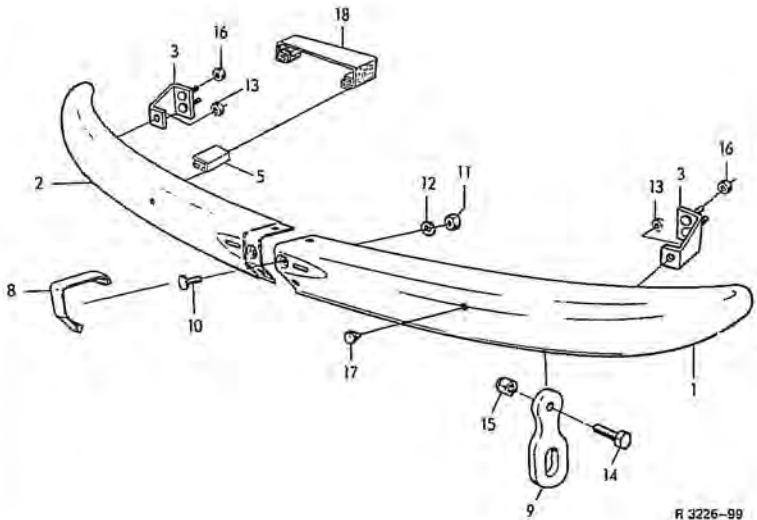
Group
Grupp

Page
Sida

8

361

Fig. Pos	Part No Art nr	Quantity/Amount			Description	Benämning	K.S. S/R	Notes Anmärkning
		99						
0020	1	82 22 135	1		Bumper bar, front LH	Stötfångarskena, främre V	7	
0040	2	82 22 143	1		Bumper bar, front RH	Stötfångarskena, främre H	3	
0060	3	82 25 195	1		Bracket LH	Fästjärn V	5	
0100	3	82 25 203	1		Bracket RH	Fästjärn H	5	
0120	5	82 27 647	2		Plate	Plåt	5	
0140	8	82 03 572	1		Cover plate	Täckplåt	3	
0160	9	76 03 442	1		Towing eyelet	Dragögla	5	(8216970)
0200	10	82 03 663	3		Screw	Skruv	5	
0220	11	79 14 708	3		Nut	Mutter	5	
0240	12	79 16 505	3		Washer	Bricka	5	
0260	13	79 14 716	2		Nut	Mutter	5	
0280	14	80 83 156	1		Screw	Skruv	5	
0300	15	79 67 979	1		Nut	Mutter	5	
0320	16	79 67 953	4		Nut	Mutter	5	
0340	17	73 78 409	2		Knob	Knapp	3	
0360	18	82 27 621	2		Rubber band	Gummband	4	



R 3226-99

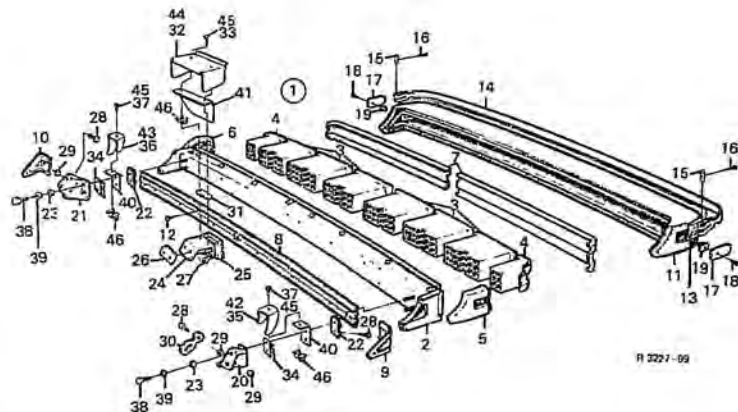
8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-H10
Bumpers	5-L20

2600

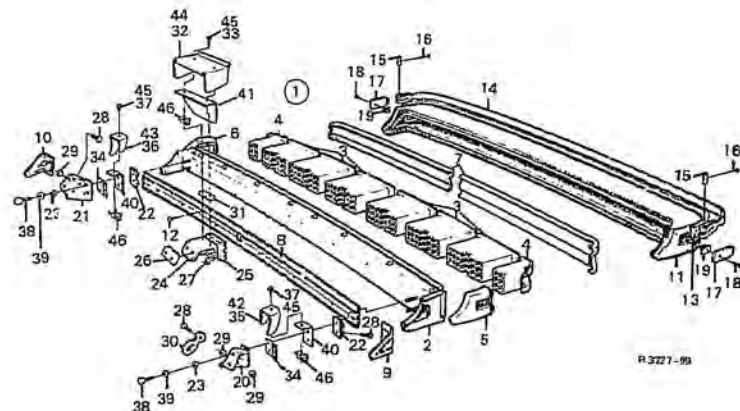
Bumpers		Stötfångare		Date	Illustration	Group	Page	
Bumper, rear, see foot note 419)		Stötfångare, bakre se fotnot 419)		Datum	Bild nr	Grupp	Sida	
				1988-10	R3227	8	363	
Fig. Pos	Part No Art nr	Quantity/Anst			Description	Benämning	K S	Notes Anmärkning
		99						
1	82 28 108	1			Bumper, rear assy.	Stötfångare, bakre		4 14)
1	82 37 087	1			Bumper rear assy	Stötfångare, bakre		4 15)
1	82 37 087	1			Bumper, rear assy.	Stötfångare, bakre		4 GLE
1	82 37 950	1			Bumpar, rear assy.	Stötfångare, bakre		4 13,322) US
1	82 37 067	1			Bumper, rear assy.	Stötfångare, bakre		4 316) US
2	82 23 414	1			Bar	Skena		5 15)
2	82 37 232	1			Bar	Skena		5 GLE
2	82 37 935	1			Bar	Skena		5 13,322) US
2	82 37 232	1			Bar	Skena		5 316) US
3	82 23 448	6			Cell section, inner	Cellblock, inre		5 7)
3	82 34 312	6			Cell section, inner	Cellblock, inre		5 8)
4	82 36 655	2			Cell section	Cellblock		5 (8223604)
5	82 23 638	1			Cell section, outer	Cellblock, yttre V.		
6	82 23 646	1			Cell section, outer	Cellblock, yttre H.		5
7	82 23 653	2			Support profile	Stöcpofil		5
8	82 23 661	1			Attachment bar, center	Fästskena, mitre		6
9	82 17 879	1			Attachment bar, outer	Fästskena, yttre V.		6
10	82 17 887	1			Attachment bar, outer	Fästskena, yttre H.		6
11	82 47 256	1			Protective cover	Skyddshölje		3 (8217820)
11	82 47 256	1			Protective cover	Skyddshölje		3 ALTERN TO 8217820
12	79 22 420	16			Screw	Skruv		5
13	78 73 532	1			Strp	Dekorlist		3 15)(8237208)
13	78 73 532	1			Strp	Dekorlist		3 GLE (8237208)
13	78 73 532	1			Strp	Dekorlist		3 316) US(8237208)
14	82 18 190	1			Strap	Spännband		3 14)
14	82 37 174	1			Strap	Spännband		3 15)
14	82 37 174	1			Strap	Spännband		3 GLE
14	82 37 174	1			Strap	Spännband		3 316) US
15	72 07 459	2			Spacer sleeve	Hyssa		5 14)
16	79 22 412	2			Screw	Skruv		5 14)
17	82 18 208	2			Cover plate	Täckplåt		3 14)
17	82 37 240	2			Cover plate	Täckplåt		3 15)
17	82 37 240	2			Cover plate	Täckplåt		3 GLE
17	82 37 240	2			Cover plate	Täckplåt		3 316) US
18	79 68 837	2			Screw	Skruv		5 14)
18	79 65 627	2			Screw	Skruv		5 15)
18	79 65 627	2			Screw	Skruv		5 GLE
18	79 65 627	2			Screw	Skruv		5 316) US
19	82 18 087	2			Clip	Clip		5 14)
20	82 24 057	1			Bracket L.H.	Fäste V		4
21	82 24 065	1			Bracket R.H.	Fäste H		4
22	82 24 347	2			Spacer	Mellanlägg		5
23	79 67 953	4			Nut	Mutter		5
24	82 34 286	1			Bracket, center	Fäste, mitre		4 14)
24	82 39 659	1			Bracket, center	Fäste, mitre		4 15)

7 -1974
8 1975-
13 1976-
14 -1976
15 1977-
316 Ch. 99752019447-
322 Ch. -99762019446
419 Ch. -89793005631 -99793005927, TURBO -99796004904 -99795004816, US.



2600

Bumpers		Stötfångare			Date	Illustration	Group	Page
Bumper, rear,		Stötfångare, bakre			Date	Bild nr	Grupp	Sida
see foot note 419)		se fotnot 419)			1988-10	R3227	8	365
Fig	Part No	Quantity/Amnt		Description	Benämning	K	Notes	
Pos.	Art nr	99				S	Anmärkning	
24	82 39 657	1		Backet, center	Fäste, mitre	4	US	
25	82 34 049	1		Rubber buffer	Gummibuffert	5		
26	82 19 438	1		Seal washer	Tättningsbricka	5	(14)	
26	82 39 428	1		Seal washer	Tättningsbricka	5	(15)	
27	79 67 953	2		Nut	Mutter	5	(14)	
27	79 67 979	2		Nut	Mutter	5	(15)	
28	80 83 156	5		Screw	Skruv	5	(14)	
28	80 83 156	5		Screw	Skruv	5	(17) US	
29	79 75 220	5		Nut	Mutter	5	(14) (R3227480)	
29	79 67 979	5		Nut	Mutter	5	(15)	
29	79 67 979	10		Nut	Mutter	5	(17) US	
30	76 03 442	1		Towing eyelet	Dragögla	5	(8216970)	
30	82 49 351	2		Towing eyelet	Dragögla	5	(17) US	
31	82 38 032	1		Spacer center	Mellanlägg, mitre	4	(13) US	
32	82 38 008	1		Protective	Skydd	4	(13) US	
33	79 70 595	2		Screw	Skruv	4	(13) US	
34	82 37 927	2		Spacer, outer	Mellanlägg, yttre	4	(13) US	
35	82 38 016	1		Protective, center	Skydd, yttre V	4	(13) US	
				L.H.				
36	82 38 024	1		Protective, outer	Skydd, yttre H	4	(13) US	
				R.H.				
37	79 70 577	2		Screw	Skruv	4	(13) US	
38	80 83 990	4		Screw	Skruv	5	(13) US	
39	80 29 985	4		Washer	Bricka	5	(13) US	
40	82 38 986	2		Backet, outer	Fäste, yttre	3	(15)	
41	82 36 894	1		Backet, center	Fäste, mitre	3	(15)	
42	82 36 952	1		Protective, outer	Skydd, yttre V	3	(15)	
				L.H.				
43	82 36 960	1		Protective, outer	Skydd, yttre H	3	(15)	
				R.H.				
44	82 36 978	1		Protective center	Skydd, mitre	3	(15)	
45	79 69 314	4		Screw	Skruv	5	(15)	
46	82 38 305	4		Clip	Clip	3	(15)	



R.3227-99

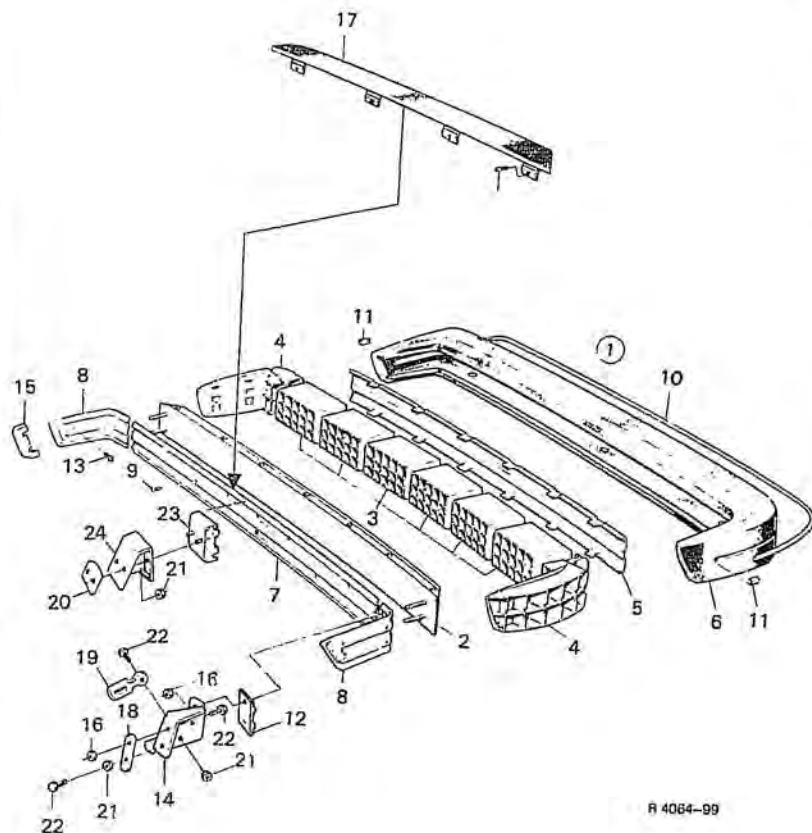
- 0 General, Complete sets 1-A02
- 1 Tools 1-H02
- 2 Engine 1-J02, 2-A02
- 3 Electrical system, Instruments 3-A02
- 4 Transmission 3-G02
- 5 Brakes 4-A02
- 5 Front assembly, Steering 4-C02
- 7 Suspension, Wheels 4-E02
- 8 Body 4-F02, 5-A02
- 9 Accessories 5-K02
- 10 Numerical register 6-A02

8 GROUP INDEX

- Main body 4-F14
- Instrument panel 4-G24
- Hood, front, fenders 4-H06
- Doors, trunk lid 4-H18
- External details, glass, sealings 4-J05
- Upholstery, interior equipment and touch-up paint 4-L08
- Heating and ventilation system 5-I10
- Bumpers 5-I20

13 1976-
14 -1976
15 1977-
17 1978-

419 Ch-99793005631-99793005917,TUFBO-99796004904,-99796004816,US



R 4064-99

2625

Bumpers		Stötfångare		Date	Illustration	Group	Page
Bumper, rear,		Stötfångare, bakre		Datum	Bild nr	Grupp	Sida
see foot note 420)		se fotnot 420)		1988-10	R4064	8	367
Fig. Pos.	Part No Art nr	Quantity/Antal		Description	Benämning	Notes	
						K	S
0020	1	92 84 779	1	Bumper, rear assy	Stötfångare, bakre kpl	4	(8278855)
0040	2	92 26 705	1	.Bar	.Skena	5	(8248122)
0060	3	82 73 266	6	.Cell section, inner	.Cellblock, inre	5	(8247595)
0100	4	92 83 573	1	.Cell section LH	.Cellblock V	5	(8258198)
0120	4	92 82 269	1	.Cell section RH	.Cellblock H	5	(8258204)
0140	5	82 58 212	2	.Support profile	.Stödprofil	5	SUPERSEDED BY 9237173.
0160	6	82 48 031	1	.Protective cover	.Skyddshölje	5	9283953
0155	7	82 47 553	1	.Attachment bar, center	.Fästskena, mittre	6	
0180	8	82 79 051	1	.Attachment bar, outer LH	.Fästskena, yttre V	6	
0200	8	82 79 089	1	.Attachment bar, outer RH	.Fästskena, yttre H	6	
0220	9	79 22 420	10	.Screw	.Skruv	5	
0240	10	82 58 220	1	.Decor strip	.Dekorlist	5	
0260	11	82 58 238	2	.End part	.Ändstycke	5	
0280	12	82 47 629	2	.Spacer	.Mellanlägg	5	
0300	13	79 22 438	8	.Screw	.Skruv	5	
0320	14	82 79 077	1	.Bracket LH	.Fäste V	5	
0340	14	82 79 085	1	.Bracket RH	.Fäste H	5	
0360	15	82 79 679	1	.Corner protective LH	.Hörnskydd V	5	425)
0380	15	82 79 887	1	.Corner protective RH	.Hörnskydd H	5	425)
0400	16	79 67 953	4	.Nut	.Mutter	5	(8265918)
0420	17	92 28 040	1	.Cover	.Skydd	5	
0440	18	82 21 145	2	.Seal washer	.Tätningsbicka	5	
0460	19	82 49 351	2	.Towing eyelet	.Dragögla	5	
0480	20	82 39 428	1	.Seal washer	.Tätningsbicka	5	
0500	21	79 67 979	10	.Nut	.Mutter	5	
0520	22	80 83 156	8	.Screw	.Skruv	5	
0540	23	82 79 093	1	.Rubber buffer	.Gummbuffert	5	
0560	24	82 79 101	1	.Bracket, center	.Fäste, mittre	5	

0 General, Complete sets		1-A02
1 Tools		1-H02
2 Engine		1-J02, 2-A02
3 Electrical system, Instruments		3-A02
4 Transmission		3-G02
5 Brakes		4-A02
6 Front assembly, Steering		1-C02
7 Suspension, Wheels		4-E02
8 Body		4-F02, 5-A02
9 Accessories		5-K02
10 Numerical register		6-A02

GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H05
Doors, trunk lid	4-H16
External details, glass, sealings	4-J05
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20

2650

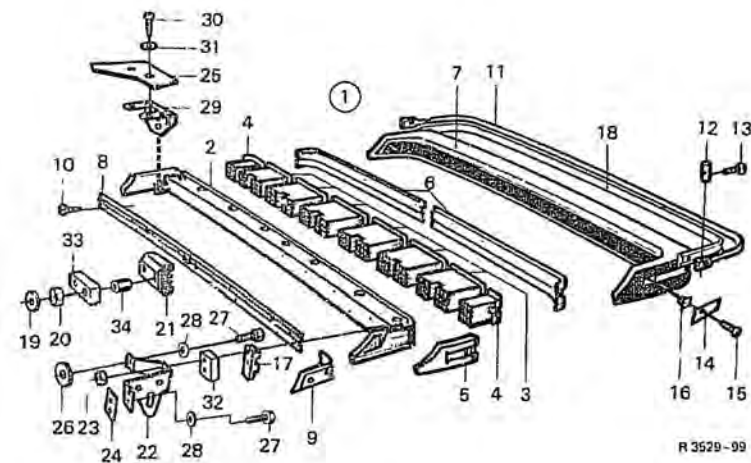
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Bumper rear		Stötfångare bakre,		Datum	Bild nr	Grupp	Sida
model CK		modell CK		1988-10	R3529	8	369
Fig	Part No	Quantity/Äntal	Description	Benämning	K S	Notes	
Pos	Art nr	99			S	Anmärkning	
0020	1 82 51 781	1	Bumper, rear assy.	Stötfångare, bakre	4	14)	
0040	1 82 54 785	1	Bumper, rear assy	Stötfångare, bakre	4	15)	
0050	1 82 55 002	1	Bumper, rear assy.	Stötfångare, bakre	4	13,322) US	
0080	1 82 54 785	1	Bumper, rear assy	Stötfångare, bakre	4	316) US	
0100	2 82 51 936	1	.Bar	.Skena	5	14)	
0120	2 82 54 849	1	.Bar	.Skena	5	15)	
0140	2 82 54 989	1	.Bar	.Skena	5	13,322) US	
0150	2 82 54 849	1	.Bar	.Skena	5	316) US	
0160	3 82 23 448	6	.Cell section, inner	.Cellblock, inre	5	7)	
0170	3 82 34 312	6	.Cell section, inner	.Cellblock, inre	5	8)	
0180	4 82 51 787	2	.Cell section	.Cellblock	5	12)	
0190	4 82 54 591	2	.Cell section	.Cellblock	5	13)	
0200	5 82 51 795	1	.Cell section L.H.	.Cellblock V.	5		
0210	5 82 51 803	1	.Cell section R.H.	.Cellblock H	5		
0220	6 82 51 837	2	.Support profile	.Stödprofil	5		
0230	7 82 51 779	1	.Protective cover	.Skyddshölje	5		
0240	8 82 23 661	1	.Attachment bar, center	.Fästskena, mitre	6		
0250	9 82 51 811	1	.Attachment bar, outer L.H.	.Fästskena, yttre V	6		
0260	9 82 51 829	1	.Attachment bar, outer R.H.	.Fästskena, yttre H.	6		
0270	10 79 22 420	18	.Screw	.Skruv	5		
0280	11 82 51 845	1	.Strap	.Spännband	3	14)	
0290	11 82 54 781	1	.Strap	.Spännband	3	15)	
0300	12 72 07 459	2	.Spacer sleeve	.Hylsa	3	316) US	
0310	13 79 73 989	2	.Screw	.Skruv	5	14)	
0320	14 82 51 852	1	.Cover plate L.H.	.Täckplåt V.	3	14)	
0330	14 82 54 856	1	.Cover plate L.H.	.Täckplåt V	3	15)	
0340	14 82 54 856	1	.Cover plate L.H.	.Täckplåt V	3	316) US	
0350	14 82 51 860	1	.Cover plate R.H.	.Täckplåt H.	3	14)	
0360	14 82 54 864	1	.Cover plate R.H.	.Täckplåt H	3	15)	
0370	14 82 54 864	1	.Cover plate R.H.	.Täckplåt H	3	316,15) US	
0380	15 79 68 337	2	.Screw	.Skruv	5	316) US	
0390	15 79 65 627	1	.Screw	.Skruv	5	15)	
0400	15 79 65 627	1	.Screw	.Skruv	5	316) US	
0410	16 82 18 067	2	.Clip	.Clip	5	14)	
0420	17 82 24 389	2	.Spacer	.Mellanlägg	5		
0430	18 82 54 831	1	.Strip	.Dekorlist	3	15)	
0440	18 82 54 831	1	.Strip	.Dekorlist	3	316) US	
0450	19 80 29 985	2	.Washer	.Bocka	5		
0460	20 80 74 106	2	.Nut	.Mutter	5		
0470	21 82 54 138	1	.Rubber buffer	.Gummbuffert	4		
0480	22 76 15 594	1	.Bracket L.H.	.Fäste V	4	(825 1951)	
0490	22 76 15 602	1	.Bracket R.H.	.Fäste H	4	(825 1959)	
0500	23 79 67 953	4	.Nut	.Mutter	5		
0510	24 82 51 944	2	.Seal washer	.Tättningsbucka	3		
0520	25 82 53 551	1	.Cover plate L.H.	.Täckplåt V	3		
0530	25 82 53 559	1	.Cover plate R.H.	.Täckplåt H	3		
0540	26 82 51 977	2	.Seal washer	.Tättningsbucka	3		

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system.	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	5-A02

B GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	
Upholstery, interior equipment and touch-up paint	4-J06
Heating and ventilation system	4-L08
Bumpers	5-I20

7	-1974
8	-1975
12	-1975
13	-1976
14	-1976
15	-1977
316	Cn 99762019447-
322	Cn -99762019446



R 3529-99

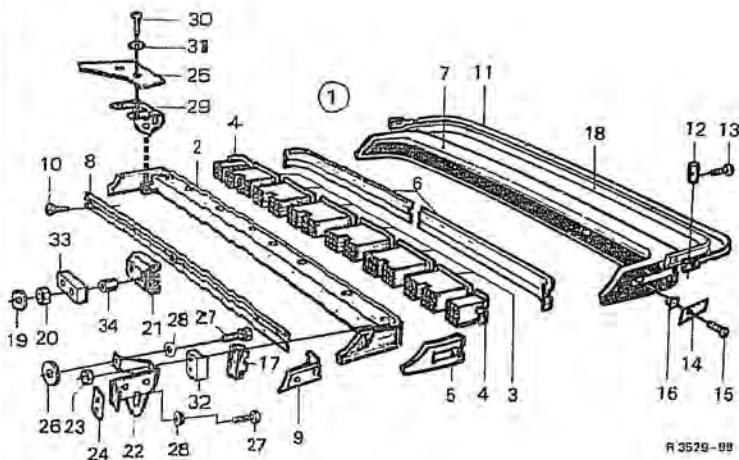
2650

Bumpers				Stötfångare		Date	Illustration	Group	Page
Bumper rear				Stötfångare bakre,		Datum	Bild nr	Grupp	Sida
model CK				modell CK		1988-10	R3529	8	371
Fig Pos.	Part No Art nr	Quantity/Antal			Description	Benämning	K S P L	Notes Anmärkning	
		99							
27	78 67 946	6			Screw	Skruv		5 323)	
27	78 67 946	5			Screw	Skruv		5 324, 325)	
27	80 83 131	6			Screw	Skruv		5 326)	
28	80 73 108	6			Washer	Bocka		5 326)	
23	82 53 577	2			Bracket	Fäste		5	
30	78 64 059	4			Screw	Skruv		3	
31	82 49 294	4			Washer	Bocka		3	
32	82 54 971	2			Spacer, outer	Mellanlägg, yttre		4 13) US	
33	82 54 963	1			Spacer, center	Mellanlägg, mittre		4 13) US	
34	82 54 955	2			Nut	Mutter		4 13) US	

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system.	
	Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly,	
	Steering	4-C02
7	Suspension,	
	Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H05
Doors, trunk lid	4-H18
External details,	
glass, sealings	4-J05
Upholstery, interior	
equipment and	
touch-up paint	4-L08
Heating and	
ventilation system	5-I10
Bumpers	5-I20

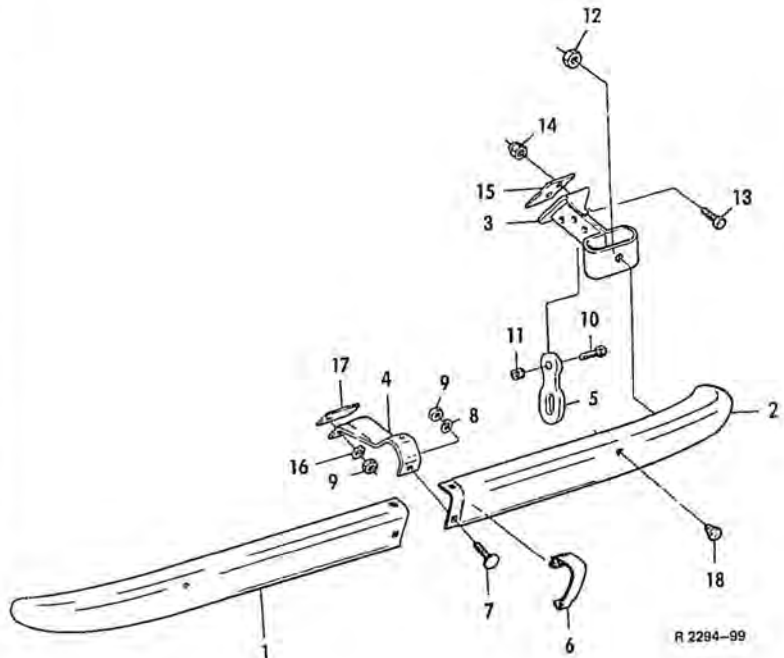


R 3529-99

13	1976-
323	Ch -99752021338
324	Ch -99752021339-
325	Ch -99781002899
326	Ch 99781001900-

2700

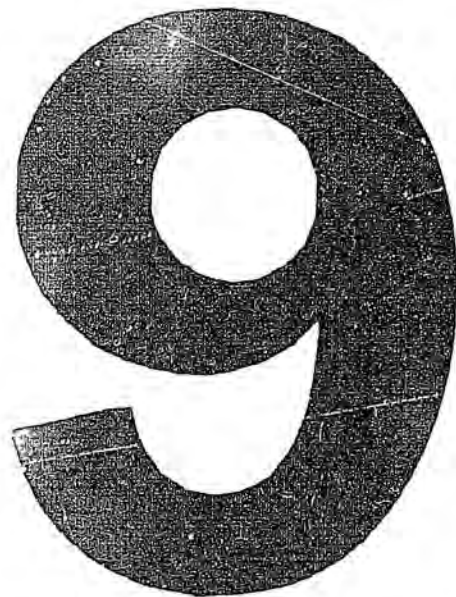
Bumpers		Stötfångare			Date	Illustration	Group	Page
Bumper rear, X7, not USA		Stötfångare, bakre X7,			Datum	Bild nr	Grupp	Sida
up to and incl. model 1974		ej USA, T.O.M. modell 1974			1988-10	R2294	8	373
Fig Pos	Part No Art nr	Quantity/Amount		Description	Benämning	K/S S/R	Notes Anmärkning	
		99				/		
1	82 22 036	1		Bumper bar, rear LH	Stötfångarskena, bakre V	3		
2	82 22 044	1		Bumper bar, rear RH	Stötfångarskena, bakre H	3		
3	82 22 077	1		Bracket, outer L H	Fästjärn, yttre V	4		
3	82 22 085	1		Bracket, outer R H	Fästjärn, yttre H	4		
4	82 24 834	1		Bracket, center	Fäste, mittre	4		
5	76 03 442	1		Towing eyelet	Dragögla	5	(82 16970)	
6	82 03 895	1		Cover plate	Täckplåt	3		
7	82 03 663	2		Screw	Skruv	3		
8	79 10 557	2		Washer	Bricka	3		
9	79 14 708	4		Nut	Mutter	3		
10	80 83 156	1		Screw	Skruv	3		
11	79 67 979	1		Nut	Mutter	3		
12	79 14 716	2		Nut	Mutter	3		
13	79 03 321	4		Screw	Skruv	3		
14	79 65 411	4		Nut	Mutter	3		
15	82 22 226	2		Seal washer	Tätningssbricka	3		
16	80 29 985	2		Washer	Bricka	3		
17	82 22 218	1		Washer	Bricka	3		
18	73 78 409	2		Knob	Knapp	3		



0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

8 GROUP INDEX

Main body	4-F14
Instrument panel	4-G24
Hood, front, fenders	4-H06
Doors, trunk lid	4-H18
External details, glass, sealings	4-J06
Upholstery, interior equipment and touch-up paint	4-L08
Heating and ventilation system	5-I10
Bumpers	5-I20



Tillbehör, Etiketter
Accessories, Labels
Zubehör, Etiketten
Accessoires, Etiquettes
Accesorios, Etiquetas

genuine parts original reservdelar		5-K02		M74-81	
0050	Accessories	Tillbehör	Date Datum	Group Grupp	Page Sida
			1988-10	9	1
0020	CONTENTS.				
0040	INNEHÅLLSFÖRTECKNING.				
0060	INHALTVERZEICHNIS.				
0080	WERKZEUGESATZ.				
0100	TABLE DES MATIERES.				
0120	TROUSE À OUTILS				
0140	SUMARIO.				
0160	BOLSA DE HERRAMIENTAS				
0180	Tool kit		9:3	5-K04	
0200	Verktygssats		9:3	5-K04	
0220	Werkzeugesatz		9:3	5-K04	
0240	Trouse à outils		9:3	5-K04	
0260	Sumario		9:3	5-K04	
0280	Bolsa de herramientas		9:3	5-K04	

MASTER INDEX	
0	General, Complete sets 1-A02
1	Tools 1-H02
2	Engine 1-J02, 2-A02
3	Electrical system, Instruments 3-A02
4	Transmission 3-G02
5	Brakes 4-A02
6	Front assembly, Steering 4-C02
7	Suspension, Wheels 4-E02
8	Body 4-F02, 5-A02
9	Accessories 5-K02
10	Numerical register 6-A02
9 GROUP INDEX	
Tool kit	5-K04

Page Sida	Group Grupp	Date Datum	NUMERICAL REGISTER				NUMMERREGISTER				
8	10A	1988-10									
Part No Art nr	Gr Gr	Page Sida	Gnd Koord	Part No Art nr	Gr Gr	Page Sida	Gnd Koord	Part No Art nr	Gr Gr	Page Sida	Gnd Koord
7937349	5	9	4-A10	7951783	0	41	1-G18	7961691	2	129	2-C24
7937349	5	11	4-A12	7951783	3	95	3-D24	7961691	2	133	2-D04
7937349	5	13	4-A14	7951783	3	99	3-E04	7961691	2	135	2-D06
7937349	8	97	4-J02	7951783	3	113	3-E18	7961691	2	137	2-D08
7937356	8	69	4-H22	7951783	3	117	3-E22	7961691	2	141	2-D12
7937356	8	83	4-H12	7951783	3	127	3-F08	7961691	2	145	2-D16
7937356	8	69	4-H22	7951916	0	14	1-F15	7961691	2	149	2-D20
7937356	8	271	5-F08	7951916	6	265	5-F08	7961691	2	151	2-E08
7938012	8	271	5-F08	7953856	6	25	4-D02	7961691	8	21	4-F22
7938038	5	271	5-F08	7953856	6	27	4-D04	7961691	8	73	4-I02
7938046	8	271	5-F08	7954953	8	53	4-H06	7961691	8	281	5-F18
7939472	3	113	3-E18	7956105	4	93	3-J22	7961691	8	287	5-F24
7939795	8	51	4-H04	7956212	6	267	5-F04	7961709	8	313	6-H02
7939804	8	27	4-G04	7956713	2	171	2-E18	7961717	8	25	4-G02
7940422	8	53	4-H06	7958770	2	287	2-J14	7961816	2	201	2-F24
7940422	8	351	5-I16	7958770	2	289	2-J16	7961949	0	12	1-F13
7940446	6	15	4-C16	7959349	3	121	3-F02	7961949	3	73	3-D02
7940455	7	7	4-E08	7961196	2	171	2-E18	7961949	3	79	3-D08
7940455	7	11	4-E12	7961311	3	153	3-C06	7961949	3	91	3-D20
7940463	7	3	4-E04	7961329	2	129	2-C24	7961949	3	95	3-D24
7940463	7	7	4-E08	7961329	2	143	2-D14	7961949	3	99	3-E04
7941115	4	67	3-I20	7961329	2	155	2-E02	7961949	3	113	3-E18
7946080	5	29	4-B06	7961329	2	161	2-E08	7961949	3	119	3-E24
7946148	8	267	5-F04	7961329	2	165	2-E12	7961949	5	29	4-B06
7946134	2	201	2-F24	7961329	2	171	2-E18	7961949	8	47	4-G24
7946734	2	245	2-H20	7961329	2	177	2-E24	7961949	8	51	4-H04
7946734	2	257	2-H08	7961329	2	287	2-J14	7961949	8	347	5-I12
7946742	3	43	3-B20	7961329	2	289	2-J16	7961949	8	351	5-I16
7946742	3	47	3-B24	7961329	3	111	3-E16	7961980	3	99	3-E04
7946742	3	49	3-C02	7961329	3	117	3-E22	7961980	3	111	3-E16
7946742	8	349	5-I14	7961337	2	129	2-C24	7961998	3	95	3-D24
7946995	8	119	4-J24	7961337	2	133	2-D04	7961998	3	97	3-E02
7949035	3	99	3-E04	7961337	2	137	2-D08	7961998	3	111	3-E16
7949043	3	113	3-E18	7961337	2	141	2-D12	7962251	4	71	3-I24
7949050	2	143	2-D14	7961337	2	145	2-D16	7962251	4	95	3-J24
7949050	2	171	2-E18	7961337	2	149	2-D20	7962251	4	97	3-K02
7949050	3	95	3-D24	7961337	2	155	2-E02	7962251	8	349	5-I14
7949050	3	99	3-E04	7961337	2	157	2-E04	7962251	8	353	5-I18
7949069	3	95	3-D24	7961337	2	161	2-E08	7962434	2	113	2-C08
7949068	3	99	3-E04	7961337	2	169	2-E16	7962434	2	115	2-C10
7949068	3	113	3-E18	7961337	2	173	2-E20	7962434	2	117	2-C12
7949068	3	119	3-E24	7961337	2	175	2-F02	7962434	2	119	2-C14
7949084	3	133	3-F14	7961337	2	177	2-F20	7962467	6	269	5-F04
7949084	3	95	3-D24	7961345	3	95	3-D24	7962467	8	271	5-F08
7949084	3	99	3-E04	7961345	3	99	3-E04	7962624	3	23	3-A24
7949084	3	113	3-E18	7961634	0	20	1-F21	7963150	5	25	4-B02
7949084	3	119	3-E24	7961634	0	37	1-G14	7963150	5	27	4-B04
7949826	4	93	3-J22	7961634	2	199	2-F22	7963382	8	275	5-F12
7951353	0	31	1-C06	7961634	2	287	2-J14	7963382	8	283	5-F20
7951353	4	63	3-I22	7961634	2	291	2-J18	7963382	8	287	5-F24
7951353	4	95	3-J24	7961634	8	51	4-H04	7963380	2	117	2-C12
7951379	4	67	3-I20	7961634	8	71	4-H24	7963380	6	9	4-C10
7951437	4	41	3-H18	7961642	2	183	2-H06	7963390	8	115	4-D02
7951437	4	45	3-H22	7961642	8	313	5-H02	7963416	0	12	1-F13
7951437	4	49	3-I02	7961642	8	349	5-I14	7963416	2	13	1-J14
7951759	4	69	3-I22	7961659	8	295	5-G08	7963416	2	15	1-J16
7951759	4	93	3-J22	7961659	8	307	5-G20	7963416	2	17	1-J18
7951759	5	29	4-B06	7961659	8	313	5-H02	7963416	2	23	1-J24
7951783	0	23	1-F24	7961675	8	313	5-H02	7963416	7	14	4-E12
7951783	0	40	1-G17	7961675	8	107	4-J12	7963515	5	17	4-A18
7951951	8	29	4-B02	7961951	8	29	4-B02	7965509	4	33	3-H10
7951951	8	33	3-H14	7961951	8	37	1-G14	7965509	4	37	3-H12
7951951	8	37	1-G16	7961951	8	51	4-H04	7965509	4	41	3-H14
7951951	8	41	3-H18	7961951	8	65	4-H06	7965509	4	45	3-H16
7951951	8	45	3-H20	7961951	8	79	4-H08	7965509	4	49	3-H18
7951951	8	49	3-H22	7961951	8	93	4-H10	7965509	4	53	3-H20
7951951	8	53	4-H12	7961951	8	107	4-H12	7965509	4	57	3-H22
7951951	8	57	4-H14	7961951	8	121	4-H14	7965509	4	61	3-H24
7951951	8	61	4-H16	7961951	8	135	4-H16	7965509	4	65	3-H26
7951951	8	65	4-H18	7961951	8	149	4-H18	7965509	4	69	3-H28
7951951	8	69	4-H20	7961951	8	163	4-H20	7965509	4	73	3-H30
7951951	8	73	4-H22	7961951	8	177	4-H22	7965509	4	77	3-H32
7951951	8	77	4-H24	7961951	8	191	4-H24	7965509	4	81	3-H34
7951951	8	81	4-H26	7961951	8	205	4-H26	7965509	4	85	3-H36
7951951	8	85	4-H28	7961951	8	219	4-H28	7965509	4	89	3-H38
7951951	8	89	4-H30	7961951	8	233	4-H30	7965509	4	93	3-H40
7951951	8	93	4-H32	7961951	8	247	4-H32	7965509	4	97	3-H42
7951951	8	97	4-H34	7961951	8	261	4-H34	7965509	4	101	3-H44
7951951	8	101	4-H36	7961951	8	275	4-H36	7965509	4	105	3-H46
7951951	8	105	4-H38	7961951	8	289	4-H38	7965509	4	109	3-H48
7951951	8	109	4-H40	7961951	8	303	4-H40	7965509	4	113	3-H50
7951951	8	113	4-H42	7961951	8	317	4-H42	7965509	4	117	3-H52
7951951	8	117	4-H44	7961951	8	331	4-H44	7965509	4	121	3-H54
7951951	8	121	4-H46	7961951	8	345	4-H46	7965509	4	125	3-H56
7951951	8	125	4-H48	7961951	8	359	4-H48	7965509	4	129	3-H58
7951951	8	129	4-H50	7961951	8	373	4-H50	7965509	4	133	3-H60
7951951	8	133	4-H52	7961951	8	387	4-H52	7965509	4	137	3-H62
7951951	8	137	4-H54	7961951	8	401	4-H54	7965509	4	141	3-H64
7951951	8	141	4-H56	7961951	8	415	4-H56	7965509	4	145	3-H66
7951951	8	145	4-H58	7961951	8	429	4-H58	7965509	4	149	3-H68
7951951	8	149	4-H60	7961951	8	443	4-H60	7965509	4	153	3-H70
7951951	8	153	4-H62	7961951	8	457	4-H62	7965509	4	157	3-H72
7951951	8	157	4-H64	7961951	8	471	4-H64	7965509	4	161	3-H74
7951951	8	161	4-H66	7961951	8	485	4-H66	7965509	4	165	3-H76
7951951	8	165	4-H68	7961951	8	499	4-H68	7965509	4	169	3-H78
7951951	8	169	4-H70	7961951	8	513	4-H70	7965509	4	173	3-H80
7951951	8	173	4-H72	7961951	8	527	4-H72	7965509	4	177	3-H82
7951951	8	177	4-H74	7961951	8	541	4-H74	7965509	4	181	3-H84
7951951	8	181	4-H76	7961951	8	555	4-H76	7965509	4	185	3-H86
7951951	8	185	4-H78	7961951	8	569	4-H78	7965509	4	189	3-H88
7951951	8	189	4-H80	7961951	8	583	4-H80	7965509	4	193	3-H90
7951951	8	193	4-H82	7961951	8	597	4-H82	7965509	4	197	3-H92
7951951	8	197	4-H84	7961951	8	611	4-H84	7965509	4	201	3-H94
7951951	8	201	4-H86	7961951	8	625	4-H86	7965509	4	205	3-H96
7951951	8	205	4-H88	7961951	8	639	4-H88	7965509	4	209	3-H98
7951951	8	209	4-H90	7961951	8	653	4-H90	7965509	4	213	3-H100
7951951	8	2133</									

Page Sida	Group Grupp	Date Datum	NUMERICAL REGISTER				NUMMERREGISTER				
10	10A	1988-10									
Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord
79 70 536	2	185	2-F08	79 71 948	4	21	3-G22	80 05 951	2	205	2-G04
79 70 536	4	71	3-J24	79 71 948	4	27	3-H04	80 05 951	2	207	2-G06
79 70 536	8	269	5-F06	79 71 948	4	33	3-H10	80 05 951	2	209	2-G08
79 70 537	8	365	5-J06	79 71 997	2	267	2-I18	80 07 486	2	213	2-G12
79 70 555	8	365	5-J06	79 72 003	3	27	3-B04	80 07 486	2	223	2-G22
79 70 908	2	87	2-B06	79 72 037	2	269	2-I20	80 07 486	2	227	2-H02
79 71 286	6	303	5-G16	79 72 151	2	123	2-C18	80 05 953	8	23	4-F24
79 71 294	2	123	2-C18	79 72 185	0	38	1-G15	80 05 953	2	103	2-B22
79 71 294	2	233	2-H08	79 72 185	0	39	1-G16	80 05 953	2	107	2-C02
79 71 294	8	77	4-H06	79 72 185	8	107	4-J12	80 05 953	2	111	2-C06
79 71 344	3	59	3-C12	79 72 185	8	139	4-K20	80 05 953	2	137	2-D08
79 71 419	6	9	-C10	79 72 185	8	147	4-L04	80 05 953	2	139	2-D10
79 71 443	4	69	3-I22	79 72 201	8	197	5-C06	80 05 953	2	165	2-E12
79 71 484	8	9	4-C10	79 72 284	3	75	3-D04	80 05 953	2	185	2-F08
79 71 500	3	61	3-C14	79 72 367	8	71	4-H24	80 05 953	2	213	2-G12
79 71 518	8	51	4-H04	79 72 441	8	69	4-H22	80 05 954	8	23	4-F24
79 71 526	4	95	3-J24	79 72 441	8	83	4-I12	80 05 954	8	25	4-G02
79 71 526	8	345	5-I16	79 72 458	8	309	5-G22	80 05 954	0	12	1-F15
79 71 542	0	39	1-G15	79 72 474	8	19	4-F20	80 05 954	0	31	1-G08
79 71 542	0	39	1-G16	79 72 565	2	187	2-F10	80 05 954	0	11	1-J20
79 71 542	8	107	4-J12	79 72 607	2	123	2-C18	80 05 954	0	23	1-J24
79 71 575	8	59	4-H12	79 72 623	4	7	3-G08	80 05 954	0	145	2-D18
79 71 583	8	59	4-H12	79 72 649	2	201	2-F24	80 05 954	0	175	2-E22
79 71 591	6	9	4-C10	79 72 672	8	277	5-F14	80 05 954	0	193	2-F16
79 71 603	2	19	1-J20	79 72 672	8	291	5-G04	80 05 954	0	201	2-F24
79 71 633	8	301	5-G14	79 72 698	2	85	2-B04	80 05 954	0	213	2-G12
79 71 641	2	19	1-J20	79 72 705	8	115	4-J20	80 05 954	0	223	2-G22
79 71 641	2	23	1-J24	79 72 789	0	7	1-F08	80 05 954	0	227	2-H02
79 71 641	2	293	2-J20	79 72 789	0	39	1-G16	80 05 954	0	231	2-H06
79 71 658	0	41	1-G18	79 72 789	2	101	2-B20	80 05 954	0	233	2-H08
79 71 658	2	19	1-J20	79 72 789	8	107	4-J12	80 05 954	0	237	2-H12
79 71 658	2	265	2-I16	79 72 805	5	33	4-B10	80 05 954	0	239	2-H14
79 71 658	3	65	3-C18	79 72 813	0	59	1-G16	80 05 954	0	261	2-I12
79 71 757	8	27	2-G04	79 72 813	8	107	4-J12	80 05 954	0	267	2-I18
79 71 773	8	293	5-G06	79 73 423	8	277	5-F14	80 05 954	0	269	2-I20
79 71 773	8	295	5-G12	79 73 423	8	291	5-G04	80 05 954	0	281	2-J18
79 71 773	8	305	5-G18	79 73 431	0	7	1-F08	80 05 954	0	293	2-J20
79 71 781	8	267	5-F04	79 73 472	8	79	4-I08	80 05 954	0	295	2-J22
79 71 793	8	267	5-F04	79 73 551	8	297	5-G10	80 05 954	0	297	5-G12
79 71 807	8	349	3-I14	79 73 551	8	297	5-G10	80 05 954	0	299	5-G14
79 71 823	3	59	3-C12	79 73 559	8	303	5-G16	80 05 954	0	303	5-G16
79 71 831	4	97	3-K02	79 73 559	8	311	5-G24	80 05 954	0	303	5-G16
79 71 864	2	195	2-F18	79 73 559	8	355	5-I20	80 05 954	0	303	5-G16
79 71 872	2	181	2-F04	79 73 559	8	357	5-I22	80 05 954	0	303	5-G16
79 71 880	0	40	1-G17	79 73 559	8	369	5-J10	80 05 954	0	303	5-G16
79 71 880	0	41	1-G18	79 74 025	8	59	4-H12	80 05 954	0	303	5-G16
79 71 880	2	119	2-C14	79 74 025	8	93	4-I22	80 05 954	0	303	5-G16
79 71 880	2	199	2-O10	79 74 025	8	257	5-E18	80 05 954	0	303	5-G16
79 71 880	2	151	2-D22	79 74 025	8	297	5-G10	80 05 954	0	303	5-G16
79 71 880	2	263	2-I14	79 74 025	8	309	5-G22	80 05 954	0	303	5-G16
79 71 880	3	95	3-D24	79 75 212	8	67	4-H20	80 05 954	0	303	5-G16
79 71 880	3	99	3-E04	79 75 220	8	365	5-J06	80 05 954	0	303	5-G16
79 71 880	3	113	3-E18	79 75 444	2	261	2-I12	80 05 954	0	303	5-G16
79 71 880	3	115	3-E20	80 00 440	2	231	2-H06	80 05 954	0	303	5-G16
79 71 880	3	119	3-E24	80 00 440	2	233	2-H08	80 05 954	0	303	5-G16
79 71 880	3	133	3-F14	80 00 440	2	239	2-H14	80 05 954	0	303	5-G16
79 71 922	3	15	3-A16	80 00 580	2	205	2-G04	80 05 954	0	303	5-G16
79 71 930	4	21	3-G22	80 00 580	2	211	2-G10	80 05 954	0	303	5-G16
79 71 930	4	27	3-H04	80 00 580	2	213	2-G12	80 05 954	0	303	5-G16
79 71 930	4	33	3-H10	80 00 580	2	219	2-H06	80 05 954	0	303	5-G16

NUMERICAL REGISTER				NUMMERREGISTER				Date Datum	Group Grupp				Page Seite										
								1988-10								10A				11			
Part No Art nr	Gr	Page Gr	Grid Sida	Koord	Part No Art nr	Gr	Page Gr	Grid Sida	Koord	Part No Art nr	Gr	Page Gr	Grid Sida	Koord	Part No Art nr	Gr	Page Gr	Grid Sida	Koord				
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Page Sida	Group Grupp	Date Datum	NUMERICAL REGISTER				NUMMERREGISTER				
12	10A	1988-10									
Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord
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80 820											

Page Sida	Group Grupp	Date Datum	NUMERICAL REGISTER				NUMMERREGISTER				
14	10A	1988-10									
Part No Art.nr	Gr Gr	Page Sida	Grid Koord	Part No Art.nr	Gr Gr	Page Sida	Grid Koord	Part No Art.nr	Gr Gr	Page Sida	Grid Koord
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82 06 393	B	65	4-H18	82 11 153	B	31	4-G08	82 18 612	B	13	4-F14
82 06 393	B	77	4-I06	82 11 294	B	33	4-H16	82 18 679	B	13	4-F14
82 06 476	S	67	4-H02	82 11 377	B	33	4-G10	82 18 687	B	13	4-F14
82 06 476	B	77	4-I06	82 11 427	B	53	4-H05	82 18 778	B	57	4-H10
82 06 500	B	33	4-G10	82 11 466	B	55	4-H09	82 18 788	B	57	4-H10
82 06 740	B	33	4-G10	82 11 476	B	19	4-F20	82 18 869	B	57	4-H10
82 07 011	B	139	4-K20	82 11 486	B	31	4-H08	82 18 877	B	57	4-H10
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82 07 029	B	139	4-K20	82 11 518	B	53	4-H06	82 19 206	B	63	4-H16
82 07 029	B	147	4-L04	82 11 574	B	19	4-F20	82 19 248	B	53	4-H06
82 07 037	B	139	4-K20	82 11 674	B	63	4-H16	82 19 438	B	365	5-J06
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82 07 326	B	19	4-F20	82 15 246	B	13	4-F14	82 19 651	B	135	4-K16
82 07 573	B	67	4-H02	82 15 261	B	21	4-F22	82 19 651	B	141	4-K22
82 07 573	B	77	4-I06	82 15 378	B	55	4-H08	82 19 669	B	135	4-K16
82 07 581	B	67	4-H02	82 15 576	B	127	4-K08	82 19 669	B	141	4-K22
82 07 581	B	77	4-I06	82 15 584	B	127	4-K08	82 19 677	B	145	4-L02
82 07 631	B	19	4-F20	82 15 592	B	127	4-K08	82 19 693	B	145	4-L02
82 07 771	B	31	4-G03	82 15 600	B	127	4-K08	82 19 701	B	145	4-L02
82 07 789	B	31	4-G08	82 15 618	B	127	4-K08	82 19 719	B	141	4-K22
82 08 605	B	37	4-G14	82 15 626	B	129	4-K10	82 19 727	B	141	4-K22
82 08 969	B	41	1-G18	82 15 840	B	119	4-J24	82 19 735	B	135	4-K16
82 09 280	B	21	4-F22	82 15 899	B	65	4-H18	82 19 743	B	135	4-K16
82 09 314	B	31	4-G08	82 15 907	B	65	4-H18	82 19 776	B	137	4-K18
82 09 330	B	31	4-G08	82 16 293	B	49	3-C02	82 19 776	B	141	4-K22
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82 09 413	B	139	4-K20	82 16 491	B	15	4-F16	82 19 875	B	59	4-H12
82 09 413	B	147	4-L04	82 16 855	B	53	4-H06	82 19 883	B	59	4-H12
82 09 512	B	13	4-F14	82 16 871	B	53	4-H06	82 19 891	B	59	4-H12
82 09 546	B	13	4-F14	82 16 913	B	37	4-G14	82 20 235	B	111	3-E16
82 09 553	B	13	4-F14	82 17 089	B	43	3-B20	82 20 238	B	57	4-H10
82 09 561	B	13	4-F14	82 17 069	B	47	3-B24	82 20 238	B	59	4-H12
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82 09 702	B	13	4-F14	82 17 267	B	121	4-K02	82 20 303	B	43	3-B20
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82 09 835	B	33	4-G10	82 17 432	B	65	4-H18	82 20 360	B	61	4-H14
82 09 843	B	37	4-G14	82 17 432	B	75	4-I04	82 20 378	B	61	4-H14
82 09 850	B	35	4-G12	82 17 440	B	65	4-H18	82 20 386	B	59	4-H12
82 09 868	B	17	4-F18	82 17 440	B	75	4-I04	82 20 394	B	59	4-H12
82 09 876	B	19	4-F20	82 17 689	B	303	5-G16	82 20 410	B	145	4-L02
82 09 884	B	19	4-F20	82 17 689	B	355	5-I20	82 20 428	B	145	4-L02
82 09 918	B	17	4-F16	82 17 679	B	363	5-J04	82 20 444	B	31	4-G08
82 09 926	B	21	4-F22	82 17 887	B	363	5-J04	82 20 477	B	103	4-J08
82 09 934	B	21	4-F22	82 17 960	B	355	5-I20	82 20 485	B	103	4-J08
82 09 942	B	39	4-G16	82 18 059	B	355	5-I20	82 20 501	B	103	4-J08
82 09 959	B	39	4-G16	82 18 067	B	355	5-I20	82 20 786	B	103	4-J08
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82 09 983	B	17	4-F18	82 18 208	B	363	5-J04	82 20 816	B	103	4-J08
82 09 991	B	17	4-F18	82 18 265	B	53	4-H06	82 20 856	B	57	4-H10
82 10 007	B	17	4-F18	82 18 358	B	63	4-H16	82 21 012	B	139	4-K20
82 10 023	B	33	4-G10	82 18 406	B	63	4-H16	82 21 012	B	147	4-L04

NUMERICAL REGISTER				NUMMERREGISTER				Date Datum	Group Grupp				Page Sida							
								1988-10	10A								15			
Part No Art.nr	Gr	Page Sida	Grid Koord	Part No Art.nr	Gr	Page Sida	Grid Koord	Part No Art.nr	Gr	Page Sida	Grid Koord	Part No Art.nr	Gr	Page Sida	Grid Koord					
82 23 745	B	103	4-J08	82 27 738	B	137	4-K18	82 36 234	B	129	4-K10	82 37 935	B	363	5-J04					
82 23 752	B	57	4-H10	82 27 738	B	147	4-L04	82 36 242	B	121	4-K02	82 37 950	B	363	5-J04					
82 23 836	B	15	4-F16	82 27 779	B	33	4-G10	82 36 242	B	129	4-K10	82 38 008	B	365	5-J06					
82 23 919	B	31	4-G08	82 28 108	B	363	5-J04	82 36 309	B	63	4-H16	82 38 018	B	365	5-J06					
82 23 927	B	31	4-G08	82 28 264	B	13	4-F14	82 36 317	B	63	4-H16	82 38 024	B	365	5-J06					
82 24 016	B	357	5-I22	82 28 405	B	109	4-J14	82 36 325	B	63	4-H16	82 38 032	B	365	5-J06					
82 24 040	B	51	4-H04	82 28 413	B	111	4-J16	82 36 390	B	65	4-H18	82 38 073	B	97	4-H02					
82 24 057	B	363	5-J04	82 28 678	B	15	4-F16	82 36 556	B	121	4-K02	82 38 081	B	95	4-H24					
82 24 065	B	363	5-J04	82 28 702	B	19	4-F20	82 36 556	B	129	4-K10	82 38 094	B	97	4-H02					
82 24 206	B	51	4-H04	82 28 843	B	21	4-F22	82 36 598	B	121	4-K02	82 38 099	B	95	4-H24					
82 24 214	B	51	4-H04	82 28 967	B	61	4-H14	82 36 598	B	129	4-K10	82 38 107	B	95	4-H24					
82 24 222	B	51	4-H04	82 29 098	B	103	4-J08	82 36 605	B	67	4-H20	82 38 107	B	97	4-H02					
82 24 347	B	363	5-J04	82 29 106	B	103	4-J08	82 36 605	B	79	4-H08	82 38 115	B	95	4-H24					
82 24 354	B	37	4-G14	82 29 239	B	31	4-G08	82 36 649	B	355	5-I20	82 38 115	B	97	4-H02					
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82 25 971	B	129	4-K10	82 35 053	B	103	4-J08	82 37 380	B	111	4-J16	82 41 119	B	77	4-H06					
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Page Side	Group	Date	NUMERICAL REGISTER				NUMMERREGISTER				
16	10A	1988-10									
Part No Art nr	Gr	Page Sida	Grid Koord	Part No Art nr	Gr	Page Sida	Grid Koord	Part No Art nr	Gr	Page Sida	Grid Koord
82 43 578	8	75	4-104	82 45 670	8	83	4-112	82 49 880	8	21	4-F22
82 43 578	8	77	4-106	82 46 688	8	83	4-112	82 49 914	8	95	4-A-12
82 43 651	8	77	4-106	82 46 712	8	75	4-104	82 49 914	8	97	4-A-12
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82 43 856	8	97	4-J02	82 47 256	8	363	5-J04	82 49 922	8	97	4-J02
82 43 950	8	76	4-104	82 47 553	8	367	5-J08	82 49 955	8	131	4-K12
82 44 006	8	75	4-104	82 47 629	8	367	5-J08	82 49 963	8	131	4-K12
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82 46 421	8	109	4-J14	82 49 682	8	27	4-G04	82 51 865	8	369	5-J10
82 46 464	8	87	4-I16	82 49 724	8	27	4-G04	82 51 977	8	369	5-I10
82 46 472	8	353	5-I18	82 49 740	8	27	4-G04	82 52 108	8	91	4-I20
82 46 480	8	115	4-J20	82 49 757	8	27	4-G04	82 52 116	8	15	4-F16
82 46 555	8	143	4-K24	82 49 765	8	27	4-G04	82 52 314	8	91	4-I20
82 46 561	8	143	4-K24	82 49 831	8	21	4-F22	82 52 383	8	91	4-I20
82 46 561	8	79	4-I08	82 49 849	8	21	4-F22	82 52 405	8	91	4-I20
82 46 561	8	79	4-I08	82 49 872	8	21	4-F22	82 52 421	8	91	4-I20
82 46 561	8	79	4-I08	82 49 872	8	21	4-F22	82 52 421	8	91	4-I20

NUMERICAL REGISTER				NUMMERREGISTER				Date	Group				Page			
								1988-10	10A				17			
Part No	Gr	Page	Grid	Part No	Gr	Page	Grid	Part No	Gr	Page	Grid	Part No	Gr	Page	Grid	
Art nr	Gr	Sida	Koord	Art nr	Gr	Sida	Koord	Art nr	Gr	Sida	Koord	Art nr	Gr	Sida	Koord	
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Page Sida	Group Grupp	Date Datum	NUMERICAL REGISTER				NUMMERREGISTER				
18	10A	1988-10									
Part No Art nr	Gr Gr	Page Sida	Gnd Koord	Part No Art nr	Gr Gr	Page Sida	Gnd Koord	Part No Art nr	Gr Gr	Page Sida	Gnd Koord
82 75 307	8	117	4-J22	82 82 253	8	23	4-F24	82 83 666	8	13	4-F14
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NUMERICAL REGISTER				NUMMERREGISTER				Date Datum				Group Grupp				Page Sida							
								1988-10								10A				19			
Part No Art nr	Gr Gr	Page Sida	Gnd Koord	Part No Art nr	Gr Gr	Page Sida	Gnd Koord	Part No Art nr	Gr Gr	Page Sida	Gnd Koord	Part No Art nr	Gr Gr	Page Sida	Gnd Koord	Part No Art nr	Gr Gr	Page Sida	Gnd Koord				
82 90 470	1	37	1-I14	83 02 200	2	39	1-K16	83 02 838	2	25	1-K02	83 03 547	2	27	1-K04	83 03 547	2	27	1-K04				
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Page Side	Group	Date	NUMERICAL REGISTER				NUMMERREGISTER				
20	10A	1988-10									
Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord
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NUMERICAL REGISTER				NUMMERREGISTER				Date Datum				Group Grupp				Page Sida			
								1988-10				10A				21			
Part No Art nr	Gr	Page Sida	Grid Koord	Part No Art nr	Gr	Page Sida	Grid Koord	Part No Art nr	Gr	Page Sida	Grid Koord	Part No Art nr	Gr	Page Sida	Grid Koord	Part No Art nr	Gr	Page Sida	Grid Koord
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8307 712	2	89	2-B08	8308 652	2	95	2-B14	8309 098	2	95	2-B14	8310 393	2	105	2-B24				
8307 852	2	91	2-B10	8308 652	2	99	2-B18	8309 098	2	99	2-B18	8310 393	2	109	2-C04				
8308 058	2	89	2-B08	8308 652	0	7	1-F07	8309 098	2	101	2-B20	8310 427	2	89	2-B08				
8308 090	2	25	1-K02	8308 710	2	47	1-K24	8309 098	2	107	2-C02	8310 427	2	49	1-L02				
8308 108	2	49	1-L02	8308 710	2	57	1-L10	8309 098	2	111	2-C06	8310 427	2	79	2-A22				

Page Sida	Group Grupp	Date Datum	NUMERICAL REGISTER				NUMMERREGISTER				
22	10A	1988-10									
Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord
83 10 492	2	79	2-A22	83 12 472	2	257	2-H08	83 14 510	2	27	1-K04
83 10 518	2	73	2-A22	83 12 639	0	13	1-F14	83 14 510	2	47	1-K24
83 10 534	2	75	2-A22	83 12 639	2	49	1-L02	83 14 536	9	349	5-H12
83 10 542	2	79	2-A22	83 12 639	2	271	2-H22	83 14 627	2	247	2-H22
83 10 666	2	63	1-L16	83 12 704	2	142	2-D14	83 14 676	2	129	2-C04
83 10 674	2	57	1-L10	83 12 712	2	143	2-D14	83 14 676	2	133	2-C24
83 10 682	2	39	1-K15	83 12 746	2	25	1-K02	83 14 676	2	141	2-D12
83 10 682	2	49	1-L02	83 12 753	2	287	2-J14	83 14 676	2	145	2-D16
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83 10 740	0	18	1-F19	83 12 894	2	205	2-G04	83 15 061	2	169	2-E12
83 10 740	2	48	1-L02	83 12 902	2	203	2-G02	83 15 079	2	189	2-F12
83 10 740	2	279	2-J06	83 12 902	2	205	2-G04	83 15 087	2	155	2-E02
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83 10 856	0	16	1-F17	83 12 944	2	231	2-H06	83 15 087	2	165	2-E12
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83 11 227	2	27	1-K04	83 13 199	2	257	2-H08	83 15 145	2	165	2-E02
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83 12 464	3	29	3-B06	83 14 494	2	197	2-F20	83 15 780	2	17	1-J18

NUMERICAL REGISTER				NUMMERREGISTER				Date Datum				Group Grupp				Page Sida							
								1988-10								10A				23			
Part No Art nr	Gr Gr	Page Sida	Grnd Koord	Part No Art nr	Gr Gr	Page Sida	Grnd Koord	Part No Art nr	Gr Gr	Page Sida	Grnd Koord	Part No Art nr	Gr Gr	Page Sida	Grnd Koord	Part No Art nr	Gr Gr	Page Sida	Grnd Koord				
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0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	5-M02

Page Sida	Group Grupp	Date Datum	NUMERICAL REGISTER								NUMMERREGISTER								
26		10A		1988-10															
Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord				
83 33 142	2	19	1-J20	83 34 922	4	75	3-J04	83 36 919	2	153	2-D04	83 39 160	4	95	3-J24				
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Page Sida

Group Grupp

Date Datum

28

10A

1988-10

Part No
Art nr

Gr

Page
Gr

Gnd
Sida

Koord

Part No
Art nr

Gr

Page
Gr

Gnd
Sida

Koord

Part No
Art nr

Gr

Page
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Gnd
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Koord

Part No
Art nr

Gr

Page
Gr

Gnd
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NUMERICAL REGISTER

NUMMERREGISTER

Date
Datum

Group
Grupp

10A

29

Part No
Art nr

Gr
Gr

Page
Seite

Grid
Koord

Part No
Art nr

Gr
Gr

Page
Seite

Grid
Koord

Part No
Art nr

Gr
Gr

Page
Seite

Grid
Koord

Part No
Art nr

Gr
Gr

Page
Seite

Grid
Koord

8355 315

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2-B02

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2-H08

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2

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2-B24

0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	--G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

Page Sida	Group Grupp	Date Datum	NUMERICAL REGISTER				NUMMERREGISTER				
30	10A	1988-10									
Part No Art nr	Gr Gr	Page Sida	Grnd Koord	Part No Art nr	Gr Gr	Page Sida	Grnd Koord	Part No Art nr	Gr Gr	Page Sida	Grnd Koord
83 61 438	2	105	2-B24	83 61 768	2	97	2-B16	83 61 012	2	233	2-H08
83 61 446	2	105	2-B24	83 61 768	2	101	2-B20	83 63 087	2	97	2-B16
83 61 446	2	109	2-C04	83 61 776	2	97	2-B16	83 63 129	2	105	2-B82
83 61 453	2	105	2-B24	83 61 776	2	101	2-B20	83 63 186	2	291	2-J18
83 61 461	2	105	2-B24	83 61 776	2	107	2-C02	83 63 194	2	291	2-J18
83 61 479	2	105	2-B24	83 61 776	2	111	2-C06	83 63 202	2	223	2-G22
83 61 479	2	109	2-C04	83 61 842	0	5	1-F06	83 63 202	2	227	2-H02
83 61 487	2	105	2-B24	83 61 842	2	235	2-H10	83 63 210	2	223	2-G22
83 61 487	2	109	2-C04	83 61 842	2	239	2-H14	83 63 210	2	227	2-H02
83 61 495	2	105	2-B24	83 61 859	0	5	1-F06	83 63 343	2	217	2-G16
83 61 503	2	105	2-B24	83 61 859	2	235	2-H10	83 61 350	0	10	1-F11
83 61 503	2	109	2-C04	83 61 859	2	239	2-H14	83 61 350	0	12	1-F13
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83 61 511	2	109	2-C04	83 61 875	2	273	2-J24	83 63 368	2	225	2-G24
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83 61 537	2	105	2-B24	83 61 891	2	275	2-J02	83 63 384	2	293	2-J20
83 61 537	2	109	2-C04	83 61 990	2	233	2-H08	83 63 392	2	226	2-G24
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83 61 550	2	109	2-C04	83 62 121	2	83	2-B02	83 63 467	2	223	2-G22
83 61 578	2	93	2-B12	83 62 170	2	41	1-K18	83 63 467	2	227	2-H02
83 61 586	2	105	2-B24	83 62 196	2	41	1-K18	83 63 481	2	221	2-G20
83 61 594	0	6	1-F07	83 62 238	2	85	1-L18	83 63 509	2	217	2-G16
83 61 594	2	107	2-C02	83 62 238	2	71	2-A14	83 63 624	2	29	1-K06
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83 61 644	2	103	2-B22	83 62 287	3	39	3-B16	83 63 947	3	25	3-B02
83 61 651	2	105	2-B24	83 62 295	2	29	1-K06	83 63 954	2	22	1-F23
83 61 651	2	109	2-C04	83 62 295	2	35	1-K12	83 63 954	3	26	3-B02
83 61 685	2	105	2-B24	83 62 311	3	33	3-B10	83 64 051	2	97	2-B16
83 61 685	2	109	2-C04	83 62 311	3	37	3-B14	83 64 051	2	101	2-B20
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83 61 693	2	109	2-C04	83 62 360	3	31	3-B08	83 64 051	2	109	2-C04
83 61 701	2	105	2-B24	83 62 360	3	33	3-B10	83 64 069	2	97	2-B16
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83 61 743	2	97	2-B16	83 62 659	2	281	2-J08	83 64 192	2	109	2-C04
83 61 743	2	101	2-B20	83 62 659	2	283	2-J10	83 64 200	2	97	2-B16
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83 61 743	2	107	2-C02	83 62 659	2	285	2-J22	83 64 200	2	109	2-C04
83 61 750	2	105	2-B24	83 62 958	2	283	2-J10	83 64 218	2	97	2-B16
83 61 750	2	111	2-C06	83 63 004	2	283	2-J10	83 64 218	2	109	2-C04

NUMERICAL REGISTER				NUMMERREGISTER				Date Datum				Group Grupp				Page Sida							
								1988-10								10A				31			
Part No Art nr	Gr	Page Sida	Grid Koord	Part No Art nr	Gr	Page Sida	Grid Koord	Part No Art nr	Gr	Page Sida	Grid Koord	Part No Art nr	Gr	Page Sida	Grid Koord	Part No Art nr	Gr	Page Sida	Grid Koord				
83 66 007	2	41	1-K18	83 67 575	2	71	2-A14	83 69 654	2	111	2-C06	83 71 643	2	143	2-D14								
83 66 007	2	45	1-K22	83 67 583	2	67	1-L20	83 69 670	2	61	1-L14	83 71 643	2	147	2-D18								
83 66 015	2	241	2-H16	83 67 583	2	71	2-A14	83 69 677	2	61	1-L14	83 71 643	2	155	2-E02								
83 66 023	2	99	2-B18	83 67 591	2	67	1-L20	83 69 678	0	3	1-F04	83 71 643	2	171	2-E12								
83 66 023	2	101	2-B20	83 67 591	2	71	2-A14	83 69 679	2	61	1-L14	83 71 643	2	175	2-E24								
83 66 122	3	38	3-B16	83 67 674	2	275	2-J02	83 69 685	3	25	3-B02	83 71 718	2	129	2-C22								
83 66 189	2	293	2-J20	83 67 690	3	39	4-B16	83 69 685	3	25	3-B02	83 71 718	2	133	2-C04								
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83 66 254	0	5	1-F06	83 67 732	2	87	2-B06	83 69 686	6	349	5-H14	83 71 718	2	145	2-D16								
83 66 254	2	295	2-J22	83 67 856	2	295	2-J22	83 69 686	2	97	2-B16	83 71 809	2	131	2-D02								
83 66 262	0	5	1-F06	83 67 864	2	295	2-J22	83 69 694	2	101	2-B20	83 71 809	2	141	2-D12								
83 66 262	2	293	2-J20	83 67 971	2	295	2-J22	83 69 694	2	109	2-C04	83 71 817	2	125	2-C24								
83 66 288	0	5	1-F06	83 68 086	0	10	1-F11	83 69 902	2	97	2-B16	83 71 817	2	141	2-D12								
83 66 288	2	295	2-J22	83 68 086	0	12	1-F13	83 69 902	2	101	2-B20	83 71 833	2	131	2-D02								
83 66 304	2	99	2-B18	83 68 086	2	219	2-G18	83 69 902	2	108	2-C04	83 71 833	2	141	2-D12								
83 66 304	2	101	2-B20	83 68 276	2	217	2-G16	83 69 910	2	99	2-B18	83 71 833	2	155	2-E02								
83 66 312	2	97	2-B16	83 68 334	2	95	2-B14	83 69 910	2	101	2-B20	83 71 833	2	169	2-E16								
83 66 312	2	101	2-B20	83 68 334	2	99	2-B18	83 69 944	2	109	2-C04	83 71 957	2	129	2-C24								
83 66 361	2	31	1-K08	83 68 334	2	103	2-B22	83 69 951	2	109	2-C04	83 71 957	2	143	2-D14								
83 66 395	2	293	2-J20	83 68 359	2	91	2-B10	83 69 969	2	105	2-B24	83 71 957	2	155	2-E02								
83 66 411	2	97	2-B16	83 68 432	2	295	2-J22	83 69 969	2	109	2-C04	83 71 957	2	171	2-E16								
83 66 411	2	101	2-B20	83 68 508	2	295	2-J22	83 69 977	2	109	2-C04	83 71 999	2	129	2-C24								
83 66 551	2	293	2-J20	83 68 672	2	41	1-K18	83 70 207	0	9	1-F10	83 71 999	2	133	2-D04								
83 66 569	2	239	2-H14	83 68 672	2	125	2-C20	83 70 207	0	10	1-F11	83 71 999	2	141	2-D12								
83 66 577	0	6	1-F07	83 68 821	2	59	1-L12	83 70 207	2	247	2-H22	83 71 999	2	145	2-D16								
83 66 577	2	109	2-C04	83 68 862	2	105	2-B24	83 70 207	2	249	2-H24	83 71 999	2	155	2-E02								
83 66 643	0	6	1-F07	83 68 862	2	109	2-C04	83 70 207	2	253	2-D04	83 71 999	2	157	2-E04								
83 66 650	0	6	1-F07	83 68 870	2	109	2-C04	83 70 595	0	9	1-F10	83 71 999	2	169	2-E16								
83 66 668	0	6	1-F07	83 68 893	2	295	2-J22	83 70 595	2	247	2-H22	83 71 999	2	173	2-E20								
83 66 678	0	6	1-F07	83 68 997	2	295	2-J22	83 71 221	2	129	2-C24	83 72 728	2	257	2-H08								
83 66 692	2	97	2-B16	83 69 001	2	295	2-J22	83 71 221	2	133	2-D04	83 72 773	2	257	2-H08								
83 66 742	2	109	2-C04	83 69 019	2	295	2-J22	83 71 221	2	135	2-D06	83 72 781	2	257	2-H08								
83 66 782	2	295	2-J22	83 69 043	2	295	2-J22	83 71 221	2	141	2-D12	83 72 831	2	257	2-H08								
83 66 791	2	201	2-F24	83 69 068	2	295	2-J22	83 71 221	2	145	2-D16	83 72 831	2	261	2-H12								
83 66 791	2	241	2-H16	83 69 076	2	227	2-H02	83 71 221	2	149	2-D20	83 72 848	2	257	2-H08								
83 66 809	2	97	2-B16	83 69 064	2	227	2-H02	83 71 221	2	155	2-E02	83 73 078	4	59	3-H22								
83 66 809	2	101	2-B20	83 69 100	2	295	2-J22	83 71 221	2	157	2-E04	83 73 235	4	95	3-J24								
83 66 858	2	221	2-G20	83 69 118	2	295	2-J22	83 71 221	2	161	2-E08	83 73 714	4	89	3-J24								
83 66 866	2	221	2-G20	83 69 142	2	235	2-H14	83 71 221	2	169	2-E16	83 73 714	4	93	3-J24								
83 66 874	2	221	2-G20	83 69 159	2	295	2-J22	83 71 221	2	173	2-E20	83 74 357	2	113	2-C08								
83 66 908	2	41	1-K18	83 69 167	3	25	3-B02	83 71 221	2	177	2-E24	83 74 357	2	115	2-C10								
83 66 916	0	5	1-F06	83 69 191	2	87	2-B06	83 71 239	2	129	2-C24	83 74 357	2	117	2-D12								
83 66 916	2	295	2-J22	83 69 316	2	207	2-G06	83 71 395	2	129	2-C24	83 74 357	2	143	2-D14								
83 66 924	0	5	1-F06	83 69 324	2	207	2-G06	83 71 551	2	141	2-D12	83 74 357	2	151	2-D22								
83 66 924	2	295	2-J22	83 69 332	2	207	2-G06	83 71 502	2	129	2-C24	83 74 357	2	163	2-E10								
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83 67 237	2	41	1-K18	83 69 373	2	283	2-H10	83 71 502	2	145	2-D16	83 74 357	2	181	2-F04								
83 67 288	2	229	2-H04	83 69 621	2	235	2-H14	83 71 551	2	129	2-C24	83 74 357	2	185	2-F08								
83 67 294	2	229	2-H04	83 69 639	2	105	2-C04	83 71 551	2	133	2-D04	83 74 357	3	89	3-P18								
83 67 344	2	295	2-J22	83 69 647	0	6	1-F07	83 71 551	2	135	2-D06	83 74 357	3	91	3-D20								
83 67 435	2	295	2-J22	83 69 647	2	99	2-B18	83 71 551	2	137	2-D08	83 74 357	3	116	3-E20								
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83 67 468	2	295	2-J22	83 69 647	2	107	2-C02	83 71 551	2	145	2-D16	83 74 357	4	91	3-J24								
83 67 492	2	227	2-H02	83 69 647	2	111	2-C06	83 71 551	2	149	2-D20	83 74 357	5	17	4-A18								
83 67 492	2	293	2-J20	83 69 654	2	95	2-B14	83 71 551	3	95	3-D24	83 74 357	6	27	4-A08								
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83 67 567	2	71	2-A14	83 69 654	2	107	2-C02	83 71 551	4	11	3-G12	83 74 555	4	97	3-K02								
83 67 575	2	65	1-L18	83 69 654	2	109	2-C04	83 71 643	2	129	2-C24	83 74 639	0	2	1-F07								

Page Sida	Group Grupp	Date Datum	NUMERICAL REGISTER				NUMMERREGISTER					
32	10A	1988-10	Part No Art nr	Gr Gr	Page Sida	Gr Gr	Part No Art nr	Gr Gr	Page Sida	Gr Gr		
83 74 639	0	3	1-F04		83 77 103	3	99	3-E04	83 78 416	2	141	2-D12
83 74 639	0	4	1-F05		83 77 434	4	69	3-I22	83 78 416	2	145	2-D16
83 74 639	2	113	2-C08		83 77 483	2	129	2-C24	83 78 416	2	156	2-E02
83 74 639	2	115	2-C10		83 77 483	2	133	2-D04	83 78 416	2	157	2-E04
83 74 639	2	117	2-C12		83 77 483	2	135	2-D06	83 78 416	2	169	2-E10
83 74 639	2	119	2-C14		83 77 483	2	137	2-D08	83 78 416	2	173	2-E16
83 74 753	4	69	3-I22		83 77 483	2	139	2-D10	83 78 473	2	129	2-C24
83 74 860	6	25	4-D02		83 77 483	2	141	2-D12	83 78 473	2	133	2-D04
83 75 024	4	67	3-I20		83 77 483	2	145	2-D16	83 78 473	2	141	2-D12
83 75 032	4	67	3-I20		83 77 483	2	149	2-D20	83 78 473	2	145	2-D16
83 75 057	4	67	3-I20		83 77 483	2	195	2-F08	83 78 473	2	155	2-E02
83 75 156	4	69	3-I22		83 77 491	2	129	2-C24	83 78 473	2	157	2-E04
83 75 164	4	71	3-I24		83 77 491	2	133	2-D04	83 78 473	2	169	2-E10
83 75 172	4	67	3-I20		83 77 491	2	135	2-D06	83 78 473	2	173	2-E16
83 75 172	4	71	3-I24		83 77 491	2	137	2-D08	83 78 630	3	123	3-F04
83 75 179	8	47	4-G24		83 77 491	2	139	2-D10	83 78 648	3	123	3-F04
83 75 271	3	27	3-B04		83 77 491	2	141	2-D12	83 78 655	3	123	3-F04
83 75 289	3	27	3-B04		83 77 491	2	145	2-D16	83 78 663	3	123	3-F04
83 75 339	4	69	3-I22		83 77 491	2	149	2-D20	83 78 671	3	123	3-F04
83 75 396	4	93	3-J22		83 77 491	2	185	2-F08	83 78 689	3	123	3-F04
83 75 404	4	93	3-J22		83 77 608	2	189	2-F12	83 79 026	2	113	2-C08
83 75 446	4	93	3-J22		83 77 640	2	129	2-C24	83 79 026	2	115	2-C10
83 75 461	4	93	3-J22		83 77 640	2	143	2-D14	83 79 026	2	117	2-C12
83 75 495	4	95	3-J24		83 77 640	2	155	2-E02	83 79 026	2	119	2-D14
83 75 594	3	9	3-A10		83 77 640	2	171	2-E18	83 79 158	3	101	3-E06
83 75 628	2	129	2-C24		83 77 657	2	141	2-D12	83 79 166	2	131	2-D02
83 75 735	3	9	3-A10		83 77 685	2	141	2-D12	83 79 166	2	141	2-D02
83 75 795	4	93	3-J22		83 77 689	2	143	2-D14	83 79 166	2	155	2-E02
83 75 958	4	95	3-J24		83 77 749	2	143	2-D14	83 79 166	2	169	2-E16
83 75 990	4	69	3-I22		83 77 921	2	189	2-F12	83 79 257	2	63	1-E16
83 76 006	4	69	3-I22		83 77 939	2	189	2-F12	83 79 265	2	151	2-E22
83 76 014	3	99	3-E04		83 77 970	4	67	3-I20	83 79 265	3	101	3-E06
83 76 071	2	143	2-D14		83 77 995	2	143	2-D14	83 79 265	5	31	4-B08
83 76 071	2	171	2-E18		83 78 002	2	287	2-J14	83 79 281	0	12	1-F13
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83 76 121	2	281	2-J08		83 78 093	2	155	2-E02	83 79 299	2	13	1-J14
83 76 139	2	189	2-F12		83 78 093	2	157	2-E04	83 79 299	2	15	1-J16
83 76 147	2	189	2-F12		83 78 093	2	161	2-E08	83 79 299	2	17	1-J18
83 76 188	2	281	2-J08		83 78 093	2	169	2-E16	83 79 299	2	23	1-J24
83 76 345	2	213	2-G12		83 78 093	2	173	2-E20	83 79 307	0	12	1-F13
83 76 352	2	213	2-G12		83 78 093	2	177	2-E24	83 79 307	2	13	1-J14
83 76 352	1	223	2-G22		83 78 093	2	197	2-F20	83 79 307	2	15	1-J16
83 76 352	2	227	2-H02		83 78 192	2	143	2-D14	83 79 307	2	17	1-J18
83 76 378	2	189	2-F12		83 78 192	2	149	2-D16	83 79 307	2	23	1-J24
83 76 493	2	281	2-J08		83 78 200	2	129	2-C24	83 79 315	0	12	1-F13
83 76 519	2	281	2-J08		83 78 200	2	143	2-D14	83 79 315	2	13	1-J14
83 76 618	2	203	2-G02		83 78 408	2	129	2-C24	83 79 315	2	15	1-J16
83 76 674	2	141	2-D12		83 78 408	2	133	2-D04	83 79 315	2	17	1-J18
83 76 682	3	99	3-E04		83 78 408	2	141	2-D12	83 79 356	2	13	1-J14
83 76 790	2	143	2-D14		83 78 408	2	145	2-D16	83 79 356	2	15	1-J16
83 76 790	2	171	2-E18		83 78 408	2	155	2-E02	83 79 356	2	17	1-J18
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83 76 899	2	171	2-E18		83 78 408	2	169	2-E16	83 79 488	2	271	2-H22
83 76 931	2	143	2-D14		83 78 408	2	173	2-E20	83 79 547	2	113	2-C08
83 76 998	2	143	2-D14		83 78 416	2	129	2-C24	83 79 547	2	115	2-C10
83 77 095	3	99	3-E04		83 78 416	2	133	2-D04	83 79 596	2	113	2-C08
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NUMERICAL REGISTER										NUMMERREGISTER				Date Datum	Group Grupp	Page Sida
1988-10										10A				33		
Part No Art nr	Gr Gr	Page Sida	Gnd Koord	Part No Art nr	Gr Gr	Page Sida	Gnd Koord	Part No Art nr	Gr Gr	Page Sida	Gnd Koord	Part No Art nr	Gr Gr	Page Sida	Gnd Koord	
83 83 218	4	7	3-G08	83 85 064	4	67	3-I20	83 85 351	2	121	2-C16	83 87 185	2	145	2-D16	
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83 84 323	2	253	2-H04	83 85 361	4	77	3-J06	83 86 558	2	179	2-F02	83 87 268	2	145	2-D16	
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83 84 794	2	157	2-E04	83 85 809	2	169	2-E16	83 87 052	2	249	2-H24	83 88 001	2	149	2-D20	
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Page Sida	Group Grupp	Date Datum	NUMERICAL REGISTER				NUMMERREGISTER				
34	10A	1988-10									
Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord
83 88 688	2	47	1-K24	83 89 496	0	9	1-F10	83 90 312	1	17	1-H18
83 89 686	2	83	1-L16	83 89 496	2	247	2-H22	83 90 320	1	19	1-H20
83 89 696	2	47	1-K24	83 89 512	0	19	1-F20	83 90 338	1	9	1-H10
83 88 696	2	83	1-L16	83 89 512	2	283	2-J10	83 90 379	1	5	1-H06
83 88 704	2	47	1-K24	83 89 637	0	17	1-F18	83 90 387	1	5	1-H06
83 88 704	2	83	1-L16	83 89 637	2	71	2-A14	83 90 395	1	9	1-H10
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83 89 795	0	19	1-F20	83 89 652	0	17	1-F18	83 90 445	1	5	1-H06
83 89 811	0	14	1-F15	83 89 652	2	71	2-A14	83 90 452	1	5	1-H06
83 88 811	2	265	2-H16	83 89 660	3	29	3-B06	83 90 460	1	23	1-H24
83 88 852	0	16	1-F17	83 89 660	3	31	3-B08	83 90 478	1	5	1-H06
83 89 852	2	83	1-L16	83 89 678	3	29	3-B06	83 90 502	1	5	1-H06
83 88 936	0	5	1-F06	83 89 678	3	31	3-B08	83 90 536	1	9	1-H10
83 88 936	2	27	1-K04	83 89 728	0	22	1-F23	83 90 544	1	9	1-H10
83 89 033	0	19	1-F20	83 89 728	3	27	3-B04	83 90 551	1	9	1-H10
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83 89 066	0	16	1-F17	83 89 819	0	9	1-F10	83 90 585	1	9	1-H10
83 89 066	2	69	1-L22	83 89 819	2	247	2-H22	83 90 593	1	5	1-H06
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83 89 074	3	27	3-B04	83 89 827	2	21	1-J22	83 90 668	1	5	1-H06
83 89 090	0	18	1-F19	83 89 876	2	87	2-B06	83 90 676	1	5	1-H06
83 89 090	2	281	2-H08	83 89 900	0	17	1-F18	83 90 684	1	5	1-H06
83 89 165	2	255	2-H02	83 89 900	2	65	1-L18	83 90 684	1	23	1-H24
83 89 155	2	281	2-H08	83 89 900	2	71	2-A14	83 90 617	1	9	1-H10
83 89 173	0	18	1-F19	83 89 918	0	18	1-F19	83 90 858	1	17	1-H18
83 89 173	2	281	2-H08	83 89 918	2	67	1-L20	83 91 146	1	5	1-H06
83 89 264	0	19	1-F20	83 89 918	2	71	2-A14	83 91 153	1	5	1-H06
83 89 272	0	19	1-F20	83 89 926	0	18	1-F19	83 91 229	1	21	1-H22
83 89 280	0	16	1-F17	83 89 926	2	87	1-L20	83 91 260	1	9	1-H10
83 89 280	2	47	1-K24	83 89 926	2	73	2-A16	83 91 377	1	5	1-H06
83 89 260	2	83	1-L16	83 89 942	0	24	1-G01	83 91 401	1	9	1-H10
83 89 298	0	16	1-F17	83 89 942	3	21	3-A22	83 91 419	1	9	1-H10
83 89 298	2	83	1-L16	83 89 942	3	23	3-A24	83 91 450	1	9	1-H10
83 89 306	0	16	1-F17	83 89 959	0	24	1-G01	83 91 633	1	9	1-H10
83 89 306	2	83	1-L16	83 89 959	3	21	3-A22	83 91 799	1	9	1-H10
83 89 314	0	16	1-F17	83 89 959	3	23	3-A24	83 91 849	1	5	1-H06
83 89 314	2	83	1-L16	83 90 015	1	17	1-H18	83 91 884	1	9	1-H10
83 89 322	0	16	1-F17	83 90 023	1	21	1-H22	83 91 880	1	5	1-H06
83 89 322	2	83	1-L16	83 90 049	1	19	1-H20	83 91 898	1	5	1-H06
83 89 330	0	16	1-F17	83 90 072	1	19	1-H20	83 91 914	1	9	1-H10
83 89 330	2	83	1-L16	83 90 098	1	17	1-H18	83 91 922	1	5	1-H06
83 89 413	0	16	1-F17	83 90 106	1	17	1-H18	83 91 930	1	9	1-H10
83 89 413	2	83	1-L16	83 90 114	1	17	1-H18	83 91 948	1	9	1-H10
83 89 421	0	16	1-F17	83 92 122	1	21	1-H22	83 91 989	1	9	1-H10
83 89 421	2	83	1-L16	83 92 130	1	17	1-H18	83 91 997	1	11	1-H12
83 89 439	0	16	1-F17	83 90 148	1	21	1-H22	83 92 003	0	7	1-F08
83 89 439	2	83	1-L16	83 90 155	1	17	1-H18	83 92 045	1	9	1-H10
83 89 447	0	17	1-F18	83 90 163	1	21	1-H22	83 92 060	1	17	1-H18
83 89 447	2	85	1-L18	83 90 169	1	19	1-H20	83 92 068	1	5	1-H06
83 89 447	2	71	2-A14	83 90 197	1	17	1-H18	83 92 128	1	9	1-H10
83 89 454	0	17	1-F18	83 90 205	1	17	1-H18	83 92 136	1	9	1-H10
83 89 454	2	87	1-L20	83 90 213	1	17	1-H18	83 92 144	1	9	1-H10
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83 89 462	0	17	1-F18	83 90 247	1	19	1-H20	83 92 169	1	5	1-H06
83 89 462	2	87	1-L20	83 90 262	1	17	1-H18	83 92 185	1	9	1-H10
83 89 462	2	71	2-A14	83 90 270	1	17	1-H18	83 92 193	1	9	1-H10
83 89 468	0	20	1-F21	83 90 288	1	19	1-H20	83 92 201	1	9	1-H10
83 89 468	2	57	1-L10	83 90 296	1	17	1-H18	83 92 219	1	9	1-H10

NUMERICAL REGISTER				NUMMERREGISTER				Date Datum	Group Grupp				Page Sida				
								1988-10	10A								35
Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord		
83 92 597	1	13	1-H14	84 06 142	8	139	4-K20	84 09 849	8	123	4-K04	84 15 010	8	127	4-K08		
83 94 033	1	13	1-H14	84 06 142	8	147	4-L04	84 09 849	8	131	4-K12	84 15 028	8	127	4-K08		
83 94 306	1	13	1-H14	84 06 258	8	239	5-D24	84 09 856	8	123	4-K04	84 15 035	8	127	4-K08		
84 00 350	8	23	4-H12	84 06 266	8	239	5-D24	84 09 856	8	131	4-K12	84 15 044	8	127	4-K08		
84 00 350	8	255	5-E16	84 06 553	8	269	5-F06	84 09 953	8	265	5-F02	84 15 051	8	127	4-K08		
84 00 350	8	263	5-E24	84 06 652	8	277	5-F14	84 10 102	5	29	4-B06	84 15 069	8	127	4-K08		
84 00 350	8	295	5-G08	84 06 652	8	289	5-G02	84 10 102	5	33	4-B10	84 15 275	8	141	4-K22		
84 00 360	8	309	5-G22	84 06 682	8	291	5-G04	84 10 409	8	316	5-H04	84 15 283	8	141	4-K22		
84 00 384	8	315	5-H04	84 06 829	8	275	5-F12	84 10 920	8	53	4-H06	84 15 382	8	143	4-K24		
84 00 418	8	315	5-H04	84 06 829	8	289	5-G02	84 10 953	8	55	4-H08	84 15 400	8	131	4-K12		
84 00 426	8	315	5-H04	84 06 878	8	275	5-F12	84 10 951	0	41	1-G18	84 15 473	8	131	4-K12		
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84 01 135	8	119	4-J24	84 07 009	8	273	5-F10	84 10 961	8	257	5-E18	84 15 580	8	321	5-H20		
84 01 150	8	119	4-J24	84 07 009	8	281	5-F18	84 10 961	8	273	5-F10	84 15 580	8	331	5-H10		
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84 01 275	8	131	4-K12	84 07 298	8	135	4-K16	84 10 961	8	285	5-F22	84 15 687	8	131	4-K12		
84 01 291	8	125	4-K06	84 07 306	8	135	4-K16	84 10 961	8	297	5-G10	84 15 820	8	81	4-H10		
84 01 291	8	131	4-K12	84 07 314	8	137	4-K18	84 10 961	8	303	5-G16	84 15 838	8	81	4-H10		
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84 02 273	8	69	4-H22	84 07 488	8	137	4-K18	84 11 670	8	153	4-L10	84 15 911	8	81	4-H10		
84 02 273	8	85	4-H14	84 07 488	8	147	4-L04	84 11 688	8	153	4-L10	84 15 929	8	81	4-H10		
84 02 497	8	69	4-H22	84 07 504	8	137	4-K18	84 12 256	0	37	1-G14	84 15 952	8	83	4-H12		
84 02 497	8	85	4-H14	84 07 504	8	143	4-K24	84 12 256	8	137	4-K18	84 15 960	8	83	4-H12		
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84 03 438	8	85	4-H22	84 08 682	8	49	4-H02	84 13 429	8	309	5-G22	84 18 451	8	67	4-H20		
84 03 446	8	69	4-H22	84 08 682	8	255	5-E16	84 13 429	8	331	5-H20	84 18 469	8	67	4-H20		
84 03 446	8	81	4-H10	84 08 882	8	323	5-H12	84 13 742	8	85	4-H14	84 18 493	8	71	4-H24		
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84 05 888	8	315	5-H04	84 09 708	8	305	5-G18	84 14 955	8	273	5-F10	84 21 786	8	265	5-F02		
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84 05 118	8	223	5-D08	84 09 831	8	121	4-K02	84 14 953	8	273	5-F10	84 22 032	8	95	3-J24		
84 05 118	8	231	5-D16	84 09 831	8	131	4-K12	84 14 953	8	279	5-F16	84 22 156	8	315	5-H04		

Page Sida	Group Grupp	Date Datum	NUMERICAL REGISTER				NUMMERREGISTER				
36	10A	1988-10									
Part No Art nr	Gr Gr	Page Sida	Gnd Koord	Part No Art nr	Gr Gr	Page Sida	Gnd Koord	Part No Art nr	Gr Gr	Page Sida	Gnd Koord
84 22 164	4	95	3-J24	84 27 841	8	351	5-I16	84 34 912	8	265	5-F02
84 22 305	8	345	5-I10	84 27 999	8	49	4-H02	84 34 920	8	271	5-F08
84 22 362	8	249	5-E10	84 28 096	8	153	4-L10	84 34 953	3	69	3-C22
84 22 370	8	249	5-E10	84 28 120	8	153	4-L10	84 34 987	8	293	5-G08
84 22 404	8	49	4-H02	84 28 138	8	153	4-L10	84 35 117	8	49	4-H02
84 22 555	8	49	4-H02	84 28 146	8	153	4-L10	84 35 315	8	285	5-F02
84 22 980	8	49	4-H02	84 28 179	8	153	4-L10	84 35 323	8	285	5-F02
84 23 147	8	265	5-F02	84 28 203	8	155	4-L12	84 35 331	8	289	5-F08
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84 23 444	8	81	4-H10	84 28 229	8	155	4-L12	84 35 356	8	269	5-F08
84 24 012	8	353	5-I18	84 28 237	8	155	4-L12	84 35 384	8	269	5-F08
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84 25 100	8	267	5-F04	84 29 870	8	293	5-G06	84 36 933	8	169	5-B02
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84 27 254	2	287	2-J14	84 34 847	8	105	4-J10	84 38 525	8	315	5-H04
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84 27 742	8	49	4-H02	84 34 904	8	293	5-G08	84 39 838	8	315	5-H04
84 27 841	8	51	4-H04	84 34 904	8	305	5-G18	84 39 911	8	315	5-H04

NUMERICAL REGISTER				NUMMERREGISTER				Date Datum	Group Grupp		Page Sida				
								1988-10	10A		37				
Part No Art nr	Gr Gr	Page Sida	Gnd Koord	Part No Art nr	Gr Gr	Page Sida	Gnd Koord	Part No Art nr	Gr Gr	Page Sida	Gnd Koord	Part No Art nr	Gr Gr	Page Sida	Gnd Koord
84 45 785	8	85	4-I14	84 50 132	8	345	5-I10	84 52 583	8	265	5-F02	84 54 787	8	287	5-F24
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Page Side	Group Grupp	Date Datum	NUMERICAL REGISTER				NUMMERREGISTER				
38	10A	1988-10									
Part No Art nr	Gr	Page Sida	Grid Koord	Part No Art nr	Gr	Page Sida	Grid Koord	Part No Art nr	Gr	Page Sida	Grid Koord
84 55 909	8	167	5-A24	84 57 137	8	189	5-B22	84 59 026	8	157	5-A14
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NUMERICAL REGISTER				NUMMERREGISTER				Date Datum				Group Grupp				Page Sida							
1988-10																10A				39			
Part No Art nr	Gr	Page Sida	Grid Koord	Part No Art nr	Gr	Page Sida	Grid Koord	Part No Art nr	Gr	Page Sida	Grid Koord	Part No Art nr	Gr	Page Sida	Grid Koord	Part No Art nr	Gr	Page Sida	Grid Koord				
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0	General, Complete sets	1-A02
1	Tools	1-H02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02

Page Side	Group	Date	NUMERICAL REGISTER												NUMMERREGISTER											
42	10A	1988-10																								
Part No Art nr	Gr Gr	Page Sida	Grnd Koord	Part No Art nr	Gr Gr	Page Sida	Grnd Koord	Part No Art nr	Gr Gr	Page Sida	Grnd Koord	Part No Art nr	Gr Gr	Page Sida	Grnd Koord											
84 97 836	8	199	5-C08	84 98 974	8	199	5-B22	85 01 678	3	59	3-C12	85 05 232	3	1	3-A12											
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NUMERICAL REGISTER				NUMMERREGISTER				Date 1988-10				Group 10A				Page Sida 43			
Part No Art nr	Gr Gr	Page Sida	Gnd Koord	Part No Art nr	Gr Gr	Page Sida	Gnd Koord	Part No Art nr	Gr Gr	Page Sida	Gnd Koord	Part No Art nr	Gr Gr	Page Sida	Gnd Koord	Part No Art nr	Gr Gr	Page Sida	Gnd Koord
85 07 535	3	125	3-F06	85 09 267	3	93	3-D22	85 11 388	3	77	3-D08	85 13 772	3	79	3-D08	85 13 772	3	79	3-D08
85 07 543	3	125	3-F06	85 09 267	3	97	3-E02	85 11 448	0	23	1-F24	85 13 772	3	85	3-D14	85 13 772	3	85	3-D14
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85 07 865	3	79	3-D08	85 09 507	3	93	3-D22	85 11 743	3	65	3-C18	85 13 898	3	131	3-F12	85 13 898	3	131	3-F12
85 07 865	3	85	3-D14	85 09 507	3	97	3-E02	85 11 743	3	67	3-C20	85 13 898	8	49	4-H02	85 13 898	8	49	4-H02
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85 07 873	8	32	4-G10	85 09 697	2	287	2-J14	85 11 750	3	67	3-C20	85 14 127	3	95	3-D24	85 14 127	3	95	3-D24
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Page Sida				Group Grupp				Date Datum				NUMERICAL REGISTER				NUMMERREGISTER			
44				10A				1988-10											
Part No	Art nr	Gr	Page Sida	Gr	Page Sida	Gr	Page Sida	Gr	Page Sida	Gr	Page Sida	Part No	Art nr	Gr	Page Sida	Part No	Art nr	Gr	Page Sida
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NUMERICAL REGISTER				NUMMERREGISTER				Date Datum				Group Grupp				Page Sida							
								1988-10								10A				45			
Part No Art.nr	Gr	Page Sida	Grid Koord	Part No Art.nr	Gr	Page Sida	Grid Koord	Part No Art.nr	Gr	Page Sida	Grid Koord	Part No Art.nr	Gr	Page Sida	Grid Koord	Part No Art.nr	Gr	Page Sida	Grid Koord				
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6-B23

SAAB
genuine parts
original reservdelar

Page Sida

46

Group Grupp

10A

Date Datum

1988-10

NUMERICAL REGISTER

NUMMERREGISTER

Part No Art nr	Gr	Page Gr Sida	Gnd Koord	Part No Art nr	Gr	Page Gr Sida	Gnd Koord	Part No Art nr	Gr	Page Gr Sida	Gnd Koord	Part No Art nr	Gr	Page Gr Sida	Gnd Koord	Part No Art nr	Gr	Page Gr Sida	Gnd Koord
85 35 690	3	59	3-C12	85 38 068	3	107	3-E12	85 41 369	3	103	3-E08	85 46 780	2	289	2-J16	85 35 702	3	52	3-C12
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85 35 187	3	107	3-E12	85 40 056	8	347	5-H12	85 42 904	3	73	3-D02								

6-B24

MASTER INDEX

NUMERICAL REGISTER

NUMERICAL REGISTER

Date
Datum

1988-10

Group
Grupp

10A

Page
Seite

47

Part No Art nr	Gr Gr	Page Seite	Grid Koord	Part No Art nr	Gr Gr	Page Seite	Grid Koord	Part No Art nr	Gr Gr	Page Seite	Grid Koord	Part No Art nr	Gr Gr	Page Seite	Grid Koord	Part No Art nr	Gr Gr	Page Seite	Grid Koord
85 55 740	3	103	3-E-08	85 60 609	1	65	3-C-18	85 68 073	3	117	3-E-22	85 82 389	3	117	3-E-22	85 82 389	3	117	3-E-22
85 55 757	3	105	3-E-10	85 60 874	8	297	5-G-10	85 68 107	3	117	3-E-22	85 83 593	3	117	3-E-22	85 83 593	3	117	3-E-22
85 55 765	3	105	3-E-10	85 60 874	8	309	5-G-22	85 68 305	3	117	3-E-16	85 85 738	3	117	3-E-16	85 85 738	3	117	3-E-16
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87 01 385	4	289	3-I154	87 03 282	4	137	3-I156	87 04 041	4	193	3-I150
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87 01 385	4	331	3-I182	87 03 282	4	151	3-I184	87 04 041	4	221	3-I178
87 01 385	4	337	3-I186	87 03 282	4	153	3-I188	87 04 041	4	225	3-I182
87 01 385	4	343	3-I190	87 03 282	4	155	3-I192	87 04 041	4	229	3-I186
87 01 385	4	349	3-I194	87 03 282	4	157	3-I196	87 04 041	4	233</	

NUMERICAL REGISTER				NUMMERREGISTER				Date Datum	Group Grupp				Page Sida										
								1988-10								10A				49			
Part No Art nr	Gr Gr	Page Sida	Grnd Koord	Part No Art nr	Gr Gr	Page Sida	Grnd Koord	Part No Art nr	Gr Gr	Page Sida	Grnd Koord	Part No Art nr	Gr Gr	Page Sida	Grnd Koord	Part No Art nr	Gr Gr	Page Sida	Grnd Koord				
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Page Sida	Group Grupp	Date Datum	NUMERICAL REGISTER				NUMMERREGISTER				
50	10A	1988-10									
Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord
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87 08 760	4	89	3-J18	87 09 537	4	91	3-J20	87 11 103	4	41	3-H18
87 08 778	4	75	3-J04	87 09 545	0	31	1-G08	87 11 103	4	45	3-H22
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87 08 794	4	81	3-J10	87 09 552	0	31	1-G08	87 11 103	4	53	3-J06
87 08 836	4	57	3-J10	87 09 552	4	89	3-J18	87 11 111	4	43	3-H20
87 08 836	4	61	3-J14	87 09 578	0	31	1-G08	87 11 160	4	57	3-H18
87 08 836	4	63	3-J16	87 09 578	4	87	3-J16	87 11 160	4	61	3-H14
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87 08 836	4	83	3-J12	87 09 586	4	87	3-J16	87 11 160	4	65	3-H18
87 08 851	4	83	3-J12	87 09 610	0	29	1-G05	87 11 194	4	13	3-G14
87 08 869	4	83	3-J12	87 09 610	4	79	3-J08	87 11 285	0	25	1-G04
87 08 877	4	83	3-J12	87 10 303	4	19	3-G20	87 11 285	0	27	1-G04
87 08 883	4	87	3-J16	87 10 303	4	25	3-H02	87 11 285	4	39	3-H16
87 08 927	4	87	3-J16	87 10 303	4	31	3-H08	87 11 301	4	45	3-H22
87 08 935	4	87	3-J16	87 10 360	4	57	3-H10	87 11 327	0	26	1-G03
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87 09 008	4	69	3-J18	87 10 410	4	45	3-H22	87 11 343	4	45	3-H22
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87 09 230	4	83	3-J12	87 10 782	4	13	3-G14	87 11 434	4	45	3-H22
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87 09 255	4	81	3-J10	87 10 816	4	41	3-H18	87 11 491	4	45	3-H22
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87 09 446	4	81	3-J10	87 11 038	4	49	3-H22	87 11 632	4	49	3-H22
87 09 453	4	83	3-J12	87 11 038	4	53	3-H06	87 11 632	4	53	3-H06
87 09 461	4	83	3-J12	87 11 053	4	39	3-H16	87 11 665	4	43	3-H20
87 09 470	4	87	3-J16	87 11 079	0	25	1-G02	87 11 665	4	47	3-H24
87 09 470	4	87	3-J16	87 11 079	0	27	1-G04	87 11 707	0	29	1-G06

NUMERICAL REGISTER				NUMMERREGISTER				Date Datum		Group Grupp		Page Sida			
								1988-10				10A		51	
Part No Art nr	Gr	Page Gr Sida	Gnd Koord	Part No Art nr	Gr	Page Gr Sida	Gnd Koord	Part No Art nr	Gr	Page Gr Sida	Gnd Koord	Part No Art nr	Gr	Page Gr Sida	Gnd Koord
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87 12 325	4	43	3-H20	87 13 216	4	19	3-G20	87 14 693	4	55	3-H08	87 18 690	4	55	3-H08
87 12 325	4	47	3-H24	87 13 216	4	25	3-H02	87 14 701	4	53	3-H06	87 18 678	4	51	3-H04
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87 12 560	4	53	3-H06	87 13 471	4	45	3-H22	87 14 925	4	49	3-H02	87 19 015	4	55	3-H08
87 12 568	4	53	3-H06	87 13 497	4	45	3-H22	87 14 933	4	49	3-H02	87 19 775	4	15	3-G16
87 12 606	4	53	3-H16	87 13 497	4	49	3-H02	87 14 974	4	51	3-H04	87 19 775	4	21	3-G22
87 12 650	0	26	1-G03	87 13 497	4	53	3-H06	87 15 005	4	53	3-H06	87 19 775	4	27	3-H04
87 12 655	4	55	3-H08	87 13 513	4	45	3-H22	87 15 013	4	53	3-H06	87 19 775	4	33	3-H10
87 12 657	4	53	3-H06	87 13 513	4	49	3-H02	87 15 021	4	53	3-H06	87 19 824	0	26	1-G03
87 12 762	4	53	3-H06	87 13 513	4	53	3-H06	87 15 054	4	47	3-H24	87 20 419	0	26	1-G03
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87 13 034	4	65	3-H18	87 13 950	4	21	3-G22	87 15 468	4	21	3-G22	87 24 890	0	26	1-G03
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87 13 166	4	35	3-H12	87 14 677	4	45	3-H22	87 18 439	4	21	3-G22	87 80 025	0	28	1-G05
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87 13 208	4	53	3-H06	87 14 677	4	53	3-H06	87 18 439	4	33	3-H10	87 80 041	0	28	1-G05
87 13 216	0	26	1-G03	87 14 685	0	26	1-G03	87 18 439	4	79	3-H08	87 80 041	4	83	3-H12

Page Sida	Group Grupp	Date Datum	NUMERICAL REGISTER				NUMMERREGISTER			
52	10A	1988-10	Part No Art nr	Gr Gr	Page Sida	Grnd Koord	Part No Art nr	Gr Gr	Page Sida	Grnd Koord
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8780 058	4	83	3-J12		8780 453	1	21	1-H22	8806 689	2
8780 124	0	30	1-G07		8780 461	1	21	1-H22	8806 689	2
8780 124	4	89	3-J18		8780 479	1	23	1-H24	8806 689	2
8780 207	0	27	1-G04		8780 487	1	23	1-H24	8806 689	2
8780 207	4	7	3-C08		8780 487	1	29	1-H06	8806 689	2
8780 439	0	26	1-G03		8780 503	1	23	1-H24	8806 689	2
8780 439	4	43	3-H20		8780 511	1	23	1-H24	8806 689	2
8780 454	0	26	1-G03		8780 529	1	17	1-H18	8806 689	2
8780 454	4	43	3-H20		8780 537	1	27	1-H04	8806 689	2
8780 454	4	47	3-H24		8780 562	1	23	1-H24	88 12 810	3
8780 454	4	51	3-H04		8780 560	1	23	1-H24	88 14 857	3
8780 454	4	55	3-H08		8780 578	1	23	1-H24	88 15 649	0
8780 637	0	30	1-G07		8780 610	1	27	1-H04	88 15 649	3
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8780 645	4	85	3-J14		8780 644	1	21	1-H22	88 15 748	3
8780 652	0	29	1-G06		8780 644	1	29	1-H06	88 15 755	3
8780 652	4	85	3-J14		8780 651	1	21	1-H22	88 15 946	8
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8780 681	4	69	3-J18		8780 669	1	21	1-H22	88 15 100	8
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8780 420	1	21	1-H22		8806 689	2	135	2-D06	88 18 197	0
8780 438	1	21	1-H22		8806 689	2	141	2-D12	88 18 221	0

NUMERICAL REGISTER							NUMMERREGISTER							Date Datum		Group Grupp		Page Sida	
														1988-10		10A		53	
Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord
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Page Sida	Group Grupp	Date Datum	NUMERICAL REGISTER				NUMMERREGISTER				
54	10A	1988-10									
Part No Art nr	Gr	Page Sida	Grnd Koord	Part No Art nr	Gr	Page Sida	Grnd Koord	Part No Art nr	Gr	Page Sida	Grnd Koord
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NUMERICAL REGISTER				NUMMERREGISTER				Date Datum				Group Grupp				Page Sida							
								1988-10								10A				55			
Part No Art nr	Gr	Page Sida	Grid Koord	Part No Art nr	Gr	Page Sida	Grid Koord	Part No Art nr	Gr	Page Sida	Grid Koord	Part No Art nr	Gr	Page Sida	Grid Koord	Part No Art nr	Gr	Page Sida	Grid Koord				
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Page Sida	Group Grupp	Date Datum	NUMERICAL REGISTER				NUMMERREGISTER			
56	10A	1988-10	Part No Art nr	Gr Sida	Page Sida	Grnd Koord	Part No Art nr	Gr Sida	Page Sida	Grnd Koord
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89 34 689	5	15	4-A16	89 40 769	0	25 1-G02	89 45 289	0	36	1-G13
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89 34 705	7	11	4-E12	89 40 801	6	17 4-C18	89 45 396	5	19	4-A20
89 34 739	5	15	4-A16	89 41 015	6	5 4-C06	89 45 404	5	19	4-A20
89 34 747	5	15	4-A16	89 41 023	6	5 4-C06	89 45 404	5	19	4-A20
89 34 770	5	15	4-A16	89 41 270	0	25 1-G02	89 45 735	4	73	3-J02
89 34 788	6	5	4-C06	89 41 403	6	7 4-E08	89 45 776	7	3	4-E04
89 34 796	6	5	4-C06	89 41 452	7	5 4-E08	89 45 097	9	3	4-E04
89 34 820	7	3	4-E04	89 41 502	7	9 4-E10	89 46 824	0	33	1-G10
89 34 838	5	15	4-A16	89 41 734	7	7 4-E08	89 46 832	0	33	1-G10
89 35 289	7	9	4-E10	89 41 734	7	9 4-E10	89 46 855	0	33	1-G10
89 35 306	7	11	4-E12	89 41 916	0	32 1-G09	89 46 923	0	34	1-G11
89 35 314	7	9	4-E10	89 41 924	6	17 4-C18	89 47 178	5	19	4-A20
89 35 330	7	9	4-E10	89 41 965	5	7 4-A08	89 47 210	7	9	4-E10
89 35 439	5	19	4-A20	89 42 005	7	11 4-E12	89 47 574	5	23	4-A24
89 35 478	5	15	4-E08	89 42 005	7	11 4-E12	89 47 574	5	23	4-A24
89 35 819	7	5	4-E08	89 42 203	7	3 4-E04	89 47 798	7	5	4-E08
89 35 868	5	15	4-A16	89 42 310	0	32 1-G09	89 47 806	7	5	4-E08
89 35 926	7	7	4-E08	89 42 385	3	69 3-C22	89 47 814	7	5	4-E08
89 35 934	5	19	4-A20	89 42 609	3	69 3-A20	89 47 822	7	5	4-E08
89 35 959	9	2	5-K04	89 42 716	6	9 4-C10	89 47 830	7	5	4-E08
89 35 975	5	19	4-A16	89 42 815	7	3 4-E04	89 47 848	7	5	4-E08
89 36 080	5	19	4-A20	89 42 823	0	25 1-G02	89 47 939	7	9	4-E10
89 36 106	5	19	4-A20	89 43 029	7	5 4-E08	89 48 051	4	11	3-G12
89 36 146	6	9	4-C10	89 43 459	6	11 4-C12	89 48 051	5	27	4-B04
89 37 175	5	23	4-A24	89 43 466	3	69 3-C22	89 48 127	5	19	4-A20
89 37 174	5	23	4-A24	89 43 476	3	69 3-C22	89 48 135	5	19	4-A20
89 37 831	5	19	4-A20	89 43 482	7	5 4-E08	89 48 143	7	5	4-E08
89 37 948	4	11	3-G12	89 43 748	3	69 3-C22	89 48 150	7	5	4-E08
89 37 935	4	9	3-G10	89 43 755	6	9 4-C10	89 48 168	7	5	4-E08
89 38 003	2	289	2-J16	89 44 266	5	33 4-B10	89 48 176	7	5	4-E08
89 38 110	5	7	4-A08	89 44 662	6	13 4-C14	89 48 221	6	17	4-C18
89 38 250	2	287	2-J16	89 44 670	6	13 4-C14	89 50 487	5	27	4-B04
89 38 466	7	9	4-E10	89 44 688	0	35 1-G12	89 51 732	9	3	5-K11
89 38 631	7	5	4-E08	89 44 696	6	13 4-C14	89 51 740	9	3	5-K11
89 38 656	7	5	4-E08	89 44 696	6	13 4-C14	89 51 815	2	133	2-D04
89 39 050	6	9	4-C10	89 44 704	6	17 4-C18	89 51 815	2	135	2-D06
89 39 068	6	9	4-C10	89 44 712	6	17 4-C18	89 51 815	2	157	2-D06

Page Sida	Group Grupp	Date Datum	NUMERICAL REGISTER				NUMMERREGISTER			
57	10A	1988-10	Part No Art nr	Gr Sida	Page Sida	Grnd Koord	Part No Art nr	Gr Sida	Page Sida	Grnd Koord
89 54 626	0	32	1-G09	89 55 904	1	33 1-I10	89 54 626	0	32	1-G09
89 54 626	5	5	4-A06	89 55 920	1	33 1-I10	89 54 626	5	5	4-A06
89 54 626	5	9	4-A10	89 55 938	1	33 1-I10	89 54 626	5	9	4-A10
89 54 626	5	13	4-A14	89 55 946	1	33 1-I10	89 54 626	5	13	4-A14
89 54 626	5	15	4-A16	89 55 953	1	33 1-I10	89 54 626	5	15	4-A16
89 54 634	9	3	5-K04	89 55 961	1	33 1-I10	89 54 634	9	3	5-K04
89 54 659	0	32	1-G09	89 55 978	1	33 1-I10	89 54 659	0	32	1-G09
89 54 659	5	5	4-A06	89 55 997	1	33 1-I10	89 54 659	5	5	4-A06
89 54 667	0	32	1-G09	89 55 995	1	33 1-I10	89 54 667	0	32	1-G09
89 54 675	0	32	1-G09	89 56 019	1	31 1-I08	89 54 675	0	32	1-G09
89 54 675	5	9	4-A10	89 56 043	1	33 1-I10	89 54 675	5	9	4-A10
89 54 709	0	32	1-G09	89 56 050	1	31 1-I08	89 54 709	0	32	1-G09
89 54 709	5	9	4-A10	89 56 068	1	33 1-I10	89 54 709	5	9	4-A10
89 54 709	5	13	4-A14	89 56 084	1	31 1-I08	89 54 709	5	13	4-A14
89 54 709	5	15	4-A16	89 56 167	1	33 1-I10	89 54 709	5	15	4-A16
89 54 725	0	36	1-G13	89 56 175	1	31 1-I08	89 54 725	0	36	1-G13
89 54 733	0	34	1-G11	89 56 183	1	31 1-I08	89 54 733	0	34	1-G11
89 54 733	5	11	4-B08	89 56 191	1	33 1-I10	89 54 733	5	11	4-B08
89 54 766	0	35	1-G12	89 56 209	1	33 1-I10	89 54 766	0	35	1-G12
89 54 766	6	21	4-C22	89 56 217	1	33 1-I10	89 54 766	6	21	4-C22
89 54 774	6	21	4-C22	89 56 225	1	33 1-I10	89 54 774	6	21	4-C22
89 54 782	1	41	1-I18	89 56 233	1	33 1-I10	89 54 782	1	41	1-I18
89 54 832	0	32	1-G09	89 56 274	1	33 1-I10	89 54 832	0	32	1-G09
89 54 840	5	13	4-G11	89 56 407	1	33 1-I10	89 54 840	5	13	4-G11
89 54 840	5	15	4-A14	89 56 415	1	33 1-I10	89 54 840	5	15	4-A14
89 54 840	5	15	4-A16	89 56 423	1	33 1-I10	89 54 840	5	15	4-A16
89 54 889	0	35	1-G12	89 56 449	1	33 1-I10	89 54 889	0	35	1-G12
89 54 889	6	21	4-C22	89 56 456	1	33 1-I10	89 54 889	6	21	4-C22
89 54 915	0	36	1-G13	89 56 464	1	33 1-I10	89 54 915	0	36	1-G13
89 54 915	7	7	4-E08	89 56 025	7	9 4-E10	89 54 915	7	7	4-E08
89 54 964	5	19	4-A20	89 56 474	0	34 1-G11	89 54 964	5	19	4-A20
89 54 972	0	33	1-G10	89 56 474	0	34 1-G11	89 54 972	0	33	1-G10
89 54 972	5	19	4-A20	89 56 474	0	34 1-G11	89 54 972	5	19	4-A20
89 54 980	0	32	1-G09	89 56 474	0	34 1-G11	89 54 980	0	32	1-G09
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89 55 169	1	31	1-I08	89 56 474	0	34 1-G11	89 55 169	1	31	1-I08
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89 55 326	1	31	1-I08	89 56 474	0	34 1-G11	89 55 326	1	31	1-I08
89 55 342	1	33	1-I10	89 56 474	0	34 1-G11	89 55 342	1	33	1-I10
89 55 359	1	33	1-I10	89 56 474	0	34 1-G11	89 55 359	1	33	1-I10
89 55 367	1	33	1-I10	89 56 474	0	34 1-G11	89 55 367	1	33	1-I10
89 55 375	1	33	1-I10	89 56 474	0	34 1-G11	89 55 375	1	33	1-I10

Page Sida	Group Grupp	Date Datum	NUMERICAL REGISTER				NUMMERREGISTER				
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92 84 399	0	41	1-G18	93 00 203	0	31	1-G08	93 01 797	4	93	3-J22
92 84 480	8	93	4-J22	93 00 203	4	95	3-J24	93 02 001	2	121	2-C16
92 84 498	8	93	4-J22	93 00 211	0	31	1-G08	93 02 043	2	121	2-C16
92 84 506	8	93	4-J22	93 00 211	4	93	3-J22	93 02 142	2	179	2-F02
92 84 514	8	93	4-J22	93 00 280	4	91	3-J20	93 02 169	2	181	2-F04
92 84 779	8	357	5-J08	93 00 286	4	87	3-J16	93 02 183	2	181	2-F04
92 84 787	8	359	5-J24	93 00 302	2	197	2-F20	93 02 225	2	239	2-H14
92 85 253	8	35	4-G12	93 00 310	2	79	2-A22	93 02 241	4	97	3-K02
92 85 261	8	35	4-G12	93 00 310	2	83	2-B02	93 02 530	2	179	2-F02
92 87 111	8	121	4-K02	93 00 336	2	269	2-I20	93 02 647	2	17	1-J18
92 87 111	8	129	4-K10	93 00 344	2	269	2-I20	93 02 738	2	293	2-J20
92 87 335	8	71	4-H24	93 00 389	2	183	2-F06	93 02 878	2	181	2-F04
92 88 119	8	353	5-H18	93 00 468	2	229	2-H04	93 02 936	2	191	2-F14
92 88 150	8	353	5-H18	93 00 476	0	5	1-F06	93 02 944	2	191	2-F14
92 88 168	8	353	5-H18	93 00 476	2	37	2-B06	93 02 951	2	191	2-F14
92 88 523	0	41	1-G18	93 00 534	2	135	2-D06	93 03 065	2	17	1-J18
92 89 224	8	113	4-J18	93 00 534	2	149	2-D20	93 03 248	2	117	2-C12
92 90 844	8	119	4-J24	93 00 534	2	179	2-F02	93 03 298	2	117	2-C12
92 90 750	8	13	4-F14	93 00 567	2	269	2-I20	93 03 322	0	10	1-F11
92 90 768	8	13	4-F14	93 00 583	2	269	2-I20	93 03 322	2	245	2-H24
92 90 859	8	37	4-G14	93 00 591	2	267	2-I18	93 03 322	2	253	2-I04
92 90 867	8	37	4-G14	93 00 591	2	269	2-I20	93 03 371	2	195	2-F18
92 90 841	8	37	4-G14	93 00 617	0	11	1-F12	93 03 389	2	181	2-F04
92 90 909	8	37	4-G14	93 00 617	2	225	2-G24	93 03 397	2	193	2-F16
92 90 925	8	37	4-G14	93 00 625	0	11	1-F12	93 03 413	2	197	2-F20
92 90 933	0	37	1-G14	93 00 625	2	195	2-F18	93 03 462	2	199	2-F22
92 90 941	0	37	1-G14	93 00 625	2	225	2-G24	93 03 561	3	27	3-B04
92 91 428	8	137	4-K18	93 00 665	0	11	1-F12	93 03 579	0	13	1-F14
92 91 436	8	143	4-K24	93 00 666	2	225	2-G24	93 03 579	3	27	3-B04
92 91 949	8	67	4-H20	93 00 674	0	11	1-F12	93 03 710	0	25	1-G06
92 91 949	8	77	4-I06	93 00 864	0	15	1-F16	93 03 710	4	81	3-J10
92 92 236	8	359	5-I24	93 00 864	2	267	2-I18	93 03 744	0	29	1-G06
92 92 244	8	359	5-I24	93 00 872	2	267	2-I18	93 03 744	4	85	3-J14
92 92 269	8	367	5-J08	93 00 880	2	267	2-I18	93 03 751	0	29	1-G06
92 92 640	8	15	4-F16	93 00 914	0	15	1-F16	93 03 751	4	81	3-J10
92 92 756	8	91	4-I20	93 00 914	2	267	2-I18	93 03 777	0	22	1-F23
92 92 996	8	143	4-K24	93 00 948	2	17	1-J18	93 03 777	3	25	3-B02
92 93 002	8	145	4-L02	93 01 052	2	201	2-F24	93 03 835	2	269	2-I20
92 93 358	8	45	4-G22	93 01 136	2	231	2-H12	93 04 437	0	7	1-F08
92 93 366	8	45	4-G22	93 01 144	2	251	2-H12	93 04 460	0	7	1-F08
92 93 523	2	287	2-J14	93 01 169	2	217	2-G16	93 04 460	2	195	2-F18
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92 93 853	8	77	4-I06	93 01 201	2	17	1-J18	93 04 510	3	25	3-B02
92 93 861	8	79	4-I08	93 01 276	2	293	2-J20	93 04 684	0	12	1-F13
92 93 895	8	67	4-I20	93 01 482	0	15	1-F16	93 04 692	0	11	1-F12
92 93 903	8	67	4-I20	93 01 508	0	15	1-F16	93 04 700	0	11	1-F12
92 97 458	8	139	4-K20	93 01 508	2	267	2-I18	93 05 038	0	22	1-F23
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93 00 005	0	31	1-G08	93 01 540	2	269	2-I20	93 05 053	3	39	3-B16
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93 00 013	0	14	1-F15	93 01 631	4	93	3-J22	93 05 087	3	39	3-B16
93 00 013	0	15	1-F15	93 01 638	4	95	3-J24	93 05 103	3	39	3-B16
93 00 013	0	31	1-G08	93 01 706	0	12	1-F13	93 05 111	0	22	1-F23
93 00 013	2	267	2-I18	93 01 706	2	295	2-J22	93 05 111	3	39	3-B16
93 00 047	2	245	2-H20	93 01 714	0	12	1-F13	93 05 137	2	39	3-B16
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93 00 195	0	31	1-G08	93 01 748	2	239	2-H14	93 05 160	3	39	3-B16
93 00 195	4	93	3-J22	93 01 755	2	123	2-C18	93 05 186	3	39	3-B16

NUMERICAL REGISTER				NUMMERREGISTER				Date Datum				Group Grupp				Page Sida							
								1988-10								10A				55			
Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord	Part No Art nr	Gr Gr	Page Sida	Grid Koord				
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93 07 307	3	39	3-B16	93 09 386	2	85	2-B04	93 12 927	2	127	2-C22	93 17 207	0	14	1-F15								
93 07 331	3	39	3-B16	93 09 402	2	277	2-J04	93 13 008	2	103	2-B22	93 17 207	0	31	1-G08								
93 07 356	2	29	1-K06	93 09 493	0	20	1-F21	93 13 057	0	20	1-F21	93 17 207	2	265	2-A16								
93 07 364	2	241	2-H16	93 09 493	2	31	1-K08	93 13 057	3	25	3-B02	93 17 207	2	267	2-H18								
93 07 372	2	241	2-H16	93 09 527	2	295	2-J22	93 13 081	2	101	2-B20	93 17 223	4	69	3-I22								
93 07 430	2	295	2-J22	93 09 576	0	19	1-F20	93 13 131	2	103	2-B22	93 17 231	2	191	2-F14								
93 07 448	2	295	2-J22	93 09 576	0	20	1-F21	93 13 222	2	277	2-J04	93 17 249	2	191	2-F14								
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93 07 497	2	285	2-J12	93 09 907	3	33	3-B10	93 14 089	3	25	3-B02	93 17 348	4	87	3-B16								
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93 07 778	2	59	2-B18	93 10 004	2	85	2-B04	93 14 873	2	77	2-A20	93 17 684	4	91	3-J20								
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93 08 180	0	15	1-F16	93 10 186	2	99	2-B18	93 15 185	2	191	2-F14	93 17 783	4	91	3-J20								
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93 08 198	2	227	2-H02	93 10 205	2	217	2-G16	93 15 201	2	191	2-F14	93 17 934	4	81	3-J10								
93 08 412	2	295	2-J22	93 10 939	2	221	2-G20	93 15 219	2	191	2-F14	93 17 983	2	251	2-I02								
93 08 453	2	29	1-K06	93 10 947	2	221	2-G20	93 15 227	2	191	2-F14	93 17 983	2	255	2-I06								
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Page Sida	Group Grupp	Date Datum	NUMERICAL REGISTER				NUMMERREGISTER				
60	10A	1988-10									
Part No Art nr	Gr Sida	Page Gnd Koord	Part No Art nr	Gr Sida	Page Gnd Koord	Part No Art nr	Gr Sida	Page Gnd Koord	Part No Art nr	Gr Sida	Page Gnd Koord
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93 19 947	2	247 2-H22	93 21 340	4	7 3-G08	93 24 260	4	69 3-J22	93 28 345	2	145 2-D16
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93 19 567	4	67 3-G02	93 22 652	2	177 2-E24	93 24 765	0	21 1-F22	93 28 345	2	169 2-E16
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93 19 724	4	67 3-G02	93 22 736	4	67 3-G02	93 24 781	2	185 2-F08	93 28 345	2	179 2-F02
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NUMERICAL REGISTER					NUMMERREGISTER					Date Datum		Group Grupp		Page Sida				
										1988-10		10A		61				
Part No Art nr	Gr Gr	Page Sida	Gnd Koord		Part No Art nr	Gr Gr	Page Sida	Gnd Koord		Part No Art nr	Gr Gr	Page Sida	Gnd Koord		Part No Art nr	Gr Gr	Page Sida	Gnd Koord
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93 37 688	2	151	2-D22		93 49 564	4	93	3-J22		93 55 991	0	4	1-F05		93 59 781	2	177	2-E24
93 37 688	2	185	2-F08		93 49 588	2	155	2-E02		93 55 991	2	37	1-K14		93 59 781	2	135	2-D06

Page Sida	Group Grupp	Date Datum	NUMERICAL REGISTER				NUMMERREGISTER				
62	10A	1988-10									
Part No Art nr	Gr	Page Sida	Grnd Koord	Part No Art nr	Gr	Page Sida	Grnd Koord	Part No Art nr	Gr	Page Sida	Grnd Koord
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93 63 318	2	139	2-D10	94 03 403	8	333	5-H22	94 06 877	8	205	5-C14
93 63 318	2	149	2-D20	94 03 429	8	253	5-E14	94 06 885	8	209	5-C18
93 63 318	2	187	2-F10	94 03 726	8	303	5-G16	94 06 893	8	207	5-C16
93 63 369	0	7	1-F08	94 03 759	8	297	5-G10	94 06 901	8	209	5-C18
93 64 431	4	87	3-J15	94 03 759	8	303	5-G16	94 06 919	8	209	5-C18
93 65 404	0	10	1-F11	94 03 759	8	311	5-G24	94 06 927	8	205	5-C14
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93 65 578	2	249	2-H24	94 03 833	8	305	5-G18	94 07 412	8	173	5-B06
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93 68 317	3	15	3-A16	94 03 841	8	299	5-G12	94 07 446	8	301	5-G14
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93 96 375	0	9	1-F10	94 03 858	8	293	5-G06	94 07 461	8	71	4-H24
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94 00 300	8	107	4-J12	94 04 823	8	263	5-E24	94 07 966	8	303	5-G16
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NUMERICAL REGISTER				NUMMERREGISTER				Date Datum				Group Grupp				Page Sida							
								1988-10								10A				63			
Part No Art nr	Gr Gr	Page Sida	Gnd Koord	Part No Art nr	Gr Gr	Page Sida	Gnd Koord	Part No Art nr	Gr Gr	Page Sida	Gnd Koord	Part No Art nr	Gr Gr	Page Sida	Gnd Koord	Part No Art nr	Gr Gr	Page Sida	Gnd Koord				
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Page Sida	Group Grupp	Date Datum	NUMERICAL REGISTER				NUMMERREGISTER						
£4	10A	1988-10											
Part No Art nr	Gr Sida	Page Sida	Grnd Koord	Part No Art nr	Gr Sida	Page Sida	Grnd Koord	Part No Art nr	Gr Sida	Page Sida	Grnd Koord		
94 31 115	187	5-B20		94 31 178	191	5-B24		94 37 104	161	5-A18	94 40 967	171	5-B04
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94 31 156	187	5-B20		94 32 202	191	5-B24		94 37 138	159	5-A15	94 42 492	211	5-C20
94 31 164	181	5-B14		94 32 210	191	5-B24		94 37 146	159	5-A16	94 42 492	231	5-D16
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94 33 160	191	5-B24		94 37 096	161	5-A18		94 40 959	171	5-B04	94 50 784	323	5-H12

NUMERICAL REGISTER				NUMMERREGISTER				Date Datum				Group Grupp				Page Sida															
								1988-10								10A								65							
Part No Art nr	Gr Sida	Page Sida	Grnd Koord	Part No Art nr	Gr Sida	Page Sida	Grnd Koord	Part No Art nr	Gr Sida	Page Sida	Grnd Koord	Part No Art nr	Gr Sida	Page Sida	Grnd Koord	Part No Art nr	Gr Sida	Page Sida	Grnd Koord												
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Page Sida	Group Grupp	Date Datum	NUMERICAL REGISTER				NUMMERREGISTER				
66	10A	1988-10									
Part No Art nr	Gr Gr	Page Sida	Grnd Koord	Part No Art nr	Gr Gr	Page Sida	Grnd Koord	Part No Art nr	Gr Gr	Page Sida	Grnd Koord
94 89 204	4	71	3-J24	95 09 480	3	85	3-D14	97 04 362	8	221	5-D06
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NEW ARTICLES				NYA ARTIKLAR				Date Datum				Group Grupp				Page Sida							
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Page Sida	Group Grupp	Date Datum	NEW ARTICLES				NYA ARTIKLAR				
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70 37 468				82 09 827				82 58 204			83 08 454
71 07 238				82 11 237				82 58 295			83 08 918
73 19 007				82 15 683				82 58 303			83 09 336
73 28 289				82 23 604				82 58 311			83 09 643
73 40 979				82 23 810				82 58 329			83 10 195
75 41 535				82 23 893				82 61 836			83 10 880
76 00 646				82 23 935				82 61 844			83 12 670
76 00 653				82 23 943				82 64 095			83 14 502
76 01 271				82 24 545				82 64 285			83 16 051
76 01 339				82 24 560				82 64 848			83 16 218
76 01 305				82 25 385				82 67 163			83 16 838
76 01 578				82 27 043				82 68 138			83 17 711
76 01 586				82 27 258				82 68 732			83 19 014
76 01 610				82 27 480				82 68 740			83 19 998
76 01 628				82 28 652				82 68 831			83 20 681
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76 02 055				82 36 291				82 68 971			83 24 014
76 02 238				82 36 457				82 68 989			83 24 865
76 02 386				82 36 455				82 69 078			83 24 907
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76 03 392				82 36 754				82 69 227			83 25 797
76 03 434				82 37 208				82 69 755			83 28 551
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78 54 797				82 41 036				82 73 799			83 32 066
78 54 847				82 41 044				82 73 807			83 33 056
78 60 505				82 43 594				82 75 414			83 33 262
78 73 250				82 43 602				82 75 422			83 33 379
78 73 268				82 43 834				82 76 395			83 34 526
79 15 200				82 43 842				82 76 750			83 37 719
79 34 672				82 44 543				82 78 764			83 43 808
79 35 356				82 44 555				82 78 855			83 47 096
79 41 719				82 45 151				82 79 515			83 47 114
79 56 337				82 45 169				82 79 523			83 49 409
79 63 176				82 45 342				82 79 630			83 50 555
79 63 549				82 46 282				82 79 648			83 52 676
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79 67 805				82 47 595				82 86 163			83 57 824
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82 01 543				82 53 254				82 89 050			83 62 402
82 02 368				82 56 554				83 00 035			83 64 044
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82 04 844				82 56 757				83 04 917			83 66 213
82 08 597				82 56 836				83 05 856			83 67 278
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83 75 362		85 35 729		87 12 572	92 34 384
83 75 479		85 06 644		87 14 776	92 34 402
83 75 974		85 08 491		87 15 260	93 00 401
83 78 275		85 10 588		88 09 097	93 02 662
83 84 547		85 10 869		88 49 606	93 05 079
83 87 623		85 11 016		88 54 333	93 07 828
83 89 504		85 11 073		88 55 298	93 07 836
84 02 885		85 17 836		88 56 072	93 07 893
84 07 397		85 17 955		89 05 416	93 08 093
84 07 405		85 18 417		89 05 432	93 11 624
84 08 064		85 18 458		89 05 440	93 11 309
84 09 435		85 18 466		89 10 523	93 11 317
84 09 450		85 18 474		89 10 556	93 11 376
84 09 468		85 18 821		89 10 903	93 12 784
84 09 476		85 18 847		89 17 387	93 13 099
84 09 484		85 22 119		89 17 403	93 13 495
84 09 674		85 28 366		89 19 684	93 17 298
84 15 291		85 30 131		89 19 672	93 17 421
84 17 511		85 30 305		89 19 680	93 17 660
84 22 354		85 30 776		89 19 698	93 20 193
84 35 059		85 30 958		89 22 502	93 22 983
84 36 610		85 31 139		89 25 267	93 22 991
84 40 117		85 31 147		89 26 362	93 23 445
84 40 651		85 31 162		89 27 681	93 23 601
84 44 903		85 32 384		89 29 655	93 26 745
84 46 890		85 33 076		89 29 697	93 29 723
84 40 908		85 33 242		89 29 992	93 31 766
84 50 199		85 36 344		89 35 942	93 33 758
84 50 305		85 36 351		89 35 957	93 41 264
84 50 314		85 36 369		89 36 353	93 44 045
84 52 088		85 36 377		89 39 415	93 47 006
84 52 716		85 39 496		89 39 464	93 52 097
84 52 724		85 40 106		89 40 777	93 53 319
84 53 250		85 41 526		89 41 658	94 02 652
84 53 268		85 42 938		89 44 290	94 04 138
84 53 631		85 44 587		89 48 028	94 12 388
84 54 100		85 50 113		89 43 065	94 21 736
84 54 472		85 58 512		89 94 907	94 22 296
84 56 311		85 58 553		89 94 923	94 25 348
84 56 592		85 62 225		89 95 128	94 37 013
84 56 674		85 64 783		89 96 714	94 38 326
84 56 642		85 66 804		89 95 839	94 48 089
84 57 749		85 66 820		89 96 854	94 46 097
84 60 874		85 68 057		89 95 862	94 50 299
84 61 048		85 69 352		89 96 076	94 56 740
84 61 055		85 71 101		92 06 400	94 56 757
84 61 600		85 71 119		92 15 657	94 56 864
84 61 873		85 71 713		92 15 665	94 57 029
84 61 881		85 71 820		92 25 673	94 59 132
84 68 423		85 74 212		92 25 681	94 59 413
84 70 577		87 00 569		92 25 699	94 59 421
84 76 020		87 00 924		92 25 707	94 65 865
84 78 190		87 01 773		92 25 715	94 65 872
84 78 208		87 05 236		92 25 723	94 65 898
84 86 417		87 06 319		92 25 731	94 69 198
84 88 856		87 06 442		92 25 749	94 72 408
84 89 345		87 10 384		92 25 756	94 72 416
85 00 597		87 11 516		92 25 764	94 77 472

DELETED PARTS				UTGÅNGNA ARTIKLAR				Date Datum		Group Grupp		Page Sida	
								1988-10		10C		3	
Part No Art nr		Gr Page Gnd Gr Sida Koord		Part No Art nr		Gr Page Gnd Gr Sida Koord		Part No Art nr		Gr Page Gnd Gr Sida Koord		Part No Art nr	
94 87 851 94 90 293													

0	General, Complete sets	1-A02
1	Tools	1-F02
2	Engine	1-J02, 2-A02
3	Electrical system, Instruments	3-A02
4	Transmission	3-G02
5	Brakes	4-A02
6	Front assembly, Steering	4-C02
7	Suspension, Wheels	4-E02
8	Body	4-F02, 5-A02
9	Accessories	5-K02
10	Numerical register	6-A02